



BUILDING CODE COMPLIANCE OFFICE (BCCO)  
PRODUCT CONTROL DIVISION

MIAMI-DADE COUNTY, FLORIDA  
METRO-DADE FLAGLER BUILDING  
140 WEST FLAGLER STREET, SUITE 1603  
MIAMI, FLORIDA 33130-1563  
(305) 375-2901 FAX (305) 375-2908

[www.buldingcodeonline.com](http://www.buldingcodeonline.com)

## NOTICE OF ACCEPTANCE (NOA)

PGT Industries  
1070 Technology Drive  
Nokomis, FL 34275

### SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

### DESCRIPTION: Series FD-650 Outswing Aluminum French Door w/Sidelites

**APPROVAL DOCUMENT:** Drawing No. **8000-12**, titled "Alum. French Door & Side Lites, Non-Impact", sheets 1 through 10 of 10, prepared by the manufacturer, dated 12/30/04 with revision A dated 10/16/06, signed and sealed by Lucas A. Turner, P.E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Division.

### MISSILE IMPACT RATING: None

**LABELING:** Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA revises NOA # **05-0107.01** and consists of this page 1 and evidence pages E-1 and E-2, as well as approval document mentioned above.

The submitted documentation was reviewed by **Manuel Perez, P.E.**



NOA No. 07-0103.01  
Expiration Date: : March 24, 2010  
Approval Date: March 15, 2007  
Page 1

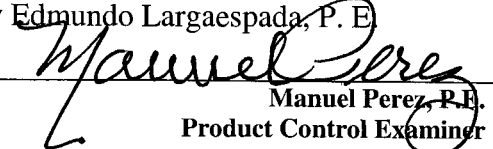
NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

**A. DRAWINGS**

1. Manufacturer's die drawings and sections.
2. Drawing No **8000-12**, Sheets 1 through 10 of 10, titled "Alum. French door & Side lites, Non-Impact", dated 12/30/04 with revision A dated 10/16/06, prepared by manufacturer, signed and sealed by Lucas A. Turner, P.E.

**B. TESTS**

1. Test reports on
  - 1) Air Infiltration Test, per FBC, TAS 202-94
  - 2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
  - 3) Water Resistance Test, per FBC, TAS 202-94
  - 4) Large Missile Impact Test per FBC, TAS 201-94,
  - 5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
  - 6) Forced Entry Test, Per FBC 2411 3.2.1 and TAS 202-94along with marked-up drawings and installation diagram of aluminum doors of OXXO configuration, prepared by Fenestration Testing Laboratory, Inc., Test Report No. **FTL-4921**, dated 07/17/06, signed and sealed by Edmundo Largaespada, P. E.
2. Test reports on
  - 1) Air Infiltration Test, per FBC, TAS 202-94
  - 2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
  - 3) Water Resistance Test, per FBC, TAS 202-94
  - 4) Forced Entry Test, Per FBC 2411 3.2.1 and TAS 202-94along with marked-up drawings and installation diagram of aluminum doors of XXXO configuration, prepared by Fenestration Testing Laboratory, Inc., Test Report No. **FTL-4450**, dated 12/14/04, signed and sealed by Edmundo Largaespada, P. E.  
*(Submitted under previous NOA #05-0107.01)*
3. Test reports on
  - 1) Air Infiltration Test, per FBC, TAS 202-94
  - 2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
  - 3) Water Resistance Test, per FBC, TAS 202-94
  - 4) Forced Entry Test, Per FBC 2411 3.2.1 and TAS 202-94along with marked-up drawings and installation diagram of aluminum doors of OXXX configuration, prepared by Fenestration Testing Laboratory, Inc., Test Reports No. **FTL-4451**, dated 12/14/04, signed and sealed by Edmundo Largaespada, P. E.  
*(Submitted under previous NOA #05-0107.01)*
4. Test reports on
  - 1) Air Infiltration Test, per FBC, TAS 202-94
  - 2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
  - 3) Water Resistance Test, per FBC, TAS 202-94
  - 4) Forced Entry Test, Per FBC 2411 3.2.1 and TAS 202-94along with marked-up drawings and installation diagram of aluminum doors of XXXO configuration, prepared by Fenestration Testing Laboratory, Inc., Test Reports No. **FTL-4452**, dated 12/14/04, signed and sealed by Edmundo Largaespada, P. E.  
*(Submitted under previous NOA #05-0107.01)*

  
Manuel Perez, P.E.  
Product Control Examiner  
NOA No. 07-0103.01

Expiration Date: March 24, 2010  
Approval Date: March 15, 2007

**PGT Industries**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**C. CALCULATIONS**

1. Anchor verification calculations and structural analysis, complying with FBC-2004, prepared by Al-Farooq Corporation, dated 12/15/06, signed and sealed by Lucas A. Turner, P.E.  
**Complies with ASTM E1300-02**

**D. QUALITY ASSURANCE**

1. Miami Dade Building Code Compliance Office (BCCO).

**E. MATERIAL CERTIFICATIONS**


1. None.

**F. STATEMENTS**

1. Statement letter of conformance, dated February 21, 2007, signed and sealed by Lucas A. Turner, P.E.
2. Statement letter of no financial interest, dated February 21, 2007, signed and sealed by Lucas A. Turner, P.E.
3. Laboratory compliance letter for Test Report No. FTL- 4921, issued by Fenestration Testing Laboratory, Inc., dated June 26, 2006, signed and sealed by Edmundo Largaespada, P.E.

**G. OTHER**

1. Notice of Acceptance No. **05-0107.01**, issued to PGT Industries for their Series FD-650 Aluminum French Door and Sidelites-N.I., approved on 03/24/05 and expiring on 03/24/10.

  
Manuel Perez, P.E.  
Product Control Examiner  
NOA No. 07-0103.01

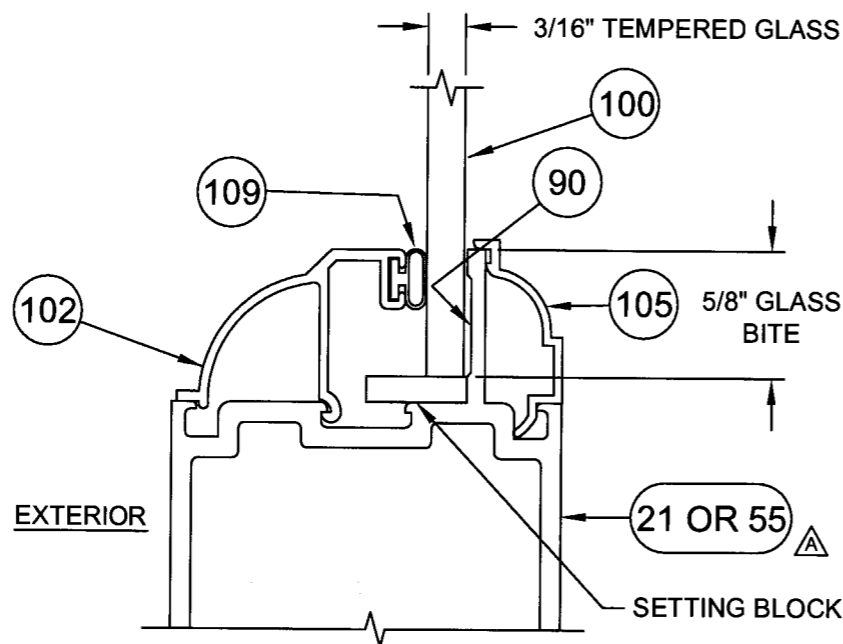
Expiration Date: March 24, 2010  
Approval Date: March 15, 2007

# GENERAL NOTES: OUTSWING NON-IMPACT FRENCH DOOR(S) AND SIDE LITE(S)

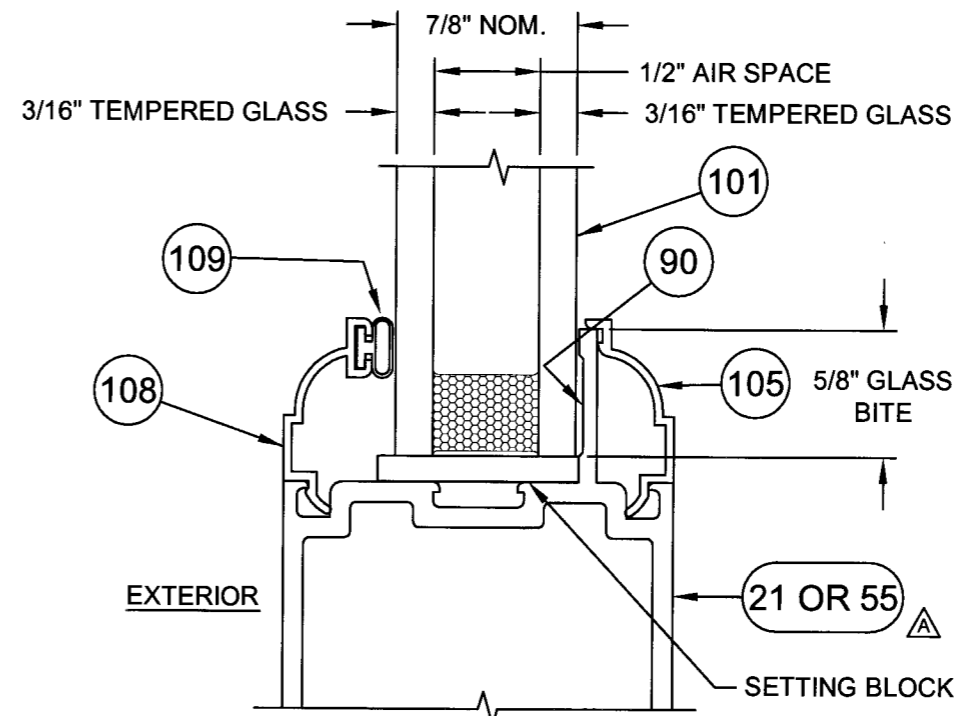
1. GLAZING OPTIONS:
  - A. 3/16" TEMPERED GLASS
  - B. 7/8" I.G. GLASS CONSISTING OF (2) LITES OF 3/16" TEMPERED GLASS WITH A 1/2" AIR SPACE.
2. DESIGN PRESSURES: (SEE TABLES 1, 2 AND 3, SHEET 2)
  - △ A. NEGATIVE DESIGN LOADS BASED ON TESTED PRESSURE AND GLASS TABLES ASTM E 1300-02.
  - B. POSITIVE DESIGN LOADS BASED ON WATER TEST PRESSURE AND GLASS TABLES ASTM E 1300-02.
3. CONFIGURATIONS: X, O, XX, XO, OX, XXX, XXO, OXX, OXO, XXXX, XXXO, OXXX, OR OXXO WHERE O REPRESENTS EITHER THE NARROW JAMB OR FULL JAMB SIDE LITE. ANY TWO ADJACENT X UNITS CAN BE EITHER TWO SINGLE X DOORS OR A DOUBLE XX DOOR. THE FRENCH DOOR ASSEMBLY BEAM IS USED TO ASSEMBLE X, XX, AND O UNITS TO MAKE THE ABOVE CONFIGURATIONS.
4. ANCHORAGE: THE 33 1/3% STRESS INCREASE HAS NOT BEEN USED IN THE DESIGN OF THIS PRODUCT. FOR ANCHORAGE REQUIREMENTS SEE SHEETS 8 THROUGH 10.
  - △
5. SHUTTERS ARE REQUIRED WHERE IMPACT RESISTANCE REQUIRED. SHUTTERS MUST BE MIAMI-DADE COUNTY APPROVED FOR INSTALLATION IN MIAMI-DADE COUNTY.
6. SEALANTS: INSTALLATION SCREWS, FRAME AND PANEL CORNERS SEALED WITH CLEAR COLORED SEALANT. VERTICAL ASSEMBLY BEAM SEAMS SEALED ON THE INTERIOR AND EXTERIOR WITH CONTRACTOR SEALANT.
7. REFERENCES: TEST REPORTS FTL-4450, FTL-4451, FTL-4452 AND FTL-4921.
  - △ ANSII/AF&PA NDS-2001 FOR WOOD CONSTRUCTION
  - ADM-2000 ALUMINUM DESIGN MANUAL
8. THIS PRODUCT HAS BEEN DESIGNED & TESTED TO COMPLY WITH THE REQUIREMENTS OF THE FLORIDA BUILDING CODE, 2004 EDITION INCLUDING THE HIGH VELOCITY HURRICANE ZONE (HVHZ).
  - △

## NOA DRAWING MAP

TOPIC	SHEET
GENERAL NOTES.....	1
CONFIGURATIONS.....	1
GLAZING DETAILS.....	1
DESIGN PRESSURES.....	2
ELEVATIONS.....	3
VERT. SECTIONS.....	4
HORIZ. SECTIONS.....	5
PARTS LIST.....	6
EXTRUSIONS.....	7,10
ANCHORAGE.....	8-10



A. **GLAZING DETAIL  
MONOLITHIC GLASS**



B. **GLAZING DETAIL  
I.G. GLASS**

PRODUCT REVISED  
as complying with the Florida  
Building Code  
Acceptance No. 07-0103.01  
Expiration Date March 24, 2010  
By *Maun Sere*  
Miami Dade Product Control  
Division

*L. A. T.*  
12/2/06

Revised By:	Date:	Revisions:	REVISIONS
F.K.	10/16/06	A	REVISE ANCHORAGE, ADD SUBSILL AND ALTERNATE TOP & BOTTOM RAIL. REVISE NOTES 2, 4 AND 7, ADD NOTE 8.
Revised By:	Date:	Revisions:	
Revised By:	Date:	Revisions:	
Drawn By:	Date:	Checked By:	Date:
F.K.	12/30/04		

1070 TECHNOLOGY DRIVE  
NOKOMIS, FL 34275  
P.O. BOX 1529  
NOKOMIS, FL 34274



Description:			
<b>GENERAL NOTES, GLAZING DETAILS AND MAP</b>			
Title:			
<b>ALUM. FRENCH DOOR &amp; SIDE LITES, NON-IMPACT</b>			
Series/Model:	Scale:	Sheet:	Drawing No.:
FD650	FULL	1 of 10	8000-12
			Rev:
			A

Lucas A. Turner, P.E.  
PE #58201  
Mechanical

**TABLE 1. COMPARATIVE ANALYSIS: OUTSWING DOORS**

CONFIG.	GLASS		DOOR HEIGHT				
	A. 3/16" TEMPERED GLASS						
	OPTIONS: B. 7/8" I.G. (3/16"T, AIR SPACE, 3/16"T)		6 <sup>8</sup> - 79 3/4"	7 <sup>0</sup> - 83 3/4"	87 3/4"	91 3/4"	8 <sup>0</sup> - 95 3/4"
	DOOR WIDTH						
X	2 <sup>0</sup> 25"	+100.0 -145.0	+100.0 -145.0	+100.0 -145.0	+100.0 -145.0	+100.0 -139.5	
X	27"	+100.0 -145.0	+100.0 -145.0	+100.0 -144.2	+100.0 -136.9	+100.0 -130.3	
X	29"	+100.0 -145.0	+100.0 -143.4	+100.0 -135.7	+100.0 -128.7	+100.0 -122.4	
X	2 <sup>6</sup> 31"	+100.0 -144.2	+100.0 -135.8	+100.0 -128.3	+100.0 -121.6	+100.0 -115.6	
X	2 <sup>8</sup> 33"	+100.0 -126.7	+100.0 -126.7	+100.0 -122.0	+100.0 -115.5	+100.0 -109.7	
X	35"	+100.0 -112.2	+100.0 -112.2	+100.0 -112.2	+100.0 -110.2	+100.0 -104.6	
X	3 <sup>0</sup> 37"	+100.0 -100.0	+100.0 -100.0	+100.0 -100.0	+100.0 -100.0	+100.0 -100.0	
XX	4 <sup>0</sup> 47 3/4"	+100.0 -145.0	+100.0 -145.0	+100.0 -145.0	+100.0 -145.0	+100.0 -139.5	
XX	51 3/4"	+100.0 -145.0	+100.0 -145.0	+100.0 -144.2	+100.0 -136.9	+100.0 -130.3	
XX	55 3/4"	+100.0 -145.0	+100.0 -143.4	+100.0 -135.7	+100.0 -128.7	+100.0 -122.4	
XX	5 <sup>0</sup> 59 3/4"	+100.0 -144.2	+100.0 -135.8	+100.0 -128.3	+100.0 -121.6	+100.0 -115.6	
XX	5 <sup>4</sup> 63 3/4"	+100.0 -126.7	+100.0 -126.7	+100.0 -122.0	+100.0 -115.5	+100.0 -109.7	
XX	67 3/4"	+100.0 -112.2	+100.0 -112.2	+100.0 -112.2	+100.0 -110.2	+100.0 -104.6	
XX	6 <sup>0</sup> 71 3/4"	+100.0 -100.0	+100.0 -100.0	+100.0 -100.0	+100.0 -100.0	+100.0 -100.0	

**TABLE 3. COMPARATIVE ANALYSIS: NARROW JAMB SIDE LITE**

SIDE LITE WIDTH	GLASS				
	A. TEMPERED GLASS				
	OPTIONS: B. 7/8" I.G. (3/16"T, AIR SPACE, 3/16"T)				
	SIDE LITE HEIGHT				
	6 <sup>8</sup> - 79 3/4"	7 <sup>0</sup> - 83 3/4"	87 3/4"	91 3/4"	8 <sup>0</sup> - 95 3/4"
10 11/16"	+100.0 -145.0	+100.0 -145.0	+100.0 -145.0	+100.0 -145.0	+100.0 -145.0
13 11/16"	+100.0 -145.0	+100.0 -145.0	+100.0 -145.0	+100.0 -145.0	+100.0 -145.0
16 11/16"	+100.0 -145.0	+100.0 -145.0	+100.0 -145.0	+100.0 -145.0	+100.0 -145.0
19 11/16"	+100.0 -145.0	+100.0 -145.0	+100.0 -145.0	+100.0 -145.0	+100.0 -145.0
21 11/16"	+100.0 -145.0	+100.0 -145.0	+100.0 -145.0	+100.0 -145.0	+100.0 -145.0
24 11/16"	+100.0 -145.0	+100.0 -145.0	+100.0 -145.0	+100.0 -144.9	+100.0 -137.9
30 11/16"	+100.0 -142.9	+100.0 -135.3	+100.0 -127.8	+100.0 -121.1	+100.0 -115.1
33 11/16"	+100.0 -118.6	+100.0 -118.6	+100.0 -118.6	+100.0 -112.5	+100.0 -106.8
36 11/16"	+100.0 -100.0	+100.0 -100.0	+100.0 -100.0	+100.0 -100.0	+100.0 -100.0

**TABLE 2. COMPARATIVE ANALYSIS: FULL JAMB SIDE LITE**

SIDE LITE WIDTH	GLASS				
	A. 3/16" TEMPERED GLASS				
	OPTIONS: C. 7/8" I.G. (3/16"T, AIR SPACE, 3/16"T)				
	SIDE LITE HEIGHT				
	6 <sup>8</sup> - 79 3/4"	7 <sup>0</sup> - 83 3/4"	87 3/4"	91 3/4"	8 <sup>0</sup> - 95 3/4"
21 11/16"	+100.0 -145.0	+100.0 -145.0	+100.0 -145.0	+100.0 -145.0	+100.0 -145.0
24 11/16"	+100.0 -145.0	+100.0 -145.0	+100.0 -145.0	+100.0 -144.9	+100.0 -137.9
30 11/16"	+100.0 -142.9	+100.0 -135.3	+100.0 -127.8	+100.0 -121.1	+100.0 -115.1
33 11/16"	+100.0 -118.6	+100.0 -118.6	+100.0 -118.6	+100.0 -112.5	+100.0 -106.8
36 11/16"	+100.0 -100.0	+100.0 -100.0	+100.0 -100.0	+100.0 -100.0	+100.0 -100.0

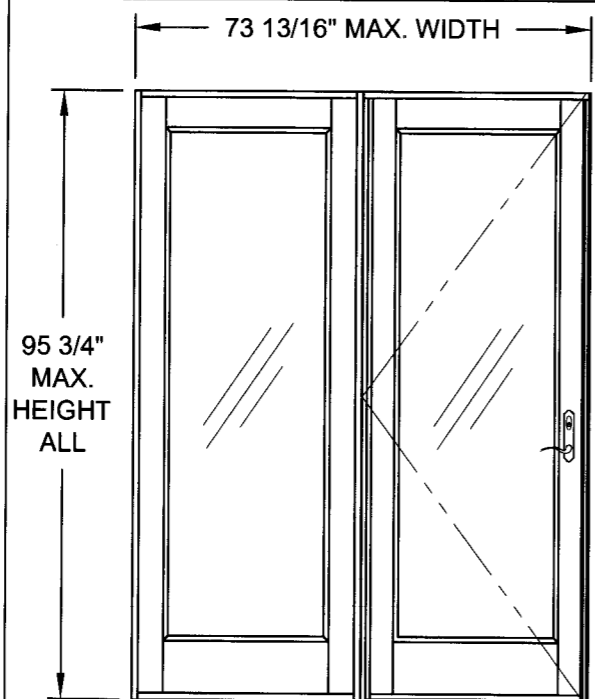
NOTE: REFERENCE TEST REPORTS FTL4450, FTL-4451, FTL-4452 AND FTL-4921.  $\Delta$

PRODUCT REVISED  
 as complying with the Florida  
 Building Code  
 Acceptance No. 07-0103.01  
 Expiration Date MARCH 21, 2010  
 By *Manuel Perez*  
 Manual Date Product Control  
 Division

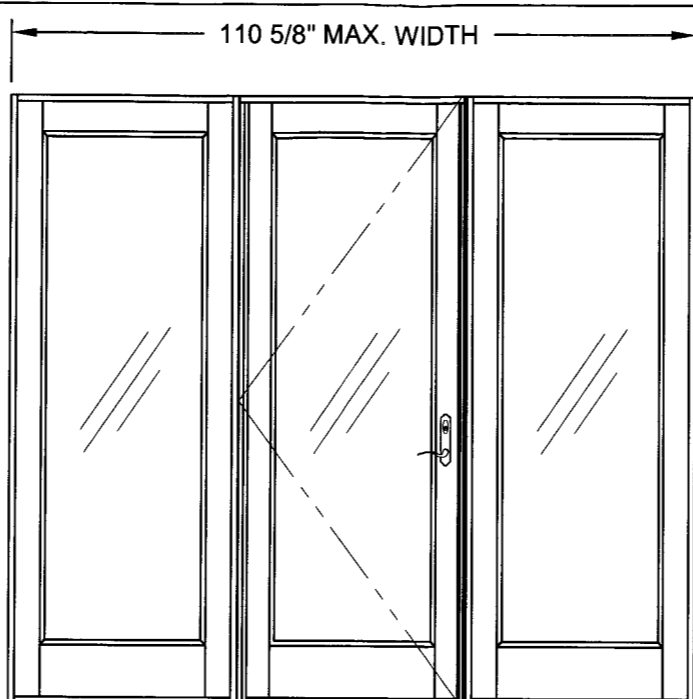
*L. A. T.*  
 12/21/06

Revised By: F.K.	Date: 10/16/06	Revisions: A	ADD TEST REPORT. NO CHANGE TO TABLES.	1070 TECHNOLOGY DRIVE NOKOMIS, FL 34275  P.O. BOX 1529 NOKOMIS, FL 34274	<b>PGT</b> Visibly Better	Description: DESIGN PRESSURES				
Revised By:	Date:	Revisions:				Title: ALUM. FRENCH DOOR & SIDE LITES, NON-IMPACT				
Revised By:	Date:	Revisions:				Series/Model: FD650	Scale: NA	Sheet: 2 of 10	Drawing No: 8000-12	Rev: A
Drawn By: F.K.	Date: 12/30/04	Checked By:	Date:							

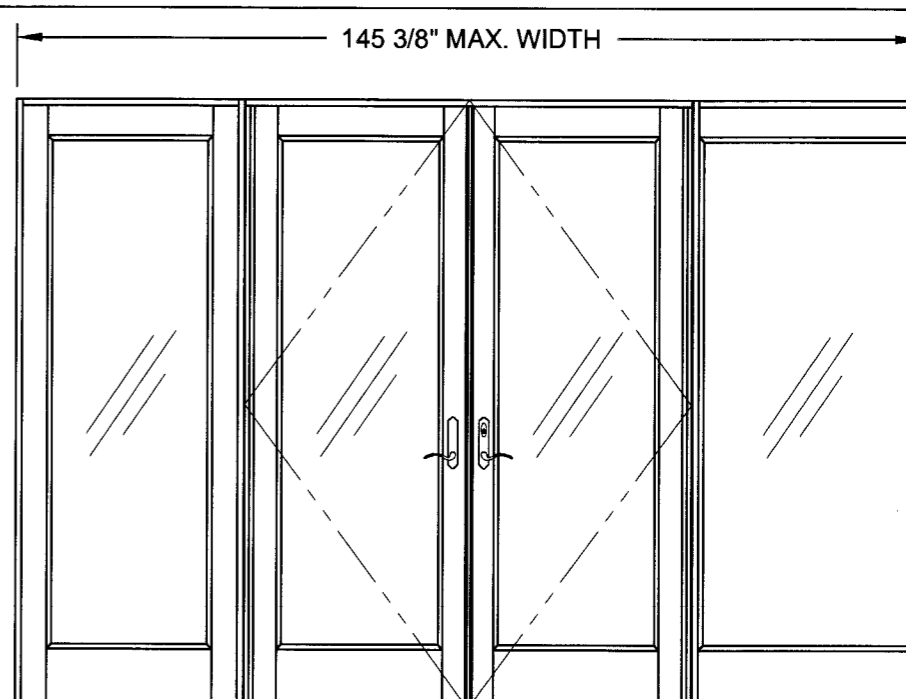
Lucas A. Turner, P.E.  
 PE #58201  
 Mechanical



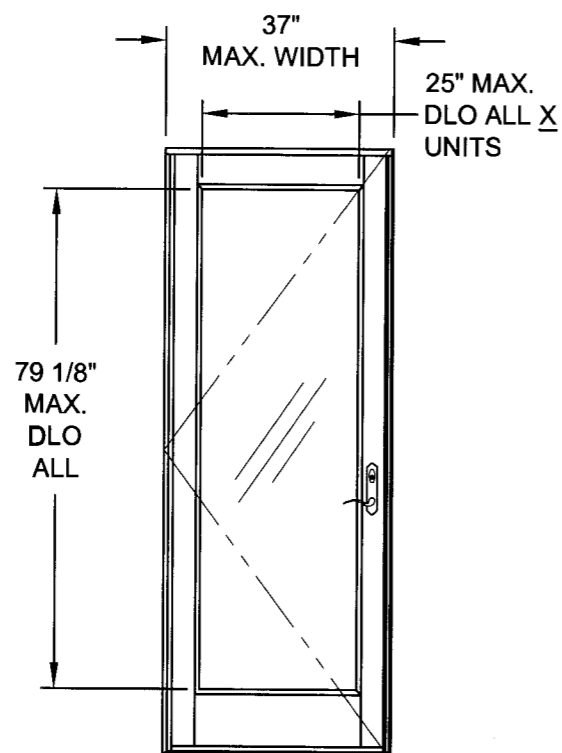
OX OR XO



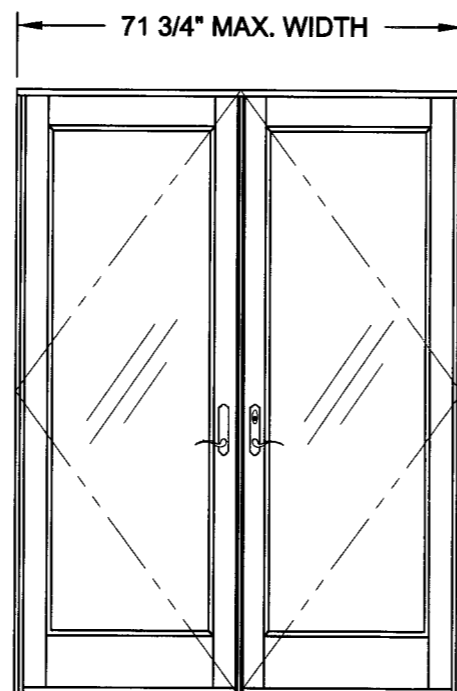
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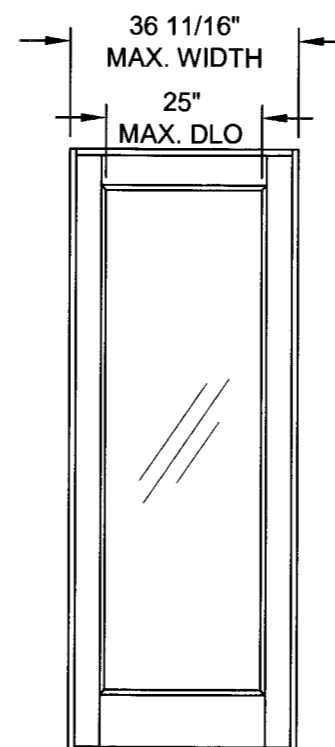
OXXO (SHOWING EACH VERSION SIDELITE)



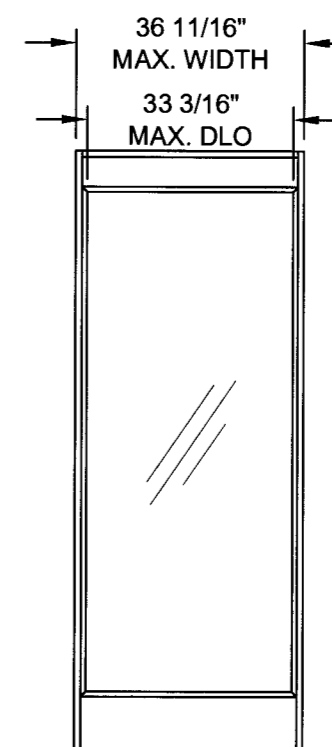
X



XX



O (FULL JAMB)



O (NARROW JAMB)

**NOTES:**

1. CONFIGURATIONS WITH SIDE LITES CAN BE EITHER NARROW JAMB OR FULL JAMB VERSIONS.
2. FOR ANCHOR SPACING AND DETAILS, SEE SHEETS 8 THROUGH 10.
3. FOR VERTICAL SECTIONS SEE SHEET 4 AND FOR HORIZONTAL SECTIONS SEE SHEET 5.

Revised By:	Date:	Revisions:	
F.K.	10/16/06	A	NO CHANGE THIS SHEET
Revised By:	Date:	Revisions:	
Revised By:	Date:	Revisions:	
Drawn By:	Date:	Checked By:	Date:
F.K.	12/30/04		

1070 TECHNOLOGY DRIVE  
NOKOMIS, FL 34275  
P.O. BOX 1529  
NOKOMIS, FL 34274



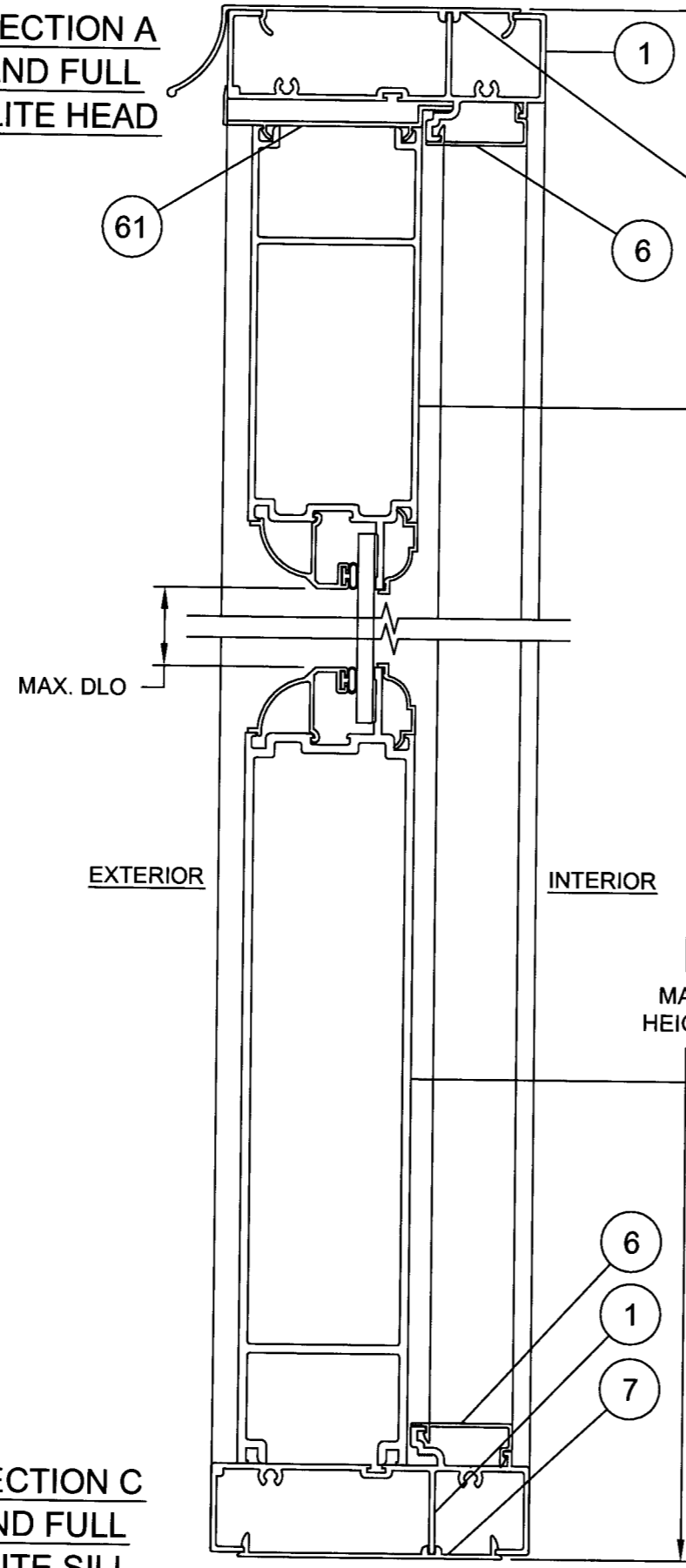
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EXAMPLE ELEVATIONS			
Title:			
ALUM. FRENCH DOOR & SIDE LITES, NON-IMPACT			
Series/Model:	Scale:	Sheet:	Drawing No.:
FD650	NTS	3 of 10	8000-12
			Rev:
			A

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By *Mauro Perez*  
Miami/Dade Product Control  
Division

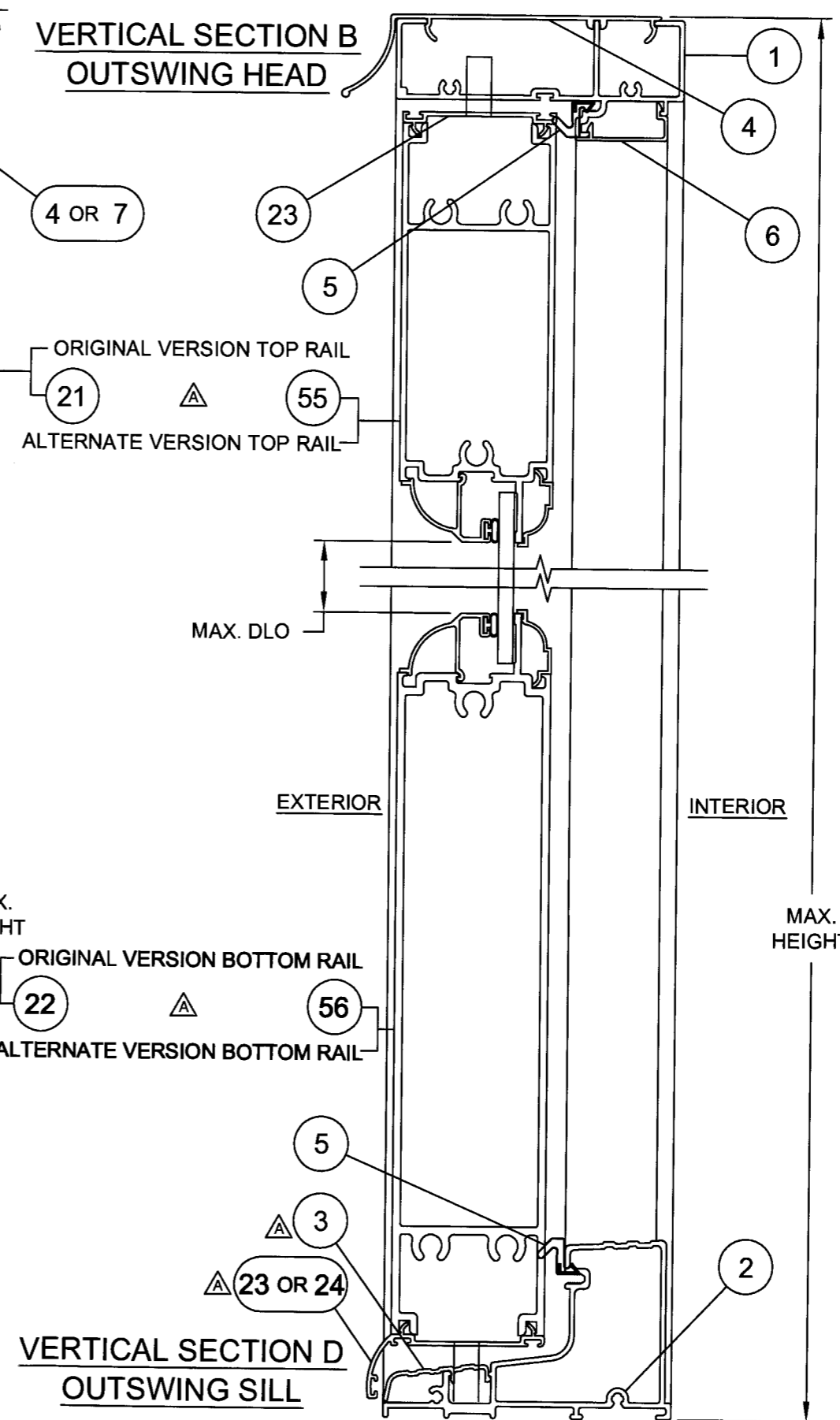
*L. O. Z.*  
12/21/06

Lucas A. Turner, P.E.  
PE #58201  
Mechanical

**VERTICAL SECTION A  
NARROW AND FULL  
JAMB SIDE LITE HEAD**

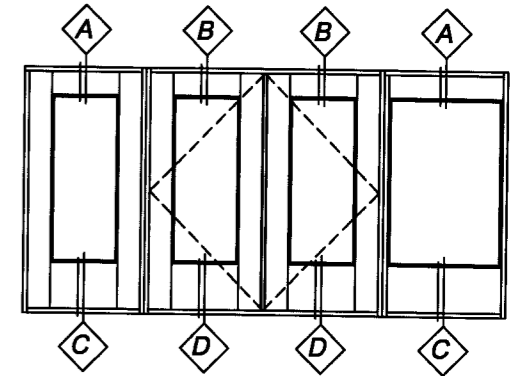


**VERTICAL SECTION B  
OUTSWING HEAD**



**VERTICAL SECTION C  
NARROW AND FULL  
JAMB SIDE LITE SILL**

**VERTICAL SECTION D  
OUTSWING SILL**



PRODUCT REVISED  
as complying with the Florida  
Building Code  
Acceptance No. 07-0103.01  
Expiration Date: MARCH 24, 2010  
By: *Marcus Perry*  
Miami Code Product Control  
Division

*Lucas A. Turner*  
12/21/06

Revised By:	Date:	Revisions:	
F.K.	10/18/06	A	REVISE ITEM 3. SHOW ALTERNATE TOP AND BOTTOM RAIL EXTRUSION.
Revised By:	Date:	Revisions:	
Revised By:	Date:	Revisions:	
Drawn By:	Date:	Checked By:	Date:
F.K.	12/30/04		

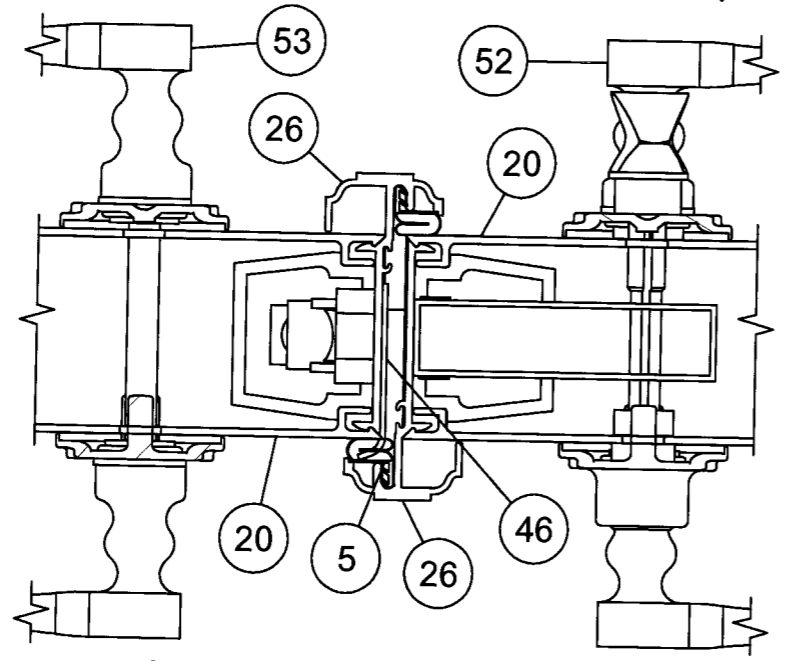
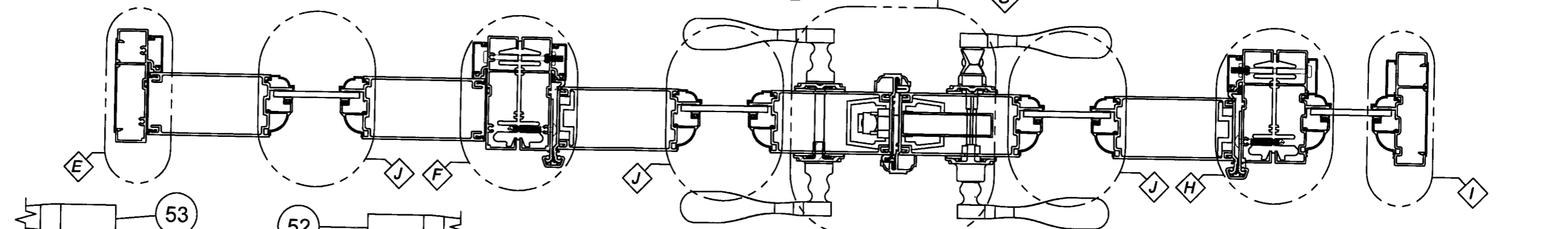
1070 TECHNOLOGY DRIVE  
NOKOMIS, FL 34275  
P.O. BOX 1529  
NOKOMIS, FL 34274



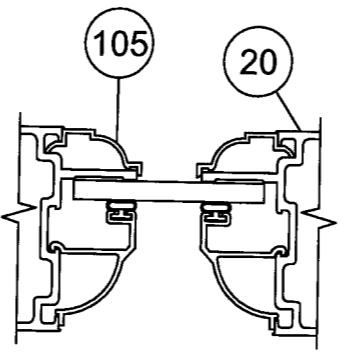
Description:			
<b>VERTICAL SECTIONS</b>			
Title:			
<b>ALUM. FRENCH DOOR &amp; SIDE LITES, NON-IMPACT</b>			
Series/Model:	Scale:	Sheet:	Drawing No.
FD650	1/2	4 of 10	8000-12
Rev:			
A			

Lucas A. Turner, P.E.  
PE #58201  
Mechanical

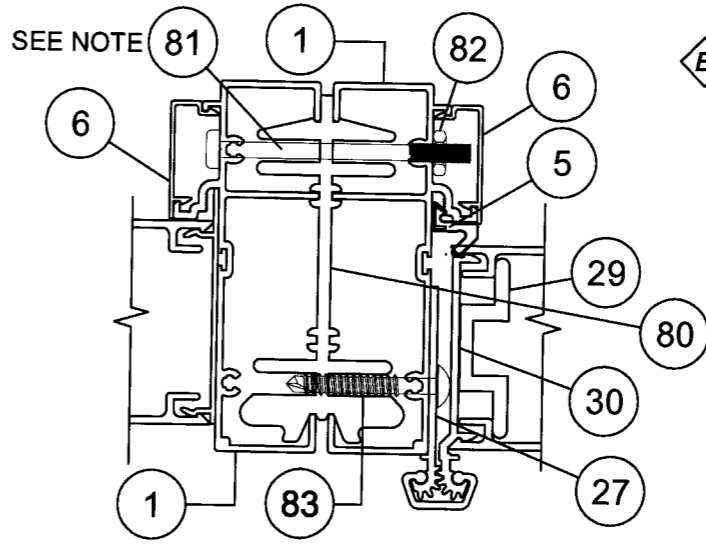
OXXO HORIZONTAL SECTION SHOWING (1) OF EACH SIDE LITE TYPE



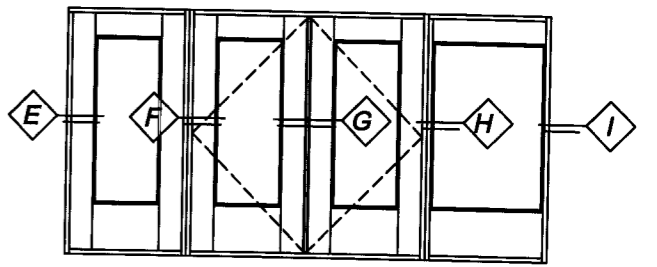
DETAIL G STILES AT ASTRAGAL



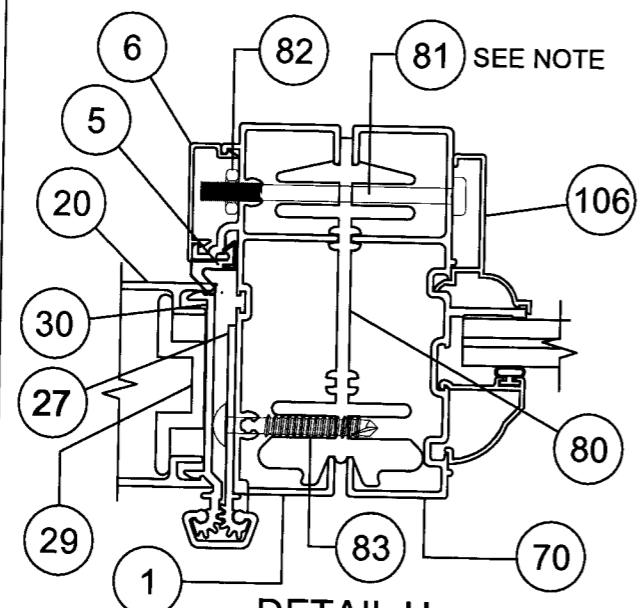
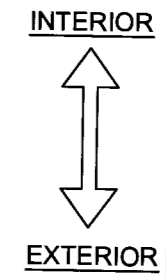
DETAIL J  
SLAB AT  
GLASS BED



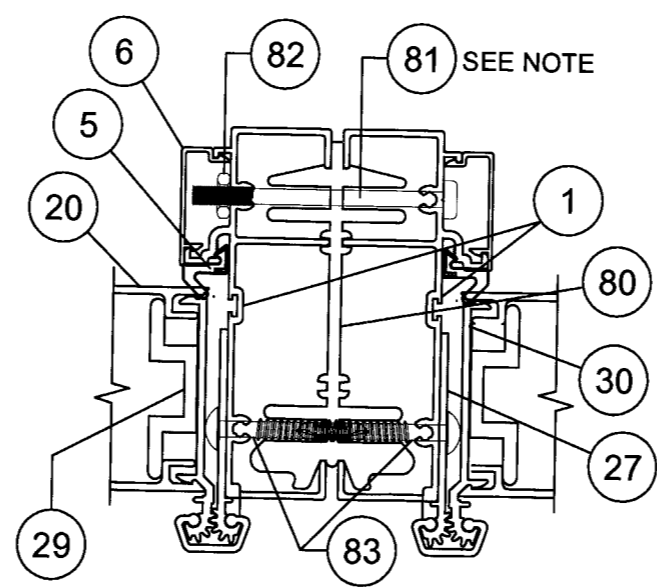
DETAIL F  
FULL JAMB SIDE LITE  
(AT HINGE JAMB)



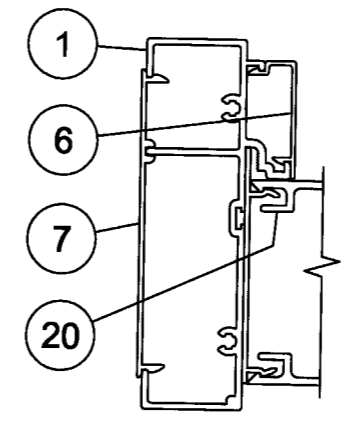
NOTE: ASSEMBLY HARDWARE QTY (3), 11" FROM TOP & BOTTOM AND ONE AT MIDSPAN



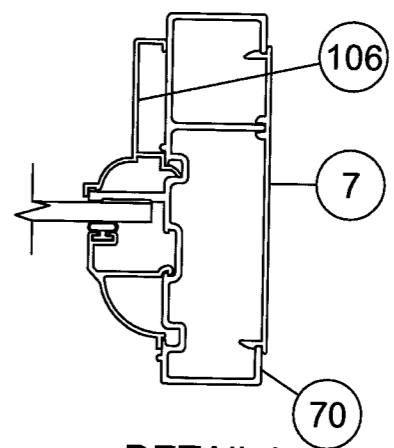
DETAIL H  
NARROW JAMB SIDE LITE  
(AT HINGE JAMB)



DETAIL K  
HINGE JAMB TO HINGE JAMB  
(NOT SHOWN ABOVE)



DETAIL E  
JAMB, FULL JAMB  
SIDE LITE



DETAIL I  
JAMB, NARROW  
JAMB SIDE LITE

PRODUCT REVISED  
as complying with the Florida  
Building Code  
Acceptance No. 07-0103.01  
Expiration Date: MARCH 24, 2016  
By: *Manuel Pera*  
Miami Code Product Control  
Division

*L O Z*  
12/21/06

Revsd By:	Date:	Revisions:	
F.K.	10/16/06	A	NO CHANGE THIS SHEET
Revsd By:	Date:	Revisions:	
Revsd By:	Date:	Revisions:	
Drawn By:	Date:	Checked By:	Date:
F.K.	12/30/04		

1070 TECHNOLOGY DRIVE  
NOKOMIS, FL 34275  
P.O. BOX 1529  
NOKOMIS, FL 34274



Description:			
HORIZONTAL SECTION DETAILS			
Title:			
ALUM. FRENCH DOOR & SIDE LITES, NON-IMPACT			
Series/Model:	Scale:	Sheet:	Drawing No.
FD650	1/2	5 of 10	8000-12
			Rev:
			A

Lucas A. Turner, P.E.  
PE #58201  
Mechanical



**FD650 DOOR(S)**

ITEM	DWG#	DESCRIPTION	PGT#
<b>FRAME KIT PARTS</b>			
1	8006	FRAME - HEAD & HINGE JAMB	68006
2	8003A	OUT-SWING SILL	68003A
3	8004C	OUT-SWING SILL COVER	68004C
4	8008	DRIP CAP	68008
5	-----	HEAD, SILL & JAMB WEATHERSTRIP (SCHLEGAL)	U83337T8500
6	8007	SCREW COVER	68007
7	8009	INSTALL PLATE	68009
8	-----	FRAME ASSEMBLY SCREW #8 X 1" PH QUAD	781PQA
9	8032	ASTRAGAL END SEAL	48032
<b>DOOR PANEL</b>			
5	-----	HEAD, SILL & JAMB WEATHERSTRIP (SCHLEGAL)	U83337T8500
20	8012	STILE	68012
21	8014	TOP RAIL, (THREADED ROD DESIGN)	68014
22	8013	BOTTOM RAIL, (THREADED ROD DESIGN)	68013
23	8017	TOP SWEEP	68017
24	8016	BOTTOM SWEEP	68016
25	-----	SWEEP SCREWS, #4 X 1/2" PHIL PH	
26	8015	ASTRAGAL, ACTIVE & INACTIVE	68015
27	8021B	GEAR HINGE, JAMB SIDE	68021B
28	8020A	GEAR HINGE, COVER	68020A
29	8018	GEAR HINGE, BACK-UP PLATE	68018
30	8019A	GEAR HINGE, DOOR SIDE	68019A
31	8035	GEAR HINGE, BEARING	68035
32	-----	GEAR HINGE, SET-SCREW #6-32 x 1/4"	
33	-----	GEAR HINGE, MTG. SCREW #12 x 3/4" TRUSS HD.	
34	-----	GEAR HINGE, MTG. SCREW #12 x 1 1/2" TRUSS HD.	
35	-----	THREADED ROD 5/16-18 X 36"	6TROD A
36	-----	FLANGED HEX NUT 5/16-18	7990NUTA
37	8039	TRUSS CLAMP	60378M
38	8043	S/S GEAR LATCH MECHANISM (ASHLAND)	
39	8030	LOCK BLOCK	48030
40	-----	LATCH ASS'Y SCREWS #8 X 2" SS PHILL TR HD	78X2TPA X
41	8037	S/S SHOOT BOLT ROD (SULLIVAN)	
42	8045	STANDARD FLUSH BOLTS W/ SS ROD (SULLIVAN)	
43	8031	SHOOT BOLT GUIDE	48031
44	-----	SHOOT BOLT GUIDE & STRIKE SCREW 8-32 X 3/8" SS PHILL TR HD	78X38PFTX
45	8038R	RIGHT - STRIKE PLATE AT ASTRAGAL (ACTIVE HINGED LEFT)	W5110-43S1
46	8038L	LEFT - STRIKE PLATE AT ASTRAGAL (ACTIVE HINGED RIGHT)	W5110-44S1
47	-----	STRIKE PLATE SCREWS 8-32 X 3/8" SS PHILL TR HD	78X38PFTX
48	-----	STRIKE PLATE MIDDLE SCREW 6-24 X 1/2" FH	7612PPTX
49	8036	STRIKE PLATE AT HEAD & SILL	
50	-----	HEAD STRIKE SCREWS SS 8 X 1/2 PHILL FH	7858ZAX
51	-----	STRIKE PLATE SCREWS @SILL SS 8 X 1/2 PHILL UNDERCUT FH	78X12PFHUX
52	8041	ACTIVE TRIM SET (ASHLAND)	
53	8042	PASSIVE TRIM SET (ASHLAND)	
54	8044	STAINLESS STEEL PASSIVE LOCK GEAR (ASHLAND)	
55	8014A	TOP RAIL (LAG BOLT DESIGN)	68014A
56	8013A	BOTTOM RAIL (LAG BOLT DESIGN)	68013A
57	-----	5/16" x 2 1/2" LAG BOLTS	7516L.BOLT X

Revsd By:	Date:	Revisions:	
F.K.	10/16/06	A	UPDATE ITEM 3. ADD ITEMS 55, 56, 57 AND 84.
Revsd By:	Date:	Revisions:	
Revsd By:	Date:	Revisions:	
Drawn By:	Date:	Checked By:	Date:
F.K.	12/30/04		

**FD650 FULL JAMB SIDE LITE**

ITEM	DWG#	DESCRIPTION	PGT#
1	8006	FRAME - HEAD, SILL & JAMB	68006
4	8008	DRIP CAP	68008
6	8007	SCREW COVER	68007
7	8009	INSTALL PLATE	68009
8	-----	FRAME ASSEMBLY SCREW #8 X 1" PH QUAD	781PQA
20	8012	STILE	68012
21	8014	TOP RAIL	68014
22	8013	BOTTOM RAIL	68013
35	-----	THREADED ROD 5/16-18 X 36"	6TROD A
36	-----	FLANGED HEX NUT 5/16-18	7990NUTA
37	8039	TRUSS CLAMP	60378M
60	-----	#8 X 3/4" PH SQ DRIVE TEK SCREW	78X34PSTW
61	8028	SIDE LITE HEAD TRIM	68028
62	8029	SIDE LITE JAMB TRIM	68029

**FD650 NARROW JAMB SIDE LITE**

ITEM	DWG#	DESCRIPTION	PGT#
1	8006	FRAME - HEAD & SILL	68006
4	8008	DRIP CAP	68008
6	8007	SCREW COVER	68007
7	8009	INSTALL PLATE	68009
8	-----	FRAME ASSEMBLY SCREW #8 X 1" PH QUAD	781PQA
21	8014	TOP RAIL	68014
22	8013	BOTTOM RAIL	68013
35	-----	THREADED ROD 5/16-18 X 36"	6TROD A
36	-----	FLANGED HEX NUT 5/16-18	7990NUTA
37	8039	TRUSS CLAMP	60378M
60	-----	#8 X 3/4" PH SQ DRIVE TEK SCREW	78X34PSTW
61	8028	SIDE LITE HEAD TRIM	68028
70	8010	FRAME, JAMB	68010

**ASSEMBLY KIT**

ITEM	DWG#	DESCRIPTION	PGT#
80	8033B	FRENCH DOOR ASSEMBLY BEAM	68033B
81	-----	#10-24 X 2 1/2" PH SCREW	
82	-----	#10-24 HEX NUT	
83	-----	#12 X 1 1/2" TR HD TEK SCREW	
84	8056	SUBSILL (OPTIONAL)	68056

**GLASS, BEADS & SILICONE**

ITEM	DWG#	DESCRIPTION	PGT#
90	-----	GLAZING SEALANT, DOW CORNING 899, 983, 995 OR EQUIVALENT	
100	-----	3/16" TEMPERED GLASS	
101	-----	7/8" I.G. GLASS (3/16" T, 1/2" AIR SPACE, 3/16" T)	
102	8025	3/16" BEAD	68025
105	8022	BACK BEAD	68022
106	8026A	SL BACKBEAD	68026A
108	8024A	7/8" IG BEAD	68024A
109	1224	VINYL BULB WSTP (THICK)	6TP247

1070 TECHNOLOGY DRIVE  
NOKOMIS, FL 34275  
P.O. BOX 1529  
NOKOMIS, FL 34274

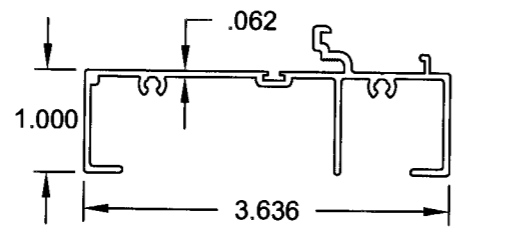


Description:			
<b>PARTS LIST</b>			
Title:			
<b>ALUM. FRENCH DOOR &amp; SIDE LITES, NON-IMPACT</b>			
Series/Model:	Scale:	Sheet:	Drawing No.
FD650	NA	6 of 10	8000-12
Rev:			
A			

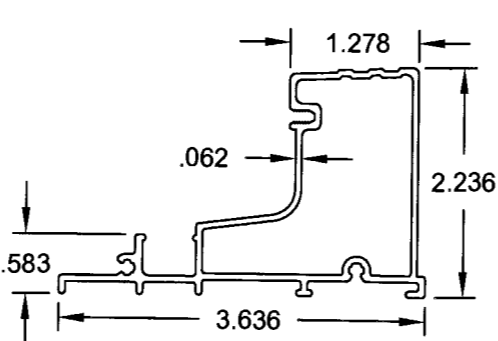
PRODUCT REVISED  
as complying with the Florida  
Building Code  
Acceptance No. 07-0103.01  
Expiration Date: MARCH 24, 2010  
By: *Manuel Perez*  
Miss/Trade Product Control  
Division

*L O L*  
12/21/06

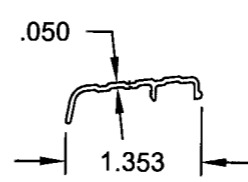
Lucas A. Turner, P.E.  
PE #58201  
Mechanical



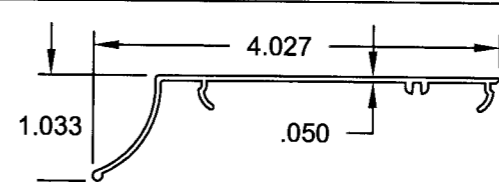
1 #8006 6063-T6  
FRAME, HEAD & JAMB  
AND SIDELITE SILL



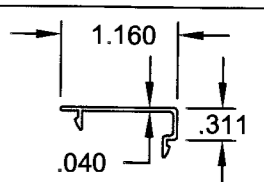
2 #8003A 6063-T6  
OUT-SWING SILL



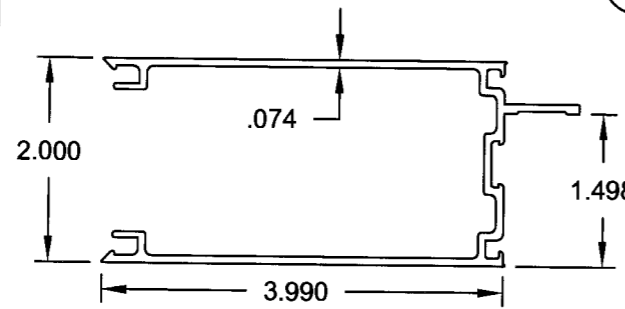
3 #8004C 6063-T5  
OS SILL COVER



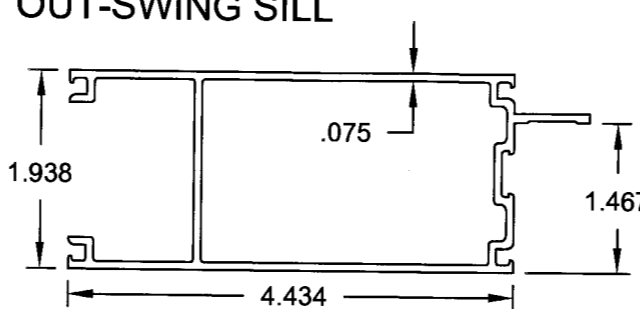
4 #8008 6063-T5  
DRIP CAP



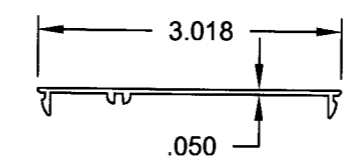
6 #8007 6063-T6  
SCREW COVER



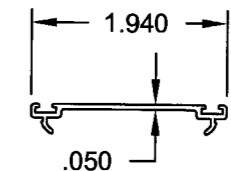
20 #8012 6063-T6  
STILE



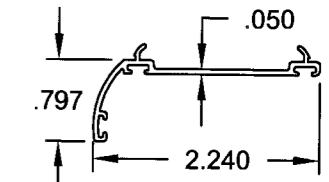
21 #8014 6063-T5  
TOP RAIL



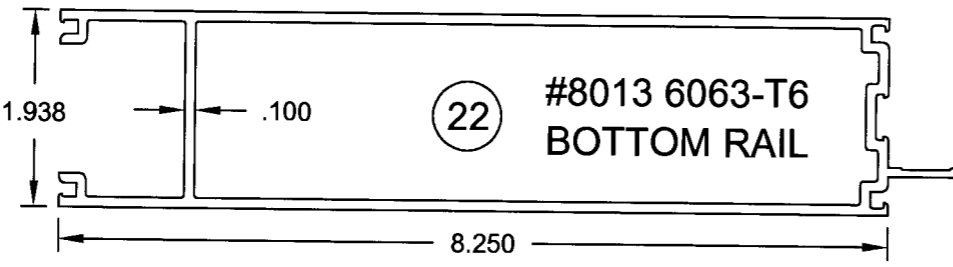
7 #8009 6063-T5  
INSTALL PLATE



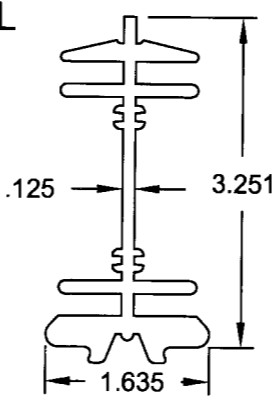
23 #8017 6063-T5  
TOP SWEEP



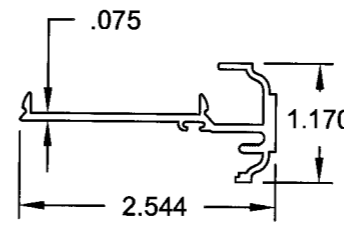
24 #8016 6063-T5  
BOTTOM SWEEP



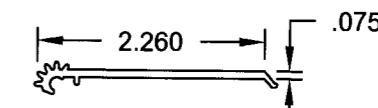
22 #8013 6063-T6  
BOTTOM RAIL



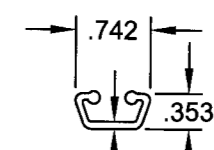
80 #8033B 6105-T5  
FD ASS'Y BEAM



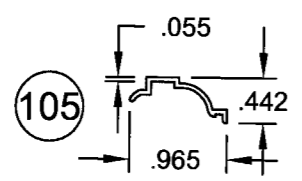
26 #8015 6063-T6  
ASTRAGAL



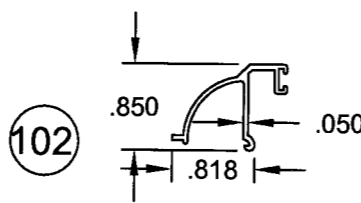
27 #8021B 6063-T6  
GEAR HINGE, JAMB



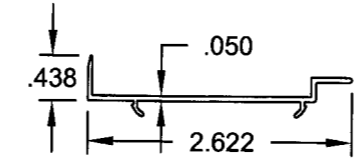
28 #8020A 6063-T6  
GEAR HINGE, COVER



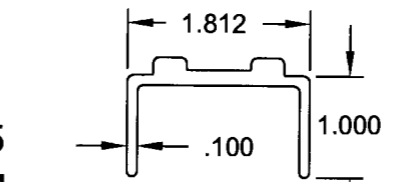
105 #8022 6063-T5  
BACKBEAD



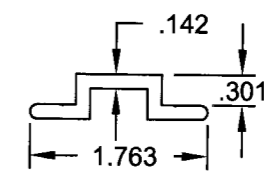
102 #8025 6063-T5  
3/16" BEAD



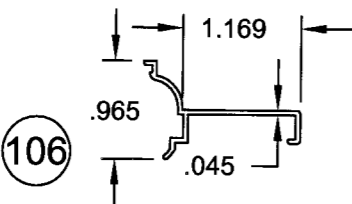
61 #8028 6063-T5  
SL HEAD TRIM



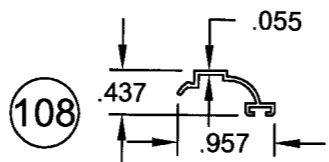
37 #8039 6063-T6  
TRUSS CLAMP



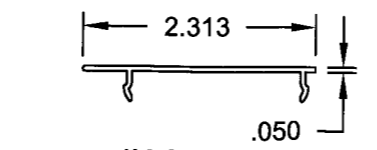
29 #8018 6063-T5  
HINGE, BACK-UP



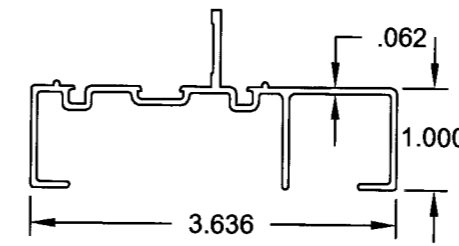
106 #8026A 6063-T5  
SL BACKBEAD



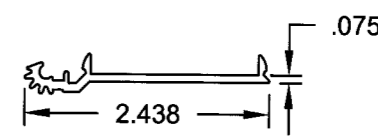
108 #8024A 6063-T5  
I.G. BEAD



62 #8029 6063-T5  
SL JAMB TRIM



70 #8010 6063-T6  
NARROW SL JAMB



30 #8019A 6063-T6  
GEAR HINGE, DOOR

PRODUCT REVISED  
as complying with the Florida  
Building Code  
Acceptance No. 07-0103.01  
Expiration Date: MARCH 24, 2015  
By: *Manuel Perez*  
Missile/Diode Product Control  
Division

*L. Turner*  
12/21/06

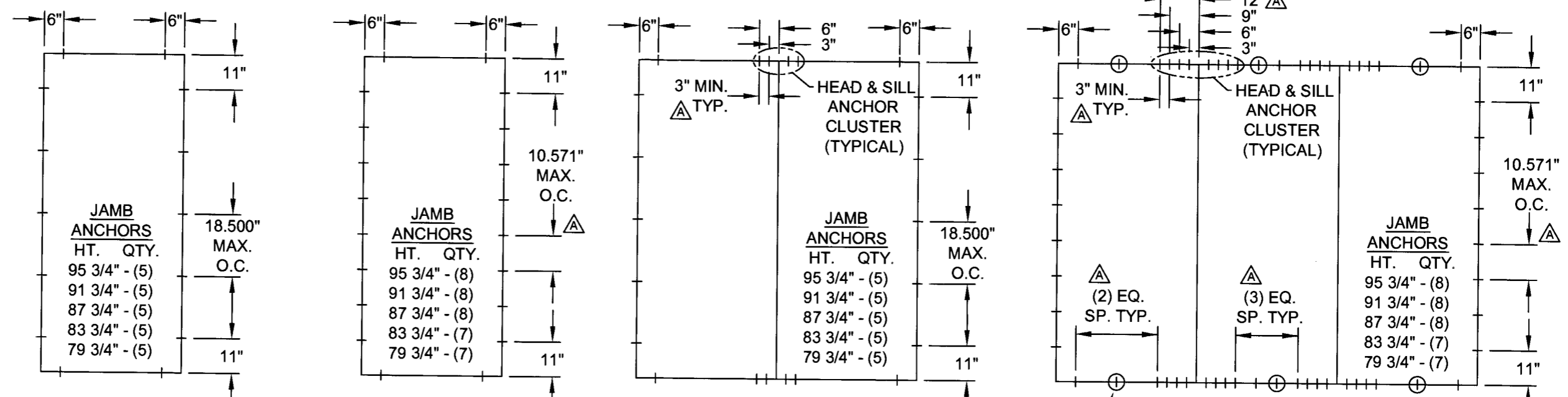
Revised By:	Date:	Revisions:	
F.K.	10/16/06	A	UPGRADE ITEM 3.
Revised By:	Date:	Revisions:	
Revised By:	Date:	Revisions:	
Drawn By:	Date:	Checked By:	Date:
F.K.	12/30/04		

1070 TECHNOLOGY DRIVE  
NOKOMIS, FL 34275  
P.O. BOX 1529  
NOKOMIS, FL 34274



Description: <b>EXTRUSION PROFILES</b>				
Title: <b>ALUM. FRENCH DOOR &amp; SIDE LITES, NON-IMPACT</b>				
Series/Model: FD650	Scale: 1/2	Sheet: 7 of 10	Drawing No. 8000-12	Rev. A

Lucas A. Turner, P.E.  
PE #58201  
Mechanical



**DETAIL A (CONCRETE)**  
 (SINGLE PANEL)  
 ANCHOR TYPES:  
 1 OR 2

**DETAIL B (WOOD)**  
 (SINGLE PANEL)  
 ANCHOR TYPES:  
 2 OR 3

**DETAIL C (CONCRETE)**  
 (2 OR MORE PANELS)  
 ANCHOR TYPES:  
 1 OR 2

**DETAIL D (WOOD)**  
 (2 OR MORE PANELS)  
 ANCHOR TYPES:  
 2 OR 3

SEE NOTE 5  
 REGARDING  
 APPLICABILITY  
 OF ENCIRCLED  
 ANCHOR  
 LOCATIONS

**ANCHORAGE SPACING REQUIREMENTS:**

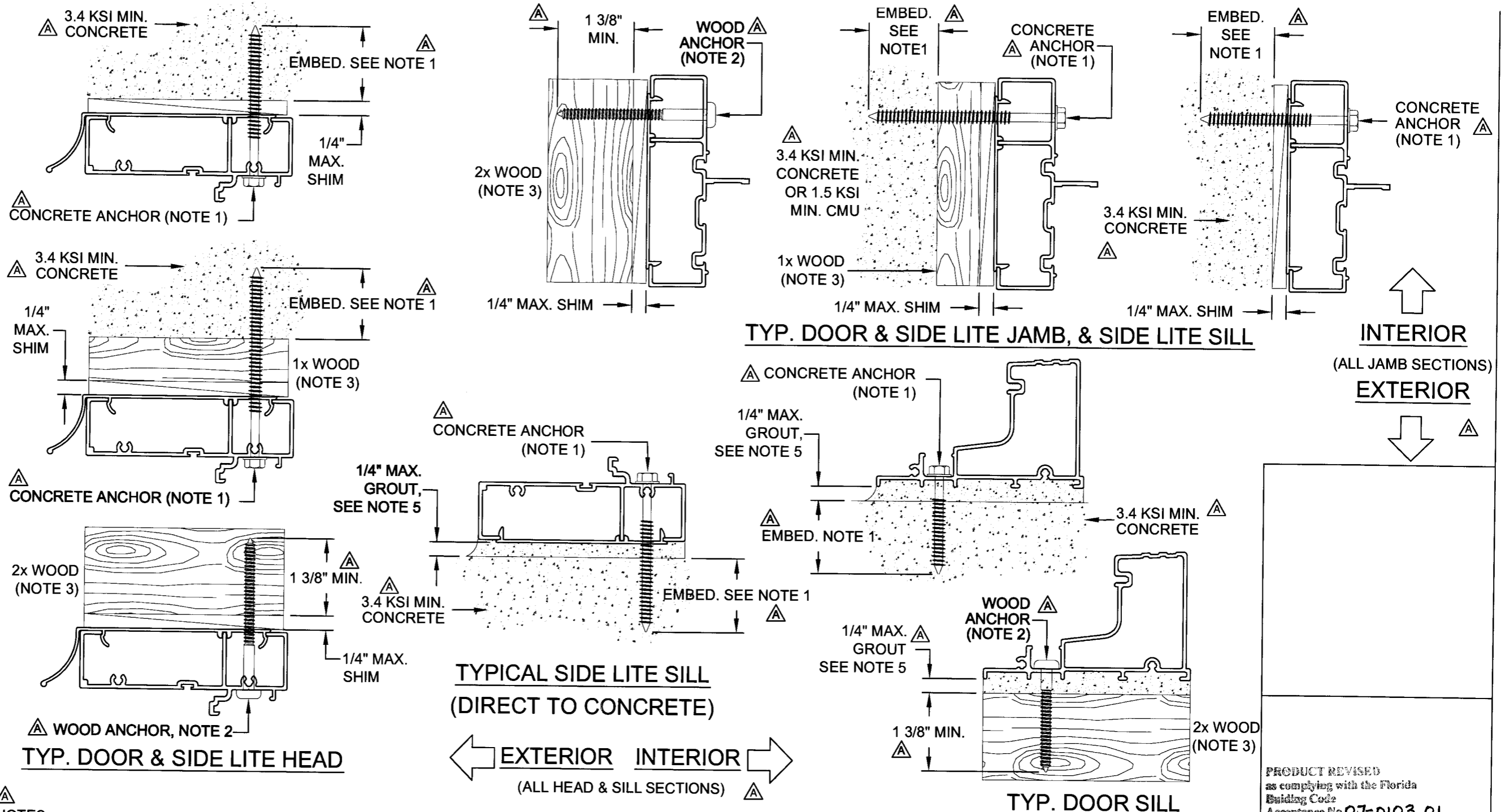
1. DETAILS A AND B ABOVE REPRESENT ANCHORING OF SINGLE X DOORS, OR INDIVIDUAL SIDE LITE O PANELS WITH FULL OR NARROW WIDTH JAMBS. DETAILS C AND D ABOVE REPRESENT ANCHORING OF ANY MIXTURE OF DOUBLE XX DOORS, SINGLE X DOORS, NARROW JAMB OR FULL JAMB SIDE LITE PANELS, FOR MULTIPLE-PANEL INSTALLATIONS OF TWO OR MORE PANELS. UNLESS OTHERWISE STATED, DIMENSIONS OF DETAILS A THROUGH D ARE MAXIMUMS.
2. ANCHOR TYPES: 1 - 1/4" ELCO TAPCON 2 - 1/4" ELCO SS4 CRETE-FLEX 3 - #12 STEEL SCREW (G5)  
 CONCRETE SUBSTRATE USE TYPE 1 AT 1 3/8" MIN. EMBEDMENT OR TYPE 2 AT 1 3/4" EMBEDMENT. 1 3/4" MIN. EDGE DISTANCE FOR BOTH.  
 WOOD SUBSTRATE - USE TYPE 2 OR TYPE 3 AT 1 3/8" MIN. EMBEDMENT.
3. SINGLE PANEL CONFIGURATIONS: (DETAIL A, CONCRETE SUBSTRATE. DETAIL B, WOOD SUBSTRATE)  
 HEAD AND SILL.....6" MAX. FROM FRAME CORNERS.  
 JAMBS.....11" MAX. FROM FRAME CORNERS, 18.500" MAX. O.C. CONCRETE SUBSTRATE (DETAIL A) AND 10.571" MAX. O.C. WOOD SUBSTRATE (DETAIL B).
4. TWO OR MORE PANEL CONFIGURATIONS: (DETAIL C, CONCRETE SUBSTRATE)  
 HEAD AND SILL.....6" MAX. FROM FRAME CORNERS, AND AT 3" AND 6" MAX. ON EACH SIDE OF ASSEMBLY BEAM AND/OR ASTRAGAL LOCATIONS (CLUSTER OF 4).  
 JAMBS.....11" MAX. FROM FRAME CORNERS AND 18.500" MAX. O.C.
5. TWO OR MORE PANEL CONFIGURATIONS: (DETAIL D, WOOD SUBSTRATE)  
 HEAD AND SILL.....6" MAX. FROM FRAME CORNERS, AND AT 3", 6", 9" AND 12" MAX. ON EACH SIDE OF ASSEMBLY BEAM AND/OR ASTRAGAL LOCATIONS (CLUSTER OF 8).  
 PLUS ENCIRCLED ANCHORS OUTSIDE CLUSTERS, REQUIRED ONLY ON PANEL WIDTHS OVER 27 3/4".  
 JAMBS.....11" MAX. FROM FRAME CORNERS AND 10.571" MAX. O.C.

PRODUCT REVISED  
 as complying with the Florida  
 Building Code  
 Acceptance No. 07-0103.01  
 Expiration Date MARCH 24, 2010  
 By *Mmanuel Sney*  
 Miami Code Product Control  
 Division

*L O L*  
 12/21/06

Revised By: F.K.	Date: 10/16/06	Revisions: A	REVISD ANCHORAGE PER FBC2004 AND REVISE NOTES.	1070 TECHNOLOGY DRIVE NOKOMIS, FL 34275  P.O. BOX 1529 NOKOMIS, FL 34274	<b>PGT</b> Visibly Better	Description: <b>ANCHORAGE SPACING</b>				
Revised By:	Date:	Revisions:				Title: <b>ALUM. FRENCH DOOR &amp; SIDE LITES, NON-IMPACT</b>				
Revised By:	Date:	Revisions:				Series/Model: FD650	Scale: NTS	Sheet: 8 of 10	Drawing No. 8000-12	Rev. A
Drawn By: F.K.	Date: 12/30/04	Checked By:	Date:							

Lucas A. Turner, P.E.  
 PE #58201  
 Mechanical



**NOTES:**

1. FOR CONCRETE APPLICATIONS IN MIAMI-DADE COUNTY, USE ONLY MIAMI-DADE COUNTY APPROVED ELCO 1/4" TAPCONS OR 1/4" SS4 CRETE-FLEX. MIN. DISTANCE FROM ANCHOR TO CONCRETE EDGE IS 1 3/4". MIN. EMBEDMENT: 1/4" TAPCON - 1 3/8", 1/4" SS4 CRETE-FLEX - 1 3/4".
2. FOR WOOD APPLICATIONS USE #12 STEEL SCREWS (G5) OR ELCO 1/4" SS4 CRETE-FLEX - 1 3/8" MIN. EMBEDMENT FOR EITHER.
3. WOOD BUCKS DEPICTED AS 1x ARE LESS THAN 1 1/2" THICK. 1x WOOD BUCKS ARE OPTIONAL IF UNIT IS INSTALLED DIRECTLY TO SOLID CONCRETE. WOOD BUCKS DEPICTED AS 2x ARE 1 1/2" THICK OR GREATER. INSTALLATION TO THE SUBSTRATE OF WOOD BUCKS TO BE ENGINEERED BY OTHERS OR AS APPROVED BY THE AUTHORITY HAVING JURISDICTION (AHJ).
4. FOR ATTACHMENT TO ALUM: THE MAT'L SHALL BE A MIN. STRENGTH OF 6063-T5 AND A MIN. OF 1/8" THICK. THE ALUM. STRUCTURAL MEMBER SHALL BE OF A SIZE TO PROVIDE FULL SUPPORT TO THE DOOR FRAME SIMILAR TO THAT SHOWN IN THE DETAILS ON THIS SHEET FOR 2x WOOD BUCKS. THE ANCHOR SHALL BE A #12 SMS WITH FULL ENGAGEMENT INTO THE ALUM. IF THESE CRITERIA ARE MET, THE PRESSURES SHOWN ON SHEET 2 AND ANCHORAGE SPACING FOR CONCRETE SHOWN ON SHEET 8 MAY BE USED.
5. IF SILL IS TIGHT TO SUBSTRATE, GROUT OR OTHER MATERIAL IS NOT REQUIRED. IF USED, NON-SHRINK, NON-METALLIC GROUT, 3400 PSI MIN., (DONE BY OTHERS) MUST FULLY SUPPORT THE ENTIRE LENGTH OF THE SILL THAT IS NOT TIGHT TO THE SUBSTRATE, AND TRANSFER SHEAR LOAD TO SUBSTRATE.

Revsd By:	Date:	Revisions:	
F.K.	10/16/06	A	UPDATE ANCHOR OPTIONS AND NOTES
Revsd By:	Date:	Revisions:	
Revsd By:	Date:	Revisions:	
Drawn By:	Date:	Checked By:	Date:
F.K.	12/30/04		

1070 TECHNOLOGY DRIVE  
NOKOMIS, FL 34275  
P.O. BOX 1529  
NOKOMIS, FL 34274

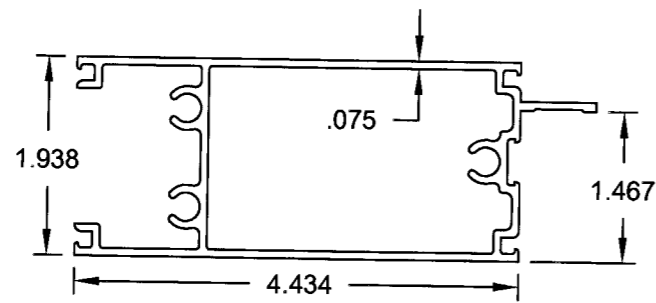


Description:				
<b>ANCHORAGE DETAILS</b>				
Title:				
<b>ALUM. FRENCH DOOR &amp; SIDE LITES, NON-IMPACT</b>				
Series/Model:	Scale:	Sheet:	Drawing No.	Rev.
FD650	1/2	9 of 10	8000-12	A

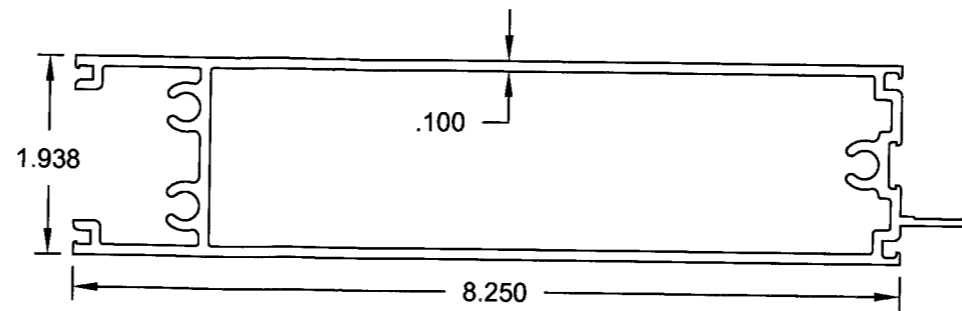
PRODUCT REVISED  
as complying with the Florida  
Building Code  
Acceptance No. 07-0103.01  
Expiration Date: MARCH 24, 2010  
By: *Manuel Berg*  
Miami/Dade Product Control  
Division

*LZ*  
12/21/06

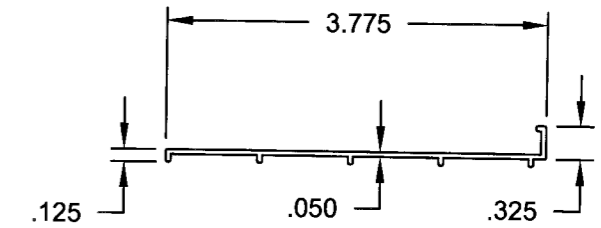
Lucas A. Turner, P.E.  
PE #58201  
Mechanical



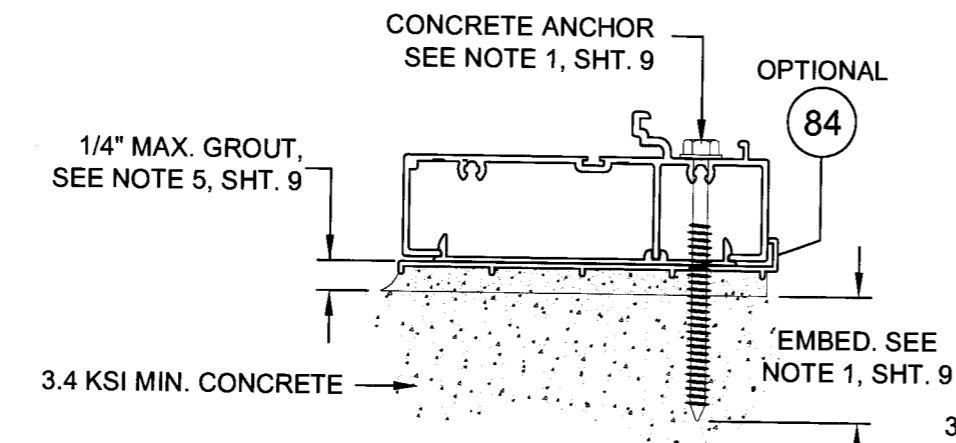
55 #8014 6063-T5  
TOP RAIL, LAG BOLT DESIGN



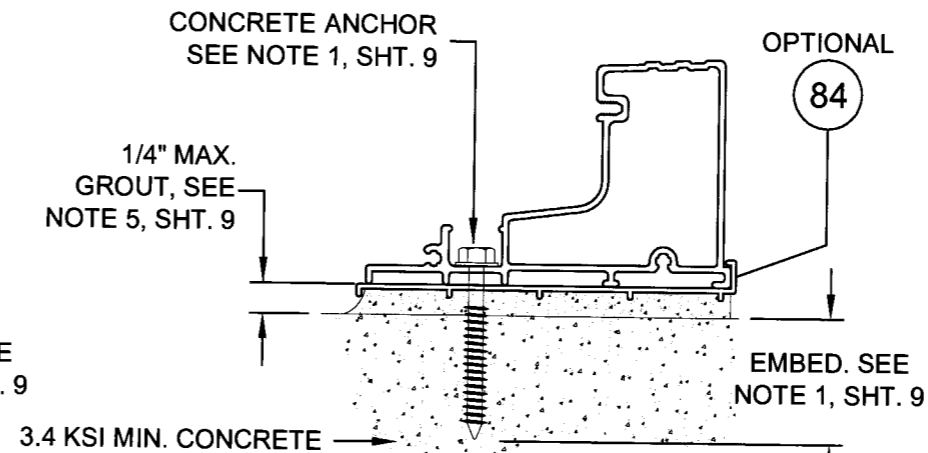
56 #8013A 6063-T6  
BOTTOM RAIL, LAG BOLT DESIGN



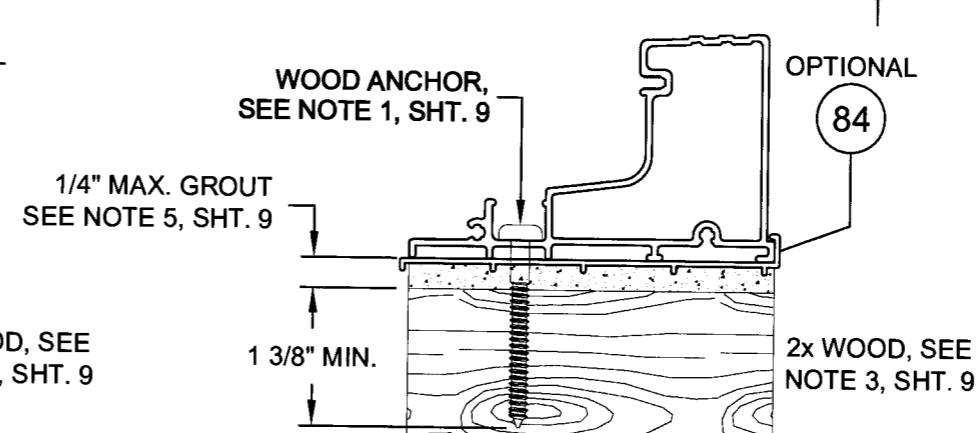
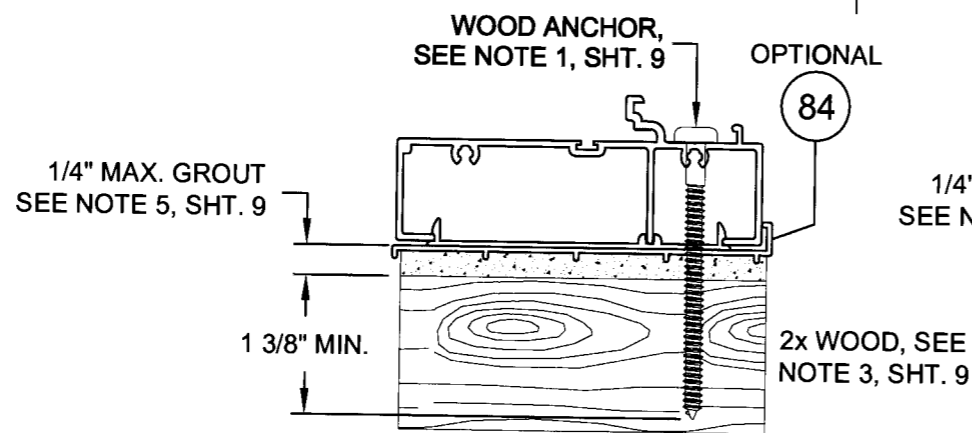
84 #8056 6063-T4  
SUBSILL, OPTIONAL



OPTIONAL SIDE LITE SILL ANCHORAGE



OPTIONAL DOOR SILL ANCHORAGE



← EXTERIOR INTERIOR →  
(ALL SILL SECTIONS)

PRODUCT REVISED  
to comply with the Florida  
Building Code  
Acceptance No. 07-0103-P1  
Expiration Date MARCH 24, 2010  
By *Manuel Perez*  
Release/Field Product Control  
Division

*L. A. Turner*  
12/21/06

Revised By:	Date:	Revisions:	
F.K.	10/16/06	A	NEW SHT. ADD SUBSILL AND ALTERNATE TOP & BOTTOM RAIL EXTRUSIONS.
Revised By:	Date:	Revisions:	
Revised By:	Date:	Revisions:	
Drawn By:	Date:	Checked By:	Date:
F.K.	10/16/06	-	-

1070 TECHNOLOGY DRIVE  
NOKOMIS, FL 34275  
P.O. BOX 1529  
NOKOMIS, FL 34274

**PGT**  
Visibly Better

Description:				
ADDED EXTRUSIONS & ALT. SILL ANCHORAGE				
Title:				
ALUM. FRENCH DOOR & SIDE LITES, NON-IMPACT				
Series/Model:	Scale:	Sheet:	Drawing No.	Rev.
FD750	1/4	10 of 10	8000-12	A

Lucas A. Turner, P.E.  
PE #58201  
Mechanical