



BUILDING CODE COMPLIANCE OFFICE (BCCO)  
PRODUCT CONTROL DIVISION

MIAMI-DADE COUNTY, FLORIDA  
METRO-DADE FLAGLER BUILDING  
140 WEST FLAGLER STREET, SUITE 1603  
MIAMI, FLORIDA 33130-1563  
(305) 375-2901 FAX (305) 375-2908

**NOTICE OF ACCEPTANCE (NOA)**

[www.miamidade.gov/buildingcode](http://www.miamidade.gov/buildingcode)

**Kawneer Company, Inc.**  
555 Guthridge Court  
Norcross, GA 30092

**SCOPE:**

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

**DESCRIPTION: Series "IR-500" Aluminum Glazed (w/ Solutia/Dupont's PVB) Window Wall – L.M.I.**

**APPROVAL DOCUMENT:** Drawing No. **NOA575-003**, titled "Kawneer IR 500–L. M. I." Sheets 1 thru 8 of 8, dated 02/12/02 and last revised on 09/14/07, prepared by manufacturer, signed and sealed by Ballard L. Argus, P.E., bearing the Miami-Dade County Product Control renewal stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Division.

**MISSILE IMPACT RATING: Large and Small Missile Impact Resistant**

**LABELING:** Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **renews NOA # 04-0211.11** and consists of this page 1 and evidence pages E-1 and E-2, as well as approval document mentioned above.

The submitted documentation was reviewed by **Carlos M. Utrera, P.E.**



*[Signature]*  
11/2/07

**NOA No 07-0817.04**  
**Expiration Date: August 29, 2012**  
**Approval Date: November 1, 2007**  
**Page 1**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**A. DRAWINGS**

1. Manufacturer's die drawings and sections.
2. Drawing No. **NOA575-003**, titled "Kawneer IR 500-L. M. I." Sheets 1 thru 8 of 8, dated 02/12/02 and last revised on 09/14/07, prepared by manufacturer, signed and sealed by Ballard L. Argus, P.E.

**B. TESTS**

1. Test reports on 1) Uniform Static Air Pressure Test, Loading per SFBC, PA 202-94  
2) Large Missile Impact Test per SFBC, PA 201-94  
3) Cyclic Wind Pressure Loading per SFBC, PA 203-94  
along with marked-up drawings and installation diagram of the aluminum glazed system, prepared by American Test Lab of South Florida, Test Report No. **ATLSF # 1128.01-01**, dated 01/11/02, signed and sealed by William R. Mehner, P.E., and Henry Hattem, P.E.
2. Test reports on: 1) Air Infiltration Test, per SFBC, PA 202-94  
2) Uniform Static Air Pressure Test, per SFBC, PA 202-94  
3) Water Resistance Test, per SFBC, PA 202-94  
4) Large Missile Impact Test per SFBC, PA 201-94  
5) Cyclic Wind Pressure Loading per SFBC, PA 203-94  
along with marked-up drawings and installation diagram of the aluminum glazed system, prepared by American Test Lab of South Florida, Test Reports No. **ATLSF # 1103.01-99**, dated 08/31/00; **ATLSF # 0930.01-99**, dated 12/01/99 and **ATLSF # 0802.01-99**, dated 10/25/99, all signed and sealed by William R. Mehner, P.E., and Henry Hattem, P.E.  
*(Submitted under previous NOA# 04-0211.11)*

**C. CALCULATIONS**

1. Anchor verification calculations and structural analysis, complying with FBC-2004, dated 07/22/04, signed and sealed by Ballard L. Argus, P.E.  
**Complies with ASTM E1300-98**

**D. QUALITY ASSURANCE**

1. Miami Dade Building Code Compliance Office (BCCO).

  
\_\_\_\_\_  
Carlos M. Utrera, P.E.  
Product Control Examiner  
NOA No 07-0817.04  
Expiration Date: August 29, 2012  
Approval Date: November 1, 2007

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**E. MATERIAL CERTIFICATIONS**

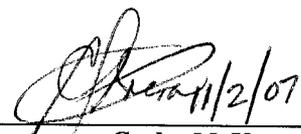
1. Notice of Acceptance No. **01-0205.02** issued to Solutia Inc. for "Saflex /Keepsafe PVB", expiring on 05/21/06.
2. Notice of Acceptance No. **00-1212.04** issued to E. I. DuPont DeNumours for "Dupont Butacite PVB", expiring on 12/11/05.  
*(Submitted under previous NOA# 04-0211.11)*

**F. STATEMENTS**

1. Letter requesting revision dated February 19, 2004, issued by Kawneer Company, signed by Donnie Hunter.
2. Letters of compliance, (statements of compliance stated in above test reports) dated 01/11/02, prepared by American Testing Lab of South Florida, signed by Keith Harker  
*(Submitted under NOA # 02-0220.01)*
3. Statement letter of conformance & no financial interest, dated 08/02/04, signed by sealed by Ballard L. Argus, P.E.
4. Test proposal correspondence dated Sep 18, 2001 & Oct 09, 2001 by BCCO.  
*(Submitted under previous NOA# 04-0211.11)*

**G. OTHER**

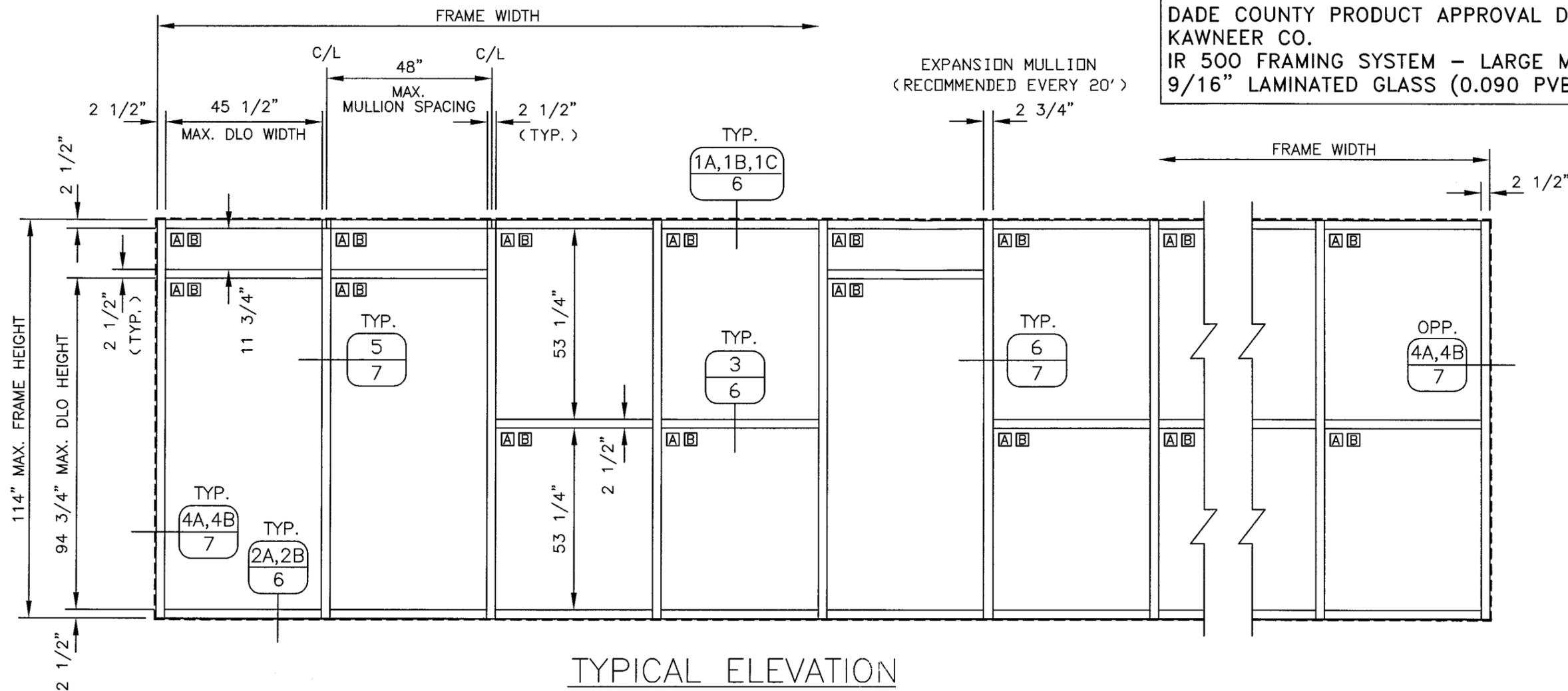
1. No change of product letter issued by Kawneer Company, Inc., dated 08/08/07, signed by Tanya A. Dolby, P.E.
2. Statement signed and sealed by Ballard L. Argus, P.E., confirming that he is still in the engineering business.
3. No financial interest letter, dated 07/29/07, signed and sealed by Ballard L. Argus, P.E.



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**Carlos M. Utrera, P.E.  
Product Control Examiner  
NOA No 07-0817.04**

**Expiration Date: August 29, 2012  
Approval Date: November 1, 2007**



DADE COUNTY PRODUCT APPROVAL DRAWINGS  
 KAWNEER CO.  
 IR 500 FRAMING SYSTEM - LARGE MISSILE  
 9/16" LAMINATED GLASS (0.090 PVB)

TYPICAL ELEVATION  
 VIEW FROM EXTERIOR

- NOTES:
- SEE SHEETS 2, 3, 4 OF 8 FOR PERIMETER FASTENER SCHEDULE AND LOCATIONS.
  - HORIZONTAL MULLION (DETAIL 3/6) IS OPTIONAL AT ANY LOCATION IN ANY BAY UP TO MAX. DLO HEIGHT OF 94-3/4".
  - DLO = DAYLIGHT OPENING.
  - THE FRAMING MUST BE SHIMMED WITH A TYPE OF SHIM COMPLYING WITH THE REQUIREMENTS OF THE FLORIDA BUILDING CODE AND BE CAPABLE OF RESISTING THE FRAME'S ROTATION.
  - A 4/3 INCREASE IN ALLOWABLE STRESS FACTORS FOR WINDLOAD HAS NOT BEEN USED IN THE DESIGN OF THIS ENTRANCE DOOR STOREFRONT SYSTEM AND ANCHOR CALCULATIONS.
  - THIS PRODUCT HAS BEEN DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE 2004 FLORIDA BUILDING CODE (FBC), FOR THE HIGH VELOCITY HURRICANE ZONE (HVHZ).
  - WOOD BUCKS BY OTHERS, MUST BE ANCHORED PROPERLY TO TRANSFER LOADS TO THE STRUCTURE.
  - ANCHORS SHALL BE LISTED, SPACED AS SHOWN ON DETAILS, ANCHORS EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.
  - ANCHORING OF LOADING CONDITIONS NOT SHOWN IN THESE DETAILS ARE NOT PART OF THE APPROVAL.
  - ALL STEEL IN CONTACT WITH ALUMINUM TO BE PAINTED OR PLATED.

GLASS TYPE OPTIONS PER ASTM E 1300	
☐	9/16" LAMINATED GLASS 1/4" HEAT STRENGTHENED OUTBOARD LITE / .090 SOLUTIA SAFLEX® INTERLAYER / 1/4" HEAT STRENGTHENED INBOARD LITE
⊠	9/16" LAMINATED GLASS 1/4" HEAT STRENGTHENED OUTBOARD LITE / .090 DUPONT BUTACITE® INTERLAYER / 1/4" HEAT STRENGTHENED INBOARD LITE
TYPICAL GLASS SIZE = DLO + 1-1/4"	

DESIGN PRESSURE = +60/-65 PSF

3/18/05 95502-07 ESTABLISHED

**KAWNEER**  
 Product Engineering & Development

555 GUTHRIDGE COURT  
 NORCROSS, GEORGIA 30092  
 PHONE (770) 449-5555  
 FAX (770) 734-1560

DESCRIPTION  
 PRODUCT APPROVAL DRAWINGS  
 KAWNEER IR 500 - L. M. IMPACT  
 9/16" LAMINATED (0.090 PVB)  
 PROTOCOLS PA 201/202/203

SCALE: 1/2" = 1'

PRODUCT RENEWED  
 as complying with the Florida  
 Building Code  
 Acceptance No. 07-0817-04  
 Expiration Date 8/29/2012

By *[Signature]*  
 District Sales Manager Contact  
 Division

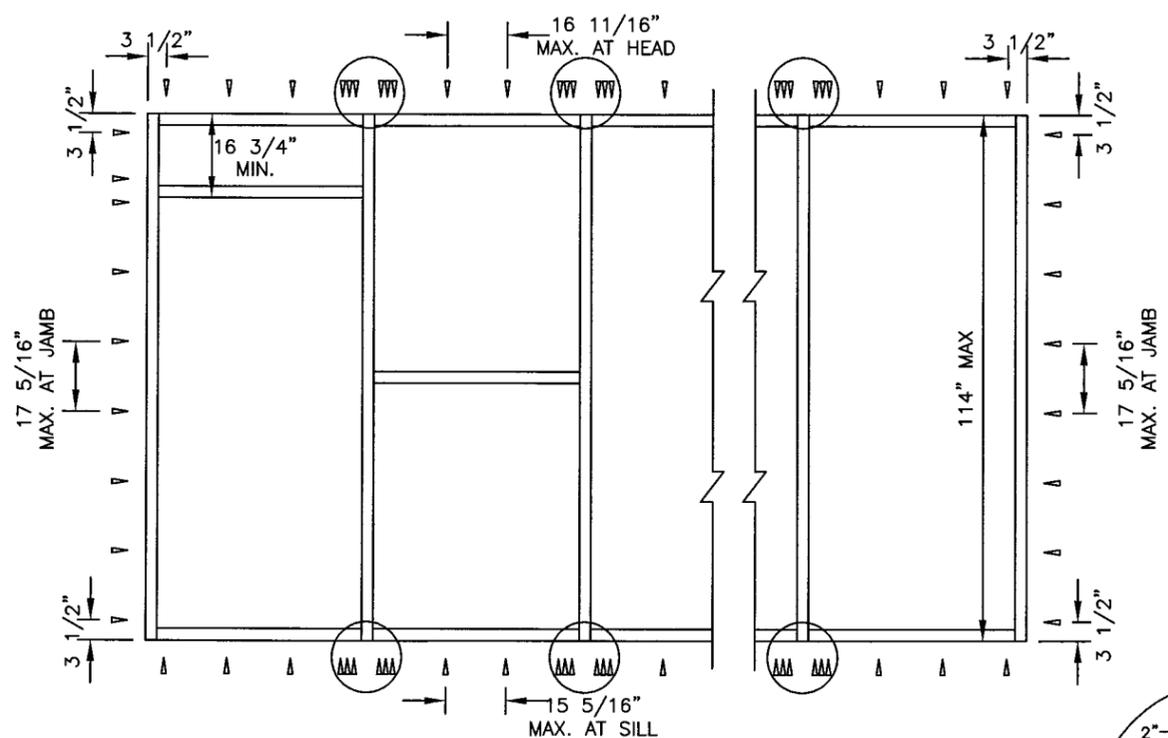
THIS DRAWING IS FOR  
 DADE COUNTY  
 PRODUCT APPROVAL  
 ONLY

BALLARD L ARGUS, P. E.  
 530 West Pine Street  
 Ponchatoula, LA 70454  
 Phone (985) 386-4599

*[Signature]*  
 9/14/07  
 FLA REG - 35686/CIVIL

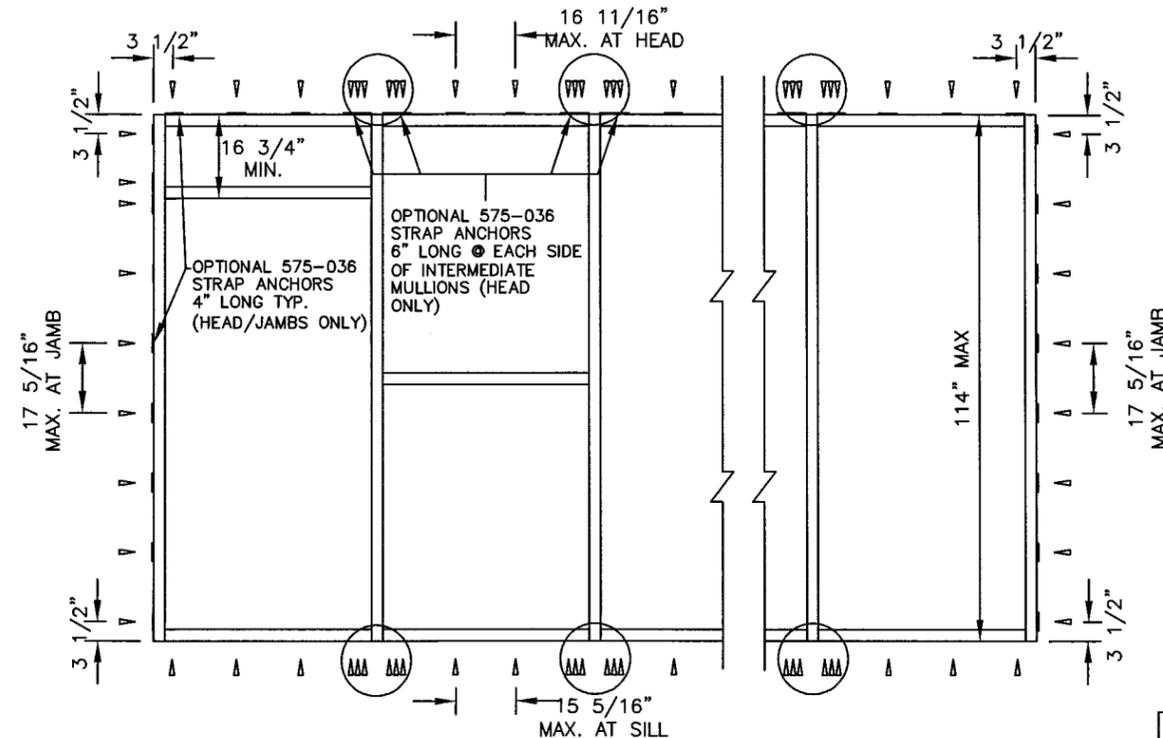
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DRWG. NO. NOA575-003	
1 of 8	NOA575-003-01

TAD	REVISIONS	DATE	DESCRIPTION OF REVISION
6	REVISED PER MIAMI-DADE, ADDED DIMENSIONS, CORRECTED NOTES	9/14/07	
2	REVISED PER MIAMI-DADE, REVISED DRAWING NUMBER WAS T975-804	3/26/04	
1	REVISED PER DADE COUNTY	08/02/02	
E. C. NO.	REV.	DATE	



FASTENER LOCATIONS STANDARD HEAD/SILL/JAMB

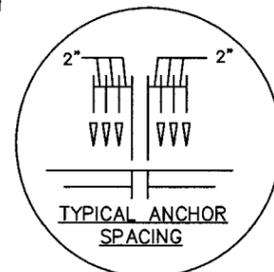
REFERENCE DETAILS 1B, 2B, 4B



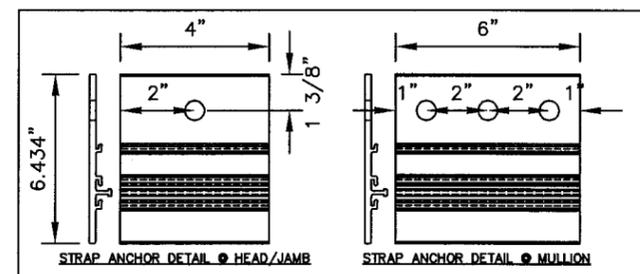
FASTENER LOCATIONS STRAP ANCHOR HEAD/JAMB

REFERENCE DETAILS 1C, 4A

NOTE: OPTIONAL 575-012 ONE PIECE HEAD IS REQUIRED FOR OPTIONAL 575-036 STRAP ANCHOR AT HEAD.

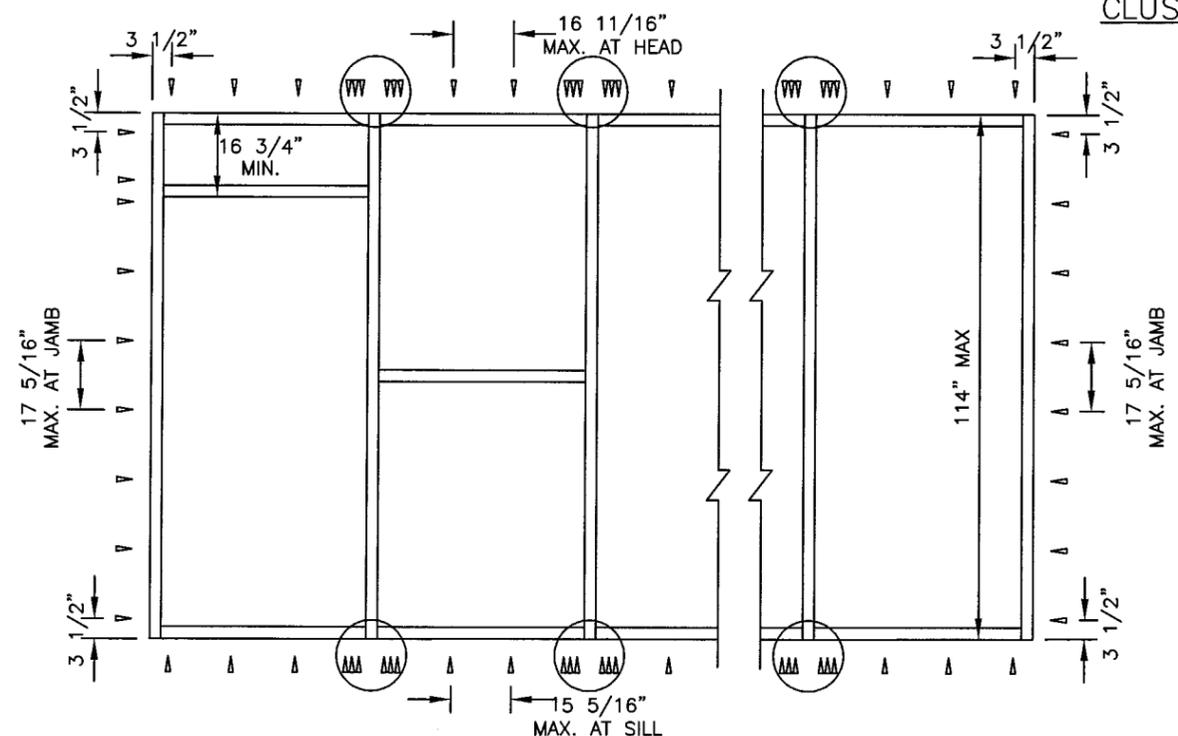


CLUSTER DETAIL



FASTENER SCHEDULE

MATERIAL	DESCRIPTION	SUBSTRATE	LOCATION	MIN. EMBED.
SAE GRADE 5 STEEL	5/16\"/>			



FASTENER LOCATIONS OPTIONAL HEAD/SILL

REFERENCE DETAILS 1A, 2A

PERIMETER FASTENER LOCATIONS

WOOD SUBSTRATE

WOOD - 2 X P.T. SOUTHERN PINE

3/18/05 95502-07 ESTABLISHED

**KAWNEER**  
Product Engineering & Development

555 GUTHRIDGE COURT  
NORCROSS, GEORGIA 30092  
PHONE (770) 449-5555  
FAX (770) 734-1560

DESCRIPTION  
PRODUCT APPROVAL DRAWINGS  
KAWNEER IR 500 - L. M. IMPACT  
9/16\"/>

SCALE: 1/2\"/>

TAD	DEH	DEH	DEH	JME	BY
6	9/14/07	REVISED PER MIAMI-DADE, ADDED DIMENSIONS			
5	12/17/04	REVISED PER MIAMI-DADE, ANCHOR QUANTITIES			
4	7/30/04	REVISED PER MIAMI-DADE, ANCHOR QUANTITIES			
2	3/26/04	REVISED PER MIAMI-DADE, ANCHOR QUANTITIES			
1	08/02/02	REVISED PER MIAMI-DADE, REVISED DRAWING NUMBER WAS 1575-804			
		NO CHANGE			
E. C. NO.	REV.	DATE	DESCRIPTION OF REVISION		

PRODUCT RENEWED  
in compliance with the Florida  
Building Code  
Approved by: 07-0817.04  
Date: 8/29/2012  
Ballard L. Argus, P.E.  
Professional Engineer  
State of Florida

THIS DRAWING IS FOR  
DADE COUNTY  
PRODUCT APPROVAL  
ONLY

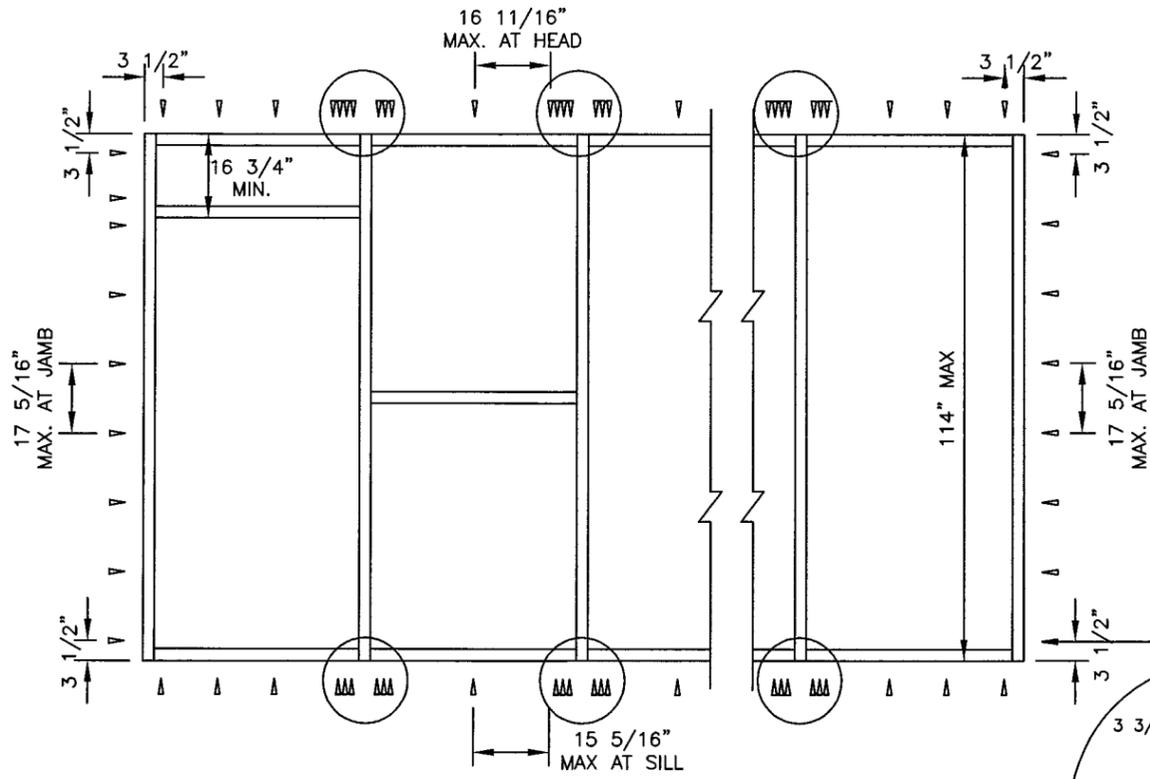
BALLARD L ARGUS, P. E.  
530 West Pine Street  
Ponchatoula, LA 70454  
Phone (985) 386-4599

*[Signature]*  
9/14/07  
FLA REG - 35686/CIVIL

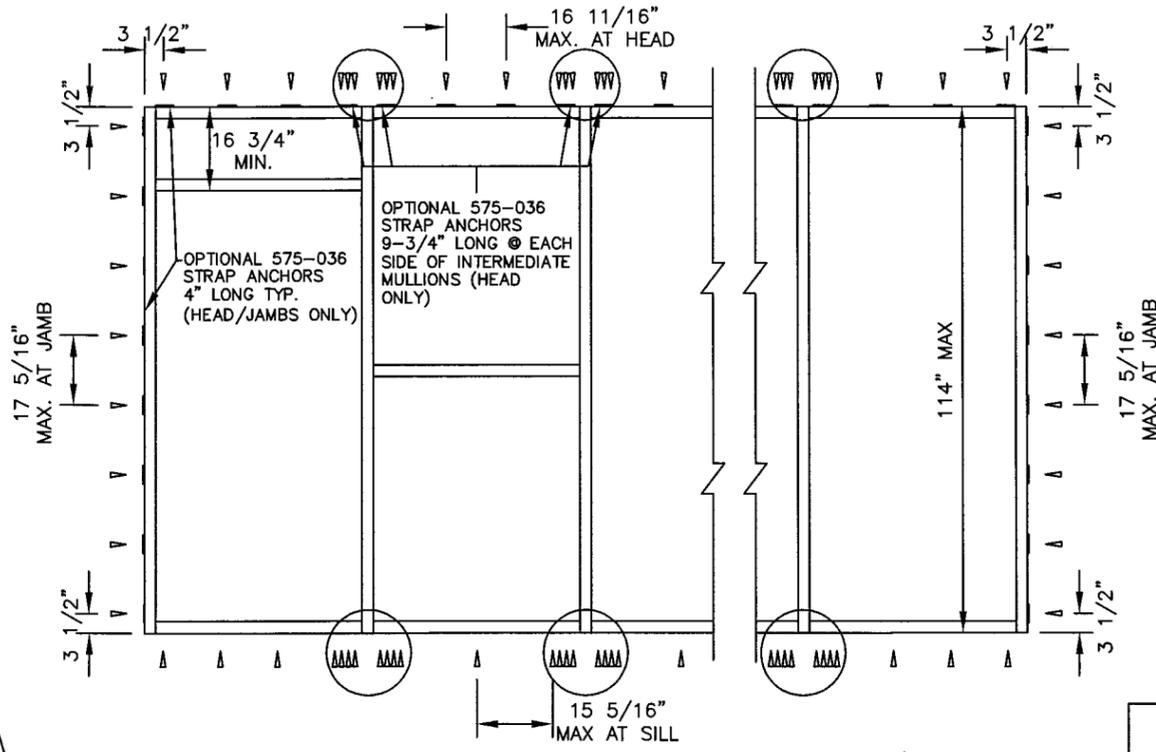
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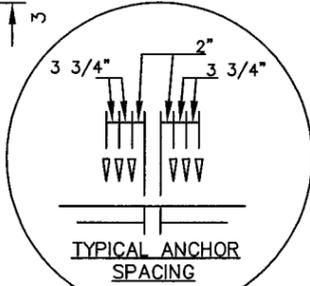
2 of 8 NOA575-003-02



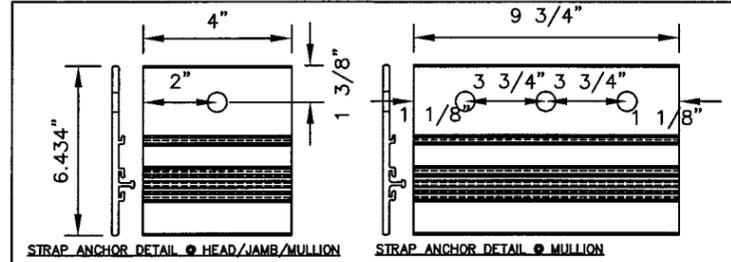
FASTENER LOCATIONS STANDARD HEAD/SILL/JAMB  
REFERENCE DETAILS 1B, 2B, 4B



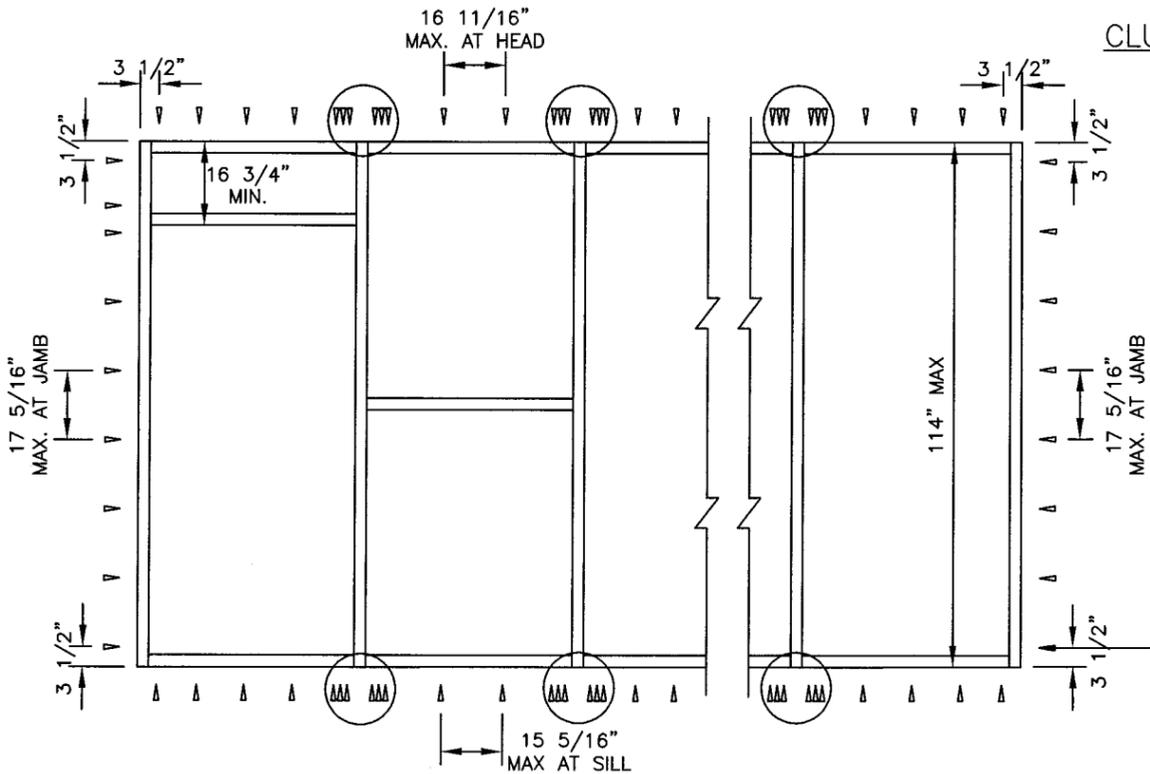
FASTENER LOCATIONS STRAP ANCHOR HEAD/JAMB  
REFERENCE DETAILS 1C, 4A



TYPICAL ANCHOR SPACING



NOTE: OPTIONAL 575-012 ONE PIECE HEAD IS REQUIRED FOR OPTIONAL 575-036 STRAP ANCHOR AT HEAD.



FASTENER LOCATIONS OPTIONAL HEAD/SILL  
REFERENCE DETAILS 1A, 2A

FASTENER SCHEDULE

MATERIAL	DESCRIPTION	SUBSTRATE	LOCATION	MIN. EMBED.
SAE GRADE 5 STEEL	5/16" DIA. HEX OR FLAT HEAD TAPCON BY ELCO	BLOCK	575-001 JAMB	1-1/4"
		CONCRETE	575-012 HEAD	1-3/4"
			575-003 HEAD / SILL 575-006 HEAD / SILL	

PERIMETER FASTENER LOCATIONS  
CONCRETE/CBS SUBSTRATE

HEAD/SILL: 3513 PSI CONCRETE  
JAMB: HOLLOW CONCRETE BLOCK

3/18/05 95502-07 ESTABLISHED

**KAWNEER**  
Product Engineering & Development

555 GUTHRIDGE COURT  
NORCROSS, GEORGIA 30092  
PHONE (770) 449-5555  
FAX (770) 734-1560

DESCRIPTION  
PRODUCT APPROVAL DRAWINGS  
KAWNEER IR 500 - L. M. IMPACT  
9/16" LAMINATED (0.090 PVB)  
PROTOCOLS PA 201/202/203

SCALE: 1/2" = 1'

PRODUCT REVIEWED  
AS COMPLYING WITH THE Florida Building Code  
Approved by: *[Signature]* 07-0817.04  
8/29/2012  
By: *[Signature]*  
Miami-Dade Product Control Division

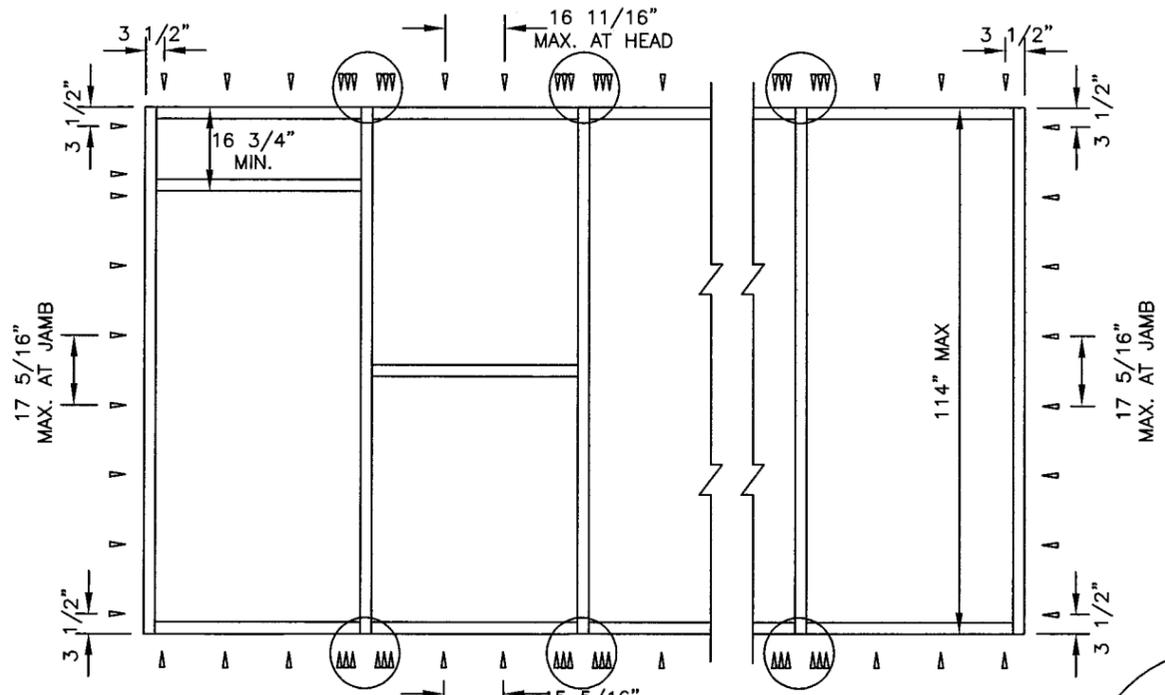
THIS DRAWING IS FOR  
DADE COUNTY  
PRODUCT APPROVAL  
ONLY

BALLARD L ARGUS, P. E.  
530 West Pine Street  
Ponchatoula, LA 70454  
Phone (985) 386-4599

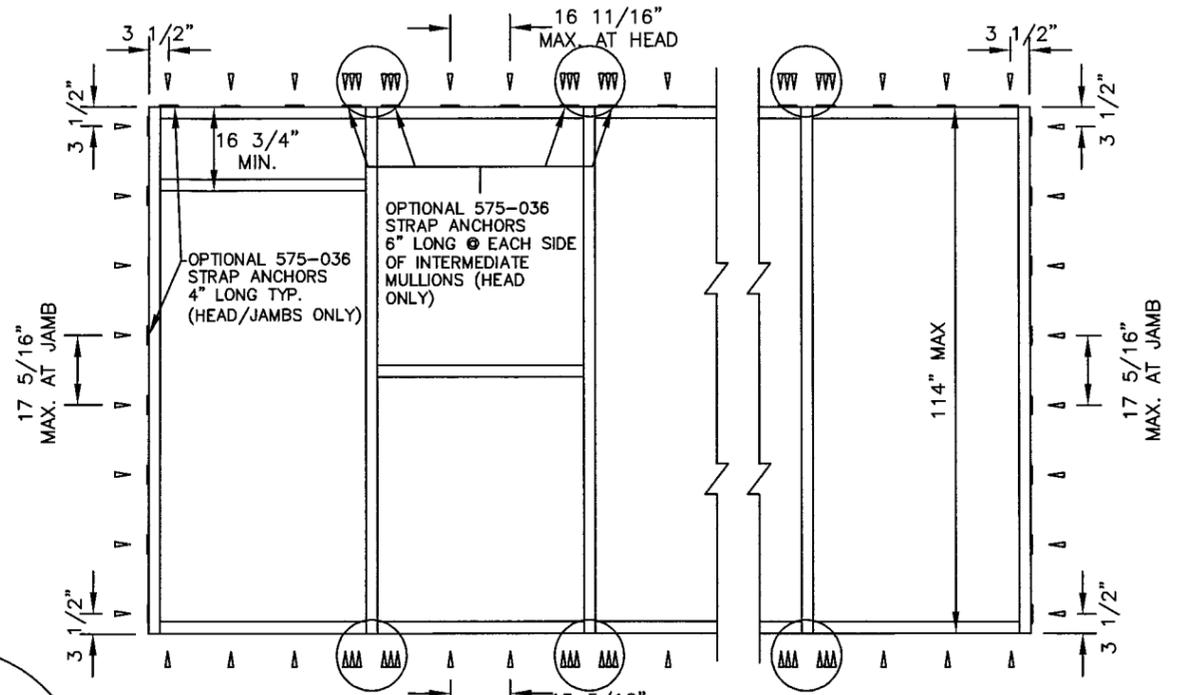
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JME	DRAWN BY	
	DRWG. NO.	NOA575-003
3 of 8		NOA575-003-03

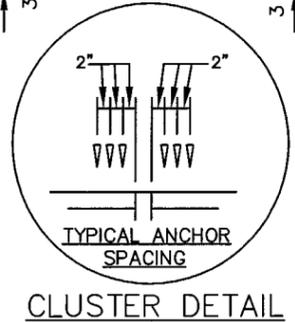
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6	9/14/07	REVISED PER MIAMI-DADE, ADDED DIMENSIONS				
5	12/17/04	REVISED PER MIAMI-DADE, ANCHOR QUANTITIES				
4	7/30/04	REVISED PER MIAMI-DADE, ANCHOR QUANTITIES				
3	3/26/04	REVISED PER MIAMI-DADE, REVISED DRAWING NUMBER WAS 1575-B04				
2	01/30/04	ADDED FLAT HEAD TAPCON TO FASTENER SCHEDULE				
1	08/02/02	REVISED PER DADE COUNTY				
	DATE	DESCRIPTION OF REVISION				



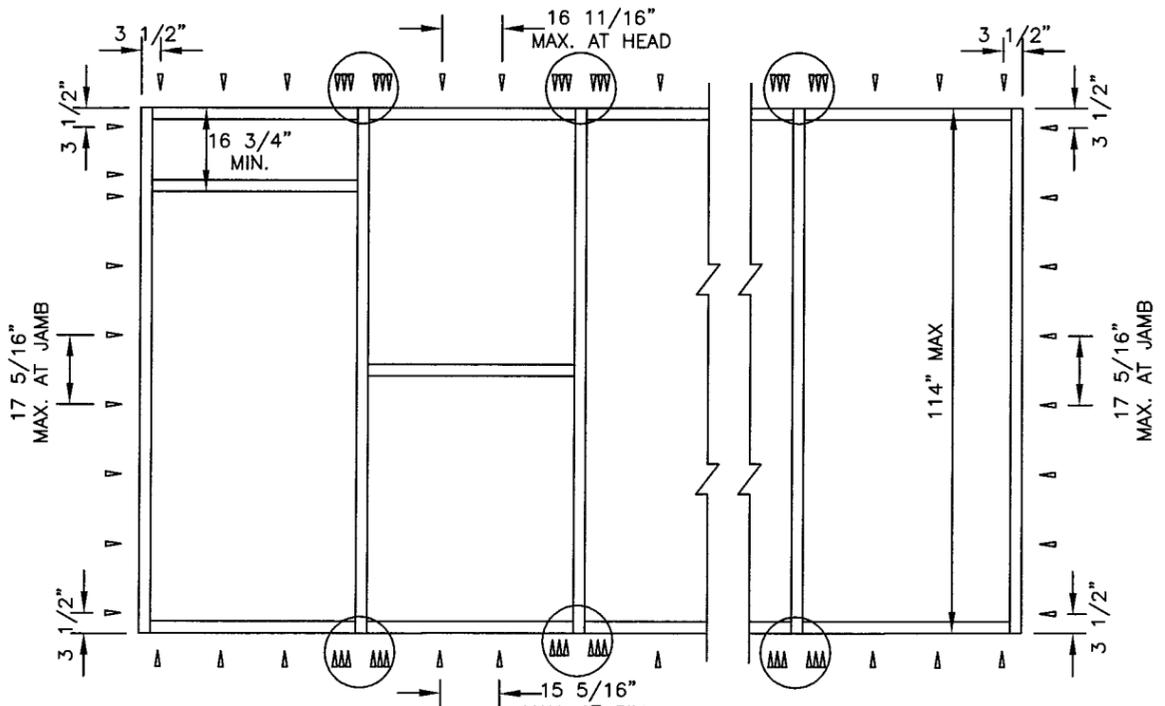
FASTENER LOCATIONS STANDARD HEAD/SILL/JAMB  
REFERENCE DETAILS 1B, 2B, 4B



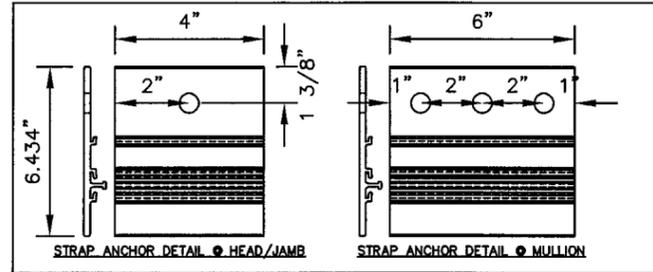
FASTENER LOCATIONS STRAP ANCHOR HEAD/JAMB  
REFERENCE DETAILS 1C, 4A



TYPICAL ANCHOR SPACING  
CLUSTER DETAIL



FASTENER LOCATIONS OPTIONAL HEAD/SILL  
REFERENCE DETAILS 1A, 2A



NOTE: OPTIONAL 575-012 ONE PIECE HEAD IS REQUIRED FOR OPTIONAL 575-036 STRAP ANCHOR AT HEAD.

FASTENER SCHEDULE

MATERIAL	DESCRIPTION	SUBSTRATE	LOCATION	MIN. EMBED.
SAE GRADE 5 STEEL	5/16\"/>			

PERIMETER FASTENER LOCATIONS  
STEEL SUBSTRATE

18 GAUGE (.050) X 40 KSI  
LIGHT GAUGE STEEL FRAMING

3/18/05 95502-07 ESTABLISHED

**KAWNEER**  
Product Engineering & Development

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PHONE (770) 449-5555  
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DESCRIPTION  
PRODUCT APPROVAL DRAWINGS  
KAWNEER IR 500 - L. M. IMPACT  
9/16\"/>

07-0817-04  
8/29/2012

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DADE COUNTY  
PRODUCT APPROVAL  
ONLY

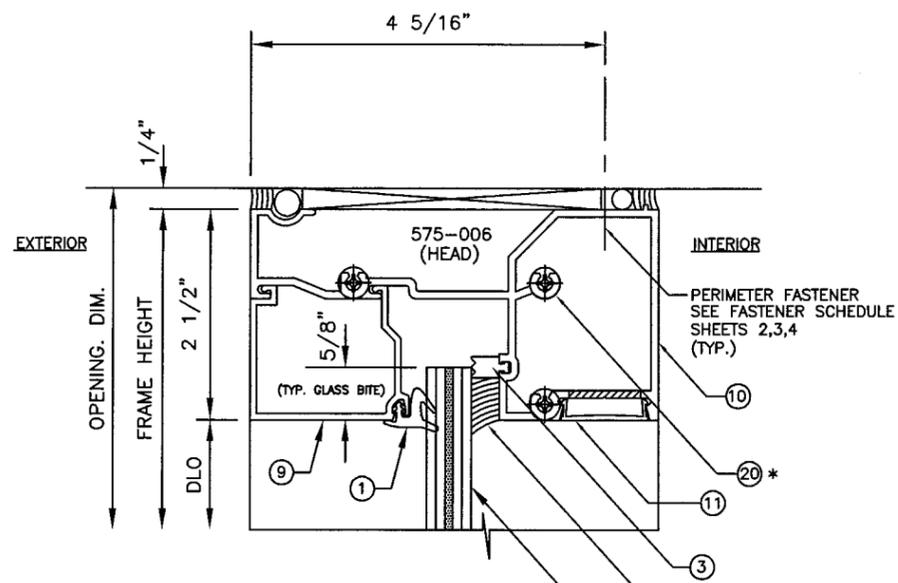
BALLARD L ARGUS, P. E.  
530 West Pine Street  
Ponchatoula, LA 70454  
Phone (985) 386-4599

9/14/07  
FLA REG - 35686/CIVIL

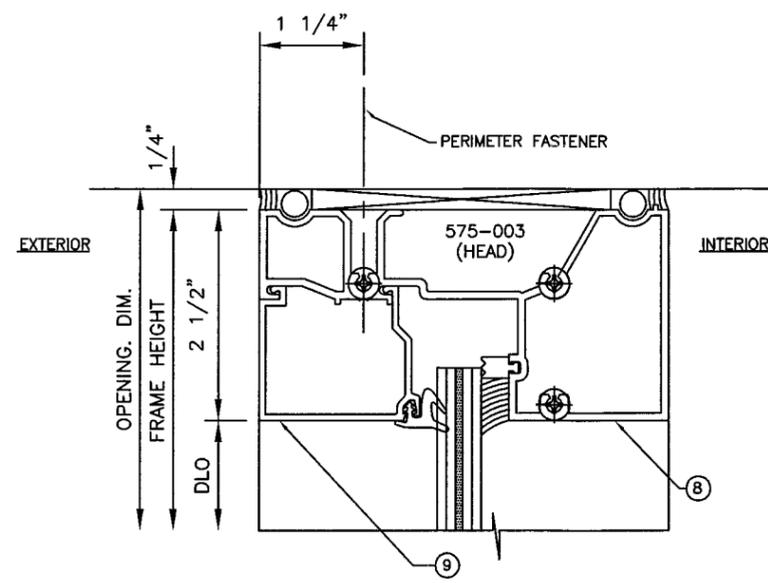
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DRWG. NO. NOA575-003	
4 of 8	NOA575-003-04

E. C. NO.	REV.	DATE	DESCRIPTION OF REVISION
6		9/14/07	REVISED PER MIAMI-DADE , ADDED DIMENSIONS
4		12/17/04	REVISED PER MIAMI-DADE , ANCHOR QUANTITIES
3		7/30/04	REVISED PER MIAMI-DADE , ANCHOR QUANTITIES
2		3/26/04	REVISED PER MIAMI-DADE , REVISED DRAWING NUMBER WAS 1575-804
1		08/02/02	REVISED PER DADE COUNTY

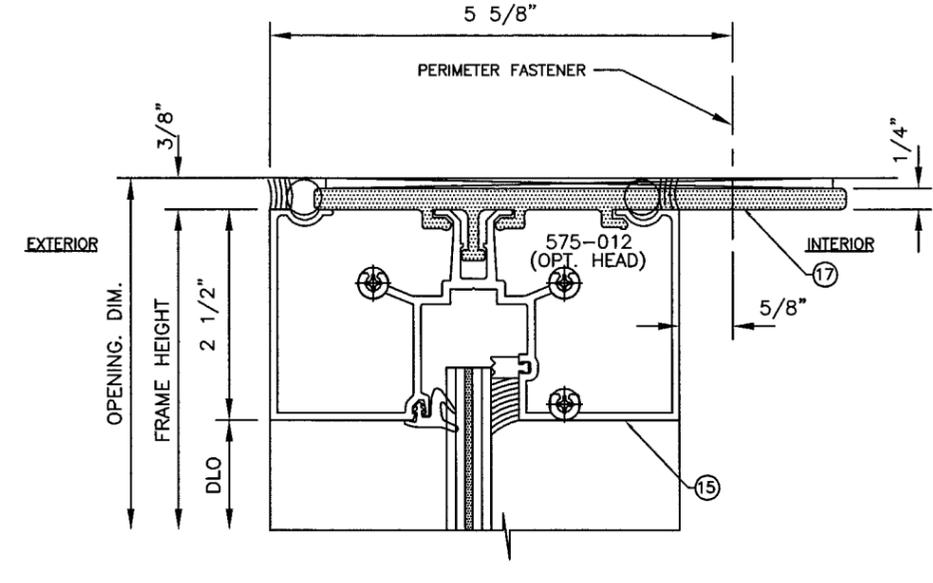




1A  
HEAD



1B  
HEAD



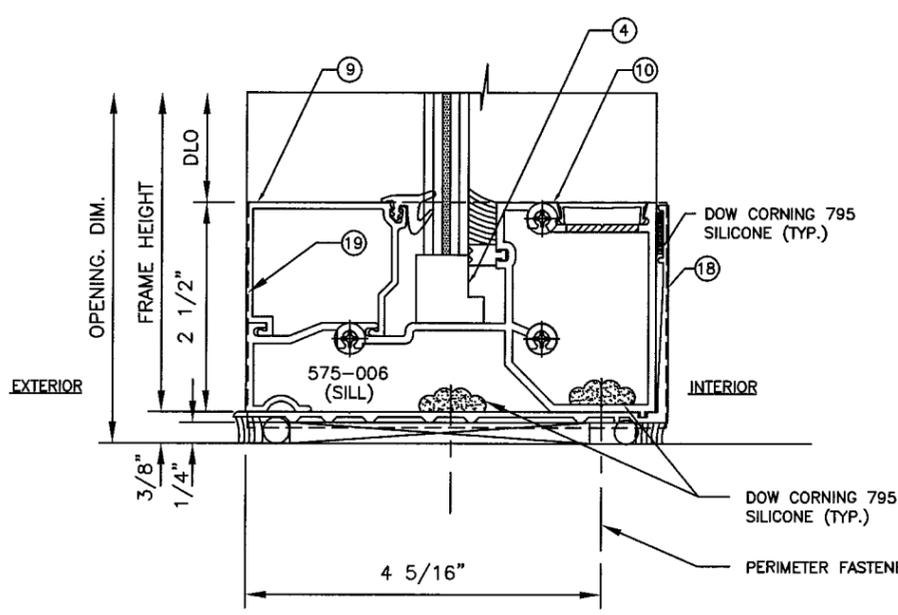
1C  
HEAD

DOW CORNING 983 OR 995 SILICONE  
MIN. 1/4" DEEP X 1/2" HIGH  
(TYP.)

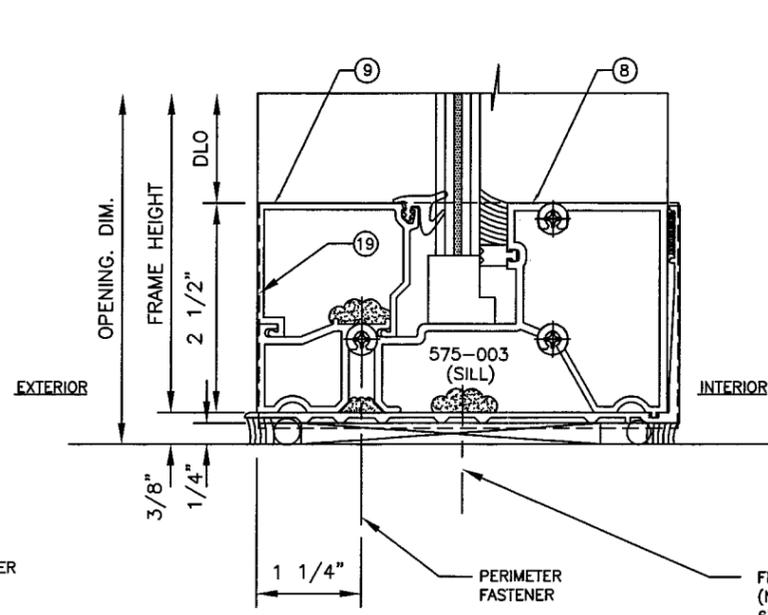
9/16" (NOMINAL) LAMINATED GLASS  
WITH 0.090 PVB INTERLAYER  
(TYP.)

\* 20 TYP. @ ALL SPLINE CONNECTIONS

NOTE: THE MATERIALS, GLAZING CONFIGURATION AND GLASS BITE SHOWN IN DETAIL 1A ARE TYPICAL FOR ALL DETAILS IN THESE DRAWINGS UNLESS NOTED OTHERWISE.

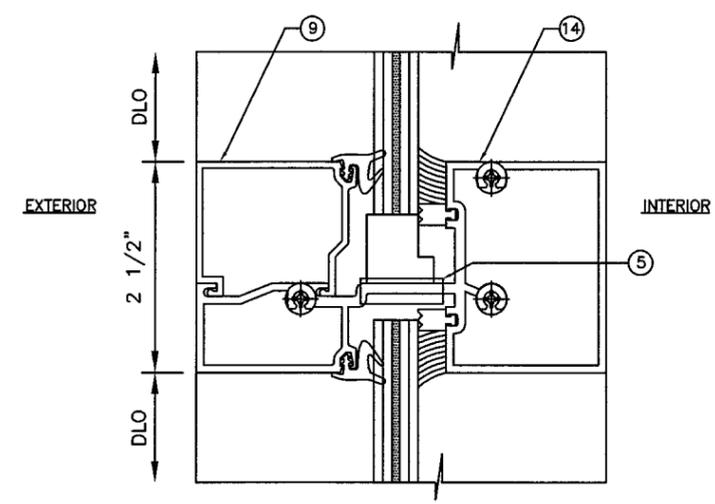


2A  
SILL



2B  
SILL

FLASHING ATTACHMENT FASTENER  
(NON-STRUCTURAL)  
6" FROM EACH END AND MAX. 36" O.C.  
WOOD: #12 x 1-1/2" WOOD SCREW OR SMS  
CONCRETE/CBS: 1/4" x 1-1/4" TAPCON  
STEEL: 1/4-20 x 1" SELF DRILLING  
(TYPICAL @ ALL SILLS)



3  
HORIZONTAL

REV.	DATE	DESCRIPTION OF REVISION	BY
2	3/26/04	REVISED DRAWING NUMBER WAS 1575-804	JME
1	08/02/02	NO CHANGE	JME

PRODUCED BY  
KAWNEER  
07-0817.04  
3/29/2012  
Product Control

THIS DRAWING IS FOR  
DADE COUNTY  
PRODUCT APPROVAL  
ONLY

BALLARD L ARGUS, P. E.  
530 West Pine Street  
Ponchatoula, LA 70454  
Phone (985) 386-4599

3/18/05 95502-07 ESTABLISHED

**KAWNEER**  
Product Engineering & Development

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NORCROSS, GEORGIA 30092  
PHONE (770) 449-5555  
FAX (770) 734-1560

DESCRIPTION  
PRODUCT APPROVAL DRAWINGS  
KAWNEER IR 500 - L. M. IMPACT  
9/16" LAMINATED (0.090 PVB)  
PROTOCOLS PA 201/202/203

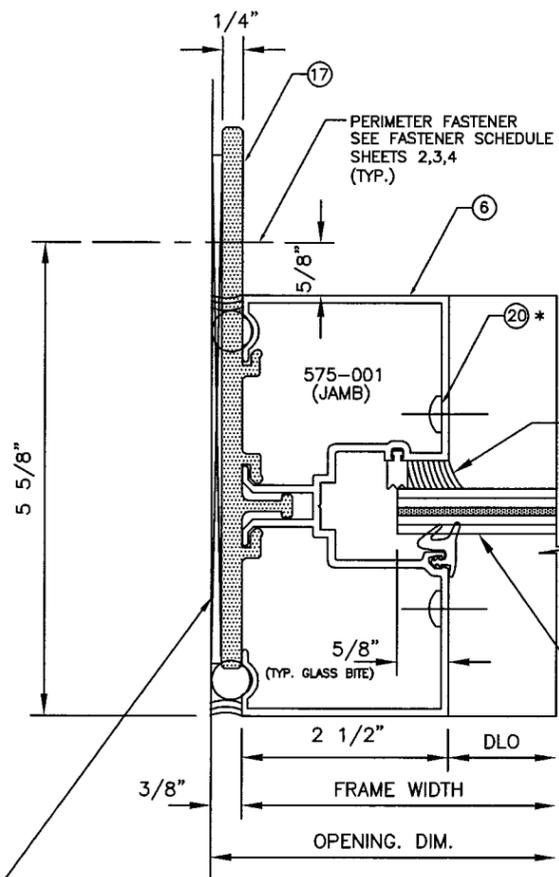
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9/14/07  
FLA REG - 35696/CIVIL

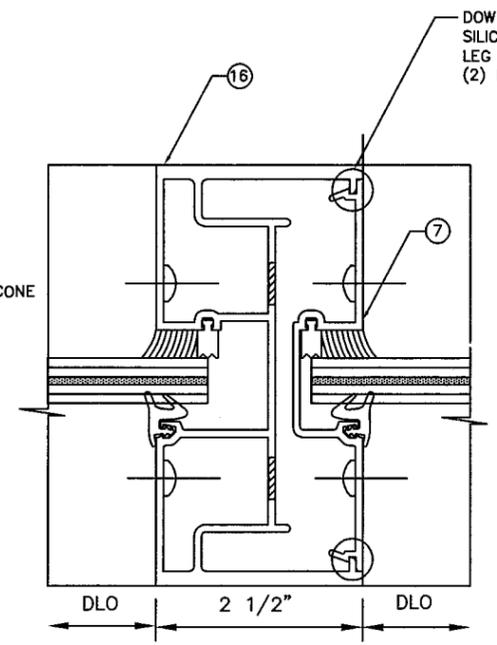
DRAWN BY	DATE
JME	02/12/02

DRWG. NO. **NOA575-003**

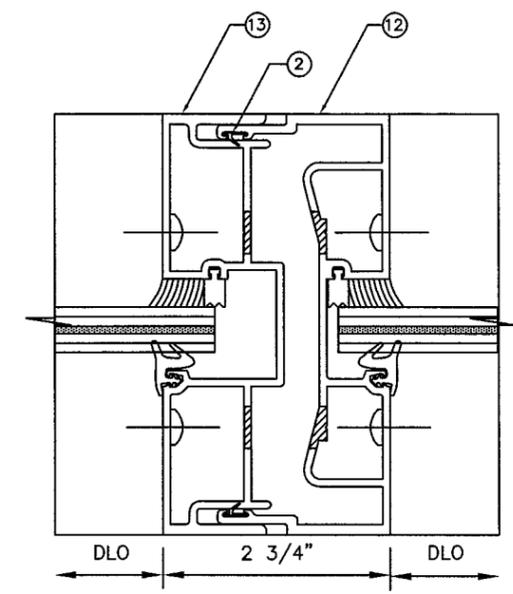
6 of 8 NOA575-003-06



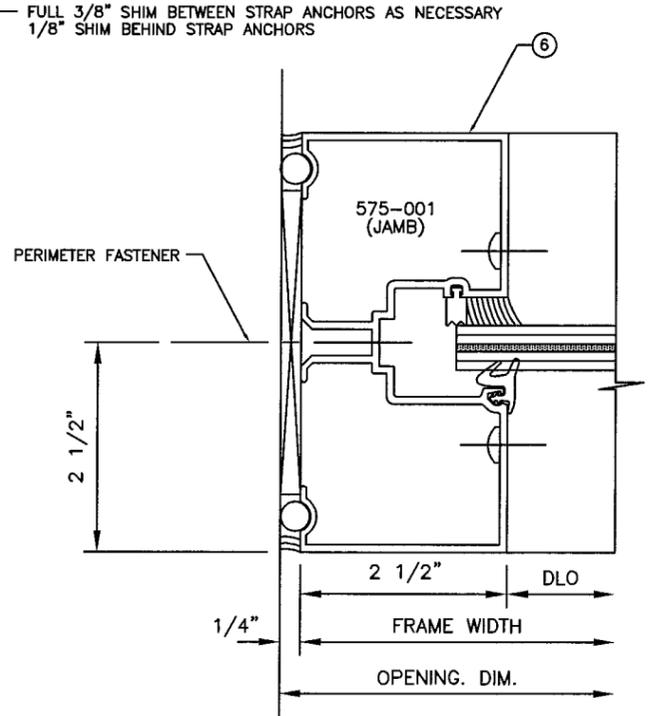
4A  
JAMB



5  
STANDARD MULLION



6  
EXPANSION MULLION



4B  
JAMB

\* (20) TYP. @ ALL SPLINE CONNECTIONS

NOTE: THE MATERIALS, GLAZING CONFIGURATION AND GLASS BITE SHOWN IN DETAIL 1A ARE TYPICAL FOR ALL DETAILS IN THESE DRAWINGS UNLESS NOTED OTHERWISE.

DEH	JME	BY
2	3/26/04	REVISED DRAWING NUMBER WAS 1575-804
1	08/02/02	NO CHANGE
E. C. NO.	REV.	DATE
		DESCRIPTION OF REVISION

PRODUCT APPROVAL  
as compliant with the Florida  
Building Code.  
Approved by: *[Signature]* 07-0817.04  
8/29/2012  
By: *[Signature]*  
Miami Data Product Control  
Division

THIS DRAWING IS FOR  
DADE COUNTY  
PRODUCT APPROVAL  
ONLY

BALLARD L ARGUS, P. E.  
530 West Pine Street  
Ponchatoula, LA 70454  
Phone (985) 386-4599

*[Signature]*  
9/14/07  
FLA REG - 35686/CIVIL

3/18/05 95502-07 ESTABLISHED

**KAWNEER**  
Product Engineering & Development

555 GUTHRIDGE COURT  
NORCROSS, GEORGIA 30092  
PHONE (770) 449-5555  
FAX (770) 734-1560

DESCRIPTION  
PRODUCT APPROVAL DRAWINGS  
KAWNEER IR 500 - L. M. IMPACT  
9/16" LAMINATED (0.090 PVB)  
PROTOCOLS PA 201/202/203

SCALE: 1/2" = 1'

DRAWN BY	JME	DATE	02/12/02
DRWG. NO.	NOA575-003		
	NOA575-003-07		
7 of 8			

