



MIAMI-DADE COUNTY
BUILDING CODE COMPLIANCE OFFICE (BCCO)
PRODUCT CONTROL DIVISION

MIAMI-DADE COUNTY, FLORIDA
METRO-DADE FLAGLER BUILDING
140 WEST FLAGLER STREET, SUITE 1603
MIAMI, FLORIDA 33130-1563
(305) 375-2901 FAX (305) 375-2908

www.miamidade.gov/buildingcode

NOTICE OF ACCEPTANCE (NOA)

Panda Windows & Doors, LLC
3415 Bellington Road
N. Las Vegas, Nevada 89030

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including High Velocity Hurricane Zone of the Florida Building Code.

DESCRIPTION: Series "Lift & Slide" Aluminum Sliding Glass Door-LMI

APPROVAL DOCUMENT: Drawing No. **PWD001**, titled "Lift and Slide Door", sheets 1 through 10 of 10, sheets 1, 7 & 10 dated 06/03/09, sheets 4, 5 & 9 dated 04/30/09 and sheets 2, 3, 6 & 8 dated 03/30/09, prepared, signed and sealed by Kristina S. Daugherty, P.E., bearing the Miami-Dade County Product Control Approval stamp with the Notice of Acceptance number and approval date by the Miami-Dade County Product Control Division.

MISSILE IMPACT RATING: Large and Small Missile Impact Resistant

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA consists of this page 1 and evidence page E-1, as well as approval document mentioned above. The submitted documentation was reviewed by **Ishaq I. Chanda, P.E.**



NOA No 08-0111.08
Expiration Date: June 24, 2014
Approval Date: June 24, 2009
Page 1

6/8/09

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

A. DRAWINGS

1. Manufacturer's die drawings and sections
2. Drawing No. **PWD001**, titled "Lift and Slide Door", sheets 1 through 10 of 10 , sheets 1, 7 & 10 dated 06/03/09, sheets 4, 5 & 9 dated 0430/09 and sheets 2, 3, 6 & 8 dated 03/30/09, prepared, signed and sealed by Kristina S. Daugherty, P.E.

B. TESTS

1. Test reports on
 - 1) Air Infiltration Test, per FBC, TAS 202-94
 - 2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
 - 3) Water Resistance Test, per FBC, TAS 202-94
 - 4) Forced Entry Test per FBC, TAS 202-94
 - 5) Large Missile Impact Test per FBC, TAS 201-94,
 - 6) Cyclic Wind Pressure Loading per FBC, TAS 203-94along with marked-up drawings and installation diagram of Alum sliding glass door, prepared by Architectural Testing, Test Report No. **76973.01-301-18**, dated 11/16/07, signed and sealed by Jeffery T. Kaminski, P.E.
Note: This test report has been revised by an addendum letter dated 03/10/09, issued by Architectural Testing, signed and sealed by Joseph A. Reed, P.E.

C. CALCULATIONS

1. Anchor verification calculations dated 12-09-08 and last revised on 03/19/09, prepared, Christina S. Daugherty, P.E.
2. Complies with ASTM-E1300-02 &-04

D. QUALITY ASSURANCE

1. Miami Dade Building Code Compliance Office (BCCO).

E. MATERIAL CERTIFICATIONS

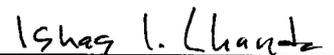
1. Notice of Acceptance No. **07-1116.04** issued to E.I. DuPont De Nemours & CO., Inc. for "DuPont SentryGlas ® Plus", expiring on 01/14/2012.

F. STATEMENTS

1. Statement letters of Compliance and "no financial interest", dated 03/19/09, signed and sealed by Christina S. Daugherty, P.E.
2. Statement letter of lab compliance, part of the above referenced test reports.

G. OTHER

1. Technical information & brochures for "Barrel shim" supplied by Kristina S. Daugherty, CertWorks, LLC.
2. Pictures of barrel shim & threshold installation of cut-out sample of tested specimen provided by Architectural Testing.



Ishaq I. Chanda, P.E.

Product Control Examiner

NOA No 08-0111.08

Expiration Date: June 24, 2014

Approval Date: June 24, 2009

INSTALLATION NOTES:

1. THE NUMBER OF INSTALLATION ANCHORS DEPICTED IS THE MINIMUM NUMBER OF ANCHORS TO BE USED FOR PRODUCT INSTALLATION.
2. INSTALL INDIVIDUAL INSTALLATION ANCHORS WITHIN A TOLERANCE OF ±1/2 INCH OF THE DEPICTED LOCATION IN THE ANCHOR LAYOUT DETAIL (I.E., WITHOUT CONSIDERATION OF TOLERANCES). TOLERANCES ARE NOT CUMULATIVE FROM ONE INSTALLATION ANCHOR TO THE NEXT.
3. SHIM AS REQUIRED AT EACH INSTALLATION ANCHOR WITH LOAD BEARING SHIM(S). MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4 INCH. SHIM WHERE SPACE OF 1/16 INCH OR GREATER OCCURS. SHIM(S) SHALL BE CONSTRUCTED OF HIGH DENSITY PLASTIC OR BETTER.
4. MINIMUM EMBEDMENT AND EDGE DISTANCE EXCLUDE WALL FINISHES, INCLUDING BUT NOT LIMITED TO STUCCO, FOAM, BRICK VENEER, AND SIDING. WALL FINISHES ARE NOT PART OF THIS APPROVAL.
5. INSTALLATION ANCHORS AND ASSOCIATED HARDWARE MUST BE MADE OF CORROSION RESISTANT MATERIAL OR HAVE A CORROSION RESISTANT COATING.
6. FOR HOLLOW BLOCK AND GROUT FILLED BLOCK, DO NOT INSTALL INSTALLATION ANCHORS INTO MORTAR JOINTS. EDGE DISTANCE IS MEASURED FROM FREE EDGE OF BLOCK OR EDGE OF MORTAR JOINT INTO FACE SHELL OF BLOCK.
7. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS, AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BY THE ANCHOR MANUFACTURER.
8. INSTALLATION ANCHOR CAPACITIES FOR PRODUCTS HEREIN ARE BASED ON SUBSTRATE MATERIALS WITH THE FOLLOWING PROPERTIES:
 - A. WOOD - MINIMUM SPECIFIC GRAVITY OF 0.55.
 - B. CONCRETE - MINIMUM COMPRESSIVE STRENGTH OF 2700 PSI.
 - C. MASONRY - STRENGTH CONFORMANCE TO ASTM C-90, GRADE N, TYPE 1 (OR GREATER).

GENERAL NOTES:

1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH THE 2007 FLORIDA BUILDING CODE (FBC), INCLUDING HVHZ AND HAS BEEN EVALUATED IN ACCORDANCE WITH THE FOLLOWING:
 - TAS 201-94
 - TAS 202-94
 - TAS 203-94
2. ADEQUACY OF THE EXISTING STRUCTURAL CONCRETE/MASONRY AND 2X FRAMING AS A MAIN WIND FORCE RESISTING SYSTEM CAPABLE OF WITHSTANDING AND TRANSFERRING APPLIED PRODUCT LOADS TO THE FOUNDATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
3. 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO THE STRUCTURE. BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
4. THE INSTALLATION DETAILS IN NON-HVHZ DESCRIBED HEREIN ARE GENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FOR A SPECIFIC SITE. IF SITE CONDITIONS CAUSE INSTALLATION TO DEVIATE FROM THE REQUIREMENTS DETAILED HEREIN, A LICENSED ENGINEER OR ARCHITECT SHALL PREPARE SITE SPECIFIC DOCUMENTS FOR USE WITH THIS DOCUMENT TO BE REVIEWED BY AUTHORITY HAVING JURISDICTION. IN HVHZ: ONE TIME PRODUCT APPROVAL FROM MIAMI-DADE COUNTY IS REQUIRED, FOR SITE SPECIFIC CONDITION.
5. APPROVED IMPACT PROTECTIVE SYSTEM **IS NOT REQUIRED** ON THIS PRODUCT IN AREAS REQUIRING IMPACT RESISTANCE.
6. DOOR FRAME MATERIAL: ALUMINUM 6063-T5.
7. GLASS MEETS THE REQUIREMENTS OF ASTM E1300 GLASS CHARTS. SEE SHEET 7 FOR GLAZING DETAIL.
8. DESIGNATIONS "X" AND "O" STAND FOR THE FOLLOWING:
 - X: OPERABLE PANEL
 - O: FIXED PANEL
9. APPROVED CONFIGURATIONS:
 - 2T- XO, OX, XX.
 - 3T- XXX, XXO, OXX, XOX.

ANCHOR INSTALLATION:

1. ONE (1) INSTALLATION ANCHOR PER TRACK IS REQUIRED AT EACH ANCHOR LOCATION SHOWN ON HEAD AND JAMBS. THREE (3) INSTALLATION ANCHORS ARE REQUIRED AT EACH ANCHOR LOCATION SHOWN ON A 2-TRACK SILL AND FOUR(4) ANCHORS FOR A 3-TRACK SILL.
2. FOR INSTALLATION OF HEAD OR JAMB INTO WOOD FRAMING, USE #10 WOOD SCREWS OF SUFFICIENT LENGTH TO ACHIEVE 1-1/2 INCH MINIMUM EMBEDMENT.
3. FOR INSTALLATION OF HEAD OR JAMB THROUGH 1X BUCK (TO BE PROPERLY SECURED) TO CONCRETE/MASONRY, OR DIRECTLY INTO CONCRETE/MASONRY, USE 3/16 INCH ITW TAPCONS OF SUFFICIENT LENGTH TO ACHIEVE 1-1/4 INCH MINIMUM EMBEDMENT.
4. FOR INSTALLATION OF SILL DIRECTLY INTO CONCRETE, USE 1/4 INCH POWERS DROP-IN OF SUFFICIENT LENGTH TO ACHIEVE 1-1/8 INCH MINIMUM EMBEDMENT.

PANDA WINDOWS & DOORS

LIFT & SLIDE DOOR



PANDA WINDOWS AND DOORS
3415 BELLINGTON ROAD
N. LAS VEGAS, NEVADA 89030
PH: 702.643.5700 FX: 702.643.5715

TABLE OF CONTENTS		
SHEET	REVISION	SHEET DESCRIPTION
1	D	INSTALLATION & GENERAL NOTES
2	C	ELEVATIONS
3	C	ANCHOR LAYOUTS
4	C	VERTICAL SECTIONS
5	C	VERTICAL SECTIONS
6	C	HORIZONTAL SECTIONS
7	D	HORIZONTAL SECTIONS & GLAZING DETAIL
8	C	EXPLODED VIEW
9	C	DRAINAGE DETAILS
10	D	COMPONENTS & B.O.M.

DESIGN PRESSURE RATING			
GLAZE TYPE	DESIGN PRESSURE		MISSILE IMPACT RATING
1	+/- 60.0 PSF	W/ WATER INFILTRATION	SMALL AND LARGE MISSILE IMPACT RATED
	+/- 60.0 PSF	W/O WATER INFILTRATION	

TITLE: LIFT AND SLIDE DOOR INSTALLATION & GENERAL NOTES

REVISIONS		NO.	DESCRIPTION	BY	DATE
A	REMOVED ALTERNATE ANCHOR NOTE	A	ANCHOR NOTE	HFN	09.22.08
B	COMMENTS FROM MIAMI-DADE	B	COMMENTS FROM MIAMI-DADE	JLR	12.09.08
C	UPDATED GEN. NOTES & T.O.C.	C	UPDATED GEN. NOTES & T.O.C.	JLR	03.19.09
D	UPDATED TABLE OF CONTENTS	D	UPDATED TABLE OF CONTENTS	JLR	06.03.09

6-3-09

KRISTINA S. FAUGHERTY
FLORIDA P. E. NO. 28455
1177 OXWINGTON STREET
OWNECO, FL 32765

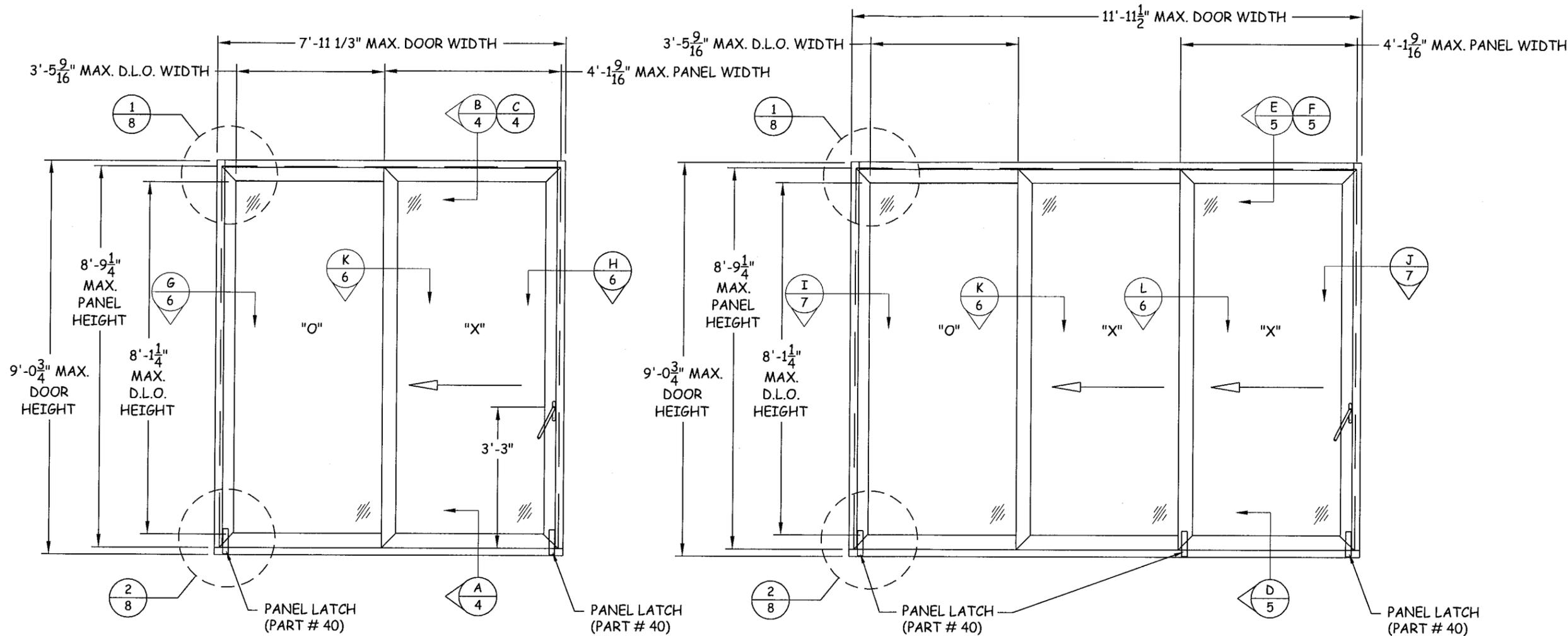
Approved as complying with the Florida Building Code
Date JUNE 24, 2009
NOA# 08-0111-08
Miami Dade Product Control Division
By Shuaq I. Chaudhary

DATE: 03.09.08
DWN BY: GT
CHK BY: CH
SCALE: NTS
DWG #: **PWD001**
SHEET: **1 OF 10**



PANDA WINDOWS AND DOORS
 3415 BELLINGTON ROAD
 N. LAS VEGAS, NEVADA 89030
 PH: 702.643.5700 FX: 702.643.5715

TITLE:
 LIFT AND SLIDE DOOR
 ELEVATIONS



ELEVATION
 INTERIOR VIEW - 2 TRACK
 OX CONFIGURATION SHOWN

ELEVATION
 INTERIOR VIEW - 3 TRACK
 OXX CONFIGURATION SHOWN

REVISIONS

NO.	DESCRIPTION	BY	DATE
A	REMOVED ALTERNATE ANCHOR NOTE	HFN	09.22.08
B	COMMENTS FROM MIAMI-DADE	JLR	12.09.08
C	UPDATED ELEVATIONS & NOTES PER	JLR	03.19.09
	MIAMI-DADE COMMENTS		

Kristina Daugherty
 3-30-09
 KRISTINA S. DAUGHERTY
 FLORIDA P. E. NO. 68455
 1117 COMINGTON STREET
 OVIEDO, FL 32765

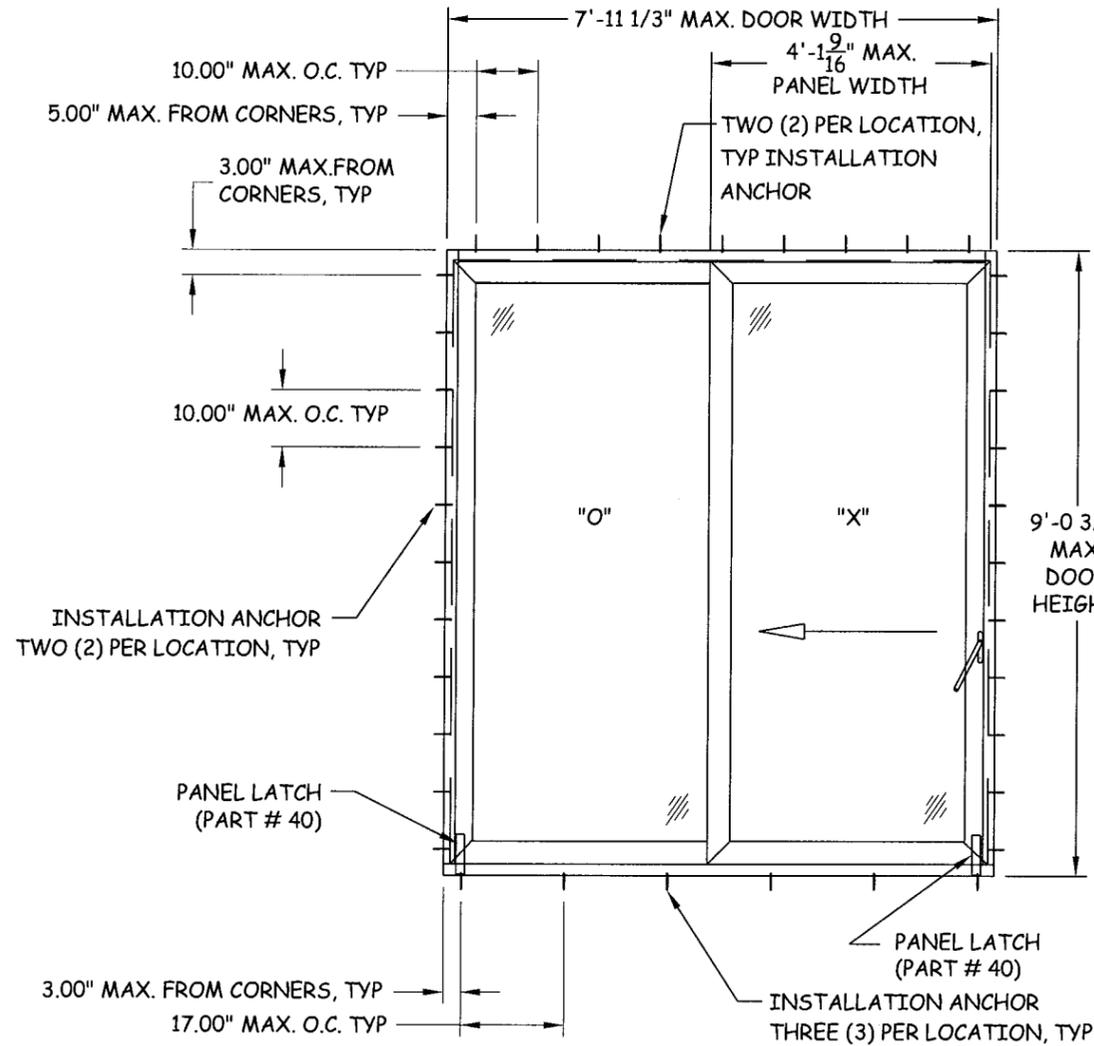
Approved as complying with the
 Florida Building Code
 Date JUN 24, 2009
 NOA# 08-0111-08
 Miami Dade Product Control
 Division
 By Ishag I. Chant

DATE: 03.09.08
 DWN BY: GT
 CHK BY: CH
 SCALE: NTS
 DWG #: **PWD001**
 SHEET: **2 OF 10**

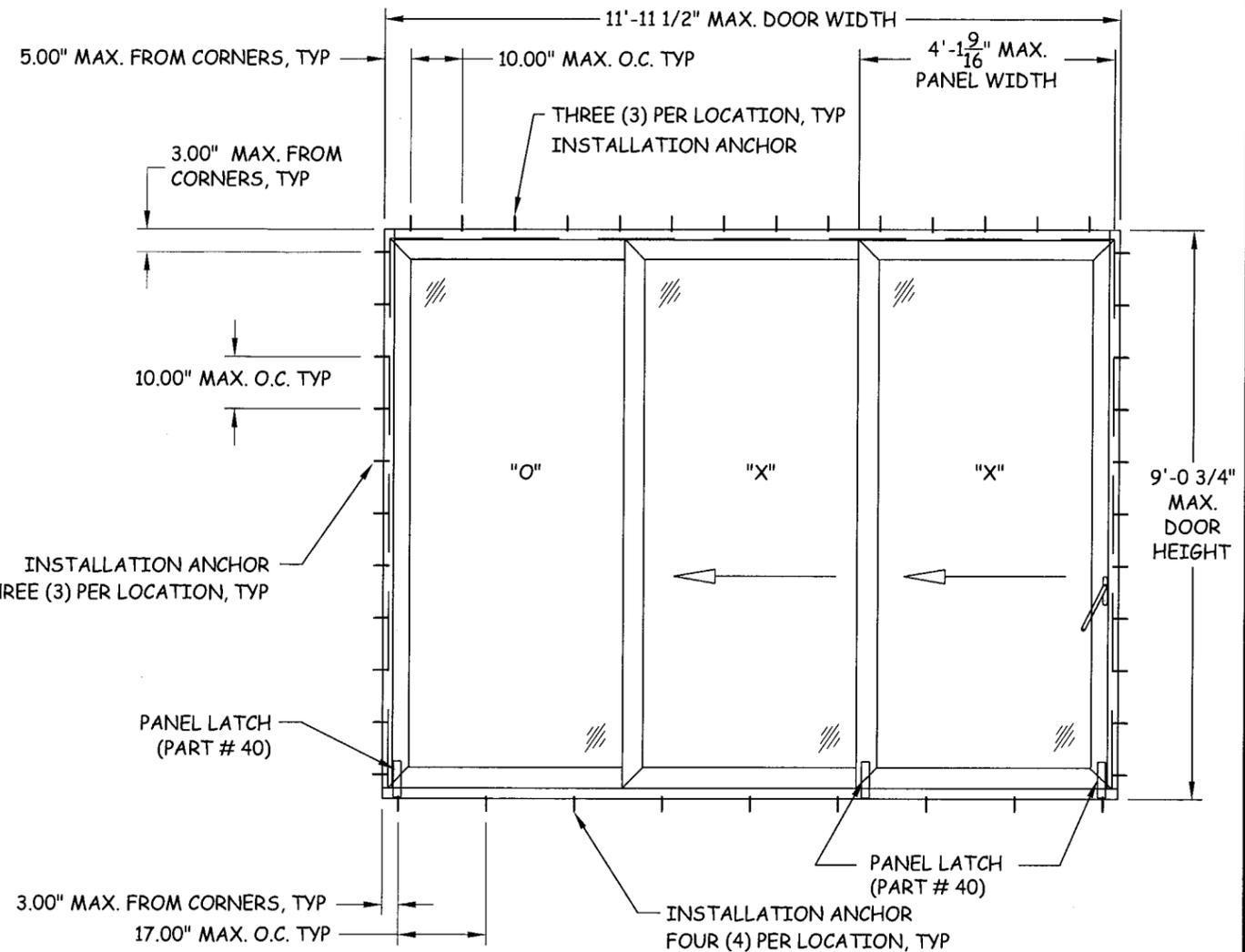


TITLE:
LIFT AND SLIDE DOOR
ANCHOR LAYOUTS

PANDA WINDOWS AND DOORS
3415 BELLINGTON ROAD
N. LAS VEGAS, NEVADA 89030
PH: 702.643.5700 FX: 702.643.5715



ANCHOR LAYOUT
INTERIOR VIEW - 2 TRACK
OX CONFIGURATION SHOWN



ANCHOR LAYOUT
INTERIOR VIEW - 3 TRACK
OXX CONFIGURATION SHOWN

REVISIONS

NO.	DESCRIPTION	BY	DATE
A	REMOVED ALTERNATE ANCHOR NOTE	HFN	09.22.08
B	COMMENTS FROM MIAMI-DADE	JLR	12.09.08
C	UPDATED ELEVATION & PANEL LATCH	JLR	03.19.09
	PER MIAMI-DADE COMMENTS		

Kristina S. Daugherty
3-30-09
KRISTINA S. DAUGHERTY
FLORIDA P.E. NO. 98455
4777Z COVINGTON STREET
GAYLEWOOD, FL 32765

Approved as complying with the
Florida Building Code
Date JUNE 24, 2009
NOA# 08-0111-02
Miami Dade Product Control
Division
By Shag I. Chaudhary

DATE: 03.09.08
DWN BY: GT
CHK BY: CH
SCALE: NTS
DWG #: **PWD001**
SHEET: **3 OF 10**



PANDA WINDOWS AND DOORS
 3415 BELLINGTON ROAD
 N. LAS VEGAS, NEVADA 89030
 PH: 702.643.5700 FX: 702.643.5715

TITLE:
 LIFT AND SLIDE DOOR
 VERTICAL SECTIONS
 3 TRACK

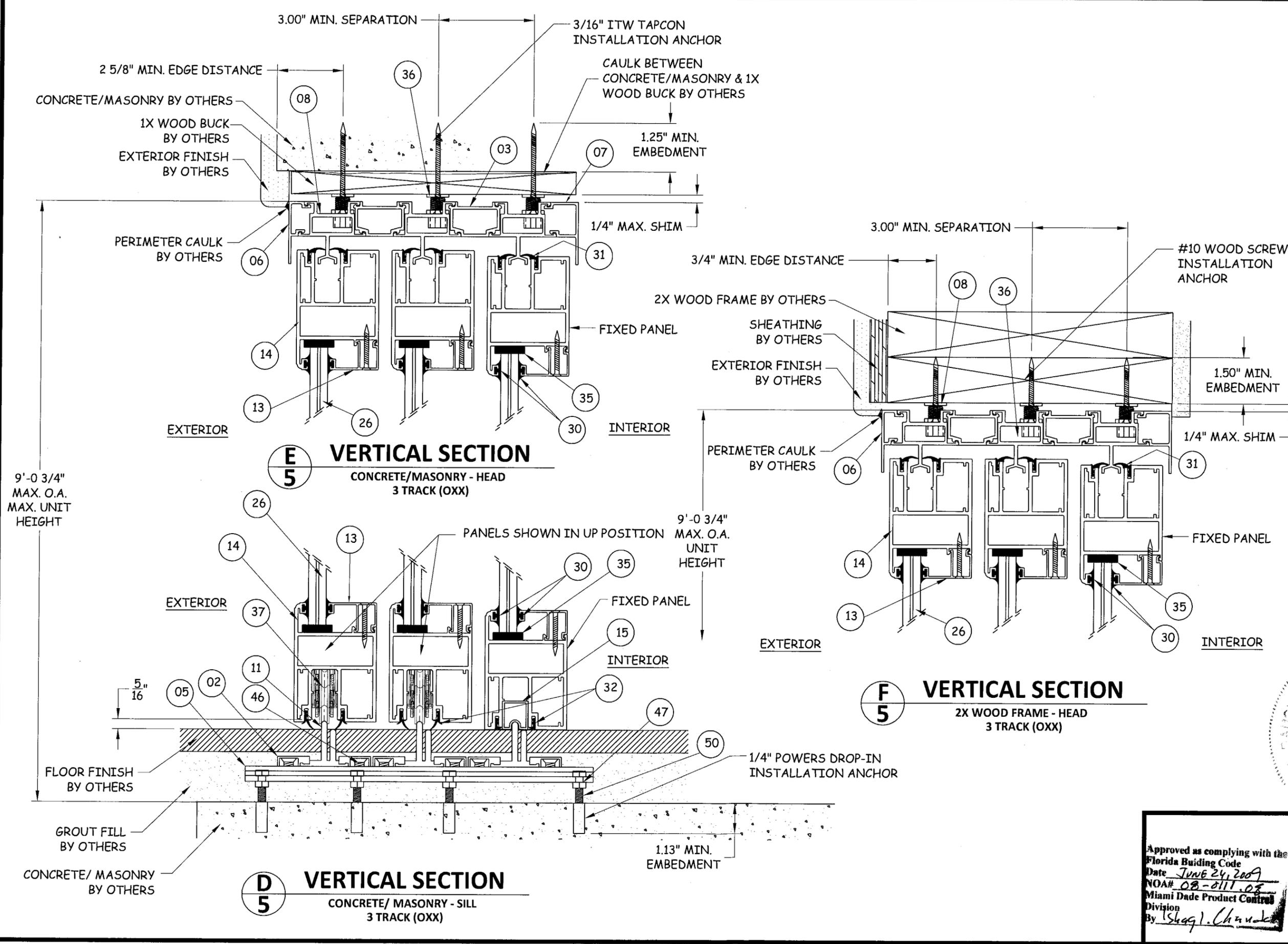
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A	REMOVED ALTERNATE ANCHOR NOTE	HFN	09.22.08
C	UPDATED PER M-D COMMENTS	JLR	05.01.09

REVISIONS

[Handwritten Signature]
 4-30-09
 KRISTINA S. DAUBERTY
 FLORIDA P.E. NO. 66455
 11177 DOWINGTON STREET
 DAVIE, FL 32795

DATE:	03.09.08
DWN BY:	GT
CHK BY:	CH
SCALE:	NTS
DWG #:	PWD001
SHEET:	5 OF 10

Approved as complying with the
 Florida Building Code
 Date JUNE 24, 2009
 NOA# 08-0111.03
 Miami Dade Product Control
 Division
 By [Signature]



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TITLE: LIFT AND SLIDE DOOR HORIZONTAL SECTIONS 2 TRACK & PANEL INTERLOCK

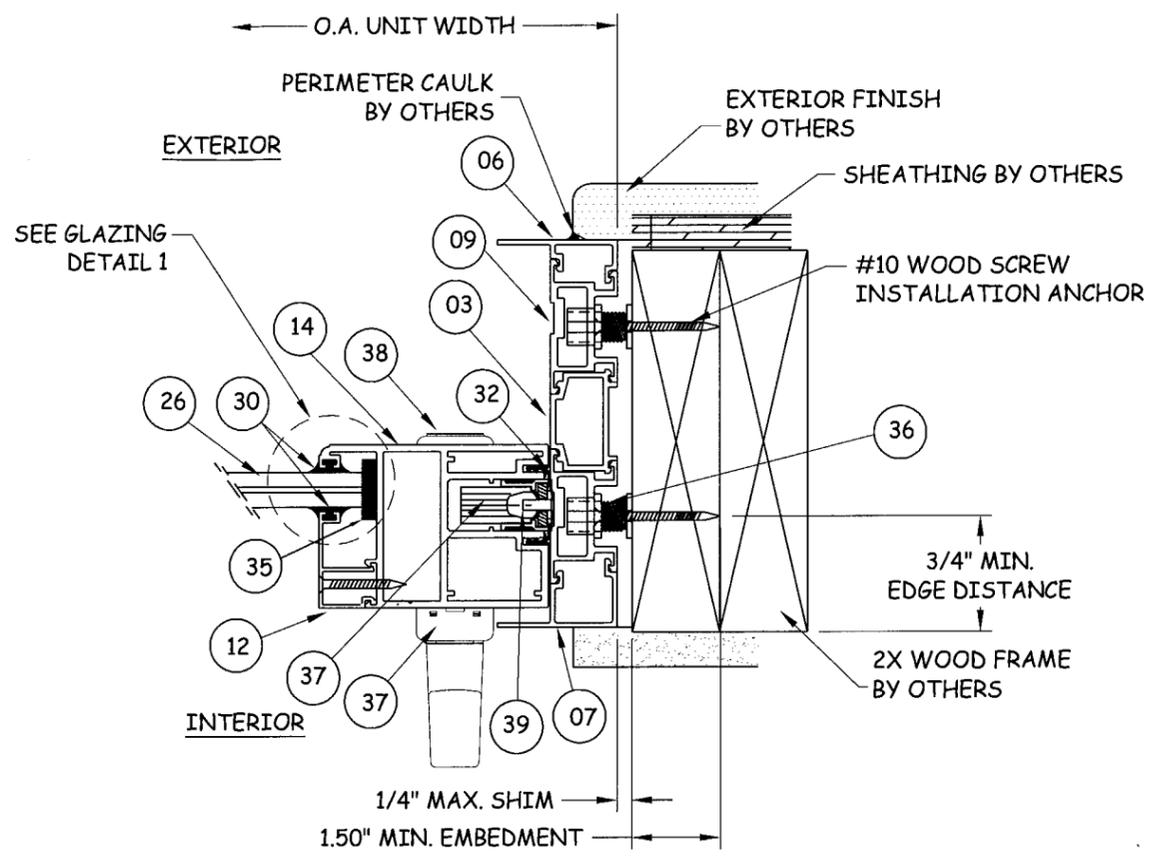
PANDA WINDOWS AND DOORS
3415 BELLINGTON ROAD
N. LAS VEGAS, NEVADA 89030
PH: 702.643.5700 FX: 702.643.5715

REVISIONS		NO.	DESCRIPTION	BY	DATE
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C	UPDATED SECTION CALLOUTS PER MIAMI-DADE COMMENTS	JLR	03.19.09		

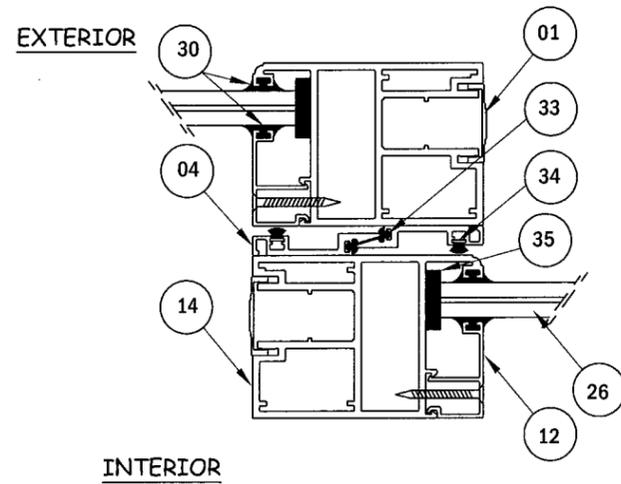
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3-30-09
KRISTINA S. DAUGHERTY
FLORIDA P.E. NO. 68455
1117 DOWNTOWN STREET
MIAMI, FL 33137

DATE:	03.09.08	DWN BY:	GT	CHK BY:	CH	SCALE:	NTS
DWG #:	PWD001						
SHEET:	6 OF 10						

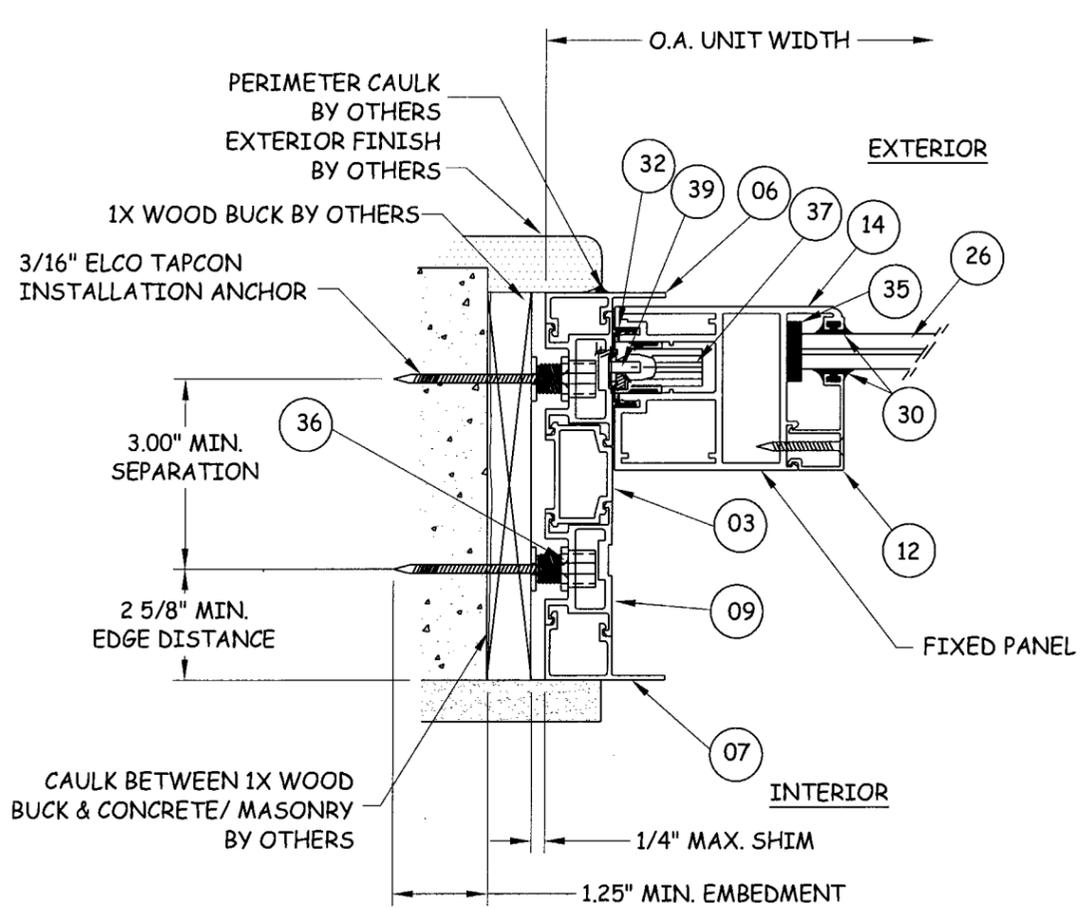
Approved as complying with the Florida Building Code
Date JUNE 24, 2009
NOA# 08-011-02
Miami Dade Product Control Division
By Shag 1. Chand



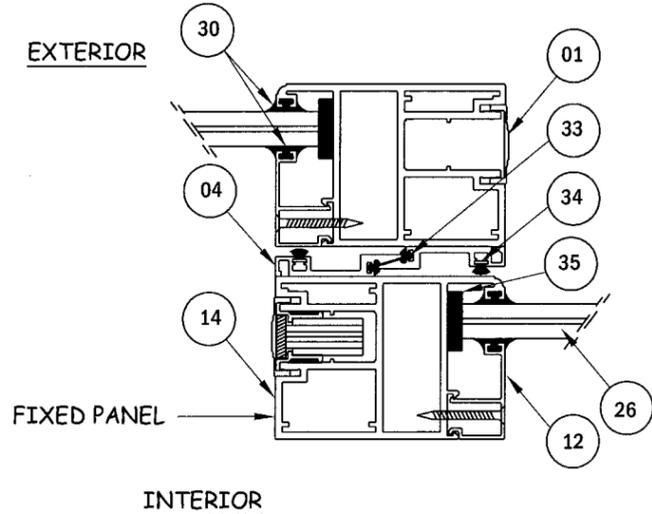
H6 HORIZONTAL SECTION
2X WOOD FRAME - JAMB
2 TRACK OPERABLE PANEL



K6 HORIZONTAL SECTION
OPERABLE PANEL
PANEL INTERLOCK



G6 HORIZONTAL SECTION
CONCRETE/ MASONRY - JAMB
2 TRACK FIXED PANEL



L6 HORIZONTAL SECTION
OPERABLE PANEL / FIXED PANEL
PANEL INTERLOCK

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TITLE:
LIFT AND SLIDE DOOR
HORIZONTAL SECTIONS
3 TRACK AND GLAZING DETAIL

PANDA WINDOWS AND DOORS
3415 BELLINGTON ROAD
N. LAS VEGAS, NEVADA 89030
PH: 702.643.5700 FX: 702.643.5715

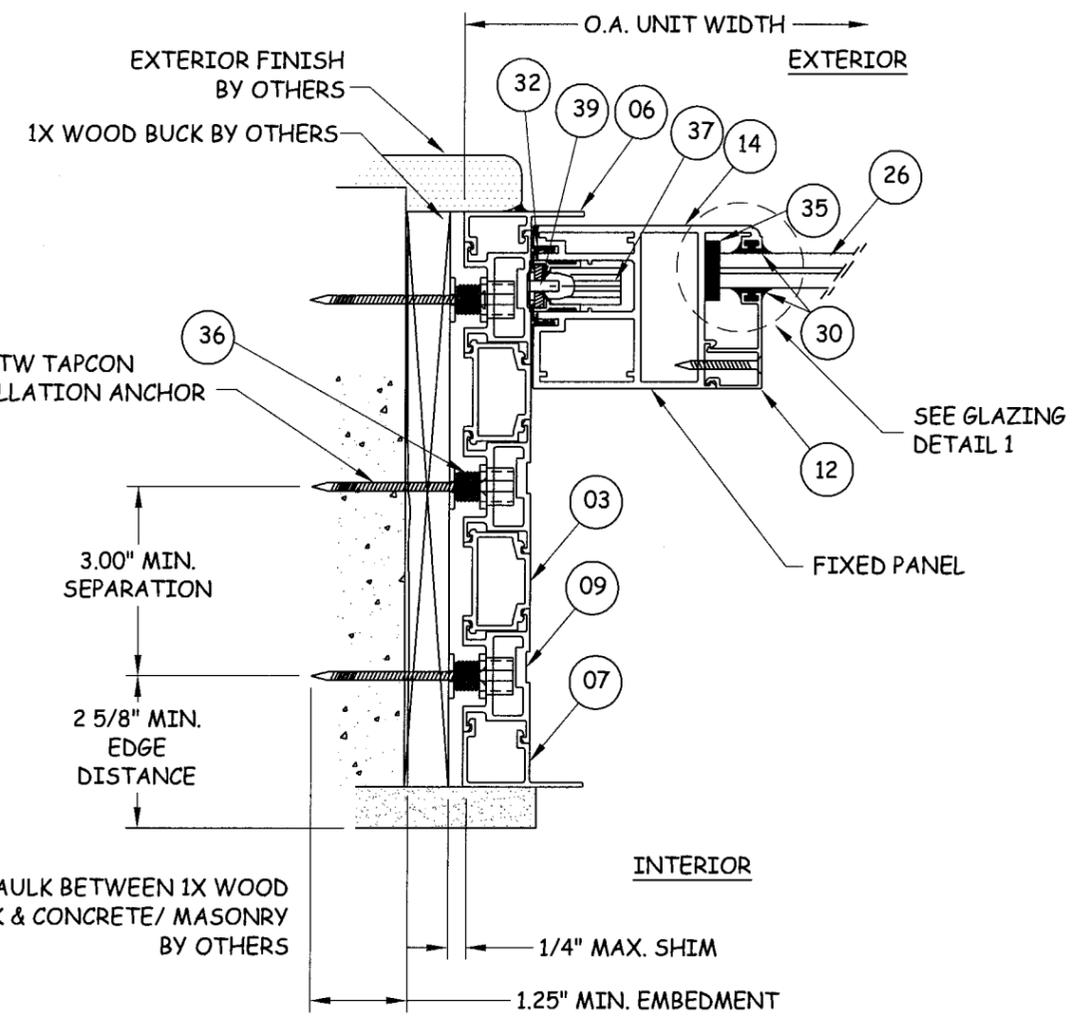
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A	REMOVED ALTERNATE ANCHOR NOTE	HFN	09.22.08		
B	COMMENTS FROM MIAMI-DADE	JLR	12.09.08		
C	UPDATED SECTIONS CALLOUTS	JLR	03.19.09		
D	UPDATED GLAZING DETAIL	JLR	06.03.09		

Kristina S. Daugherty
6-309
KRISTINA S. DAUGHERTY
FLORIDA P.E. NO. 68455
1117 BOWLINGTON STREET
OWENSO, FL 32765

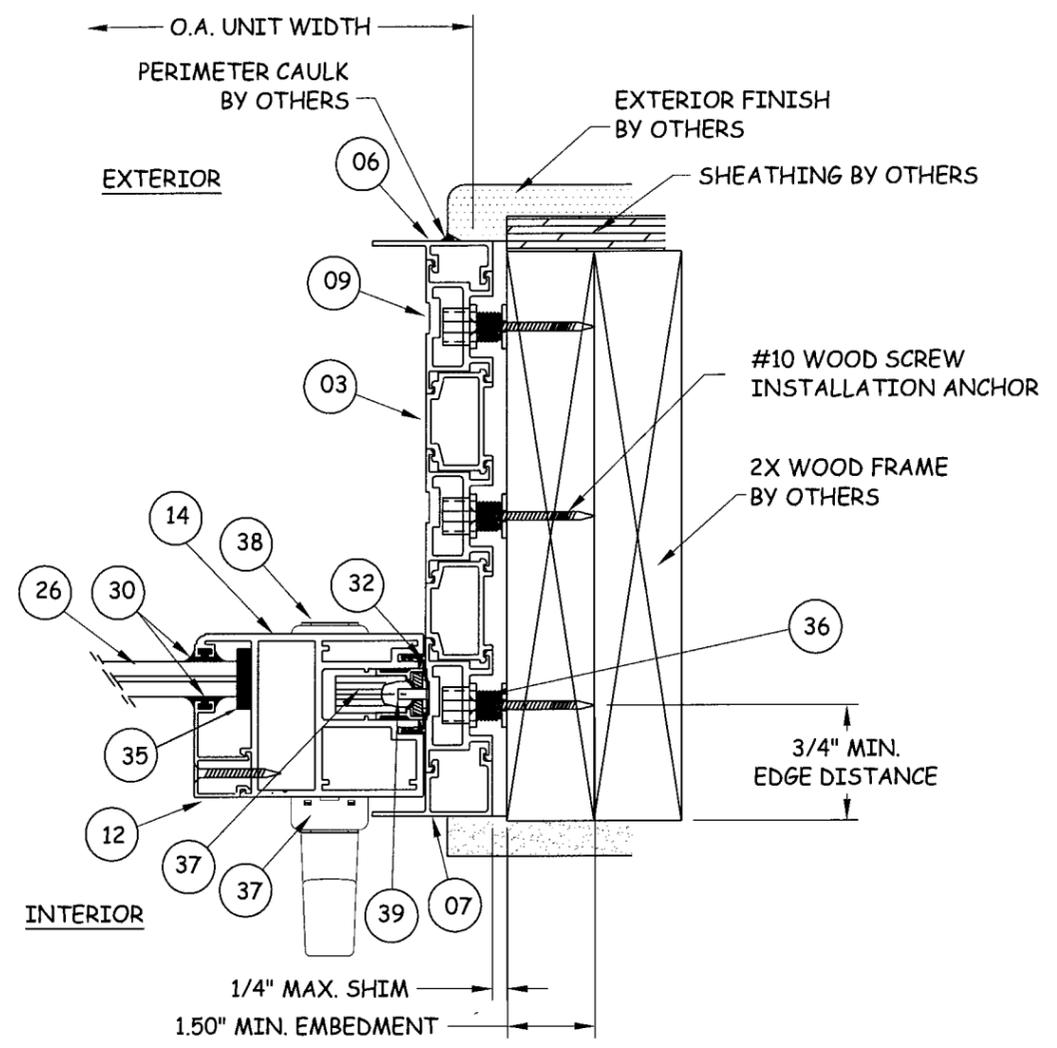
Approved as complying with the
Florida Building Code
Date June 24, 2009
NOA# 09-0111-08
Miami Dade Product Control
Division
By Ismael I. Chant

DATE: 03.09.08
DWN BY: GT
CHK BY: CH
SCALE: NTS

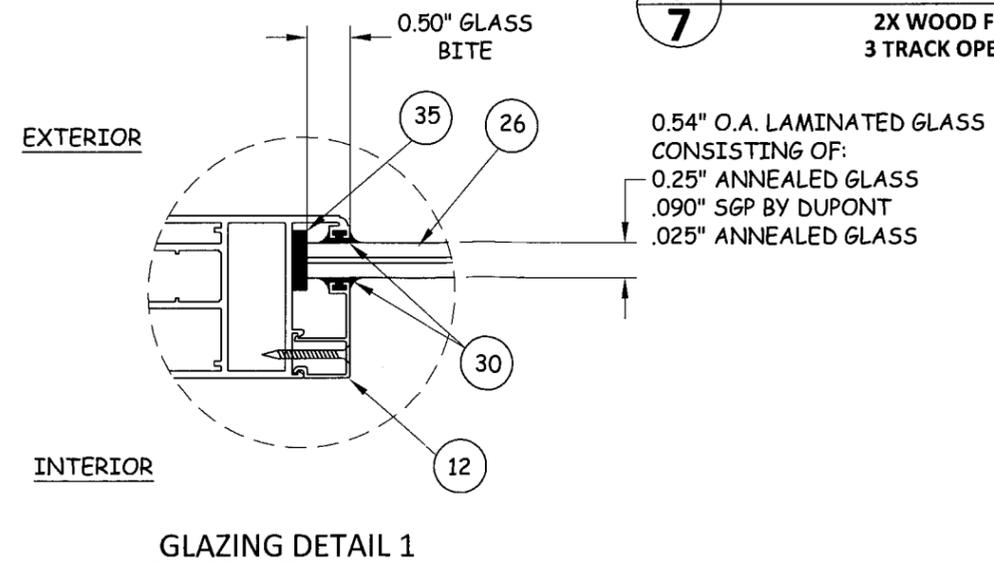
DWG #: **PWD001**
SHEET: **7 OF 10**



I
7
HORIZONTAL SECTION
CONCRETE/MASONRY - JAMB
3 TRACK FIXED FIXED PANEL



J
7
HORIZONTAL SECTION
2X WOOD FRAME - JAMB
3 TRACK OPERABLE PANEL



GLAZING DETAIL 1

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PANDA WINDOWS AND DOORS
 3415 BELLINGTON ROAD
 N. LAS VEGAS, NEVADA 89030
 PH: 702.643.5700 FX: 702.643.5715

TITLE:
 LIFT AND SLIDE DOOR
 DRAINAGE DETAILS

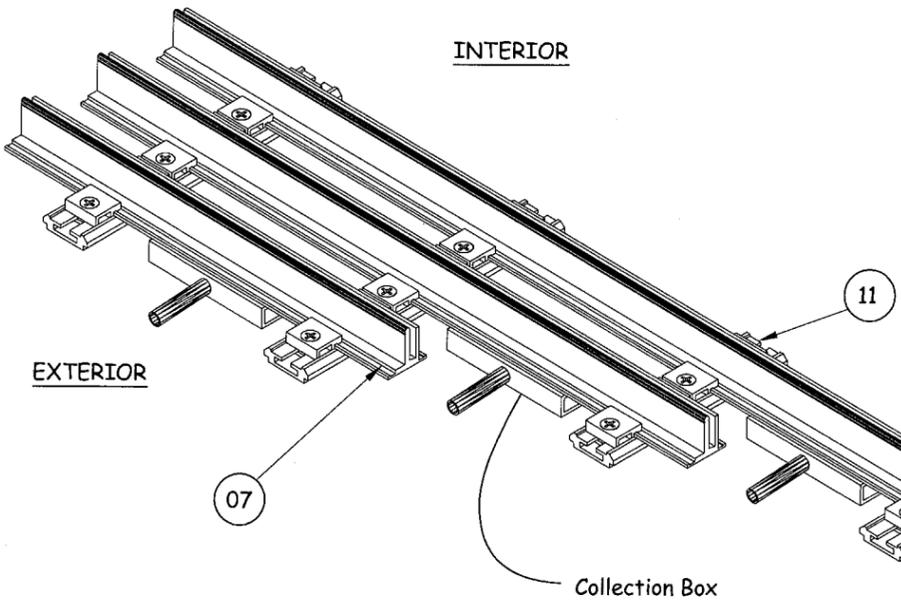
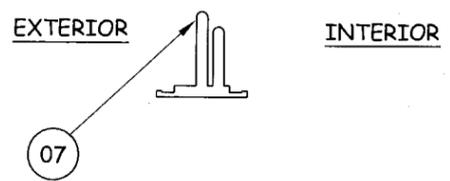
REVISIONS

NO.	DESCRIPTION	BY	DATE
A	REMOVED ALTERNATE ANCHOR NOTE	HFN	09.22.08
B	UPDATED DRAINAGE SECTIONS PER M-D COMMENTS	JLR	12.09.08
C	UPDATED SECTIONS PER M-D	JLR	05.01.09

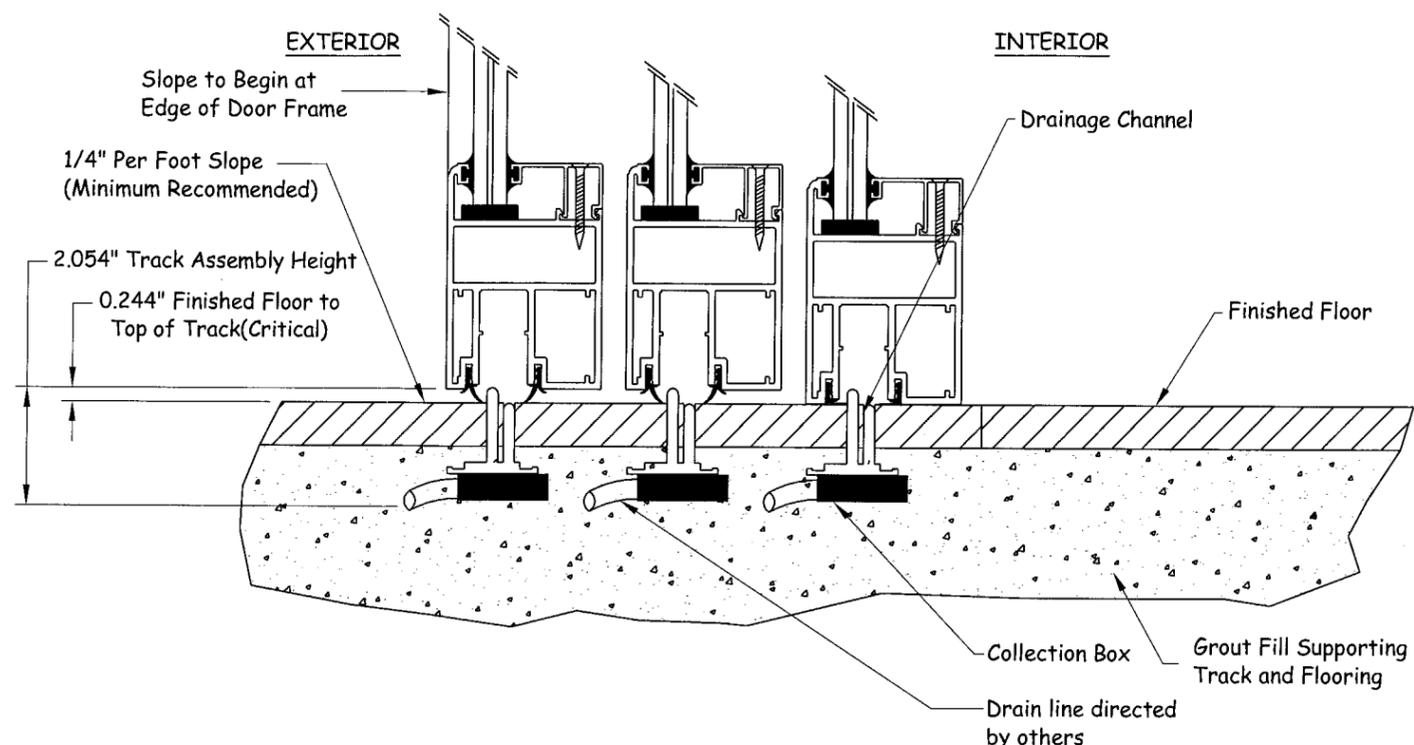
Kristina S. Daugherty
 4-30-09
 KRISTINA S. DAUGHERTY
 FLORIDA P.E. NO. 96455
 1117 COVINGTON STREET
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 By Ishaq I. Chaudhry

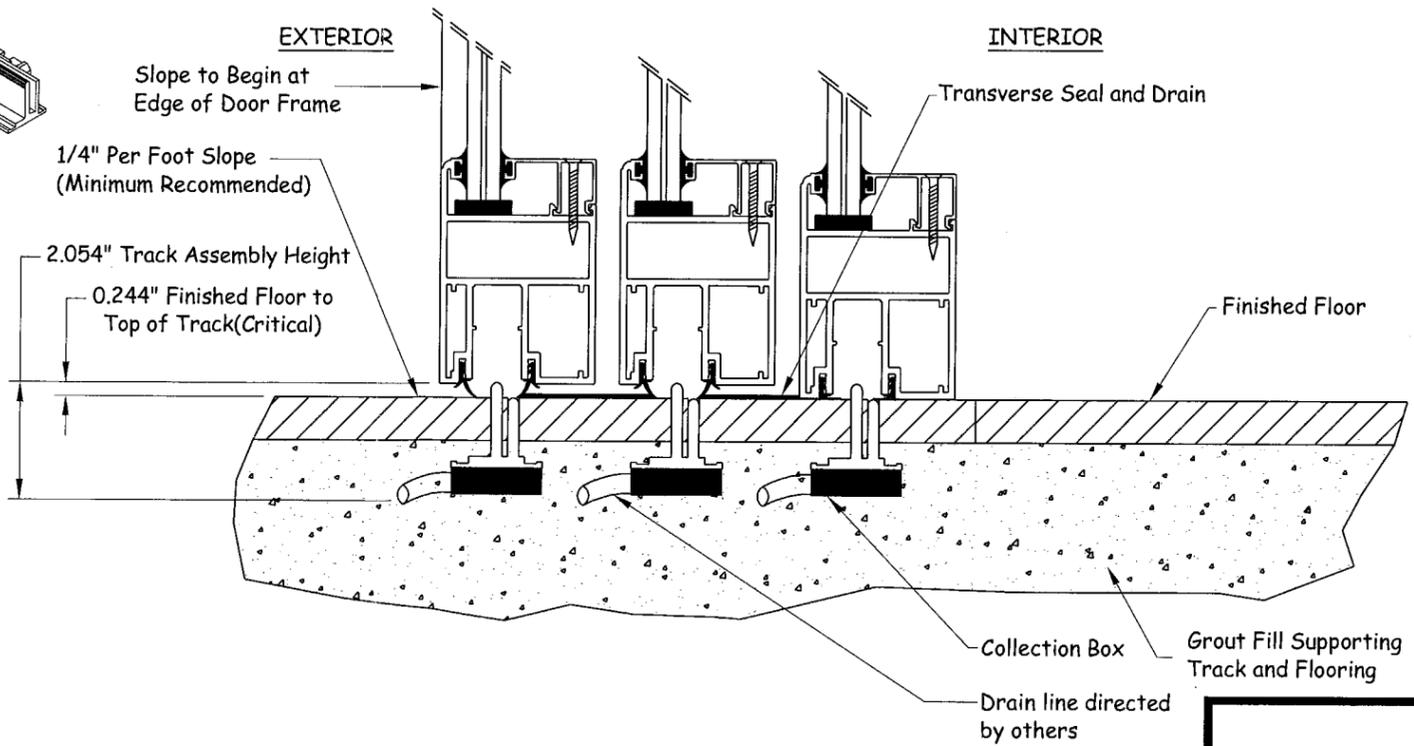
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 DWN BY: GT
 CHK BY: CH
 SCALE: NTS
 DWG #: PWD001
 SHEET: 9 OF 10



LIFT & SLIDE DRAINAGE TRACK



LIFT & SLIDE DRAINAGE TRACK SECTION



LIFT & SLIDE DRAINAGE TRACK SECTION

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PANDA WINDOWS AND DOORS
3415 BELLINGTON ROAD
N. LAS VEGAS, NEVADA 89030
PH: 702.643.5700 FX: 702.643.5715

TITLE: LIFT AND SLIDE DOOR COMPONENTS AND BILL OF MATERIALS

REVISIONS

NO.	DESCRIPTION	BY	DATE
A	REMOVED ALTERNATE ANCHOR NOTE	HFN	09.22.08
B	COMMENTS FROM MIAMI-DADE	JLR	12.09.08
C	UPDATED ITEM # 26 ON B.O.M.	JLR	03.19.09
D	UPDATED ITEM #26 ON B.O.M.	JLR	06.03.09

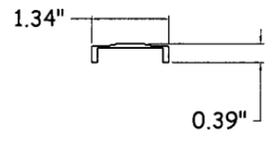
[Signature]
6-9-09
KRISTINA S. DAUGHERTY
FLORIDA P. E. NO. 68455
1117 COVINGTON STREET
OWEEO, FL 32765

Approved as complying with the Florida Building Code
Date JUNE 24, 2009
NOA# 08-0111-02
Miami Dade Product Control Division
By Ishag I. Chank

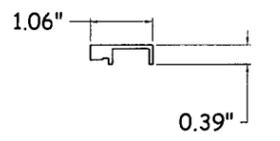
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DWN BY: GT
CHK BY: CH
SCALE: NTS
DWG #: **PWD001**
SHEET: 10 OF 10

ITEM#	PART #	DESCRIPTION	
01	P-34472	CHANNEL COVER	BY IEC - 6063-T5
02	P-34473	TRACK CLIP	BY IEC - 6063-T5
03	P-34475	CENTER CONNECT	BY IEC - 6063-T5
04	P-34479	SMALL INTERLOCK	BY IEC - 6063-T5
05	P-34476	U CHANNEL	BY IEC - 6063-T5
06	P-34480	SMALL CLIP	BY IEC - 6063-T5
07	P-34481	BIG CLIP	BY IEC - 6063-T5
08	P-34486	Y HEADER	BY IEC - 6063-T5
09	P-34493	SIDE FRAME	BY IEC - 6063-T5
10	P-34923	CRIMP CORNER	BY IEC - 6063-T5
11	P-34474	TRACK	BY IEC - 6063-T5
12	P-35730	GLAZING CLIP	BY IEC - 6063-T5
13	PA-00001	FLAT KEY CORNER	
14	P-34485	A/A PANEL	BY IEC - 6063-T5
15	P-37996	TRACK GUIDE	BY IEC - 6063-T5
26		LAMINATED HEAT TREATED GLASS AA&GCO INC	
		1/4" ANNEALED	
		0.090" SGP BY DUPONT	
		1/4" ANNEALED	
30	795	DOW CORNING SEALENT	
31	4813	TOP CLIP	BY VIP - EPDM BLEND
32	4812	VGASKET	BY VIP - EPDM BLEND
33	4926	INTLOCK GASKET	BY VIP - EPDM BLEND
34	3845	FELT BRUSH 0065BKWP	BY - AMSBURY
35	SBEP4	SETTING BLOCKS	BY CRL - EPDM
36	RB602	BARROL SHIM	
37	G.U-934	L&S HARDWARE	BY G.U
38	9-29526	FLUSH PULL	BY G.U
39	K-10563	LOCKING BOLT	BY G.U
40	PA-00002	PANEL LATCH	IMPORTED
41	316-018080	#10X2-1/2"FH PH WS	BY FASCO
42	316-015048	#10X3/4"FH PH WS	BY FASCO
43	316-018096	#10X3"FH PH WS	BY FASCO
44	316-015048	#8X1-1/2"FH PH WS	BY FASCO
45	316-015024	#8X3/4"FH PH WS	BY FASCO
46	263-025024	3/4"X1/4"-20 FH PH WS	BY FASCO
47	194-025000	1/4"-20 NUT	BY FASCO
48	220-018018	1/4" FLATWASHER	BY FASCO
50	180154-001	4"X1/4"-20 ALLTREAD	BY FASCO
51	TWN005	1/4"X20 WELDING NUT	

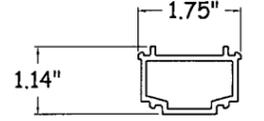
01 CHANNEL COVER
TYP. WALL THICKNESS 0.098"



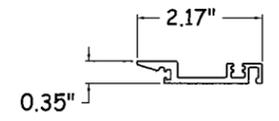
02 TRACK CLIP
TYP. WALL THICKNESS 0.118"



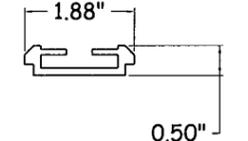
03 CENTER CONNECT
TYP. WALL THICKNESS 0.098"



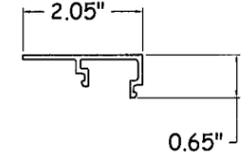
04 SMALL INTERLOCK
TYP. WALL THICKNESS 0.098"



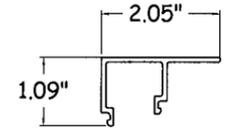
05 U - CHANNEL
TYP. WALL THICKNESS 0.118"



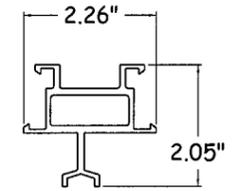
06 SMALL CLIP
TYP. WALL THICKNESS 0.079"



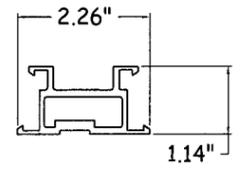
07 BIG CLIP
TYP. WALL THICKNESS 0.079"



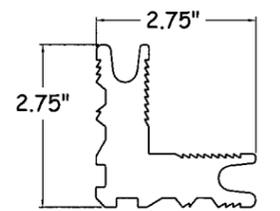
08 Y - HEADER
TYP. WALL THICKNESS 0.098"



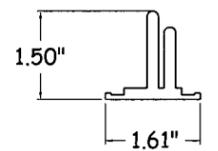
09 SIDE FRAME
TYP. WALL THICKNESS 0.098"



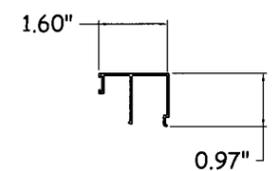
10 KEY CORNER
TYP. WALL THICKNESS 0.096"



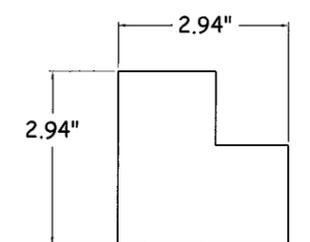
11 TRACK
TYP. WALL THICKNESS 0.196"



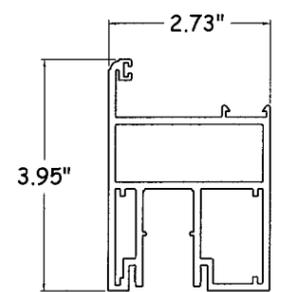
12 GLAZING CLIP
TYP. WALL THICKNESS 0.062"



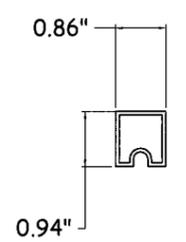
13 FLAT KEY CORNER
TYP. WALL THICKNESS 0.062"



14 PANEL
TYP. WALL THICKNESS 0.098"



15 TRACK GUIDE
TYP. WALL THICKNESS 0.045"



P:\projects\panda windows\p-0802-22 (lift and slide door - mfg)\dwgs\pwnd001 lift and slide door.dwg 6/3/2009 12:34 PM