



**BUILDING CODE COMPLIANCE OFFICE (BCCO)  
PRODUCT CONTROL DIVISION**

**MIAMI-DADE COUNTY, FLORIDA  
METRO-DADE FLAGLER BUILDING  
140 WEST FLAGLER STREET, SUITE 1603  
MIAMI, FLORIDA 33130-1563  
(305) 375-2901 FAX (305) 375-2908**

**NOTICE OF ACCEPTANCE (NOA)**

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**Sabana Windows, Inc.  
6187 NW 167<sup>th</sup> Street  
Miami, FL 33015**

**SCOPE:**

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the High Velocity Hurricane Zone of the Florida Building Code.

**DESCRIPTION: Series "Sabana" Outswing Wood French Doors**

**APPROVAL DOCUMENT:** Drawing No. **SWD99-326**, titled "French Swing Doors", sheets 1 through 5 of 5, prepared by manufacturer, dated 7/29/99, bearing the Miami-Dade County Product Control Renewal stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Division.

**MISSILE IMPACT RATING: Large and Small Missile Impact**

**LABELING:** Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

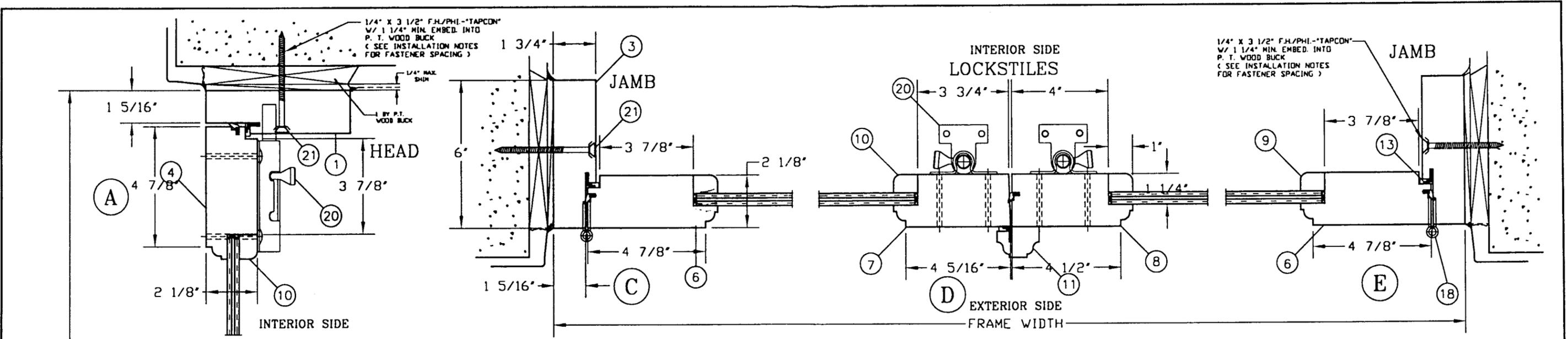
**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **renews NOA # 99-0511.02** and, consists of this page 1 as well as approval document mentioned above. The submitted documentation was reviewed by **Manuel Perez, P.E.**



**NOA No 02-0828.05  
Expiration Date: October 07, 2007  
Approval Date: October 17, 2002  
Page 1**





**ELLIPSE FRENCH SWING DOOR**

PRODUCT DATA & PERFORMANCE DESIGN PRESSURE:  
 MAX. FRAME SIZE = 74 7/8"w. x 97 7/8"h. x 6" Deep  
 MAX. PANEL SIZE = 36 5/16"w. x 95 7/16"h. x 2 1/8" deep  
 MAX. GLASS SIZE = 27 1/4"w. x 84 1/4"h. x 0.511" thick  
 DESIGN LOADS = +53.0, -70.0 PSF  
 WATER TEST PRESSURE: +8.00 PSF (53.33 DP)

ELLIPSE SWING GLASS DOOR - BILL OF MATERIALS					
ITEM #	DRWG #	REQD.	DESCRIPTION	SIZE	MATERIAL & REMARKS
1	SWM-101	1	FRAME HEAD	1 3/4" X 6" X 1 1/2"	MAHOGANY WOOD
2	SWM-102	1	FRAME SILL	1 1/4" X 6" X 1/2"	MAHOGANY WOOD
3	SWM-103	2	FRAME JAMB	1 3/4" X 6" X 1 1/4"	MAHOGANY WOOD
4	SWM-104	2	PANEL TOP RAIL	2 1/8" X 5" X 3 1/2"	MAHOGANY WOOD & 1 1/4" X 1" RABBET
5	SWM-105	2	PANEL BOTTOM RAIL	2 1/8" X 7 1/2" X 5 3/8"	MAHOGANY WOOD & 1 1/4" X 1" RABBET
6	SWM-106	2	HINGE STILE	2 1/8" X 5" X 4 1/2"	MAHOGANY WOOD & 1 1/4" X 1" RABBET
7	SWM-107	1	LOCK STILE	2 1/8" X 5" X 3 3/4"	MAHOGANY WOOD & 1 1/4" X 1" RABBET
8	SWM-108	1	ASTRAGAL STILE	2 1/8" X 5" X 4"	MAHOGANY WOOD & 1 1/4" X 1" RABBET
9	SWM-109	AS REQ'D.	MAHOGANY WOOD BEAD	1" X 3/4"	Attached w/ #8 x 1 1/2" wd. screws
10	SWM-110	AS REQ'D.	MAHOGANY WOOD BEAD	3/4" X 1"	Attached w/ #8 x 1 1/2" wd. screws
11	SWM-111	1	MAHOGANY WOOD ASTRAGAL	1 1/8" X 1 3/4"	w/ # 10 x 2" wd. screws @ 12" o.c.
12	SWM-112	AS REQ'D.	CLOSED CELL FOAM STRIP	1/2" x 5/8" foam taped	FULL LENGTH OF SILL
13	SWM-113	AS REQ'D.	O' LON SEAL @ FRAME/PANELS	Profile .580" w. X .650" h.	Schlegel #QDS-650
14	SWM-114	AS REQ'D.	O' LON SEAL @ PANEL RAILS	Profile .335" w. X .335" h.	Schlegel #QEZ320
15	*	AS REQ'D.	SEALANT - CLEAR SILICONE	"	"GE" Stock No. 012A
16	*	AS REQ'D.	1/2" Laminated Glass	0.511" thick laminated	"GLASSLAM" - (see glass composition)
17	*	AS REQ'D.	GLAZING - CLEAR SILICONE	0.90" wide & 0.051" thick	"DOW CORNING" No. 995 SILICONE
18	SWM-118	4/Panel	HINGES @ 21" O.C.	2 3/4" x 4" x 0.068"	With (8) #10 x 1 1/2" Wood Screws
19	SWM-119	1	LOCK with Brass Keep Set	52 mm B.S. 8" Full Length	SCHLEGEL Multi-Bolt Lock - Stainless
20	SWM-120	4/Panel	National Brand - DOOR BOLT	2 3/4" x 4 1/2" & 0.085" thk.	"
21	SWM-121	12" o.c.	FRAME INSTALLATION SCREWS	1/4" FH/PH. - "TAPCON"	2 3/4" @ sill & 3 1/2" @ head/jamb
22	SWM-122	"	"	"	"
23	SWM-123	"	"	"	"
24	"	"	"	"	"
25	"	"	"	"	"

**INSTALLATION NOTE:**  
**SCREWS & METHOD OF ATTACHMENT:**  
 MINIMUM REQUIRED FASTENER AS TESTED OR SEE OPTIONAL APPROVED FASTENER  
 SILL: 1/4" x 2 3/4" - "TAPCON"S at a max. of 6 1/4" from ea. end and 12" o.c.  
 HEAD: 1/4" x 2 3/4" - "TAPCON"S at a max. of 12" o.c.  
 JAMB: 1/4" x 2 3/4" - "TAPCON"S at a max. of 9" from sill end and 12" o.c.  
 \* OPTIONAL ANCHORS = 1/4" x 3" WOOD SCREW INTO 2X WOOD FRAMING

**GLASS DESCRIPTION:**  
 Acceptance No. 97-0527.04:  
 1. (1) 3/16" annealed glass sheet +  
 (1) 0.063" resin by "GLASSLAM" +  
 (1) 0.010" Safety-Plus Polyester interlayer +  
 (1) 0.063" resin by "GLASSLAM" +  
 (1) 3/16" annealed glass sheet +  
 Glazing Method:  
 3. Glass glazed with Silicone "Dow Corning" No. 995  
 0.90" wide X 0.051" thick - over a 3/4" glass bite

APPROVED AS COMPLYING WITH THE  
 SOUTH FLORIDA BUILDING CODE  
 DATE October 07 1999  
 BY Manuel Perez  
 PRODUCT CONTROL DIVISION  
 BUILDING CODE COMPLIANCE OFFICE  
 ACCEPTANCE NO. 99-0511-02

**PRODUCT RENEWED**  
 as complying with the Florida  
 Building Code  
 Acceptance No. 02-0828.05  
 Expiration Date Oct 7, 2007  
 By Manuel Perez  
 Miami Product Control  
 Division

- FRAME & PANEL GENERAL NOTES:**
- FRAME ASSEMBLY NOTES:**
- EACH SOLID MAHOGANY WOOD FRAME HEAD, SILL & JAMBS ARE 6" DEEP AND THE CORNERS ARE BUTT JOINED WITH WOOD GLUE AND FASTENED WITH (4) #14 x 3" WOOD SCREWS IN EACH CORNER.
- PANEL ASSEMBLY NOTES:**
- EACH SOLID MAHOGANY WOOD STILE & RAIL IS 2 1/8" DEEP AND THE CORNERS, 1/2" THICK X 3" X 3" TENON AND WOOD GLUE JOINT.
- INSTALLATION SEALANT NOTES:**
- THE FRAME AND ALL EXPOSED INSTALLATION FASTENERS MUST BE PROPERLY SEALED WITH "GE" STOCK NO. GE012A SILICONE.

Revision Notes & Description:		No	Date	By

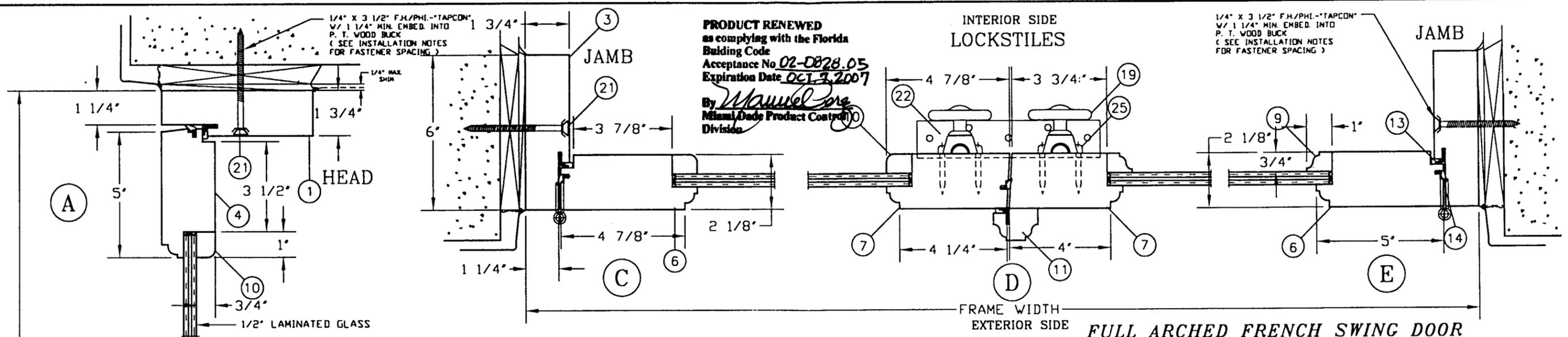
Drawn By: E.N.      Revised By:      Part Class:      Date Drawn: 7-29-99      Date Revised:      Scale: 1/8"      Drawing Class: Test unit layout      Drawing Number: SWD99-326      Sheet: 2 of 5      Rev. Level:

**SABANA WINDOWS, INC.**  
 6187 N.W. 167th Street, Unit H-15  
 Miami Lakes, Fl. 33015

Series/Model: ELLIPSE SWING FRENCH DOOR  
 SAMPLE I - 74 7/8" X 97 7/8"  
 VERT. & HOR. CROSS SECTIONS, & NOTES

FRAME HEIGHT

1/4" x 2 3/4" FH/PHI - "TAPCON"  
 W/ 1 1/4" MIN. EMBED. INTO  
 P. T. WOOD BUCK  
 (SEE INSTALLATION NOTES  
 FOR FASTENER SPACING)



**PRODUCT RENEWED**  
 as complying with the Florida  
 Building Code  
 Acceptance No. **02-0828.05**  
 Expiration Date **06/17/2007**  
 By *Manuel Perez*  
 Miami Dade Product Control  
 Division

1/4" X 3 1/2" FH/PHI. - "TAPCON"  
 W/ 1 1/4" MIN. EMBED. INTO  
 P. T. WOOD BUCK  
 (SEE INSTALLATION NOTES  
 FOR FASTENER SPACING)

**FULL ARCHED FRENCH SWING DOOR**

**PRODUCT DATA & PERFORMANCE DESIGN PRESSURE:**  
 MAX. FRAME SIZE = 73 3/4" w. x 97 1/2" h. x 6" Deep Frame  
 MAX. PANEL SIZE = 36 5/16" w. x 95 7/16" h. x 2 1/8" deep  
 MAX. GLASS SIZE = 27 1/4" w. x 84 1/4" h. x 0.511" thick  
 DESIGN LOADS = +53.0, -70.0 PSF  
 WATER TEST PRESSURE: +8.00 PSF (53.33 DP)

**INSTALLATION NOTE:**  
**SCREWS & METHOD OF ATTACHMENT:**  
 MINIMUM REQUIRED FASTENER AS TESTED OR SEE OPTIONAL APPROVED FASTENER  
 SILL: 1/4" x 2 3/4" - "TAPCON"S at a max. of 6 1/4" from ea. end and 12" o.c.  
 HEAD: 1/4" x 2 3/4" - "TAPCON"S at a max. of 12" o.c.  
 JAMB: 1/4" x 2 3/4" - "TAPCON"S at a max. of 9" from sill end and 12" o.c.  
 \* OPTIONAL ANCHORS = 1/4" x 3" WOOD SCREW INTO 2X WOOD FRAMING

**GLASS DESCRIPTION:**  
 Acceptance No. 97-0527.04;  
 1. (1) 3/16" annealed glass sheet +  
 (1) 0.063" resin by "GLASSLAM" +  
 (1) 0.010" Safety-Plus Polyester interlayer +  
 (1) 0.063" resin by "GLASSLAM" +  
 (1) 3/16" annealed glass sheet +  
 Glazing Method:  
 3. Glass glazed with Silicone "Dow Corning" No. 995  
 0.90" wide X 0.051" thick - over a 3/4" glass bite

**SOLID PANEL DESCRIPTION:**  
 1. BOTTOM PANEL:  
 27 13/16" wide x 28 15/16" high x 1 1/2" thick  
 Glazing Method:  
 2. Solid Panel glazed with "GE" No. 012A Clear Silicone  
 3/4" deep X 1/2" wide x 0.051" thick - over  
 a 3/4" x 1 1/4" bedding rail.

APPROVED AS COMPLYING WITH THE  
 SOUTH FLORIDA BUILDING CODE  
 DATE *October 07, 1999*  
 BY *Manuel Perez*  
 PRODUCT CONTROL DIVISION  
 BUILDING CODE COMPLIANCE OFFICE  
 ACCEPTANCE NO. *99-0511-02*

FULL ARCHED SWING FRENCH DOOR - BILL OF MATERIALS					
ITEM #	DRW'G #	REQD.	DESCRIPTION	SIZE	MATERIAL & REMARKS
1	SVM-101	1	FRAME HEAD	1 3/4" X 6" X 1 1/4"	MAHOGANY WOOD
2	SVM-102	1	FRAME SILL	1 1/4" X 6" X 1 1/4"	MAHOGANY WOOD
3	SVM-103	2	FRAME JAMB	1 3/4" X 6" X 1 1/4"	MAHOGANY WOOD
4	SVM-204	2	PANEL TOP RAIL	2 1/8" X 5" X 3 1/4"	MAHOGANY WOOD & 1 1/4" X 1" RABBET
5	SVM-205	2	PANEL BOTTOM RAIL	2 1/8" X 7 1/2" X 6 1/8"	MAHOGANY WOOD & 1 1/4" X 1" RABBET
6	SVM-206	2	HINGE STILE	2 1/8" X 5" X 3 3/8"	MAHOGANY WOOD & 1 1/4" X 1" RABBET
7	SVM-207	1	LOCK STILE	2 1/8" X 5" X 4 1/3"	MAHOGANY WOOD & 1 1/4" X 1" RABBET
8	SVM-208	1	RAISED PANEL HOR. STILE	2 1/8" X 6" X 5"	MAHOGANY WOOD & 1 1/4" X 1" RABBET
9	SVM-109	AS REQ'D.	MAHOGANY WOOD BEAD	1" X 3/4"	Attached w/ #8 x 1 1/2" wd. screws
10	SVM-110	AS REQ'D.	MAHOGANY WOOD BEAD	3/4" X 1"	Attached w/ #8 x 1 1/2" wd. screws
11	SVM-111	1	MAHOGANY WOOD ASTRAGAL	1 1/8" X 1 3/4"	w/ #10 x 2" wd. screws @ 12" o.c.
12	SVM-112	AS REQ'D.	CLOSED CELL FOAM STRIP	1/2" x 5/8" foam taped	FULL LENGTH OF SILL
13	SVM-113	AS REQ'D.	D' LON SEAL @ FRAME/PANELS	Profile .580" w. X .650" h.	Schlegel #ODS-650
14	SVM-114	AS REQ'D.	D' LON SEAL @ PANEL RAILS	Profile .335" w. X .336" h.	Schlegel #DEZ320
15	SVM-115	Bot. Pane	Raised Panel - 27 1/2" Wide	1 1/2" Thick - Solid Pine	(Bottom Panel: 12" hi)
16	"	Top Pane	1/2" Laminated Glass	0.511" thick laminated	"GLASSLAM" - (see glass composition)
17	"	AS REQ'D.	GLAZING - CLEAR SILICONE	0.90" wide & 0.051" thick	"DOW CORNING" No. 995 SILICONE
18	SVM-118	4/panel	HINGES @ 14" O.C.	2 3/4" w. x 4" h. x 0.068" thk.	With (8) #10 x 1 1/2" Wood Screws
19	SVM-119	2	LOCK THROW (top & bot.)	0.312" dia. x 0.567" throw	"JARDINIER MASSARD" Brand, France
20	SVM-120	2	DR. CENTER HANDLE ROUSTIQUE	w/ 4 #10 x 1 1/4" sns	Article Code 042100 Mod. RY59
21	SVM-121	12" O.C.	FRAME INSTALLATION SCREWS	1/4" FH/PH. - "TAPCON"	2 3/4" @ sill & 3 1/2" @ head/jamb
22	SVM-122	2	1/2" LOCKING THROW	5/8" d. semi-tube x 0.154" thk.	35'l. @ bottom, & 57 1/2" l. @ top
23	SVM-123	2	STRIKE LATCH PLATES	1 7/16" w. x 7 1/4" long	1/4" C.R. STEEL
24	"	AS REQ'D.	SEALANT - CLEAR SILICONE	"	"GE" Stock No. 012A
25	SVM-125	6	CENTER THROW-BOLT GUIDES	2.40" h. x 1.656" w.	Attached w/ (2) #10 x 1 1/4" sns
26	SVM-126	2	END THROW-BOLT GUIDES	1.134" h. x 1.656" w.	w/ (2) 1/8" d. x 3" l. MS & double nuts

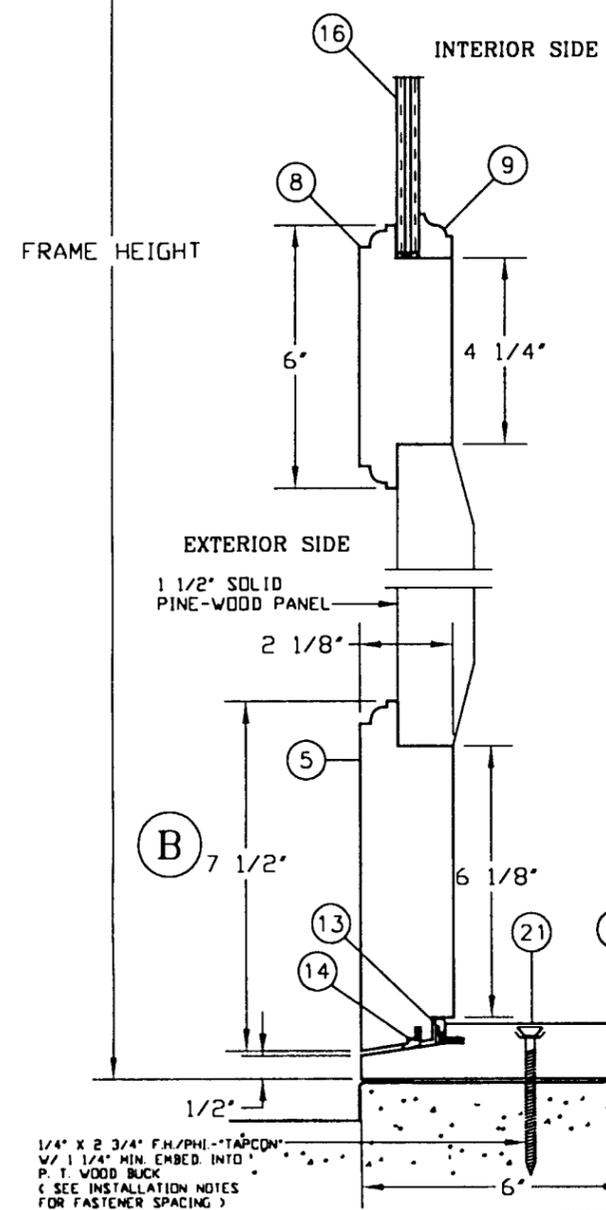
- FRAME & PANEL GENERAL NOTES:**
- FRAME ASSEMBLY NOTES:**
- EACH SOLID MAHOGANY WOOD FRAME HEAD, SILL & JAMBS ARE 6" DEEP AND THE CORNERS ARE BUTT JOINED WITH WOOD GLUE AND FASTENED WITH (4) #14 x 3" WOOD SCREWS IN EACH CORNER.
- PANEL ASSEMBLY NOTES:**
- EACH SOLID MAHOGANY WOOD STILE & RAIL IS 2 1/8" DEEP AND THE CORNERS, 1/2" THICK X 3" X 3" TENON AND WOOD GLUE JOINT.
- INSTALLATION SEALANT NOTES:**
- THE FRAME AND ALL EXPOSED INSTALLATION FASTENERS MUST BE PROPERLY SEALED WITH "GE" STOCK NO. GE012A SILICONE.

Revision Notes & Description:	No	Date	By

Drawn By: E.N.      Revised By:      Part Class:      Date Drawn: 7-20-98      Date Revised:      Scale: 1/8"      Drawing Class: Test unit layout      Drawing Number: SWD99-326      Sheet: 3 of 5      Rev. Level:

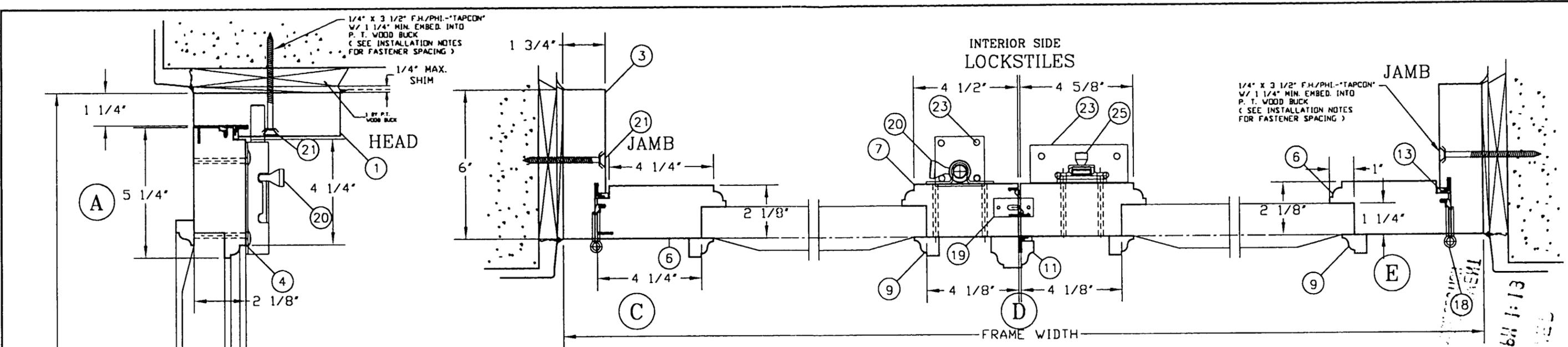
**SABANA WINDOWS, INC.**  
 6187 N.W. 167th Street, Unit H-15  
 Miami Lakes, Fl. 33015

Series/Model: FULL ARCHED SWING FRENCH DOOR  
 SAMPLE II - 74 3/4" X 97 1/2"  
 VERT. & HOR. CROSS SECTIONS, & NOTES



1/4" X 2 3/4" FH/PHI. - "TAPCON"  
 W/ 1 1/4" MIN. EMBED. INTO  
 P. T. WOOD BUCK  
 (SEE INSTALLATION NOTES  
 FOR FASTENER SPACING)





**SOLID WOOD PANEL FRENCH SWING DOOR**

**PRODUCT DATA & PERFORMANCE DESIGN PRESSURE:**  
 MAX. FRAME SIZE = 75" w. x 122" h. x 6" Deep Frame  
 MAX. PANEL SIZE = 35 15/16" w. x 120 5/16" h. x 2 1/8" deep  
 MAX. SOLID RAISED SIZE = 27 13/16" w. x 74" h. x 1 1/2" thick  
 DESIGN LOADS = +53.0, -70.0 PSF  
 WATER TEST PRESSURE: +8.00 PSF (53.33 DP)

SOLID WOOD RAISED PANEL FRENCH DOOR - BILL OF MATERIALS					
ITEM #	DRW'G #	REQD.	PART DESCRIPTION	SIZE	MATERIAL & REMARKS
1	SWM-101	1	FRAME HEAD	1 3/4" x 6" x 1 1/4"	MAHOGANY WOOD
2	SWM-102	1	FRAME SILL	1 1/4" x 6" x 1/2"	MAHOGANY WOOD
3	SWM-103	2	FRAME JAMB	1 3/4" x 6" x 1 1/4"	MAHOGANY WOOD
4	SWM-404	2	PANEL TOP RAIL	2 1/8" x 5 1/4" x 4 1/4"	MAHOGANY WOOD & 1 1/4" x 1" RABBET
5	SWM-405	2	PANEL BOTTOM RAIL	2 1/8" x 9 3/4" x 9 1/2"	MAHOGANY WOOD & 1 1/4" x 1" RABBET
6	SWM-406	2	HINGE STILE	2 1/8" x 4 7/8" x 3 7/8"	MAHOGANY WOOD & 1 1/4" x 1" RABBET
7	SWM-407	1	LOCK STILE	2 1/8" x 5 1/8" x 4 1/8"	MAHOGANY WOOD & 1 1/4" x 1" RABBET
8	SWM-408	1	RAISED PANEL HOR. STILE	2 1/8" x 6" x 4"	MAHOGANY WOOD & 1 1/4" x 1" RABBET
9	SWM-109	AS REQ'D.	MAHOGANY WOOD BEAD	1" x 3/4"	Attached w/ #8 x 1 1/2" wd. screws
10	SWM-110	AS REQ'D.	MAHOGANY WOOD BEAD	3/4" x 1"	Attached w/ #8 x 1 1/2" wd. screws
11	SWM-111	1	MAHOGANY WOOD ASTRAGAL	1 1/8" x 1 3/4"	w/ # 10 x 2" wd. screws @ 12" o.c.
12	SWM-112	AS REQ'D.	CLOSED CELL FOAM STRIP	1/2" x 5/8" foam taped	FULL LENGTH OF SILL
13	SWM-113	AS REQ'D.	D' LON SEAL @ FRAME/PANELS	Profile .580" w. x .650" h.	Schlegel #QDS-650
14	SWM-114	AS REQ'D.	D' LON SEAL @ PANEL RAILS	Profile .335" w. x .336" h.	Schlegel #QE2320
15	SWM-115	AS REQ'D.	Raised Panel - 27 13/16" Wide	1 1/2" Thick - Solid Pine	( Top: 74" hi, Bottom: 28 15/16" hi )
16		AS REQ'D.	SEALANT - CLEAR SILICONE		GE 012A SILICONE
17		AS REQ'D.	GLAZING - CLEAR SILICONE	3/4" x 1/2" x .0051" thick	GE 012A SILICONE
18	SWM-118	5/Panel	HINGES @ 25" o.c.	3 1/8" x 4 15/16" x .0078"	With (8) #10 x 1 1/2" Wood. Screws
19	SWM-119	1	LOCK with Brass Keep Set	52 mm B.S. 8" Full Length	SCHLEGEL Multi-Bolt Lock - Stainless
20	SWM-120	2	National Brand - Throw	0.611" diameter - bolt	Attached w/ (6) 1/4"-20 SS-MS & Nuts
21	SWM-121	12" O.C.	FRAME INSTALLATION SCREWS	1/4" FH./PH. - "TAPCON"	2 3/4" @ sill & 3 1/2" @ head/jamb
22	SWM-122	2	PANEL BOLT REINF. PLATE	2" x 2"	"
23	SWM-123	2	PANEL LOCK/LATCH PLATE	1 1/2" x 4"	"
24	SWM-124	2	IVES MODEL 453	w/ (4) 1/4"-20 SS-MS & Nuts	at active panel only
25	SWM-125	2	PANEL FLAT THROW-BOLT	3/4" w. x 8" long x 1/4" thick	at inactive panel only

**INSTALLATION NOTE:**  
**SCREWS & METHOD OF ATTACHMENT:**  
 MINIMUM REQUIRED FASTENER AS TESTED OR SEE OPTIONAL APPROVED FASTENER  
 SILL: 1/4" x 2 3/4" - "TAPCON" S at a max. of 6 1/4" from ea. end and 12" o.c.  
 HEAD: 1/4" x 2 3/4" - "TAPCON" S at a max. of 12" o.c.  
 JAMB: 1/4" x 2 3/4" - "TAPCON" S at a max. of 9" from sill end and 12" o.c.  
 \* OPTIONAL ANCHORS = 1/4" x 3" WOOD SCREW INTO 2X WOOD FRAMING

**SOLID PANEL DESCRIPTION:**  
 1. TOP PANEL:  
 27 13/16" wide x 74" high x 1 1/2" thick  
 2. BOTTOM PANEL:  
 27 13/16" wide x 28 15/16" high x 1 1/2" thick  
 Glazing Method:  
 3. Solid Panel glazed with "GE" No. 012A Clear Silicone  
 3/4" deep x 1/2" wide x .0051" thick - over  
 a 3/4" x 1 1/4" bedding rail.

APPROVED AS COMPLYING WITH THE  
 SOUTH FLORIDA BUILDING CODE  
 DATE October 27, 1999  
 By Manuel Perez  
 PRODUCT CONTROL DIVISION  
 BUILDING CODE COMPLIANCE OFFICE  
 ACCEPTANCE NO. 49-0511-02

**PRODUCT RENEWED**  
 as complying with the Florida  
 Building Code  
 Acceptance No. 02-0828-05  
 Expiration Date OCT. 7, 2007  
 By Manuel Perez  
 Miami Dade Product Control  
 Division

- FRAME & PANEL GENERAL NOTES:**
- FRAME ASSEMBLY NOTES:**
- EACH SOLID MAHOGANY WOOD FRAME HEAD, SILL & JAMBS ARE 6" DEEP AND THE CORNERS ARE BUTT JOINED WITH WOOD GLUE AND FASTENED WITH (3) #12 x 3" WOOD SCREWS IN EACH CORNER.
- PANEL ASSEMBLY NOTES:**
- EACH SOLID MAHOGANY WOOD STILE & RAIL IS 2 1/8" DEEP AND THE CORNERS, 1/2" THICK X 3" X 3" TENON AND WOOD GLUE JOINT.
- INSTALLATION SEALANT NOTES:**
- THE FRAME AND ALL EXPOSED INSTALLATION FASTENERS MUST BE PROPERLY SEALED WITH "GE" STOCK NO. GE012A SILICONE.

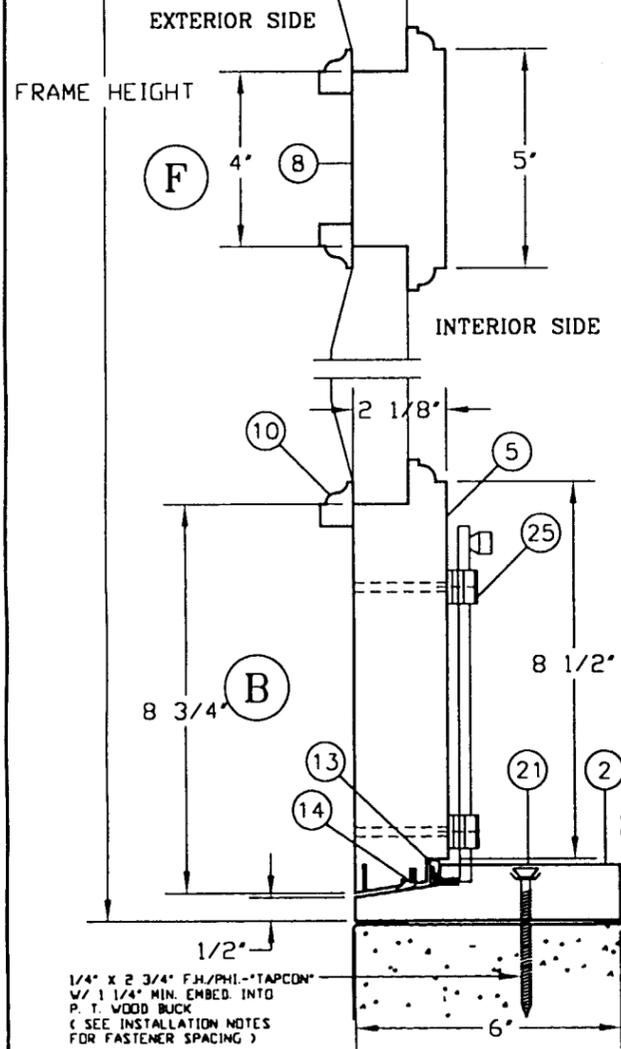
Revision Notes & Description:	No	Date	By

Drawn By: E.N.      Revised By:      Part Class:  
 Date Drawn: 7-29-99      Date Revised:      Scale: 1/8"

**SABANA WINDOWS, INC.**  
 6187 N.W. 167th Street, Unit H-15  
 Miami Lakes, Fl. 33015

Series/Model: **SOLID WOOD PANEL FRENCH DOOR**  
**SAMPLE IV - 75" X 122" X 6" DEEP**  
**VERT. & HOR. CROSS SECTIONS, & NOTES**

Drawing Class: Test unit layout      Drawing Number: SWD99-326      Sheet: 5 of 5      Rev. Level:



1/4" x 2 3/4" FH./PH. - "TAPCON"  
 W/ 1 1/4" MIN. EMBED. INTO  
 P. T. WOOD BUCK  
 (SEE INSTALLATION NOTES  
 FOR FASTENER SPACING)