



**BUILDING CODE COMPLIANCE OFFICE (BCCO)
PRODUCT CONTROL DIVISION**

**MIAMI-DADE COUNTY, FLORIDA
METRO-DADE FLAGLER BUILDING
140 WEST FLAGLER STREET, SUITE 1603
MIAMI, FLORIDA 33130-1563
(305) 375-2901 FAX (305) 375-2908**

NOTICE OF ACCEPTANCE (NOA)

**Jeld-Wen, Inc.
31725 Highway 97 N.
Chiloquin, OR 97624**

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the High Velocity Hurricane Zone of the Florida Building Code.

DESCRIPTION: Series "DoorCraft®" 8'0" W/E Inswing Opaque Insulated Steel Door – Impact Resistant

APPROVAL DOCUMENT: Drawing No. **S-2167**, dated 11/18/01, with revision 2 dated 06/07/02, titled "Inswing Opaque Wood Edge Steel Door up to 107" x 8-0 Unit", sheets 1 through 7, prepared by R. W. Building Consultants, Inc., bearing the Miami-Dade County Product Control Approval stamp with the Notice of Acceptance number and approval date by the Miami-Dade County Product Control Division.

MISSILE IMPACT RATING: Large and Small Missile Impact Resistant

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA consists of this page 1 as well as approval document mentioned above.

The submitted documentation was reviewed by **Manuel Perez, P.E.**



**NOA No 01-1218.04
Expiration Date: August 08, 2007
Approval Date: August 08, 2002
Page 1**

DoorCraft® WOOD EDGE

8'0" OPAQUE INSULATED STEEL DOOR
INSWING UNITS W/AND W/OUT SIDELITES

GENERAL NOTES

1. THIS PRODUCT IS DESIGNED TO COMPLY WITH FLORIDA BUILDING CODE.
2. WOOD BUCKS BY OTHERS, MUST BE ANCHORED PROPERLY TO TRANSFER LOADS TO THE STRUCTURE.
3. PRODUCT ANCHORS SHALL BE AS LISTED AND SPACED AS SHOWN ON DETAILS. ANCHOR EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.
4. DESIGNED PRESSURE RATING SEE TABLE SHEET 1.
5. WHEN USED IN "HIGH VELOCITY HURRICANE ZONES", UNIT SHALL BE INSTALLED ONLY AT LOCATIONS PROTECTED BY A CANOPY OR OVERHANG SUCH THAT THE ANGLE BETWEEN THE EDGE OF THE CANOPY OR OVERHANG TO SILL IS LESS THAN 45 DEGREES. UNLESS UNIT IS INSTALLED IN NON-HABITABLE AREAS WHERE THE UNIT AND THE AREA ARE DESIGNED TO ACCEPT WATER INFILTRATION.
8. THIS SYSTEM REQUIRES WINDBORNE DEBRIS EXTERNAL PROTECTION AS PRESCRIBED IN SECTION 1626.1 OF THE FLORIDA BUILDING CODE, AT THE SIDELITES ONLY.
9. SIDELITES ARE AN OPTION AND CAN BE USED IN A SINGLE OR DOUBLE CONFIGURATION.

RESIDENTIAL INSULATED STEEL DOOR (Common to all frame conditions)

Door Leaf Construction:

Face sheets: 24 ga. (0.021") minimum thickness, Galvanized steel A-525 commercial quality - AKDQ per ASTM 620 with yield strength $F_y(\text{ave.})=51,000$ psi.

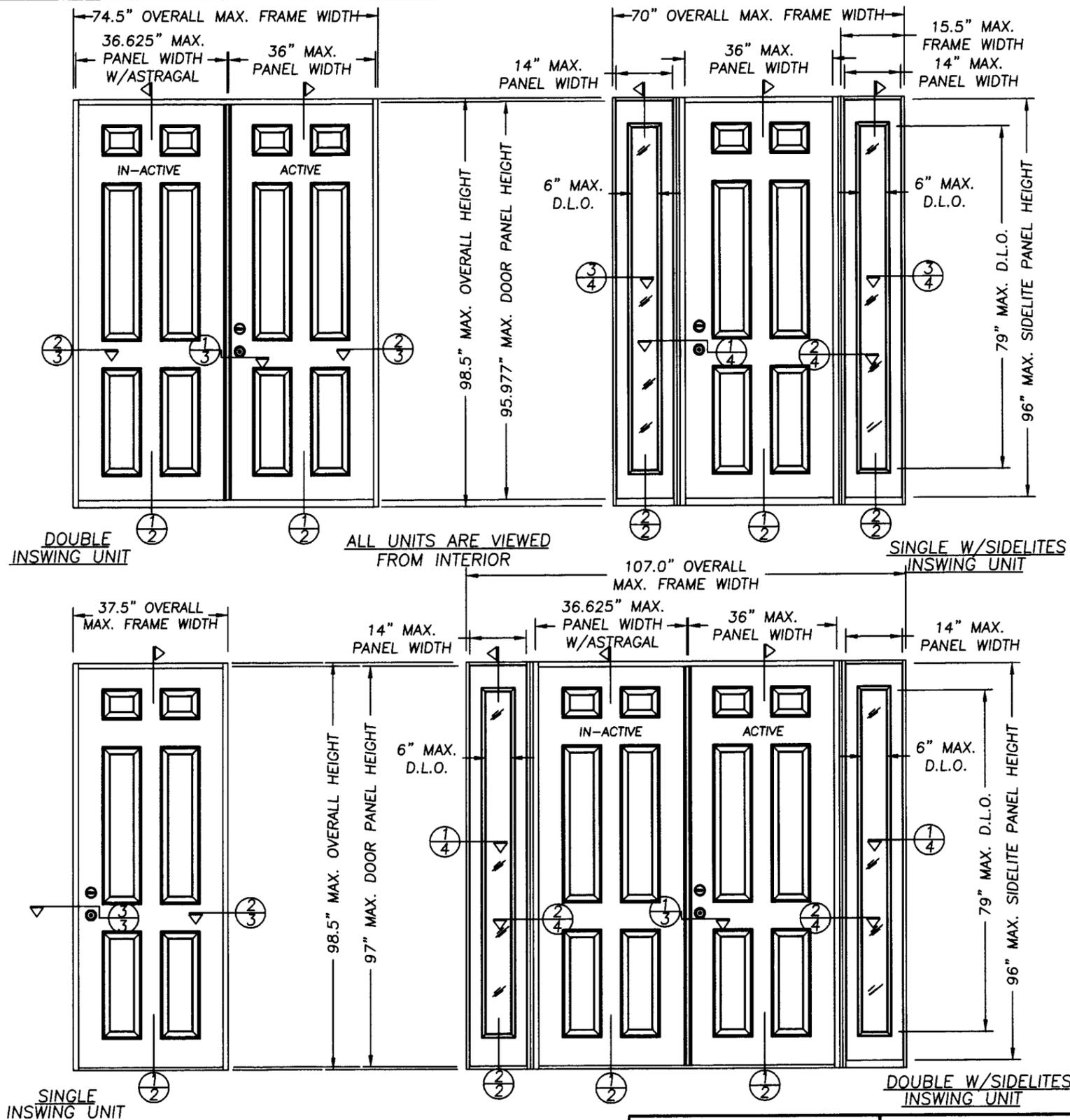
Core design: Expanded polystyrene with 1.0 to 1.25 lbs. density, by Jeld-Wen, Inc.

Panel Construction: The active and inactive panels are constructed from 24GA. (0.021" min.) galvanized steel. The face sheet top and bottoms are bent 90° over the top and bottom rails with a piece of pressed fiber board measuring 1.645" x 0.831" at each corner attached with 0.5" x 2.0" wire staples. The top rail consists of LVL measuring 1.67" x 1.0". The interior cavity is filled with polystyrene. The face sheet is glued to the polystyrene.

Sash Construction: The sash is constructed from 24GA. (0.021" min.) galvanized steel. The edges of the face sheet are bent 90° over the polystyrene core and glued to it. The sashes are routed to receive the ODL (HP Polypropylene Thermofil-P6-30FM0391) lite frame. The units are glazed with .125" tempered glass. The lite frames are sealed with QSD glazing compound on the exterior.

Frame Construction: The frames are constructed from Ponderosa Pine jambs measuring 4.563" x 1.25". The head jambs are mortised and butt joined to the side jambs and attached with (3) 16GA. 2" x 7/16" crown wire staples. The units use an inswing threshold measuring 4.562" x 1.173". The threshold is attached to the frame with (3) 16GA. 2" x 7/16" crown wire staples.

| TABLE OF CONTENTS | |
|-------------------|---|
| SHEET # | DESCRIPTION |
| 1 | GENERAL NOTES AND TYPICAL ELEVATIONS |
| 2 | VERTICAL CROSS SECTIONS & BILL OF MATERIALS |
| 3 | HORIZONTAL CROSS SECTIONS |
| 4 | HORIZONTAL CROSS SECTIONS & NOTES |
| 5 | ANCHORING LOCATIONS & DETAILS |
| 6 | ANCHORING LOCATIONS & GLAZING DETAIL |
| 7 | UNIT COMPONENTS |



| DESIGN PRESSURE RATING | | |
|--------------------------------|--|----------|
| UNIT TYPE | WHERE WATER INFILTRATION REQUIREMENT IS NOT NEEDED | |
| SINGLE & DOUBLE | +60.0psf | -60.0psf |
| SINGLE & DOUBLE WITH SIDELITES | +60.0psf | -60.0psf |

Approved as complying with the Florida Building Code
Date AUG. 8, 2002
NOA# 01-1218.04
Miami Dade Product Control
Division
By Manuel Perez

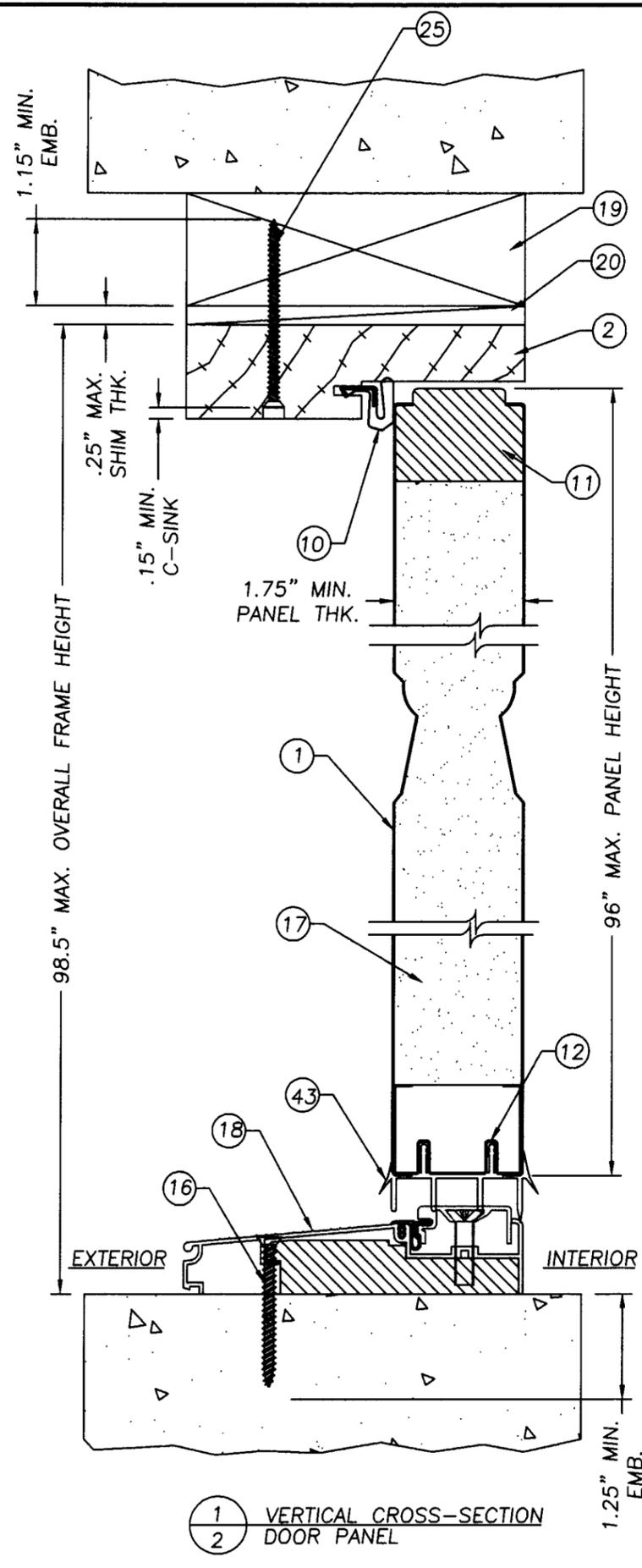
DATE: 11/18/01
SCALE: N.T.S.
DWG. BY: WLN
CHK. BY: RW
DRAWING NO.: S-2167
SHEET 1 OF 7

JELD-WEN, INC.
31725 HIGHWAY 97 NORTH
CHILOQUIN, OR. 97624
PH. 541.783.2057

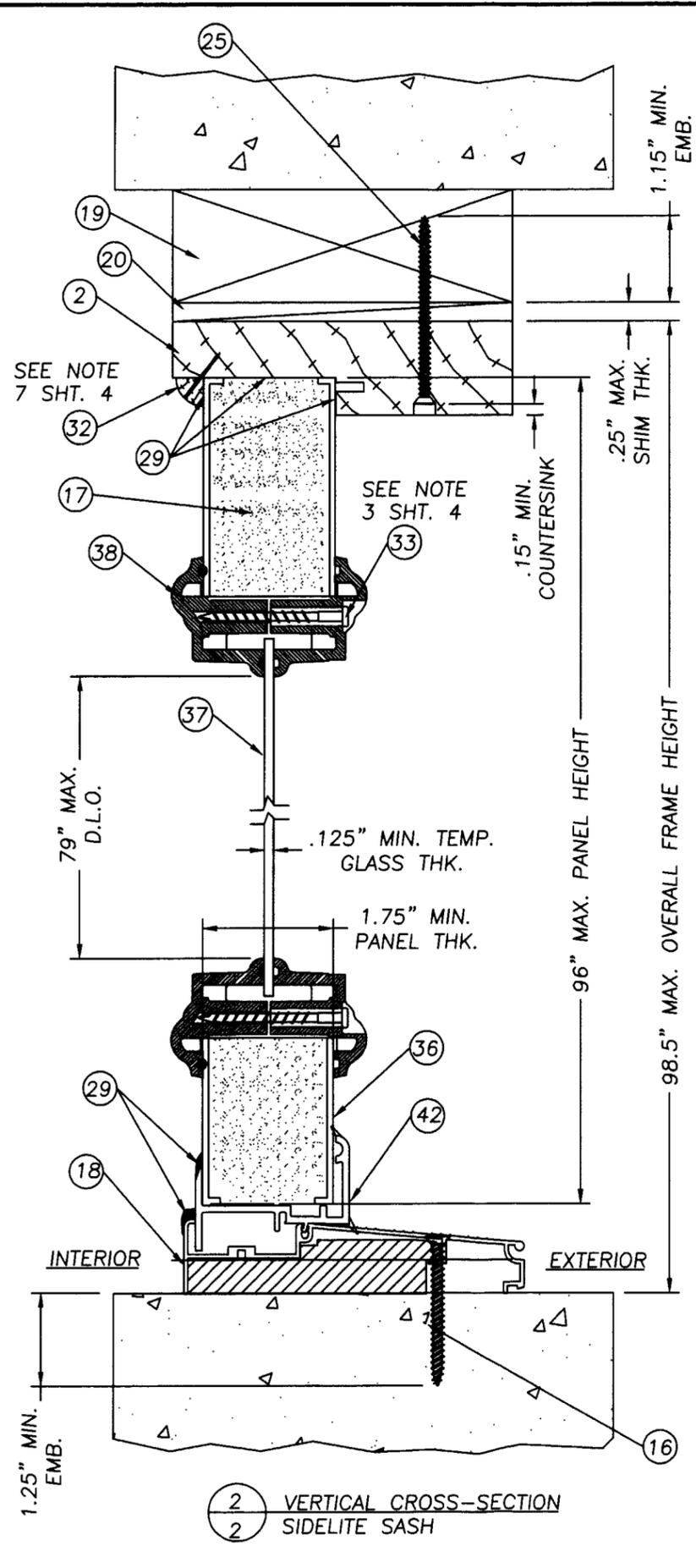
PRODUCT: INSWING OPAQUE WOOD EDGE STEEL DOOR UP TO 107" x 8-0 UNIT
PART OR ASSEMBLY:
GENERAL NOTES & TYPICAL ELEVATIONS

| NO. | DATE | REVISIONS |
|-----|----------|----------------------|
| 2 | 06/07/02 | GENERAL REVISION WLN |
| 1 | 03/18/02 | GENERAL REVISION TJH |

RW BUILDING CONSULTANTS, INC.
813.684.3831



1 VERTICAL CROSS-SECTION DOOR PANEL



2 VERTICAL CROSS-SECTION SIDELITE SASH

| ITEM | DESCRIPTION | MATERIAL |
|------|--|-----------|
| 1 | DOOR PANEL FACE SHEET 24GA. (.021" MIN.) | STEEL |
| 2 | HEAD JAMB (1 1/4" x 4 9/16" PONDEROSA FINGER JOINTED PINE) | PINE |
| 3 | HINGE JAMB (1 1/4" x 4 9/16" PONDEROSA FINGER JOINTED PINE) | PINE |
| 4 | SIDELITE BLANK JAMB (1 1/4" x 4 9/16" PONDEROSA FINGER JOINTED PINE) | PINE |
| 5 | 4" x 4" BUTT HINGE 12ga. (.097" HAGER) | STEEL |
| 6 | #9 X 1" PFH WOOD SCREW (HINGE TO DOOR) | STEEL |
| 7 | LVL LATCH SIDE STILE (1.67 X 1.0") | - |
| 8 | 1/4" x 2 1/2" TAPCON | STEEL |
| 9 | 1/4" x 1 3/8" WOOD MULLION CAP | WOOD |
| 10 | COMPRESSION WEATHERSTRIP (SCHLEGEL Q-LON QDS 650) | FOAM |
| 11 | TOP RAIL (1.67" x 1.0") | WOOD |
| 12 | BOTTOM RAIL (1.73" x 1.21" x 0.021" THK. MIN. 24GA.) | STEEL |
| 13 | DOOR HINGE STILE (1.67" x 1.0") | WOOD |
| 14 | #10 x 1 3/4" PFH WOOD SCREW | STEEL |
| 15 | WOOD LOCK BLOCK (1.71" x 4.0" x 11.875") | WOOD |
| 16 | 1/4" x 2 1/4" TAPCON | STEEL |
| 17 | EXPANDED POLYSTYRENE (1.0 to 1.25 lb. DENSITY) BY JELD-WEN | FOAM |
| 18 | INSWING ADJUSTABLE THRESHOLD (.051" WALL BY PEMCO) | ALUMINUM |
| 19 | 2x WOOD BUCK | WOOD |
| 20 | SHIM MATERIAL (.25" MAX. THK.) | - |
| 21 | KWIKSET TITAN 700 SERIES KNOB | - |
| 22 | KWIKSET TITAN 700 SERIES DEADBOLT | - |
| 23 | BRAD TRIM NAIL 3/4" L. | STEEL |
| 24 | #8 x 2" PFH WOOD SCREW | STEEL |
| 25 | #8 x 2 1/2" PFH WOOD SCREW | STEEL |
| 26 | ASTRAGAL EXTRUDED ALUM. (WR68J WINDJAMBER II) | ALUM. |
| 27 | YALE KNOB HERITAGE SERIES | - |
| 28 | YALE DEADBOLT HERITAGE SERIES | - |
| 29 | SILICONE CAULK (CR LAWRENCE 33C) | SILICONE |
| 30 | GLAZING COMPOUND (QSD BY ODL) | SILICONE |
| 31 | #8 x 1" PFH WOOD SCREW (WR68J ASTRAGAL TO DOOR) | STEEL |
| 32 | 3/8" x 3/8" 1/4" ROUND SIDELITE STOP | WOOD |
| 33 | #8 x 1 1/2" TEK SCREW (LITE FRAME) | STEEL |
| 34 | SCHLAGE KNOB SET #B360 | - |
| 35 | SCHLAGE DEADBOLT #B360 | - |
| 36 | STEEL SIDELITE PANEL 24GA. (.021" MIN. STEEL) | STEEL |
| 37 | 1/8" TEMPERED GLASS (BY PPG) | GLASS |
| 38 | LITE FRAME (HP POLYPROP. THERMOFIL-P6-30FM0391) | POLYPROP. |
| 39 | LATCH JAMB (1 1/4" x 4 9/16" PONDEROSA FINGER JOINTED PINE) | PINE |
| 40 | #10 x 2" PFH WOOD SCREW | STEEL |
| 41 | 3/4" THK. x 4 9/16" DEEP x 98.5" PRESURE TREATED REINFORCEMENT | WOOD |
| 42 | INSWING SIDELITE BOTTOM SEAL | VINYL |
| 43 | INSWING VINYLE DOOR BOTTOM SWEEP | VINYL |
| 44 | 16GA. BRAD TRIM NAIL 1" L. | STEEL |
| 45 | GLAZING COMPOUND DOW 1199 SILICONE | SILICONE |

JELD-WEN, INC.
31725 HIGHWAY 97 NORTH
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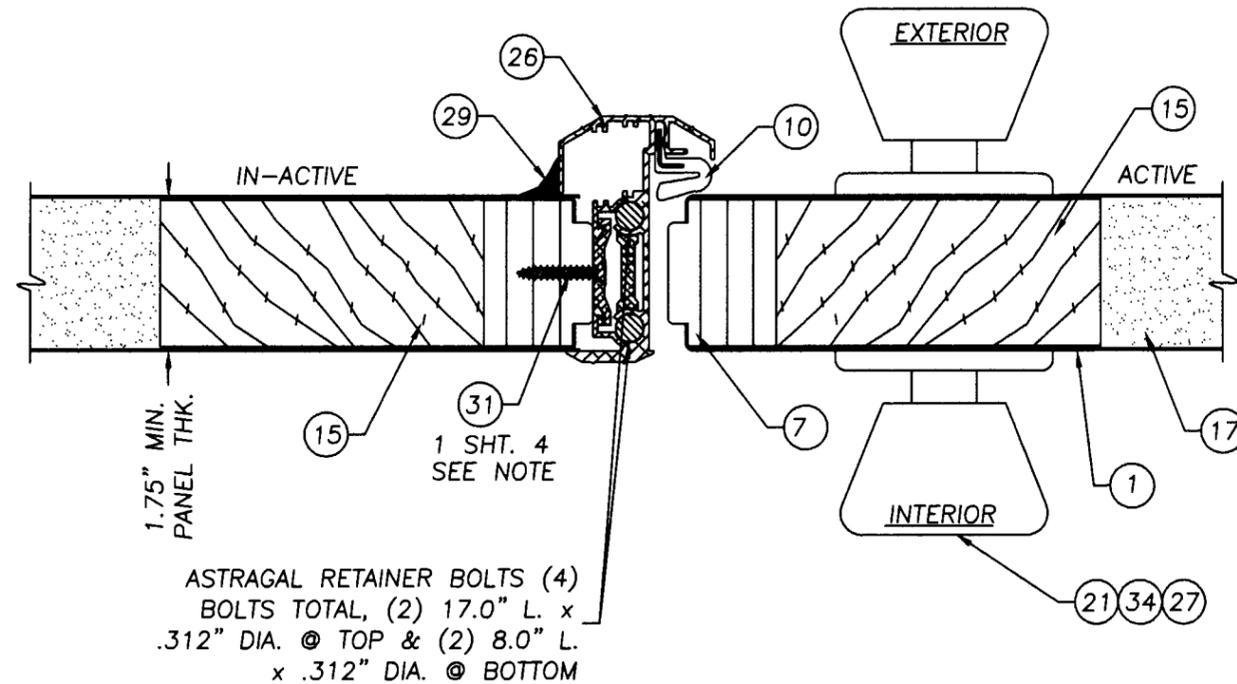
PRODUCT: INSWING OPAQUE WOOD EDGE STEEL DOOR UP TO 107" x 8'-0" UNIT
PART OR ASSEMBLY: VERTICAL CROSS SECTIONS & BILL OF MATERIALS

| NO. | DATE | BY | REVISIONS |
|-----|----------|-----|------------------|
| 2 | 06/07/02 | WLN | GENERAL REVISION |
| 1 | 03/18/02 | TJH | GENERAL REVISION |

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813.684.3831

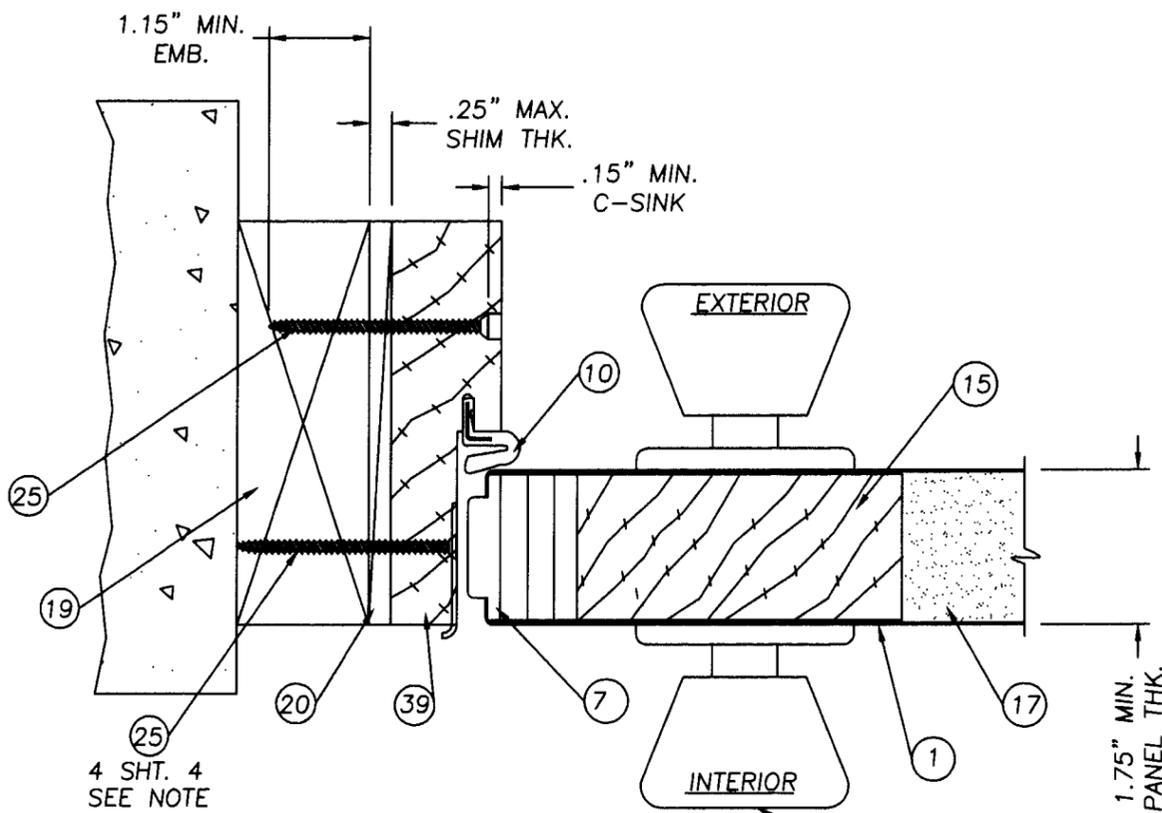
Approved as complying with the Florida Building Code
Date AUG. 8, 2002
NOA# 01-1218.04
Miami Dade Product Control
Division
By Manuel Perez

DATE: 11/18/01
SCALE: N.T.S.
DWG. BY: WLN
CHK. BY: RW
DRAWING NO.: S-2167
SHEET 2 OF 7



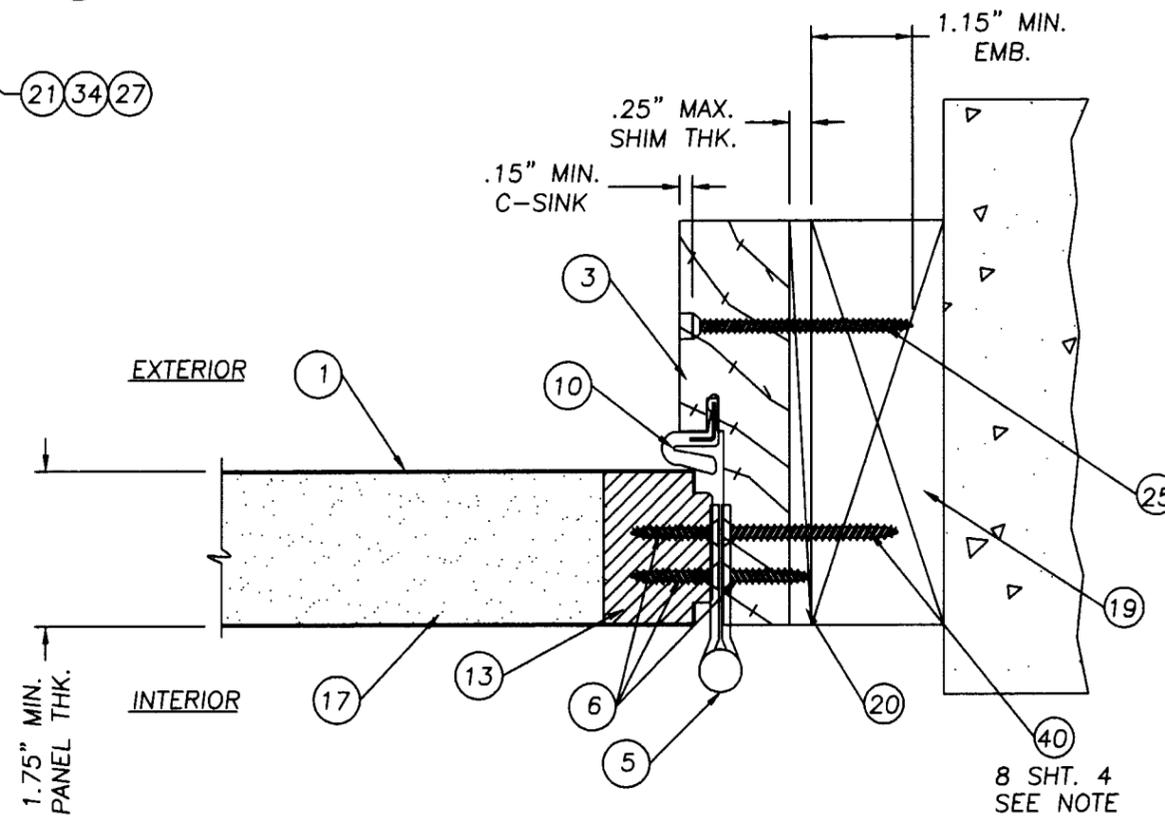
ASTRAGAL RETAINER BOLTS (4)
 BOLTS TOTAL, (2) 17.0" L. x
 .312" DIA. @ TOP & (2) 8.0" L.
 x .312" DIA. @ BOTTOM

① HORIZONTAL CROSS SECTION
 ③ AT ASTRAGAL



4 SHT. 4
 SEE NOTE

③ HORIZONTAL CROSS SECTION
 ③ LATCH JAMB TO BUCK



③ HORIZONTAL CROSS SECTION
 ② HINGE JAMB TO BUCK

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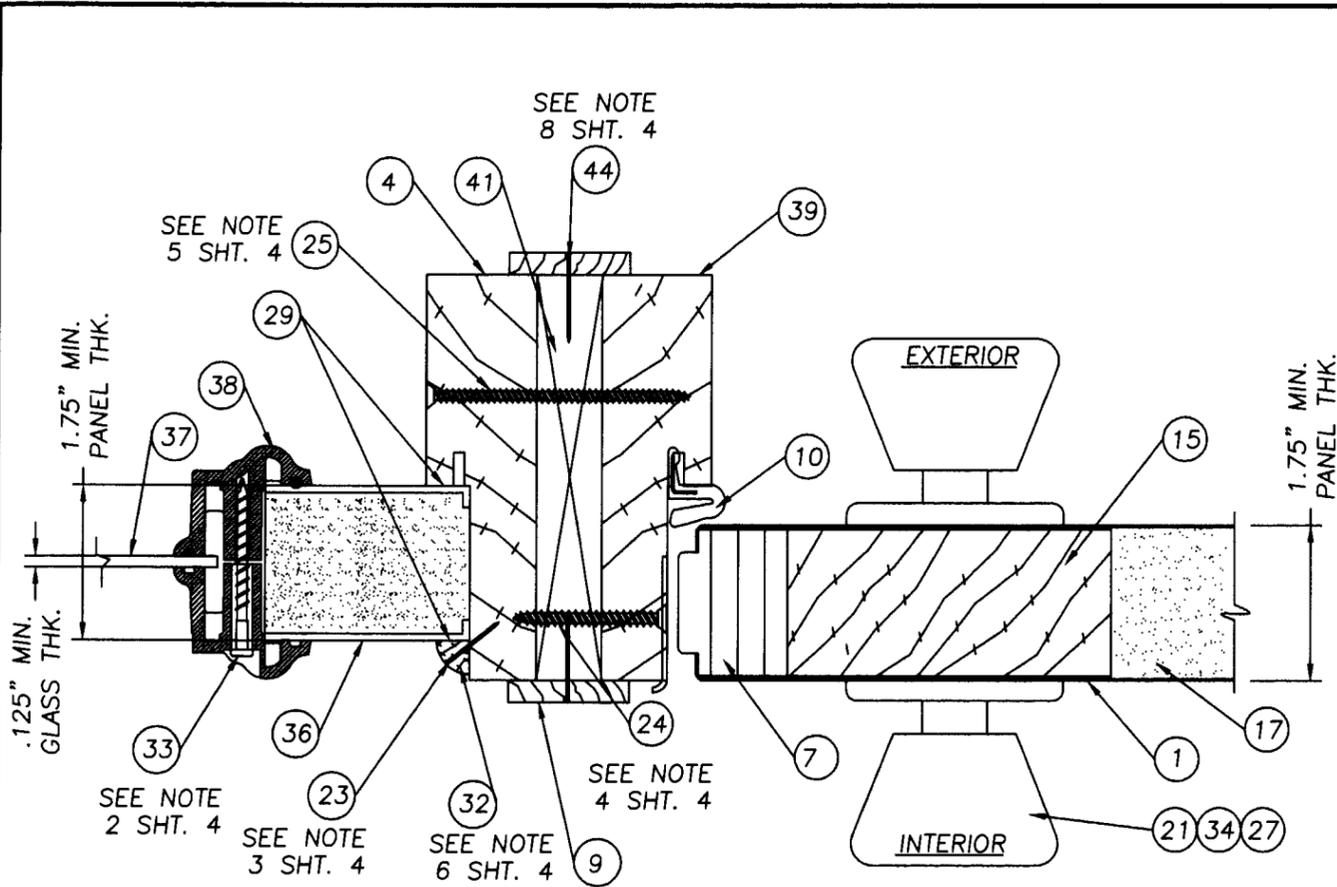
PRODUCT:
 INSWING OPAQUE
 WOOD EDGE STEEL DOOR
 UP TO 107" x 8'-0" UNIT
 PART OR ASSEMBLY:
 HORIZONTAL CROSS
 SECTIONS

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| 2 | 06/07/02 | WLN | GENERAL REVISION |
| 1 | 03/18/02 | TJH | GENERAL REVISION |

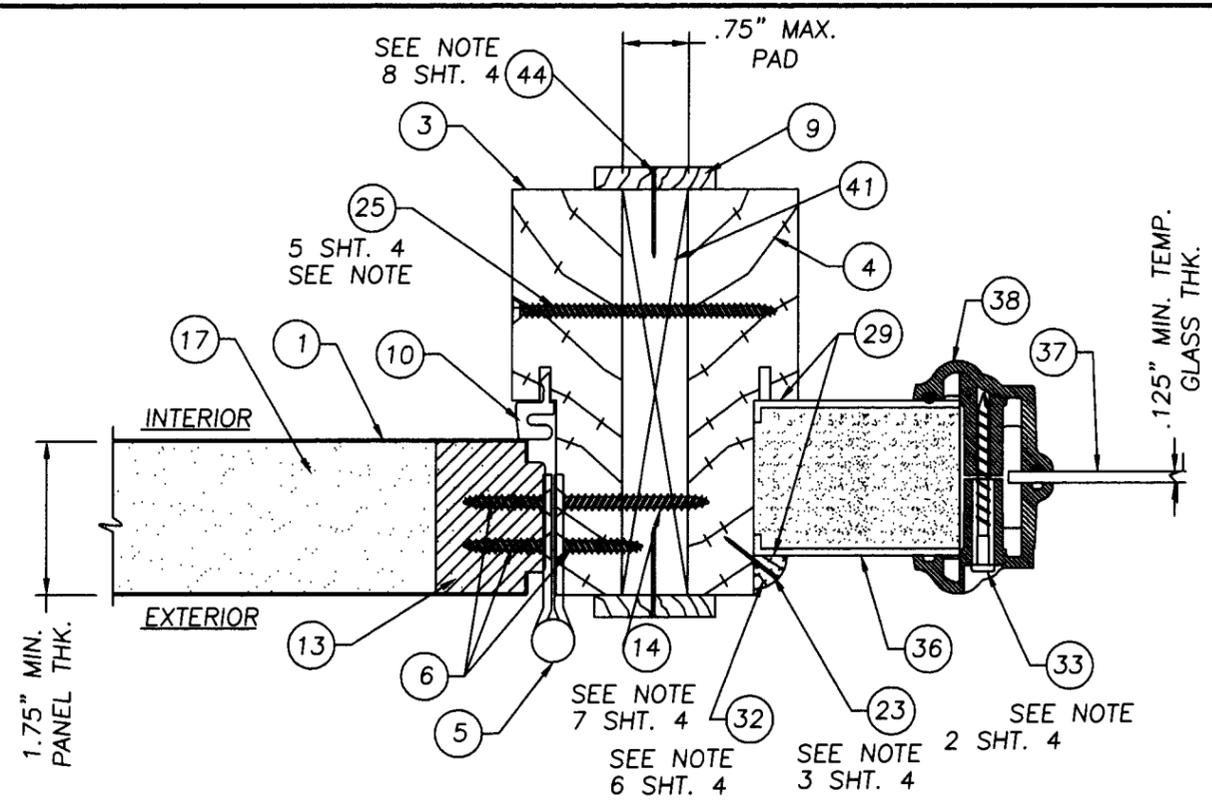
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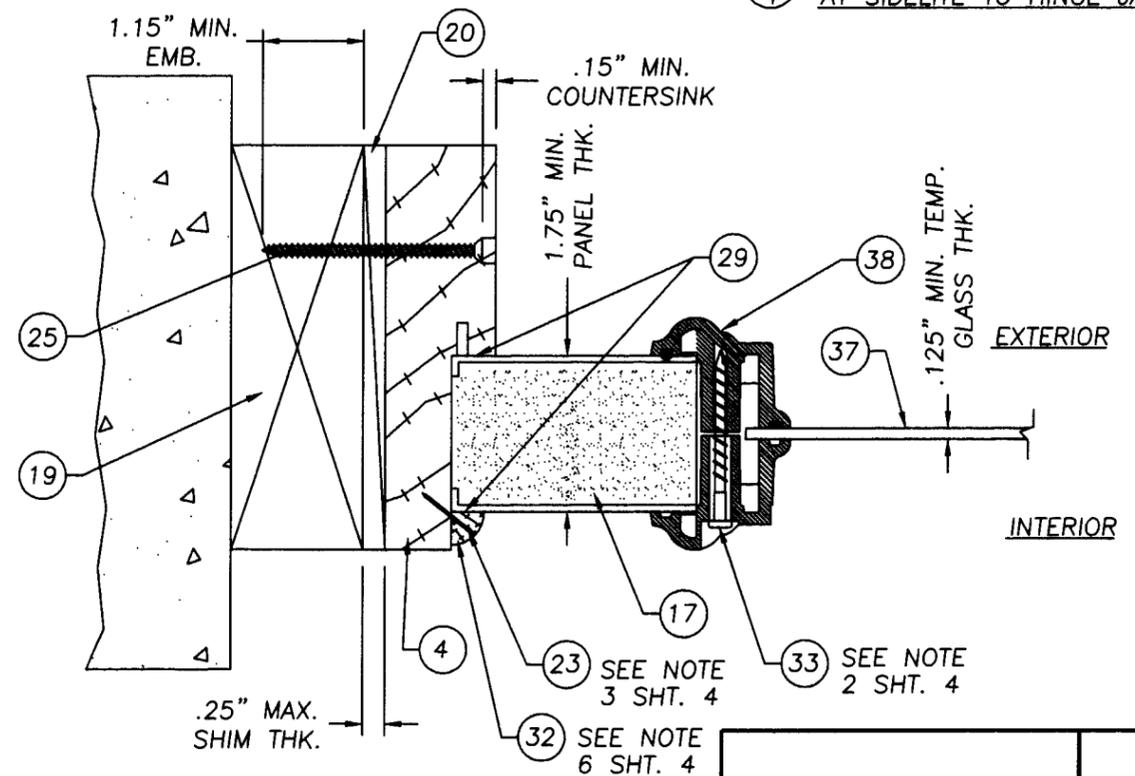
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 CHK. BY: RW
 DRAWING NO.:
 S-2167
 SHEET 3 OF 7



1 HORIZONTAL CROSS SECTION
4 AT SIDELITE TO LATCH JAMB. TYP.



2 HORIZONTAL CROSS SECTION
4 AT SIDELITE TO HINGE JAMB. TYP.



3 HORIZONTAL CROSS SECTION
4 AT SIDELITE TO BUCK. TYP.

- NOTES:
1. SPACING FOR #8 x 1" PFH SCREW ATTACHING THE WINDJAMBER ASTRAGAL TO THE INACTIVE DOOR IS AS FOLLOWS: TOP DOWN; 1.0", 3.0" & 5.0". FROM THE BOTTOM UP; 1.0", 3.0", 5.0", 20.0", 42.0" & 61.0".
 2. SPACING FOR #8 x 1 1/2" TEK SCREW IS AS FOLLOWS; TOP & BOTTOM; (2) SCREWS 3.0" IN FROM EACH HORIZONTAL CORNER. FROM THE TOP OF THE FRAME DOWN ON THE SIDES; 3.0", 13.5", 24.5", 36.0", 47.875", 57.375", 68.375", & 78.875".
 3. SPACING FOR BRAD TRIM NAIL 3/4" L. ATTACHING THE QUARTER ROUND TO THE SIDELITE IS AS FOLLOWS; TOP & BOTTOM; 1.25" IN FROM EACH HORIZONTAL CORNER WITH (1) MORE NAIL IN THE MIDDLE. SIDES; 1.25" FROM EACH END & SIX MORE EQUALLY SPACED ON THE FIELD.
 4. WHEN ATTACHING THE STRIKE PLATE TO THE JAMB AND BUCK USE #8 x 2 1/2" PFH WOOD SCREW. WHEN ATTACHING THE STRIKE PLATE TO THE JAMB AND SIDELITE JAMB AT THE MULLION USE #8 x 2" PFH WOOD SCREW.
 5. SPACING FOR #8 x 2.5" PFH WOOD SCREW ATTACHING THE MULLIONS TOGETHER IS AS FOLLOWS; 6.0" FROM EACH VERTICAL CORNER WITH (4) MORE SCREWS EQUALLY SPACED, A TOTAL OF (7) SCREWS PER EACH VERTICAL MULLION.
 6. THE SIDELITE IS SECURED INTO THE SIDELITE JAMB WITH SILICONE CAULK ON THREE SIDES & 3/8" x 3/8" 1/4 ROUND & BRAD TRIM NAIL x 3/4" L.
 7. WHEN ATTACHING THE HINGE TO THE JAMB AND BUCK USE ITEM #10 x 2" PFH WOOD SCREW. WHEN ATTACHING THE HINGE TO THE JAMB AND SIDELITE JAMB AT THE MULLION USE #10 x 1 3/4" PFH WOOD SCREW.
 8. THE MULLION CAP IS ATTACHED TO THE PRESSURE TREATED REINFORCEMENT WITH ITEM #42 A 1" TRIM NAIL SPACED A MAX. OF 12" ON CENTER.

JELD-WEN, INC.
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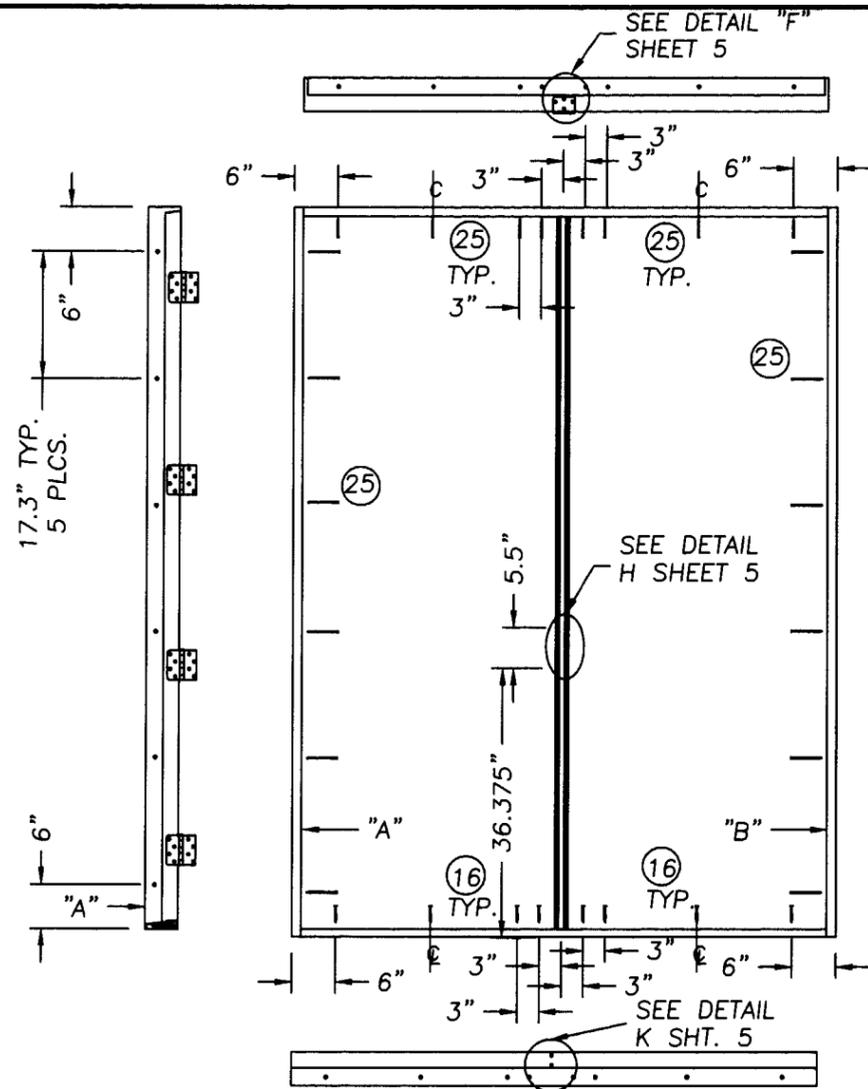
PRODUCT: INSWING OPAQUE WOOD EDGE STEEL DOOR UP TO 107" x 8'-0" UNIT
PART OR ASSEMBLY: HORIZONTAL CROSS SECTIONS & NOTES

| NO. | DATE | REVISIONS | BY |
|-----|----------|------------------|-----|
| 2 | 06/07/02 | GENERAL REVISION | WLN |
| 1 | 03/18/02 | GENERAL REVISION | TJH |

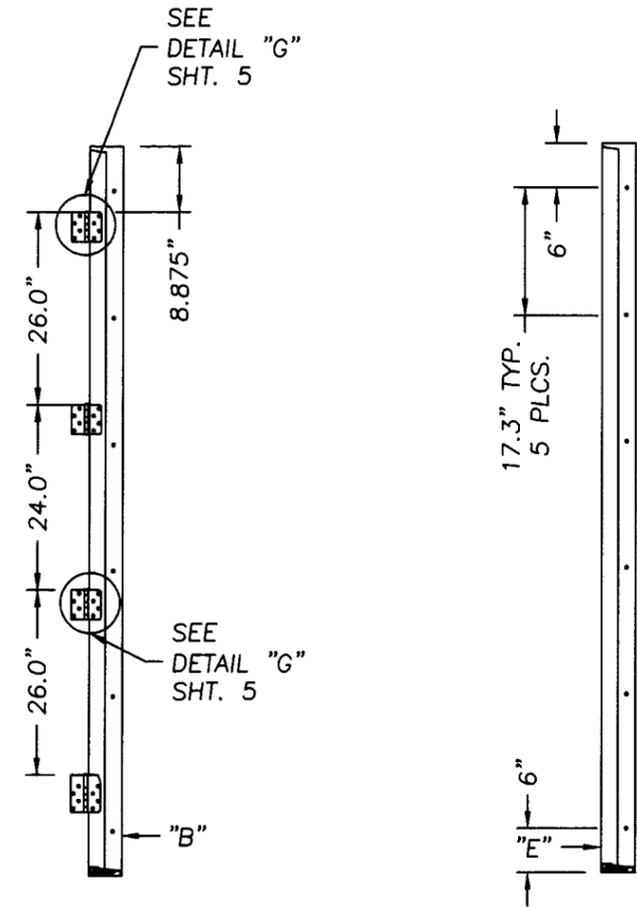
RW BUILDING CONSULTANTS, INC.
813.684.3831

DATE: 11/18/01
SCALE: N.T.S.
DWG. BY: WLN
CHK. BY: RW
DRAWING NO.: S-2167
SHEET 4 OF 7

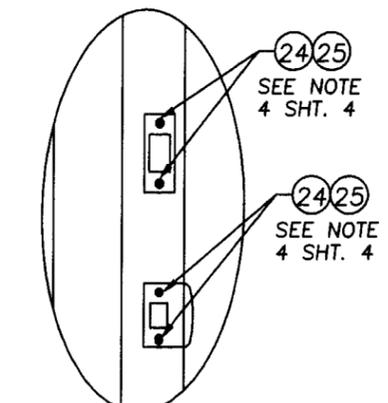
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NOA# 01-1218-04
Miami Dade Product Control Division
By Manuel Perez



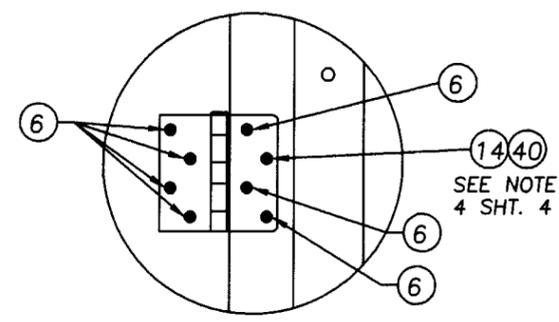
DOUBLE DOOR ANCHORING LOCATIONS



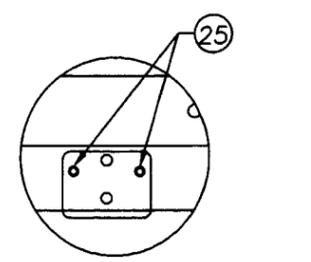
SINGLE DOOR W/SIDELITES ANCHORING LOCATIONS



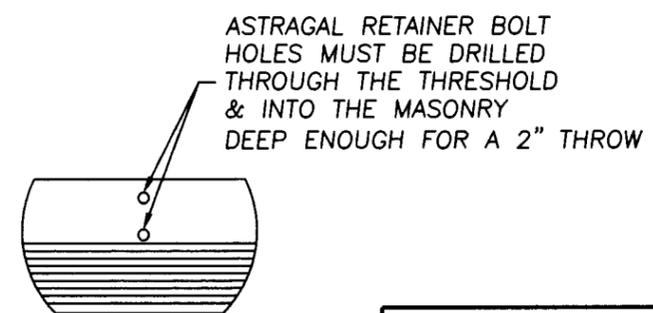
DETAIL J STRIKE PLATES TO JAMBS SEE NOTE 4 SHT. 4



DETAIL G HINGE TO JAMBS & DOOR SEE NOTE 4 SHT. 4



DETAIL F WINDJAMBER ASTRAGAL RETAINER BOLTS HEADER STRIKE PLATE AT HEADER



DETAIL K WINDJAMBER ASTRAGAL RETAINER BOLT HOLES AT SILL

Approved as complying with the Florida Building Code
 Date AUG. 8, 2007
 NOA# 01-1218.04
 Miami Dade Product Control Division
 By Maurice

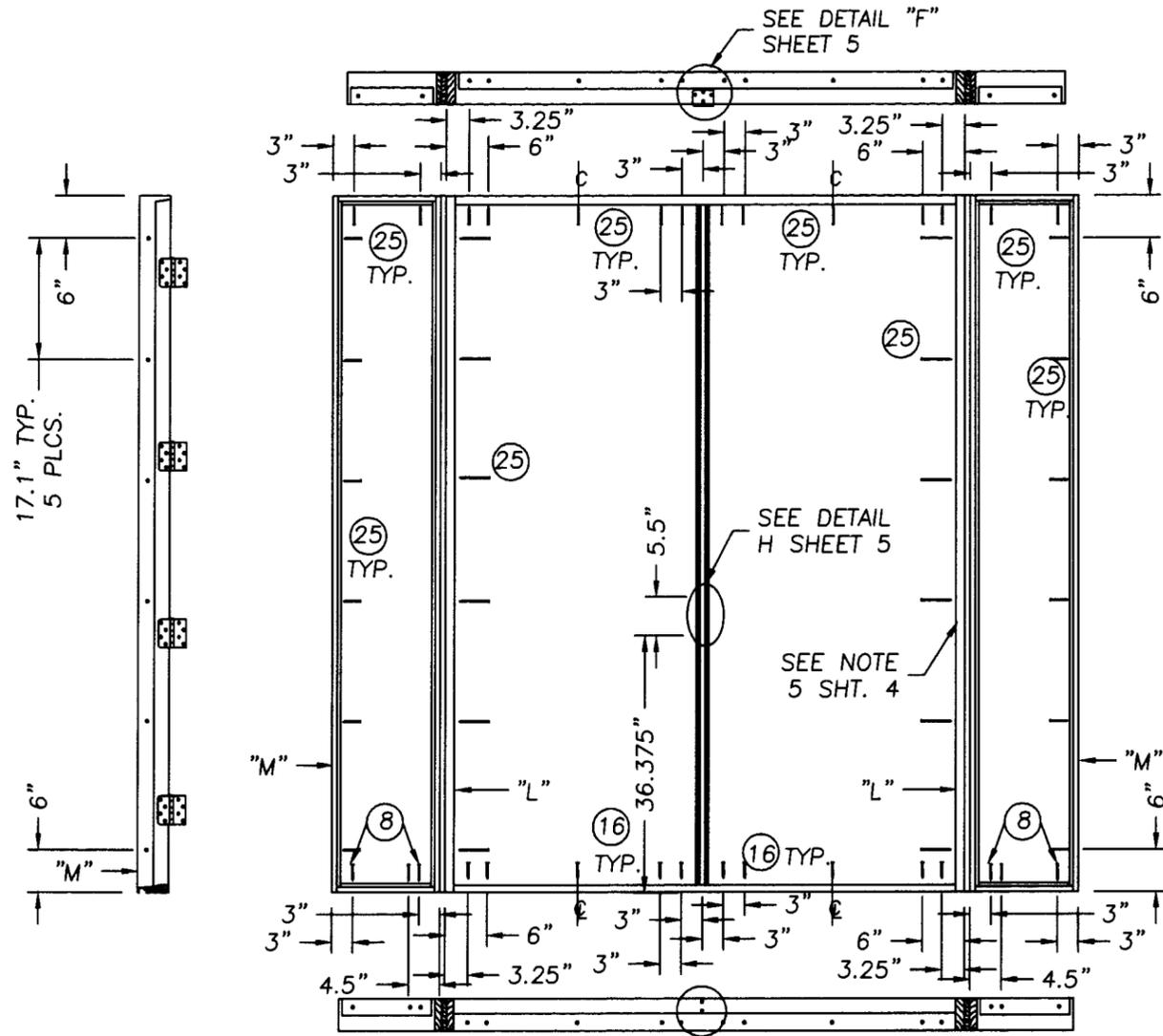
RW BUILDING CONSULTANTS, INC.
 813.684.3831

| | |
|--------------|----------|
| DATE: | 11/18/01 |
| SCALE: | N.T.S. |
| DWG. BY: | WLN |
| CHK. BY: | RW |
| DRAWING NO.: | S-2167 |
| SHEET | 5 OF 7 |

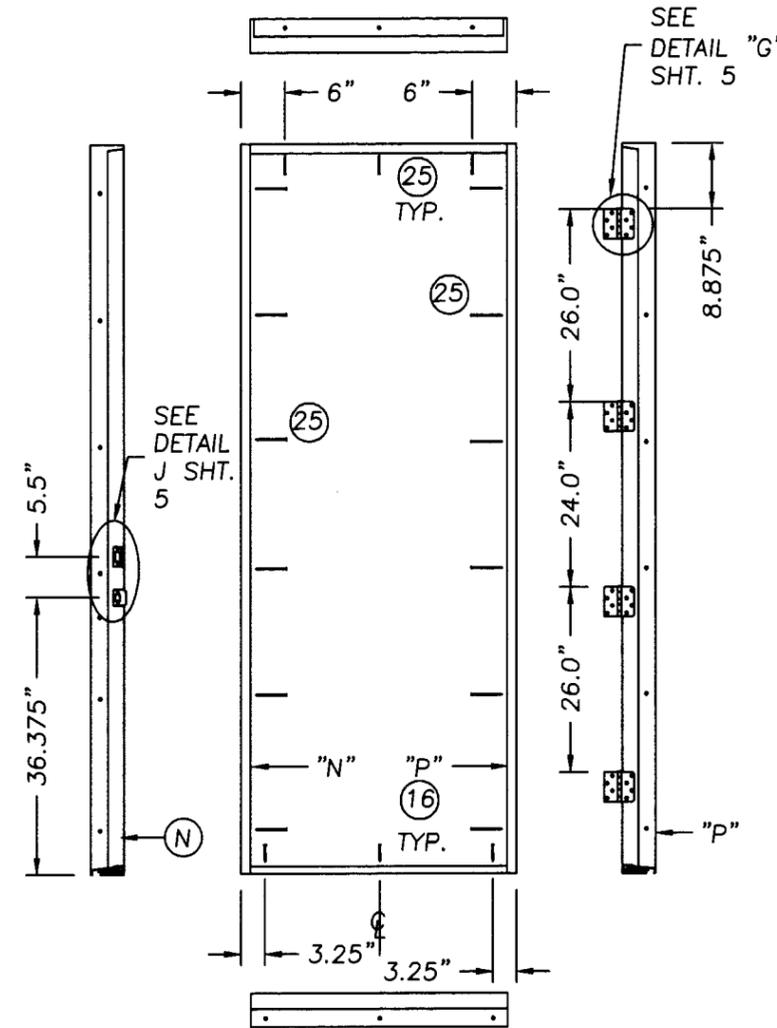
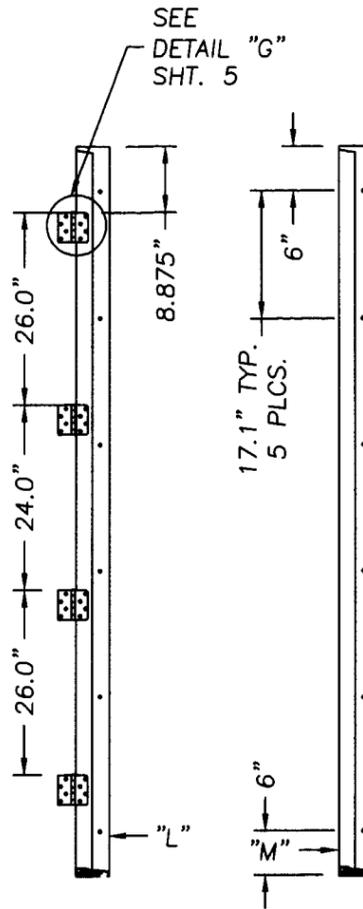
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 PART OR ASSEMBLY: ANCHORING LOCATIONS & DETAILS

| NO. | DATE | REVISIONS |
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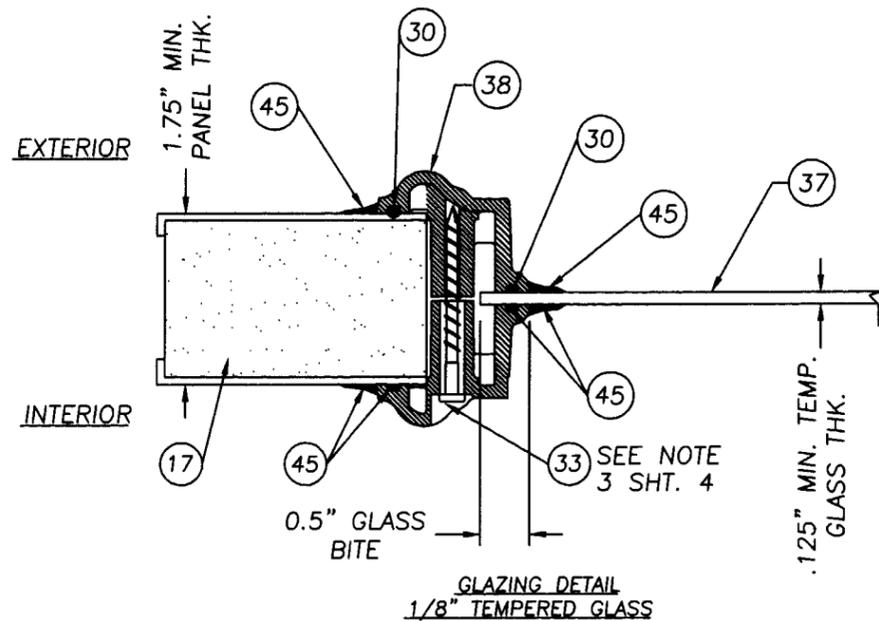
JELD-WEN, INC.
 31725 HIGHWAY 97 NORTH
 CHILOQUIN, OR. 97624
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DOUBLE DOOR W/SIDELITES ANCHORING LOCATIONS



SINGLE DOOR ANCHORING LOCATIONS



GLAZING DETAIL
1/8\"/>

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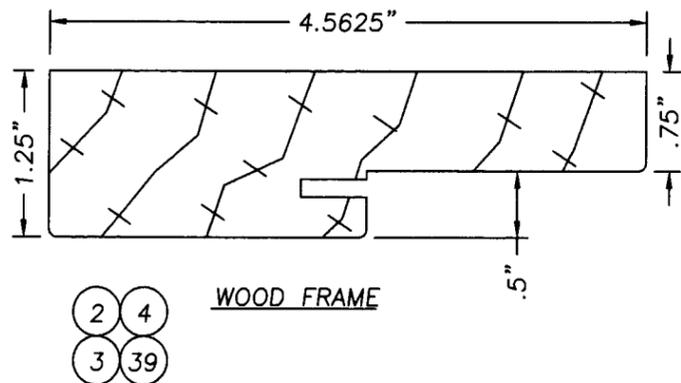
PRODUCT:
INSWING OPAQUE
WOOD EDGE STEEL DOOR
UP TO 107\"/>

| NO. | DATE | BY | REVISIONS |
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| 2 | 06/07/02 | WLN | GENERAL REVISION |
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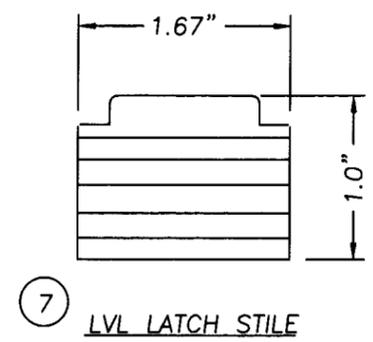
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DWG. BY: WLN
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SHEET 6 OF 7

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Date AUG. 8, 2002
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Miami Dade Product Control
Division
By: *[Signature]*

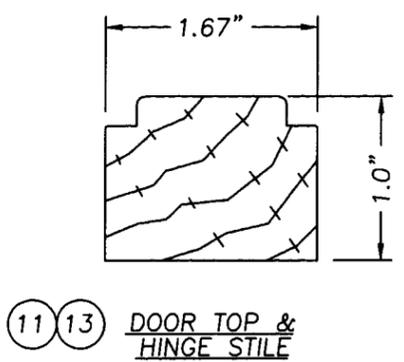


2 4
3 39

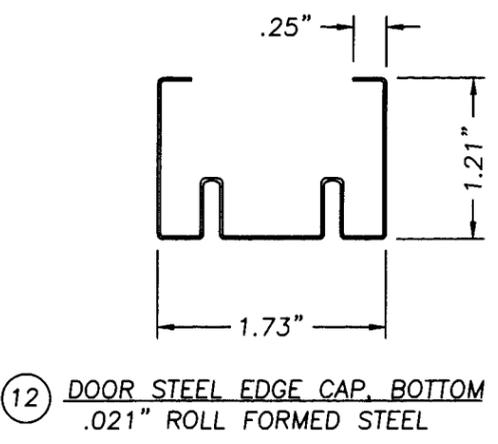
WOOD FRAME



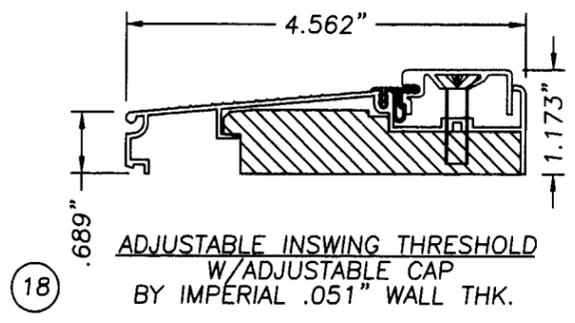
7 LVL LATCH STILE



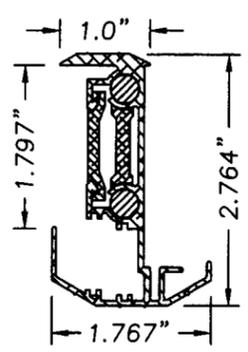
11 13 DOOR TOP & HINGE STILE



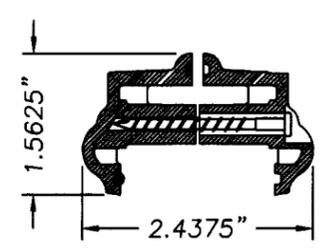
12 DOOR STEEL EDGE CAP, BOTTOM
.021\" ROLL FORMED STEEL



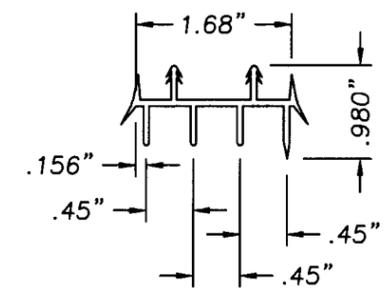
18 ADJUSTABLE INSWING THRESHOLD
W/ADJUSTABLE CAP
BY IMPERIAL .051\" WALL THK.



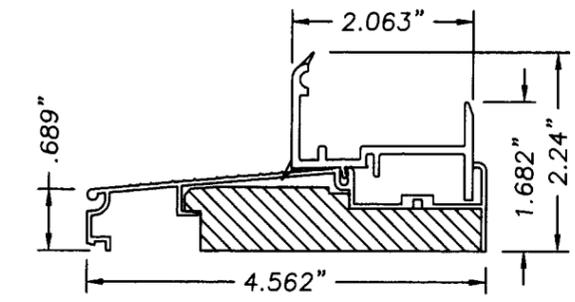
26 ASTRAGAL WINDJAMBER II
(WR68J T-6060 EXTRUDED ALUMINUM)
ASTRAGAL HAS
(2) 8.0\" L. x .312\" DIA.
BOLTS @ BOTTOM &
(2) 17.0\" L. x .312\" DIA.
BOLTS @ TOP



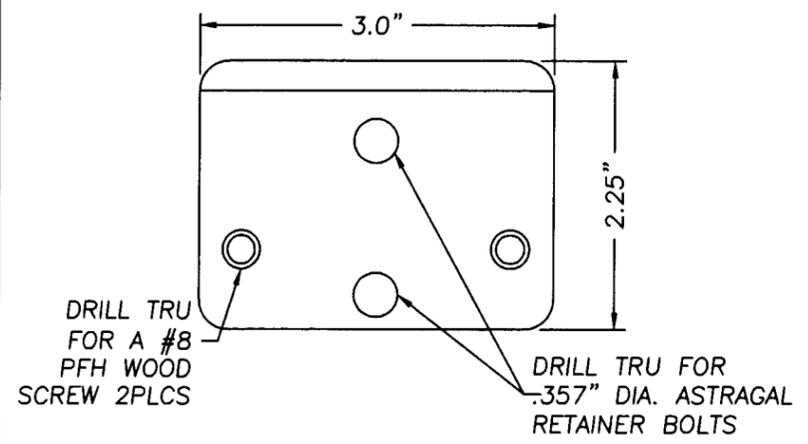
38 LITE FRAME ODL
HP POLYPROPYLENE
(THERMOFIL-P6-30FM0391)



43 INSWING DOOR BOTTOM
SWEEP, EXTRUDED VINYL



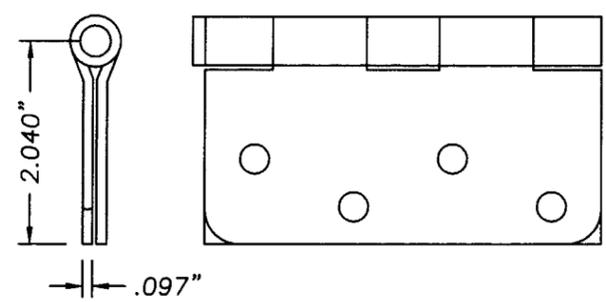
18 42 ADJUSTABLE INSWING THRESHOLD
W/SIDELITE BOTTOM SEAL
BY IMPERIAL .051\" WALL THK.



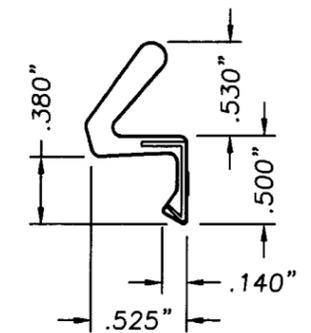
DRILL TRU FOR A #8 PFH WOOD SCREW 2PLCS

DRILL TRU FOR .357\" DIA. ASTRAGAL RETAINER BOLTS

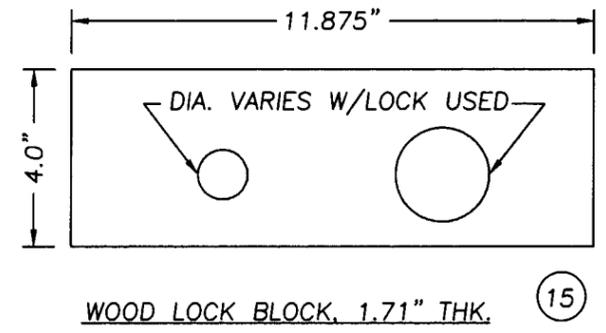
WINDJAMBER II WR68J STRIKE PLATE
STEEL PLATE



5 4 x 4 STEEL DOOR HINGE
.097\" THK. STEEL BY HAGER



10 COMPRESSION WEATHERSTRIP
SCHLEGEL Q-LON QDS 650



WOOD LOCK BLOCK, 1.71\" THK.

15

Approved as complying with the Florida Building Code
Date: AUG. 8, 2002
NOA#: 01-1218.04
Miami Dade Product Control Division
By: Mannuel Perez

DATE: 11/18/01
SCALE: N.T.S.
DWG. BY: WLN
CHK. BY: RW
DRAWING NO.: S-2167
SHEET 7 OF 7

JELD-WEN, INC.
31725 HIGHWAY 97 NORTH
CHILLOQUIN, OR. 97624
PH. 541.783.2057

PRODUCT: INSWING OPAQUE WOOD EDGE STEEL DOOR UP TO 107\" x 8-0 UNIT
PART OR ASSEMBLY:
UNIT COMPONENTS

| NO. | DATE | REVISIONS | BY |
|-----|----------|------------------|-----|
| 2 | 06/07/02 | GENERAL REVISION | WLN |
| 1 | 03/18/02 | GENERAL REVISION | TJH |

RW BUILDING CONSULTANTS, INC.
813.684.3831