



**BUILDING CODE COMPLIANCE OFFICE (BCCO)
PRODUCT CONTROL DIVISION**

**MIAMI-DADE COUNTY, FLORIDA
METRO-DADE FLAGLER BUILDING
140 WEST FLAGLER STREET, SUITE 1603
MIAMI, FLORIDA 33130-1563
(305) 375-2901 FAX (305) 375-2908**

NOTICE OF ACCEPTANCE (NOA)

**Therma-Tru Corporation
1687 Woodlands Drive
Maumee, Ohio 43537**

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the High Velocity Hurricane Zone of the Florida Building Code.

DESCRIPTION: "Classic Craft" Opaque Fiberglass Door 8'0 Inswing

APPROVAL DOCUMENT: Drawing No. S-2179, titled "Classic Craft Opaque" Single & Double Inswing 8'0 Fiberglass Door", sheets 1 through 7, prepared by RW Building Consultants, Inc., dated 3/18/02, bearing the Miami-Dade County Product Control Approval stamp with the Notice of Acceptance number and approval date by the Miami-Dade County Product Control Division.

MISSILE IMPACT RATING: None

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

The submitted documentation was reviewed by **Raul Rodriguez**



**NOA No 02-0109.06
Expiration Date: June 20, 2007
Approval Date: June 20, 2002
Page 1**

THERMA-TRU®

"CLASSIC CRAFT" FIBERGLASS DOOR

8'0" INSWING WITH & WITHOUT SIDELITES

GENERAL NOTES

1. THIS PRODUCT IS DESIGNED TO MEET THE SOUTH FLORIDA BUILDING CODE 1994 EDITION FOR MIAMI-DADE COUNTY.
2. WOOD BUCKS BY OTHERS, MUST BE ANCHORED PROPERLY TO TRANSFER LOADS TO THE STRUCTURE.
3. PRODUCT ANCHORS SHALL BE AS LISTED AND SPACED AS SHOWN ON DETAILS. ANCHOR EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.
4. DESIGNED PRESSURE RATING SEE TABLE PAGE 1.
5. THIS PRODUCT DOES NOT MEET THE WATER REQUIREMENTS FOR MIAMI-DADE COUNTY.
6. MIAMI-DADE APPROVED IMPACT RESISTANT SHUTTERS ARE REQUIRED.
7. SIDELITES ARE AN OPTION AND CAN BE USED IN A SINGLE OR DOUBLE CONFIGURATION.
8. UNIT SHALL BE INSTALLED ONLY AT LOCATIONS PROTECTED BY CANOPY OR OVERHANG SUCH THAT THE ANGLE BETWEEN THE EDGE OF CANOPY OR OVERHANG TO SILL IS LESS THAN 45 DEGREES. UNLESS UNIT IS INSTALLED IN NON-HABITABLE AREAS WHERE THE UNIT AND THE AREAS ARE DESIGNED TO ACCEPT WATER INFILTRATION.

RESIDENTIAL INSULATED FIBERGLASS DOOR (Common to all frame conditions)

Door & Sidelite Leaf Construction:

Face sheets: Fiberglass skin 0.125" minimum thickness, with yield strength $F_y(\text{min.})=6,000$ psi

Core design: Polyurethane foam core, with 1.9 lbs. density by BASF.

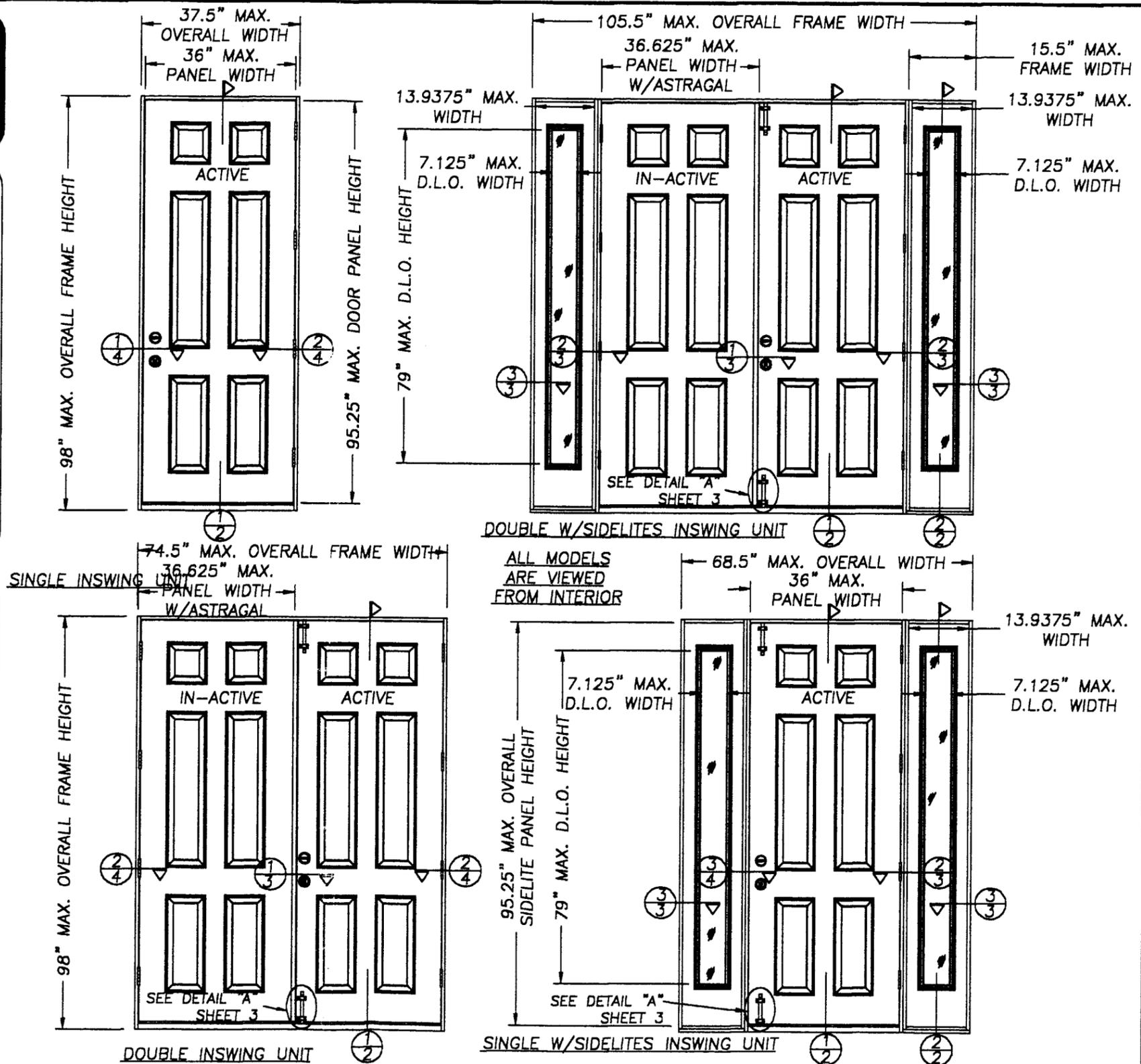
Panel Construction: The panel skin is constructed from a sheet molding compound (SMC). The interior cavity 1.68" thk. is filled with 1.9 lbs. density BASF polyurethane foam. The panel face sheets are glued to the wood stiles and rails. The latch and hinge stiles are LVL or LSL. The latch stile which is 4.125" x 1.50" is the latch reinforcement. The top and bottom rail are of a wood composite material. In the double door application the inactive door is fitted with an extruded aluminum astragal of 6060-T6 alloy.

Frame Construction: The frame is constructed from finger jointed pine. The header is joined to the side jambs with (3) #8 x 2 1/2" long screw at each side. The mullions are secured together in a sidelite application using #8 x 2" long PFH Wood Screws (6) screws per each mullion. The units uses an inswing saddle threshold measuring 5.75" x 1.548".

Sidelite Glazing: The sidelite panels are sandwich glazed using a two piece lip lit frame SMC & PVC. They are dry glazed on the exterior with an 1/8" glazing tape, (Stik-11 thk. cellularTape) and with Dow 795 silicone compound on the exterior & interior sealing the frame to the sidelite panel & to the glass.. The lite frames are held together with a #8 x 1 1/2" long Plascrew or a #6-18 1 3/4" long PFH screw.

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1	TYPICAL ELEVATIONS & GENERAL NOTES
2	VERTICAL CROSS SECTIONS & BILL OF MATERIALS
3	HORIZONTAL CROSS SECTIONS
4	HORIZONTAL CROSS SECTIONS & NOTES
5	ANCHORING LOCATIONS & DETAILS
6	ANCHORING LOCATIONS & GLAZING DETAILS
7	UNIT COMPONENTS



DESIGN PRESSURE RATING (WHERE WATER INFILTRATION REQUIREMENT IS NOT NEEDED)		
UNIT TYPE	WITHOUT SURFACE BOLTS	WITH SURFACE BOLTS (ACTIVE PANEL)
SINGLE	+ 75.0 PSF - 75.0 PSF	
DOUBLE	+ 47.0 PSF - 47.0 PSF	+ 60.0 PSF - 60.0 PSF
SINGLE & DOUBLE WITH SIDELITES	+ 47.0 PSF - 47.0 PSF	+ 60.0 PSF - 60.0 PSF

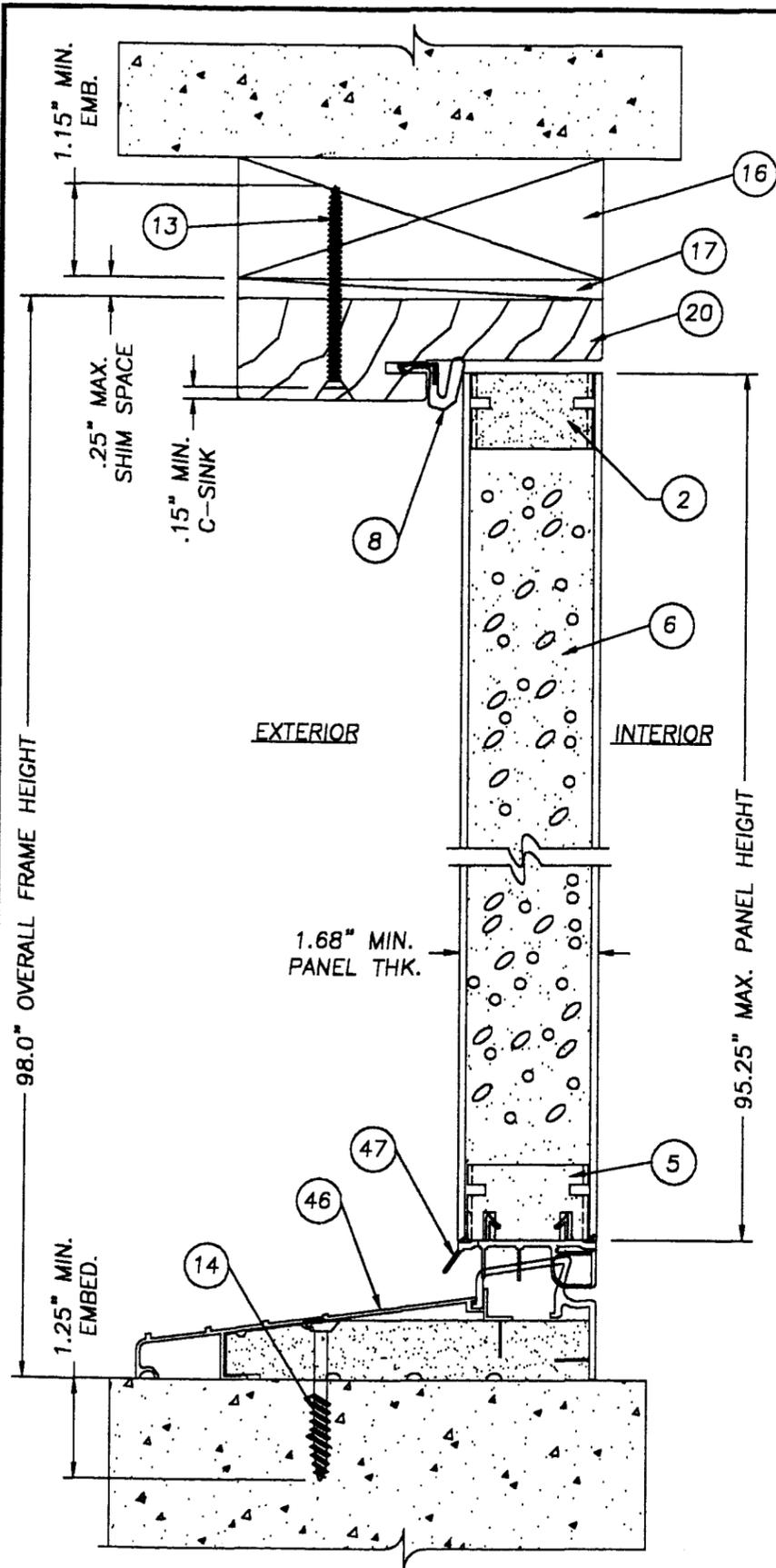
Approved as complying with the Florida Building Code
 Date June 20, 2002
 NOA# 02-0109.06
 Miami Dade Product Control
 Division
 By: *[Signature]*

DATE: 11/11/01
 SCALE: N.T.S.
 DWG. BY: WLN
 CHK. BY: RW
 DRAWING NO.: S-2179
 SHEET 1 OF 7

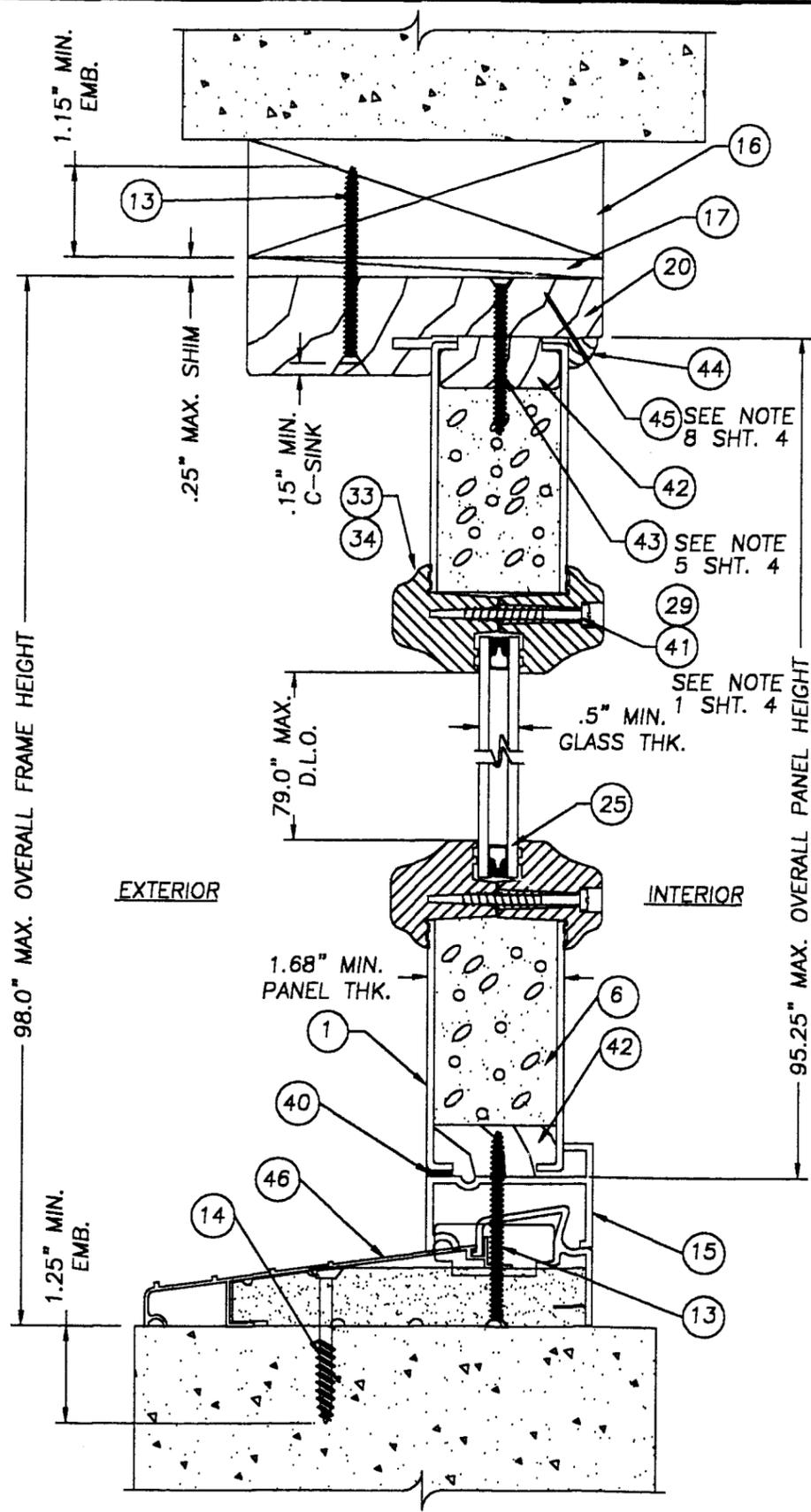
RW BUILDING CONSULTANTS, INC.
813.684.3831

PRODUCT: "CLASSIC CRAFT OPAQUE" SINGLE & DOUBLE INSWING 8'0" FIBERGLASS DOOR
 PART OR ASSEMBLY:
 TYPICAL ELEVATIONS & GENERAL NOTES

THERMA-TRU CORPORATION
 1687 WOODLANDS DRIVE
 MAUMEE, OHIO
 PH. (800) 537-8827



1 VERTICAL CROSS SECTION DOOR PANEL
2 VERTICAL CROSS SECTION SIDELITE PANEL



2 VERTICAL CROSS SECTION SIDELITE PANEL

Item	DESCRIPTION	Material
1	DOOR SKIN .125" MIN. THK. FIBERGLASS BY THERMA TRU with yield strength Fy(min.)=6,000 psi	FIBERGLASS
2	TOP RAIL (1.50" x .94" THERMA-TRU WOOD COMPOSITE)	WOOD COMPOSITE
3	LATCH STILE/LOCK BLOCK (THERMA-TRU, LVL OR LSL & OAK 1.50" x 4.125")	WOOD COMPOSITE
4	HINGE STILE (THERMA-TRU, LVL OR LSL & OAK 1.50" x 1.50")	WOOD
5	BOTTOM RAIL (1.50" x .94" THERMA-TRU WOOD COMPOSITE)	WOOD COMPOSITE
6	POLYURETHANE FOAM (BASF, 1.9lbs. DENSITY)	FOAM
7	SHORT REACH COMPRESSION WEATHERSTRIP (THERMA-TRU)	FOAM
8	LONG REACH COMPRESSION WEATHERSTRIP (THERMA-TRU)	FOAM
9	4" x 4" HINGE .097" THK. (THERMA-TRU)	STEEL
10	#10 x 3/4" LG. PFH WOOD SCREW (Hinge to Frame)	STEEL
11	#10 x 1" LG. PFH WOOD SCREW	WOOD COMPOSITE
12	#10 x 2" LG. PFH WOOD SCREW	STEEL
13	#8 x 2 1/2" LG. PFH WOOD SCREW	STEEL
14	3/16" TAPCON ANCHOR (ELCO)	STEEL
15	SIDELITE BOTTOM BOOT .090" EXTRUDED VINYL	VINYL
16	2x INNER WOOD BUCK	WOOD
17	MAX. 1/4" SHIM MATERIAL	WOOD
18	KWIKSET TITAN 700 SERIES PASSAGE LOCK	-
19	NOT USED	-
20	HEADER 4.656" x 1.211" (THERMA-TRU, PONDEROSA PINE)	WOOD
21	4.563" x 1.25" STRIKE JAMB (THERMA-TRU, PONDEROSA PINE)	WOOD
22	4.563" x 1.25" HINGE JAMB (THERMA-TRU, PONDEROSA PINE)	WOOD
23	KWIKSET TITAN 700 SERIES DEADBOLT	-
24	ASTRAGAL WINDJAMBER II WR80T (.052" WALL)	ALUM. 6060-T6
25	GLAZING, 1/2" INSULATED TEMPERED GLASS	GLASS
26	NOT USED	-
27	#8 x 1" LG. PANHEAD SHEET METAL SCREW	STEEL
28	NOT USED	-
29	#6-18 x 1 3/4" PHILLIPS FLATHEAD SCREW (FOR ITEM #33)	STEEL
30	NOT USED	-
31	NOT USED	-
32	1/8 THK. CELLULAR GLAZING TAPE (STIK-II TAPE)	-
33	PLASTIC LIP LITE FRAME (PVC, THERMA-TRU)	PVC
34	PLASTIC LIP LITE FRAME (SMC, THERMA-TRU)	SMC
35	4.656" x 1.211" BLANK JAMB (THERMA-TRU, PONDEROSA PINE)	WOOD
36	SIDELITE SIDE STILE (THERMA-TRU, 1.531" x .656" PONDEROSA PINE)	WOOD
37	#10 x 1 3/4" LG. PFH WOOD SCREW	STEEL
38	SS. LATCH STILE (THERMA-TRU, WOOD COMPOSITE 1.531" x 4.024")	WOOD COMPOSITE
39	NOT USED	ALUM.
40	SILICONE CAULK (DOW 795)	SILICONE
41	#8-10 x 1 1/2" PLASCREW (FOR ITEM #34)	STEEL
42	SIDELITE TOP & BOTTOM RAIL (THERMA-TRU, 1.531" x .656" PONDEROSA PINE)	WOOD
43	#8 x 2" LG. PFH WOOD SCREW	STEEL
44	3/8" x 3/8" QUARTER ROUND FINGER JOINTED PINE	WOOD
45	1" L. x .040" DIA. BRAD TRIM NAIL	STEEL
46	SELF ADJUSTING INSWING SADDLE THRESHOLD	ALUM./WOOD
47	INSWING DOOR BOTTOM SWEEP	VINYL
48	IVES SURFACE BOLT #454 .25 STEEL	STEEL
49	1/4-20 SEX BOLT W/ 1/4-20 FEMALE END	STEEL

THERMA-TRU CORPORATION
1687 WOODLANDS DRIVE
MAUMEE, OHIO
PH. (800) 537-8827

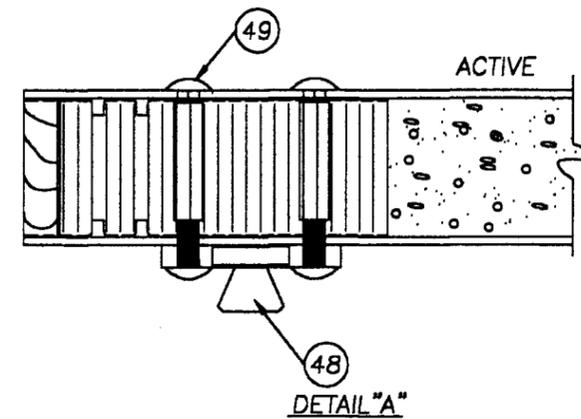
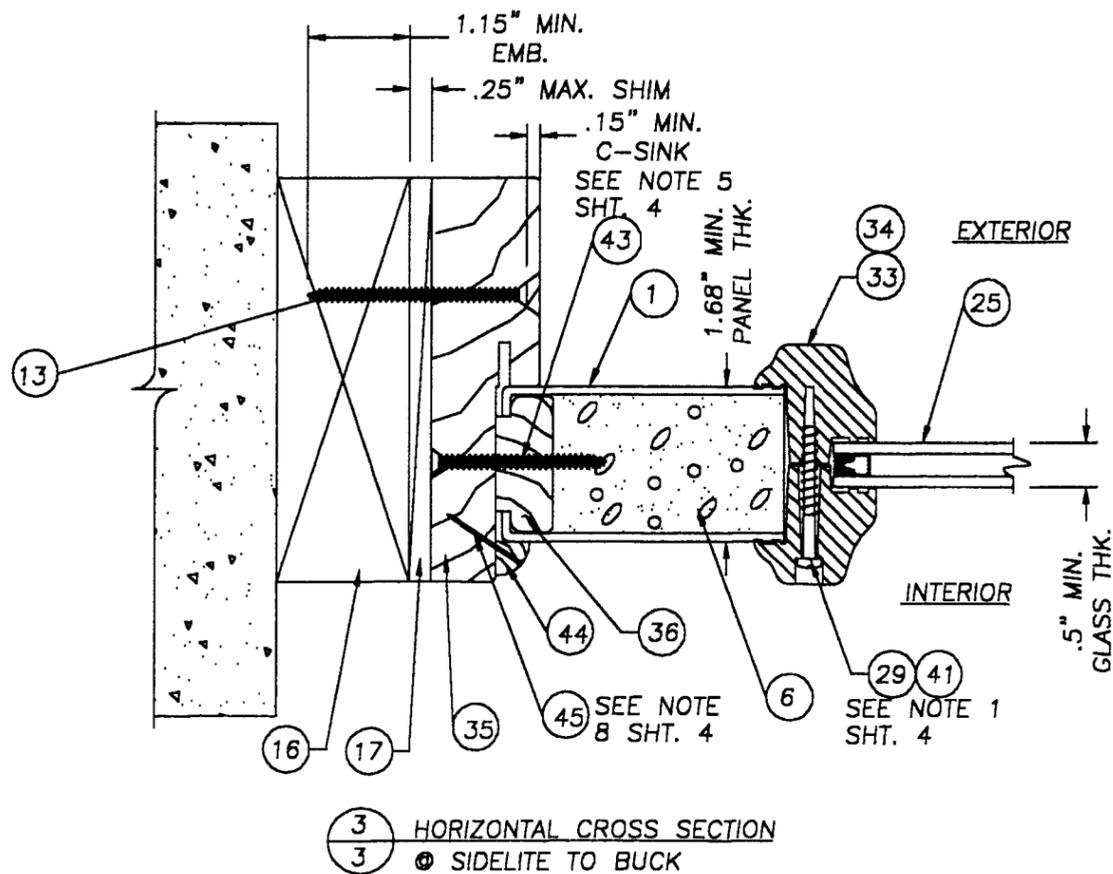
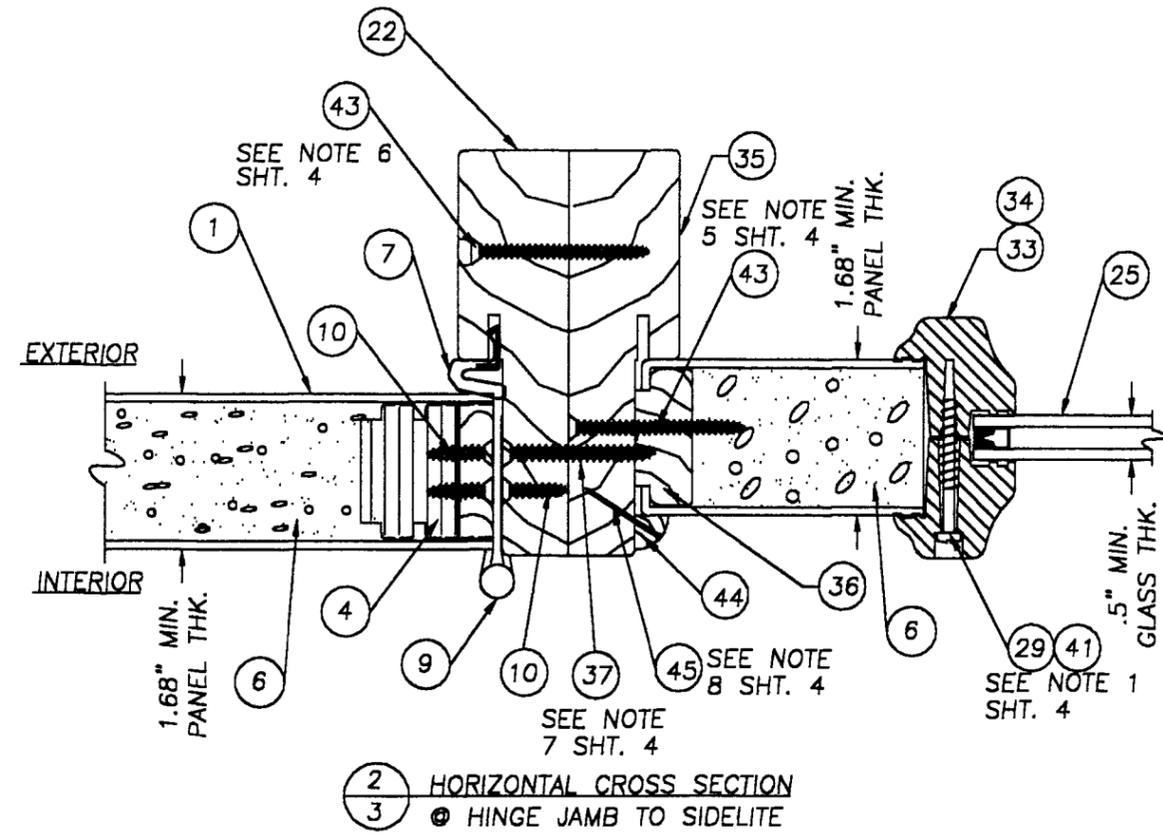
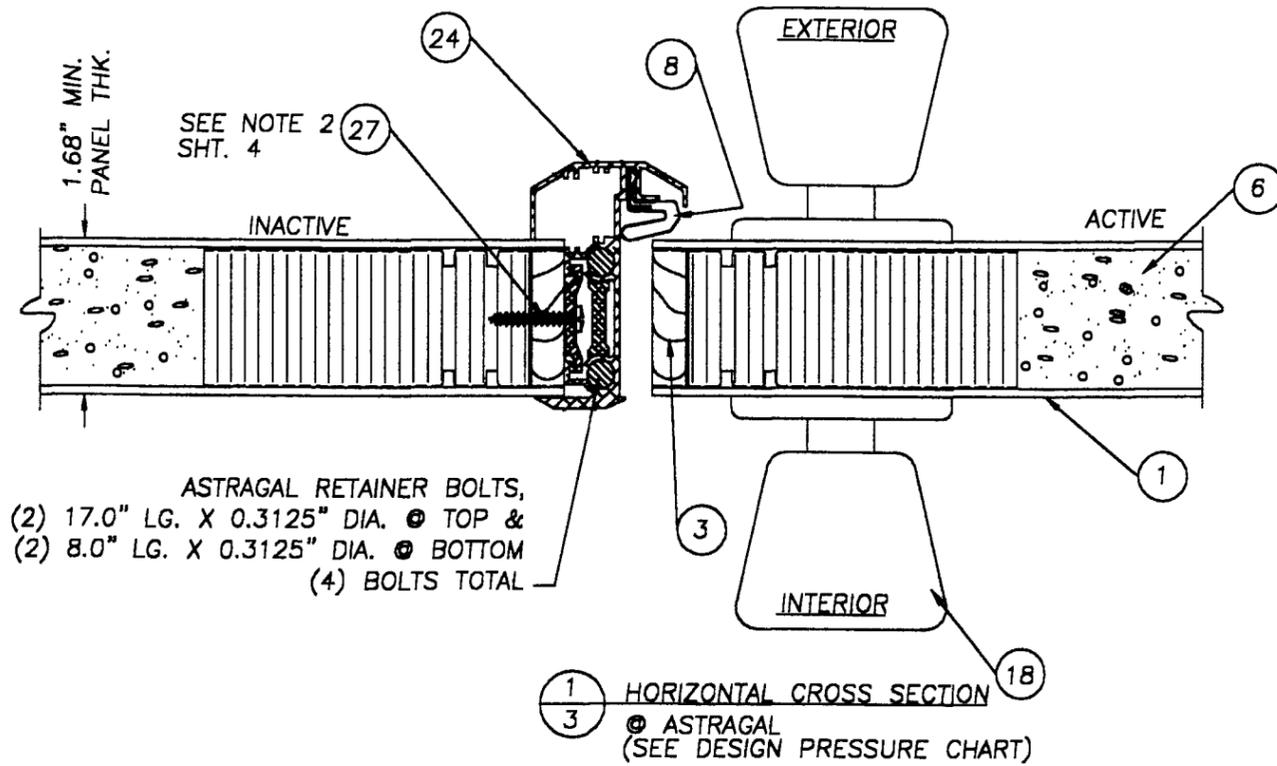
PRODUCT: "CLASSIC CRAFT OPAQUE"
SINGLE & DOUBLE INSWING
8.0 FIBERGLASS DOOR
PART OR ASSEMBLY:
VERTICAL CROSS SECTIONS

NO.	DATE	GENERAL REVISION	WLN	BY
1	3/18/02			

RW BUILDING CONSULTANTS, INC.
813.684.3831

DATE: 11/11/01
SCALE: NTS
DWG. BY: WLN
CHK. BY: RW
DRAWING NO.: S-2179
SHEET 2 OF 7

Approved as complying with the Florida Building Code
Date June 20, 2002
NOA# 02-0109.06
Miami Dade Product Control Division
By *[Signature]*



OPTIONAL SURFACE BOLTS IN ACTIVE PANEL
 (SEE DESIGN PRESSURE CHART)

THERMA-TRU CORPORATION
 1687 WOODLANDS DRIVE
 MAUMEE, OHIO
 PH. (800) 537-8827

PRODUCT:
 "CLASSIC CRAFT OPAQUE"
 SINGLE & DOUBLE INSWING
 8' FIBERGLASS DOOR
 PART OR ASSEMBLY:
 HORIZONTAL
 CROSS SECTIONS

NO.	DATE	GENERAL REVISION	W/LN	BY
1	3/18/02			

RW BUILDING
 CONSULTANTS, INC.
 813.684.3831

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DATE: 11/11/01
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 CHK. BY: RW
 DRAWING NO.: S-2179
 SHEET 3 OF 7

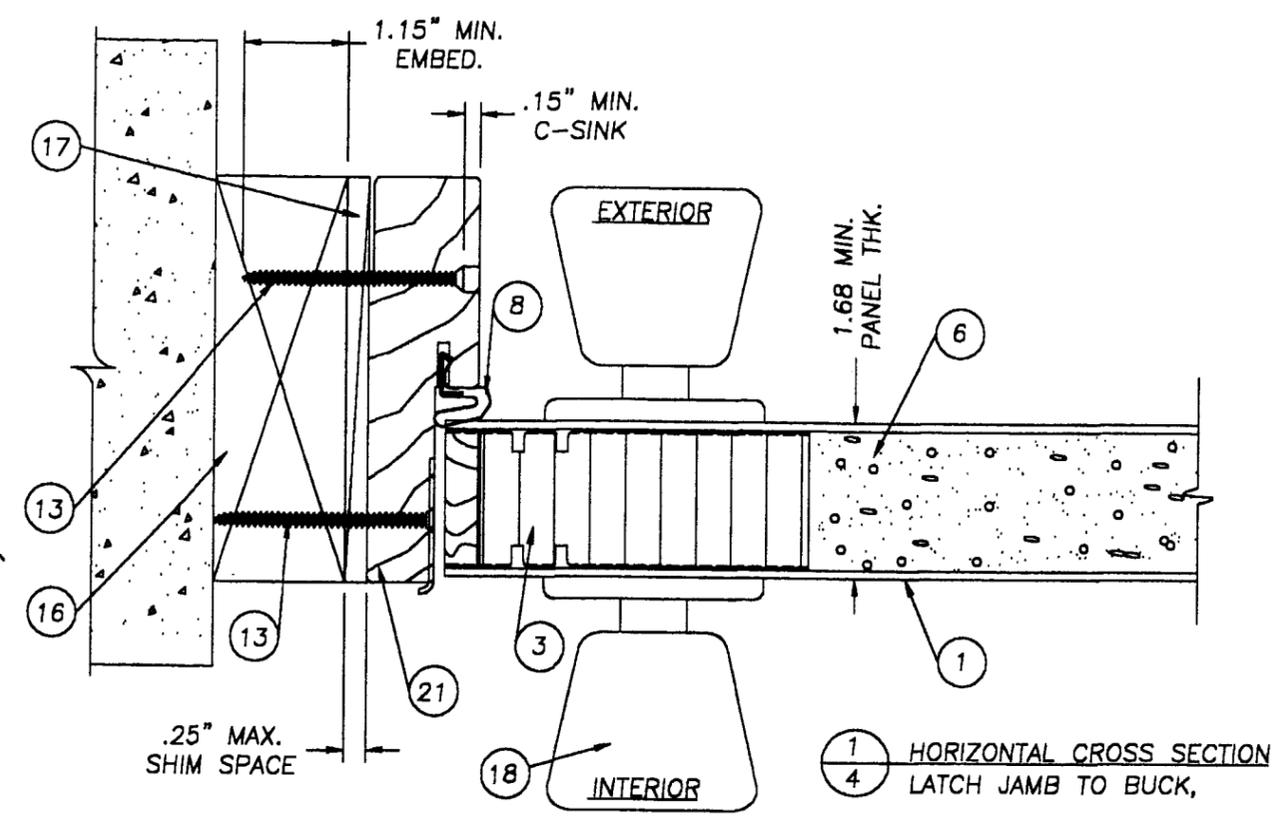
THERMA-TRU CORPORATION
 1687 WOODLANDS DRIVE
 MAUMEE, OHIO
 PH. (800) 537-8827

PRODUCT: "CLASSIC CRAFT OPAQUES"
 SINGLE & DOUBLE INSWING
 8'0" FIBERGLASS DOOR
 PART OR ASSEMBLY:
 HORIZONTAL CROSS
 SECTIONS & NOTES

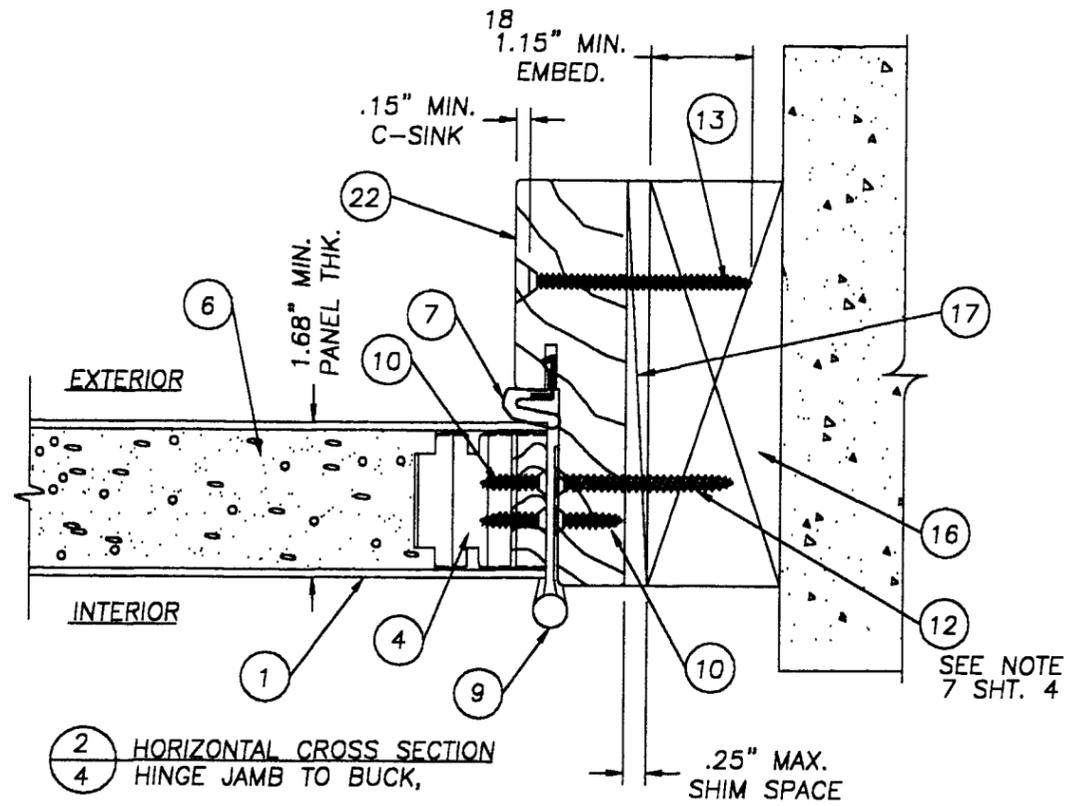
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1	3/18/02			

RW BUILDING
 CONSULTANTS, INC.
 813.684.3831

DATE: 11/11/01
SCALE: NTS
DWG. BY: WLN
CHK. BY: RW
DRAWING NO.: S-2179
SHEET 4 OF 7

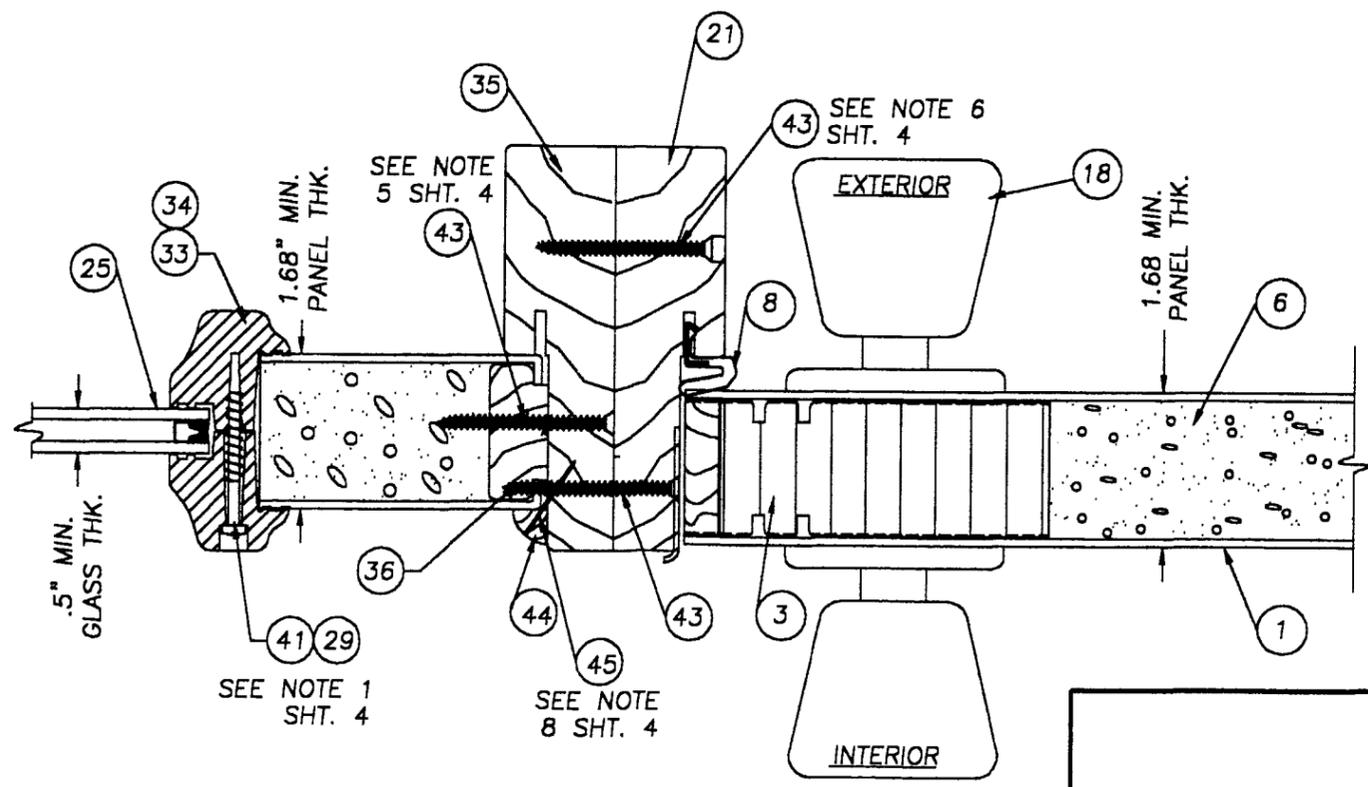


1
4 HORIZONTAL CROSS SECTION
LATCH JAMB TO BUCK,



2
4 HORIZONTAL CROSS SECTION
HINGE JAMB TO BUCK,

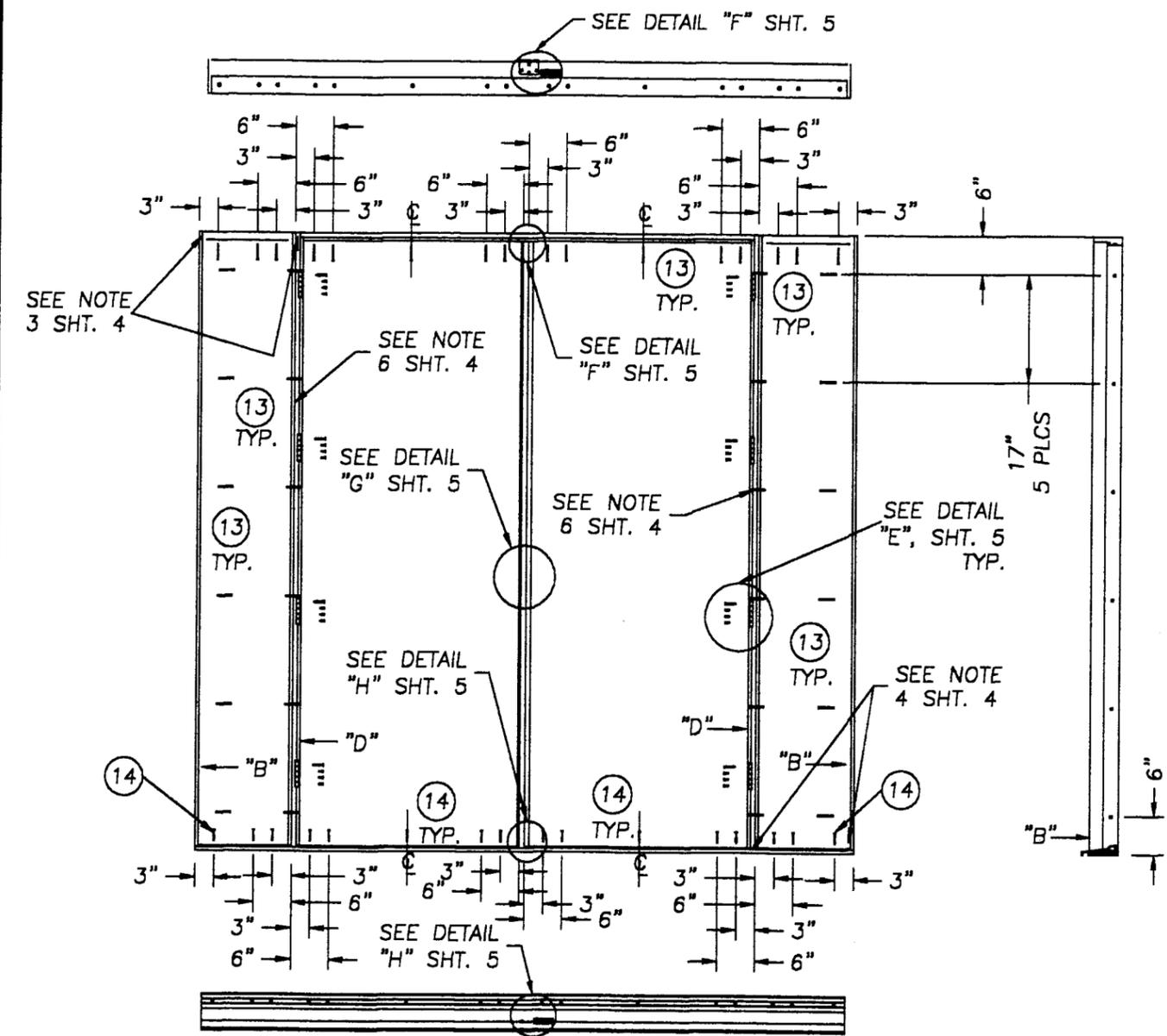
- NOTES:
1. SPACING FOR (LITE FRAME SCREWS) IS AS FOLLOWS: FROM THE BOTTOM UP ON SIDES; 6.5", WITH (7) MORE SPACED AT 9.875" O.C. THERE ARE (2) SCREWS BOTH TOP AND BOTTOM AT 2.125" IN FROM EACH CORNER.
 2. SPACING FOR #8 x 1" PANHEAD SCREW ATTACHING THE ASTRAGAL TO THE INACTIVE DOOR IS AS FOLLOWS: FROM THE TOP DOWN 1", 3", 5", 18.25", 54" 77", 90.25", 92.25" AND 94.25".
 3. THE HEAD JAMB IS ATTACHED TO THE SIDE JAMBS WITH (3) #8 x 2.5" PFH WOOD SCREW.
 4. THE THRESHOLD IS ATTACHED TO THE SIDE JAMBS WITH (2) #8 x 2.5" PFH WOOD SCREW.
 5. THE SIDELITE IS DIRECT SET INTO THE JAMB WITH (12) #8 x 2" PFH. WOOD SCREW. THERE ARE (4) AT EACH VERTICAL JAMB, FROM THE TOP DOWN AT 13.5", 31", 48.5" 66". THERE ARE (2) AT THE HEADER AT 4" FROM THE OUTSIDE CORNERS OF THE FRAME. THERE ARE (2) AT THE SILL, 4" FROM THE OUTSIDE CORNERS.
 6. SPACING FOR #8 x 2" SCREW SECURING THE MULLIONS TOGETHER IS THE SAME AS THE PERIMETER ANCHORING SCREWS. 6" DOWN FROM THE TOP AND UP FROM THE BOTTOM WITH (4) MORE SPACED AT 16.9" O.C.
 7. WHEN ATTACHING THE HINGE TO THE JAMB AND THE BUCK USE #10 x 2" SCREW. WHEN ATTACHING THE HINGE TO THE JAMB AND THE SIDELITE AT THE MULLION USE ITEM #10 x 1 3/4" SCREW.
 8. SPACING FOR THE BRAD TRIM NAIL SECURING THE QUARTER ROUND TO THE SIDELITE FRAME IS AS FOLLOWS: 2.0" FROM ALL ENDS AND A MAX. OF 12.0" O.C.



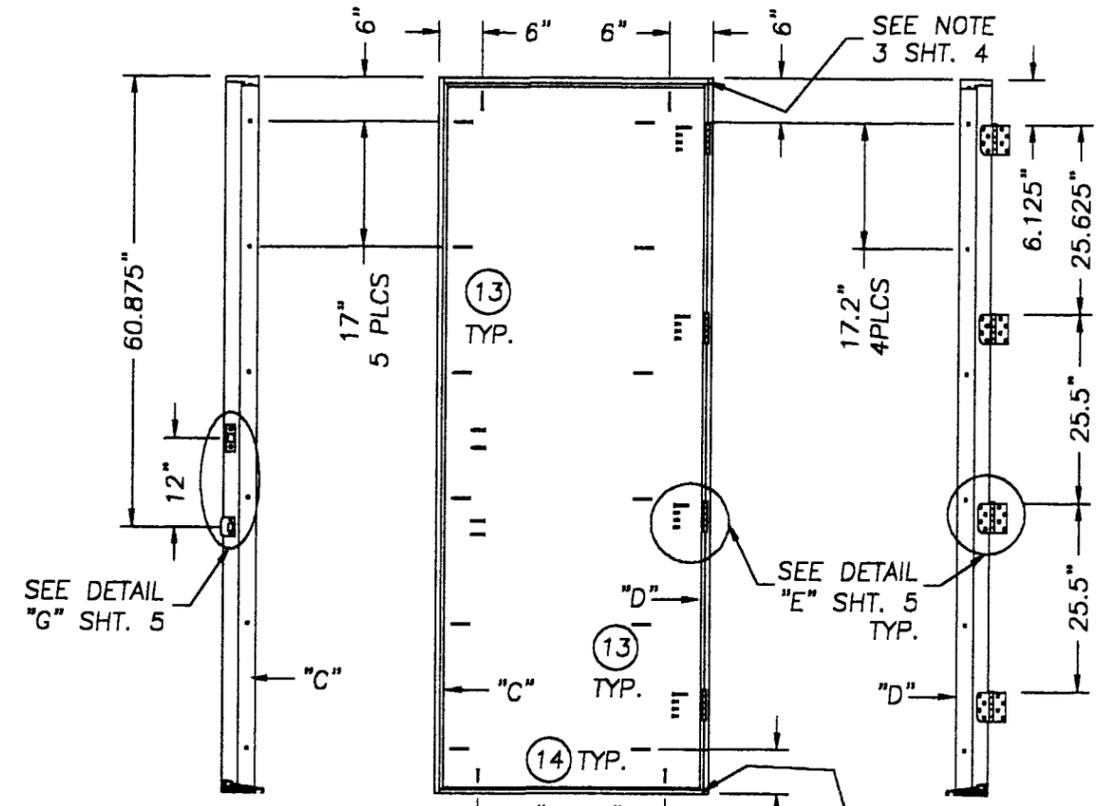
3
4 HORIZONTAL CROSS SECTION
⊙ STRIKE JAMB TO SIDELITE

Approved as complying with the
 Florida Building Code
 Date June 20, 2002
 NOA# 02-0109-00
 Miami Dade Product Control
 Division
 By: *[Signature]*

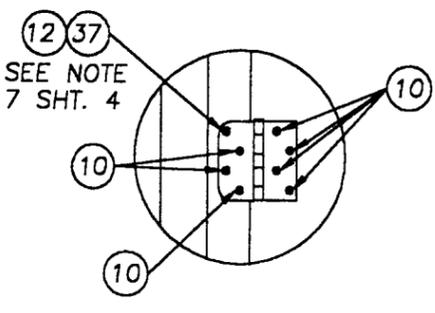
THERMA-TRU CORPORATION
 1687 WOODLANDS DRIVE
 MAUMEE, OHIO
 PH. (800) 537-8827



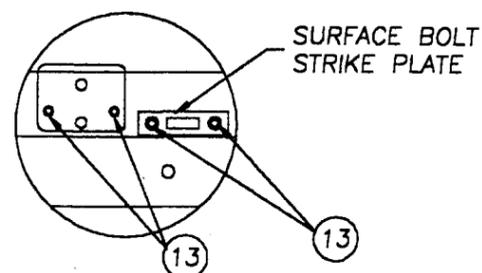
DOUBLE DOOR W/SIDELITES



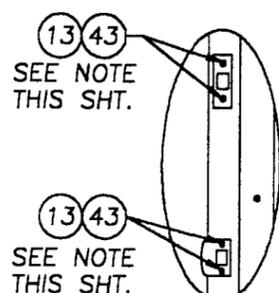
SINGLE DOOR



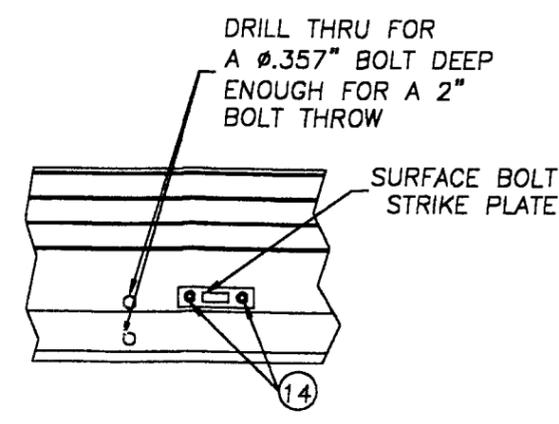
DETAIL "E"



DETAIL F
 ASTRAGAL RETAINER BOLTS HEADER STRIKE PLATE & OPTIONAL SURFACE BOLT STRIKE PLATE AT HEAD



DETAIL G



DETAIL "H"
 ASTRAGAL RETAINER BOLT HOLES & OPTIONAL SURFACE BOLT STRIKE PLATE AT SILL

NOTE:
 USE ITEM #13 A #8 x 2 1/2" PFH WOOD SCREW TO ATTACH THE STRIKE AND DEADBOLT PLATES TO THE JAMB OR ASTRAGAL EXCEPT IN THE MULLED APPLICATION WITH THE SIDELITE USE ITEM #43 A #8 x 2" PFH WOOD SCREW.

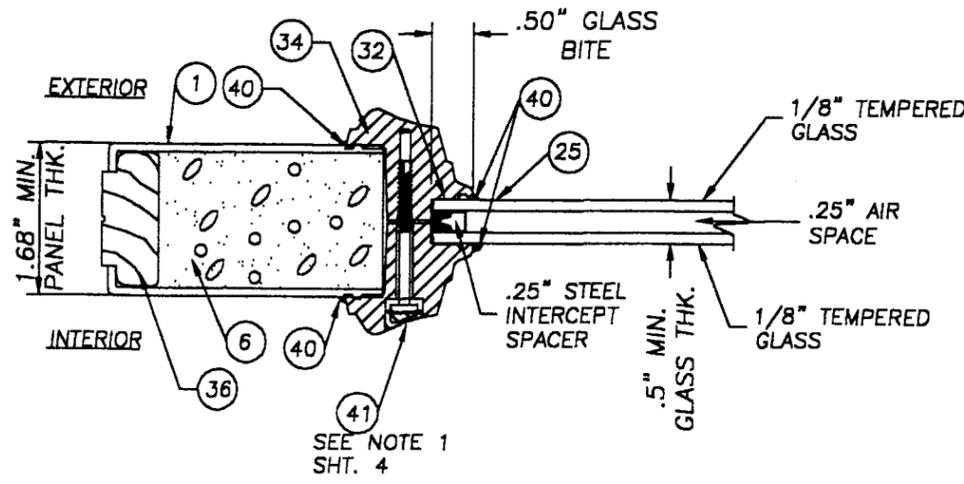
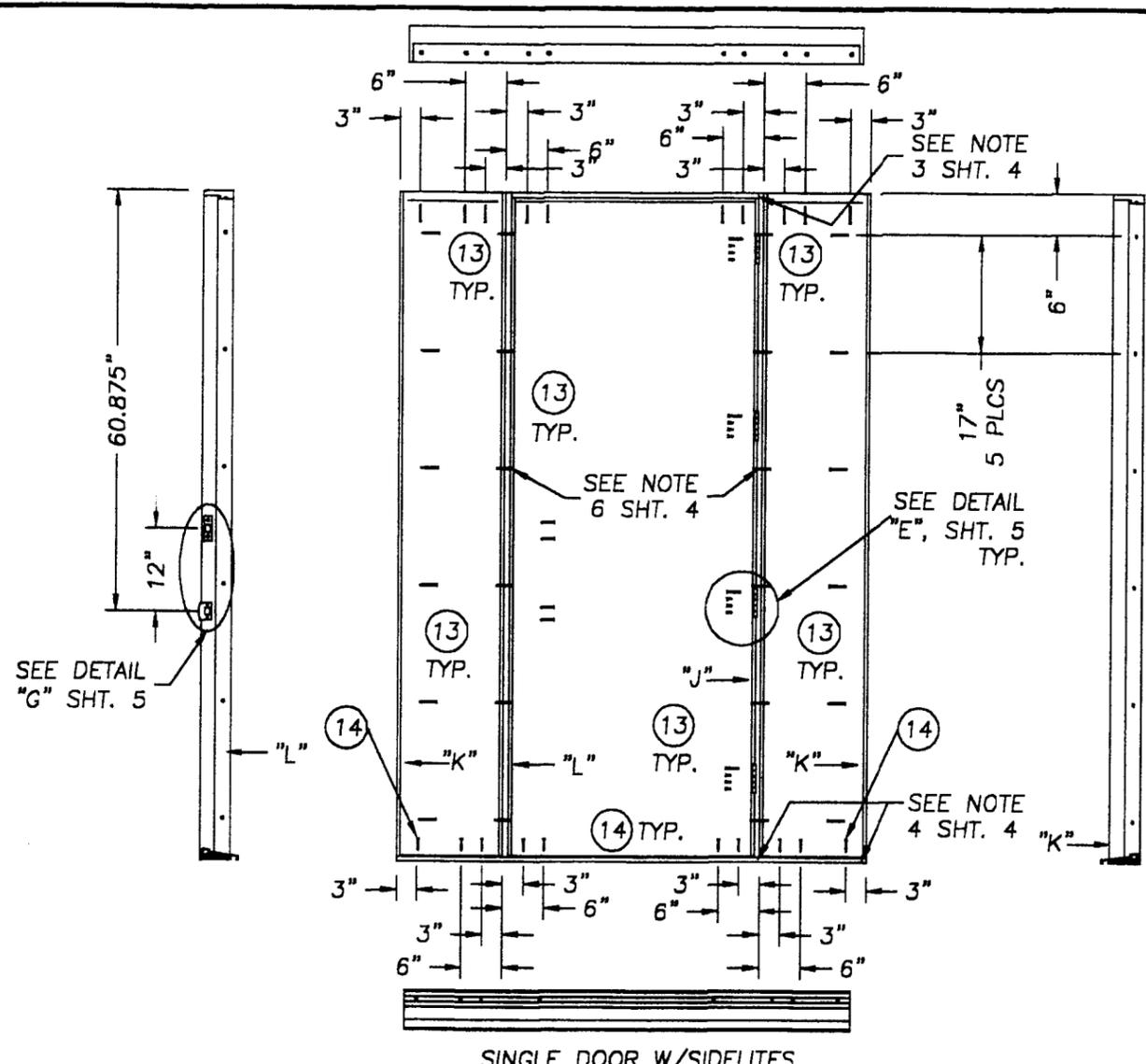
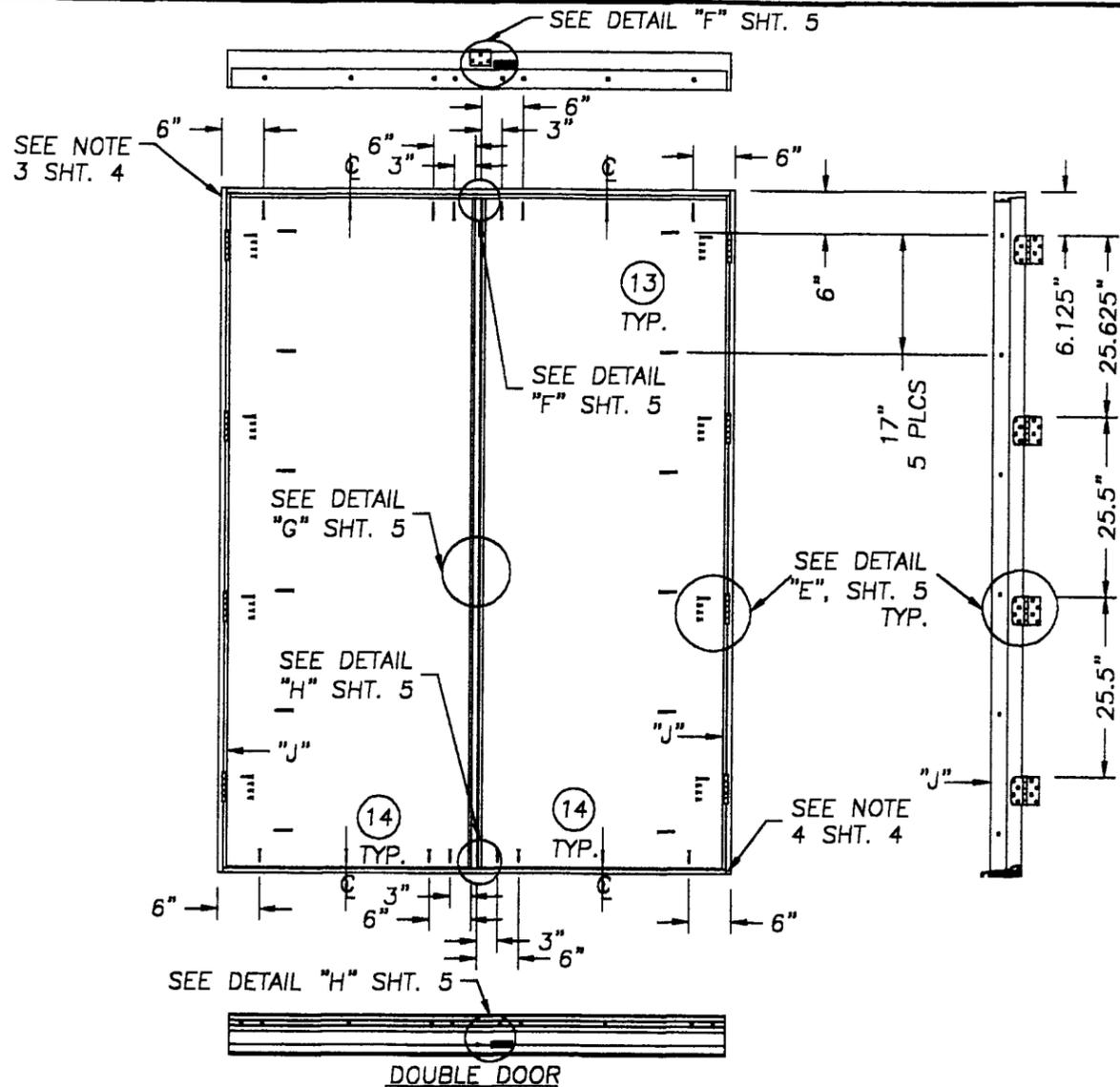
PRODUCT:
 "CLASSIC CRAFT OPAQUE"
 SINGLE & DOUBLE INSWING
 8'0" FIBERGLASS DOOR
 PART OR ASSEMBLY:
 ANCHORING LOCATIONS
 & DETAILS

NO.	DATE	GENERAL REVISION	WLN	BY
1	3/18/02			

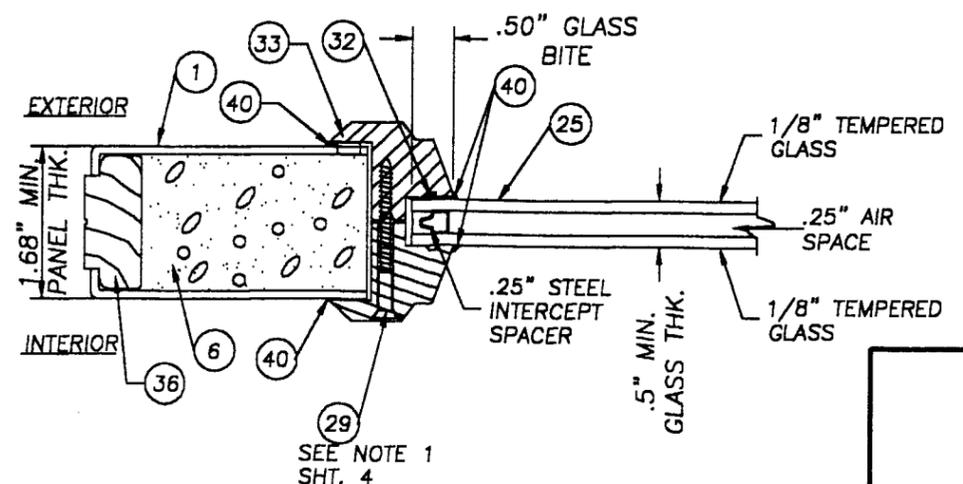
RW BUILDING CONSULTANTS, INC.
 813.684.3831

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 Date July 20, 2002
 NOA# 02-0109-06
 Miami Dade Product Control Division
 By *[Signature]*

DATE: 11/1/01
 SCALE: N.T.S.
 DWG. BY: WLN
 CHK. BY: RW
 DRAWING NO.: S-2179
 SHEET 5 OF 7



.5" INSULATED GLASS W/
SMC LITE FRAME GLAZING DETAIL



.5" INSULATED GLASS W/
PVC LITE FRAME GLAZING DETAIL

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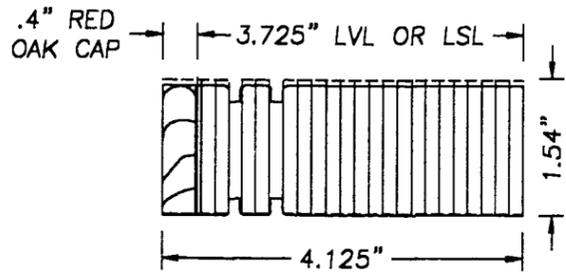
THERMA-TRU CORPORATION
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PRODUCT:
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SINGLE & DOUBLE INSWING
8'0" FIBERGLASS DOOR
PART OR ASSEMBLY:
ANCHORING LOCATIONS
& GLAZING DETAILS

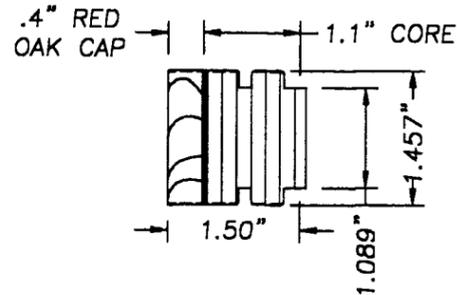
NO.	DATE	WLN	BY
1	3/18/02		
		GENERAL REVISION	
			REVISIONS

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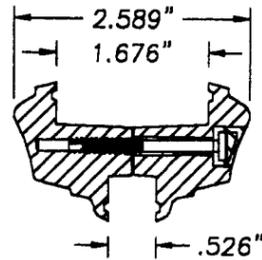
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DWG. BY: WLN
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DRAWING NO.: S-2179
SHEET 6 OF 7



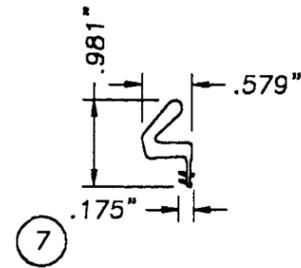
③ LATCH SIDE STILE/ LOCK BLOCK
LVL OR LSL W/ KILN DRIED RED OAK CAP



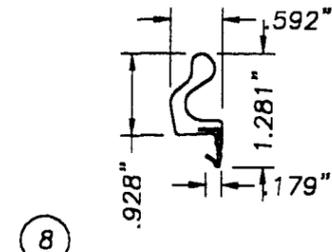
④ HINGE SIDE STILE
CORE MATERIAL: LVL OR LSL
ALTERNATE CORE MATERIAL: PONDEROSA, RADIATA, PULAI, ELLIOTTII, TAEDA OR SUGAR PINE, DOUGLAS OR WHITE FIR, CEDAR, INCENSE CEDAR OR REDWOOD.



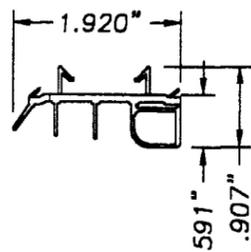
③④ PLASTIC LIP LITE FRAME
EXTRUDED SMC



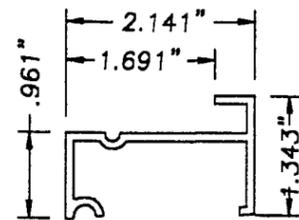
⑦ COMPRESSION WEATHERSTRIP
BY THERMA-TRU
FOAM CELL CORE W/VINYL JACKET



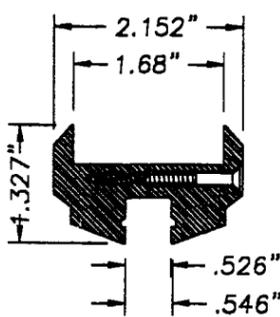
⑧ LONG REACH
COMPRESSION WEATHERSTRIP
FOAM CELL CORE W/VINYL JACKET



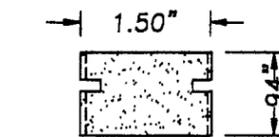
④⑦ INSWING DOOR BOTTOM SWEEP
VINYL .080" MAX. WALL, .035" MIN. WALL



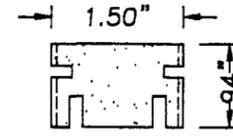
①⑤ INSWING SIDELITE
BOTTOM BOOT
0.09" EXTRUDED VINYL WALL



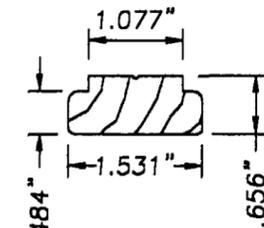
③③ PLASTIC LIP LITE FRAME
EXTRUDED PVC



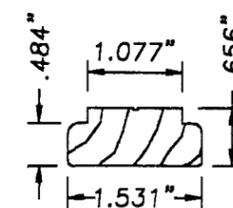
② TOP RAIL
WOOD COMPOSITE



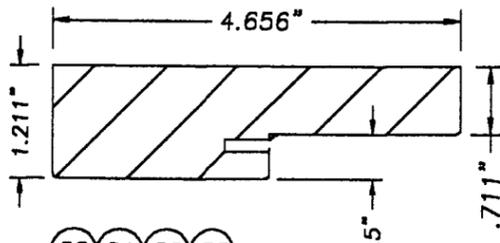
⑤ BOTTOM RAIL
WOOD COMPOSITE



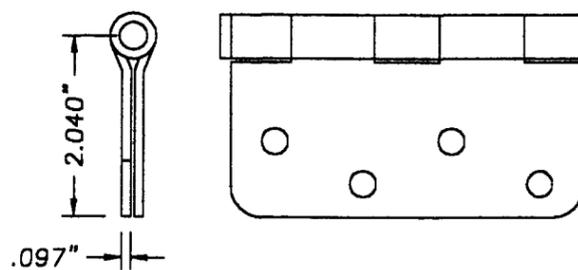
④② SIDELITE TOP
& BOTTOM RAIL



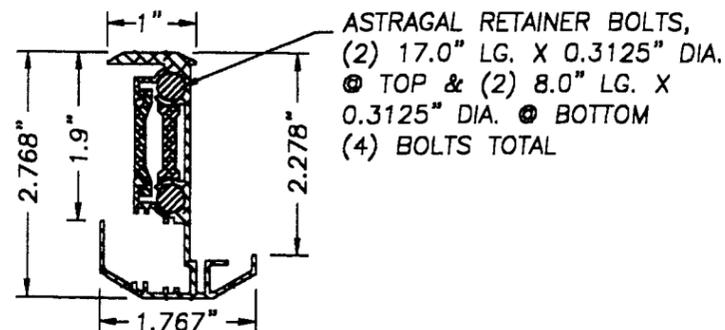
③⑥ SIDELITE BLANK
SIDE STILE
FINGER JOINTED
PONDEROSA PINE



②① ②② ③⑤

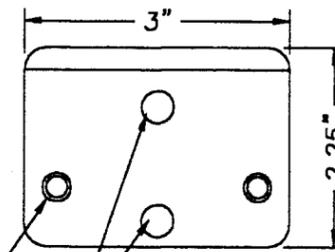


⑨ 4 x 4 STEEL DOOR HINGE

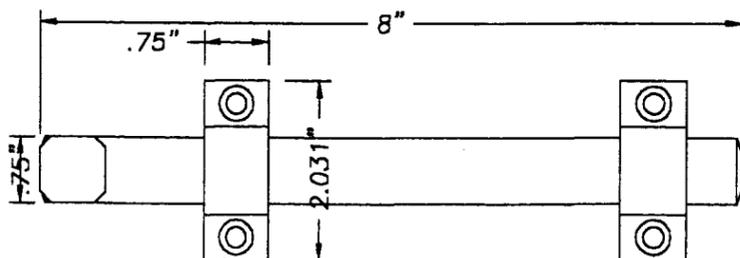


②④ WINDJAMBER II WR80T
ASTRAGAL (ALUMINUM .052" WALL TYP.)

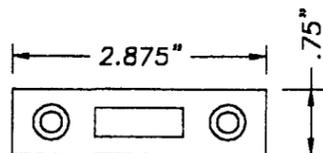
ASTRAGAL RETAINER BOLTS,
(2) 17.0" LG. X 0.3125" DIA.
① TOP & (2) 8.0" LG. X
0.3125" DIA. ② BOTTOM
(4) BOLTS TOTAL



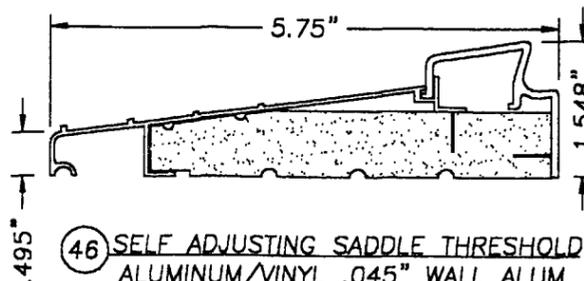
DRILL THROUGH FOR
.357" DIA. ASTRAGAL
RETAINER BOLTS
DRILL THROUGH FOR A #8
PFH WOOD SCREW 2 PLCS
WINDJAMBER II WR80T STRIKE PLATE



④⑧ SURFACE BOLT (IVES. .25" STEEL)



SURFACE BOLT STRIKE (.125" STEEL)



④⑥ SELF ADJUSTING SADDLE THRESHOLD
ALUMINUM/VINYL .045" WALL ALUM.
.080" THK. WALL VINYL TYP.

THERMA-TRU CORPORATION
1687 WOODLANDS DRIVE
MAUMEE, OHIO
PH. (800) 537-8827

PRODUCT:
"CLASSIC CRAFT OPAQUE"
SINGLE & DOUBLE INSWING
8'0" FIBERGLASS DOOR
PART OR ASSEMBLY:

UNIT COMPONENTS

NO.	DATE	GENERAL REVISION	BY
1	3/18/02	WIN	WLN

RW BUILDING
CONSULTANTS, INC.
813.684.3831

DATE: 11/11/01
SCALE: N.T.S.
DWG. BY: WLN
CHK. BY: RW
DRAWING NO.: S-2179
SHEET 7 OF 7

Approved as complying with the
Florida Building Code
Date Jun 20, 2002
NOAH 02-0109-06
Miami Dade Product Control
Division
B: *[Signature]*