



BUILDING CODE COMPLIANCE OFFICE (BCCO)
PRODUCT CONTROL DIVISION

MIAMI-DADE COUNTY, FLORIDA
METRO-DADE FLAGLER BUILDING
140 WEST FLAGLER STREET, SUITE 1603
MIAMI, FLORIDA 33130-1563
(305) 375-2901 FAX (305) 375-2908

NOTICE OF ACCEPTANCE (NOA)

www.buildingcodeonline.com

Arcadia Architectural Products, Inc.
60 Bonner Street
Stamford, CT 06902

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series Ult-6000 Aluminum Sliding Glass Door- L.M.I.

APPROVAL DOCUMENT: Drawing No. **ARC0003**, titled "Series ULT-6000 SGD LM Impact", sheets 1 through 10 of 10, dated 07/09/04, with revision C dated 02/06/06, prepared by PTC Product Technology Corporation, signed and sealed by Eric S. Nielsen, P.E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Division.

MISSILE IMPACT RATING: Large and Small Missile Impact Resistant

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **revises and supersedes** NOA # **04-0727.02** and consists of this page 1 and evidence page E-1, as well as approval document mentioned above.

The submitted documentation was reviewed by **Manuel Perez, P.E.**



NOA No 05-0823.13
Expiration Date: September 09, 2009
Approval Date: March 09, 2006
Page 1

Arcadia Architectural Products, Inc.

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

A. DRAWINGS

1. Manufacturer's die drawings and sections.
2. Drawing No **ARC0003**, Sheets 1 through 10 of 10, titled "Series ULT-6000 SGD LM IMPACT", prepared by PTC Product Technology Corporation, dated 07/09/04 with revision A dated 04/11/05, signed and sealed by Eric S. Nielsen, P.E.

B. TESTS

1. Test reports on 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Large Missile Impact Test per FBC, TAS 201-94
5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
along with marked-up drawings and installation diagram of an aluminum sliding glass door, prepared by Certified Testing Laboratories Architectural Division, Test Report No. **CTLA-1235W**, dated 06/11/04, signed and sealed by Ramesh Patel, P.E.

C. CALCULATIONS

1. Anchor Calculations and structural analysis, complying with FBC-2004, prepared by PTC Product Technology Corporation, dated 08/16/05, signed and sealed by Eric S. Nielsen, P.E.
Complies with ASTM E1300-98/02
2. Anchor Calculations, ASTM- E1300, and structural analysis, prepared by Product Technology Corporation, dated 07/07/04, signed and sealed by Eric S. Nielsen, P.E.

D. QUALITY ASSURANCE

1. Miami Dade Building Code Compliance Office (BCCO).

E. MATERIAL CERTIFICATIONS

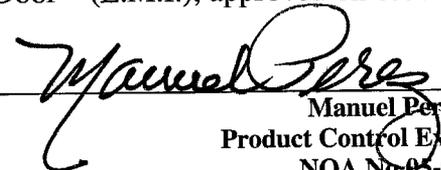
1. Notice of acceptance No. **01-1204.01** issued to "E.I. Dupont DeNemours" for "Sentry Glass ® Plus" approved on 01/17/02 and expiring on 01/14/07.

F. STATEMENTS

1. Statement letter of conformance and no financial interest, dated 07/13/04, signed and sealed by Eric S. Nielsen, P.E.

G. OTHER

1. Notice of Acceptance No. **04-0727.02**, issued to Arcadia Architectural Products, Inc. for their Series Ult-6000 Aluminum Sliding Glass Door – (L.M.I.), approved on 09/09/04 and expiring on 09/09/09.

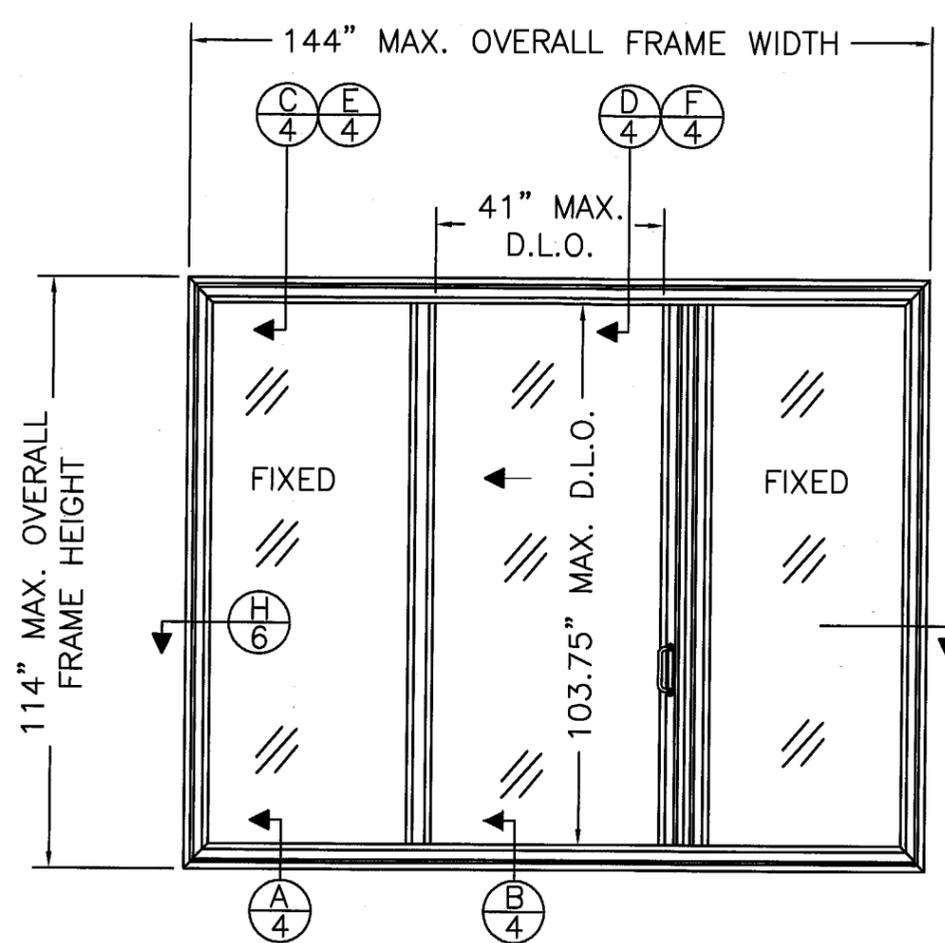


Manuel Perez, P.E.
Product Control Examiner
NOA No 05-0823.13

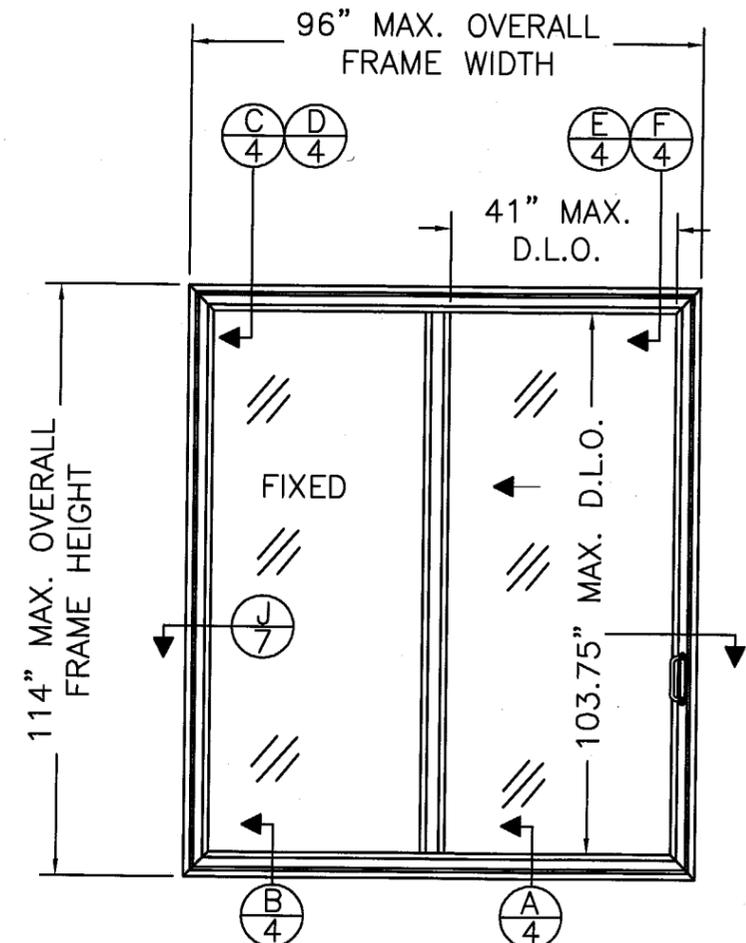
Expiration Date: September 09, 2009
Approval Date: March 09, 2006

GENERAL NOTES:

- 1) THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH THE HVHZ FLORIDA BUILDING CODE.
- 2) WOOD BUCK TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE, BUCK IS RESPONSIBILITY OF ARCHITECT OF RECORD.
- 3) PRODUCTS ARE APPROVED FOR USE WHERE LARGE MISSILE IMPACT RESISTANCE IS REQUIRED. IMPACT PROTECTIVE SYSTEM IS NOT REQUIRED.
- 4) SEE CHART FOR DESIGN PRESSURE RATING.



ULT-6000 OXO SLIDING GLASS DOOR
 RIGHT HAND SHOWN LEFT HAND OPPOSITE
 MAX. ACTIVE PANEL = 48.250" X 112.000"
 MAX. FIXED PANEL = 46.750" X 112.000"



ULT-6000 OX & XO SLIDING GLASS DOOR OX SHOWN
 MAX. ACTIVE PANEL = 48.250" X 112.000"
 MAX. FIXED PANEL = 46.750" X 112.000"

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4	VERTICAL CROSS SECTIONS
5	CLIP ANCHORING DETAILS
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7	OXO HORIZONTAL CROSS SECTIONS
8	OX & XO HORIZONTAL CROSS SECTIONS
9	BILL OF MATERIALS
10	UNIT COMPONENTS

CONFIGURATION	SGD SIZE	DESIGN PRESSURE
OXO (RH & LH)	144" X 114"	+100.0 PSF / -100.0 PSF
OX / XO	96" X 114"	+100.0 PSF / -100.0 PSF

PRODUCT REVISED
 as complying with the Florida
 Building Code
 Acceptance No. 05-0823.13
 Expiration Date SEPT. 9, 2009
 By *Manuel Perez*
 Miami Dade Product Control
 Division

SYM	REVISION	DATE	BY
C	PER M-D REVIEW ON 1-25-06	2/06/06	HFN
B	PER M-D REVIEW ON 12-8-05	1/10/06	BB
A	PER. CUST. REQUEST ADDED SHIM AT SILL	04/11/05	JVS

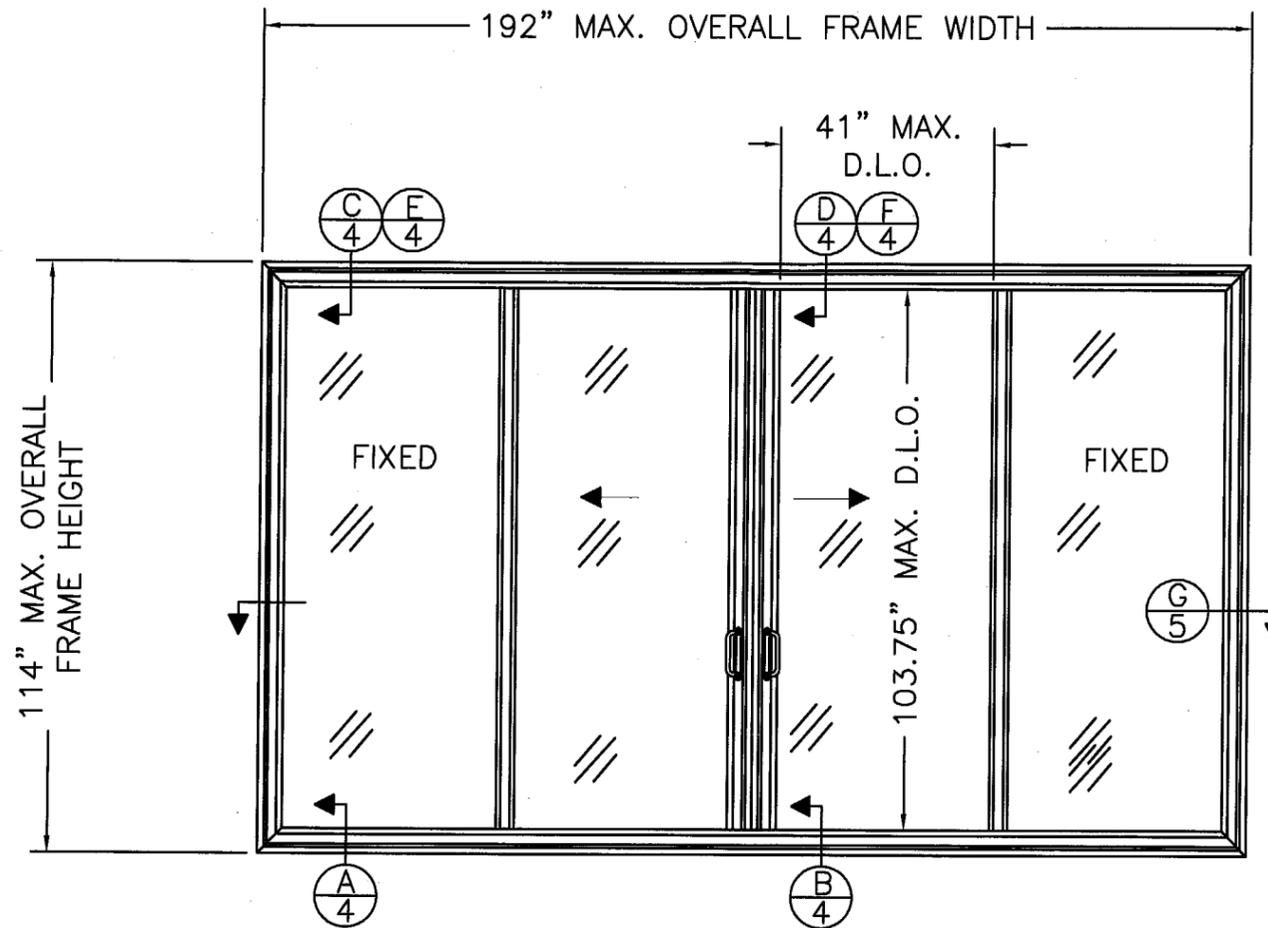
ESN
 2/14/06
 Eric S. Nielsen
 Florida P. E. No. 41323
 Product Technology Corporation
 1150 Louisiana Ave., Suite 6
 Winter Park, Florida 32789

ARCADIA ARCHITECTURAL PRODUCTS, INC.
 STAMFORD, CT.

TITLE: SERIES ULT-6000 SGD LM IMPACT OXO,
 OX & XO ELEVATIONS AND GENERAL NOTES

PREPARED BY: **PTC**
 Product Technology Corporation
 Phone 407.622.6334 Fax 407.622.6335

DRN: BB	DATE: 07/09/04
SCALE: N.T.S.	DWG. NO: ARC0003
REV. LETTER: C	SHEET: 1 OF 10



ULT-6000 OXXO SLIDING GLASS DOOR
 MAX. ACTIVE PANEL = 48.250" X 112.000"
 MAX. FIXED PANEL = 46.750" X 112.000"

CONFIGURATION	SGD SIZE	DESIGN PRESSURE
OXXO	192" X 114"	+100.0 PSF/-100.0 PSF

PRODUCT REVISED
 as complying with the Florida
 Building Code
 Acceptance No. 05-0823.13
 Expiration Date SEPT. 9, 2009
 By *Manuel Perez*
 Miami Dade Product Control
 Division

SYM	REVISION	DATE	BY
C	PER M-D REVIEW ON 1-25-06	2/06/06	HFN
B	PER M-D REVIEW ON 12-8-05	1/10/06	BB
A	PER CUST. REQUIST ADDED SHIM AT SILL	04/11/06	JVS

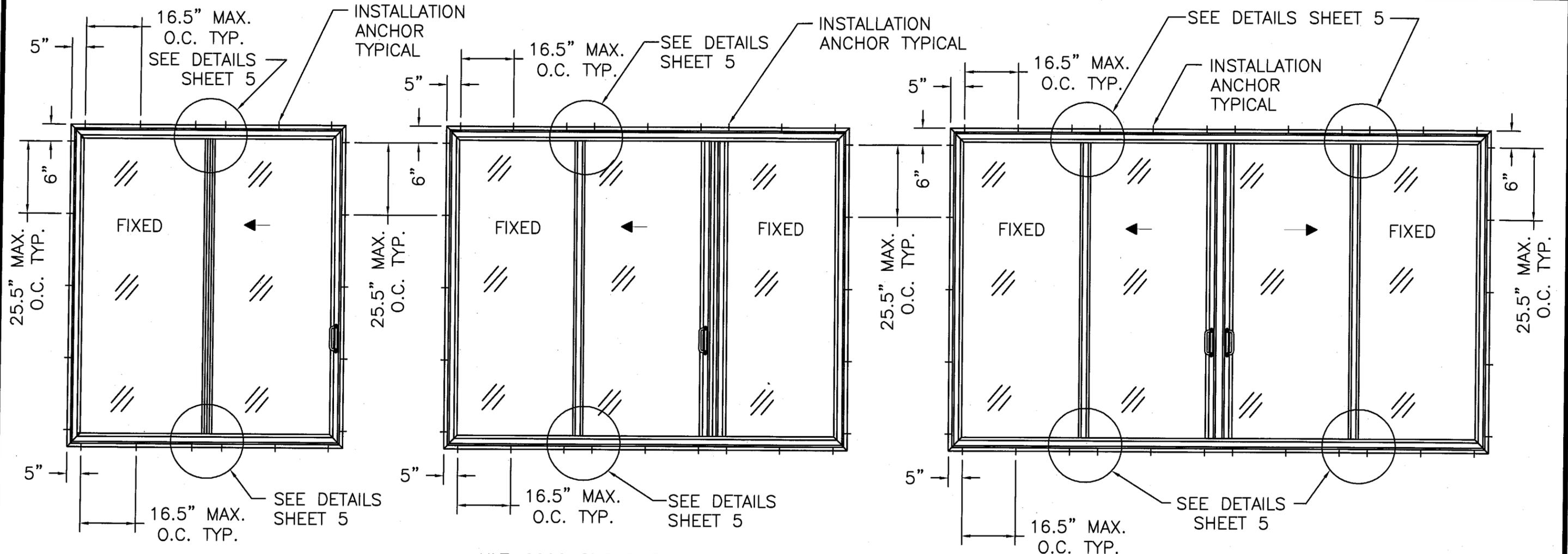
ESN
 2/14/06
 Eric S. Nielsen
 Florida P. E. No. 41323
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 1150 Louisiana Ave., Suite 6
 Winter Park, Florida 32789

ARCADIA ARCHITECTURAL PRODUCTS, INC.
 STAMFORD, CT.

TITLE: SERIES ULT-6000 SGD LM IMPACT
 OXXO ELEVATION

PREPARED BY: **PTC**
 Product Technology Corporation
 Phone 407.622.6334 Fax 407.622.6335

DRN: JVS	DATE: 07/09/04
SCALE: N.T.S.	DWG. NO: ARC0003
REV. LETTER: C	SHEET: 2 OF 10



ULT-6000 OX/XO SLIDING GLASS DOOR
OX SHOWN
SEE INSTALLATION NOTES BELOW

ULT-6000 OXO SLIDING GLASS DOOR
RIGHT HAND SHOWN LEFT HAND OPPOSITE
SEE INSTALLATION NOTES BELOW

ULT-6000 OXO SLIDING GLASS DOOR
SEE INSTALLATION NOTES BELOW

INSTALLATION NOTES:

- 1) SHIM AS REQ'D. AT EA. SET OF INSTALLATION ANCHORS USING LOAD BEARING SHIMS. MAX. ALLOWABLE SHIM STACK TO BE 3/8". USE SHIMS WHERE SPACE GREATER THAN 1/16" IS PRESENT.
- 2) TWO ANCHORS REQUIRED AT EACH LOCATION SHOWN.
- 3) CONCRETE OR MASONRY SUBSTRATE WHERE ONE BY, NON-STRUCTURAL, WOOD BUCKING IS EMPLOYED, USE 1/4" DIA. PERMASEAL TAPPER BY RAWL TYPE CONCRETE SCREW ANCHORS OF SUFFICIENT LENGTH TO ACHIEVE MIN. OF 1 1/4" INTO CONCRETE OR MASONRY.
- 4) WOOD FRAME SUBSTRATE, USE #14 WOOD SCREWS OF SUFFICIENT LENGTH TO ACHIEVE MIN. EMBEDMENT OF 1 5/8" INTO WOOD FRAMING, EXCEPT AT VERTICAL ALUMINUM ANGLE WHERE 2" MIN. IS REQUIRED.
- 5) ALL INSTALLATION ANCHOR HEADS MUST BE SEALED WITH DOW 795 SILICONE, ITEM #29.

SYM	REVISION	DATE	BY
C	PER M-D REVIEW ON 1-25-06	2/08/06	HFN
B	PER M-D REVIEW ON 12-8-05	1/10/06	BB
A	PER CUST. REQUEST ADDED SHIM AT SILL	04/11/05	JVS

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. **05-0823.13**
Expiration Date **SEPT. 9, 2009**
By *Manuel Perez*
Missile Code Product Control
Division

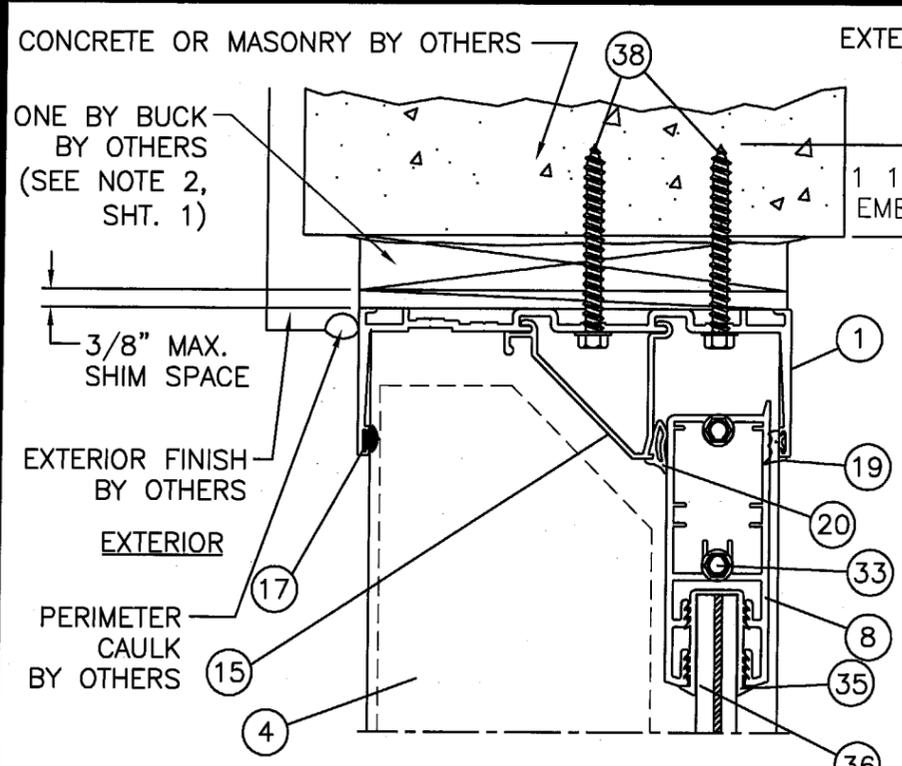
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Winter Park, Florida 32789

ARCADIA ARCHITECTURAL PRODUCTS, INC.
STAMFORD, CT.

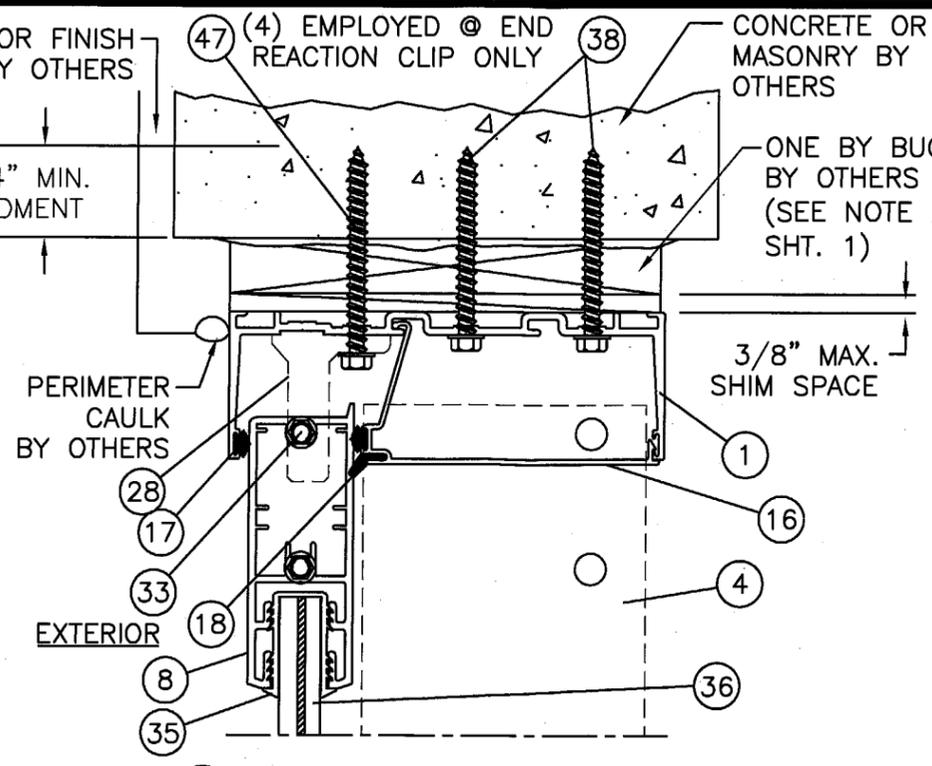
TITLE: SERIES ULT-6000 SGD LM IMPACT ANCHORING DETAILS

PREPARED BY: **PTC** Product Technology Corporation
Phone 407.622.6334 Fax 407.622.6335

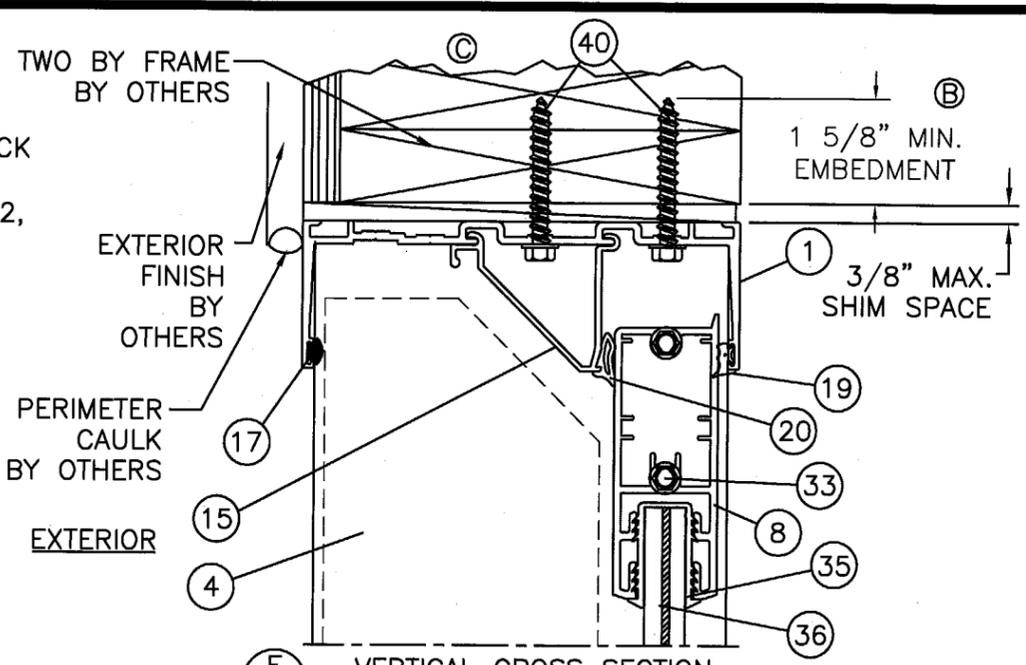
DRN: BB	DATE: 07/09/04
SCALE: NTS	DWG. NO: ARC0003
REV. LETTER: C	SHEET: 3 OF 10



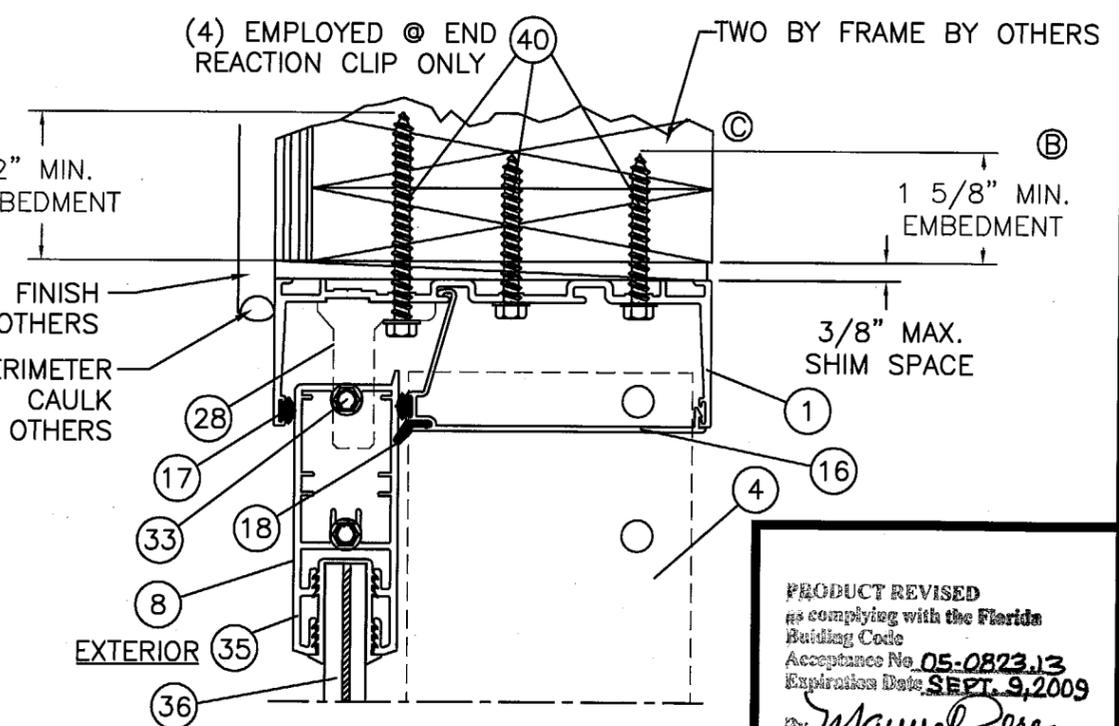
C VERTICAL CROSS SECTION W1X BUCK AT CONCRETE OR MASONRY HEADER



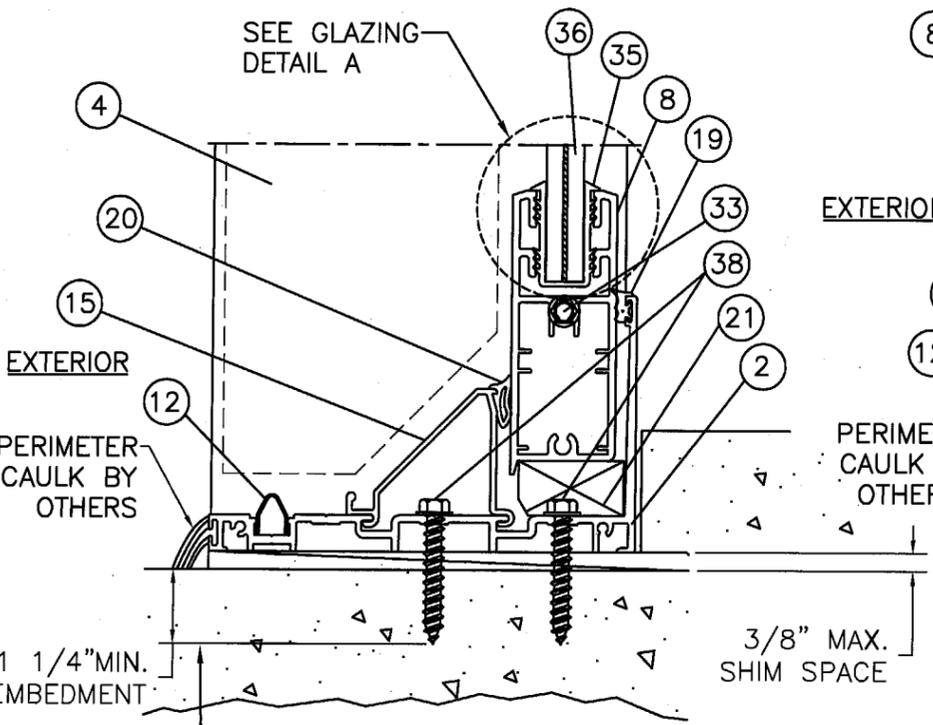
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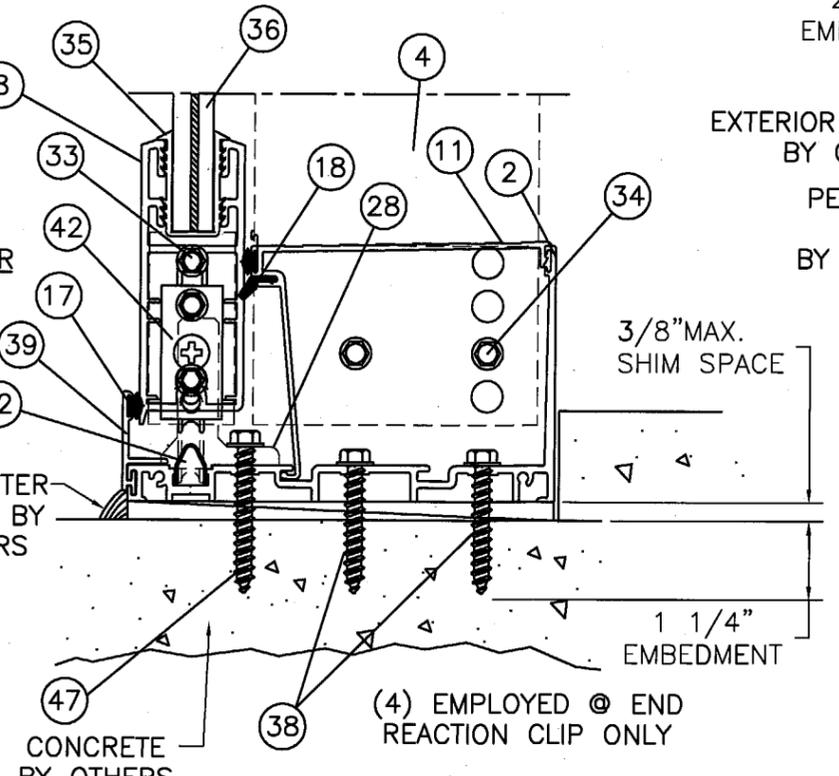
E VERTICAL CROSS SECTION AT WOOD FRAME HEADER ONLY



F VERTICAL CROSS SECTION AT WOOD FRAME HEADER ONLY



A VERTICAL CROSS SECTION AT CONCRETE SILL



B VERTICAL CROSS SECTION AT CONCRETE SILL

PRODUCT REVISED
 as complying with the Florida
 Building Code
 Acceptance No. 05-0823.13
 Expiration Date SEPT. 9, 2009
 By *Mmanuel Perez*
 Wilmar Trade Product Control
 Division

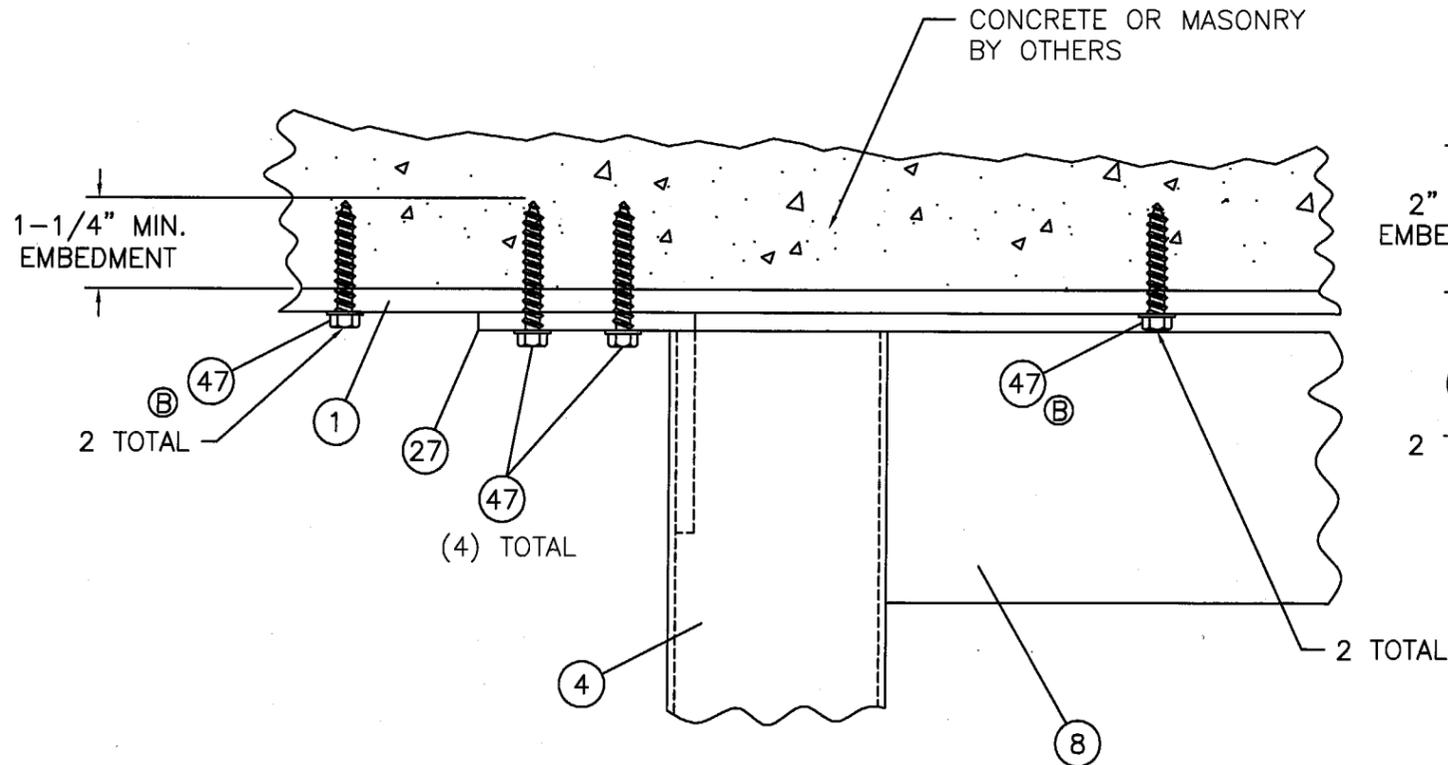
SYM	REVISION	DATE	BY
C	PER M-D REVIEW ON 1-25-06	2/08/06	HPN
B	PER M-D REVIEW ON 12-8-05	1/10/06	BB
A	PER. CUST. REQUEST ADDED SHIM AT SILL	04/11/05	JVS

ESN
 2/14/06
 Eric S. Nielsen
 Florida P. E. No. 41323
 Product Technology Corporation
 1150 Louisiana Ave., Suite 6
 Winter Park, Florida 32789

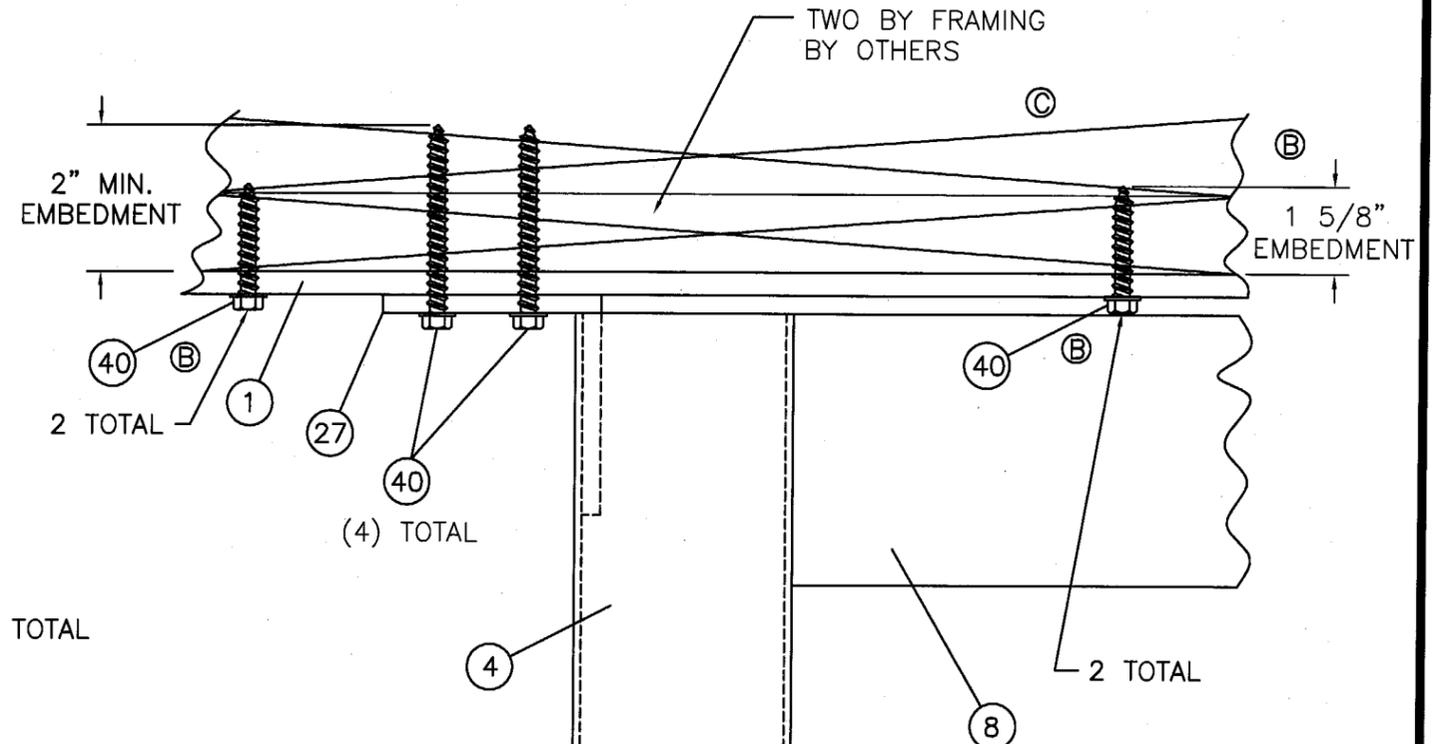
ARCADIA ARCHITECTURAL PRODUCTS, INC.
 STAMFORD, CT.

TITLE: SERIES ULT-6000 SGD LM IMPACT
 VERTICAL CROSS SECTIONS

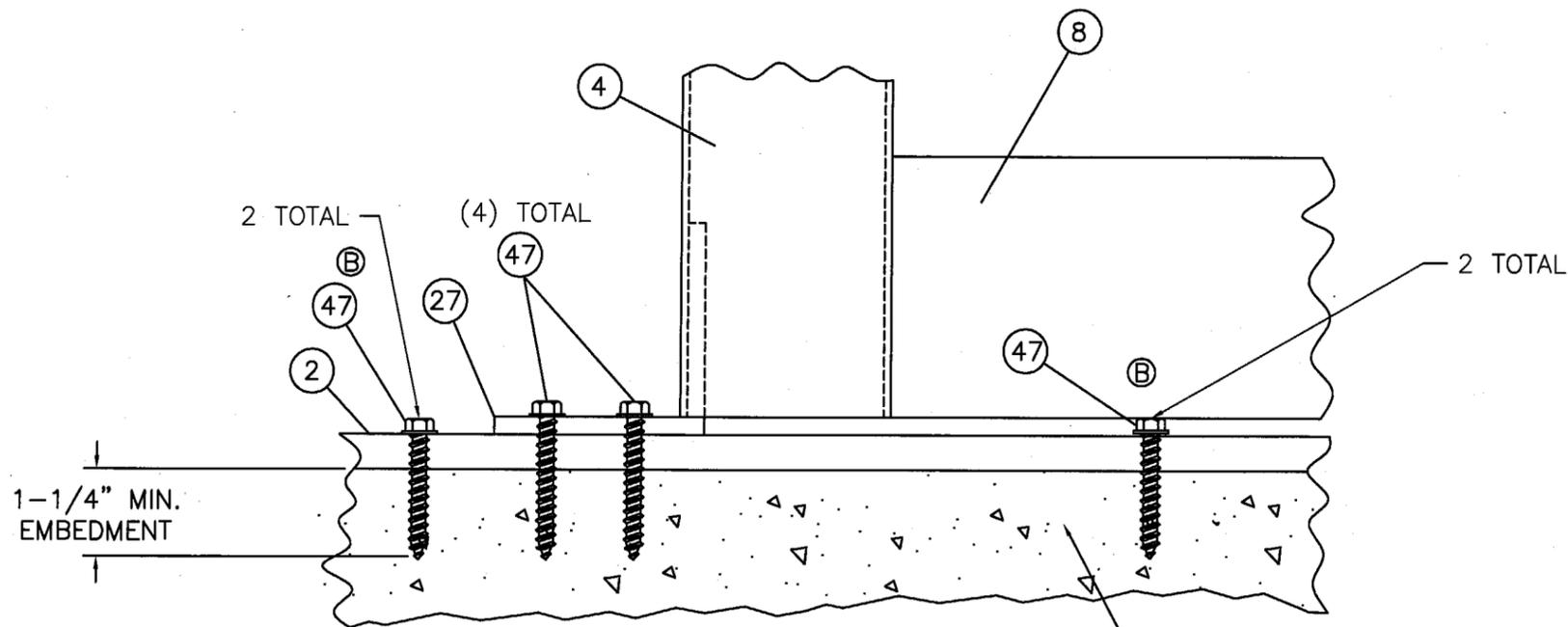
PREPARED BY: **PTC** Product Technology Corporation
 DRN: BB DATE: 07/09/04
 SCALE: N.T.S. DWG. NO: ARC0003
 REV. LETTER: C SHEET: 4 OF 10



VERTICAL ALUM. ANGLE CROSS SECTION
AT CONCRETE HEAD



VERTICAL ALUM. ANGLE CROSS SECTION
AT WOOD FRAME HEAD



VERTICAL ALUM. ANGLE CROSS SECTION
AT CONCRETE SILL

C	PER M-D REVIEW ON 1-25-06	2-06-06	HFN
B	PER M-D REVIEW ON 12-8-05	1-10-06	BB
A	PER. CUST. REQUEST ADDED SHIM AT SILL	04/11/05	JVS
SYM	REVISION	DATE	BY

Eric S. Nielsen
2/14/06
Eric S. Nielsen
Florida P. E. No. 41323
Product Technology Corporation
1150 Louisiana Ave., Suite 6
Winter Park, Florida 32789

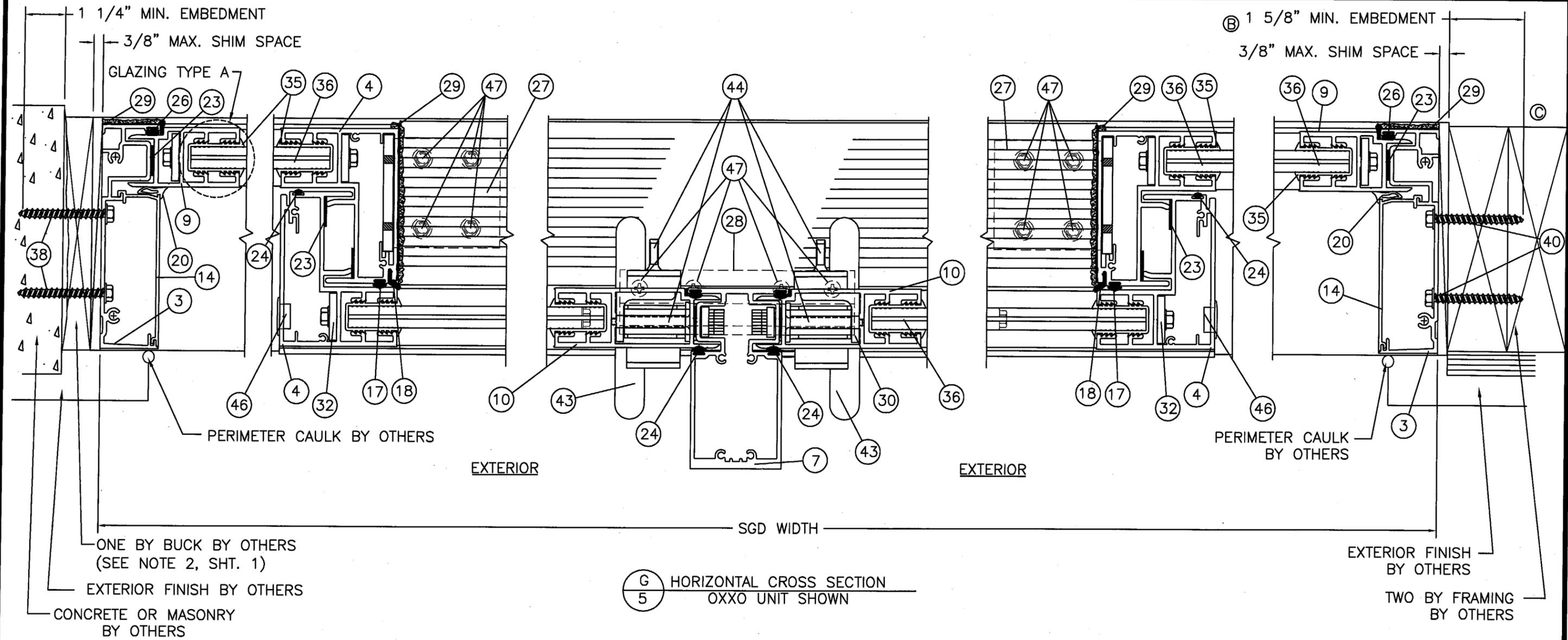
ARCADIA ARCHITECTURAL PRODUCTS, INC.
STAMFORD, CT.

TITLE: SERIES ULT-6000 SGD LM IMPACT
CLIP ANCHORING DETAILS

PREPARED BY: **PTC** Product Technology Corporation
DRN: BB DATE: 07/09/04
SCALE: N.T.S. DWG. NO: ARC0003
REV. LETTER: C SHEET: 5 OF 10

Phone 407.622.6334 Fax 407.622.6335

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 05-0823.13
Expiration Date: SEPT. 9, 2009
By: *Manuel Perez*
Miami Code Product Control
Division



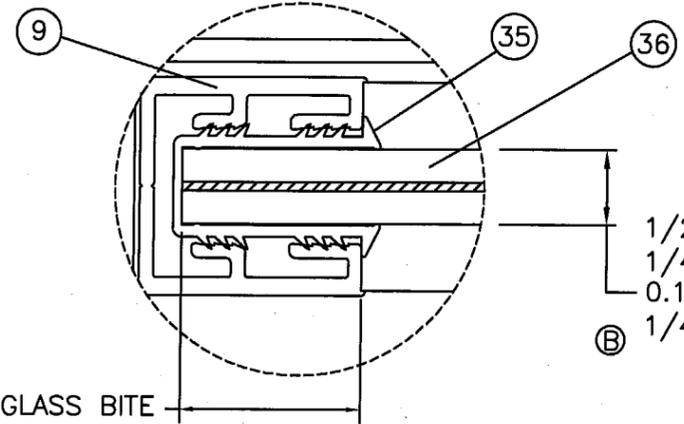
NOTES:

- 1) RIGHT END SHOWS TYPICAL 2X FRAME CONSTRUCTION.
- 2) LEFT END SHOWS TYPICAL CONCRETE OR MASONRY CONSTRUCTION.

FRAME CONSTRUCTION:

- 1) THE EXTRUDED ALUMINUM FRAME HAS BUTTED CORNERS WHICH ARE SECURED TOGETHER WITH (2) #14 X 1 1/4" SMS, (ITEM #45).

PRODUCT REVISED as complying with the Florida Building Code
Acceptance No. **05-0823-13**
Expiration Date **SEPT. 9, 2009**
By *[Signature]*
Product Control Division



1/2" LAMINATED GLASS CONSISTING OF
1/4" HEAT STRENGTHENED,
0.100 DUPONT SENTRY GALS PLUS,
⑥ 1/4" HEAT STRENGTHENED

GLAZING DETAIL A
SCALE: 2X

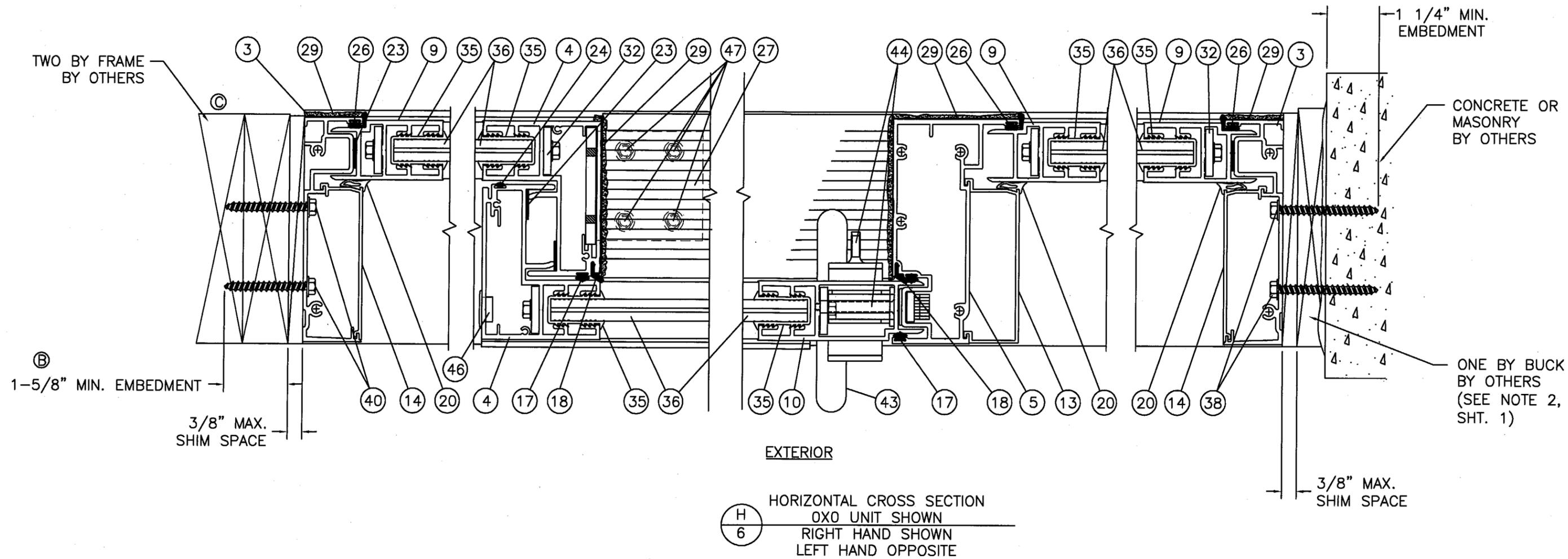
C	PER M-D REVIEW ON 1-25-06	2-06-06	HFN
B	PER M-D REVIEW ON 12-8-05	1-10-06	BB
A	PER. CUST. REQUEST ADDED SHIM AT SILL	04/11/05	JVS
SYM	REVISION	DATE	BY

[Signature]
2/14/06
Eric S. Nielsen
Florida P. E. No. 41323
Product Technology Corporation
1150 Louisiana Ave., Suite 6
Winter Park, Florida 32789

ARCADIA ARCHITECTURAL PRODUCTS, INC.
STAMFORD, CT.

TITLE: SERIES ULT-6000 SGD LM IMPACT
OXXO HORIZONTAL CROSS SECTIONS

PREPARED BY: **PTC** Product Technology Corporation
DRN: BB DATE: 07/09/04
SCALE: N.T.S. DWG. NO: ARC0003
REV. LETTER: C SHEET: 6 OF 10
Phone 407.622.6334 Fax 407.622.6335



HORIZONTAL CROSS SECTION
 OXO UNIT SHOWN
 RIGHT HAND SHOWN
 LEFT HAND OPPOSITE

NOTES:

- 1) LEFT END SHOWS TYPICAL 2X FRAME CONSTRUCTION.
- 2) RIGHT END SHOWS TYPICAL CONCRETE OR MASONRY CONSTRUCTION.

FRAME CONSTRUCTION:

- 1) THE EXTRUDED ALUMINUM FRAME HAS BUTTED CORNERS WHICH ARE SECURED TOGETHER WITH (2) #14 X 1 1/4" SMS, (ITEM #45).

PRODUCT REVISED
 as complying with the Florida
 Building Code
 Acceptance No. 05-0223.13
 Expiration Date SEPT. 9, 2009
 By *Marcus Perez*
 Miami Code Product Control
 Division

C	PER M-D REVIEW ON 1-25-06	2-06-06	HFN
B	PER M-D REVIEW ON 12-8-05	1-10-06	BB
A	PER. CUST. REQUEST ADDED SHIM AT SILL	04/11/05	JVS
SYM	REVISION	DATE	BY

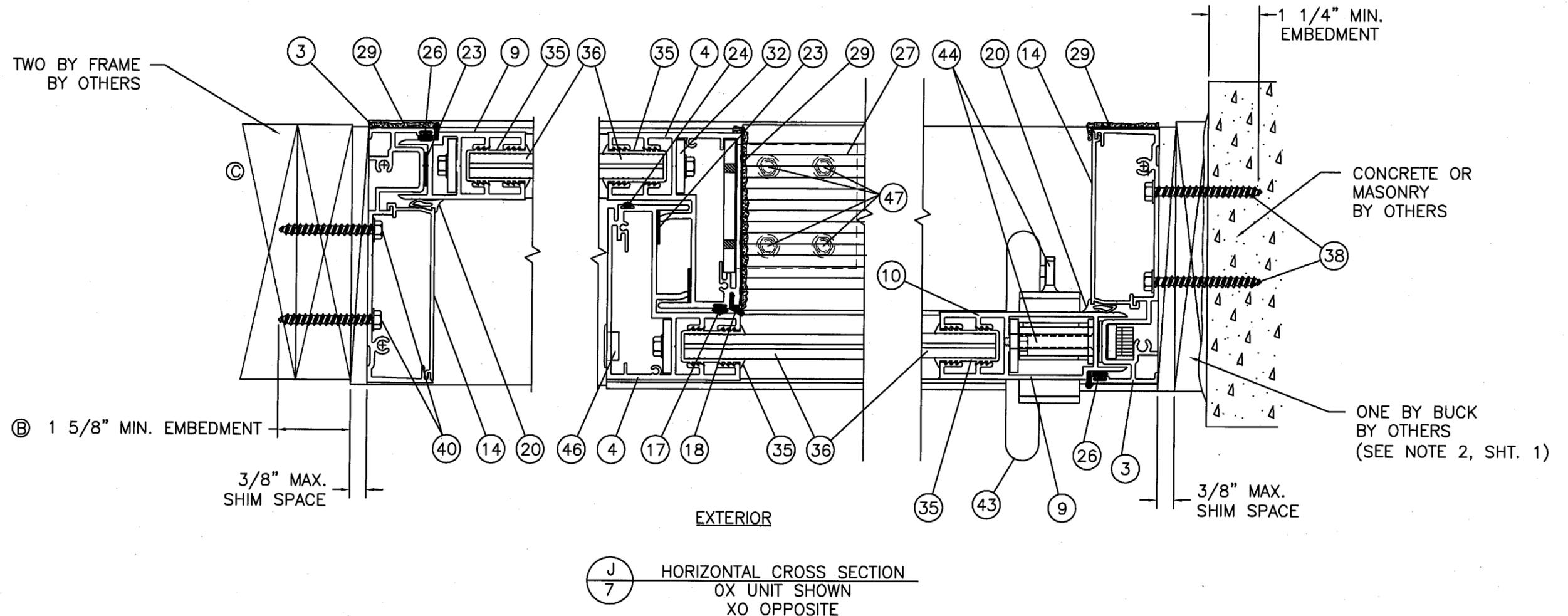
Eric S. Nielsen
 Eric S. Nielsen
 Florida P. E. No. 41323
 Product Technology Corporation
 1150 Louisiana Ave., Suite 6
 Winter Park, Florida 32789

ARCADIA ARCHITECTURAL PRODUCTS, INC.
 STAMFORD, CT.

TITLE: SERIES ULT-6000 SGD LM IMPACT
 HORIZONTAL OXO CROSS SECTION

PREPARED BY: **PTC** Product Technology Corporation
 Phone 407.822.6334 Fax 407.822.6335

DRN: BB	DATE: 07/09/04
SCALE: N.T.S.	DWG. NO: ARC0003
REV. LETTER: C	SHEET: 7 OF 10



NOTES:

- 1) LEFT END SHOWS TYPICAL 2X FRAME CONSTRUCTION.
- 2) RIGHT END SHOWS TYPICAL CONCRETE OR MASONRY CONSTRUCTION.

FRAME CONSTRUCTION:

- 1) THE EXTRUDED ALUMINUM FRAME HAS BUTTED CORNERS WHICH ARE SECURED TOGETHER WITH (2) #14 X 1 1/4" SMS, (ITEM #45).

PRODUCT REVISED
 as complying with the Florida
 Building Code
 Acceptance No. 05-0823.13
 Expiration Date SEPT. 9, 2009
 By *Manuel Perez*
 Miami Trade Product Control
 Division

SYM	REVISION	DATE	BY
C	PER M-D REVIEW ON 1-25-06	2/08/06	HFN
B	PER M-D REVIEW ON 12-8-05	1/10/06	BB
A	PER. CUST. REQUEST ADDED SHIM AT SILL	04/11/05	JVS

ESNO
 2/14/06
 Eric S. Nielsen
 Florida P. E. No. 41323
 Product Technology Corporation
 1150 Louisiana Ave., Suite 6
 Winter Park, Florida 32789

ARCADIA ARCHITECTURAL PRODUCTS
 STAMFORD, CT.

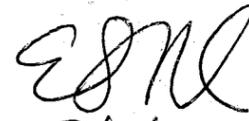
TITLE: SERIES ULT-6000 SGD LM IMPACT
 HORIZONTAL OX DETAIL

PREPARED BY: **PTC** Product Technology Corporation
 Phone 407.622.6334 Fax 407.622.6335

DRN: BB	DATE: 07/09/04
SCALE: N.T.S.	DWG. NO: ARC0003
REV. LETTER: C	SHEET: 8 OF 10

ITEM NO	PART NO	DESCRIPTION
1	06000920	FRAME HEAD 6.000" X 2.000" X .094" 6063-T6 ALUMINUM
2	06000901	FRAME SILL 5.875" X 3.500" X .094" 6063-T6 ALUMINUM
3	06000910	FRAME JAMB FIXED/LATCH 5.656" X 1.486" X .100 6063-T6 ALUMINUM
4	06000932	INTERLOCK STILE 3.900" X 3.001" X .100" 6063-T6 ALUMINUM
5	06000915	B JAMB STILE 5.656" X 3.250" X .100" 6063-T6 ALUMINUM
6	05000909	NOT USED
7	06000919	MEETING STILE 5.511" X 2.571" X .100" 6063-T6 ALUMINUM
8	06000951	TOP & BOT. RAIL 3.881" X 1.430" X .100" 6063-T6 ALUMINUM
9	06000930	FIXED STILE 2.881" X 1.500" X .100" 6063-T6 ALUMINUM
10	06000931	LATCH STILE 4.233" X 1.500" X .100" 6063-T6 ALUMINUM
11	06000908	THRESHOLD 4.127" X 3.195" X .070" 6063-T6 ALUMINUM
12	09500089SS	TRACK INSERT .484" X .555" X .026" STAINLESS STEEL
13	06000914	B JAMB STOP 4.136" X 1.365" X .070" 6063-T6 ALUMINUM
14	06000911	FIXED JAMB/LATCH STOP 3.941" X 1.08" X .070" 6063-T6 ALUMINUM
15	06000925	FIXED PANEL STOP 2.318" X 1.876" X .080" 6063-T6 ALUMINUM
16	06000924	HEAD FILLER 4.126" X 1.943" X .060" 6063-T6 ALUMINUM
17	09501102	0.270 X 0.270 FINSEAL
18	09550010	QEZD 250 Q-LON GASKET
19	0956009	1/8 EPDM GASKET
20	0955005	3/16" GLAZING WEDGE
21	PURCHASE	EPDM SETTING BLOCK
22	PURCHASE	EPDM GASKET
23	PURCHASE	ADHESIVE GASKET
24	09501109	0.270 X 0.150 PILE
25	06000912	LATCH JAMB STOP
26	09501109	Q-LON 0.270 X 0.275
27	PURCHASE	3" X 3" X 1/4" ALUM. ANGLE
28	095600028	END REACTION CLIP 1.625" X 2.050" X 5.250" 6063-T6 ALUMINUM FOR USE ON TOP AND BOTTOM OF FIX PANEL FRAME (B)
29	PURCHASE	DOW 795 SILICONE SEALANT
30	PURCHASE	1-1/4" X 1-3/4" X 3/16" STL. AGL.
31	PURCHASE	NOT USED
32	PURCHASE	1 3/16" X 2-3/16" X 3/16" STL. AGL.
33	PURCHASE	1/4-20 X 2-1/4" HWH M.S.
34	PURCHASE	#12 X 3/8" MSH HD
35	PURCHASE	GLAZING VINYL GASKET VINYL 9/16" X 1.25" FULL LENGTH
36	PURCHASE	LAMINATED IMPACT GLASS HEAT STRENGTHENED .544" OVERALL
37	PURCHASE	MORTISE LOCK & KEEPER RYADON
38	PURCHASE	1/4" DIA. RAWL TAPPER OR EQUIVALENT GRADE 5 FASTENER (C)
39	ARC1003	SILL RETAINER 1.410" X .546" X .080" 6063-T6 ALUMINUM
40	PURCHASE	#14 WOOD SCREW
41	PURCHASE	#12 X 1-1/2" HWH SMS
42	09500061	TANDEM ROLLER ASSEMBLY TRUTH HARDWARE STAINLESS STEEL
43	095000125/6	HANDLE PULL SET ROCKWOOD MFG.
44	09560024	LOCK SET ADAMS RITE #1953
45	09560020	#14 X 1 1/4" S.M.S. ASSEMBLY SCREW
46	09560023	PUSH PLUG 1-11/16" PLASTIC
47	PURCHASE	5/16" DIA. ELCO TAPCON
48	PURCHASE	#14 X 1 1/4" S.M.S. ASSEMBLY SCREW

C	PER M-D REVIEW ON 1-25-06	2/06/06	HFN
B	PER M-D REVIEW ON 12-8-05	1/10/06	BB
A	PER. CUST. REQUEST ADDED SHIM SILL	04/11/05	JVS
SYM	REVISION	DATE	BY


 2/14/06
 Eric S. Nielsen
 Florida P. E. No. 41323
 Product Technology Corporation
 1150 Louisiana Ave., Suite 6
 Winter Park, Florida 32789

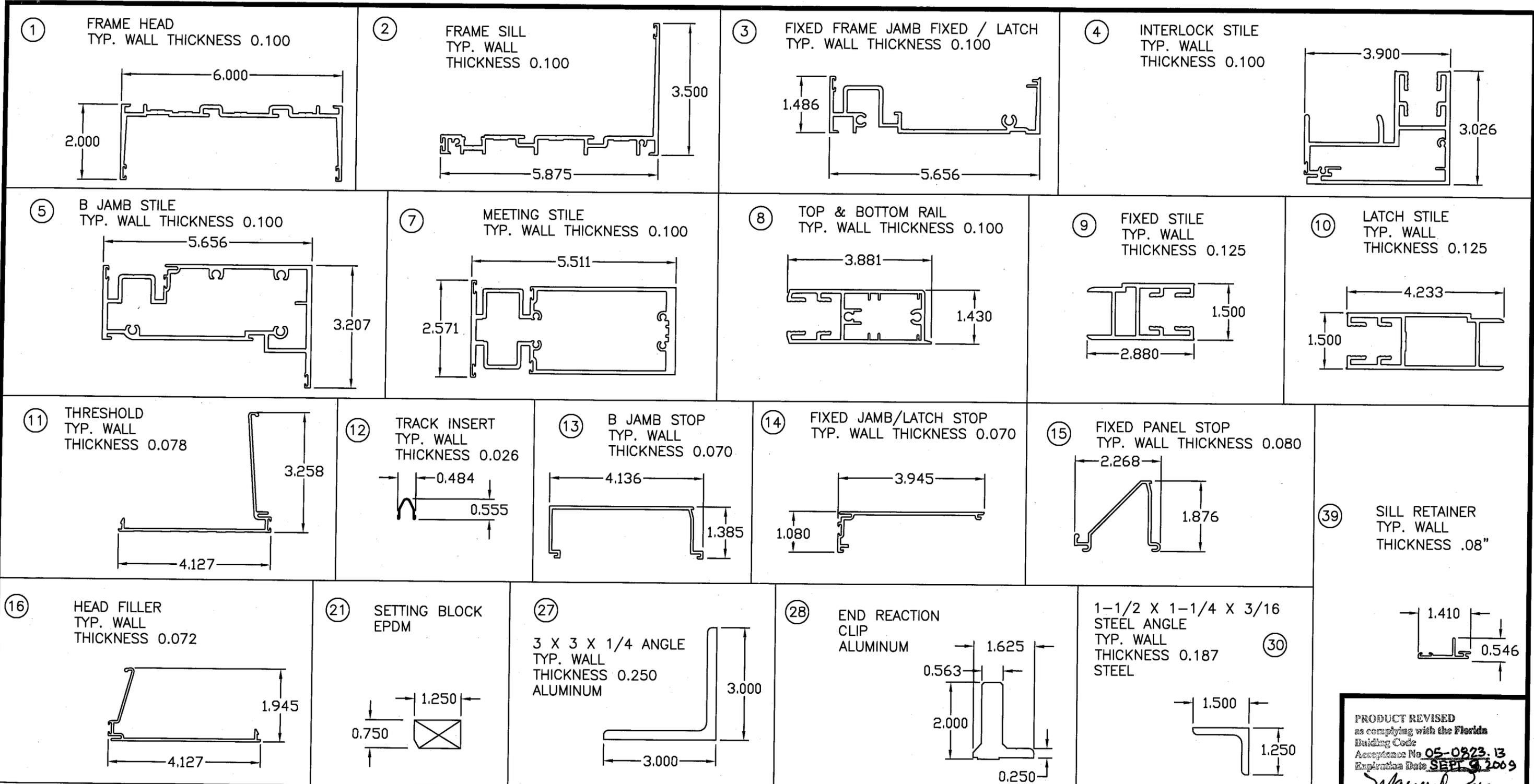
ARCADIA ARCHITECTURAL PRODUCTS, INC.
STAMFORD, CT.

TITLE: SERIES ULT-6000 SGD LM IMPACT
BILL OF MATERIAL

PREPARED BY:	DRN:	DATE:
	BB	07/09/04
SCALE:	DWG. NO:	
N.T.S.	ARC0003	
REV. LETTER:	SHEET:	
C	9 OF 10	

Phone 407.622.6334 Fax 407.622.6335

PRODUCT REVISED
 as complying with the Florida
 Building Code
 Acceptance No 05-0823.13
 Expiration Date SEPT 9, 2009
 By 
 Manual Perez
 Miami Dade Product Control
 Division



PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 05-0823.13
Expiration Date SEPT 9, 2009
By: *M. J. [Signature]*
Miami Code Product Control
Division

C	PER M-D REVIEW ON 1-25-06	2-06-06	HFN
B	PER M-D REVIEW ON 12-8-05	1-10-06	BB
A	PER. CUST. REQUEST ADDED SHIM AT SILL	04/11/05	JVS
SYM	REVISION	DATE	BY

Eric S. Nielsen
2/14/06
Eric S. Nielsen
Florida P. E. No. 41323
Product Technology Corporation
1150 Louisiana Ave., Suite 6
Winter Park, Florida 32789

ARCADIA ARCHITECTURAL PRODUCTS, INC.
STAMFORD, CT.

TITLE: SERIES ULT-6000 SGD LM IMPACT COMPONENTS

PREPARED BY: **PTC** Product Technology Corporation
DRN: BB DATE: 07/09/04
SCALE: N.T.S. DWG. NO: ARC0003
REV. LETTER: C SHEET: 10 OF 10
Phone 407.622.6334 Fax 407.622.6335