



**BUILDING CODE COMPLIANCE OFFICE (BCCO)
PRODUCT CONTROL DIVISION**

**MIAMI-DADE COUNTY, FLORIDA
METRO-DADE FLAGLER BUILDING
140 WEST FLAGLER STREET, SUITE 1603
MIAMI, FLORIDA 33130-1563
(305) 375-2901 FAX (305) 375-2908**

NOTICE OF ACCEPTANCE (NOA)

**Sabana Windows, Inc.
6187 NW 167th Street
Miami, FL 33015**

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series "Sabana" Outswing Wood French Doors

APPROVAL DOCUMENT: Drawing No. **04-055**, titled "Mahogany Impact Swing Out Door", sheets 1 through 11 of 11, prepared by EngCo Inc., dated 04/12/04, signed and sealed by Pedro De Figueiredo, P.E. bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Division.

MISSILE IMPACT RATING: Large and Small Missile Impact

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA revises NOA # **02-0828.05** and, consists of this page 1 and evidence pages E-1, E-2, and E-3, as well as approval document mentioned above.

The submitted documentation was reviewed by **Herminio F. Gonzalez, P.E., Director, BCCO**

JG
7/6/04



**NOA No 04-0520.01
Expiration Date: October 07, 2007
Approval Date: August 05, 2004**

Sabana Windows, Inc.

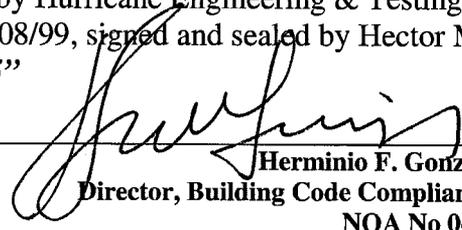
NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

A. DRAWINGS

1. Manufacturer's parts and section drawings.
2. Drawing No. **04-055**, titled "Mahogany Impact Swing-Out Door", sheets 1 through 11 of 11, prepared by EngCo Inc., dated 04/12/04 signed and sealed by Pedro De Figueiredo, P.E.

B. TESTS

1. Test reports on 1) Large Missile Impact Test, FBC, and TAS 201-94
2) Cyclic Loading Test, per FBC, TAS 203-94
along with installation diagram of a pair of Ellipse Top Outswing French Wood Doors/Windows (6' x 8') marked-up by Hurricane Engineering & Testing, Inc., Test Report No. **HETI-99-799A**, dated 03/04/99, signed and sealed by Hector M. Medina, P. E.
"Submitted under NOA # 02-0828.05"
2. Test reports on 1) Large Missile Impact Test, FBC, and TAS 201-94
2) Cyclic Loading Test, per FBC, TAS 203-94
along with installation diagram of a pair of Arch Top Outswing French Wood Doors/Windows (6' x 8') marked-up by Hurricane Engineering & Testing, Inc., Test Report No. **HETI-99-799B**, dated 03/04/99, signed and sealed by Hector M. Medina, P. E.
"Submitted under NOA # 02-0828.05"
3. Test reports on 1) Large Missile Impact Test, FBC, TAS 201-94
2) Cyclic Loading Test, per FBC, TAS 203-94
along with installation diagram of a pair of Square Top Outswing French Wood Doors/Windows (6' x 8') marked-up by Hurricane Engineering & Testing, Inc., Test Report No. **HETI-99-799C**, dated 03/04/99, signed and sealed by Hector M. Medina, P. E.
"Submitted under NOA # 02-0828.05"
4. Test reports on 1) Large Missile Impact Test, FBC, TAS 201-94
2) Cyclic Loading Test, per FBC, TAS 203-94
along with installation diagram of a pair of Square Top Outswing Raised Panel Wood Door/Windows (6' x 10') marked-up by Hurricane Engineering & Testing, Inc., Test Report No. **HETI-99-799D**, dated 03/04/99, signed and sealed by Hector M. Medina, P. E.
"Submitted under NOA # 02-0828.05"
5. Test reports on 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Load Static Air Pressure Test, per FBC, TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Forced Entry Resistance Test, per FBC 2411.3.2.1 and (b) 202-94
along with installation diagram of a pair of Square Top Outswing French Wood Doors/Windows (6' x 8') marked-up by Hurricane Engineering & Testing, Inc., Test Report No. **HETI-99-1136**, dated 03/08/99, signed and sealed by Hector M. Medina, P. E.
"Submitted under NOA # 02-0828.05"



Herminio F. Gonzalez, P.E.
Director, Building Code Compliance Office
NOA No 04-0520.01

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Sabana Windows, Inc.

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

6. Test reports on 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Load Static Air Pressure Test, per FBC, TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Forced Entry Resistance Test, per FBC 2411.3.2.1 and (b) TAS 202-94
along with installation diagram of a pair of Square Top Outswing Raised Panel Wood Door /Window (6' x 10') marked-up by Hurricane Engineering & Testing, Inc., Test Report No. **HETI-99-1137**, dated 03/16/99, signed and sealed by Hector M. Medina, P. E.
"Submitted under NOA # 02-0828.05"
7. Test reports on 1) Large Missile Impact Test, FBC, TAS 201-94
2) Cyclic Loading Test, per FBC, TAS 203-94
along with installation diagram Outswing French Wood Doors marked-up by Hurricane Engineering & Testing, Inc., Test Report No. **HETI-03-1846**, dated 08/21/03, signed and sealed by Rafael E. Droz-Seda, P. E.
8. Test reports on 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Load Static Air Pressure Test, per FBC, TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Forced Entry Resistance Test, per FBC 2411.3.2.1 and (b) 202-94
along with installation diagram Outswing French Wood Doors marked-up by Hurricane Engineering & Testing, Inc., Test Report No. **HETI-03-1343**, dated 08/21/03, signed and sealed by Rafael E. Droz-Seda, P. E.

C. CALCULATIONS

1. Anchor Calculations prepared by Robt. E. Fisher – Wm. M. Meyers, P. E., Consulting Engineers, dated 05/28/99, signed and sealed by Wm. M. Meyers, P.E.
"Submitted under NOA # 02-0828.05"
2. Anchor Calculations, ASTM-E1300, and structural analysis, prepared by EngCo, Inc., dated 04/21/04, signed and sealed by Pedro De Figueiredo, P.E.

D. QUALITY ASSURANCE

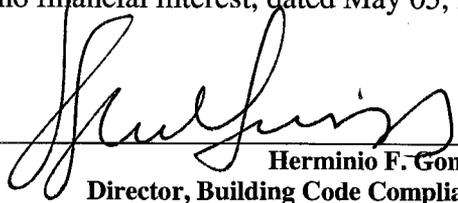
1. Miami Dade Building Code Compliance Office (BCCO).

E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. **03-0916.02**, issued to Nebula Glass International, Inc.
"Glasslam Safety-Plus Laminated Glass" approved on 10/23/03 and expiring on 09/09/08.

F. STATEMENTS

1. Statement letter of conformance and no financial interest, dated May 05, 2004, signed and sealed by Pedro De Figueiredo, P. E.



Herminio F. Gonzalez, P.E.
Director, Building Code Compliance Office

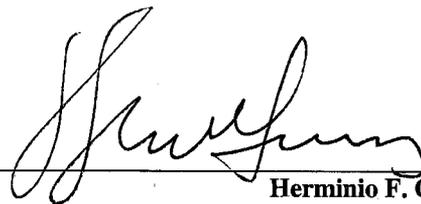
NOA No 04-0520.01
Expiration Date: October 07, 2007
Approval Date: August 05, 2004

Sabana Windows, Inc.

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

G. OTHER

1. Notice of Acceptance No. **02-0828.05**, issued to Sabana Windows, Inc. for their Series "Sabana" Outswing Wood French Doors, approved on 10/17/02 and expiring on 10/7/07.
2. Letter from the consultant stating that the product is in compliance with the Florida Building Code (FBC).



Herminio F. Gonzalez, P.E.
Director, Building Code Compliance Office

NOA No 04-0520.01
Expiration Date: October 07, 2007
Approval Date: August 05, 2004

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- SHEET 11 of 11 - MODEL E DETAILS

GENERAL NOTES:

1- CODE: THIS PRODUCT HAS BEEN TESTED AND DESIGNED IN ACCORDANCE WITH THE FLORIDA BUILDING CODE 2001 EDITION - (HIGH VELOCITY SECTION).

2- DEFINITION: THIS PRODUCT IS A SWING OUT MAHOGANY WOOD TYPE DOOR WITH LARGE AND SMALL MISSILE IMPACT RESISTANCE.

3- POSTING:
 "MAHOGANY WOOD DOOR
 LARGE & SMALL MISSILE IMPACT RESISTANT
 SABANA WINDOWS, INC.
 MIAMI LAKES - FLORIDA
 DADE COUNTY PRODUCT CONTROL APPROVED"

4- DESIGN LOADS: LOADS MUST BE CALCULATED BY A PROFESSIONAL ARCHITECT OR ENGINEER FOR EACH SPECIFIC PROJECT. THE CALCULATED DESIGNED PRESSURE MUST NOT EXCEED THE ALLOWABLE APPROVED PRESSURE.

5- MATERIAL: ALL PARTS TO BE MAHOGANY WOOD AND GLAZING TO BE LAMINATED IMPACT RESISTANT GLASS AS SPECIFIED ON THIS APPROVAL.

6- FASTENERS: ASSEMBLY SCREWS AND ANCHORS SHALL BE AS SPECIFIED IN THIS CURRENT SET OF DRAWINGS.

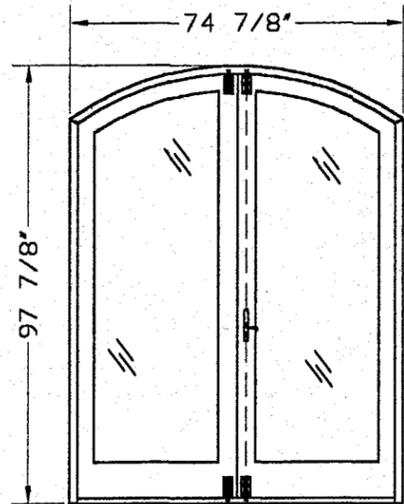
7- USE: IT SHALL BE THE RESPONSIBILITY OF THE CONTRACTOR, ARCHITECT OR ENGINEER OF RECORD TO VERIFY THE FOLLOWING:

7.1- THE STABILITY OF THE STRUCTURE WHERE THE UNIT IS TO BE ATTACHED INSURING PROPER ANCHORAGE.

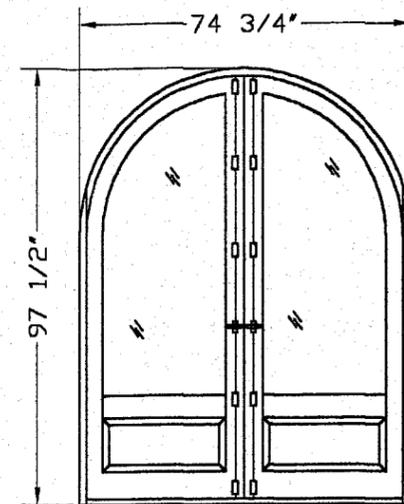
7.2- THE SITE SPECIFIC PROJECT CRITERIA, SUCH AS BUT NOT LIMITED TO, LOCAL CODE REQUIREMENTS, DESIGNED PRESSURES ETC.

7.3- THAT THIS APPROVAL IS ADEQUATE TO THE SPECIFIC PROJECT.

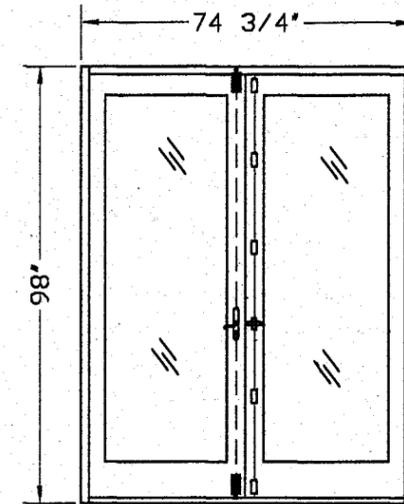
8- 33 1/3% INCREASE IN ALLOWABLE LOADS HAVE NOT BEEN USED IN THE DESIGN OF THE ANCHORS FOR THIS PRODUCT APPROVAL, EXCEPT WOOD SCREWS WITH 1.33 INCREASE FOR WIND LOAD DURATION HAVE BEEN USED.



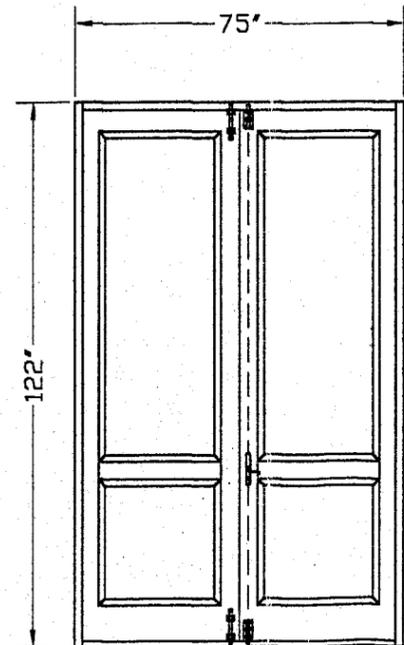
MODEL A
 ELLIPSE FRENCH SWING-OUT DOOR
 DESIGNED LOADS = +53 PSF, -70 PSF
 FOR MODEL A DETAILS REFER TO: SHEET 2 AND 3 OF 11



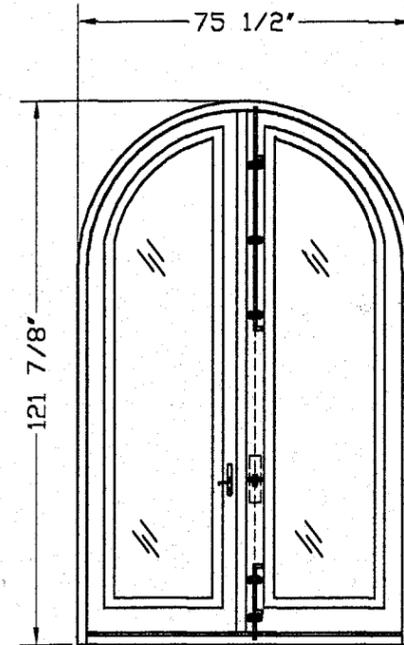
MODEL B
 FULL ARCHED FRENCH SWING-OUT DOOR
 DESIGNED LOADS = +53 PSF, -70 PSF
 FOR MODEL B DETAILS REFER TO: SHEET 4 AND 5 OF 11



MODEL C
 SQUARE FRENCH SWING-OUT DOOR
 DESIGNED LOADS = +53 PSF, -70 PSF
 FOR MODEL C DETAILS REFER TO: SHEET 6 AND 7 OF 11



MODEL D
 SOLID WOOD PANEL FRENCH SWING-OUT DOOR
 DESIGNED LOADS = +53 PSF, -70 PSF
 FOR MODEL D DETAILS REFER TO: SHEET 8 AND 9 OF 11



MODEL E
 FULL ARCHED FRENCH SWING-OUT DOOR
 DESIGNED LOADS = +75 PSF, -83 PSF
 FOR MODEL E DETAILS REFER TO: SHEET 10 AND 11 OF 11

MANUFACTURER:
Sabana Windows

6157 NW 167TH STREET
 UNIT F-25
 MIAMI LAKES, FLORIDA 33015
 PH: (305) 825-1045
 FAX: (305) 825-3805

PRODUCT:
Mahogany Impact Swing-Out Door

Engineering:
EngCo Inc.

CA 8116
 6971 W. Sunrise Blvd. 104
 Plantation, Fl. 33313
 Tel.: (954) 585-0304
 Fax: (954) 585-0305

MAY 05 2004

Engineer Seal
 Pedro De Figueredo
 PE 52609

Date: 4/12/04
 Scale: NA
 Design by: PPMF

Miami Dade Office:

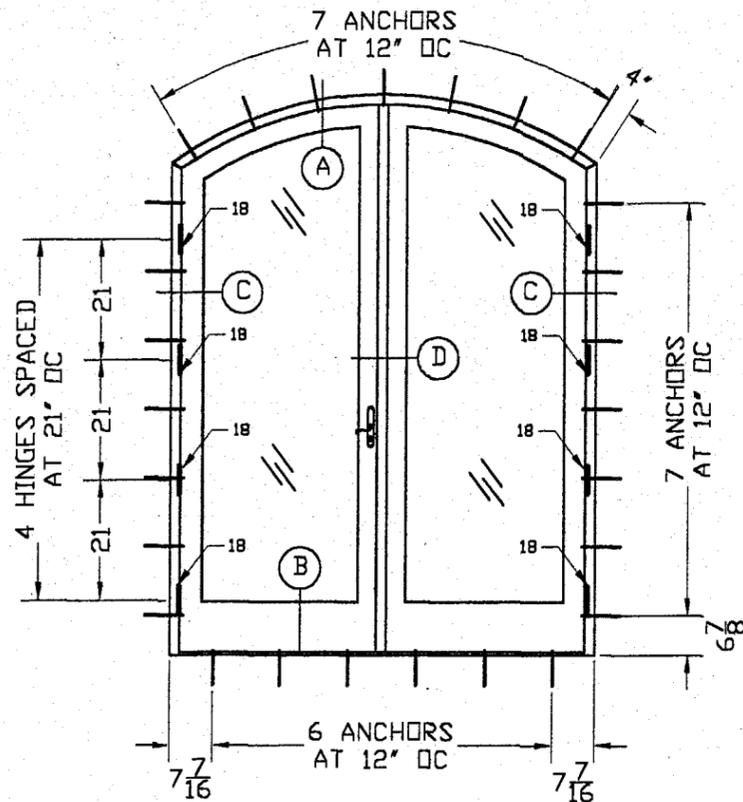
PRODUCT REVISED
 as complying with the Florida Building Code
 Acceptance No 04-0520.01
 Expiration Date 10/03/07

By: *[Signature]*
 Miami Dade Product Control Division

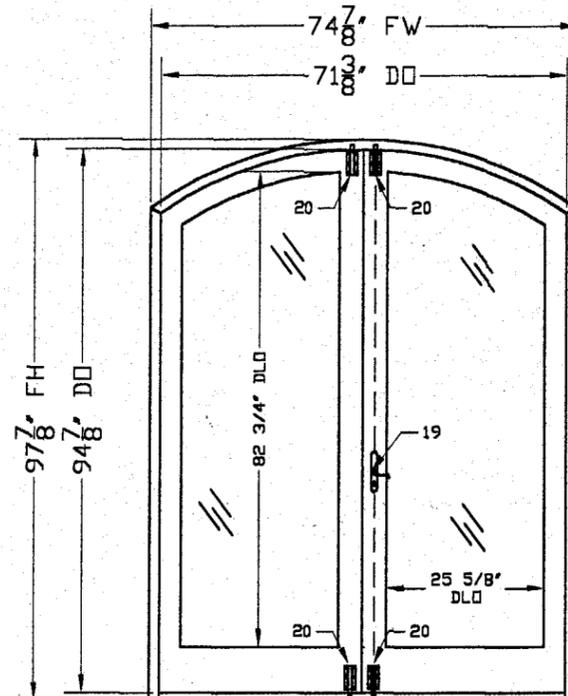
Drawing Number
04-055

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OUTSIDE ELEVATION



INSIDE ELEVATION



MODEL A - ELLIPSE FRENCH SWING-OUT DOOR
DESIGNED LOADS = +53 PSF, -70 PSF

MAX. FRAME SIZE = 74 7/8' X 97 7/8' X 6' DEEP FRAME
MAX. PANEL SIZE = 35 5/16' X 95 7/16' X 2 1/8' DEEP
MAX. GLASS SIZE = 27 1/4' X 84 1/4' X .511' THICK
MAX. GLASS DLO = 25 5/8' X 82 3/4'
WATER TEST PRESSURE: ±8 PSF (53.33 DP)

INSTALLATION NOTES:

- 1- ANCHOR: 1/4" TAPCON BY ELCO
- SUBSTRATUM EMBEDMENT
- WOOD (SG) = .55 1 1/2"
- CONCRETE (3320 psi) 1 1/4"
- MASONRY BLOCK 1 1/4"
- 2- QUANTITY & SPACING AS PER ELEVATION
- 3- 1X OR 2X WOOD BUCK TO BE DESIGNED BY OTHERS FOR IMPOSED LOADS.

SEE SHEET 3 OF 11 FOR DETAILS

MANUFACTURER:
**Sabana
Windows**

6157 NW 167TH STREET
UNIT F-25
MIAMI LAKES, FLORIDA
33015
PH: (305) 825-1045
FAX: (305) 825-3805

PRODUCT:
**Mahogany
Impact
Swing-Out
Door**

Engineering:
EngCo Inc.

CA 8116
6971 W. Sunrise Blvd. 104
Plantation, FL 33313
Tel.: (954) 585-0304
Fax: (954) 585-0305

MAY 05 2004

Engineer Seal
Pedro De Figueiredo
PE 52609

Date: 4/12/04
Scale: NA
Design by: PPMF

Miami Dade Office:

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No 04-0520.01
Expiration Date 10/03/07

By:
Miami Dade Product Control
Division

Drawing Number
04-055

Sheet
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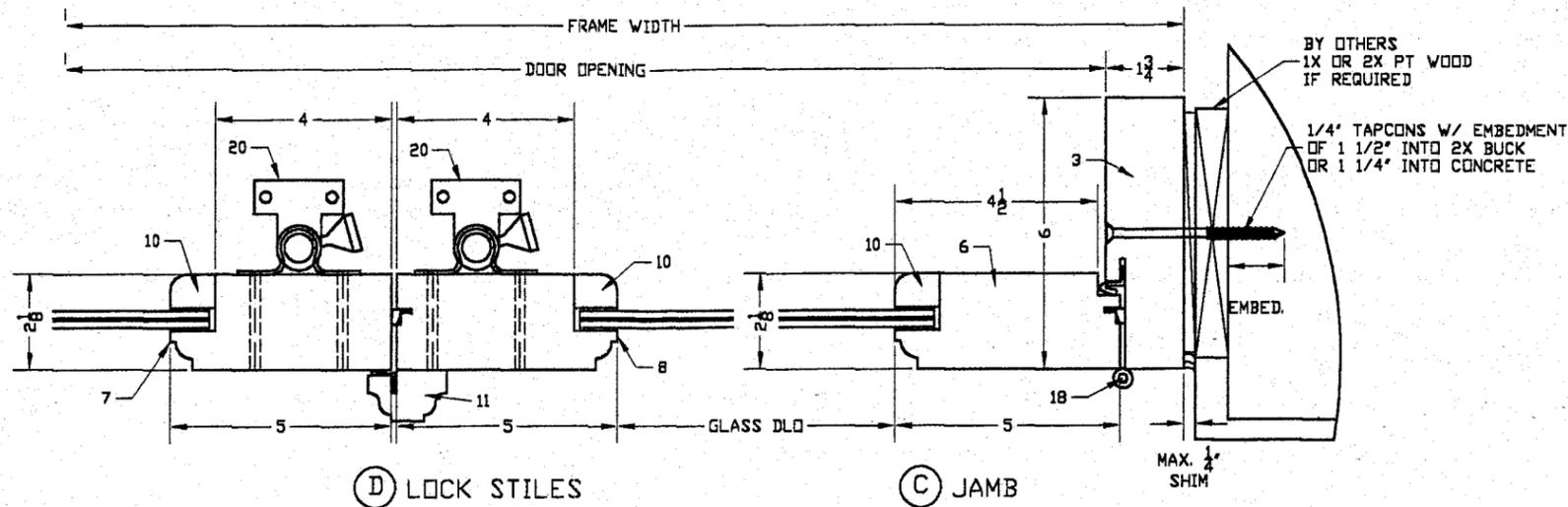
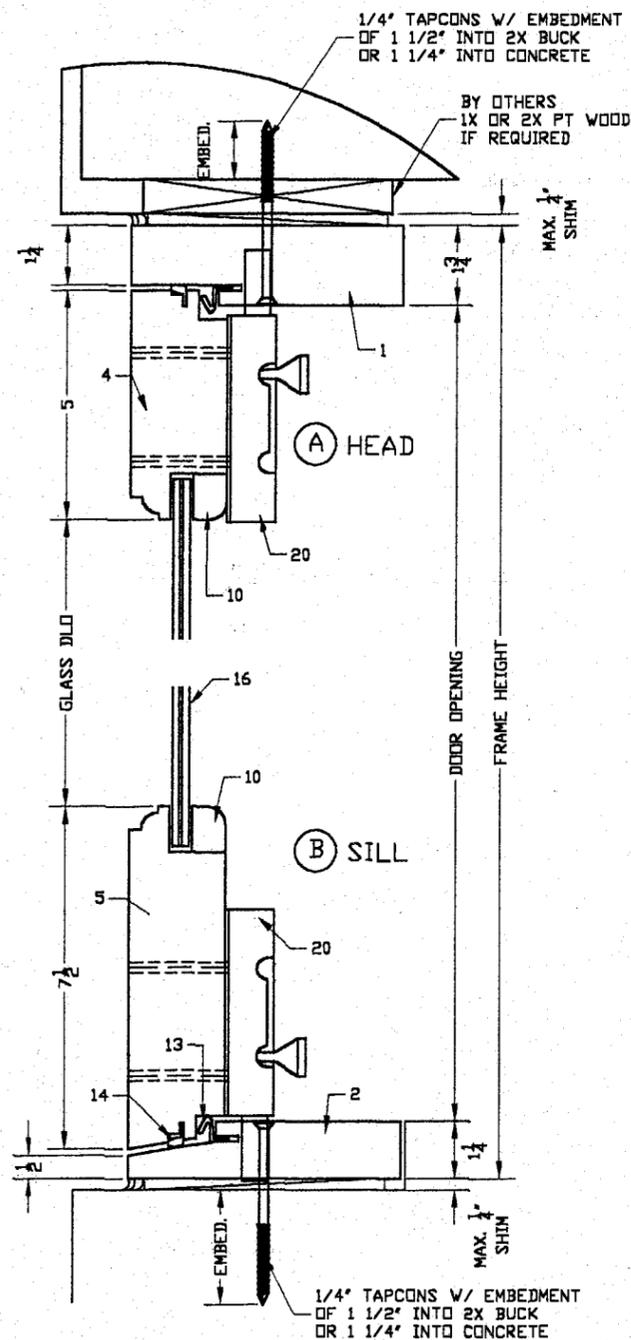
BILL OF MATERIALS

| ITEM# | DESCRIPTION | SIZE | MATERIAL & REMARKS |
|-------|----------------------------|-----------------------|---|
| 1 | FRAME HEADER | 1.75' x 6.00' x 1.50' | MAHOGANY WOOD |
| 2 | FRAME SILL | 1.25' x 6.00' x 0.50' | MAHOGANY WOOD |
| 3 | FRAME JAMB | 1.75' x 6.00' x 1.25' | MAHOGANY WOOD |
| 4 | PANEL TOP RAIL | 2.13' x 5.00' x 3.50' | MAHOGANY WOOD |
| 5 | PANEL BOTTOM RAIL | 2.13' x 7.50' x 5.38' | MAHOGANY WOOD |
| 6 | PANEL HINGE STILE | 2.13' x 5.00' x 4.50' | MAHOGANY WOOD |
| 7 | PANEL LOCK STILE | 2.13' x 5.00' x 3.75' | MAHOGANY |
| 8 | PANEL ASTRAGAL STILE | 2.13' x 5.00' x 4.00' | MAHOGANY |
| 9 | MAHOGANY WOOD BEAD | 1.00' x 0.75' | Attached w/ #8x 1 1/2" wd screws |
| 10 | MAHOGANY WOOD BEAD | 0.75' x 1.00' | Attached w/ #8x 1 1/2" wd screws |
| 11 | MAHOGANY WOOD ASTRAGAL | 1.13' x 1.75' | Attached w/ #10x 2" wd screws at 12" oc |
| 12 | CLOSED CELL FOAM STRIP | 0.5' x .625' | FOAM TAPE FULL LENGTH OF SILL |
| 13 | Q' LON SEAL @ FRAME/PANELS | .58' x 0.65' | SCHLEGEL #QDS-650 |
| 14 | Q' LON SEAL @ PANELS RAILS | .335' x .336' | SCHLEGEL #QEZ320 |
| 15 | SEALANT CLEAR SILICONE | | GE STOCK 012A |
| 16 | 1/2' LAMINATED GLASS | .511' THICK | GLASSLAM |
| 17 | GLAZING CLEAR SILICONE | .90x.051 | DOW CORNING 995 |

HARDWARE SCHEDULE

- HINGES <18>:
<4 HINGES/JAMB> 2 3/4" w X 4" h X .068" HINGES @ 21" OC CONNECTED TO PANEL AND FRAME WITH (8)
#10X 1 1/2" WOOD SCREWS
- ACTIVE STILE:
<19> SCHELEGEL MULTI-BOLT LOCK WITH BRASS KEEP SET, 52 MM BA 10' FULL LENGTH STAINLESS. THE STRIKE
PLATE WAS 1/4" THICK STEEL.
- <20> NATIONAL .611" DIA. THROW CONNECTED WITH (6) 1/4"-20 SS MS AND NUTS.
- INACTIVE STILE:
<20> NATIONAL .611" DIA. THROW CONNECTED WITH (6) 1/4"-20 SS MS AND NUTS.

MODEL A - ELLIPSE FRENCH SWING DOOR
 DESIGNED LOADS = +53 PSF, -70 PSF



GLASS DESCRIPTION:

1- GLASSLAM SAFETY PLUS I - MIAMI-DADE NOA 00-0524, 06
 (1) 3/16\" ANNEALED GLASS SHEET +
 (1) .063\" RESIN BY GLASSLAM +
 (1) .010\" SAFETY-PLUS POLYESTER INTERLAYER +
 (1) .063\" RESIN BY GLASSLAM +
 (1) 3/16\" ANNEALED GLASS SHEET

2- GLAZING METHOD:
 GLASS GLAZED WITH SILICONE DOW CORNING #995 0.9 X .051 THICK OVER A 3/4\" GLASS BITE.
 1 X 3/4\" WOOD BEAD WAS CONNECTED TO THE RAILS & STILES WITH #8X 1 1/2\" WOOD SCREWS.

BOTTOM RAIL - (5) SCREWS AT 5\" OC
 TOP RAIL - (5) SCREWS AT 6 1/2\" OC
 LOCK STILE - (11) SCREWS AT 7 1/2\" OC
 HINGE STILE - (10) SCREWS AT 7 1/8\" OC

FRAME & PANEL GENERAL NOTES

1- FRAME ASSEMBLY NOTES:
 EACH SOLID MAHOGANY WOOD FRAME HEAD, SILL & JAMBS ARE 6\" DEEP AND THE CORNERS ARE BUTT JOINED WITH WOOD GLUE AND FASTENED WITH (4) #14X3\" WOOD SCREWS IN EACH CORNER.

2- PANEL ASSEMBLY NOTES:
 EACH SOLID MAHOGANY WOOD STILE & RAIL IS 2 1/8\" DEEP AND THE CORNERS, 1/2\" THICK X3\" X3\" TENON AND WOOD GLUE JOINT.

3- INSTALLATION SEALANT NOTES:
 THE FRAME AND ALL EXPOSED INSTALLATION FASTENERS MUST BE PROPERLY SEALED WITH 'GE' STOCK GE012A SILICONE.

MANUFACTURER:
Sabana Windows
 6157 NW 167TH STREET
 UNIT F-25
 MIAMI LAKES, FLORIDA 33015
 PH: (305) 825-1045
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PRODUCT:
Mahogany Impact Swing-Out Door

Engineering:
EngCo Inc.
 CA 8116
 6971 W. Sunrise Blvd. 104
 Plantation, FL 33313
 Tel.: (954) 585-0304
 Fax: (954) 585-0305

[Signature]
 MAY 05 2004

Engineer Seal
 Pedro De Figueiredo
 PE 52609

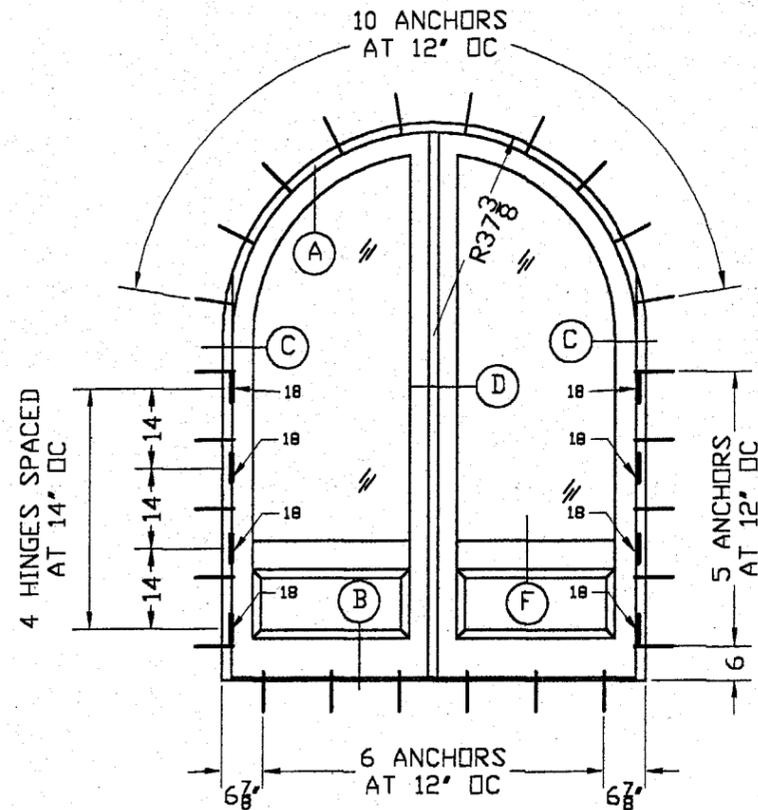
Date: 4/12/04
 Scale: NA
 Design by: PPMF

Miami Dade Office:
PRODUCT REVISED
 as complying with the Florida Building Code
 Acceptance No 04-0520.01
 Expiration Date 10/07/07
 By *[Signature]*
 Miami Dade Product Control Division

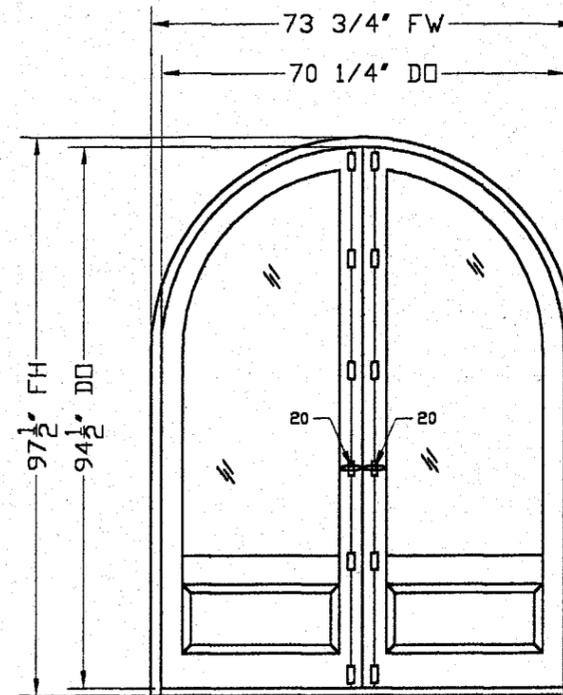
Drawing Number
 04-055

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OUTSIDE ELEVATION



INSIDE ELEVATION



MODEL B - FULL ARCHED FRENCH SWING-OUT DOOR
DESIGNED LOADS = +53 PSF, -70 PSF

MAX. FRAME SIZE = 73 3/4' X 97 1/2' X 6' DEEP FRAME
MAX. PANEL SIZE = 36 5/16' X 95 7/16' X 2 1/8' DEEP
MAX. GLASS SIZE = 27 1/4' X 84 1/4' X .511' THICK
MAX. GLASS DLO = 25 3/4' X 82 3/4'
WATER TEST PRESSURE: ±8 PSF (53, 33 DP)

INSTALLATION NOTES:

- 1- ANCHOR: 1/4" TAPCON BY ELCO
SUBSTRATUM EMBEDMENT
WOOD (SG) = .55 1 1/2"
CONCRETE (3320 psi) 1 1/4"
MASONRY BLOCK 1 1/4"
- 2- QUANTITY & SPACING AS PER ELEVATION
- 3- 1X OR 2X WOOD BUCK TO BE DESIGNED BY OTHERS FOR IMPOSED LOADS.

SEE SHEET 5 OF 11 FOR DETAILS

| BILL OF MATERIALS | | | |
|-------------------|----------------------------|-----------------------|---|
| ITEM# | DESCRIPTION | SIZE | MATERIAL & REMARKS |
| 1 | FRAME HEADER | 1.75' x 6.00' x 1.50' | MAHOGANY WOOD |
| 2 | FRAME SILL | 1.25' x 6.00' x 0.50' | MAHOGANY WOOD |
| 3 | FRAME JAMB | 1.75' x 6.00' x 1.25' | MAHOGANY WOOD |
| 4 | PANEL TOP RAIL | 2.13' x 5.00' x 3.25' | MAHOGANY WOOD |
| 5 | PANEL BOTTOM RAIL | 2.13' x 7.50' x 6.13' | MAHOGANY WOOD |
| 6 | PANEL HINGE STILE | 2.13' x 5.00' x 3.38' | MAHOGANY WOOD |
| 7 | PANEL LOCK STILE | 2.13' x 5.00' x 4.13' | MAHOGANY |
| 8 | RAISED PANEL HOR. STILE | 2.13' x 6.00' x 5.00' | MAHOGANY |
| 9 | MAHOGANY WOOD BEAD | 1.00' x 0.75' | Attached w/ #8x 1 1/2" wd screws |
| 10 | MAHOGANY WOOD BEAD | 0.75' x 1.00' | Attached w/ #8x 1 1/2" wd screws |
| 11 | MAHOGANY WOOD ASTRAGAL | 1.13' x 1.75' | Attached w/ #10x 2" wd screws at 12' oc |
| 12 | CLOSED CELL FOAM STRIP | 0.5' x .625' | FOAM TAPE FULL LENGTH OF SILL |
| 13 | Q' LON SEAL @ FRAME/PANELS | .58' x 0.65' | SCHLEGEL #QDS-650 |
| 14 | Q' LON SEAL @ PANELS RAILS | .335' x .336' | SCHLEGEL #QEZ320 |
| 15 | WOOD RAISED PANEL | 1.50' x 27.5' x 12' | SOLID PINE |
| 16 | 1/2" LAMINATED GLASS | .511' THICK | GLASSLAM |
| 17 | GLAZING CLEAR SILICONE | .90x.051 | DOW CORNING 995 |

HARDWARE SCHEDULE

HINGES <18>
(4 HINGES/JAMB) 2 3/4" w X 4" h X .068" HINGES @ 14" OC CONNECTED TO PANEL AND FRAME W/ (8)
#10X 1 1/2" WS
& INACTIVE STILE:
<20> CENTER HANDLE ROUSTIQUE ARTICLE CODE 042100 MODEL RY 59 FASTENED W/ (4) #10X 1 1/4"
(7) 2.4" X 1.656" CLASSIC GUIDES (STEEL) W/ (2) #10X 1 1/4" EXCEPT TOP AND BOTTOM HAD (2) 1/8" X 3" MS
W/ DOUBLE NUTS. THE STRIKE PLATE WAS 1/4" THICK STEEL.
1/2" LOCKING THROW WAS A .625" DIAM SEMI-TUBE X 154" X 35" LONG AT BOTTOM AND 57.5" LONG AT TOP. ALSO,
THE TOP AND BOTTOM ENDS (3") WERE FILLED WITH A WELDED 1/8" WIDE STEEL PLATE.

MANUFACTURER:
**Sabana
Windows**

6157 NW 167TH STREET
UNIT F-25
MIAMI LAKES, FLORIDA
33015
PH: (305) 825-1045
FAX: (305) 825-3805

PRODUCT:
**Mahogany
Impact
Swing-Out
Door**

Engineering:
EngCo Inc.

CA 8116
6971 W. Sunrise Blvd. 104
Plantation, FL 33313
Tel.: (954) 585-0304
Fax: (954) 585-0305

[Signature]
MAY 05 2004

Engineer Seal
Pedro Da Figueiredo
PE 52609

Date: 4/12/04
Scale: NA
Design by: PPMF

Miami Dade Office:

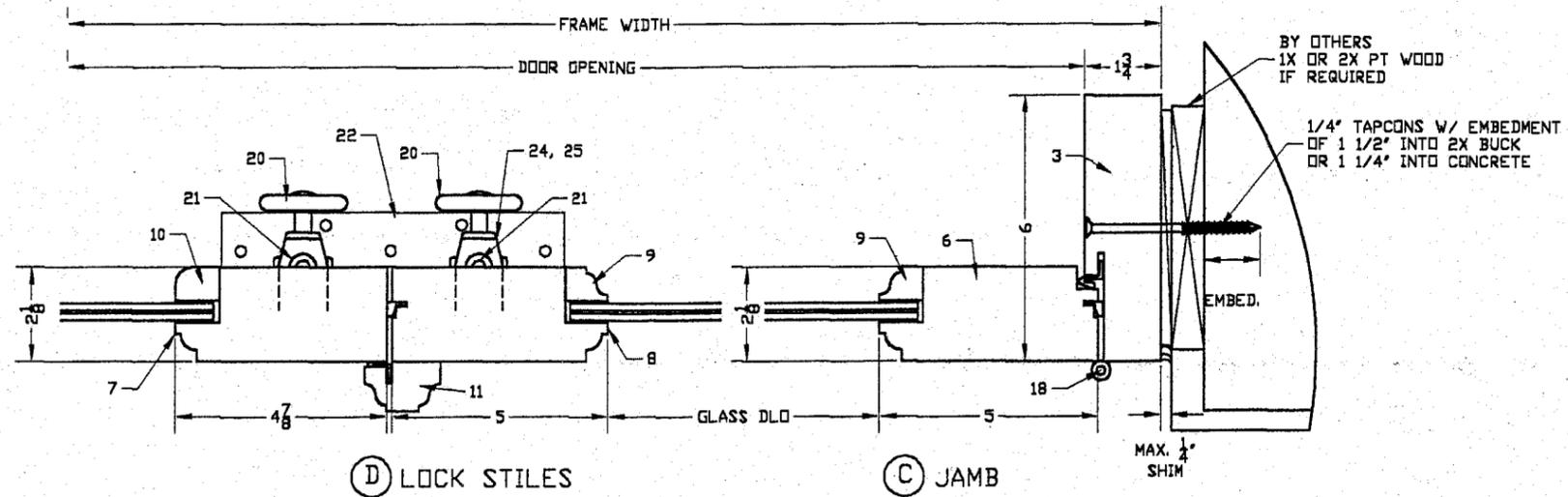
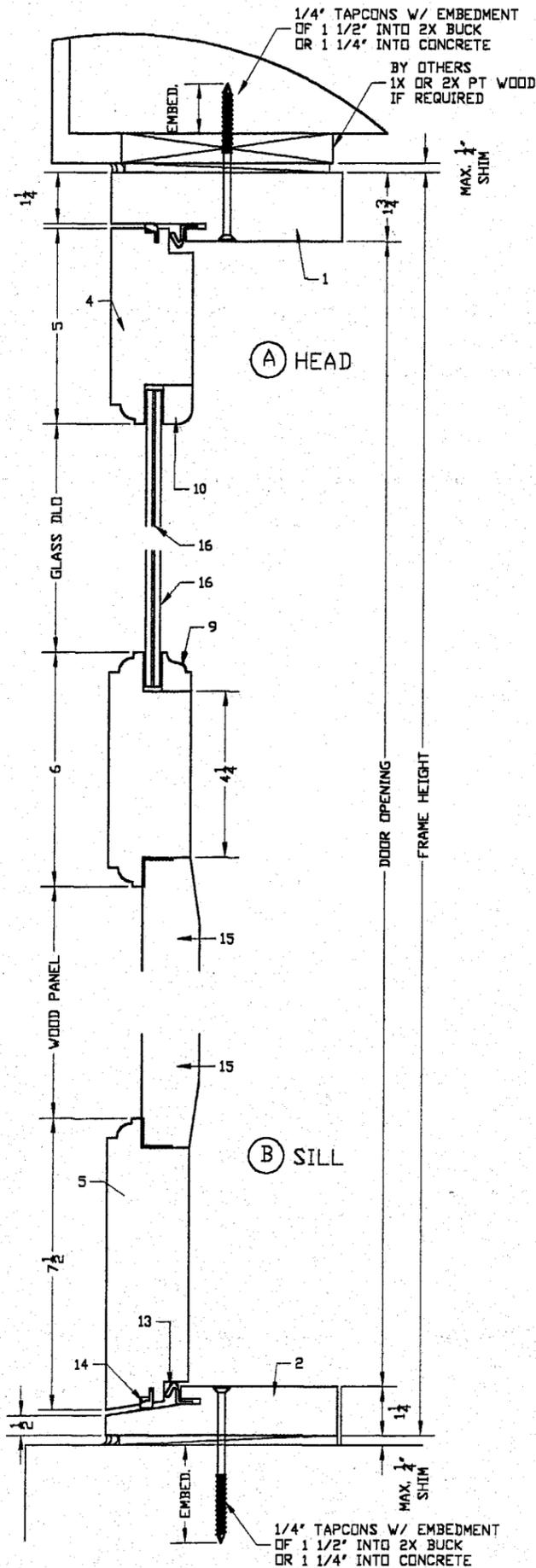
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04-055

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MODEL B - FULL ARCHED FRENCH SWING-OUT DOOR
 DESIGNED LOADS = +53 PSF, -70 PSF



GLASS DESCRIPTION:

1- GLASSLAM SAFETY PLUS I - MIAMI-DADE NOA 00-0524. 06
 (1) 3/16" ANNEALED GLASS SHEET +
 (1) .063" RESIN BY GLASSLAM +
 (1) .010" SAFETY-PLUS POLYESTER INTERLAYER +
 (1) .063" RESIN BY GLASSLAM +
 (1) 3/16" ANNEALED GLASS SHEET

2- GLAZING METHOD:
 GLASS GLAZED WITH SILICONE DOW CORNING #995 0.9 X .051 THICK OVER A 3/4" GLASS BITE.

1 X 3/4" WOOD BEAD WAS CONNECTED TO THE RAILS & STILES WITH #8X 1 1/2" WOOD SCREWS.

BOTTOM RAIL - (5) SCREWS AT 5" OC
 TOP RAIL - (7) SCREWS AT 6 1/2" OC
 LOCK STILE - (9) SCREWS AT 7 1/8" OC
 HINGE STILE - (4) SCREWS AT 9 5/16" OC

3- WOOD PANEL:
 27 1/2" X 12 X 1 1/2" THICK SOLID PINE WOOD PANEL PLACED IN A 3/4" X 1 1/4" BEDDING IN RAILS AND STILES AND A 3/4" X 3/4" X .051" THICK CONTINUOUS GE WINDOW & DOOR STOCK #GE12A CLEAR SILICONE BEAD.

FRAME & PANEL GENERAL NOTES

1- FRAME ASSEMBLY NOTES:
 EACH SOLID MAHOGANY WOOD FRAME HEAD, SILL & JAMBS ARE 6" DEEP AND THE CORNERS ARE BUTT JOINED WITH WOOD GLUE AND FASTENED WITH (4) #14X3" WOOD SCREWS IN EACH CORNER.

2- PANEL ASSEMBLY NOTES:
 EACH SOLID MAHOGANY WOOD STILE & RAIL IS 2 1/8" DEEP AND THE CORNERS, 1/2" THICK X3" X3" TENDON AND WOOD GLUE JOINT.

3- INSTALLATION SEALANT NOTES:
 THE FRAME AND ALL EXPOSED INSTALLATION FASTENERS MUST BE PROPERLY SEALED WITH "GE" STOCK GE012A SILICONE.

MANUFACTURER:
Sabana Windows

6157 NW 167TH STREET
 UNIT F-25
 MIAMI LAKES, FLORIDA 33015
 PH: (305) 825-1045
 FAX: (305) 825-3805

PRODUCT:
Mahogany Impact Swing-Out Door

Engineering:
EngCo Inc.
 CA 8116
 6971 W. Sunrise Blvd. 104
 Plantation, FL 33313
 Tel.: (954) 585-0304
 Fax: (954) 585-0305

[Signature]
 MAY 05 2004

Engineer Seal
 Pedro De Figueirado
 PE 52609

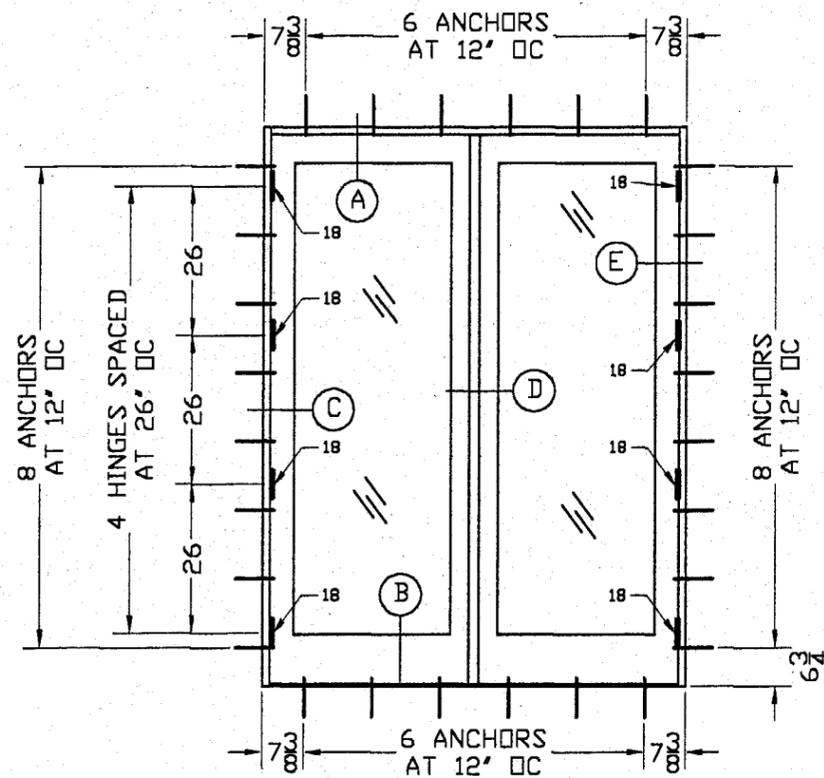
Date: 4/12/04
 Scale: NA
 Design by: PPMF

Miami Dade Office:
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 Acceptance No 04-0520.01
 Expiration Date 10/03/07
 By *[Signature]*
 Miami Dade Product Control Division

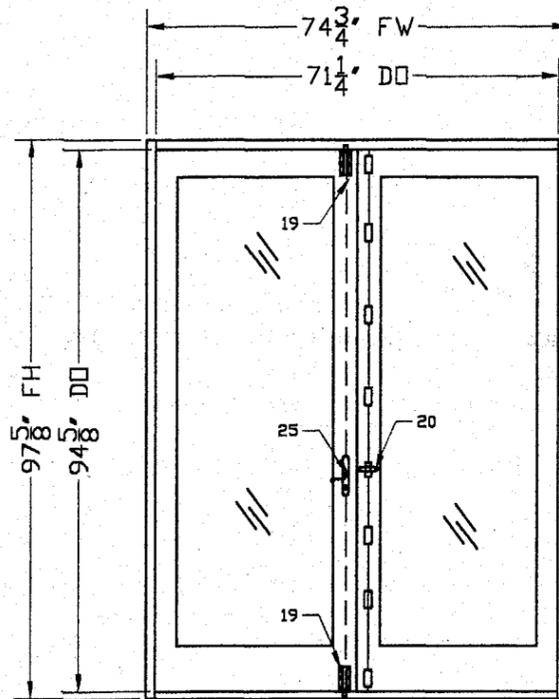
Drawing Number
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OUTSIDE ELEVATION



INSIDE ELEVATION



MODEL C - SQUARE FRENCH SWING-OUT DOOR
DESIGNED LOADS = +53 PSF, -70 PSF

MAX. FRAME SIZE = 74 3/4" X 97 5/8" X 6" DEEP FRAME
MAX. PANEL SIZE = 35 15/16" X 95 7/16" X 2 1/8" DEEP
MAX. GLASS SIZE = 26 3/4" X 84 1/4" X .511" THICK
WATER TEST PRESSURE: ±8 PSF (53.33 DP)

INSTALLATION NOTES:

- ANCHOR: 1/4" TAPCON BY ELCO
SUBSTRATUM EMBEDMENT
WOOD (SG=, 55) 1 1/2"
CONCRETE (3320 psi) 1 1/4"
MASONRY BLOCK 1 1/4"
- QUANTITY & SPACING AS PER ELEVATION
- 1X OR 2X WOOD BUCK TO BE DESIGNED BY OTHERS FOR IMPOSED LOADS.

SEE SHEET 7 OF 11 FOR DETAILS

| ITEM# | DESCRIPTION | SIZE | MATERIAL & REMARKS |
|-------|---------------------------|-----------------------|---|
| 1 | FRAME HEADER | 1.75' x 6.00' x 1.25' | MAHOGANY WOOD |
| 2 | FRAME SILL | 1.25' x 6.00' x 0.63' | MAHOGANY WOOD |
| 3 | FRAME JAMB | 1.75' x 6.00' x 1.25' | MAHOGANY WOOD |
| 4 | PANEL TOP RAIL | 2.13' x 5.00' x 3.50' | MAHOGANY WOOD |
| 5 | PANEL BOTTOM RAIL | 2.13' x 7.50' x 5.63' | MAHOGANY WOOD |
| 6 | PANEL HINGE STILE | 2.13' x 5.00' x 3.94' | MAHOGANY WOOD |
| 7 | PANEL LOCK STILE | 2.13' x 5.00' x 4.00' | MAHOGANY |
| 8 | - | - | - |
| 9 | MAHOGANY WOOD BEAD | 1.00' x 0.75' | Attached w/ #8x 1 1/2" wd screws |
| 10 | MAHOGANY WOOD BEAD | 0.75' x 1.00' | Attached w/ #8x 1 1/2" wd screws |
| 11 | MAHOGANY WOOD ASTRAGAL | 1.13' x 1.75' | Attached w/ #10x 2" wd screws at 12" oc |
| 12 | CLOSED CELL FOAM STRIP | 0.5' x .625' | FOAM TAPE FULL LENGTH OF SILL |
| 13 | Q'LDN SEAL @ FRAME/PANELS | .58' x 0.65' | SCHLEGEL #QDS-650 |
| 14 | Q'LDN SEAL @ PANELS RAILS | .335' x .336' | SCHLEGEL #QE320 |
| 15 | SEALANT - CLEAR SILICONE | | GE STOCK #012A |
| 16 | 1/2" LAMINATED GLASS | .511' THICK | GLASSLAM |
| 17 | GLAZING CLEAR SILICONE | .90x.051 | DDW CORNING 995 |

HARDWARE SCHEDULE

HINGES <18>
<4 HINGES/JAMB> JARDINIER MASSARD, FRANCE, #23 SPACED AT 26" OC ATTACHED TO PANEL W/ <8> #10X 1 1/2" WS
ACTIVE STILE:
CENTER HANDLE <20> ROUSTIQUE ARTICLE CODE 042100 MODEL RY 59 FASTENED W/ <4> #10X 1 1/4"
<7> 2.4" X 1.656" CLASSIC GUIDES (STEEL) W/ <2> #10X 1 1/4" EXCEPT TOP AND BOTTOM HAD <2> 1/8" X 3" MS W/
DOUBLE NUTS. THE STRIKE PLATE WAS 1/4" THICK STEEL.
1/2" LOCKING THROW WAS A .625" DIAM SEMI-TUBE X 154" X 35" LONG AT BOTTOM AND 57.5" LONG AT TOP. ALSO, THE
TOP AND BOTTOM ENDS (3") WERE FILLED WITH A WELDED 1/8" WIDE STEEL PLATE.
INACTIVE STILE:
<19> NATIONAL .611" DIA. THROW CONNECTED WITH <6> 1/4"-20 SS MS AND NUTS.
<25> SCHELEGEL MULTI-BOLT LOCK WITH BRASS KEEP SET, 52 MM BA 8" FULL LENGTH STAINLESS.

MANUFACTURER:
**Sabana
Windows**

6157 NW 167TH STREET
UNIT F-25
MIAMI LAKES, FLORIDA
33015
PH: (305) 825-1045
FAX: (305) 825-3805

PRODUCT:
**Mahogany
Impact
Swing-Out
Door**

Engineering:
EngCo Inc.

CA 8116
6971 W. Sunrise Blvd. 104
Plantation, FL 33313
Tel.: (954) 585-0304
Fax: (954) 585-0305

MAY 05 2004

Engineer Seal
Pedro De Figueiredo
PE 52609

Date: 4/12/04
Scale: NA
Design by: PPMF

Miami Dade Office:

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Building Code
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Expiration Date 10/03/07

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MODEL C - SQUARE FRENCH SWING-OUT DOOR
 DESIGNED LOADS = +53 PSF, -70 PSF

MANUFACTURER:
Sabana Windows
 6157 NW 167TH STREET
 UNIT F-25
 MIAMI LAKES, FLORIDA
 33015
 PH: (305) 825-1045
 FAX: (305) 825-3805

PRODUCT:
Mahogany Impact Swing-Out Door

Engineering:
EngCo Inc.
 CA 8116
 6971 W. Sunrise Blvd. 104
 Plantation, FL 33313
 Tel.: (954) 585-0304
 Fax: (954) 585-0305

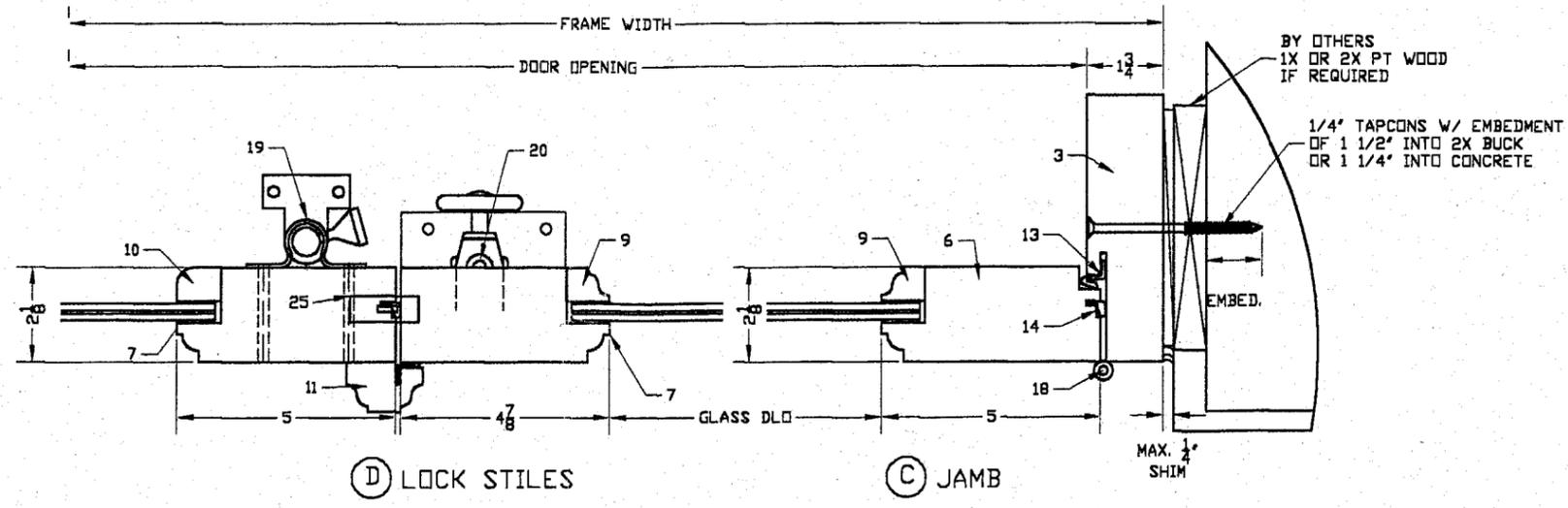
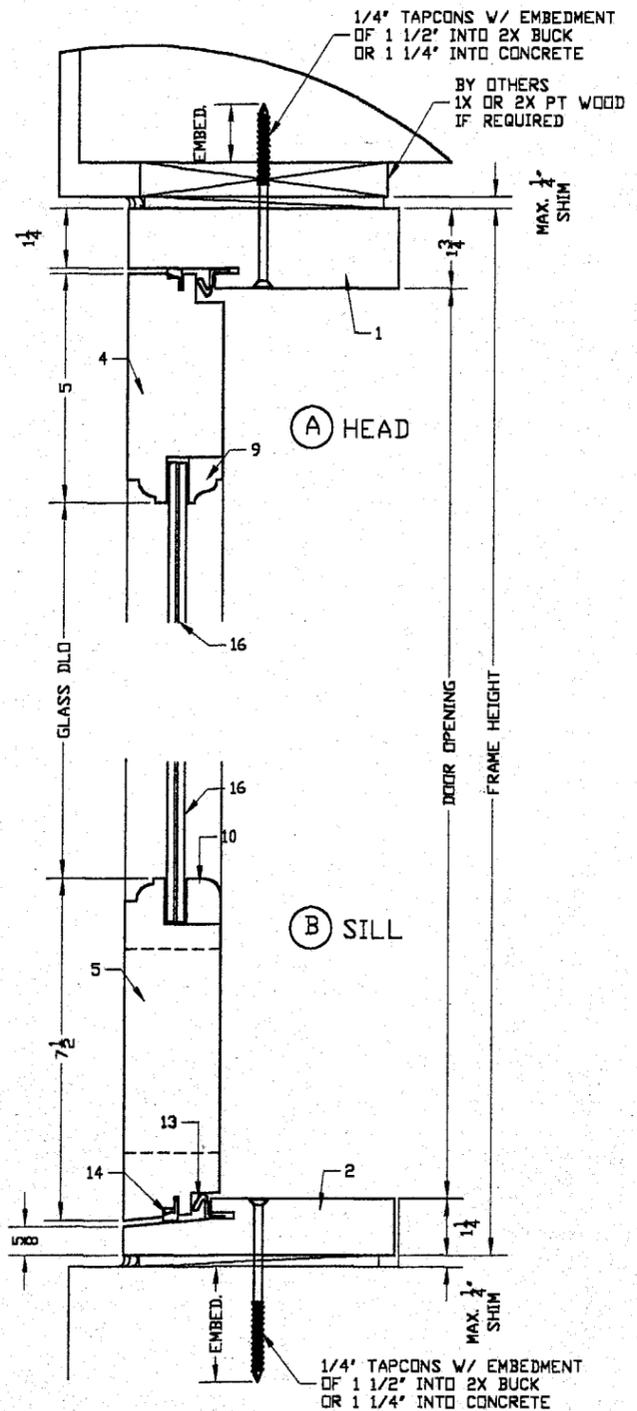

MAY 05 2004
 Engineer Seal
 Pedro De Figueiredo
 PE 52609

Date: 4/12/04
 Scale: NA
 Design by: PPMF

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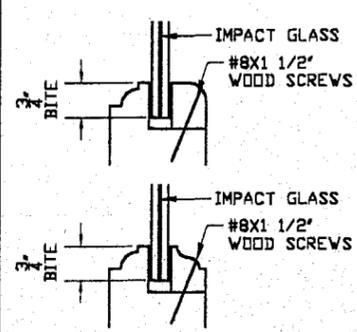


GLASS DESCRIPTION:

1- GLASSLAM SAFETY PLUS I - MIAMI-DADE NOA 00-0524.06
 (1) 3/16" ANNEALED GLASS SHEET +
 (1) .063" RESIN BY GLASSLAM +
 (1) .010" SAFETY-PLUS POLYESTER INTERLAYER +
 (1) .063" RESIN BY GLASSLAM +
 (1) 3/16" ANNEALED GLASS SHEET

2- GLAZING METHOD:
 GLASS GLAZED WITH SILICONE DOW CORNING #995 0.9 X .051 THICK OVER A 3/4" GLASS BITE.
 1 X 3/4" WOOD BEAD WAS CONNECTED TO THE RAILS & STILES WITH #8X 1 1/2" WOOD SCREWS.

BOTTOM RAIL - (5) SCREWS AT 5" OC
 TOP RAIL - (5) SCREWS AT 5" OC
 LOCK STILE - (12) SCREWS AT 7 1/2" OC
 HINGE STILE - (12) SCREWS AT 7 1/2" OC



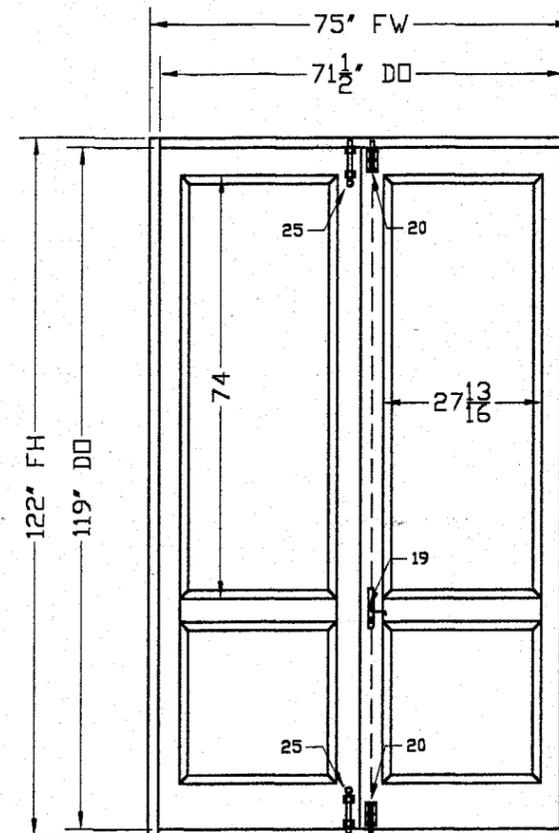
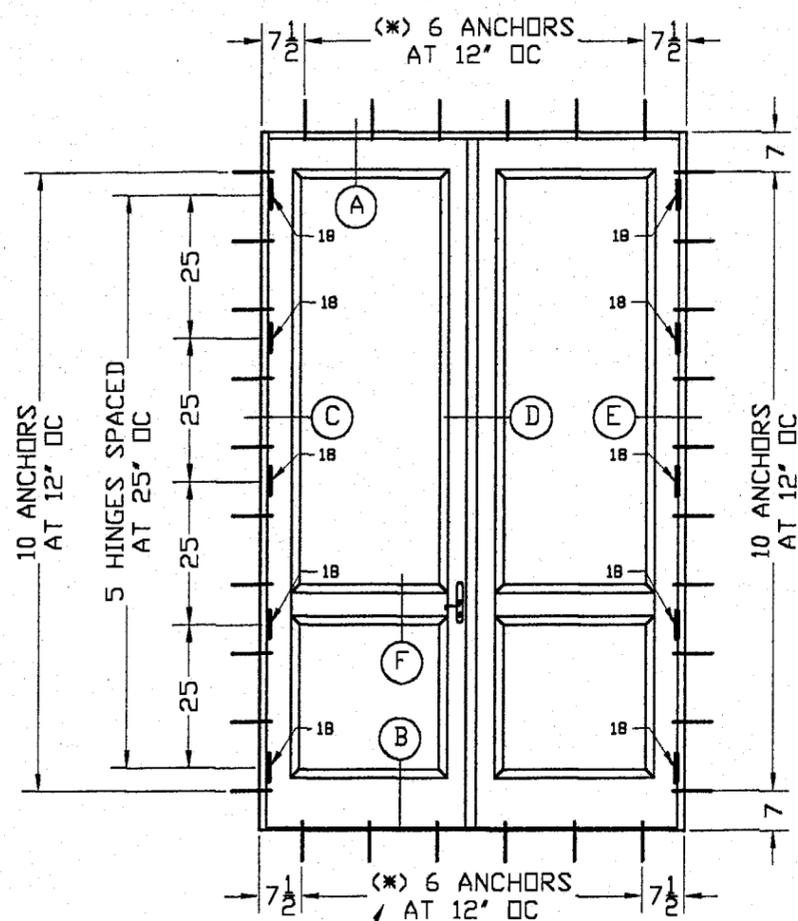
FRAME & PANEL GENERAL NOTES

1- FRAME ASSEMBLY NOTES:
 EACH SOLID MAHOGANY WOOD FRAME HEAD, SILL & JAMBS ARE 6" DEEP AND THE CORNERS ARE BUTT JOINED WITH WOOD GLUE AND FASTENED WITH (4) #14X3" WOOD SCREWS IN EACH CORNER.

2- PANEL ASSEMBLY NOTES:
 EACH SOLID MAHOGANY WOOD STILE & RAIL IS 2 1/8" DEEP AND THE CORNERS, 1/2" THICK X3" X3" TENDON AND WOOD GLUE JOINT.

3- INSTALLATION SEALANT NOTES:
 THE FRAME AND ALL EXPOSED INSTALLATION FASTENERS MUST BE PROPERLY SEALED WITH "GE" STOCK GE012A SILICONE.

OUTSIDE ELEVATION



INSIDE ELEVATION

MODEL D - SOLID WOOD PANEL FRENCH SWING-OUT DOOR
DESIGNED LOADS = +53 PSF, -70 PSF

MAX. FRAME SIZE = 75' X 122' X 6' DEEP FRAME
MAX. PANEL SIZE = 35 15/16' X 120 5/16' X 2 1/8' DEEP
MAX. SOLID RAISED PANEL = 27 13/16 X 74 X 1 1/2' THICK
WATER TEST PRESSURE: ±8 PSF (53.33 DP)

INSTALLATION NOTES:

- 1- ANCHOR: 1/4" TAPCON BY ELCO
SUBSTRATUM EMBEDMENT
WOOD (SG) = .55 1 1/2"
CONCRETE (3320 psi) 1 1/4"
MASONRY BLOCK 1 1/4"
- 2- QUANTITY & SPACING AS PER ELEVATION
- 3- 1X OR 2X WOOD BUCK TO BE DESIGNED BY OTHERS FOR IMPOSED LOADS.

SEE SHEET 9 OF 11 FOR DETAILS

(* INCREASE AMOUNT OF ANCHORS TO 7 AT 10 1/2" OC WHEN HEADER/SILL FRAMING ARE ANCHORED INTO CONCRETE WITH 1X WOOD BUCK

BILL OF MATERIALS

| ITEM# | DESCRIPTION | SIZE | MATERIAL & REMARKS |
|-------|----------------------------|--------------------------|---|
| 1 | FRAME HEADER | 1. 75' x 6. 00' x 1. 25' | MAHOGANY WOOD |
| 2 | FRAME SILL | 1. 25' x 6. 00' x 0. 50' | MAHOGANY WOOD |
| 3 | FRAME JAMB | 1. 75' x 6. 00' x 1. 25' | MAHOGANY WOOD |
| 4 | PANEL TOP RAIL | 2. 13' x 5. 25' x 4. 25' | MAHOGANY WOOD |
| 5 | PANEL BOTTOM RAIL | 2. 13' x 9. 75' x 9. 50' | MAHOGANY WOOD |
| 6 | PANEL HINGE STILE | 2. 13' x 4. 89' x 3. 89' | MAHOGANY WOOD |
| 7 | PANEL LOCK STILE | 2. 13' x 5. 13' x 4. 13' | MAHOGANY |
| 8 | RAISE PNL HOR. STILE | 2. 13' x 6. 00' x 4. 00' | MAHOGANY |
| 9 | MAHOGANY WOOD BEAD | 1. 00' x 0. 75' | Attached w/ #8x 1 1/2" wd screws |
| 10 | MAHOGANY WOOD BEAD | 0. 75' x 1. 00' | Attached w/ #8x 1 1/2" wd screws |
| 11 | MAHOGANY WOOD ASTRAGAL | 1. 13' x 1. 75' | Attached w/ #10x 2" wd screws at 12" oc |
| 12 | CLOSED CELL FOAM STRIP | 0. 5' x . 625' | FOAM TAPE FULL LENGTH OF SILL |
| 13 | Q' LON SEAL @ FRAME/PANELS | . 58' x 0. 65' | SCHLEGEL #QDS-650 |
| 14 | Q' LON SEAL @ PANELS RAILS | . 335' x . 336' | SCHLEGEL #QEZ320 |
| 15 | RAISED PANEL | 27. 8' x 74' x 1. 5' thk | SOLID PINE |
| 16 | SEALANT - CLEAR SILICONE | | GE STOCK #012A |
| 17 | GLAZING CLEAR SILICONE | . 75x. 50x. 051 Thk | GE STOCK #012A |

HARDWARE SCHEDULE

- <18> HINGES:
(4 HINGES/JAMB) JARDINIER MASSARD, FRANCE, #23 SPACED AT 26" OC ATTACHED TO PANEL W/ (8) #10X 1 1/2" WS INACTIVE STILE:
<25> JARDINIER MASSARD, FRANCE, VERROUS A ENTAILLER REF. 321 W/ .312" Diam. X .567 THROW AT TOP/BOTTOM.
- ACTIVE STILE:
<19> SCHELEGEL MULTI-BOLT LOCK WITH BRASS KEEP SET, 52 MM BA 10' FULL LENGTH STAINLESS. THE STRIKE PLATE WAS 1/4" THICK STEEL.
<20> NATIONAL .611" DIA. THROW CONNECTED WITH (6) 1/4-20 SS MS AND NUTS. IVES MODEL 453 WITH (4) 1/4-20 SS MS AND NUTS.

MANUFACTURER:
Sabana Windows

6157 NW 167TH STREET
UNIT F-25
MIAMI LAKES, FLORIDA
33015
PH: (305) 825-1045
FAX: (305) 825-3805

PRODUCT:
Mahogany Impact Swing-Out Door

Engineering:
EngCo Inc.

CA 8116
6971 W. Sunrise Blvd. 104
Plantation, FL 33313
Tel.: (954) 585-0304
Fax: (954) 585-0305

MAY 05 2004

Engineer Seal
Pedro De Figueiredo
PE 52609

Date: 4/12/04
Scale: NA
Design by: PPMF

Miami Dade Office:

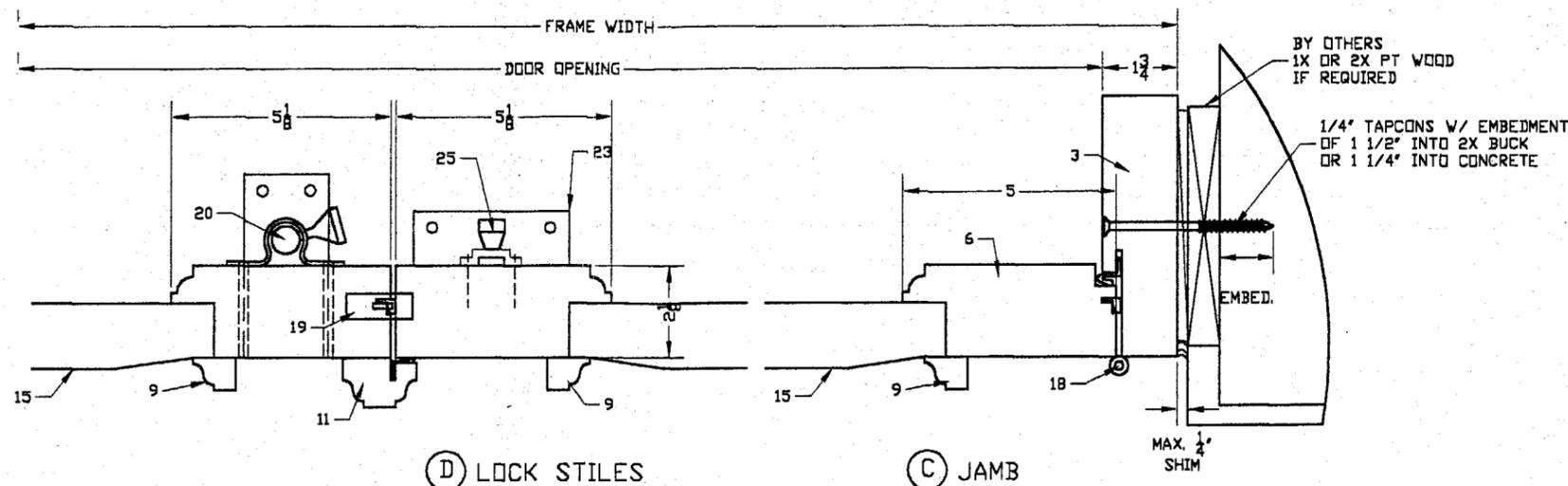
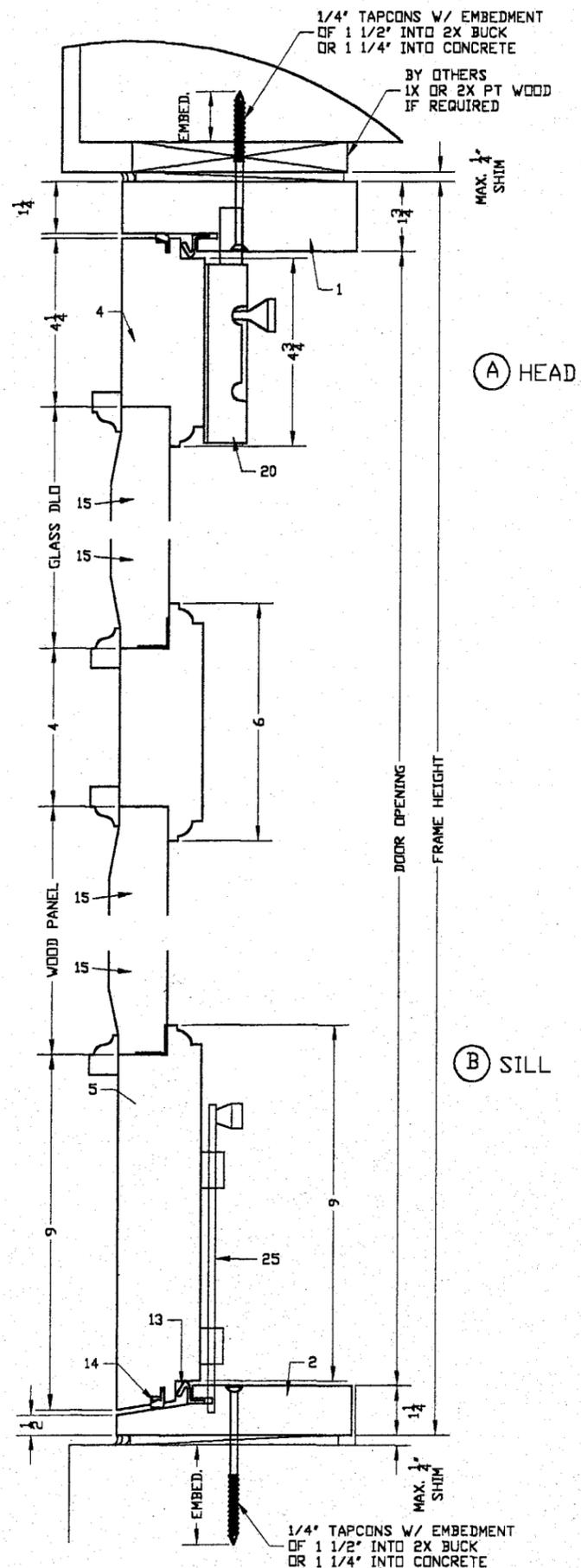
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MODEL D - SOLID WOOD PANEL FRENCH SWING-OUT DOOR
 DESIGNED LOADS = +53 PSF, -70 PSF



WOOD PANELS DESCRIPTION:

TOP: 27 13/16" X 74" X 1 1/2" THICK SOLID PINE WOOD PANEL PLACED IN A 3/4" X 1 1/4" BEDDING IN RAILS AND STILES AND A 3/4" X 3/4" X 1/2" X .051" THICK CONTINUOUS GE WINDOW & DOOR STOCK # GE012A CLEAR SILICONE BEAD. A 1/2" X 13/16" WOOD MOULDING CONNECTED WITH (6) #8X1 1/2" WOOD SCREWS PER STILE AND WITH (3) #8X 1 1/2" WOOD SCREWS PER RAIL.

BOTTOM: 27 13/16" X 28 15/16" X 1 1/2" THICK SOLID PINE WOOD PANEL PLACED IN A 3/4" X 1 1/4" BEDDING IN RAILS AND STILES AND A 3/4" X 3/4" X 1/2" X .051" THICK CONTINUOUS GE WINDOW & DOOR STOCK # GE012A CLEAR SILICONE BEAD. A 1/2" X 13/16" WOOD MOULDING CONNECTED WITH (4) #8X1 1/2" WOOD SCREWS PER STILE AND WITH (4) #8X 1 1/2" WOOD SCREWS PER RAIL.

FRAME & PANEL GENERAL NOTES

1- FRAME ASSEMBLY NOTES:
 EACH SOLID MAHOGANY WOOD FRAME HEAD, SILL & JAMBS ARE 6" DEEP AND THE CORNERS ARE BUTT JOINED WITH WOOD GLUE AND FASTENED WITH (4) #14X3" WOOD SCREWS IN EACH CORNER.

2- PANEL ASSEMBLY NOTES:
 EACH SOLID MAHOGANY WOOD STILE & RAIL IS 2 1/8" DEEP AND THE CORNERS, 1/2" THICK X3"X3" TENDON AND WOOD GLUE JOINT.

3- INSTALLATION SEALANT NOTES:
 THE FRAME AND ALL EXPOSED INSTALLATION FASTENERS MUST BE PROPERLY SEALED WITH "GE" STOCK GE012A SILICONE.

MANUFACTURER:
**Sabana
 Windows**

6157 NW 167TH STREET
 UNIT F-25
 MIAMI LAKES, FLORIDA
 33015
 PH: (305) 825-1045
 FAX: (305) 825-3805

PRODUCT:
**Mahogany
 Impact
 Swing-Out
 Door**

Engineering:
EngCo Inc.

CA 8116
 6971 W. Sunrise Blvd. 104
 Plantation, FL 33313
 Tel.: (954) 585-0304
 Fax: (954) 585-0305



MAY 05 2004

Engineer Seal
 Pedro De Figueiredo
 PE 52609

Date: 4/12/04
 Scale: NA
 Design by: PPMF

Miami Dade Office:

PRODUCT REVISED
 as complying with the Florida
 Building Code
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 Expiration Date 10/10/07

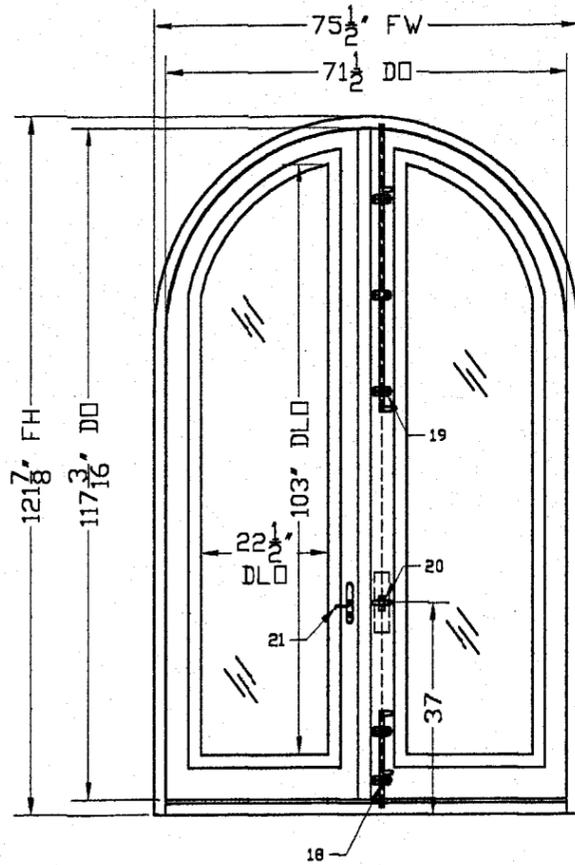
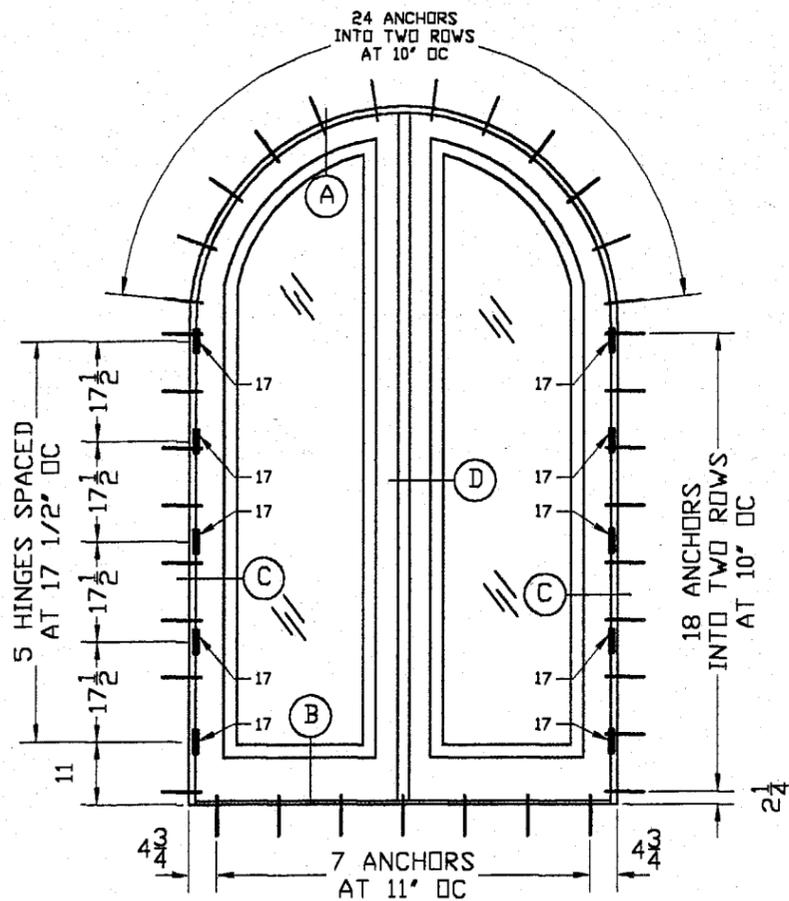
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04-055

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OUTSIDE ELEVATION

INSIDE ELEVATION



MODEL E - FULL ARCHED FRENCH SWING-OUT DOOR
DESIGNED LOADS = +75 PSF, -83 PSF

MAX. FRAME SIZE = 74 1/2" X 121 7/8" X 6" DEEP FRAME
MAX. PANEL SIZE = 37 1/2" X 119 3/4" X 2 1/2" DEEP
MAX. GLASS SIZE = 24 1/2" X 105" X .57" THICK
MAX. GLASS DLD = 22 1/2" X 103"
WATER TEST PRESSURE: ±11.25 PSF (75 DP)

INSTALLATION NOTES:

- ANCHOR: 1/4" TAPCON BY ELCO
SUBSTRATUM EMBEDMENT
WOOD (SG) = 55 1 1/2"
CONCRETE (3320 psi) 1 1/4"
MASONRY BLOCK 1 1/4"
- QUANTITY & SPACING AS PER ELEVATION
- 1X OR 2X WOOD BUCK TO BE DESIGNED BY OTHERS FOR IMPOSED LOADS.

SEE SHEET 11 OF 11 FOR DETAILS

BILL OF MATERIALS

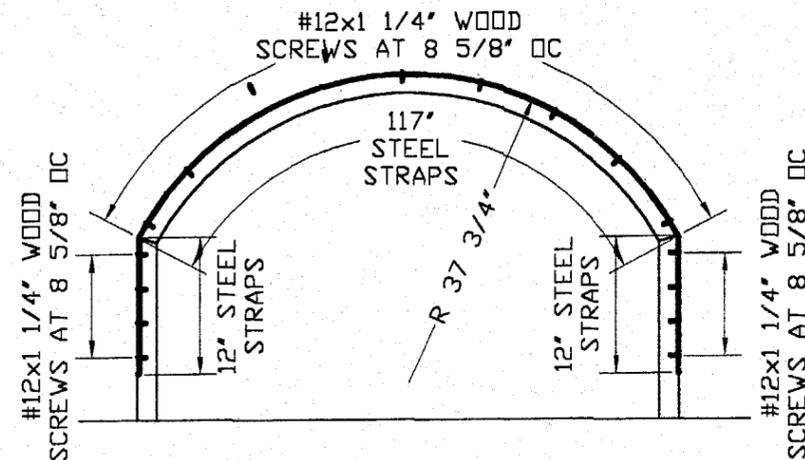
| ITEM# | DESCRIPTION | SIZE | REMARKS |
|-------|------------------------|---------------|--------------------|
| 1 | FRAME (ARCH HEADER) | 2.00' x 6.00' | LAMINATED MAHOGANY |
| 2 | FRAME (JAMB) | 2.00' x 6.00' | LAMINATED MAHOGANY |
| 3 | FRAME (SILL) | 2.00' x 6.00' | LAMINATED MAHOGANY |
| 4 | FRAME (SILL BUMPER) | 0.69' x 1.75' | LAMINATED MAHOGANY |
| 5 | SASH (ARCH RAIL) | 2.60' x 6.62' | LAMINATED MAHOGANY |
| 6 | SASH (BOTTOM RAIL) | 2.60' x 9.21' | LAMINATED MAHOGANY |
| 7 | SASH (HINGE RAIL) | 2.60' x 6.50' | LAMINATED MAHOGANY |
| 8 | SASH (LOCK RAIL) | 2.60' x 6.44' | LAMINATED MAHOGANY |
| 9 | SASH (INACTIVE RAIL) | 2.60' x 6.44' | LAMINATED MAHOGANY |
| 10 | SASH (EXT. GLASS STOP) | 2.25' x 1.69' | LAMINATED MAHOGANY |
| 10A | SASH (INT. GLASS STOP) | 2.25' x 1.69' | LAMINATED MAHOGANY |
| 11 | SASH (INT. ASTRAGAL) | 2.25' x 2.06' | LAMINATED MAHOGANY |
| 12 | BOTTOM & HINGE REINF. | 1.00' x 0.25' | STEEL |
| 13 | ASTRAGAL REINF. | 0.63' x 0.63' | STEEL |
| 14 | LOCK RAIL REINF. | 0.25' CHANNEL | STEEL |
| 15 | WEATHER STRIPPING | QEBD6650-B97 | VINYL |
| 16 | WEATHER STRIPPING | QEZ-320-BRZ | VINYL |

HARDWARE SCHEDULE

- <17> HINGES:
(5 HINGES/JAMB) MADE BY SABANA WINDOWS INSTALLED AT 17 1/2" OC
- INACTIVE STILE:
<19> & <18> SURFACE BOLTS MADE BY SABANA WINDOWS CONSISTED OF 50" (TOP) AND 16 3/4" (BOTTOM) LONG x .75" DIAMETER STEEL ROD WITH TWO 1" DIAMETER RINGS WELDED 3 1/2" AND 19 3/4" FROM END OF THE ROD. THE ROD WAS SUPPORTED BY THREE 2 X 3 1/8" X 1/4" THICK STEEL GUIDE PLATES WITH 1 3/8" RINGS WELDED AT TOP EACH PLATE TO GUIDE THE LOCKING ROD. THE ROD PENETRATED 1" THROUGH THE FRAME MouldING. THE TOP MOST PLATE WAS CENTERED 1 3/4" FROM EDGE OF DOOR
- <20> TWO POINT LOCK WITH 3/4" DIAMETER STEEL RODS EXTENDING 1" THROUGH FIX PANEL LOCK STILE AND INTO FRAME GOING THROUGH FRAME AND SASH LOCK REINFORCEMENT PLATES. THE LOCK WAS OPERATED BY A HANDLE AT AT 37" FROM BOTTOM OF DOOR.
- ACTIVE STILE:
<21> MUL-T-LOCK MODEL SERIES 700 LOCK, SINGLE LATCH ONLY.

ARCH STRAP CONSTRUCTION:

THE CURVE HEAD AND THE JAMBS WERE BUTT JOINED USING 1/4X3X1/2" TENON AND GLUE. THE STEEL STRAP MADE OF 1/4X2X1/4" WAS ATTACHED TO WOOD FRAMING WITH <17> #12X1 1/4" WOOD SCREWS.



MANUFACTURER:
Sabana Windows

6157 NW 167TH STREET
UNIT F-25
MIAMI LAKES, FLORIDA 33015
PH: (305) 825-1045
FAX: (305) 825-3805

PRODUCT:
Mahogany Impact Swing-Out Door

Engineering:
EngCo Inc.

CA 8116
6971 W. Sunrise Blvd. 104
Plantation, Fl. 33313
Tel.: (954) 585-0304
Fax: (954) 585-0305

MAY 05 2004

Engineer Seal
Pedro De Figueiredo
PE 52609

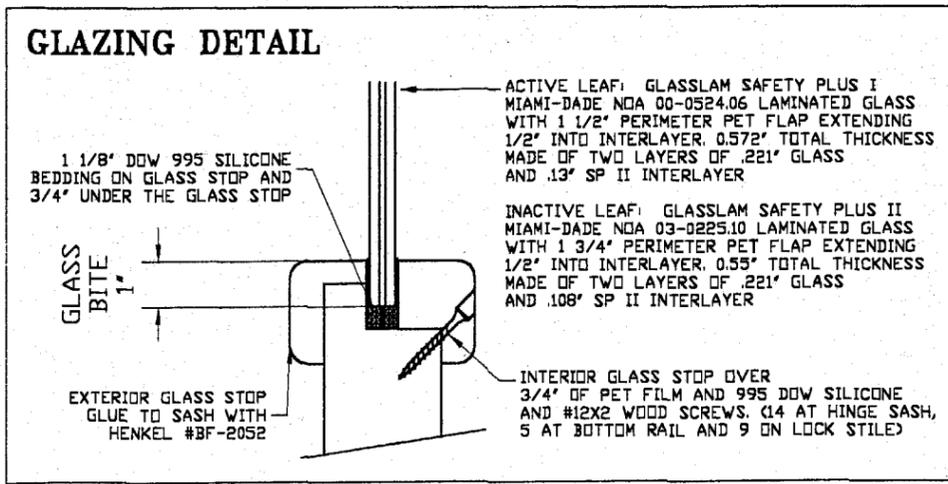
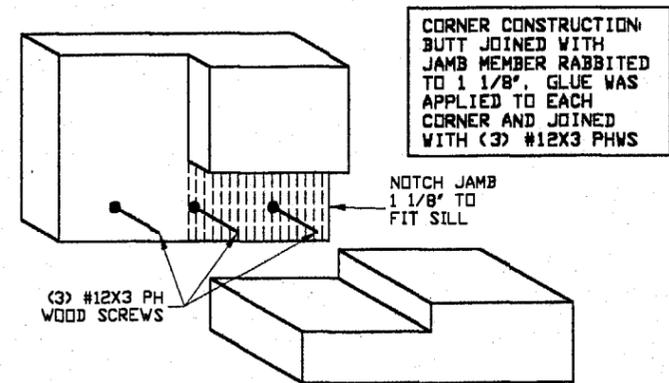
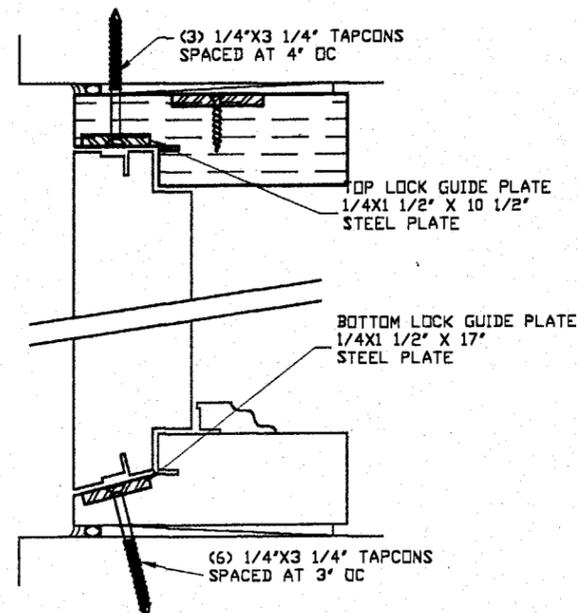
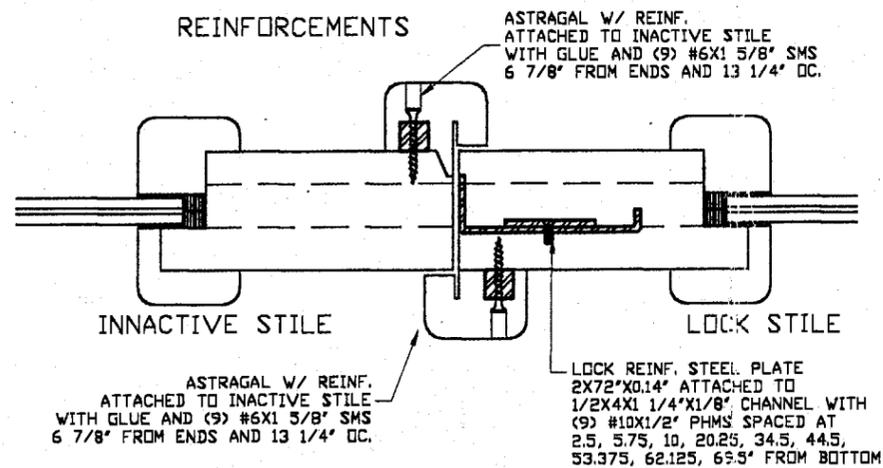
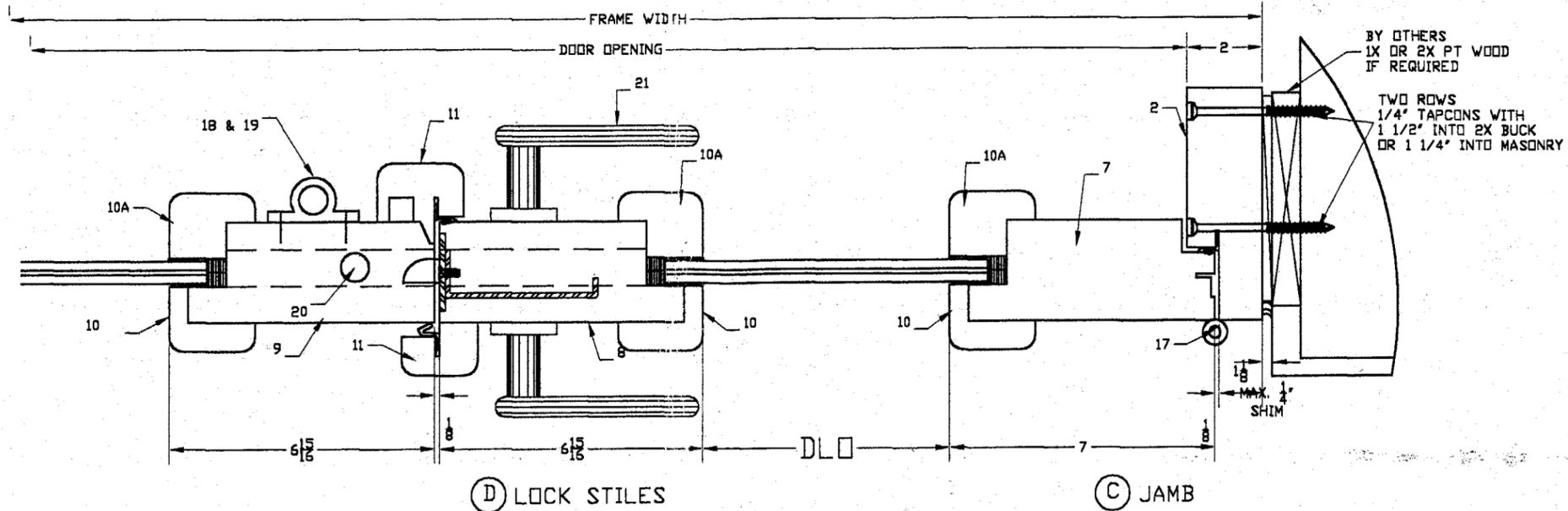
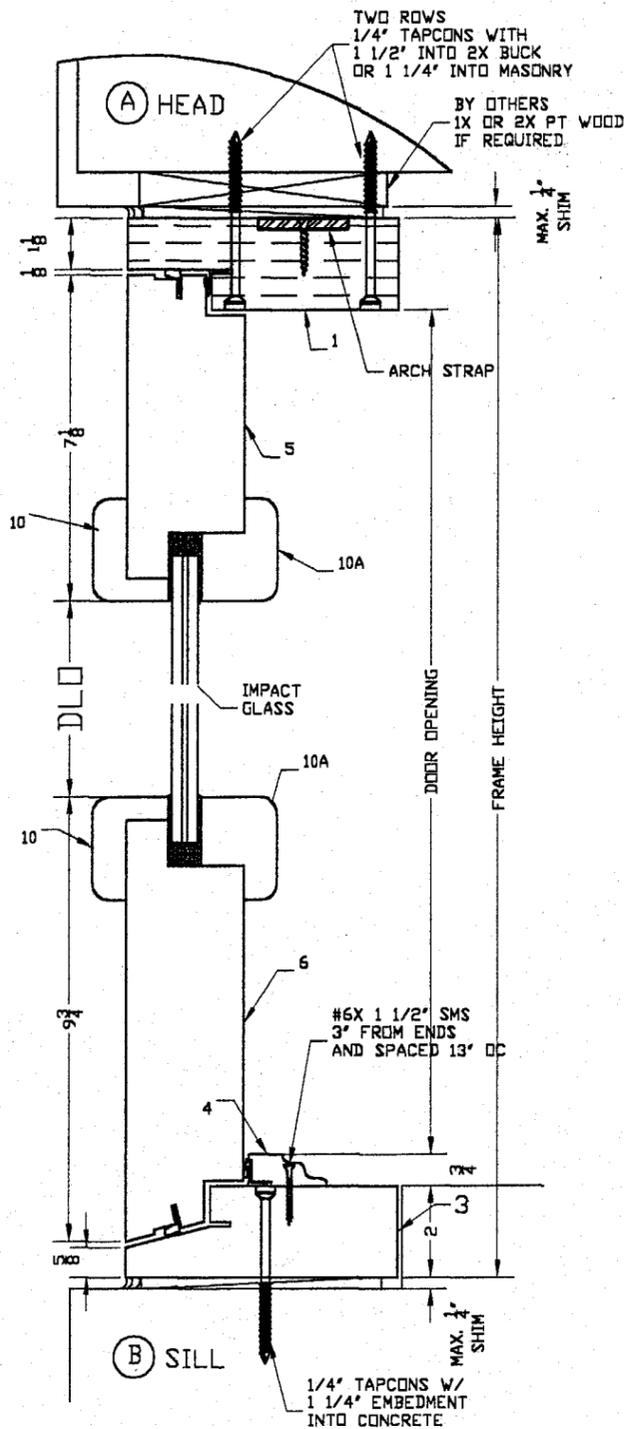
Date: 4/12/04
Scale: NA
Design by: PPMF

Miami Dade Office:
PRODUCT REVISED
as complying with the Florida Building Code
Acceptance No 04-0520.01
Expiration Date 10/03/07
By: [Signature]
Miami Dade Product Control Division

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Sheet
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MODEL E - FULL ARCHED FRENCH SWING-OUT DOOR
 DESIGNED LOADS = +75 PSF, -83 PSF



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MAY 05 2004
 Engineer Seal
 Pedro De Figueiredo
 PE 52609

Date: 4/12/04
 Scale: NA
 Design by: PPMF

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