



**BUILDING CODE COMPLIANCE OFFICE (BCCO)  
PRODUCT CONTROL DIVISION**

**MIAMI-DADE COUNTY, FLORIDA  
METRO-DADE FLAGLER BUILDING**

**140 WEST FLAGLER STREET, SUITE 1603  
MIAMI, FLORIDA 33130-1563  
(305) 375-2901 FAX (305) 375-2908**

**www.buildingcodeonline.com**

**NOTICE OF ACCEPTANCE (NOA)**

**AABCO Storm Shutter Manufacturing, Inc.  
1577 S.W. 1<sup>st</sup> Way, # E-8  
Deerfield Beach, Florida 33441**

**SCOPE:**

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the High Velocity Hurricane Zone of the Florida Building Code.

**DESCRIPTION: "Mid-Rise Bertha" Aluminum Accordion Shutter System**

**APPROVAL DOCUMENT:** Drawing No. 05-141, titled "ASSA / Mid-Rise Bertha Accordion Shutter", sheets 1 through 9 of 9, and sheet 1A of 9, prepared by Tilteco, Inc., dated August 08, 2005, last revision #1 dated August 08, 2005, signed and sealed by Walter A. Tillit Jr., P.E. bearing the Miami-Dade County Product Control Renewal stamp with the Notice of Acceptance number and Expiration date by Miami-Dade County Product Control Division

**MISSILE IMPACT RATING: Large and Small Missile Impact**

**LABELING:** Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and the following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **renews NOA # 05-0817.01** and consists of this page 1, evidence submitted pages E-1, E-2, E-3, & E-4 as well as approval document mentioned above.

The submitted documentation was reviewed by **Helmy A. Makar, P.E.**



*Helmy A. Makar*  
03/16/2006

**NOA No 06-0209.02  
Expiration Date: 02/13/2011  
Approval Date: 03/16/2006  
Page 1**

**AABCO Storm Shutter Manufacturing, Inc.**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**1. EVIDENCE SUBMITTED UNDER PREVIOUS APPROVALS**

**A. DRAWINGS**

1. *Drawing prepared by Tilteco Inc., titled "ASSA/ Economy Accordion Shutter," Drawing No. 98-144, dated June 5, 1998, sheets 1 through 9 of 9, signed and sealed by Walter A. Tillit, Jr., P.E. on July 1, 1998.*

**B. TESTS**

1. *See Association's generic approval under 96-0091.*

**C. CALCULATIONS**

1. *See Association's generic approval under 96-0091.*

**D. MATERIAL CERTIFICATIONS**

1. *See Association's generic approval under 96-0091.*

**E. STATEMENTS**

1. *Release letter issued by the American Shutter Systems Association, Inc., dated June 4, 1998, certifying this product to meet the criteria of product tested and approved, and allowing AABCO Storm Shutter Manufacturing, Inc., to use the test results approved under Dade County Approval No. 96-0091, signed by Mr. John J. Cooper.*
2. *Acknowledgment letter by AABCO Storm Shutter Manufacturing, Inc., dated June 9, 1998, signed by Mr. John E. Noble.*
3. *Letter by Tilteco Inc., dated June 30, 1998, certifying that the drawing (No. 98-144) prepared for AABCO Storm Shutter Manufacturing, Inc., signed and sealed by Mr. Walter A. Tillit, Jr., P.E., is engineering wise identical to ASSA's generic drawing (No. 95-62A).*
4. *Letter issued to Mr. John E. Noble on July 8, 1998 and returned signed by Mr. John E. Noble on July 14, 1998. On July 29, 1998, I spoke with Mr. John E. Noble who confirmed to issue the proposed Notice of Acceptance as submitted to him.*

**2. EVIDENCE SUBMITTED UNDER PREVIOUS APPROVAL # 99-0115.01**

**A. DRAWINGS**

1. *None.*

**B. TESTS**

1. *See Association's generic approval under 96-0091.*



Helmy A. Makar, P. E.  
Product Control Examiner  
NOA No 06-0209.02  
Expiration Date: 02/13/2011  
Approval Date: 03/16/2006

**AABCO Storm Shutter Manufacturing, Inc.**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**C. CALCULATIONS**

1. See Association's generic approval under 96-0091.

**D. MATERIAL CERTIFICATIONS**

1. See Association's generic approval under 96-0091.

**E. STATEMENTS**

1. Letter by Tilteco Inc., dated January 6, 1999, certifying that Tilteco, Inc. is still the engineer of record for AABCO Storm Shutter Manufacturing, Inc., and continues to be in the engineering business signed by Mr. Walter A. Tillit, Jr., P.E.
2. Letter by AABCO Storm Shutter Manufacturing, Inc., dated 01/04/99, certifying that ASSA/Economy Aluminum Accordion Shutters, Acceptance No. 98-0707.01 has not changed, signed by John E. Noble.
4. Acceptance Letter issued to Mr. John E. Noble on February 25, 1999 and returned signed by Mr. John E. Noble on February 25, 1999, indicating to please issue the proposed Notice of Acceptance as presented and reviewed.

**3. EVIDENCE SUBMITTED UNDER PREVIOUS APPROVAL # 02-0122.06**

**A. DRAWINGS**

1. None.

**B. TESTS**

1. See Association's generic approval under 96-0091.

**C. CALCULATIONS**

1. See Association's generic approval under 96-0091.

**D. MATERIAL CERTIFICATIONS**

1. See Association's generic approval under 96-0091.

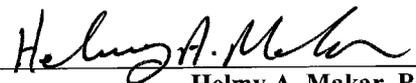
**E. STATEMENTS**

1. None.

**4. EVIDENCE SUBMITTED UNDER PREVIOUS APPROVAL # 03-0206.09**

**A. DRAWINGS**

1. Drawing No. 02-554, titled "ASSA/Economy Accordion Shutter", sheets 1 through 9 of 9, prepared by Tilteco, Inc., dated November 21, 2002, last revision #1 dated November 21, 2002 signed and sealed Walter A. Tillit, Jr., P.E.



Helmy A. Makar, P. E.  
Product Control Examiner  
NOA No 06-0209.02  
Expiration Date: 02/13/2011  
Approval Date: 03/16/2006

**AABCO Storm Shutter Manufacturing, Inc.**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**B. TESTS**

1. *See Association's generic approval under 03-0112.*

**C. CALCULATIONS**

1. *See Association's generic approval under 03-0112.*

**D. MATERIAL CERTIFICATIONS**

1. *See Association's generic approval under 03-0112.*

**E. STATEMENTS**

1. *Letter issued by Mr. Walter A. Tillit, Jr., P.E., dated December 13, 2002, indicating that the only change is update General Note numbers 1 & 11 to reference the Florida Building Code and ASCE 7-98.*

**5. EVIDENCE SUBMITTED UNDER PREVIOUS APPROVAL #05-0817.01**

**A. DRAWINGS:**

1. *Drawing No. 05-141, titled "ASSA / Mid-Rise Bertha Accordion Shutter", sheets 1 through 9 of 9, and sheet 1A of 9, prepared by Tilteco, Inc., dated August 08, 2005, last revision #1 dated August 08, 2005, signed and sealed by Walter A. Tillit Jr., P.E.*

**B. TESTS:**

1. *See Association's generic approval under 05-0236.*

**C. CALCULATIONS:**

1. *See Association's generic approval under 05-0236.*

**D. QUALITY ASSURANCE**

1. *By Miami-Dade County Building Code Compliance Office.*

**E. MATERIAL CERTIFICATION:**

1. *See Association's generic approval under 05-0236.*

**F. STATEMENTS**

1. *Letter from Tilteco, Inc., dated June 14, 2005, signed and sealed by Walter A. Tillit Jr., P.E., certifying that the drawing (No. 05-141) prepared for AABCO Storm Shutter Manufacturing, Inc., signed and sealed by Walter A. Tillit, Jr., P.E., is engineering wise identical to ASSA's generic drawing (No. 05-139).*



Helmy A. Makar, P. E.  
Product Control Examiner  
NOA No 06-0209.02  
Expiration Date: 02/13/2011  
Approval Date: 03/16/2006

**AABCO Storm Shutter Manufacturing, Inc.**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**6. NEW EVIDENCE SUBMITTED**

**A. DRAWINGS:**

1. *None.*

**B. TESTS:**

1. *See Association's generic approval under 05-0236.*

**C. CALCULATIONS:**

1. *See Association's generic approval under 05-0236.*

**D. QUALITY ASSURANCE**

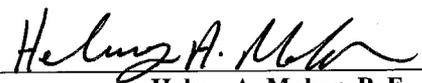
1. *By Miami-Dade County Building Code Compliance Office.*

**E. MATERIAL CERTIFICATION:**

1. *See Association's generic approval under 05-0236.*

**F. STATEMENTS**

1. *Letter from Tilteco, Inc., dated February 06, 2006, signed and sealed by Walter A. Tillit Jr., P.E., certifying that he is still the engineer of the record for AABCO Storm Shutter Manufacturing, Inc. and continues to be in the engineering business.*



Helmy A. Makar, P. E.

Product Control Examiner

NOA No 06-0209.02

Expiration Date: 02/13/2011

Approval Date: 03/16/2006

**GENERAL NOTES:**

1. ACCORDION SHUTTER SHOWN ON THIS PRODUCT APPROVAL DOCUMENT HAS BEEN VERIFIED FOR CODE COMPLIANCE IN ACCORDANCE WITH THE 2004 EDITION OF THE FLORIDA BUILDING CODE. DESIGN WIND LOADS SHALL BE DETERMINED AS PER SECTION 1620 OF THE ABOVE MENTIONED CODE. IN ORDER TO VERIFY THAT COMPONENTS AND ANCHORS ON THIS P.A.D. AS TESTED WERE NOT OVER STRESSED, A 33% INCREASE IN ALLOWABLE STRESS FOR WIND LOADS WAS NOT USED IN THEIR ANALYSIS. A DURATION FACTOR CD=1.60 WAS USED FOR VERIFICATION OF FASTENERS IN WOOD. ASSA/MID-RISE BERTHA ACCORDION SHUTTER ADEQUACY FOR IMPACT AND FATIGUE RESISTANCE HAS BEEN VERIFIED IN ACCORDANCE WITH SECTION 1609.1.4 OF THE ABOVE MENTIONED CODE AS PER ATL REPORT # Q201.01-96 AND 0701.01-05, PER TAS-201, TAS-202 AND TAS-203 PROTOCOLS.
2. STAINLESS STEEL SHEET METAL SCREWS USED AT LOUVER PIN SHALL BE # 10 x 3", 410-HT MINIMUM SERIES W/135.0 ksi YIELD STRENGTH & 180 ksi TENSILE STRENGTH. SCREWS SHALL BE COATED WITH XYLAN 5000 SERIES FLUOROPOLYMER COATINGS AS MANUFACTURED BY WHITFORD Co, BOX 507, WEST CHESTER PA. 19381.
3. ALL ALUMINUM EXTRUSIONS SHALL BE 6063-T6 ALLOY.
4. ALL SCREWS TO BE STAINLESS STEEL 304 OR 316 SERIES W/ 50 ksi YIELD STRENGTH AND 90 ksi TENSILE STRENGTH OR CORROSION RESISTANT COATED CARBON STEEL AS PER DIN 50018.
5. ALL ALUMINUM POP RIVETS TO BE 5052 ALUMINUM ALLOY WITH ALUMINUM MANDREL.
6. BOLTS TO BE A.S.T.M. A-307 GALVANIZED OR AISI 304 SERIES STAINLESS STEEL WITH 35 ksi MINIMUM YIELD STRENGTH.
7. ANCHORS TO WALL SHALL BE AS FOLLOWS: (UNLESS OTHERWISE NOTED)
  - (A) TO EXISTING POURED CONCRETE:
    - 1/4"  $\phi$  TAPCON ANCHORS, AS MANUFACTURED BY I.T.W. BUILDEX.
    - 1/4"  $\phi$  ZAMAC NAILIN ANCHORS, AS MANUFACTURED BY POWERS FASTENERS, INC.
    - 1/4"  $\phi$  x 7/8" CALK-IN AS MANUFACTURED BY POWERS FASTENERS, INC.

NOTES:

- A.1) MINIMUM EMBEDMENT OF TAPCON AND ZAMAC NAILIN ANCHORS INTO POURED CONCRETE IS 1 3/4".
- A.2) 7/8" CALK-IN ANCHORS SHALL BE ENTIRELY EMBEDDED INTO THE POURED CONCRETE. NO EMBEDMENT INTO STUCCO SHALL BE PERMITTED. 1/4"  $\phi$ -20 SCREWS USED SHALL BE 1 1/2" LONG MINIMUM SHOULD STUCCO EXIST.
- A.3) IN CASE THAT PRECAST STONE, PRECAST CONCRETE PANELS, OR PAVERS BE FOUND ON THE EXISTING WALL OR FLOOR, ANCHORS SHALL BE LONG ENOUGH TO REACH THE MAIN STRUCTURE BEHIND SUCH PANELS. ANCHORAGE SHALL BE AS INDICATED ON NOTES A.1) & A.2) ABOVE.

(B) TO EXISTING CONCRETE BLOCK WALL:

- 1/4"  $\phi$  TAPCON ANCHORS AS MANUFACTURED BY I.T.W. BUILDEX.
- 1/4"  $\phi$  ZAMAC NAILIN ANCHORS AS MANUFACTURED BY POWERS FASTENERS, INC.
- 1/4"  $\phi$  x 7/8" CALK-IN AS MANUFACTURED BY POWERS FASTENERS, INC.

NOTES:

- B.1) MINIMUM EMBEDMENT OF TAPCON ANCHORS, AND ZAMAC NAILIN ANCHORS INTO THE CONCRETE BLOCK UNIT SHALL BE 1 1/4".
- B.2) 7/8" CALK-IN ANCHORS SHALL BE ENTIRELY EMBEDDED INTO THE CONCRETE. BLOCK UNIT. NO EMBEDMENT INTO STUCCO SHALL BE PERMITTED. 1/4"  $\phi$ -20 SCREWS USED SHALL BE 1 1/2" LONG MINIMUM SHOULD STUCCO EXIST.
- B.3) IN CASE THAT PRECAST STONE OR PRECAST CONCRETE PANELS BE FOUND ON THE EXISTING WALL, ANCHORS SHALL BE LONG ENOUGH TO REACH THE MAIN STRUCTURE BEHIND SUCH PANELS. ANCHORAGE SHALL BE AS INDICATED ON NOTES B.1) & B.2) ABOVE.

(C) ANCHORS SHALL BE INSTALLED FOLLOWING ALL OF THE RECOMMENDATIONS AND SPECIFICATIONS OF THE ANCHOR'S MANUFACTURER.

8. THIS ASSA/MID-RISE BERTHA ACCORDION SHUTTER SYSTEM IS PATENT PENDING. COMPONENTS OF THIS APPROVAL ARE COVERED IN WHOLE OR PART BY U.S. PATENT ISSUED TO EASTERN METAL SUPPLY, INC.

9. IT SHALL BE THE RESPONSIBILITY OF THE CONTRACTOR TO VERIFY THE SOUNDNESS OF THE STRUCTURE WHERE SHUTTER IS TO BE ATTACHED TO INSURE PROPER ANCHORAGE.

10. SHUTTER'S MANUFACTURER LABEL SHALL BE PLACED ON THE EXPOSED SURFACE OF THE FEMALE LOCK SLAT (COMPONENT ①). ONE LABEL SHALL BE PLACED FOR EVERY OPENING. LABEL SHALL READ AS FOLLOWS:  
**ABBCO STORM SHUTTER MANUFACTURING, INC.**  
 DEERFIELD BEACH, FL  
 MIAMI-DADE COUNTY PRODUCT CONTROL APPROVED.

11. (a) THIS PRODUCT APPROVAL DOCUMENT (P.A.D.) PREPARED BY THIS ENGINEER IS GENERIC AND DOES NOT PROVIDE INFORMATION FOR A SITE SPECIFIC PROJECT; I.e. WHERE THE SITE CONDITIONS DEVIATE FROM THE P.A.D.

(b) CONTRACTOR TO BE RESPONSIBLE FOR THE SELECTION, PURCHASE AND INSTALLATION, INCLUDING LIFE SAFETY OF THIS PRODUCT BASED ON THIS PRODUCT APPROVAL PROVIDED HE/SHE DOES NOT DEVIATE FROM THE CONDITIONS DETAILED ON THIS DOCUMENT. CONSTRUCTION SAFETY AT SITE IS THE CONTRACTOR'S RESPONSIBILITY.

(c) THIS PRODUCT APPROVAL DOCUMENT WILL BE CONSIDERED INVALID IF MODIFIED.

(d) SITE SPECIFIC PROJECTS SHALL BE PREPARED BY A FLORIDA REGISTERED ENGINEER OR ARCHITECT WHICH WILL BECOME THE ENGINEER OF RECORD (E.O.R.) FOR THE PROJECT AND WHO WILL BE RESPONSIBLE FOR THE PROPER USE OF THE P.A.D. ENGINEER OF RECORD, ACTING AS DELEGATED ENGINEER TO THE P.A.D. ENGINEER, SHALL SUBMIT TO THIS LATTER THE SITE SPECIFIC DRAWINGS FOR REVIEW.

(e) THIS P.A.D. SHALL BEAR THE DATE AND ORIGINAL SEAL AND SIGNATURE OF THE PROFESSIONAL ENGINEER THAT PREPARED IT.

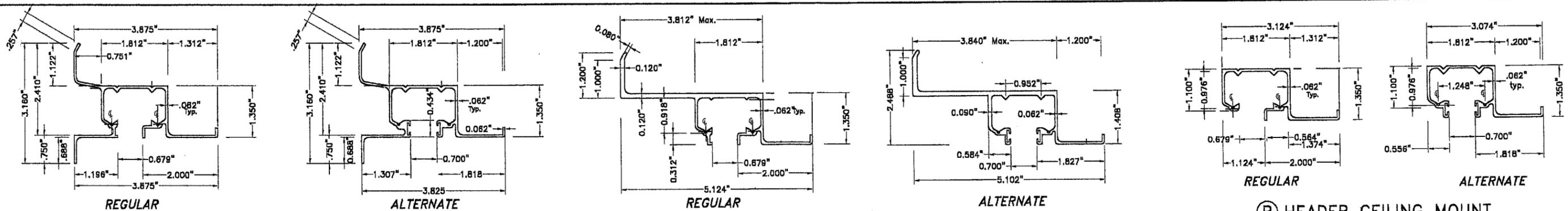
**PRODUCT RENEWED**  
 as complying with the Florida  
 Building Code  
 Acceptance No. 06-0209.02  
 Expiration Date 07/13/2011  
 By Helmut H. Mader  
 Miami Dade Product Control  
 Division

**PRODUCT REVISED**  
 as complying with the Florida  
 Building Code  
 Acceptance No. 05-0817.01  
 Expiration Date 02/13/2006  
 By Helmut H. Mader  
 Miami Dade Product Control  
 Division

  
 AUG 11 2005

 TILLIT TESTING & ENGINEERING COMPANY 6355 N.W. 36th St., Ste. 305, VIRGINIA GARDENS, FLORIDA 33186 Phone: (305)871-1530, Fax: (305)871-1531 EB-0006719 WALTER A. TILLIT Jr., P. E. FLORIDA Lic. # 44187		ASSA/MID-RISE BERTHA ACCORDION SHUTTER <b>AABCO STORM SHUTTER MANUFACTURING, INC.</b> (ASSA # 40) 1577 SW 1st WAY, # EB DEERFIELD BEACH, FLORIDA 33441 PH:(954)428-0208, FAX:(954)428-0804				DRAWN BY: J.J.V.
		05-141 DRAWING No				8/8/05 DATE
REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE	SHEET 1 OF 9
1	OLD 02-554	08/08/05	3	-	-	
2	-	-	4	-	-	

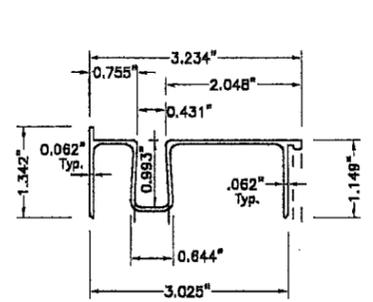
F.B.C. (High Velocity Hurricane Zone)



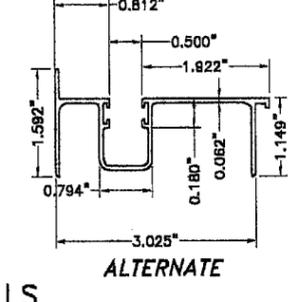
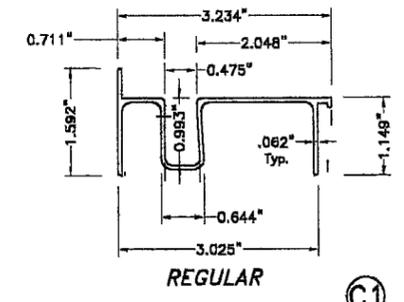
**(A) HEADER-WALL MOUNT.**  
**(A) SILL-WALL MOUNT. (INVERTED USE)**  
 SCALE: 3/8" = 1"

**(A1) HEADERS-WALL MOUNT.**  
 SCALE: 3/8" = 1"

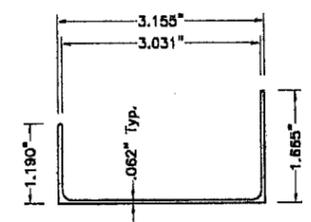
**(B) HEADER CEILING MOUNT.**  
 SCALE: 3/8" = 1"



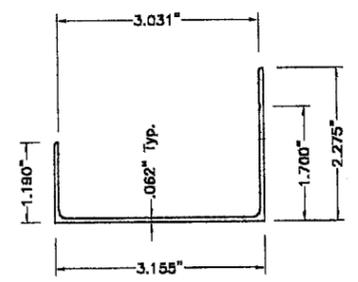
**(C) SILL**  
 SCALE: 3/8" = 1"



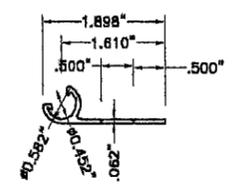
**(C1) SILLS**  
 SCALE: 3/8" = 1"



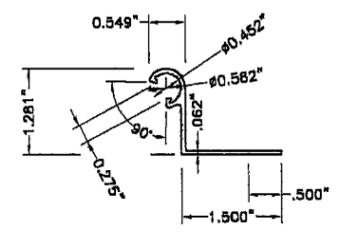
**(D) SILL BOTTOM ADAPTER**  
 SCALE: 3/8" = 1"



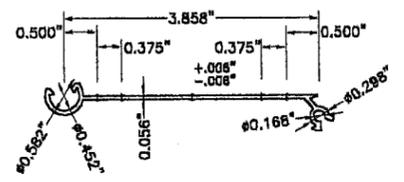
**(D1) SILL BOTTOM ADAPTER**  
 SCALE: 3/8" = 1"



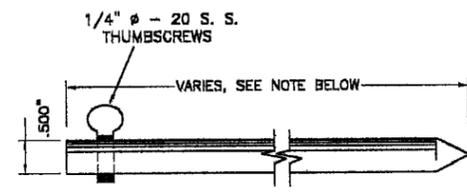
**(E) 180° STARTER**  
 SCALE: 3/8" = 1"



**(E1) 90° STARTER**  
 SCALE: 3/8" = 1"

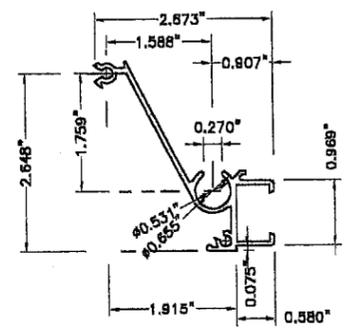


**(F) LOUVER BLADE**  
 SCALE: 3/8" = 1"  
 COVERED UNDER US PATENT # 5458179

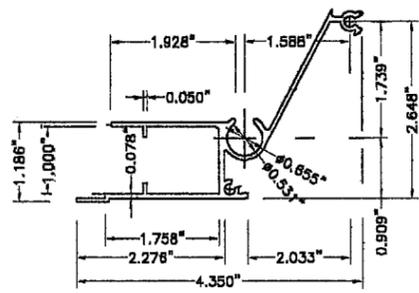


**(G) LOCKING PIN**  
 SCALE: 3/8" = 1"

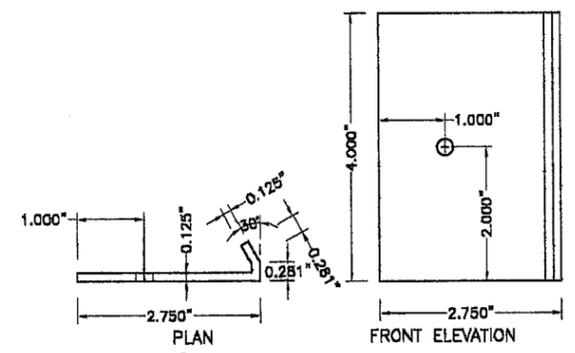
12" Min. FOR UP TO 9'-0" SHUTTER  
 BLADE LENGTHS AND 24" Min. FOR  
 SHUTTER BLADE LENGTHS GREATER THAN  
 9'-0".



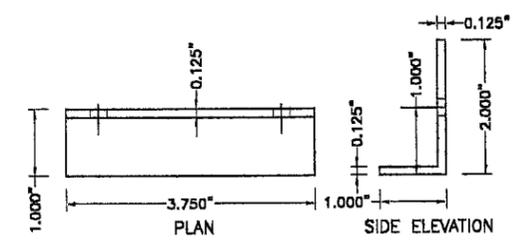
**(H) MALE LOCK SLAT**  
 SCALE: 3/8" = 1"



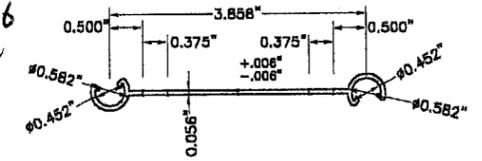
**(I) FEMALE LOCK SLAT**  
 SCALE: 3/8" = 1"



**(J) OUTSIDE LOCKER # 1**  
 SCALE: 3/8" = 1"



**(K) INSIDE LOCKER # 2**  
 SCALE: 3/8" = 1"



**(L) FEMALE/FEMALE  
 ECONO BLADE**  
 SCALE: 3/8" = 1"

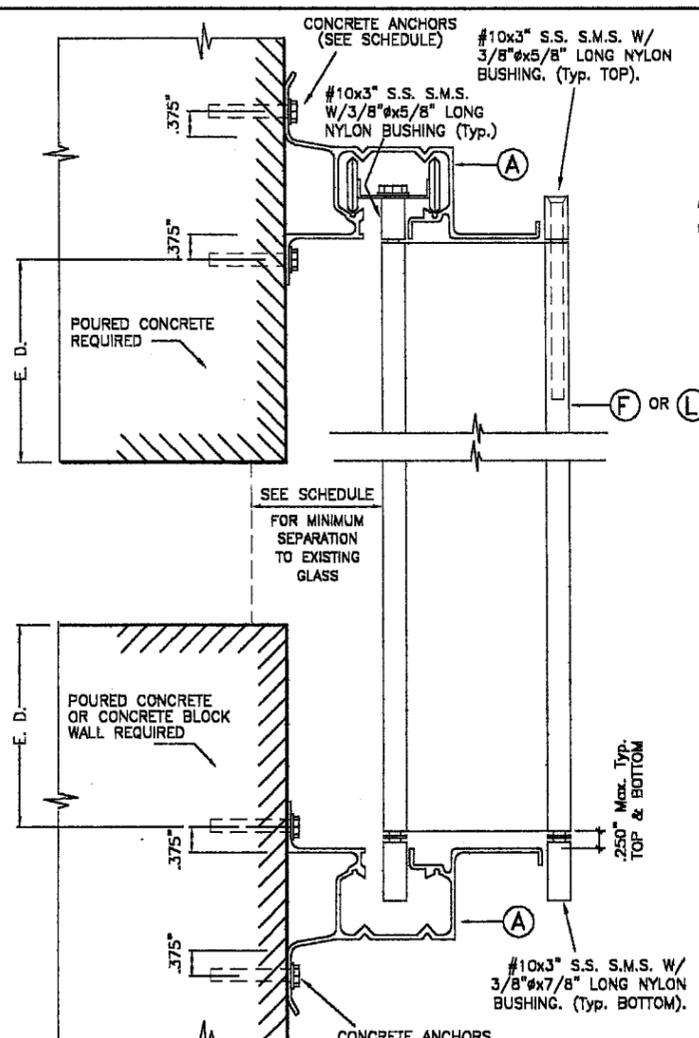
PRODUCT REVISED  
 as complying with the Florida  
 Building Code  
 Acceptance No 05-0817.01  
 Expiration Date 02/13/2006  
 By Helmut A. Miller  
 Miami Dade Product Control  
 Division  
 PRODUCT RENEWED  
 as complying with the Florida  
 Building Code  
 Acceptance No 06-0209.02  
 Expiration Date 02/13/2011  
 By Helmut A. Miller  
 Miami Dade Product Control  
 Division

F.B.C. (High Velocity Hurricane Zone)

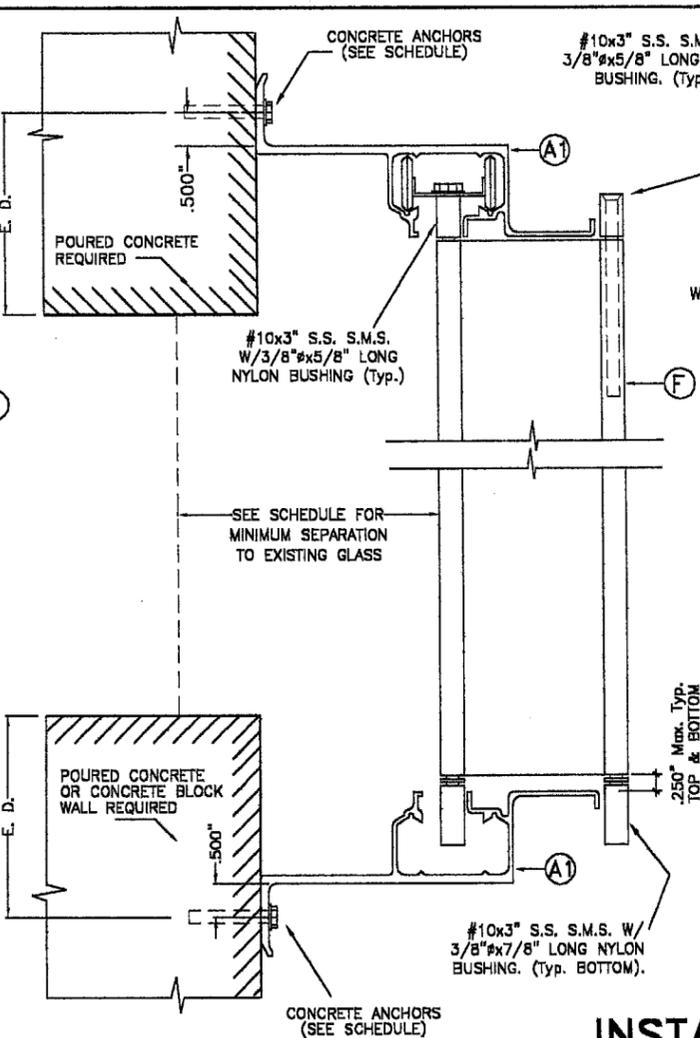
**COMPONENTS**

AUG 11 2005

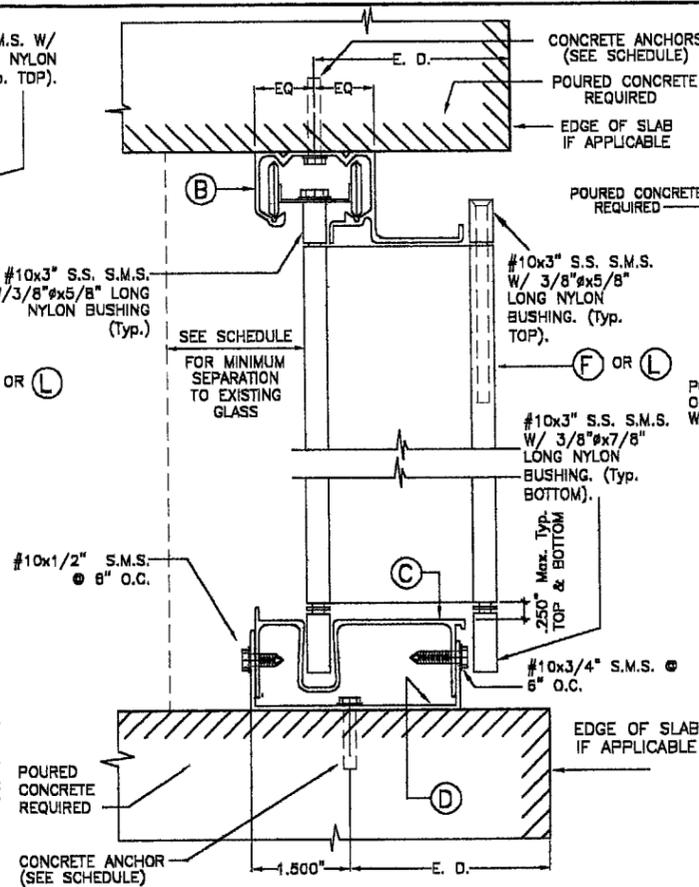
<p>TILLIT TESTING &amp; ENGINEERING COMPANY          6358 N.W. 36th St., Ste. 308, VIRGINIA GARDENS, FLORIDA 33168          Phone: (305) 871-1330 Fax: (305) 871-1331          EB-0006719          WALTER A. TILLIT Jr., P. E.          FLORIDA Lic. # 44167</p>		ASSA/MID-RISE BERTHA ACCORDION SHUTTER		DRAWN BY: J.J.V.
		<b>AABCO STORM SHUTTER MANUFACTURING, INC.</b> (ASSA # 40) 1577 SW 1st WAY, # EB DEERFIELD BEACH, FLORIDA 33441 PH: (954) 428-0208, FAX: (954) 428-0804		8/8/05 DATE
		REV. NO. DESCRIPTION DATE REV. No DESCRIPTION DATE		05-141 DRAWING No
		1 OLD 02-594 08/08/05 2		SHEET 1A OF 9
		2		



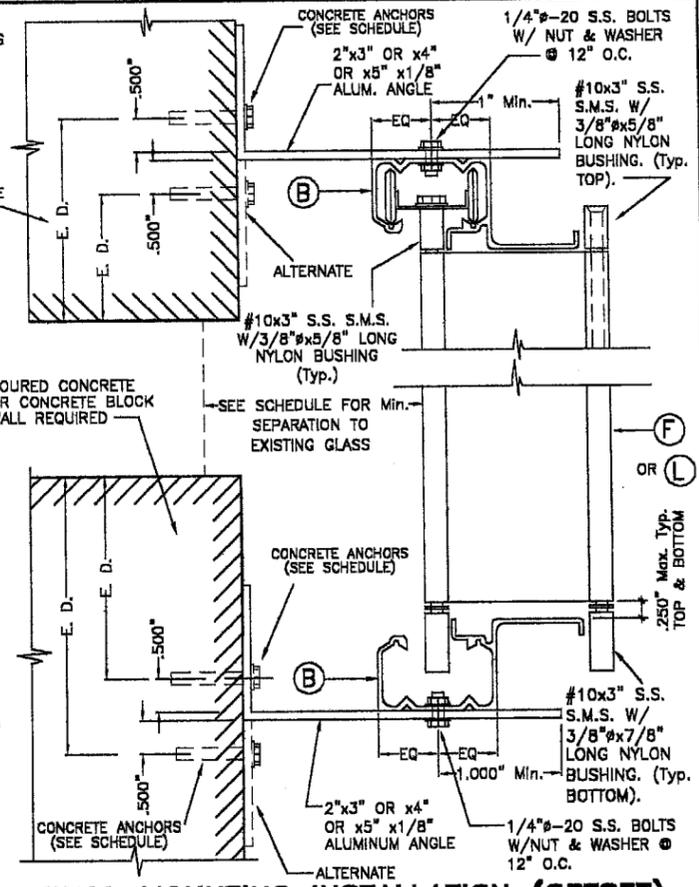
**WALL MOUNTING INSTALLATION**  
- SECTION A SCALE: 3/8" = 1"



**WALL MOUNTING INSTALLATION**  
- SECTION A1 SCALE: 3/8" = 1"

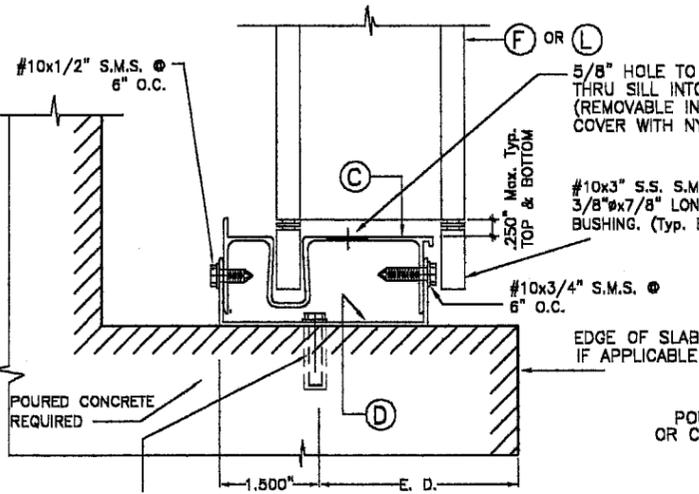


**CEILING & FLOOR MOUNT. INSTALLAT.**  
- SECTION B SCALE: 3/8" = 1"

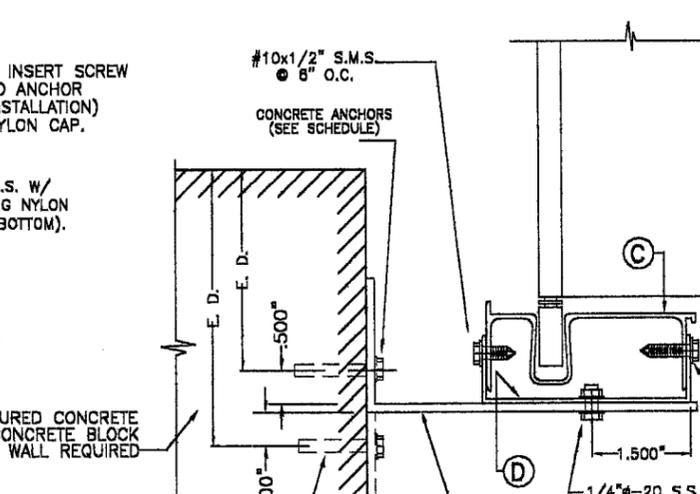


**WALL MOUNTING INSTALLATION (OFFSET)**  
- SECTION C SCALE: 3/8" = 1"

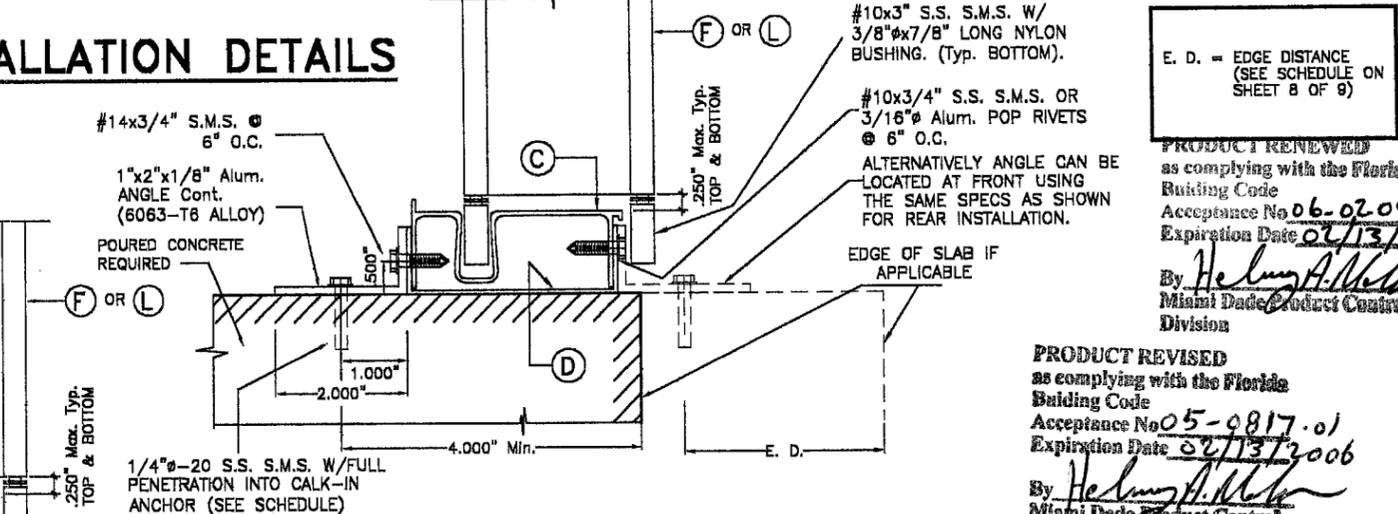
**INSTALLATION DETAILS**



**REMOVABLE FLOOR MOUNTING INSTALLATION**  
- SECTION B1 SCALE: 3/8" = 1"



**WALL MOUNTING INSTALLATION (OFFSET)**  
- SECTION C1 SCALE: 3/8" = 1"



**REMOVABLE FLOOR MOUNTING INSTALLATION**  
- SECTION B2 SCALE: 3/8" = 1"

E. D. = EDGE DISTANCE (SEE SCHEDULE ON SHEET 8 OF 9)

PRODUCT REVISED as complying with the Florida Building Code Acceptance No 06-0209-02 Expiration Date 02/13/2011  
By *Helmut A. Tillit*  
Miami Dade Product Control Division

PRODUCT REVISED as complying with the Florida Building Code Acceptance No 05-0817-01 Expiration Date 02/13/2006  
By *Helmut A. Tillit*  
Miami Dade Product Control Division

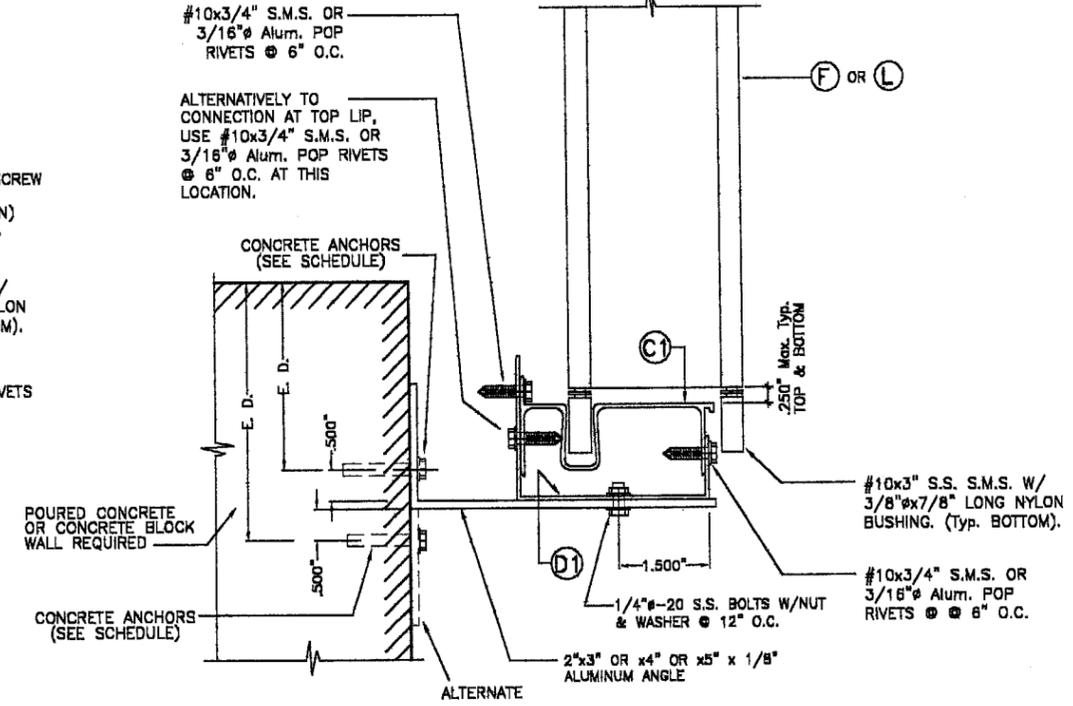
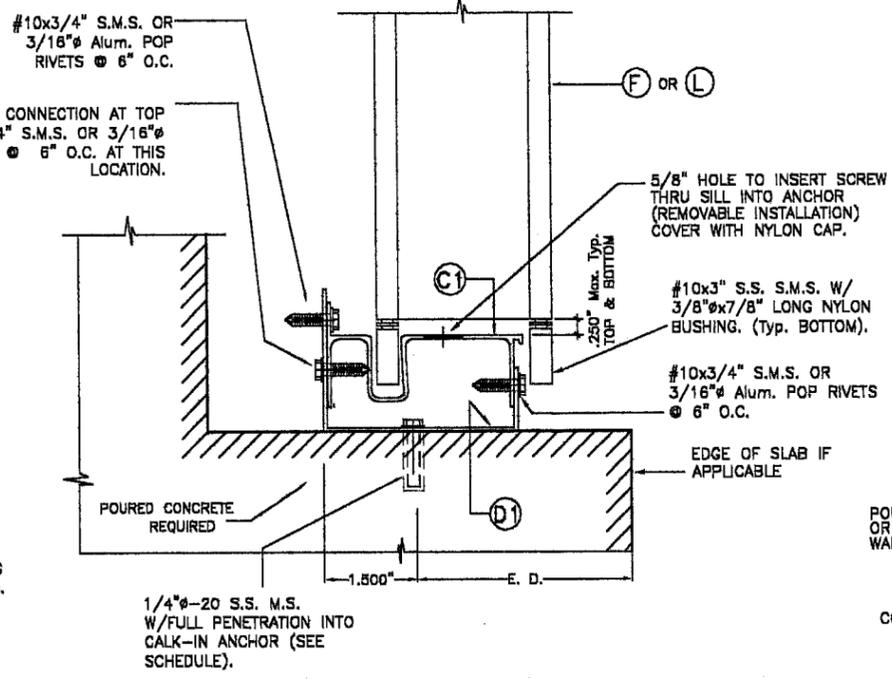
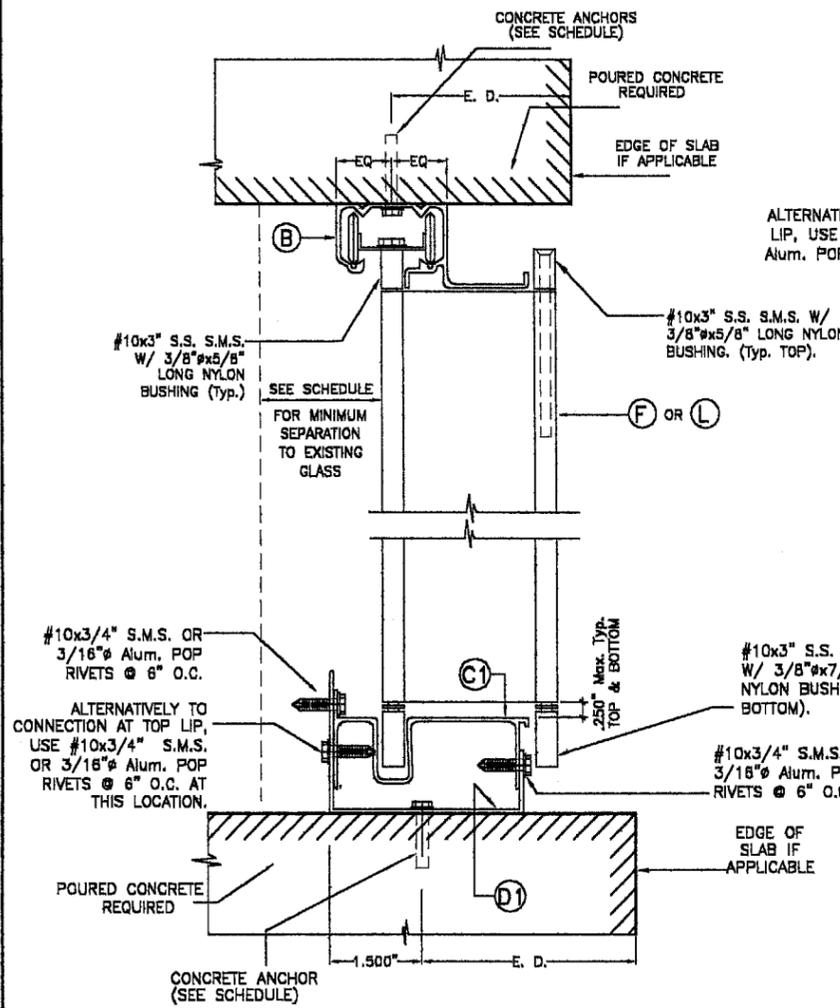
F.B.C. (High Velocity Hurricane Zone)

**REMOVABLE FLOOR MOUNTING INSTALLATION**  
- SECTION B1 SCALE: 3/8" = 1"

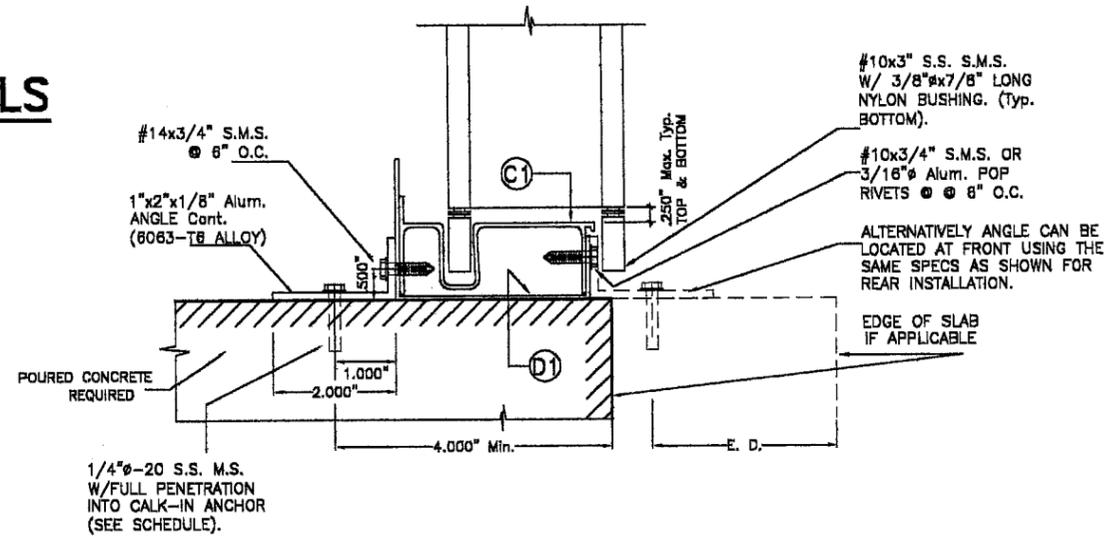
**WALL MOUNTING INSTALLATION (OFFSET)**  
- SECTION C1 SCALE: 3/8" = 1"

<p>TILLIT TESTING &amp; ENGINEERING COMPANY 6355N.W. 38th. St., Ste. 309, VIRGINIA GARDENS, FLORIDA 33168 Phone: (305)871-1330 Fax: (305)871-1031 EB-0006719 WALTER A. TILLIT, Jr., P. E. FLORIDA Lic. # 44167</p>		ASSA/MID-RISE BERTHA ACCORDION SHUTTER		DRAWN BY: J.J.V.	
		AABCO STORM SHUTTER MANUFACTURING, INC. (ASSA # 40) 1577 SW 1st WAY, # EB DEERFIELD BEACH, FLORIDA 33441 PH: (954)428-0208, FAX: (954)428-0804		8/8/05 DATE	
		05-141 DRAWING No		SHEET 2 OF 9	
REV. NO	DESCRIPTION	DATE	REV. NO	DESCRIPTION	DATE
1	OLD 02-554	08/08/03	3	-	-
2	-	-	4	-	-

AUG 11 2005



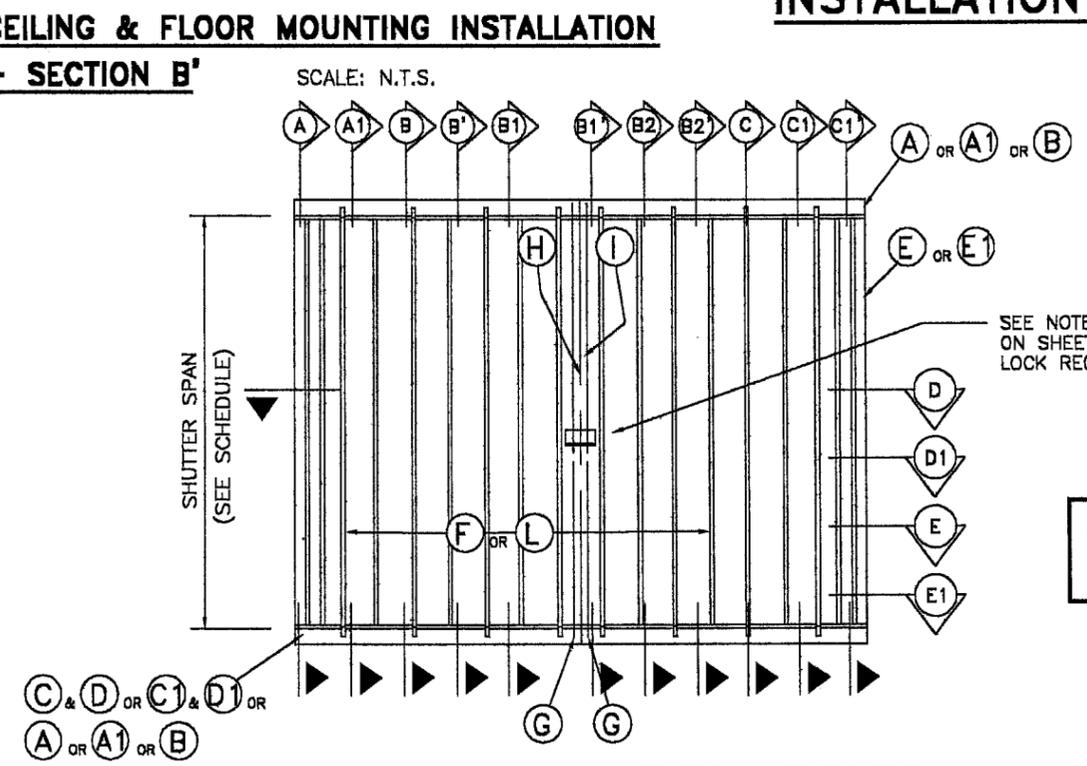
**INSTALLATION DETAILS**



**PRODUCT RENEWED**  
as complying with the Florida Building Code  
Acceptance No 06-0209-02  
Expiration Date 02/13/2011  
By Helmut A. Mohr  
Miami Dade Product Control Division

**PRODUCT REVISED**  
as complying with the Florida Building Code  
Acceptance No 05-0817-01  
Expiration Date 02/13/2006  
By Helmut A. Mohr  
Miami Dade Product Control Division

E. D. = EDGE DISTANCE (SEE SCHEDULE ON SHEET 9 OF 9)



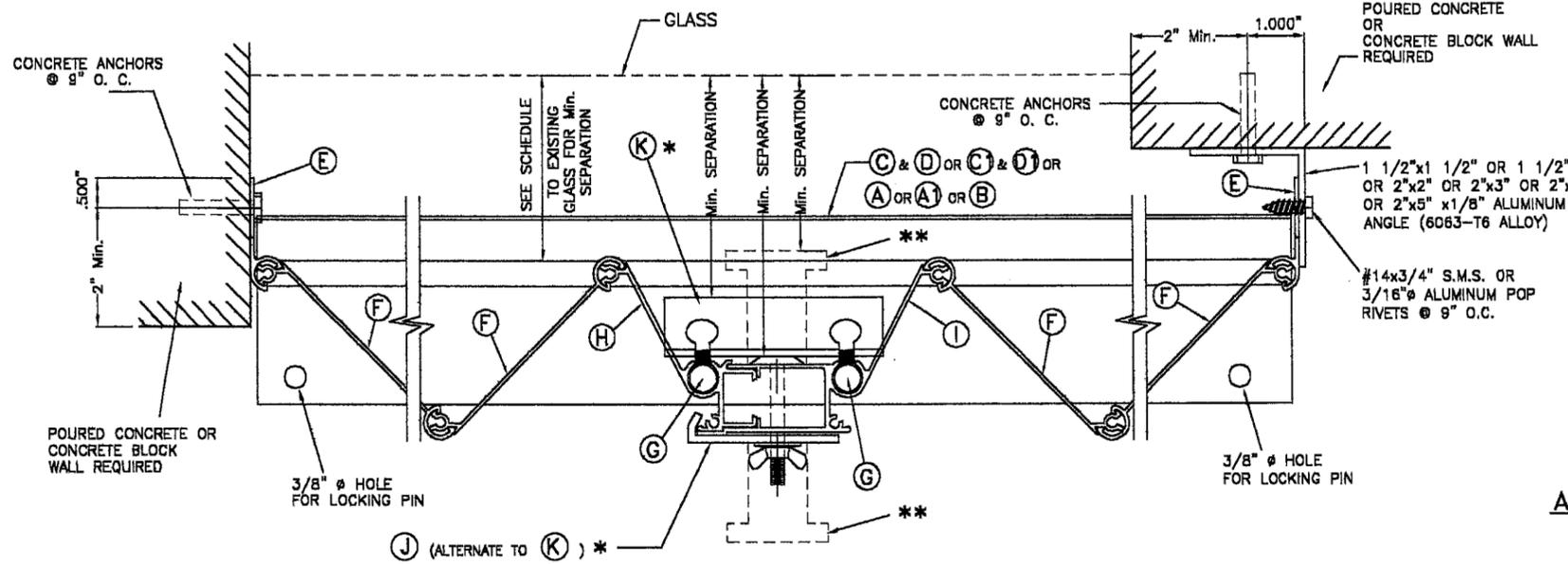
**TILECO inc.**  
TILLIT TESTING & ENGINEERING COMPANY  
6388 NW 36th St., Ste. 305, VIRGINIA GARDENS, FLORIDA 33169  
Phone: (305)871-1530 Fax: (305)871-1531  
EB-006718  
WALTER A. TILLIT Jr., P. E.  
FLORIDA Lic. # 44167

F.B.C. (High Velocity Hurricane Zone)

ASSA/MID-RISE BERTHA ACCORDION SHUTTER			DRAWN BY: J.J.V.		
AABCO STORM SHUTTER MANUFACTURING, INC. (ASSA # 40)			8/8/05 DATE		
1577 SW 1st WAY, # EB DEERFIELD BEACH, FLORIDA 33441 PH:(954)428-0208, FAX:(954)428-0804			05-141 DRAWING No		
REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
1	OLD 02-884	05/05/05	3	-	-
2	-	-	4	-	-

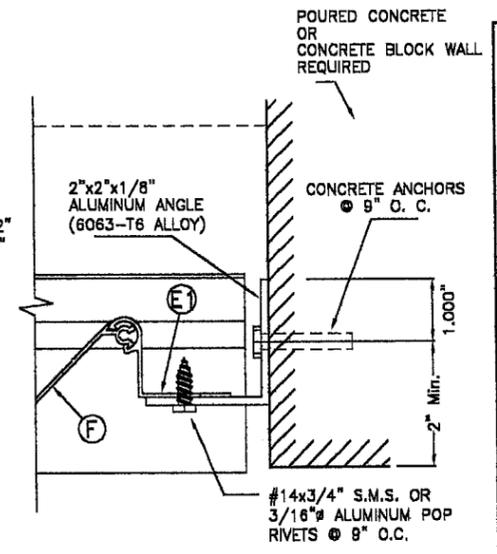
SHEET 3 OF 9

AUG 11 2005



**SECTION D**

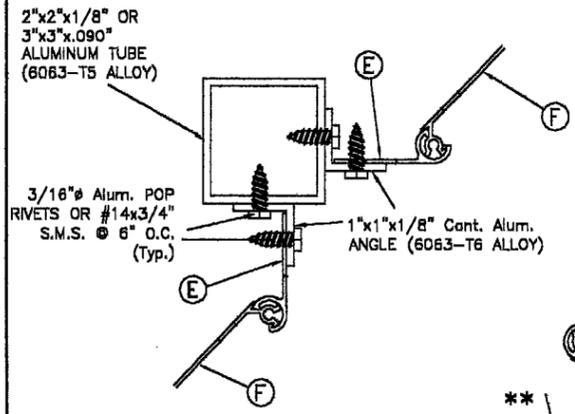
NOTE: SEE NOTES ON LOCKS ON THIS SHEET, VALID ALSO FOR SECTION E1 AND ONE SIDED SHUTTER.  
SCALE: N.T.S.



**ALTERNATE CLOSURE DETAIL W/ (E1)**  
SCALE: 3/4" = 1"

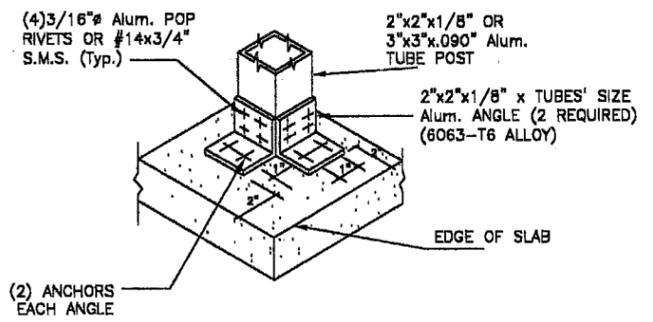
**NOTES ON LOCKS:**

- \* INSIDE LOCKER (K) OR OUTSIDE LOCKER (J) SHALL ALWAYS BE USED FOR ANY SPAN AT INSTALLATIONS WITHIN THE FIRST 30 FEET OF BUILDING, AND FOR SHUTTER SPANS GREATER THAN 8'-0", FOR INSTALLATIONS ABOVE 30 FEET ELEVATION OF BUILDING MEASURED AT BOTTOM OF SHUTTER. INSIDE LOCKER (K) SHALL BE ATTACHED TO (H) & (I) BY MEANS OF 2 THUMB SCREWS ONLY WHEN USING (K) LOCKER. OUTSIDE LOCKER (J) MAY BE USED AS AN INSIDE LOCKER IF ATTACHED TO (H) & (I) W/ 1/4"-20x1" LONG S. S. THREADED BOLT W/ 1/4"-20x5/8" INTERNALLY THREADED ALUMINUM RIVNUT. SEE INSTALLATION DETAIL ON THIS SHEET.
- OUTSIDE LOCKER (J) SHALL BE ATTACHED THRU (H) & (I) W/ 1/4"-20 S.S. SIDEWALK BOLT W/ 7/8" WING NUT OR W/ 1/4"-20x1" LONG S.S. THREADED BOLT W/ 1/4"-20x5/8" INTERNALLY THREADED ALUMINUM RIVNUT. SEE INSTALLATION DETAIL ON THIS SHEET.
- \*\* FOR INSTALLATIONS WITHIN THE FIRST 30 FEET ELEVATION OF BUILDING MEASURED AT BOTTOM OF SHUTTER AND IN ADDITION TO EITHER (K) OR (J) USED LOCKERS, A REGULAR T LOCK MAY BE USED FOR SECURITY PURPOSES AT ANY DESIRED LOCATION OF CENTERMATE (INSIDE OR OUTSIDE). WHEN USED INSIDE, MINIMUM SEPARATION TO GLASS SHALL ALSO BE VERIFIED FROM THE TIP OF SUCH T LOCK OR FROM THE OTHER SHUTTER COMPONENTS SHOWN ON SECTION D (WHICHEVER IS MORE CRITICAL).
- b. FOR INSTALLATIONS ABOVE 30 FEET ELEVATION OF BUILDING MEASURED AT BOTTOM OF SHUTTER AND SHUTTER SPANS UP TO 8'-0", ONE T LOCK MAY BE USED IN LIEU OF LOCKERS (K) OR (J) AT MIDSPAN OF CENTERMATE FACING OUTSIDE OR INSIDE. WHEN USED INSIDE, MINIMUM SEPARATION TO GLASS SHALL ALSO BE VERIFIED FROM THE TIP OF SUCH T LOCK OR FROM THE OTHER SHUTTER COMPONENTS SHOWN ON SECTION D (WHICHEVER IS MORE CRITICAL).

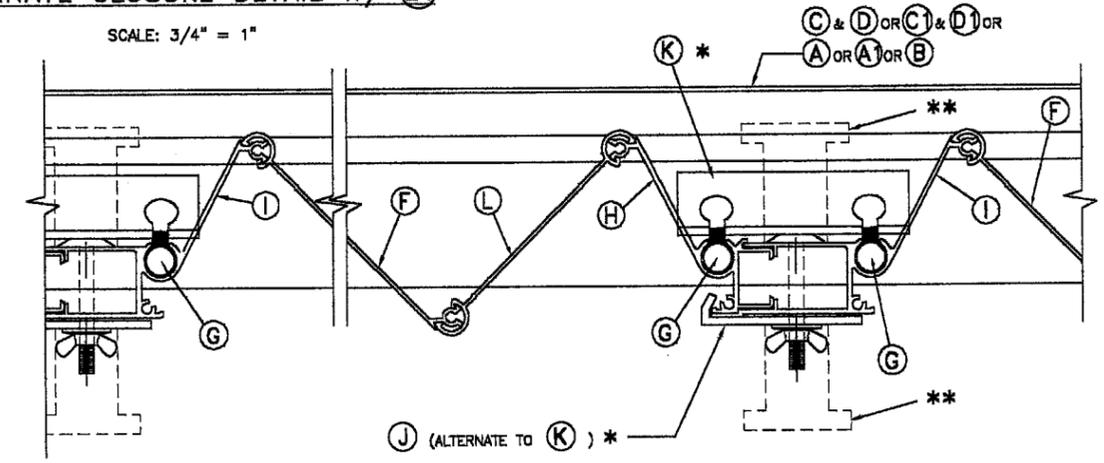


**SECTION E**

SCALE: N.T.S.



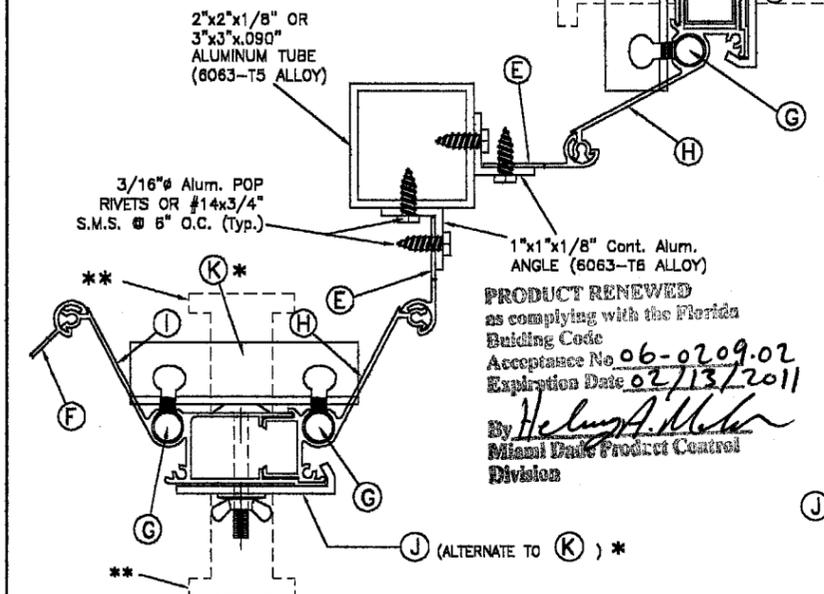
**ISOMETRIC (CORNER POST) & BOTTOM SLABS**  
(Typ. AT TOP & BOTTOM SLABS)



**SECTION D1 (MULTIPLE SHUTTERS)**

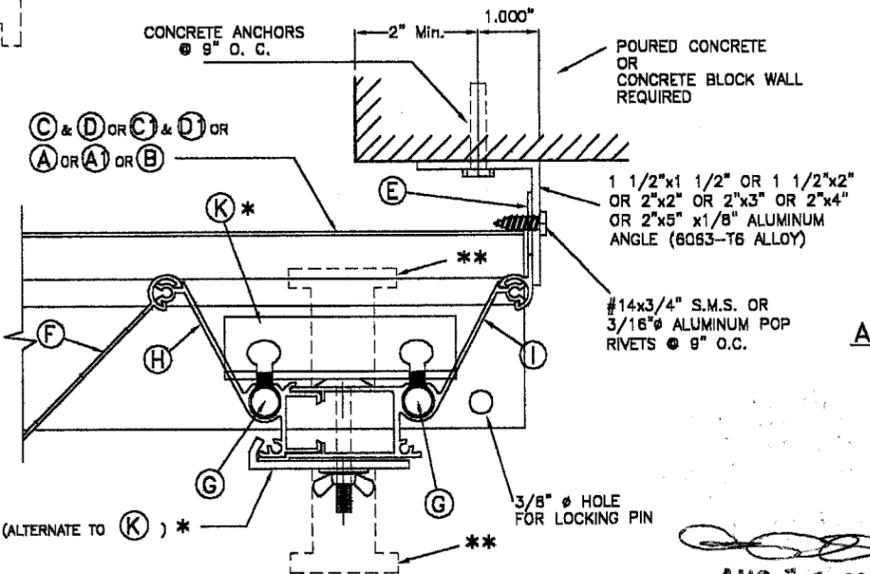
SCALE: N.T.S.

†: SERIES 9444 ALUMINUM (2024-T3 ALLOY) LARGE FLANGE THIN SHEET NUTSERT, PART # 0820, AS MANUFACTURED BY AVDEL CHERRY TEXTORN, PARSIPPENY, NEW JERSEY 07054 OR EQUAL.



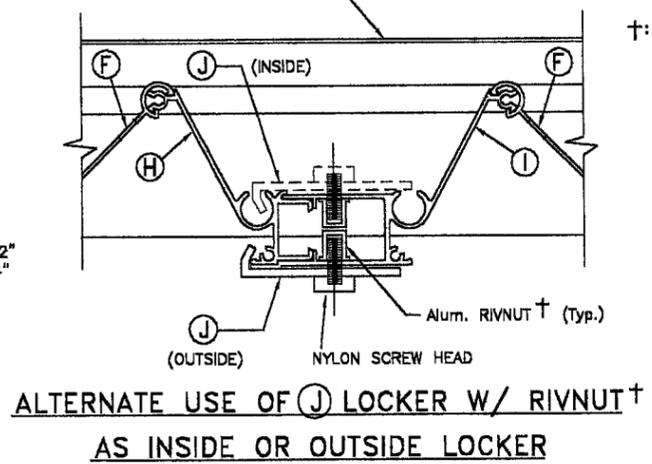
**SECTION E1**

SCALE: N.T.S.



**ONE SIDED SHUTTER: END CONNECTION DETAIL**

SCALE: N.T.S.



**ALTERNATE USE OF (J) LOCKER W/ RIVNUT AS INSIDE OR OUTSIDE LOCKER**

SCALE: N.T.S.

F.B.C. (High Velocity Hurricane Zone)

**TILECO Inc.**  
TILLIT TESTING & ENGINEERING COMPANY  
6355N.W. 36th. St., Ste. 302, VIRGINIA GARDENS, FLORIDA 33168  
Phone: (305)871-1530 Fax: (305)871-1531  
EB-0006719  
WALTER A. TILLIT Jr., P. E.  
FLORIDA Lic. # 44167

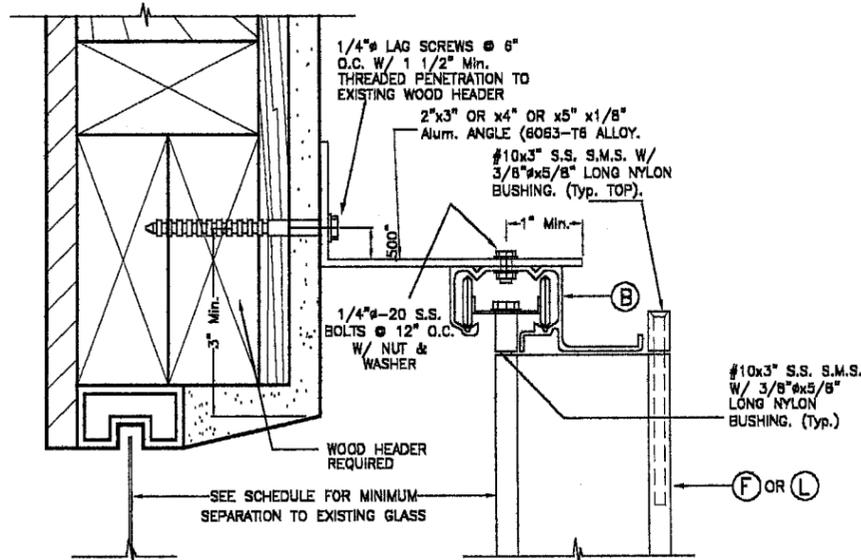
ASSA/MID-RISE BERTHA ACCORDION SHUTTER						DRAWN BY: J.J.V.
AABCO STORM SHUTTER MANUFACTURING, INC. (ASSA # 40)						8/8/05 DATE
1577 SW 1st WAY, # EB DEERFIELD BEACH, FLORIDA 33441 PH:(954)428-0208, FAX:(954)428-0804						05-141 DRAWING No
REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE	SHEET 4 OF 9
1	OLD 02-584	08/08/05	3	-	-	
2	-	-	4	-	-	
3	-	-	5	-	-	

AUG 11 2005

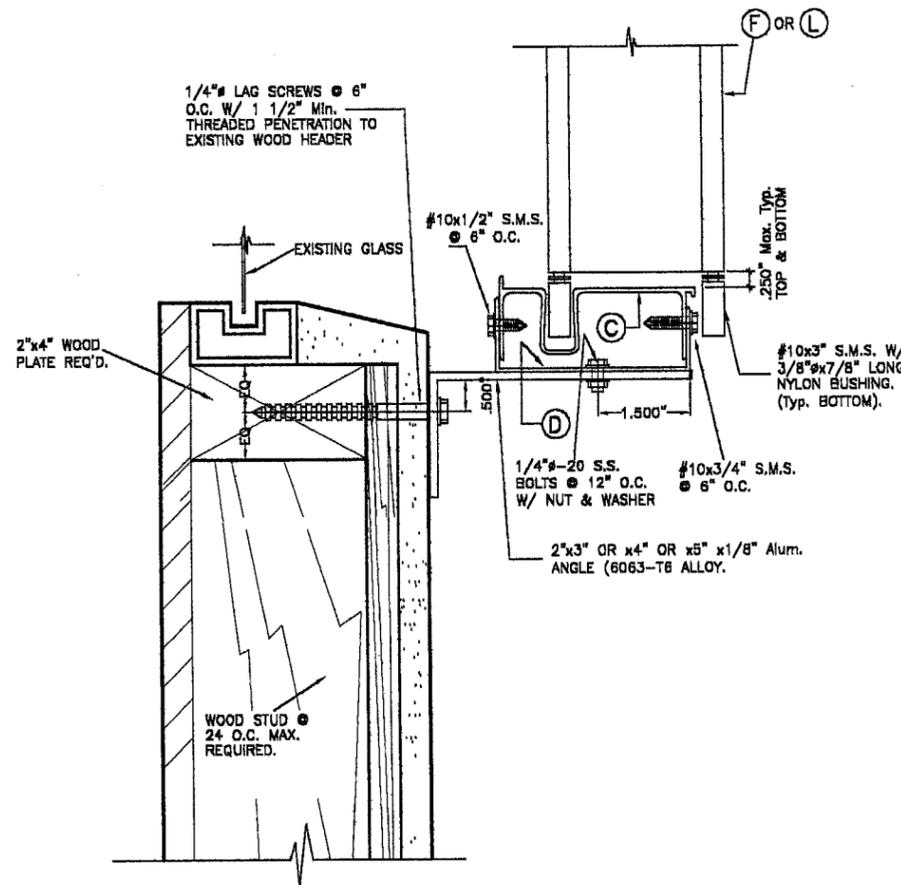
PRODUCT RENEWED as complying with the Florida Building Code Acceptance No 06-0209-02 Expiration Date 02/13/2011  
By Helmut A. Miller  
Miami Dade Product Control Division

PRODUCT REVISED as complying with the Florida Building Code Acceptance No 05-0817-01 Expiration Date 02/13/2006  
By Helmut A. Miller  
Miami Dade Product Control Division

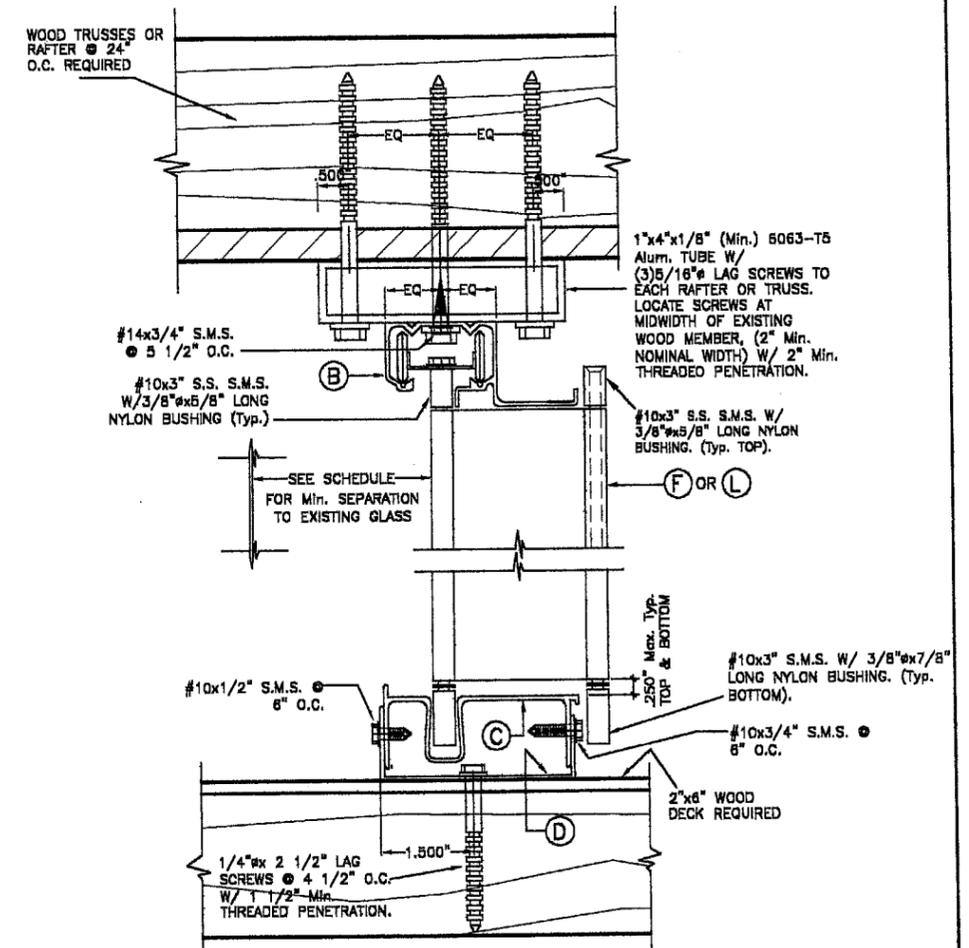
# INSTALLATION DETAILS ON EXISTING WOOD BUILDINGS



**ALTERNATIVE 1**



**ALTERNATIVE 2**



**CEILING & FLOOR MOUNTING INSTALLATION**

**- SECTION B**

SCALE: N.T.S.

**NOTES:**

1. INSTALLATIONS ARE ONLY VALID FOR BUILDINGS WITH DESIGN LOAD UP TO 75.3 p.s.f. AND 8'-0" Max. SHUTTER SPAN.
2. NEW 2" x 6" P. T. TO BE SOUTHERN PINE No. 2, SURFACED DRY WITH 19% M. M. C. W/ SPECIFIC DENSITY OF 0.55.
3. FOR NEW WOOD FRAME CONSTRUCTION: WOOD MEMBERS TO BE SOUTHERN PINE No. 2, W/ SPECIFIC DENSITY OF 0.55 OR EQUAL.

PRODUCT RENEWED  
as complying with the Florida  
Building Code  
Acceptance No 06-0209-02  
Expiration Date 02/13/2011  
By *Heber A. Miller*  
Miami Dade Product Control  
Division

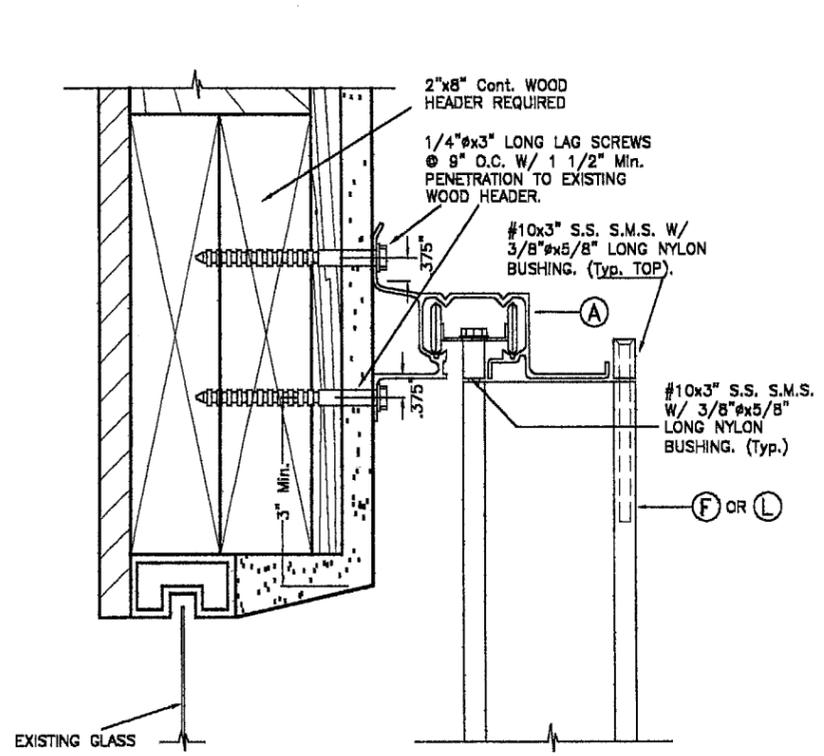
PRODUCT REVISED  
as complying with the Florida  
Building Code  
Acceptance No 05-0817-01  
Expiration Date 02/13/2006  
By *Heber A. Miller*  
Miami Dade Product Control  
Division

F.B.C. (High Velocity Hurricane Zone)

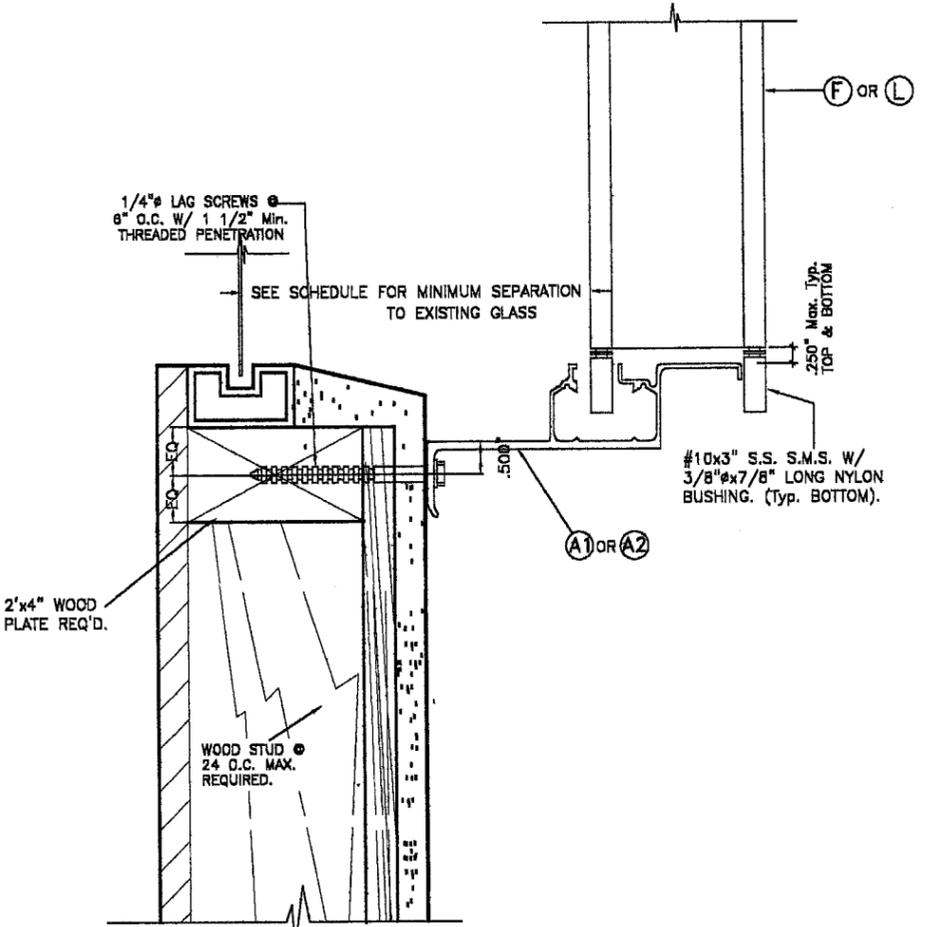
 <b>TILTECO inc.</b> TILLIT TESTING & ENGINEERING COMPANY 8305 N.W. 36th St., Ste. 305, VIRGINIA GARDENS, FLORIDA 33168 Phone: (305)871-1530 Fax: (305)871-1531 EB-0005719 WALTER A. TILLIT Jr., P. E. FLORIDA Lic. # 44167	ASSA/MID-RISE BERTHA ACCORDION SHUTTER	DRAWN BY: J.J.V.
	<b>AABCO STORM SHUTTER MANUFACTURING, INC.</b> (ASSA # 40) 1577 SW 1st WAY, # 8R DEERFIELD BEACH, FLORIDA 33441 PH: (954)428-0208, FAX: (954)428-0804	8/8/05 DATE
	05-141 DRAWING No	SHEET 5 OF 9

AUG 11 2005

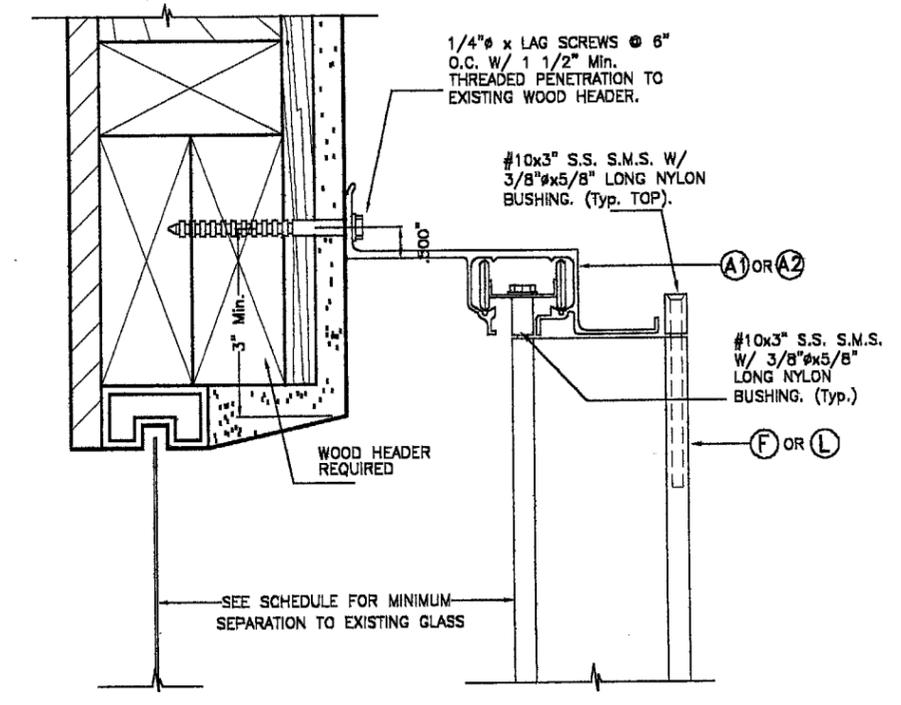
# INSTALLATION DETAILS ON EXISTING WOOD BUILDINGS



**WALL MOUNTING INSTALLATION – SECTION A1**  
SCALE: N.T.S.



**ALTERNATIVE 1**



**ALTERNATIVE 2**  
**WALL MOUNTING INSTALLATION (OFFSET) – SECTION A2**  
SCALE: N.T.S.

- NOTES:**
- INSTALLATIONS ARE ONLY VALID FOR BUILDINGS WITH DESIGN LOAD UP TO 75.3 p.s.f. AND 9'-0" Max. SHUTTER SPAN.
  - NEW 2" x 6" P. T. TO BE SOUTHERN PINE No. 2, SURFACED DRY WITH 19 % M. M. C. W/ SPECIFIC DENSITY OF 0.55.
  - FOR NEW WOOD FRAME CONSTRUCTION: WOOD MEMBERS TO BE SOUTHERN PINE No. 2, W/ SPECIFIC DENSITY OF 0.55 OR EQUAL.

**PRODUCT RENEWED**  
as complying with the Florida  
Building Code  
Acceptance No 06-0209.02  
Expiration Date 02/13/2011  
By *Helmut A. Miller*  
Miami Dade Product Control  
Division

**PRODUCT REVISED**  
as complying with the Florida  
Building Code  
Acceptance No 05-0817.01  
Expiration Date 02/13/2006  
By *Helmut A. Miller*  
Miami Dade Product Control  
Division

*[Signature]*  
AUG 11 2005

**TILECO inc.**  
TILLIT TESTING & ENGINEERING COMPANY  
6355 N.W. 36th St., Ste. 305, VIRGINIA GARDENS, FLORIDA 33166  
Phone: (305)871-1830 Fax: (305)871-1831  
EB-0008719  
WALTER A. TILLIT Jr., P. E.  
FLORIDA Lic. # 44167

F.B.C. (High Velocity Hurricane Zone)

<b>ASSA/MID-RISE BERTHA ACCORDION SHUTTER</b>		DRAWN BY: J.J.V.
<b>AABCO STORM SHUTTER MANUFACTURING, INC.</b> (ASSA # 40)		8/8/05 DATE
1577 SW 1st WAY, # EB DEERFIELD BEACH, FLORIDA 33441 PH:(954)428-0208, FAX:(954)428-0804		05-141 DRAWING No
REV. NO	DESCRIPTION	DATE
1	OLD 02-554	08/08/05
2	-	-
SHEET 6 OF 9		



**MAXIMUM DESIGN PRESSURE RATING "W" (p.s.f.) AND CORRESPONDING MAXIMUM SPAN SCHEDULE.**

(VALID FOR SECTIONS A, A1, B, B1, B2, C & C1 ON SHEET 2 OF 9).

NOTE: DESIGN PRESSURE RATING CORRESPONDS ONLY TO NEGATIVE PRESSURE (SUCTION) LOADS, IN ACCORDANCE WITH ASCE 7-98 CRITERIA FOR A GIVEN OPENING. IF NEGATIVE PRESSURE VALUES COMPLY WITH THE REQUIRED PRESSURE FOR THE OPENING, THE POSITIVE PRESSURE WILL AUTOMATICALLY QUALIFY AND NEED NOT TO BE CHECKED.

MAXIMUM DESIGN LOAD "W" (p.s.f.)	MAXIMUM PANEL SPAN (ft.)		MINIMUM SEPARATION TO GLASS (in.)	
	*	**	*	**
45.1	12'-0"	13'-0"	4"	2 1/2"
47.8	12'-0"	12'-8"	4"	2 1/2"
49.0	12'-0"	12'-6"	4"	2 1/2"
50.5	12'-0"	12'-4"	4"	2 1/2"
52.0	12'-0"	12'-2"	4"	2 1/2"
52.4	12'-0"	12'-1"	4"	2 1/2"
55.0	11'-10"	11'-10"	4"	2 1/4"
55.2	11'-10"	11'-10"	4"	2 1/4"
55.6	11'-4"	11'-9"	4"	2 1/4"
57.2	11'-4"	11'-7"	4"	2 1/4"
58.6	11'-4"	11'-5"	4"	2 1/4"
58.8	11'-4"	11'-5"	4"	2 1/4"
59.5	11'-4"	11'-4"	4"	2 1/4"
59.7	11'-4"	11'-4"	4"	2 1/8"
61.5	11'-2"	11'-2"	4"	2 1/8"
61.8	11'-1"	11'-1"	4"	2 1/8"
61.9	11'-1"	11'-1"	4"	2 1/8"
63.4	11'-0"	11'-0"	4"	2 1/8"
63.6	11'-0"	11'-0"	4"	2 1/8"
63.7	11'-0"	11'-0"	4"	2 1/8"
66.9	10'-8"	10'-8"	4"	2"
67.0	10'-8"	10'-8"	4"	2"

MAXIMUM DESIGN LOAD "W" (p.s.f.)	MAXIMUM PANEL SPAN (ft.)		MINIMUM SEPARATION TO GLASS (in.)	
	*	**	*	**
67.5	10'-8"	10'-8"	4"	2"
70.1	10'-6"	10'-6"	4"	2"
71.1	10'-5"	10'-5"	4"	2"
71.4	10'-4"	10'-4"	4"	2"
71.5	10'-4"	10'-4"	4"	2"
72.9	10'-3"	10'-3"	4"	2"
75.1	10'-1"	10'-1"	4"	2"
75.2	10'-1"	10'-1"	4"	2"
75.3	10'-1"	10'-1"	4"	2"
77.0	10'-0"	10'-0"	3 1/2"	2"
77.5	9'-11"	9'-11"	3 1/2"	2"
78.8	9'-10"	9'-10"	3 1/2"	2"
80.7	9'-9"	9'-8"	3 1/2"	2"
81.5	9'-8"	9'-8"	3 1/2"	2"
82.5	9'-8"	9'-8"	3 1/2"	2"
83.4	9'-7"	9'-7"	3 1/2"	2"
86.2	9'-5"	9'-5"	3 1/2"	2"
86.7	9'-5"	9'-5"	3 1/2"	2"
86.8	9'-5"	9'-5"	3 1/2"	2"
88.5	9'-4"	9'-4"	3 1/2"	2"
90.3	9'-3"	9'-3"	3 1/2"	2"
90.8	9'-2"	9'-2"	3 1/2"	2"

MAXIMUM DESIGN LOAD "W" (p.s.f.)	MAXIMUM PANEL SPAN (ft.)		MINIMUM SEPARATION TO GLASS (in.)	
	*	**	*	**
91.4	9'-2"	9'-2"	3 1/2"	2"
92.7	9'-1"	9'-1"	3 1/2"	2"
93.8	9'-0"	9'-0"	2 7/8"	2"
94.8	9'-0"	9'-0"	2 7/8"	2"
96.6	8'-11"	8'-11"	2 7/8"	2"
96.8	8'-11"	8'-11"	2 7/8"	2"
97.7	8'-10"	8'-10"	2 7/8"	2"
100.5	8'-9"	8'-9"	2 7/8"	2"
101.5	8'-8"	8'-8"	2 7/8"	2"
103.7	8'-7"	8'-7"	2 7/8"	2"
106.5	8'-6"	8'-6"	2 7/8"	2"
108.8	8'-5"	8'-5"	2 7/8"	2"
110.6	8'-4"	8'-4"	2 7/8"	2"
111.0	8'-4"	8'-4"	2 7/8"	2"
114.1	8'-2"	8'-2"	2 7/8"	2"
116.5	8'-2"	8'-2"	2 7/8"	2"
116.9	8'-1"	8'-1"	2 7/8"	2"
117.6	8'-1"	8'-1"	2 7/8"	2"
119.7	8'-0"	8'-0"	2 7/8"	2"
120.0	8'-0"	8'-0"	2 7/8"	2"
121.2	7'-10"	7'-10"	2 7/8"	2"
122.5	7'-9"	7'-9"	2 7/8"	2"

MAXIMUM DESIGN LOAD "W" (p.s.f.)	MAXIMUM PANEL SPAN (ft.)		MINIMUM SEPARATION TO GLASS (in.)	
	*	**	*	**
125.3	7'-7"	7'-7"	2 7/8"	2"
125.8	7'-6"	7'-6"	2 7/8"	2"
126.7	7'-6"	7'-6"	2 7/8"	2"
129.6	7'-4"	7'-4"	2 7/8"	2"
130.9	7'-3"	7'-3"	2 7/8"	2"
131.6	7'-2"	7'-2"	2 7/8"	2"
134.3	7'-1"	7'-1"	2 7/8"	2"
136.2	6'-11"	6'-11"	2 7/8"	2"
137.9	6'-10"	6'-10"	2 7/8"	2"
140.7	6'-9"	6'-9"	2 7/8"	2"
142.8	6'-7"	6'-7"	2 7/8"	2"
143.5	6'-7"	6'-7"	2 7/8"	2"
147.0	6'-5"	6'-5"	2 7/8"	2"
148.4	6'-4"	6'-4"	2 7/8"	2"
152.6	6'-2"	6'-2"	2 7/8"	2"
153.1	6'-2"	6'-2"	2 7/8"	2"
156.8	6'-0"	6'-0"	2 7/8"	2"
157.5	6'-0"	6'-0"	2 7/8"	2"
157.8	6'-0"	6'-0"	2 7/8"	2"
160.8	5'-11"	5'-11"	2 7/8"	2"
161.7	5'-10"	5'-10"	2 7/8"	2"
164.4	5'-9"	5'-9"	2 7/8"	2"

MAXIMUM DESIGN LOAD "W" (p.s.f.)	MAXIMUM PANEL SPAN (ft.)		MINIMUM SEPARATION TO GLASS (in.)	
	*	**	*	**
165.2	5'-9"	5'-9"	2 7/8"	2"
166.1	5'-8"	5'-8"	2 7/8"	2"
168.7	5'-7"	5'-7"	2 7/8"	2"
170.0	5'-7"	5'-7"	2 7/8"	2"
175.6	5'-5"	5'-5"	2 7/8"	2"
176.6	5'-4"	5'-4"	2 7/8"	2"
180.3	5'-3"	5'-3"	2 7/8"	2"
188.0	5'-0"	5'-0"	2 7/8"	2"
195.2	4'-10"	4'-10"	2 7/8"	2"
197.2	4'-10"	4'-10"	2 7/8"	2"
199.1	4'-9"	4'-9"	2 7/8"	2"
204.7	4'-7"	4'-7"	2 7/8"	2"
211.3	4'-6"	4'-6"	2 7/8"	2"
216.9	4'-4"	4'-4"	2 7/8"	2"
221.6	4'-3"	4'-3"	2 7/8"	2"
226.3	4'-2"	4'-2"	2 7/8"	2"

PRODUCT REVISED as complying with the Florida Building Code  
 Acceptance No. 06-0209-02  
 Expiration Date 02/13/2011  
 By Helmut H. Meier  
 Miami Dade Product Control Division

AUG 11 2005

**MAXIMUM DESIGN PRESSURE RATING "W" (p.s.f.) AND CORRESPONDING MAXIMUM ANCHOR SPACING (in.) SCHEDULE. +**

(VALID FOR SECTIONS A, A1, B, B1, B2, C & C1 ON SHEET 2 OF 9).

MAXIMUM DESIGN LOAD "W" (p.s.f.)	WALL MOUNTING INSTALLATION AT TOP OR BOTTOM (TO CONCRETE)			WALL MOUNTING INSTALLATION AT TOP OR BOTTOM (TO MASONRY)			FLOOR/CEILING MOUNTING INSTALLATION TOP OR BOTTOM (TO CONCRETE)		
	NOTE 1	NOTE 2	NOTE 3	NOTE 1	NOTE 2	NOTE 3	NOTE 1	NOTE 2	NOTE 3
FROM 45.1 TO 61.8	9"	9"	9"	9"	9"	3 1/2"	9"	8 1/2"	6"
FROM 61.9 TO 75.3	9"	9"	6 1/2"	9"	5 1/2"	-	9"	7"	5 1/2"
FROM 75.4 TO 91.4	9"	7 1/2"	4 1/2"	8"	2 1/2"	-	9"	6"	5"
FROM 91.5 TO 120.0	9"	3 1/2"	3 1/2"	6"	-	-	7 1/2"	4 1/2"	4 1/2"
FROM 120.1 TO 166.1	5 1/2"	3 1/2"	-	-	-	-	5 1/2"	4 1/2"	-
FROM 166.2 TO 226.3	3 1/2"	4 1/2"	-	-	-	-	4 1/2"	4 1/2"	-

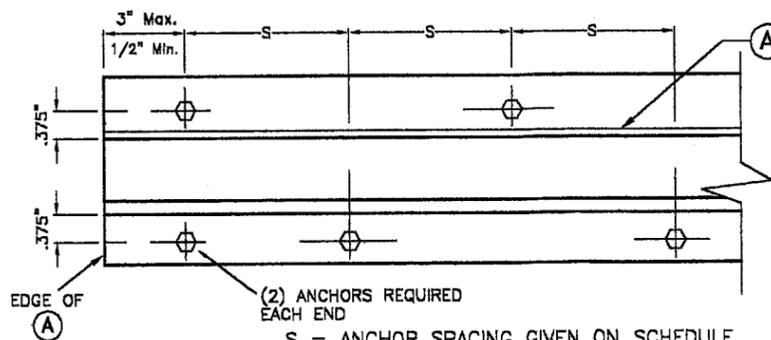
**ANCHOR SPACING LEGEND**

- (1) Max. ANCHOR SPCG. VALID FOR SPANS OF 5'-0" OR LESS.
- (2) Max. ANCHOR SPCG. VALID FOR SPANS GREATER THAN 5'-0" TO 8'-6".
- (3) Max. ANCHOR SPCG. VALID FOR SPANS GREATER THAN 8'-6" TO Max. ALLOWED.

+ USE TAPCON ANCHORS, ZAMAC NAILIN & CALK-INS FOR INSTALLATIONS W/ DESIGN LOADS UP TO 75.3 p.s.f.  
 USE ONLY TAPCON ANCHORS & CALK-INS FOR INSTALLATIONS W/ DESIGN LOADS GREATER THAN 75.3 p.s.f.  
 MAXIMUM ANCHOR SPACINGS ARE VALID FOR 3" EDGE DISTANCE. FOR E. D. LESS THAN 3", REDUCE ANCHOR SPACING BY MULTIPLYING SPACINGS SHOWN ON SCHEDULE BY THE FOLLOWING FACTORS. (NOTE : Min. E. D. FOR CALK-IN ANCHORS IS 2 1/2"). THIS OPERATION SHALL ONLY BE PERFORMED WHEN REQUIRED SPACING RESULTS INTO A MINIMUM OF 3" O.C.

ACTUAL E. D. = EDGE DISTANCE	FACTOR	TAPCON OR CALK-IN	TAPCON OR CALK-IN
2 1/2"	.75	ZAMAC NAILIN	TAPCON OR CALK-IN
2"	.50	UP TO 75.3 p.s.f.	> 75.3 p.s.f. TO 226.3 p.s.f.

**ANCHOR LEGENDS**



ANCHORS USED W/TRACK "A" (TOP & BOTTOM) SHALL BE INSTALLED STAGGERED AT Max. SPACINGS INDICATED ON SCHEDULES.

**TABLE 1:**

MINIMUM SEPARATION BETWEEN GLASS AND SHUTTER FOR A GIVEN SHUTTER SPAN, FOR SHUTTERS INSTALLED WITHIN THE FIRST 30'-0" ABOVE GRADE OF A GIVEN BUILDING. 30'-0" ELEVATION SHALL BE MEASURED AT BOTTOM OF SHUTTER. SEPARATION TO BE MEASURED AS INDICATED ON SECTION D, SHEET 4 OF 9.

SHUTTER SPAN (ft.)	MINIMUM SEPARATION (in.)
LESS OR EQUAL THAN 9'-0"	2 7/8"
> 9'-0" TO 10'-0"	3 1/2"
> 10'-0" TO 12'-0"	4"

- \* FOR SHUTTERS INSTALLED WITHIN THE FIRST 30'-0" ELEVATION OF BUILDING. SEE TABLE 1 FOR MINIMUM SEPARATION TO GLASS FOR SPANS SHORTER THAN THE MAXIMUM ALLOWED SHOWN ON SCHEDULE.
- \*\* FOR SHUTTERS INSTALLED ABOVE 30'-0" ELEVATION OF BUILDING, MEASURED AT BOTTOM OF SHUTTER.

PRODUCT REVISED as complying with the Florida Building Code  
 Acceptance No. 05-0817-01  
 Expiration Date 02/13/2006  
 By Helmut H. Meier  
 Miami Dade Product Control Division

**F.B.C. (High Velocity Hurricane Zone)**

<p>TILLIT TESTING &amp; ENGINEERING COMPANY                  6365 N.W. 36th St., Ste. 306, VIRGINIA GARDENS, FLORIDA 33166                  Phone: (305) 871-1830 • Fax: (305) 871-1831                  EB-0006719                  WALTER A. TILLIT Jr., P. E.                  FLORIDA Lic. # 44167</p>	ASSA/MID-RISE BERTHA ACCORDION SHUTTER DRAWN BY: J.J.V.
	AABCO STORM SHUTTER MANUFACTURING, INC. (ASSA # 40) 1577 SW 1st WAY, # EB DEERFIELD BEACH, FLORIDA 33441 PH: (954) 428-0208, FAX: (954) 428-0804
REV. NO. DESCRIPTION DATE 1 OLD 02-554 08/08/05 2 - - - - -	DATE 8/8/05 05-141 DRAWING No SHEET 8 OF 9

**MAXIMUM DESIGN PRESSURE RATING "W" (p.s.f.) AND CORRESPONDING MAXIMUM SPAN SCHEDULE.**

(VALID FOR SECTIONS B', B1', B2' & C1' ON SHEET 3 OF 9).

NOTE: DESIGN PRESSURE RATING CORRESPONDS ONLY TO NEGATIVE PRESSURE (SUCTION) LOADS, IN ACCORDANCE WITH ASCE 7-98 CRITERIA FOR A GIVEN OPENING. IF NEGATIVE PRESSURE VALUES COMPLY WITH THE REQUIRED PRESSURE FOR THE OPENING, THE POSITIVE PRESSURE WILL AUTOMATICALLY QUALIFY AND NEED NOT TO BE CHECKED.

MAXIMUM DESIGN LOAD "W" (p.s.f.)	MAXIMUM PANEL SPAN (ft.)		MINIMUM SEPARATION TO GLASS (in.)	
	*	**	*	**
45.1	12'-0"	13'-3"	4"	3"
47.8	12'-0"	13'-1"	4"	3"
49.0	12'-0"	13'-0"	4"	3"
50.5	12'-0"	12'-11"	4"	3"
52.0	12'-0"	12'-10"	4"	3"
52.4	12'-0"	12'-10"	4"	3"
55.0	12'-0"	12'-7"	4"	3"
55.2	12'-0"	12'-7"	4"	3"
55.6	12'-0"	12'-8"	4"	3"
57.2	12'-0"	12'-4"	4"	2 7/8"
58.6	12'-0"	12'-2"	4"	2 7/8"
58.8	12'-0"	12'-2"	4"	2 7/8"
59.5	12'-0"	12'-1"	4"	2 7/8"
59.7	12'-0"	12'-1"	4"	2 7/8"
61.5	11'-11"	11'-11"	4"	2 3/4"
61.8	11'-10"	11'-10"	4"	2 3/4"
61.9	11'-10"	11'-10"	4"	2 3/4"
63.4	11'-9"	11'-9"	4"	2 3/4"
63.6	11'-8"	11'-8"	4"	2 3/4"
63.7	11'-8"	11'-8"	4"	2 3/4"
66.9	11'-5"	11'-5"	4"	2 3/4"
67.0	11'-5"	11'-5"	4"	2 3/4"

MAXIMUM DESIGN LOAD "W" (p.s.f.)	MAXIMUM PANEL SPAN (ft.)		MINIMUM SEPARATION TO GLASS (in.)	
	*	**	*	**
67.5	11'-4"	11'-4"	4"	2 1/2"
70.1	11'-2"	11'-2"	4"	2 1/2"
71.1	11'-1"	11'-1"	4"	2 1/2"
71.4	11'-0"	11'-0"	4"	2 1/2"
71.5	11'-0"	11'-0"	4"	2 1/2"
72.9	10'-11"	10'-11"	4"	2 1/2"
75.1	10'-9"	10'-9"	4"	2 1/2"
75.2	10'-9"	10'-9"	4"	2 1/2"
75.3	10'-9"	10'-9"	4"	2 1/2"
77.0	10'-8"	10'-8"	4"	2 1/2"
77.5	10'-7"	10'-7"	4"	2 3/8"
78.8	10'-6"	10'-6"	4"	2 3/8"
80.7	10'-5"	10'-5"	4"	2 3/8"
81.5	10'-4"	10'-4"	4"	2 3/8"
82.5	10'-3"	10'-3"	4"	2 3/8"
83.4	10'-3"	10'-3"	4"	2 3/8"
86.2	10'-0"	10'-0"	3 1/2"	2 3/8"
86.7	10'-0"	10'-0"	3 1/2"	2 3/8"
86.8	10'-0"	10'-0"	3 1/2"	2 3/8"
88.5	9'-11"	9'-11"	3 1/2"	2 1/4"
89.3	9'-10"	9'-10"	3 1/2"	2 1/4"
90.8	9'-10"	9'-10"	3 1/2"	2 1/4"

MAXIMUM DESIGN LOAD "W" (p.s.f.)	MAXIMUM PANEL SPAN (ft.)		MINIMUM SEPARATION TO GLASS (in.)	
	*	**	*	**
91.4	9'-9"	9'-9"	3 1/2"	2 1/4"
92.7	9'-8"	9'-8"	3 1/2"	2 1/4"
93.8	9'-8"	9'-8"	3 1/2"	2 1/4"
94.8	9'-7"	9'-7"	3 1/2"	2 1/4"
96.6	9'-6"	9'-6"	3 1/2"	2 1/4"
96.8	9'-6"	9'-6"	3 1/2"	2 1/8"
97.7	9'-5"	9'-5"	3 1/2"	2 1/8"
100.5	9'-4"	9'-4"	3 1/2"	2 1/8"
101.5	9'-3"	9'-3"	3 1/2"	2 1/8"
103.7	9'-2"	9'-2"	3 1/2"	2 1/8"
106.5	9'-0"	9'-0"	2 1/2"	2 1/8"
108.8	8'-11"	8'-11"	2 1/2"	2 1/8"
110.8	8'-11"	8'-11"	2 1/2"	2 1/8"
114.1	8'-9"	8'-9"	2 1/2"	2"
116.5	8'-7"	8'-7"	2 1/2"	2"
116.9	8'-6"	8'-6"	2 1/2"	2"
117.6	8'-6"	8'-6"	2 1/2"	2"
119.7	8'-4"	8'-4"	2 1/2"	2"
120.0	8'-4"	8'-4"	2 1/2"	2"
121.2	8'-3"	8'-3"	2 1/2"	2"
122.5	8'-2"	8'-2"	2 1/2"	2"

MAXIMUM DESIGN LOAD "W" (p.s.f.)	MAXIMUM PANEL SPAN (ft.)		MINIMUM SEPARATION TO GLASS (in.)	
	*	**	*	**
125.3	8'-0"	8'-0"	2 1/2"	2"
125.8	7'-11"	7'-11"	2 1/2"	2"
126.7	7'-11"	7'-11"	2 1/2"	2"
129.6	7'-8"	7'-8"	2 1/2"	2"
130.9	7'-8"	7'-8"	2 1/2"	2"
131.6	7'-7"	7'-7"	2 1/2"	2"
134.3	7'-5"	7'-5"	2 1/2"	2"
136.2	7'-4"	7'-4"	2 1/2"	2"
137.9	7'-3"	7'-3"	2 1/2"	2"
140.7	7'-1"	7'-1"	2 1/2"	2"
142.8	7'-0"	7'-0"	2 1/2"	2"
143.5	6'-11"	6'-11"	2 1/2"	2"
147.0	6'-10"	6'-10"	2 1/2"	2"
148.4	6'-8"	6'-8"	2 1/2"	2"
152.6	6'-6"	6'-6"	2 1/2"	2"
153.1	6'-6"	6'-6"	2 1/2"	2"
156.8	6'-4"	6'-4"	2 1/2"	2"
157.5	6'-4"	6'-4"	2 1/2"	2"
157.8	6'-4"	6'-4"	2 1/2"	2"
160.6	6'-2"	6'-2"	2 1/2"	2"
161.7	6'-2"	6'-2"	2 1/2"	2"
164.4	6'-1"	6'-1"	2 1/2"	2"

MAXIMUM DESIGN LOAD "W" (p.s.f.)	MAXIMUM PANEL SPAN (ft.)		MINIMUM SEPARATION TO GLASS (in.)	
	*	**	*	**
165.2	6'-0"	6'-0"	2 1/2"	2"
168.1	5'-11"	5'-11"	2 1/2"	2"
168.7	5'-11"	5'-11"	2 1/2"	2"
170.0	5'-10"	5'-10"	2 1/2"	2"
175.6	5'-8"	5'-8"	2 1/2"	2"
176.6	5'-8"	5'-8"	2 1/2"	2"
180.3	5'-6"	5'-6"	2 1/2"	2"
188.0	5'-4"	5'-4"	2 1/2"	2"
195.2	5'-1"	5'-1"	2 1/2"	2"
197.2	5'-1"	5'-1"	2 1/2"	2"
199.1	5'-0"	5'-0"	2 1/2"	2"
204.7	4'-11"	4'-11"	2 1/2"	2"
211.3	4'-9"	4'-9"	2 1/2"	2"
216.8	4'-7"	4'-7"	2 1/2"	2"
221.6	4'-6"	4'-6"	2 1/2"	2"
226.3	4'-5"	4'-5"	2 1/2"	2"

**MAXIMUM DESIGN PRESSURE RATING "W" (p.s.f.) AND CORRESPONDING MAXIMUM ANCHOR SPACING (in.) SCHEDULE. +**

(VALID FOR SECTIONS B', B1', B2' & C1' ON SHEET 3 OF 9).

MAXIMUM DESIGN LOAD "W" (p.s.f.)	WALL MOUNTING INSTALLATION AT TOP OR BOTTOM (TO CONCRETE)			WALL MOUNTING INSTALLATION AT TOP OR BOTTOM (TO MASONRY)			FLOOR/CEILING MOUNTING INSTALLATION TOP OR BOTTOM (TO CONCRETE)		
	NOTE 1	NOTE 2	NOTE 3	NOTE 1	NOTE 2	NOTE 3	NOTE 1	NOTE 2	NOTE 3
FROM 45.1 TO 61.8	9"	9"	9"	9"	9"	3 1/2"	9"	8 1/2"	6"
FROM 61.9 TO 75.3	9"	9"	6 1/2"	9"	5 1/2"	-	9"	7"	5 1/2"
FROM 75.4 TO 91.4	9"	7 1/2"	4 1/2"	8"	2 1/2"	-	9"	6"	5"
FROM 91.5 TO 120.0	9"	3 1/2"	3 1/2"	6"	-	-	7 1/2"	4 1/2"	4 1/2"
FROM 120.1 TO 168.1	5 1/2"	3 1/2"	-	-	-	-	5 1/2"	4 1/2"	-
FROM 168.2 TO 226.3	3 1/2"	4 1/2"	-	-	-	-	4 1/2"	4 1/2"	-

**ANCHOR SPACING LEGEND**

- (1) Max. ANCHOR SPCG. VALID FOR SPANS OF 5'-0" OR LESS.
- (2) Max. ANCHOR SPCG. VALID FOR SPANS GREATER THAN 5'-0" TO 8'-6".
- (3) Max. ANCHOR SPCG. VALID FOR SPANS GREATER THAN 8'-6" TO Max. ALLOWED.

+ USE TAPCON ANCHORS, ZAMAC NAILIN & CALK-INS FOR INSTALLATIONS W/ DESIGN LOADS UP TO 75.3 p.s.f. USE ONLY TAPCON ANCHORS & CALK-INS FOR INSTALLATIONS W/ DESIGN LOADS GREATER THAN 75.3 p.s.f. MAXIMUM ANCHOR SPACINGS ARE VALID FOR 3" EDGE DISTANCE. FOR E. D. LESS THAN 3", REDUCE ANCHOR SPACING BY MULTIPLYING SPACINGS SHOWN ON SCHEDULE BY THE FOLLOWING FACTORS. (NOTE : Min. E. D. FOR CALK-IN ANCHORS IS 2 1/2"). THIS OPERATION SHALL ONLY BE PERFORMED WHEN REQUIRED SPACING RESULTS INTO A MINIMUM OF 3" O.C.

ACTUAL E. D.= EDGE DISTANCE	FACTOR
2 1/2"	.75
2"	.50

TAPCON OR CALK-IN	TAPCON OR CALK-IN
ZAMAC NAILIN	
UP TO 75.3 p.s.f.	> 75.3 p.s.f. TO 226.3 p.s.f.

**ANCHOR LEGENDS**

**TABLE 1:**

MINIMUM SEPARATION BETWEEN GLASS AND SHUTTER FOR A GIVEN SHUTTER SPAN, FOR SHUTTERS INSTALLED WITHIN THE FIRST 30'-0" ABOVE GRADE OF A GIVEN BUILDING. 30'-0" ELEVATION SHALL BE MEASURED AT BOTTOM OF SHUTTER. SEPARATION TO BE MEASURED AS INDICATED ON SECTION D, SHEET 4 OF 9.

SHUTTER SPAN (ft.)	MINIMUM SEPARATION (in.)
LESS OR EQUAL THAN 9'-0"	2 1/2"
> 9'-0" TO 10'-0"	3 1/2"
> 10'-0" TO 12'-0"	4"

- \* FOR SHUTTERS INSTALLED WITHIN THE FIRST 30'-0" ELEVATION OF BUILDING. SEE TABLE 1 FOR MINIMUM SEPARATION TO GLASS FOR SPANS SHORTER THAN THE MAXIMUM ALLOWED SHOWN ON SCHEDULE.
- \*\* FOR SHUTTERS INSTALLED ABOVE 30'-0" ELEVATION OF BUILDING, MEASURED AT BOTTOM OF SHUTTER.

**PRODUCT RENEWED**  
as complying with the Florida Building Code  
Acceptance No. 06-0209.02  
Expiration Date 02/13/2011  
By Helmut A. Miller  
Miami Dade Product Control Division

**PRODUCT REVISED**  
as complying with the Florida Building Code  
Acceptance No. 05-0817.01  
Expiration Date 02/13/2006  
By Helmut A. Miller  
Miami Dade Product Control Division

F.B.C. (High Velocity Hurricane Zone)

 TILLIT TESTING & ENGINEERING COMPANY 6356N.W. 36th St., Ste. 305, VIRGINIA GARDENS, FLORIDA 33166 Phone: (305)871-1530 Fax: (305)871-1531 EB-0008719 WALTER A. TILLIT Jr., P. E. FLORIDA Lic. # 44167	ASSA/MID-RISE BERTHA ACCORDION SHUTTER <b>AABCO STORM SHUTTER MANUFACTURING, INC.</b> (ASSA # 40) 1577 SW 1st WAY, # EB DEERFIELD BEACH, FLORIDA 33441 PH:(954)428-0208, FAX:(954)428-0804	DRAWN BY: J.J.V. 8/8/05 DATE 05-141 DRAWING No
	REV. NO. DESCRIPTION DATE REV. No. DESCRIPTION DATE 1 OLD 02-554 05/08/05 3 - - 2 - - - 4 - -	SHEET 9 OF 9

AUG 11 2005