



BUILDING CODE COMPLIANCE OFFICE (BCCO)
PRODUCT CONTROL DIVISION

MIAMI-DADE COUNTY, FLORIDA
METRO-DADE FLAGLER BUILDING
140 WEST FLAGLER STREET, SUITE 1603
MIAMI, FLORIDA 33130-1563
(305) 375-2901 FAX (305) 375-2908
www.buildingcodeonline.com

NOTICE OF ACCEPTANCE (NOA)

Simonton Building Products (dba Simonton Windows)
1 Cochrane Drive
Pensboro, WV 26415

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series O02/O02 Aluminum Fixed Window – L.M.I.

APPROVAL DOCUMENT: Drawing No. **DADE-124**, titled "Series O02/O02 Stormbreaker Plus Fixed Window", sheets 1 through 7 of 7, dated 8/20/02, with revision **D** dated 10/18/05, prepared by Simonton Windows, signed and sealed by Charles A. Pagen P.E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Division.

MISSILE IMPACT RATING: Large and Small Missile Impact Resistant

LABELING: Each unit shall bear a permanent label with the manufacturer's name: **SIMONTON WINDOWS – LYONS, 129 Commerce Drive, Lyons, GA 34207**, and the following statement: "**Miami-Dade County Product Control Approved**".

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **revises and supersedes NOA # 03-0415.05** and consists of this page 1 and evidence pages E-1 and E-2, as well as approval document mentioned above.

The submitted documentation was reviewed by **Manuel Perez, P.E.**



NOA No 05-1107.01
Expiration Date: March 27, 2008
Approval Date: June 1, 2006
Page 1

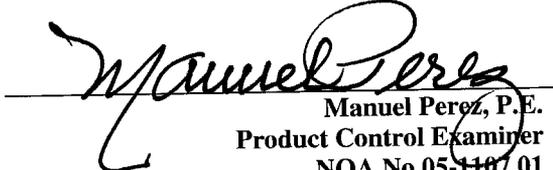
NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

A. DRAWINGS

1. Manufacturer's die drawings and sections.
2. Drawing No. **DADE-124**, titled "Series: O02/O02 Stormbreaker Plus Fixed Window", sheets 1 through 7 of 7, dated 8/20/02, with revision **D** dated 10/18/05, prepared by Simonton Windows, signed and sealed by Charles A. Pagen P.E.

B. TESTS

1. Test reports on 1) Large Missile Impact Test per FBC, TAS 201-94
2) Cyclic Wind Pressure Loading per FBC, TAS 203-94
along with installation diagram of a Fixed Lite Eyebrow window (74" x 60") prepared by Certified Testing Laboratories, Architectural Division, Test Report No. **CTLA-1353W**, dated 10/25/05, signed and sealed by Ramesh Patel, P.E.
2. Test reports on 1) Large Missile Impact Test per FBC, TAS 201-94
2) Cyclic Wind Pressure Loading per FBC, TAS 203-94
along with installation diagram of a Fixed Lite Ellipse window (74" x 24") prepared by Certified Testing Laboratories, Architectural Division, Test Report No. **CTLA-1353W1**, dated 10/25/05, signed and sealed by Ramesh Patel, P.E.
3. Test reports on 1) Large Missile Impact Test per FBC, TAS 201-94
2) Cyclic Wind Pressure Loading per FBC, TAS 203-94
along with installation diagram of a Fixed Lite Eyebrow window (74" x 24") prepared by Certified Testing Laboratories, Architectural Division, Test Report No. **CTLA-1353W2**, dated 10/25/05, signed and sealed by Ramesh Patel, P.E.
4. Test reports on 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Static Air Pressure Test, per FBC, TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Large Missile Impact Test per FBC, TAS 201-94
5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
along with installation diagram of a fixed vent window (74" x 60 ") prepared by Fenestration Testing Laboratory, Inc., Test Report No. **FTL-3406**, dated 04/19/02, signed and sealed by Luis A. Figueredo, P.E.
"Submitted under NOA# 03-0415.05"
5. Test reports on 1) Uniform Static Air Pressure Test, per FBC, TAS 202-94
2) Large Missile Impact Test per FBC, TAS 201-94
3) Cyclic Wind Pressure Loading per FBC, TAS 203-94
along with installation diagram of a fixed vent window (74" x 24") prepared by Fenestration Testing Laboratory, Inc., Test Report No. **FTL-3407**, dated 04/10/02, signed and sealed by Luis A. Figueredo, P.E.
"Submitted under NOA# 03-0415.05"


Manuel Perez, P.E.
Product Control Examiner
NOA No 05-1107.01
Expiration Date: March 27, 2008
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C. CALCULATIONS

1. Revised Anchor calculations for Series 0o2/0o2 Aluminum Fixed Window-Impact, complying with FBC 2004, dated 10/26/05, prepared, signed and sealed by C. A. Pagen, P.E.
Complies with ASTM E1300-97.

D. QUALITY ASSURANCE

1. Miami Dade Building Code Compliance Office (BCCO).

E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. **01-0205.02** issued to Solutia Inc. for their "Saflex / Keepsafe Maximum", approved on 05/17/01 and expiring on 05/21/06.
2. Notice of Acceptance No. **03-0421.01** issued to Solutia Inc. for their "Saflex HP a polyvinyl butyral interlayer for lamination of glass", approved on 05/22/03 and expiring on 04/14/08.
3. Notice of Acceptance No. **03-0514.15** issued to Oldcastle Glass Inc. for their "Storm Glass used for lamination of glass", approved on 12/11/03 and expiring on 12/11/08.

F. STATEMENTS

1. Code Compliance letter, issued by Simonton Windows dated 09/27/05, signed and sealed by Charles A. Pagen P.E.
2. No-financial interest letter issued by Simonton Windows dated 10/26/05, signed and sealed by Charles A. Pagen, P.E.

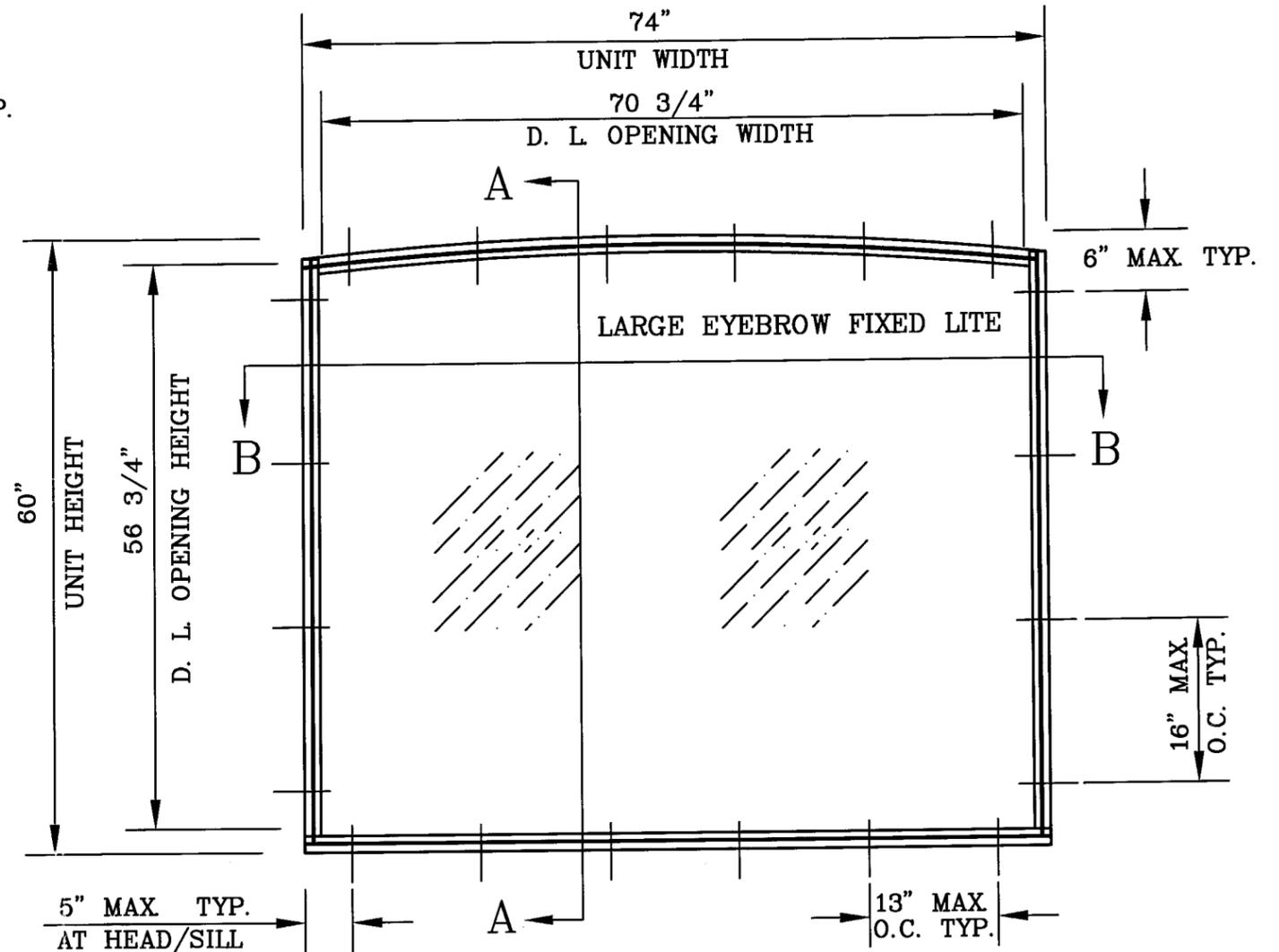
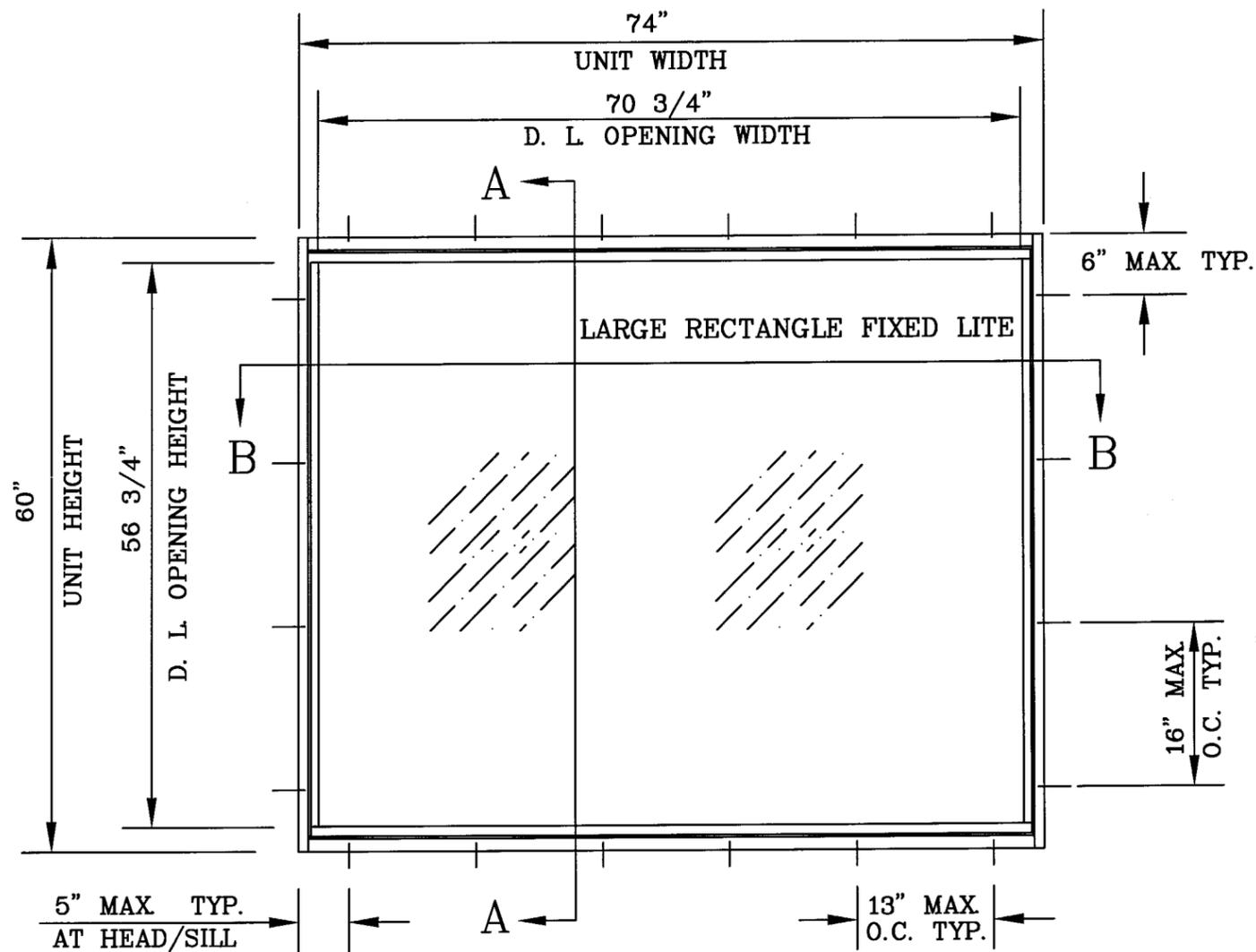
G. OTHER

1. Notice of Acceptance No. **03-0415.05**, issued to Simonton Widows for their Series 0o2/0o2 Aluminum Impact Fixed Window, approved on 07/29/04 and expiring on 03/27/08.


Manuel Perez, P.E.
Product Control Examiner
NOA No 05-1107.01

Expiration Date: March 27, 2008
Approval Date: June 1, 2006

REV. #:	REVISIONS:	REVISED BY:	DATE:
A	REVISED PER DADE MARKUP	RAE	2/03
B	REV FMT TO SIMONTON	RAE	4/03
C	REV PER DADE LETTER DATED 10/23/03	RLK	3/30/04
D	ADDED WINDOW SHAPES	ESL	10/18/05



NOTE:

1. THIS FIXED WINDOW SYSTEM IS DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE CURRENT FLORIDA BUILDING CODE CHAPTERS 16, 17, AND 24 FOR THE HIGH VELOCITY HURRICANE ZONE.
2. ALL EXTRUSIONS ARE ALUMINUM, 6063-T5 ALLOY, WITH A MINIMUM F_y OF 16,000 P.S.I. U.N.O..
3. BASED ON LABORATORY TEST REPORT NUMBERS CTLA-962W-1, 1353W, 1353W-1 AND 1353W-2 CERTIFIED TESTING LABORATORY, INC. AND BASED ON LABORATORY TEST REPORT NUMBERS FTL-3406 AND FTL-3407 FENESTRATION TESTING LABORATORY, INC..
4. WOOD BUCKS (BY OTHERS) MUST BE DESIGNED TO CARRY WINDOW WIND LOAD IMPOSED ON THEM AND MUST BE REVIEWED BY BUILDING OFFICIAL.
5. CONCRETE COMPRESSIVE STRENGTH = 3,000 PSI. @ 28 DAYS.
6. OPTIONAL MAX. SHIM STACK IS 1/4".
7. NO SHUTTERS ARE REQUIRED.

DESIGN PRESSURE RATING WITH 7/16" LAMINATED GLASS 3/16" H.S. .100 INNER LAYER (SAFLEX H.P.)	
POSITIVE	+ 60 PSF
NEGATIVE	- 60 PSF

DESIGN PRESSURE RATING WITH 7/16" LAMINATED GLASS 3/16" H.S. .075 INNER LAYER (STORMGLASS BY SOLUTIA) 3/16" HEAT STRENGTHEN GLASS	
POSITIVE	+ 60 PSF
NEGATIVE	- 60 PSF

PRODUCT REVISED as complying with the Florida Building Code Acceptance No 05-1107.01 Expiration Date MARCH 27, 2008
By *Manuel Perez*
Miami Dade Product Control Division

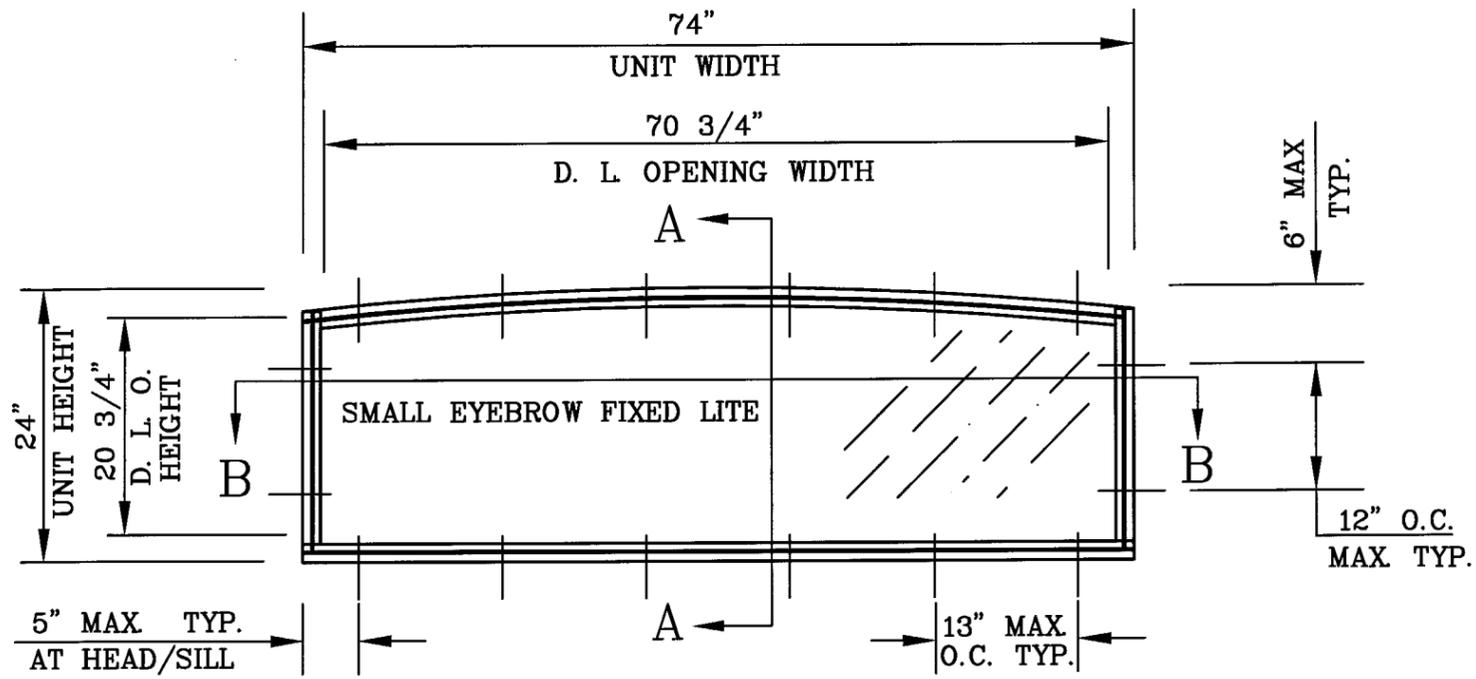
IMPACT RESISTANT

Charles A. Pagen
CHARLES A. PAGEN, P.E.
FL REG ENG #49121
10/28/05

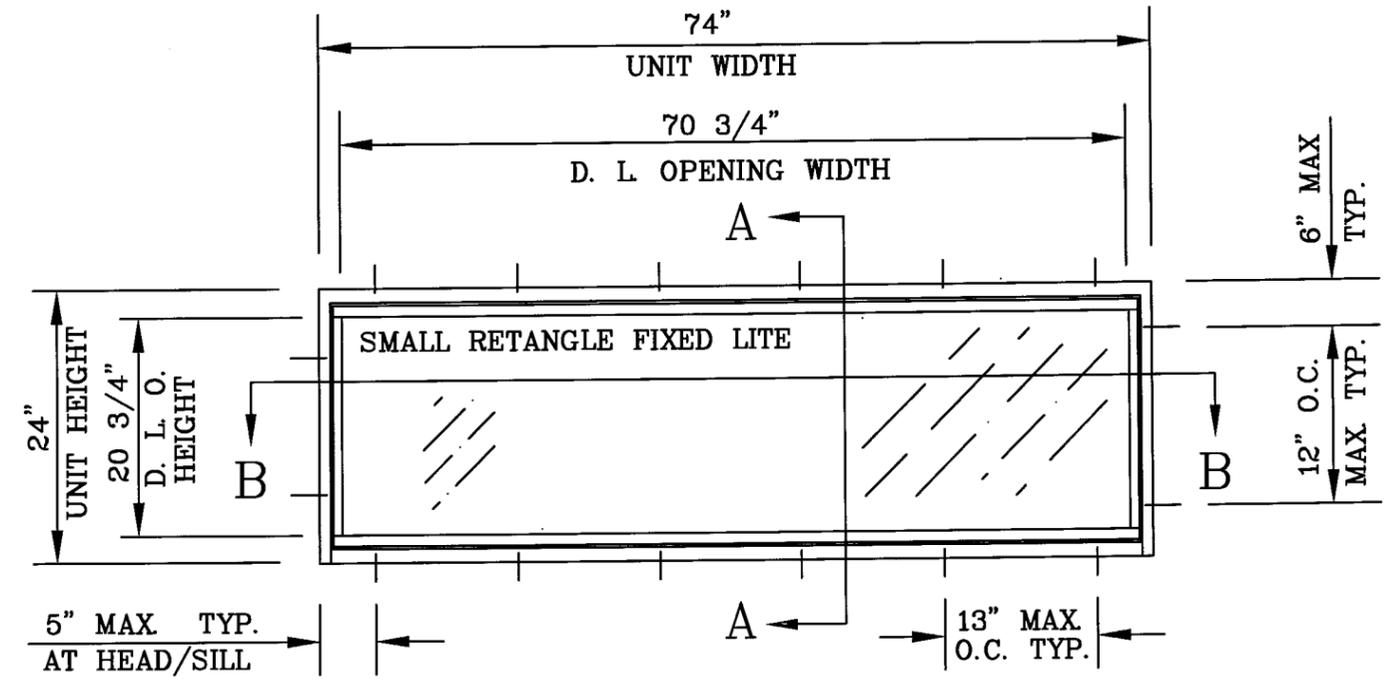
SIMONTON
WINDOWS
Corporate Headquarters
1 Cochrane Avenue
Pennsboro, WV 26415
Manufacturing Plant
129 N. Commerce Dr.
Lyons, GA 30436

SCALE: NTS	SHEET: 1 of 7	DRAWN BY: JM	DATE: 8/20/02
SIZE: B	DRAWING NO: DADE-124	REV: D	CHECKED BY: LMJ
FILE: DADE-124D	APPR'VD BY: CP		DATE: 8/20/02
SERIES: 002/002			
TITLE: STORMBREAKER PLUS FIXED WINDOW			
ALUMINUM IMPACT RESISTANT ELEVATION DETAILS			

REV. #:	REVISIONS:	REVISED BY:	DATE:
A	REVISED PER DADE MARKUP	RAE	2/03
B	REV FMT TO SIMONTON	RAE	4/03
C	REV PER DADE LETTER DATED 10/23/03	RLK	3/30/04
D	ADDED WINDOW SHAPES	ESL	10/18/05



DESIGN PRESSURE RATING WITH 7/16" LAMINATED GLASS 3/16" H.S. .100 INNER LAYER (SAFLEX H.P.) 3/16" HEAT STRENGTHEN GLASS	
POSITIVE	+ 60 PSF
NEGATIVE	- 60 PSF



DESIGN PRESSURE RATING WITH 7/16" LAMINATED GLASS 3/16" H.S. .090 INNER LAYER (SAFLEX/KEEPSAFE MAXIMUM) 3/16" HEAT STRENGTHEN GLASS	
POSITIVE	+ 60 PSF
NEGATIVE	- 60 PSF

PRODUCT REVISED
as complying with the Florida
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Acceptance No. 05-1107.01
Expiration Date MARCH 27, 2008
By *Manuel Perry*
Miami Dade Product Control
Division

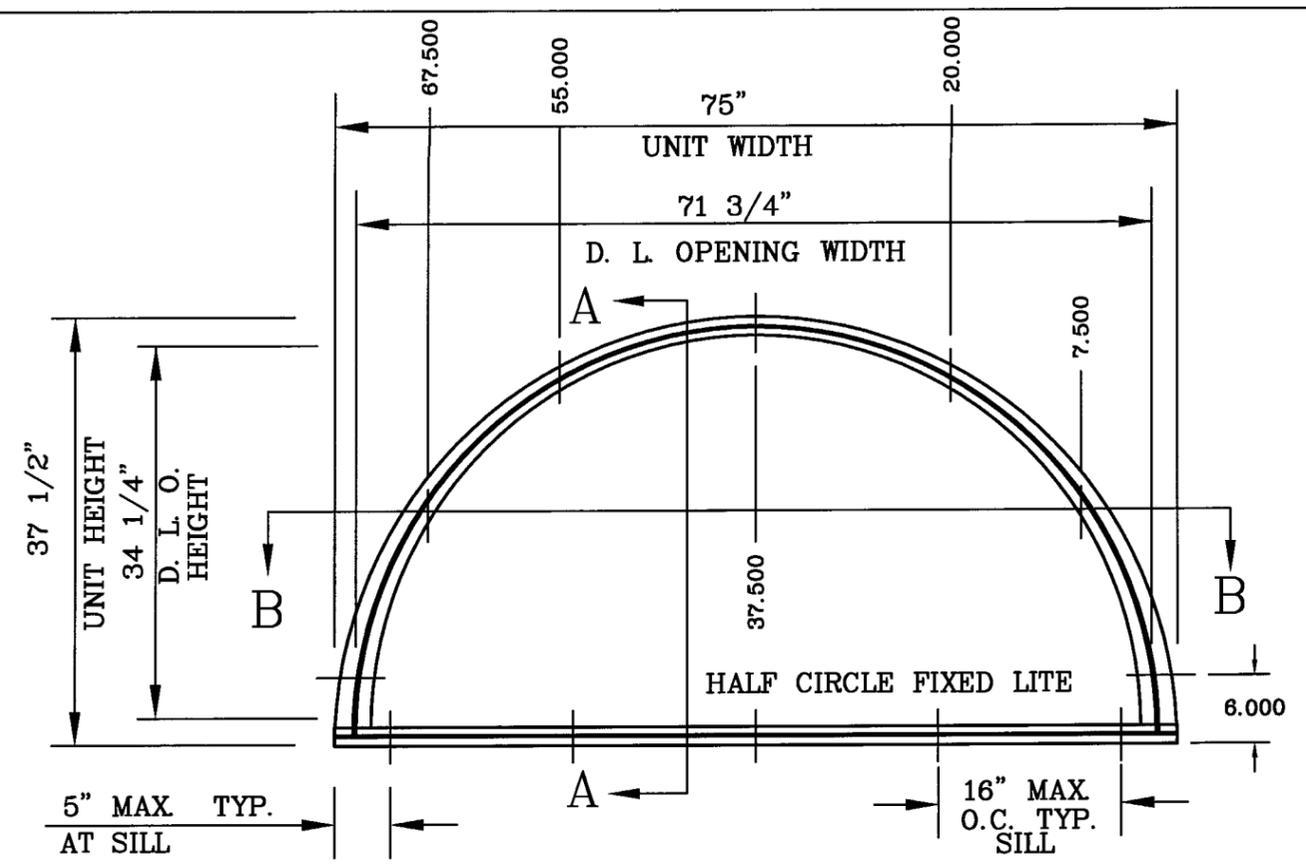
IMPACT RESISTANT

CH Pagen
CHARLES A. PAGEN, P.E.
FL REG ENG #49121
10/28/05

SIMONTON
WINDOWS
Corporate Headquarters
1 Cochrane Avenue
Pennsboro, WV 26415
Manufacturing Plant
129 N. Commerce Dr.
Lyons, GA 30436

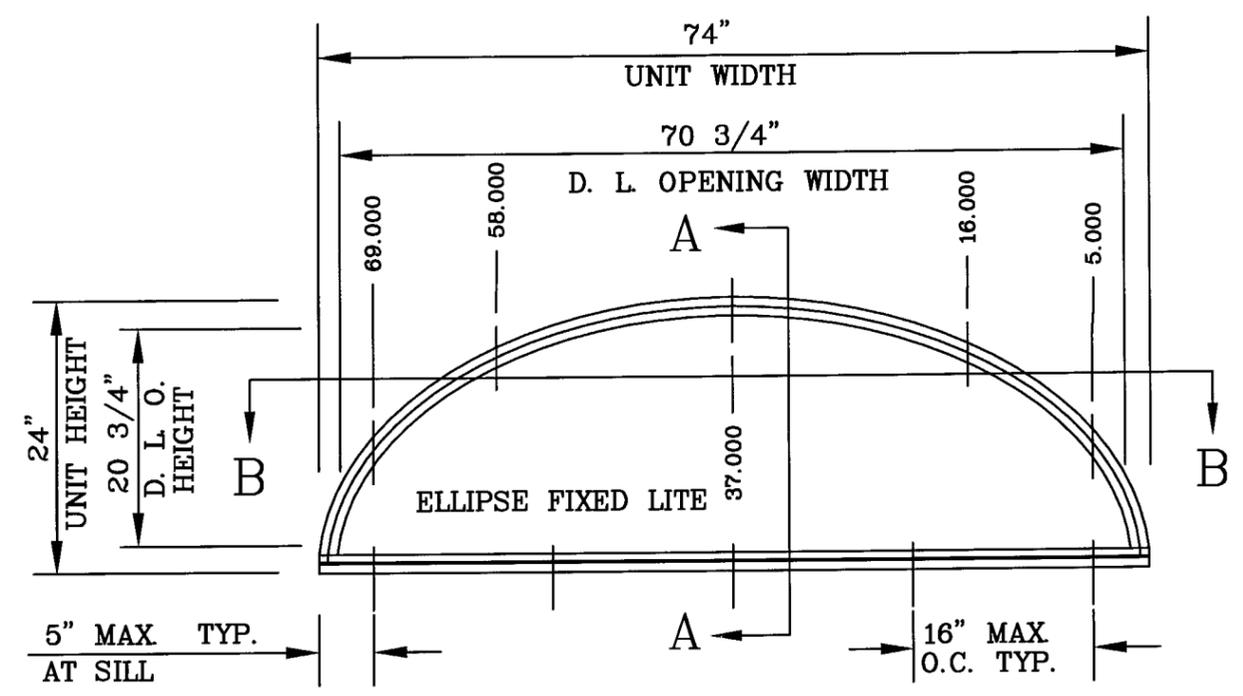
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FILE: DADE-124D	APPRVD BY: CP	DATE: 8/20/02	
SERIES: 002/002 STORMBREAKER PLUS FIXED WINDOW			
TITLE: ALUMINUM IMPACT RESISTANT ELEVATION DETAILS			

REV. #:	REVISIONS:	REVISED BY:	DATE:
A	REVISED PER DADE MARKUP	RAE	2/03
B	REV FMT TO SIMONTON	RAE	4/03
C	REV PER DADE LETTER DATED 10/23/03	RLK	3/30/04
D	ADDED WINDOW SHAPES	ESL	10/18/05



NOTE:
 FIVE (5) FASTENERS IN SILL
 AND SEVEN (7) IN HEAD.
 DISTANCES ARE MEASURED ALONG
 HORIZONTAL SILL AXIS.

DESIGN PRESSURE RATING WITH 7/16" LAMINATED GLASS 3/16" H.S. .100 INNER LAYER (SAFLEX H.P.)	
POSITIVE	+ 60 PSF
NEGATIVE	- 60 PSF



NOTE:
 FIVE (5) FASTENERS IN SILL AND HEAD.
 DISTANCES ARE MEASURED ALONG
 HORIZONTAL SILL AXIS.

DESIGN PRESSURE RATING WITH 7/16" LAMINATED GLASS 3/16" H.S. .090 INNER LAYER (SAFLEX/KEEPSAFE MAXIMUM) 3/16" HEAT STRENGTHEN GLASS	
POSITIVE	+ 60 PSF
NEGATIVE	- 60 PSF

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 Expiration Date MARCH 27, 2008
 By Mmanuel Perez
 Miami/Dade Product Control
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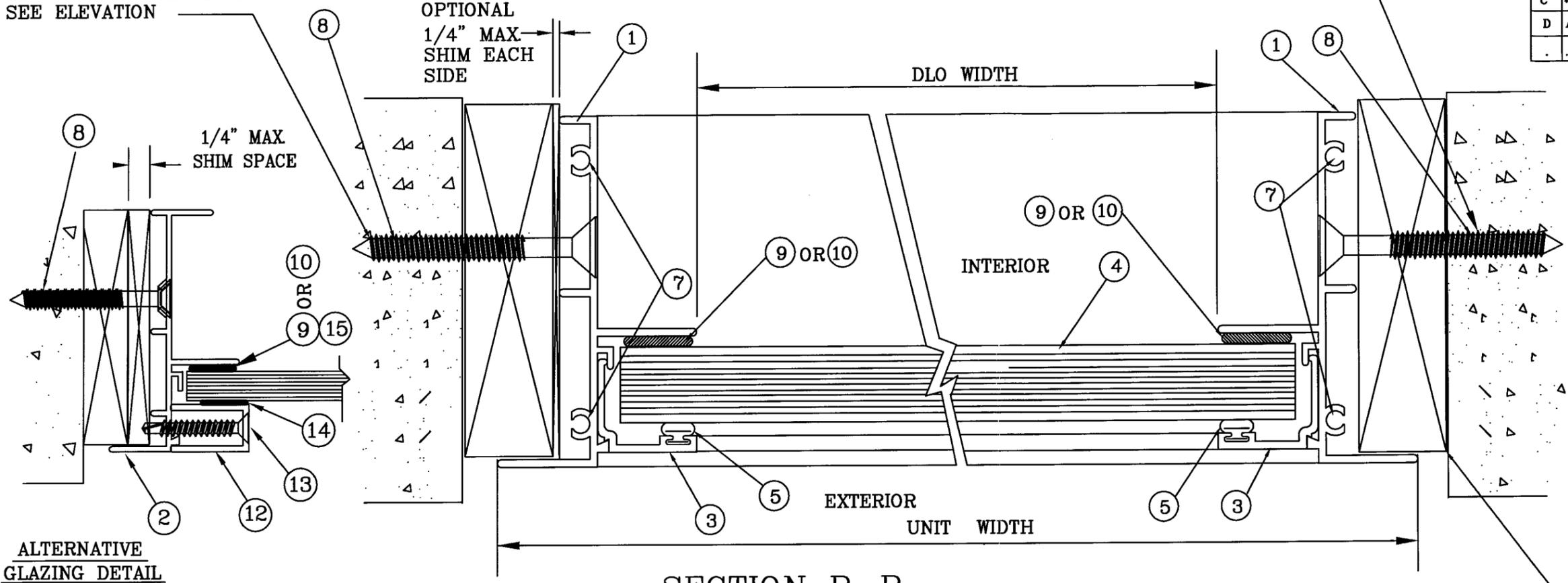
IMPACT RESISTANT

 CHARLES A. PAGEN, P.E. FL REC ENG #49121 10/28/05	 SIMONTON WINDOWS Corporate Headquarters 1 Cochrane Avenue Pennsboro, WV 26415 Manufacturing Plant 129 N. Commerce Dr. Lyons, GA 30436	SCALE: NTS	SHEET: 3 of 7	DRAWN BY: JM	DATE: 8/20/02	
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		SERIES: 002/002 STORMBREAKER PLUS FIXED WINDOW TITLE: ALUMINUM IMPACT RESISTANT ELEVATION DETAILS				

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B	REV FMT TO SIMONTON	RAE	4/03
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D	ADDED WINDOW SHAPES	ESL	10/18/05

1/4" TAPCON WITH A 1 1/4" MIN. EMBEDMENT INTO 3000 PSI CONCRETE ANCHORS: SEE ELEVATION

1/4" TAPCON WITH A 1 1/4" MIN. EMBEDMENT INTO 3000 PSI CONCRETE ANCHORS: SEE ELEVATION



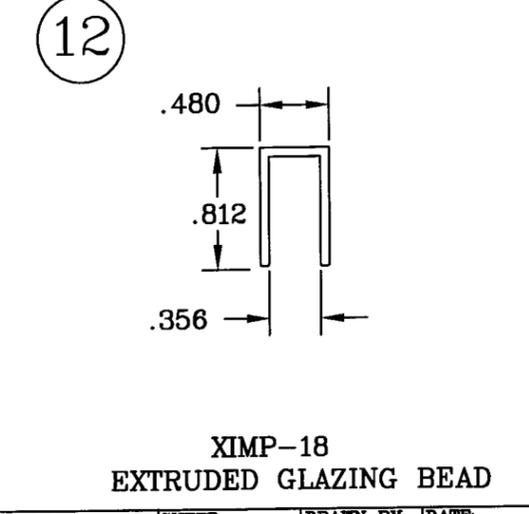
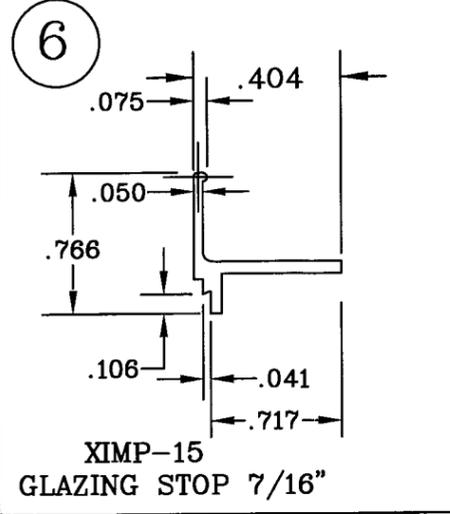
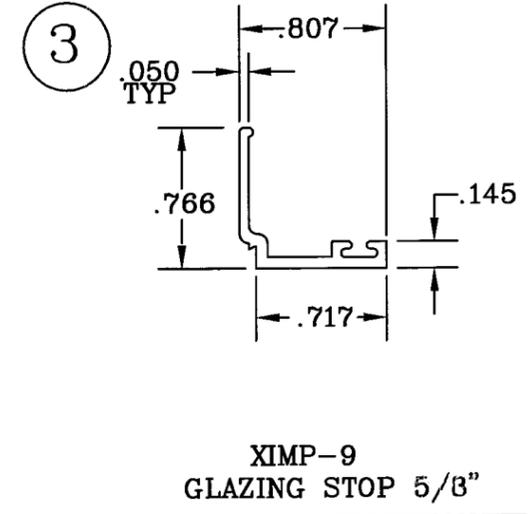
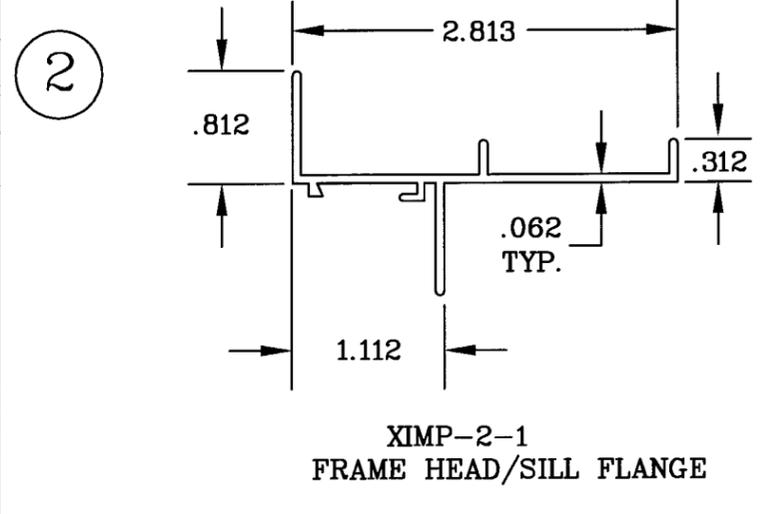
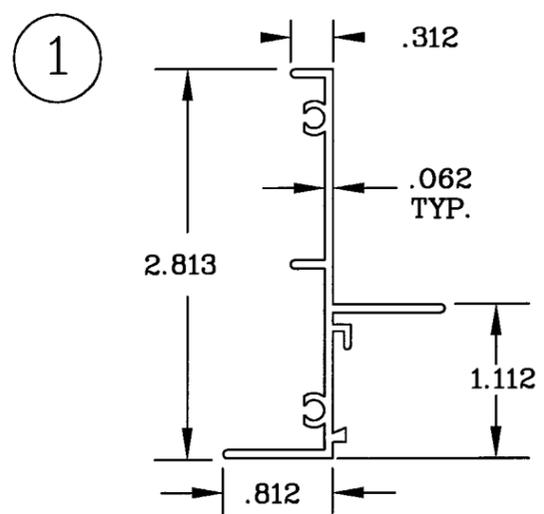
ALTERNATIVE GLAZING DETAIL

ALTERNATIVE GLAZING DETAIL

THROUGH 1 X WOOD BUCK (SEE NOTE 4.)

THROUGH 1 X WOOD BUCK (SEE NOTE 4.)

SECTION B-B



XIMP-1-2
FRAME JAMB FLANGE

XIMP-2-1
FRAME HEAD/SILL FLANGE

XIMP-9
GLAZING STOP 5/8"

XIMP-15
GLAZING STOP 7/16"

XIMP-18
EXTRUDED GLAZING BEAD

PRODUCT REVISED
as complying with the Florida
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Expiration Date MARCH 27, 2008
By: *Manuel Perez*
Miami Dade Product Control
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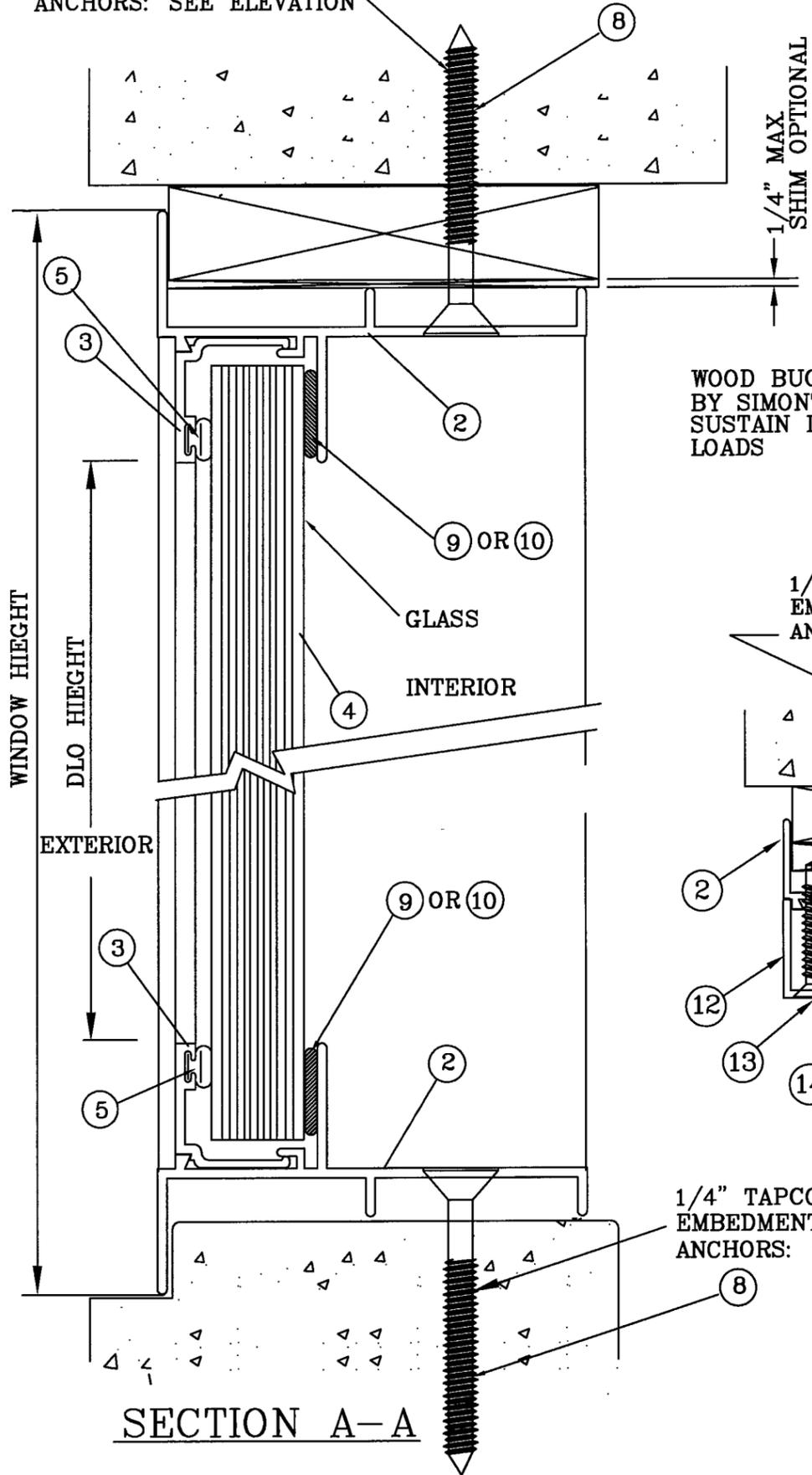
Charles A. Pagen
CHARLES A. PAGEN, P.E.
FL REG ENG #49121
10/28/05

SIMONTON
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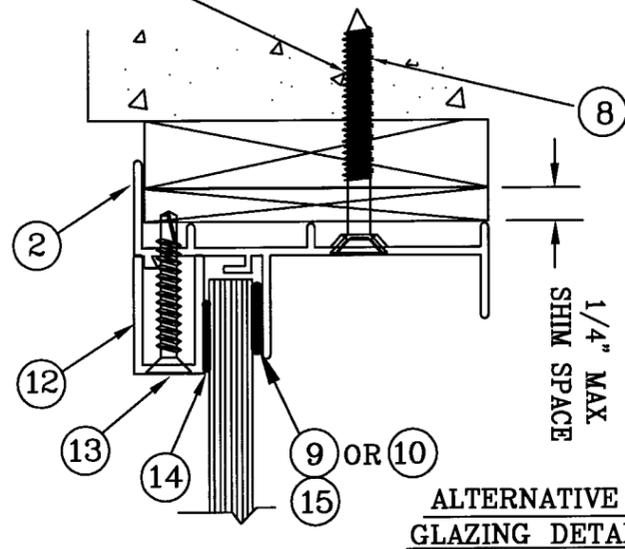
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SIZE: B	DRAWING NO: DADE-124	REV: LNJ	CHECKED BY: DATE: 8/20/02
FILE: DADE-124D		APPRVD BY: CP	DATE: 8/20/02
SERIES: 002/002 STORMBREAKER PLUS FIXED WINDOW			
TITLE: ALUMINUM IMPACT RESISTANT HORIZONTAL CROSS SECTION			

1/4" TAPCON WITH A 1 1/4" MIN. EMBEDMENT INTO 3000 PSI CONCRETE ANCHORS: SEE ELEVATION



WOOD BUCKS NOT BY SIMONTON WINDOWS MUST SUSTAIN IMPOSED LOADS

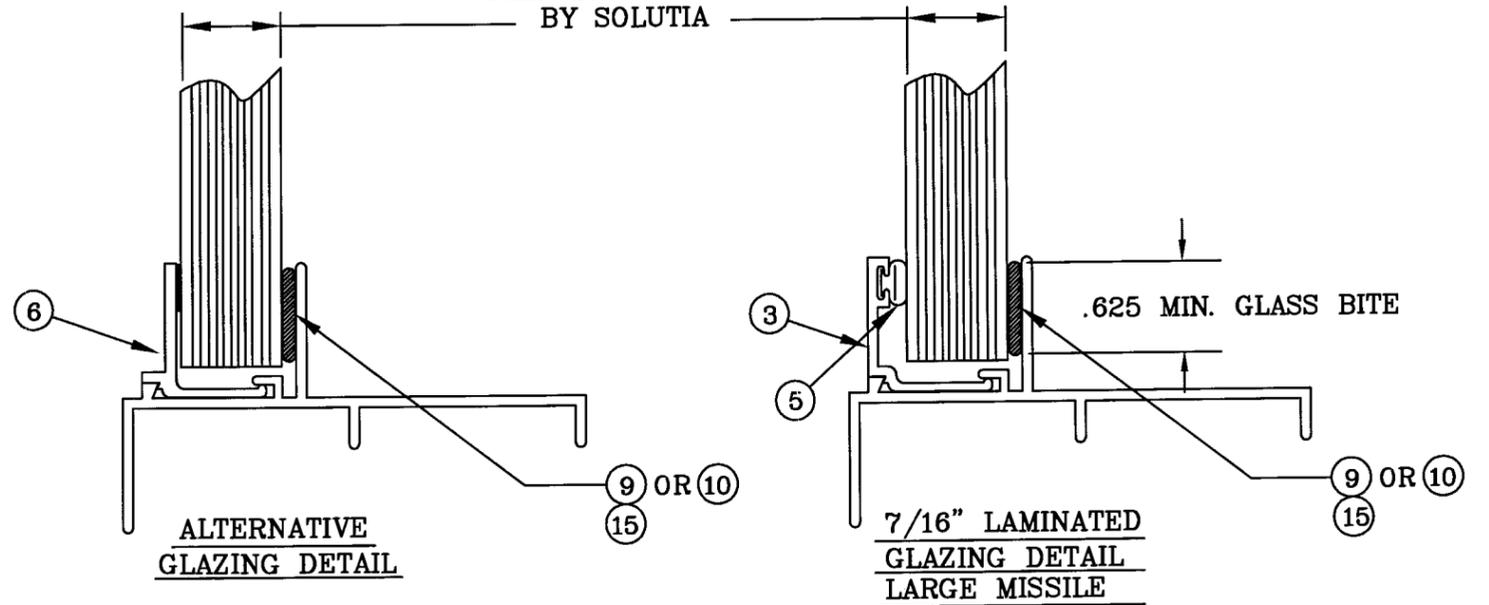
1/4" TAPCON WITH A 1 1/4" MIN. EMBEDMENT INTO 3000 PSI CONCRETE ANCHORS: SEE ELEVATION



ALTERNATIVE GLAZING DETAIL

1/4" TAPCON WITH A 1 1/4" MIN. EMBEDMENT INTO 3000 PSI CONCRETE ANCHORS: SEE ELEVATION

7/16" LAMINATED GLASS =
3/16" HEAT STR. GLASS (BOTH SIDES) &
.075" INNER LAYER FILM STORMGLASS
BY SOLUTIA



SECTION A-A

REV. #:	REVISIONS:	REVISED BY:	DATE:
A	REVISED PER DADE MARKUP	RAE	2/03
B	REV FMT TO SIMONTON	RAE	4/03
C	REV PER DADE LETTER DATED 10/23/03	RLK	3/30/04
D	ADDED WINDOW SHAPES	ESL	10/18/05

ITEM NO	PART NO	QTY.	DESCRIPTION	VENDOR
1	XIMP-1-2A	2	FRAME JAMB FLANGE AL 6063-T5	PROFILE EXTRUSIONS
2	XIMP-2-1	2	FRAME HEAD/SILL FLNG. AL6063-T5	PROFILE EXTRUSIONS
3	XIMP-10-1	3	GLAZING STOP AL 6063-T5	PROFILE EXTRUSIONS
4	PURCHASE	1	WINDOW GLASS (7/16" LAMINATED)	OLDCASTLE GLASS
5	LAW-15B	AS REQ'D	GLAZING BEAD WSTP	AMESBURY GROUP
6	XIMP-15	1	GLAZING STOP AL 6063-T5	PROFILE EXTRUSIONS
7	F-8-24	8	#8 x 1" PH PAN HEAD	SPENCER PRODUCTS
8	PURCHASE	AS REQ'D	#1/4" X 2-1/4" TAPCON	SPENCER PRODUCTS
9	PURCHASE	AS REQ'D	5731 GLAZING SILICON	SCHNEE MOREHEAD INC
10	PURCHASE	AS REQ'D	1199 GLAZING SILICON	DOW CORNING
11	PURCHASE	AS REQ'D	5504 SEAM SEALER	SCHNEE MOREHEAD INC
12	XIMP-18	AS REQ'D	EYEBROW GLASS STOP AL 6063-T5	PROFILE EXTRUSIONS
13	PURCHASE	AS REQ'D	1/8" X 1-1/8" FLAT HEAD TEK	SPENCER PRODUCTS
14	PURCHASE	AS REQ'D	1/8" X 1/2" GLAZING TAPE	TAPE SPECIALIST
15	IMP-004	AS REQ'D	1/8" GLAZING LEG BUMPON	H.O. PRODUCTS
15	SJ5303	AS REQ'D	3/16" GLAZING LEG BUMPON	AMPROD

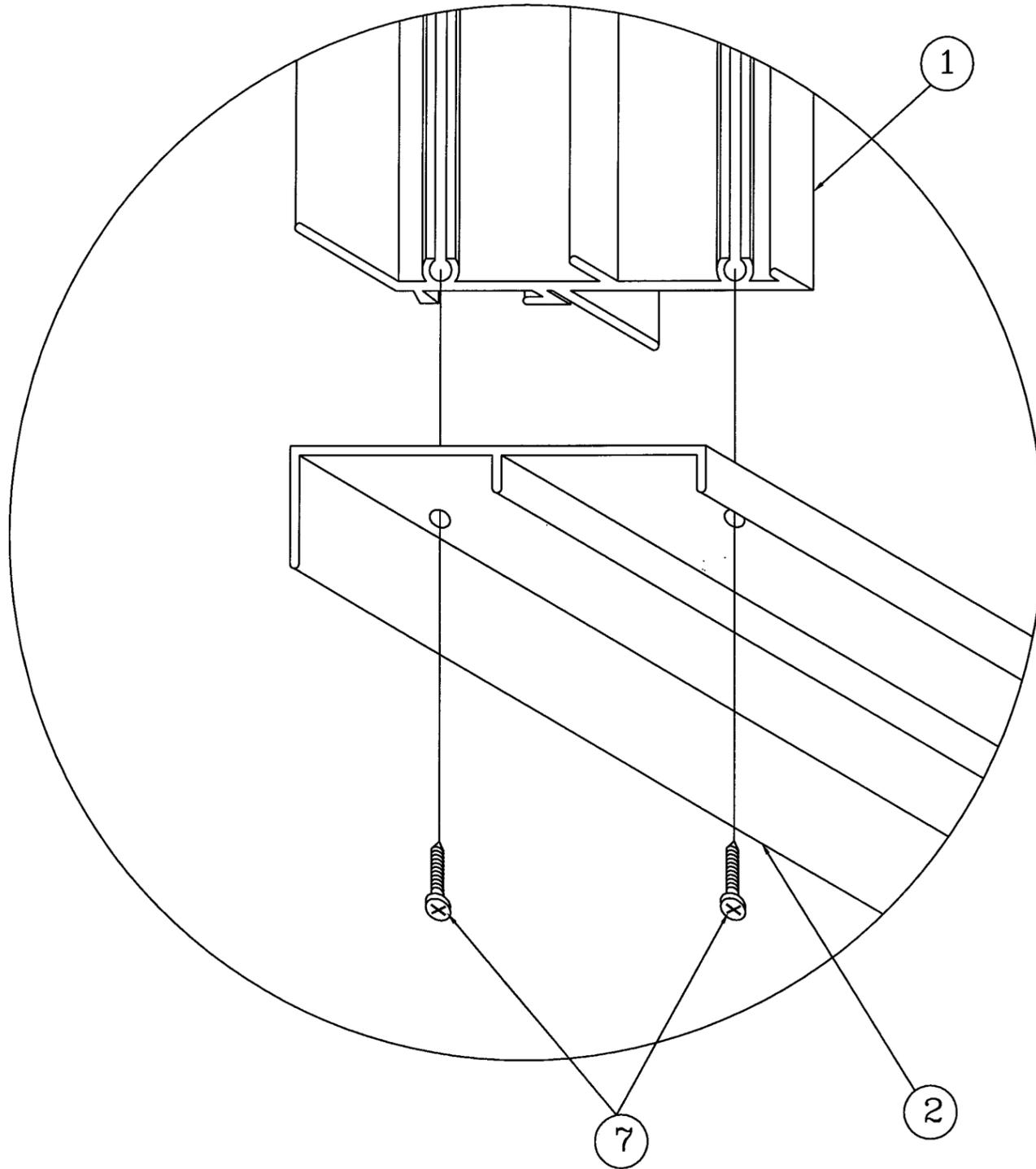
PRODUCT REVISED as complying with the Florida Building Code Acceptance No. 05-1107.01 Expiration Date MARCH 27, 2008
By: *Manuel Perez*
Miami Dade Product Control Division

Charles A. Fagen
CHARLES A. FAGEN, P.E.
FL REG ENG #49121
10/28/05

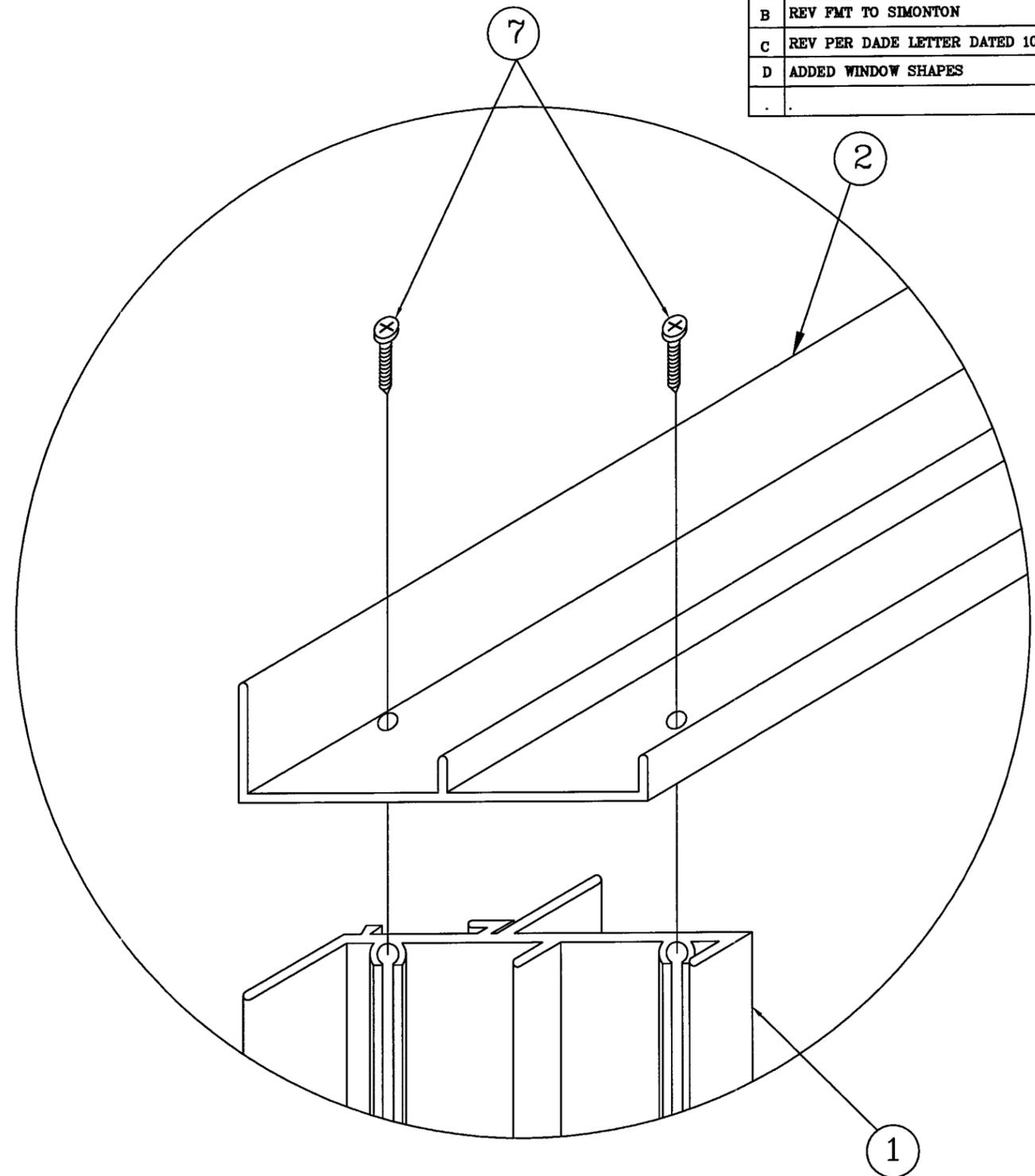
SIMONTON
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Manufacturing Plant
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SCALE: NTS	SHEET: 5 of 7	DRAWN BY: JM	DATE: 8/20/02
SIZE: B	DRAWING NO: DADE-124	REV: D	CHECKED BY: LNJ
FILE: DADE-124D	APPRVD BY: CP	DATE: 8/20/02	
SERIES: 002/002 STORMBREAKER PLUS FIXED WINDOW			
TITLE: ALUMINUM IMPACT RESISTANT BOM & VERTICAL CROSS SECTION			

REV. #:	REVISIONS:	REVISED BY:	DATE:
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D	ADDED WINDOW SHAPES	ESL	10/18/05



BOTTOM FRAME



TOP FRAME

NOTES

1. FRAMES FLANGE TYPE WITH BUTT JOINTS AND A WHITE COATED FINISH. FRAMES ARE SEALED WITH SCHNEE MOREHEAD 5731 SILICONE.

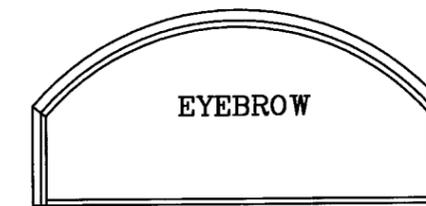
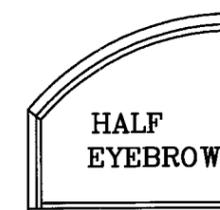
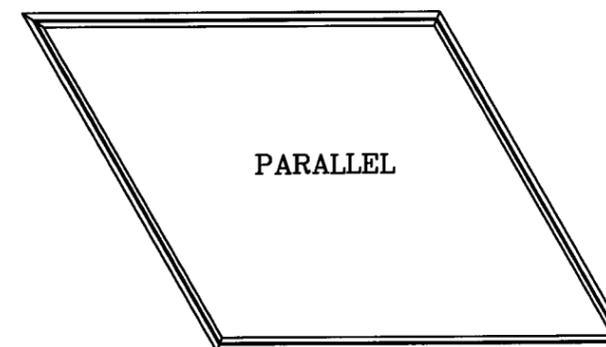
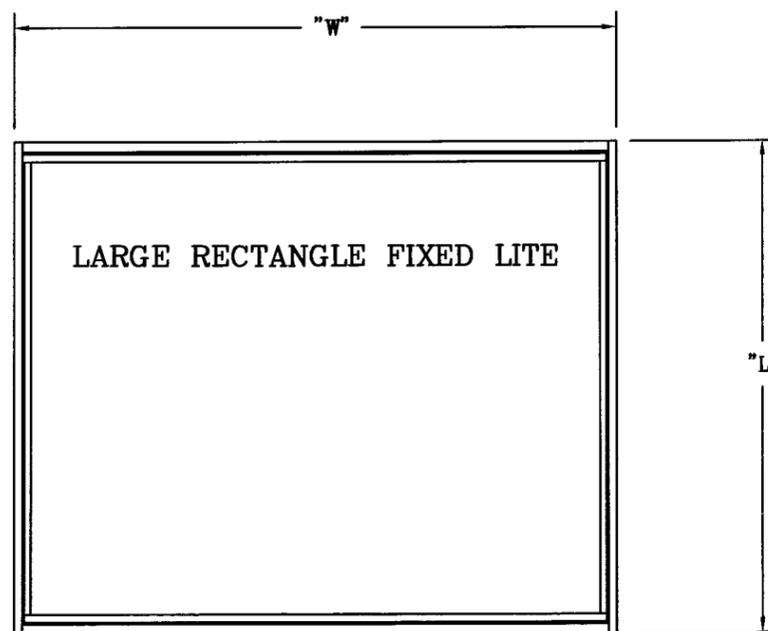
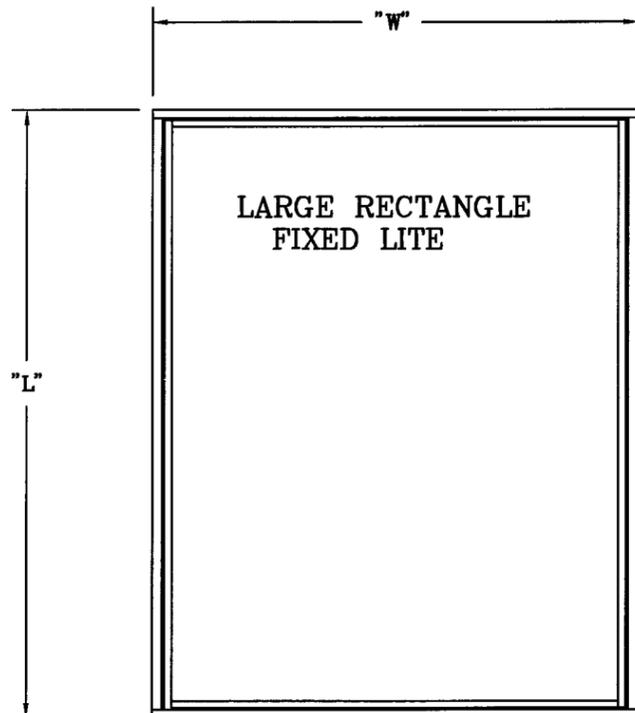
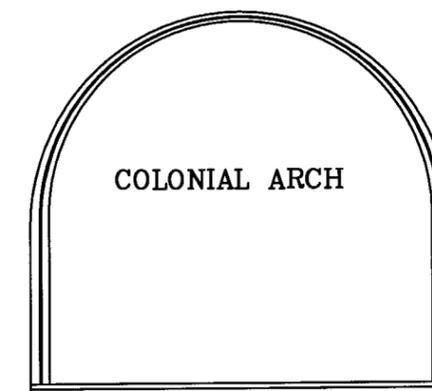
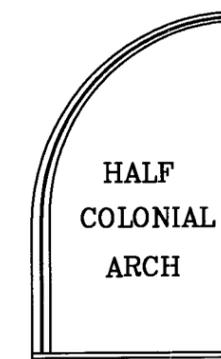
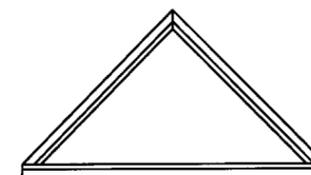
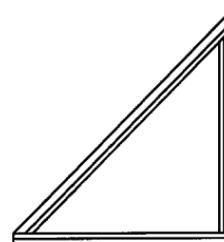
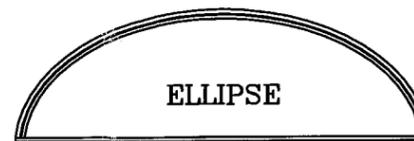
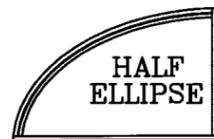
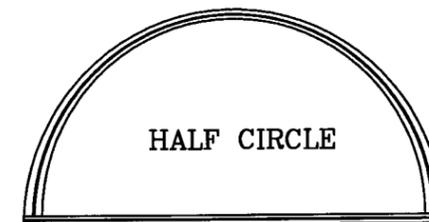
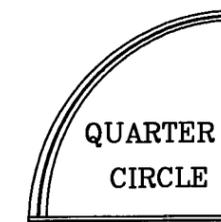
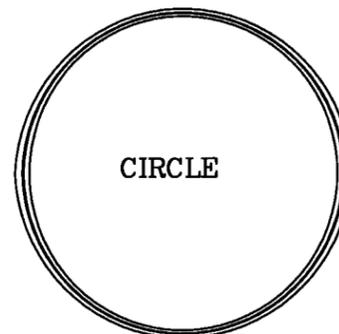
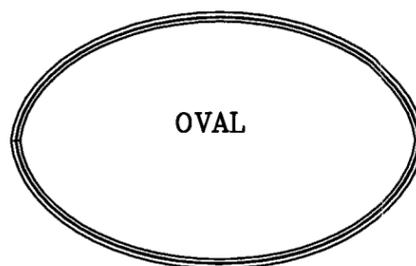
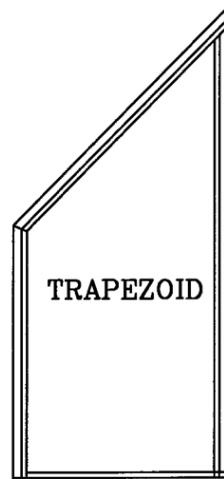
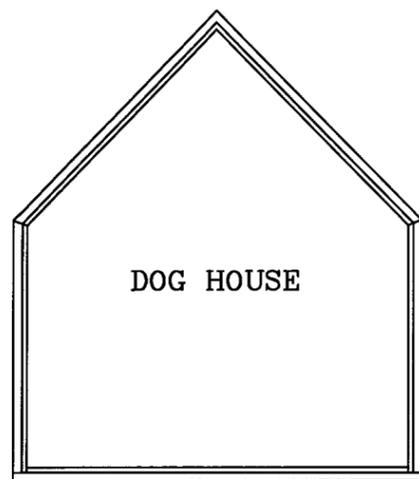
PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 05-1107-01
Expiration Date MARCH 27, 2008
By Manuel Perez
Miami Dade Product Control
Division

Charles A. Pagen
CHARLES A. PAGEN, P.E.
FL REG ENG #49121
10/28/05

SIMONTON
WINDOWS
Corporate Headquarters
1 Cochrane Avenue
Pennsboro, WV 26415
Manufacturing Plant
129 N. Commerce Dr.
Lyons, GA 30436

SCALE: NTS	SHEET: 6 of 7	DRAWN BY: JM	DATE: 8/20/02
SIZE: B	DRAWING NO: DADE-124	REV: D	CHECKED BY: LNJ
FILE: DADE-124D		APPRVD BY: CP	DATE: 8/20/02
SERIES: 002/002 STORMBREAKER PLUS FIXED WINDOW			
TITLE: ALUMINUM IMPACT RESISTANT CORNER DETAILS			

REV. #:	REVISIONS:	REVISED BY:	DATE:
A	REVISED PER DADE MARKUP	RAE	2/03
B	REV FMT TO SIMONTON	RAE	4/03
C	REV PER DADE LETTER DATED 10/23/03	RLK	3/30/04
D	ADDED WINDOW SHAPES	ESL	10/18/05



NOTE:
 THE ALLOWABLE LOADS FOR THE MANY SIZES & SHAPES OF IMPACT FIXED WINDOWS SHOWN ABOVE OR SIMILAR CAN BE VERIFIED BY INSCRIBING THE FIXED WINDOW DESIRED WITHIN THE APPROVED IMPACT FIXED WINDOW LARGE RECTANGLE AREAS IN N.O.A. THESE WINDOWS WILL BE CERTIFIED FOR THE SAME ALLOWABLE DESIGN PRESSURE OF ±60 PSF.

NOTE:
 THE FIXED WINDOW WIDTH AND LENGTH DIMENSIONS CAN BE ORIENTED EITHER HORIZONTALLY OR VERTICALLY AS SHOWN.

PRODUCT REVISED as complying with the Florida Building Code
 Acceptance No. 05-11070-1
 Expiration Date MARCH 27, 2008
 By: *Manuel Jere*
 Miami Dade Product Control Division

Charles A. Pagen
 CHARLES A. PAGEN, P.E.
 FL REG ENG #49121
 10/28/05

SIMONTON
 WINDOWS
 Corporate Headquarters
 1 Cochrane Avenue
 Pennsboro, WV 26415
 Manufacturing Plant
 129 N. Commerce Dr.
 Lyons, GA 30436

SCALE: NTS	SHEET: 7 of 7	DRAWN BY: JM	DATE: 8/20/02
SIZE: B	DRAWING NO: DADE-124	REV: D	CHECKED BY: LNJ
FILE: DADE-124D		APPRVD BY: CP	DATE: 8/20/02
SERIES: 002/002			
STORMBREAKER PLUS FIXED WINDOW			
TITLE: ALUMINUM IMPACT RESISTANT HORIZONTAL CROSS SECTION			