



BUILDING CODE COMPLIANCE OFFICE (BCCO)
PRODUCT CONTROL DIVISION

MIAMI-DADE COUNTY, FLORIDA
METRO-DADE FLAGLER BUILDING
140 WEST FLAGLER STREET, SUITE 1603
MIAMI, FLORIDA 33130-1563
(305) 375-2901 FAX (305) 375-2908

www.buldingcodeonline.com

NOTICE OF ACCEPTANCE (NOA)

PGT Industries
1070 Technology Drive
Nokomis, FL 34275

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code. This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series HR-810 Mid-Rise Aluminum Horizontal Roller Window – LMI

APPROVAL DOCUMENT: Drawing No. 4121-1, titled "Alum. Horizontal Roller Window, LG Missile", sheets 1 through 6 of 6, dated 4/22/02 with revision E dated 9/26/06, prepared by manufacturer, signed and sealed by Robert L. Clark, P.E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Division.

MISSILE IMPACT RATING: Large and Small Missile Impact Resistant

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official. This NOA revises NOA # 02-0719.07 and consists of this page 1 and evidence pages E-1 and E-2, as well as approval document mentioned above.

The submitted documentation was reviewed by **Manuel Perez, P.E.**



NOA No. 06-0717.03
Expiration Date: January 2, 2008
Approval Date: November 9, 2006
Page 1

PGT Industries

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

A. DRAWINGS

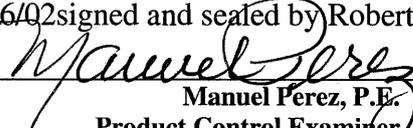
1. Manufacturer's die drawings and sections.
2. Drawing No **4121-1**, Sheets 1 through 6 of 6, titled "Alum. Horizontal Roller Window, LG Missile", dated 4/22/02, with revision E dated 9/29/06, prepared by manufacturer, signed and sealed by Robert L. Clark, P.E.

B. TESTS

1. Test reports on 1) Large Missile Impact Test per FBC, TAS 201-94
2) Cyclic Wind Pressure Loading per FBC, TAS 203-94
along with marked-up drawings and installation diagram of a series HR-810 aluminum horizontal sliding window, glazed with 7/16" HS laminated glass, prepared by Fenestration Testing Laboratory, Inc., Test Report No. **FTL-4855**, dated 03/06/06, signed and sealed by Edmundo Largaespada, P.E.
2. Test reports on 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Forced Entry Test, per FBC 2411 3.2.1, TAS 202-94
along with marked-up drawings and installation diagram of a series HR-810 aluminum horizontal sliding window, glazed with 1/4" temp. glass, prepared by Fenestration Testing Laboratory, Inc., Test Report No. **FTL-4854**, dated 03/06/06, signed and sealed by Edmundo Largaespada, P.E.
3. Test reports on 1) Air Infiltration Test, per SFBC, PA 202-94
2) Uniform Static Air Pressure Test, Loading per SFBC PA 202-94
3) Water Resistance Test, per SFBC, PA 202-94
4) Large Missile Impact Test per SFBC, PA 201-94
5) Cyclic Wind Pressure Loading per SFBC, PA 203-94
6) Forced Entry Test, per SFBC 3603.2 (b) and PA 202-94
along with marked-up drawings and installation diagram of a series HR-810 aluminum horizontal sliding window, prepared by Fenestration Testing Laboratory, Inc., Test Report No. **FTL-3259**, dated February 22, 2002, signed and sealed by Luis Antonio Figueredo, P.E. (*Submitted under NOA # 02-0719.07*)

C. CALCULATIONS

1. Anchor Calculations and structural analysis, complying with FBC-2004, prepared by manufacturer, dated 03/27/06 revised on 10/3/06, signed and sealed by Robert L. Clark, P.E.
Complies with ASTM E1300-98
2. Anchor Calculations and structural analysis, prepared by manufacturer, dated 04/24/02, 7/12/02 and 7/30/02, , revised on 11/26/02 signed and sealed by Robert L. Clark, P.E. (*Submitted under NOA # 02-0719.07*)


Manuel Perez, P.E.
Product Control Examiner
NOA No. 06-0717.03
Expiration Date: January 2, 2008
Approval Date: November 9, 2006

PGT Industries

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

D. QUALITY ASSURANCE

1. Miami Dade Building Code Compliance Office (BCCO).

E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. **01-1204.01** issued to E.I. DuPont DeNemours for "Sentry Glass Plus" dated 01/17/02, expiring on 01/14/07.
2. Notice of Acceptance No. **03-0415.13** issued to Solutia, Inc. for "Vanceva Composites used for lamination of glass" dated 12/11/03, expiring on 12/11/08.
3. Notice of Acceptance No. **04-0721.01** issued to Elco Textron Inc. for "Tapcon Concrete Anchors" dated 03/09/06, expiring on 01/08/11.
4. Notice of Acceptance No. **03-0225.05** issued to Elco Textron Inc. for "Concrete-Flex SS4 Concrete & Masonry Screw" dated 05/22/03, expiring on 04/14/08.

F. STATEMENTS

1. Statement letter of conformance, dated October 6, 2006, signed and sealed by Robert L. Clark, P.E.
2. Statement letter of no financial interest, dated October 6, 2006, signed and sealed by Robert L. Clark, P.E.
3. Laboratory compliance letter for Test Report no. **FTL- 4855**, issued by Fenestration Testing Laboratory, Inc., dated March 9, 2006, signed and sealed by Edmundo Largaespada, P.E.
4. Laboratory compliance letter for Test Report no. **FTL-3259**, issued by Fenestration Testing Laboratory, Inc., dated March 26, 2002, signed and sealed by Luis Figueredo, P.E. (*Submitted under NOA # 02-0719.07*)

G. OTHER

1. Notice of Acceptance No. **02-0719.07**, issued to PGT Industries for their Series "HR-810 Mid-Rise Aluminum Horizontal Roller Window – Large Missile Impact, approved on 01/02/03 and expiring on 01/02/08.


Manuel Perez, P.E.
Product Control Examiner
NOA No. 06-0717.03

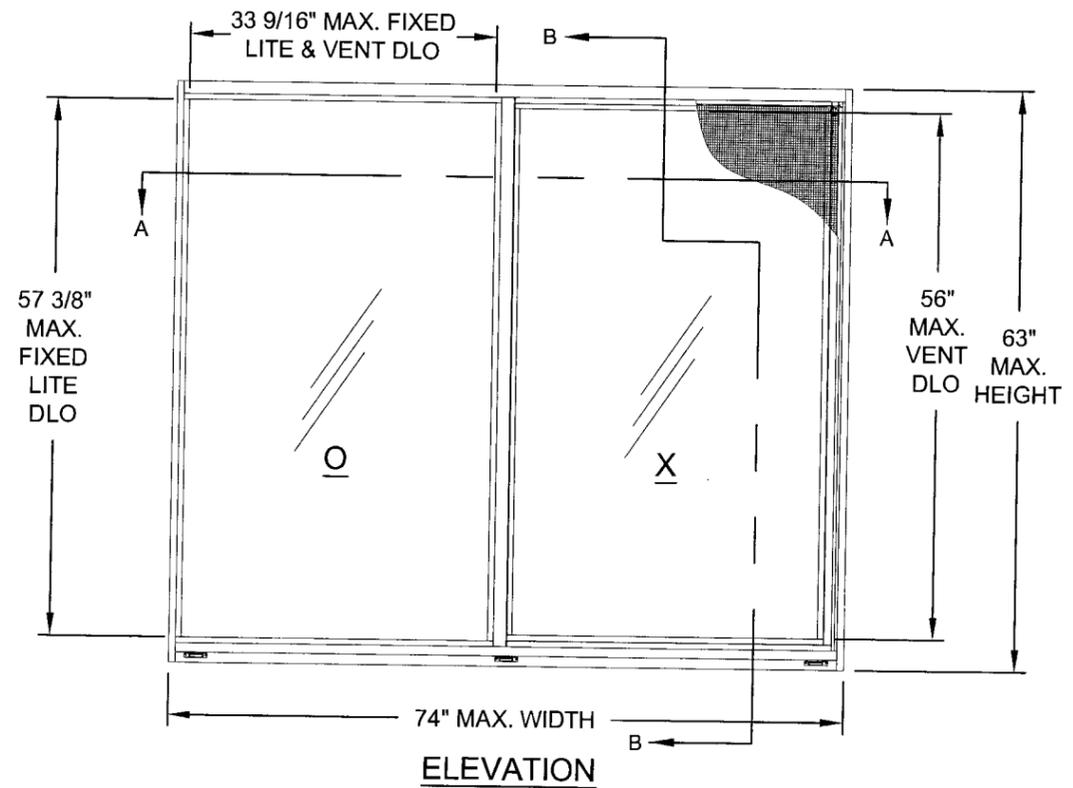
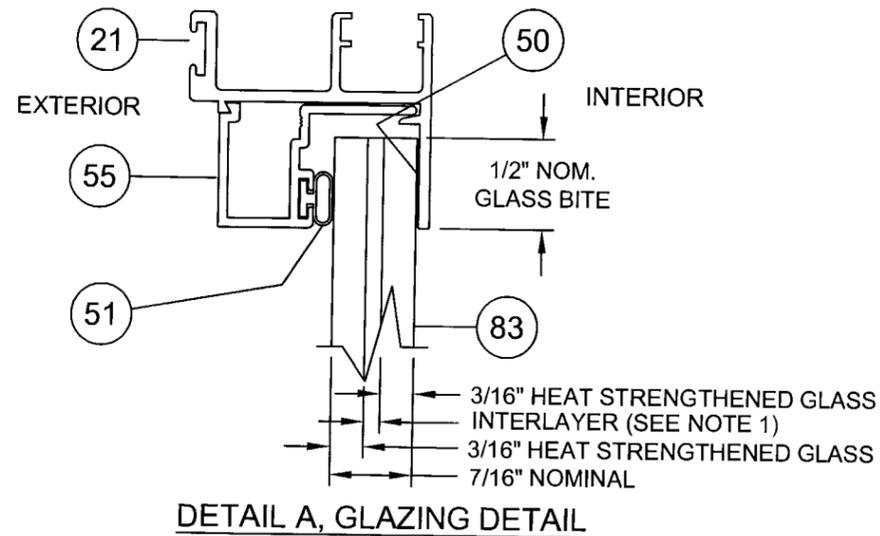
Expiration Date: January 2, 2008
Approval Date: November 9, 2006

GENERAL NOTES: LARGE MISSILE HORIZONTAL ROLLER WINDOW

1. GLAZING: 7/16" LAMI, CONSISTING OF (2) LITES OF 3/16" HEAT STRENGTHENED GLASS WITH AN INTERLAYER OF SENTRY GLASS PLUS OR VANCEVA STORM.
2. CONFIGURATIONS: OX, XO
3. DESIGN PRESSURES: (SEE TABLE 1.)
 - △ A. NEGATIVE DESIGN LOADS BASED ON TESTED PRESSURE AND GLASS TABLES ASTM E 1300-98 OR ASTM E 1300-02.
 - B. POSITIVE DESIGN LOADS BASED ON WATER TEST PRESSURE AND GLASS TABLES ASTM E 1300-98 OR ASTM E 1300-02.
4. ANCHORAGE FOR MIAMI-DADE COUNTY: THE 33 1/3% STRESS INCREASE HAS NOT BEEN USED IN THE DESIGN OF THIS PRODUCT. SEE SHEETS 5 AND 6 FOR ANCHORAGE SPACING AND DETAILS.
5. SHUTTERS ARE NOT REQUIRED.
6. FRAME AND PANEL CORNERS SEALED WITH NARROW JOINT SEALANT OR GASKET.
7. REFERENCE TEST REPORTS: FTL-3259 AND FTL-4855.

NOA DRAWING MAP

	SHEET
GENERAL NOTES.....	1
GLAZING DETAILS.....	1
DESIGN PRESSURES.....	1
ELEVATION.....	1
VERT. SECTIONS.....	2
HORIZ. SECTIONS.....	2
PARTS LIST.....	3
EXTRUSIONS.....	4
CORNER DETAIL.....	2
ANCHORAGE.....	5-6



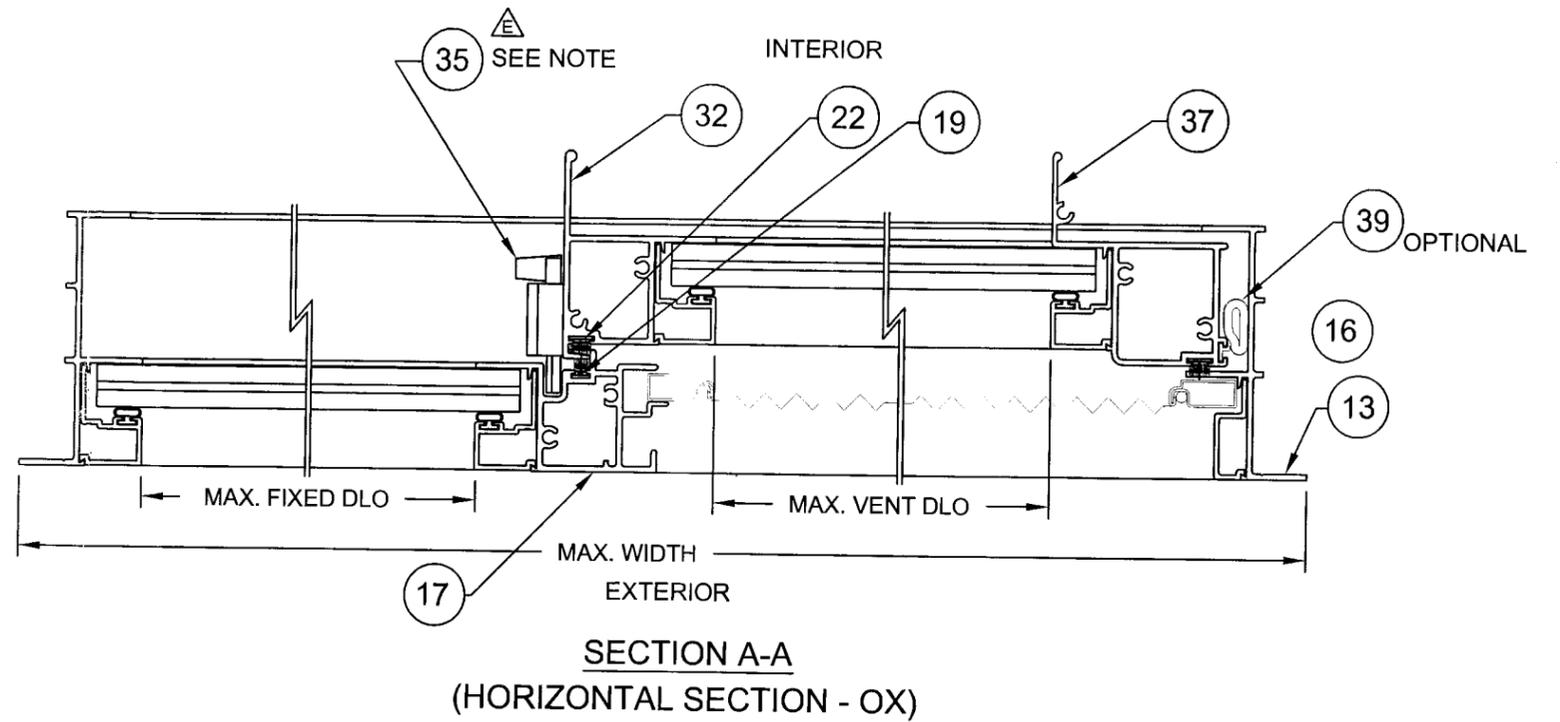
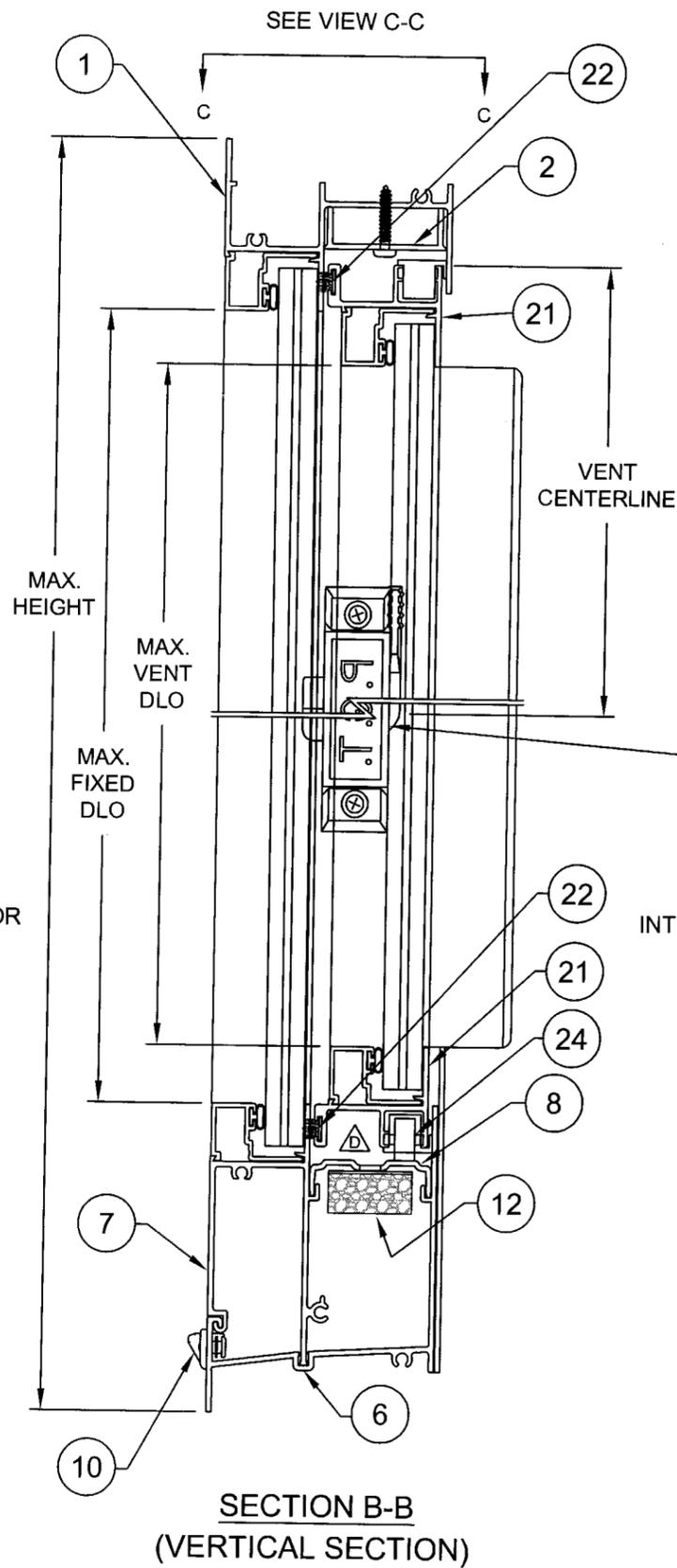
DESIGN PRESSURE TABLE 1.

FULL DP ALL SIZES UP 74" WIDE x 63" HIGH	+90.0	-110.0
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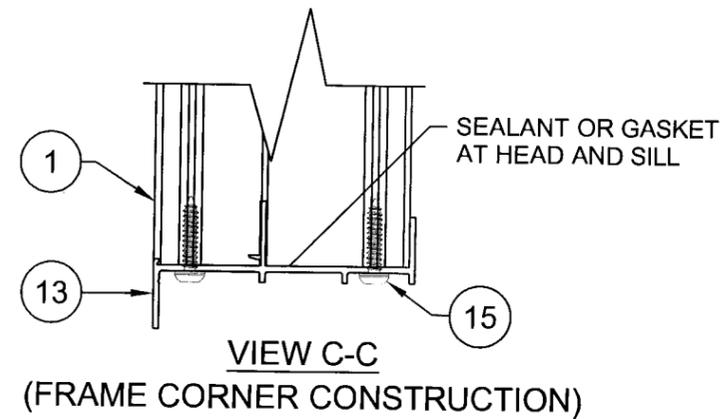
PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 06-0717-03
Expiration Date JAN. 2, 2008
By Manuel Perez
Miami Dade Product Control
Division

Robert L. Clark
10/16/06
Robert L. Clark, P.E.
PE #39712
Structural

Revsd By: F.K.	Date: 9/29/06	Revisions: E	CHANGE NOTE 3 TO REFERENCE ASTM E 1300-02.	1070 TECHNOLOGY DRIVE NOKOMIS, FL 34275 P.O. BOX 1529 NOKOMIS, FL 34274	PGT Visibly Better	Description: NOTES, ELEVATION, GLAZING DETAIL & DP TABLE				
Revsd By: F.K.	Date: 12/15/05	Revisions: D	REDRAWN, ADDED NEW SILL AND REVISED ANCHORAGE			Title: ALUM. HORIZONTAL ROLLER WINDOW, LG MISSILE				
Revsd By: F.K.	Date: 10/23/02	Revisions: C	NO CHG THIS SHT			Series/Model: HR810	Scale: NTS	Sheet: 1 of 6	Drawing No: 4121-1	Rev: E
Drawn By: F.K.	Date: 4/22/02	Checked By: J.J.	Date: 3/27/06							



NOTE: \triangle
 WINDOWS 42" HIGH OR LESS REQUIRE (1) SWEEP LATCH CENTERED VERTICALLY AT VENT MEETING RAIL. WINDOWS TALLER THAN 42" REQUIRE (2) SWEEP LATCHES, ONE AT VENT MEETING RAIL, 11 1/2" FROM EACH END.



Revsd By:	Date:	Revisions:	
F.K.	9/29/06	E	ADD SWEEP LATCH NOTE
Revsd By:	Date:	Revisions:	
F.K.	12/15/05	D	REDRAWN AND ADDED NEW SILL
Revsd By:	Date:	Revisions:	
F.K.	10/23/02	C	CHG LATCH DIM.
Drawn By:	Date:	Checked By:	Date:
F.K.	4/22/02	J.J.	3/27/06

1070 TECHNOLOGY DRIVE
 NOKOMIS, FL 34275
 P.O. BOX 1529
 NOKOMIS, FL 34274



Description:			
SECTIONS			
Title:			
ALUM. HORIZONTAL ROLLER WINDOW, LG MISSILE			
Series/Model:	Scale:	Sheet:	Drawing No:
HR810	Half	2 of 6	4121-1
Rev:			
E			

PRODUCT REVISED
 as complying with the Florida
 Building Code
 Acceptance No. 06-0717-03
 Expiration Date JAN 2, 2008
 By: *Manuel Perez*
 Miami Dade Product Control
 Division

Robert L. Clark
 Robert L. Clark, P.E.
 PE #39712
 Structural

ITEM	DWG#	REV	DESCRIPTION	MAT'L	PGT#
1	4102	A	FLANGE FRAME HEAD	6063-T6 AL	612237
2	4025		SASH STOP (STD.) (ANTI LIFT CLIP)	6063-T5 AL	612244
3			#8 X 3/4 PH. PAN HEAD		7834AA
4	4053		SASH STOP COVER (SASH STOP)	6063-T5 AL	
6	4136		FLANGE FRAME SILL	6063-T6 AL	64136
7	4137		SILL ADAPTOR	6063-T6 AL	64137
8	4131		ROLLER TRACK	6063-T6 AL	64131
10	71298		WEEP HOLE COVER	POLYPROP.	71298
12	1626		ADHESIVE OPEN CELL FOAM PAD		7PAD1626
13	4002	A	FLANGE FRAME JAMB	6063-T6 AL	612225
14	4134		GASKET FOR MAIN FRAME SILL JOINT		74134W/K
15	1155		#8 X 1.000 QUAD PN. SMS		781PQA
16	4110	G	SCREEN ADAPTOR	6063-T5 AL	64110G
17	4054	B	FIXED MEETING RAIL	6063HD-T6 AL	64054A
19	4066		WSTP.,.187 X .230, FIN SEAL		64066G
21	4105		SASH TOP & BOTTOM RAIL	6063-T5 AL	612240
22	1683		WSTP.,.250 X .270 BACK, FIN SEAL		61683G
23	225-1		ROLLER HOUSING & GUIDE		42112HD
24	226		BRASS ROLLER WHEELS	BRASS	7BRWHL2
29	4128		HORIZONTAL ROLLER SASH TOP GUIDE	POLYPROP.	44128N
32	4006	D	SASH MEETING RAIL	6063HS-T6 AL	64006
33	1235		WSTP.,.170 X .270 BACK, FIN SEAL		67S16G
35	1096		SWEEP LATCH	DIE-CAST	71096
36	1016		#8 X .625 PH. FL. SMS		7858
37	4126		SASH SIDE RAIL	6063-T5 AL	64126
39	7070		BULB WEATHERSTRIP .187 X .275		67070K
40			LIFT RAIL COVER CAP		74078"C" L OR R
50			GLAZING SILICONE, DOW 899, 983, 995 OR EQUIVALENT		
51	1224		VINYL GLAZING BEAD BULB (THICK)		6TP247W,K
55	4222	A	GLAZING BEAD - 7/16"	6063-T5 AL	64222
56	985	C	GLAZING BEAD - 7/16" W/ GRILL KIT	6063-T5 AL	6985
83			GLASS, 7/16" LAMI (3/16 HS, .090 SENTRY GLASS PLUS OR .075 VANCEVA STORM, 3/16 HS)		
90	1014		SCREEN FRAME (HOR. & VER.)	3105-H14 AL	61014
91	1630		SCREEN CORNER KEY W/RINGS	POLYPROP.	71630
92	1631		SCREEN CORNER KEY W/OUT RINGS	POLYPROP.	71631
93	1073		SCREEN SPRING	ST.ST.	7CASP
94	1624		SCREEN SPLINE - .135 DIA. FOAM	EM PVC	61624K
95	1635		SCREEN SPLINE - .135 DIA. HARD	EM PVC	61635K
96			SCREEN	CLOTH	61816

Revsd By: F.K.	Date: 9/29/06	Revisions: E	NO CHANGE THIS SHEET
Revsd By: F.K.	Date: 12/15/05	Revisions: D	REDRAWN; NEW ITEMS 6, 7, 8 & 39 UPGRADED ITEMS 10, 12, 13, 14, 16, 17, 32, 50, 56 & 83
Revsd By: F.K.	Date: 10/23/02	Revisions: C	CORRECT ITEM 7
Drawn By: F.K.	Date: 4/22/02	Checked By: J.J.	Date: 3/27/06

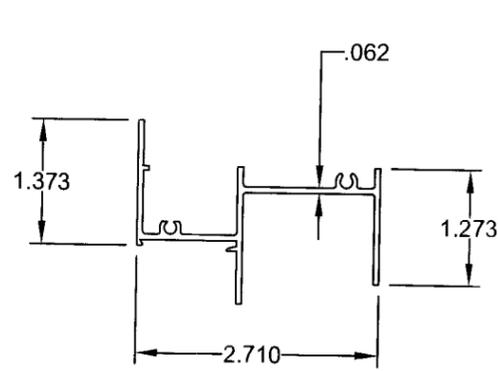
1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275
P.O. BOX 1529
NOKOMIS, FL 34274



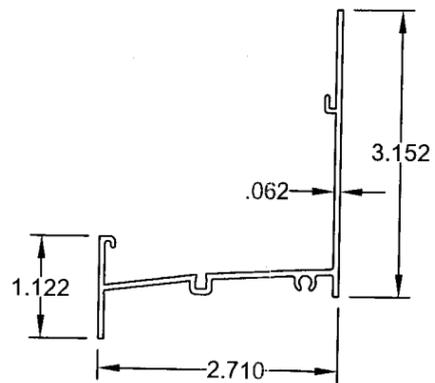
Description: PARTS LIST & FRAME CORNER CONSTRUCTION				
Title: ALUM. HORIZONTAL ROLLER WINDOW, LG MISSILE				
Series/Model: HR810	Scale: NTS	Sheet: 3 of 6	Drawing No: 4121-1	Rev: E

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 06-0717.03
Expiration Date: JAN. 2, 2008
By: *Manuel Perez*
Release Date Product Control
Director

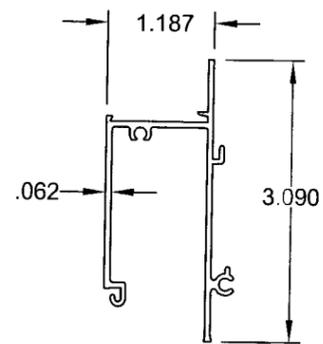
Robert L. Clark
10/6/06
Robert L. Clark, P.E.
PE #39712
Structural



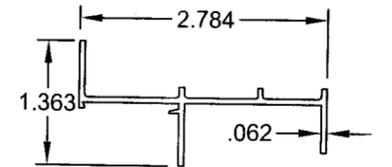
1 **FLANGE FRAME HEAD**
#4102A, 6063-T6



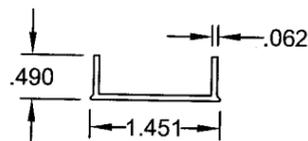
6 **FLANGE FRAME SILL**
#4136, 6063-T6



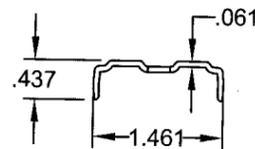
7 **FRAME SILL ADAPTER**
#4137, 6063-T6



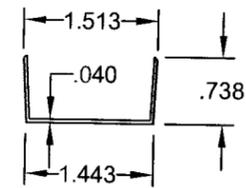
13 **FLANGE FRAME JAMB**
#4002A, 6063-T6



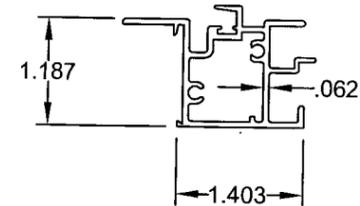
2 **SASH STOP**
#4025, 6063-T5



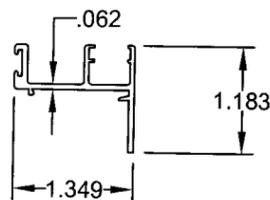
8 **HORIZ. ROLLER TRACK**
#4131, 6063-T6



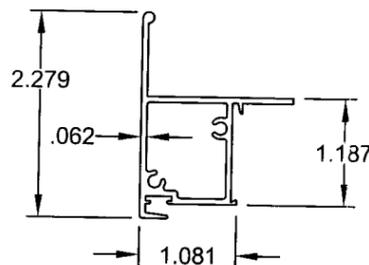
4 **SASH STOP COVER**
#4053, 6063-T5



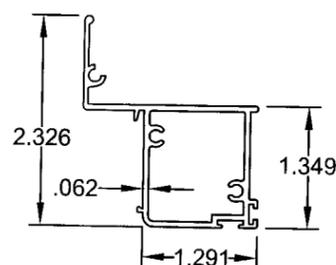
17 **FIXED MEETING RAIL**
#4054A, 6063HD-T6



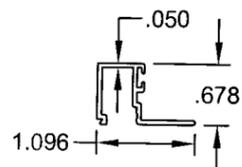
21 **SASH TOP & BOTTOM RAIL**
#4133, 6063-T5



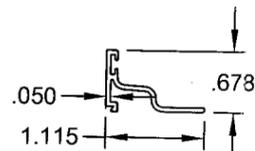
32 **SASH MTG. RAIL**
#4006D, 6063HS-T6



37 **SASH SIDE RAIL**
#4126, 6063-T5



55 **GLAZING BEAD 7/16"**
#4222A, 6063-T5



56 **GLAZING BEAD, 7/16"**
#985C, 6063-T5
(USED W/ GRILL KIT)

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Miami Code Product Control
Division

Revsd By:	Date:	Revisions:	
F.K.	9/29/06	E	NO CHG THIS SHT
Revsd By:	Date:	Revisions:	
F.K.	12/15/05	D	REDRAWN, NEW ITEMS 6, 7 & 8 UPGRADE ITEMS 13, 17, 21, 32 & 37
Revsd By:	Date:	Revisions:	
F.K.	10/23/02	C	NO CHG THIS SHT
Drawn By:	Date:	Checked By:	Date:
F.K.	4/22/02	J.J.	3/27/06

1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275
P.O. BOX 1529
NOKOMIS, FL 34274



Description:			
EXTRUSIONS			
Title:			
ALUM. HORIZONTAL ROLLER WINDOW, LG MISSILE			
Series/Model:	Scale:	Sheet:	Drawing No.
HR810	Half	4 of 6	4121-1
Rev:			
E			

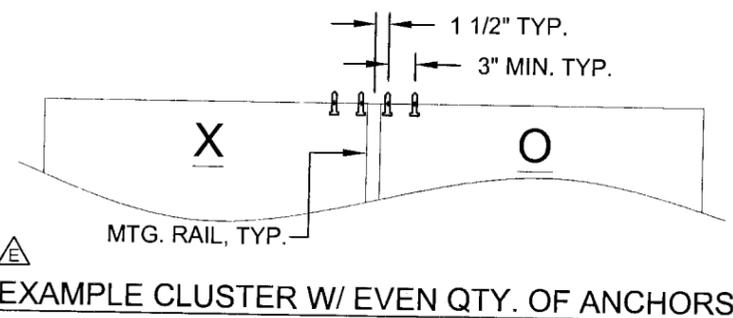
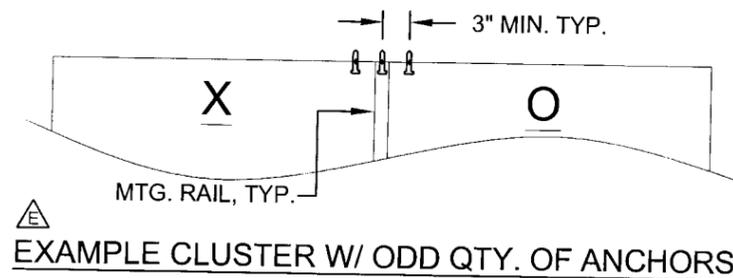
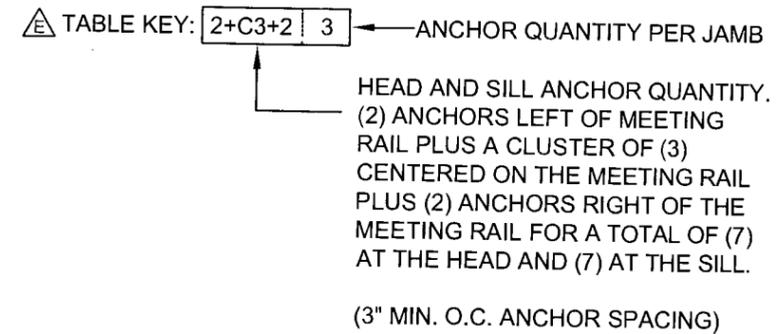
Robert L. Clark
10/06/06
Robert L. Clark, P.E.
PE #39712
Structural

ANCHOR QUANTITIES FOR XO AND OX WINDOWS - TABLE 2.

ANCHOR TYPE & SUBSTRATE		2,3, WOOD		2, CONC		1, CONC	
		ZONES		ZONES		ZONES	
		HEAD & SILL	JAMBS	HEAD & SILL	JAMBS	HEAD & SILL	JAMBS
WINDOW SIZE	v	W	H				
				HEAD & SILL	JAMBS	HEAD & SILL	JAMBS
37.000 x	38.375			1+C3+1	2	1+C3+1	2
	48.000			1+C3+1	3	1+C3+1	3
	50.625			1+C3+1	3	1+C3+1	3
	54.000			1+C3+1	3	1+C3+1	3
	60.000			1+C3+1	3	1+C3+1	3
	63.000			1+C3+1	3	1+C3+1	3
48.000	38.375			1+C3+1	2	1+C3+1	2
	48.000			1+C3+1	3	1+C3+1	3
	50.625			1+C3+1	3	1+C3+1	3
	54.000			1+C3+1	3	1+C3+1	3
	60.000			1+C4+1	4	1+C3+1	3
	63.000			1+C4+1	4	1+C3+1	3
53.125 x	38.375			1+C3+1	2	1+C3+1	2
	48.000			1+C3+1	3	1+C3+1	3
	50.625			1+C3+1	3	1+C3+1	3
	54.000			1+C4+1	4	1+C3+1	3
	60.000			1+C4+1	4	1+C3+1	3
	63.000			1+C4+1	4	1+C4+1	3
60.000 x	38.375			2+C3+2	2	2+C3+2	2
	48.000			2+C3+2	3	2+C3+2	3
	50.625			2+C3+2	3	2+C3+2	3
	54.000			2+C4+2	4	2+C3+2	3
	60.000			2+C4+2	4	2+C4+2	3
	63.000			2+C5+2	5	2+C4+2	3
66.000 x	36.000			2+C3+2	2	2+C3+2	2
	38.375			2+C3+2	3	2+C3+2	2
	48.000			2+C3+2	3	2+C3+2	3
	50.625			2+C4+2	4	2+C3+2	3
	54.000			2+C4+2	4	2+C3+2	3
	60.000			2+C5+2	5	2+C4+2	3
66.000 x	36.000			2+C3+2	2	2+C3+2	2
	38.375			2+C3+2	3	2+C3+2	2
	48.000			2+C4+2	4	2+C3+2	3
	50.625			2+C4+2	4	2+C3+2	3
	54.000			2+C4+2	4	2+C3+2	3
	60.000			2+C5+2	5	2+C4+2	3
63.000			2+C5+2	5	2+C4+2	3	

NOTES:

- ANCHOR TYPES: \triangle
 1 - 5/16" ELCO TAPCONS
 2 - 1/4" ELCO SS4 CRETE-FLEX
 3 - #12 STEEL SCREWS (G5)
- GLASS TYPE: 7/16" LAMI, (3/16" HS, INTERLAYER, 3/16" HS)
- ANCHOR LOCATIONS ARE BASED ON THE FOLLOWING TESTED DIMENSIONS AT FULL DP:
 HEAD & SILL: 10 1/2" MAX. ON EACH SIDE OF AND ON MEETING RAIL CENTERLINE.
 JAMBS: 9" MAX. FROM CORNERS AND 22 1/2" MAX. O.C.
- INSTALL XO AND OX WINDOWS IN MIAMI-DADE COUNTY PER ADJACENT TABLE. FOR WINDOW SIZES NOT SHOWN, GO TO NEXT LARGER WINDOW IN TABLE.



PRODUCT REVIEWED
 as complying with the Florida
 Building Code
 Acceptance No. 06-0717.03
 Expiration Date JAN. 2, 2008
 By *Manuel Perez*
 Miami Dade Product Control
 Division

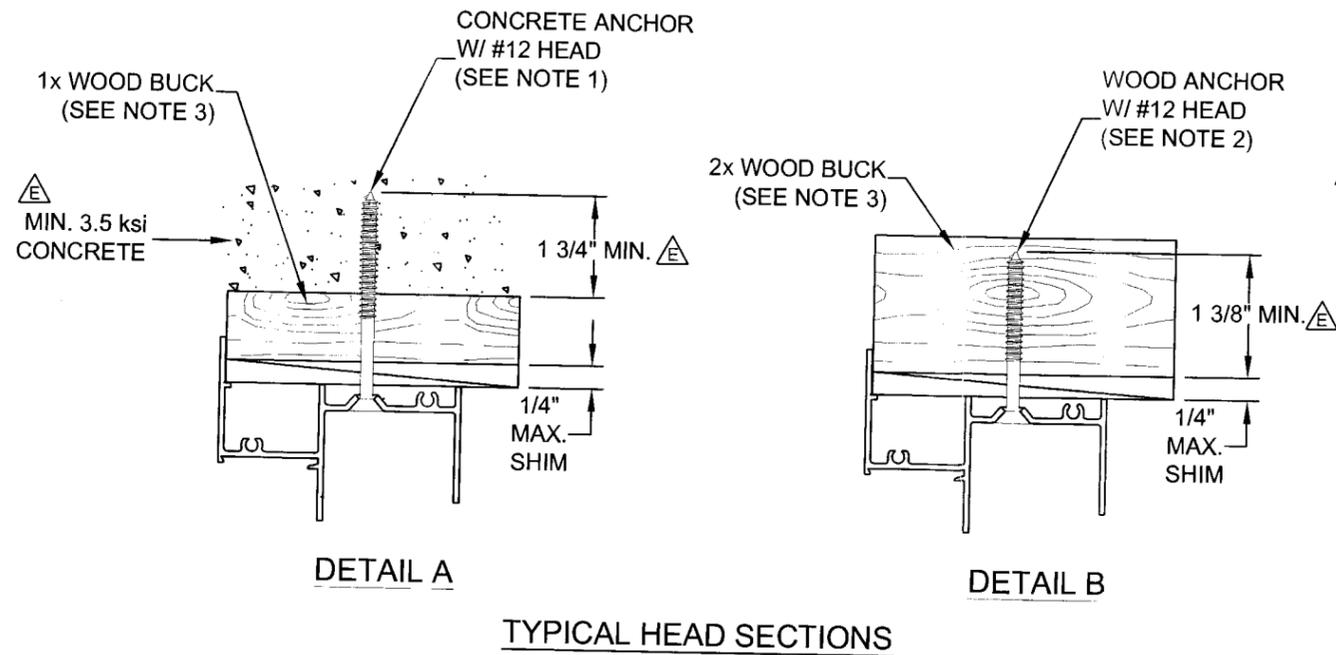
R.P. Clark
 10/6/06
 Robert L. Clark, P.E.
 PE #39712
 Structural

Revsd By: F.K.	Date: 9/29/06	Revisions: E	REVISE ANCHOR TABLE 2. REMOVE DP LIMITATIONS REVISE CLUSTERS.
Revsd By: F.K.	Date: 12/15/05	Revisions: D	NEW SHEET
Drawn By: F.K.	Date: 4/22/02	Checked By: J.J.	Date: 3/27/06

1070 TECHNOLOGY DRIVE
 NOKOMIS, FL 34275
 P.O. BOX 1529
 NOKOMIS, FL 34274

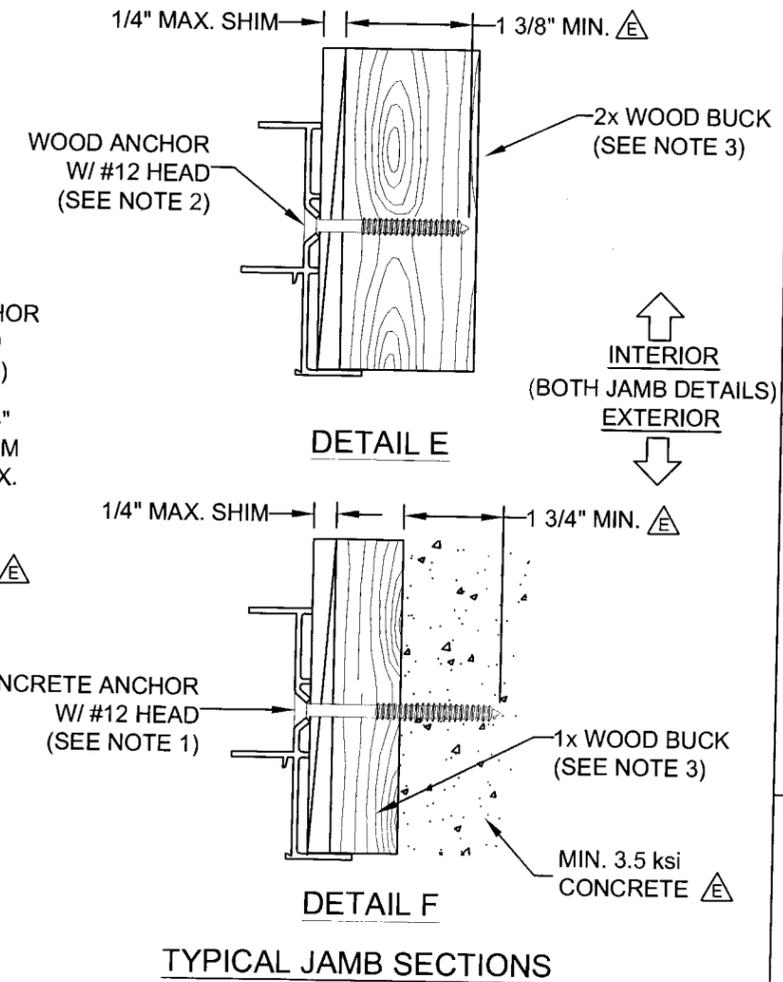
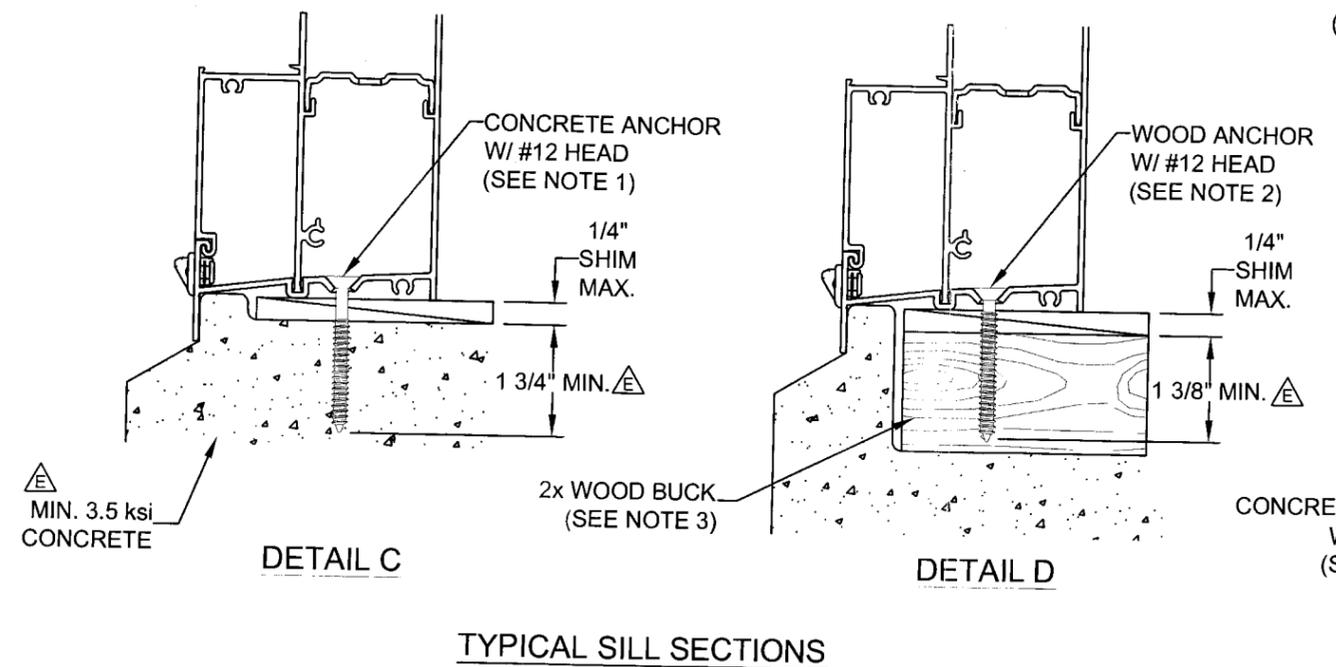


Description: ANCHORAGE SPACING			
Title: ALUM. HORIZONTAL ROLLER WINDOW, LG MISSILE			
Series/Model: HR810	Scale: Half	Sheet: 5 of 6	Drawing No. 4121-1
			Rev: E



- NOTES:**
1. FOR CONCRETE APPLICATIONS IN MIAMI-DADE COUNTY, USE ONLY MIAMI-DADE COUNTY APPROVED 5/16" ELCO TAPCONS OR 1/4" SS4 CRETE-FLEX. MINIMUM DISTANCE FROM ANCHOR TO CONCRETE EDGE IS 2".
 2. FOR WOOD APPLICATIONS IN MIAMI-DADE COUNTY, USE #12 STEEL SCREWS (G5) OR ELCO 1/4" SS4 CRETE-FLEX.
 3. WOOD BUCKS DEPICTED IN THE SECTIONS ON THIS PAGE AS 1x ARE BUCKS WHOSE TOTAL THICKNESS IS LESS THAN 1 1/2". 1x WOOD BUCKS ARE OPTIONAL IF UNIT CAN BE INSTALLED DIRECTLY TO SOLID CONCRETE. WOOD BUCKS DEPICTED AS 2x ARE 1 1/2" THICK OR GREATER. INSTALLATION TO THE SUBSTRATE OF WOOD BUCKS TO BE ENGINEERED BY OTHERS OR AS APPROVED BY AUTHORITY HAVING JURISDICTION.
 4. FOR ATTACHMENT TO ALUMINUM: THE MATERIAL SHALL BE A MINIMUM STRENGTH OF 6063-T5 AND A MINIMUM OF 1/8" THICK. THE ALUMINUM STRUCTURAL MEMBER SHALL BE OF A SIZE TO PROVIDE FULL SUPPORT TO THE WINDOW FRAME SIMILAR TO THAT SHOWN IN THESE DETAILS FOR 2x WOOD BUCKS. THE ANCHOR SHALL BE A #12 SHEET METAL SCREW WITH FULL ENGAGEMENT INTO THE ALUMINUM. IF THESE CRITERIA ARE MET, THE RESPECTIVE DESIGN PRESSURES AND ANCHORAGE SPACING FOR TAPCONS MAY BE USED.

← EXTERIOR INTERIOR →
(HEAD & SILL DETAILS)



PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 06-0717-03
Expiration Date: JAN. 2, 2008
By: *Manuel Perez*
Miami/Dade Product Control
Division

Robert L. Clark
10/26/06
Robert L. Clark, P.E.
PE #39712
Structural

Revsd By: F.K.	Date: 9/29/06	Revisions: E	SPEC CONCRETE & REVISE NOTES 1 & 2 AND UPGRADE ANCHOR EMBEDMENT	1070 TECHNOLOGY DRIVE NOKOMIS, FL 34275 P.O. BOX 1529 NOKOMIS, FL 34274	PGT Visibly Better	Description: ANCHORAGE DETAILS				
Revsd By: F.K.	Date: 12/15/05	Revisions: D	REDRAWN, ADDED NEW SILL AND REVISED ANCHORAGE			Title: ALUM. HORIZONTAL ROLLER WINDOW, LG MISSILE				
Revsd By: F.K.	Date: 10/23/02	Revisions: C	NO CHG THIS SHT			Series/Model: HR810	Scale: Half	Sheet: 6 of 6	Drawing No. 4121-1	Rev: E
Drawn By: F.K.	Date: 4/22/02	Checked By: J.J.	Date: 3/27/06							