



BUILDING CODE COMPLIANCE OFFICE (BCCO)
 PRODUCT CONTROL DIVISION

MIAMI-DADE COUNTY, FLORIDA
 METRO-DADE FLAGLER BUILDING
 140 WEST FLAGLER STREET, SUITE 1603
 MIAMI, FLORIDA 33130-1563
 (305) 375-2901 FAX (305) 375-2908
 www.buildingcodeonline.com

NOTICE OF ACCEPTANCE (NOA)

Nabco Entrances, Inc.
582 W 18717 Gemini Dr. P.O. Box 906
Muskego, WI 53150

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including High Velocity Hurricane Zone of the Florida Building Code.

DESCRIPTION: Series "System GT 1175 (O-Sx-Sx-O)" Automatic Alum Sliding Glass Door w/ Breakout

APPROVAL DOCUMENT: Drawing No. **05-340**, titled "System GT 1175 BiPart Slider w/ Fixed Sidelite", sheets 1 through 6 of 6, prepared by Engco, Inc., dated 03/13/06 and last revised on April 27, 2006, signed and sealed by Pedro De Figueiredo, P.E., bearing the Miami-Dade County Product Control Renewal stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Division.

MISSILE IMPACT RATING: Large and Small Missile Impact Resistant

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **renews NOA # 05-1205.02** and consists of this page 1 and evidence page E-1 as well as, approval document mentioned above.

The submitted documentation was reviewed by **Ishaq I. Chanda, P.E.**



NOA No 06-1211.11
Expiration Date: January 17, 2012
Approval Date: February 21, 2007
 Page 1

2/1/17

Nabco Entrances, Inc.

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

A. DRAWINGS (transferred from file # **05-1205.02**)

1. Manufacturer's die drawings and sections
2. Drawing No. **05-340**, titled "System GT 1175 BiPart Slider w/ Fixed Sidelite", sheets 1 through 6 of 6, prepared by Engco, Inc., dated 03/13/06 and last revised on April 27, 2006, signed and sealed by Pedro De Figueiredo, P.E.

B. TESTS (transferred from file # **05-1205.02**) Note: Original test conducted per SFBC, PA 201, 202 & 203-94, now known as FBC, TAS 210, 202 & 203-94

1. Test reports on
 - 1) Air Infiltration Test, per FBC TAS 202-94
 - 2) Uniform Static Pressure Test, Loading per FBC PA 202-94
 - 3) Water Infiltration Test per FBC, TAS 202-94 (Not Performed)
 - 4) Forced Entry Test, per FBC, TAS 202-944.
 - 5) Large Missile Impact Test per FBC, TAS 203-94
 - 6) Cyclic Wind Pressure Test per FBC, TAS 204-94

Along with installation diagram of aluminum bipart glass slider w/ Fixed Panel, prepared by Hurricane Engineering & Testing Inc Test Report No. **HETI-00-888** dated May 05, 2000 and **HETI-00-889**, dated May 25, 2000 respectively, signed and sealed by Hector M. Medina, P.E. (Revised marked Dwgs submitted on 09/05/01, additional addendum letter dated April 18, 2006, issued by HETI, signed & sealed by Ms. Ivon Ghia, P. E.)

C. CALCULATIONS (transferred from file # **05-1205.02**)

1. Anchor verification calculations, complying w/ FBC 2004, prepared by Engco, Inc., dated 11/08/05, signed and sealed by Pedro De Figueiredo, P.E.
2. Anchor verification & structural performance calcs, dated 12/22/2000, prepared signed & sealed by Jose D. Mitrani, P. E. (transferred from file # 03-0701.06).
3. Glazing complies w/ ASTM E-1300-98 & ASTM E-1300-02

D. QUALITY ASSURANCE BY:

1. Miami Dade Building Code Compliance Office (BCCO)

E. MATERIAL CERTIFICATIONS (transferred from file # **05-1205.02**)

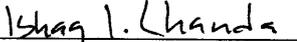
1. Notice of Acceptance No.06-0216.06 for" Saflex, interlayer" issued to Solution Inc., expiring 05-21-2011.
2. Tensile test report No. HETI-00-4166 dated 8/ 2000 per ASTM E-8 for Zinc Tek anchor into aluminum, issued by Hurricane Engineering & Testing Inc, signed & sealed by Hector M. Medina, P.E.
3. Tensile test report No. HETI-00-T051 dated 10-10-2000 per ASTM E-8 for aluminum extrusion, issued by Hurricane Engineering & Testing Inc, signed and sealed by Hector M. Medina, P.E.

F. STATEMENTS (transferred from file # **05-1205.02**)

1. Statement letter of conformance and "No financial interest", dated 11/07/05, signed & sealed Pedro De Figueiredo, P. E.
2. Statement letters of compliance, issued as part of test reports.

G. OTHER

1. This NOA **renews** NOA # **05-1205.02**, expired 01/17/07.
2. Addendum letter to test reports **HETI-00-888** and **HETI-00-889**, dated April 18, 2006, issued by HETI, signed & sealed by Ms. Ivon Ghia, P. E.


Ishaq I. Chanda, P.E.
Product Control Examiner
NOA No 06-1211.11

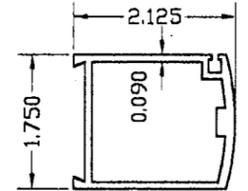
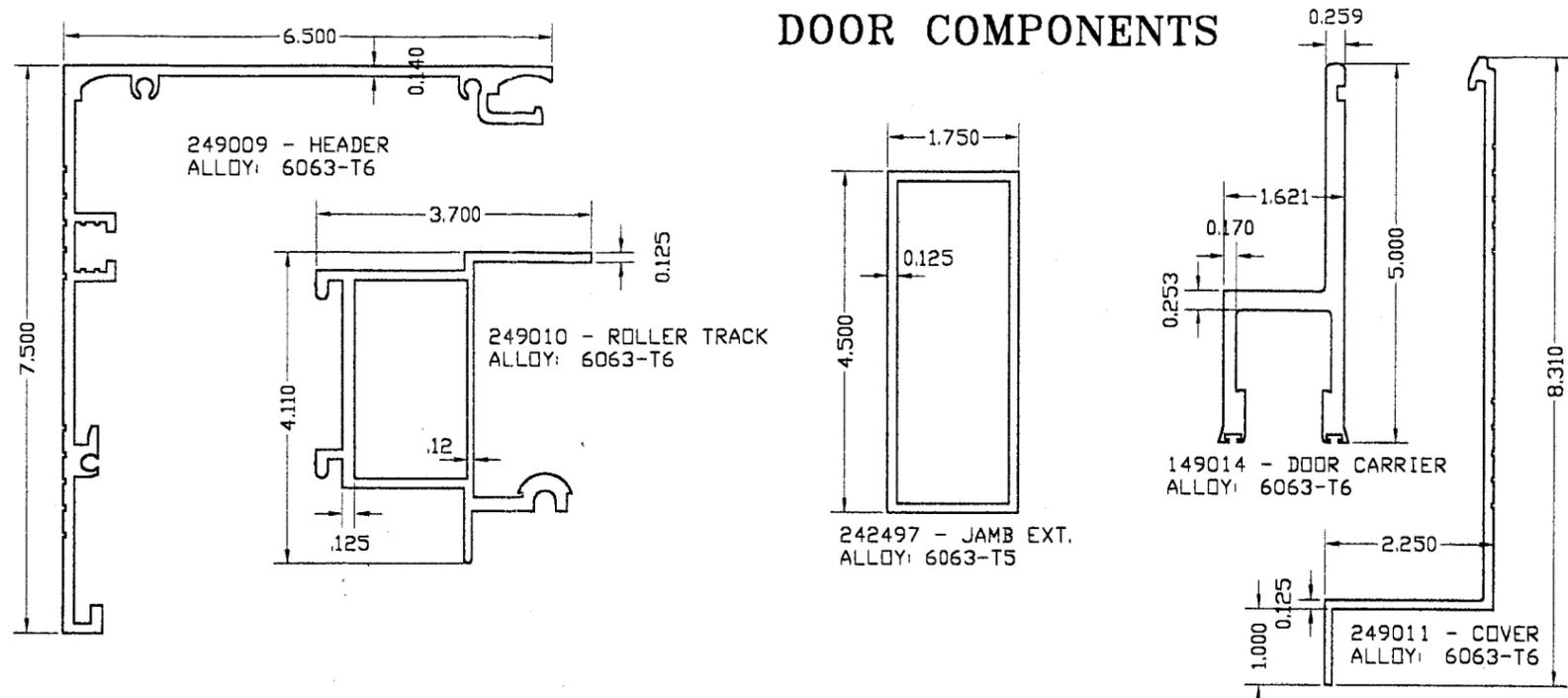
Expiration Date: January 17, 2012
Approval Date: February 21, 2007

INDEX:

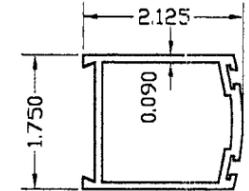
- SHEET 1 of 6 - GENERAL NOTES, DESIGN RATING AND DOOR COMPONENTS
- SHEET 2 of 6 - TYPICAL DOOR ELEVATION, FRAMING ANCHORAGE
- SHEET 3 of 6 - SECTION DETAILS
- SHEET 4 of 6 - SECTION DETAILS
- SHEET 5 of 6 - DOOR HARDWARE
- SHEET 6 of 6 - GLAZING DETAIL, BILL OF MATERIALS

GENERAL NOTES:

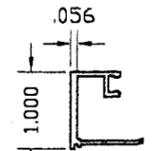
- 1- CODE: THIS PRODUCT HAS BEEN TESTED AND DESIGNED IN ACCORDANCE WITH THE FLORIDA BUILDING CODE 2004 ED.
- 2- DEFINITION: THIS PRODUCT IS AN ALUMINUM LARGE MISSILE IMPACT RESISTANT AUTOMATIC SLIDING GLASS DOOR. PRODUCT CAN BE USED AT ANY ELEVATION WITHOUT HURRICANE PROTECTION SHUTTERS.
- 3- POSTING:
 - *SYSTEM GT 1175 - LARGE MISSILE IMPACT ALUMINUM AUTOMATIC SLIDING GLASS DOORS
 - NABCO ENTRANCE INC.
 - MUSKEGO - WI
 - DADE COUNTY PRODUCT CONTROL APPROVED*
- 4- DESIGN LOADS: THE DESIGNED LOADS MUST BE CALCULATED BY A PROFESSIONAL ARCHITECT OR ENGINEER FOR EACH SPECIFIC PROJECT. THE CALCULATED DESIGNED PRESSURE MUST NOT EXCEED THE ALLOWABLE APPROVED PRESSURE.
- 5- MATERIAL: ALL ALUMINUM PARTS TO BE 6063-T6 ALLOY OR AS NOTED AND GLAZING TO BE LAMINATED GLASS AS PER SHEET 6 OF 6 AS SPECIFIED ON THIS APPROVAL.
- 6- FASTENERS: ASSEMBLY SCREWS AND ANCHORS SHALL BE AS SPECIFIED IN THE CURRENT SET OF DRAWINGS. INSTALLATION AND LOADS AS PER THIS APPROVAL. ANCHOR SPACING AND LOADS MUST NOT EXCEED THE MAXIMUM LIMITS SPECIFIED BY THIS APPROVAL.
- 7- USE: IT SHALL BE THE RESPONSIBILITY OF THE CONTRACTOR, ARCHITECT OR ENGINEER OF RECORD TO VERIFY THE FOLLOWING:
 - 7.1- THE STABILITY OF THE STRUCTURE WHERE THE PRODUCT IS TO BE ATTACHED INSURING PROPER ANCHORAGE.
 - 7.2- THE SITE SPECIFIC PROJECT CRITERIA, SUCH AS BUT NOT LIMITED TO, LOCAL CODE REQUIREMENTS, DESIGNED PRESSURES ETC.
 - 7.3- THAT THIS APPROVAL IS ADEQUATE TO THE SPECIFIC PROJECT.



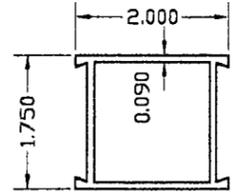
149086 PIVOT STILE ALLOY: 6063-T6



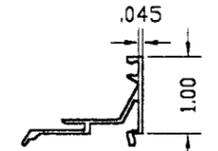
148922 STILE ALLOY: 6063-T6



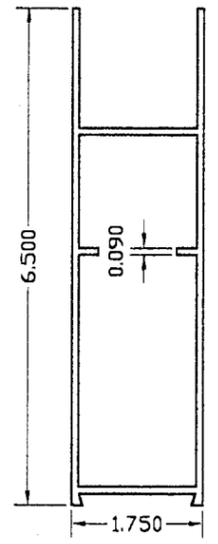
142335 GLASS STOP CHANNEL ALLOY: 6063-T5



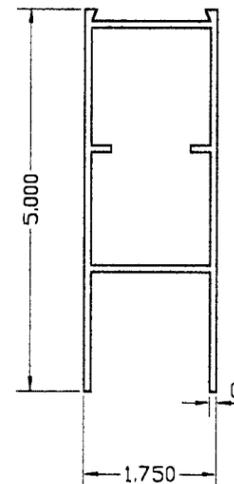
149501 FIXED VERT. STILE ALLOY: 6063-T6



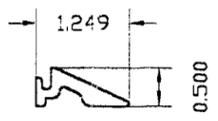
142336 GLASS STOP BASE ALLOY: 6063-T5



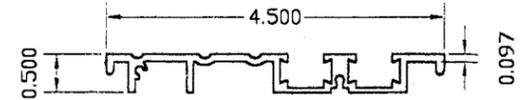
149088 TOP RAIL SIDELITE ALLOY: 6063-T6



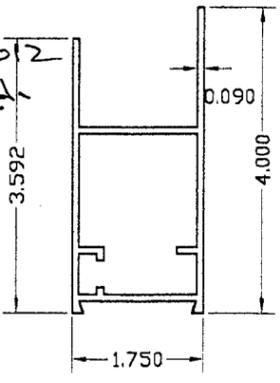
149087 BOTTOM RAIL SIDELITE ALLOY: 6063-T6



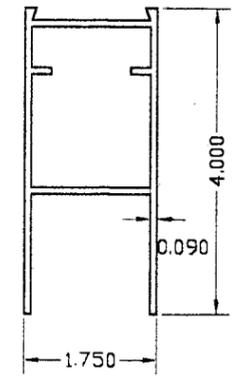
149017 - THRESHOLD RAMP ALLOY: 6005-T5



149016 - THRESHOLD ALLOY: 6005-T5



149359 TOP RAIL DOOR ALLOY: 6063-T6



149085 BOTTOM RAIL DOOR ALLOY: 6063-T6

PRODUCT RENEWED
 as complying with the Florida Building Code
 Acceptance No 06-1211-11
 Expiration Date JAN 17, 2012
 By Shag L. Chanda
 Miami Dade Product Control Division

MANUFACTURER:

GYRO TECH
 S82 W18717 GEMINI DRIVE P.O. BOX 906 MUSKEGO, WISCONSIN 53150
 PHONE: (877) 622-2694
 FAX: (262) 679-2505

PRODUCT:
 SYSTEM GT1175 BIPART SLIDER WITH FIXED SIDELITE
 LARGE MISSILE IMPACT AUTOMATIC SLIDING GLASS DOOR

Engineering:
EngCo Inc.
 CA 8116
 6971 W. SUNRISE BLVD. 104 PLANTATION, FL. 33313
 TEL: (954) 585-0304
 FAX: (954) 585-0305

APR 27 2006
 Engineer Seal
 Pedro De Figueiredo
 PE 52609

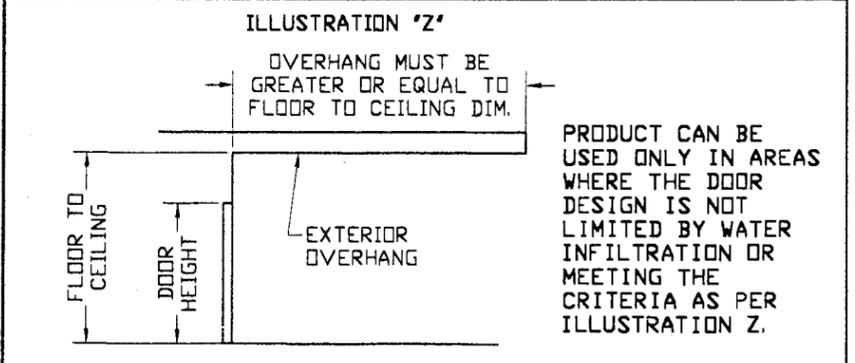
Date: 3/13/06
 Scale: NA
 Design by: PPMF

PRODUCT REVISED
 as complying with the Florida Building Code
 Acceptance No 05-1205-02
 Expiration Date JANUARY 17, 2007
 By Shag L. Chanda
 Miami Dade Product Control Division

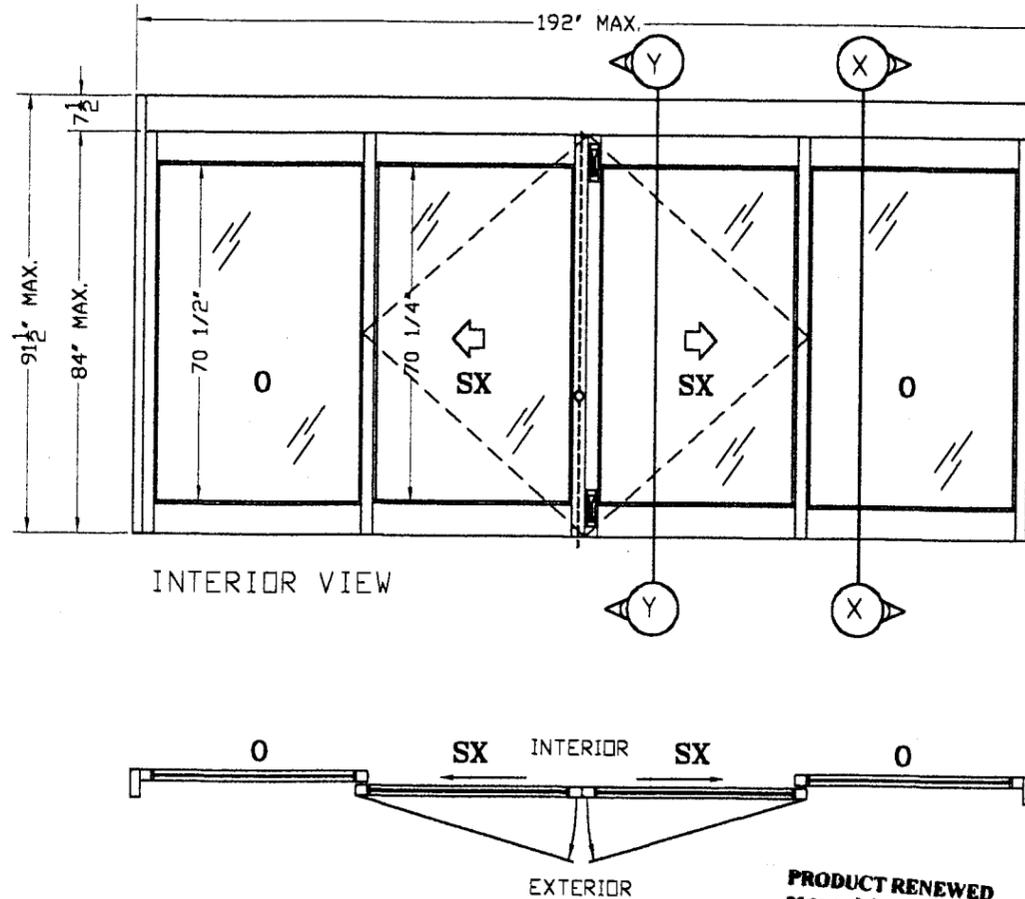
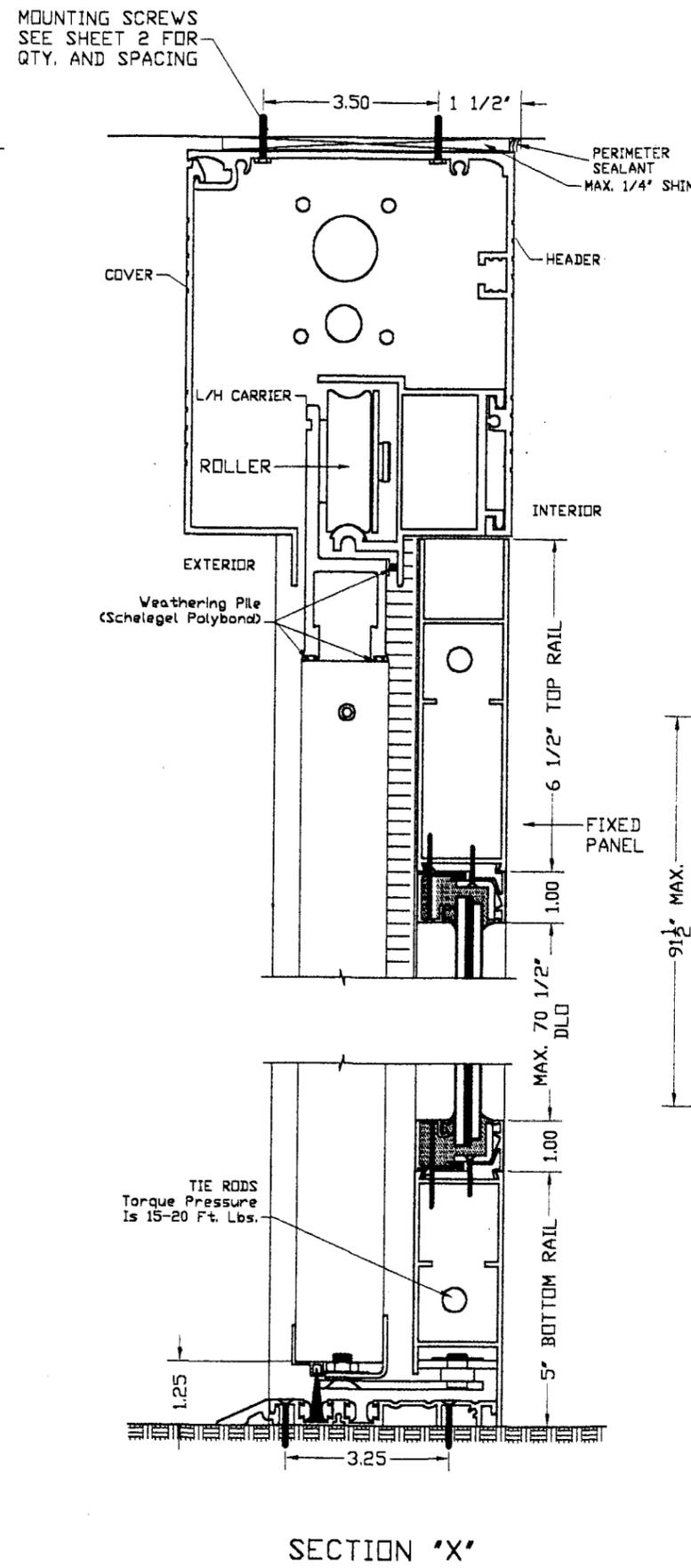
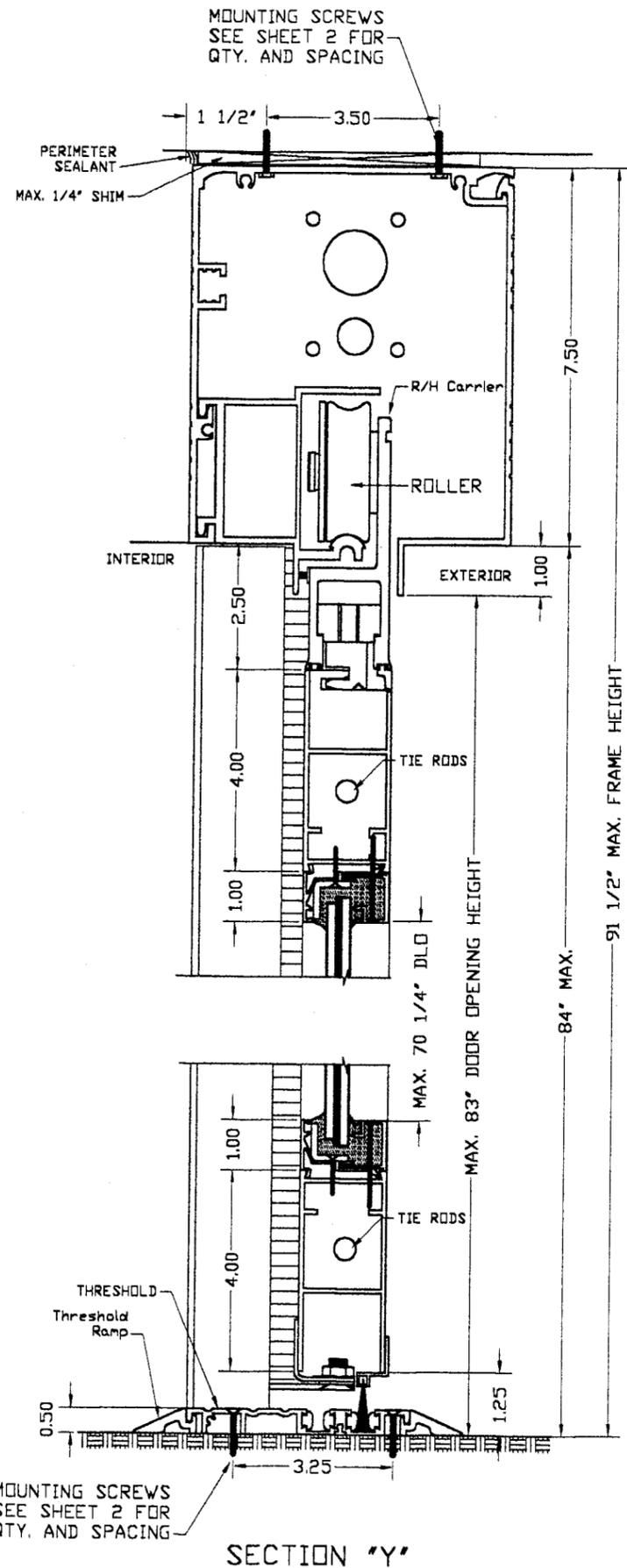
Drawing Number
05-340

Sheet
 1 of 6

DOOR ALLOWABLE DESIGNED PRESSURES
 (SEE ILLUSTRATION 'Z')
+60, -60 PSF
LARGE MISSILE IMPACT



TYPICAL VERTICAL SECTIONS "Y" & "X"



MANUFACTURER:



GYRO TECH

S82 W18717 GEMINI DRIVE P.O. BOX 906 MUSKEGO, WISCONSIN 53150 PHONE: (877) 622-2694 FAX: (262) 679-2505

PRODUCT: SYSTEM GT1175 BIPART SLIDER WITH FIXED SIDELITE LARGE MISSILE IMPACT AUTOMATIC SLIDING GLASS DOOR

Engineering: EngCo Inc.

CA 8116 6971 W. SUNRISE BLVD. 104 PLANTATION, FL. 33313 TEL.: (954) 585-0304 FAX.: (954) 585-0305

APR 27 2006

Engineer Seal Pedro De Figueredo PE 52609

Date: 3/13/06 Scale: NA Design by: PPMF

PRODUCT REVISED as complying with the Florida Building Code Acceptance No 05-1205-02 Expiration Date Jan 17, 2007

By Ishag I. Chank Miami Dade Product Control Division

Drawing Number 05-340

Sheet 3 of 6

PRODUCT RENEWED as complying with the Florida Building Code Acceptance No 06-1211-11 Expiration Date Jan 17, 2012 By Ishag I. Chank Miami Dade Product Control Division

TYPICAL DOOR HARDWARE

MANUFACTURER:



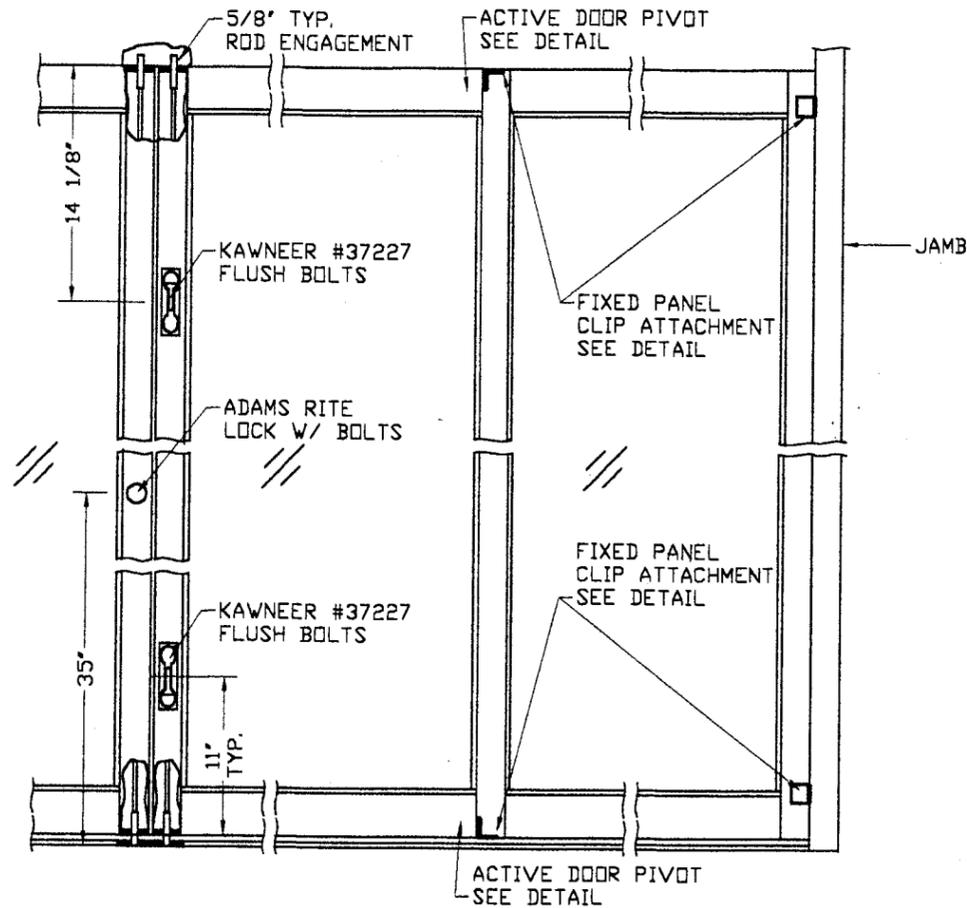
GYRO TECH

S82 W18717 GEMINI
DRIVE P.O. BOX 906
MUSKEGO, WISCONSIN
53150
PHONE: (877) 622-2694
FAX: (262) 679-2505

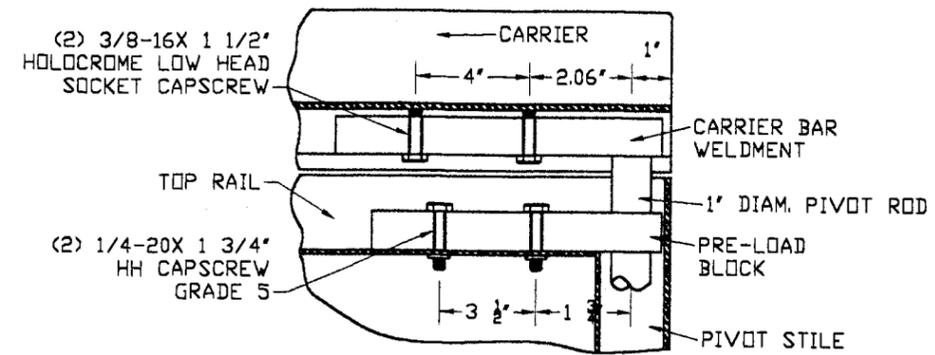
PRODUCT:
SYSTEM GT1175
BIPART SLIDER
WITH FIXED
SIDELITE
LARGE MISSILE IMPACT
AUTOMATIC SLIDING
GLASS DOOR

Engineering:
EngCo Inc.

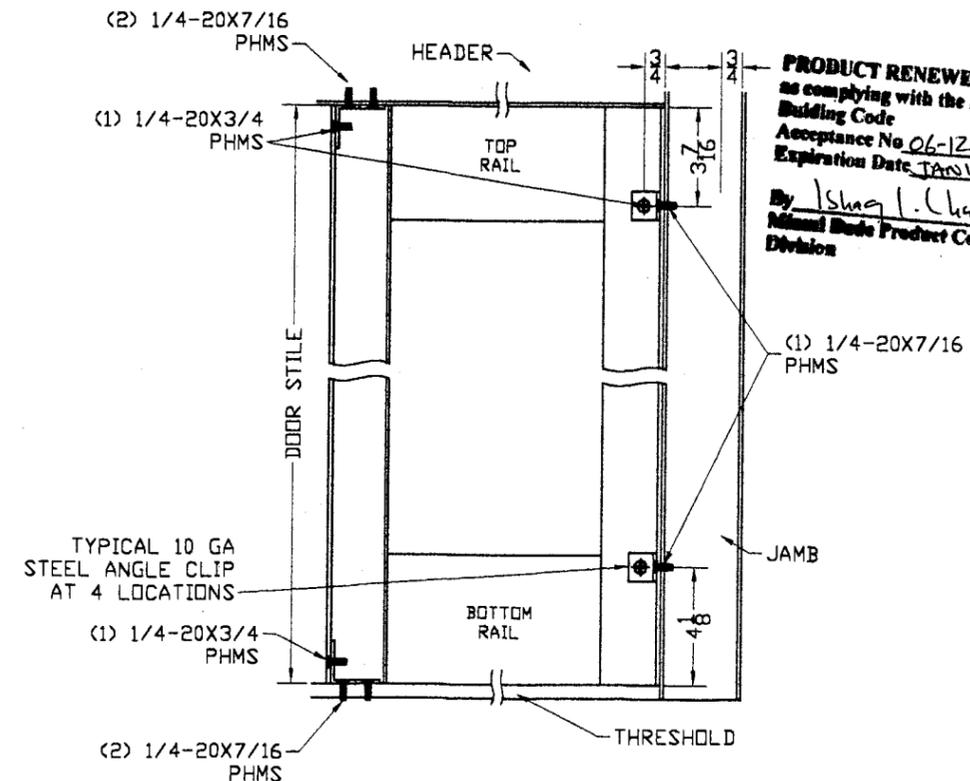
CA 8116
6971 W. SUNRISE BLVD. 104
PLANTATION, FL. 33313
TEL.: (954) 585-0304
FAX.: (954) 585-0305



TYPICAL DOOR PIVOT ON ACTIVE DOOR



FIXED PANEL CLIP ATTACHMENT



PRODUCT RENEWED
as complying with the Florida
Building Code
Acceptance No. 06-1211-11
Expiration Date JAN 17, 2012

By Ishag L. Chaudhry
Missile Data Product Control
Division

[Signature]
APR 27 2006

Engineer Seal
Pedro De Figueiredo
PE 52609

Date: 3/13/06
Scale: NA
Design by: PPMF

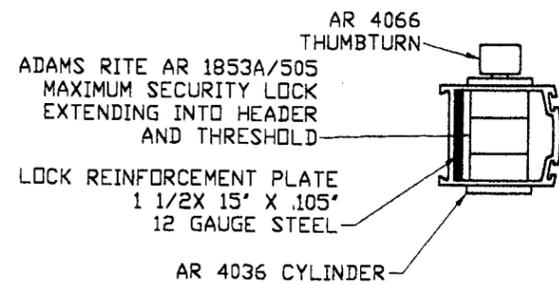
PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 05120502
Expiration Date JAN 17, 2007

By Ishag L. Chaudhry
Missile Data Product Control
Division

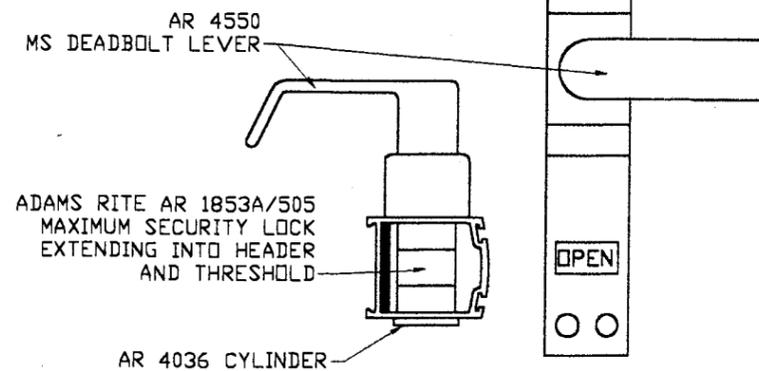
Drawing Number
05-340

Sheet
5 of 6

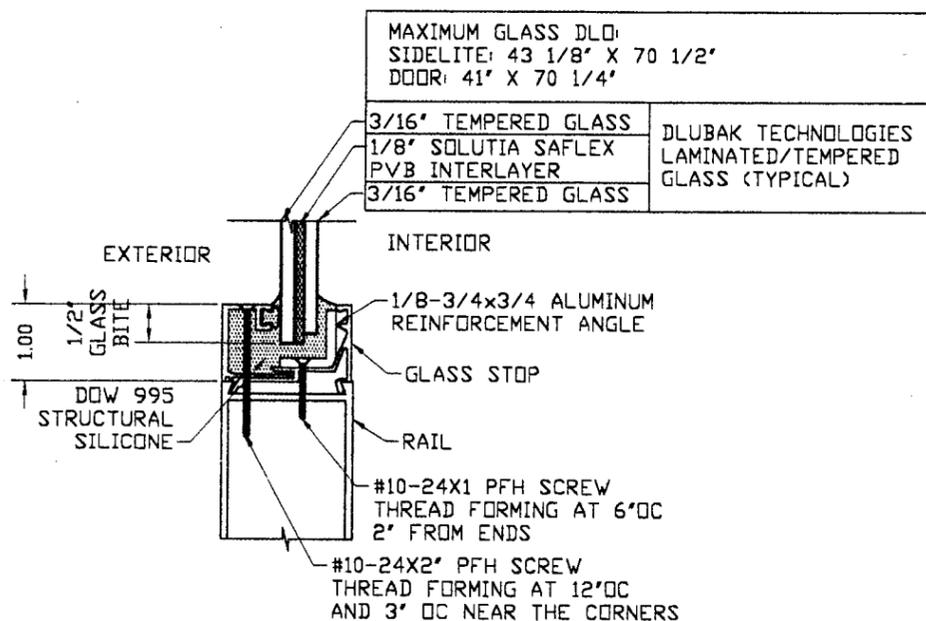
STANDARD LOCK DETAIL



ALTERNATE LOCK DETAIL



**TYPICAL GLAZING DETAIL
ENTIRE PERIMETER ALL LITES**



MATERIAL LIST

DESCRIPTION	NABCO PART#	COMPOSITION	MANUFACTURER
HEADER	249009	6063-T6	W. L. BONNEL CO.
ROLLER TRACK	249010	6063-T6	W. L. BONNEL CO.
COVER	249011	6063-T6	W. L. BONNEL CO.
DOOR CARRIER	149014	6063-T6	W. L. BONNEL CO.
TOP RAIL-SIDELITE	149088	6063-T6	W. L. BONNEL CO.
TOP RAIL DOOR	149359	6063-T6	W. L. BONNEL CO.
BOTTOM RAIL	149085	6063-T6	W. L. BONNEL CO.
PIVOT STILE	149086	6063-T6	W. L. BONNEL CO.
STILE	148922	6063-T6	W. L. BONNEL CO.
THRESHOLD	149016	6005-T5	W. L. BONNEL CO.
FLOOR TRACK RAMP	149017	6005-T5	W. L. BONNEL CO.
ANGLE	145840	6061-T6	W. L. BONNEL CO.
JAMB	242497	6063-T5	W. L. BONNEL CO.
GLASS STOP BASE	142336	6063-T5	W. L. BONNEL CO.
GLASS STOP CHANNEL	142335	6063-T5	W. L. BONNEL CO.

MANUFACTURER:



GYRO TECH

S82 W18717 GEMINI
DRIVE P.O. BOX 906
MUSKEGO, WISCONSIN
53150
PHONE: (877) 622-2694
FAX: (262) 679-2505

PRODUCT:
SYSTEM GT1175
BIPART SLIDER
WITH FIXED
SIDELITE

LARGE MISSILE IMPACT
AUTOMATIC SLIDING
GLASS DOOR

Engineering:
EngCo Inc.

CA 8116
6971 W. SUNRISE BLVD. 104
PLANTATION, FL. 33313
TEL.: (954) 585-0304
FAX.: (954) 585-0305

APR 27 2006

Engineer Seal
Padro De Figueirado
PE 52609

Date: 3/13/06
Scale: NA
Design by: PPMF

PRODUCT RENEWED
as complying with the Florida
Building Code
Acceptance No. 06-1211-11
Expiration Date JAN 17, 2012
By Isaac J. Chaudh
Miami Dade Product Control
Division

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 05-1205-02
Expiration Date JAN 17, 2007
By Isaac J. Chaudh
Miami Dade Product Control
Division

Drawing Number
05-340

Sheet
6 of 6