

**BUILDING CODE COMPLIANCE OFFICE**  
METRO-DADE FLAGLER BUILDING  
140 WEST FLAGLER STREET, SUITE 1603  
MIAMI, FLORIDA 33130-1563  
(305) 375-2901 FAX (305) 375-2908

**CONTRACTOR LICENSING SECTION**  
(305) 375-2527 FAX (305) 375-2558

**CONTRACTOR ENFORCEMENT DIVISION**  
(305) 375-2966 FAX (305) 375-2908

**PRODUCT CONTROL DIVISION**  
(305) 375-2902 FAX (305) 372-6339

**PRODUCT CONTROL NOTICE OF ACCEPTANCE**

**Best Rolling Doors, Inc.**  
**9625 NW 80TH AVENUE**  
**Hialeah Gardens ,FL 33016-2313**

Your application for Notice of Acceptance (NOA) of:

**Roll-Up Door**

under Chapter 8 of the Code of Miami-Dade County governing the use of Alternate Materials and Types of Construction, and completely described herein, has been recommended for acceptance by the Miami-Dade County Building Code Compliance Office (BCCO) under the conditions specified herein.

This NOA shall not be valid after the expiration date stated below. BCCO reserves the right to secure this product or material at any time from a jobsite or manufacturer's plant for quality control testing. If this product or material fails to perform in the approved manner, BCCO may revoke, modify, or suspend the use of such product or material immediately. BCCO reserves the right to revoke this approval, if it is determined by BCCO that this product or material fails to meet the requirements of the South Florida Building Code.

The expense of such testing will be incurred by the manufacturer.

**ACCEPTANCE NO.: 00-0426.07**  
**EXPIRES: 02/22/2004**

Raul Rodriguez  
Chief Product Control Division

**THIS IS THE COVERSHEET, SEE ADDITIONAL PAGES FOR SPECIFIC AND GENERAL CONDITIONS**  
**BUILDING CODE & PRODUCT REVIEW COMMITTEE**

This application for Product Approval has been reviewed by the BCCO and approved by the Building Code and Product Review Committee to be used in Miami-Dade County, Florida under the conditions set forth above.

Francisco J. Quintana, R.A.  
Director  
Miami-Dade County  
Building Code Compliance Office

**APPROVED: 02/22/2001**

**NOTICE OF ACCEPTANCE: SPECIFIC CONDITIONS**

**1.0 SCOPE:**

1.1 This approves a roll up door with maximum dimensions of 16'-0" wide x 28'-6" high as described in section 2 of this Notice of Acceptance. It is designed to comply with the South Florida Building Code, 1994 edition for Miami-Dade County (S.F.B.C.). For the locations where the pressure requirements, as determined by the S.F.B.C. chapter 23, do not exceed the design pressure rating values indicated on the approved drawings.

**2.0 PRODUCT DESCRIPTION:**

2.1 The **Best roll-up Door** and its components shall be built in strict compliance with the following documents: Drawing No. 99-156, sheets 1 and 3 of 3, titled "ROLL-UP DOOR", prepared by Tilteco Inc. dated 05/05/99 and with latest revision on 06/15/00. The drawing shall bear the Miami-Dade County Product Control approval stamp with the Notice of Acceptance number and approval date by the Miami Dade Product Control Division. These documents shall hereinafter be referred to as the approved drawings.

**3.0 LIMITATION:**

3.1 Units with dimensions equal to or smaller than those shown on the approved drawing shall qualify under this approval.  
3.2 This approval requires the manufacturer to do testing of all coils used to fabricate door slats under this Notice of Acceptance. A minimum of 2 specimens shall be cut from each coil and tensile tested according to ASTM E-8 by a Dade County Approved Laboratory selected and paid by the manufacturer. Every 3 months, 4 times a year the manufacturer shall mail to this office a copy of the Test Reports with confirmation that the specimens were selected from coils at the manufacturer's production facilities and a notarized statement from the manufacturer that only coils with yield strength of 80 ksi or more shall be used to make door panels for DADE COUNTY under this Notice of Acceptance.

**4.0 INSTALLATION:**

4.1 The Roll-Up Door and its components shall be installed in strict compliance with the approved drawings.  
4.2 The installation of this door does **not require** a hurricane protection system.  
4.3. The door operating mechanism (not included on this approval) shall be certified by Underwriters Laboratories or other recognized agency.

**5.0 LABELLING:**

5.1 Each door shall bear a permanent label with the manufacturer's name or logo, city, state and the following statement "Miami Dade County Product Control Approved"

**6.0 BUILDING PERMIT REQUIREMENTS:**

6.1 Application for Building Permit shall be accompanied by copies of the following:  
6.1.1 This Notice of Acceptance including duplicate copies of the approved drawings, identified in section 2; clearly marked to show the components selected for the proposed installation.  
6.1.2 Any other document required by the building Official or the S.F.B.C. in order to properly evaluate the installation of this system.

  
Candido Font, PE, Sr. Product Control Examiner  
Product Control Division

**NOTICE OF ACCEPTANCE STANDARD CONDITIONS:**

1. Renewal of this Acceptance (approval) shall be considered after a renewal application has been filed and the original submitted documents, including test-supporting data, engineering documents, are no older than eight (8) years.
2. Any and all approved products shall be permanently labeled with the manufacturer's name, city, state and the following statement: "Miami-Dade County Product Control Approved", or as specifically stated in the specific conditions of this Acceptance.
3. Renewals of Acceptance will not be considered if:
  - a) There has been a change in the South Florida Building Code affecting the evaluation of this product and the product is not in compliance with the code changes;
  - b) The product is no longer the same product (identical) as the one originally approved;
  - c) If the Acceptance holder has not complied with all the requirements of this acceptance, including the correct installation of the product;
  - d) The engineer, who originally prepared, signed and sealed the required documentation initially submitted, is no longer practicing the engineering professions.
4. Any revision or change in the materials, use, and/or manufacture of the product or process shall automatically be cause for termination of this Acceptance, unless prior written approval has been requested (through the filing of a revision application with appropriate fee) and granted by this office.
5. Any of the following shall also be grounds for removal of this Acceptance:
  - a) Unsatisfactory performance of this product or process;
  - b) Misuse of this Acceptance as an endorsement of any product, for sales, advertising or any other purpose.
6. The Notice of Acceptance number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the Notice of Acceptance is displayed, then it shall be done in its entirety.
7. A copy of this Acceptance as well as approved drawings and other documents, where it applies, shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at all times. The engineer need not reseal the copies.
8. Failure to comply with any section of this Acceptance shall be cause for termination and removal of Acceptance.
9. This Acceptance contains pages 1, 2, and this last page 3.



Candido Font, PE, Sr. Product Control Examiner  
Product Control Division

**END OF THIS ACCEPTANCE**

**Best Rolling Doors, Inc.**

**ACCEPTANCE NO: 00-0426.07**

**APPROVED: FEB 2 2 2001**

**EXPIRES: FEB 2 2 2004**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**A DRAWING:**

1. Drawing No. 99-156, titled "Roll-Up Door", sheet 1 and 3 of 3, prepared by Tilteco, Inc., dated 05/05/99, with latest revision on 06/15/00, signed and sealed by W. A. Tillit Jr., PE.

**B TEST:**

1. Test report on Large Missile Impact Test per PA 201, Cyclic Wind Pressure Test per PA 203 and Uniform Static Air Pressure Test per PA 202 on " Series: Roll-Up Door; Steel Garage Door ". Prepared by Fenestration Testing Laboratory, Inc., report No. 2337, dated 011/09/99, signed and sealed by A. P. Gonzalez, PE.

**C CALCULATIONS:**

1. Calculations for attachment of guide to steel or masonry jamb, prepared by Tilteco, Inc. with no date, sheets 1 to 26, signed and sealed by W. A. Tillit Jr., PE. on 08/27/99.

**D STATEMENTS:**

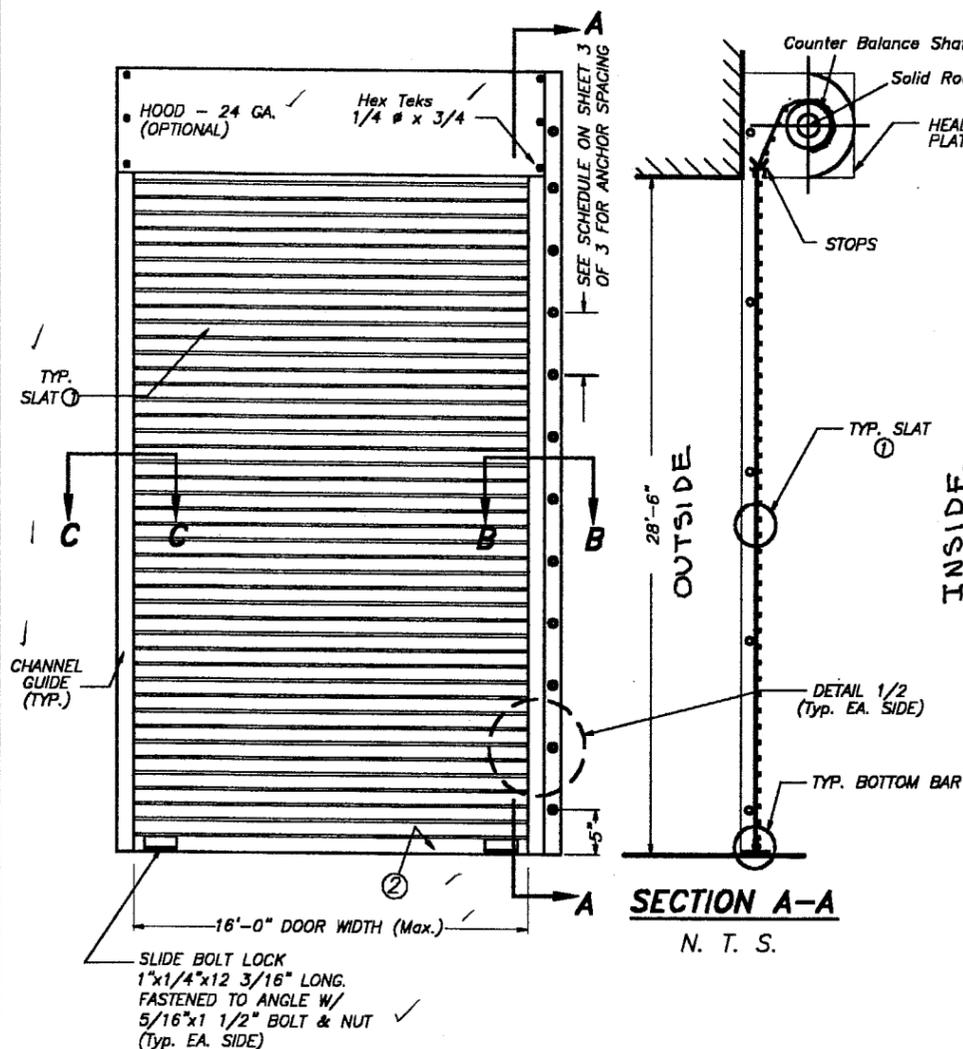
1. Code Compliance letter issued by Tilteco, Inc., on 08/27/99, signed and sealed by W. A. Tillit Jr., P.E.
2. No Financial Interest letter issued by Tilteco, Inc., on 08/27/99, signed and sealed by W. A. Tillit Jr., P.E.
3. Test Compliance letter issued by Fenestration Testing Laboratory, Inc. on 12/06/99, signed and sealed by A. P. Gonzalez, PE.

**E. MATERIAL CERTIFICATION:**

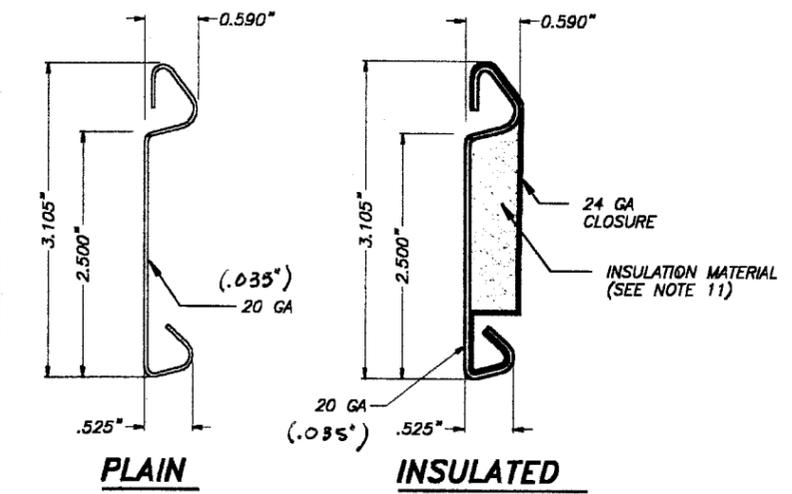
1. Tensile Test Report No. ATC 13974.0001 per ASTM A 370 on slats material, prepared by ATC Associates, Inc., on 05/24/99 and 10/18/99, signed and sealed by S. E. Black, PE.
2. Tensile Test Report No. ATC 13974.0001 per ASTM A 370 on components, prepared by ATC Associates, Inc, on 05/24/99, signed and sealed by S. E. black, PE.



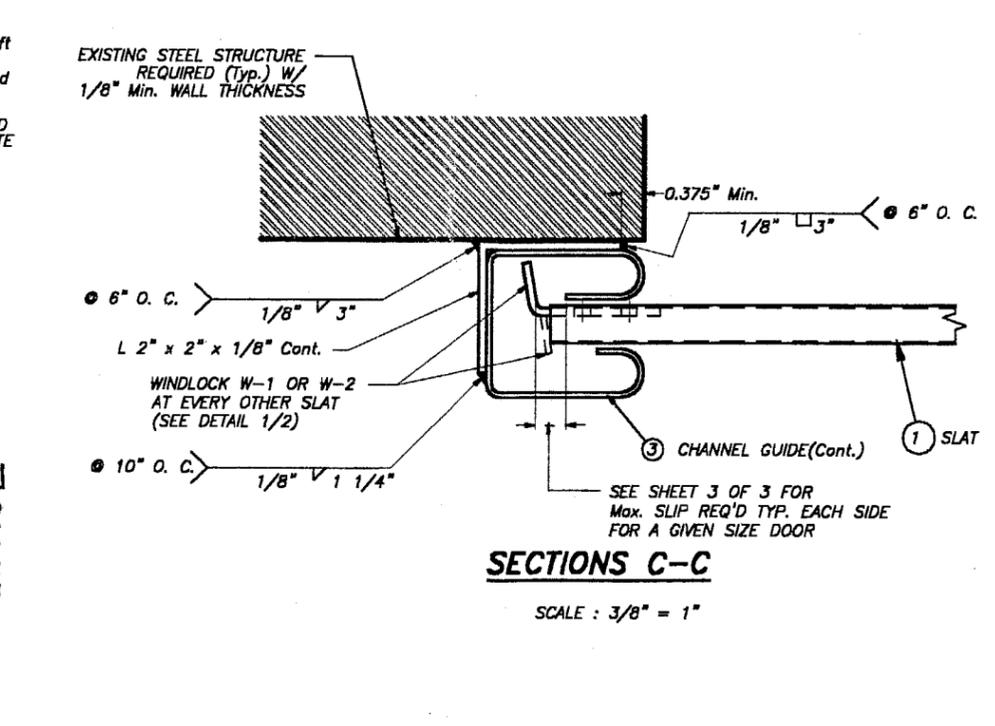
Candido Font, PE, Sr. Product Control Examiner  
Product Control Division



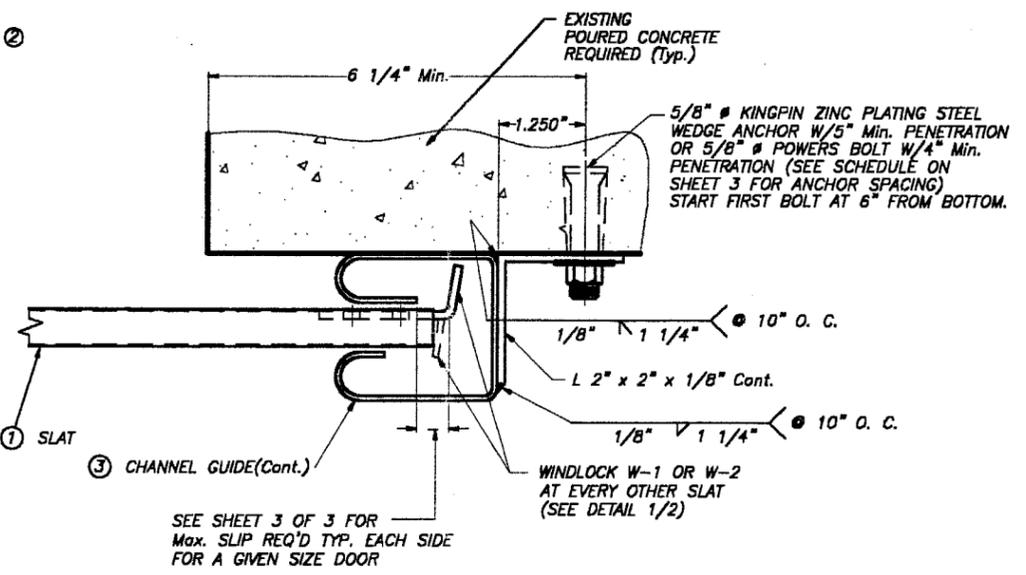
**TYPICAL DOOR ELEVATION**  
N. T. S.



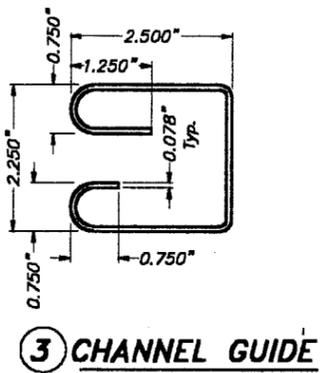
**1 FLAT SLAT**  
SCALE: 1/2" = 1"



**SECTIONS C-C**  
SCALE: 3/8" = 1"



**SECTIONS B-B**  
SCALE: 3/8" = 1"



**3 CHANNEL GUIDE**

**GENERAL NOTES:**

- This door has been designed in accordance with the South Florida Building Code, 1994 edition.
- Positive and negative design pressure calculations shall be performed in accordance with ASCE 7-88 "Minimum Design Loads for Building and Other Structures", w/ a minimum basic wind speed of 110 m.p.h.
- The details and specifications shown herein represent the products tested for impact, cyclic and uniform static air pressure in conformance with Dade County protocols PA 201, 202, and 203 as per FTL report # 2337, with design loads as follows:  
-Positive Design Load 90.0 psf.  
-Negative Design Load 90.0 psf.
- Slat to be A.S.T.M. A-653 SQ. grade 80, with G-90 galvanizing or A.I.S.I. Stainless Steel series manufactured with a minimum yield strength of 80.0 ksi.
- All steel angles to be A.S.T.M. A-36 designation, shop primed against corrosion prior to installation.
- Guides & windlocks to be A.S.T.M. A-653 grade 50 cold formed steel designation, with G-60 galvanizing.
- Hood to be 24 Ga. A.S.T.M. A-525 designation, with G-90 galvanizing.
- All rivets to be A.I.S.I. 1006 Steel, Zinc Plated w/48.42 ksi minimum tensile strength.
- Concrete anchors to be as manufactured by Powers Fastening Inc., and shall be installed following all of the recommendations and specifications of the anchor's manufacturer.
- All welding to conform to American Welding Society's latest edition's regulations, and the South Florida Building Code. Use A.W.S A5.1 or A5.5 E60xx electrodes min. 1/8" fillet size.
- Insulation material shall be AFM-Expanded Polystyrene Insulation, manufactured by ALLIED FOAM PRODUCTS, INC. w/ 1.93 Lb/ft<sup>3</sup> density.
- It shall be the responsibility of the contractor to verify that the existing structure is designed to support Vx and Vy forces at both jambs. See sheet 3 of 3, Table 1 for Vx & Vy values.
- Roll up mechanism not included in this approval.
- The curtain (top slat) is fastened to the wheel with (4) 6 1/8" long slats using one 3/8" bolt & nut.

APPROVED AS COMPLYING WITH THE  
SOUTH FLORIDA BUILDING CODE  
DATE 02-22-01  
BY [Signature]  
PRODUCT CONTROL DIVISION  
BUILDING CODE COMPLIANCE OFFICE  
ACCEPTANCE NO. 00-042607

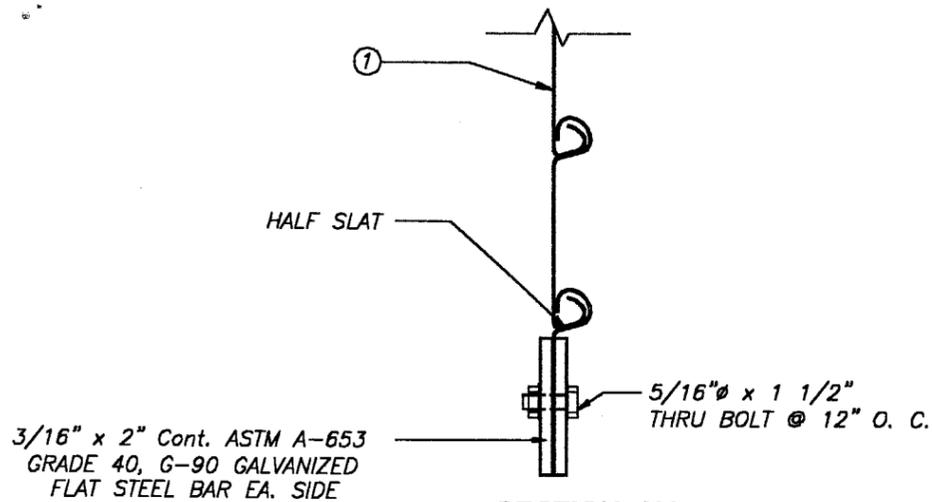
MIAMI-DADE COUNTY

**TILECO Inc.**  
TILLIT TESTING & ENGINEERING COMPANY  
8585 N.W. 36th St., Ste. 217, VIRGINIA GARDENS, FL 33188  
Phone: (305)871-1530 Fax: (305)871-1531  
WALTER A. TILLIT Jr., P. E.  
FLORIDA Lic. # 44167

ROLL-UP DOOR		SCALE	
<b>BEST ROLLING DOORS, INC.</b> 10034 N.W. 80 AVE. MIAMI, FLORIDA 33106		5/5/99 DATE	
		99 - 156 DRAWING No	
REV. NO	DESCRIPTION	DATE	REV. No
1	GENERAL	6/15/00	3
2			4

SHEET 1 OF 3

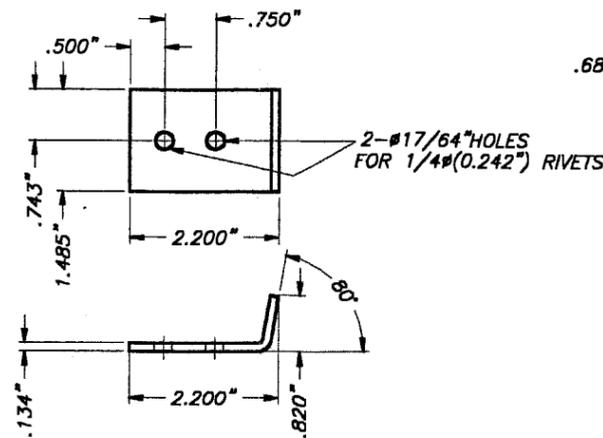
*Drawn by*  
6/15/00



**SECTION X1**

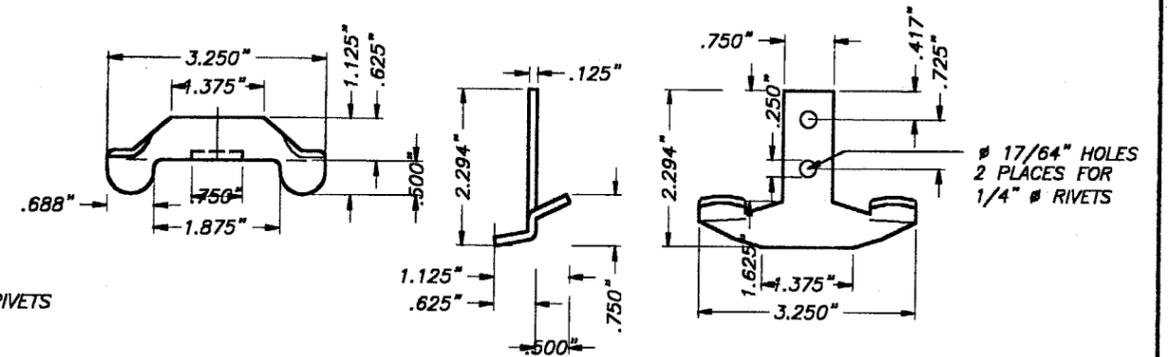
**② BOTTOM BAR DETAIL**

SCALE : 3/8" = 1"



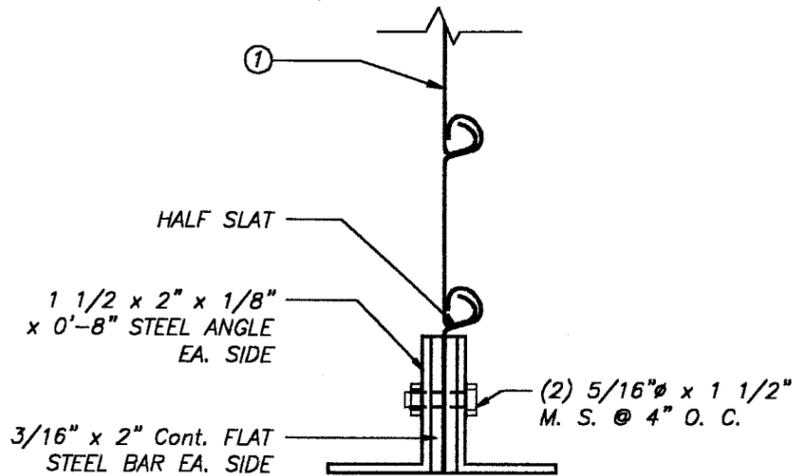
**TYPICAL WINDLOCK W-1 DETAIL**

SCALE : 3/8" = 1"



**TYPICAL WINDLOCK W-2 DETAIL**

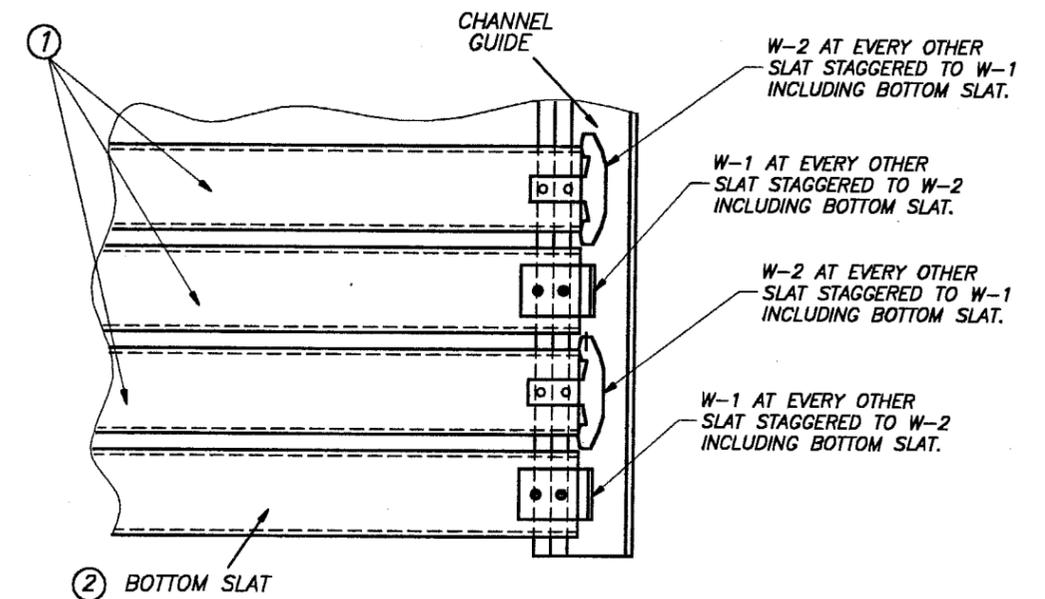
SCALE : 3/8" = 1"



**SECTION X2**

**BOTTOM BAR ② W/ BRACKET DETAIL**

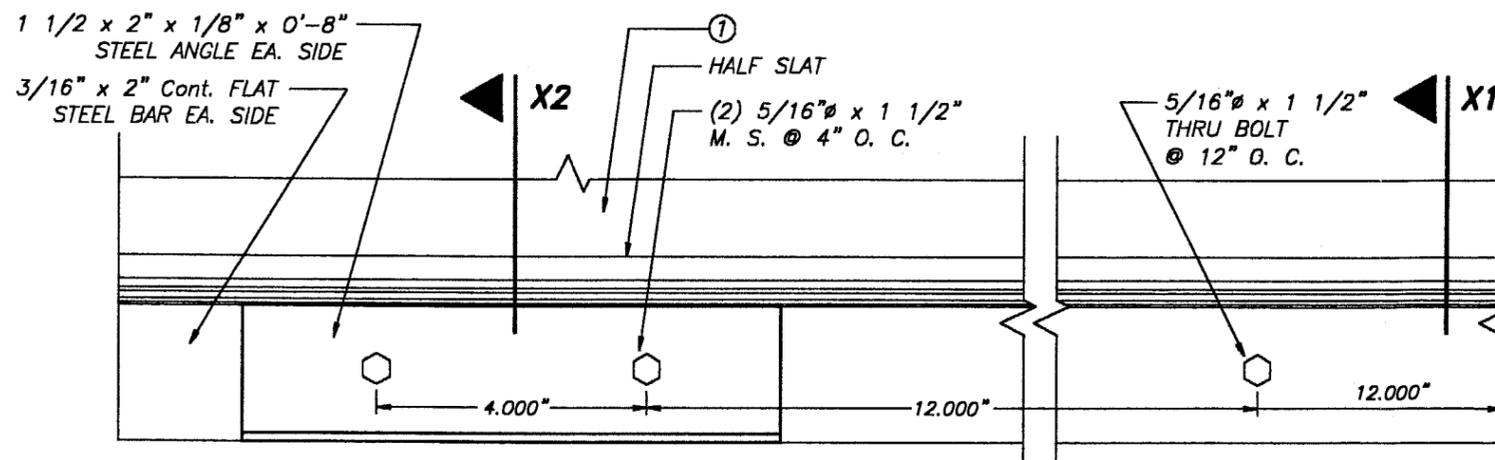
SCALE : 3/8" = 1"



**DETAIL 1 (ELEVATION)**

N. T. S.

APPROVED AS COMPLYING WITH THE  
SOUTH FLORIDA BUILDING CODE  
DATE 02-22-01  
BY   
PRODUCT CONTROL DIVISION  
BUILDING CODE COMPLIANCE OFFICE  
ACCEPTANCE NO. 00-0426.07



**ELEVATION**

**BOTTOM BAR ② W/ BRACKET**

SCALE : 3/8" = 1"

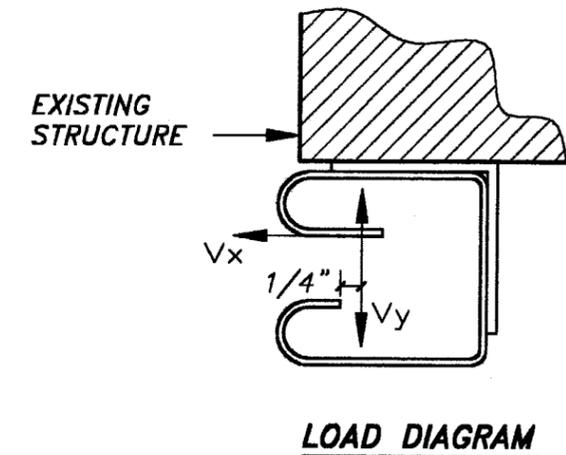
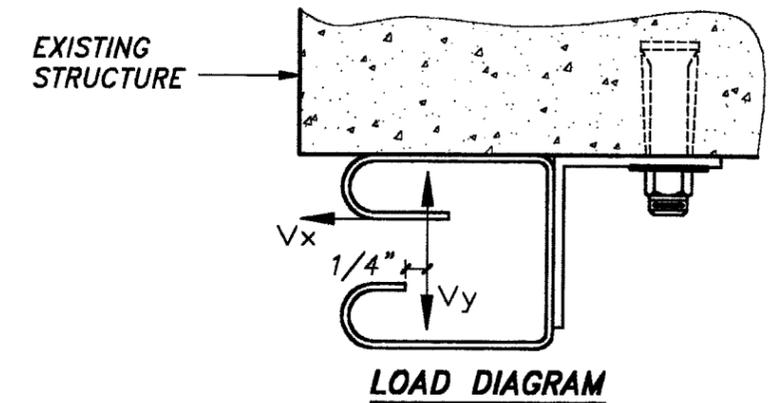
*Handwritten signature and date:*  
6/15/03

MIAMI-DADE COUNTY

 <b>TILECO INC.</b> <small>TILLIT TESTING &amp; ENGINEERING COMPANY</small> <small>6385 N.W. 38th St., Ste. 217, VIRGINIA GARDENS, FL 33188</small> <small>Phone : (305)871-1530 . Fax : (305)871-1531</small> <small>WALTER A. TILLIT, Jr. P. E.</small> <small>FLORIDA Lic. # 44167</small>		<b>ROLL-UP DOOR</b>		AS SHOWN SCALE	
		<b>BEST ROLLING DOORS, INC.</b> <small>10034 N.W. 80 AVE.</small> <small>MIAMI, FLORIDA 33108</small>		5/5/99 DATE	
				99 - 156 DRAWING No	
REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
1	GENERAL	6/15/00	2		
2			4		

## V<sub>x</sub> & V<sub>y</sub> REACTIONS & ANCHOR SCHEDULE

MAXIMUM DESIGN LOAD (PSF)	DOOR WIDTH (Ft.)	SLIP (In)	V <sub>x</sub> (Lb/Ft)	V <sub>y</sub> (Lb/Ft)	ANCHOR SPACING			
					FOR Min. f' <sub>c</sub> = 2000 psi CONCRETE		FOR Min. f' <sub>c</sub> = 4000 psi CONCRETE	
					TYPE 1 *	TYPE 2 **	TYPE 1 *	TYPE 2 **
+80, -80	8'-0" OR LESS	3/16"	1264	320	11"	12"	12"	12"
	12'-0"	5/8"	1736	480	7 1/2"	10 1/2"	9 1/2"	12"
	14'-0"	7/8"	1970	560	6 1/2"	9"	8"	10 1/2"
	16'-0"	7/8"	2530	640	5 1/2"	7 1/2"	7"	9"
+90, -90	8'-0" OR LESS	3/16"	1525	360	9 1/2"	12"	12"	12"
	12'-0"	5/8"	1999"	540	6 1/2"	9 1/2"	8 1/2"	11"
	14'-0"	7/8"	2250	630	6"	8"	7"	9 1/2"
	16'-0"	7/8"	2872	720	5"	7"	6"	8"



\* TYPE 1 ANCHOR : 5/8" Ø KINGPIN WEDGE BOLTS ZINC PLATING W/ 5" MINIMUM EMBEDMENT.

\*\* TYPE 2 ANCHOR : 5/8" Ø RAWL POWERS BOLT W/ 4" MINIMUM EMBEDMENT.

MAXIMUM SPACINGS FOR f'<sub>c</sub> = 3000 psi CONCRETE MAY BE INTERPOLATED IN BETWEEN f'<sub>c</sub> = 2000 psi AND f'<sub>c</sub> = 4000 psi.

APPROVED AS COMPLYING WITH THE  
SOUTH FLORIDA BUILDING CODE  
DATE 02-22-01  
BY [Signature]  
PRODUCT CONTROL DIVISION  
BUILDING CODE COMPLIANCE OFFICE  
ACCEPTANCE NO. 00-0426.07

MIAMI-DADE COUNTY

*Walter A. Tillit Jr.*  
6/15/00

 <b>TILECO INC.</b> <small>TILLIT TESTING &amp; ENGINEERING COMPANY                  8585 N.W. 38th St., Ste. 217, VIRGINIA GARDENS, FL 33188                  Phone : (305)871-1530 . Fax : (305)871-1531</small>	<b>ROLL-UP DOOR</b>		SCALE																		
	<b>BEST ROLLING DOORS, INC.</b> <small>10034 N.W. 80 AVE.                  MIAMI, FLORIDA 33106</small>		5/5/99 DATE																		
			99 - 156 DRAWING No																		
WALTER A. TILLIT Jr. P. E. FLORIDA Lic. # 44167	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th>REV. NO</th> <th>DESCRIPTION</th> <th>DATE</th> <th>REV. No</th> <th>DESCRIPTION</th> <th>DATE</th> </tr> <tr> <td>1</td> <td>GENERAL</td> <td>6/15/00</td> <td>2</td> <td></td> <td></td> </tr> <tr> <td>2</td> <td></td> <td></td> <td>4</td> <td></td> <td></td> </tr> </table>	REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE	1	GENERAL	6/15/00	2			2			4			SHEET 3 OF 3	
REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE																
1	GENERAL	6/15/00	2																		
2			4																		