



**PRODUCT CONTROL NOTICE OF ACCEPTANCE**

**Reynolds Metals Company (D/B/A) Alcoa Cladding Systems**  
**555 Guthridge Ct.**  
**Norcross ,GA 30092**

**BUILDING CODE COMPLIANCE OFFICE**  
METRO-DADE FLAGLER BUILDING  
140 WEST FLAGLER STREET, SUITE 1603  
MIAMI, FLORIDA 33130-1563  
(305) 375-2901 FAX (305) 375-2908

**CONTRACTOR LICENSING SECTION**  
(305) 375-2527 FAX (305) 375-2558

**CONTRACTOR ENFORCEMENT DIVISION**  
(305) 375-2966 FAX (305) 375-2908

**PRODUCT CONTROL DIVISION**  
(305) 375-2902 FAX (305) 372-6339

Your application for Notice of Acceptance (NOA) of:

**Reynobond Composite Panel Thermoplastic Polyethylene Core**

under Chapter 8 of the Code of Miami-Dade County governing the use of Alternate Materials and Types of Construction, and completely described herein, has been recommended for acceptance by the Miami-Dade County Building Code Compliance Office (BCCO) under the conditions specified herein.

This NOA shall not be valid after the expiration date stated below. BCCO reserves the right to secure this product or material at any time from a jobsite or manufacturer's plant for quality control testing. If this product or material fails to perform in the approved manner, BCCO may revoke, modify, or suspend the use of such product or material immediately. BCCO reserves the right to revoke this approval, if it is determined by BCCO that this product or material fails to meet the requirements of the South Florida Building Code.

The expense of such testing will be incurred by the manufacturer.

**ACCEPTANCE NO.: 01-0924.07**  
**EXPIRES: 11/05/2006**

Raul Rodriguez  
Chief Product Control Division

**THIS IS THE COVERSHEET, SEE ADDITIONAL PAGES FOR SPECIFIC AND GENERAL**  
**CONDITIONS**  
**BUILDING CODE & PRODUCT REVIEW COMMITTEE**

This application for Product Approval has been reviewed by the BCCO and approved by the Building Code and Product Review Committee to be used in Miami-Dade County, Florida under the conditions set forth above.

Francisco J. Quintana, R.A.  
Director  
Miami-Dade County  
Building Code Compliance Office

**APPROVED: 12/20/2001**



Reynolds Metals Company.

ACCEPTANCE No: 01-0924.07

APPROVED: DEC 20 2001

EXPIRES: 11/05/2006

NOTICE OF ACCEPTANCE: SPECIFIC CONDITIONS

**1. SCOPE**

This renews the Notice of Acceptance No. 98-0429.01 that was issued on 11/05/98. It approves an Aluminum Composite Wall Panel, as described in Section 2 of this Notice of Acceptance. It is designed to comply with the South Florida Building Code, 1994 Edition for Miami-Dade County, for the locations where the load requirements, as determined by SFBC Chapter 23, do not exceed the design load values indicated in the approved drawings.

**2. PRODUCT DESCRIPTION**

The **Reynolds RB160 Aluminum Composite Wall Panel** with a Thermoplastic Polyethylene Core and its components shall be constructed in strict compliance with the following documents: Drawing No. DC 1000, titled "Reynobond Panels Grade to 30 Feet", prepared by The Miller-Clapperton Partnership Inc., dated 07/03/98 with no revisions, sheet 1 through 9 of 9. It bears the Miami-Dade County Product Control Approval stamp with the Notice of Acceptance number and approval date by the Miami-Dade County Product Control Division. These documents shall hereinafter be referred to as the approved drawings.

**3. LIMITATIONS**

All fasteners and components must be protected against corrosion, contamination and damage at all time.

**4. INSTALLATION**

**4.1** The Aluminum Composite Wall Panel and its components shall be installed in strict compliance with the approved drawings.

**4.2** The installation of this product **will not require** Hurricane Protection System.

**5. LABELING**

Each panel shall bear a permanent label with the manufacturer's name or logo, city, state and the following statement: "Miami-Dade County Product Control Approved".

**6. BUILDING PERMIT REQUIREMENTS**

**6.1** Application for building permit shall be accompanied by copies of the following:

**6.1.1** This Notice of Acceptance.

**6.1.2** Duplicate copies of the approved drawings, as identified in Section 2 of this Notice of Acceptance, clearly marked to show the components selected for the proposed installation.

**6.1.3** Any other documents required by the Building Official or the South Florida Building Code (SFBC) in order to properly evaluate the installation of this system.



Candido Font P.E.-Senior Product Control Examiner  
Product Control Division

**Reynolds Metals Company.**

**ACCEPTANCE No: 01-0924.07**

**APPROVED: DEC 20 2001**

**EXPIRES: 11/05/2006**

**NOTICE OF ACCEPTANCE: STANDARD CONDITIONS**

1. Renewal of this Acceptance (approval) shall be considered after a renewal application has been filed and the original submitted documents, including test-supporting data, engineering documents, are no older than eight (8) years.
2. Any and all approved products shall be permanently labeled with the manufacturer's name, city, state, and the following statement: "Miami-Dade County Product Control Approved", or as specifically stated in the specific conditions of this Acceptance.
3. Renewals of Acceptance will not be considered if:
  - a. There has been a change in the South Florida Building Code affecting the evaluation of this product and the product is not in compliance with the code changes.
  - b. The product is no longer the same product (identical) as the one originally approved.
  - c. If the Acceptance holder has not complied with all the requirements of this acceptance, including the correct installation of the product.
  - d. The engineer, who originally prepared, signed and sealed the required documentation initially submitted, is no longer practicing the engineering profession.
4. Any revision or change in the materials, use, and/or manufacture of the product or process shall automatically be cause for termination of this Acceptance, unless prior written approval has been requested (through the filing of a revision application with appropriate fee) and granted by this office.
5. Any of the following shall also be grounds for removal of this Acceptance:
  - a. Unsatisfactory performance of this product or process.
  - b. Misuse of this Acceptance as an endorsement of any product, for sales, advertising or any other purposes.
6. The Notice of Acceptance number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the Notice of Acceptance is displayed, then it shall be done in its entirety.
7. A copy of this Acceptance as well as approved drawings and other documents, where it applies, shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at all time. The engineer needs not reseal the copies.
8. Failure to comply with any section of this Acceptance shall be cause for termination and removal of Acceptance.
9. This Notice of Acceptance consists of pages 1, 2 and this last page 3.

**END OF THIS ACCEPTANCE**

  
Candido Font P.E.- Senior Product Control Examiner  
Product Control Division

**Reynolds Metals Company.**

**ACCEPTANCE No: 01-0924.07**

**APPROVED: DEC 20 2001**

**EXPIRES: 11/05/2006**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

*(For File ONLY. Not part of NOA.)*

**A. DRAWINGS**

1. *Drawing No. DC1000 prepared by The Miller-Clapperton Partnership Inc., titled "Reynobond Panels Grade to 30 Feet", dated 07/03/98, with no revisions, sheet 1 through 9 of 9, signed and sealed by B. L. Beczkalo, P.E.*

**B. TESTS**

1. *Test report on Cyclic Wind Pressure Test and Uniform Static Air Pressure Test on Reynobond 160 Aluminum Composite Building Panel, prepared by Hurricane Test Laboratory, Inc., Report No. 0100-0160-98, dated 01/19/98, signed and sealed by Timothy S. Marshall, P.E.*

**C. CALCULATIONS**

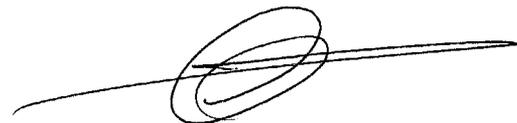
1. *Calculations titled "Test Mock-Up Calculations", dated 01/06/98, pages 1 through 8 of 8, prepared by B. L. Beczkalo PE., signed and sealed by B. L. Beczkalo, P.E.*

**D. MATERIAL CERTIFICATIONS**

	<i>Laboratory Report</i>	<i>Test Designation</i>	<i>Date</i>	<i>Signature.</i>
1.	<i>O.P.Lab # 8902-109324</i>	<i>ASTM D1929</i>	<i>08/08/01</i>	<i>J.W. Dougherty PE.</i>
2.	<i>O.P.Lab # 8902-109322</i>	<i>ASTM D635</i>	<i>08/08/01</i>	<i>J.W. Dougherty PE.</i>
3.	<i>O P Lab # 8902-109319</i>	<i>ASTM E84</i>	<i>08/21/01</i>	<i>J.W. Dougherty PE</i>
4.	<i>Q. M. Inc # 8CM-515</i>	<i>ASTM E8</i>	<i>03/23/98</i>	<i>F. Grate PE.</i>

**E. STATEMENTS**

1. *Letter of Non Interest issued by Reynolds Metals Company on 04/15/98, signed by J. T. Crispin*
2. *Letter of No-change issued by Alcoa Cladding Systems on 11/26/01 and signed by N. McElroy.*



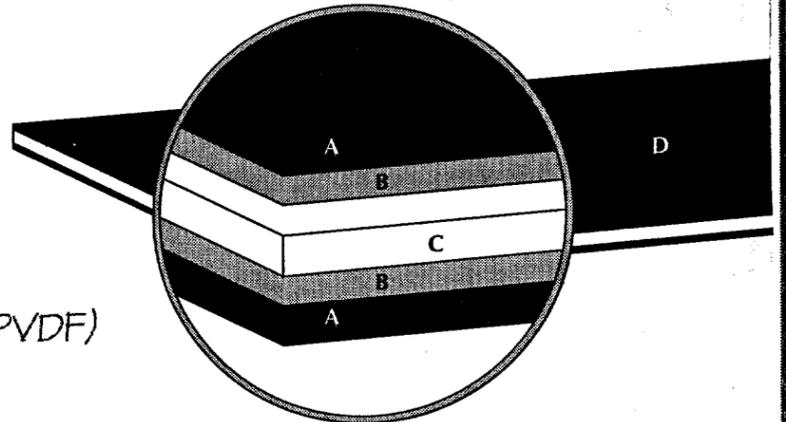
Candido Font, P.E.- Senior Product Control Examiner  
Product Control Division

GENERAL NOTES

These Reynobond composite panels shall be used for wall construction only. Each actual wall project shall be constructed using the details shown on these drawings as minimum required specifications.

DESIGN PRESSURE RATING	
+ 65 PSF	- 85 PSF

- A. Skin 0.020" Aluminum Alloy 3105-H25
- B. Tie layer between skin and core
- C. (PE) Core 0.11" Thermoplastic polyethylene
- D. Finish-Colorweld 300, Polyvinylidene Flouride (PVDF)
- E. Maximum width 62" & maximum length 243"



MATERIAL SPECIFICATIONS

1. PANEL MATERIAL:--Reynobond RB160 (0.157") aluminum composite material with polyethylene core as manufactured by Reynolds Metals Company, Richmond, Virginia.
2. ALUMINUM EXTRUSIONS ( STF-4, RC-1, HJ-1 & HJ-24)-- Aluminum alloy 6063 with a T6 temper, mill finish as manufactured by Southern Metals Company, Inc., Sheffield, AL
3. SUBGIRTS--1/2" deep, 16ga galvanized steel, hat shaped with minimum properties of 33 KSI yield, 45 KSI ultimate  
Fasten with #12 x 1 1/2" Buildex tek screws, 2 per metal stud
4. "CEE" STUDS AND TRACK--16ga galvanized steel with minimum properties of 50 KSI yield, 65 KSI ultimate.
5. PLYWOOD--5/8" thick, 5ply exterior grade. Secured with #8 x 1 5/8" S-12 Buildex screws at 16" OC around perimeter and in the field of the plywood
6. STUD & TRACK FASTENERS--#12 x 1 1/2" hex washer head Traxx 3 Buildex screw.
7. PANEL FASTENERS--#10 x 1" wafer head, self drilling, self tapping, zinc coated screw.
8. JOINT SILICONE-- Dow Corning #795 silicone. (see Tech. Data sheet attached)
9. STRUCTURAL SILICONE--Dow Corning #1199 ( see Tech Data sheets attached)
10. BACKER ROD-- 5/8" diameter, open cell

APPROVED AS COMPLYING WITH THE  
SOUTH FLORIDA BUILDING CODE  
DATE November 05 19 98  
BY [Signature]  
PRODUCT CONTROL DIVISION  
BUILDING CODE COMPLIANCE OFFICE  
ACCEPTANCE NO. 98-0429-10

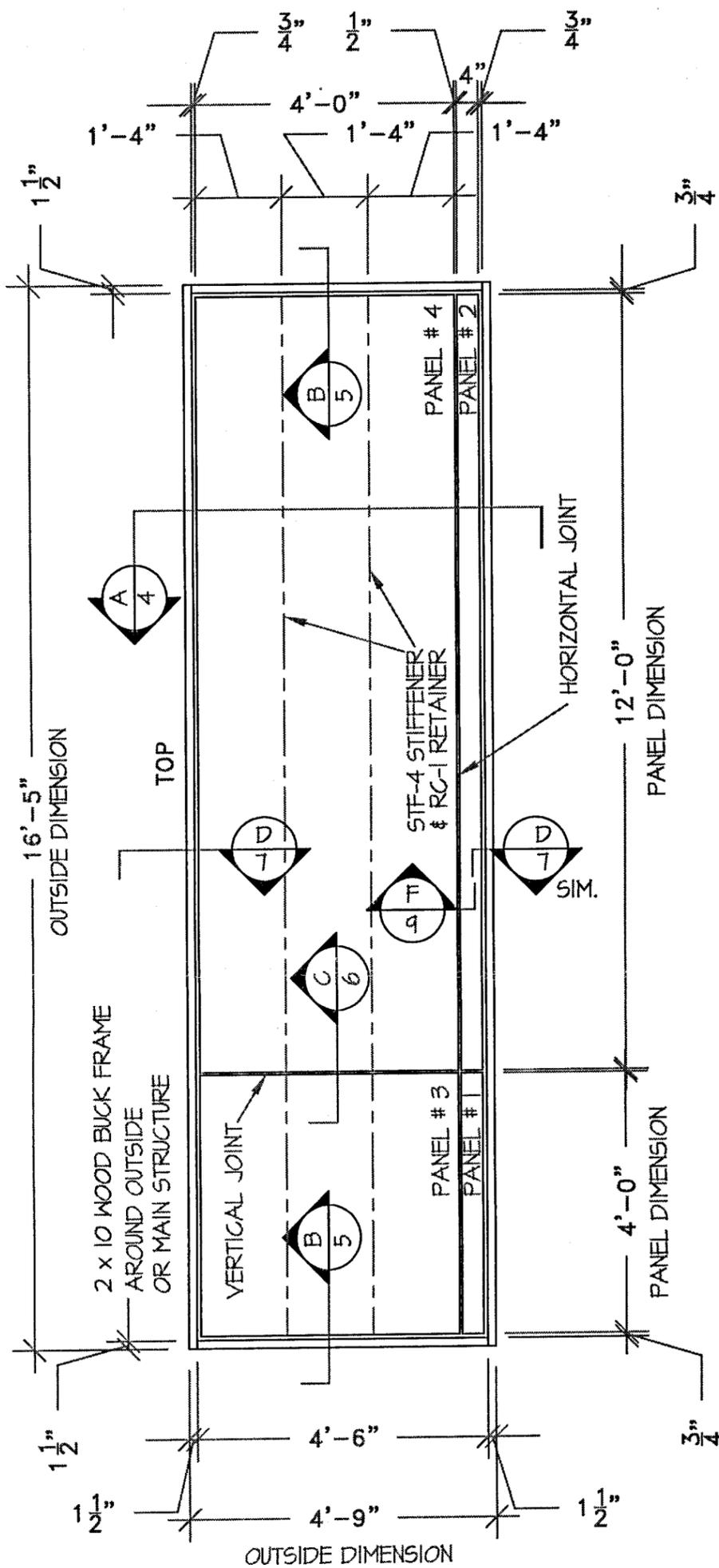
DESCRIPTION	TEST	RESULTS
a) Tensile Test	ASTM E-8	4.6 KSI
b) Self Ignition *	ASTM D-1929	698 DEGREE FAHRENHEIT
c) Rate of Burning *	ASTM D-635	<5mm & <5 sec.
e) Flame Spread I	ASTM E-84	0
f) Smoke Develop I	ASTM E-84	0

\* RB240 PANEL

**PRODUCT RENEWED**

ACCEPTANCE No. 01-0924.07 8/13/98  
EXPIRATION DATE 11/05/2006

THE MILLER-CLAPPERTON PARTNERSHIP, INC. 7948 Second Flag Drive Austell, GA 30168 (770) 941-8281 (770) 941-8276 (FAX)	DADE COUNTY FLORIDA DWG. NO. DC1000 SOUTH FLORIDA BUILDING CODE	DATE 7/3/98
	GENERAL NOTES REYNOBOND PANELS GRADE TO 30 FEET	SHEET 1 of 9



PANEL ELEVATION

APPROVED AS COMPLYING WITH THE  
 SOUTH FLORIDA BUILDING CODE  
 DATE November 05 19 98  
 BY [Signature]  
 PRODUCT CONTROL DIVISION  
 BUILDING CODE COMPLIANCE OFFICE  
 ACCEPTANCE NO. 98-0429-10

**PRODUCT RENEWED**

ACCEPTANCE No. 01-0924.07

EXPIRATION DATE 11/05/2006

By [Signature]

PRODUCT CONTROL DIVISION  
 BUILDING CODE COMPLIANCE OFFICE

*Paul H. Bevel*

8/13/98  
 SCALE: 3/8"=1'-0"

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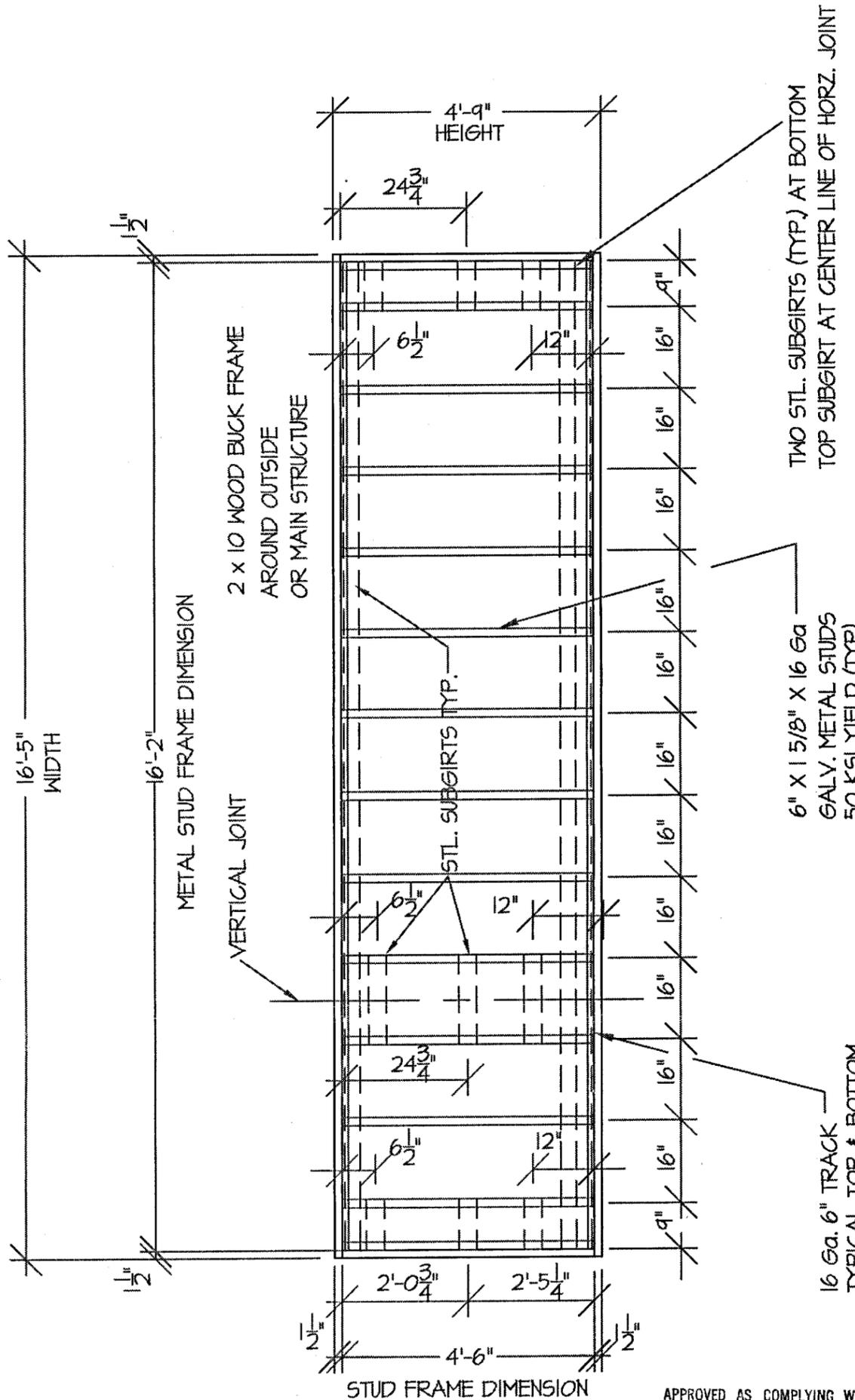
THE  
 MILLER-CLAPPERTON  
 PARTNERSHIP, INC.  
 7948 Second Flag Drive  
 Austell, GA 30168  
 (770) 941-8281  
 (770) 941-8276 (FAX)

DADE COUNTY FLORIDA  
 DWG. NO. DC1000  
 SOUTH FLORIDA BUILDING CODE

ELEVATION  
 REYNOBOND PANELS  
 GRADE TO +30 FEET

DATE  
 7/3/98

SHEET  
 2 OF 9



TWO STL. SUBGIRTS (TYP.) AT BOTTOM  
TOP SUBGIRT AT CENTER LINE OF HORZ. JOINT

6" X 15/8" X 16 Ga  
GALV. METAL STUDS  
50 KSI YIELD (TYP)

16 Ga. 6" TRACK  
TYPICAL TOP & BOTTOM

**STUD FRAMING ELEVATION**

INDICATES LOCATION OF  
1/2" X 16ga. HORIZONTAL SUBGIRTS

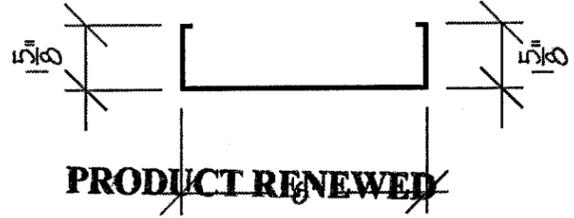
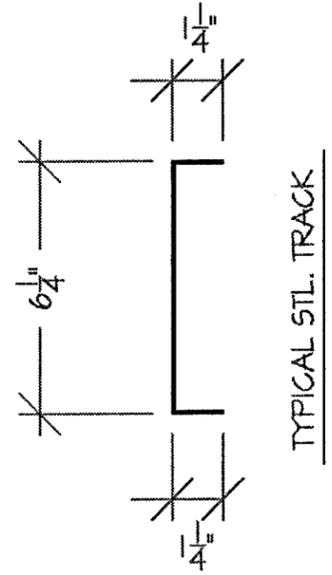
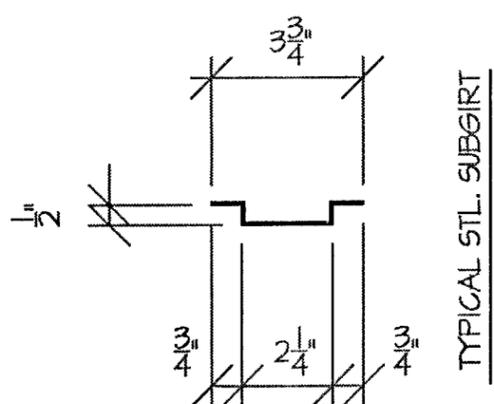
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SOUTH FLORIDA BUILDING CODE  
DATE November 05 1998  
BY [Signature]  
PRODUCT CONTROL DIVISION  
BUILDING CODE COMPLIANCE OFFICE  
ACCEPTANCE NO. 98-0429-10

*Prad L. Beyulo*

APPROVED AS COMPLYING WITH THE  
SOUTH FLORIDA BUILDING CODE  
DATE \_\_\_\_\_ 19\_\_\_\_  
BY \_\_\_\_\_  
PRODUCT CONTROL DIVISION  
BUILDING CODE COMPLIANCE OFFICE  
ACCEPTANCE NO. \_\_\_\_\_

8/13/98

TYPICAL "CEE" STUD



**PRODUCT RENEWED**

ACCEPTANCE No. 01-0924.07

EXPIRATION DATE 11/05/2006

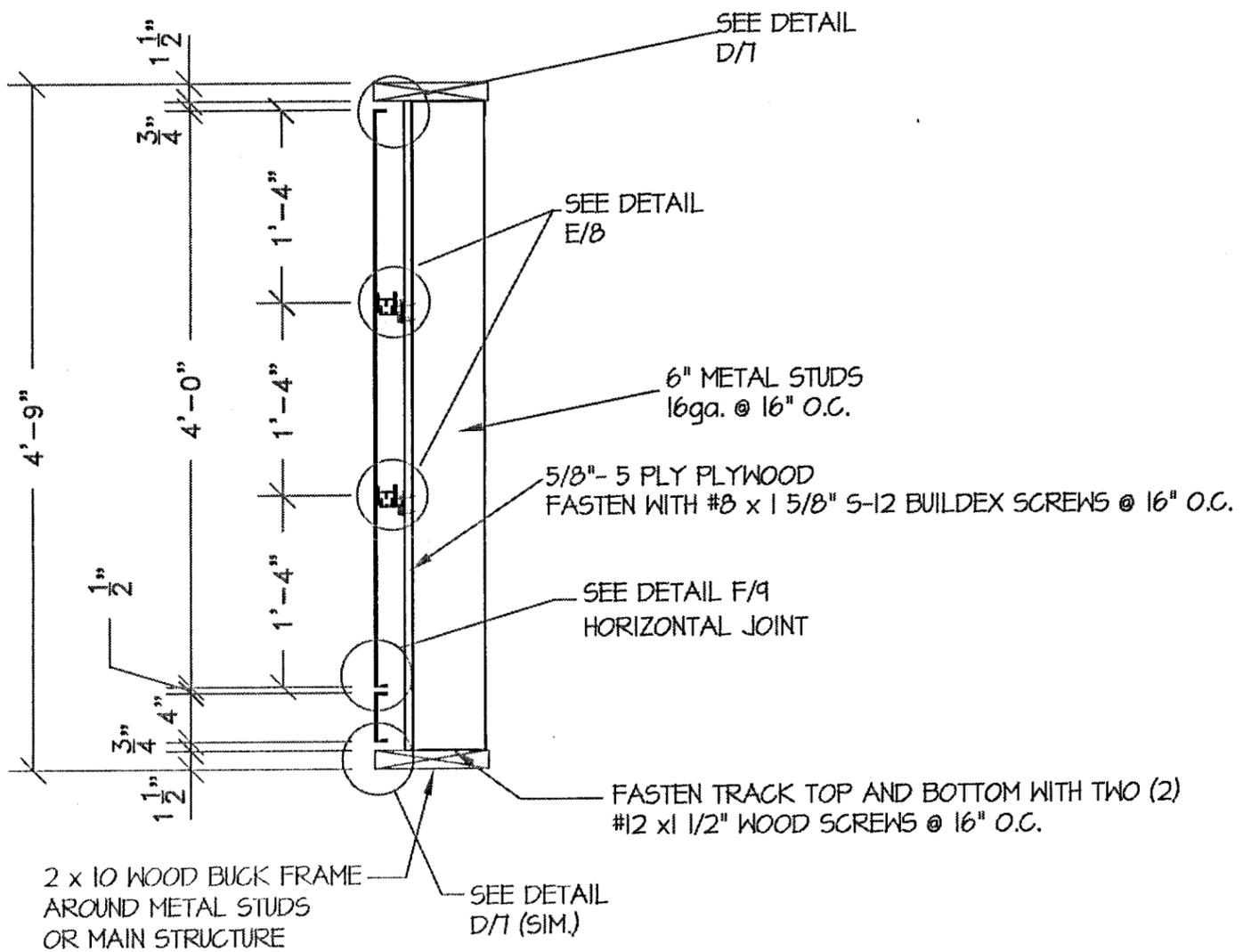
By [Signature]

PRODUCT CONTROL DIVISION  
BUILDING CODE COMPLIANCE OFFICE

SCALE: 3/8"=1'-0"

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THE MILLER-CLAPPERTON PARTNERSHIP, INC. 7948 Second Flag Drive Austell, GA 30168 (770) 941-8281 (770) 941-8276 (FAX)	DADE COUNTY FLORIDA DWG. NO. DC1000 SOUTH FLORIDA BUILDING CODE	DATE 7/3/98
	ELEVATION REYNOBOND PANELS GRADE TO 30 FEET	SHEET 3 OF 9



A  


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 4
 
 WALL SECTION  
 REF. SHT. 2 OF 9

**PRODUCT RENEWED**

ACCEPTANCE No. 01-0924.07

EXPIRATION DATE 11/05/2006

By [Signature]  
 PRODUCT CONTROL DIVISION  
 BUILDING CODE COMPLIANCE OFFICE

APPROVED AS COMPLYING WITH THE  
 SOUTH FLORIDA BUILDING CODE  
 DATE November 5, 1998  
 BY [Signature]  
 PRODUCT CONTROL DIVISION  
 BUILDING CODE COMPLIANCE OFFICE  
 ACCEPTANCE NO. 98-0429-10

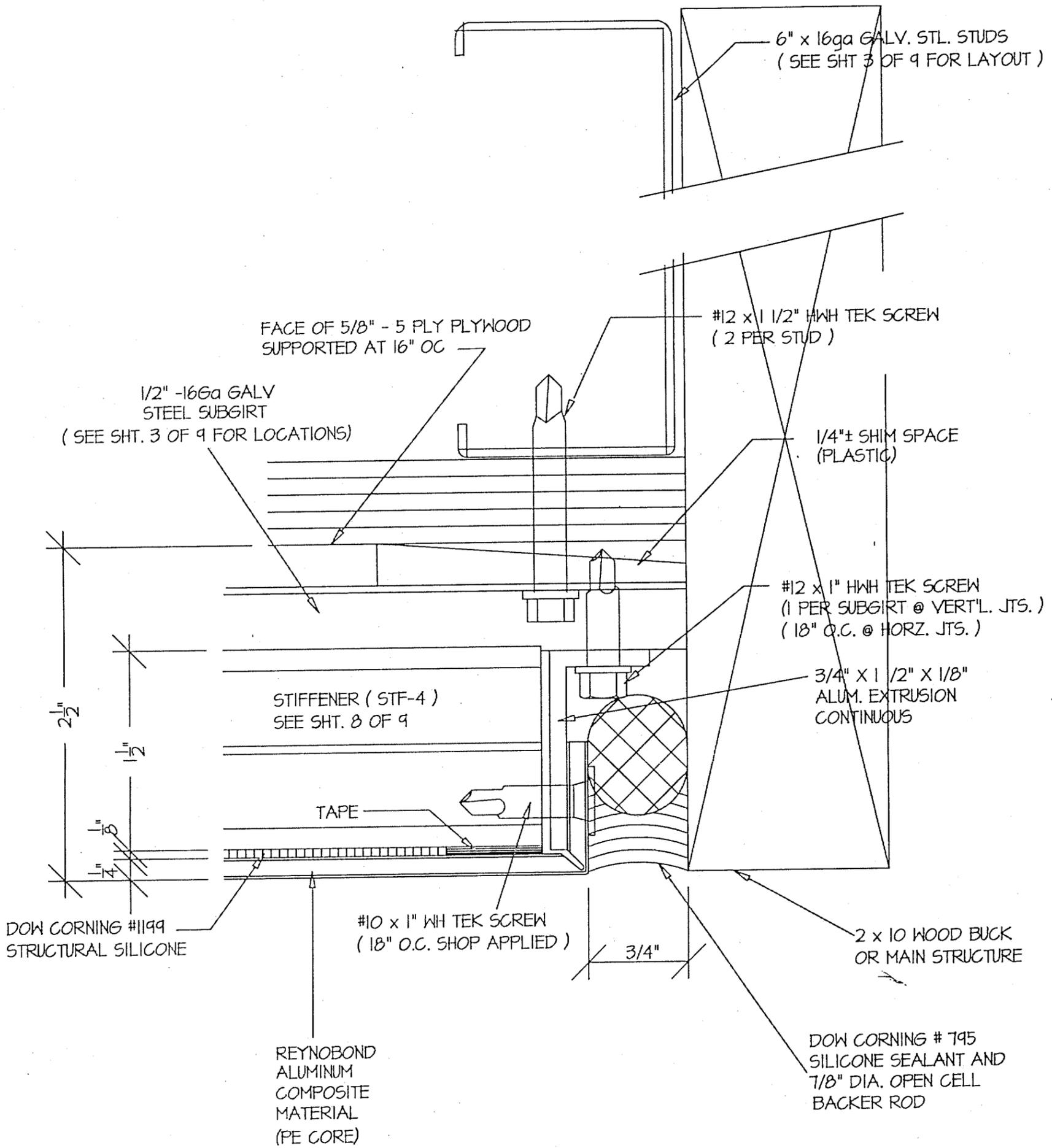
*Brad H. Bejelo*

8/13/98

SCALE: 3/4" = 1'-0"

FILE: C:\ACAD\WINDWGS\DADEV4of9-A

<p><b>THE MILLER-CLAPPERTON PARTNERSHIP, INC.</b>          7948 Second Flag Drive          Austell, GA 30169          (770) 941-8281          (770) 941-8276 (FAX)</p>	<p>DADE COUNTY FLORIDA          DWG. NO. DC1000          SOUTH FLORIDA BUILDING CODE</p> <hr/> <p>WALL SECTION A/4          REYNOBOND PANELS          GRADE TO 30 FEET</p>	<p>DATE          7/3/98</p> <hr/> <p>SHEET          4 OF 9</p>
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**B**  
**5** SECTION DETAIL @ INTERSECTION OF  
PANEL ASSEMBLY AND TEST CHAMBER

REF. SHT. 2 OF 9

**PRODUCT RENEWED**

ACCEPTANCE No. 01-0924.07

EXPIRATION DATE 11/05/2006

By [Signature]

PRODUCT CONTROL DIVISION  
BUILDING CODE COMPLIANCE OFFICE

APPROVED AS COMPLYING WITH THE  
SOUTH FLORIDA BUILDING CODE

DATE November 05 19 98

BY [Signature]

PRODUCT CONTROL DIVISION

BUILDING CODE COMPLIANCE OFFICE

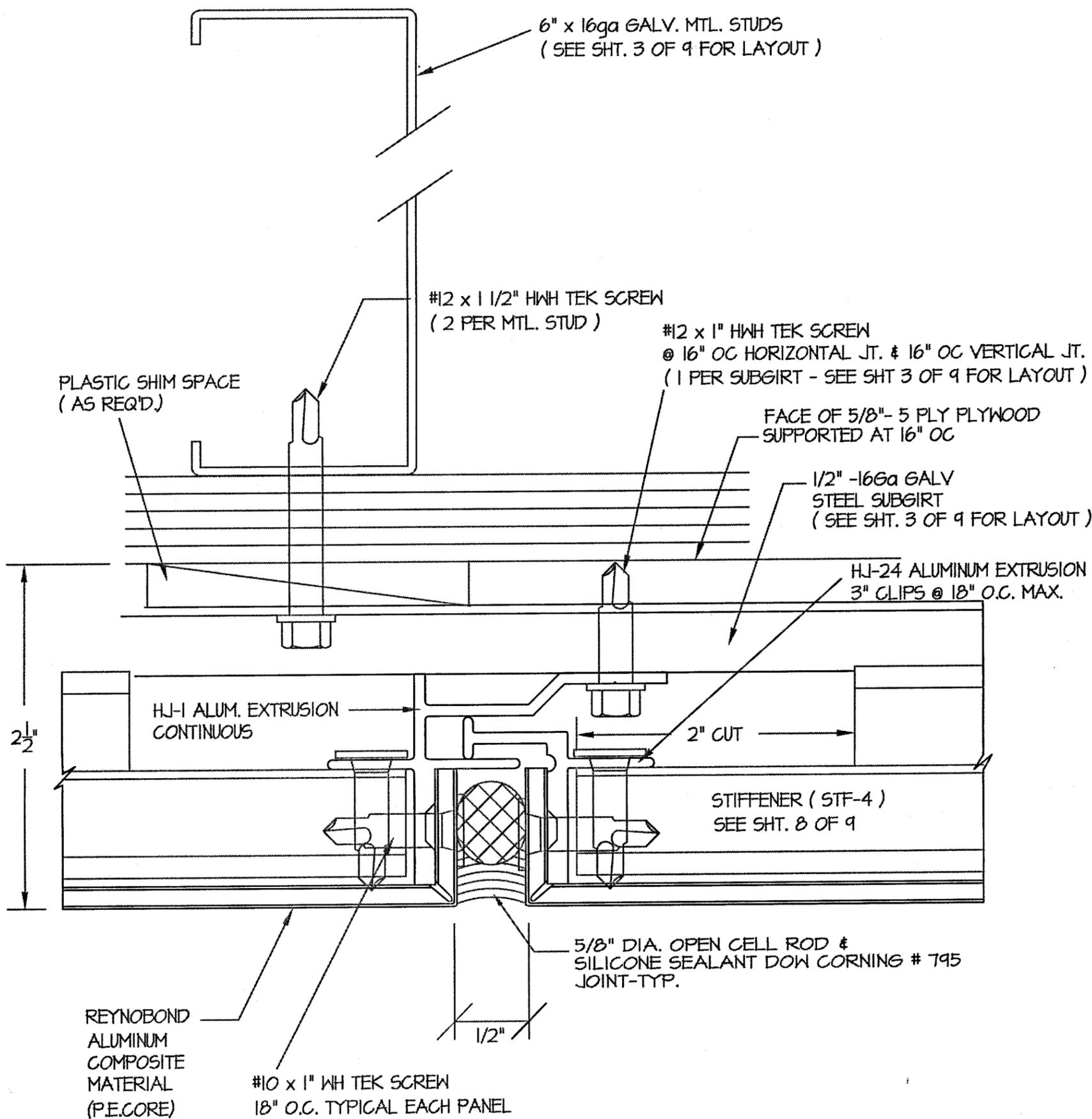
ACCEPTANCE NO. 98-0429.10

*[Signature]*

8/13/98  
SCALE: FULL

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THE MILLER-CLAPPERTON PARTNERSHIP, INC. 7948 Second Flag Drive Austell, Ga 30168 (770) 941-8281 (770) 941-8276 (FAX)	DADE COUNTY FLORIDA DWG. NO. DC1000 SOUTH FLORIDA BUILDING CODE	DATE 7/3/98
	SECTION DETAIL B/5 REYNOBOND PANELS GRADE TO +30 FEET	SHEET 5 OF 9



C  
6

SECTION DETAIL @ TYPICAL VERTICAL JOINT

REF. SHEET 2 OF 9

*Frank H. Bejelo*

**PRODUCT RENEWED**

ACCEPTANCE No. 01-0924.07

EXPIRATION DATE 11/05/2006

By *[Signature]*

PRODUCT CONTROL DIVISION  
BUILDING CODE COMPLIANCE OFFICE

APPROVED AS COMPLYING WITH THE  
SOUTH FLORIDA BUILDING CODE

DATE ~~November 05~~ 11/05/98

BY *[Signature]*

PRODUCT CONTROL DIVISION  
BUILDING CODE COMPLIANCE OFFICE

ACCEPTANCE NO. 98-0429-10

8/13/98

SCALE: FULL

FILE: C:\ACAD\WIN\DWG\SDADEV6of9-A

<p>THE MILLER-CLAPPERTON PARTNERSHIP, INC. 7948 Second Flag Drive Austell, GA 30168 (770) 941-8281 (770) 941-8276 (FAX)</p>	<p>DADE COUNTY FLORIDA DWG. NO. DC1000 SOUTH FLORIDA BUILDING CODE</p> <p>SECTION DETAIL C/6 REYNOBOND PANELS GRADE TO +30 FEET</p>	<p>DATE 7/3/98</p> <p>SHEET 6 OF 9</p>
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2-#12 x 1 1/2" HWH WOOD SCREW  
AT 16" O.C. TO MAIN STRUCTURE

#12 x 1" HWH TEK SCREW  
18" O.C. MAX.

3/4" x 1 1/2" x 1/8"  
CONTINUOUS ALUMINUM  
EXTRUSION ANGLE

2 x 10 WOOD BUCK  
OR MAIN STRUCTURE

DOW CORNING  
#795 SILICONE SEALANT  
AND 7/8" DIA. OPEN CELL  
BACKER ROD

3/4"

TRACK

#10-24 x 3/4" HWH TEK SCREW  
TWO AT EACH STUD

#10 x 1" WH TEK SCREW  
18" O.C. MAX.

#12 x 1 1/2" HWH TEK SCREW  
TWO AT EACH STUD

TYPICAL 90 DEGREE  
FOLD AND RETURN  
1" LONG

REYNOBOND  
ALUMINUM  
COMPOSITE  
MATERIAL  
(PE CORE)

1/4"± SHIM SPACE

1/2" x 16ga GALV. SUBGIRTS  
SEE SHT 3 OF 9 FOR LAYOUT  
APPROVED AS COMPLYING WITH THE  
SOUTH FLORIDA BUILDING CODE  
DATE November 5 19 98

6" x 16ga GALV. MTL. STUDS  
(NOT TO SCALE)

FACE OF 5/8" - 5 PLY PLYWOOD  
SUPPORTED AT 16" OC

BY [Signature]  
PRODUCT CONTROL DIVISION  
BUILDING CODE COMPLIANCE OFFICE  
ACCEPTANCE NO. 98-0429-10

**PRODUCT RENEWED**

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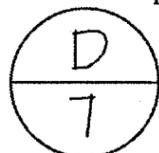
EXPIRATION DATE 11/05/2006

By [Signature]  
PRODUCT CONTROL DIVISION  
BUILDING CODE COMPLIANCE OFFICE

2 1/2"  
PANEL SYSTEM

[Signature]

8/13/98



DETAIL SECTION @ TOP/BOTTOM OF PANEL ASSEMBLY

DETAIL SIMILAR AT BASE OF PANEL ASSEMBLY

REF. SHT 4 OF 9

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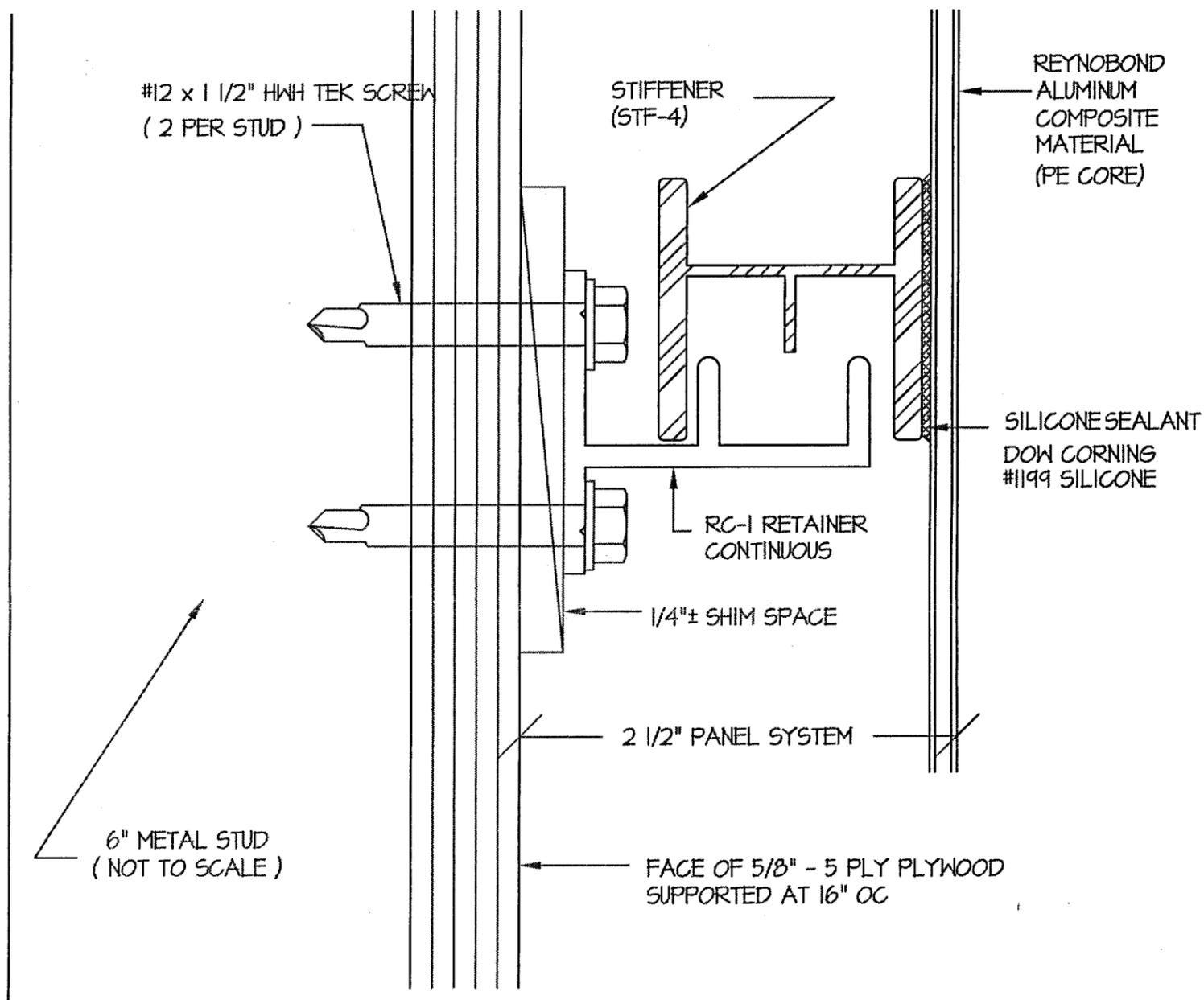
SCALE: FULL

THE  
MILLER-CLAPPERTON  
PARTNERSHIP, INC.  
7948 Second Flag Drive  
Austell, GA 30168  
(770) 941-8281  
(770) 941-8276 (FAX)

DADE COUNTY FLORIDA  
DWG. NO. DC1000  
SOUTH FLORIDA BUILDING CODE

DETAIL SECTION D/7  
REYNOBOND PANELS  
GRADE TO +30 FEET

DATE  
7/3/98  
SHEET  
7 OF 9



E  
8

DETAIL SECTION @ TYPICAL HORIZONTAL STIFFENER

REF. SHT 4 OF 9

**PRODUCT RENEWED**

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PRODUCT CONTROL DIVISION  
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ACCEPTANCE NO. 98-0429.10

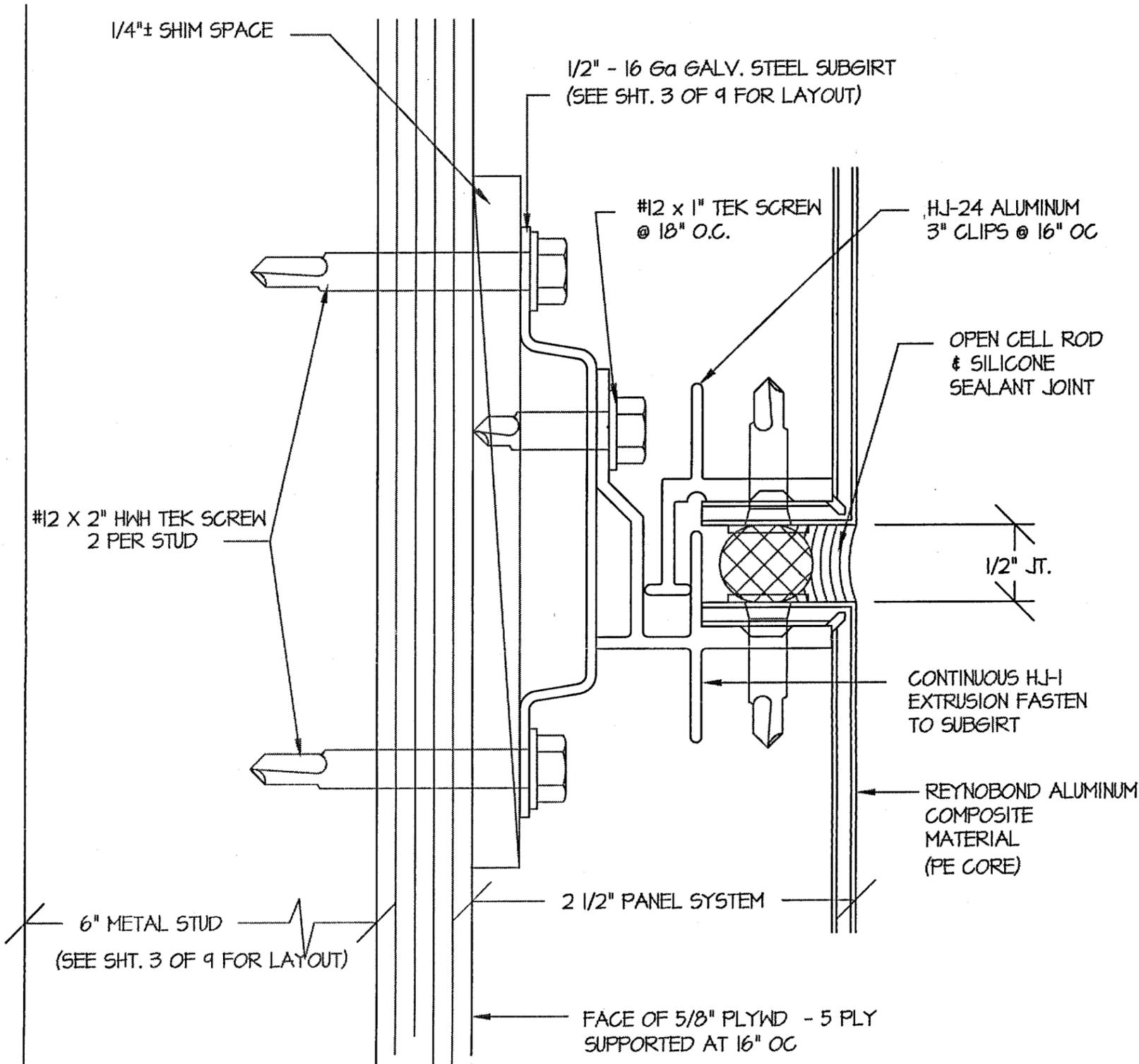
*Brad L. Bayler*

8/13/98

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SCALE: FULL

THE MILLER-CLAPPERTON PARTNERSHIP, INC. 7948 Second Flag Drive Austell, GA 30168 (770) 941-8281 (770) 941-8276 (FAX)	DADE COUNTY FLORIDA DWG. NO. DC1000 SOUTH FLORIDA BUILDING CODE	DATE 7/3/98
	DETAIL SECTION E/8 REYNOBOND PANELS GRADE TO +30 FEET	SHEET 8 OF 9



F  
9

SECTION DETAIL @ TYPICAL HORIZONTAL JOINT

REF. SHEET 2 of 9

**PRODUCT RENEWED**

ACCEPTANCE No. 01-0924.07  
 EXPIRATION DATE 11/05/2006  
 By [Signature]  
 PRODUCT CONTROL DIVISION  
 BUILDING CODE COMPLIANCE OFFICE

APPROVED AS COMPLYING WITH THE  
 SOUTH FLORIDA BUILDING CODE  
 DATE November 05, 1998  
 BY [Signature]  
 PRODUCT CONTROL DIVISION  
 BUILDING CODE COMPLIANCE OFFICE  
 ACCEPTANCE NO. 98-0429.10

*Brad L. Reynolds*

FILE: C:\ACAD\WINDWGS\DADE\90F9-A

8/13/98  
 SCALE: FULL

THE MILLER-CLAPPERTON PARTNERSHIP, INC. 7948 Second Flag Drive Austell, GA 30168 (770) 941-8281 (770) 941-8276 (FAX)	DADE COUNTY FLORIDA DWG. NO. DC1000 SOUTH FLORIDA BUILDING CODE	DATE 7/3/98
	SECTION DETAIL F/9 REYNOBOND PANELS GRADE TO +30 FEET	SHEET 9 OF 9