



**BUILDING CODE COMPLIANCE OFFICE (BCCO)
PRODUCT CONTROL DIVISION**

**MIAMI-DADE COUNTY, FLORIDA
METRO-DADE FLAGLER BUILDING
140 WEST FLAGLER STREET, SUITE 1603
MIAMI, FLORIDA 33130-1563
(305) 375-2901 FAX (305) 375-2908**

NOTICE OF ACCEPTANCE (NOA)

**Jeld-Wen, Inc.
317525 Highway 97 N.
Chiloquin, OR 97624**

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the High Velocity Hurricane Zone of the Florida Building Code.

DESCRIPTION: Series "Jeld-Wen®" 6'8" W/E Outswing Opaque Insulated Steel Door w/wo Sidelites-Impact Resistant

APPROVAL DOCUMENT: Drawing No. S-2104, titled "Outswing Opaque Wood Edge Steel Door Up to 107" x 6-8 Unit", sheets 1 through 7 of 7, prepared by R.W Building Consultants, Inc., dated 9/11/01 with revision 3 dated 10/22/02, bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Division.

MISSILE IMPACT RATING: Large and Small Missile Impact

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA revises NOA # 01-1218.05 and, consists of this page 1 as well as approval document mentioned above. The submitted documentation was reviewed by **Jaime Eisen, P.E.**



**NOA No 02-1211.18
Expiration Date: August 15, 2007
Approval Date: January 30, 2003
Page 1**

Jeld-Wen, Inc.

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

(For File ONLY. Not part of NOA)

A. DRAWINGS

1. Manufacturer's die drawings and sections.
2. Drawing No. **S-2104**, titled "Outswing Opaque Wood Edge Steel Door Up to 107" x 6-8 Unit", sheets 1 through 7 of 7, prepared by R.W Building Consultants, Inc., dated 9/11/01 with revision 3 dated 10/22/02.

B. TESTS

1. Test reports on 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Forced Entry Test, per SFBC 3603.2 (b) and TAS 202-94
along with marked-up drawings and installation diagram of a DoorCraft series opaque wood edge steel door, prepared by Certified Testing Laboratories, Test Report No. **CTLA-961W**, dated 10/23/01, signed and sealed by Ramesh C. Patel, P.E.

Submitted under NOA #01-1218.05

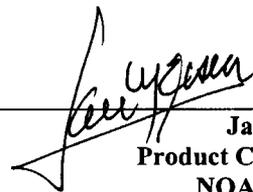
2. Test reports on 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Large Missile Impact Test per FBC, TAS 201-94
5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
6) Forced Entry Test, per FBC 3603.2 (b) and TAS 202-94
along with marked-up drawings and installation diagram of DoorCraft series OXXO configuration outswing and inswing opaque wood edge steel door, prepared by Certified Testing Laboratories, Test Report No. **CTLA-696W**, dated 11/01/01, signed and sealed by Ramesh C. Patel, P.E.

C. CALCULATIONS

1. Anchor Calculations and structural analysis dated 12/2/02, prepared by R.W. Building Consultants, Inc., signed and sealed by Lyndon F. Schimdt, P.E.

Submitted under NOA #01-1218.05

2. Anchor Calculations and structural analysis, prepared by Wendell Haney, P.E., dated 12/15/01, signed and sealed by Wendell Haney, P.E.



Jaime Eisen, P.E.
Product Control Division
NOA No 02-1211.18

Expiration Date: August 15, 2007
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D. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. **01-0718.08** issued to ODL, Inc. for "HP Propropylene Doorlight Assembly" dated 1/17/02, expiring on 1/17/06.
2. Tensile Test prepared by Certified Testing Laboratories, Test Report No. **CTLA-696WA/DADE01013**, dated May 03, 2001, tested per **ASTM E8/A370 or B557**, signed and sealed by Ramesh C. Patel, P.E.
3. Test reports No. J9906660-001 for "Surface burning characteristics" per ASTM E-84 and "Self ignition test" per ASTM 1929 D, for polystyrene core dated April 8, 1999, issued by Intertek Testing Services.
4. Notice of Acceptance No. **02-0429.11**, issued to Trinity Glass International, Inc. for "Trinity Lite Frame" dated 7/3/02, expiring on 7/3/07.

E. STATEMENTS

1. Statement letter of conformance and no financial interest, dated 12/2/02, signed and sealed by Lyndon Schmidt, P.E.
2. Statement letter of no financial interest, dated 10/10/02, signed by Steve Frey.

F. OTHER

1. Notice of Acceptance No. **01-1218.05** issued to Jeld-Wen, Inc. for Series "DoorCraft®" 6'8" W/E Outswing Opaque Insulated Steel Door w/wo Sidelites" dated 10/15/02, expiring on 10/15/07.



Jaime Eisen, P.E.
Product Control Division
NOA No 02-1211.18
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JELD-WEN® Steel

WOOD EDGE OPAQUE INSULATED STEEL DOOR
OUTSWING 6-8 UNITS W/AND W/O SIDELITES

GENERAL NOTES

1. THIS PRODUCT IS DESIGNED TO COMPLY WITH THE FLORIDA BUILDING CODE.
2. WOOD BUCKS BY OTHERS, MUST BE ANCHORED PROPERLY TO TRANSFER LOADS TO THE STRUCTURE.
3. PRODUCT ANCHORS SHALL BE AS LISTED AND SPACED AS SHOWN ON DETAILS. ANCHOR EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.
4. DESIGNED PRESSURE RATING SEE TABLE PAGE 1.
5. THIS SYSTEM MEET THE WATER REQUIREMENTS FOR "HIGH VELOCITY HURRICANE ZONES". SEE NOTE BELOW DESIGN PRESSURE CHART.
6. THIS SYSTEM REQUIRES WINDBORNE DEBRIS EXTERNAL PROTECTION AS PRESCRIBED IN SECTION 1626.1 OF THE FLORIDA BUILDING CODE FOR THE SIDELITES ONLY.
7. SIDELITES ARE AN OPTION AND CAN BE USED IN A SINGLE OR DOUBLE CONFIGURATION.

RESIDENTIAL INSULATED STEEL DOOR (Common to all frame conditions)

Door Leaf Construction:

Face sheets: 24 ga. (0.020") minimum thickness, Galvanized steel A-525 commercial quality - AKDQ per ASTM 620 with yield strength $F_y(\text{ave.})=23,675$ psi.

Core design: Expanded polystyrene with 1.0 to 1.25 lbs. density, by Jeld-Wen, Inc.

Panel Construction: The active and inactive panels are constructed from 24 ga. (0.020" min.) galvanized steel. The face sheet top and bottoms are bent 90° over the top and bottom rails. The top rail consists of LVL measuring 1.57" x 1.042". The bottom rail is roll formed 0.021" galvanized steel measuring 1.67" x 1.21" with a 1.645" x 3.0" x 0.831" piece of pressed fiber board at each corner attached w/0.5" x 2.0" wire staples. The sides of the face sheet are roll formed into the LVL latch stile and pine hinge stile measuring 1.67" x 1.0". The interior cavity is filled with polystyrene. The face sheets are glued to the polystyrene.

Sash Construction: The sash is constructed from 24GA. (0.020" min.) galvanized steel. The edges of the face sheet are bent 90° over the polystyrene core and glued to it. The sashes are routed to receive the ODL (HP Polypropylene - Thermofil-P6-30FM0391) & Trinity lite frames. The units are glazed with 0.125" tempered glass. The lite frames are wet glazed on the exterior.

Frame Construction: The frames are constructed from Pine jambs measuring 4.563" x 1.25". The head jambs are mortised and butt joined to the side jambs and attached with (3) 16 ga. 2" x 7/16" crown wire staples. The units use a bump face threshold measuring 4.041" x 1.0". The threshold is attached to the frame with (3) 16GA. 2" x 7/16" crown wire staples.

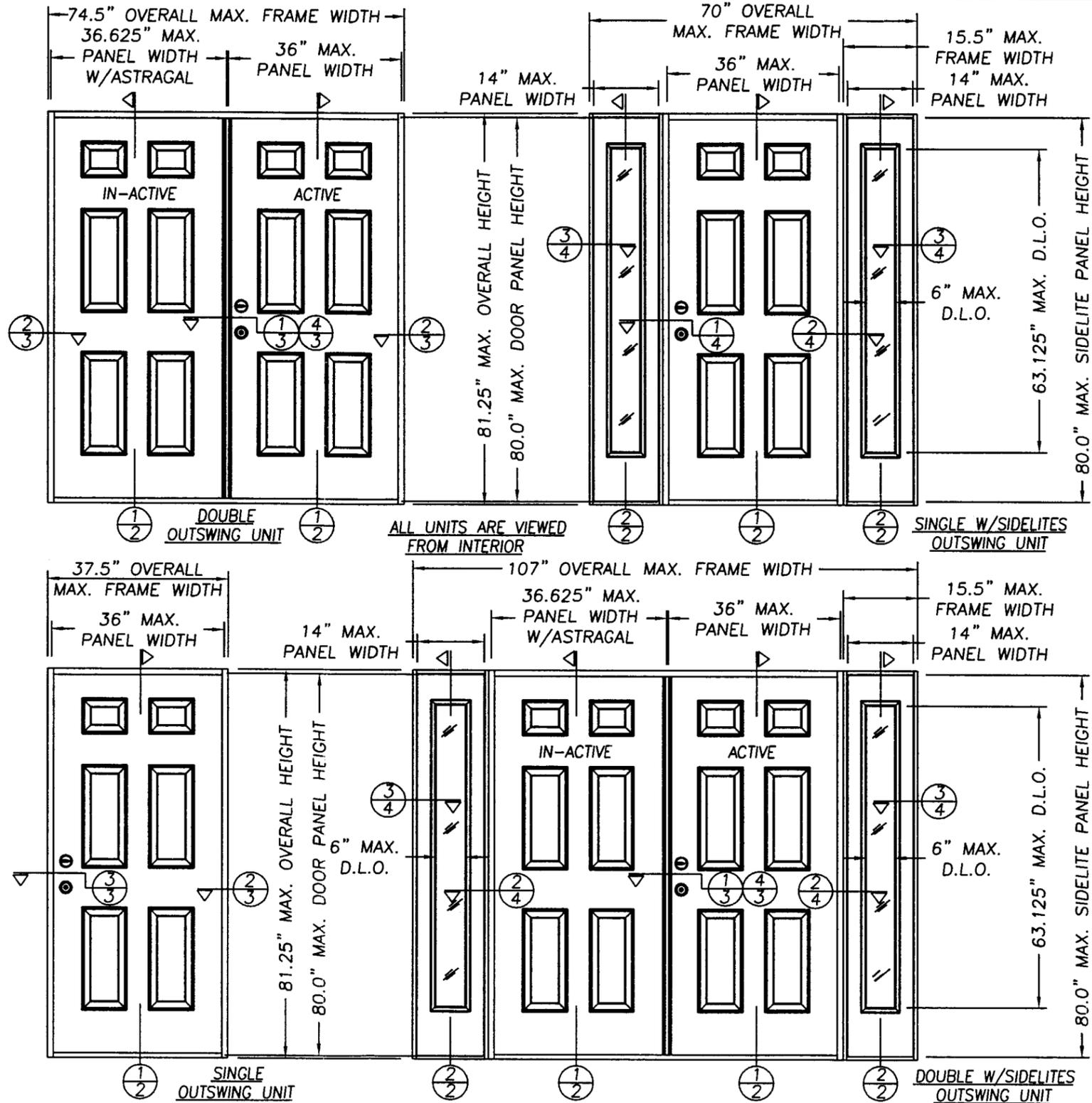


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SHEET #	DESCRIPTION
1	GENERAL NOTES AND TYPICAL ELEVATIONS
2	VERTICAL CROSS SECTIONS & BILL OF MATERIALS
3	HORIZONTAL CROSS SECTIONS
4	HORIZONTAL CROSS SECTIONS & NOTES
5	ANCHORING LOCATIONS & DETAILS
6	ANCHORING LOCATIONS & GLAZING DETAIL
7	UNIT COMPONENTS

DESIGN PRESSURE RATING (WHERE WATER INFILTRATION REQUIREMENT IS NEEDED)		
UNIT TYPE	POSITIVE	NEGATIVE
SINGLE W/WO SIDELITES	+66.7 psf	-70.0 psf
DOUBLE W/WO SIDELITES (WINDJAMBER II ASTRAGAL)	+66.7 psf	-70.0 psf
DOUBLE W/WO SIDELITES (IMPERIAL ASTRAGAL)	+57.0 psf	-57.0 psf

PRODUCT REVISED
as complying with the Florida
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Acceptance No 02-1211.18
Expiration Date 08/15/07
By *[Signature]*
Miami, FL Product Control
Division

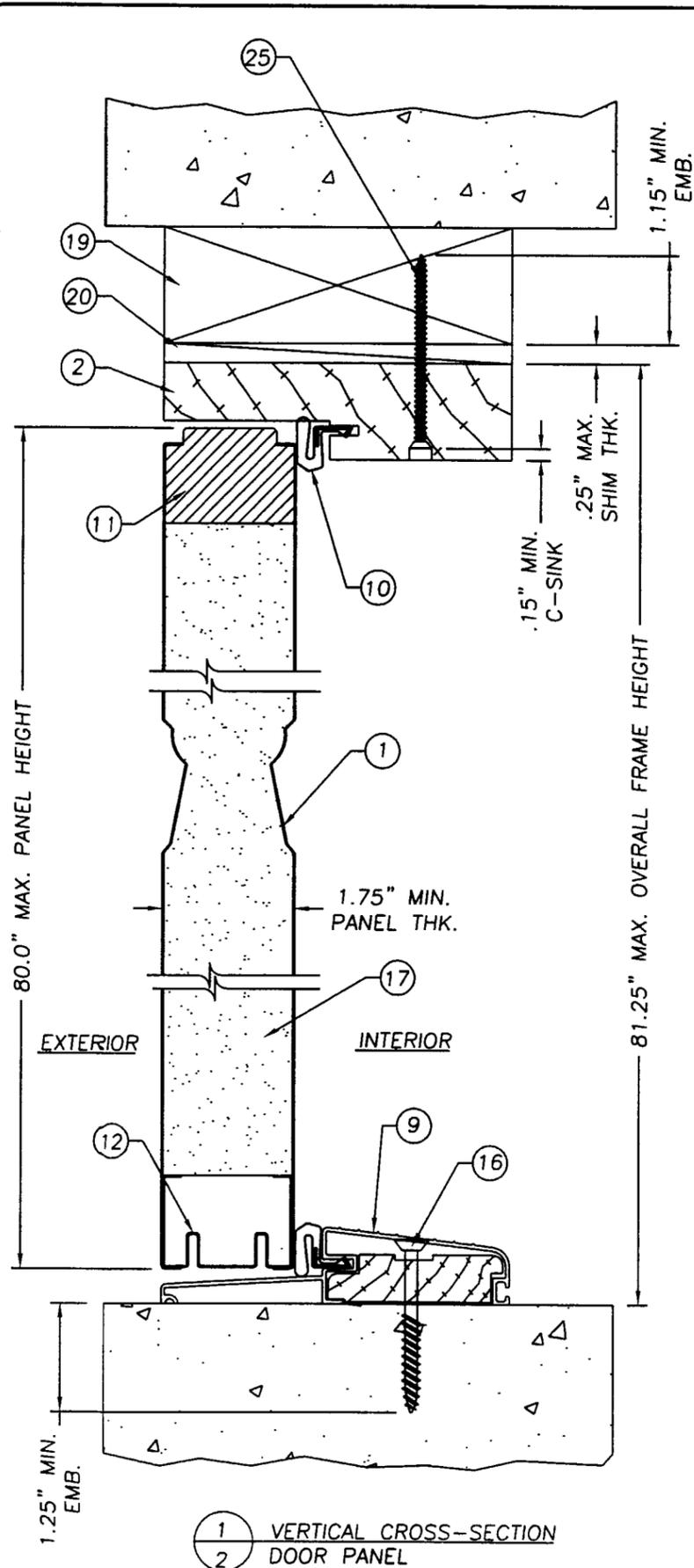
DATE: 09/11/01
SCALE: N.T.S.
DWG. BY: TJH
CHK. BY: RW
DRAWING NO.: S-2104
SHEET 1 OF 7

JELD-WEN, INC.
31725 HIGHWAY 97 NORTH
CHILOQUIN, OR. 97624
PH. 541.783.2057

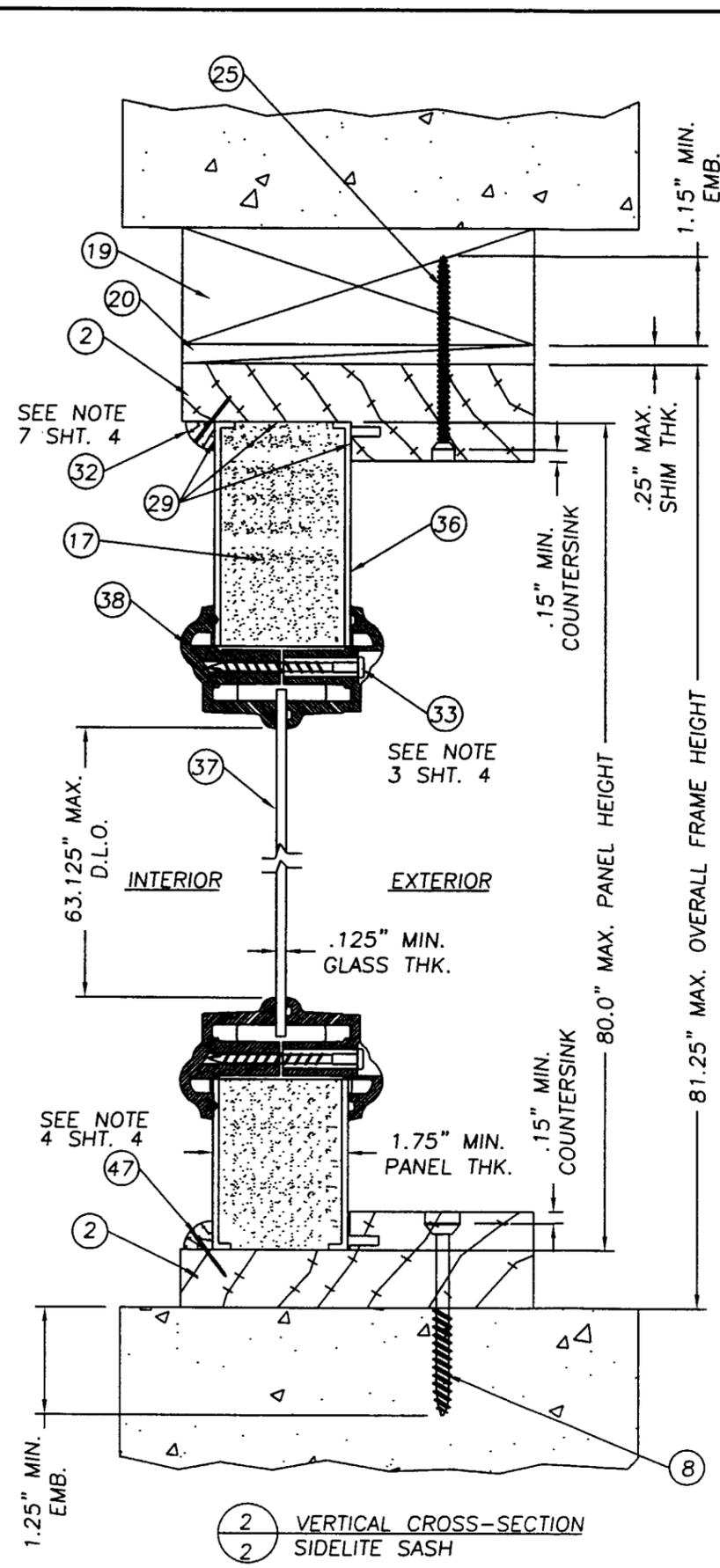
PRODUCT:
OUTSWING OPAQUE WOOD
EDGE STEEL DOOR UP TO
107" x 6-8 UNIT
PART OR ASSEMBLY:
GENERAL NOTES &
TYPICAL ELEVATIONS

NO.	DATE	REVISIONS	BY
3	10/22/02	ADDED TRINITY FRAME ZRK	TJH
2	06/06/02	GENERAL REVISION	TJH
1	03/14/02	GENERAL REVISION	TJH

RW BUILDING
CONSULTANTS, INC.
813.659.9197



1 VERTICAL CROSS-SECTION DOOR PANEL
2 DOOR PANEL



2 VERTICAL CROSS-SECTION SIDELITE SASH

ITEM	DESCRIPTION	MATERIAL
1	DOOR PANEL FACE SHEET 24GA. (.021\" MIN.)	STEEL
2	HEAD JAMB (1 1/4\" x 4 9/16\" PONDEROSA FINGER JOINTED PINE)	PINE
3	HINGE JAMB (1 1/4\" x 4 9/16\" PONDEROSA FINGER JOINTED PINE)	PINE
4	SIDELITE BLANK JAMB (1 1/4\" x 4 9/16\" PONDEROSA FINGER JOINTED PINE)	PINE
5	4\" x 4\" BUTT HINGE 12ga. (.097\" HAGER)	STEEL
6	#10 X 1\" PFH WOOD SCREW (HINGE TO DOOR)	STEEL
7	LVL LATCH SIDE STILE (1.67 X 1.0\")	-
8	1/4\" x 2 1/2\" TAPCON	STEEL
9	OUTSWING BUMPER THRESHOLD (.050\" EXTRUDED ALUM. BY PEMKO)	ALUM.
10	COMPRESSION WEATHERSTRIP (SCHLEGEL Q-LON QDS 650)	FOAM
11	TOP RAIL (1.67\" x 1.0\")	WOOD
12	BOTTOM RAIL (1.73\" x 1.21\" x 0.021\" THK. MIN. 24GA.)	STEEL
13	DOOR HINGE STILE (1.67\" x 1.0\")	WOOD
14	#10 x 1 3/4\" PFH WOOD SCREW	STEEL
15	WOOD LOCK BLOCK (1.71\" x 4.0\" x 11.875\")	WOOD
16	1/4\" x 2 1/4\" TAPCON	STEEL
17	EXPANDED POLYSTYRENE (1.0 to 1.25 lb. DENSITY) BY JELD-WEN	FOAM
18	OPTIONAL EXTRUDED ALUM. ASTRAGAL (.050\" WALL IMPERIAL)	ALUM.
19	2x WOOD SUB BUCK	WOOD
20	SHIM MATERIAL (.25\" MAX. THK.)	-
21	KWIKSET TITAN 700 SERIES KNOB	-
22	KWIKSET TITAN 700 SERIES DEADBOLT	-
23	BRAD TRIM NAIL 3/4\" L.	STEEL
24	#8 x 2\" PFH WOOD SCREW	STEEL
25	#8 x 2 1/2\" PFH WOOD SCREW	STEEL
26	ASTRAGAL EXTRUDED ALUM. (WR68J WINDJAMBER II)	ALUM.
27	YALE KNOB HERITAGE SERIES	-
28	YALE DEADBOLT HERITAGE SERIES	-
29	SILICONE CAULK (CR LAWRENCE 33C)	SILICONE
30	GLAZING COMPOUND (QSD BY ODL)	SILICONE
31	#8 x 1\" PFH WOOD SCREW (WR68J ASTRAGAL TO DOOR)	STEEL
32	3/8\" x 3/8\" 1/4\" ROUND SIDELITE STOP	WOOD
33	#8 x 1 1/2\" TEK SCREW (LITE FRAME)	STEEL
34	SCHLAGE KNOB SET #F51	-
35	SCHLAGE DEADBOLT #B360	-
36	STEEL SIDELITE PANEL 24GA. (.021\" MIN. STEEL)	STEEL
37	1/8\" TEMPERED GLASS (BY PPG)	GLASS
38	LITE FRAME (ODL HP POLYPROP. THERMOFIL-P6-30FM0391)	POLYPROP.
39	LATCH JAMB (1 1/4\" x 4 9/16\" PONDEROSA FINGER JOINTED PINE)	PINE
40	#10 x 2\" PFH WOOD SCREW	STEEL
41	#10 x 1\" PFH WOOD SCREW (IMPERIAL ASTRAGAL TO DOOR)	STEEL
42	3/4\" THK. x 4 9/16\" DEEP PRESSURE TREATED REINFORCEMENT	WOOD
43	1/4\" x 1 3/8\" WOOD MULLION CAP	WOOD
44	16GA. BRAD TRIM NAIL 1\" L.	STEEL
45	GLAZING COMPOUND DOW 1199 SILICONE	SILICONE
46	LITE FRAME BY TRINITY FOR 1/2\" GLASS	POLYPROP.
47	1/2\" INSULATED TEMP. GLASS BY TRINITY/AMPAC	-
48	LITE FRAME BY TRINITY FOR 1\" GLASS	POLYPROP.
49	1\" INSULATED TEMP. GLASS BY TRINITY/AMPAC	-
50	LITE FRAME SCREW #6 X 1 1/2\" PANHEAD	STEEL

JELD-WEN, INC.
31725 HIGHWAY 97 NORTH
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PH. 541.783.2057

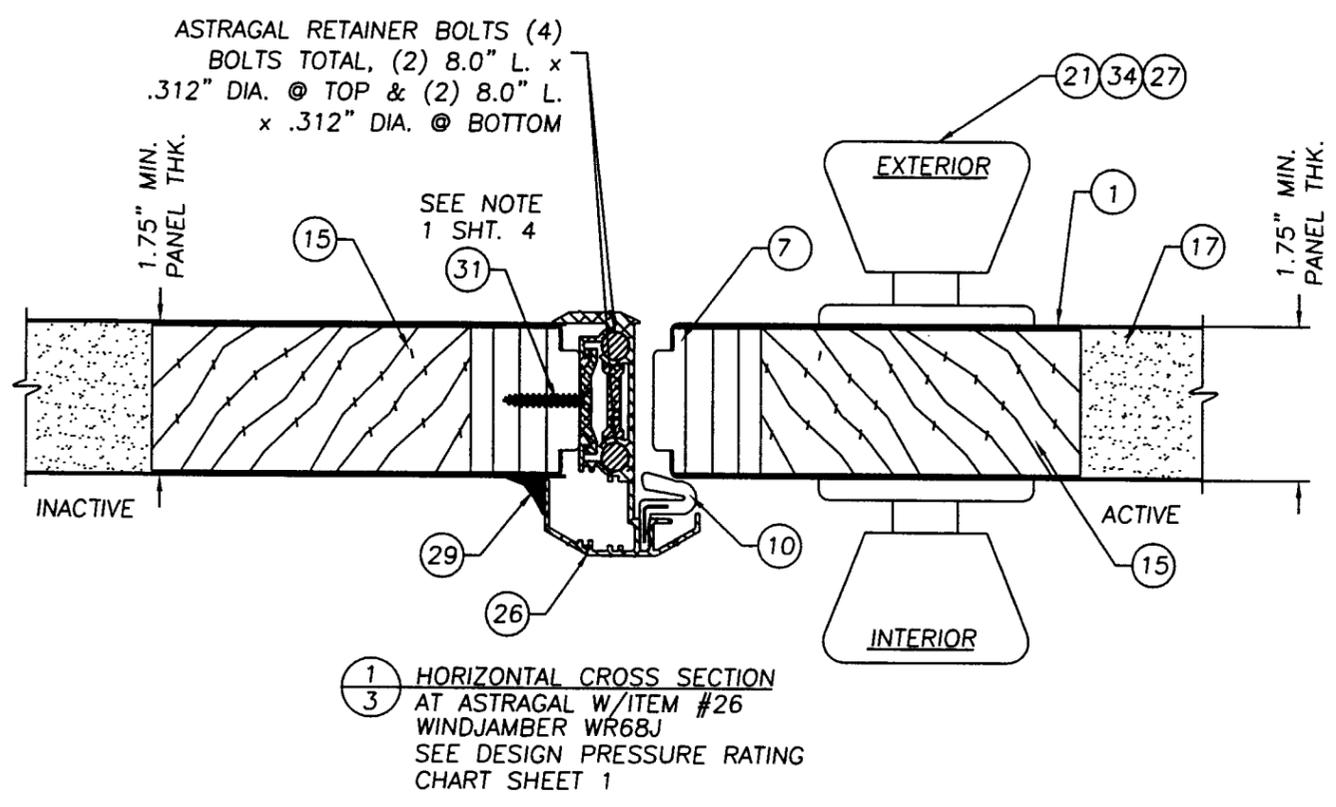
PRODUCT: OUTSWING OPAQUE WOOD EDGE STEEL DOOR UP TO 107\" x 6-8 UNIT
PART OR ASSEMBLY: VERTICAL CROSS SECTIONS & BILL OF MATERIALS

NO.	DATE	BY	REVISIONS
3	10/22/02	ZRK	ADDED TRINITY FRAME
2	06/06/02	TJH	GENERAL REVISION
1	03/14/02	TJH	GENERAL REVISION

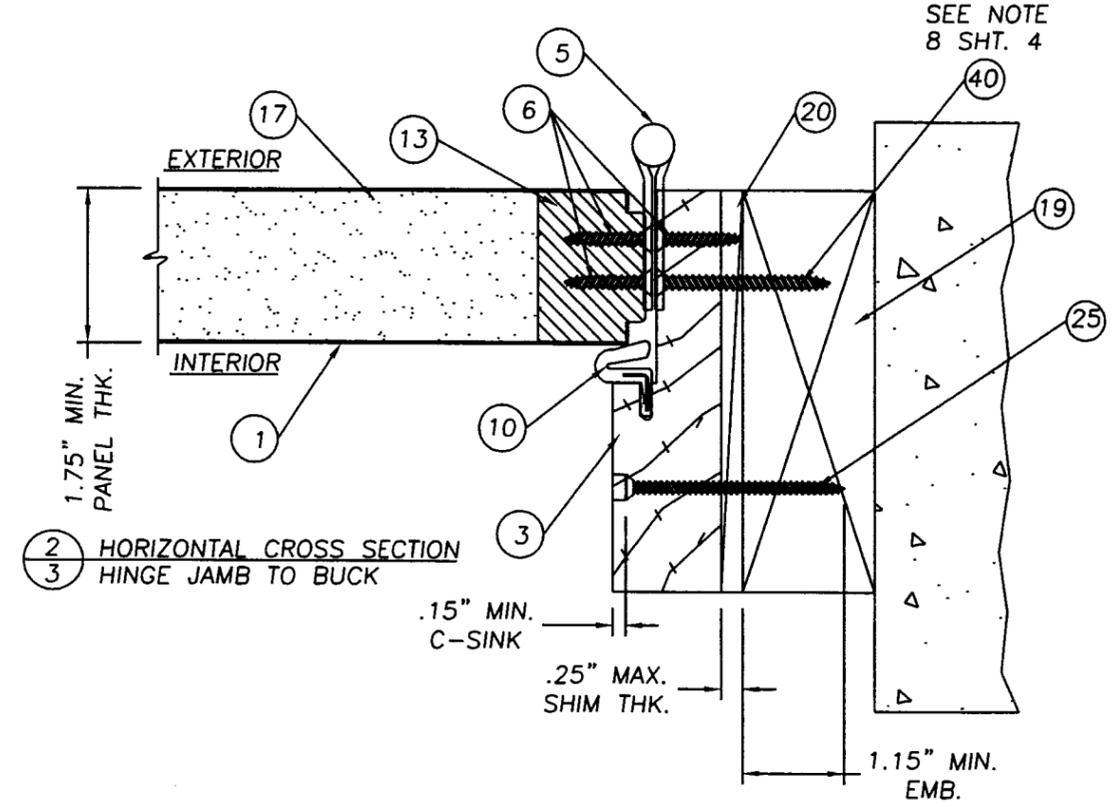
RW BUILDING CONSULTANTS, INC.
813.659.9197

PRODUCT REVISED as complying with the Florida Building Code Acceptance No 02-1211.18 Expiration Date 08/15/07
By: *[Signature]*
Miami Dade Product Control Division

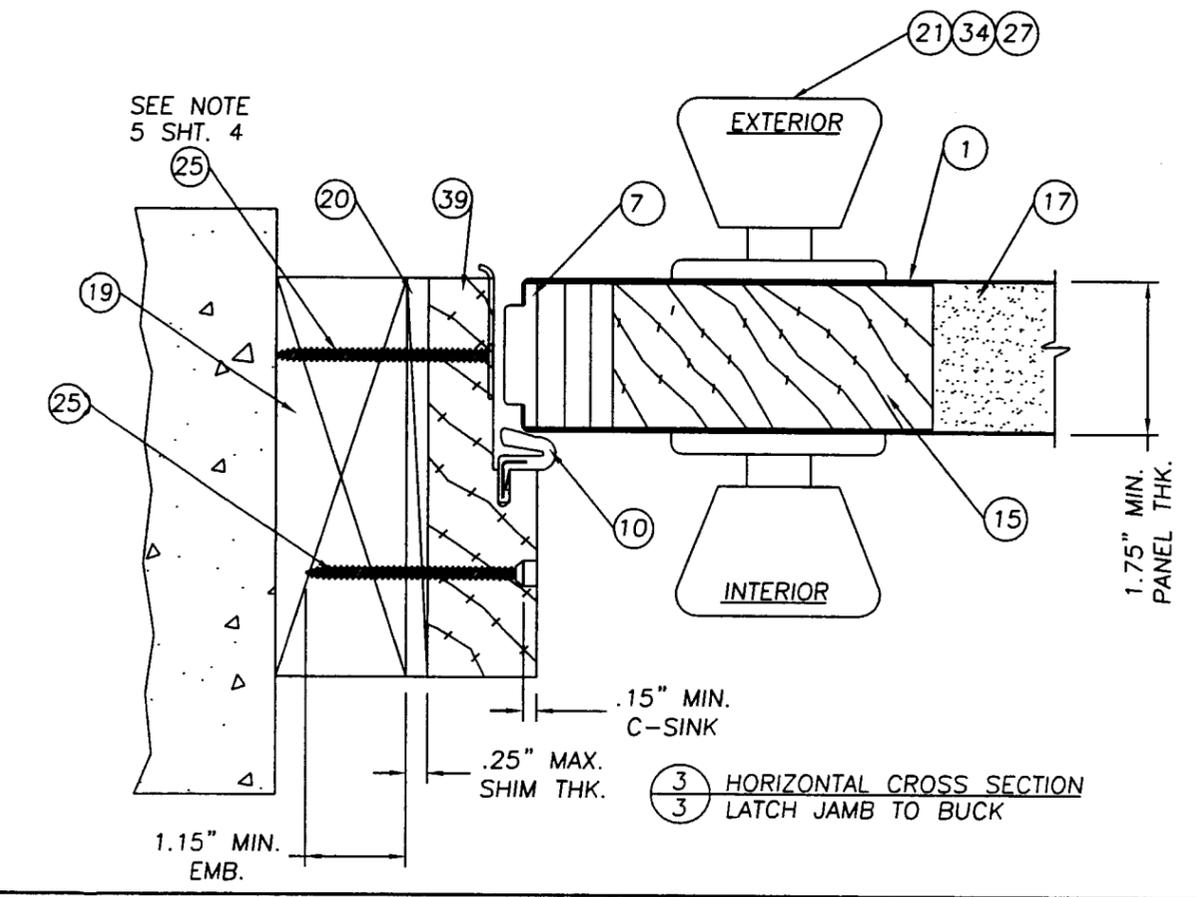
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SCALE: N.T.S.
DWG. BY: TJH
CHK. BY: RW
DRAWING NO.: S-2104
SHEET 2 OF 7



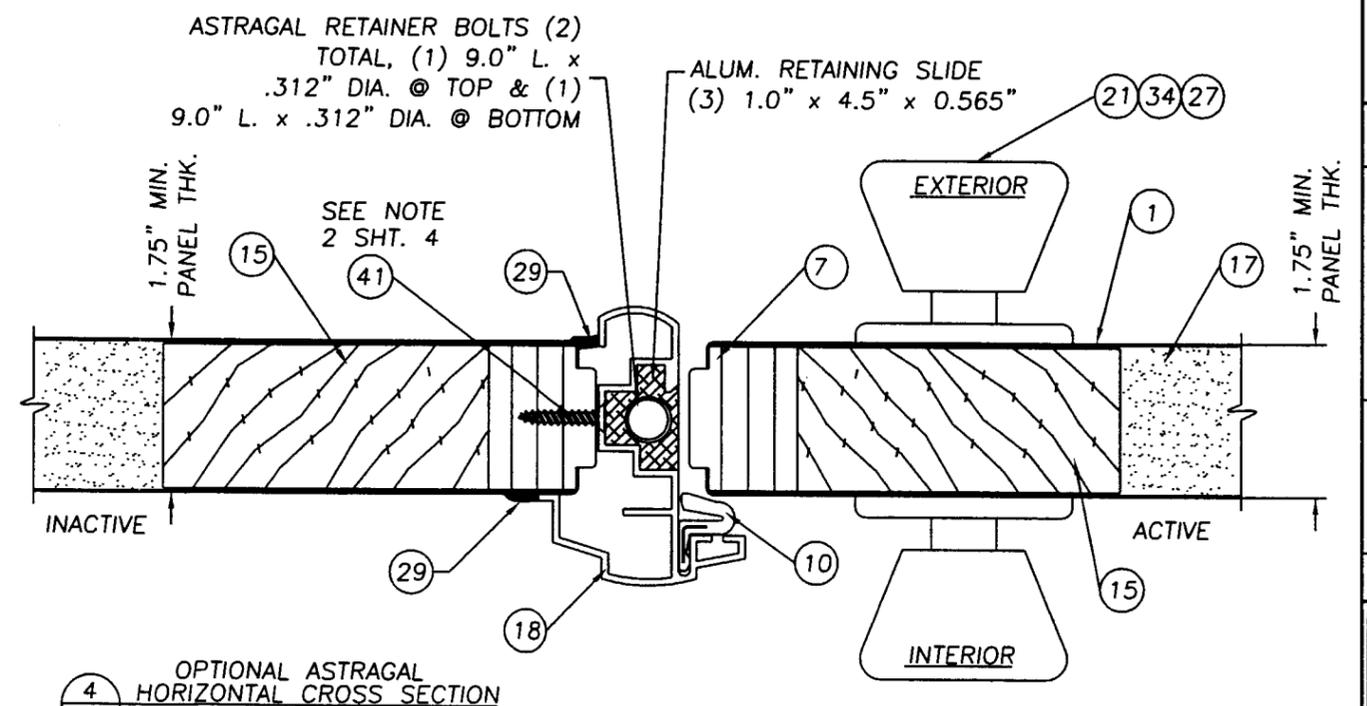
1 HORIZONTAL CROSS SECTION
3 AT ASTRAGAL W/ITEM #26
WINDJAMBER WR68J
SEE DESIGN PRESSURE RATING
CHART SHEET 1



2 HORIZONTAL CROSS SECTION
3 HINGE JAMB TO BUCK



3 HORIZONTAL CROSS SECTION
3 LATCH JAMB TO BUCK



4 OPTIONAL ASTRAGAL
3 HORIZONTAL CROSS SECTION
3 AT ASTRAGAL W/ITEM #18
IMPERIAL ASTRAGAL
SEE DESIGN PRESSURE RATING
CHART SHEET 1

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31725 HIGHWAY 97 NORTH
CHILOQUIN, OR. 97624
PH. 541.783.2057

PRODUCT:
OUTSWING OPAQUE WOOD
EDGE STEEL DOOR UP TO
107" x 6-8 UNIT

PART OR ASSEMBLY:
HORIZONTAL CROSS
SECTIONS

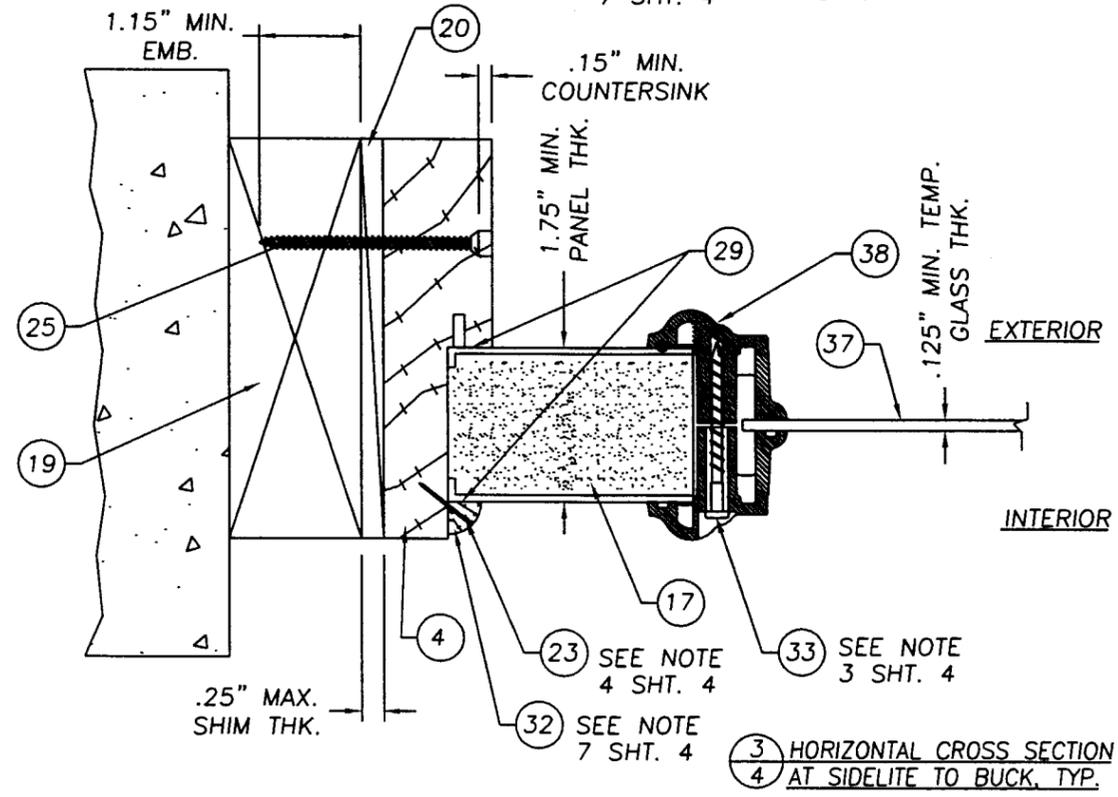
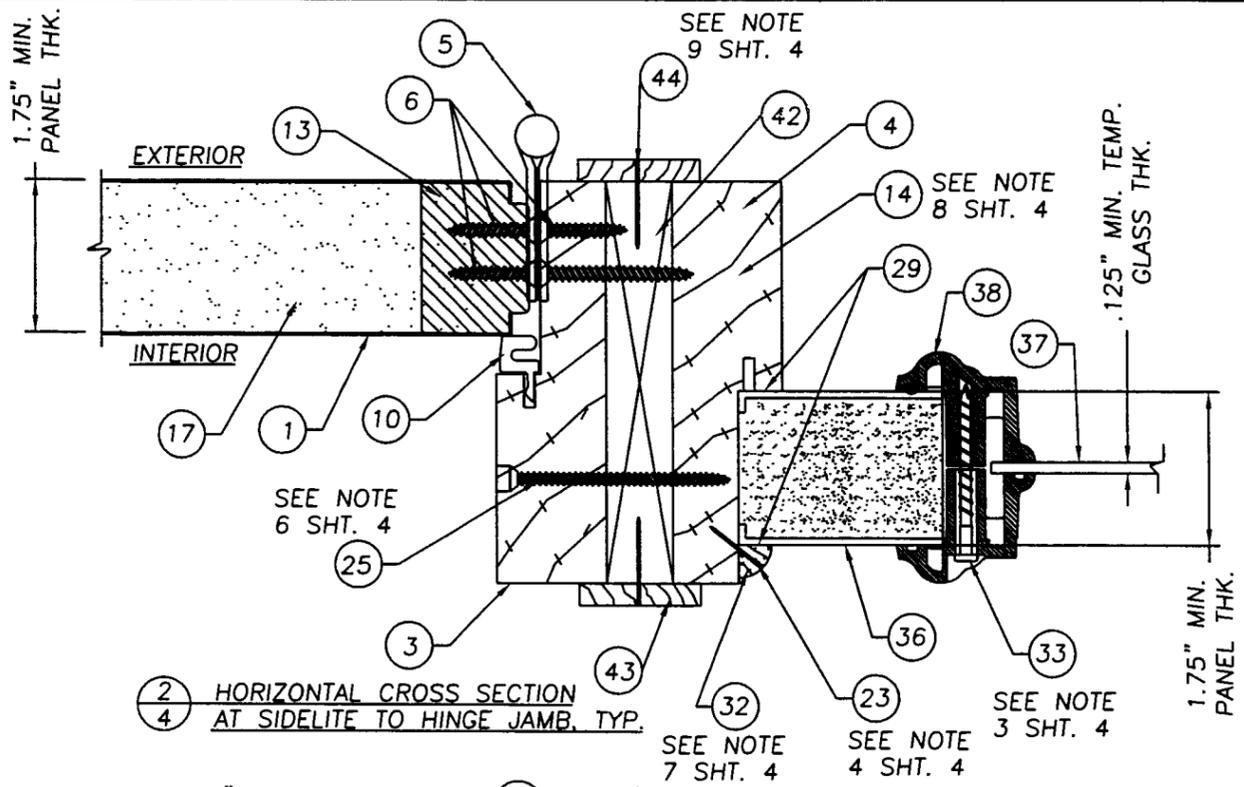
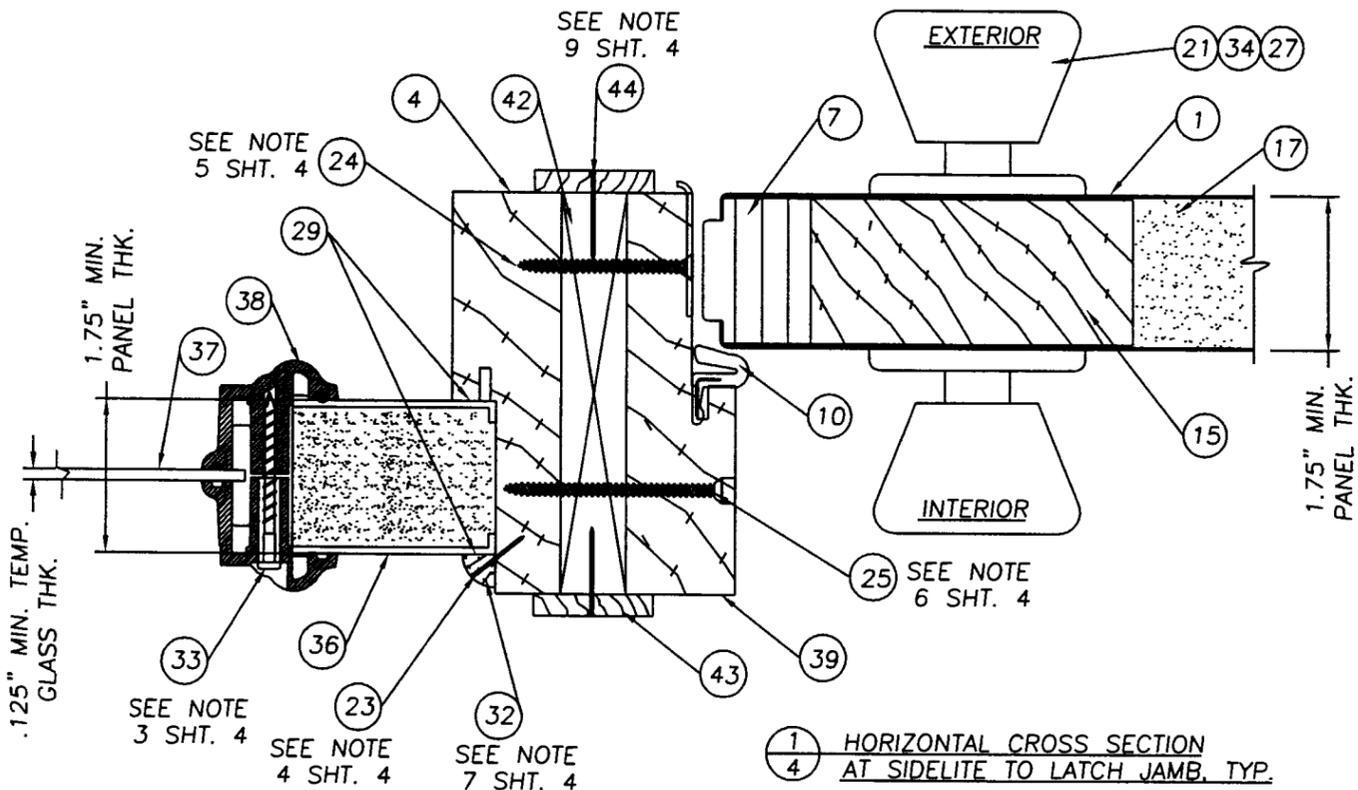
NO.	DATE	REVISIONS	BY
3	10/22/02	ADDED TRINITY FRAME ZRK	TJH
2	06/06/02	GENERAL REVISION	TJH
1	03/14/02	GENERAL REVISION	TJH

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DWG. BY: TJH
CHK. BY: RW
DRAWING NO.:
S-2104
SHEET 3 OF 7



- NOTES:
1. SPACING FOR #8 x 1" PFH SCREW ATTACHING THE WINDJAMBER ASTRAGAL TO THE INACTIVE DOOR IS AS FOLLOWS: TOP DOWN; 1.0", 3.0" & 5.0". FROM THE BOTTOM UP; 1.0", 3.0", 5.0", 20.0" & 38.75".
 2. SPACING FOR ITEM 41 #10 x 1" PFH SCREW ATTACHING THE IMPERIAL ASTRAGAL TO THE INACTIVE DOOR IS AS FOLLOWS: FROM THE TOP DOWN & BOTTOM UP; 1.0", 2.5", 4.0", 5.5", 13.0", 18.0" & 26.0". (14 PFH SCREWS TOTAL)
 3. SPACING FOR #8 x 1 1/2" PLASCREW IS AS FOLLOWS; TOP & BOTTOM; (2) SCREWS 3.0" IN FROM EACH HORIZONTAL CORNER. FROM THE TOP OF THE FRAME DOWN ON THE SIDES; 3.0", 13.0", 26.0", 39.0", 52.0" & 63.0".
 4. SPACING FOR BRAD TRIM NAIL 3/4" L. ATTACHING THE QUARTER ROUND TO THE SIDELITE IS AS FOLLOWS; TOP & BOTTOM; 1.25" IN FROM EACH HORIZONTAL CORNER WITH (1) MORE NAIL IN THE MIDDLE. SIDES; 1.25" FROM EACH END & SIX MORE EQUALLY SPACED ON THE FIELD.
 5. WHEN ATTACHING THE STRIKE PLATE TO THE JAMB AND BUCK USE #8 x 2 1/2" PFH WOOD SCREW. WHEN ATTACHING THE STRIKE PLATE TO THE JAMB AND SIDELITE JAMB AT THE MULLION USE #8 x 2." PFH WOOD SCREW.
 6. SPACING FOR #8 x 2.5" PFH WOOD SCREW ATTACHING THE MULLIONS TOGETHER IS AS FOLLOWS; 6.0" FROM EACH VERTICAL CORNER WITH (4) MORE SCREWS EQUALLY SPACED, A TOTAL OF (6) SCREWS PER EACH VERTICAL MULLION.
 7. THE SIDELITE IS SECURED INTO THE SIDELITE JAMB WITH SILICONE CAULK ON THREE SIDES & 3/8" x 3/8" 1/4 ROUND & BRAD TRIM NAIL x 3/4" L.
 8. WHEN ATTACHING THE HINGE TO THE JAMB AND BUCK USE #10 x 2" PFH WOOD SCREW. WHEN ATTACHING THE HINGE TO THE JAMB AND SIDELITE JAMB AT THE MULLION USE #10 x 1 3/4" PFH WOOD SCREW.
 9. THE MULLION CAP IS ATTACHED TO THE PRESSURE TREATED REINFORCEMENT WITH ITEM #44 A 1" TRIM NAIL SPACED A MAX. OF 12" ON CENTER.
 10. SPACING FOR ITEM #50 THE #6 x 1 1/2" PANHEAD SCREW ON THE TRINITY SIDELITE FRAME IS AS FOLLOWS: FROM THE TOP DOWN ON THE SIDES (5) AT 3.25", 18.0625", 32.8125", 47.5625" & 62.625". THE TOP & BOTTOM (1) SCREW AT 4.4375".

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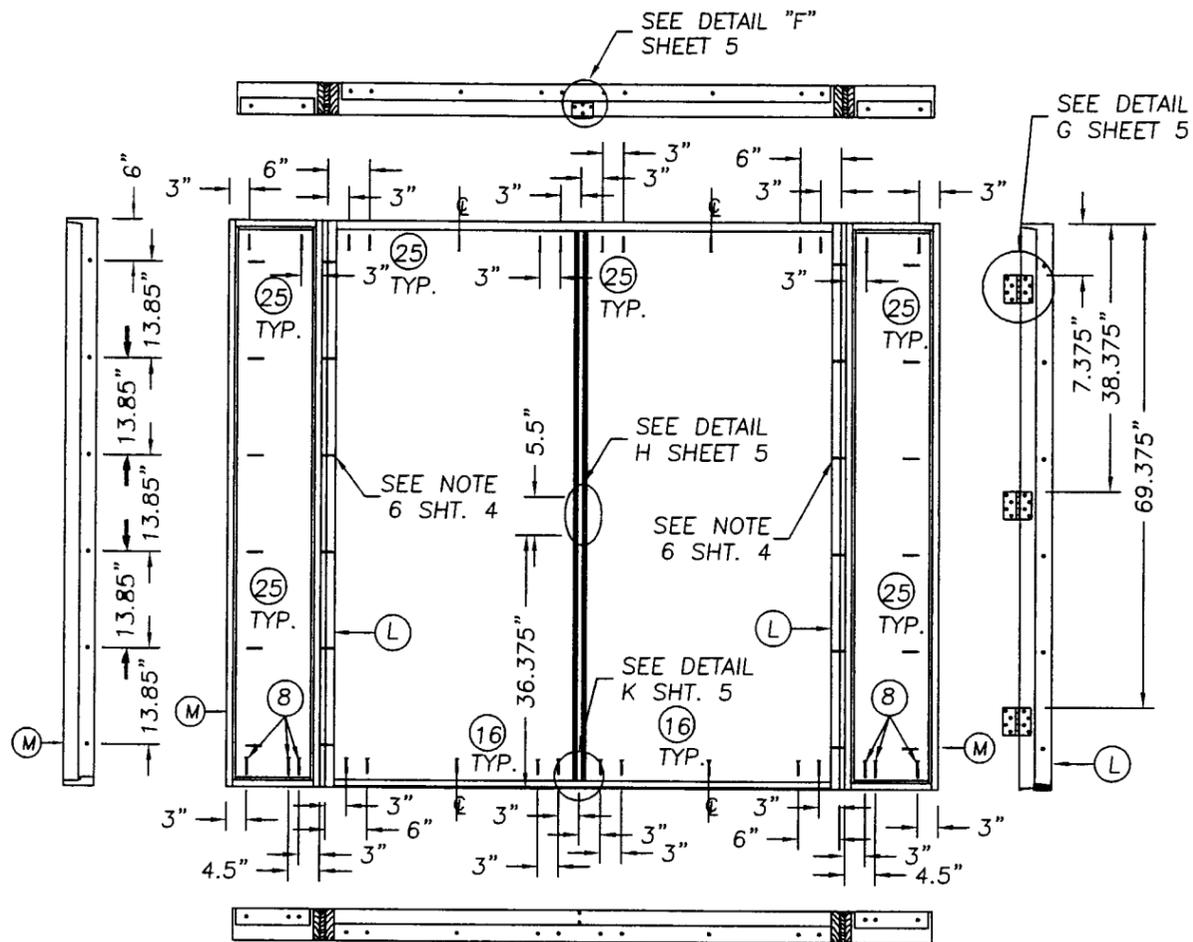
PRODUCT: OUTSWING OPAQUE WOOD EDGE STEEL DOOR UP TO 107" x 6-8 UNIT
 PART OR ASSEMBLY: HORIZONTAL CROSS SECTIONS & NOTES

NO.	DATE	REVISIONS
3	10/22/02	ADDED TRINITY FRAME ZRK
2	06/06/02	GENERAL REVISION TJH
1	03/14/02	GENERAL REVISION TJH
		BY

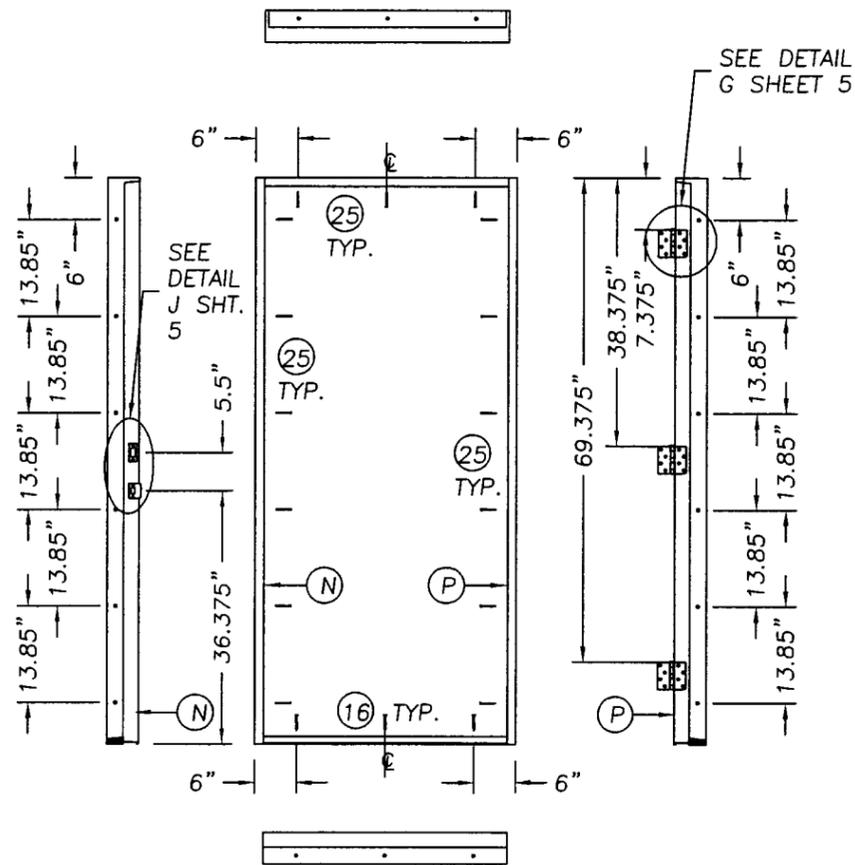
RW BUILDING CONSULTANTS, INC.
 813.659.9197

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 By: *[Signature]*
 Miami Code Product Control Division

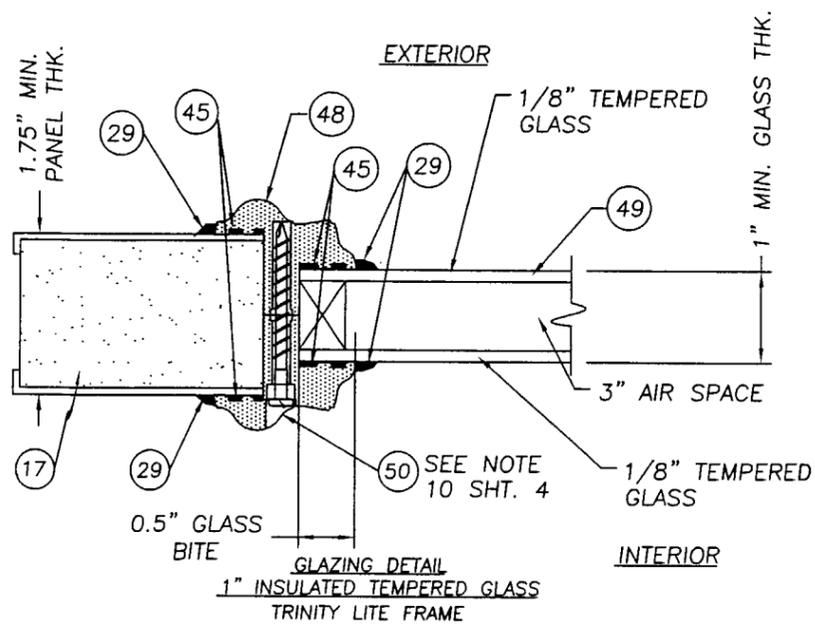
DATE: 09/11/01
 SCALE: N.T.S.
 DWG. BY: TJH
 CHK. BY: RW
 DRAWING NO.: S-2104
 SHEET 4 OF 7



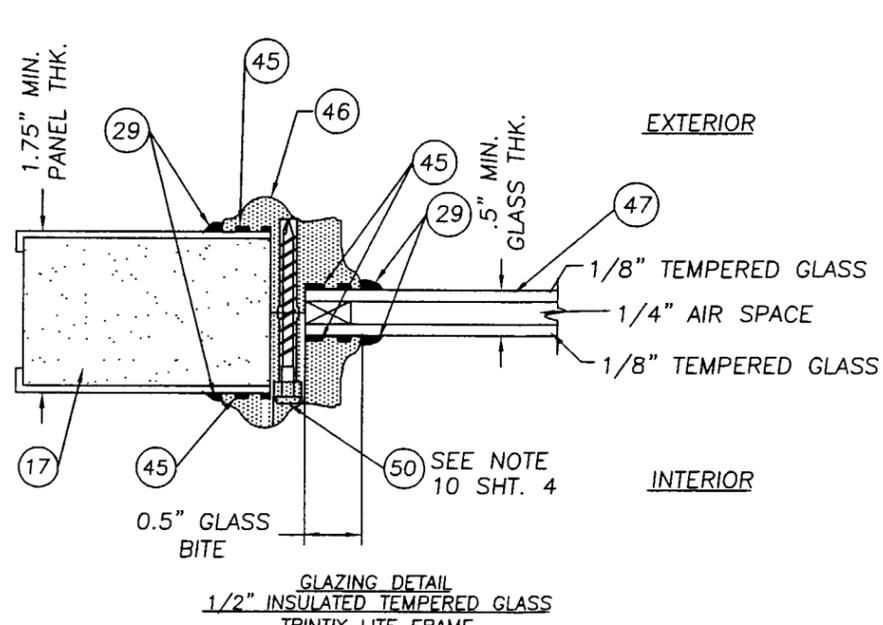
DOUBLE DOOR W/SIDELITES ANCHORING LOCATIONS



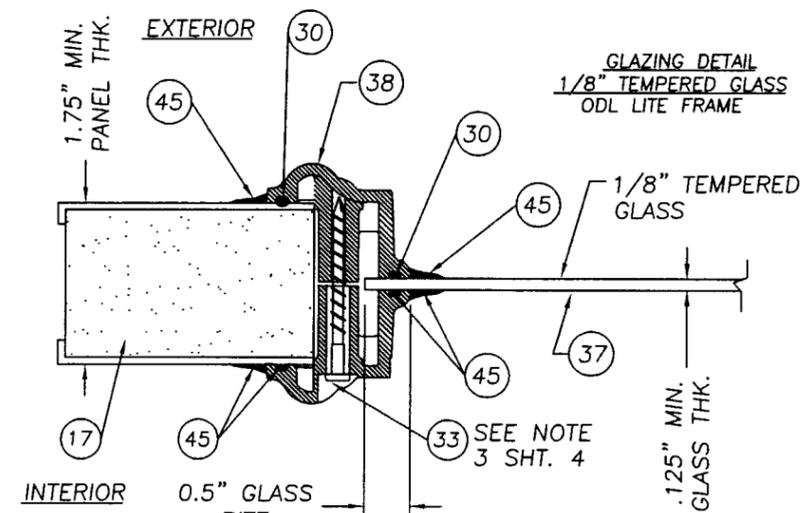
SINGLE DOOR ANCHORING LOCATIONS



GLAZING DETAIL
1" INSULATED TEMPERED GLASS
TRINITY LITE FRAME



GLAZING DETAIL
1/2" INSULATED TEMPERED GLASS
TRINITY LITE FRAME



GLAZING DETAIL
1/8" TEMPERED GLASS
ODL LITE FRAME

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Miami Dept. Product Control
Division

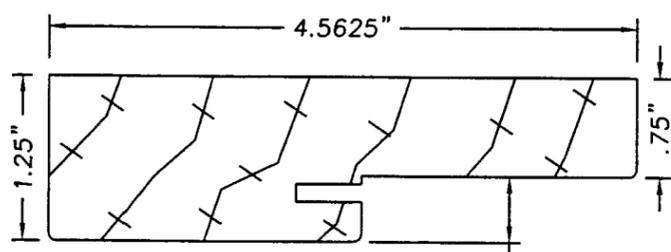
DATE: 09/11/01
SCALE: N.T.S.
DWG. BY: TJH
CHK. BY: RW
DRAWING NO.: S-2104
SHEET 6 OF 7

PRODUCT:
OUTSWING OPAQUE WOOD
EDGE STEEL DOOR UP TO
107" x 6-8 UNIT
PART OR ASSEMBLY:
ANCHORING LOCATIONS
& GLAZING DETAILS

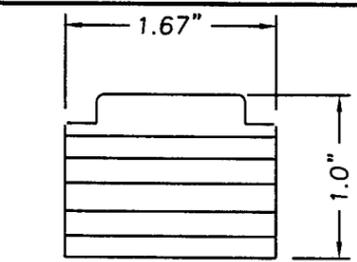
NO.	DATE	REVISIONS	BY
3	10/22/02	ADDED TRINITY FRAME	ZRK
2	06/06/02	GENERAL REVISION	TJH
1	03/14/02	GENERAL REVISION	TJH

RW BUILDING
CONSULTANTS, INC.
813.659.9197

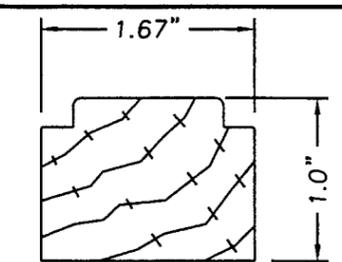
JELD-WEN, INC.
31725 HIGHWAY 97 NORTH
CHILOQUIN, OR. 97624
PH. 541.783.2057



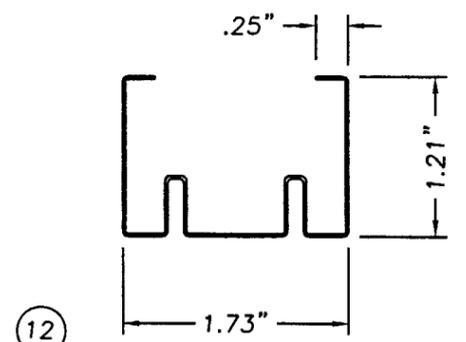
WOOD FRAME
 2 4
 3 39



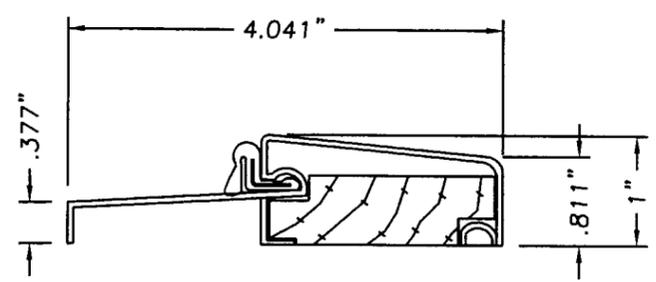
7 LVL LATCH STILE



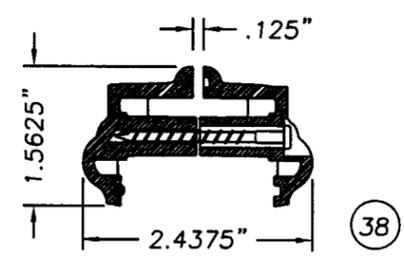
11 DOOR TOP & HINGE STILE
 13



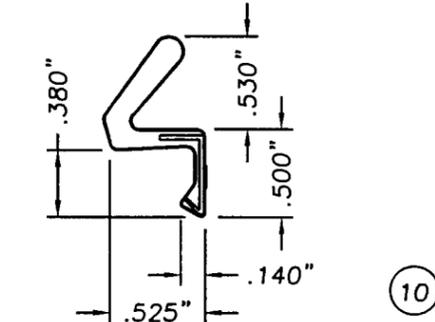
12 DOOR STEEL EDGE CAP, BOTTOM
 .021\"/>



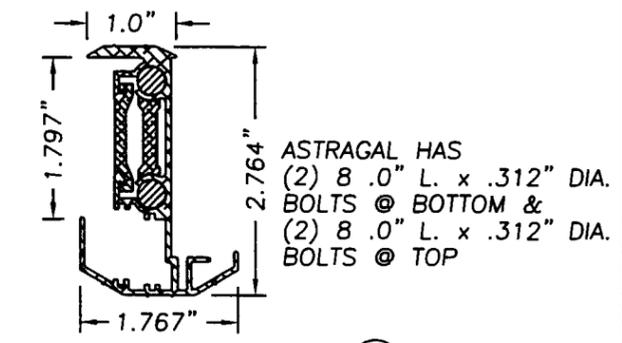
9 OUTSWING BUMPFACE THRESHOLD
 LOW PROFILE
 .050\"/>



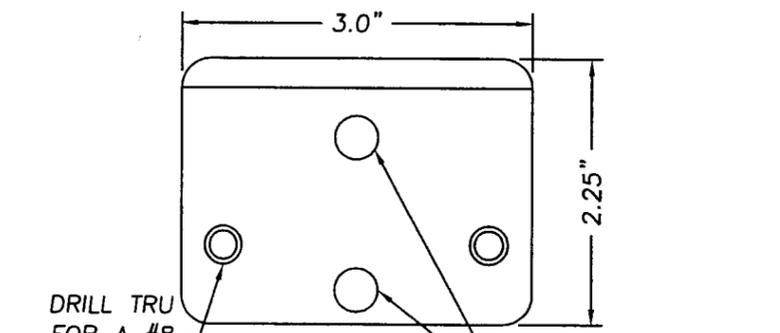
38 LITE FRAME OD
 HP POLYPROPYLENE
 (THERMOFIL-P6-30FM0391)



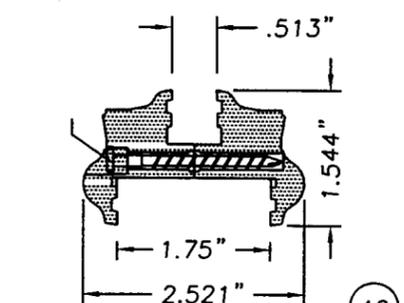
10 COMPRESSION WEATHERSRTIP
 SCHLEGEL Q-LON QDS 650



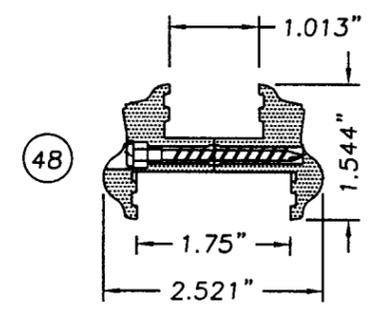
26 ASTRAGAL WINDJAMBER II
 (WR68J T-6063 EXTRUDED ALUMINUM)



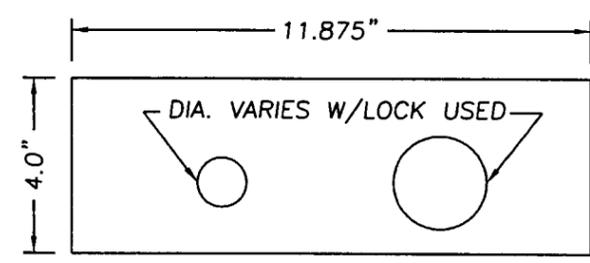
WINDJAMBER II WR68J STRIKE PLATE
 STEEL PLATE
 DRILL TRU FOR A #8 PFH WOOD SCREW 2PLCS
 DRILL TRU FOR .357\"/>



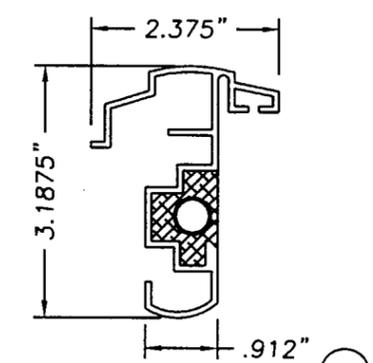
46 TRINITY LITE FRAME
 LUPOY EU-5007
 1/2\"/>



48 TRINITY LITE FRAME
 LUPOY EU-5007
 1\"/>

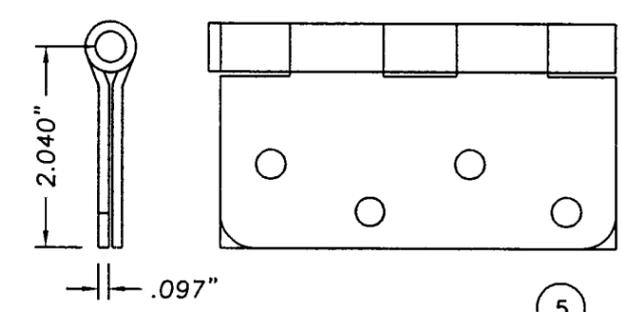


15 WOOD LOCK BLOCK, 1.71\"/>



18 OPTIONAL IMPERIAL ASTRAGAL
 EXTRUDED ALUMINUM .075\"/>

ASTRAGAL HAS
 (1) 9.0\"/>



5 4 x 4 STEEL DOOR HINGE
 .097\"/>

JELD-WEN, INC.
 31725 HIGHWAY 97 NORTH
 CHILOQUIN, OR. 97624
 PH. 541.783.2057

PRODUCT: OUTSWING OPAQUE WOOD EDGE STEEL DOOR UP TO 107\"/>

PART OR ASSEMBLY: UNIT COMPONENTS

NO.	DATE	REVISIONS	BY
3	10/22/02	ADDED TRINITY FRAME ZRK	TJH
2	06/06/02	GENERAL REVISION	TJH
1	03/14/02	GENERAL REVISION	TJH

RW BUILDING CONSULTANTS, INC.
 813.659.9197

PRODUCT REVISED as complying with the Florida Building Code
 Acceptance No 02-1214-18
 Expiration Date 08/15/07

By: *[Signature]*
 Miami Door Product Control Division

DATE: 09/11/01
 SCALE: N.T.S.
 DWG. BY: TJH
 CHK. BY: RW
 DRAWING NO.: S-2104
 SHEET 7 OF 7