



BUILDING CODE COMPLIANCE OFFICE (BCCO)
PRODUCT CONTROL DIVISION

MIAMI-DADE COUNTY, FLORIDA
METRO-DADE FLAGLER BUILDING
140 WEST FLAGLER STREET, SUITE 1603
MIAMI, FLORIDA 33130-1563
(305) 375-2901 FAX (305) 375-2908

NOTICE OF ACCEPTANCE (NOA)

www.buildingcodeonline.com

Simonton Building Products, Inc.
(dba Simonton Windows)
1 Cochrane Avenue
Pennsboro, WV 26415

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series "O02/O02" Aluminum Single Hung Window – L.M.I.

APPROVAL DOCUMENT: Drawing No. **0733-8**, titled "O02/O02 Storm Breaker Plus Single Hung and Eyebrow Window", sheets 1 through 5 of 5, dated 8/20/02, with revision No.8 dated 06/23/05, prepared by manufacturer, signed and sealed by Charles A. Pagen, P.E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Division.

MISSILE IMPACT RATING: Large and Small Impact Resistant

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **revises and supersedes** NOA # **03-0415.06** and consists of this page 1 and evidence pages E-1, E-2 and E-3, as well as approval document mentioned above.

The submitted documentation was reviewed by **Manuel Perez, P.E.**



NOA No 05-0705.07
Expiration Date: January 2, 2008
Approval Date: October 6, 2005
Page 1

Simonton Windows

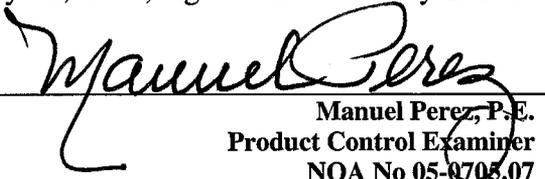
NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

A. DRAWINGS

1. Manufacturer's die drawings and sections.
2. Drawing No **0733-8**, Sheets 1 through 5 of 5, titled "O02/O02 Storm Breaker Plus Single Hung and Eyebrow Windows", dated 8/20/02, with revision No.8 dated 06/23/05, prepared by manufacturer, signed and sealed by Charles A. Pagen, P.E.

B. TESTS

1. Test reports on 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Large Missile Impact Test per FBC, TAS 201-94
5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
6) Forced Entry Test, per FBC, TAS 202-94 AAMA 1302.5-76
along with marked-up drawings and installation diagram of one O/X specimens of a Series "O02/O02" Storm Breaker Plus Aluminum Single Hung Eyebrow Window, prepared by Certified Testing Laboratories, and Test Report No. **CTL-1076W**, dated February 11, 2004, signed and sealed by Ramesh Patel, P.E.
(Submitted under NOA# 03-0415.06)
2. Test reports on 1) Air Infiltration Test, per SFBC, PA 202-94
2) Uniform Static Air Pressure Test, Loading per SFBC PA 202-94
3) Water Resistance Test, per SFBC, PA 202-94
4) Large Missile Impact Test per SFBC, PA 201-94
5) Cyclic Wind Pressure Loading per SFBC, PA 203-94
6) Forced Entry Test, per SFBC 3603.2 (b) and PA 202-94
along with marked-up drawings and installation diagram of three O/X specimens of a Series "Omega" Aluminum Single Hung Window, prepared by Fenestration Testing Laboratory, Inc., and Test Report No. **FTL-3153**, dated July 12, 2001, signed and sealed by Luis A. Figueredo, P.E.
(Submitted under NOA# 03-0415.06)
3. Test reports on 1) Air Infiltration Test, per SFBC, PA 202-94
2) Uniform Static Air Pressure Test, Loading per SFBC PA 202-94
3) Water Resistance Test, per SFBC, PA 202-94
4) Large Missile Impact Test per SFBC, PA 201-94
5) Cyclic Wind Pressure Loading per SFBC, PA 203-94
6) Forced Entry Test, per SFBC 3603.2 (b) and PA 202-94
along with marked-up drawings and installation diagram of one O/X specimen of a Series "Omega" Aluminum Single Hung Window, prepared by Fenestration Testing Laboratory, Inc., and Test Report No. **FTL-3156**, dated July 12, 2001, signed and sealed by Luis A. Figueredo, P.E.
(Submitted under NOA# 03-0415.06)


Manuel Perez, P.E.
Product Control Examiner
NOA No 05-0708.07

Expiration Date: January 2, 2008
Approval Date: October 6, 2005

Simonton Windows

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

4. Test reports on
- 1) Air Infiltration Test, per SFBC, PA 202-94
 - 2) Uniform Static Air Pressure Test, Loading per SFBC PA 202-94
 - 3) Water Resistance Test, per SFBC, PA 202-94
 - 4) Large Missile Impact Test per SFBC, PA 201-94
 - 5) Cyclic Wind Pressure Loading per SFBC, PA 203-94
 - 6) Forced Entry Test, per SFBC 3603.2 (b) and PA 202-94

along with marked-up drawings and installation diagram of one O/X specimen of a Series "Omega" Aluminum Single Hung Window, prepared by Fenestration Testing Laboratory, Inc., and Test Report No. **FTL-3162**, dated July 12, 2001, signed and sealed by Luis A. Figueredo, P.E.

(Submitted under NOA# 03-0415.06)

C. CALCULATIONS

1. Anchor calculations and structural analysis, dated 6/10/05, prepared, signed and sealed by Charles A. Pagen, P.E.
Complies with ASTM E1300-98
No 1/3 stress increase used in anchors into masonry or steel substrate.
2. Anchor calculations and structural analysis, prepared by Applied Engineering Concept, Inc., dated 04/18/02, signed and sealed by Kelvyn A. Whitfield, P.E.
Complies with ASTM E1300-98.
(Submitted under NOA# 03-0415.06)

D. QUALITY ASSURANCE

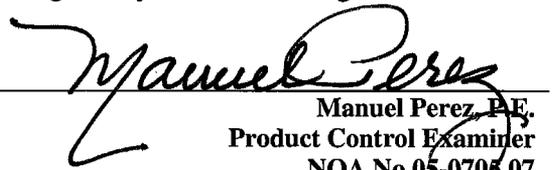
1. Miami Dade Building Code Compliance Office (BCCO).

E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. **00-0329.03** issued to Security Impact Glass Holdings L.L.C. for their "SAF-GLAS" dated 05/26/00, expiring on 12/16/02.
2. Notice of Acceptance No. **01-0205.02** issued to Solutia, Inc. for their "Saflex-Keepsafe Maximum" dated 05/17/01, expiring on 02/21/06.

F. STATEMENTS

1. Statement letter of conformance, dated June 10, 2005, signed and sealed by Charles A. Pagen, P.E.
2. Statement letter of no financial interest, dated June 10, 2005, signed and sealed by Charles A. Pagen, P.E.
3. Notification letter dated June 27, 2005 from successor engineer to original engineer informing of the transfer and revision of this file, signed by Charles A. Pagen, P.E.


Manuel Perez, P.E.
Product Control Examiner
NOA No 05-0708.07

Expiration Date: January 2, 2008
Approval Date: October 6, 2005

Simonton Windows

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

4. Letter from Simonton Windows requesting that NOA #01-0904.06 currently under Norandex Building Products be issued under the name of Simonton Windows, not dated, and signed by Chuck Anderson.
(Submitted under NOA# 03-0415.06)
5. Letter from Norandex Building Products requesting that existing NOA #01-0904.06 be rescinded and that they will no longer manufacture such product, thus giving up all rights to Simonton Windows.
(Submitted under NOA# 03-0415.06)
6. Document of "Asset Sale and Purchase Agreement" dated December 17, 2002.
(Submitted under NOA# 03-0415.06)
7. Statement letter of sale of assets of Norandex/Reynolds to Simonton Building Products, Inc. dated March 25, 2003, signed by Mr. D.J. Schreiner, Vice President – Operations.
(Submitted under NOA# 03-0415.06)

G. OTHER

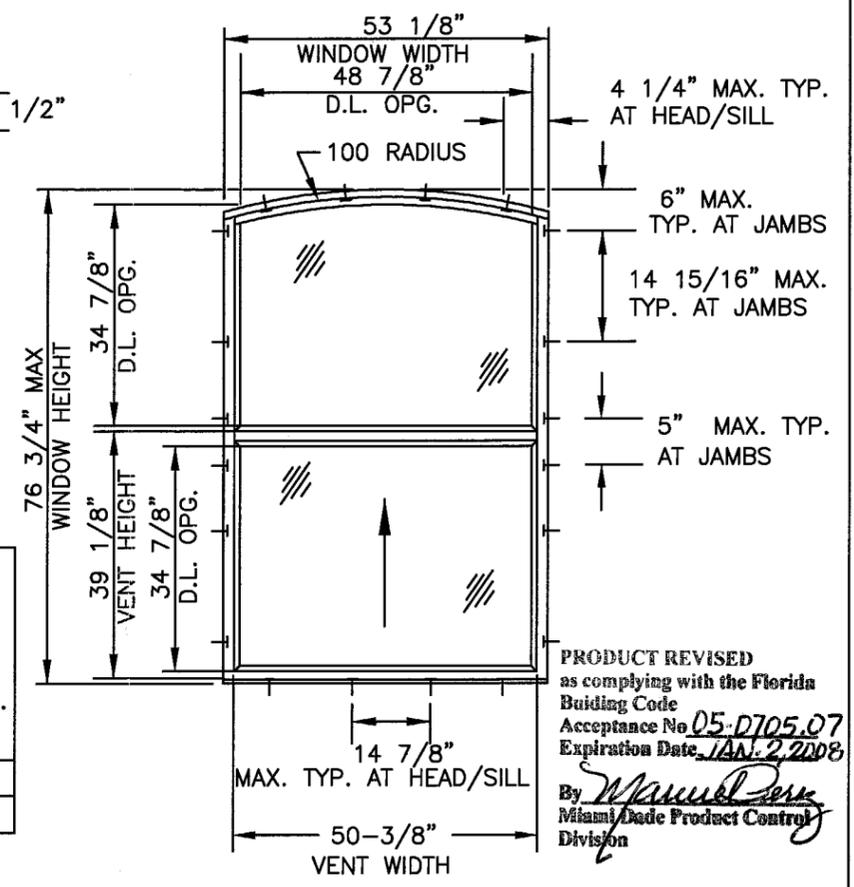
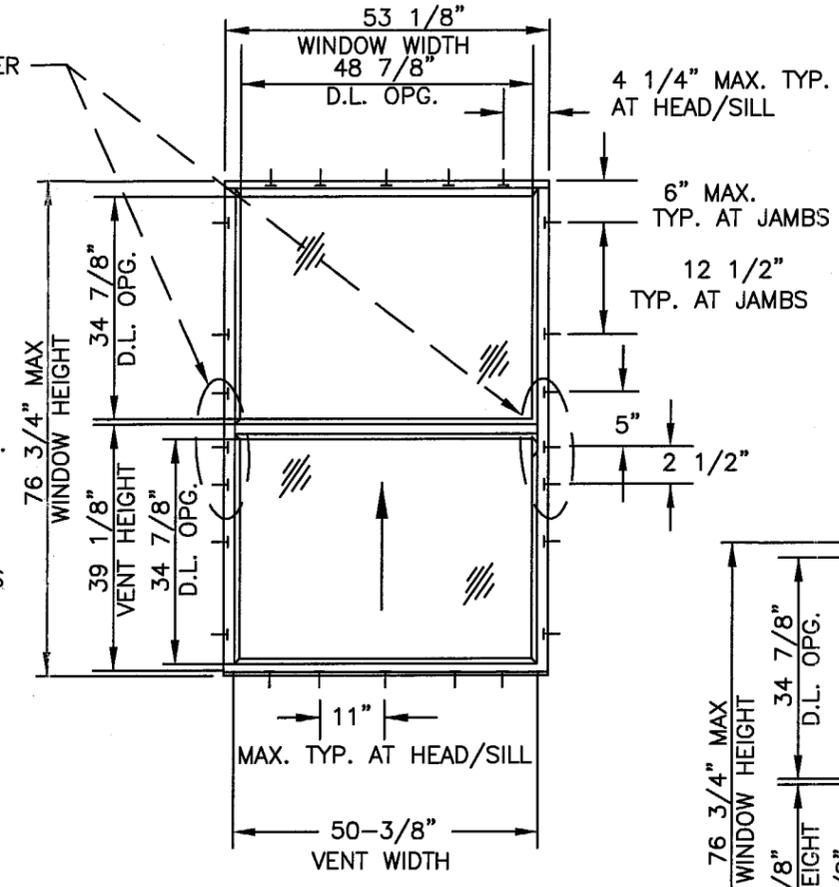
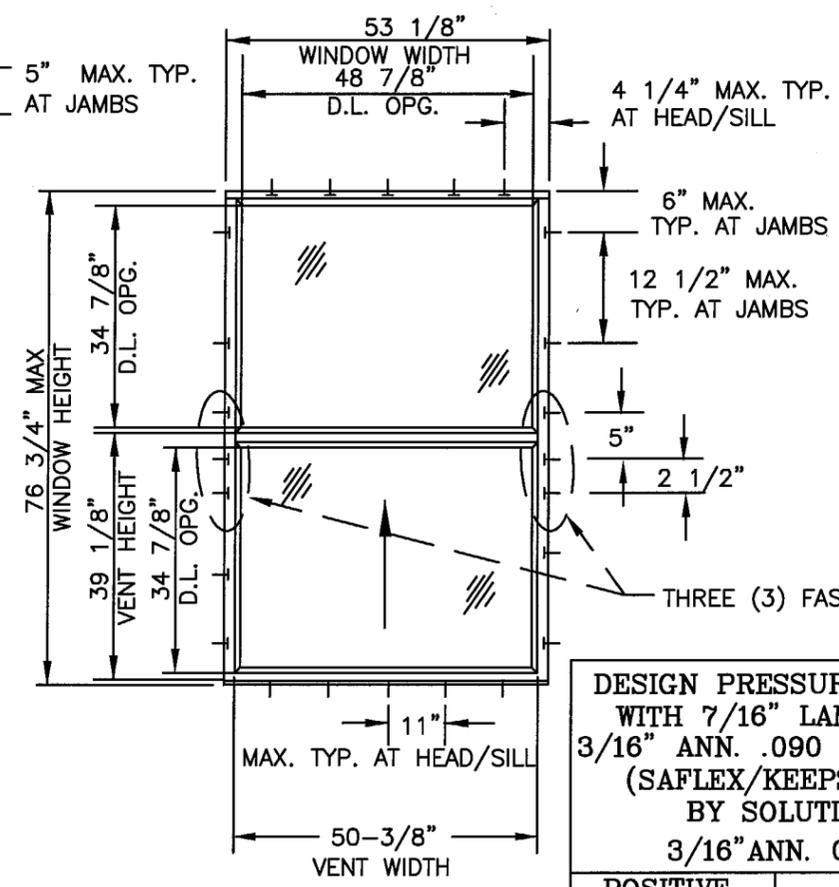
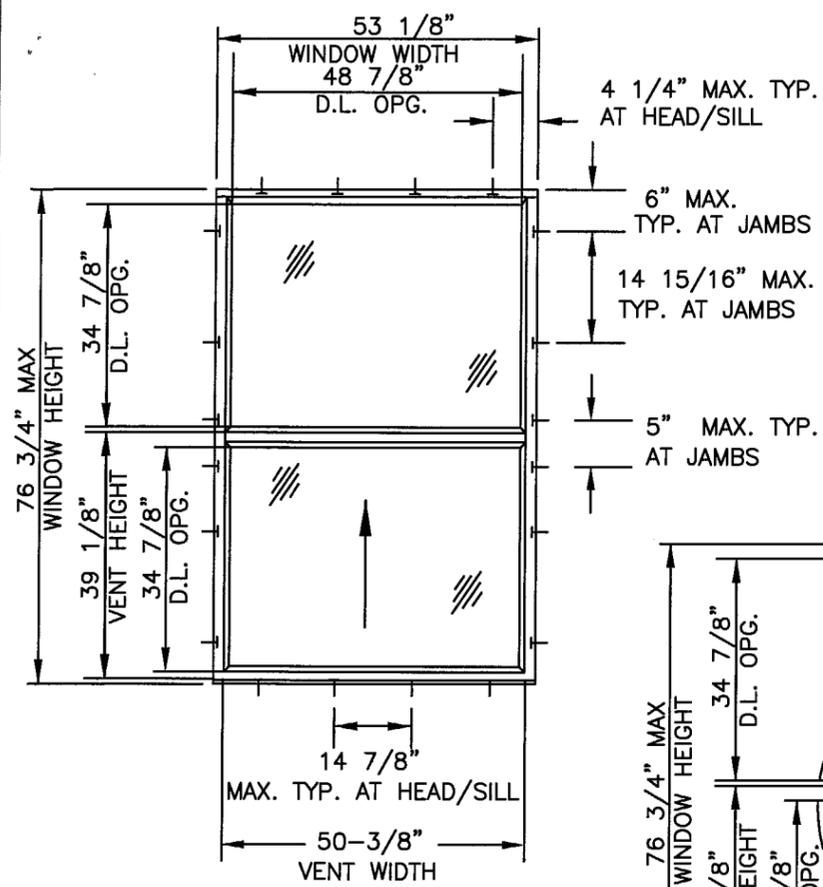
1. Notice of Acceptance No. 03-0415.06, issued to Simonton Building Products for their Series "O02/O02" Aluminum Single Hung Window - Impact, approved on 08/05/04 and expiring on 01/02/08.



Manuel Perez, P.E.
Product Control Examiner
NOA No 05-0705.07

Expiration Date: January 2, 2008
Approval Date: October 6, 2005

REV. #	REVISIONS:	REVISED BY:	DATE:
1	MODIFICATIONS AS PER D.C.	JRM	10/01
2	REVISIONS BY JIM MOORE	JRM	4/02
3	REV PER DADE MARKUPS RAE	RAE	10/02
4	REV FMT TO SIMONTON RAE	RAE	4/03
5	REV PER DADE LETTER DATED 10/23/03	RLK	3/30/04
6	ADDED EYEBROW UNIT, & CTLA-1076W	ESL	6/2/04
7	REV PER DADE LETTER DATED 7/6/04	ESL	7/6/04
8	INCREASED NUMBER OF TAPCONS USED	ESL	08/23/05



DESIGN PRESSURE RATING WITH 5/16" LAMINATED 1/8" ANN.090 INNER LAYER (SAFLEX KEEPSAFE MAX) BY SOLUTIA, INC. 1/8" ANN. GLASS

POSITIVE	46.1 PSF
NEGATIVE	46.1 PSF

DESIGN PRESSURE RATING WITH 7/16" LAMINATED 3/16" ANN. .090 INNER LAYER (SAFLEX/KEEPSAFE MAX) BY SOLUTIA, INC. 3/16" ANN. GLASS

POSITIVE	70.0 PSF
NEGATIVE	70.0 PSF

DESIGN PRESSURE RATING WITH 5/16" LAMINATED 1/8" H.S. (SAF GLASS) BY SECURITY IMPACT GLASS HOLDINGS, LLC. INNER LAYER 1/8" H.S.

POSITIVE	70.0 PSF
NEGATIVE	70.0 PSF

DESIGN PRESSURE RATING WITH 7/16" LAMINATED 3/16" ANN. .090 INNER LAYER (SAFLEX/KEEPSAFE MAX) BY SOLUTIA, INC. 3/16" ANN. GLASS

POSITIVE	50.0 PSF
NEGATIVE	50.0 PSF

- NOTE:**
- THIS SINGLE HUNG CLASS WINDOW SYSTEM IS DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE CURRENT FLORIDA BUILDING CODE CHAPTERS 16, 17, AND 24 FOR THE HIGH VELOCITY HURRICANE ZONE.
 - ALL EXTRUSIONS ARE ALUMINUM, 6063-T5 ALLOY, WITH A MINIMUM F_y OF 16,000 P.S.I. U.N.O.
 - BASED ON LABORATORY TEST REPORT NUMBERS FTL-3153, FTL-3156 AND FTL-3162 FENESTRATION TESTING LAB, INC. & CERTIFIED TESTING LABORATORIES TEST REPORT NUMBER CTLA-1076W
 - WOOD BUCKS (BY OTHERS) MUST BE DESIGNED TO CARRY WINDOW WIND LOAD IMPOSED ON THEM AND MUST BE INSPECTED BY THE BUILDING OFFICIAL.
 - CONCRETE COMPRESSIVE STRENGTH = 3000 PSI @ 28 DAYS.

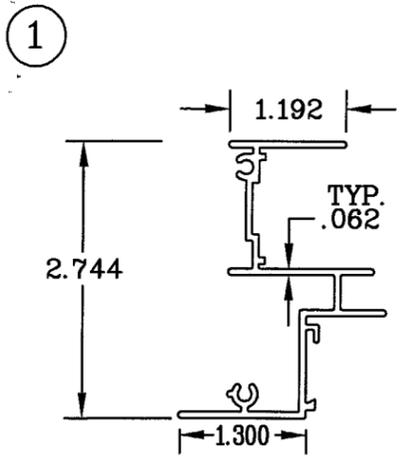
IMPACT RESISTANT

Charles A. Pagen
CHARLES A. PAGEN, P.E.
 FL REG ENG #49121
 6/27/05

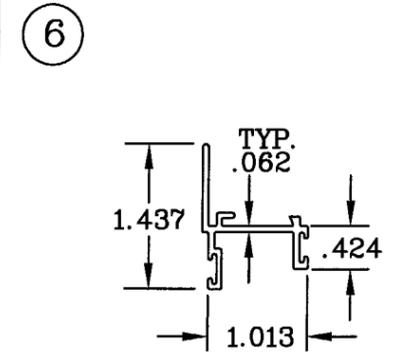
SIMONTON
 WINDOWS
 Corporate Headquarters
 1 Cochrane Avenue
 Pennsboro, WV 26415
 Manufacturing Plant
 4504 30th Street, West
 Bradenton, FL 34207

SCALE: NTS	SHEET: 1 of 5	DRAWN BY: JRM	DATE: 8/20/02
SIZE: B	DRAWING NO: 0733-8	REV: 8	CHECKED BY: LNJ
FILE:		APPRVD BY: CP	DATE: 8/20/02
SERIES: 002/002	STORM BREAKER PLUS SINGLE HUNG AND EYEBROW WINDOWS		
TITLE:	ALUMINUM IMPACT RESISTANT ELEVATION DETAILS		

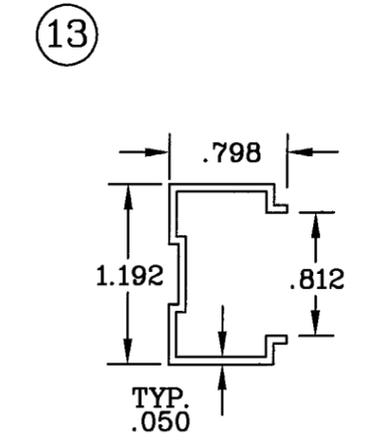
PRODUCT REVISED as complying with the Florida Building Code Acceptance No 05-D705.07 Expiration Date JAN. 2, 2008
 By *Manuel Perez*
 Miami Dade Product Control Division



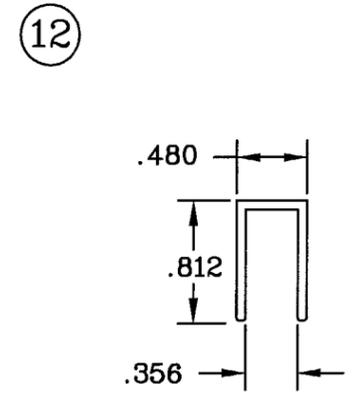
FRAME JAMB FLANGE
(6063-T5) PART# XIMP-1



SASH STILE
(6063-T5) PART# XIMP-6



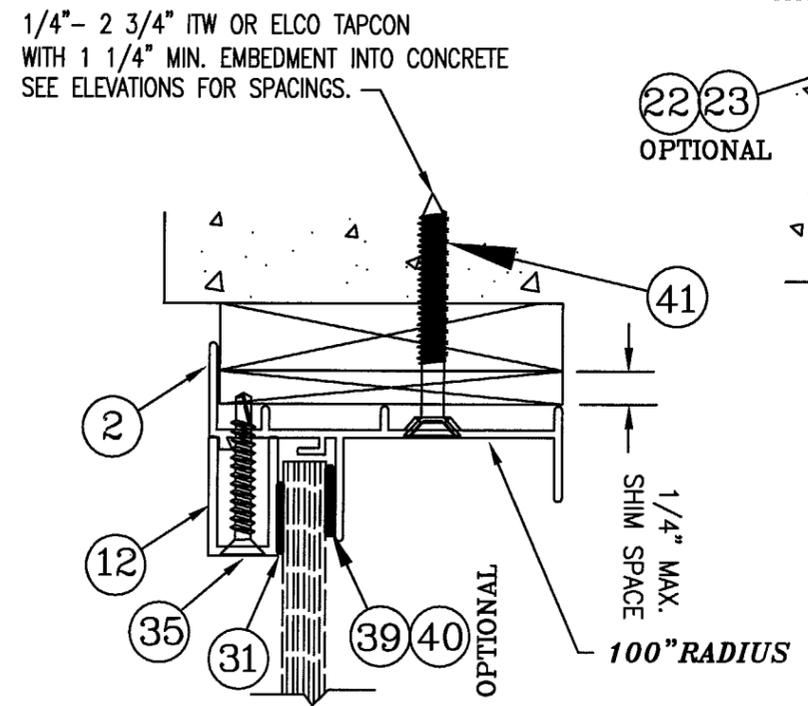
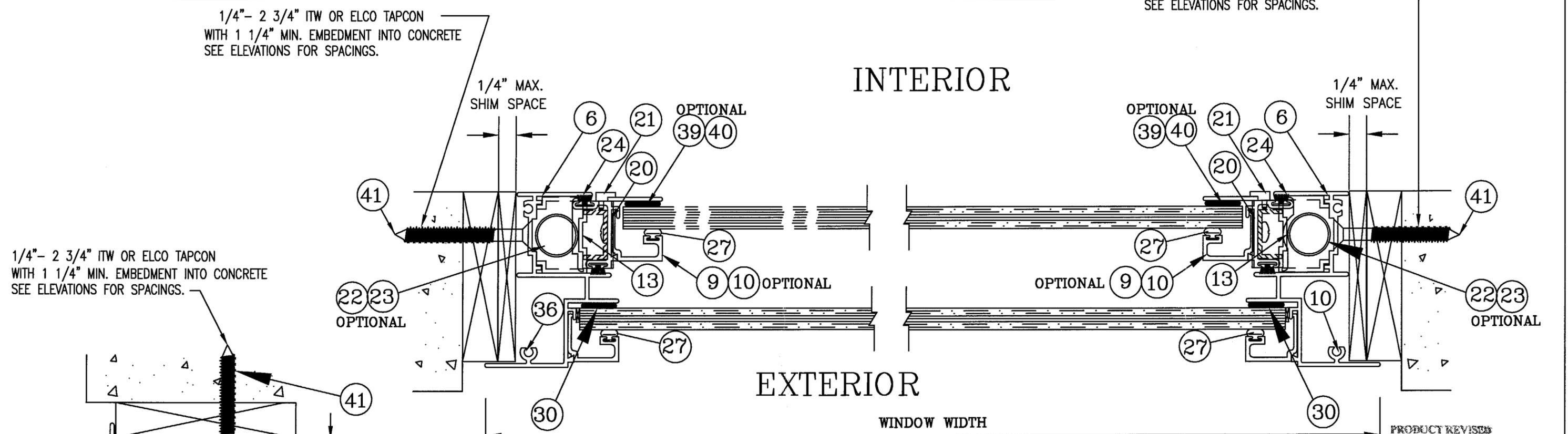
SASH STOP
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ALUM. EXTRUDED GLAZING BEAD
(6063-T5) PART# XIMP-18

REV. #	REVISIONS:	REVISED BY:	DATE:
1	MODIFICATIONS AS PER D.C.	JRM	10/01
2	REVISIONS BY JIM MOORE	JRM	4/02
3	REV PER DADE MARKUPS RAE	RAE	10/02
4	REV FMT TO SIMONTON RAE	RAE	4/03
5	REV PER DADE LETTER DATED 10/23/03	RLK	3/30/04
6	ADDED EYEBROW UNIT & CTLA-1076W	ESL	6/2/04
7	REV PER DADE LETTER DATED 7/6/04	ESL	7/6/04
8	INCREASED NUMBER OF TAPCONS USED	ESL	06/23/05

1/4" - 2 3/4" ITW OR ELCO TAPCON
WITH 1 1/4" MIN. EMBEDMENT INTO CONCRETE
SEE ELEVATIONS FOR SPACINGS.



EYEBROW HEAD SECTION

HORIZONTAL LAYOUT

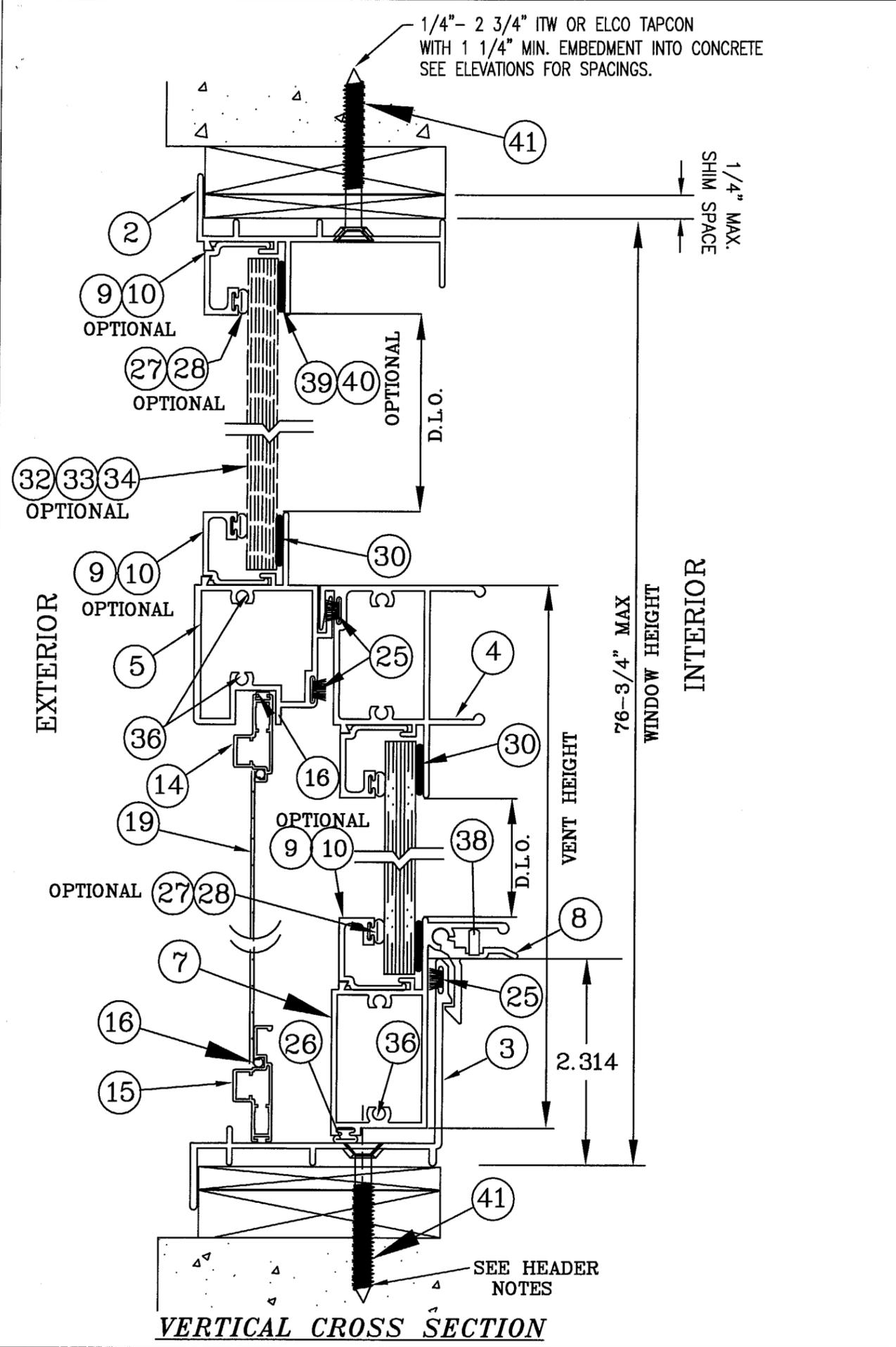
PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 05-0705.07
Expiration Date JAN. 2, 2008
By *Manuel...*
Miami Dade Product Control
Division

Charles A. Pagen
CHARLES A. PAGEN, P.E.
FL REG ENG #49121
6/27/05

SIMONTON
WINDOWS
Corporate Headquarters
1 Cochrane Avenue
Pensboro, WV 26415

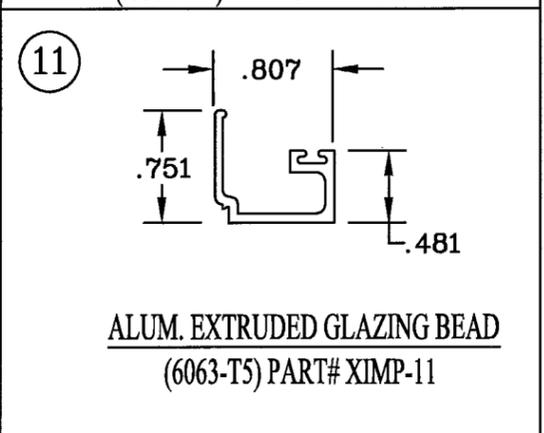
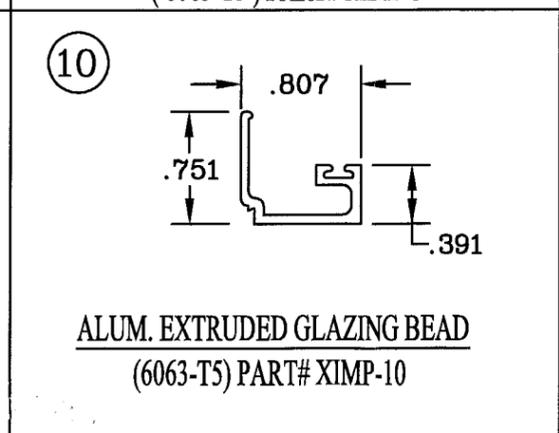
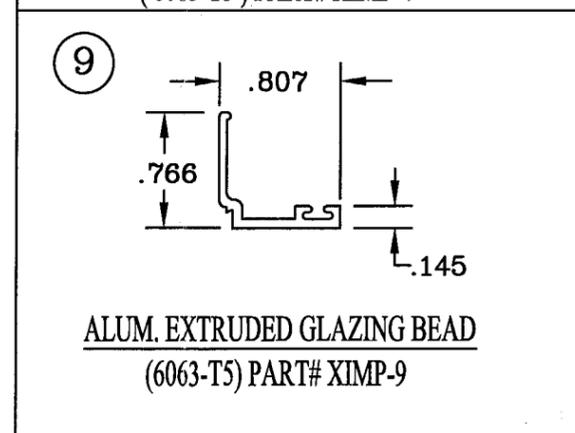
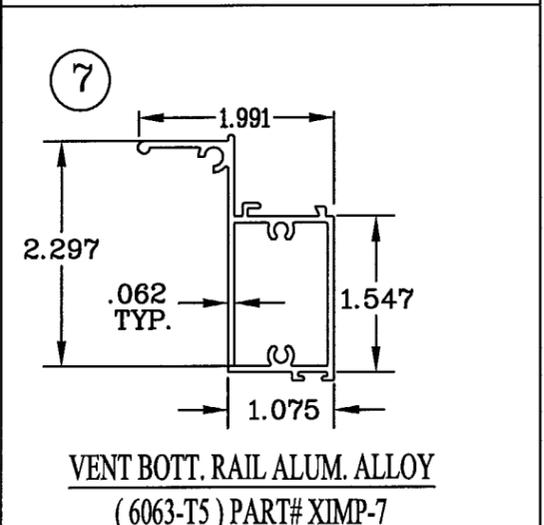
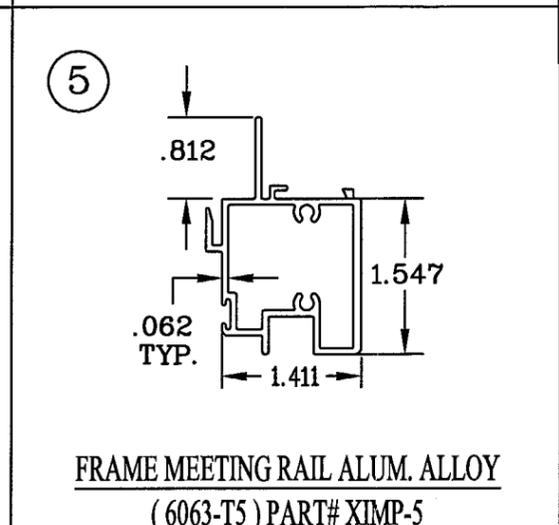
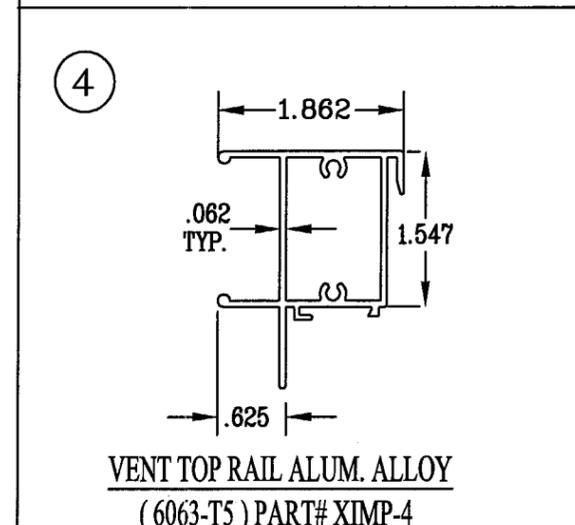
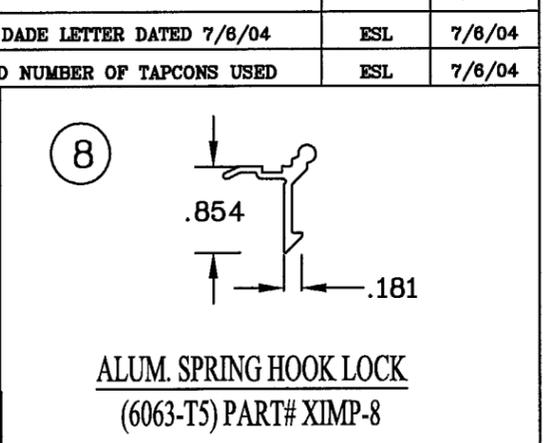
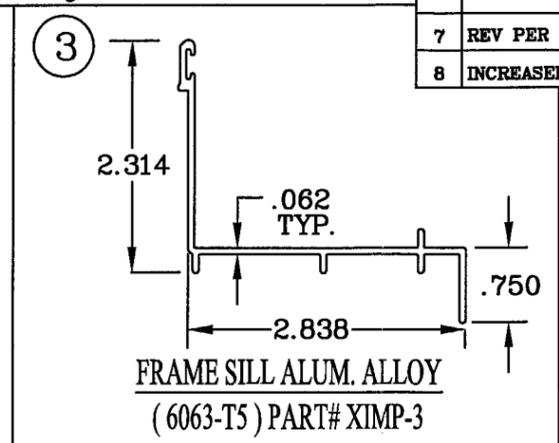
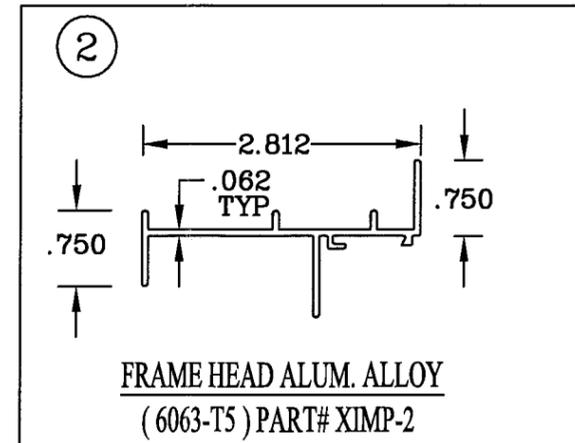
Manufacturing Plant
4504 30th Street, West
Bradenton, FL 34207

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FILE:		APPRVD BY: CP	DATE: 8/20/02
SERIES: 002/002 STORM BREAKER PLUS SINGLE HUNG AND EYEBROW WINDOWS			
TITLE: ALUMINUM IMPACT RESISTANT HORIZONTAL CROSS SECTION			



PRODUCT REVISED
 as complying with the Florida
 Building Code
 Acceptance No. 05-0705-07
 Expiration Date JAN. 2, 2008
 By: *Manuel Perez*
 Miami Code Product Control
 Division

REV. #	REVISIONS:	REVISED BY:	DATE:
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6	ADDED EYEBROW UNIT & CTLA-1076W	ESL	6/2/04
7	REV PER DADE LETTER DATED 7/6/04	ESL	7/6/04
8	INCREASED NUMBER OF TAPCONS USED	ESL	7/6/04

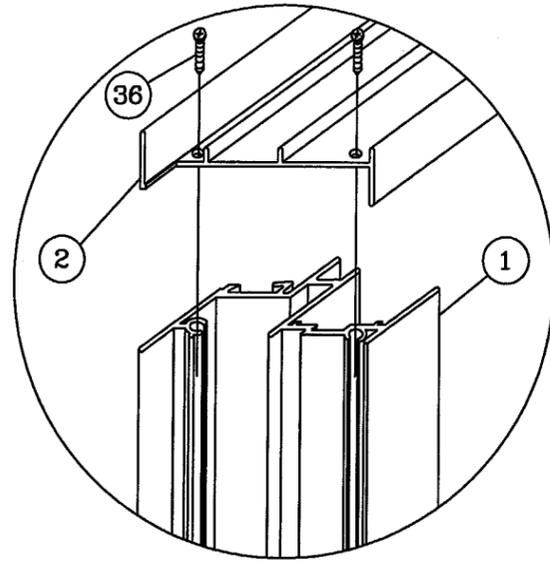


CH Pagen
 CHARLES A. PAGEN, P.E.
 FL REG ENG #49121
 6/27/05

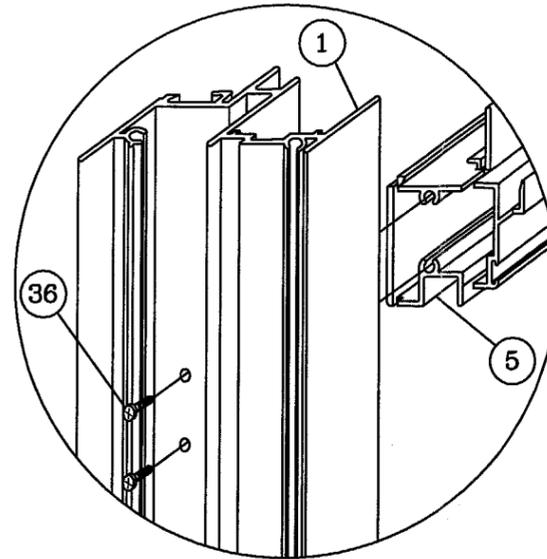
SIMONTON
 WINDOWS
 Corporate Headquarters
 1 Cochrane Avenue
 Pennsboro, WV 26415
 Manufacturing Plant
 4504 30th Street, West
 Bradenton, FL 34207

SCALE: NTS	SHEET: 3 of 5	DRAWN BY: JRM	DATE: 8/20/02
SIZE: B	DRAWING NO: 0733-8	REV: 8	CHECKED BY: LNJ
FILE:		APPRVD BY: CP	DATE: 8/20/02
SERIES: 002/002 STORM BREAKER PLUS SINGLE HUNG AND EYEBROW WINDOWS			
TITLE: ALUMINUM IMPACT RESISTANT VERTICAL CROSS SECTION			

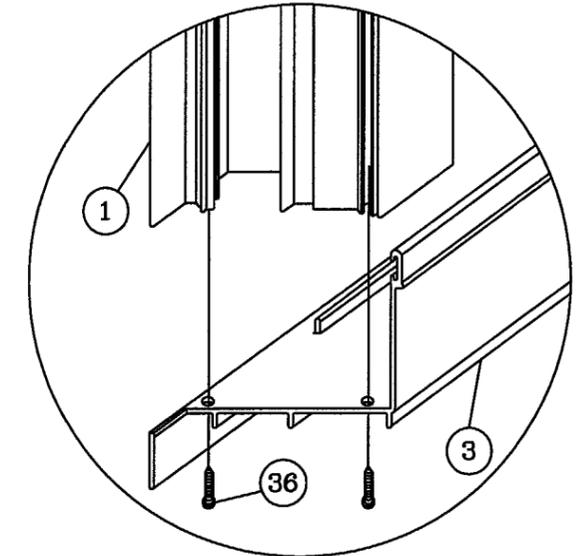
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7	REV PER DADE LETTER DATED 7/6/04	ESL	7/6/04
8	INCREASED NUMBER OF TAPCONS USED	ESL	6/23/05



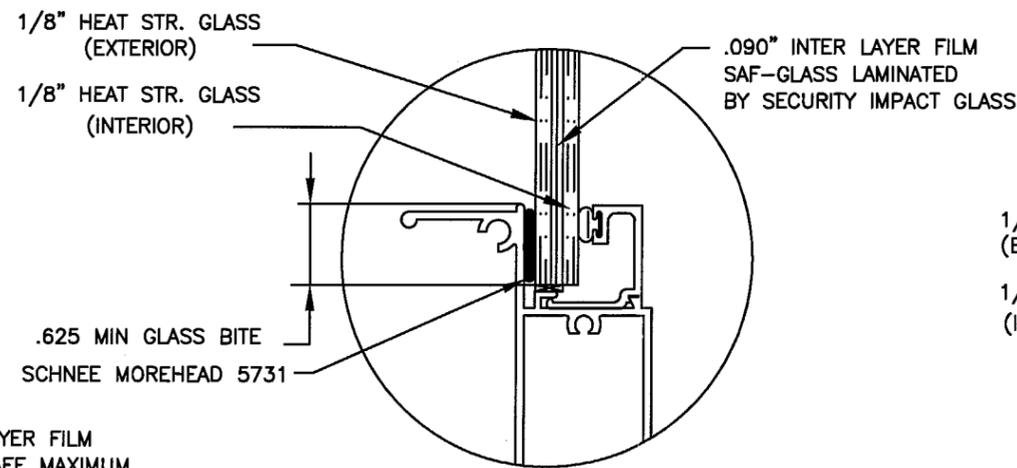
TOP FRAME CORNER



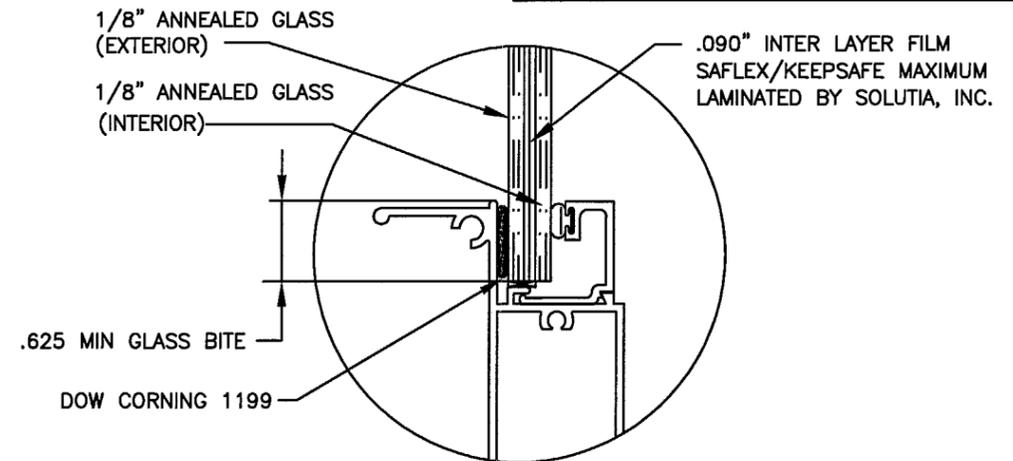
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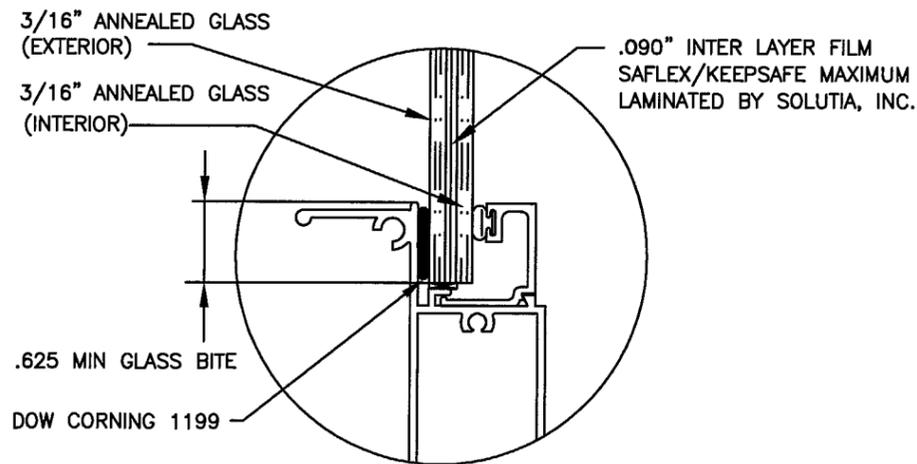
BOTTOM FRAME CORNER



**5/16" OVERALL LAMINATED
GLAZING DETAIL
LARGE MISSILE**



**5/16" OVERALL LAMINATED
GLAZING DETAIL
LARGE MISSILE**



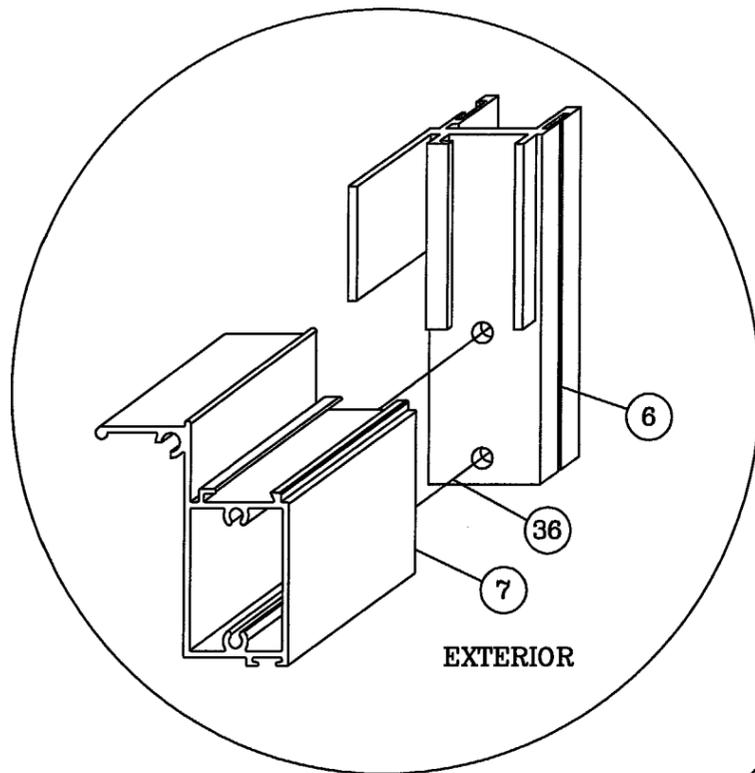
**7/16" OVERALL LAMINATED
GLAZING DETAIL
LARGE MISSILE**

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 05-D-705.07
Expiration Date: JAN. 2, 2008
By: *Maurice Perry*
Miami Dade Product Control
Division

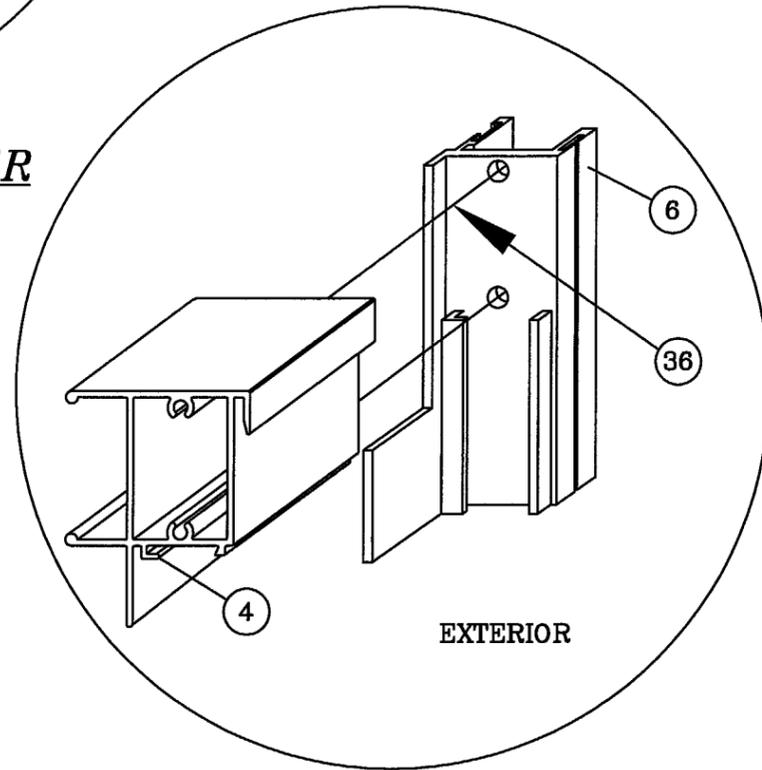
 CHARLES A. PAGEN, P.E. FL REG ENG #49121 6/27/05	 SIMONTON WINDOWS Corporate Headquarters 1 Cochrane Avenue Pennsboro, WV 26415 Manufacturing Plant 4504 30th Street, West Bradenton, FL 34207	SCALE: NTS	SHEET: 4 of 5	DRAWN BY: JRM	DATE: 8/20/02	
		SIZE: B	DRAWING NO: 0733-8	REV: 8	CHECKED BY: LNJ	DATE: 8/20/02
		FILE:	APPRVD BY: CP		DATE: 8/20/02	
		SERIES: 002/002 STORM BREAKER PLUS SINGLE HUNG AND EYEBROW WINDOWS TITLE: ALUMINUM IMPACT RESISTANT CORNER SECTION DETAILS				

PRODUCT REVISED
 as complying with the Florida
 Building Code
 Acceptance No. 05-0705.07
 Expiration Date JAN. 2, 2008
 By Manuel Lopez
 Miami Dade Product Control
 Division

REV. #:	REVISIONS:	REVISED BY:	DATE:
1	MODIFICATIONS AS PER D.C.	JRM	10/01
2	REVISIONS BY JIM MOORE	JRM	4/02
3	REV PER DADE MARKUPS RAE	RAE	10/02
4	REV FMT TO SIMONTON RAE	RAE	4/03
5	REV PER DADE LETTER DATED 10/23/03	RLK	3/30/04
6	ADDED EYEBROW UNIT & CTLA-1076W	ESL	6/2/04
7	REV PER DADE LETTER DATED 7/6/04	ESL	7/6/04
8	INCREASED NUMBER OF TAPCONS USED	ESL	6/23/05



BOTTOM VENT CORNER



TOP VENT CORNER

EYEBROW ONLY

EYEBROW ONLY

EYEBROW ONLY

ITEM NO	PART NO	DESCRIPTION	QTY.	VENDOR
1	XIMP-1	FRAME JAMB FLANGE 6063-T5	2	PROFILE EXTRUSIONS
2	XIMP-2	FRAME HEAD FLANGE 6063-T5	1	PROFILE EXTRUSIONS
3	XIMP-3	FRAME SILL FLANGE 6063-T5	1	PROFILE EXTRUSIONS
4	XIMP-4	SASH TOP RAIL 6063-T5	1	PROFILE EXTRUSIONS
5	XIMP-5	FIXED CHECK RAIL 6063-T5	1	PROFILE EXTRUSIONS
6	XIMP-6	SASH STILE 6063-T5	2	PROFILE EXTRUSIONS
7	XIMP-7	SASH BOTTOM RAIL 6063-T5	1	PROFILE EXTRUSIONS
8	XIMP-8	SASH SNAP LATCH 6063-T5	2	PROFILE EXTRUSIONS
9	XIMP-9	GLAZING BEAD 5/8" 6063-T5	AS REQD.	PROFILE EXTRUSIONS
10	XIMP-10	GLAZING BEAD 3/8" 6063-T5	AS REQD.	PROFILE EXTRUSIONS
11	XIMP-11	GLAZING BEAD 1/4" 6063-T5	AS REQD.	PROFILE EXTRUSIONS
12	XIMP-18	EYEBROW GLASS STOP 6063-T5	AS REQD.	PROFILE EXTRUSIONS
13	XIMP-12	SASH STOP	2	PROFILE EXTRUSIONS
14	XAVW-11A	SCREEN FRAME STOCK	3	FLORIDA SCREEN
15	XAVW-12A	SCREEN LIFT RAIL	1	FLORIDA SCREEN
16	DH-127A	SCREEN SPLINE	AS REQD.	FLORIDA SCREEN
17	PURCHASE	SCREEN CORNER KEY	8	M&M PLASTICS
18	FLA-21A	SCREEN SPRING CLIP	2	CFC WIRE FORMS
19	PURCHASE	SCREEN 18X16 MESH	AS REQD.	PHIFER WIRE
20	HMP-229	TOP SASH GUIDE	2	M&M PLASTICS
21	HMP-228	SASH FACE GUIDE	2	M&M PLASTICS
22	PURCHASE	SUPER LIFT SPIRAL BALANCE	2	UNIQUE BALANCES
23	PURCHASE	ULTRA-LIFT SPIRAL BALANCE	2	CALDWELL BALANCES
24	IMP-002	.230 FIN-SEAL WOOLPILE	AS REQD.	AMESBURY
25	IMP-001	.310 FIN-SEAL WOOLPILE	AS REQD.	AMESBURY
26	DJD-52A	BOTTOM RAIL WEATHER-STRIP	AS REQD.	VYTRON
27	32304	VINYL BULB 5/8" GLAZING BEAD	AS REQD.	AMESBURY
28	32082	VINYL BULB 3/8" GLAZING BEAD	AS REQD.	AMESBURY
29	32304	VINYL BULB 1/4" GLAZING BEAD	AS REQD.	AMESBURY
30	SJ5302A	.090" BUMPON VINYL SPACER	AS REQD.	3M PROTECTIVE PROD
31	PURCHASE	1/8" X 1/2" GLAZING TAPE	AS REQD.	TAPE SPECIALIST
32	PURCHASE	GLASS 5/16" LAM. W/.070 POLY.	2	SECURITY IMPACT GLASS
33	PURCHASE	GLASS 5/16" LAM. W/.090 POLY.	2	SOLUTIA/HGP.
34	PURCHASE	GLASS 7/16" LAM. W/.090 PVB	2	SOLUTIA/HGP.
35	PURCHASE	#8 x 1-1/8" FLAT HEAD TEK	5	SPENCER PRODUCTS
36	F-8-40	#8-20 x 1" PAN HEAD	20	SPENCER PRODUCTS
37	F-8-27	#8 x 1" PAN HEAD TEK	2	SPENCER PRODUCTS
38	PURCHASE	LATCH SPRING	2	GREGG TOOL & DIE
39	5731	SILICONE (OPTIONAL)	AS REQD.	SCHNEE MOREHEAD
40	1199	SILICONE (OPTIONAL)	AS REQD.	DOW CORNING
41	PURCHASE	1/4" X 2-3/4" TAPCON	AS REQD.	I.T.W. OR ELCO

CA Pagen
CHARLES A. PAGEN, P.E.
 FL REG ENG #49121
 6/27/05

SIMONTON
 WINDOWS
 Corporate Headquarters
 1 Cochrane Avenue
 Pennsboro, WV 26415

 Manufacturing Plant
 4504 30th Street, West
 Bradenton, FL 34207

SCALE: NTS	SHEET: 5 of 5	DRAWN BY: JRM	DATE: 8/20/02
SIZE: B	DRAWING NO: 0733-8	REV: 8	CHECKED BY: LNJ
FILE:		APPRVD BY: CP	DATE: 8/20/02
SERIES: 002/002 STORM BREAKER PLUS SINGLE HUNG AND EYEBROW WINDOWS			
TITLE: ALUMINUM IMPACT RESISTANT BOM & SECTION DETAILS			