



**BUILDING CODE COMPLIANCE OFFICE (BCCO)
PRODUCT CONTROL DIVISION**

**MIAMI-DADE COUNTY, FLORIDA
METRO-DADE FLAGLER BUILDING
140 WEST FLAGLER STREET, SUITE 1603
MIAMI, FLORIDA 33130-1563
(305) 375-2901 FAX (305) 375-2908**

NOTICE OF ACCEPTANCE (NOA)

**DURO-LAST Roofing, Inc.
525 Morley Drive
Saginaw, MI 48601**

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the High Velocity Hurricane Zone of the Florida Building Code.

DESCRIPTION: DURO-LAST Single Ply PVC Roof Systems over Recover Decks

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This consists of pages 1 through 9.

The submitted documentation was reviewed by Frank Zuloaga, RRC



**NOA No.: 03-0108.01
Expiration Date: 08/22/07
Approval Date: 03/20/03
Page 1 of 9**

ROOFING SYSTEM APPROVAL

Category: Roofing
Sub-Category: Single Ply
Material: PVC
Deck Type: Recover
Maximum Design Pressure -105 psf (See Specific System Herein)
Fire Classification: See General Limitation #1

TRADE NAMES OF PRODUCTS MANUFACTURED OR LABELED BY APPLICANT:

TABLE 1

<u>Product</u>	<u>Dimensions</u>	<u>Test Specification</u>	<u>Product Description</u>
Duro-Last Accessories	Various	ASTM D-4434	Custom fabricated accessories for parapets and penetrations in the Duro-Last roof.
Duro-Last Fascia Bar	1 3/4" x 10'; 4" x 10'		Extruded vinyl drip edge with holes punched 8" o.c..
Duro-Last Fascia Bar Cover	1 3/4" x 10'; 4" x 10'		Extruded decorative cover for Duro-Last Fascia Bar: white, tan or gray.
Duro-Last Termination Bar	1 3/4" x 10'		Termination bar with holes punched 6" o.c.
Duro-Last Membrane	.045" thick, fabricated in sheets up to 2000 sq. ft.	ASTM D-4434	PVC polymer blend polyester reinforced roofing membrane: white, tan or gray.
Duro-Last Stainless Steel Screws	#12 x 1 1/4"	PA 114	Termination and trim fasteners.
Duro-Last Vinyl Coated Sheet Steel	4' x 10' x .043" thick	G-90	G-90 galvanized steel, laminated with Duro-Last Vinyl Film.
Duro-Last Drip edge	2" face x 10'; 4" face x 10';		Extruded vinyl drip edge with holes punched 8" o.c.
Duro-Last Duro-Coated Hex Head Screws	#14 x 1 1/4"	PA 114	Termination screws.
Duro-Last Two-Way Roof Vents			Injection molded two-way roof vents with a Duro-Last membrane skirt.
Duro-Last Membrane	.037" thick, fabricated in sheets up to 2500 sq. ft.	ASTM D-4434	PVC polymer blend polyester reinforced roofing membrane: white, tan or gray.



NOA No.: 03-0108.01
 Expiration Date: 08/22/07
 Approval Date: 03/20/03
 Page 2 of 9

<u>Product</u>	<u>Dimensions</u>	<u>Test Specification</u>	<u>Product Description</u>
Duro-Fold Membrane Underlayment Board	4' x 50' x $\frac{3}{8}$ " thick	UL-790	Extruded polystyrene with polypropylene Facer
Duro-Last Gravel stop	2" face x 10'; 4" face x 10';		Extruded vinyl gravel stop with holes punched 8" o.c.
Duro-Caulk 118	10 oz tubes	TT-S-00230C	Type II Class A
Roof-Trak Walk Pads	30" x 60" x .125" thick		Extruded vinyl walk way pads manufactured from Duro-Last membrane.
Duro-Last Polyethylene Slipsheet	20' x 100' x 3mil thick		Natural Polyethylene sheeting/film. Husky/Poly-America, Inc.

APPROVED INSULATIONS:

TABLE 2

Product Name	Product Description	Manufacturer (With Current NOA)
PYROX	Polyisocyanurate foam insulation	Apache Products Co.
ACFoam I, II & Supreme	Polyisocyanurate foam insulation	Atlas Energy Products
ES Foam I	Polyisocyanurate foam insulation	ESI, Inc.
ISO 95+ GW	Polyisocyanurate foam insulation	Firestone
Expanded Polystyrene & Extruded Polystyrene	Polystyrene roof board insulation (1.5 # Density)	Generic
Gypsum	Gypsum board	generic
Wood Fiber	Wood fiber insulation board	generic
High Density Wood Fiberboard	Wood fiber insulation board	generic
Perlite Insulation	Perlite insulation board	generic
E'NRG'Y-2 & PSI-25, UltraGard Gold, Premier	Polyisocyanurate foam insulation	Johns Manville
Paroc Cap Board	Rockwool insulation	Partek, Inc.

APPROVED FASTENERS:

TABLE 3

Fastener Number	Product Name	Product Description	Dimensions	Manufacturer (With Current NOA)
1.	Duro-Last Duro-Coated Fasteners #14	Roofing and insulation fasteners, Duro-Coated with #3 Phillips head.		Duro-Last
2.	Duro-Last Steel Plates	Galvalume steel stress plates.	3" square	Duro-Last



APPROVED FASTENERS:

TABLE 3

Fastener Number	Product Name	Product Description	Dimensions	Manufacturer (With Current NOA)
3.	Duro-Last Insulation Plates	Round plastic stress plates.	3" round	Duro-Last
4.	Duro-Last Polyplates	Round plastic stress plates.	2" round	Duro-Last
5.	NTB	Glass-filled nylon auger type fastener with anti-backout wires	various	Olympic Mfg. Group, Inc.
6.	NTB Steel Plates	Galvalume steel stress plates.	3" round	Olympic Mfg. Group, Inc.
7.	NTB Metal Barbed Plates	Galvalume steel stress plates.	2" round	Olympic Mfg. Group, Inc.
8.	NTB Plastic Plates	Round plastic stress plates.	3" round	Olympic Mfg. Group, Inc.
9.	Fluted Nail	Steel fluted insulation fasteners.	various	Olympic Mfg. Group, Inc.
10.	Olympic Standard	Round plastic stress plates.	3" round	Olympic Mfg. Group, Inc.
11.	Olympic Polypropylene	Round plastic stress plates.	3" round	Olympic Mfg. Group, Inc.

EVIDENCE SUBMITTED:

<u>Test Agency/Identifier</u>	<u>Name</u>	<u>Report</u>	<u>Date</u>
Factory Mutual Research Corporation	J.I. 3Y5A6.AM	Class 1-150 Windstorm	3-10-95
	Letter	Wind Uplift on Concrete Decks	1-18-94
	4D6A4.AM 3005604	Class 4470	08-90-99 03-13-2000
National Evaluation Service, Inc.	Ner-227 & Letter	Membrane Roofing	2-01-94



APPROVED ASSEMBLIES:

Deck Type 7I: Recover, Insulated

Deck Description: Concrete, lightweight concrete, cementitious wood fiber, wood, steel

System Type C: All layers of insulation are mechanically attached to roof deck.

All General and System Limitations apply.

Insulation Layer	Insulation Fasteners (Table 3)	Fastener Density/ft²
AC FOAM I, AC FOAM II, AC FOAM SUPREME, Pyrox, ENRGY II, PSI-25, UltraGard Gold, UltraGard Premier, Firestone ISO-95 GW, Paroc Capboard, Perlite, High Density Wood Fiber, Extruded or Expanded Polystyrene Minimum ½” thick	1, 5 or 9 1, 5 or 9 [*]	1:4 ft² 1:6.4 ft²

Note: Insulation layer shall be mechanically attached with fasteners and density described above. Insulation panels listed are minimum sizes and dimensions; if larger panels are used the number of fasteners per board shall be increased maintaining the same fastener density (See Roofing Application Standard RAS 117 for fastening details).

Vapor Retarders: (Optional) Any UL or FMRC approved vapor barrier.

Barrier Sheet: Atlas Energy Products FR-10®, ¼" Dens Deck, ½" thick UL Classification type X gypsum with a moisture resistant facer and core, Lydall Manning Manniglas 1200®, Foamfold, or a second sheet of barrier board may be used over the insulation (see General Limitation #1).



- Membrane, 60" tabs: **(Concrete, wood, steel, lightweight concrete, cementitious wood fiber, gypsum)** Duro-Last membrane shall be mechanically attached at its 3" tabs, spaced every 60" with Duro-Last fasteners and poly plates spaced 12" o.c. maximum, through the insulation and into the deck.
(Maximum Design Pressure -45 psf; See General Limitation #7)
- Membrane, 28" tabs: **(Concrete, wood, steel, lightweight concrete, cementitious wood fiber, gypsum)** Duro-Last membrane shall be mechanically attached at its 3" tabs, spaced every 28" with Duro-Last fasteners and poly plates spaced 18" o.c. maximum, through the insulation and into the deck.
(Maximum Design Pressure -45 psf; See General Limitation #7)
- Membrane with 28" tabs: **(Concrete)** Duro-Last membrane shall be mechanically attached at its 3" tabs, spaced every 28" with Duro-Last Concrete Nails, Duro-Last Screws (#14), Duro-Last Concrete Screws (#14) and Poly plates spaced 6" o.c. maximum, through the insulation and into the deck.
(Maximum Design Pressure -105 psf; See General Limitation #7)
- Membrane with 28" tabs: **(Concrete, wood)** Duro-Last membrane shall be mechanically attached at its 3" tabs, spaced every 28" o.c. with Duro-Last #15 HD fasteners and 2" poly plates fastened at a maximum spacing of 6" o.c.
(Maximum Design Pressure -60 psf, See General Limitation #7)
- Membrane with 28" tabs: **(18 to 22 gage approved steel deck meeting ASTM A611 Grade E or ASTM A446 Grade E. Attached with ITW Buildex Traxx/4 or Traxx/5 fastener at a maximum spacing of 6" o.c., to minimum 0.25" thick steel supports having a maximum span of 6 ft. o.c. With deck side laps fastened at a maximum spacing of 24" o.c. with ITW Buildex Traxx/1.)** Duro-Last® membrane shall be mechanically attached at its 3" tabs, spaced every 28" with Duro-Last fasteners with Duro-Last 2 in. Poly-Plates® spaced at 6" o.c. maximum, through the insulation and into the deck.
(Maximum Design Pressure -105 psf; See General Limitation #7)

Maximum Design
Pressure:

See Fastening Requirements above.



Deck Type 7: Recover, Non-insulated

Deck Description: Concrete, lightweight concrete, cementitious wood fiber, wood, steel

System Type D: Base Layer, Membrane

All General and System Limitations apply.

Vapor Retarders: (Optional) Any UL or FMRC approved vapor barrier.

Barrier Sheet: Atlas Energy Products FR-10®, ¼" Dens Deck, ½" thick UL Classification type X gypsum with a moisture resistant facer and core, Lydall Manning Manniglas 1200®, Foamfold, or a second sheet of barrier board may be used over the deck (see General Limitation #1).

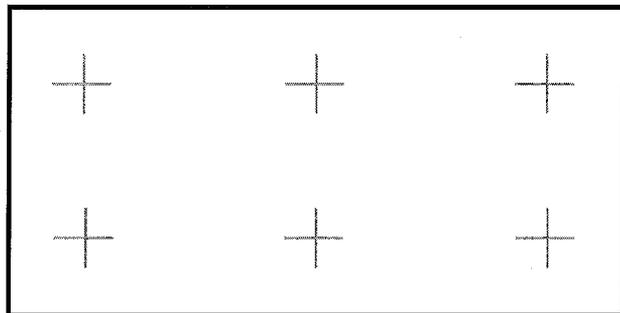
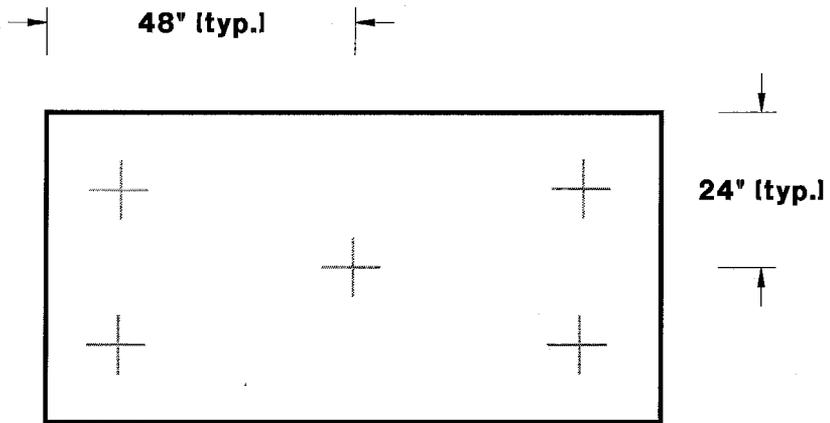
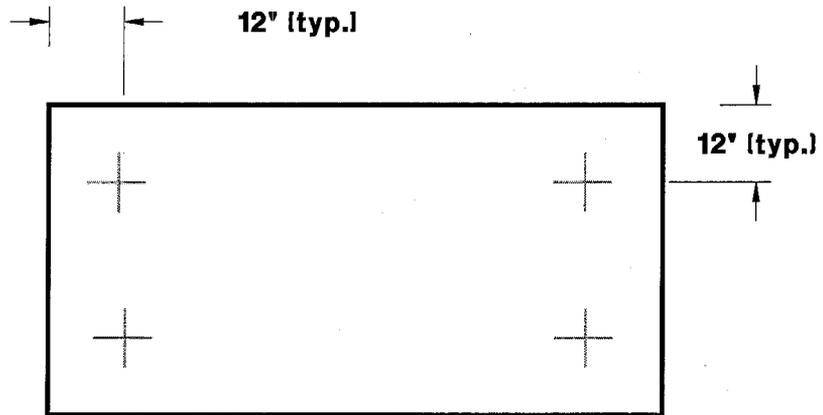
Membrane, 60" tabs: Duro-Last membrane shall be mechanically attached at its 3" tabs, spaced every 60" with Duro-Last fasteners and poly plates spaced 12" o.c. maximum, into the deck.

Membrane, 28" tabs: Duro-Last membrane shall be mechanically attached at its 3" tabs, spaced every 28" with Duro-Last fasteners and poly plates spaced 18" o.c. maximum, into the deck.

Maximum Design Pressure: -45 psf (See Limitation #7)



Detail Drawing
Fastener detail for 4' x 8' insulations boards
Detail No. *



RECOVER SYSTEM LIMITATIONS:

1. All System Limitations and General Limitations shall apply. See specific deck type Notice of Acceptance for deck type System Limitations.

GENERAL LIMITATIONS:

1. Fire classification is not part of this acceptance, refer to a current Approved Roofing Materials Directory for fire ratings of this product.
2. Insulation may be installed in multiple layers. The first layer shall be attached in compliance with Product Control Approval guidelines. All other layers shall be adhered in a full mopping of approved asphalt applied within the EVT range and at a rate of 20-40 lbs./sq., or mechanically attached using the fastening pattern of the top layer
3. All standard panel sizes are acceptable for mechanical attachment. When applied in approved asphalt, panel size shall be 4' x 4' maximum.
4. An overlay and/or recovery board insulation panel is required on all applications over closed cell foam insulations when the base sheet is fully mopped. If no recovery board is used the base sheet shall be applied using spot mopping with approved asphalt, 12" diameter circles, 24" o.c.; or strip mopped 8" ribbons in three rows, one at each sidelap and one down the center of the sheet allowing a continuous area of ventilation. Encircling of the strips is not acceptable. A 6" break shall be placed every 12' in each ribbon to allow cross ventilation. Asphalt application of either system shall be at a minimum rate of 12 lbs./sq. **Note: Spot attached systems shall be limited to a maximum design pressure of -45 psf.**
5. Fastener spacing for insulation attachment is based on a Minimum Characteristic Force (F') value of 275 lbf., as tested in compliance with Testing Application Standard TAS 105. If the fastener value, as field-tested, are below 275 lbf. insulation attachment shall not be acceptable.
6. Fastener spacing for mechanical attachment of anchor/base sheet or membrane attachment is based on a minimum fastener resistance value in conjunction with the maximum design value listed within a specific system. Should the fastener resistance be less than that required, as determined by the Building Official, a revised fastener spacing, prepared, signed and sealed by a Florida Registered Engineer, Architect, or Registered Roof Consultant may be submitted. Said revised fastener spacing shall utilize the withdrawal resistance value taken from Testing Application Standards TAS 105 and calculations in compliance with Roofing Application Standard RAS 117.
7. Perimeter and corner areas shall comply with the enhanced uplift pressure requirements of these areas. Fastener densities shall be increased for both insulation and base sheet as calculated in compliance with Roofing Application Standard RAS 117. **(When this limitation is specifically referred within this NOA, General Limitation #9 will not be applicable.)**
8. All attachment and sizing of perimeter nailers, metal profile, and/or flashing termination designs shall conform with Roofing Application Standard RAS 111 and applicable wind load requirements.
9. The maximum designed pressure limitation listed shall be applicable to all roof pressure zones (i.e. field, perimeters, and corners). Neither rational analysis, nor extrapolation shall be permitted for enhanced fastening at enhanced pressure zones (i.e. perimeters, extended corners and corners). **(When this limitation is specifically referred within this NOA, General Limitation #7 will not be applicable.)**

END OF THIS ACCEPTANCE

