



**BUILDING CODE COMPLIANCE OFFICE (BCCO)
PRODUCT CONTROL DIVISION**

**MIAMI-DADE COUNTY, FLORIDA
METRO-DADE FLAGLER BUILDING
140 WEST FLAGLER STREET, SUITE 1603
MIAMI, FLORIDA 33130-1563
(305) 375-2901 FAX (305) 375-2908**

NOTICE OF ACCEPTANCE (NOA)

**Therma-Tru Corp.
1687 Woodlands Drive
Maumee, OH 43537**

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the High Velocity Hurricane Zone of the Florida Building Code.

DESCRIPTION: "FiberClassic/Smooth Star" Opaque Fiberglass Door 8'0 Inswing

APPROVAL DOCUMENT: Drawing No. S-2099, titled "'FiberClassic/Smooth Star" Up To 105.5" x 8-0 w/& w/out 14' SL, Inswing", sheets 1 through 7, prepared by RW Building Consultants, Inc., dated 3/18/02, bearing the Miami-Dade County Product Control Approval stamp with the Notice of Acceptance number and approval date by the Miami-Dade County Product Control Division.

MISSILE IMPACT RATING: None

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

The submitted documentation was reviewed by **Raul Rodriguez**



**NOA No 02-0109.04
Expiration Date: July 18, 2007
Approval Date: July 18, 2002
Page 1**

THERMA-TRU®

"FIBER CLASSIC" / "SMOOTH STAR"

FIBERGLASS DOOR

8'0" INSWING WITH & WITHOUT SIDELITES

GENERAL NOTES

1. THIS PRODUCT IS DESIGNED TO MEET THE SOUTH FLORIDA BUILDING CODE 1994 EDITION FOR MIAMI-DADE COUNTY.
2. WOOD BUCKS BY OTHERS, MUST BE ANCHORED PROPERLY TO TRANSFER LOADS TO THE STRUCTURE.
3. PRODUCT ANCHORS SHALL BE AS LISTED AND SPACED AS SHOWN ON DETAILS. ANCHOR EMBEDMENT TO BASE MATERIAL BEYOND WALL DRESSING OR STUCCO.
4. DESIGNED PRESSURE RATING SEE TABLE PAGE 1.
5. THIS PRODUCT DOES NOT MEET THE WATER REQUIREMENTS FOR MIAMI-DADE COUNTY.
6. MIAMI-DADE APPROVED IMPACT RESISTANT SHUTTERS ARE REQUIRED.
7. SIDELITES ARE AN OPTION AND CAN BE USED IN A SINGLE OR DOUBLE CONFIGURATION.
8. UNIT SHALL BE INSTALLED ONLY AT LOCATIONS PROTECTED BY CANOPY OR OVERHANG SUCH THAT THE ANGLE BETWEEN THE EDGE OF CANOPY OR OVERHANG TO SILL IS LESS THAN 45 DEGREES. UNLESS UNIT IS INSTALLED IN NON-HABITABLE AREAS WHERE THE UNIT AND THE AREAS ARE DESIGNED TO ACCEPT WATER INFILTRATION.

RESIDENTIAL INSULATED FIBERGLASS DOOR

(Common to all frame conditions)

Door & Sidelite Leaf Construction:

Face sheets: Fiberglass avg. min. yield strength $FY = 6,000$ psi

SmoothStar Sash Skin - 0.070" minimum skin thickness

FiberClassic Panel Skin - 0.110" minimum skin thickness

Core design: Polyurethane foam core, with 1.9 lbs. density by BASF.

Panel Construction: The panel skin is constructed from a 0.070" thk. for single door without sidelites and 0.11" thk for double & single door with sidelites sheet molding compound (SMC). The interior cavity is filled with 1.9 lbs. density BASF polyurethane foam. The panel face sheets are glued to the wood stiles and rails.

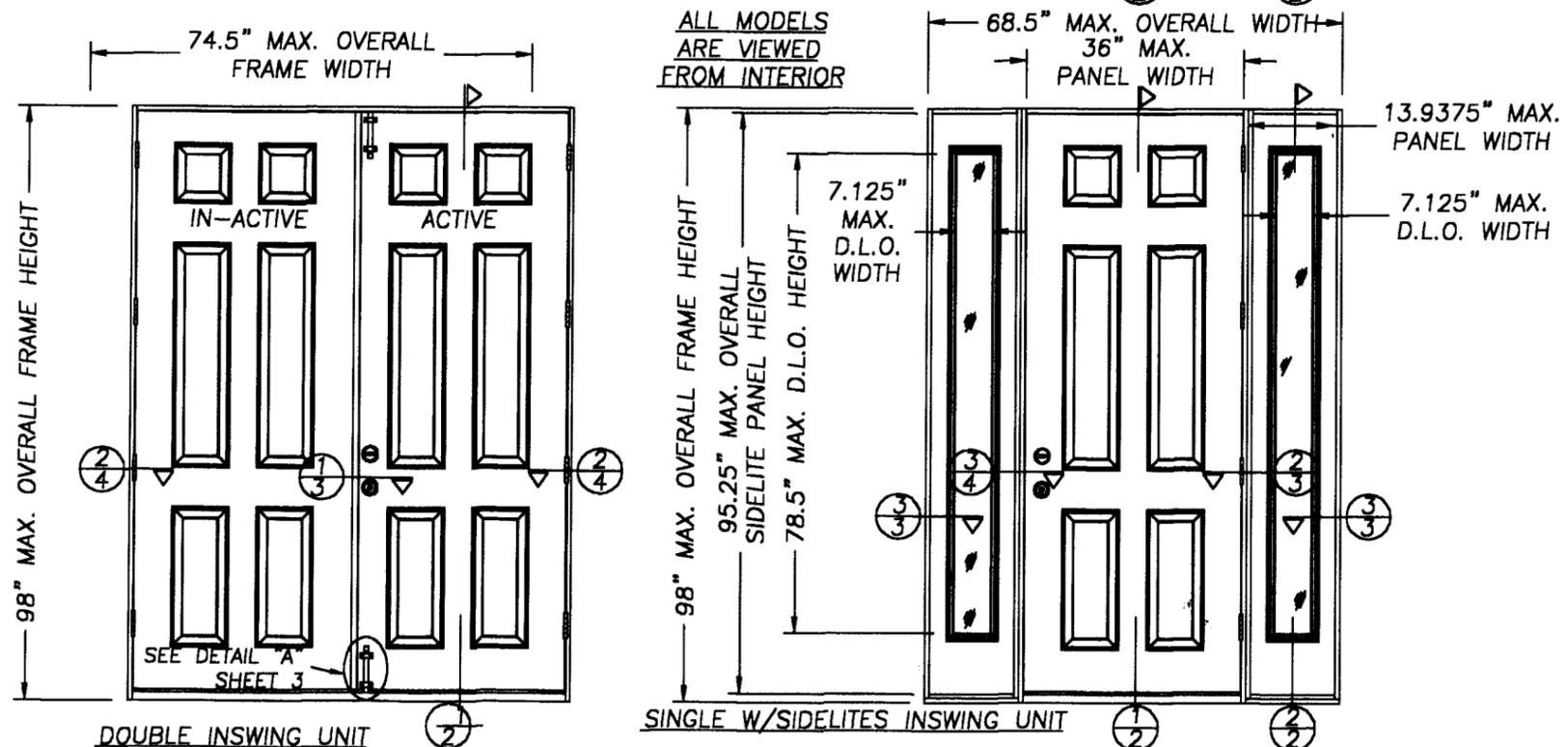
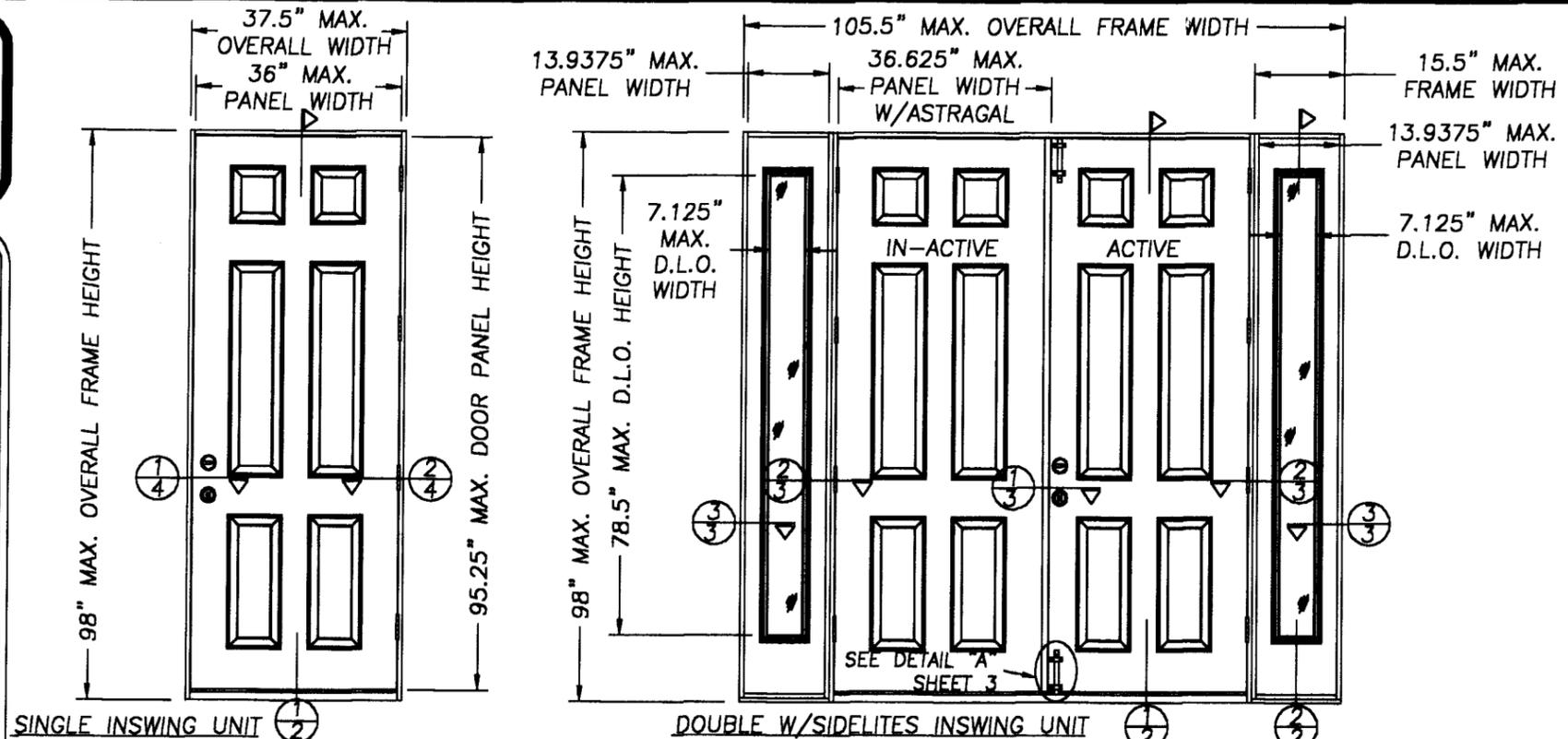
In the Fiber Classic model the LVL latch stile is reinforced with a wood lock block measuring 2.375" x 14.0" long at the strike and deadbolt location. In the Smooth Star model the latch stile is a one piece composite stile and strike lock block measuring 1.531" x 4.024" thk. running the length of the doors latch stile. The hinge stile is Finger Jointed Pine and the top and bottom rail are of a wood composite material. In the double door application the inactive door is fitted with an extruded aluminum astragal of 6060-T6 alloy.

Frame Construction: The frame is constructed from finger jointed pine. The header is joined to the side jambs with (3) #8 x 2 1/2" long Phillips flathead screw at each side. The mullions are secured together in a sidelite application using #8 x 2" long PFH Wood Screws (6) screws per each mullion. The units uses an Inswing saddle threshold measuring 5.75" x 1.548".

Sidelite Glazing: The sidelite panels are sandwich glazed using a two piece lip lit frame. They are dry glazed on the exterior with an 1/8" thk. cellular glazing tape, (Stik-It Tape) & Dow 795 Silicone. The lite frames are held together with a #8 x 1.5" Long Plascrew or a #6-18 1 3/4" long PFH screw.

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5	ANCHORING LOCATIONS & DETAILS
6	ANCHORING LOCATIONS & GLAZING DETAILS
7	UNIT COMPONENTS



DESIGN PRESSURE RATING (WHERE WATER INFILTRATION REQUIREMENT IS NOT NEEDED)			
UNIT TYPE	WITHOUT SURFACE BOLTS		WITH SURFACE BOLTS
SINGLE	+ 67.0 PSF	- 67.0 PSF	/ / / / /
DOUBLE	+ 47.0 PSF	- 47.0 PSF	+ 60.0 PSF - 60.0 PSF
SINGLE & DOUBLE WITH SIDELITES	+ 47.0 PSF	- 47.0 PSF	+ 60.0 PSF - 60.0 PSF

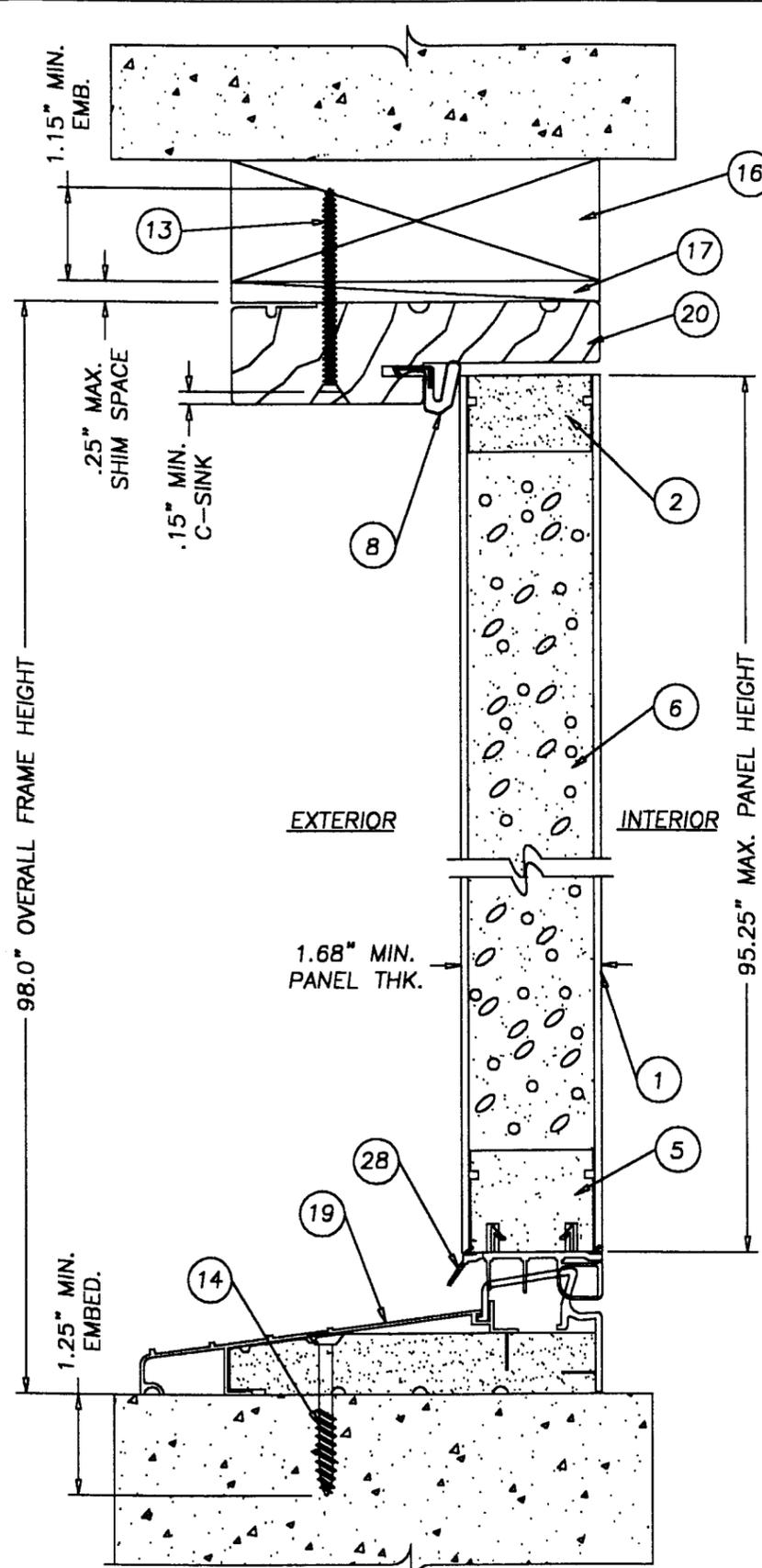
Approved as complying with the Florida Building Code
 Date July 18, 2007
 NOA# 02-0099-04
 Miami Dade Product Control
 Division
 By: *[Signature]*

RW BUILDING CONSULTANTS, INC.
 813.684.3831

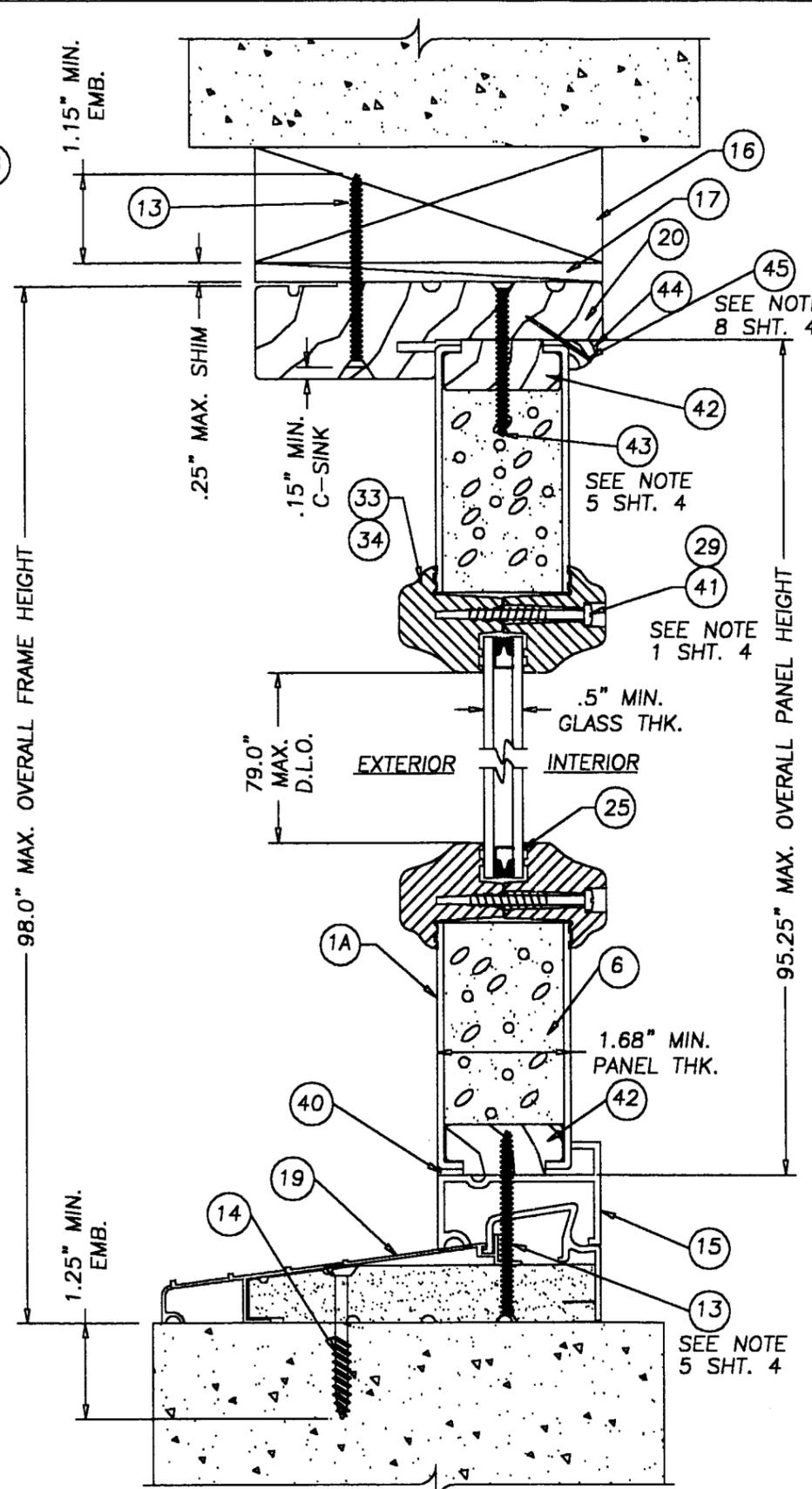
DATE: 11/09/01
SCALE: N.T.S.
DWG. BY: TJH
CHK. BY: RW
DRAWING NO.: S-2099
SHEET 1 OF 7

PRODUCT: "FIBER CLASSIC" / "SMOOTH STAR" UPTO 105.5" x 8'-0" W&W/OUT 14" SL, INSWING
 PART OR ASSEMBLY:
 TYPICAL ELEVATIONS & GENERAL NOTES

THERMA-TRU CORPORATION
 1687 WOODLANDS DRIVE
 MAUMEE, OHIO
 PH. (800) 537-8827



1 VERTICAL CROSS SECTION
2 DOOR PANEL



2 VERTICAL CROSS SECTION
SIDELITE PANEL

Item	DESCRIPTION	Material
1	FC PANEL SKIN 0.11" MIN. THK. FIBERGLASS BY THERMA-TRU with yield strength $F_y(\text{min.})=6,000$ psi	FIBERGLASS
1A	SS SASH PANEL SKIN 0.07" MIN. THK. FIBERGLASS BY THERMA-TRU with yield strength $F_y(\text{min.})=6,000$ psi	FIBERGLASS
2	FC. TOP RAIL (1.531" x .94" THERMA-TRU WOOD COMPOSITE)	WOOD COMPOSITE
3	FC. LATCH STILE (THERMA-TRU, WOOD COMPOSITE 1.531" x 1.209")	WOOD COMPOSITE
4	FC. HINGE STILE (THERMA-TRU, PONDEROSA PINE 1.531" x 1.209")	WOOD
5	FC. BOTTOM RAIL (1.531" x 1.25" THERMA-TRU WOOD COMPOSITE)	WOOD COMPOSITE
6	POLYURETHANE FOAM (BASF, 1.9lbs. DENSITY)	FOAM
7	SHORT REACH COMPRESSION WEATHERSTRIP (THERMA-TRU)	FOAM
8	LONG REACH COMPRESSION WEATHERSTRIP (THERMA-TRU)	FOAM
9	4" x 4" HINGE .097" THK. (THERMA-TRU)	STEEL
10	#10 x 3/4" lg. PFH WOOD SCREW (Hinge to Frame)	STEEL
11	NOT USED	-
12	#10 x 2" LG. PFH WOOD SCREW	STEEL
13	#8 x 2 1/2" LG. PFH WOOD SCREW	STEEL
14	3/16" TAPCON ANCHOR (ELCO)	STEEL
15	SIDELITE BOTTOM BOOT .090" EXTRUDED VINYL	VINYL
16	2x INNER WOOD BUCK	WOOD
17	MAX. 1/4" SHIM MATERIAL	WOOD
18	KWIKSET TITAN 700 SERIES PASSAGE LOCK	-
19	SELF ADJUSTING INSWING SADDLE THRESHOLD	ALUM./WOOD
20	4.563" x 1.25" HEADER (THERMA-TRU, PONDEROSA PINE)	WOOD
21	4.563" x 1.25" STRIKE JAMB (THERMA-TRU, PONDEROSA PINE)	WOOD
22	4.563" x 1.25" HINGE JAMB (THERMA-TRU, PONDEROSA PINE)	WOOD
23	KWIKSET TITAN 700 SERIES DEADBOLT	-
24	ASTRAGAL WINDJAMBER II WR80T (.052" WALL)	ALUM. (6060T-6)
25	GLAZING, 1/2" INSULATED TEMPERED GLASS	GLASS
26	NOT USED	-
27	#8 x 1" LG. PANHEAD SHEET METAL SCREW	STEEL
28	INSWING DOOR BOTTOM SWEEP	VINYL
29	#6-18 x 1 3/4" PHILLIPS FLATHEAD SCREW (FOR ITEM #33)	STEEL
30	FC WOOD LOCK BLOCK 2.375" x 1.515" (PONDEROSA PINE)	WOOD
31	NOT USED	-
32	1/8" THK. CELLULAR GLAZING TAPE (STIK-II TAPE)	-
33	PLASTIC LIP LITE FRAME (PVC, THERMA-TRU)	PVC
34	PLASTIC LIP LITE FRAME (SMC, THERMA-TRU)	SMC
35	4.563" x 1.25" BLANK JAMB (THERMA-TRU, PONDEROSA PINE)	WOOD
36	SIDELITE SIDE STILE (THERMA-TRU, 1.531" x .656" PONDEROSA PINE)	WOOD
37	#10 x 1 3/4" LG. PFH WOOD SCREW	STEEL
38	NOT USED	-
39	NOT USED	-
40	SILICONE CAULK (DOWM 795)	SILICONE
41	#8-10 x 1 1/2" PLASCREW (FOR ITEM #34)	STEEL
42	SIDELITE TOP & BOTTOM RAIL (THERMA-TRU, 1.531" x .656" PONDEROSA PINE)	WOOD
43	#8 x 2" LG. PFH WOOD SCREW	STEEL
44	3/8" x 3/8" QUARTER ROUND FINGER JOINTED PINE	WOOD
45	1" L. x .040" DIA. BRAD TRIM NAIL	STEEL
46	IVES SURFACE BOLT #454 .25 STEEL	STEEL
47	1/4-20 SEX BOLT W/ 1/4-20 FEMALE END	STEEL

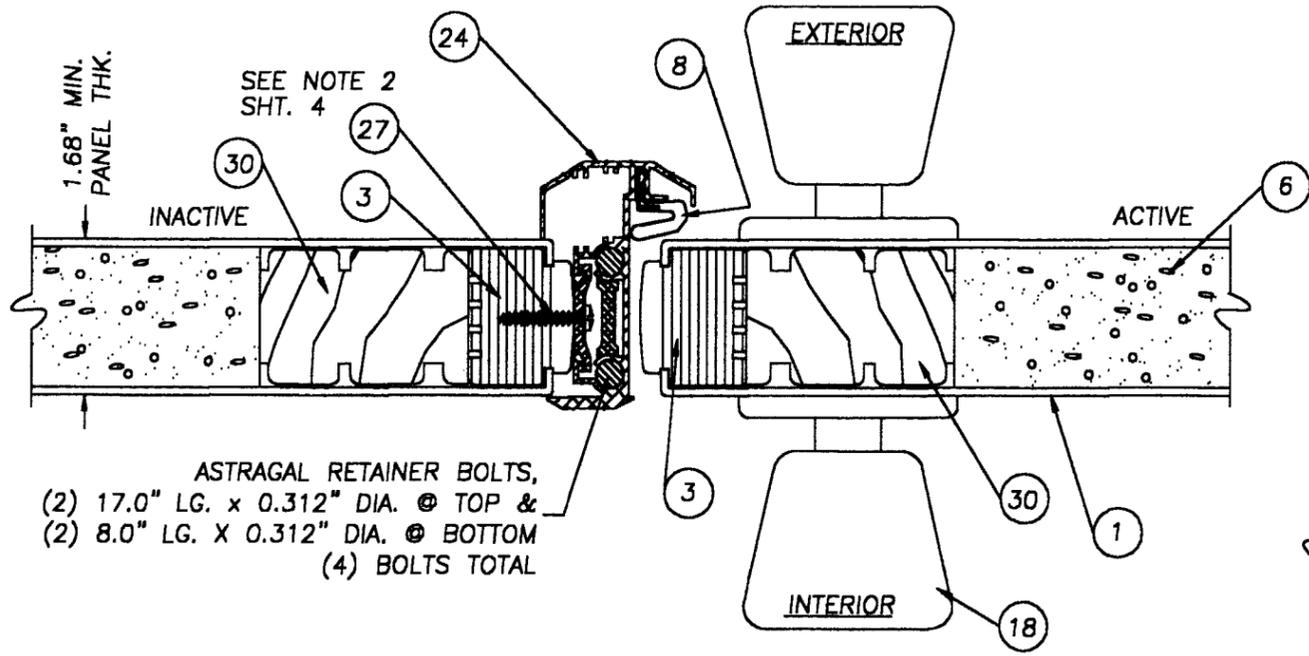
THERMA-TRU CORPORATION
1687 WOODLANDS DRIVE
MAUMEE, OHIO
PH. (800) 537-8827

PRODUCT:		"FIBER CLASSIC"/SMOOTH STAR" UPTO 105.5" x 8'-0" W&W/OUT 14" SL, INSWING	
PART OR ASSEMBLY:		VERTICAL CROSS SECTIONS	
NO.	DATE	GENERAL REVISION	REVISIONS
1	3/18/02	WLN	BY

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813.684.3831

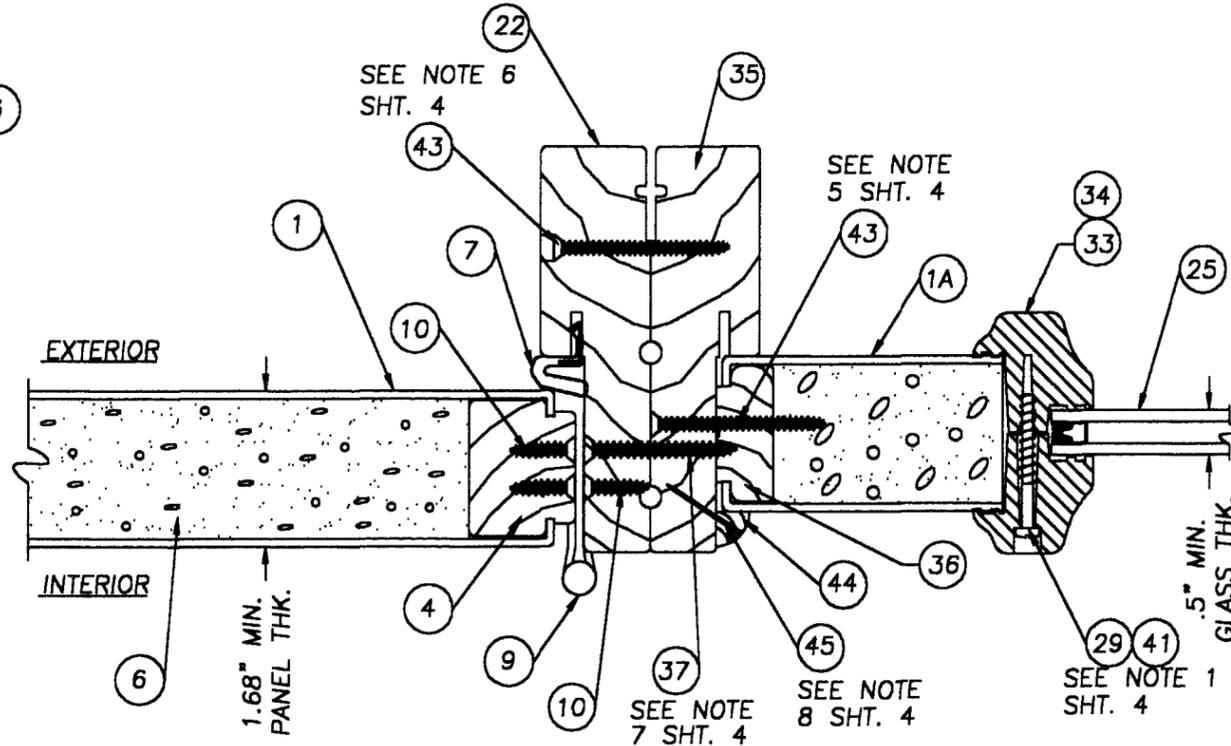
Approved as complying with the Florida Building Code
Date July 18, 2012
NOA# 02-0909.04
Miami Dade Product Control Division
By: *[Signature]*

DATE: 11/09/01
SCALE: NTS
DWG. BY: TJH
CHK. BY: RW
DRAWING NO.: S-2099
SHEET 2 OF 7

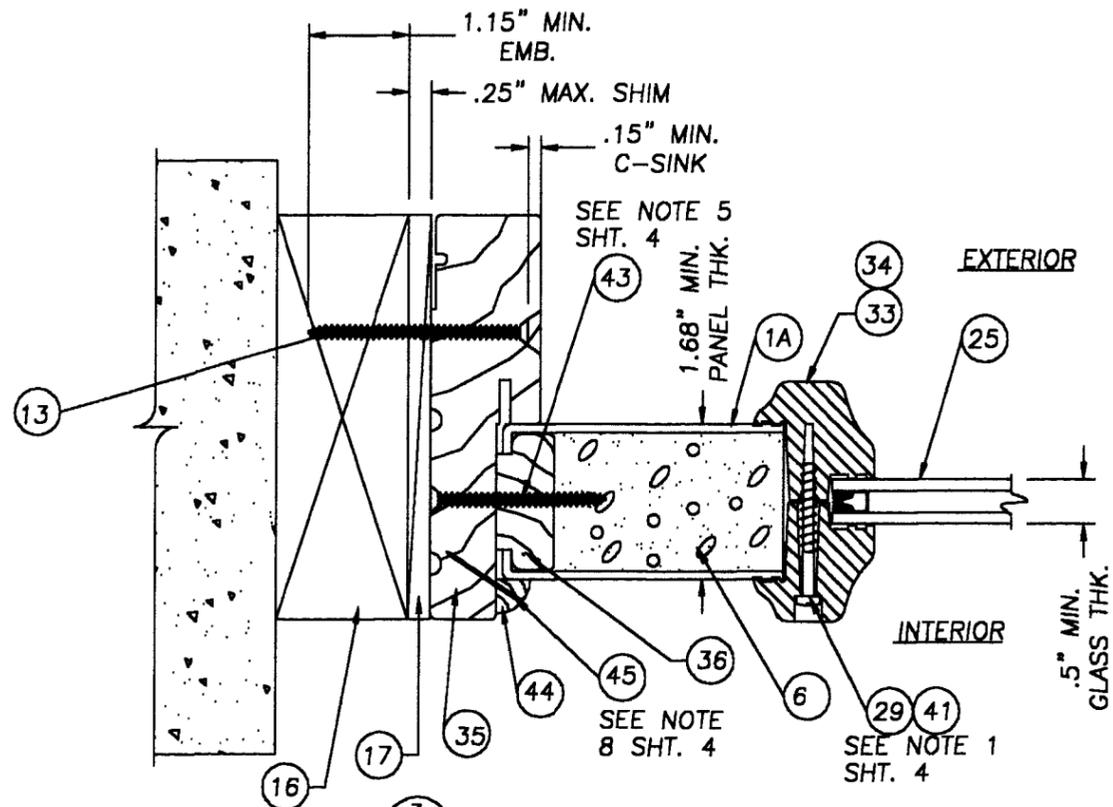


ASTRAGAL RETAINER BOLTS,
 (2) 17.0" LG. x 0.312" DIA. @ TOP &
 (2) 8.0" LG. x 0.312" DIA. @ BOTTOM
 (4) BOLTS TOTAL

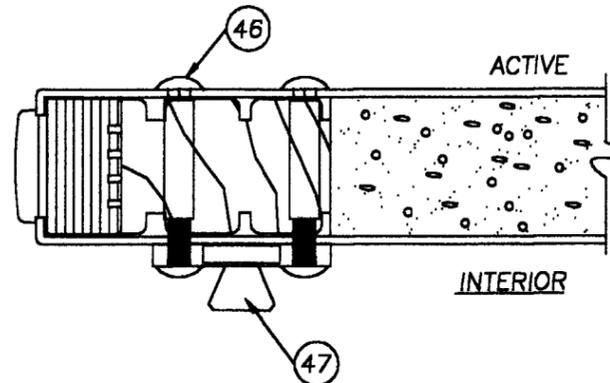
1 HORIZONTAL CROSS SECTION @ ASTRAGAL
 3 (SEE DESIGN PRESSURE CHART)



2 HORIZONTAL CROSS SECTION
 3 @ HINGE JAMB TO SIDELITE



3 HORIZONTAL CROSS SECTION
 3 @ SIDELITE TO BUCK



DETAIL "A"
 OPTIONAL SURFACE BOLTS ON ACTIVE PANEL
 (SEE DESIGN PRESSURE CHART)

THERMA-TRU CORPORATION
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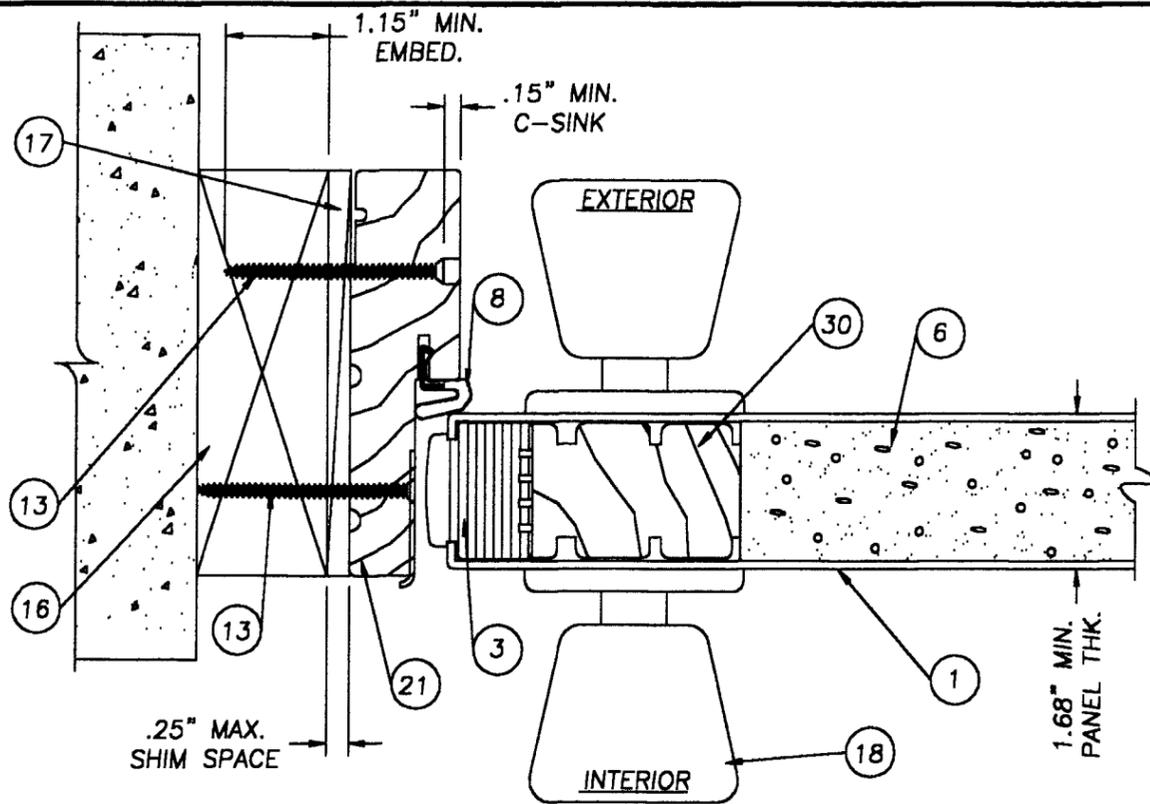
PRODUCT: "FIBER CLASSIC"/"SMOOTH STAR" UPTO 105.5" x 8-0 W&W/OUT 14" SL INSWING
 PART OR ASSEMBLY: HORIZONTAL CROSS SECTIONS

NO.	DATE	GENERAL REVISION	WLN	BY
1	3/18/02			

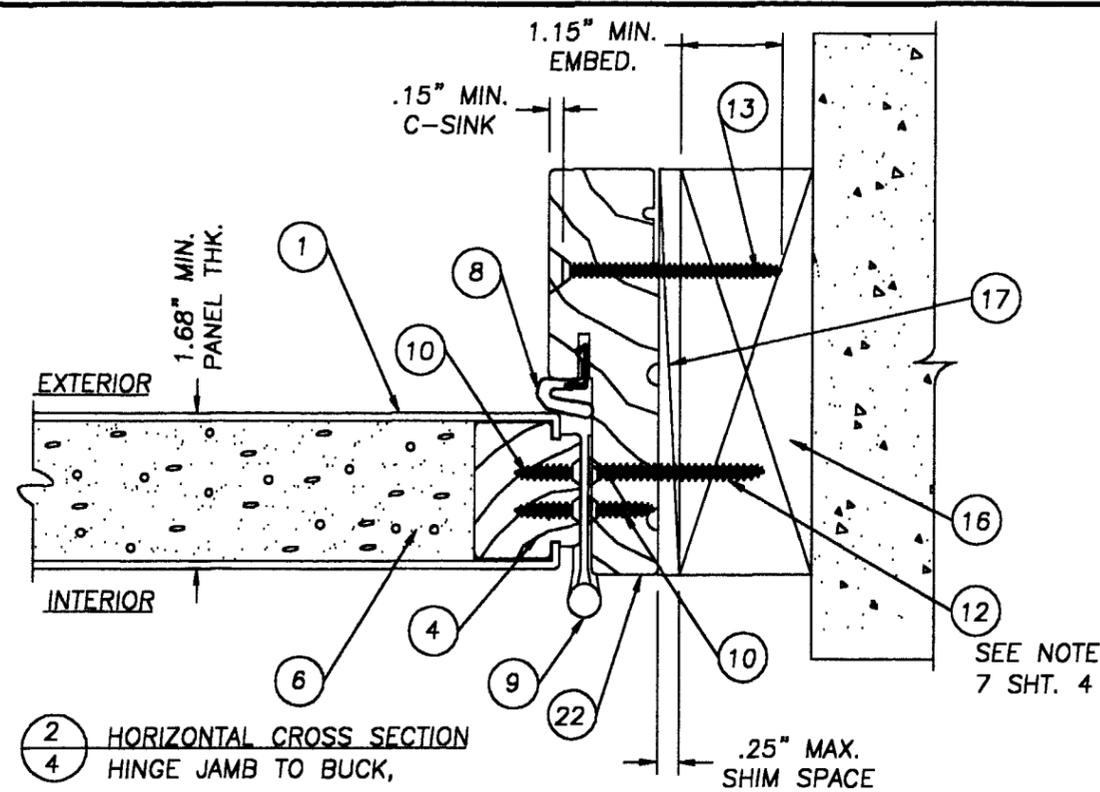
RW BUILDING CONSULTANTS, INC.
 813.664.3831

Approved as complying with the Florida Building Code
 Date July 18, 2002
 NOA# 02-010604
 Miami Dade Product Control
 Division
 By: *[Signature]*

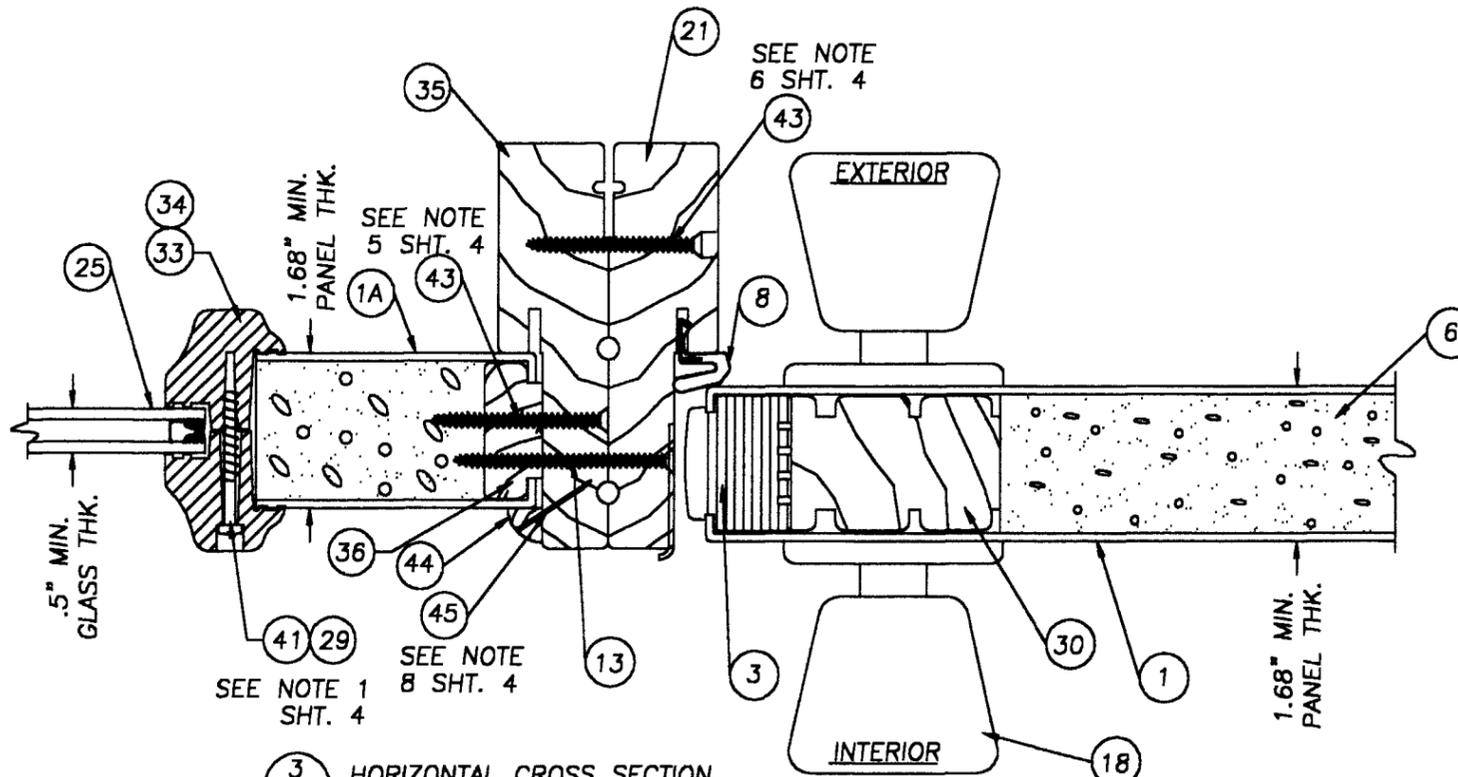
DATE: 11/09/01
 SCALE: NTS
 DWG. BY: TJH
 CHK. BY: RW
 DRAWING NO.: S-2099
 SHEET 3 OF 7



1 HORIZONTAL CROSS SECTION
4 LATCH JAMB TO BUCK,
(SEE DESIGN PRESSURE CHART)



2 HORIZONTAL CROSS SECTION
4 HINGE JAMB TO BUCK,



3 HORIZONTAL CROSS SECTION
4 STRIKE JAMB TO SIDELITE
(SEE DESIGN PRESSURE CHART)

NOTES:

- SPACING FOR ITEM #29 & #41 (LITE FRAME SCREWS) IS AS FOLLOWS: FROM THE BOTTOM UP ON SIDES; 6.5", WITH (7) MORE SPACED AT 9.875" O. C. THERE ARE (2) SCREWS BOTH TOP AND BOTTOM AT 2.125" IN FROM EACH CORNER.
- SPACING FOR ITEM #27 #8 x 1" PANHEAD SCREW ATTACHING THE ASTRAGAL TO THE INACTIVE DOOR IS AS FOLLOWS: FROM THE TOP DOWN 1", 3", 5", 18.25", 54" 77", 90.25", 92.25 & 94.25".
- THE HEAD JAMB IS ATTACHED TO THE SIDE JAMBS WITH (3) #8 X 2.5" PFH WOOD SCREW.
- THE THRESHOLD IS ATTACHED TO THE SIDE JAMBS WITH #8 X 2.5" PFH WOOD SCREW.
- THE SIDELITE IS DIRECT SET INTO THE JAMB WITH (12) ITEM #43 A #8 x 2" PFH. WOOD SCREW. THERE ARE (4) AT EACH VERTICAL JAMB, FROM THE TOP DOWN AT 13.5", 31", 48.5" 66". THERE ARE (2) AT THE HEADER AT 4" FROM THE OUTSIDE CORNERS OF THE FRAME. THERE ARE (2) AT THE SILL, 4" FROM THE OUTSIDE CORNERS.
- SPACING FOR ITEM #43, A #8 x 2" SCREW SECURING THE MULLIONS TOGETHER IS THE SAME AS THE PERIMETER ANCHORING SCREWS. 6" DOWN FROM THE TOP AND UP FROM THE BOTTOM WITH (4) MORE SPACED AT 17.2" O.C.
- WHEN ATTACHING THE HINGE TO THE JAMB AND THE BUCK USE ITEM #12 A #10 x 2" SCREW. WHEN ATTACHING THE HINGE TO THE JAMB AND THE SIDELITE AT THE MULLION USE ITEM #37 A #10 x 1 3/4" SCREW.
- SPACING FOR ITEM #45, THE BRAD TRIM NAIL SECURING THE QUARTER ROUND TO THE SIDELITE FRAME IS AS FOLLOWS: 2.0" FROM ALL ENDS AND A MAX. OF 12.0" O.C.

THERMA-TRU CORPORATION
1687 WOODLANDS DRIVE
MAUMEE, OHIO
PH. (800) 537-8827

PRODUCT: "FIBER CLASSIC"/"SMOOTH STAR" UPTO 105.5" x 8-0 W&W/OUT 14" SL INSWING
PART OR ASSEMBLY:
HORIZONTAL CROSS SECTIONS & NOTES

NO.	DATE	GENERAL REVISION	WLN	BY
1	3/18/02			

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By: *[Signature]*

DATE: 11/09/01
SCALE: NTS
DWG. BY: TJH
CHK. BY: RW
DRAWING NO.: S-2099
SHEET 4 OF 7

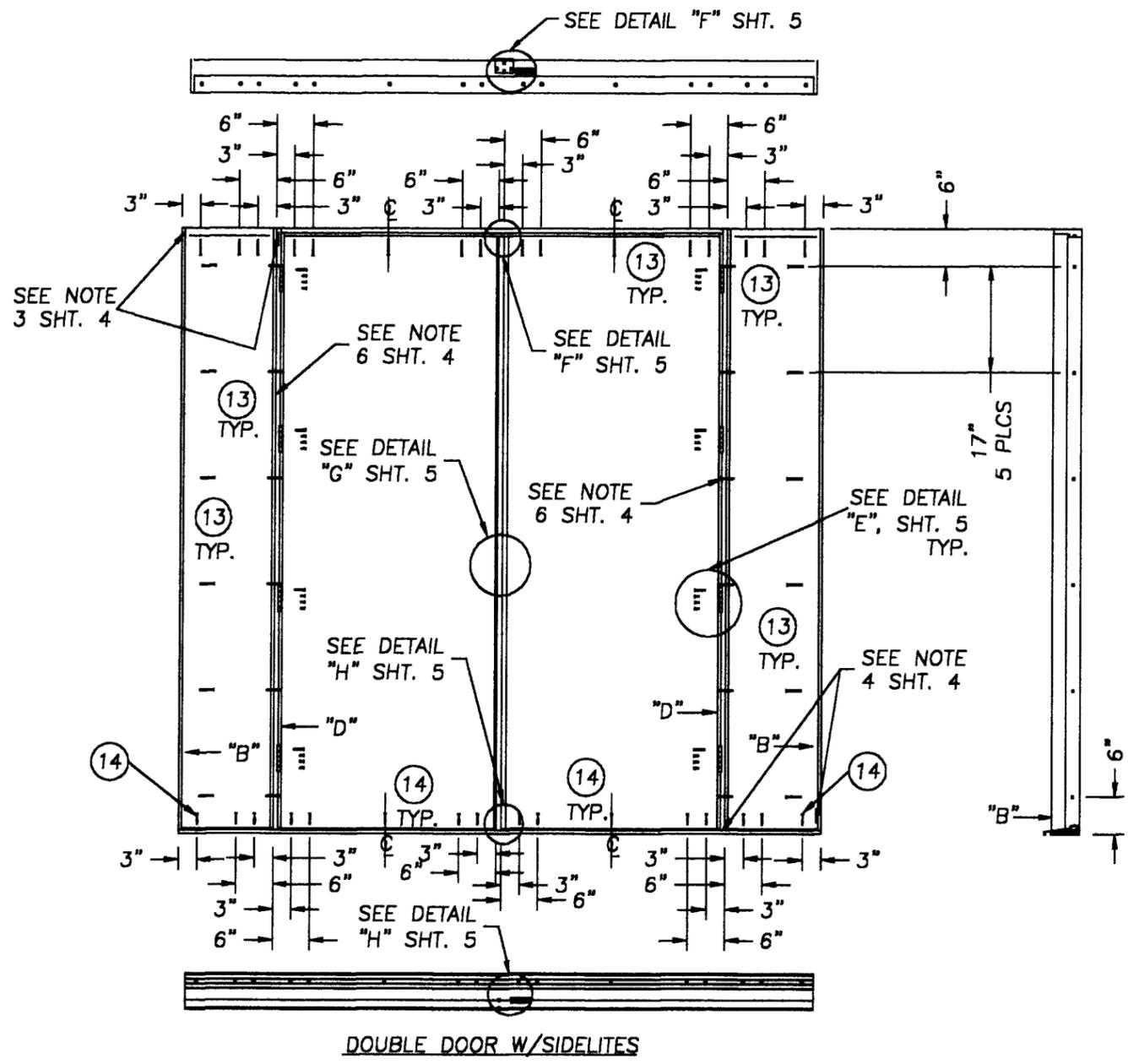
THERMA-TRU CORPORATION
 1687 WOODLANDS DRIVE
 MAUMEE, OHIO
 PH. (800) 537-8827

PRODUCT: "FIBER CLASSIC"/"SMOOTH STAR" UPTO 105.5" x 8-0 W&W/OUT 14" SL. INS'WG
 PART OR ASSEMBLY: ANCHORING LOCATIONS & DETAILS

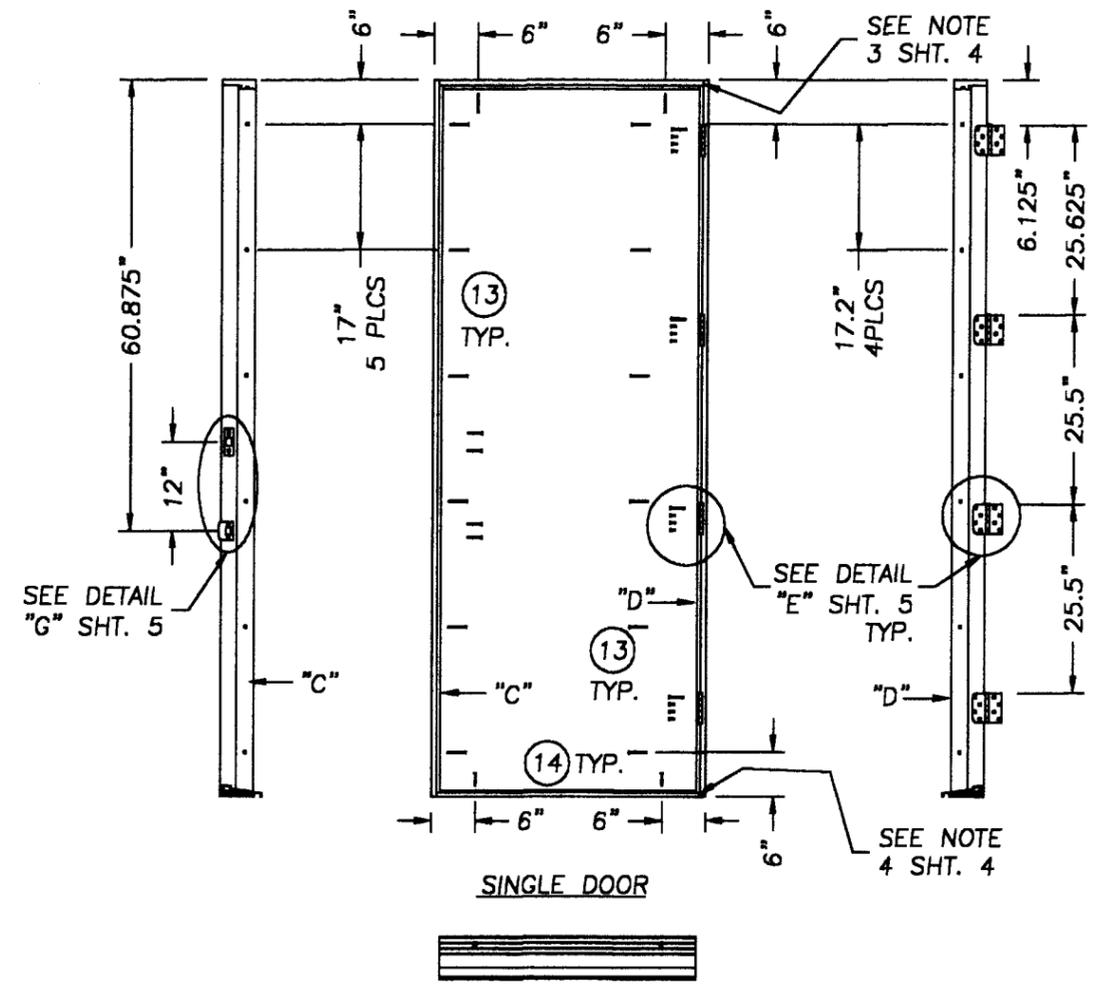
NO.	DATE	GENERAL REVISION	WLN	BY
1	3/18/02			

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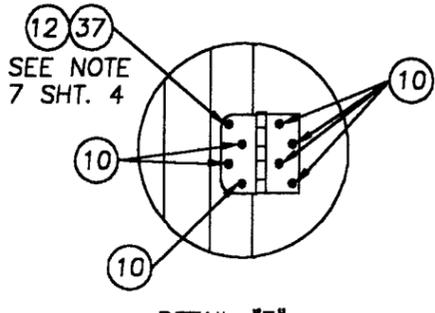
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 DWG. BY: TJH
 CHK. BY: RW
 DRAWING NO.: S-2099
 SHEET 5 OF 7



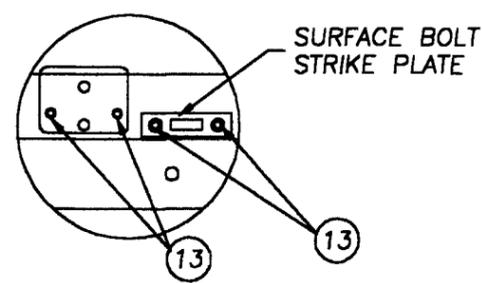
DOUBLE DOOR W/SIDELITES



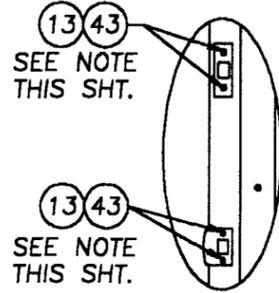
SINGLE DOOR



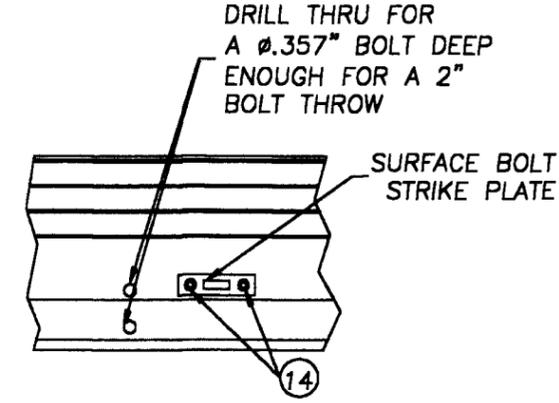
DETAIL "E"



DETAIL "F"
 ASTRAGAL RETAINER BOLTS HEADER STRIKE PLATE & OPTIONAL SURFACE BOLT STRIKE PLATE



DETAIL "G"

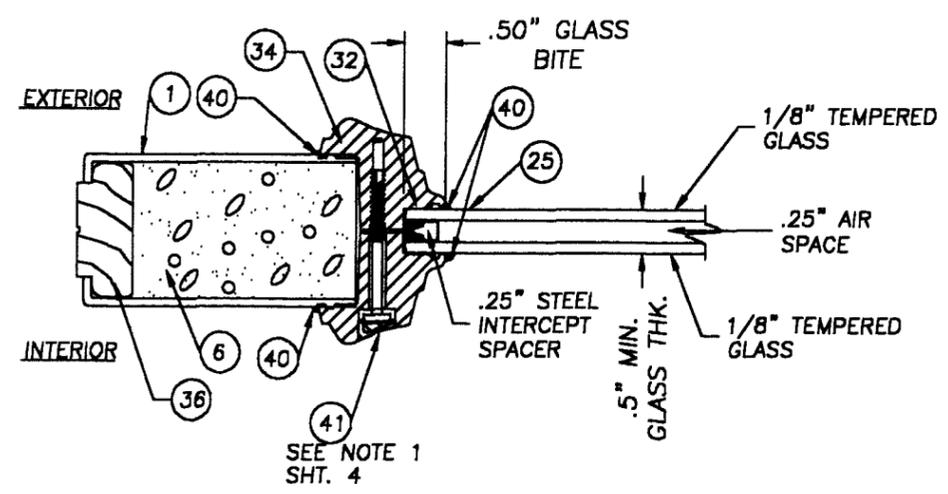
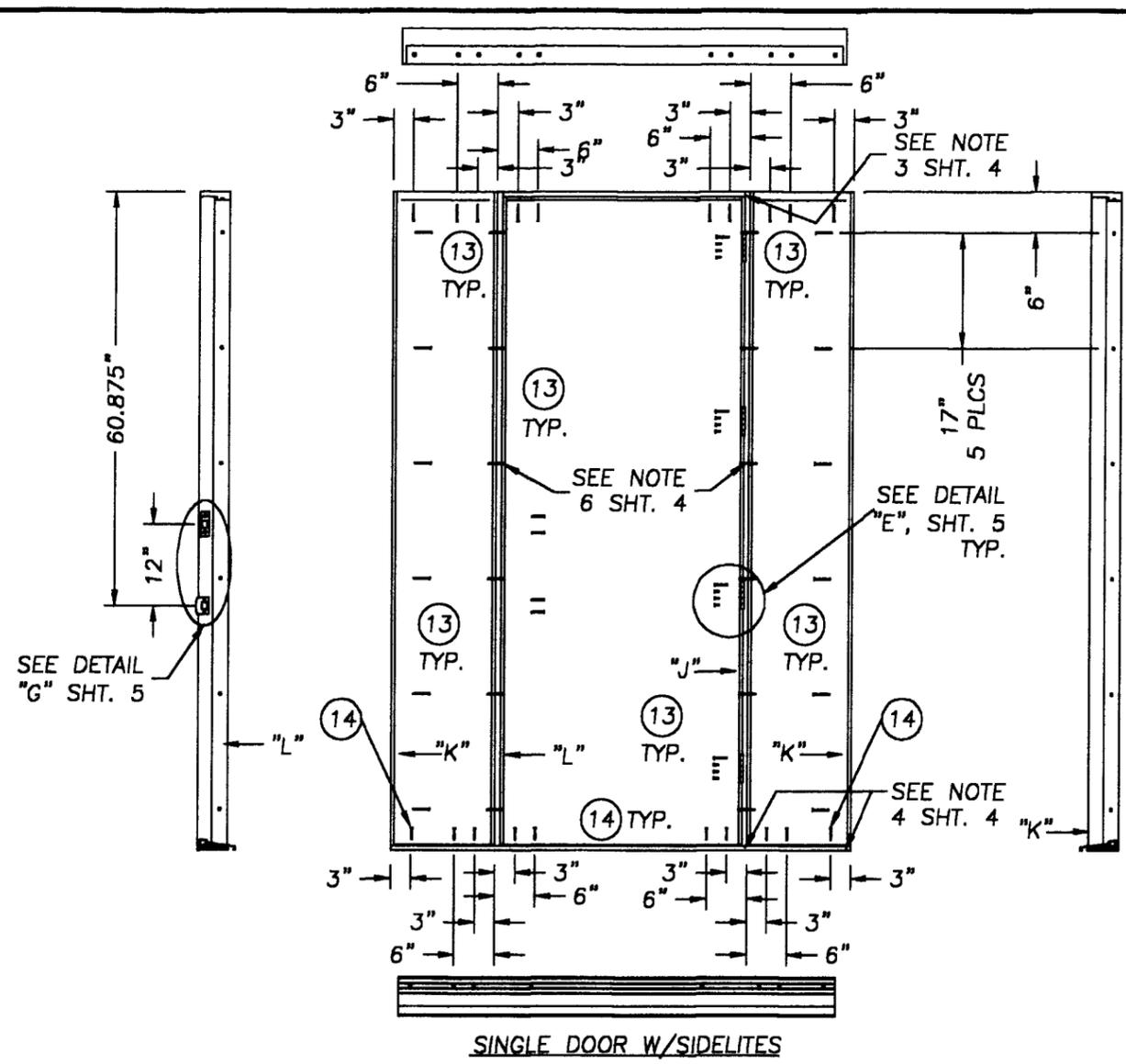
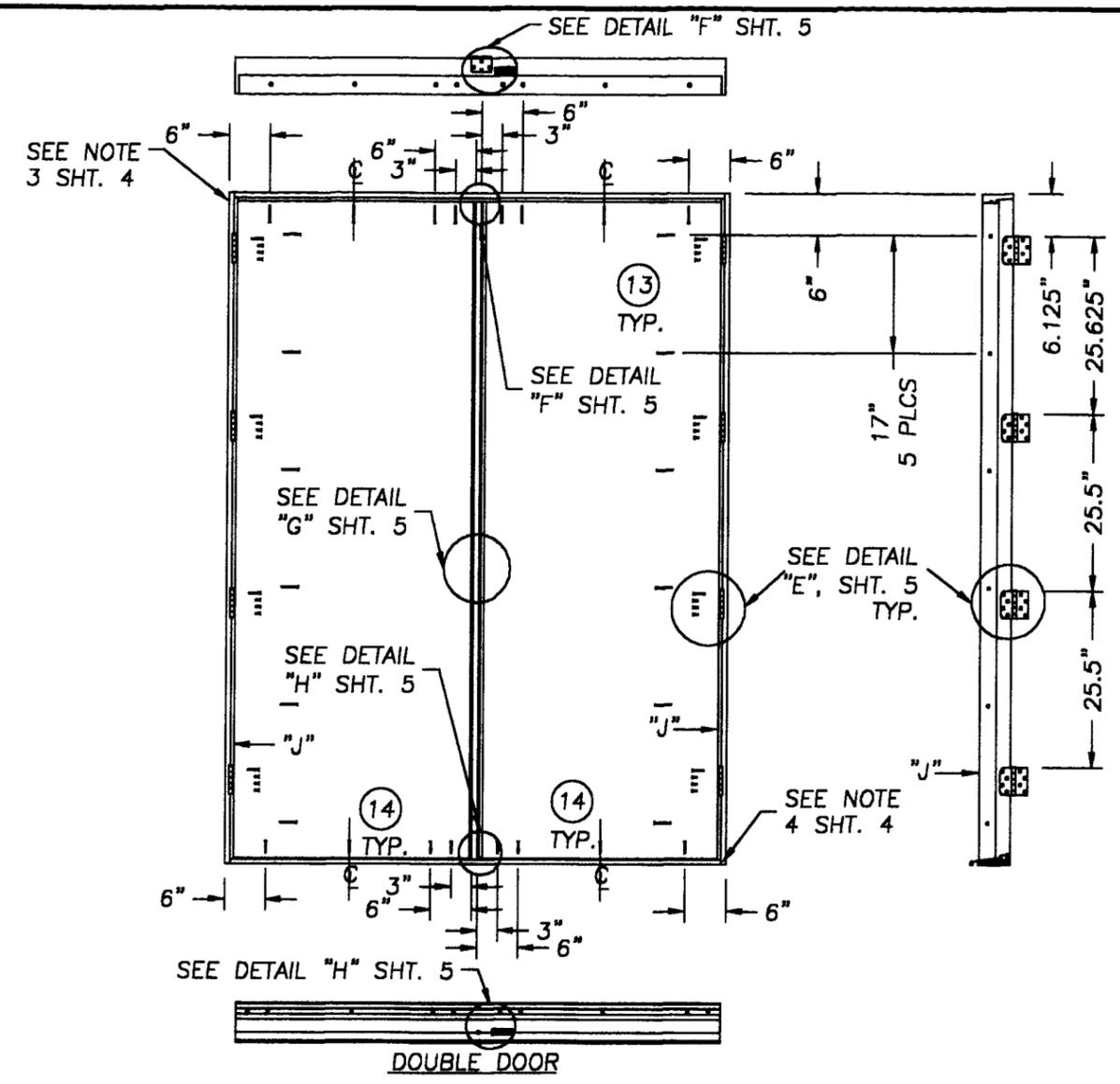


DETAIL "H"
 ASTRAGAL RETAINER BOLT HOLES & OPTIONAL SURFACE BOLT STRIKE PLATE AT SILL

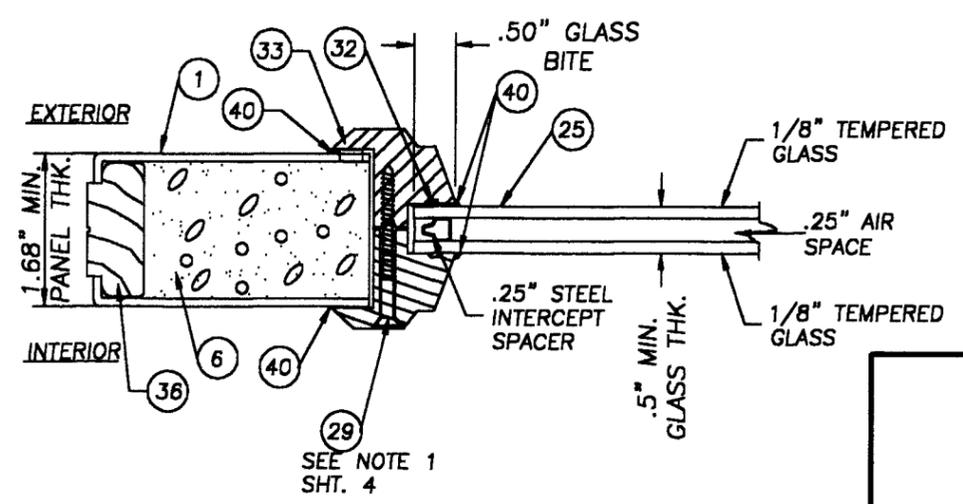
NOTE:
 USE ITEM #13 A #8 x 2 1/2" PFH WOOD SCREW TO ATTACH THE STRIKE AND DEADBOLT PLATES TO THE JAMB OR ASTRAGAL EXCEPT IN THE MULLED APPLICATION WITH THE SIDELITE USE ITEM #43 A #8 x 2" PFH WOOD SCREW.

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 Date July 18, 2002
 NOA# 02-069-04
 Miami Dade Product Control
 Division
 By: *[Signature]*

THERMA-TRU CORPORATION
 1687 WOODLANDS DRIVE
 MAUMEE, OHIO
 PH. (800) 537-8827



5" INSULATED GLASS W/
SMC LITE FRAME GLAZING DETAIL



5" INSULATED GLASS W/
PVC LITE FRAME GLAZING DETAIL

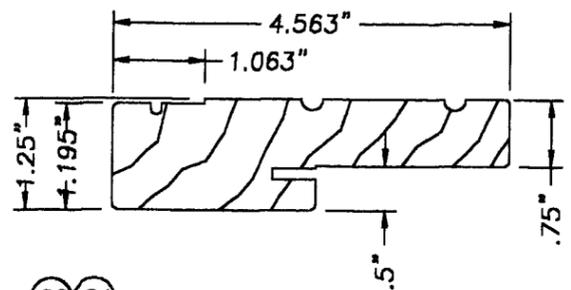
PRODUCT:
 "FIBER CLASSIC"/"SMOOTH
 STAR" UPTO 105.5" x 8-0
 W&W/OUT 14" SL. INSWING
 PART OR ASSEMBLY:
 ANCHORING LOCATIONS
 & GLAZING DETAILS

NO.	DATE	GENERAL REVISION	WLN	BY
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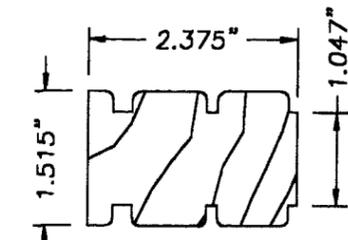
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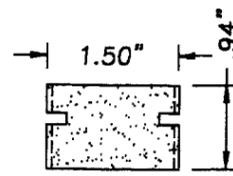
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 SHEET 6 OF 7



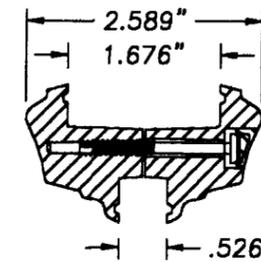
20 21
22 35
WOOD FRAME
FINGER JOINTED PONDEROSA PINE



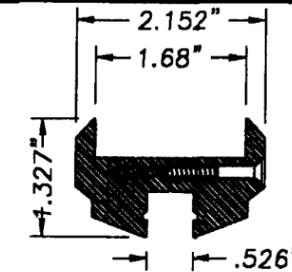
30
WOOD LOCK BLOCK
FINGER JOINTED PONDEROSA PINE



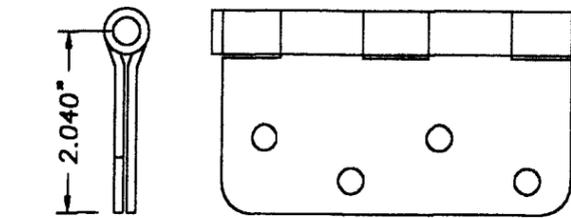
2
TOP RAIL
WOOD COMPOSITE
(DOOR PANEL)



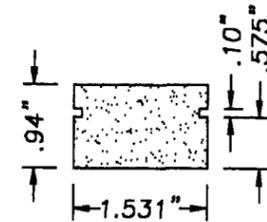
34
PLASTIC LIP LITE FRAME
EXTRUDED SMC



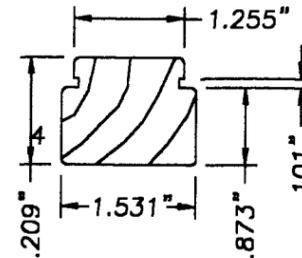
33
PLASTIC LIP LITE FRAME
EXTRUDED PVC



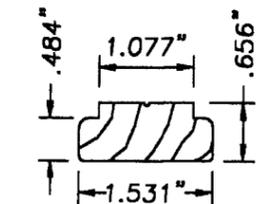
9
4 x 4 STEEL DOOR HINGE



2
FC. TOP RAIL
WOOD COMPOSITE
(DOOR PANEL)

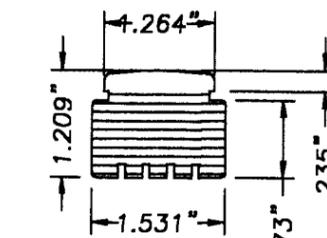


4
FC. WOOD HINGE
SIDE STILE

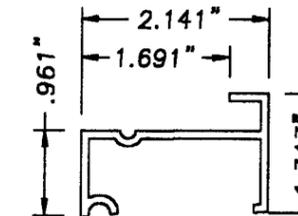
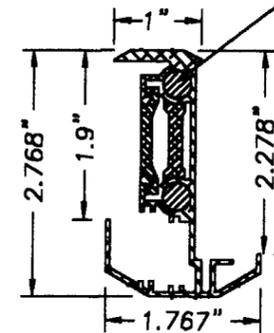


42
SIDELITE TOP & BOTTOM RAIL
FINGER JOINTED PONDEROSA PINE

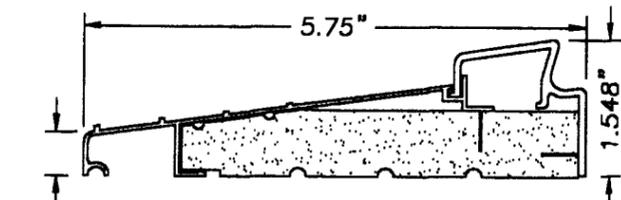
3
FC. LATCH SIDE STILE COMPOSITE



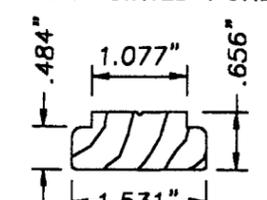
24
WINDJAMBER II WR80T
ASTRAGAL (ALUMINUM .052" WALL TYP.)



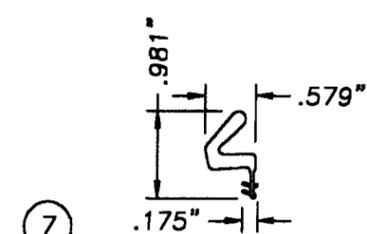
15
INSWING SIDELITE
BOTTOM BOOT
0.09" EXTRUDED VINYL WALL



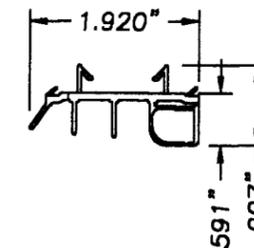
19
SELF ADJUSTING SADDLE THRESHOLD
ALUMINUM/VINYL .045" WALL ALUM.
.080" THK. WALL VINYL TYP.



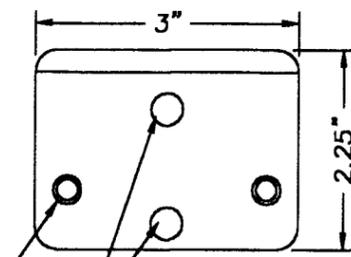
36
SIDELITE BLANK SIDE STILE
FINGER JOINTED PONDEROSA PINE



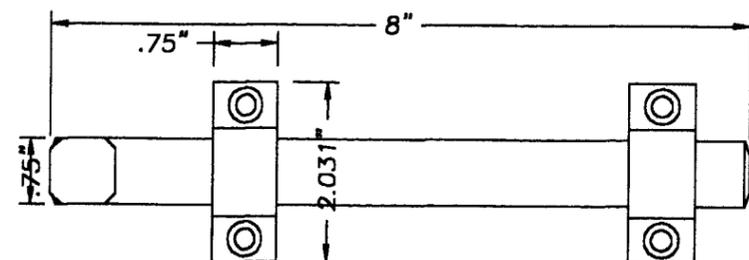
7
COMPRESSION WEATHERSTRIP
BY THERMA-TRU
FOAM CELL CORE
W/VINYL JACKET



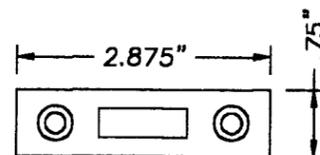
28
INSWING DOOR BOTTOM SWEEP
VINYL .080" MAX. WALL, .035" MIN. WALL



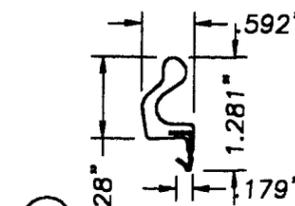
DRILL THROUGH FOR A #8
PFH WOOD SCREW 2 PLCS
WINDJAMBER II WR80T STRIKE PLATE



48
SURFACE BOLT (IVES. .25" STEEL)



SURFACE BOLT STRIKE (.125" STEEL)



8
LONG REACH
COMPRESSION WEATHERSTRIP
FOAM CELL CORE
W/VINYL JACKET

ASTRAGAL RETAINER BOLTS,
(2) 17.0" LG. X 0.3125" DIA.
@ TOP & (2) 8.0" LG. X
0.3125" DIA. @ BOTTOM
(4) BOLTS TOTAL

PRODUCT:
"FIBER CLASSIC" / SMOOTH
STAR" UPTO 105.5 x 8-0
W&W/OUT 14" SL. INSWING
PART OR ASSEMBLY:
UNIT COMPONENTS

NO.	DATE	GENERAL REVISION	WLN	BY
1	3/18/02			

RW BUILDING
CONSULTANTS, INC.
813.684.3831

Approved as complying with the
Florida Building Code
Date July 18, 2002
NOA# 02-01-02-04
Miami Building Product Control
Division
By: *[Signature]*

DATE: 11/09/01
SCALE: N.T.S
DWG. BY: TJH
CHK. BY: RW
DRAWING NO.: S-2099
SHEET 7 OF 7

THERMA-TRU CORPORATION
1687 WOODLANDS DRIVE
MAUMEE, OHIO
PH. (800) 537-8827