



BUILDING CODE COMPLIANCE OFFICE (BCCO)
PRODUCT CONTROL DIVISION

MIAMI-DADE COUNTY, FLORIDA
METRO-DADE FLAGLER BUILDING
140 WEST FLAGLER STREET, SUITE 1603
MIAMI, FLORIDA 33130-1563
(305) 375-2901 FAX (305) 375-2908

NOTICE OF ACCEPTANCE (NOA)

www.buildingcodeonline.com

Simonton Windows
4504 30th Street, West
Bradenton, Florida 34207

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series "002/O02" 4-Panel Aluminum Sliding Glass Door w/wo reinforcement-Impact

APPROVAL DOCUMENT: Drawing No. **DADE-134**, titled "002/O02 StormBreaker Plus, Aluminum Impact SGD", sheets 1 through 7 of 7, prepared by manufacturer dated 10/21/03 and last revised on 06/27/05, signed and sealed by Charles A. Pagen, P.E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Division.

MISSILE IMPACT RATING: Large and Small Missile Impact Resistant

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **revises & supersedes** NOA # 03-1126.01 and consists of this page 1 and evidence page E-1, as well as approval document mentioned above.

The submitted documentation was reviewed by **Ishaq I. Chanda, P.E.**



6/11/05

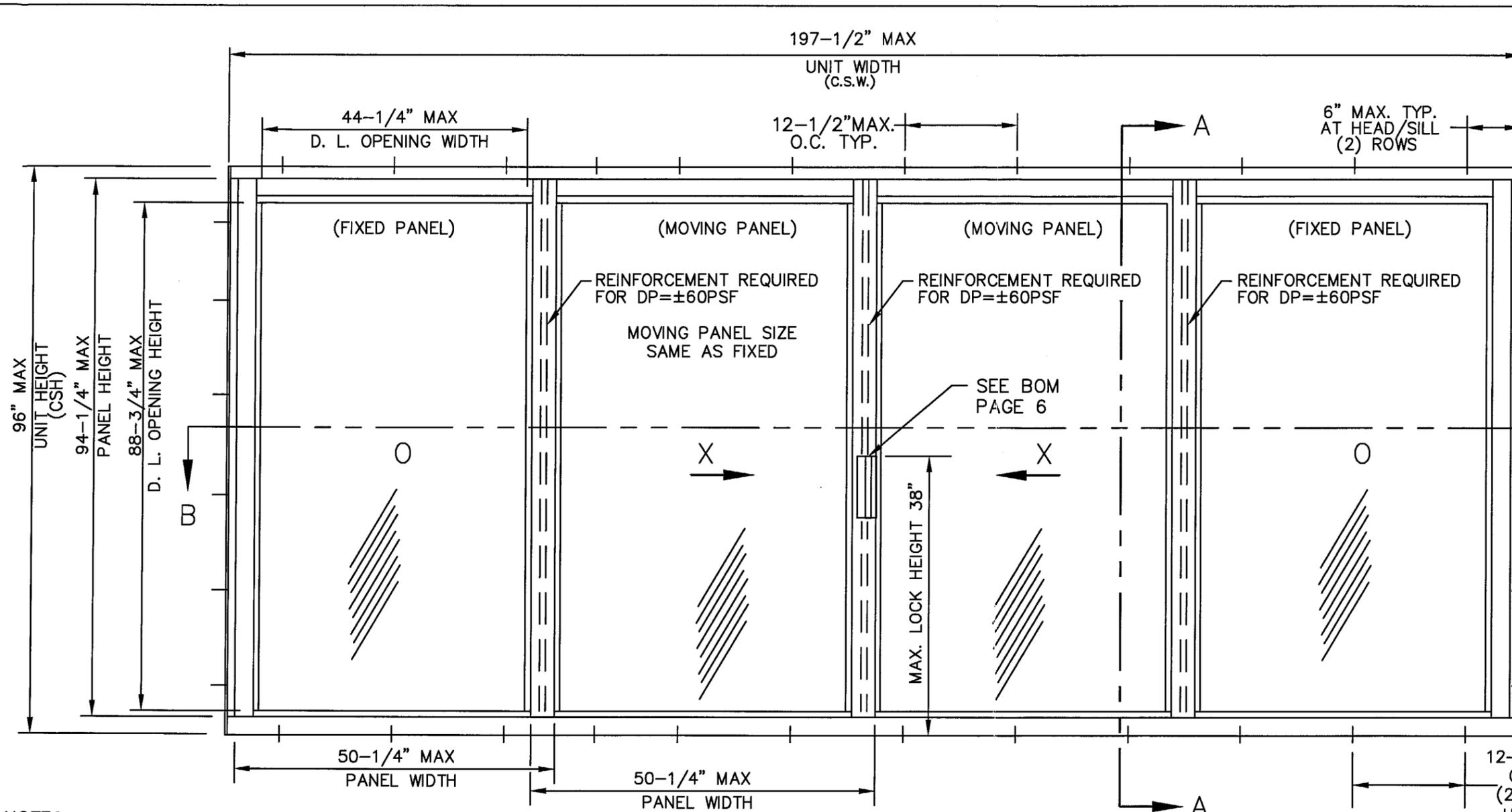
NOA No 05-0707.01
Expiration Date: April 01, 2009
Approval Date: October 27, 2005
Page 1

Simonton Windows

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

- A. DRAWINGS** (*Transferred from NOA# 03-1126.01*)
1. Manufacturers die drawings and sections.
 2. Drawing No. **DADE-134**, titled " O02/O02 StormBreaker Plus, Aluminum Impact SGD ", sheets 1 through 7 of 7, prepared by manufacturer dated 10/21/03 and last revised on 06/27/05, signed and sealed by Charles A. Pagen, P.E.
- B. TESTS** (*Transferred from NOA# 03-1126.01*)
1. Test reports on 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Static Air Pressure Test, per FBC, TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Large Missile Impact Test per FBC, TAS 201-94
5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
6) Forced Entry Test, per FBC 2411 3.2.1 and TAS 202-94
along with marked-up drawings of an aluminum sliding glass door, prepared by Certified Testing Laboratory, Architectural Division, Test Report No. **CTLA-1031-W**, dated 06/02/03, signed and sealed by Ramesh Patel, P.E.
- C. CALCULATIONS**
1. Anchor Verification Calculations, complying w/ FBC-2004, dated 06-28-2005, prepared, signed and sealed by Charles A. Pagen, P. E.
 2. Anchor calculations & comparative analysis, dated 06/22/05, prepared, signed and sealed by Charles A. Pagen, P.E.
 3. Anchor verification calculations and structural analysis, dated 11-04-03, prepared, signed and sealed by Charles A. Pagen, P.E. (*NOA# 03-1126.01*)
- D. QUALITY ASSURANCE**
1. Miami Dade Building Code Compliance Office (BCCO).
- E. MATERIAL CERTIFICATIONS**
1. Notice of Acceptance No. **03-0421.01** issued to Solutia Inc. for "Saflex HP Interlayer", expiring on 04/14/08.
- F. STATEMENTS** (*Transferred from NOA# 03-1126.01*)
1. Statement letter of anchor verification compliance to FBC-2004, dated June 28, 2005, signed by Charles A. Pagen, P. E.
 2. Letter of conformance and "No financial interest" dated 11/04/03, issued by Simonton Window Inc, signed and sealed by Charles A. Pagen, P.E.
 3. Laboratory Compliance letter, as part of Test Report No. **CTLA-1031-W**, signed and sealed by Ramesh Patel, P.E.
- G. OTHER**
1. *This NOA revises & supersedes NOA # 03-1126.01, expiring April 01, 2009*
 2. Notice of Acceptance No. **03-1126.01**, issued to Simonton Building Products, for expiring on 04/01/09.

Ishaq I. Chanda
Ishaq I. Chanda, P.E.
Product Control Examiner
NOA No 05-0707.01
Expiration Date: April 01, 2009
Approval Date: October 27, 2005



REV. #	REVISIONS:	REVISED BY:	DATE:
A	INCREASED NUMBER OF TAPCONS USED	ESL	06/27/05
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(2) ROWS
5" MAX. TYP.
AT JAMBS

(2) ROWS
14" MAX.
O.C. TYP. AT
BOTH JAMBS

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 05-6707-01
Expiration Date APRIL 01 2009
By: (Signature) I. Chanda
Miami Dade Product Control
Division

OPTION 1: REINFORCEMENTS AT INTERLOCKS & ASTRAGAL

DESIGN PRESSURE RATING WITH 7/16" LAMINATED GLASS 3/16" H.S. .100 INNER LAYER (SAFLEX H.P.) BY SOLUTIA 3/16" HEAT STRENGTHEN GLASS WITH REINFORCEMENT ALL SIZES

POSITIVE	+ 60 PSF
NEGATIVE	- 60 PSF

OPTION 2: NON-REINFORCEMENTS

DESIGN PRESSURE RATING WITH 7/16" LAMINATED GLASS 3/16" H.S. .100 INNER LAYER (SAFLEX H.P.) BY SOLUTIA 3/16" HEAT STRENGTHEN GLASS WITHOUT REINFORCEMENT ALL SIZES

POSITIVE	+ 50 PSF
NEGATIVE	- 50 PSF

- NOTES:
- THIS SLIDING GLASS DOOR SYSTEM IS DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE FLORIDA BUILDING CODE 2004 CHAPTERS 16, 17 AND 24, FOR THE HIGH VELOCITY HURRICANE ZONES.
 - ALL EXTRUSIONS ARE ALUMINUM, 6063-T5 ALLOY, WITH A MINIMUM F_y OF 16,000 P.S.I. U.N.O.
 - BASED ON LABORATORY TEST REPORT NUMBER CTLA-1031-W CERTIFIED TESTING LABORATORIES.
 - WOOD BUCK (BY OTHERS) MUST BE DESIGNED TO CARRY WINDOW WIND LOAD IMPOSED ON THEM AND MUST BE REVIEWED BY THE BUILDING OFFICIAL.
 - FRAME AND PANEL CORNERS SEALED WITH SCHNEE-MOREHEAD 5504 WHITE JOINT SEALER.
 - NEGATIVE DESIGN LOADS BASED ON TEST PRESSURE AND GLASS TABLES, ASTM E 1300-98. POSITIVE DESIGN LOADS BASED ON WATER TEST PRESSURE AND GLASS TABLES, ASTM E 1300-98.
 - USE ONLY MIAMI DADE COUNTY APPROVED SHIMS. 1X BUCK MUST BE PROPERLY SECURED TO SUBSTRATE.
 - NO SHUTTERS REQUIRED.

IMPACT RESISTANT

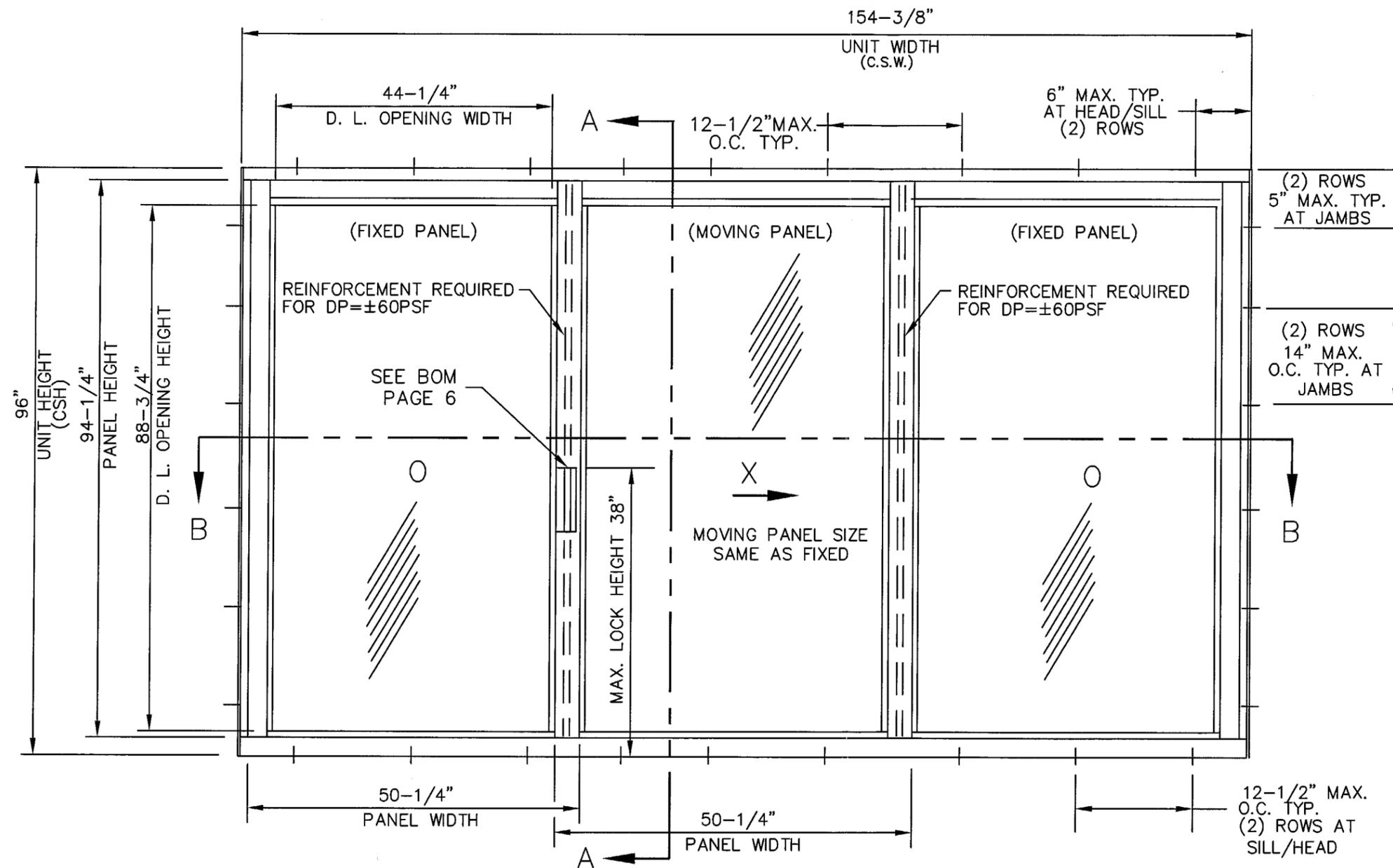
(Signature)
CHARLES A. PAGEN, P.E.
FL. REG. ENG. # 49121
DATE: 6/27/05

MATERIAL: XXX	ALUMINUM ASSOCIATION TOLERANCES APPLY TO ALL DIMENSIONS UNLESS OTHERWISE NOTED.
RMS FINISH: XXX	
ALLOY & TEMPER: XXX	
WEIGHT: XXX	VOLUME: XXX
SURFACE AREA: XXX	PERIMETER: XXX
FINISH TREATMENT: XXX	CLASS: SOLID <input type="checkbox"/> SEMI-HOLLOW <input type="checkbox"/> HOLLOW <input type="checkbox"/>

SIMONTON
WINDOWS
Corporate Headquarters
1 Cochrane Avenue
Pennsboro, WV 26415
Manufacturing Plant
4504 30th Street, West
Bradenton, FL 34207

SCALE: NTS	SHEET: 1 of 7	DRAWN BY: RAE	DATE: 10/21/03
SIZE: B	DRAWING NO: DADE-134	REV: A	CHECKED BY: LNJ
FILE: DADE-134		APPRVD BY: RE	DATE: 10/21/03
SERIES: 0ø2/0ø2 STORMBREAKER PLUS			
TITLE: ALUMINUM IMPACT SGD 4 PNL 2 TRK ELEVATION DRAWING			

REV. #	REVISIONS:	REVISED BY:	DATE:
A	INCREASED NUMBER OF TAPCONS USED	ESL	6/27/05
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OPTION 1: REINFORCEMENTS AT INTERLOCKS & ASTRAGAL

DESIGN PRESSURE RATING WITH 7/16" LAMINATED GLASS 3/16" H.S. .100 INNER LAYER (SAFLEX H.P.) BY SOLUTIA 3/16" HEAT STRENGTHEN GLASS WITH REINFORCEMENT ALL SIZES

POSITIVE	+ 60 PSF
NEGATIVE	- 60 PSF

OPTION 2: NON-REINFORCEMENTS

DESIGN PRESSURE RATING WITH 7/16" LAMINATED GLASS 3/16" H.S. .100 INNER LAYER (SAFLEX H.P.) BY SOLUTIA 3/16" HEAT STRENGTHEN GLASS WITHOUT REINFORCEMENT ALL SIZES

POSITIVE	+ 50 PSF
NEGATIVE	- 50 PSF

PRODUCT REVISED
 as complying with the Florida Building Code
 Acceptance No. 05-0707-01
 Expiration Date APRIL 01, 2009
 By: (Shag J. Chan) Miami Dade Product Control Division

IMPACT RESISTANT

C. A. Pagen
 CHARLES A. PAGEN, P.E.
 FL. REG. ENG. # 49121
 DATE: 6/27/05

MATERIAL: XXX	
RMS FINISH: XXX	
ALLOY & TEMPER: XXX	
WEIGHT: XXX	VOLUME: XXX
SURFACE AREA: XXX	PERIMETER: XXX
FINISH TREATMENT: XXX	

ALUMINUM ASSOCIATION TOLERANCES APPLY TO ALL DIMENSIONS UNLESS OTHERWISE NOTED.

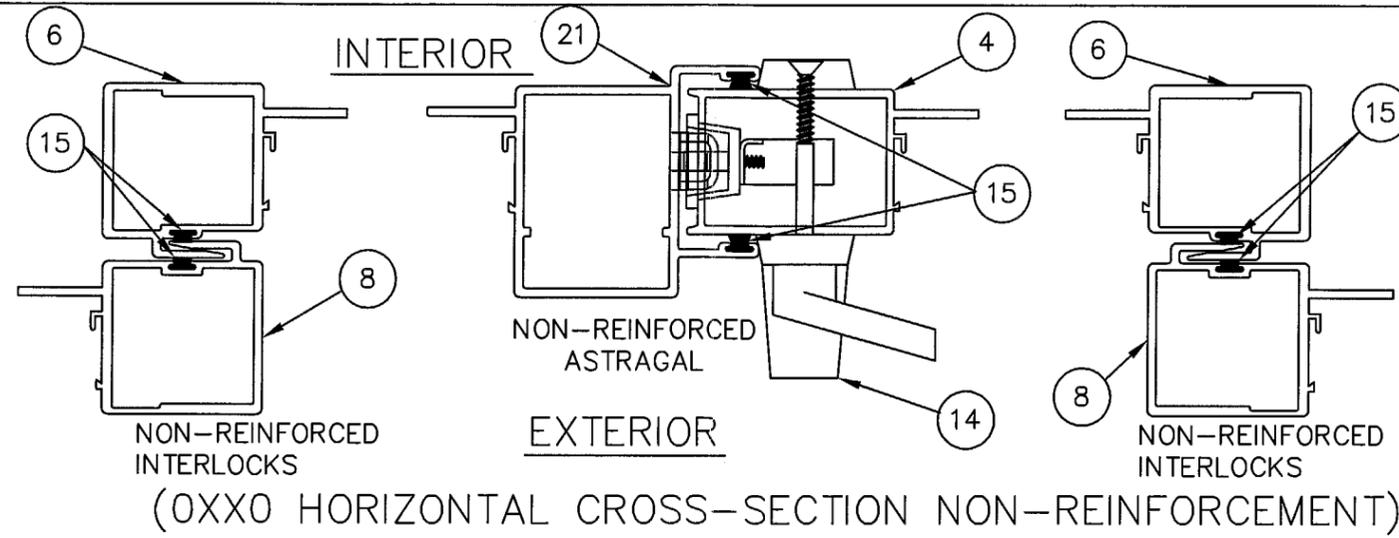
CLASS:

SOLID	SEMI-HOLLOW	HOLLOW
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

SIMONTON
 WINDOWS
 Corporate Headquarters
 1 Cochrane Avenue
 Pennsboro, WV 26415
 Manufacturing Plant
 4504 30th Street, West
 Bradenton, FL 34207

SCALE: NTS	SHEET: 2 of 7	DRAWN BY: RAE	DATE: 10/21/03
SIZE: B	DRAWING NO: DADE-134	REV: A	CHECKED BY: LNJ
FILE: DADE-134		APPRVD BY: RE	DATE: 10/21/03
SERIES: 0Ø2/0Ø2 STORMBREAKER PLUS			
TITLE: ALUMINUM IMPACT SGD 3 PNL 2 TRK ELEVATION DRAWING			

REV. #	REVISIONS:	REVISED BY:	DATE:
A	INCREASED NUMBER OF TAPCONS USED	ESL	6/27/05



3000 PSI MIN CONCRETE JAMB BY OTHERS.

1/4" X 2-3/4" ELCO TAPCONS WITH 1-1/4" MIN EMBEDMENT INTO CONCRETE (SEE ELEVATION FOR SPACING).

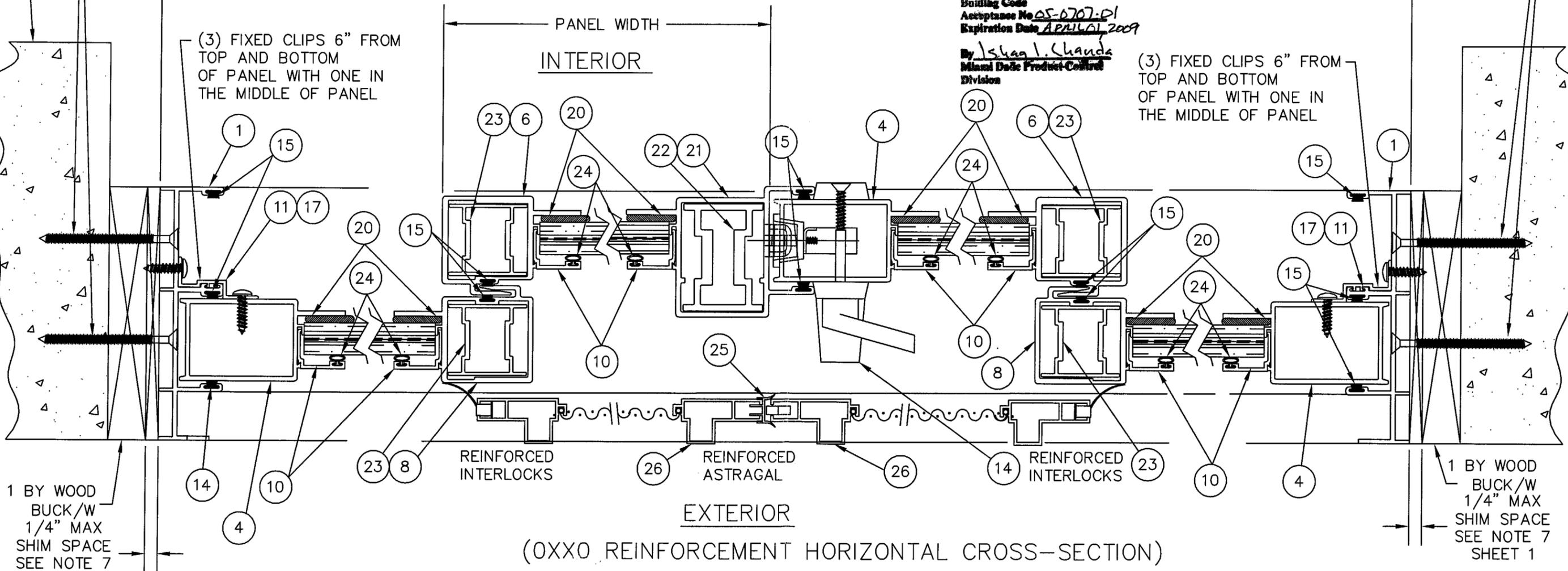
1/4" X 2-3/4" ELCO TAPCON WITH 1-1/4" MIN EMBEDMENT INTO CONCRETE (SEE ELEVATION FOR SPACING).

197-1/2" MAX UNIT WIDTH

PRODUCT REVISED as complying with the Florida Building Code Acceptance No. 05-0707-01 Expiration Date APRIL 01, 2009
By Ismail Chanda Miami Dade Product Control Division

(3) FIXED CLIPS 6" FROM TOP AND BOTTOM OF PANEL WITH ONE IN THE MIDDLE OF PANEL

(3) FIXED CLIPS 6" FROM TOP AND BOTTOM OF PANEL WITH ONE IN THE MIDDLE OF PANEL

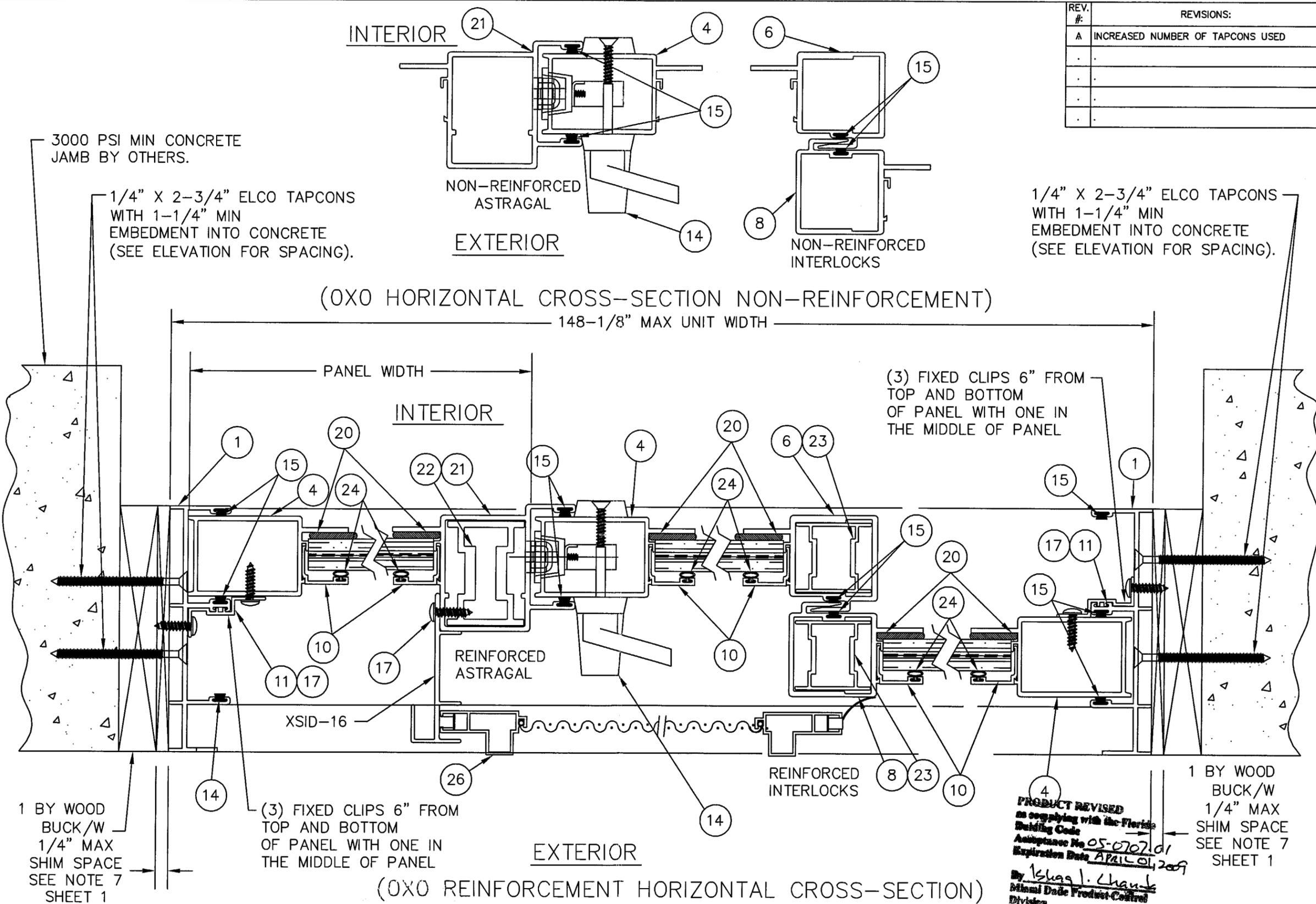


1 BY WOOD BUCK/W 1/4" MAX SHIM SPACE SEE NOTE 7 SHEET 1

1 BY WOOD BUCK/W 1/4" MAX SHIM SPACE SEE NOTE 7 SHEET 1

<p>CHARLES A. PAGEN, P.E. FL. REG. ENG. # 49121 DATE: 6/27/05</p>	MATERIAL: XXX RMS FINISH: XXX ALLOY & TEMPER: XXX WEIGHT: XXX SURFACE AREA: XXX FINISH TREATMENT: XXX	VOLUME: XXX PERIMETER: XXX	ALUMINUM ASSOCIATION TOLERANCES APPLY TO ALL DIMENSIONS UNLESS OTHERWISE NOTED. CLASS: <input type="checkbox"/> SOLID <input type="checkbox"/> SEMI-HOLLOW <input type="checkbox"/> HOLLOW	<p>SIMONTON WINDOWS Corporate Headquarters 1 Cochrane Avenue Pennsboro, WV 26415 Manufacturing Plant 4504 30th Street, West Bradenton, FL 34207</p>	SCALE: NTS SHEET: 3 of 7 DRAWN BY: RAE DATE: 10/21/03 SIZE: B DRAWING NO: DADE-134 REV: A CHECKED BY: LNJ DATE: 10/21/03 FILE: DADE-134 APPRVD BY: RE DATE: 10/21/03 SERIES: 002/002 STORMBREAKER PLUS TITLE: ALUMINUM IMPACT SGD 4 PNL 2 TRK CROSS-SECTION DRAWING
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REV. #	REVISIONS:	REVISED BY:	DATE:
A	INCREASED NUMBER OF TAPCONS USED	ESL	6/27/05



1 BY WOOD BUCK/W 1/4" MAX SHIM SPACE SEE NOTE 7 SHEET 1

(3) FIXED CLIPS 6" FROM TOP AND BOTTOM OF PANEL WITH ONE IN THE MIDDLE OF PANEL

1 BY WOOD BUCK/W 1/4" MAX SHIM SPACE SEE NOTE 7 SHEET 1

PRODUCT REVISED
 as complying with the Florida Building Code
 Amendment No. 05-0707.01
 Expiration Date APRIL 01, 2009
 By Ishag J. Chaudhry
 Miami Dade Product Control Division

C. A. Ragen
 CHARLES A. RAGEN, P.E.
 FL. REG. ENG. # 49121
 DATE: 6/27/05

MATERIAL:	
RMS FINISH:	
ALLOY & TEMPER:	
WEIGHT:	VOLUME:
SURFACE AREA:	PERIMETER:
FINISH TREATMENT:	

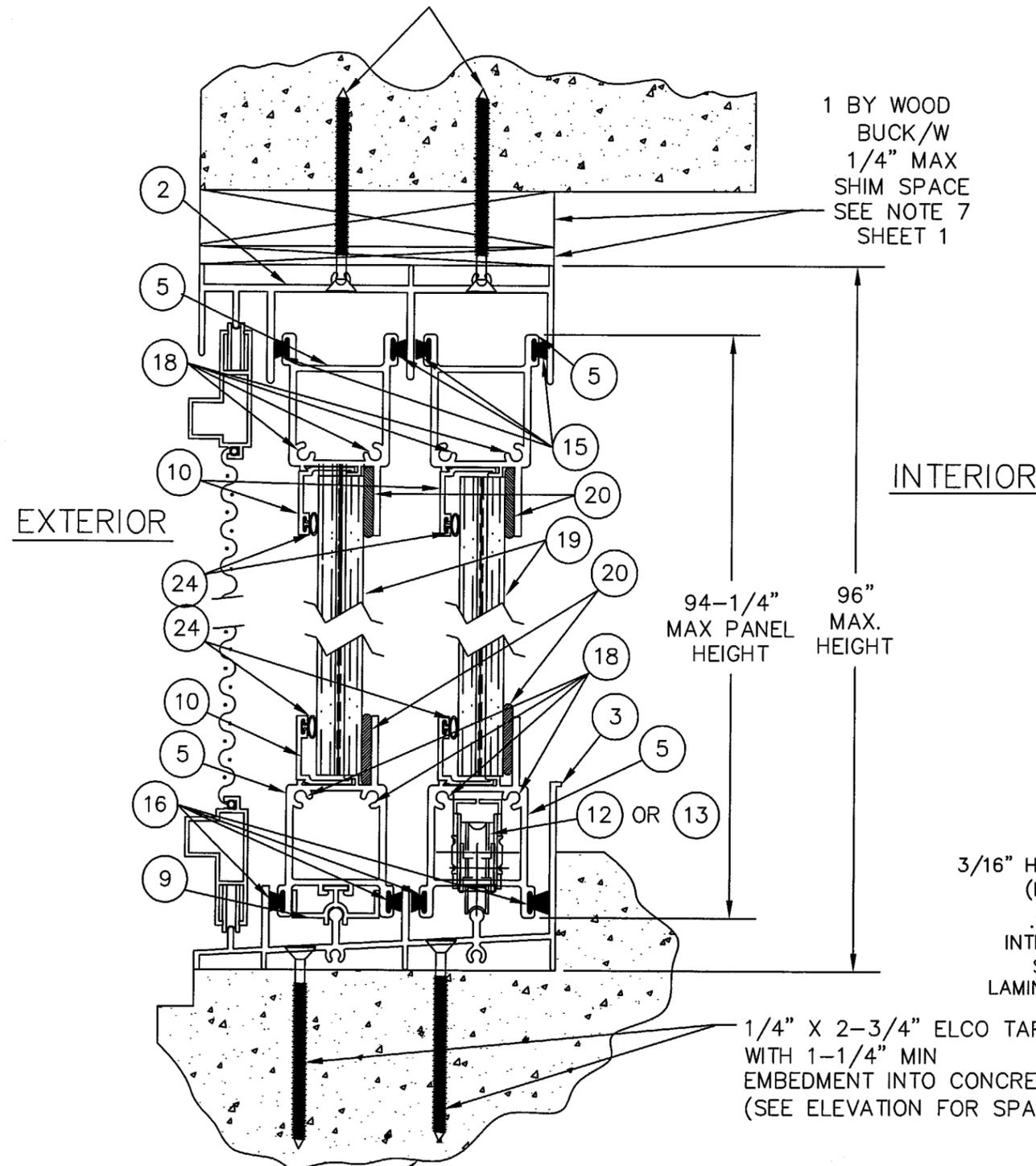
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CLASS:		
SOLID	SEMI-HOLLOW	HOLLOW
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

SIMONTON
 WINDOWS
 Corporate Headquarters
 1 Cochrane Avenue
 Pennsboro, WV 26415
 Manufacturing Plant
 4504 30th Street, West
 Bradenton, FL 34207

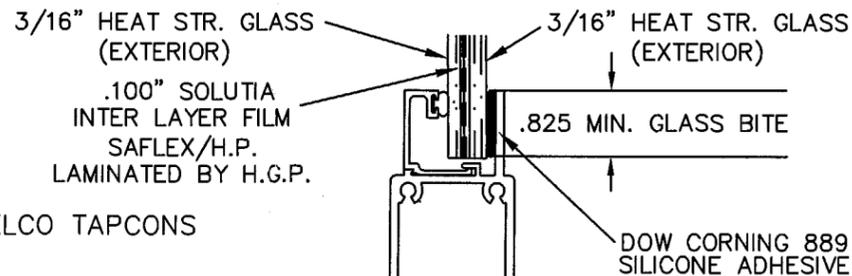
SCALE: NTS	SHEET: 4 of 7	DRAWN BY: RAE	DATE: 10/21/03
SIZE: B	DRAWING NO: DADE-134	REV: A	CHECKED BY: LNJ
FILE: DADE-134	APPRVD BY: RE		
SERIES: 002/002 STORMBREAKER PLUS			
TITLE: ALUMINUM IMPACT SGD 3 PNL 2 TRK CROSS SECTION DRAWING			

1/4" X 2-3/4" ELCO TAPCONS
WITH 1-1/4" MIN
EMBEDMENT INTO CONCRETE
(SEE ELEVATION FOR SPACING).

REV. #	REVISIONS:	REVISED BY:	DATE:
A	INCREASED NUMBER OF TAPCONS USED	ESL	6/27/05
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ITEM NO	PART NO	DESCRIPTION	3 PNL QTY.	4 PNL QTY.	VENDOR
1	XISD-1	2-WIDE FRAME JAMB 6063-T5	2	2	PROFILE EXTRUSIONS
2	XISD-2	2-WIDE FRAME HEAD 6063-T5	1	1	PROFILE EXTRUSIONS
3	XISD-3	2-WIDE FRAME SILL 6063-T5	1	1	PROFILE EXTRUSIONS
4	XISD-4	PANEL LOCK/JAMB STILE 6063-T5	3	3	PROFILE EXTRUSIONS
5	XISD-5	PANEL TOP & BOTTOM 6063-T5	6	8	PROFILE EXTRUSIONS
6	XISD-6	INTERIOR INTERLOCK 6063-T5	1	2	PROFILE EXTRUSIONS
7	XISD-5-1	FIXED PNL BOTTOM RAIL 6063-T5	2	2	PROFILE EXTRUSIONS
8	XISD-7	EXTERIOR INTERLOCK 6063-T5	2	2	PROFILE EXTRUSIONS
9	XISD-8	FIX. BOTT. RAIL ADAPT. 6063-T5	1	2	PROFILE EXTRUSIONS
10	XISD-9	5/8" GLAZING BEAD 6063-T5	12	16	PROFILE EXTRUSIONS
11	XISD-11	FIXED PANEL CLIP	8	8	PROFILE EXTRUSIONS
13	PC-F3765	SIDE ADJ. TANDEM ROLLERS	2	4	PE DELMAR
14	S1368	SGD LOCK/KEEPER HDL ASSY	1	1	SHASH CONTROLINE
15	IMP-005A	PILE WITH FIN .270 X .220	AS REQD.	AS REQD.	
16	IMP-002A	PILE WITH FIN .270 X .230	AS REQD.	AS REQD.	AMESBURY
17	PURCHASE	# 8 X 3/4" P.H. PHIL.	8	8	SPENCER PRODUCTS
18	PURCHASE	# 10 X 3/4" P.H. PHIL.	39	52	SPENCER PRODUCTS
19	PURCHASE	7/16" OVERALL H.S. LAMINATED GLASS BY SOLUTIA	3	4	SOLUTIA
20	5731	SILICONE	AS REQD.	AS REQD.	SCHNEE-MOREHEAD
21	XISD-12	SGD ASTRAGAL STILE 6063-T5	1	1	PROFILE EXTRUSIONS
22	XISD-14A	SGD INSERT REINF 6063-T5	1	1	PROFILE EXTRUSIONS
23	XISD-13A	SGD PNL INSERT REINF 6063-T5	2	4	PROFILE EXTRUSIONS
24	LAW-15C	BULB VINYL WEATHERSRIP	AS REQD.	AS REQD.	AMESBURY
25	PURCHASE	SCREEN ASTRAGAL	0	1	RITE SCREEN CO
26	PURCHASE	TITAN SCREEN (EXT)	1	2	RITE SCREEN CO
27	XISD-16	SGD OXO DR SCRNR JAMB 6063-T5	1	0	RITE SCREEN CO



7/16" OVERALL LAMINATED
GLAZING DETAIL
LARGE MISSILE

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 05-0707-01
Expiration Date APRIL 01, 2009
By: *Isaac I. Chande*
National Date Product Control
Division

3000 PSI MIN CONCRETE
SILL BY OTHERS

Charles A. Pagen
CHARLES A. PAGEN, P.E.
FL. REG. ENG. # 49121
DATE: 6/27/05

MATERIAL:	XXX
RMS FINISH:	XXX
ALLOY & TEMPER:	XXX
WEIGHT:	XXX
SURFACE AREA:	XXX
FINISH TREATMENT:	XXX
VOLUME:	XXX
PERIMETER:	XXX

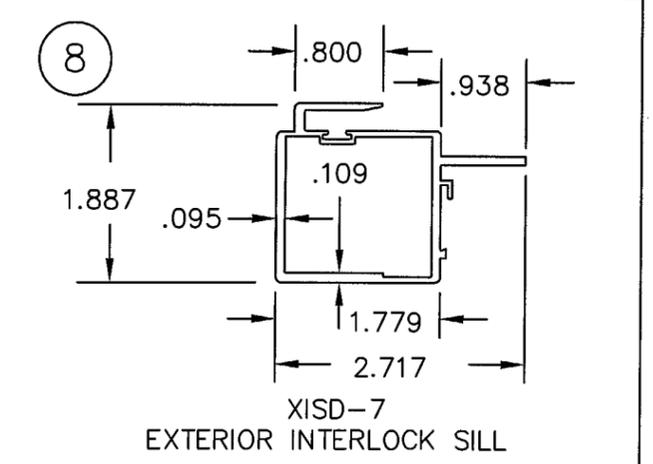
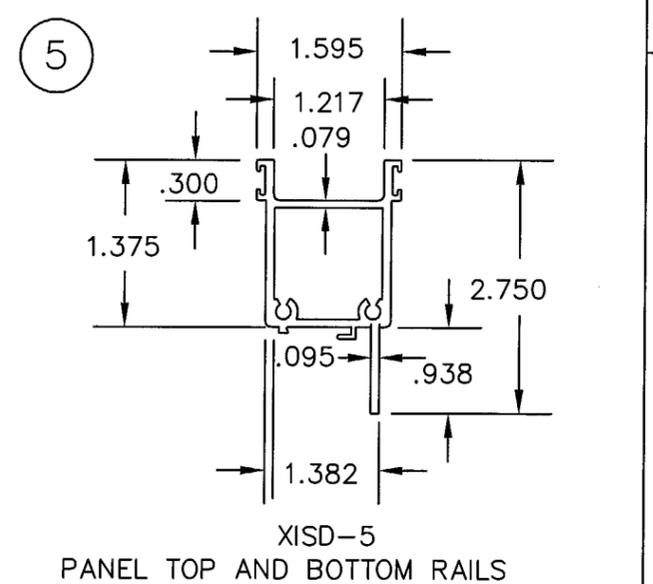
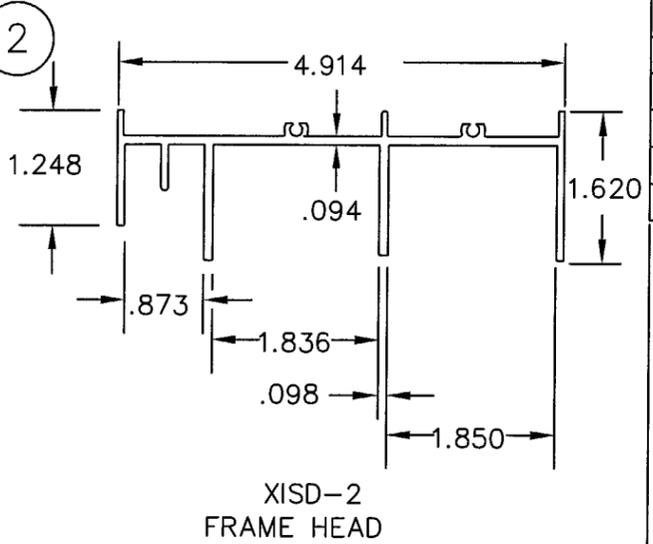
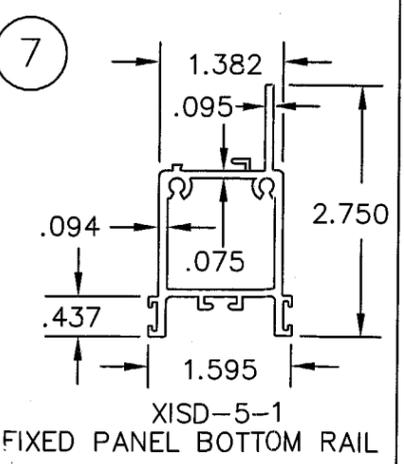
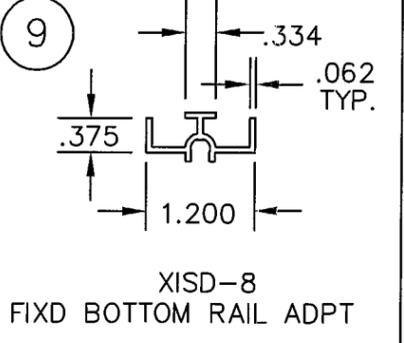
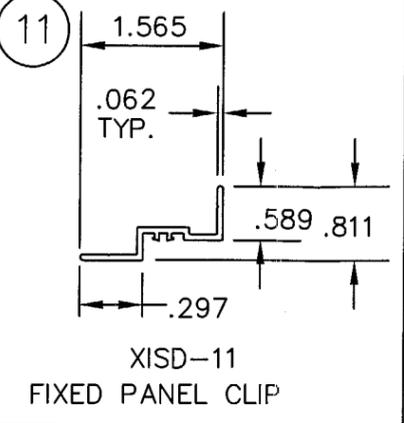
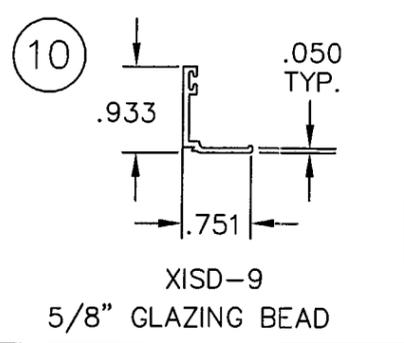
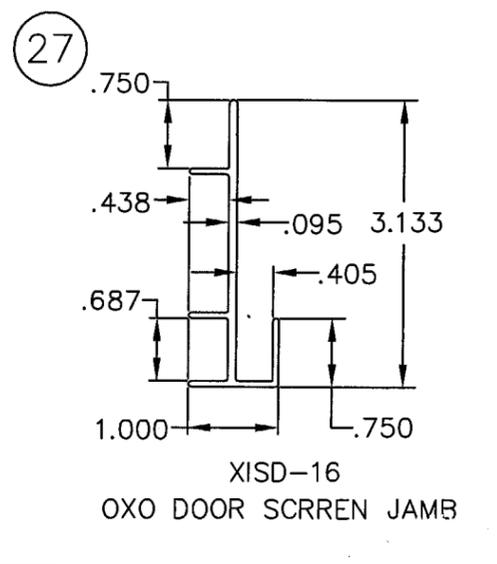
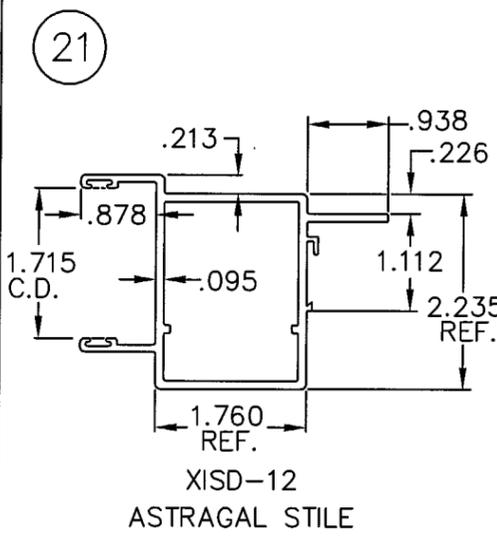
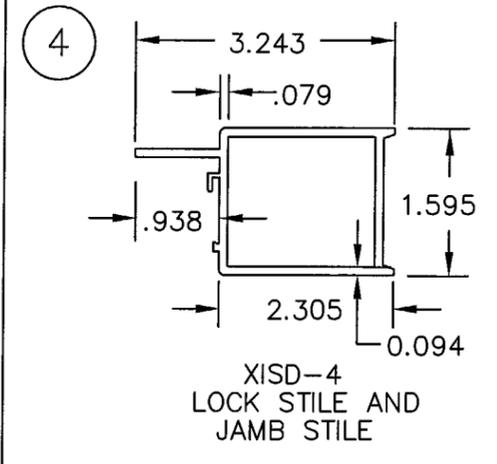
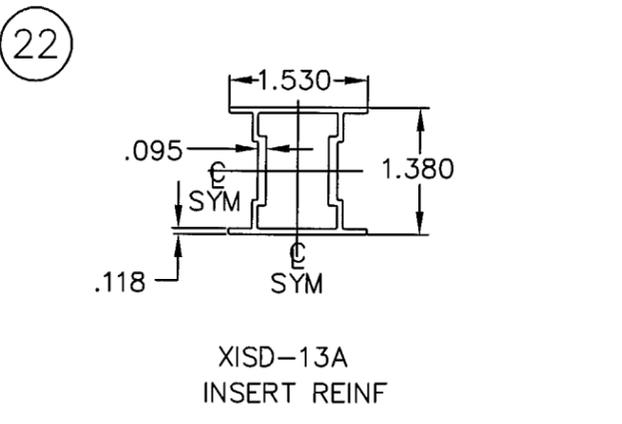
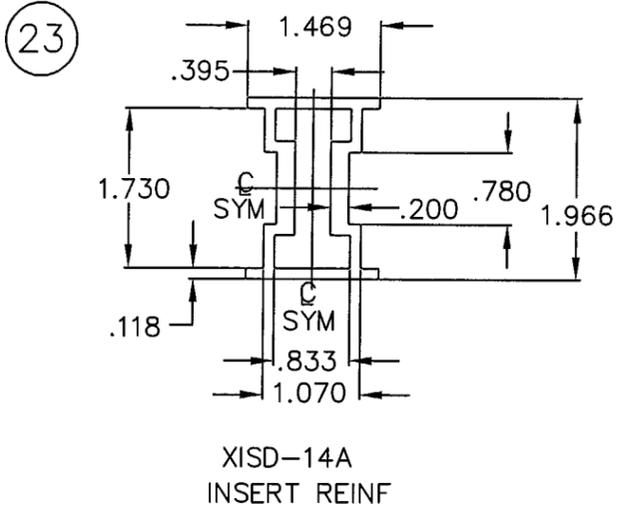
ALUMINUM ASSOCIATION
TOLERANCES APPLY TO ALL
DIMENSIONS UNLESS OTHERWISE
NOTED.

CLASS:
SOLID SEMI-HOLLOW HOLLOW

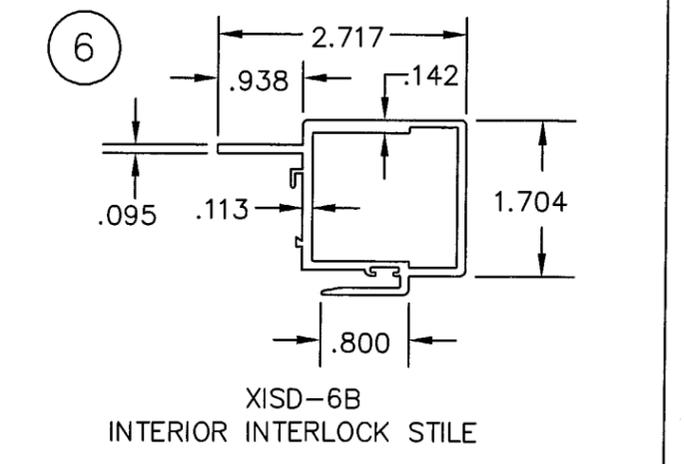
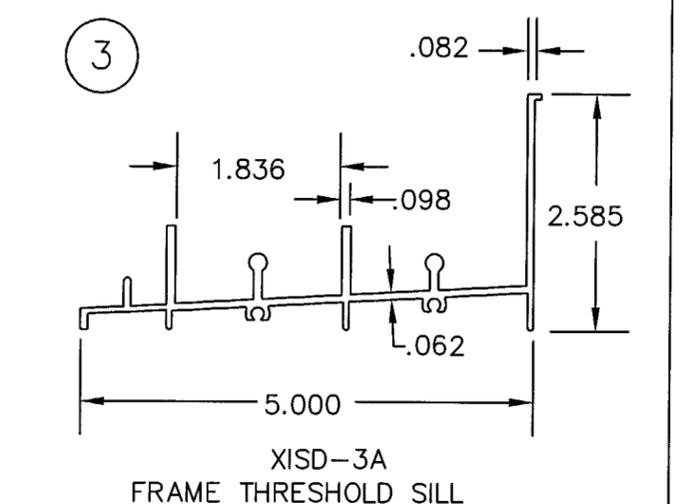
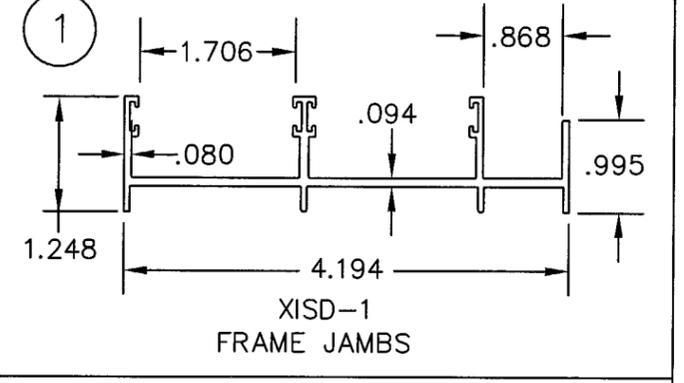
SIMONTON
WINDOWS
Corporate Headquarters
1 Cochrane Avenue
Pennsboro, WV 26415

Manufacturing Plant
4504 30th Street, West
Bradenton, FL 34207

SCALE: NTS	SHEET: 5 of 7	DRAWN BY: RAE	DATE: 10/21/03
SIZE: B	DRAWING NO: DADE-134	REV: A	CHECKED BY: LNJ
FILE: DADE-134		APPRVD BY: RE	DATE: 10/21/03
SERIES: 0ø2/0ø2 STORMBREAKER PLUS			
TITLE: ALUMINUM IMPACT SGD 2 TRK CROSS SECTIONS			



REV. #	REVISIONS:	REVISED BY:	DATE:
A	INCREASED NUMBER OF TAPCONS USED	ESL	6/27/05



PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 05-0707.01
Expiration Date APRIL 01, 2009
By Ishag I. Chaudhry
Miami Dade Product Control
Division

Charles A. Pagen
CHARLES A. PAGEN, P.E.
FL. REG. ENG. # 49121
DATE: 6/27/05

MATERIAL: XXX	
RMS FINISH: XXX	
ALLOY & TEMPER: XXX	
WEIGHT: XXX	VOLUME: XXX
SURFACE AREA: XXX	PERIMETER: XXX
FINISH TREATMENT: XXX	

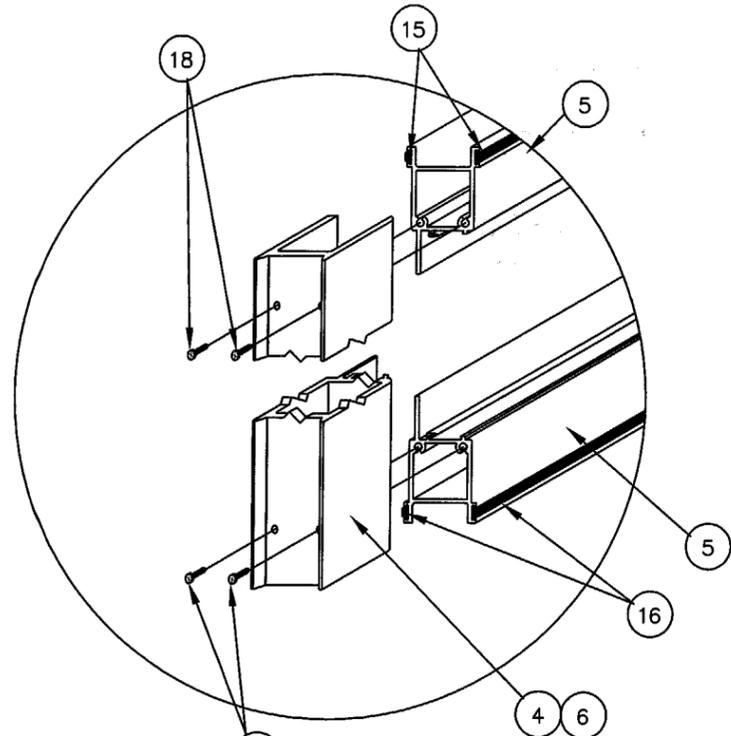
ALUMINUM ASSOCIATION TOLERANCES APPLY TO ALL DIMENSIONS UNLESS OTHERWISE NOTED.		
CLASS:		
SOLID	SEMI-HOLLOW	HOLLOW
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SIMONTON
WINDOWS
Corporate Headquarters
1 Cochrane Avenue
Pensboro, WV 26415

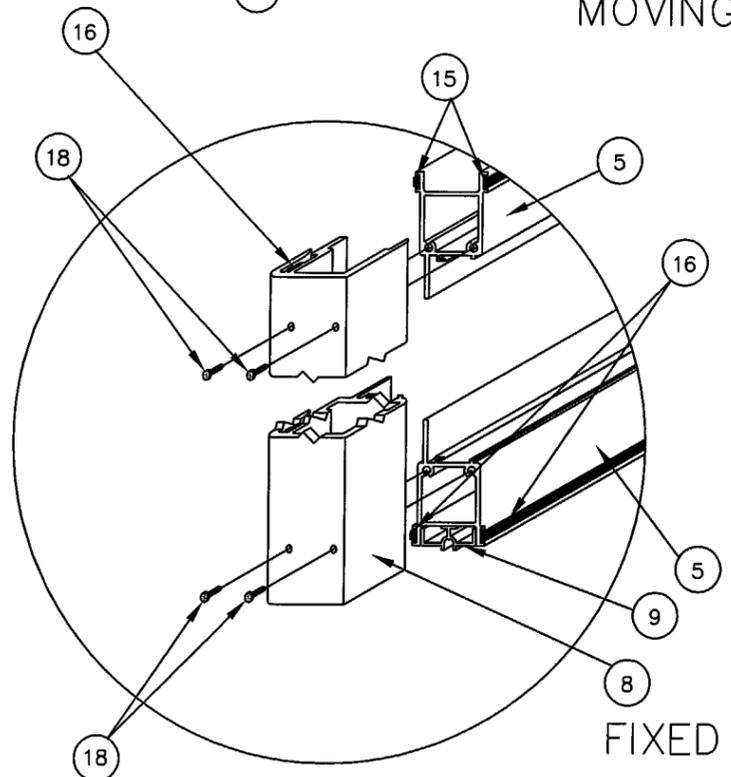
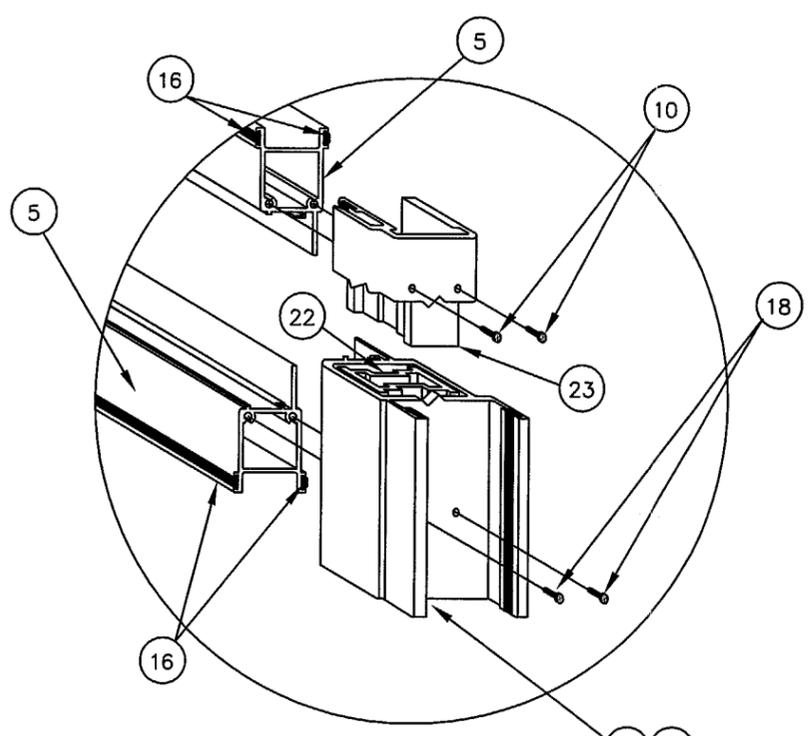
Manufacturing Plant
4504 30th Street, West
Bradenton, FL 34207

SCALE: NTS	SHEET: 6 of 7	DRAWN BY: RAE	DATE: 10/21/03
SIZE: B	DRAWING NO: DADE-134	REV: A	CHECKED BY: LNJ
FILE: DADE-134		APPRVD BY: RE	DATE: 10/21/03
SERIES: 002/002 STORMBREAKER PLUS			
TITLE: ALUMINUM IMPACT SGD 3 & 4 PANELS ON 2 TRACKS EXTRUSION DETAILS			

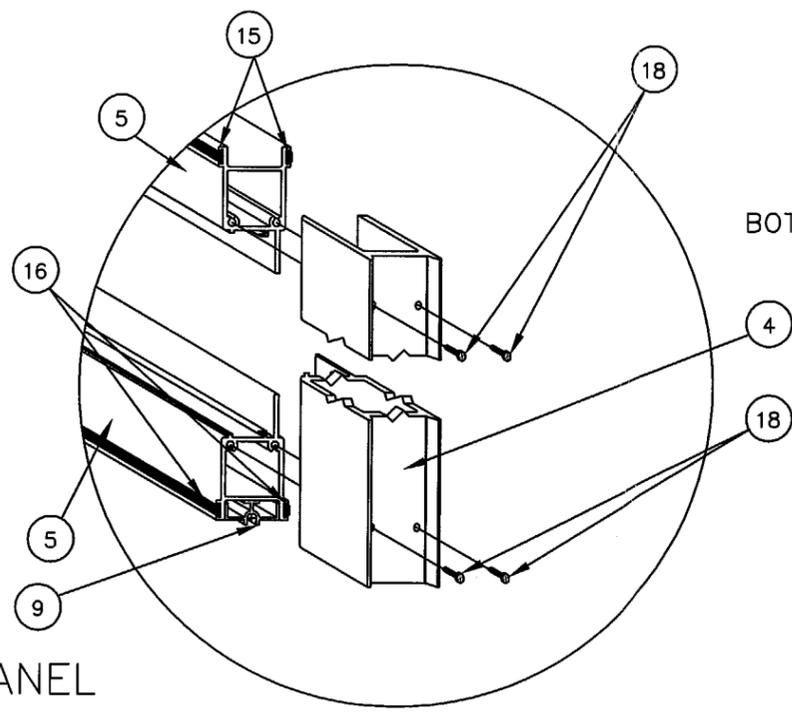
REV. #	REVISIONS:	REVISED BY:	DATE:
A	INCREASED NUMBER OF TAPCONS USED	ESL	6/27/05
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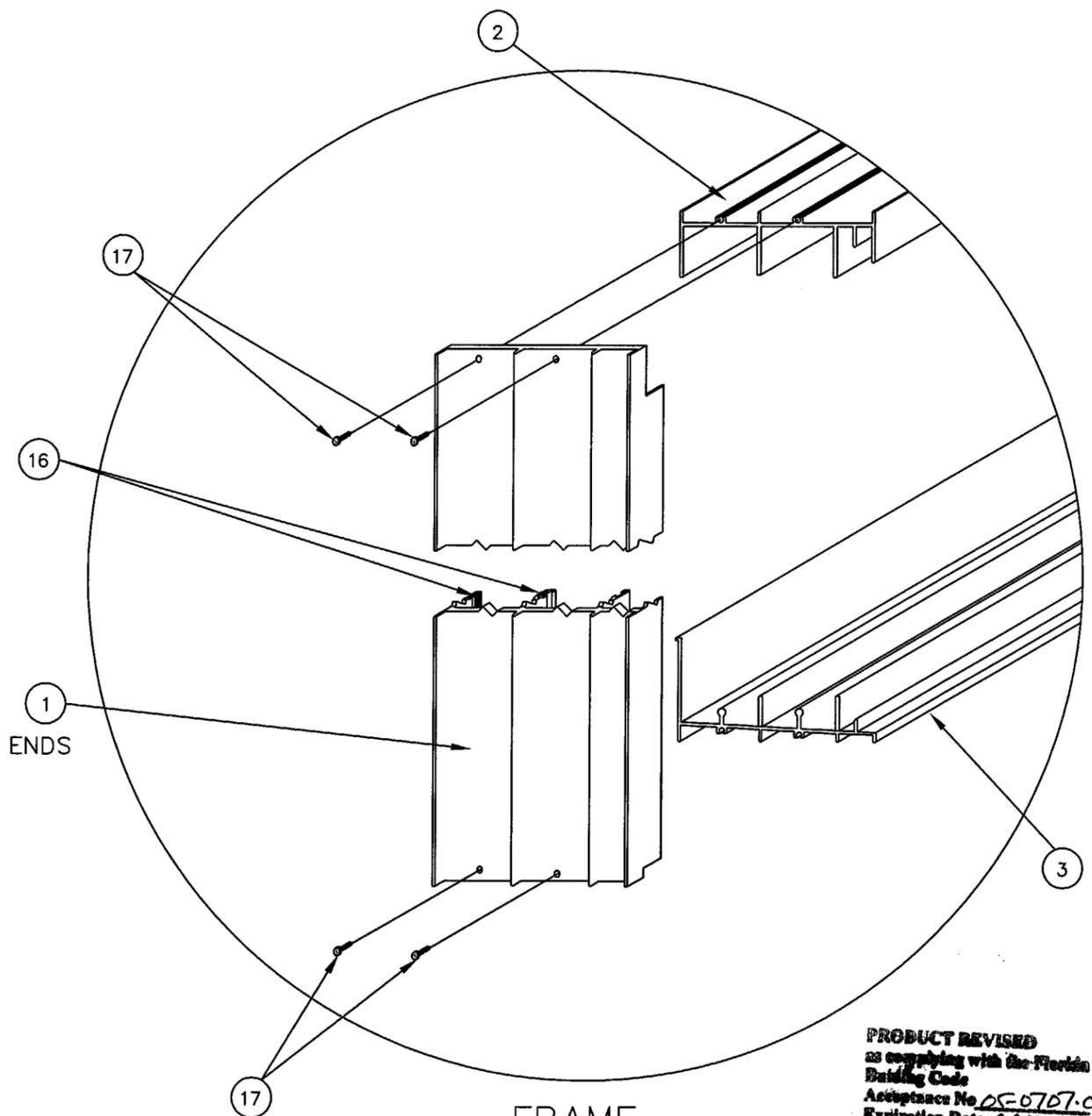
MOVING PANEL



FIXED PANEL



BOTH ENDS



FRAME TOP AND BOTTOM

PRODUCT REVISED
 as complying with the Florida
 Building Code
 Acceptance No. DS-0707-01
 Expiration Date APRIL 2, 2007
 By Ishaq I. Chaudh
 Miami Dade Product Control
 Division

C. A. Ragen
 CHARLES A. RAGEN, P.E.
 FL. REG. ENG. # 49121
 DATE: 6/27/05

MATERIAL: XXX	
RMS FINISH: XXX	
ALLOY & TEMPER: XXX	
WEIGHT: XXX	VOLUME: XXX
SURFACE AREA: XXX	PERIMETER: XXX
FINISH TREATMENT: XXX	

ALUMINUM ASSOCIATION
 TOLERANCES APPLY TO ALL
 DIMENSIONS UNLESS OTHERWISE
 NOTED.

CLASS:
 SOLID SEMI-HOLLOW HOLLOW

SIMONTON
 WINDOWS
 Corporate Headquarters
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 Pennsboro, WV 26415

Manufacturing Plant
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 Bradenton, FL 34207

SCALE: NTS	SHEET: 7 of 7	DRAWN BY: RAE	DATE: 10/21/03
SIZE: B	DRAWING NO: DADE-134	REV: A	CHECKED BY: LNJ
FILE: DADE-134		APPRVD BY: RE	DATE: 10/21/03
SERIES: 0ø2/0ø2 STORMBREAKER PLUS			
TITLE: ALUMINUM IMPACT SGD 2 TRK CORNER ASSEMBLY DETAILS			