



**BUILDING CODE COMPLIANCE OFFICE (BCCO)  
PRODUCT CONTROL DIVISION**

**MIAMI-DADE COUNTY, FLORIDA  
METRO-DADE FLAGLER BUILDING  
140 WEST FLAGLER STREET, SUITE 1603  
MIAMI, FLORIDA 33130-1563  
(305) 375-2901 FAX (305) 375-2908**

**NOTICE OF ACCEPTANCE (NOA)**

**EFCO Corporation  
1000 County Road; P.O. Box 609  
Monett, Mo 65708-0609**

**SCOPE:**

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the High Velocity Hurricane Zone of the Florida Building Code.

**DESCRIPTION: Series "S-2600" System II Aluminum Fixed Window-S.M.**

**APPROVAL DOCUMENT:** Drawing No.1028A, titled "S-2600 System II Small Missile Impact Fixed Window", sheets 1 through 4 of 4, prepared by W. W. Schaefer Engineering & Consulting, P.A., dated 8/25/23, signed and sealed by Warren Schaefer, P.E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Division.

**MISSILE IMPACT RATING: Small Missile Impact**

**LABELING:** Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA revises NOA # 00-1207.04 and, consists of this page 1 as well as approval document mentioned above. The submitted documentation was reviewed by **Theodore Berman, P.E.**

*TSB*  
10/3/2003



**NOA No 03-0829.01  
Expiration Date: September 27, 2006  
Approval Date: October 30, 2003  
Page 1**

**EFCO Corporation**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**A. DRAWINGS**

1. Manufacturer's die drawings and sections.
2. Drawing No. **1028A**, titled "S-2600 System II Small Missile Impact Fixed Window", sheets 1 through 4 of 4, prepared by W. W. Schaefer Engineering & Consulting, P.A., dated 8/25/23, signed and sealed by Warren Schaefer, P.E.

**B. TESTS**

1. Test reports on 1) Air Infiltration Test, per FBC, TAS 202-94  
2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94  
3) Water Resistance Test, per FBC, TAS 202-94  
4) Small Missile Impact Test per FBC, TAS 201-94  
5) Cyclic Wind Pressure Loading per FBC, TAS 203-94

along with marked-up drawings and installation diagram of an EFCO S2600 System II combination aluminum fixed/project-out, fixed and outswing casement windows, prepared by Hurricane Test Laboratory, Inc., Test Report No. **HTL-0046-0505-03**, dated 4/28/03, signed and sealed by Vinu J Abraham, P.E.

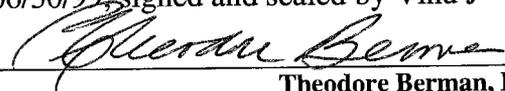
***Submitted under NOA# 00-1207.04***

2. Test reports on 1) Air Infiltration Test, per FBC, TAS 202-94  
2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94  
3) Water Resistance Test, per FBC, TAS 202-94  
4) Large Missile Impact Test per FBC, TAS 201-94  
5) Cyclic Wind Pressure Loading per FBC, TAS 203-94  
6) Forced Entry Test, per FBC 2411 3.2.1 and TAS 202-94

along with marked-up drawings and installation diagram of an EFCO S2600 System II combination aluminum fixed/project-out, fixed and outswing casement windows, prepared by Hurricane Test Laboratory, Inc., Test Report No. **HTL-0046-0212-99**, dated from 02/23/99 to 02/26/99, signed and sealed by Vinu J Abraham, P.E.

3. Test reports on 1) Air Infiltration Test, per FBC, TAS 202-94  
2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94  
3) Water Resistance Test, per FBC, TAS 202-94  
4) Small Missile Impact Test per FBC, TAS 201-94  
5) Cyclic Wind Pressure Loading per FBC, TAS 203-94  
6) Forced Entry Test, per FBC 2411 3.2.1 and TAS 202-94

along with marked-up drawings and installation diagram of an EFCO S2600 System II combination aluminum fixed/project-out, fixed and outswing casement windows, prepared by Hurricane Test Laboratory, Inc., Test Report No. **HTL-0046-0508-99**, dated from 05/10/99 to 06/30/99, signed and sealed by Vinu J Abraham, P.E.



Theodore Berman, P.E.  
Deputy Director, Product Control Division  
NOA No 03-0829.01  
Expiration Date: September 27, 2006  
Approval Date: October 30, 2003

**EFCO Corporation**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**C. CALCULATIONS**

*Submitted under NOA# 00-1207.04*

1. Anchor and mullion calculations, and ASTM-E1300-98 analysis, dated 11/28/00, prepared by W.W. Schaefer Engineering & Consulting, P.A., signed and sealed by Warren W. Schaefer, P.E.

**D. MATERIAL CERTIFICATIONS**

*Submitted under NOA# 00-1207.04*

1. Notice of Acceptance No. **01-0205.02**, issued to Solutia, Inc. for their "Saflex / Keepsafe Maximum", approved on 05/17/01 and expiring on 05/21/06.

**E. STATEMENTS**

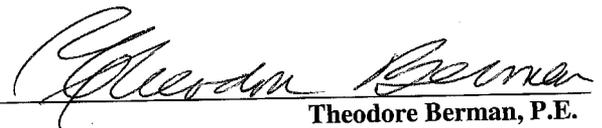
1. None

**F. QUALITY ASSURANCE**

1. Miami Dade County Building Code Compliance Office.

**G.. OTHER**

1. Notice of Acceptance No. **00-1207.04**, issued to EFCO Corporation, Series "2600 System II" Outswing Aluminum Fixed Window", approved on 9/27/01 and expiring on 9/27/06.



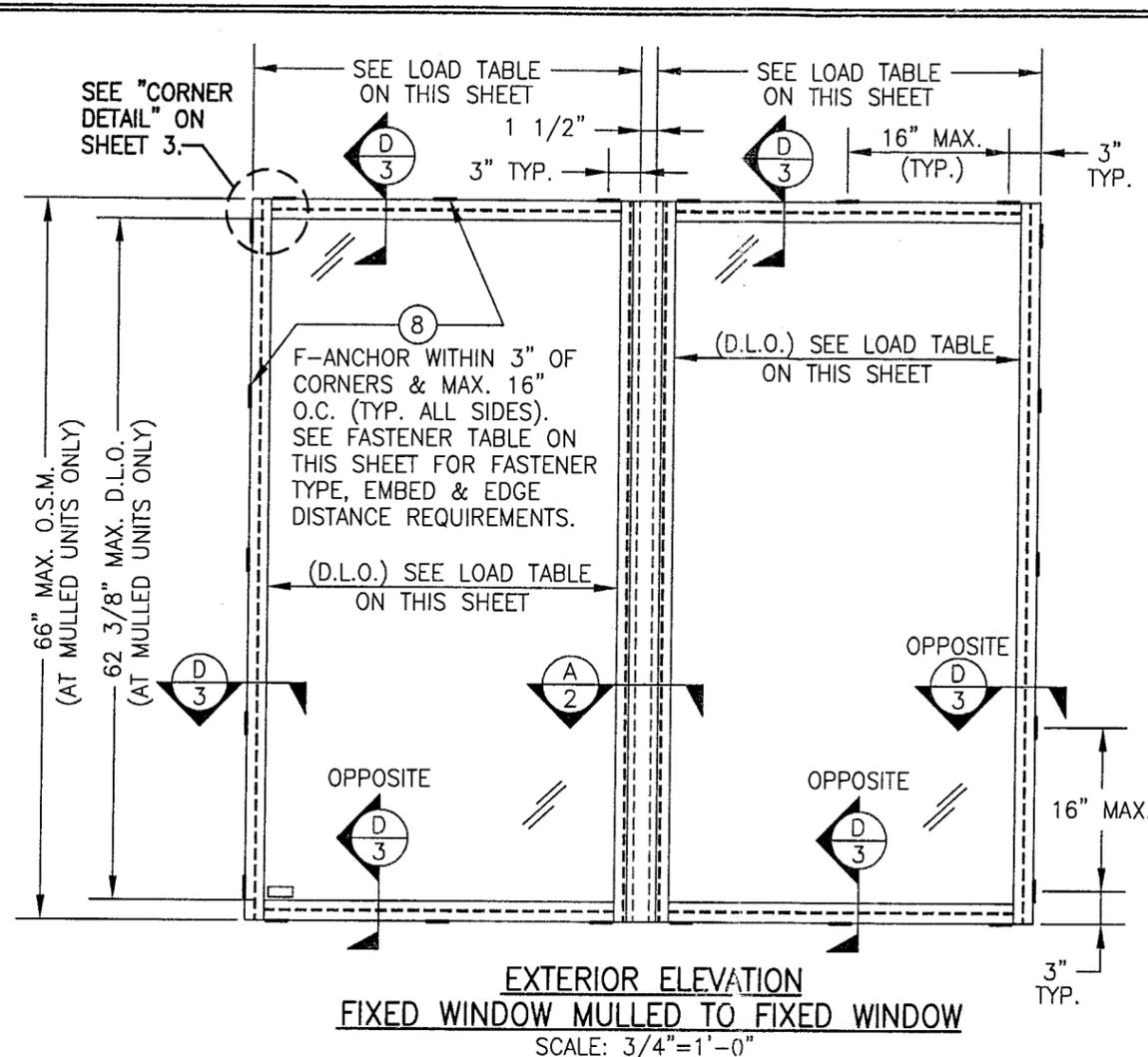
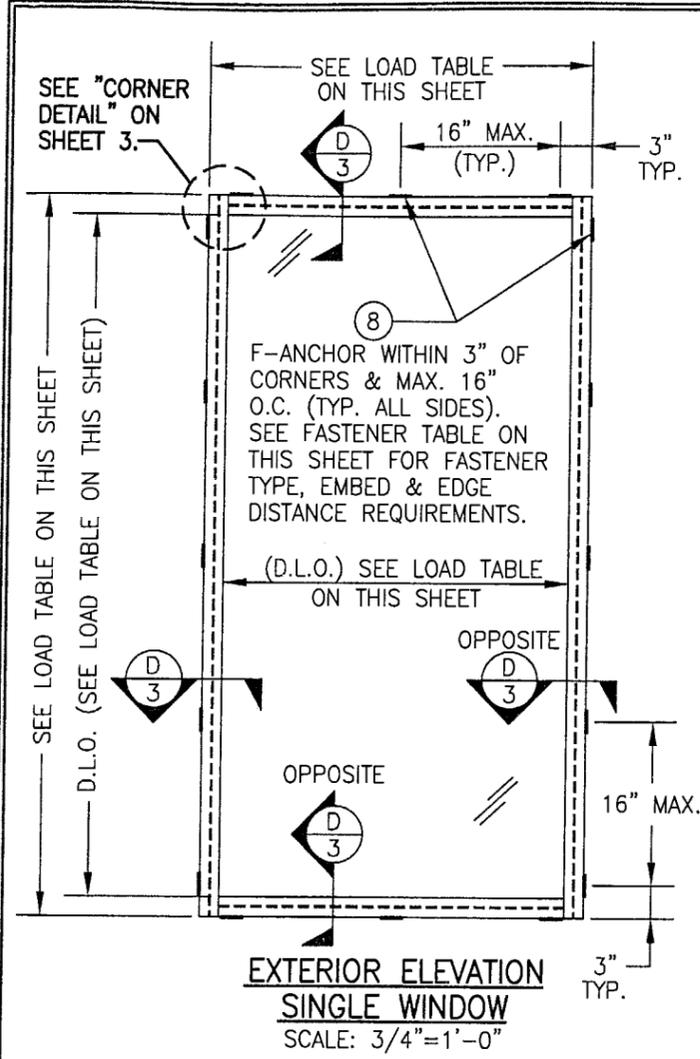
**Theodore Berman, P.E.**

**Deputy Director, Product Control Division**

**NOA No 03-0829.01**

**Expiration Date: September 27, 2006**

**Approval Date: October 30, 2003**



ALLOWABLE DESIGN LOAD FOR MULLED UNITS	
SMALL MISSILE GLASS "A" & "B"	
POSITIVE	NEGATIVE
100 PSF	100 PSF
ALL MULLED UNITS ARE LIMITED TO MAX. 66" HEIGHT.	

**EXTERIOR ELEVATION  
SINGLE WINDOW**  
SCALE: 3/4"=1'-0"

**EXTERIOR ELEVATION  
FIXED WINDOW MULLED TO FIXED WINDOW**  
SCALE: 3/4"=1'-0"

MORE THAN 2 WINDOWS MAY BE STACKED HORIZONTALLY

O.S.M. = OUTSIDE FRAME MEASUREMENT

**GENERAL NOTES**

1. THESE WINDOW SYSTEMS HAVE BEEN TESTED, ANALYZED AND APPROVED FOR DESIGN PRESSURES NOT TO EXCEED THOSE SHOWN IN THE "ALLOWABLE DESIGN LOADS" TABLE.
2. BUCKING, OPENINGS & BUCKING FASTENERS MUST BE DESIGNED & INSTALLED TO WITHSTAND WIND LOADS AS DETERMINED FOR EA. APPLICATION
3. ALL HARDWARE & FASTENERS SHALL BE IN ACCORDANCE WITH THESE DRAWINGS & MAY NOT VARY UNLESS SPECIFICALLY MENTIONED ON THE DRAWINGS.
4. THE DETAILS & SPECIFICATIONS SHOWN HEREIN REPRESENT THE PRODUCTS TESTED & PROPOSED FOR WATER, AIR, IMPACT, CYCLIC & UNIFORM STATIC AIR PRESSURE TESTING IN CONFORMANCE WITH FLORIDA BUILDING CODE PROTOCOLS TAS-201, 202 & 203 FOR SMALL MISSILE IMPACT WINDOWS.
5. THESE WINDOW SYSTEMS HAVE BEEN DESIGNED IN ACCORDANCE WITH THE FLORIDA BUILDING CODE (FBC) FOR HIGH VELOCITY HURRICANE ZONE.

CLIP FASTENER REQUIREMENTS TABLE				
OPENING TYPE (SUBSTRATE)	CLIP TO OPENING FASTENER TYPE	NO. FASTENERS PER CLIP INTO SUBSTRATE	MINIMUM EMBEDMENT	MINIMUM EDGE DIST.
WOOD	NO. 12 SMS SCREW	3	1 1/8"	1"
MIN. 18 GA. STUD	NO. 12 TEK SCREW	3	FULL	1/2"
STRUCT. STEEL	NO. 12 TEK SCREW	3	FULL	1/2"
CMU/CONCRETE	1/4" TAPCON	2	1 1/4"	2"

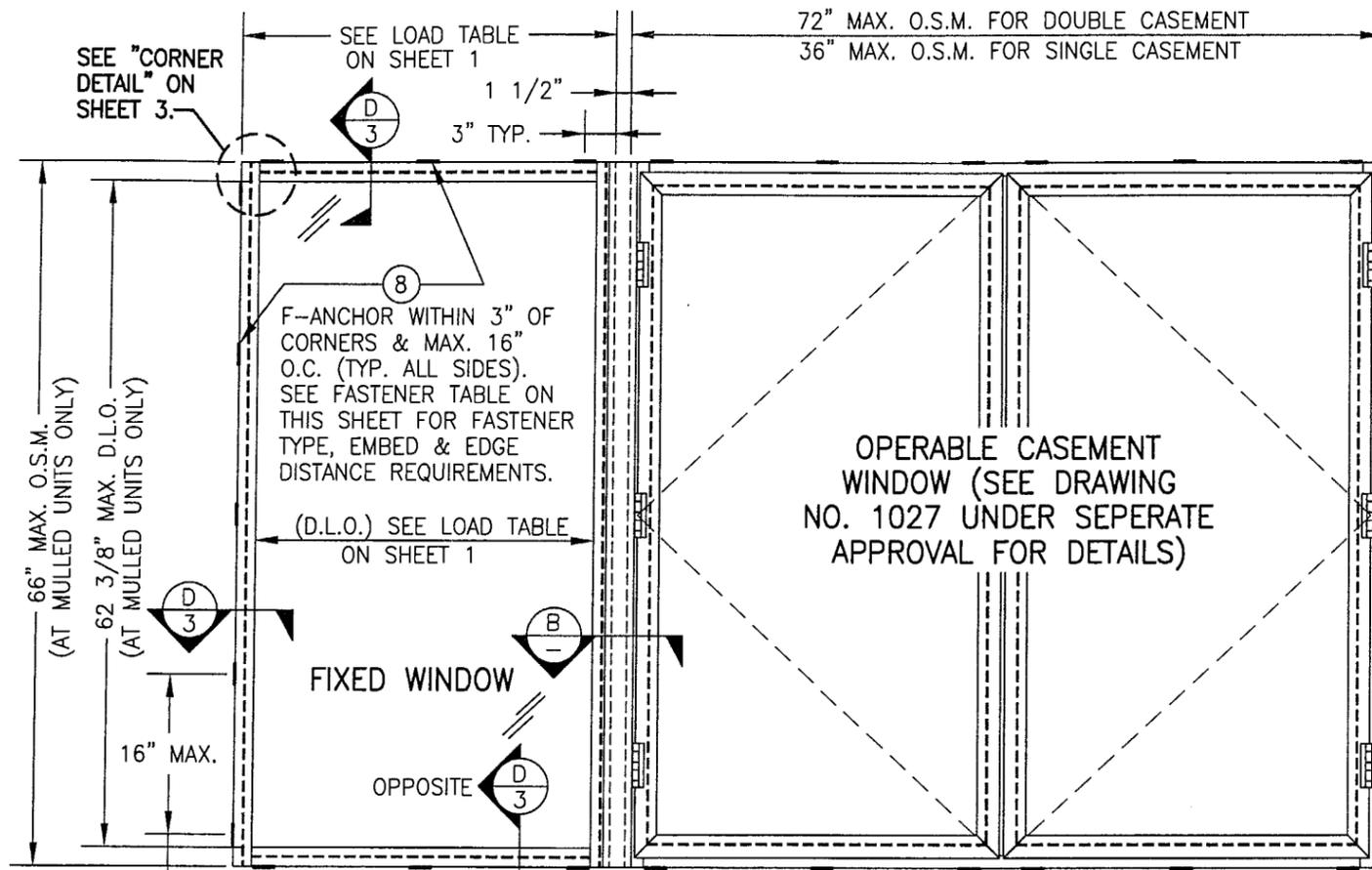
MAXIMUM ALLOWABLE DESIGN LOAD & SIZE TABLE (SINGLE FIXED WINDOWS ONLY)					
MAXIMUM SIZE				MAXIMUM ALLOWABLE PRESSURE (PSF)	
FRAME WIDTH	FRAME HEIGHT	WINDOW D.L.O.		SMALL MISSILE IMPACT GLASS "A" & "B"	
		HORIZONTAL	VERTICAL	POSITIVE	NEGATIVE
24"	99"	20 3/8"	95 3/8"	100.0 PSF	100.0 PSF
27"	88"	23 3/8"	84 3/8"	100.0 PSF	100.0 PSF
30"	79"	26 3/8"	75 3/8"	100.0 PSF	100.0 PSF
33"	72"	29 3/8"	68 3/8"	100.0 PSF	100.0 PSF
36"	66"	32 3/8"	62 3/8"	100.0 PSF	100.0 PSF
40"	59"	36 3/8"	55 3/8"	90.0 PSF	90.0 PSF
44"	54"	40 3/8"	50 3/8"	81.8 PSF	81.8 PSF
48"	49"	44 3/8"	45 3/8"	75.0 PSF	75.0 PSF

GLASS "A" = 9/16" THK. LAMINATED GLASS (1/4" HT. STR./0.06" PVB/1/4" HT. STR.) BY SAFLEX  
 GLASS "B" = 1 1/4" OVERALL I.G. GLASS (9/16" LAMINATED HT. STR. WITH 0.06" SAFLEX PVB @ OUTER/7/16" AIR SPACE/1/4" HT. STR. @ INNER)

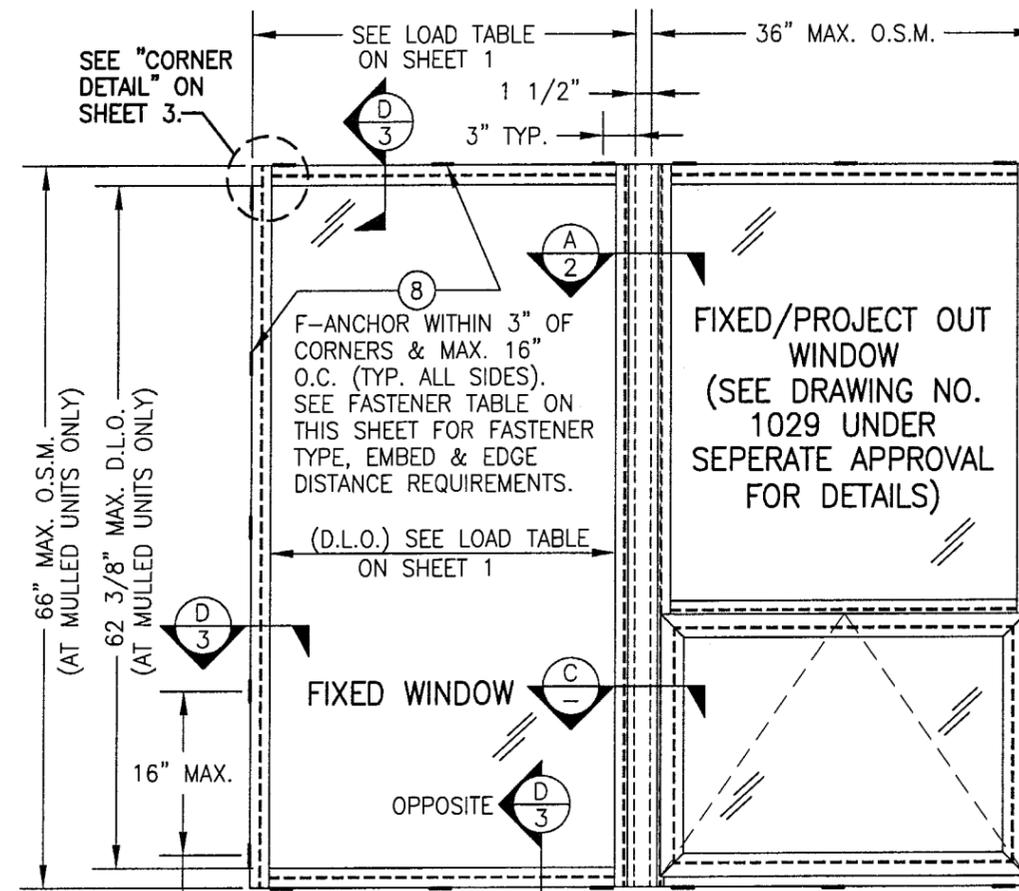
**LOAD TABLE NOTE:**  
 1. SMALL MISSILE IMPACT WINDOWS MAY NOT BE INSTALLED AT A SILL ELEVATION LESS THAN 30 FT. ABOVE GRADE.

**PRODUCT REVISED**  
 as complying with the Florida Building Code  
 Acceptance No 03-0829.01  
 Expiration Date 09/22/03  
 By: *Warren W. Schaefer*  
 Miami/Dade Product Control Division

DRAWN BY: K.P.S.	CHECKED BY: W.W.S.
PLOT: 1=16	DATE: 08/25/03
DATE	BY
NO.	REVISION DESCRIPTION
DRAWING TITLE S-2600 SYSTEM II SMALL MISSILE IMPACT FIXED WINDOW	
MANUFACTURER EFCO CORPORATION 1000 COUNTY ROAD, P.O. BOX 609 MONETT, MO 65708-0609 800-221-4169	
CONSULTANTS W. W. SCHAEFER ENGINEERING & CONSULTING, P.A. 8895 N. MILITARY TRAIL, SUITE C-204 PALM BEACH GARDENS, FL 33410 PHONE: 561-775-4902 FAX: 561-775-4903	
CERTIFICATION AUG 26 2003	WARREN W. SCHAEFER, P.E. P.E. NO. 44135
DRAWING NO. 1028A	REV.
SHEET NO. 1 OF 4	

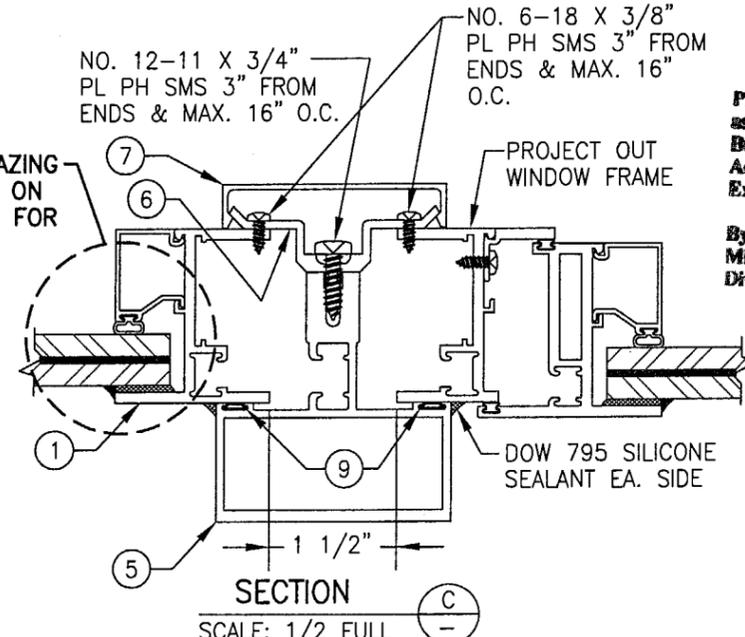
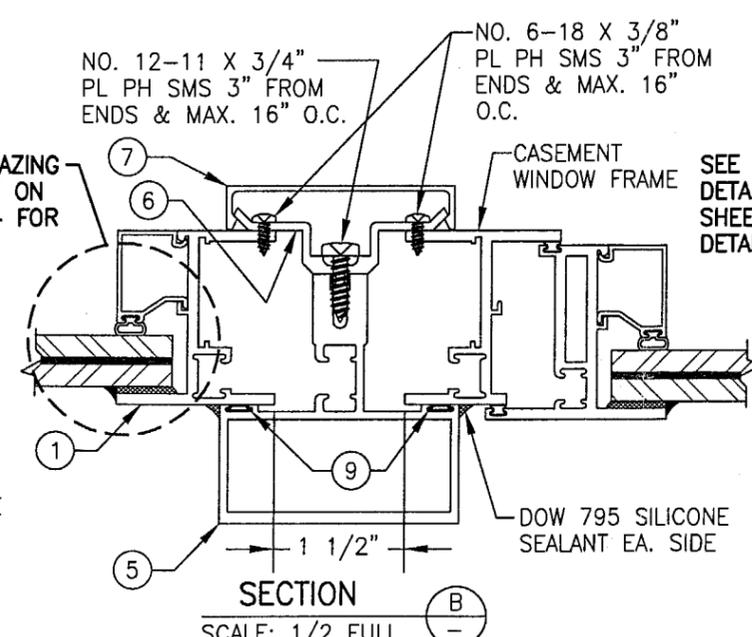
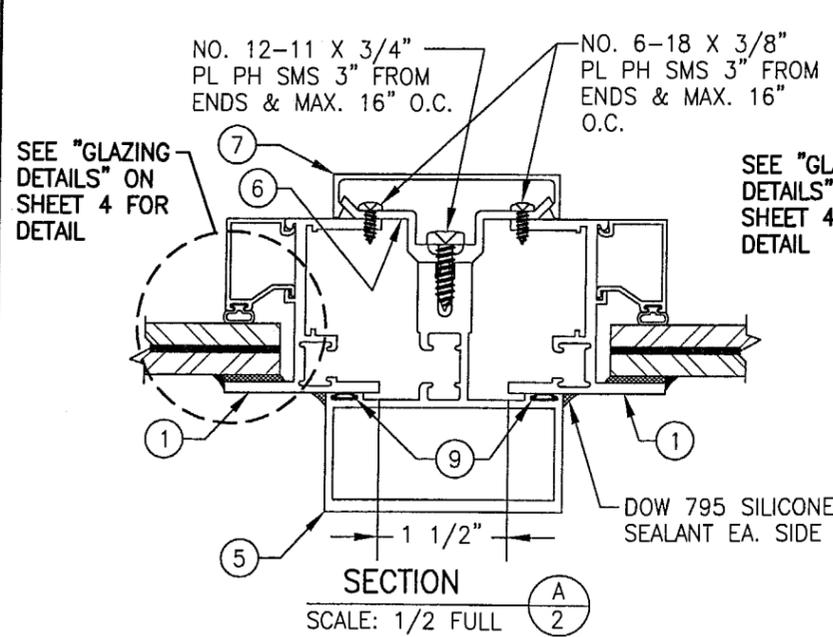


**EXTERIOR ELEVATION**  
**FIXED WINDOW MULLED TO OPERABLE CASEMENT**  
 (TYP. WITH SINGLE & DOUBLE CASEMENT WINDOWS)  
 SCALE: 3/4"=1'-0"  
 MORE THAN 2 WINDOWS MAY BE STACKED HORIZONTALLY



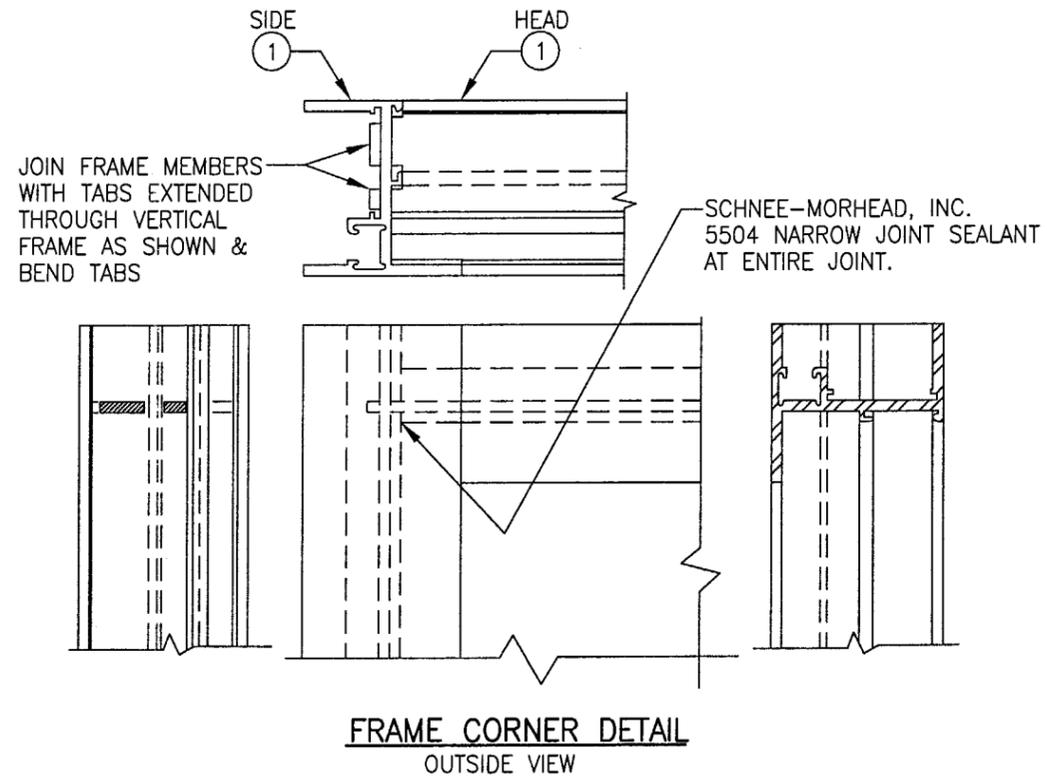
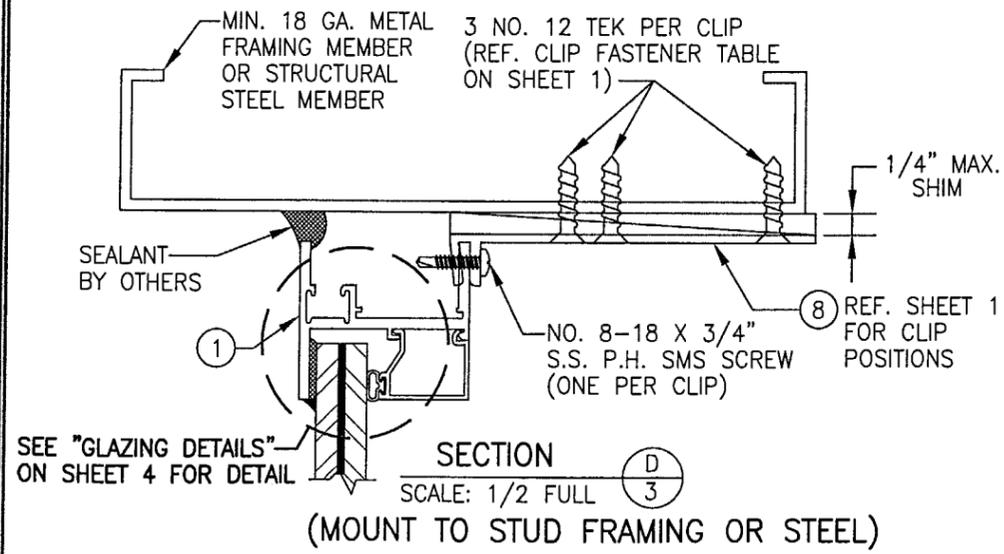
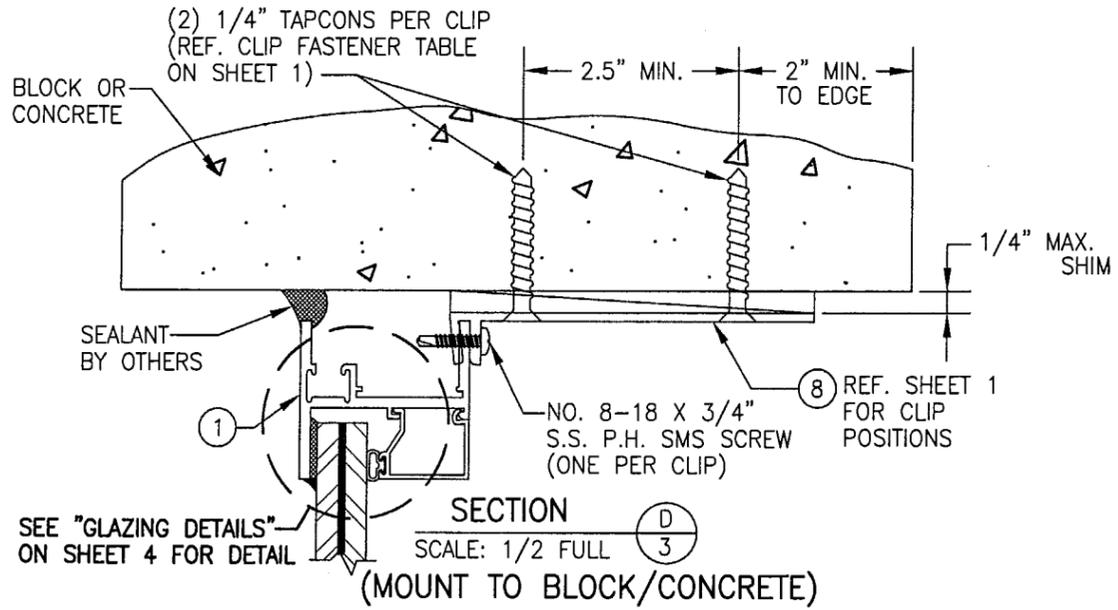
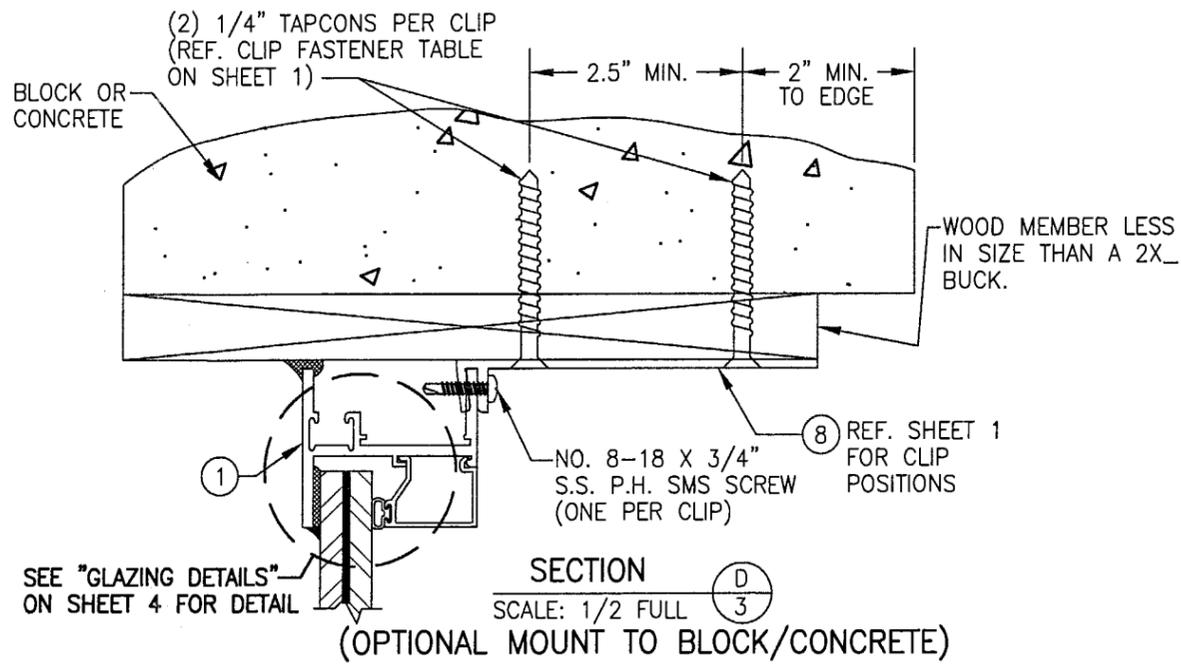
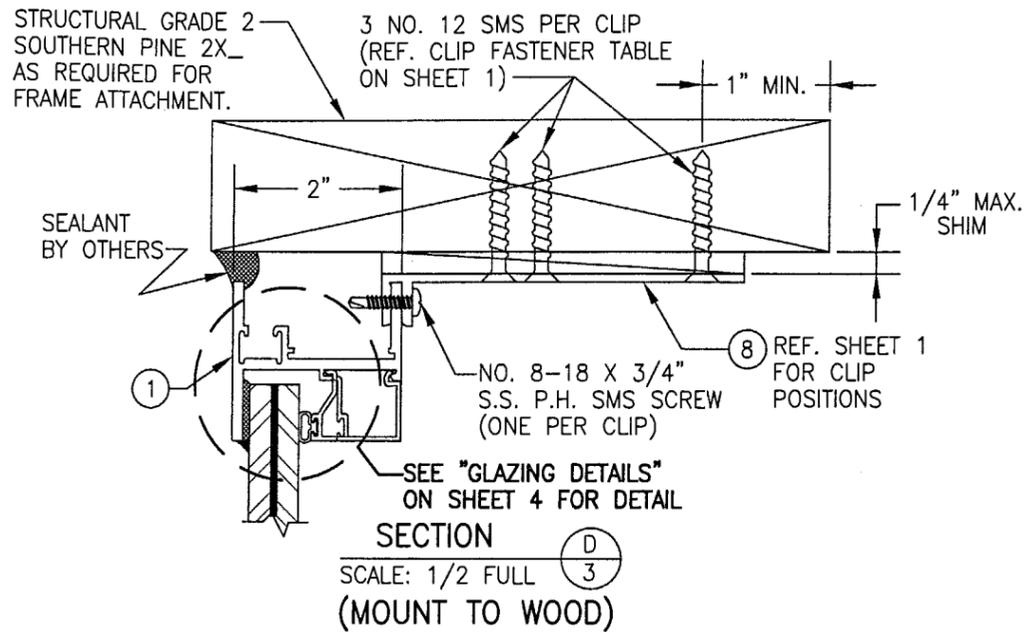
**EXTERIOR ELEVATION**  
**FIXED WINDOW MULLED TO FIXED/PROJECT OUT WINDOW**  
 SCALE: 3/4"=1'-0"  
 MORE THAN 2 WINDOWS MAY BE STACKED HORIZONTALLY

O.S.M. = OUTSIDE FRAME MEASUREMENT



**PRODUCT REVISED**  
 as complying with the Florida  
 Building Code  
 Acceptance No. 03-0829.01  
 Expiration Date 09/23/06  
 By *Alvin Bern*  
 Miami Dade Product Control  
 Division

DRAWN BY: K.P.S.		CHECKED BY: W.W.S.	
PLOT: 1=16		DATE: 08/25/03	
DATE	BY	REVISION DESCRIPTION	NO.
DRAWING TITLE S-2600 SYSTEM II SMALL MISSILE IMPACT FIXED WINDOW			
MANUFACTURER EFCO CORPORATION 1000 COUNTY ROAD, P.O. BOX 609 MONETT, MO 65708-0609 800-221-4169			
CONSULTANTS W. W. SCHAEFER ENGINEERING & CONSULTING, P.A. 8895 N. MILITARY TRAIL, SUITE C-204 PALM BEACH GARDENS, FL 33410 PHONE: 561-775-4902 FAX: 561-775-4903			
CERTIFICATION AUG 26 2003 WARREN W. SCHAEFER, P.E. P.E. NO. 44135			
DRAWING NO. 1028A		REV.	
SHEET NO. 2 OF 4			

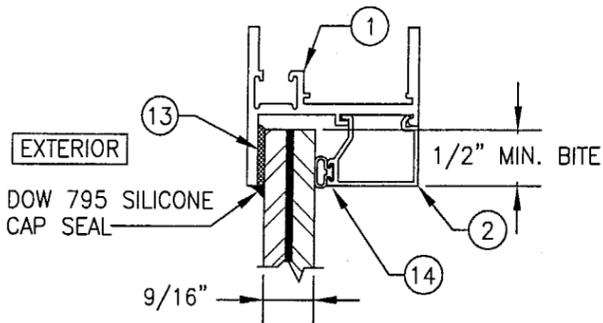


PRODUCT REVISED as complying with the Florida Building Code Acceptance No. 03-0829.01 Expiration Date 09/23/06

By *Warren W. Schaefer*

Miami Dade Product Control Division

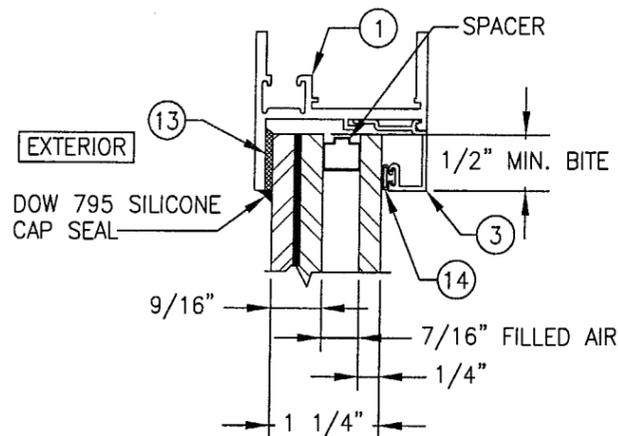
DRAWN BY: K.P.S.	CHECKED BY: W.W.S.
PLOT: 1=2	DATE: 08/25/03
DATE	
BY	
REVISION DESCRIPTION	
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DRAWING TITLE S-2600 SYSTEM II SMALL MISSILE IMPACT FIXED WINDOW	
MANUFACTURER EFCO CORPORATION 1000 COUNTY ROAD, P.O. BOX 609 MONETT, MO 65708-0609 800-221-4169	
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CERTIFICATION AUG 26 2003	WARREN W. SCHAEFER, P.E. P.E. NO. 44135
DRAWING NO. 1028A	REV.
SHEET NO. 3 OF 4	



**GLAZING DETAIL; GLASS "A"  
SMALL MISSILE IMPACT**

9/16" THK. LAMINATED GLASS BY SAFLEX WITH 1/4" THK. HEAT STRENGTHENED PANES EA. SIDE & 0.06" PVB INNER LAYER

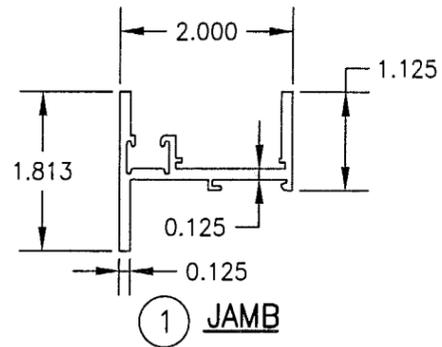
WHEN GLAZED FOR SMALL MISSILE IMPACT, THE WINDOWS MAY NOT BE INSTALLED AT SILL ELEVATIONS LESS THAN 30 FT. ABOVE



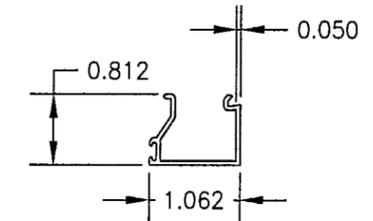
**GLAZING DETAIL; GLASS "B"  
SMALL MISSILE I.G. IMPACT**

I.G. GLASS WITH 9/16" THK. LAMINATED EXTERIOR GLASS BY SAFLEX (1/4" HT. ST./0.06 PVB/1/4" HT. ST.) AND 1/4" HT. ST. SINGLE PANE GLASS AT INTERIOR

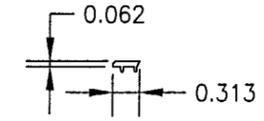
WHEN GLAZED FOR SMALL MISSILE IMPACT, THE WINDOWS MAY NOT BE INSTALLED AT SILL ELEVATIONS LESS THAN 30 FT. ABOVE



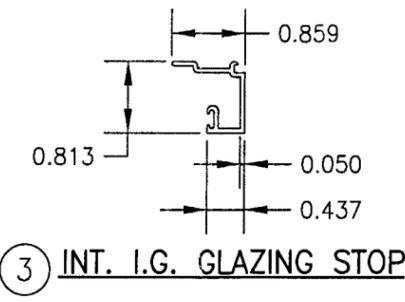
**1 JAMB**



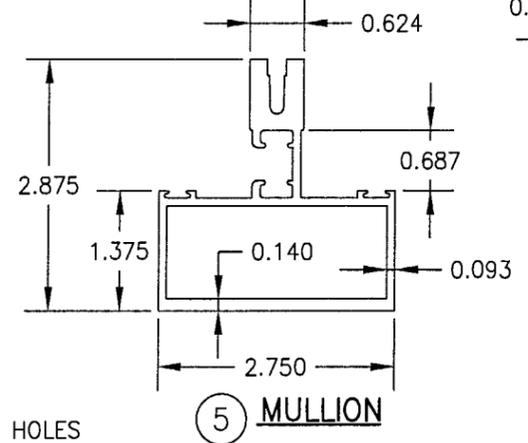
**2 INTERIOR GLAZING STOP**



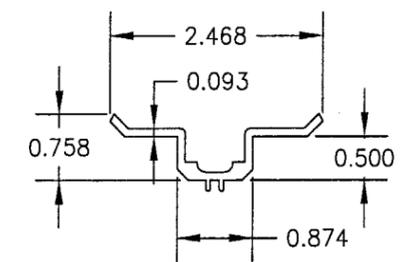
**4 GLAZING CAP**



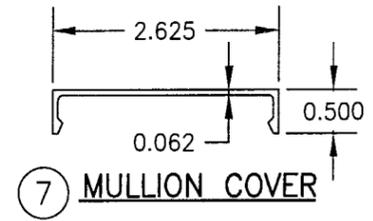
**3 INT. I.G. GLAZING STOP**



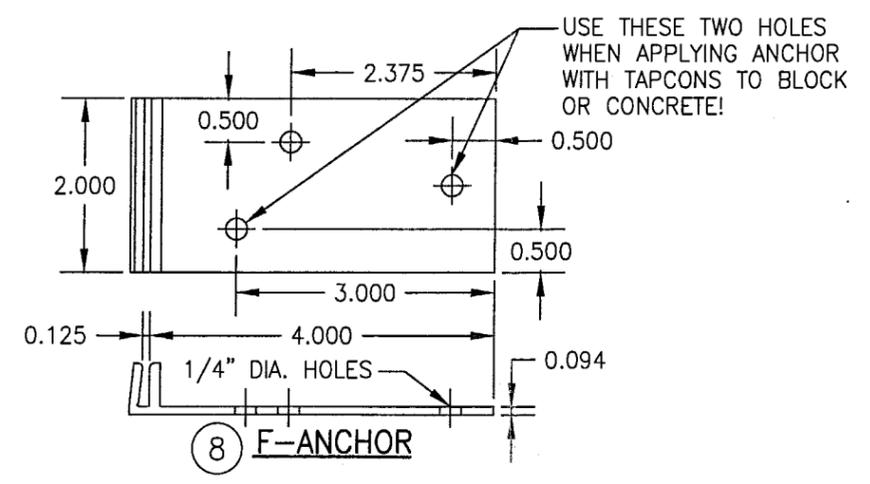
**5 MULLION**



**6 MULLION CLIP**



**7 MULLION COVER**



**8 F-ANCHOR**

ITEM #	PART	ITEM DESCRIPTION	MANUFACTURER/NOTES
PARTS			
1	ES48	JAMB/FRAME	EFCO; 6063-T6 ALUMINUM
2	EF04	INT. GLAZING STOP	EFCO; 6063-T6 ALUMINUM
3	EG57	INT. I.G. GLAZING STOP	EFCO; 6063-T6 ALUMINUM
4	LB00	GLAZING CAP	FIBER REINFORCED NYLON
5	EG50	MULLION	EFCO; 6063-T6 ALUMINUM
6	EE32	MULLION CLIP	EFCO; 6063-T6 ALUMINUM
7	EE31	MULLION COVER	EFCO; 6063-T6 ALUMINUM
8	KA23/1880	F-ANCHOR	EFCO; 6063-T6 ALUMINUM
SEALS & SEALANTS			
9	WVB4	CONT. VINYL BULB SEAL	CENTRAL PLASTICS
10	-	OPEN	-
11	-	3/16 FOAM TAPE	NORTON
12	-	DOW 995 SILICONE	DOW CORNING
13	-	BACK BEDDING TAPE	TREMCO
14	WVB2	CONT. VINYL BULB SEAL	CENTRAL PLASTICS

DRAWN BY: K.P.S.	CHECKED BY: W.W.S.
PLOT: 1=2	DATE: 08/25/03
DATE	
BY	
DESCRIPTION	
NO.	

DRAWING TITLE  
**S-2600 SYSTEM II SMALL MISSILE IMPACT FIXED WINDOW**

CONSULTANTS  
**W. W. SCHAEFER ENGINEERING & CONSULTING, P.A.**  
8895 N. MILITARY TRAIL, SUITE C-204  
PALM BEACH GARDENS, FL 33410  
PHONE: 561-775-4902 FAX: 561-775-4903

MANUFACTURER  
**EFCO CORPORATION**  
1000 COUNTY ROAD, P.O. BOX 609  
MONETT, MO 65708-0609  
800-221-4169

**PRODUCT REVISED**  
as complying with the Florida  
Building Code  
Acceptance No 03-0829.01  
Expiration Date 09/27/06

By *Warren W. Schaefer*  
Miami Dade Product Control  
Division

CERTIFICATION  
**AUG 26 2003**

DRAWING NO.  
**1028A**

SHEET NO.  
**4 OF 4**

WARREN W. SCHAEFER, P.E.  
P.E. NO. 44135