



**BUILDING CODE COMPLIANCE OFFICE (BCCO)  
PRODUCT CONTROL DIVISION**

**MIAMI-DADE COUNTY, FLORIDA  
METRO-DADE FLAGLER BUILDING  
140 WEST FLAGLER STREET, SUITE 1603  
MIAMI, FLORIDA 33130-1563  
(305) 375-2901 FAX (305) 375-2908**

**NOTICE OF ACCEPTANCE (NOA)**

**Curries Division of ASSA Abloy Door Group, LLC  
525 9<sup>th</sup> Street Southeast  
Mason City, IA 50401**

**SCOPE:**

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the High Velocity Hurricane Zone of the Florida Building Code.

**DESCRIPTION: Series "707" Flush w\ glazed vision Single Outswing Commercial Steel Door**

**APPROVAL DOCUMENT:** Drawing No. RD0055, titled "Curries Series 707 Glazed Commercial Steel Door", sheets 1 through 12 of 12, prepared by the manufacturer, dated 10/29/99 and last revised on 6/29/00, signed and sealed by Richard Boyette, P.E., bearing the Miami-Dade County Product Control Renewal stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Division.

**MISSILE IMPACT RATING: Large and Small Missile Impact**

**LABELING:** Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA renews NOA # 00-0307.09 and consists of this page 1 as well as approval document mentioned above. The submitted documentation was reviewed by Ishaq I. Chanda, P.E.



7/31/03

**NOA No 03-0626.01  
Expiration Date: August 21, 2008  
Approval Date: August 21, 2003**

**Curries Division of ASSA Abloy Door Group, LLC**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

(For File ONLY. Not part of NOA)

**A. DRAWINGS**

1. Manufacturer's die drawings and sections.
2. Drawing No. **RD0055**, titled "Curries Series 707 Glazed Commercial Steel Door", sheets 1 through 12 of 12, prepared by the manufacturer, dated 10/29/99 and last revised on 6/29/00, signed and sealed by Richard Boyette, P. E.

**B. TESTS (Transferred from file #00-0307.09)**

Note: Test conducted per SFBC, PA 201, 202 & 202-94, now called TAS 201, 202, 203-94

1. Test reports on 1) Air Infiltration Test, per FBC, TAS 202-94  
2) Uniform Static Air Pressure Test, Loading per FBC, TAS 20294  
3) Water Resistance Test, per FBC, TAS 202-94  
4) Large Missile Impact Test per FBC, TAS 201-94  
5) Cyclic Wind Pressure Loading per FBC, TAS 203-94  
along with marked-up drawings and installation diagram of a glazed commercial steel door, prepared by Intertek Testing Services, Test Report No. **J99021846-231-01**, dated 11/11/99, signed and sealed by Doug Tucker, P.E.
2. Test reports on 1) Forced Entry Test, per FBC 2411 3.2.1 and TAS 202-94 along with marked-up drawings and installation diagram of a glazed commercial steel door, prepared by Intertek Testing Services, Test Report No. **J98032808-231-01**, dated 5/13/99, signed and sealed by Doug Tucker, P.E.

**C. CALCULATIONS (Transferred from file #00-0307.09)**

1. Anchorage verification calculations dated December 09, 1999, prepared, signed and sealed by Richard Boyette, P. E.
2. Supplement anchorage verification calculations for lag bolt per NDSWC1991, dated March 06, 2000 (file 99-0904), prepared, signed and sealed by Richard Boyette, P. E.

**D. MATERIAL CERTIFICATIONS (Transferred from file #00-0307.09)**

1. Tensile Test prepared by Celotex Corporation., Job No. MTS520454, dated October 28, 1999 revised on November 09, 1999, for steel samples, tested per ASTM E8-93a, signed and sealed by R. G. Miller, P.E.
2. Test report for "Surface burning characteristics of building material" per UL 723 by Underwriters Laboratory Inc. ref. No. R5817 & B5NK3820 dated June 04, 1985 issued to BASF Wyandotte Corporation. for Expanded Polystyrene (EPS).
3. Test report for "Self ignition temperature" for plastic materials per ASTM D-1929, report No. 092897 dated Nov. 28, 1988, issued to BASF Corporation for Expanded Polystyrene (EPS).
4. Notice of Acceptance #98-0515.03, issued to DSM Engineering Plastic Products for "Hydoz polycarbonate sheet", expiring August 27, 2001.
5. Notice of Acceptance #01-0709.07, issued to Sheffield Plastic Inc. (Former DSM Engineering Plastic Products) for "Hydoz polycarbonate sheet", expiring August 27, 2006.

**E. STATEMENTS (Submitted in file #00-0307.09)**

1. Request for renewal w/ No change dated 6-23-03 issued by Curries Co, signed by N. Kraschel.
2. Statement letter of conformance, dated December 09, 1999, signed by Richard Boyette, P.E.
3. Statement letter of no financial interest, dated 03-08-00, signed by Richard Boyette, P.E. (applicable from file #99-1005.01).
4. Statement of compliance, as part of test reports **J99021846-231-01** & **J98032808-231-01** dated November 11, 1999 and May 13<sup>th</sup>, 19999 respectively, signed & sealed by Doug Tucker, P.E.
5. Statement letter dated 02-03-1999 by Underwriter laboratories for "Surface burning characteristics of building materials" rating for Polystyrene core, signed by James J. Urban.

**F. OTHER**

1. Notice of Acceptance No. **00-0307.09**, issued to Curries Company expiring on 8/10/03.

*Ishaq I. Chanda*

Ishaq I. Chanda, P.E.

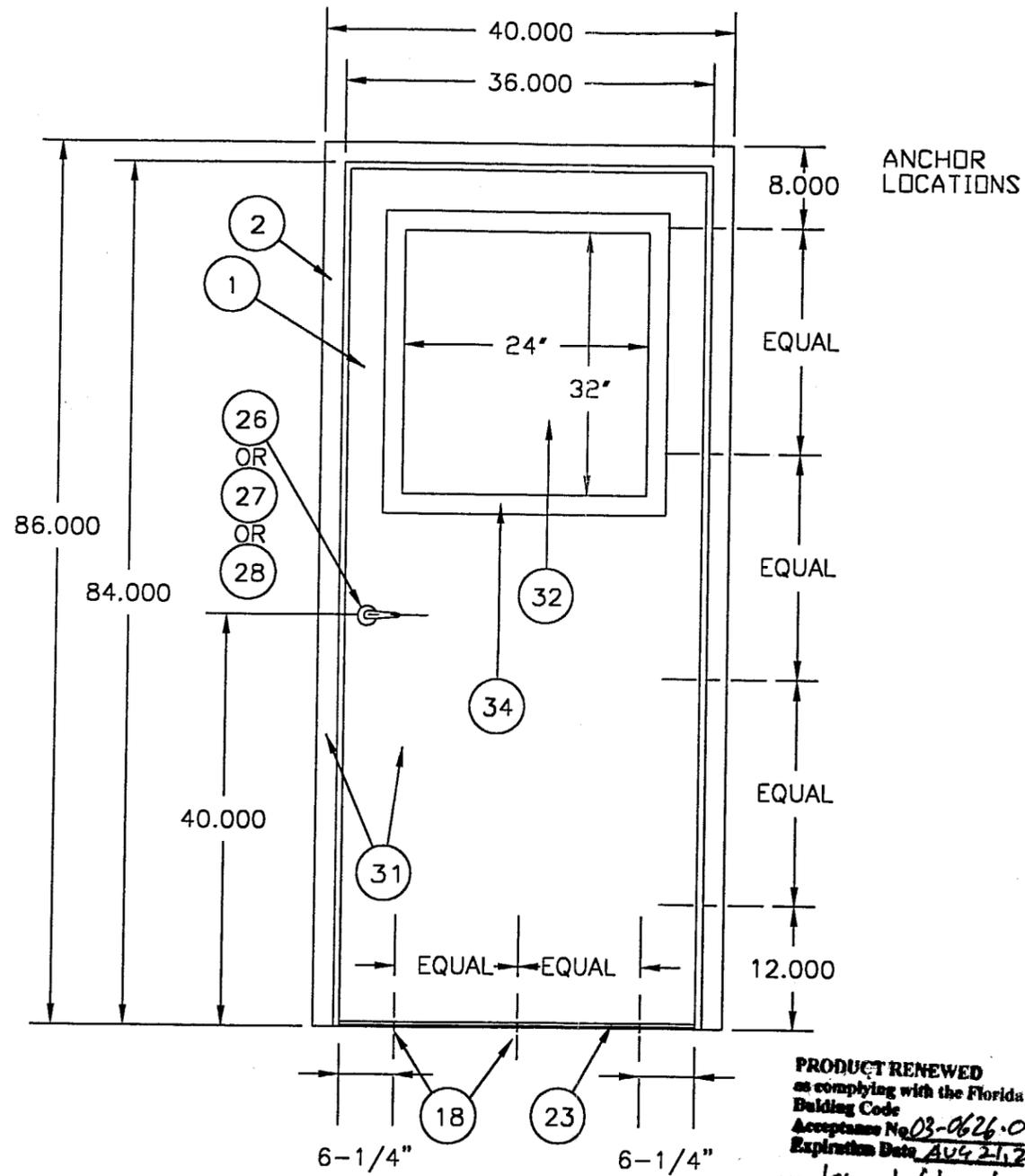
Product Control Examiner

NOA No 03-0626.01

Expiration Date: August 21, 2008

Approval Date: August 21, 2003





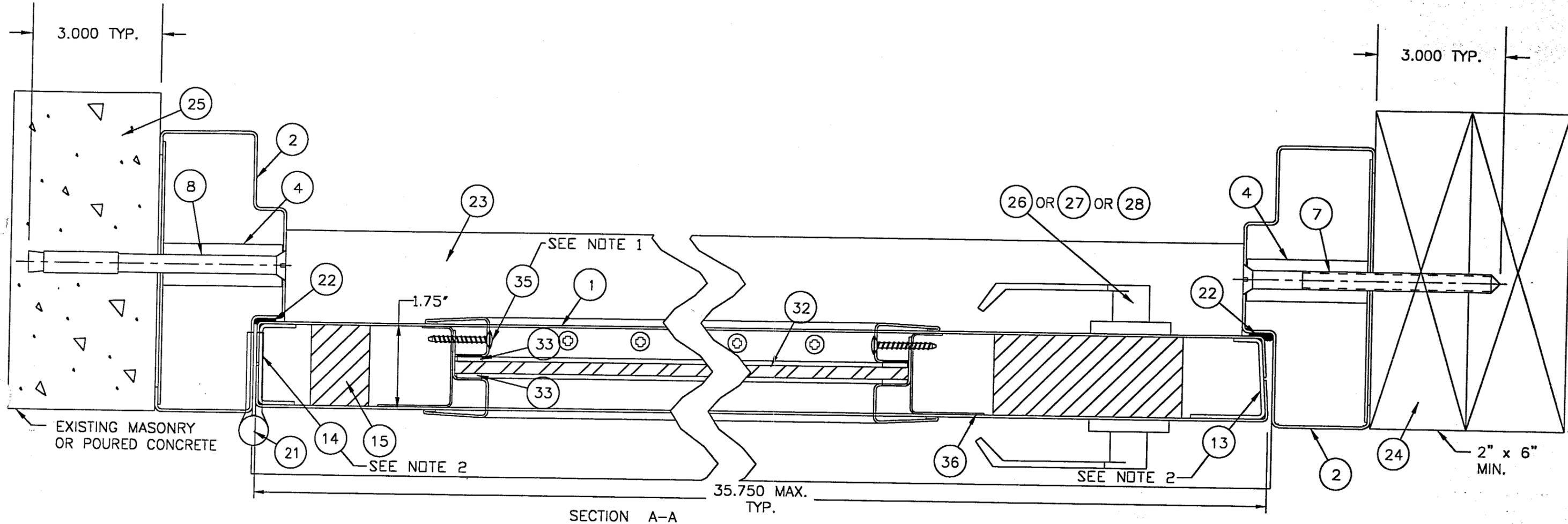
INTERIOR ELEVATION

PRODUCT RENEWED  
 as complying with the Florida  
 Building Code  
 Acceptance No. 03-0626-01  
 Expiration Date AUG 21, 2008  
 By Ishaq I. Chaudh  
 Miami Dade Product Control  
 Division

APPROVED AS COMPLYING WITH THE  
 SOUTH FLORIDA BUILDING CODE  
 DATE August 10, 2000  
 BY Ishaq I. Chaudh  
 PRODUCT CONTROL DIVISION  
 BUILDING CODE COMPLIANCE OFFICE  
 ACCEPTANCE NO. 00-0307-09

REV	DATE	DESCRIPTION	DR	CK	SC
DR:	L. SHERIFF	<b>CURRIES</b> 525 9TH ST. S.E. MASON CITY, IOWA			
CK:	N. KRASCHEL				
SCAN:	-				
TOLERANCE:	UNLESS OTHERWISE SPECIFIED	TITLE:	CURRIES SERIES 707 GLAZED COMMERCIAL STEEL DOOR INTERIOR ELEVATION		
DEC±	.031	SH. SZ:	B	SH. NO. 2 OF 12	DWG. NO.
ANG±	.5°	SCALE:	1:16	DATE: 29-OCT-99	RD0055
FRAC±	1/32				

RICHARD BOYETTE  
 FL Civil PE #42485  
 4031 Coconut Blvd  
 Royal Palm Bch FL 33411  
 (561) 790-5766 Voice / Fax  
*Richard Boyette*  
 99-1213 12/9/99



NOTE 1: TEK SCREW LOCATIONS

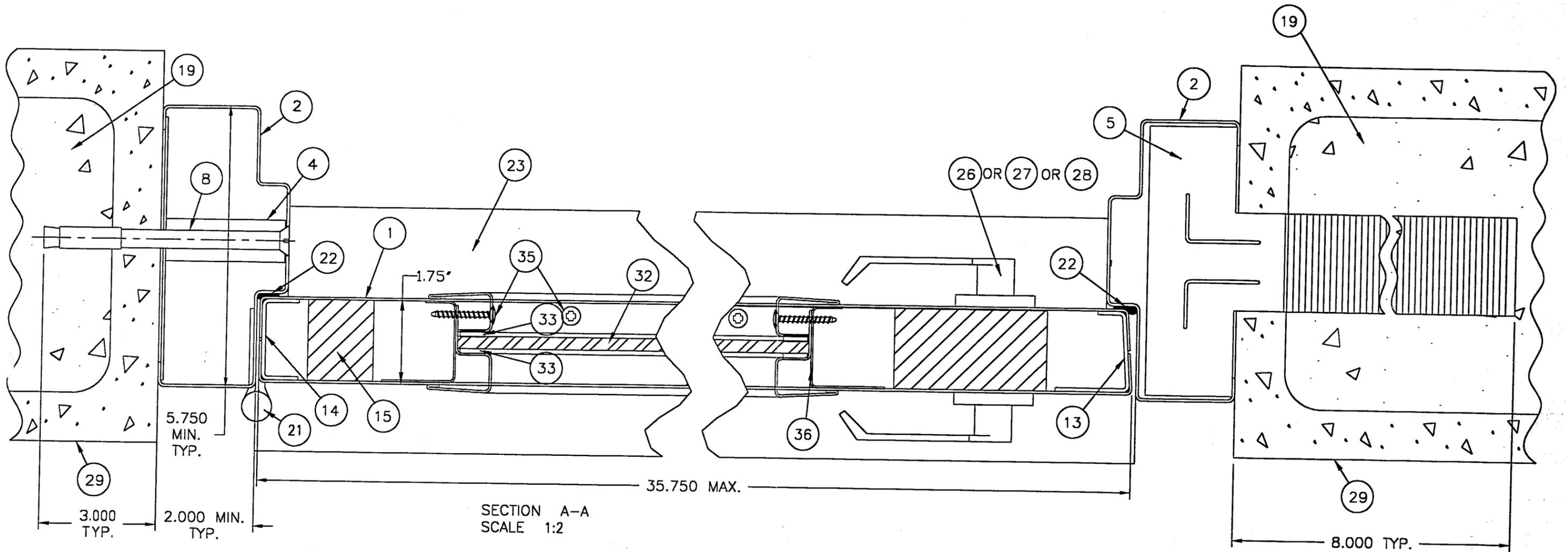
NOTE 2: DOOR SKINS SPOT WELDED TO PARTS 13 AND 14

**PRODUCT RENEWED**  
 as complying with the Florida  
 Building Code  
 Acceptance No. 03-0626.01  
 Expiration Date Aug 21, 2008  
 By Ishtiaq I. Chaudh  
 Miami Dade Product Control  
 Division

APPROVED AS COMPLYING WITH THE  
 SOUTH FLORIDA BUILDING CODE  
 DATE August 10, 2000  
 BY Ishtiaq I. Chaudh  
 PRODUCT CONTROL DIVISION  
 BUILDING CODE COMPLIANCE OFFICE  
 ACCEPTANCE NO. 00-0307.09

REV	DATE	DESCRIPTION	DR	CK	SC
DR:	L. SHERIFF	<b>CURRIES</b> 525 9TH ST. S.E. MASON CITY, IOWA			
CK:	N. KRASCHEL				
SCAN:	-				
TOLERANCE:	UNLESS OTHERWISE SPECIFIED	TITLE:	CURRIES SERIES 707 GLAZED COMMERCIAL STEEL DOOR HORIZONTAL CROSS SECTION		
DEC±	.031	SH. NO.	3 OF 12	DWG. NO.	
ANG±	.5°	DATE:	29-OCT-99	RDO055	
FRAC±	1/32				
SH. SZ:	B				
SCALE:	1:2				

**RICHARD BOYETTE**  
 FL Civil PE #42485  
 4031 Coconut Blvd  
 Royal Palm Bch FL 33411  
 (561) 790-5766 Voice / Fax  
*Richard Boyette*  
 12/9/99

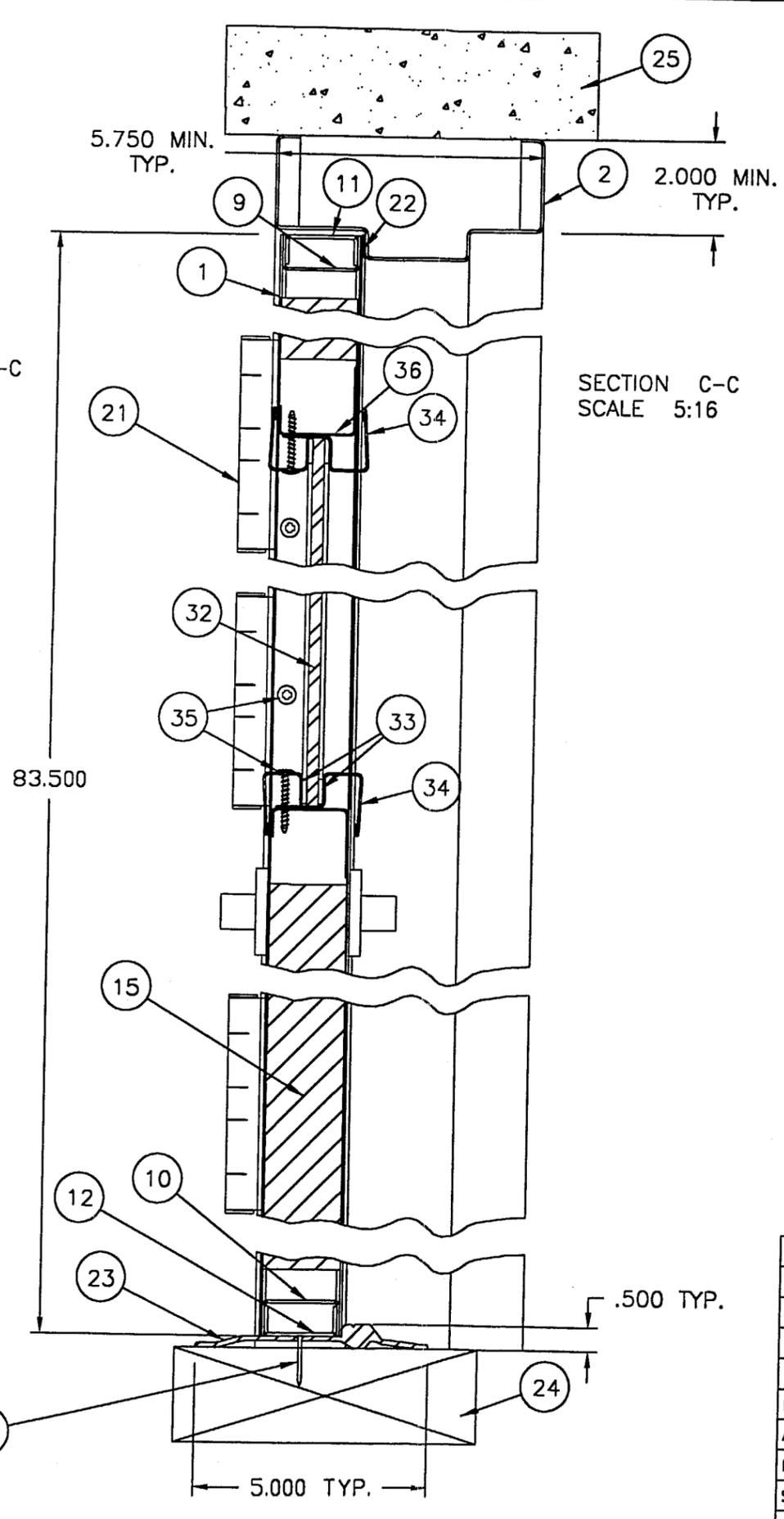
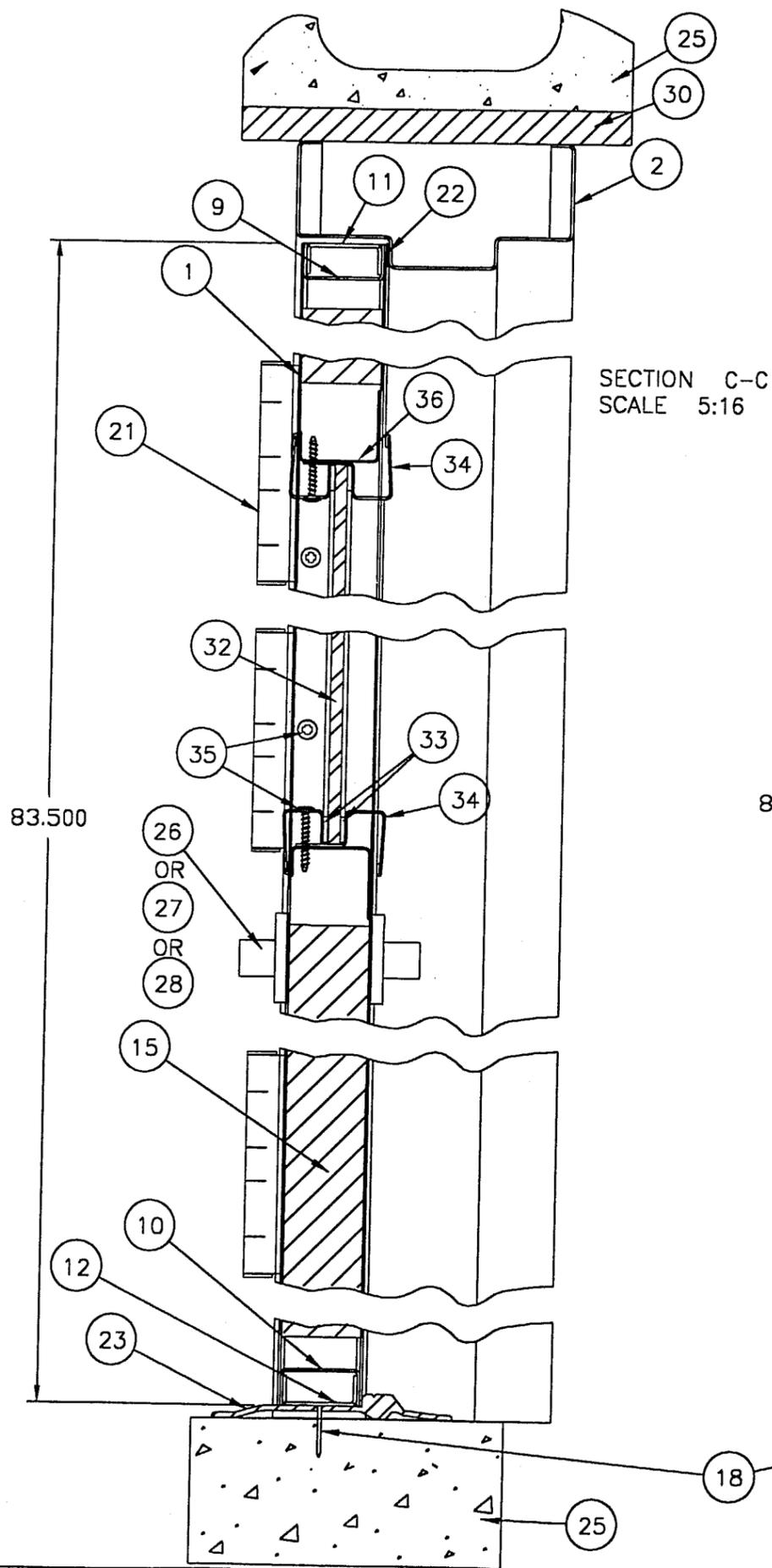


**PRODUCT RENEWED**  
 as complying with the Florida  
 Building Code  
 Acceptance No. 03-0626-01  
 Expiration Date Aug 21, 2008  
 By Iskay I. Chanda  
 Miami Dade Product Control  
 Division

APPROVED AS COMPLYING WITH THE  
 SOUTH FLORIDA BUILDING CODE  
 DATE August 10, 2000  
 BY Iskay I. Chanda  
 PRODUCT CONTROL DIVISION  
 BUILDING CODE COMPLIANCE OFFICE  
 ACCEPTANCE NO. 00-0307.09

REV	DATE	DESCRIPTION	DR	CK	SC
DR: L. SHERIFF		<b>CURRIES</b> 525 9TH ST. S.E. MASON CITY, IOWA			
CK: N. KRASCHEL					
SCAN: -		TITLE: CURRIES SERIES 707 GLAZED COMMERCIAL STEEL DOOR HORIZONTAL CROSS SECTION			
TOLERANCE: UNLESS OTHERWISE SPECIFIED					
DEC ± .031					
ANG ± .5°					
FRAC ± 1/32					
SH SZ: B	SH. NO. 4 OF 12	DWG. NO.			
SCALE: 1:16	DATE: 29-OCT-99	RDO055			

**RICHARD BOYETTE**  
 FL Civil PE #42485  
 4031 Coconut Blvd  
 Royal Palm Bch FL 33411  
 (561) 790-5766 Voice / Fax  
*Richard Boyette*  
 12/9/99

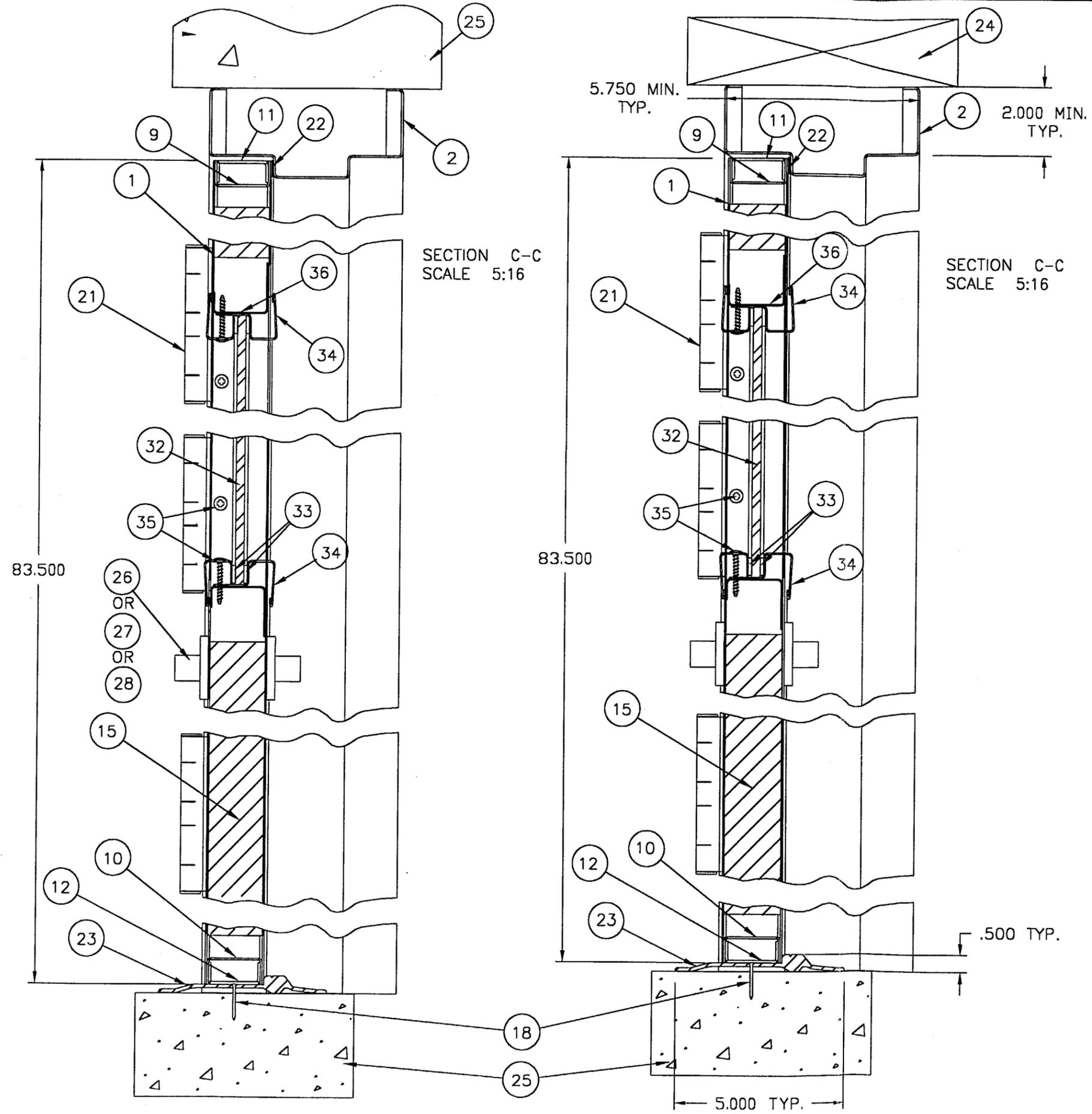


**PRODUCT RENEWED**  
 as complying with the Florida  
 Building Code  
 Acceptance No. 02-0626-01  
 Expiration Date Aug 21, 2008  
 By Ishaq I. Chanda  
 Miami Dade Product Control  
 Division

APPROVED AS COMPLYING WITH THE  
 SOUTH FLORIDA BUILDING CODE  
 DATE August 10, 2000  
 BY Ishaq I. Chanda  
 PRODUCT CONTROL DIVISION  
 BUILDING CODE COMPLIANCE OFFICE  
 ACCEPTANCE NO. 00-0307.09

REV	DATE	DESCRIPTION	DR	CK	SC
DR:	L. SHERIFF	<b>CURRIES</b> 525 9TH ST. S.E. MASON CITY, IOWA			
CK:	N. KRASCHEL				
SCAN:	-				
TOLERANCE:	UNLESS OTHERWISE SPECIFIED	TITLE:	CURRIES SERIES 707 GLAZED COMMERCIAL STEEL DOOR VERTICAL CROSS SECTION		
DEC±	.031	SH SZ:	B	SH. NO. 5 OF 12	DWG. NO.
ANG±	.5°	SCALE:	5:16	DATE: 29-OCT-99	RDO055
FRAC±	1/32				

**RICHARD BOYETTE**  
 FL Civil PE #42485  
 4031 Coconut Blvd  
 Royal Palm Bch FL 33411  
 (561) 790-5766 Voice / Fax  
*R. Boyette*  
 12/9/99

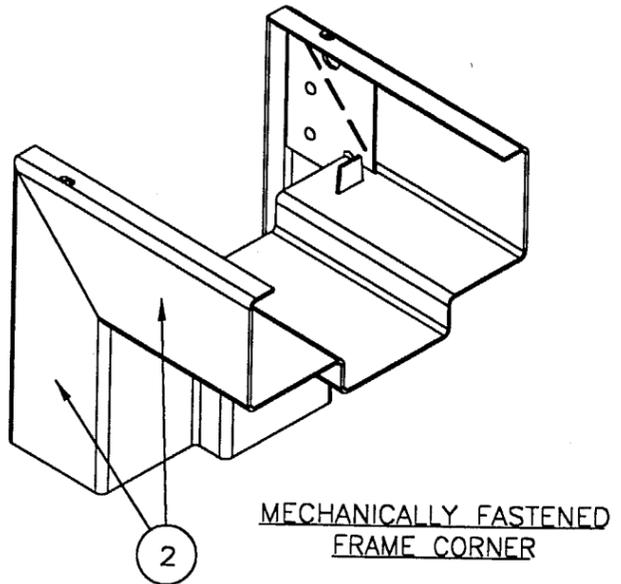


PRODUCT RENEWED  
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 Building Code  
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 Expiration Date Aug 21, 2008  
 By Ishaq I. Chande  
 Miami Dade Product Control  
 Division

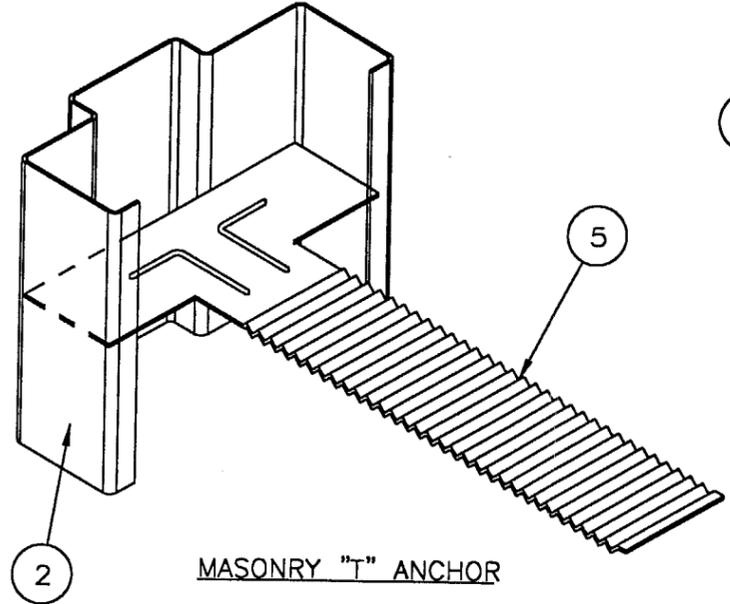
APPROVED AS COMPLYING WITH THE  
 SOUTH FLORIDA BUILDING CODE  
 DATE August 10, 2000  
 BY Ishaq I. Chande  
 PRODUCT CONTROL DIVISION  
 BUILDING CODE COMPLIANCE OFFICE  
 ACCEPTANCE NO. 00-0307-09

*Richard Boyette* 02/29/00  
 RICHARD BOYETTE  
 FL PE # 42485  
 4031 COCONUT BLVD  
 ROYAL PALM BCH FL 33411  
 561-790-5766

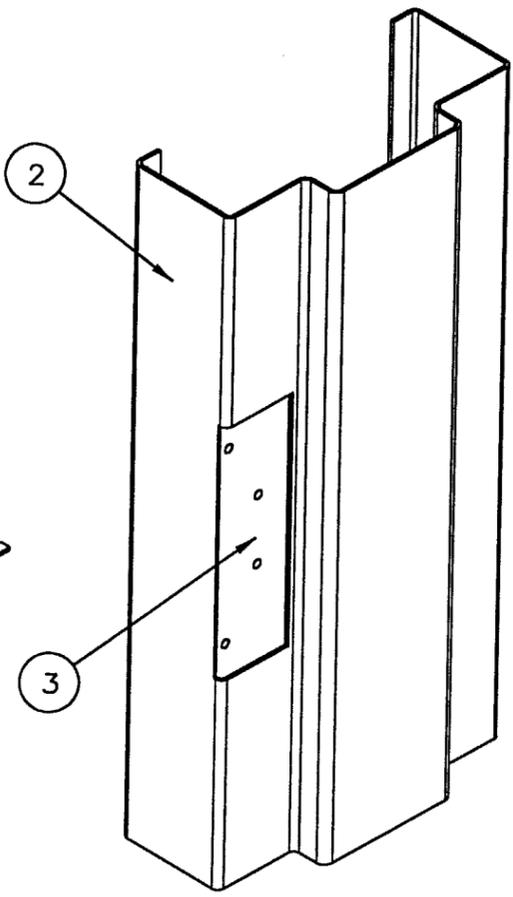
REV	DATE	DESCRIPTION	DR	CK	SC
DR:	L. SHERIFF	<b>CURRIES</b> 525 9TH ST. S.E. MASON CITY, IOWA			
CK:	N. KRASCHEL				
SCAN:	-	TITLE:			
TOLERANCE:	UNLESS OTHERWISE SPECIFIED	CURRIES SERIES 707 GLAZED COMMERCIAL STEEL DOOR VERTICAL CROSS SECTION			
DEC±	.031				
ANG±	.5°				
FRAC±	1/32				
SH SZ:	B	SH.NO. 6 OF 12		DWG.NO.	
SCALE:	5:16	DATE: 29-OCT-99		RDO055	



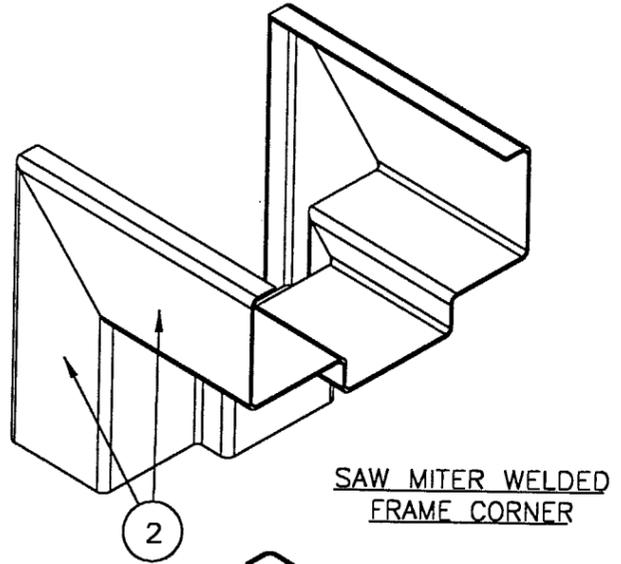
MECHANICALLY FASTENED  
FRAME CORNER



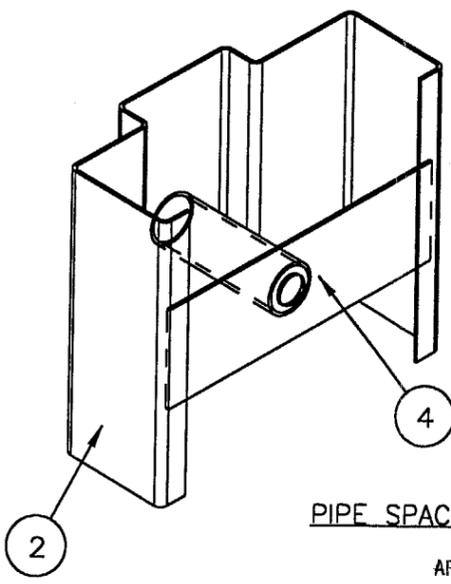
MASONRY "T" ANCHOR



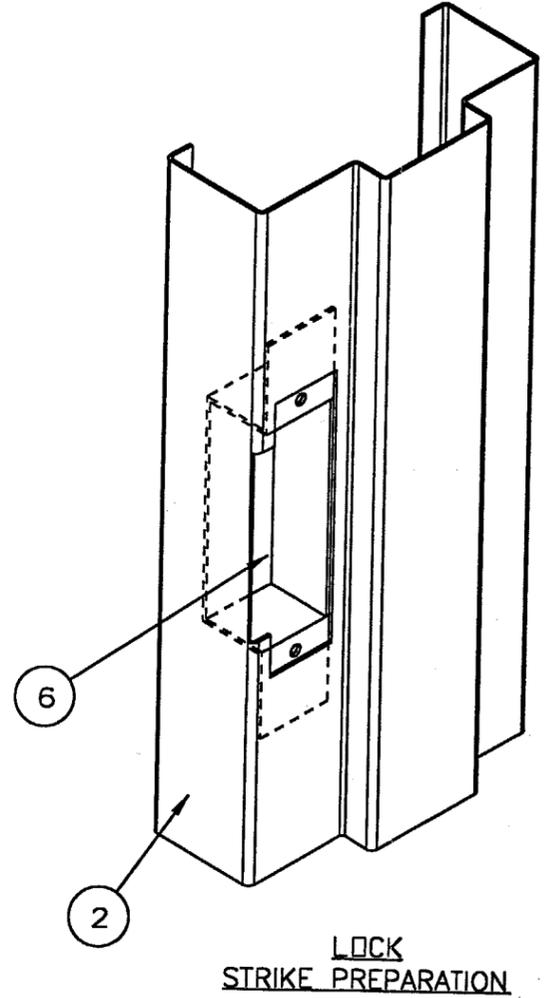
HINGE PREPARATION



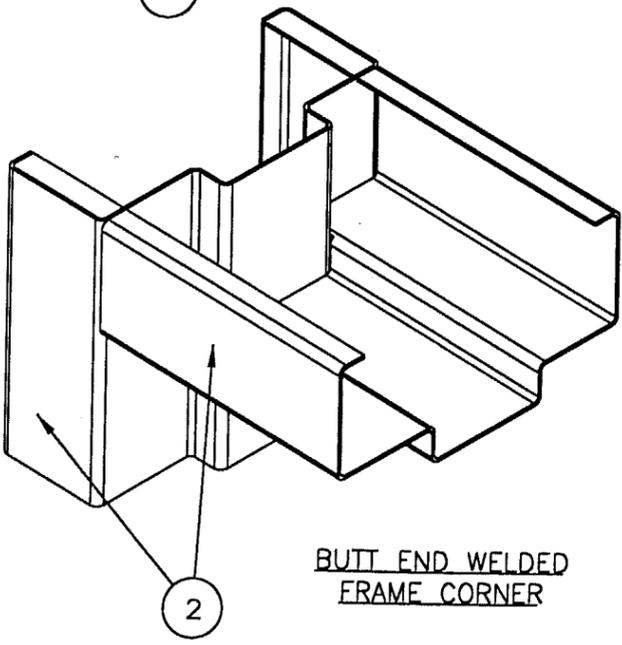
SAW MITER WELDED  
FRAME CORNER



PIPE SPACER ANCHOR



LOCK  
STRIKE PREPARATION



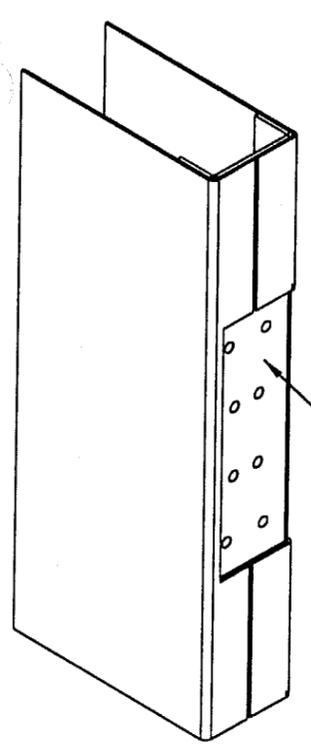
BUTT END WELDED  
FRAME CORNER

PRODUCT RENEWED  
so complying with the Florida  
Building Code  
Acceptance No. 03-0626-01  
Expiration Date AUG 21, 2008  
By Ishag I. Chaudh  
Miami Dade Product Control  
Division

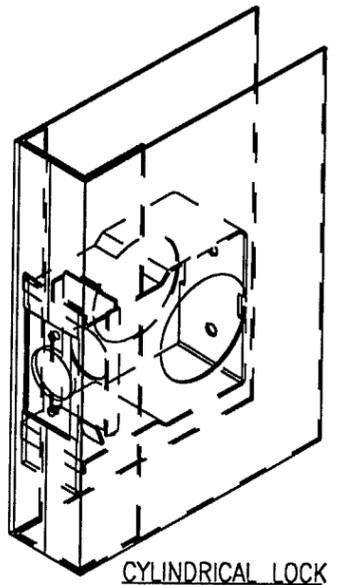
APPROVED AS COMPLYING WITH THE  
SOUTH FLORIDA BUILDING CODE  
DATE August 10, 2000  
BY Ishag I. Chaudh  
PRODUCT CONTROL DIVISION  
BUILDING CODE COMPLIANCE OFFICE  
ACCEPTANCE NO. 00-0307.09

REV	DATE	DESCRIPTION	DR	CK	SC
DR:	L. SHERIFF	<b>CURRIES</b> 525 9TH ST. S.E. MASON CITY, IOWA			
CK:	N. KRASCHEL				
SCAN:	-	TITLE:			
TOLERANCE:	UNLESS OTHERWISE SPECIFIED	CURRIES SERIES 707 GLAZED COMMERCIAL STEEL DOOR FRAME ASSEMBLY DETAILS			
DEC±	.031	SH. NO. 7 OF 12	DWG. NO.		
ANG±	.5°	DATE: 29-OCT-99	RDO055		
FRAC±	1/32				
SH SZ:	B				
SCALE:	3:8				

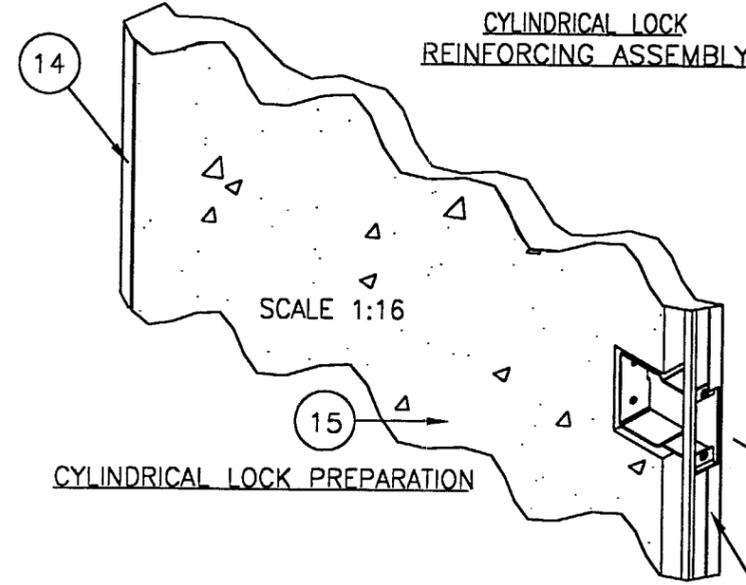
RICHARD BOYETTE  
FL Civil PE #42485  
4031 Coconut Blvd  
Royal Palm Bch FL 33411  
(561) 790-5766 Voice / Fax  
*Richard Boyette*  
12/2/99



HINGE PREPARATION ASSEMBLY



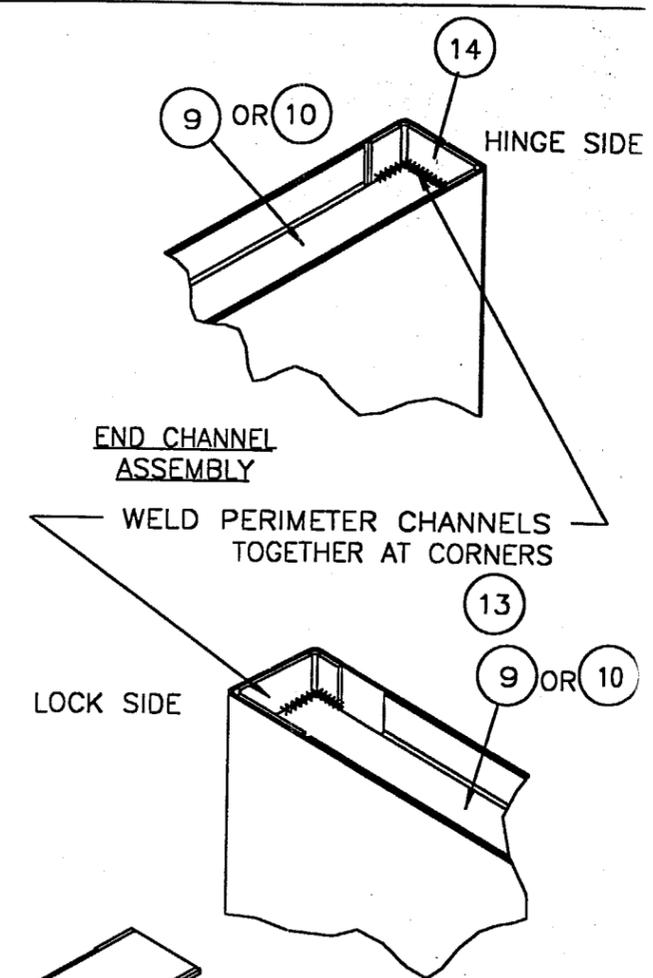
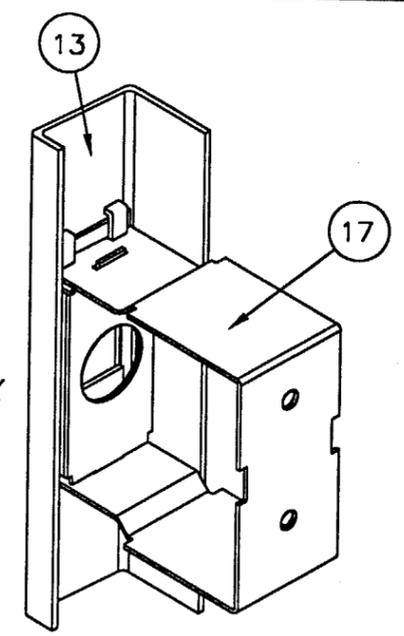
CYLINDRICAL LOCK ASSEMBLY



CYLINDRICAL LOCK REINFORCING ASSEMBLY

SCALE 1:16

CYLINDRICAL LOCK PREPARATION

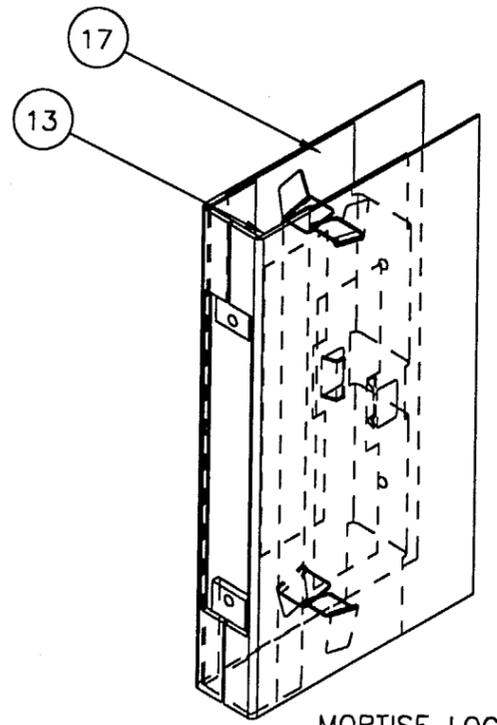


END CHANNEL ASSEMBLY

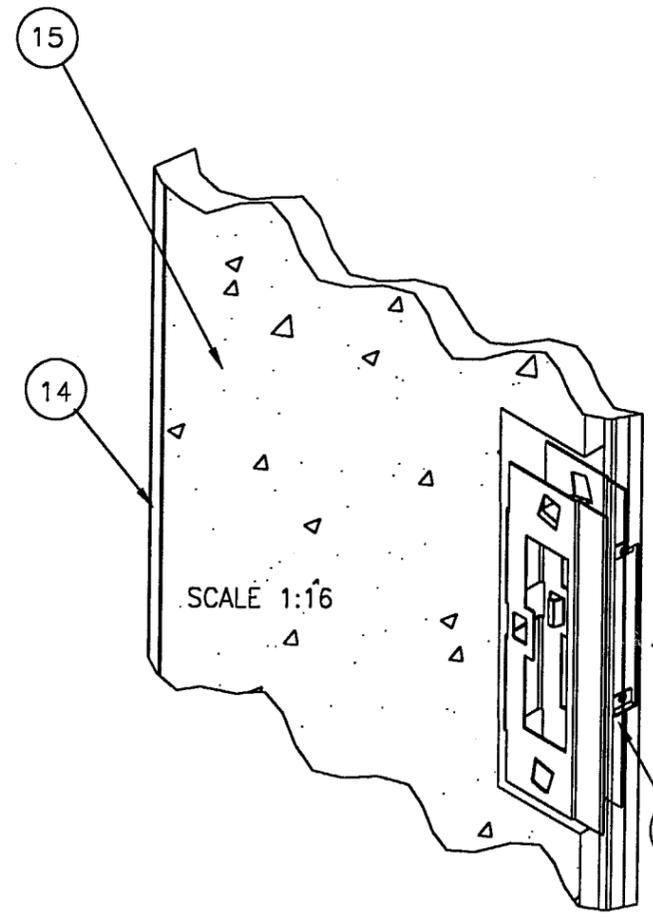
WELD PERIMETER CHANNELS TOGETHER AT CORNERS

LOCK SIDE

HINGE SIDE



MORTISE LOCK ASSEMBLY



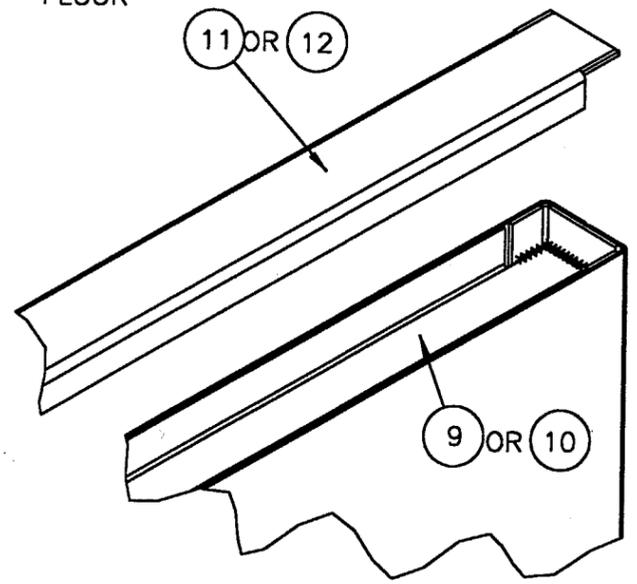
SCALE 1:16

40" FROM C TO FINISHED FLOOR

PRODUCT RENEWED  
 as complying with the Florida  
 Building Code  
 Acceptance No. 03-0626-01  
 Expiration Date Aug 21, 2008  
 By Ishaq I. Chaudh  
 Miami Dade Product Control  
 Division

APPROVED AS COMPLYING WITH THE  
 SOUTH FLORIDA BUILDING CODE  
 DATE August 10, 2000  
 BY Ishaq I. Chaudh  
 PRODUCT CONTROL DIVISION  
 BUILDING CODE COMPLIANCE OFFICE  
 ACCEPTANCE NO. 00-0307-09

40" FROM C TO FINISHED FLOOR



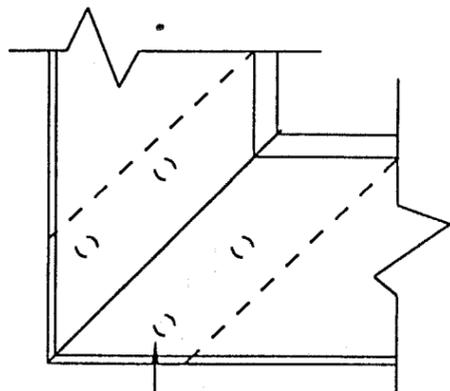
OPTIONAL TOP/BOTTOM CAP ASSEMBLY

REV	DATE	DESCRIPTION	DR	CK	SC
DR:	L. SHERIFF	<b>CURRIES</b> 525 9TH ST. S.E. MASON CITY, IOWA			
CK:	N. KRASCHEL				
SCAN:	-	TITLE: CURRIES SERIES 707 GLAZED COMMERCIAL STEEL DOOR			
TOLERANCE:	UNLESS OTHERWISE SPECIFIED				
DEC±	.031				
ANG±	.5°				
FRAC±	1/32				
SH SZ:	B	SH.NO. 8 OF 12	DWG.NO.		
SCALE:		DATE: 29-OCT-99	RDO055		

RICHARD BOYETTE  
 FL Civil PE #42485  
 4031 Coconut Blvd  
 Royal Palm Bch FL 33411  
 (561) 790-5766 Voice / Fax

*Richard Boyette*  
 12/19/99

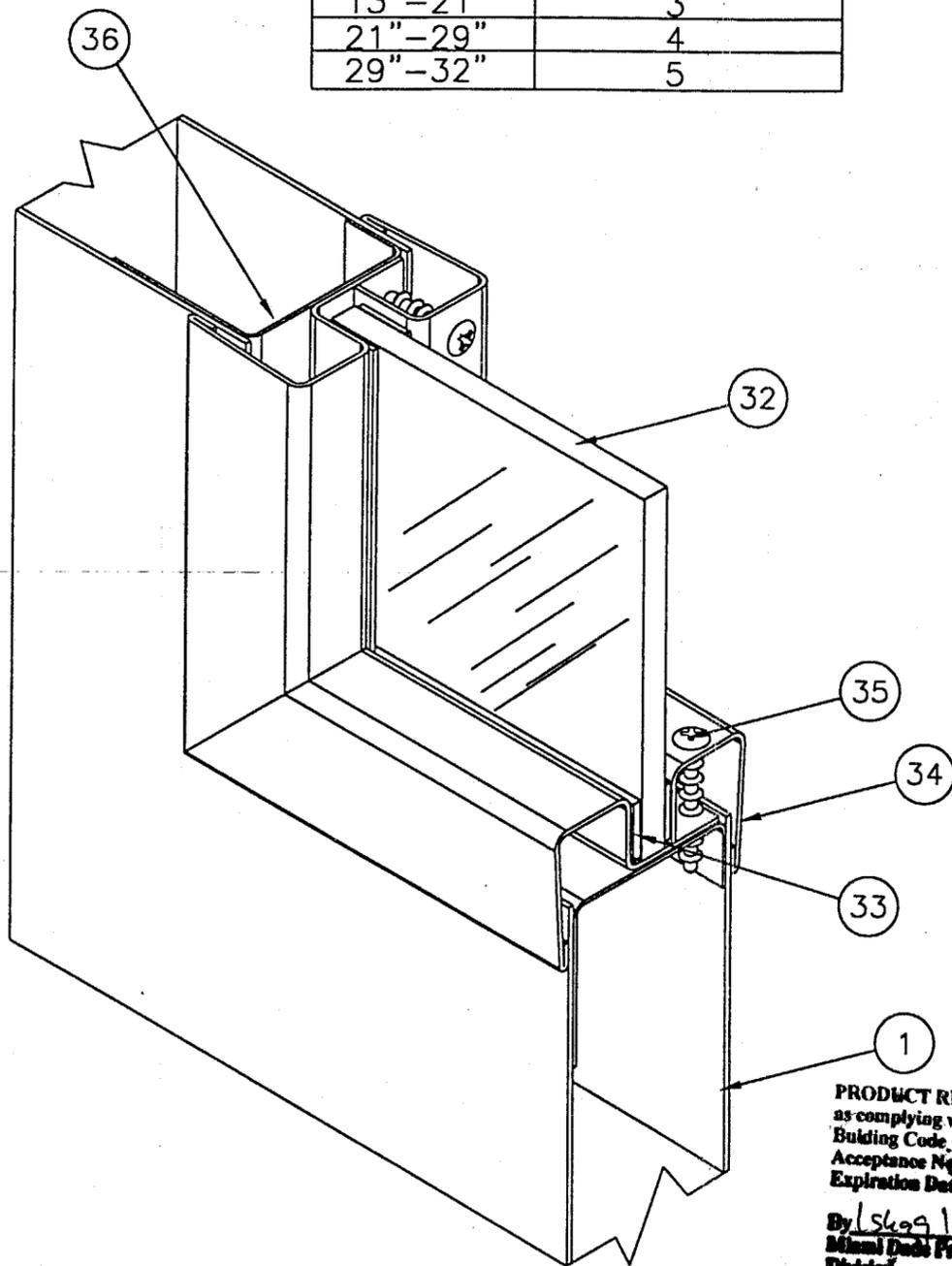
LENGTH OF WINDOW KIT PIECE	MIN. REQ'D NO. OF SCREWS PER SIDE
12"-13"	2
13"-21"	3
21"-29"	4
29"-32"	5



34

VISION LIGHT CORNER WELD DETAIL

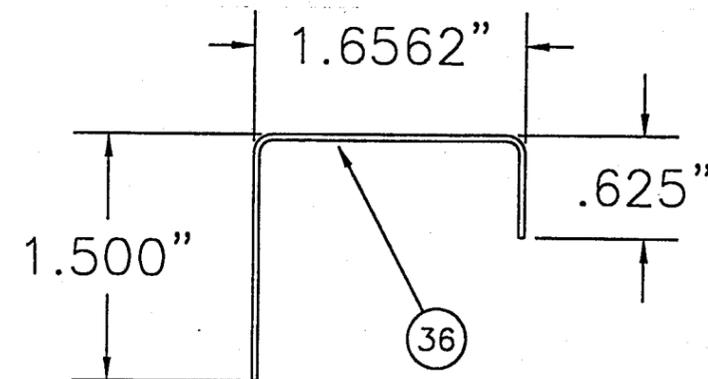
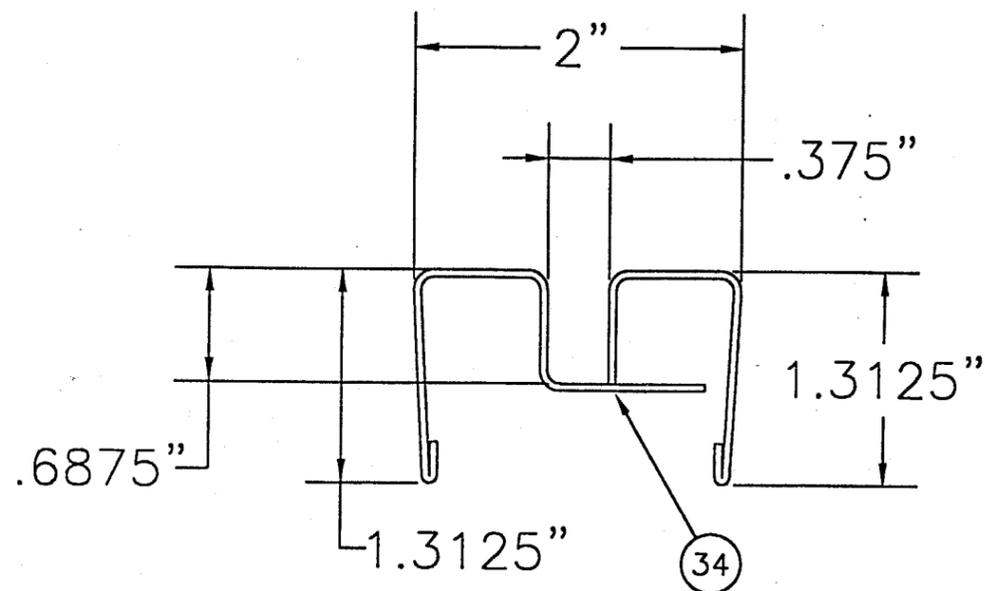
(4 SPOT WELDS AT EACH CORNER)



PRODUCT RENEWED  
as complying with the Florida  
Building Code.  
Acceptance No. 03-0626-01  
Expiration Date AUG 21, 2008

By Isaac L. Landa  
Miami Dade Product Control  
Division

APPROVED AS COMPLYING WITH THE  
SOUTH FLORIDA BUILDING CODE  
DATE August 10, 2000  
BY Isaac L. Landa  
PRODUCT CONTROL DIVISION  
BUILDING CODE COMPLIANCE OFFICE  
ACCEPTANCE NO. 00-0307.09



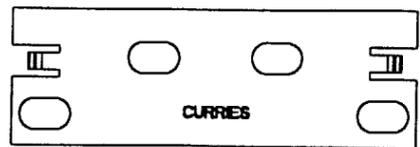
NOTE ON SURROUND CHANNEL LENGTH:  
PIECE LENGTH IS EQUAL TO CUT-OUT  
IN DOOR FOR VISION LIGHT KIT.

REV	DATE	DESCRIPTION	DR	CK	SC
DR:	L. SHERIFF	<b>CURRIES</b> 525 9TH ST. S.E. MASON CITY, IOWA			
CK:	N. KRASCHEL				
SCAN:	-				
TOLERANCE:	UNLESS OTHERWISE SPECIFIED	TITLE:	CURRIES SERIES 707 GLAZED COMMERCIAL STEEL DOOR VISION LIGHT KIT DETAILS		
DEC±	.031	SH. NO.	9 OF 12	DWG. NO.	
ANG±	.5°	DATE:	29-OCT-99	RDO055	
FRAC±	1/32				
SH SZ:	B				
SCALE:					

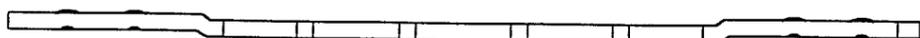
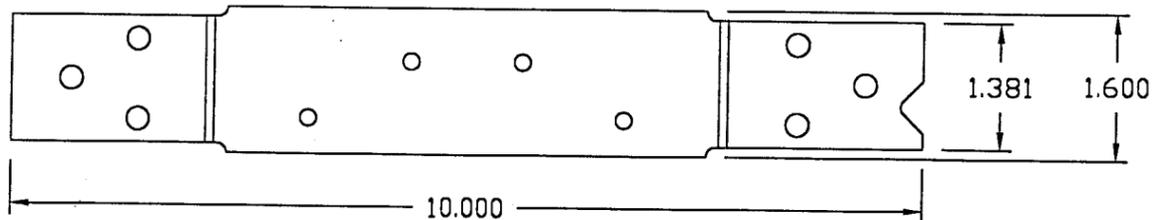
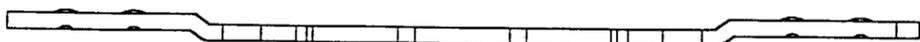
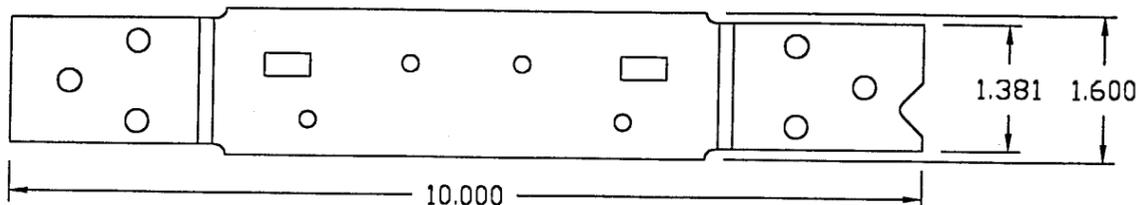
RICHARD BOYETTE  
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Royal Palm Bch FL 33411  
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*Richard Boyette*  
12/9/99

SHIM PLATE

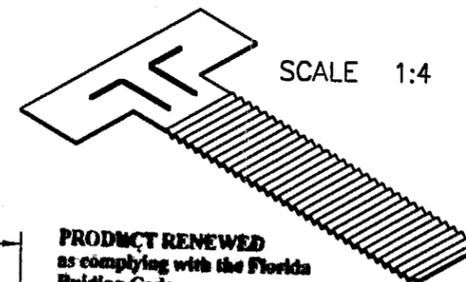
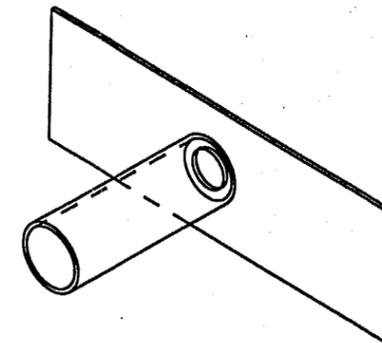
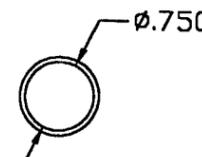
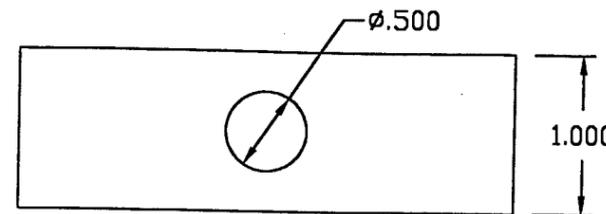
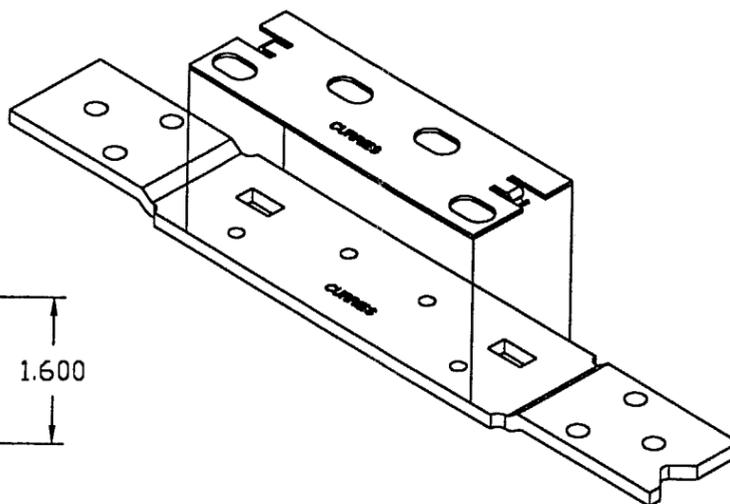
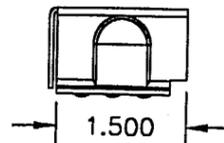
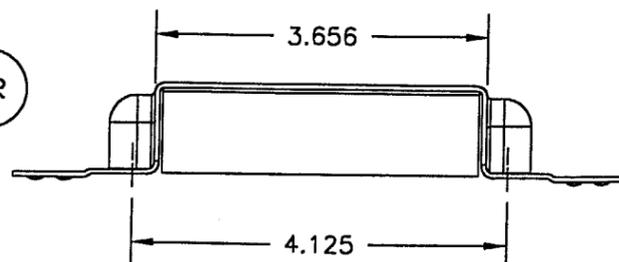
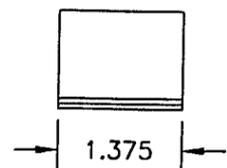
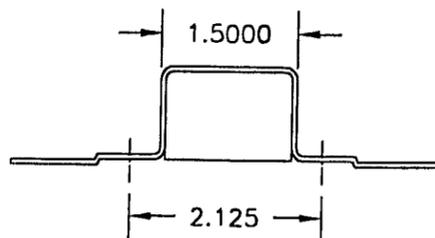
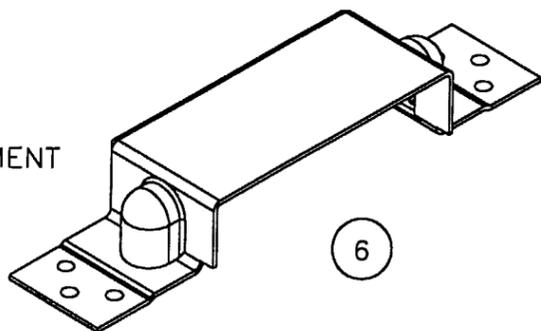


ULTIMA HINGE REINFORCEMENT

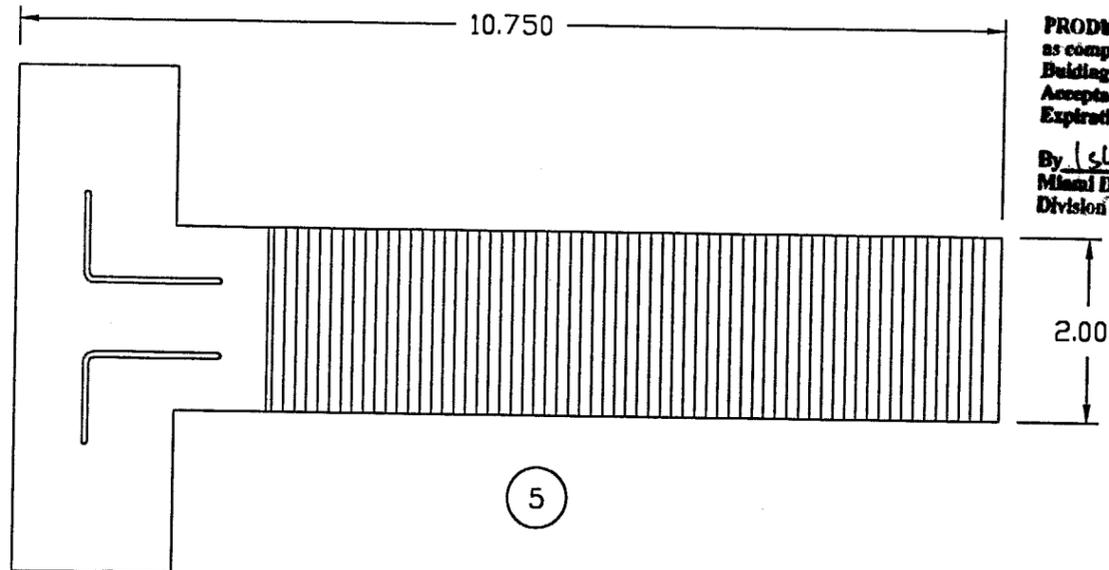


STANDARD HINGE REINFORCEMENT

FRAME STRIKE REINFORCMENT



SCALE 1:4



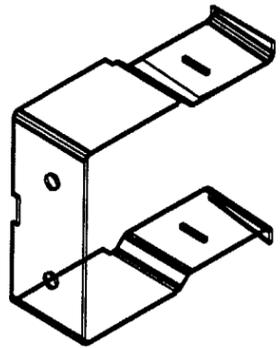
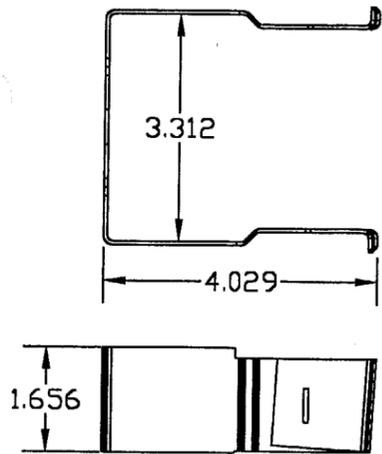
PRODUCT RENEWED  
as complying with the Florida  
Building Code  
Acceptance No. 03-0626-01  
Expiration Date AUG 21, 2008  
By Ishag I. Chanda  
Miami Dade Product Control  
Division

APPROVED AS COMPLYING WITH THE  
SOUTH FLORIDA BUILDING CODE  
DATE August 10, 2000  
BY Ishag I. Chanda  
PRODUCT CONTROL DIVISION  
BUILDING CODE COMPLIANCE OFFICE  
ACCEPTANCE NO. 00-0307-09

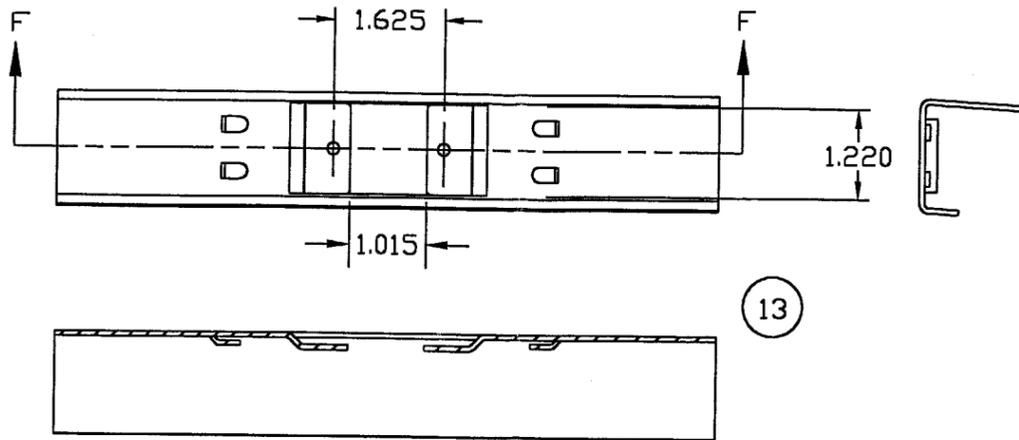
REV	DATE	DESCRIPTION	DR	CK	SC
DR:	L. SHERIFF	<b>CURRIES</b> 525 9TH ST. S.E. MASON CITY, IOWA			
CK:	N. KRASCHEL				
SCAN:	-	TITLE:			
TOLERANCE:	UNLESS OTHERWISE SPECIFIED	CURRIES SERIES 707			
DEC±	.031	GLAZED COMMERCIAL			
ANG±	.5°	STEEL DOOR			
FRAC±	1/32	FRAME PARTS DETAILS			
SH SZ:	B	SH.NO. 10 OF 12			DWG.NO.
SCALE:	1:2	DATE: 29-OCT-99			RD0055

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12/4/99

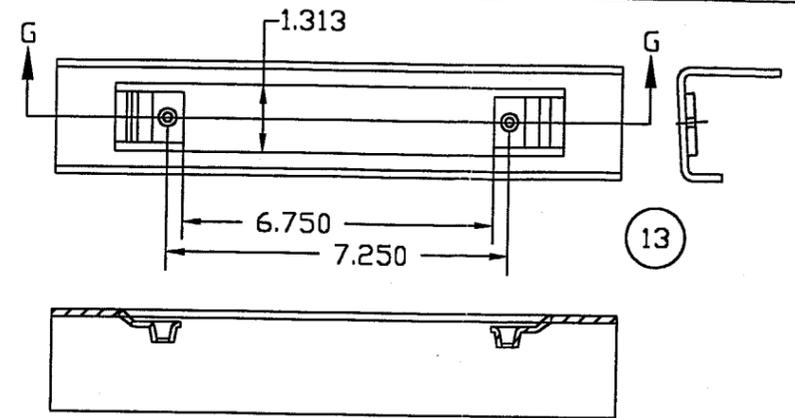


17



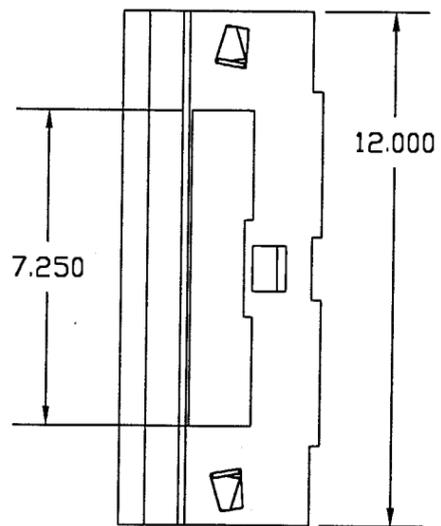
13

SECTION F-F  
FOR CYLINDRICAL LOCK

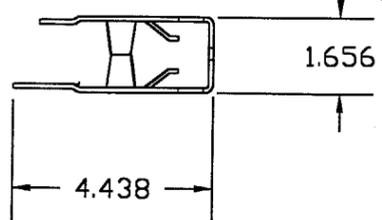


13

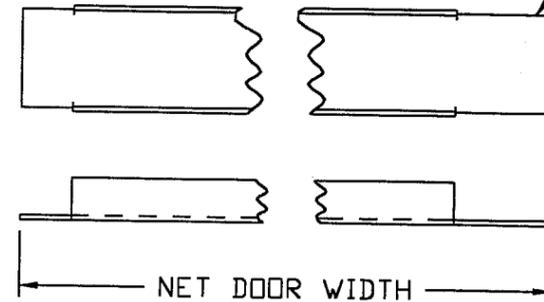
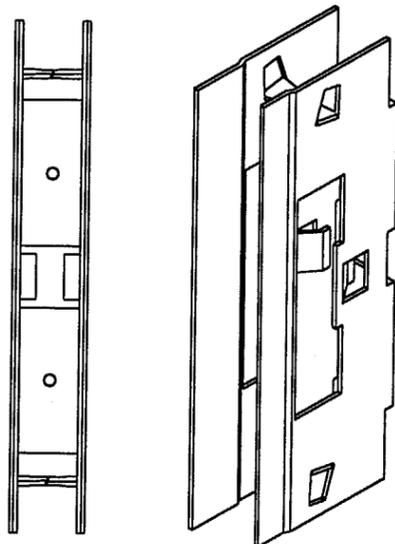
SECTION G-G  
FOR MORTISE LOCK



28

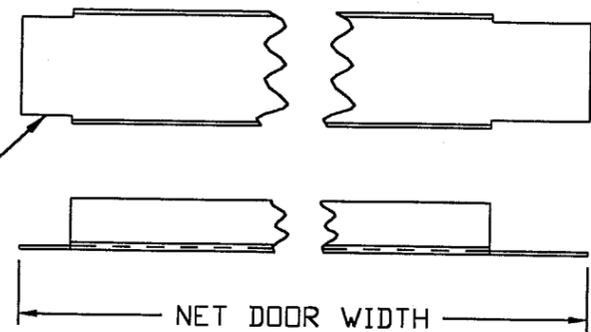


MORTISE LOCK  
REINFORCING



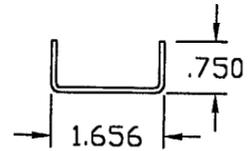
OPTIONAL  
NOTCH EACH END  
TO CLEAR HINGE  
AND LOCK CHANNEL

11 & 12



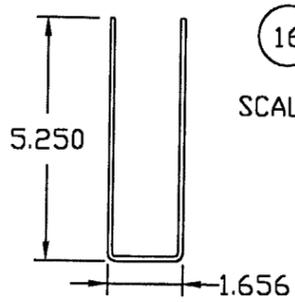
9 & 10

NOTCHED EACH END  
TO CLEAR HINGE  
AND LOCK CHANNEL



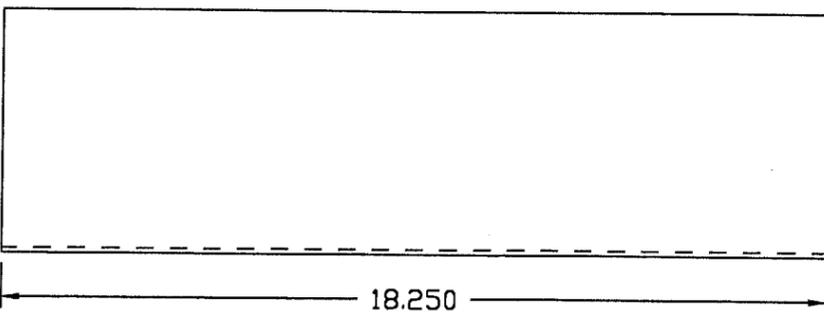
14

**PRODUCT RENEWED**  
as complying with the Florida  
Building Code  
Acceptance No. 03-0626-01  
Expiration Date AUG 21, 2008  
By Ishag I. Chanda  
Miami Dade Product Control  
Division



16

SCALE 1:4



APPROVED AS COMPLYING WITH THE  
SOUTH FLORIDA BUILDING CODE  
DATE August 10, 2000  
BY Ishag I. Chanda  
PRODUCT CONTROL DIVISION  
BUILDING CODE COMPLIANCE OFFICE  
ACCEPTANCE NO. 00-0307-09

REV	DATE	DESCRIPTION	DR	CK	SC
		<b>CURRIES</b>			
		525 9TH ST. S.E. MASON CITY, IOWA			
		TITLE: CURRIES SERIES 707 GLAZED COMMERCIAL STEEL DOOR DOOR PARTS DETAILS			
		SH SZ: B	SH. NO. 11 OF 12	DWG. NO.	
		SCALE: 3/8	DATE: 29-OCT-99	RD0055	

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12/9/99

# BILL OF MATERIALS

ITEM	QUANTITY	DESCRIPTION
1	1	18 GA. (.041") MIN., 14 GA. (.080) MAX. FLUSH DOOR (COLD ROLLED, GALVANIZED, OR STAINLESS STEEL)
2	1	16 GA. (.053") MIN., 12 GA. (.110") MAX. WELDED OR KD FRAME (COLD ROLLED, GALVANIZED, OR STAINLESS STEEL)
3	3	7 GA. (.171") MIN., (.203") MAX. FRAME HINGE REINFORCEMENT - PER HINGE JAMB
4	4	16 GA. (.053") MIN. PIPE SPACER ANCHOR - PER JAMB
5	4	16 GA. (.053") MIN. MASONRY T ANCHOR - PER JAMB
6	1	16 GA. (.171") MIN. STRIKE REINFORCEMENT
7	4	3/8" x 5" FLAT HEAD WOOD SCREW/LAG BOLT - PER JAMB
8	4	3/8" x 5" FLAT HEAD SLEEVE ANCHOR - PER JAMB
9	1	16 GA. (.053") MIN., 12 GA. (.110") MAX., TOP END CHANNEL
10	1	16 GA. (.053") MIN., 12 GA. (.110") MAX., BOTTOM END CHANNEL
11	1	OPTIONAL 16 GA. (.053") MIN., 12 GA. (.110") MAX., TOP CAP
12	1	OPTIONAL 16 GA. (.053") MIN., 12 GA. (.110") MAX., BOTTOM CAP
13	1	14 GA. (.080") MIN., LOCK CHANNEL
14	1	14 GA. (.080") MIN., 12 GA. (.110") MAX. HINGE CHANNEL
15	1	ONE POUND DENSITY POLYSTYRENE CORE - 1.656" NOMINAL THICKNESS - MANUFACTURED BY BASF
16	1	OPTIONAL 12 GA. (.110") MIN. CLOSER REINFORCING
17	1	16 GA. (.053") MIN. CYLINDRICAL MORTISE LOCK REINFORCEMENT
18	3	#10 WOOD OR MACHINE SCREW x 1" LONG MIN OR 1/4-20 x 1-1/4" LONG TAP CON.
19	1	2000 PSI MIN. MORTAR OR CONCRETE
20		NOT USED
21	3	4-1/2" x 4-1/2" X .134" STEEL HINGES - MCKINNEY T-2714
22	1	ONE ROW OF PEMKO S88 WEATHERSTRIP PER FRAME MEMBER
23	1	PEMKO ALUMINUM SILL 2005AS - 1/2" TALL x 5" x NOMINAL DOOR WIDTH
24	1	2" x 12" WOOD BUCK
25	1	EXISTING MASONRY OR POURED CONCRETE - 2000 PSI. MIN.
26	-	SARGENT 10 LINE CYLINDRICAL LOCK
27	-	SCHLAGE D SERIES CYLINDRICAL LOCK
28	-	SARGENT 8200 SERIES MORTISE LOCK
29	1	8" CMU BLOCK
	1	STEEL LINTEL
31	1	FINISH PAINT BY OTHERS - FACES OF DOOR AND FRAME
32	1	1/4" THICK MIN. DSM (HYZOD BRAND) OR DADE APPROVED 1/4" THICK MIN. - - TRANSPARENT OR TRANSLUCENT PLASTIC. (WIDTH AND HEIGHT 1" GREATER THAN VISIBLE DIMENSIONS)

ITEM	QUANTITY	DESCRIPTION
33	2	1/8" x 1/2" x PERIMETER OF VISION LIGHT KIT CLOSED CELL FOAM TAPE.
34	1	CURRIES VISION LIGHT KIT. (18 GA. MIN.)
35	-	#6 x 1-1/4" OVAL HEAD TEK SCREW - SEE TABLE ON SHEET 9 FOR QUANTITY PER LENGTH
36	4	20 GA. MIN. x 1-1/2" x 1.656 SURROUND CHANNEL

**NOTES:**

- NOTES: 1. MINIMUM TENSILE STRENGTH 53,000 PSI  
2. MINIMUM YIELD STRENGTH 36,000 PSI

**PRODUCT RENEWED**  
as complying with the Florida Building Code  
Acceptance No. 03-0626-01  
Expiration Date August 1, 2008  
By Isaac L. Chauda  
Miami Dade Product Control Division

APPROVED AS COMPLYING WITH THE SOUTH FLORIDA BUILDING CODE  
DATE August 10, 2000  
BY Isaac L. Chauda  
PRODUCT CONTROL DIVISION  
BUILDING CODE COMPLIANCE OFFICE  
ACCEPTANCE NO. 00-0307-09

REV	DATE	DESCRIPTION	DR	CK	SC
DR: L. SHERIFF		<b>CURRIES</b> 525 9TH ST. S.E. MASON CITY, IOWA			
CK: N. KRASCHEL					
SCAN: -					
TOLERANCE: UNLESS OTHERWISE SPECIFIED			TITLE: CURRIES SERIES 707 GLAZED COMMERCIAL STEEL DOOR BILL OF MATERIALS		
DEC± .031					
ANG± .5°					
FRAC± 1/32					
SH SZ: B	SH. NO. 12 OF 12	DWG. NO.			
SCALE: -	DATE: 29-OCT-99	RDO055			

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*Richard Boyette*  
12/2/99

00-0307-09