



**BUILDING CODE COMPLIANCE OFFICE (BCCO)
PRODUCT CONTROL DIVISION**

**MIAMI-DADE COUNTY, FLORIDA
METRO-DADE FLAGLER BUILDING
140 WEST FLAGLER STREET, SUITE 1603
MIAMI, FLORIDA 33130-1563
(305) 375-2901 FAX (305) 375-2908**

NOTICE OF ACCEPTANCE (NOA)

**Cornell Iron Works, Inc.
100 Elmwood Avenue
Mountaintop, PA 18707**

SCOPE: This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the High Velocity Hurricane Zone of the Florida Building Code.

DESCRIPTION: 25'- 4"Rolling Steel Door

APPROVAL DOCUMENT: Drawing No. ES16-3-01 & ES16-3-02, titled DADE COUNTY APPROVAL ROLLING STEEL DOOR, sheets 1 & 2, prepared by Cornell Iron Works, Inc., signed sealed by J. H. Dixon Jr. PE, dated 06/27/02, with last revision on 11/04/02, bearing the Miami-Dade County Product Control Approval stamp with the Notice of Acceptance number and approval date by the Miami-Dade County Product Control Division.

MISSILE IMPACT RATING: Large and Small Missile Impact

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA consists of this page 1 as well as approval document mentioned above.

The submitted documentation was reviewed by **Candido F. Font, PE.**



**NOA No 02-0814.01
Expiration Date: December 19, 2007
Approval Date: December 19, 2002
Page 1**

Cornell Iron Works, Inc.

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED
(For File ONLY. Not part of NOA)

A. DRAWINGS

1. Drawing No. ES16-3-01 & ES16-3-02, prepared by Cornell Iron Works, Inc, titled Dade County Approval Rolling Steel Door, dated 06/27/02, with last revision on 11/14/02, sheets 1 & 2 signed and sealed by J.H. Dixon Jr, PE.

B. TESTS

1. Test report on Large Missile Impact Test per PA 201, Cyclic Wind Pressure Test per PA 203 and Uniform Static Air Pressure Test per PA 202 on a " Steel Roll-Up Service Door", prepared by Architectural Testing, Inc., report No. 01-39587.05, dated 04/30/02, signed and sealed by A. N. Reeves, PE.
2. Test report Tension Test per ASTM E8 on 0.036" Galvanized Steel, prepared by Architectural Testing Inc., report No. 01-39587.06, dated 04/30/02, signed and sealed by A. N. Reeves, PE.

C. CALCULATIONS

1. Calculations for Attachment of Guide Angles to Steel or concrete Jamb prepared by Joseph H. Dixon, Jr. PE, dated 08/02/02, sheets 1 through 12, signed and sealed by J.H. Dixon Jr, PE. .

D. MATERIAL CERTIFICATIONS

N/A

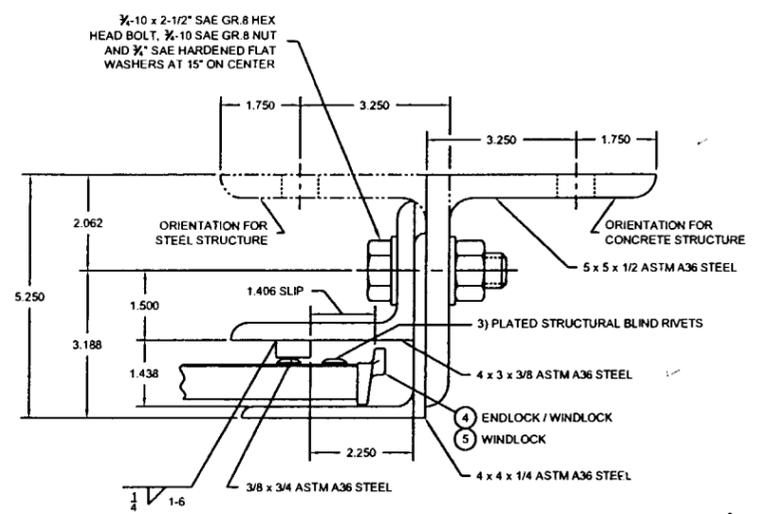
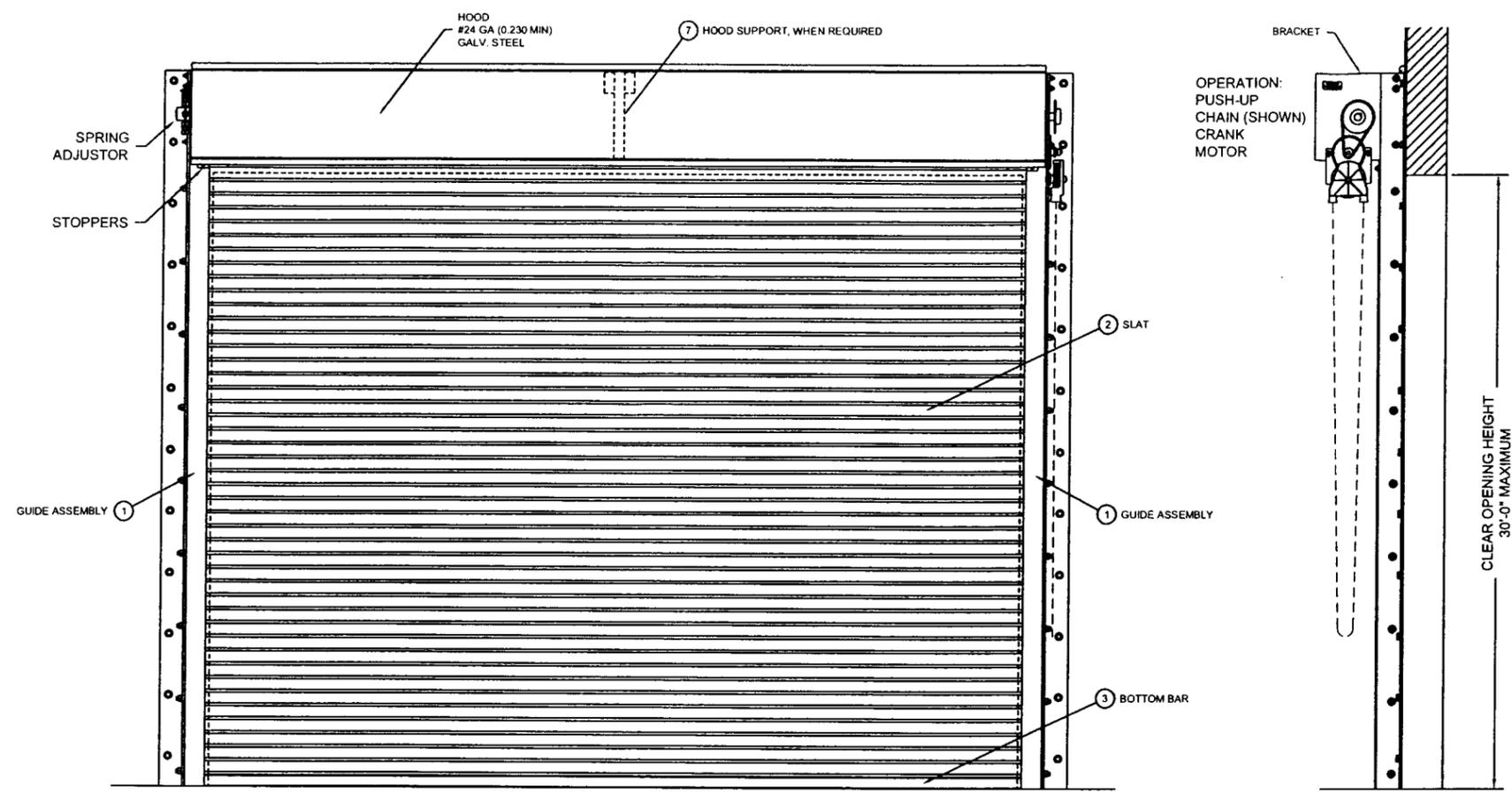
E. STATEMENTS

1. Code Compliance letter issued by Joseph H. Dixon Jr, on 11/20/02, signed J. H. Dixon Jr, PE.
2. Addenda to test report No. 01-39587.05, prepared by Architectural Testing, Inc., on 11/11/02, signed and sealed by A. N. Reeves, PE.



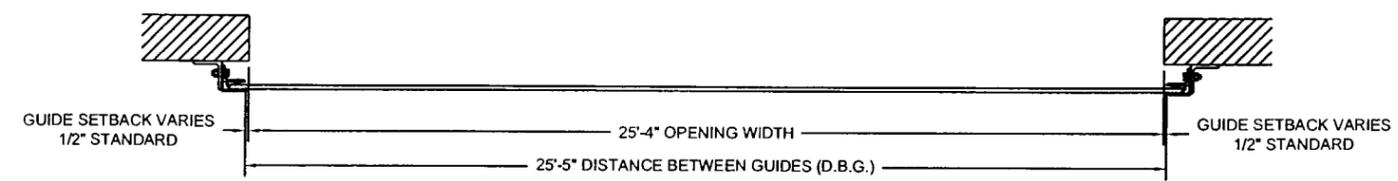
Candido F. Font, PE
Senior Product Control Division
NOA No 02-0814.01
Expiration Date: December 19, 2007
Approval Date: December 19, 2002

LTR	REVISION	DATE	BY	E.C.O.
-	ORIGINAL ISSUE	06/27/02	BRK	0945
A	ADDED DRAWING NUMBER	11/04/02	BRK	0945



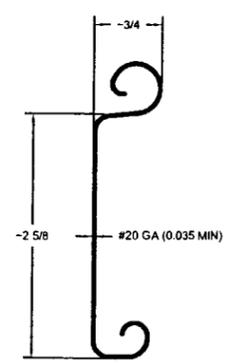
1 GUIDE ASSEMBLY DETAIL
1/2 SCALE

J. Johnson
FL 7768
11/20/02



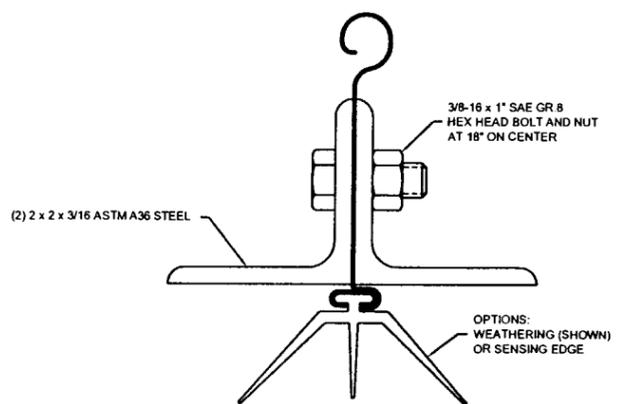
Approved on complying with the
Florida Building Code
Date: 12/19/02
No. 02-0814.01
Division
By: *[Signature]*

- NOTES:
- THIS ROLL-UP DOOR SYSTEM IS DESIGNED IN ACCORDANCE WITH THE FLORIDA BUILDING CODE 2001 AS A LARGE MISSILE IMPACT RESISTANT SYSTEM.
 - POSITIVE AND NEGATIVE DESIGN PRESSURE CALCULATIONS SHALL BE PERFORMED FOR SPECIFIC JOBS IN ACCORDANCE WITH ASCE 7-98 MINIMUM DESIGN LOADS FOR BUILDINGS AND OTHER STRUCTURES. WIND LOADS DETERMINED FOR OPENINGS SHALL BE LESS THAN OR EQUAL TO DOOR DESIGN PRESSURES NOTED BELOW.
 - PRODUCT MARKINGS SHALL BE ON BOTTOM BAR WITH A MINIMUM OF ONE MARKING PER DOOR AND SHALL BE LABELED AS FOLLOWS:
CORNELL
MOUNTAIN TOP, PA
DADE COUNTY PRODUCT CONTROL APPROVED
 - THE DETAILS AND SPECIFICATIONS SHOWN HEREIN REPRESENT THE PRODUCTS TESTED FOR UNIFORM STATIC AIR PRESSURE IN CONFORMANCE WITH DADE COUNTY PROTOCOLS PA 201, 202 AND 203.
POSITIVE DESIGN LOAD = 60 PSF
NEGATIVE DESIGN LOAD = 60 PSF
 - TESTING PERFORMED BY ARCHITECTURAL TESTING, INC (YORK, PENNSYLVANIA) TEST REPORT No. 01-39587.05 AND 01-39587.06.
 - SUPERIMPOSED LOADS ON THE JAMBS FROM THIS DOOR ARE DESIGNATED AS Vx AND Vy HEREIN. CONTRACTORS SHALL HAVE FLORIDA REGISTERED PROFESSIONAL ENGINEER VERIFY ADEQUACY OF BUILDING STRUCTURE TO RESIST SUPERIMPOSED LOAD Vx, Vy.
 - ALL WELDING SHALL BE PERFORMED BY QUALIFIED WELDERS IN ACCORDANCE WITH AWS SPECIFICATIONS, LATEST EDITION. ALL WELDING ELECTRODES SHALL CONFORM TO AWS A5.1, GRADE E-70. MINIMUM WELDING PROCESS SHALL BE ARC WELDING AWS E7014 OR MIG WELDING AWS ER70S-6.
 - ANCHOR NOTES:
A. EMBEDMENT DEPTH DOES NOT INCLUDE STUCCO FINISH.
B. ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH MANUFACTURERS SPECIFICATIONS.
 - DOOR MAY BE INSTALLED ON THE INSIDE OR OUTSIDE OF AN EXTERIOR WALL.

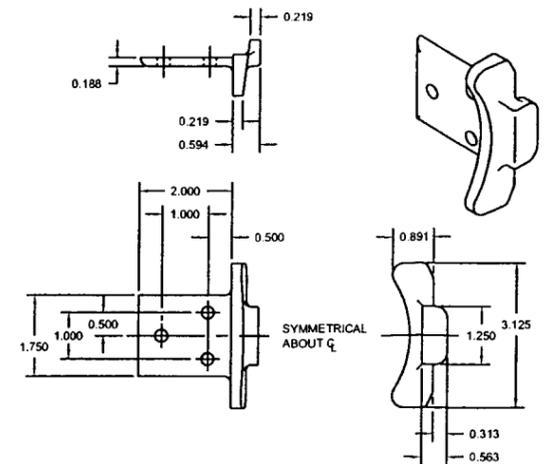


2 SLAT DETAIL
TYPICAL SECTION

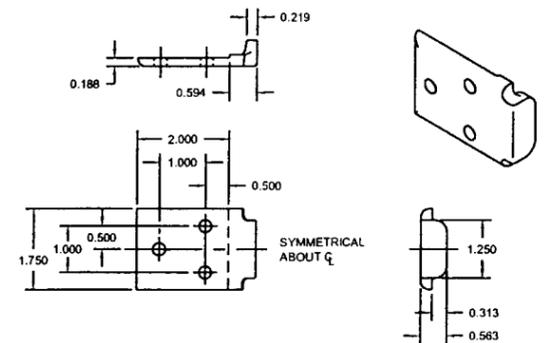
ASTM A653 HSLAS TYPE B GRADE 40 G90 OR
ASTM A653 HSLAS TYPE A GRADE 40 G90 OR
ASTM A653 STRUCTURAL STEEL GRADE 40 G90
FULL SCALE



3 BOTTOM BAR DETAIL
TYPICAL SECTION
FULL SCALE



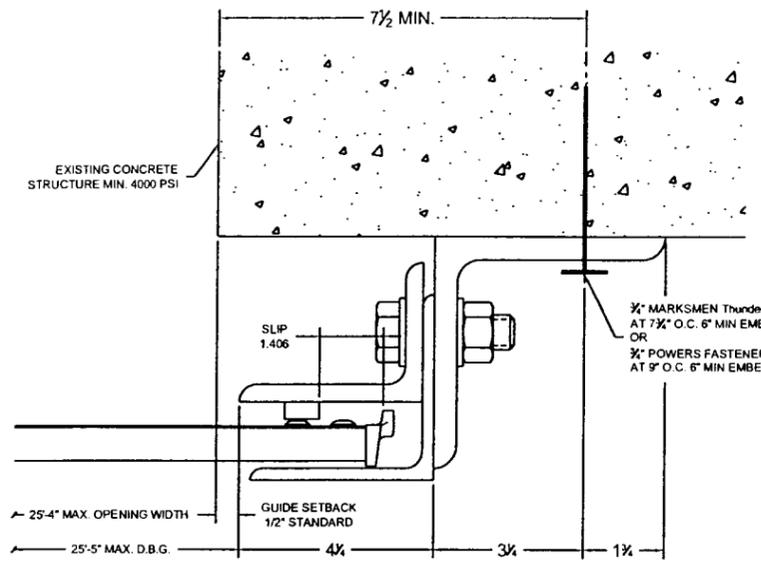
4 ENDLOCK / WINDLOCK DETAIL
CAST MALLEABLE IRON ASTM A47, GRADE 32510, GALVANIZED
IN ACCORDANCE WITH ASTM A123, GRADE 85 ZINC-COATING
1/2 SCALE



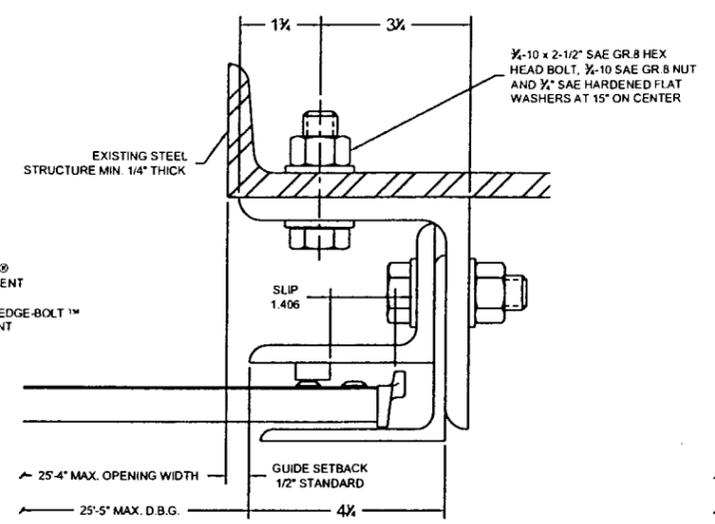
5 WINDLOCK DETAIL
CAST MALLEABLE IRON ASTM A47, GRADE 32510, GALVANIZED
IN ACCORDANCE WITH ASTM A123, GRADE 85 ZINC-COATING
1/2 SCALE

DADE COUNTY APPROVAL		ROLLING STEEL DOOR	
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.			
DRAWING NO. ES16-3-01		DATE: 06/27/02	
SCALE: 1:16 & AS NOTED		DRAWN BY: B. KATCHUR	
SHEET: 1 OF 2		FILE NO: ES 16-3	
CORNELL <small>New Solutions. Since 1828.</small>			

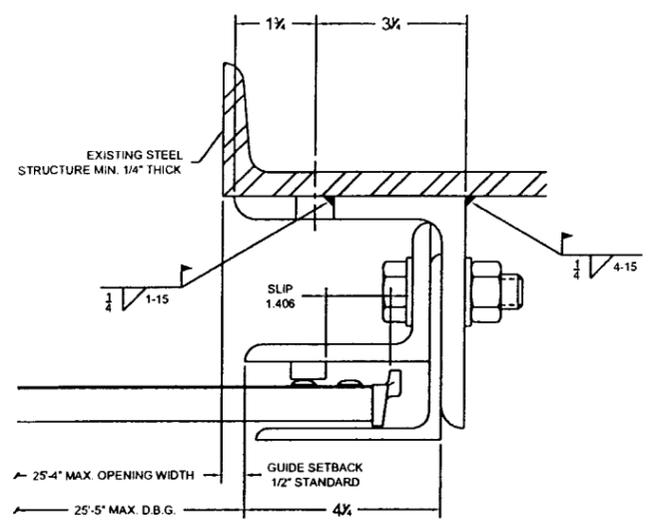
L/TR	REVISION	DATE	BY	E.C.D.
.	ORIGINAL ISSUE	06/27/02	BRK	0945
A	ADDED DRAWING NUMBER, ADDED SLIP TO GUIDE DETAILS	11/04/02	BRK	0945



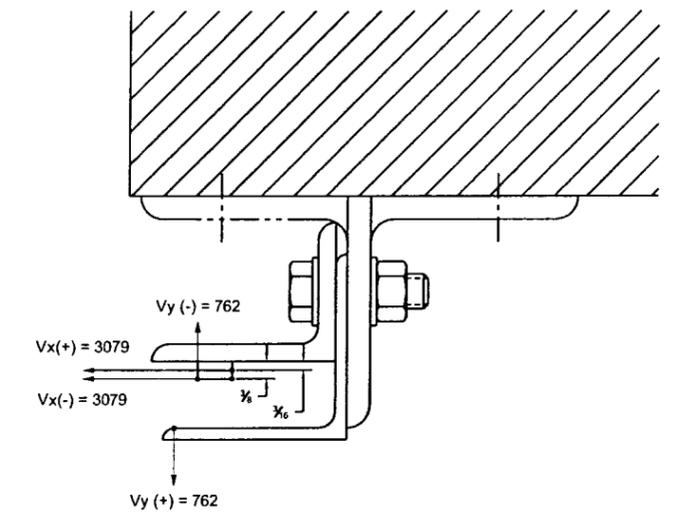
**GUIDE ASSEMBLY
CONCRETE STRUCTURE**



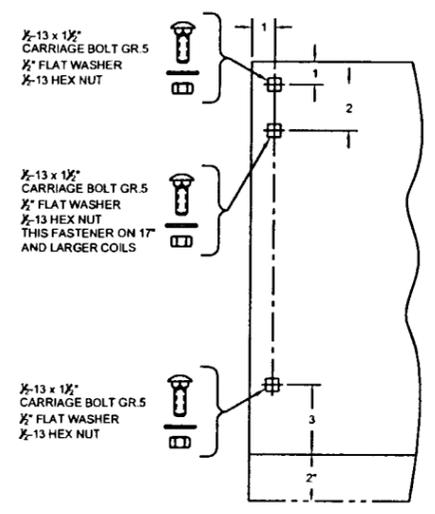
**GUIDE ASSEMBLY
STEEL STRUCTURE**



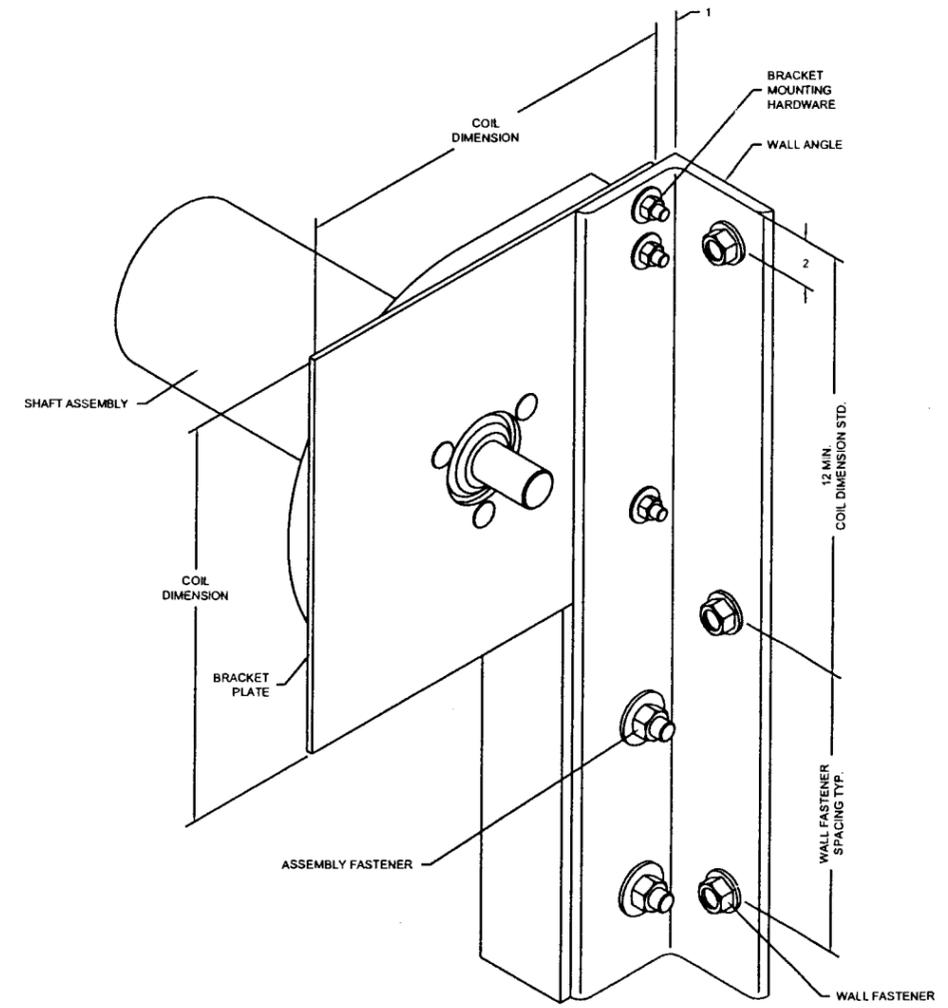
**GUIDE ASSEMBLY
STEEL STRUCTURE**



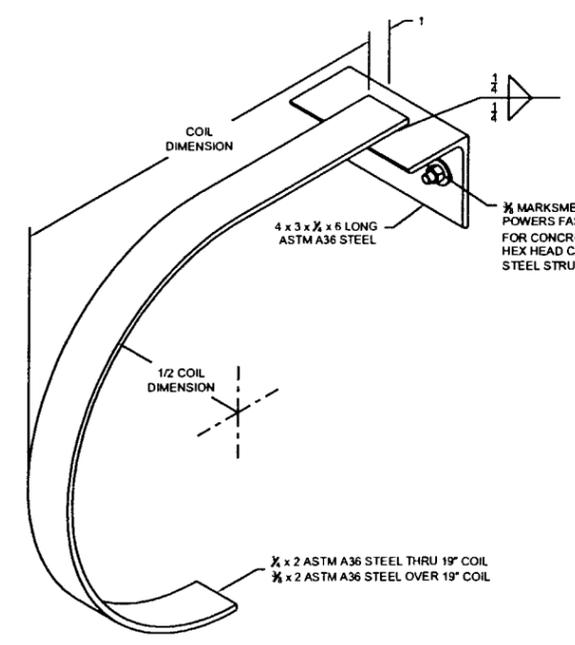
SUPERIMPOSED LOAD DIAGRAM
Vx AND Vy ARE HORIZONTAL AND VERTICAL COMPONENTS OF THE REACTION RESPECTFULLY, RESULTING FROM WIND LOADS ON THE DOOR. THE EXISTING STRUCTURE SHALL BE CAPABLE OF RESISTING Vx AND Vy FORCES SHOWN AND THE CORRESPONDING REACTIONS DUE TO THE ECCENTRICITIES OF THE FORCES. Vx(+) AND Vy(+) OCCUR DURING POSITIVE WIND LOAD WHEREAS Vx(-) AND Vy(-) OCCUR DURING NEGATIVE WIND LOAD. VALUES OF Vx AND Vy ARE IN POUNDS PER FOOT OF DOOR HEIGHT.



BRACKET MOUNTING DETAIL
ASTM A36 0.172 MIN. THICKNESS
* 2" EXTENSION WHEN 8" AND LARGER SHAFT ASSEMBLY IS SUPPLIED



BRACKET MOUNTING / TOP WALL ANGLE FASTENING
BRACKET MOUNTING PER DETAIL 6 DEPICTED.
SEE DETAIL 7 FOR OTHER BRACKET MOUNTINGS



MID-HOOD SUPPORT DETAIL

J. K. [Signature]
FL 7768
11/20/02

Approved in compliance with the Florida Building Code
Date: 12/19/02
No. 02-0814.01
Miami-Dade Building Control
Director
By: [Signature]

TITLE		DRAWING NO.	
DADE COUNTY APPROVAL ROLLING STEEL DOOR		ES16-3-02	
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. LINEAR TOLERANCES ARE ±1/32" (0.031). ANGULAR TOLERANCES ARE ±1/2° (0.5°)			
SCALE: 1:4 & AS NOTED	DATE: 06/27/02	DRAWN BY: B. KATCHUR	REV: A D
SHEET: 2 OF 2		FILE NO.: ES 16-3	
 New Solutions. Since 1828. Mountaintop, Pennsylvania			