



BUILDING CODE COMPLIANCE OFFICE
METRO-DADE FLAGLER BUILDING
140 WEST FLAGLER STREET, SUITE 1603
MIAMI, FLORIDA 33130-1563
(305) 375-2901 FAX (305) 375-2908

CONTRACTOR LICENSING SECTION
(305) 375-2527 FAX (305) 375-2558

CONTRACTOR ENFORCEMENT DIVISION
(305) 375-2966 FAX (305) 375-2908

PRODUCT CONTROL DIVISION
(305) 375-2902 FAX (305) 372-6339

PRODUCT CONTROL NOTICE OF ACCEPTANCE

TGW Rolling Doors, Inc.
3501 NW 74 Street
Miami ,FL 33147

Your application for Notice of Acceptance (NOA) of:

24' Roll Up Door

under Chapter 8 of the Code of Miami-Dade County governing the use of Alternate Materials and Types of Construction, and completely described herein, has been recommended for acceptance by the Miami-Dade County Building Code Compliance Office (BCCO) under the conditions specified herein.

This NOA shall not be valid after the expiration date stated below. BCCO reserves the right to secure this product or material at any time from a jobsite or manufacturer's plant for quality control testing. If this product or material fails to perform in the approved manner, BCCO may revoke, modify, or suspend the use of such product or material immediately. BCCO reserves the right to revoke this approval, if it is determined by BCCO that this product or material fails to meet the requirements of the South Florida Building Code.

The expense of such testing will be incurred by the manufacturer.

ACCEPTANCE NO.: 01-0326.02
EXPIRES: 06/07/2006

Raul Rodriguez
Chief Product Control Division

**THIS IS THE COVERSHEET, SEE ADDITIONAL PAGES FOR SPECIFIC AND GENERAL
CONDITIONS
BUILDING CODE & PRODUCT REVIEW COMMITTEE**

This application for Product Approval has been reviewed by the BCCO and approved by the Building Code and Product Review Committee to be used in Miami-Dade County, Florida under the conditions set forth above.

Francisco J. Quintana, R.A.
Director
Miami-Dade County
Building Code Compliance Office

APPROVED: 06/07/2001

NOTICE OF ACCEPTANCE: SPECIFIC CONDITIONS

1.0 SCOPE:

1.1 This approves a roll up door with maximum dimensions of 24'-0" wide x 30'-0" maximum high as described in section 2 of this Notice of Acceptance. It is designed to comply with the South Florida Building Code, 1994 edition for Miami-Dade County (S.F.B.C.). For the locations where the pressure requirements, as determined by the S.F.B.C. chapter 23, do not exceed the design pressure rating values indicated on the approved drawings.

2.0 PRODUCT DESCRIPTION:

2.1 The **TGW roll-up door** and its components shall be built in strict compliance with the following documents: Drawing No. 00-338, sheets 1 and 3 of 3, titled "Roll-Up Door", prepared by Tilteco, Inc., dated 09/14/00 and with latest revision on 05/07/01. The drawing shall bear the Miami-Dade County Product Control approval stamp with the Notice of Acceptance number and approval date by the Miami Dade Product Control Division. These documents shall hereinafter be referred to as the approved drawings.

3.0 LIMITATION:

3.1 Units with dimensions equal to or smaller than those shown on the approved drawing shall qualify under this approval.

4.0 INSTALLATION:

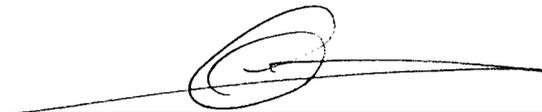
4.1 The Roll-Up Door and its components shall be installed in strict compliance with the approved drawings.
4.2 The installation of this door does **not require** a hurricane protection system.
4.3. The door operating mechanism (not included on this approval) shall be certified by Underwriters Laboratories or other recognized agency.

5.0 LABELLING:

5.1 Each door shall bear a permanent label with the manufacturer's name or logo, city, state and the following statement "Miami Dade County Product Control Approved"

6.0 BUILDING PERMIT REQUIREMENTS:

6.1 Application for Building Permit shall be accompanied by copies of the following:
6.1.1 This Notice of Acceptance including duplicate copies of the approved drawings, identified in section 2; clearly marked to show the components selected for the proposed installation.
6.1.2 Any other document required by the building Official or the S.F.B.C. in order to properly evaluate the installation of this system.



Candido Font, PE, Sr. Product Control Examiner
Product Control Division

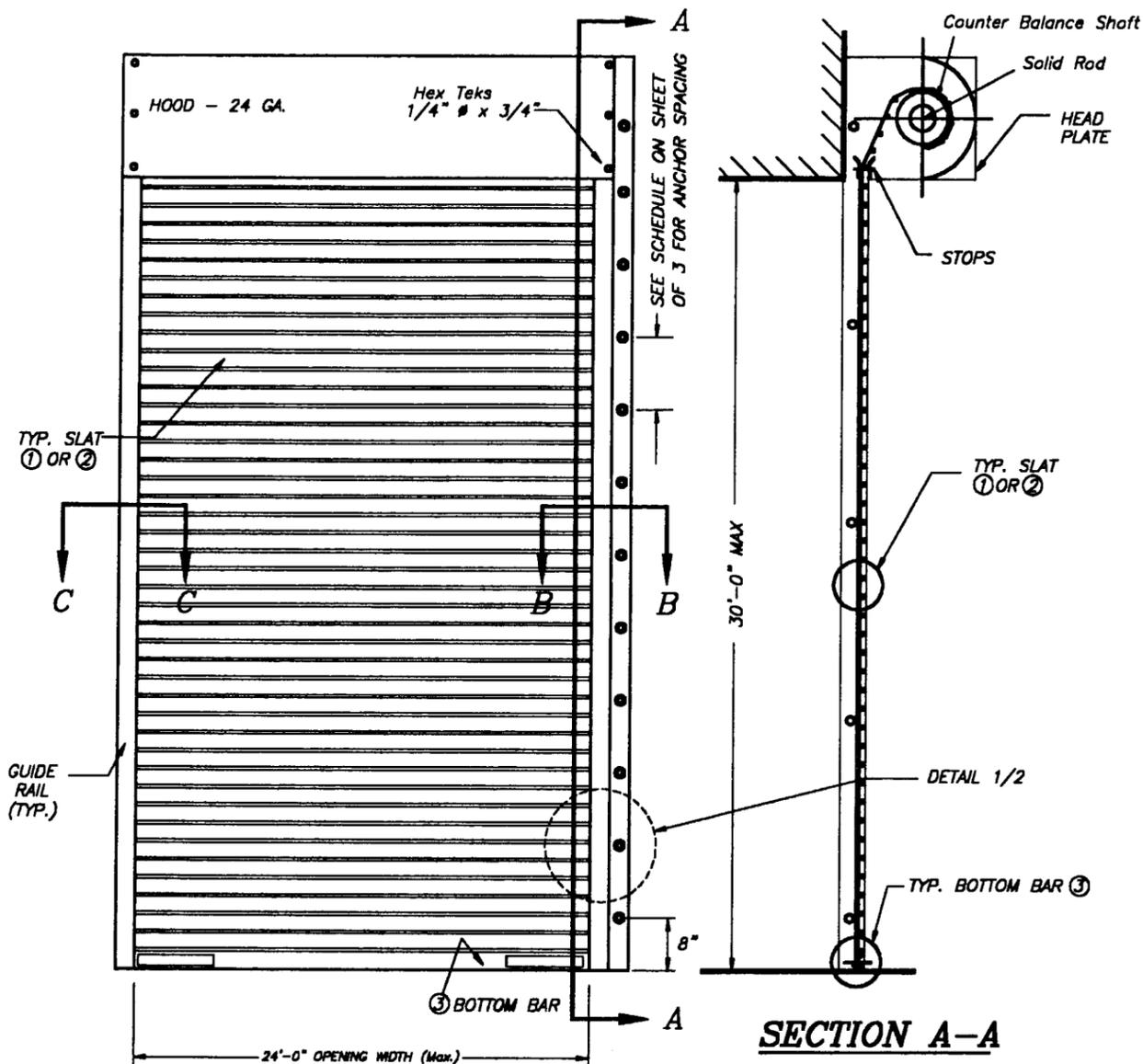
NOTICE OF ACCEPTANCE STANDARD CONDITIONS:

1. Renewal of this Acceptance (approval) shall be considered after a renewal application has been filed and the original submitted documents, including test-supporting data, engineering documents, are no older than eight (8) years.
2. Any and all approved products shall be permanently labeled with the manufacturer's name, city, state and the following statement: "Miami-Dade County Product Control Approved", or as specifically stated in the specific conditions of this Acceptance.
3. Renewals of Acceptance will not be considered if:
 - a) There has been a change in the South Florida Building Code affecting the evaluation of this product and the product is not in compliance with the code changes;
 - b) The product is no longer the same product (identical) as the one originally approved;
 - c) If the Acceptance holder has not complied with all the requirements of this acceptance, including the correct installation of the product;
 - d) The engineer, who originally prepared, signed and sealed the required documentation initially submitted, is no longer practicing the engineering professions.
4. Any revision or change in the materials, use, and/or manufacture of the product or process shall automatically be cause for termination of this Acceptance, unless prior written approval has been requested (through the filing of a revision application with appropriate fee) and granted by this office.
5. Any of the following shall also be grounds for removal of this Acceptance:
 - a) Unsatisfactory performance of this product or process;
 - b) Misuse of this Acceptance as an endorsement of any product, for sales, advertising or any other purpose.
6. The Notice of Acceptance number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the Notice of Acceptance is displayed, then it shall be done in its entirety.
7. A copy of this Acceptance as well as approved drawings and other documents, where it applies, shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at all times. The engineer need not reseal the copies.
8. Failure to comply with any section of this Acceptance shall be cause for termination and removal of Acceptance.
9. This Acceptance contains pages 1, 2, and this last page 3.

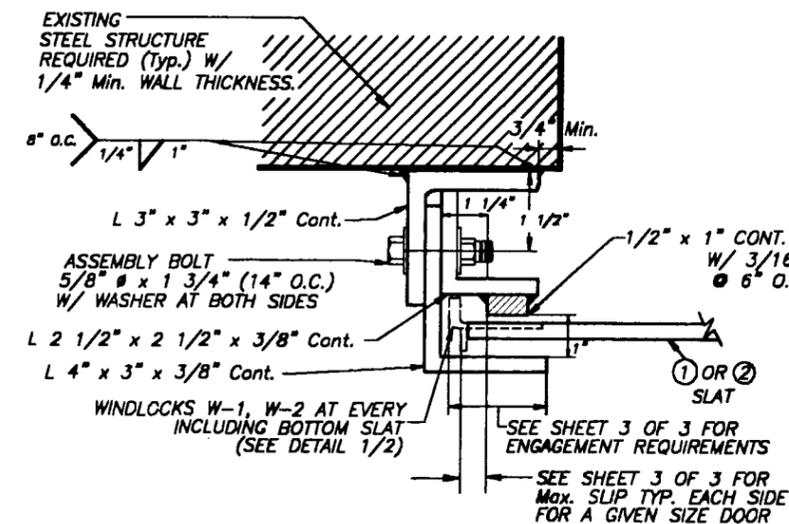


Candido Font, PE, Sr. Product Control Examiner
Product Control Division

END OF THIS ACCEPTANCE

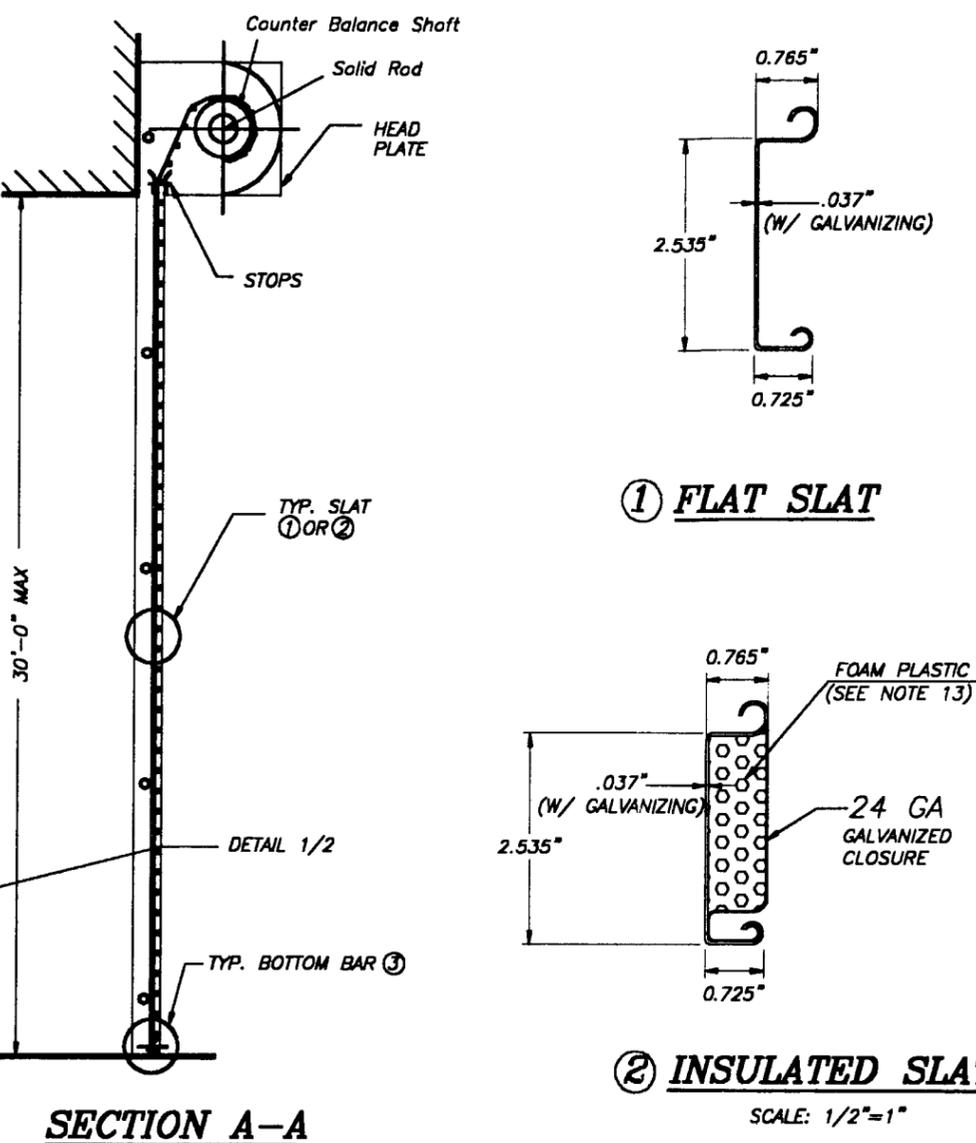


TYPICAL DOOR ELEVATION



SECTIONS C-C

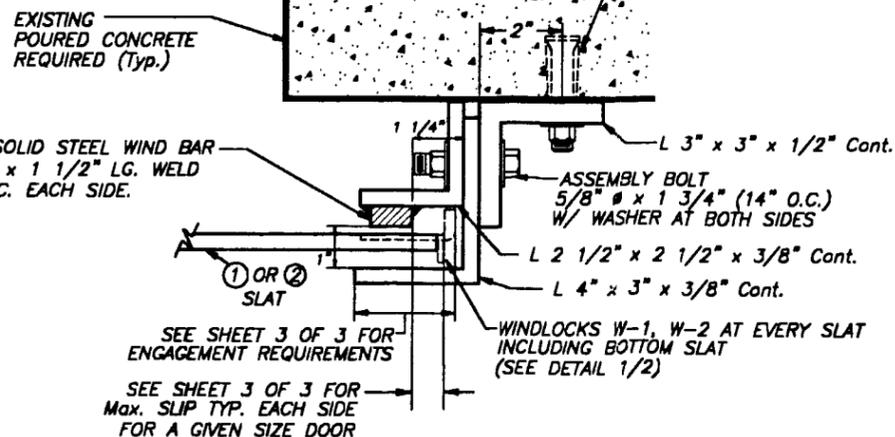
SCALE: 1/4"=1"



① FLAT SLAT

② INSULATED SLAT

SCALE: 1/2"=1"



SECTIONS B-B

SCALE: 1/4"=1"

GENERAL NOTES:

- This door has been designed in accordance with the South Florida Building Code, 1994 edition.
- Positive and negative design pressure shall be determined in accordance with ASCE 7-88 "Minimum Design Loads for Building and Other Structures", for a minimum basic wind speed of 110 m.p.h.
- The details and specifications shown here in represent the products tested for impact, cyclic and uniform static air pressure in conformance with Dade County protocols PA 201, 202, and 203 as per HTL report # 0204-0902-00 with design loads as follows:
 - Positive Design Load 55.0 PSF
 - Negative Design Load 55.0 PSF
- 20 Gage Slat to be A.S.T.M. A-653 Grade 50 Structural quality steel with a minimum $F_y = 50.0$ ksi (60.0 ksi after rolled) and G-90 galvanizing, or A.I.S.I. series stainless steel manufactured with a minimum yield strength of $F_y = 50.0$ ksi.
- All steel angles & channels to be A.S.T.M. A-36 designation, shop primed against corrosion prior to installation.
- All assembly bolts to be S.A.E. Grade 2 or A.S.T.M. A-307 cadmium plated or galvanized steel.
- Steel windbars to be A.S.T.M. A-36 designation, shop primed prior to installation.
- Windlocks to be "Malleable Iron" $F_y=42$ ksi or A.I.S.I. designation steel with $F_y = 40$ ksi.
- Hood to be 24 Ga. A.S.T.M. A-525 designation G-90 finish type coating.
- All rivets to be A.I.S.I. 1006 Steel, Cadmium Plated, Stainless Steel or Zinc Plated w/ $F_y = 37,000$ psi
- Concrete anchors to be as manufactured by Powers (Rawl) Fastening, Inc. and shall be installed following all of the recommendations and specifications of the anchor's manufacturer.
- All welding to conform to American Welding Society's latest edition's regulations, and the South Florida Building Code. Use A.W.S A5.1 or A5.5 E60xx electrodes with min. 1/4" fillet size.
- Insulation material shall be AFM-Expanded Polystyrene Insulation, manufactured by ALLIED FOAM PRODUCTS, INC. with 1.93 Lb/ft³ density.
- This door may be installed with slats concave side facing outside or inside of building.
- It shall be the responsibility of the contractor to verify that the existing structure is designed to support V_x and V_y forces at both jambs. See sheet 3 of 3, for V_x & V_y values.
- Roll up mechanism not included in this approval.

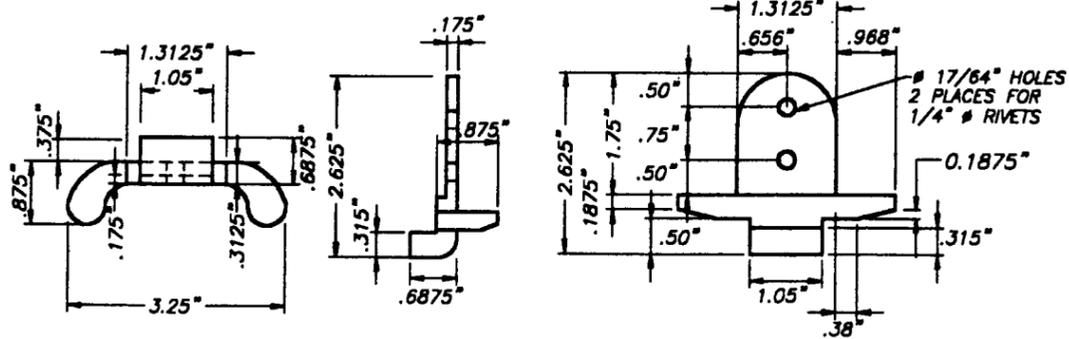
DATE JUN 07 2001
 ACCEPTANCE NO. 01-0326.02
 MIAMI-DADE COUNTY

TILECO INC.
 TILLIT TESTING & ENGINEERING COMPANY
 8585 N.W. 38th St., Ste. 217, VIRGINIA GARDENS, FL 33168
 Phone: (305)871-1530 Fax: (305)871-1531
 EB-0006719
 WALTER A. TILLIT Jr. P. E.
 FLORIDA Lic. # 44167

ROLL-UP DOOR
TGW ROLLING DOORS, INC.
 1891 E 11th AVE.
 HIALEAH, FL 33010

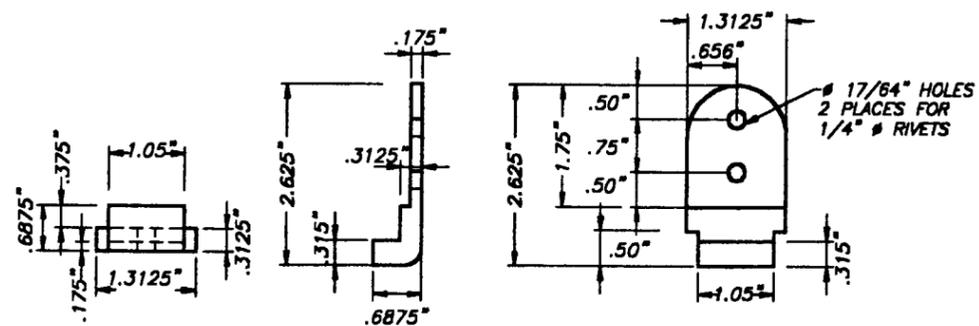
REV. NO	DESCRIPTION	DATE	REV. NO	DESCRIPTION	DATE
1	GENERAL	5/7/01	2		
2			4		

AS SHOWN SCALE
 9/14/00 DATE
 00 - 338 DRAWING No
 SHEET 1 OF 3



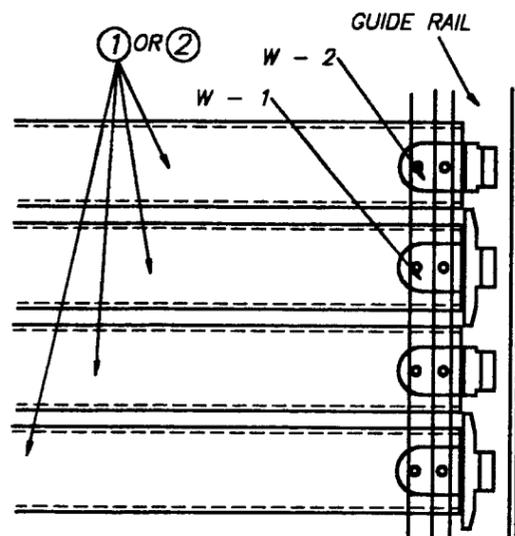
TYPICAL WINDLOCK W-1 DETAIL

SCALE : 3/8" = 1"



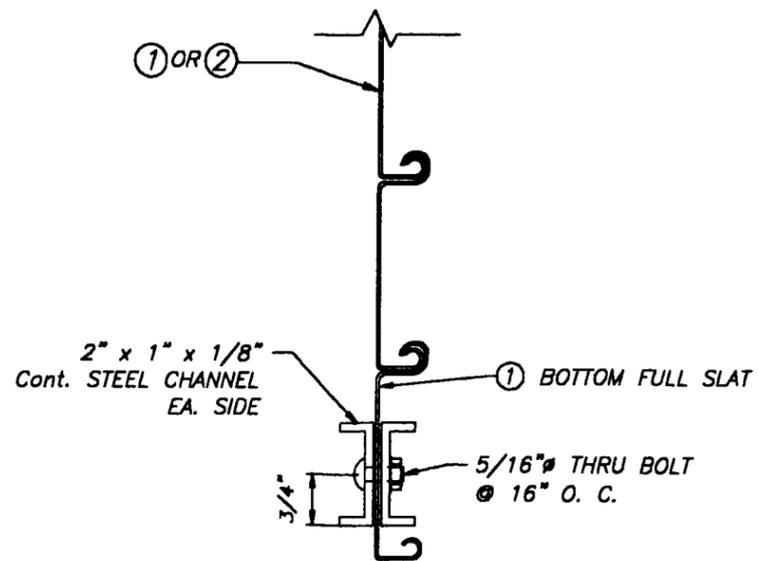
TYPICAL WINDLOCKS W - 2 DETAIL

SCALE : 3/8" = 1"



(ELEVATION)
DETAIL 1

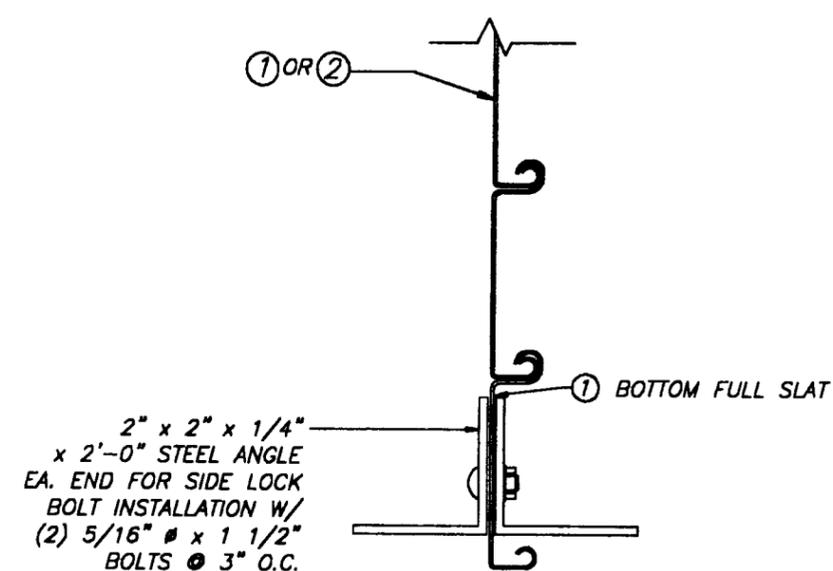
SCALE : 3/16" = 1"



SECTION XI

3 BOTTOM BAR DETAIL

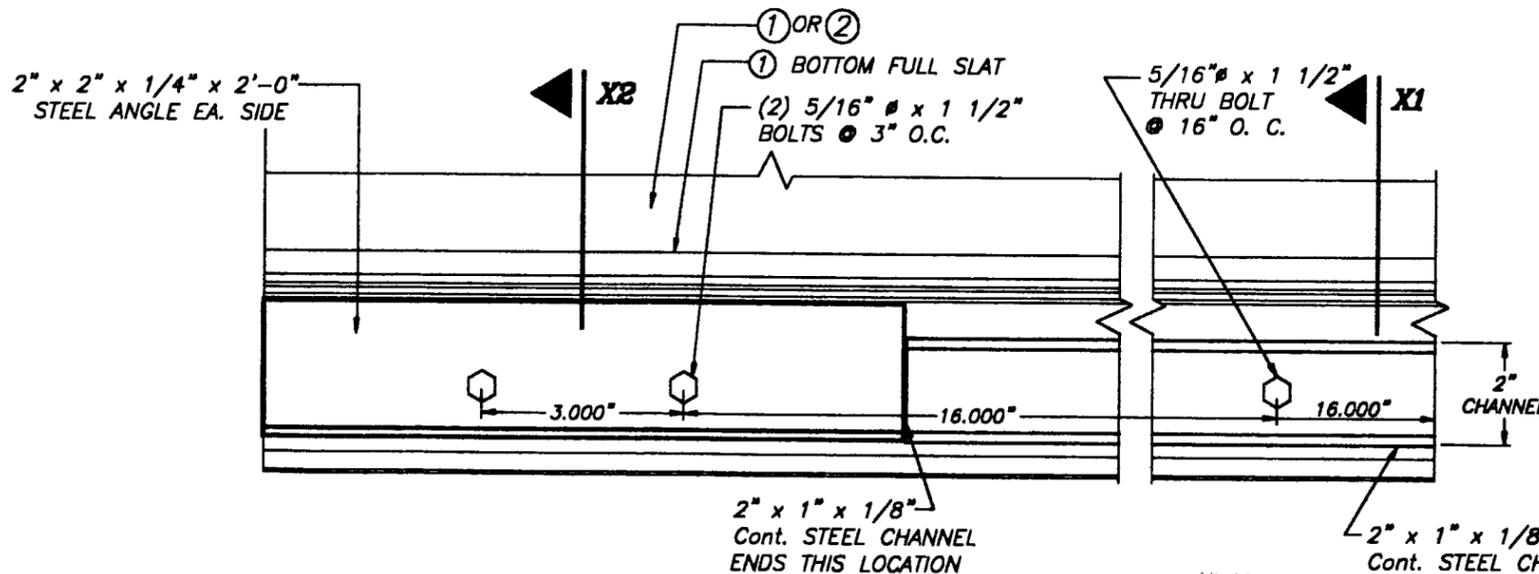
SCALE : 3/8" = 1"



SECTION X2

BOTTOM BAR 3 W/ ANGLE

SCALE : 3/8" = 1"



ELEVATION

BOTTOM BAR 3 W/ BRACKET

SCALE : 3/8" = 1"

APPROVED AND SEALED WITH THE
SEAL OF THE ENGINEERING CODE
OFFICE

JUN 07 2001

ENGINEERING OFFICE
ADDRESS: 01-0326.02 MIAMI-DADE COUNTY

David
5/10/01

<p>TILTECO Inc. TILLIT TESTING & ENGINEERING COMPANY 6080 N.W. 30th St., Ste. 217, WYCKHAM GARDENS, FL 33166 Phone : (305)871-1530 Fax : (305)871-1531 EB-0006719 WALTER A. TILLIT Jr. P. E. FLORIDA Lic. # 44167</p>		<p>ROLL-UP DOOR</p>		AS SHOWN SCALE	
		<p>TGW ROLLING DOORS, INC. 1891 E 11th AVE. HALEAH, FL 33010</p>		9/14/00 DATE	
				00 - 338 DRAWING No	
REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
1	GENERAL	5/7/01	2	-	-
2	-	-	4	-	-
					SHEET 2 OF 3

Vx & Vy REACTIONS & ANCHOR SCHEDULE

MAXIMUM DESIGN LOAD (PSF)	DOOR WIDTH (Ft)	SLIP (In)	Vx (Lb/Ft)	Vy (Lb/Ft)	ANCHOR SPACING	REQUIRED ENGAGEMENT (In)
					FOR Min. $f'_c = 3000$ psi CONCRETE TYPE 1*	
+45.0, -45.0	18'-0" OR LESS	15/16"	1436	405	11"	2 5/8"
	20'-0"	15/16"	1804	450	9"	2 5/8"
	22'-0"	15/16"	2171	495	8"	2 5/8"
	24'-0"	15/16"	2542	540	7"	2 5/8"
+55.0, -55.0	18'-0" OR LESS	7/8"	1906	495	9 1/2"	2 9/16"
	20'-0"	15/16"	2266	550	8"	2 5/8"
	22'-0"	15/16"	2704	605	7"	2 5/8"
	24'-0"	15/16"	3149	660	6"	2 5/8"

* TYPE 1 ANCHOR : 3/4" ϕ POWER BOLT W/ 7" MINIMUM EMBEDMENT, MANUFACTURED BY POWERS (RAWL) FASTENING INC.

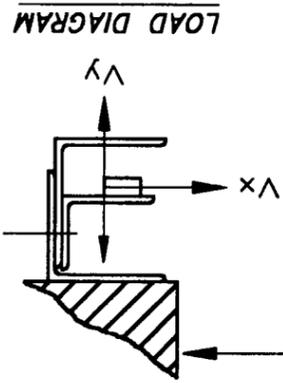
D. J. 5

Vx & Vy REACTIONS & ANCHOR SCHEDULE

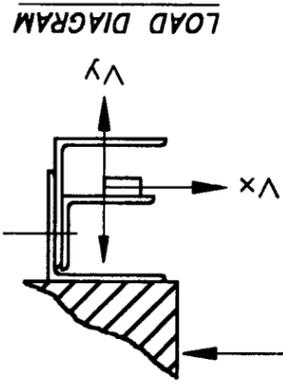
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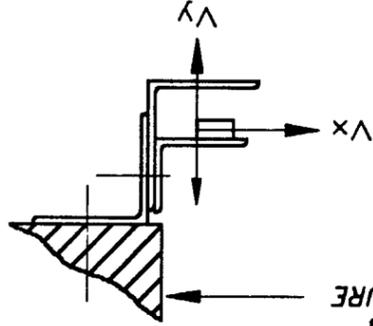
EXISTING STRUCTURE



EXISTING STRUCTURE



EXISTING STRUCTURE



LOAD DIAGRAM

ACCEPTANCE NO. 01-032602

JUN 07 2001

MIAMI-DADE COUNTY

TILTECO INC.
 TILIT TESTING & ENGINEERING COMPANY
 6585 N.W. 38th St., Ste. 217, Virginia Gardens, Ft. Lauderdale, FL 33319
 Phone: (305) 871-1520, Fax: (305) 871-1521
 EB-0008719
 WALTER A. TILIT JR., P. E.
 FLORIDA LIC. # 44187

REV. NO.	DESCRIPTION	DATE	REV. NO.	DESCRIPTION	DATE
1	GENERAL	9/7/01	2		
DRAWING NO. 00 - 338					
DATE 9/14/00					
SCALE -					
ROLL-UP DOOR			TGW ROLLING DOORS, INC. 1891 E 11th AVE. HALEAH, FL 33010		
SHEET 3 OF 3					

5/10/01