



**BUILDING CODE COMPLIANCE OFFICE (BCCO)
PRODUCT CONTROL DIVISION**

**MIAMI-DADE COUNTY, FLORIDA
METRO-DADE FLAGLER BUILDING
140 WEST FLAGLER STREET, SUITE 1603
MIAMI, FLORIDA 33130-1563
(305) 375-2901 FAX (305) 375-2908**

NOTICE OF ACCEPTANCE (NOA)

**Nu-Vue Industries, Inc.
1055 East 29th Street
Hialeah, Florida 33013**

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the High Velocity Hurricane Zone of the Florida Building Code.

DESCRIPTION: 0.0395" (min.) Galvanized Steel Storm Panels Shutter

APPROVAL DOCUMENT: Drawing No. 02-450, titled " 20 gage Galvanized Steel Storm Panel ", sheets 1 through 5 of 5, prepared by Tilteco, Inc., dated September 17, 2002, bearing the Miami-Dade County Product Control Renewal stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Division.

MISSILE IMPACT RATING: Large and Small Missile Impact

LABELING: Each panel shall bear a permanent label with the manufacturer's name or logo, city, state and the following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

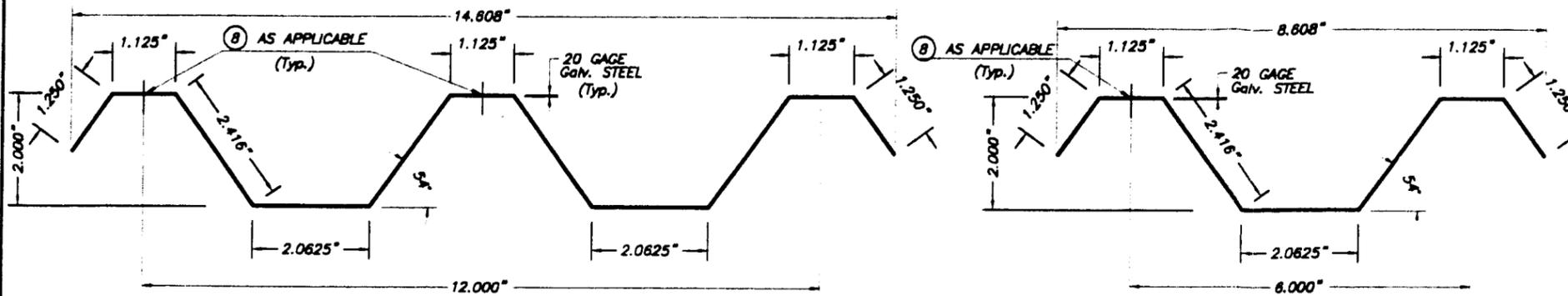
ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **renews NOA # 99-0901.02** and consists of this page 1 as well as approval document mentioned above. The submitted documentation was reviewed by **Helmy A. Makar, P.E.**

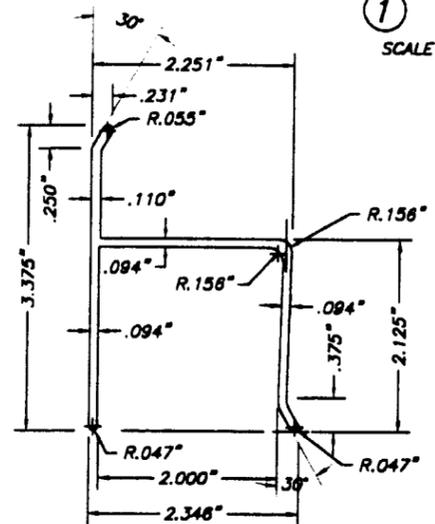


**NOA No 02-1009.04
Expiration Date: 11/04/2007
Approval Date: 11/28/2002
Page 1**

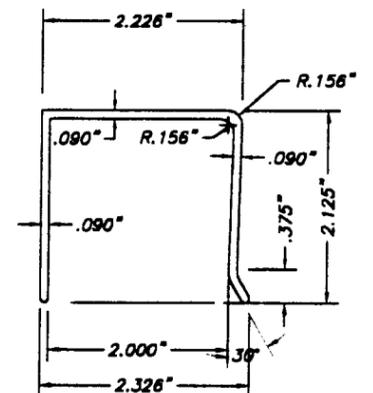


1 PANEL
SCALE: 3/8" = 1"

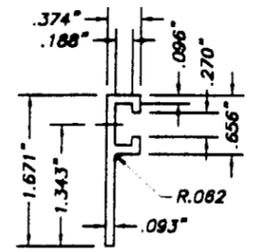
1A HALF PANEL
SCALE: 3/8" = 1"



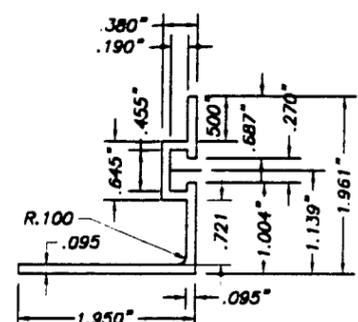
2 "h" HEADER
SCALE: 1/2" = 1"



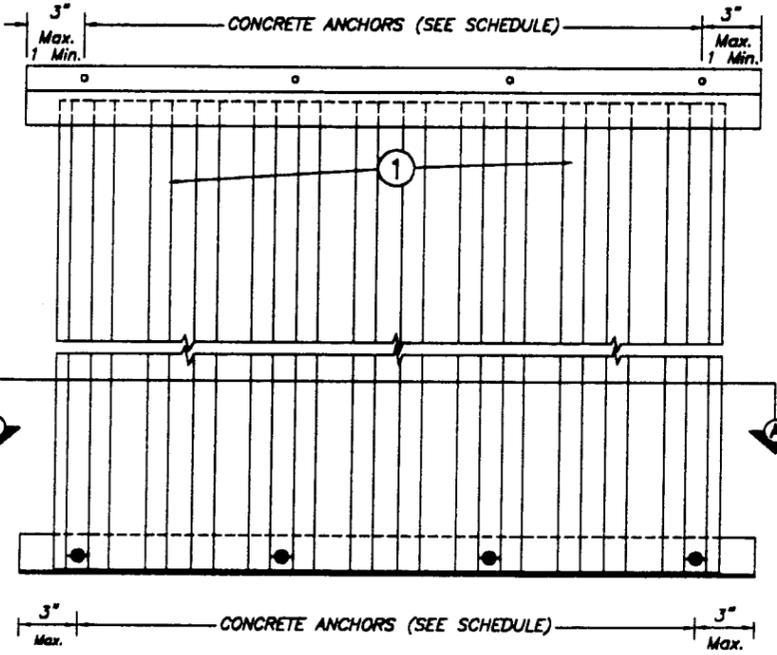
3 "U" HEADER
SCALE: 1/2" = 1"



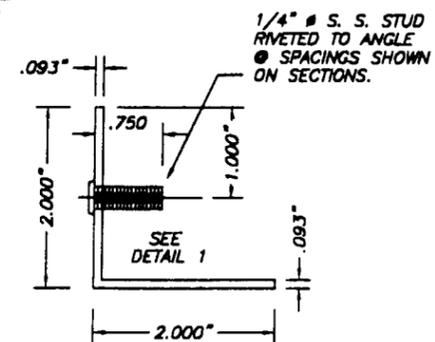
4 "F" TRACK
SCALE: 1/2" = 1"



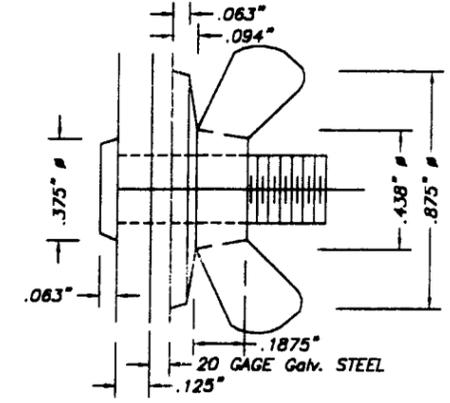
5 REVERSED "F" TRACK ANGLE
SCALE: 1/2" = 1"



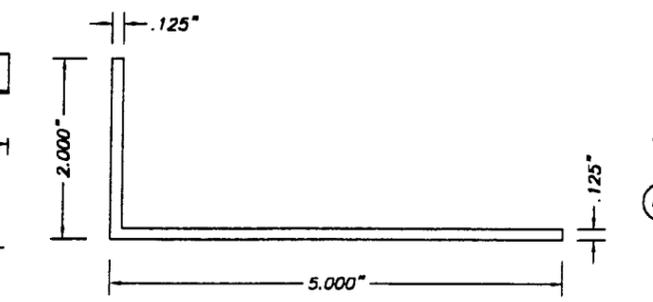
STORM PANEL TYPICAL ELEVATION



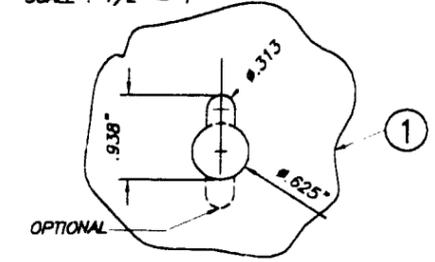
6 STUDDED ANGLE
6063-T5 Alum. ALLOY
SCALE: 1/2" = 1"



DETAIL 1: STUD W/ WING NUT
SCALE: 1/2" = 1"



7 2" x 5" (Max.) x .125" ANGLE
SCALE: 1/2" = 1"



8 KEY HOLE AT PANEL
SCALE: 1/2" = 1"

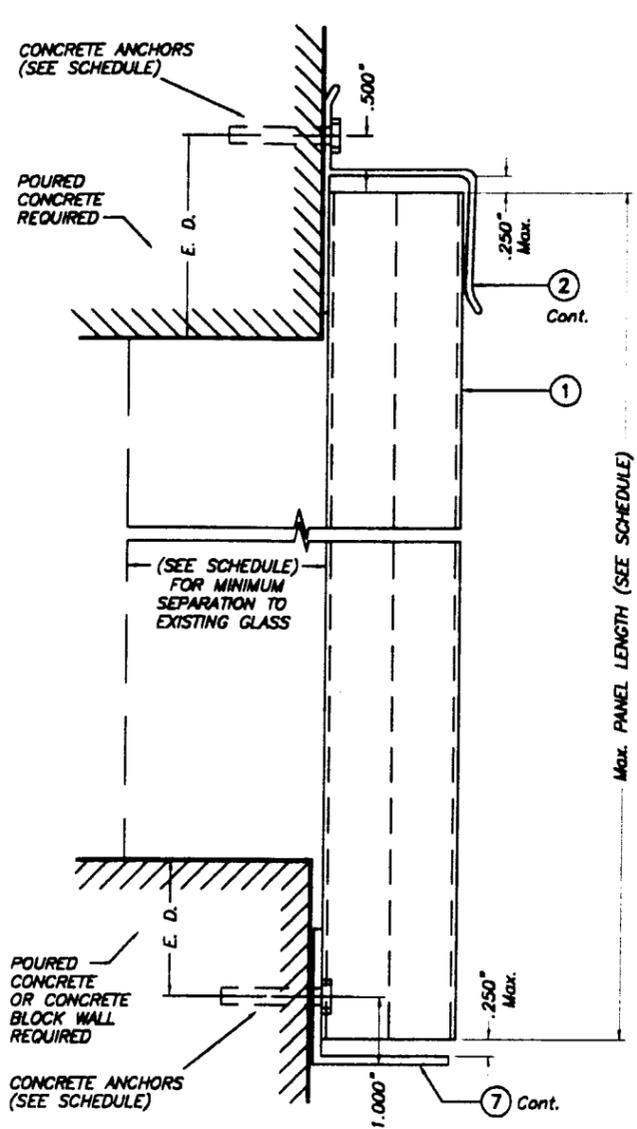
GENERAL NOTES:

- 20 GAGE GALV. STEEL STORM PANEL SHOWN ON THIS PRODUCT APPROVAL DOCUMENT HAS BEEN DESIGNED IN ACCORDANCE WITH THE 2001 EDITION OF THE FLORIDA BUILDING CODE. DESIGN WIND LOADS SHALL BE DETERMINED AS PER SECTION 1819 OF THE ABOVE MENTIONED CODE, FOR A BASIC WIND SPEED OF 148 m.p.h., AND IN ACCORDANCE W/ ASCE 7-98 STANDARD. STORM PANEL'S ADEQUACY FOR IMPACT AND FATIGUE RESISTANCE HAS BEEN VERIFIED IN ACCORDANCE WITH SECTION 1808.1.4 OF THE ABOVE MENTIONED CODE AS PER H.E.T.I. TEST REPORTS # 98-760, # 98-761, # 98-762 & # 98-7120.
- ALL STEEL SHEET METAL PANELS SHALL HAVE STRUCTURAL QUALITY ASTM A653 SQ, GRADE 50, WITH G-80 GALVANIZED STEEL DESIGNATION (57.48 k.s.i. AFTER ROLLED).
- ALL ALUMINUM EXTRUSIONS SHALL BE 6063-T5 ALLOY UNLESS OTHERWISE NOTED.
- ALL SCREWS TO BE STAINLESS STEEL 304 OR 316 SERIES W/ 50 ksi YIELD POINT AND 90 ksi TENSILE STRENGTH OR CORROSION RESISTANT COATED CARBON STEEL AS PER DIN 50018.
- BOLTS TO BE 2024-T4 ALUMINUM ALLOY, GALVANIZED OR STAINLESS STEEL, WITH 38 ksi MINIMUM YIELD POINT.
- ANCHORS TO WALL SHALL BE AS FOLLOWS: (UNLESS OTHERWISE NOTED)
 - (A) TO EXISTING POURED CONCRETE:
 - 1/4" # TAPCON ANCHORS, AS MANUFACTURED BY I.T.W. BUILDEX OR ELCO TETTRON.
 - 1/4" # ELCO male/female PANELMATE, AS MANUFACTURED BY ELCO TETTRON.
 - 1/4" # x 7/8" CALK-IN ANCHORS AS MANUFACTURED BY THE POWERS FASTENING, INC.
 - NOTES:
 - A.1) MINIMUM EMBEDMENT INTO POURED CONCRETE OF TAPCON ANCHORS SHALL BE 1 3/4" & 1 7/8" FOR ELCO male/female PANELMATE.
 - A.2) 7/8" CALK-IN ANCHORS SHALL BE ENTIRELY EMBEDDED INTO THE POURED CONCRETE. NO EMBEDMENT INTO STUCCO SHALL BE PERMITTED.
 - A.3) IN CASE THAT PRECAST STONE, PRECAST CONCRETE PANELS, OR PAVERS BE FOUND ON THE EXISTING WALL OR FLOOR, ANCHORS SHALL BE LONG ENOUGH TO REACH THE MAIN STRUCTURE BEHIND SUCH PANELS, ANCHORAGE SHALL BE AS INDICATED ON NOTES A.1) & A.2) ABOVE.
 - (B) TO EXISTING CONCRETE BLOCK WALL:
 - 1/4" # TAPCON ANCHORS, AS MANUFACTURED BY I.T.W. BUILDEX OR ELCO TETTRON.
 - 1/4" # ELCO male/female PANELMATE, AS MANUFACTURED BY ELCO TETTRON.
 - 1/4" # x 7/8" CALK-IN ANCHORS AS MANUFACTURED BY POWERS FASTENING, INC.
 - NOTES:
 - B.1) MINIMUM EMBEDMENT OF TAPCON ANCHORS AND ELCO male/female PANELMATE, INTO THE CONCRETE BLOCK UNIT SHALL BE 1 1/4".
 - B.2) 7/8" CALK-IN ANCHORS SHALL BE ENTIRELY EMBEDDED INTO THE CONCRETE BLOCK UNIT. NO EMBEDMENT INTO STUCCO SHALL BE PERMITTED.
 - B.3) IN CASE THAT PRECAST STONE OR PRECAST CONCRETE PANELS BE FOUND ON THE EXISTING WALL, ANCHORS SHALL BE LONG ENOUGH TO REACH THE MAIN STRUCTURE BEHIND SUCH PANELS. ANCHORAGE SHALL BE 1 1/4" MINIMUM FOR ANCHORS MENTIONED IN B.1), & 7/8" FOR ANCHORS MENTIONED IN B.2).
 - (C) ANCHORS SHALL BE INSTALLED FOLLOWING ALL OF THE RECOMMENDATIONS AND SPECIFICATIONS OF THE ANCHOR'S MANUFACTURER.
- PANELS MAY ALSO BE INSTALLED HORIZONTALLY FOLLOWING INSTALLATION DETAILS SHOWN ON SECTIONS 4, 5 & 6 (SHEET 2 & 3).
- IT SHALL BE THE RESPONSIBILITY OF THE CONTRACTOR TO VERIFY THE SOUNDNESS OF THE STRUCTURE WHERE SHUTTER IS TO BE ATTACHED TO INSURE PROPER ANCHORAGE.
- (a) THIS PRODUCT APPROVAL DOCUMENT (P.A.D.) PREPARED BY THIS ENGINEER IS GENERIC AND DOES NOT PROVIDE INFORMATION FOR A SITE SPECIFIC PROJECT; I.E. WHERE THE SITE CONDITIONS DEVIATE FROM THE P.A.D.
- (b) CONTRACTOR TO BE RESPONSIBLE FOR THE SELECTION, PURCHASE AND INSTALLATION OF THIS PRODUCT BASED ON THIS PRODUCT APPROVAL PROVIDED HE/SHE DOES NOT DEVIATE FROM THE CONDITIONS DETAILED ON THIS DOCUMENT.
- (c) THIS PRODUCT APPROVAL DOCUMENT WILL BE CONSIDERED INVALID IF MODIFIED.
- (d) SITE SPECIFIC PROJECTS SHALL BE PREPARED BY A FLORIDA REGISTERED ENGINEER OR ARCHITECT WHICH WILL BECOME THE PROFESSIONAL OF RECORD (P.O.R) FOR THE PROJECT AND WHO WILL BE RESPONSIBLE FOR THE PROPER USE OF THE P.A.D. PROFESSIONAL OF RECORD, ACTING AS A DELEGATED ENGINEER TO THE P.A.D. ENGINEER, SHALL SUBMIT TO THIS LATTER THE SITE SPECIFIC DRAWINGS FOR REVIEW.
- (e) THIS P.A.D. SHALL BEAR THE DATE AND ORIGINAL SEAL AND SIGNATURE OF THE PROFESSIONAL ENGINEER THAT PREPARED IT.
- SHUTTER MANUFACTURER'S LABEL SHALL BE PLACED AT BOTTOM OF EACH PANEL. LABEL SHALL READ AS FOLLOWS:
 NU-VUE INDUSTRIES, INC.
 MIAMI-DADE COUNTY PRODUCT CONTROL APPROVED.

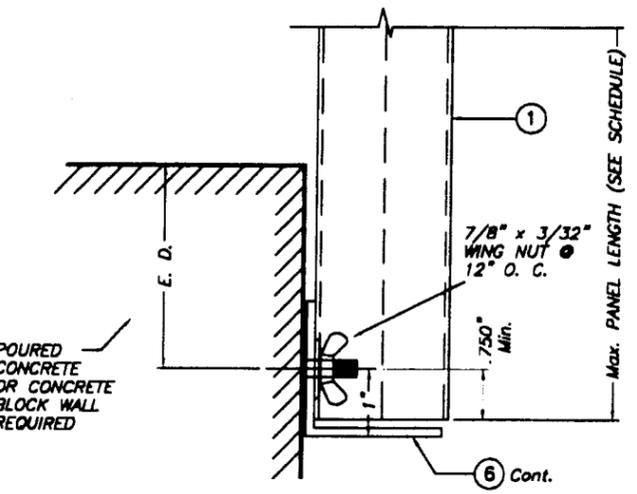
PRODUCT RENEWED
as complying with the Florida Building Code
Acceptance No 02-1009.04
Expiration Date 11/04/2007
By *Walter A. Tillit Jr.*
Miami Dade Product Control Division

MIAMI-DADE COUNTY

 TILLIT TESTING & ENGINEERING COMPANY 6383 N.W. 36th St., Ste. 217, VIRGINIA GARDENS, FL 33166 Phone: (305)871-1530 Fax: (305)871-1531 EB-0008719 WALTER A. TILLIT Jr., P. E. FLORIDA Lic. # 44167		20 GAGE GALV. STEEL STORM PANEL		AS SHOWN SCALE	
		NU-VUE INDUSTRIES, INC. 1053 - 1059 E. 29 STREET HIALEAH, FL 33013		9/17/02 DATE	
REV. No	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
1	-	-	2	-	-
2	-	-	4	-	-
02-450 DRAWING No					
SHEET 1 OF 5					



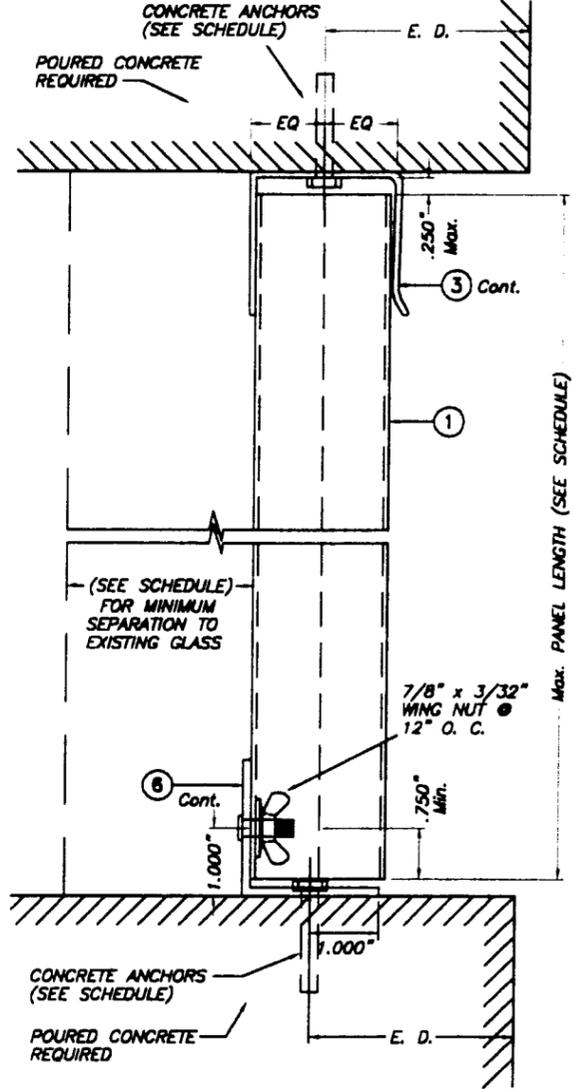
SECTION 1 ANCHOR



SECTION 1 STUD

WALL MOUNTING INSTALLATION
SECTION 1

SCALE : 3/8" = 1"

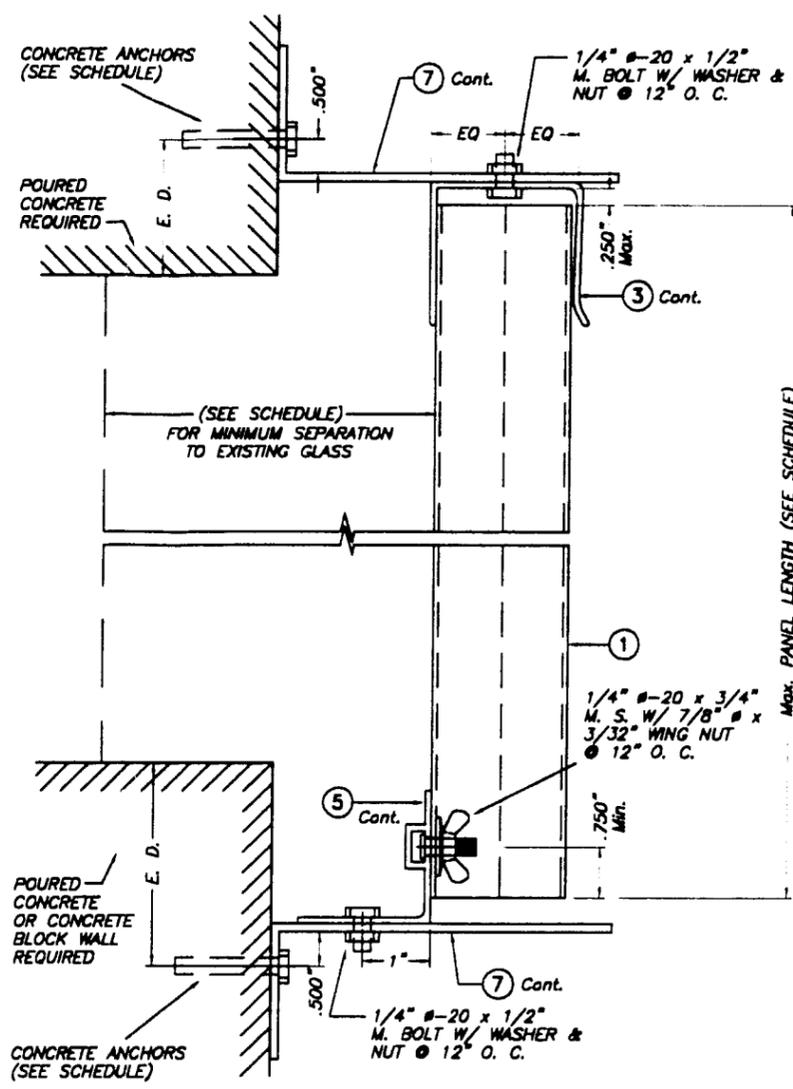


CEILING & FLOOR MOUNTING
INSTALLATION - SECTION 2

SCALE : 3/8" = 1"

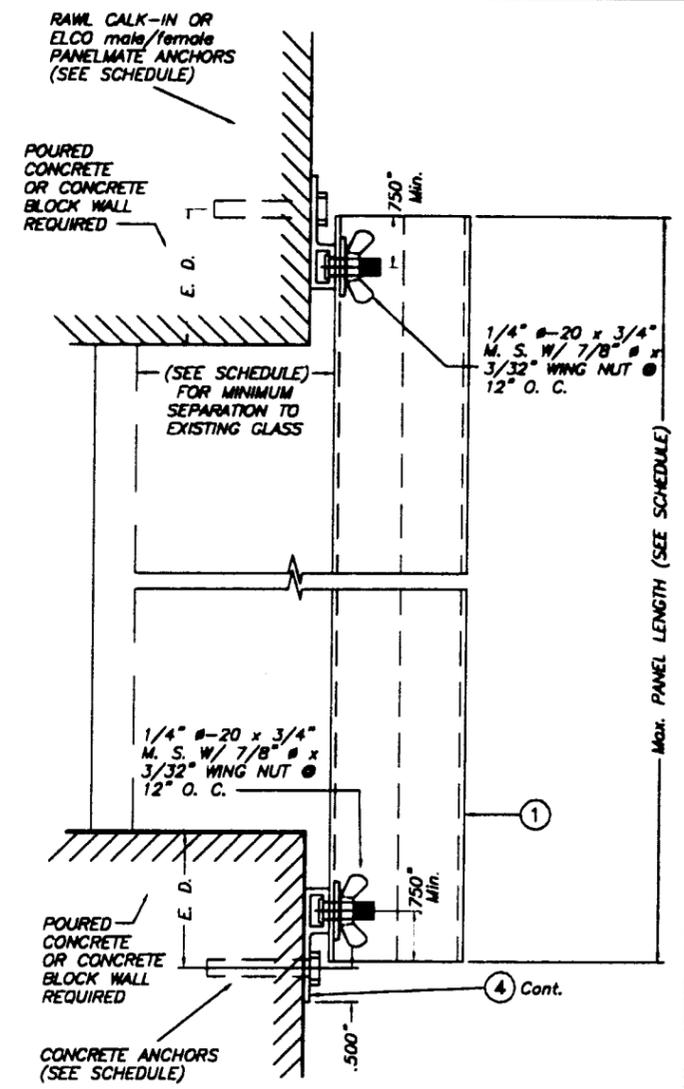
E. D. = EDGE DISTANCE
(SEE SCHEDULE ON
SHEET 4 OF 5)

NOTE FOR COMBINATION OF SECTIONS :
WALL/FLOOR/CEILING MOUNTING SECTIONS CAN BE
COMBINED IN ANY WAY TO SUIT ANY INSTALLATION.



BUILD-OUT MOUNTING INSTALLATION
SECTION 3

SCALE : 3/8" = 1"



WALL MOUNTING INSTALLATION
SECTION 4

SCALE : 3/8" = 1"

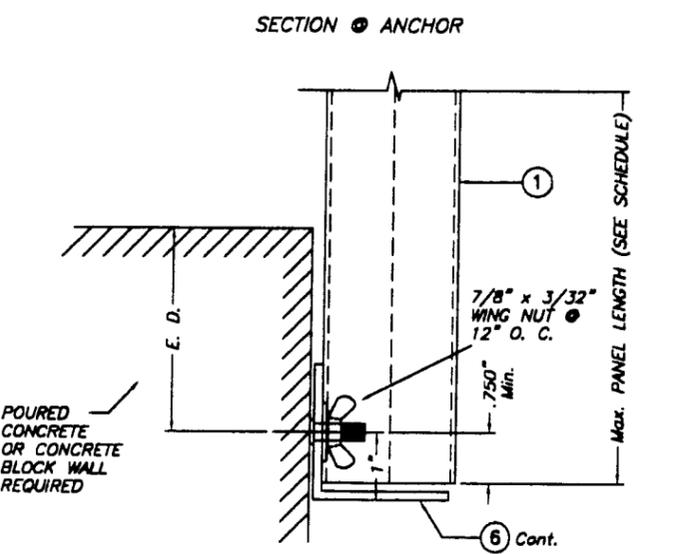
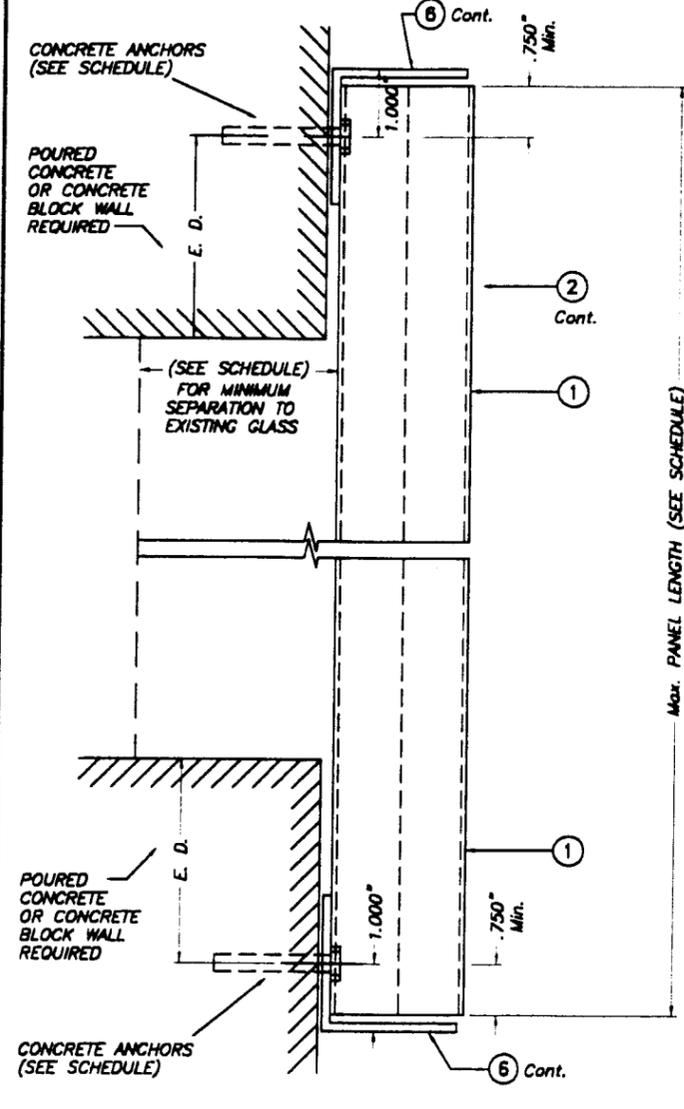
PRODUCT RENEWED
as complying with the Florida
Building Code
Acceptance No 02-1009.04
Expiration Date 11/04/2007
By *Helmut A. Nelson*
Miami Dade Product Control
Division

MIAMI-DADE COUNTY

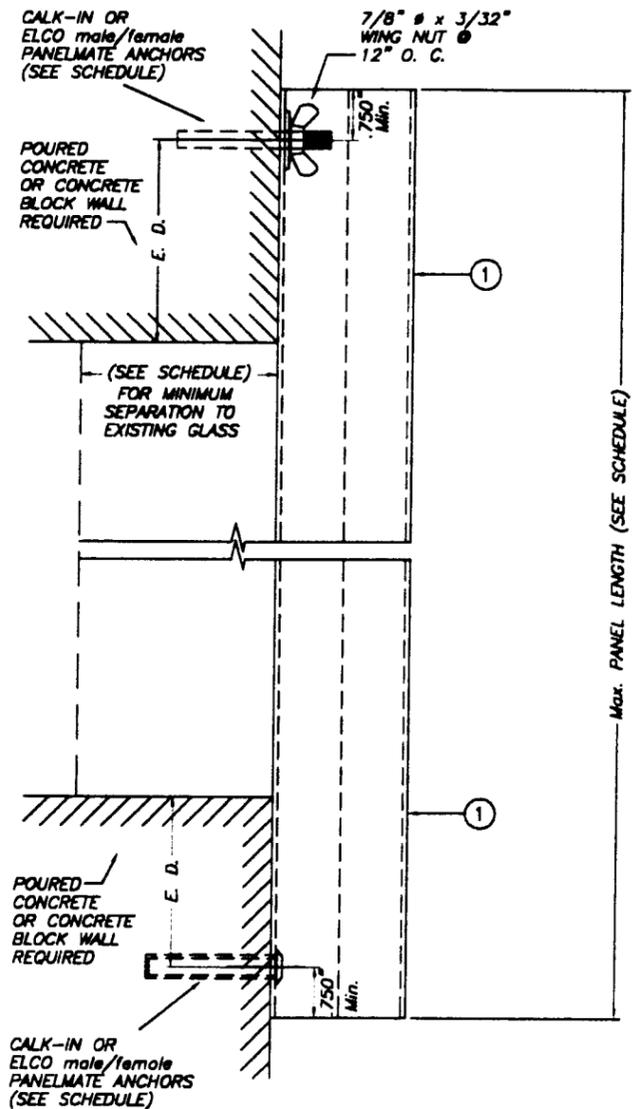
TILECO INC.
TILLIT TESTING & ENGINEERING COMPANY
6585 N.W. 36th St., Ste. 217, VIRGINIA GARDENS, FL 33106
Phone : (305)871-1530 Fax : (305)871-1531
EB-0008719
WALTER A. TILLIT Jr. P. E.
FLORIDA Lic. # 44167

20 GAGE GALV. STEEL STORM PANEL			AS SHOWN SCALE		
NU-VUE INDUSTRIES, INC.			9/17/02 DATE		
1053 - 1059 E. 29 STREET HALEAH, FL 33013			02-450 DRAWING No		
REV. No	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
1	-	-	2	-	-
2	-	-	4	-	-
SHEET 2 OF 5					

David J.
2/17/02



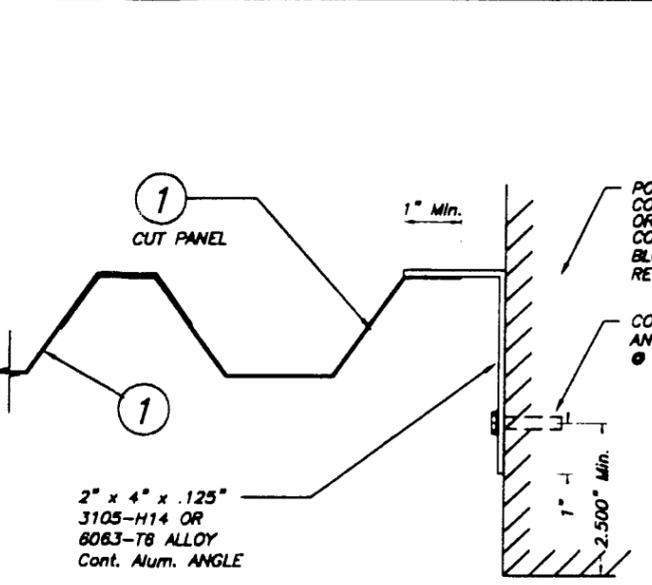
SECTION 6 ANCHOR
SECTION 6 STUD
WALL MOUNTING INSTALLATION
SECTION 5
 SCALE: 3/8" = 1"
 NOTE: DETAIL OF SECTION 6 STUD VALID FOR WALL MOUNTING INSTALLATION - SECTION 5 (TOP & BOTTOM)



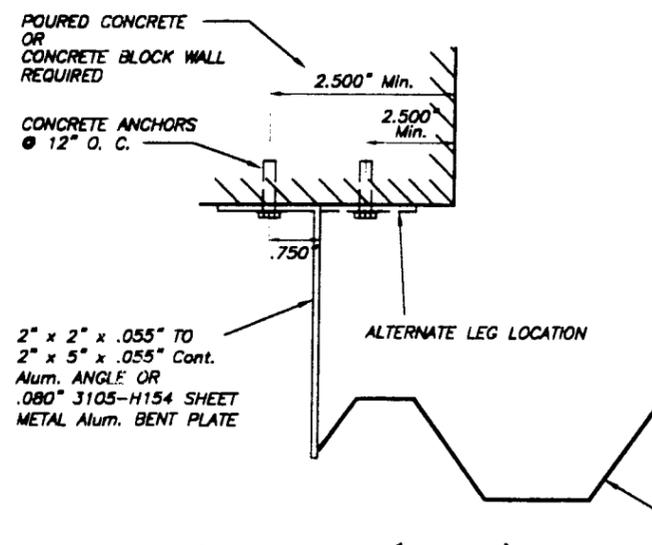
WALL MOUNTING INSTALLATION
(DIRECT MOUNT) - SECTION 6
 SCALE: 3/8" = 1"

E. D. = EDGE DISTANCE
 (SEE SCHEDULE ON SHEET 4 OF 5)

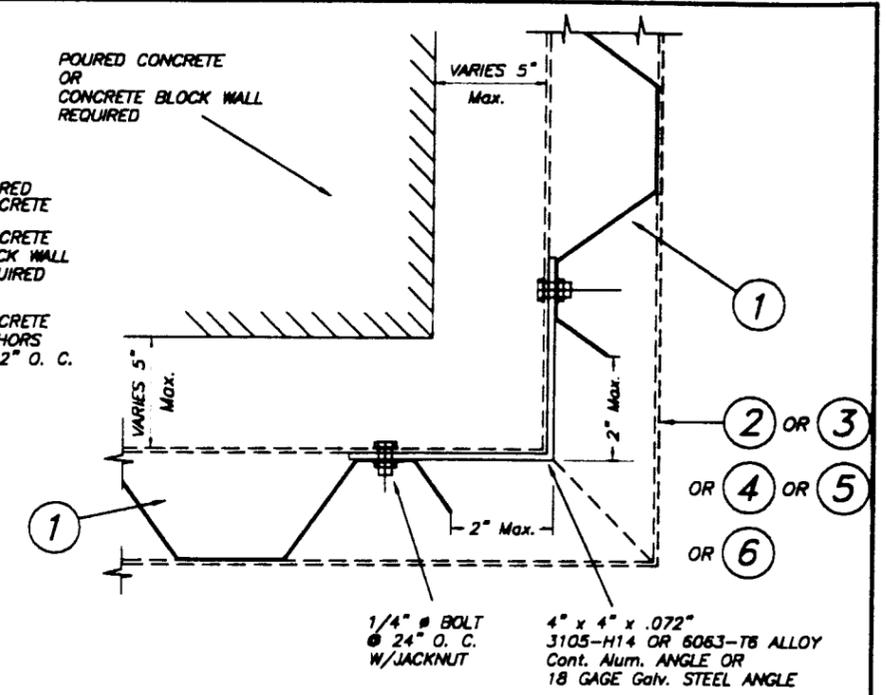
NOTE FOR COMBINATION OF SECTIONS:
 WALL/FLOOR/CEILING MOUNTING SECTIONS CAN BE COMBINED IN ANY WAY TO SUIT ANY INSTALLATION.



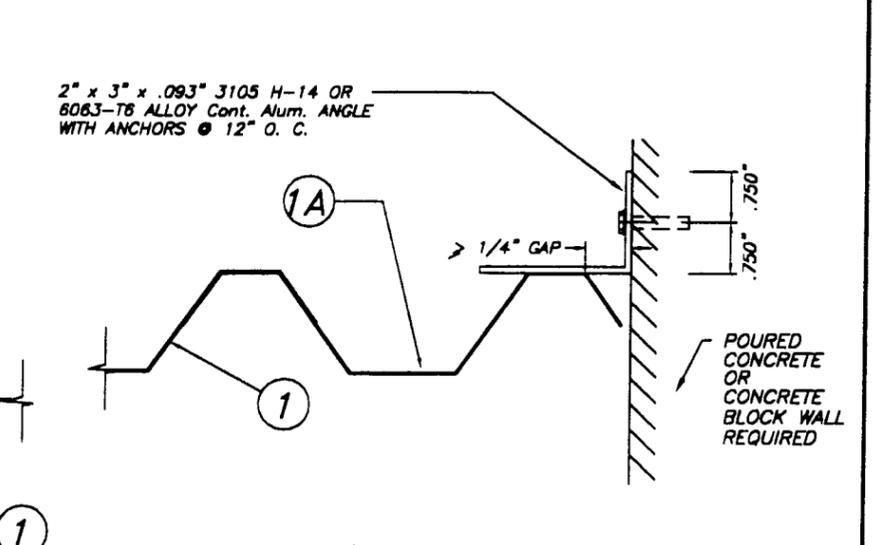
CASE A (Plan)
 SCALE: 1/4" = 1"



CASE C (Plan)
 SCALE: 1/4" = 1"



CASE B (Plan)
 SCALE: 1/4" = 1"



CASE D (Plan)
 SCALE: 1/4" = 1"

END CLOSURES DETAILS

PRODUCT RENEWED
 as complying with the Florida
 Building Code
 Acceptance No 02-1009.04
 Expiration Date 11/04/2007
 By *Walter A. Tillit Jr.*
 Miami Dade Product Control
 Division

MIAMI-DADE COUNTY

 TILTECO INC. TILLIT TESTING & ENGINEERING COMPANY 8363 N.W. 38th St., Ste. 217, VIRGINIA GARDENS, FL 33108 Phone: (305)871-1530 Fax: (305)871-1531 EB-0008719 WALTER A. TILLIT Jr. P. E. FLORIDA Lic. # 44167		20 GAGE GALV. STEEL STORM PANEL		AS SHOWN SCALE	
		NU-VUE INDUSTRIES, INC. 1053 - 1059 E. 29 STREET HIALEAH, FL 33013		9/17/02 DATE	
				02-450 DRAWING No	
REV. No	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
1	-	-	3	-	-
2	-	-	4	-	-

David D.
 9/17/02

MAXIMUM DESIGN PRESSURE RATING "W" (p.s.f.) AND CORRESPONDING MAXIMUM ANCHOR

SPACING SCHEDULE FOR INSTALLATIONS INTO CONCRETE AND C.B.S. STRUCTURES *

MAXIMUM DESIGN LOAD W (p.s.f.)	MAXIMUM ANCHORS SPACING FOR E. D. = 3 1/2" **						APPLICABLE TO SECTIONS # & ANY COMBINATION OF THEM	MAXIMUM PANEL LENGTH "L" (ft.)
	TAPCONS		CALK-IN		PANELMATES			
	TO CONCRETE	TO MASONRY	TO CONCRETE	TO MASONRY	TO CONCRETE	TO MASONRY		
+60.0, -72.0	12"	N/A	12"	N/A	11"	N/A	1 (TOP)	8'-2" OR LESS
	12"	8"	12"	12"	11"	11"	1 (BOTTOM) 5 (TOP/BOTTOM)	
	12"	N/A	12"	N/A	7 1/2'	N/A	2 (TOP)	
	11 1/2'	N/A	12"	N/A	6"	N/A	2 (BOTTOM)	
	12"	N/A	12"	N/A	11"	N/A	3 (TOP)	
	12"	8"	12"	12"	11"	11"	3 (BOTTOM)	
	N/A	N/A	12"	12"	11"	11"	6 (TOP/BOTTOM)	
	12"	8"	12"	12"	11"	11"	4 (TOP/BOTTOM)	
+60.0, -72.0	10 1/2"	N/A	11"	N/A	4 1/2"	N/A	1 (TOP)	>8'-2" TO 8'-9"
	12"	7 1/2"	12"	11"	10 1/2"	10 1/2"	1 (BOTTOM) 5 (TOP/BOTTOM)	
	12"	N/A	12"	N/A	7"	N/A	2 (TOP)	
	10 1/2"	N/A	11"	N/A	5 1/2"	N/A	2 (BOTTOM)	
	12"	N/A	12"	N/A	10 1/2"	N/A	3 (TOP)	
	12"	7 1/2"	12"	11"	10 1/2"	10 1/2"	3 (BOTTOM)	
	N/A	N/A	12"	6"	6"	6"	6 (TOP/BOTTOM)	
	12"	7 1/2"	12"	11"	10 1/2"	10 1/2"	4 (TOP/BOTTOM)	
+50.0, -55.0	12"	7 1/2"	12"	11"	10 1/2"	10 1/2"	5 (TOP/BOTTOM)	>8'-9" TO 11'-2"
	N/A	N/A	12"	6"	6"	6"	6 (TOP/BOTTOM)	
	12"	7 1/2"	12"	11"	10 1/2"	10 1/2"	4 (TOP/BOTTOM)	

E. D. = EDGE DISTANCE

MAXIMUM DESIGN PRESSURE RATING "W" (p.s.f.) AND CORRESPONDING MAXIMUM PANEL LENGTH "L" SCHEDULE

MAXIMUM DESIGN PRESSURE RATING W (p.s.f.)	Max. PANEL LENGTH L (ft.) (SEE SECTIONS)	MINIMUM SEPARATION TO GLASS	APPLICABLE TO SECTION # & ANY COMBINATION OF THEM
+60.0, -72.0	8'-9" OR LESS	2 1/2"	1
+60.0, -72.0	8'-9" OR LESS	3 3/8"	2
+60.0, -72.0	>8'-9" OR LESS	3 1/4"	3
+60.0, -72.0	8'-9" OR LESS	3"	4, 5 & 6
+50.0, -55.0	>8'-9" TO 11'-2"	3 3/8"	4, 5 & 6

* SEE SHEET 5 OF 5 FOR ANCHORS TYPE & SPACING FOR INSTALLATIONS INTO WOOD FRAME BUILDINGS.

** MAXIMUM ANCHOR SPACINGS ARE VALID FOR 3 1/2" EDGE DISTANCE. FOR E. D. LESS THAN 3 1/2", REDUCE ANCHOR SPACING BY MULTIPLYING SPACINGS SHOWN ON SCHEDULE BY THE FOLLOWING FACTORS. (Min. E. D. FOR CALK-IN ANCHORS & ELCO PANELMATE IS 2 1/2"). FOR THIS OPERATION TO BE POSSIBLE, REDUCE SPACING OBTAINED USING FACTOR SHALL NOT BE LESS THAN MINIMUM SPACING INDICATED FOR EACH ANCHOR TYPE AT ANCHOR LEGEND.

ANCHOR LEGEND

ACTUAL E. D.	FACTOR	
	TAPCON / PANELMATES	CALK-IN
3"	.86	.75
2 1/2"	.71	.50
2"	.50	-

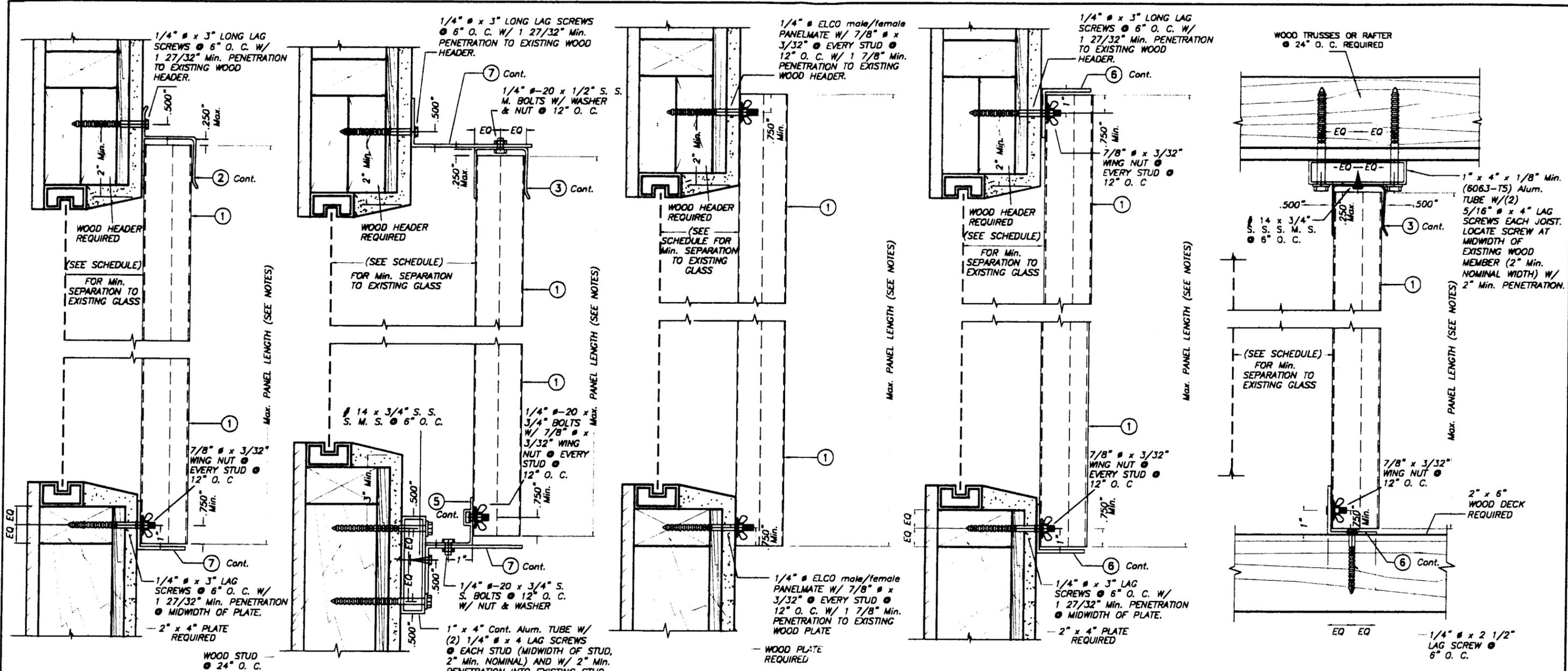
ANCHOR TYPE	MIN. ANCHOR SPACING
TAPCON/ PANELMATES	3"
CALK-IN	2 1/2"

David B.
9/17/02

PRODUCT RENEWED as complying with the Florida Building Code Acceptance No 02-1009.04 Expiration Date 11/04/2007 By *Heather A. Nelson* Miami Dade Product Control Division

MIAMI-DADE COUNTY

 TILLIT TESTING & ENGINEERING COMPANY 6585 N.W. 38th St., Ste. 217, VIRGINIA GARDENS, FL 33166 Phone: (305)871-1530 Fax: (305)871-1531 EB-0006719 WALTER A. TILLIT Jr., P. E. FLORIDA Lic. # 44167	20 GAGE GALV. STEEL STORM PANEL	AS SHOWN SCALE																		
	NU-VUE INDUSTRIES, INC. 1053 - 1059 E. 28 STREET HIALEAH, FL 33013	9/17/02 DATE	02-450 DRAWING No																	
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REV. No	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE															
1	-	-	3	-	-															
2	-	-	4	-	-															



ALTERNATIVE 1

ALTERNATIVE 3

ALTERNATIVE 4

ALTERNATIVE 5

CEILING & FLOOR MOUNTING INSTALLATION - SECTIONS B

SCALE: 1/4" = 1"

WALL MOUNTING INSTALLATIONS - SECTION A

SCALE: 1/4" = 1"

INSTALLATION DETAILS ON EXISTING WOOD BUILDINGS

NOTE FOR COMBINATION OF SECTIONS:
WALL MOUNTING SECTIONS CAN BE COMBINED IN ANY WAY TO SUIT ANY INSTALLATION.

- NOTES:**
- INSTALLATIONS ARE ONLY VALID FOR DESIGN WIND LOADS UP TO +60.0, -72.0 psf AND PANEL'S LENGTH UP TO 8'-9".
 - NEW 2" x 6" P. T. TO BE SOUTHERN PINE No. 2, SURFACED DRY WITH 19 % M. M. C. W/ SPECIFIC DENSITY OF 0.55.
 - FOR NEW WOOD FRAME CONSTRUCTION: WOOD MEMBERS TO BE SOUTHERN PINE No. 2, W/ SPECIFIC DENSITY OF 0.55 OR EQUAL.

PRODUCT RENEWED
as complying with the Florida Building Code
Acceptance No. 02-1009.04
Expiration Date 11/04/2007
By *Helmut A. Hahn*
Miami Dade Product Control Division

MIAMI-DADE COUNTY

David
9/17/02

<p>TILLIT TESTING & ENGINEERING COMPANY 6585 N.W. 36th St., Ste. 217, VIRGINIA GARDENS, FL 33108 Phone: (305)871-1530 Fax: (305)871-1531 EB-0006719 WALTER A. TILLIT Jr. P. E. FLORIDA Lic. # 44167</p>	20 GAGE GALV. STEEL STORM PANEL	AS SHOWN SCALE
	<p>NU-VUE INDUSTRIES, INC. 1053 - 1059 E. 29 STREET HALEAH, FL 33013</p>	9/17/02 DATE
	02-450 DRAWING No	
		SHEET 5 OF 5