



BUILDING CODE COMPLIANCE OFFICE
METRO-DADE FLAGLER BUILDING
140 WEST FLAGLER STREET, SUITE 1603
MIAMI, FLORIDA 33130-1563
(305) 375-2901 FAX (305) 375-2908

CONTRACTOR LICENSING SECTION
(305) 375-2527 FAX (305) 375-2558

CONTRACTOR ENFORCEMENT DIVISION
(305) 375-2966 FAX (305) 375-2908

PRODUCT CONTROL DIVISION
(305) 375-2902 FAX (305) 372-6339

PRODUCT CONTROL NOTICE OF ACCEPTANCE

Simonton Windows
One Cochrane Drive
Pennsboro ,WV 26415

Your application for Notice of Acceptance (NOA) of:

Series 0770 White PVC Double Hung Window

under Chapter 8 of the Code of Miami-Dade County governing the use of Alternate Materials and Types of Construction, and completely described herein, has been recommended for acceptance by the Miami-Dade County Building Code Compliance Office (BCCO) under the conditions specified herein.

This NOA shall not be valid after the expiration date stated below. BCCO reserves the right to secure this product or material at any time from a jobsite or manufacturer's plant for quality control testing. If this product or material fails to perform in the approved manner, BCCO may revoke, modify, or suspend the use of such product or material immediately. BCCO reserves the right to revoke this approval, if it is determined by BCCO that this product or material fails to meet the requirements of the South Florida Building Code.

The expense of such testing will be incurred by the manufacturer.

ACCEPTANCE NO.: 00-0721.03

EXPIRES: 12/02/2002

Raul Rodriguez
Chief Product Control Division

**THIS IS THE COVERSHEET, SEE ADDITIONAL PAGES FOR SPECIFIC AND GENERAL
CONDITIONS
BUILDING CODE & PRODUCT REVIEW COMMITTEE**

This application for Product Approval has been reviewed by the BCCO and approved by the Building Code and Product Review Committee to be used in Miami-Dade County, Florida under the conditions set forth above.

Francisco J. Quintana, R.A.
Director
Miami-Dade County
Building Code Compliance Office

APPROVED: 04/26/2001

Simonton Windows

ACCEPTANCE No.: 00-0721.03

APPROVED : APR 26 2001

EXPIRES : December 02, 2002

NOTICE OF ACCEPTANCE: SPECIFIC CONDITIONS

1. SCOPE

- 1.1 This **revises** the Notice of Acceptance No. 99-0624.04, which was issued on December 02, 1999. This approves a white PVC double hung window, as described in Section 2 of this Notice of Acceptance, designed to comply with the South Florida Building Code (SFBC), 1994 Edition for Miami-Dade County, for the locations where the pressure requirements, as determined by SFBC Chapter 23, do not exceed the Design Pressure Rating values indicated in the approved drawings.

2. PRODUCT DESCRIPTION

- 2.1 The **Series 0770 White PVC Double Hung Window** and its components shall be constructed in strict compliance with the following documents: Drawing No **D100**, titled "Double Hung Window Extruded Vinyl Frame" Sheets 1 through 8 of 8, dated 06/03/99, 4/16/99 and 02/21/99, with revision # 3 dated 04/04/01, bearing the Miami-Dade County Product Control approval stamp with the Notice of Acceptance number and approval date by the Miami-Dade County Product Control Division. These documents shall hereinafter be referred to as the approved drawings.

3. LIMITATIONS

- 3.1 This approval applies to single unit applications and side-by-side installations, as shown in approved drawings.

4. INSTALLATION

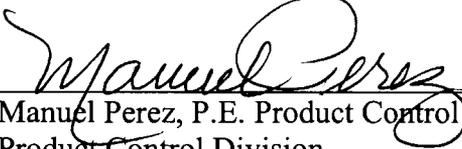
- 4.1 The white PVC double hung window and its components shall be installed in strict compliance with the approved drawings.
- 4.2 Hurricane protection system (shutters): the installation of this unit **will require** a hurricane protection system.

5. LABELING

- 5.1 Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved".

6. BUILDING PERMIT REQUIREMENTS

- 6.1 Application for building permit shall be accompanied by copies of the following:
- 6.1.1 This Notice of Acceptance
- 6.1.2 Duplicate copies of the approved drawings, as identified in Section 2 of this Notice of Acceptance, clearly marked to show the components selected for the proposed installation.
- 6.1.3 Any other documents required by the Building Official or the South Florida Building Code (SFBC) in order to properly evaluate the installation of this system.


Manuel Perez, P.E. Product Control Examiner
Product Control Division

Simonton Windows

ACCEPTANCE No.: 00-0721.03

APPROVED : APR 26 2001

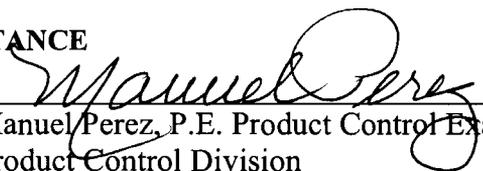
EXPIRES : December 02, 2002

NOTICE OF ACCEPTANCE: SPECIFIC CONDITIONS

(For File ONLY. Not part of NOA.)

1. Renewal of this Acceptance (approval) shall be considered after a renewal application has been filed and the original submitted documentation, including test supporting data, engineering documents, are no older than eight (8) years.
2. Any and all approved products shall be permanently labeled with the manufacturer's name, city, state, and the following statement: "Miami-Dade County Product Control Approved", or as specifically stated in the specific conditions of this Acceptance.
3. Renewals of Acceptance will not be considered if:
 - a) There has been a change in the South Florida Building Code affecting the evaluation of this product and the product is not in compliance with the code changes;
 - b) The product is no longer the same product (identical) as the one originally approved;
 - c) If the Acceptance holder has not complied with all the requirements of this acceptance, including the correct installation of the product;
 - d) The engineer who originally prepared, signed and sealed the required documentation initially submitted is no longer practicing the engineering profession.
4. Any revision or change in the materials, use, and/or manufacture of the product or process shall automatically be cause for termination of this Acceptance, unless prior written approval has been requested (through the filing of a revision application with appropriate fee) and granted by this office.
5. Any of the following shall also be grounds for removal of this Acceptance:
 - a) Unsatisfactory performance of this product or process.
 - b) Misuse of this Acceptance as an endorsement of any product, for sales, advertising or any other purpose.
6. The Notice of Acceptance number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the Notice of Acceptance is displayed, then it shall be done in its entirety.
7. A copy of this Acceptance as well as approved drawings and other documents, where it applies, shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at all time. The engineer need not reseal the copies.
8. Failure to comply with any section of this Acceptance shall be cause for termination and removal of Acceptance.
9. This Notice of Acceptance consists of pages 1, 2 and this last page 3.

END OF THIS ACCEPTANCE


Manuel Perez, P.E. Product Control Examiner
Product Control Division



Simonton Windows
 1 Cochran Dr.
 Pennsboro, WV 26415
 800/426-2249

SIMONTON WINDOWS
 DOUBLE HUNG WINDOW - EXTRUDED VINYL
 SERIES 0770

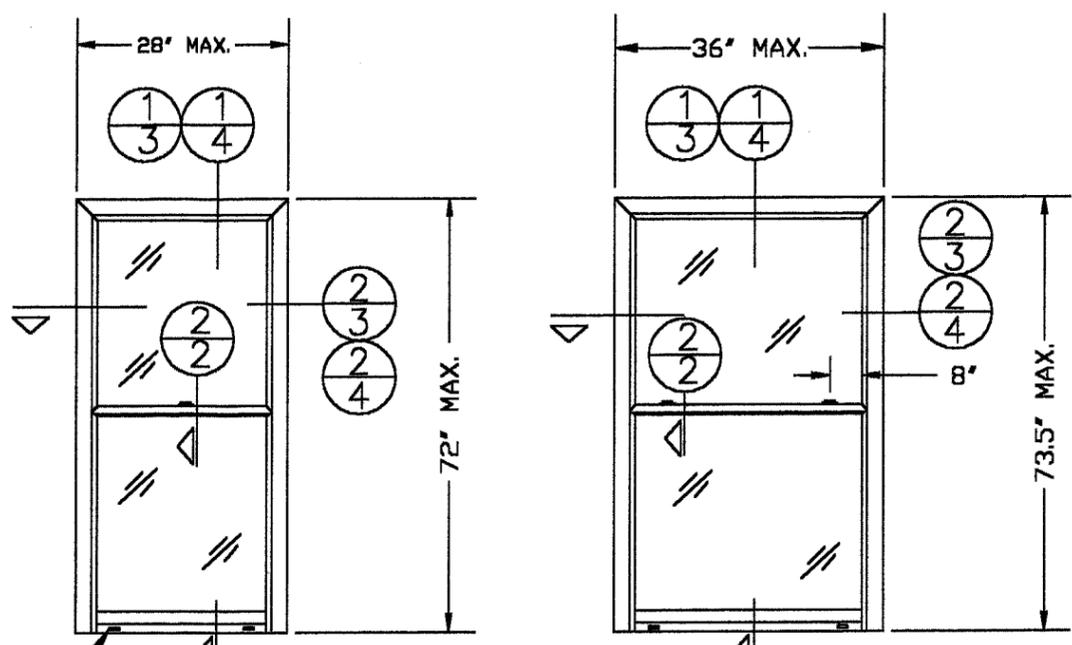
- GENERAL NOTES**
1. THIS PRODUCT IS DESIGNED TO MEET THE SOUTH FLORIDA BUILDING CODE 1994 EDITION FOR MIAMI-DADE COUNTY.
 2. WOOD BUCKS BY OTHERS, MUST BE ANCHORED PROPERLY TO TRANSFER LOADS TO THE STRUCTURE. DESIGNED BY ENGINEER OF RECORDS.
 3. PRODUCT ANCHORS SHALL BE AS LISTED AND SPACED AS SHOWN ON DETAILS. ANCHOR EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.
 4. IMPACT RESISTANT SHUTTERS REQUIRED
 5. DESIGN PRESSURE RATING SHALL BE AS FOLLOWS:
 - 50.25 PSF POSITIVE & 53.42 PSF NEGATIVE

FIXED PICTURE & VENT DOUBLE HUNG WINDOWS
 (Common to all conditions)

Window Construction:
General: White PVC lineal extrusions by VEKA, Inc. Frame & sash corners are mitered and welded.
Wall Thickness: Outer wall = 0.075"; Inner wall = 0.055"
Operation: the vent double hungs are tilt-in.

TABLE OF CONTENTS	
SHEET #	DESCRIPTION
1	COMMON (GENERAL NOTES, TYPICAL ELEVATION)
2	BILL OF MATERIAL & ENLARGED DETAIL SECTIONS
3	SINGLE DBL. HUNG SECTIONS
4	SINGLE DBL. HUNG SECTIONS W/OPTIONAL PARTS
5	COMBINED UNITS ASSEMBLY SECTIONS
6	ANCHORING DETAILS
7	UNIT COMPONENTS
8	UNIT COMPONENTS

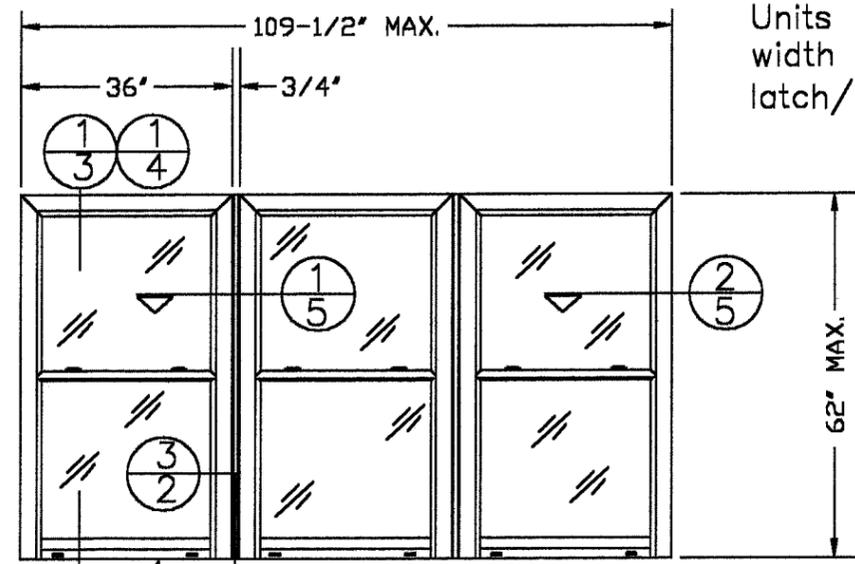
DESIGN PRESSURE RATING		
	POUNDS PER SQUARE FOOT (PSF)	
	SINGLE UNIT	3 UNIT COMBINATION
POSITIVE	50.25	50.25
NEGATIVE	53.42	53.42



VENT DOUBLE HUNG; SINGLE

NOTE:
 Units of width equal to or less than 28" require 1 latch/keeper assembly.
 Units greater than 28" width require 2 latch/keeper assemblies.

Weep holes
 ONE-5/16" x 3/8"
 high, 2-1/2" in
 from corner of
 frame with vinyl
 weep covers



DOUBLE HUNG COMBINATION: 3 UNITS MAX.
 VIEWED FROM EXTERIOR

(36"x62" max. individual unit size)

NOTE:
 A Simonton fixed Picture window may be substituted for any unit in the combination with submittal of a current Picture window Notice of Acceptance.

APPROVED AS COMPLYING WITH THE
 SOUTH FLORIDA BUILDING CODE
 DATE **APR 26 2001**
 BY *Manuel Perez*
 PRODUCT CONTROL DIVISION
 BUILDING CODE COMPLIANCE OFFICE
 ACCEPTANCE NO. **00-0721.03**

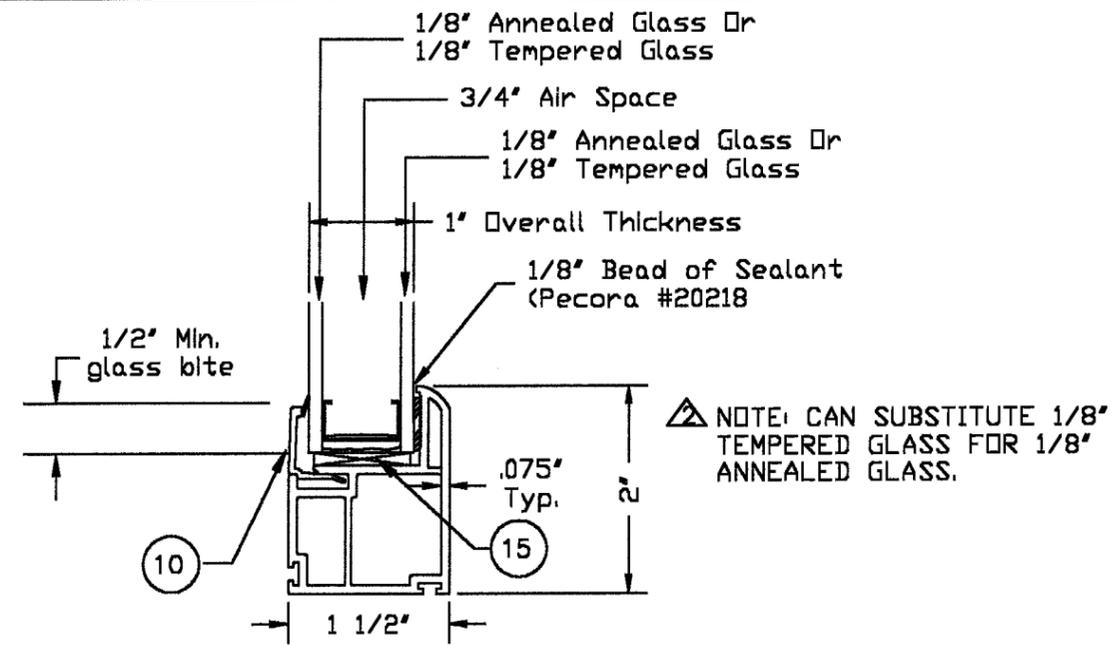
DATE: 6/3/99
 SCALE: N.T.S.
 DWG. BY: C.E.C.
 CHK. BY:
 DRAWING NO.: D100
 SHEET 1 OF 8

PRODUCT: DOUBLE HUNG WINDOWS
 EXTRUDED VINYL
 PART OR ASSEMBLY: GENERAL NOTES
 AND ELEVATIONS

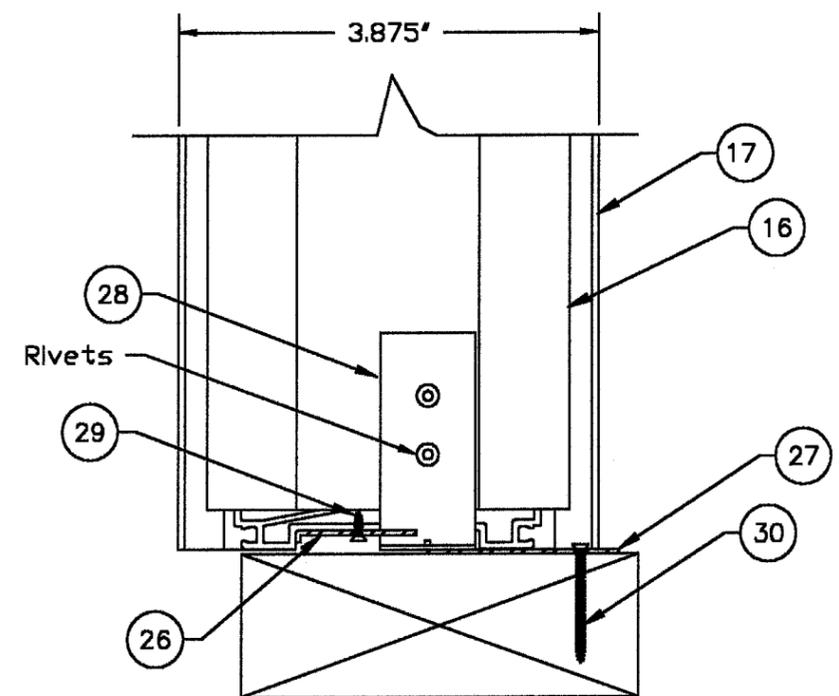
NO.	DATE	R.W.	BY	REVISIONS
3	04/04/01		TJH	ADDED SHTS. 7 & 8
2	4/7/00		TJH	GLAZING, FRAME PARTS & W.S.
1	10/22/99			

RW
 CONSULTING
 (813) 684-3831

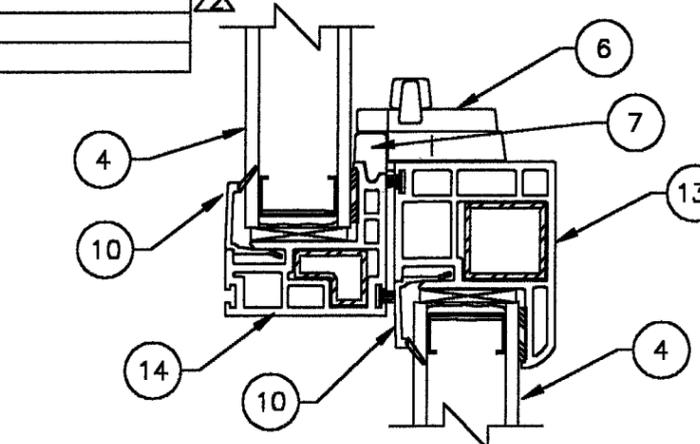
ITEM	DESCRIPTION	MATERIAL & DIMENSIONS
1	Concrete	
2	2X Buck	
3	Max. 1/4" shim space	
4	Double hung glass: dual 1/8" annealed glass, 3/4" air space	
4A	Double hung glass: 1/8" tempered glass, 3/4" air space	
6	Sash lock assembly; material Zamac 3 Alloy	
7	Sash lock keeper; material = Zamac 3 Alloy	
8	Top sash stile; DH75 or DH75s	
9	Bottom sash stile; DH78 OR DH78s	
10	1" Glazing bead; BV18	
11	Double hung sill; DH73	
12	Screen (optional) Aluminum frame with fiberglass screen	
13	Lock rail; DH77 OR DH77s	
14	Keeper Rail; DH74 OR DH74s	
15	Setting Blocks	
16	Aluminum Reinforcement Extrusion	
17	Large cover for Aluminum Reinforcement (A.R.E.); IV1562 (V3)	
18	Sash stop; V324	
19	Amesbury Finseal pile; 0.187" x 0.340"	
20	Head insert	
21	Top lift rail; DH76 OR DH76s	
22	bottom lift rail; DH79 OR DH79s	
23	Extruded Aluminum Reinforcement T5 6063 (No.56110)	
24	Extruded Aluminum Reinforcement T5 6063 (No.56108 OR 60674)	
25	Amesbury Finseal pile; 0.187" x 0.250"	
26	Joiner strap: galv. steel, 16 ga.	
27	ARE clamp - galv. steel, 16 ga.	
28	ARE bracket - galv. steel, 16 ga.	
29	#8 x 1/2" PH HD pan head SMS	
30	#8 x 1-1/4" PH FH wood screw (Clamp Fasteners)	
31	#8 x 2" PH FH wood screw (Head & Top Sash Jamb Fasteners)	
32	#8 x 1-3/4" PH FH wood screw (Sill & Bottom Sash Jamb Fasteners)	
33	Amesbury Foamtite 7/32" foam filled bulb seal	
34	Stile seal	
35	Lift handle	
36	Fixed window assembly	
37	Amesbury Foamtite 7/16" hollow foam bulb with offset "T" (NO 32636) OR (32642)	
38	Amesbury Foamtite 7/16" foam filled "C" bulb	
39	Double hung head and jamb frame	
40	Weep hole foam air baffle	
41	Extruded Aluminum Reinforcement T5 6063 (No.56659 OR 56109)	
42	Extruded Aluminum Reinforcement T5 6063 (No.56658 OR 16107)	
43	Extruded Aluminum Reinforcement T5 6063 (No.56111)	
44	Extruded Aluminum Reinforcement T5 6063 (No.56109)	



1 TYPICAL GLAZING DETAIL
2 Typical for double hung window



3 CLAMP ATTACHMENT DETAIL
2 Anchors the combined unit aluminum reinf. extrusion



2 SASH LOCK DETAIL
2 Typical for double hung window

NOTE: CAN SUBSTITUTE 1/8" TEMPERED GLASS FOR 1/8" ANNEALED GLASS.

Simonton Windows
1 Cochrane Dr.
Pennsboro, WV 26415
800/426-2249

PRODUCT: DOUBLE HUNG WINDOWS
EXTRUDED VINYL
PART OR ASSEMBLY:
BILL OF MATERIAL
ENLARGED DETAILS

NO.	DATE	R.W.	BY	REVISIONS
3	04/04/01			ADDED SHTS. 7 & 8
2	4/7/00			GLAZING, FRAME PARTS & W.S.
1	10/22/99			

RW
CONSULTING
(813) 684-3831

APPROVED AS COMPLYING WITH THE
SOUTH FLORIDA BUILDING CODE
DATE **APR 26 2001**
BY *Manuel*
PRODUCT CONTROL DIVISION
BUILDING CODE COMPLIANCE OFFICE
ACCEPTANCE NO. 00-0721.03

DATE: 4/16/99
SCALE: N.T.S.
DWG. BY: C.E.C.
CHK. BY:
DRAWING NO.:
D100
SHEET 2 OF 8



Simonton Windows
1 Cochrane Dr.
Pennsboro, WV 26415
800/426-2249

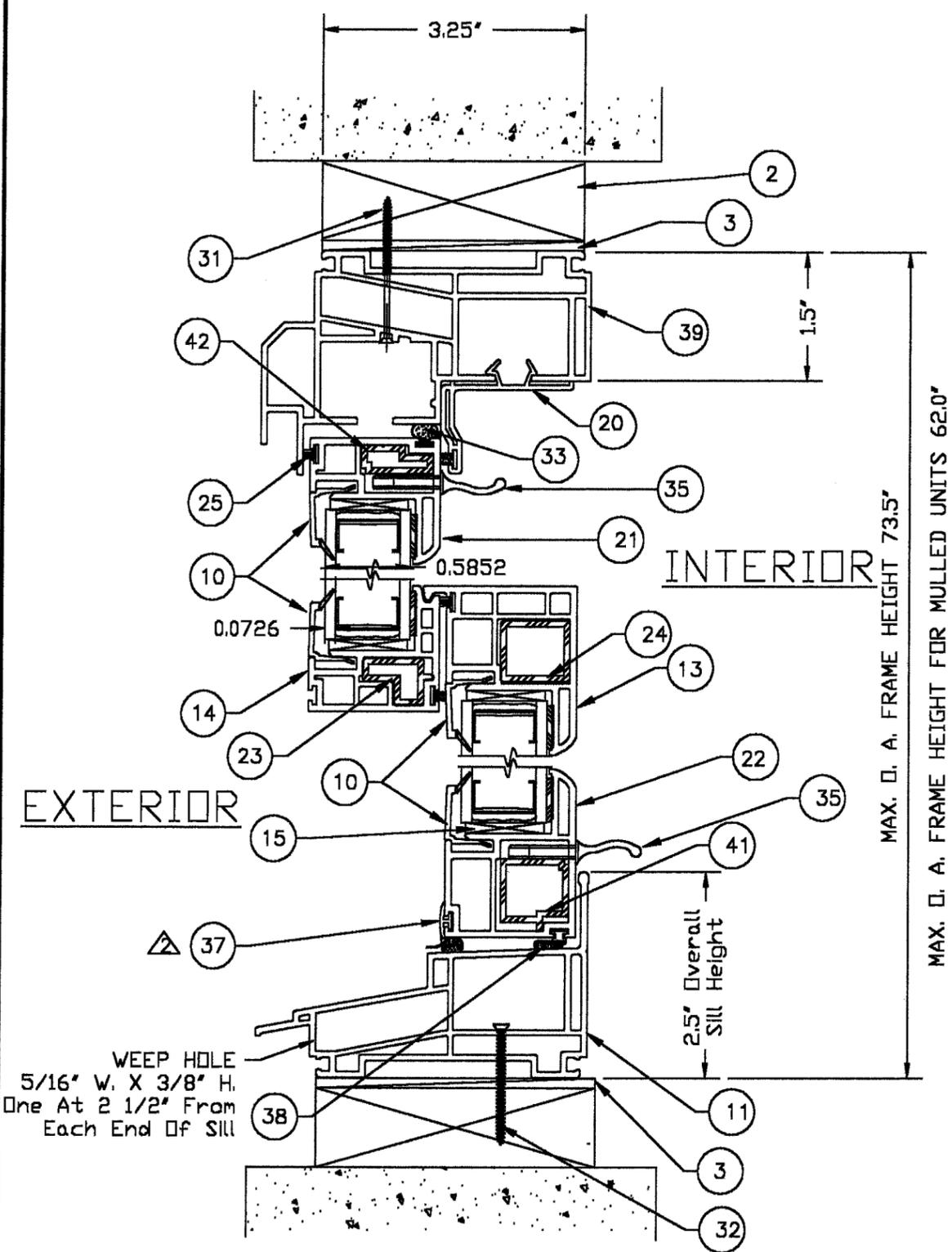
PRODUCT:
DOUBLE HUNG WINDOWS
EXTRUDED VINYL FRAMES

PART OR ASSEMBLY:
VERTICAL SECTIONS

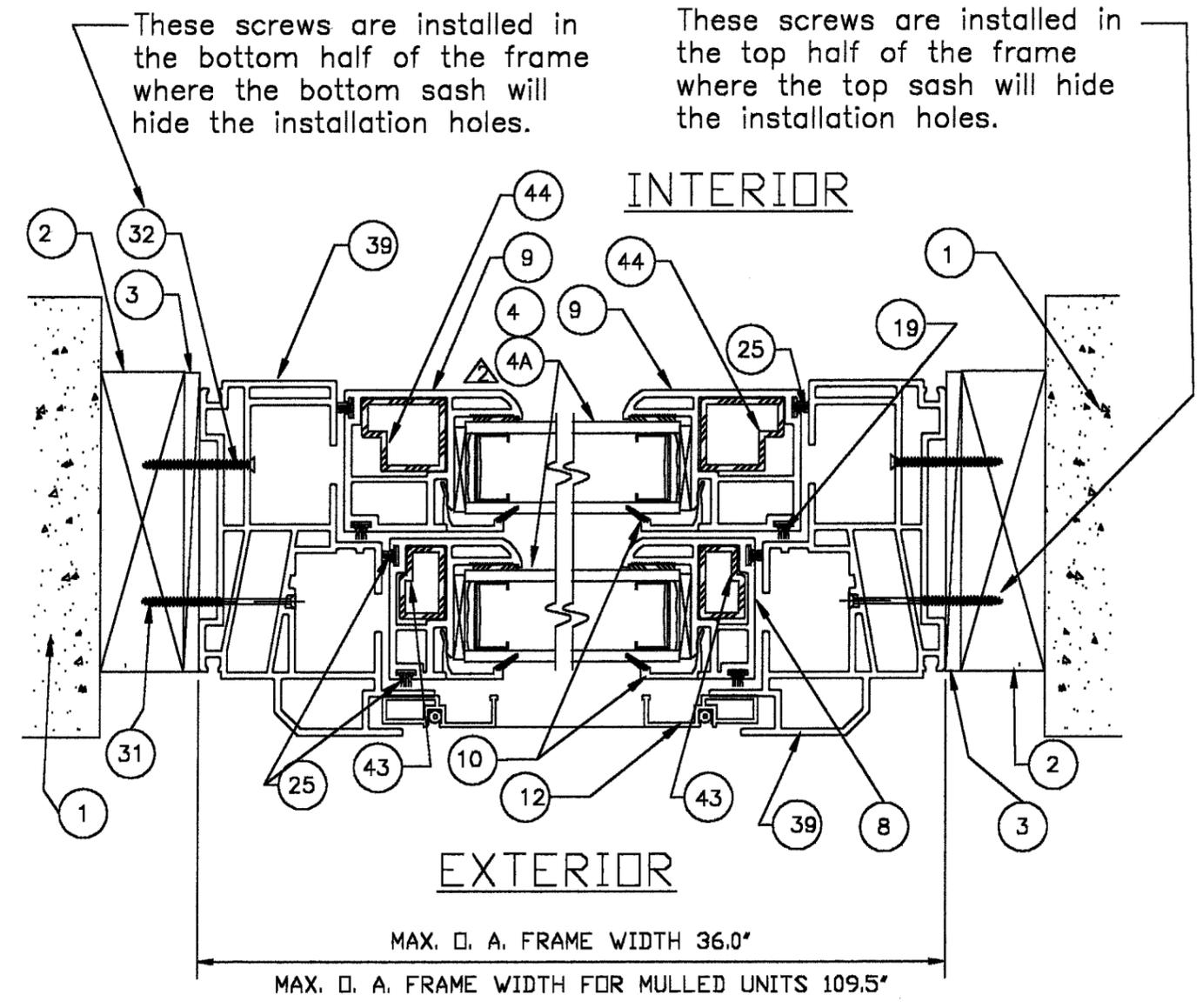
NO.	DATE	REVISIONS		
		R.W.	TJH	BY
3	04/04/01		TJH	
2	4/7/00	GLAZING, FRAME PARTS & W.S.		
1	10/22/99			

Rgw
CONSULTING
(813) 684-3831

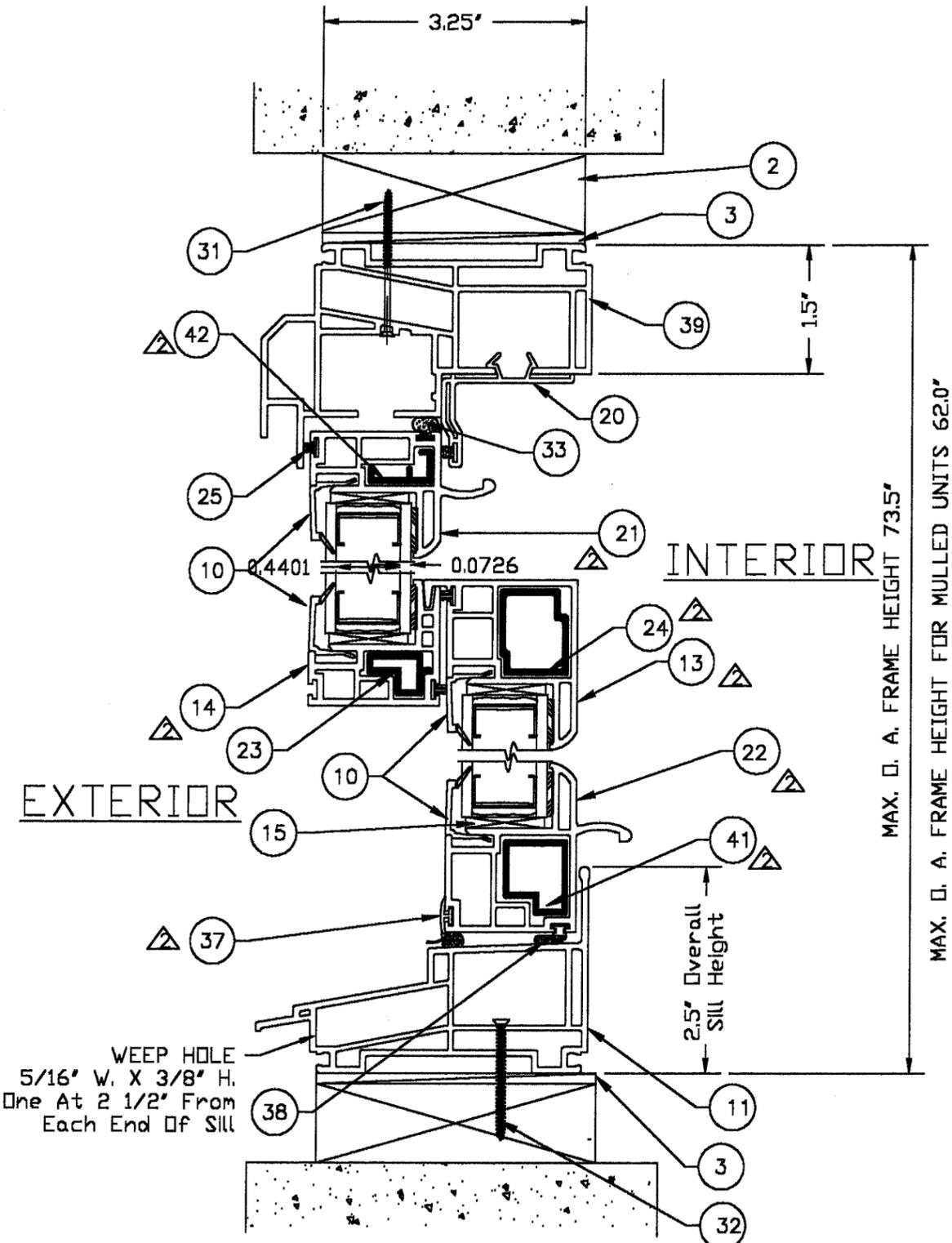
APPROVED AS COMPLYING WITH THE SOUTH FLORIDA BUILDING CODE DATE APR 26 2001 BY <i>Shannon</i> PRODUCT CONTROL DIVISION BUILDING CODE COMPLIANCE OFFICE ACCEPTANCE NO. 00-0721.03	DATE: 4/16/99 SCALE: N.T.S. DWG. BY: C.E.C. CHK. BY: DRAWING NO.: D100 SHEET 3 OF 8
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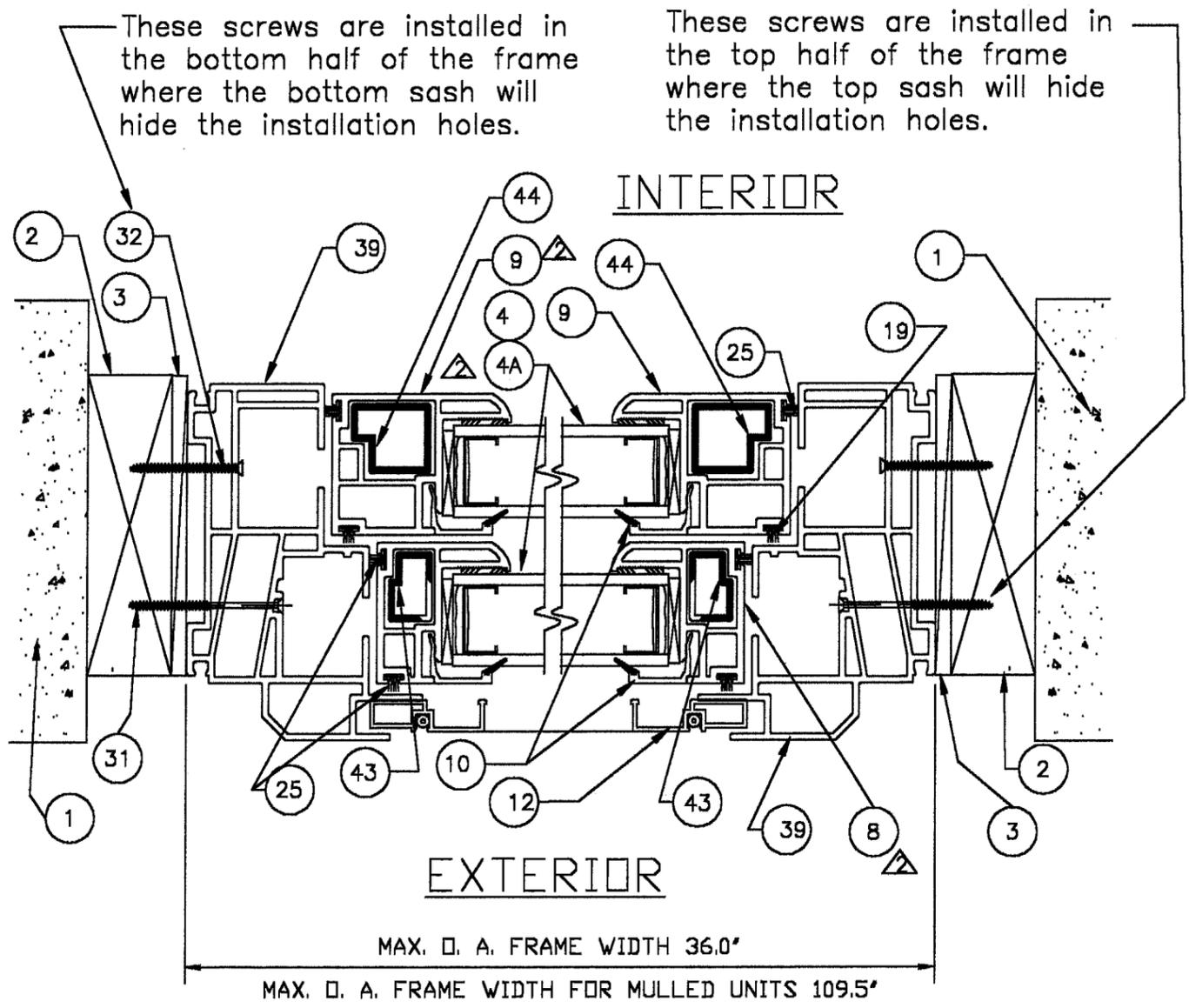
① DOUBLE HUNG; VERTICAL SECTION



② HORIZONTAL SECTION: SINGLE DOUBLE HUNG



① DOUBLE HUNG; VERTICAL SECTION
W/OPTIONAL PARTS



② HORIZONTAL SECTION: SINGLE DOUBLE HUNG
W/OPTIONAL PARTS

Simonton Windows
1 Cochrane Dr.
Pennsboro, WV 26415
800/426-2249

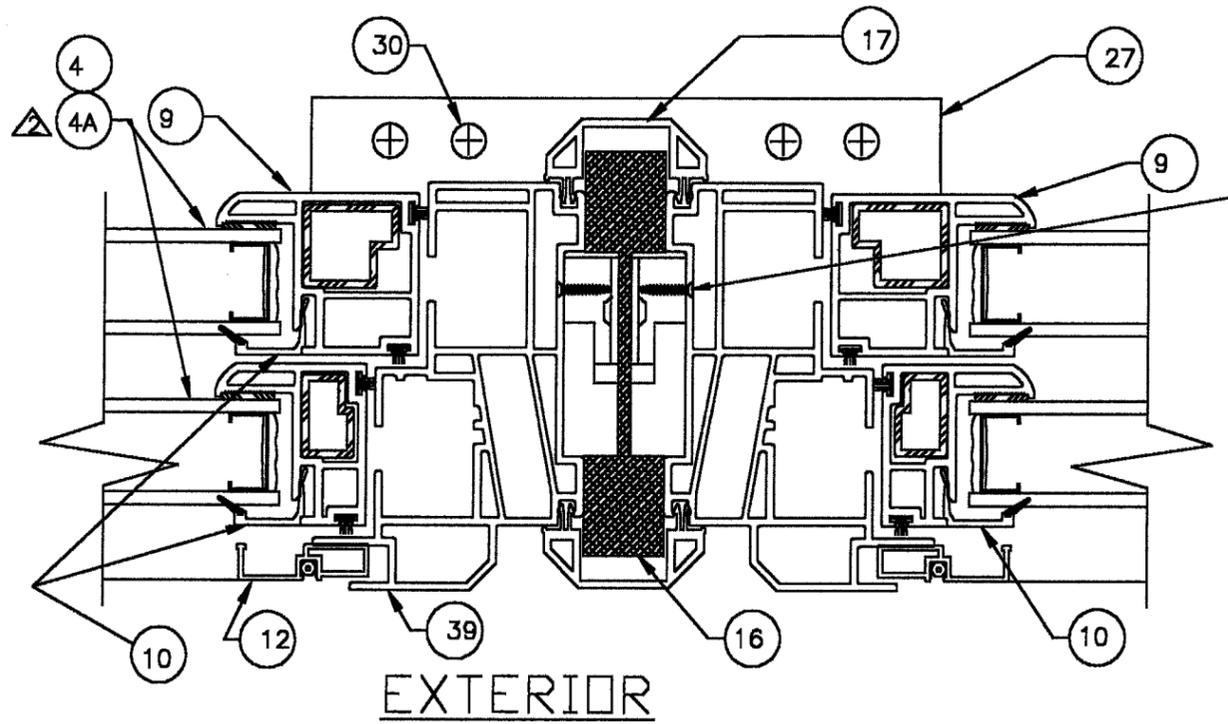
PRODUCT:
DOUBLE HUNG WINDOWS
EXTRUDED VINYL FRAMES
PART OR ASSEMBLY:
VERTICAL SECTIONS
W/OPTIONAL PARTS

NO.	DATE	REVISIONS	BY
3	04/04/01	ADDED SHTS. 7 & 8	TJH
2	4/7/00	GLAZING, FRAME PARTS & W.S.	TJH
1	10/22/99	R.W.	R.W.

RW
CONSULTING
(813) 684-3831

APPROVED AS COMPLYING WITH THE
SOUTH FLORIDA BUILDING CODE
DATE **APR 26 2001**
BY *Manuel Perez*
PRODUCT CONTROL DIVISION
BUILDING CODE COMPLIANCE OFFICE
ACCEPTANCE NO. **00-0721,03**

DATE: 4/16/99
SCALE: N.T.S.
DWG. BY: C.E.C.
CHK. BY:
DRAWING NO.: D100
SHEET 4 OF 8

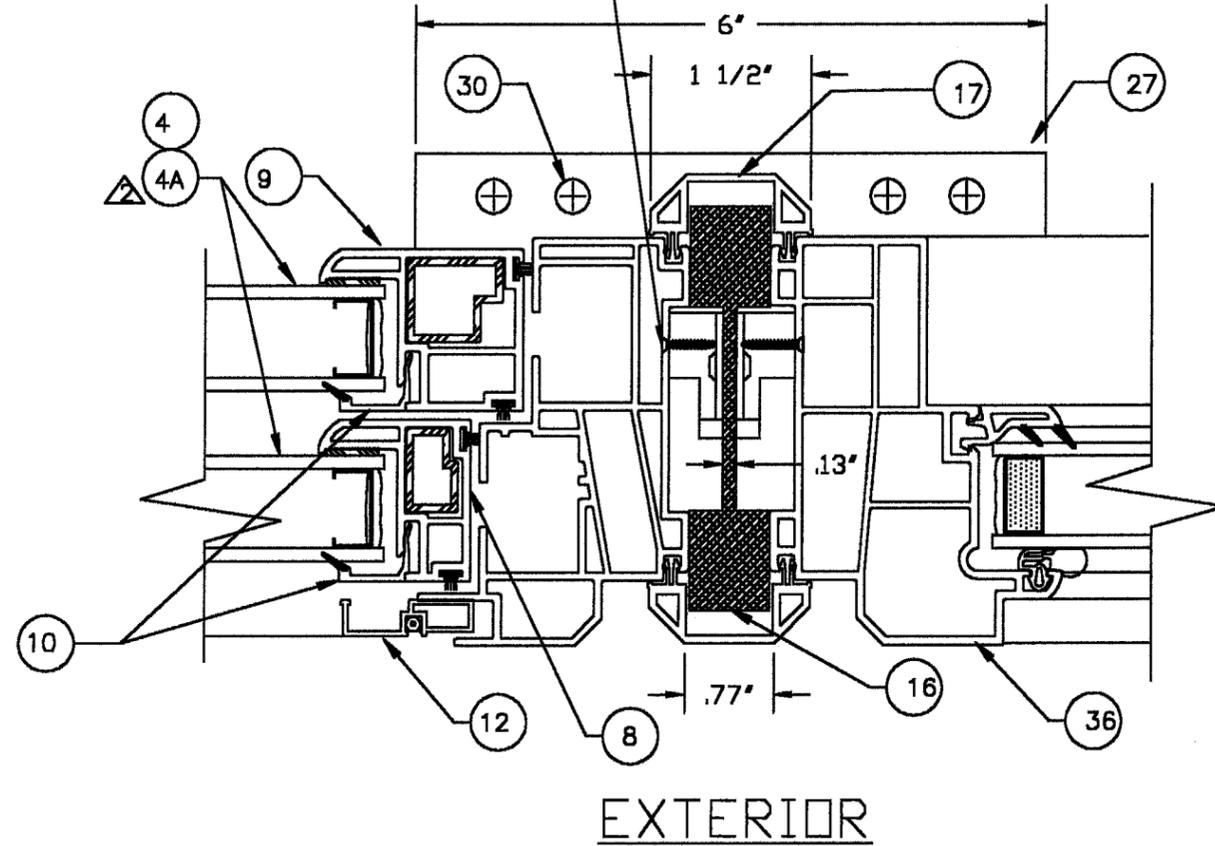


EXTERIOR

① COMBINED UNITS: HORIZONTAL SECTION
⑤ Double hung combined with a double hung.

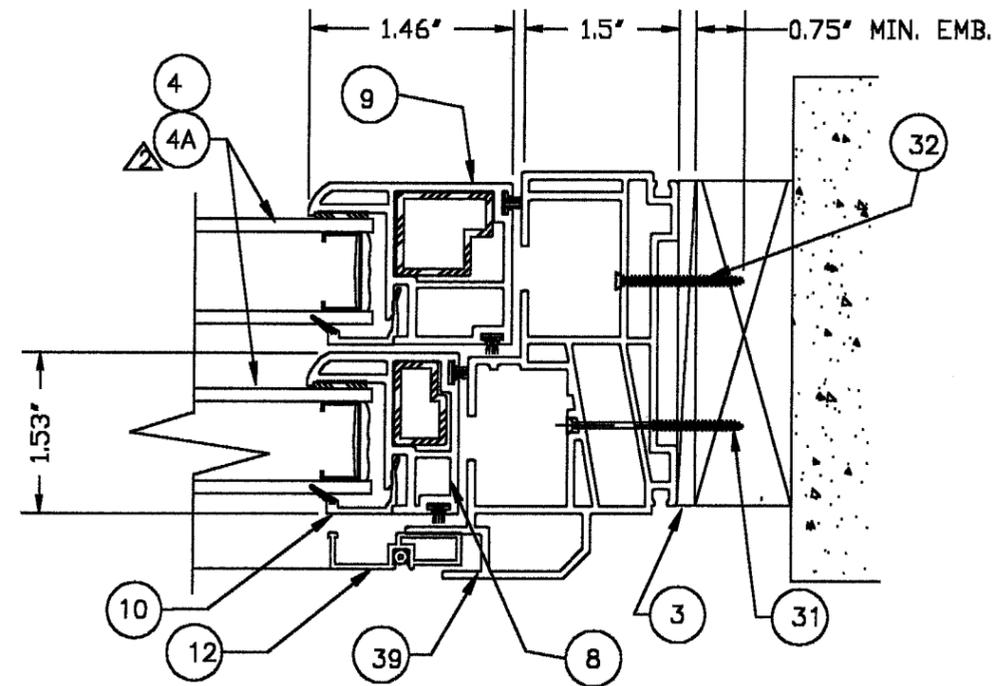
#8 x 1 1/4" TEK SCREWS
AT 6" FROM CORNER
AND MAX. 12" O.C.
STAGGERED

#8 x 1 1/4" TEK SCREWS
AT 6" FROM CORNER
AND MAX. 12" O.C.
STAGGERED



EXTERIOR

③ ALTERNATE COMBINATION: HORIZONTAL SECTION
⑤ Double hung combined with a fixed picture window requires submittal of a current Notice of Acceptance for the picture window.



② SIDE JAMB; HORIZONTAL SECTION
⑤

Simonton Windows
1 Cochrane Dr.
Pennsboro, WV 26415
800/426-2249

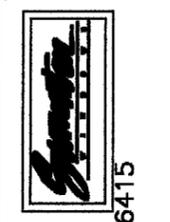
PRODUCT:
DOUBLE HUNG WINDOWS
EXTRUDED VINYL FRAMES

PART OR ASSEMBLY:
HORIZONTAL SECTIONS

NO.	DATE	R.W.	BY	REVISIONS
3	04/04/01	TJH		ADDED SHTS. 7 & 8
2	4/7/00	TJH		GLAZING, FRAME PARTS & W/S
1	10/22/99			

Rgw
CONSULTING
(813) 684-3831

APPROVED AS COMPLYING WITH THE SOUTH FLORIDA BUILDING CODE DATE APR 26 2001 BY <i>Manuel Perez</i> PRODUCT CONTROL DIVISION BUILDING CODE COMPLIANCE OFFICE ACCEPTANCE NO. <i>00-0721.03</i>	DATE: 4/16/99
	SCALE: N.T.S.
	DWG. BY: C.E.C.
	CHK. BY:
	DRAWING NO.: D100
	SHEET 5 OF 8



Simonton Windows
1 Cochrane Dr.
Pennsboro, WV 26415
800/426-2249

PRODUCT: DOUBLE HUNG WINDOWS
EXTRUDED VINYL
PART OR ASSEMBLY: ANCHORING DETAIL
COMBINATION UNIT

NO.	DATE	REVISIONS
3	04/04/01	ADDED SHTS. 7 & 8
2	4/7/00	GLAZING, FRAME PARTS & W.S.
1	10/22/99	

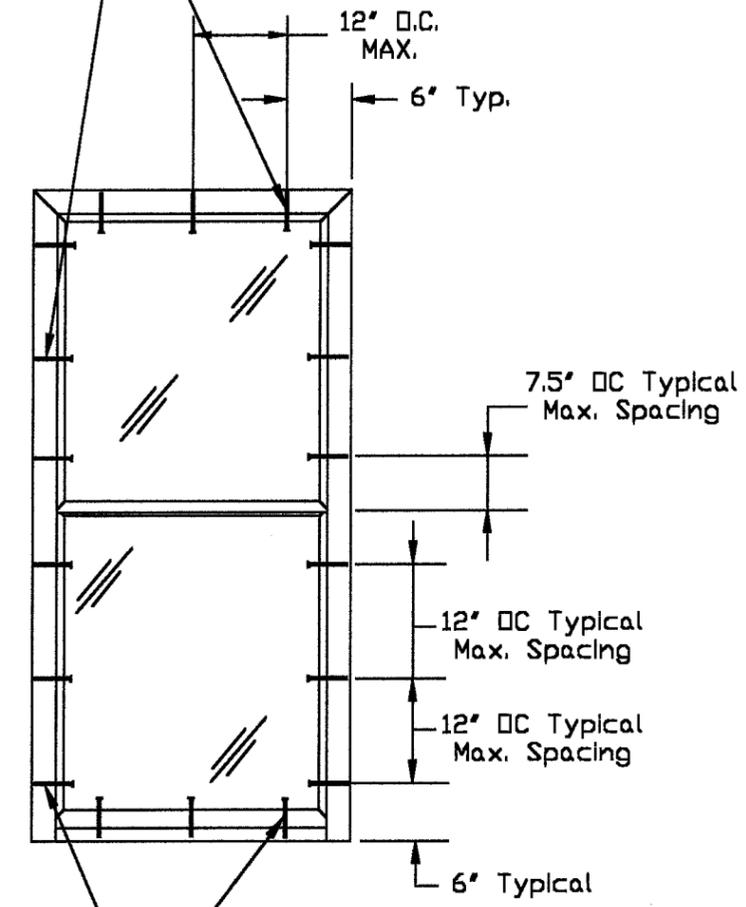
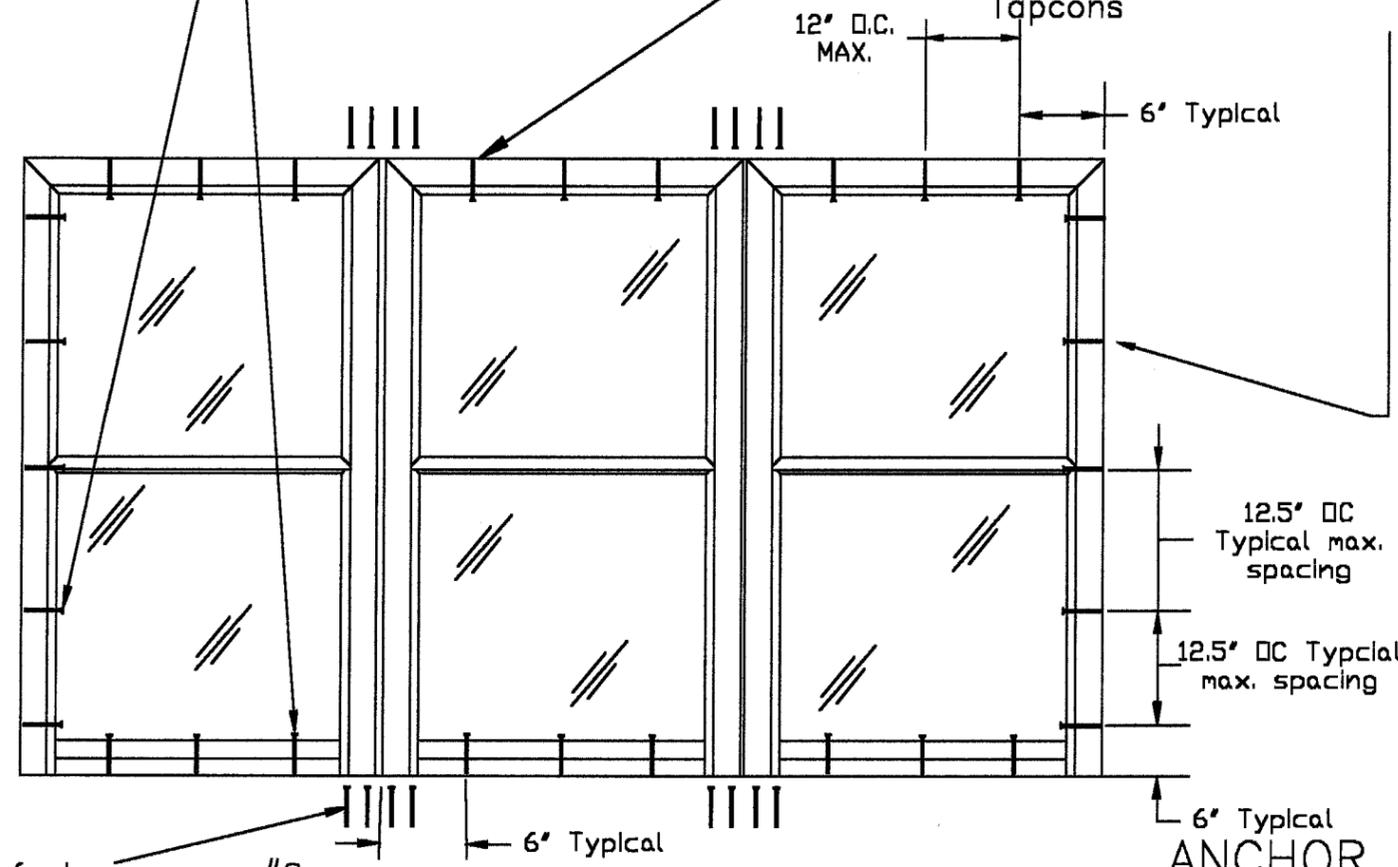
RW
CONSULTING
(813) 684-3831

DATE: 2/21/99
SCALE: N.T.S.
DWG. BY: C.E.C.
CHK. BY:
DRAWING NO.: D100
SHEET 6 OF 8

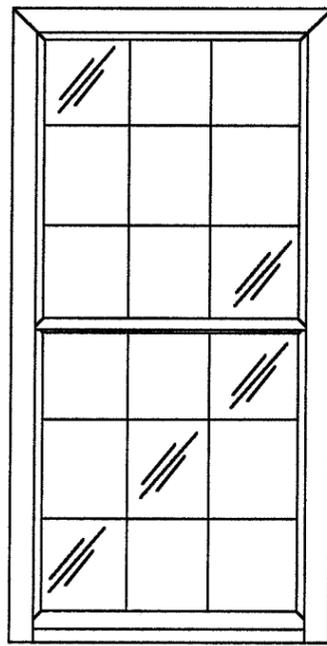
32 Sill & bottom sash jamb cavity fasteners are #8 x 1-3/4" wood screws or 3/16" Tapcons

31 Head & top sash jamb cavity fasteners are #8 x 2" wood screws or 3/16" Tapcons

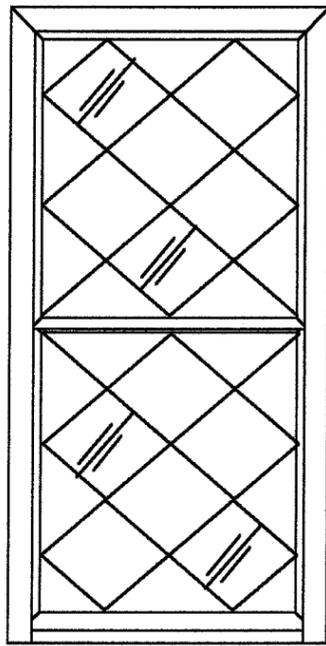
Head & top sash jamb cavity fasteners are #8 x 2" wood screws or 3/16" Tapcons



30 Clamp fasteners are #8 x 1-3/4" or 3/16" Tapcons (4 at each clamp).



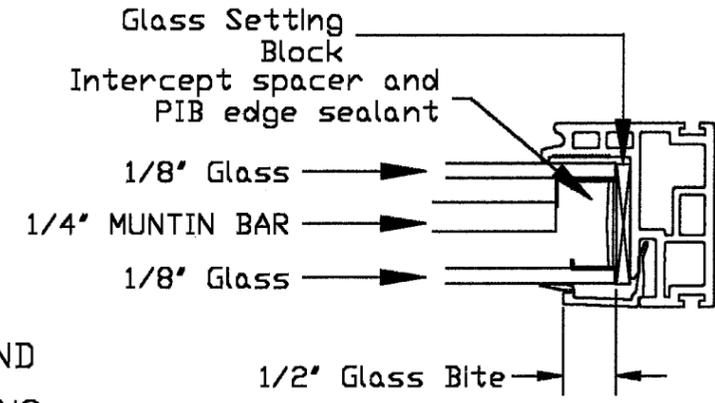
COLONIAL MUNTINS



DIAMOND MUNTINS

ANCHOR LOCATIONS

(Viewed from the exterior)



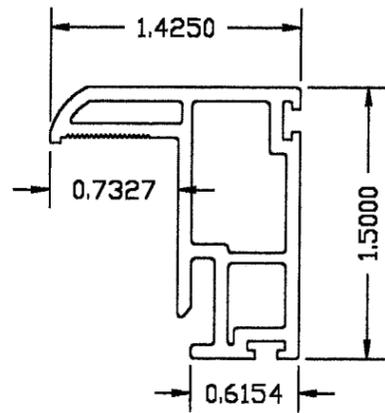
TYPICAL GLAZING DETAIL WITH INTERNAL MUNTINS

NOTE: SUBSTITUTE 1/8" TEMPERED GLASS FOR 1/8" ANNEALED GLASS.

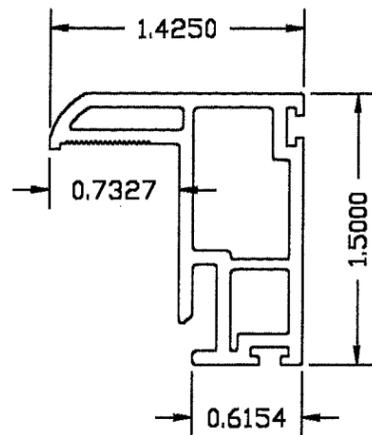
Sill & bottom sash jamb cavity fasteners are #8 x 1-3/4" wood screws or 3/16" Tapcons

NOTE: All fasteners are #8 wood screws with a minimum embedment of 3/4" or they are 3/16" Tapcons with a minimum embedment of 1 1/4".

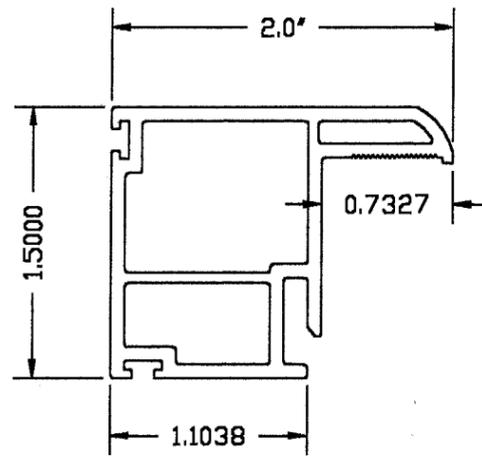
APPROVED AS COMPLYING WITH THE SOUTH FLORIDA BUILDING CODE
DATE: APR 26 2001
BY: *Manuel Diaz*
PRODUCT CONTROL DIVISION
BUILDING CODE COMPLIANCE OFFICE
ACCEPTANCE NO. 00-0721.03



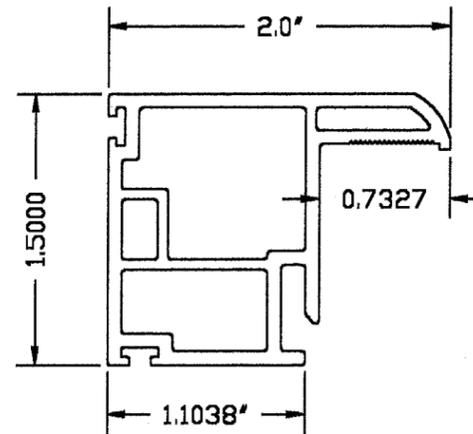
TOP SASH STILE DH75
.077" WALL VINYL



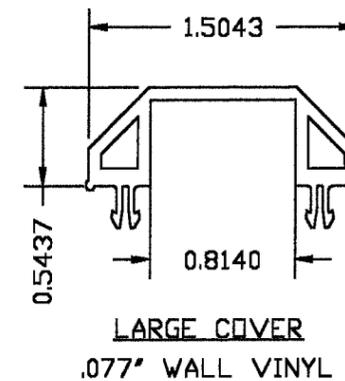
TOP SASH STILE DH75S
.077" WALL VINYL



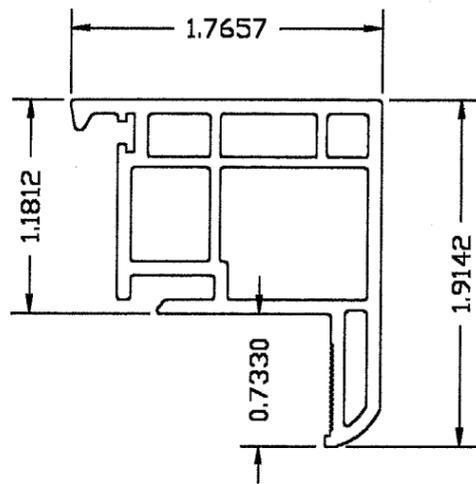
BOTTOM SASH STILE DH78
.077" WALL VINYL



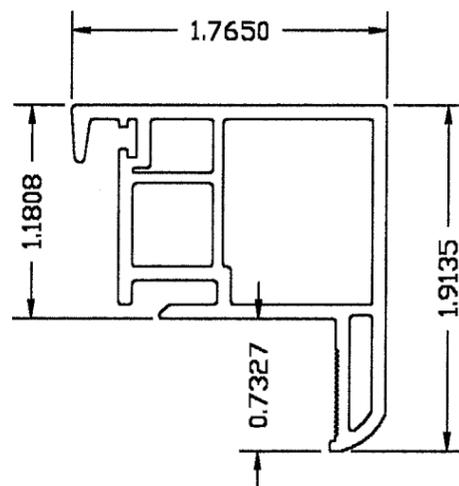
BOTTOM SASH STILE DH78S
.077" WALL VINYL



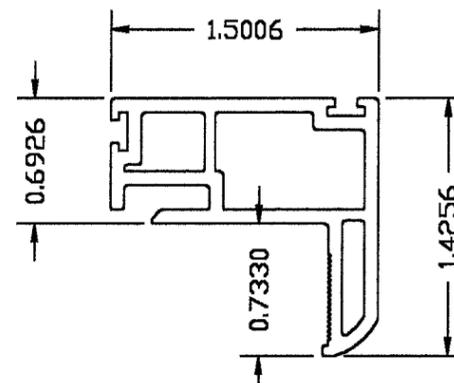
LARGE COVER
.077" WALL VINYL



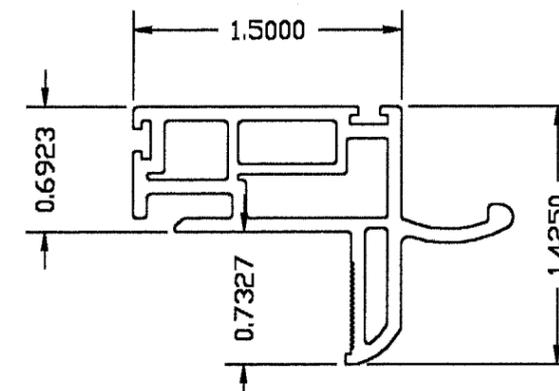
LOCK RAIL DH77
.077" WALL VINYL



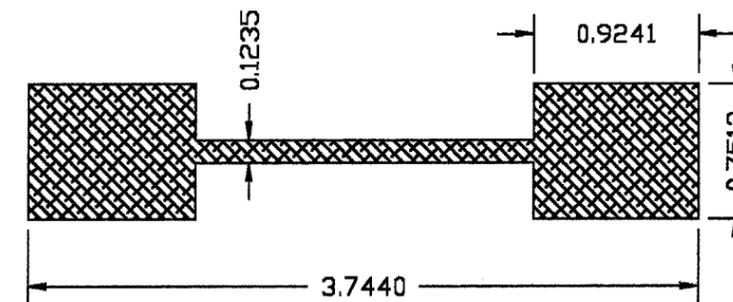
LOCK RAIL DH77S
.077" WALL VINYL



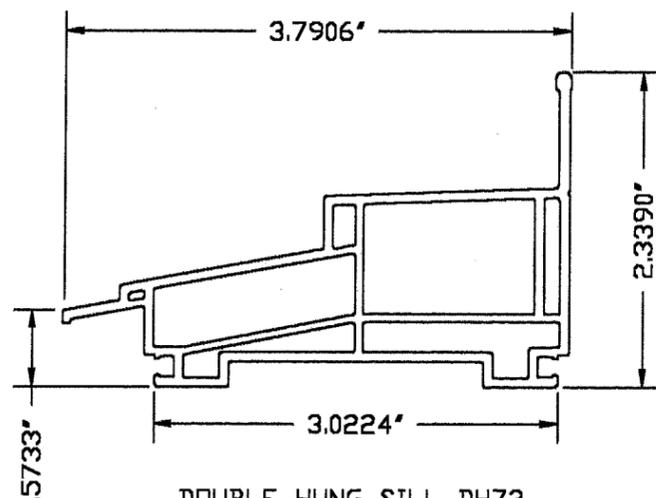
TOP LIFT RAIL DH76
.077" WALL VINYL



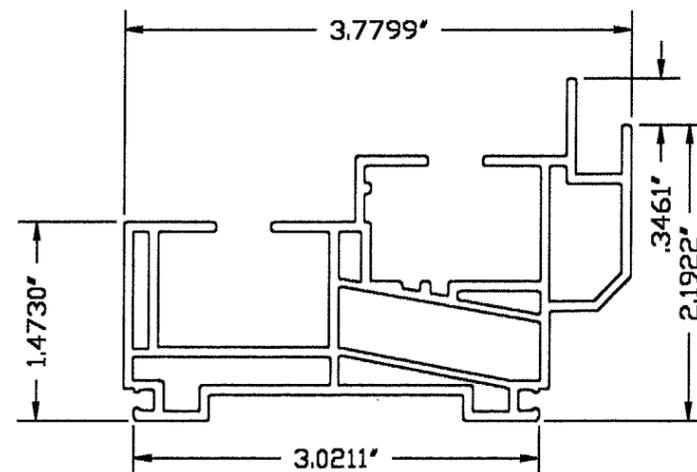
TOP LIFT RAIL DH76S
.077" WALL VINYL



ALUMINUM REINFORCEMENT EXTRUSION



DOUBLE HUNG SILL DH73
.077" WALL VINYL



DOUBLE HUNG HEAD & JAMB FRAME
.077" WALL VINYL



Simonton Windows
1 Cochrane Dr.
Pennsboro, WV 26415
800/426-2249

PRODUCT:
DOUBLE HUNG WINDOWS
EXTRUDED VINYL FRAMES

PART OR ASSEMBLY:

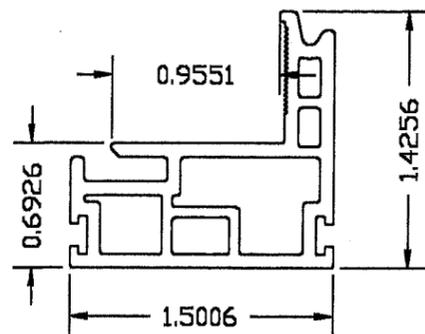
UNIT COMPONENTS

NO.	DATE	REVISIONS	BY
3	04/04/01	ADDED SHTS. 7 & 8	TJH
2	4/7/00	CLAZING, FRAME PARTS & W.S.	TJH
1	10/22/99		R.W.

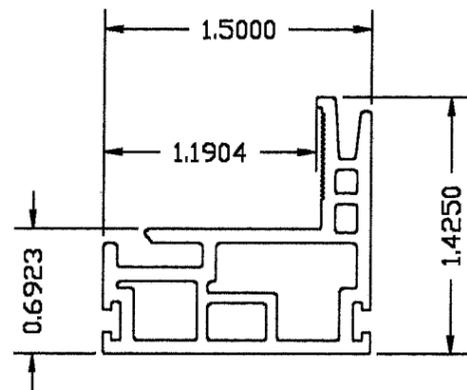
RW
CONSULTING
(813) 684-3831

APPROVED AS COMPLYING WITH THE
SOUTH FLORIDA BUILDING CODE
DATE **APR 26 2001**
BY *Manuel Lopez*
PRODUCT CONTROL DIVISION
BUILDING CODE COMPLIANCE OFFICE
ACCEPTANCE NO. **00 0721.03**

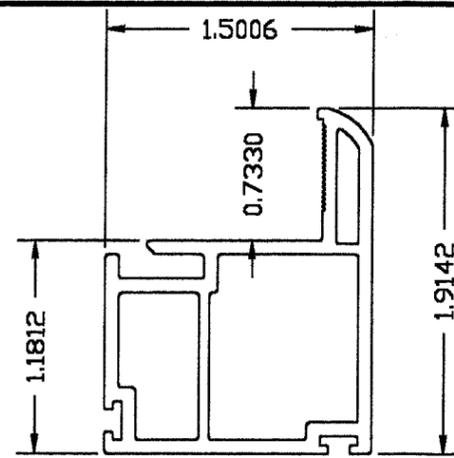
DATE: 4/16/99
SCALE: N.T.S.
DWG. BY: C.E.C.
CHK. BY:
DRAWING NO.: D100
SHEET 7 OF 8



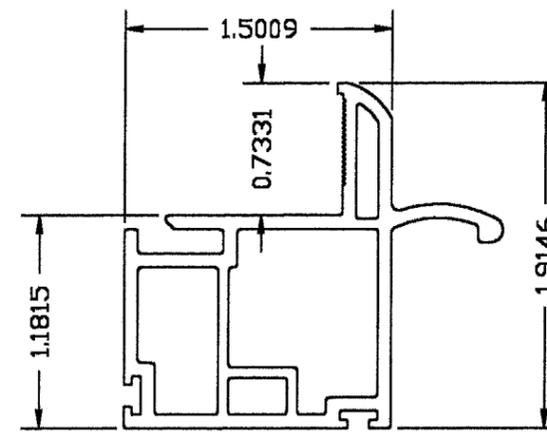
RAIL KEEPER DH74
.077" WALL VINYL



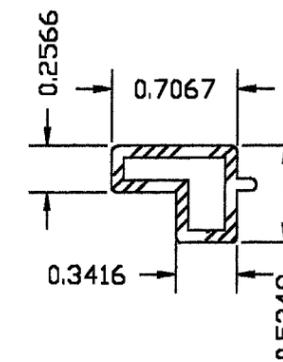
RAIL KEEPER DH74S
.077" WALL VINYL



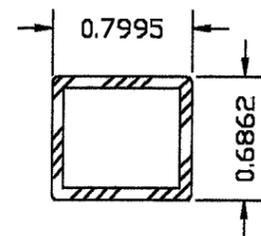
BOTTOM LIFT RAIL DH79
.077" WALL VINYL



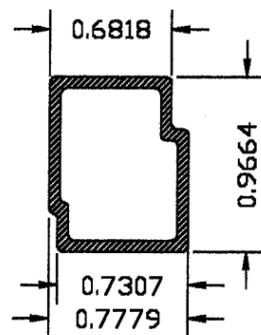
BOTTOM LIFT RAIL DH79S
.077" WALL VINYL



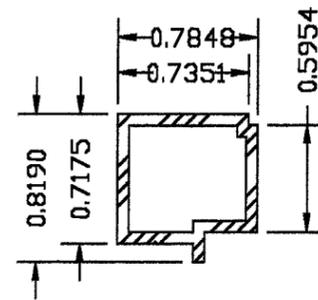
EXTRUDED ALUM. REINFORCEMENT
#56110 6063-T5 .066" WALL



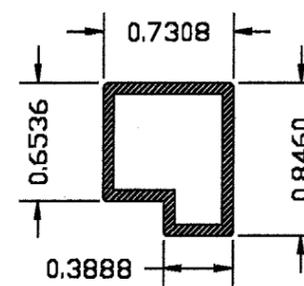
EXTRUDED ALUM. REINFORCEMENT
#56108 6063-T5 .066" WALL



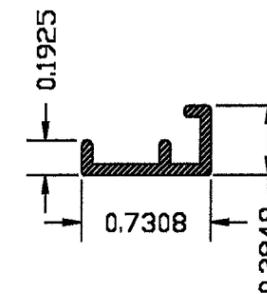
EXTRUDED ALUM. REINFORCEMENT
#60674 6063-T5 .066" WALL



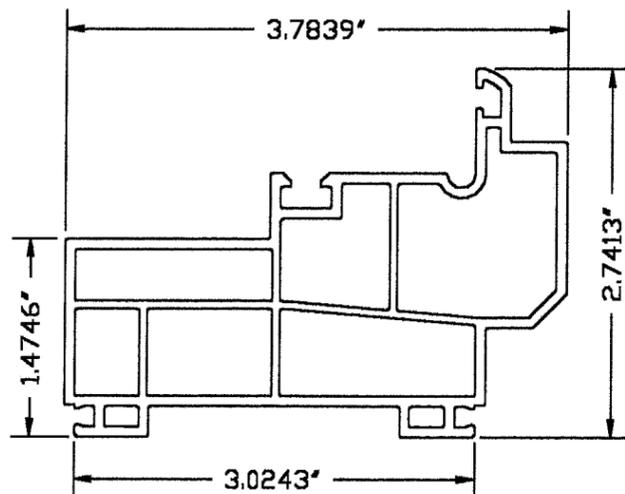
EXTRUDED ALUM. REINFORCEMENT
#56659 6063-T5 .066" WALL



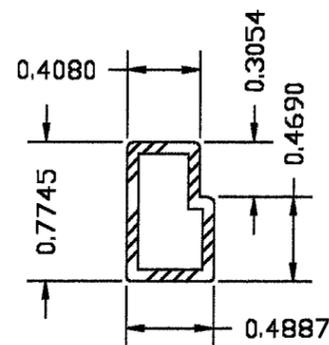
EXTRUDED ALUM. REINFORCEMENT
#56109 6063-T5 .066" WALL



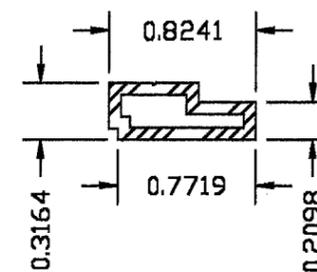
EXTRUDED ALUM. REINFORCEMENT
#16107 6063-T5 .066" WALL



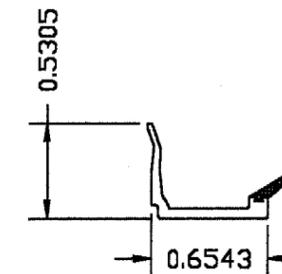
FIXED WINDOW ASSEMBLY
.077" WALL VINYL



EXTRUDED ALUM. REINFORCEMENT
#56111 6063-T5 .066" WALL



EXTRUDED ALUM. REINFORCEMENT
#56658 6063-T5 .066" WALL



1" GLAZING BEAD BV18
.057" WALL VINYL



Simonton Windows
1 Cochrane Dr.
Pennsboro, WV 26415
800/426-2249

PRODUCT:
DOUBLE HUNG WINDOWS
EXTRUDED VINYL FRAMES

PART OR ASSEMBLY:

UNIT COMPONENTS

NO.	DATE	R.W.	BY	REVISIONS
3	04/04/01		TJH	ADDED SHTS. 7 & 8
2	4/7/00		TJH	GLAZING, FRAME PARTS & W.S.
1	10/22/99			

RW
CONSULTING
(813) 684-3831

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ACCEPTANCE NO. 00-0721.03

DATE: 4/16/99
SCALE: N.T.S.
DWG. BY: C.E.C.
CHK. BY:
DRAWING NO.:
D100
SHEET 8 OF 8