



**MIAMI-DADE COUNTY**  
**BUILDING CODE COMPLIANCE OFFICE (BCCO)**  
**PRODUCT CONTROL DIVISION**

**MIAMI-DADE COUNTY, FLORIDA**  
**METRO-DADE FLAGLER BUILDING**  
**140 WEST FLAGLER STREET, SUITE 1603**  
**MIAMI, FLORIDA 33130-1563**  
**(305) 375-2901 FAX (305) 375-2908**

**NOTICE OF ACCEPTANCE (NOA)**

[www.buildingcodeonline.com](http://www.buildingcodeonline.com)

**Vertech Fenexexpert**  
**4275 Grande-Allee**  
**Boisbriand, Quebec, Canada J7H-1M7**

**SCOPE:**

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code. This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

**DESCRIPTION: Series "Aquilion" Aluminum Sliding Glass Door w/ Reinforcements- L.M.I.**

**APPROVAL DOCUMENT:** Drawing No. **AQI-LMI**, titled "Series Aquilion Aluminum Sliding Glass Door", sheets 1 through 10 of 10, dated 01/25/08 and last revised on June 11, 2008, prepared by Bromley-Cook Engineering Inc., signed and sealed by William D. Cook, P.E., bearing the Miami-Dade County Product Control approval stamp with the Notice of Acceptance number and approval date by the Miami-Dade County Product Control Division.

**MISSILE IMPACT RATING: Large and Small Missile Impact Resistant**

**Limitation:** 1. Max Design Pressure rating: See anchor quantity option sheet 1 of the drawings.

**LABELING:** Each unit shall bear a permanent label with the manufacturer's name or logo, **Boisbriand, Quebec** and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA consists of this page 1 and evidence pages E-1, as well as approval document mentioned above. The submitted documentation was reviewed by **Ishaq I. Chanda, P.E.**



**NOA No 08-0229.10**  
**Expiration Date: July 03, 2013**  
**Approval Date: July 03, 2008**  
**Page 1**

6/12/08

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**A. DRAWINGS**

1. Manufacturer's die drawings and sections.
2. Drawing No. **AQI-LMI**, titled "Series Aquilion Aluminum Sliding Glass Door", sheets 1 through 10 of 10, dated 01/25/08 and last revised on June 11, 2008, prepared by Bromley-Cook Engineering Inc., signed and sealed by William D. Cook, P.E.

**B. TESTS**

1. Test reports on 1) Air Infiltration Test, per FBC, TAS 202-94  
2) Uniform Static Air Pressure Test, Loading per FBC, TAS 20294  
3) Water Resistance Test, per FBC, TAS 202-94  
4) Large Missile Impact Test per FBC, TAS 201-94  
5) Forced Entry Test, per FBC 2411.3.2.1 and TAS 202-94  
6) Cyclic Wind Pressure Loading per FBC, TAS 203-94  
along with marked-up drawings and installation diagram of an aluminum sliding glass door, prepared by Fenestration Testing Laboratory, Inc., Test Report No. **FTL-5359** dated 11/29/07, signed and sealed by Carlos Rionda, P.E.
2. Additional test reports FTL 5368 dated 12/07/07, issued by Fenestration Testing Laboratory, Inc., per TAS 202-94 and TAs 201/203-94 (LMI), signed and sealed by Carlos Rionda, P. E.

**C. CALCULATIONS**

1. Anchor verification calculations, comparative analysis and structural analysis, dated 02/22/08 and last revised on may 21, 2008, prepared by Bromley-Cook Engineering Inc., signed and sealed by William D. Cook, P.E.
2. Glazing complies with ASTM E-1300-02.

**D. QUALITY ASSURANCE**

1. Miami Dade Building Code Compliance Office (BCCO).

**E. MATERIAL CERTIFICATIONS**

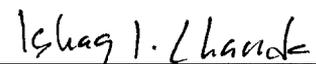
1. Notice of Acceptance No. **03-0415.13** issued to Solutia, Inc. for "Vanciva composite laminated glass", expiring on 12/11/08.
2. Notice of Acceptance No. **06-0216.06** issued to "Solutia Inc." for "Saflex III G Clear or Colored Interlayer" dated 05/04/2006, expiring on 05/21/2011.
3. Notice of Acceptance No. **07-1116.04** issued to E.I. DuPont DeNemours & CO., Inc. for "DuPont Sentry Glass Plus", expiring on January 14, 2012.

**F. STATEMENTS**

1. Statement letter of conformance & no financial interest, dated 02/21/08, prepared by Bromley-Cook Engineering Inc., signed and sealed by William D. Cook, P.E.
2. Statement letter of lab compliance, as part of test reports.

**G. OTHER**

1. Test proposals approved by BCCO dated 08/16/2007.
2. Distribution agreement between VerTech, Fenexpert and Fenexpert, USA, signed by Martin Bergeron and Ivan Girard, respectively.



Ishaq I. Chanda, P.E.

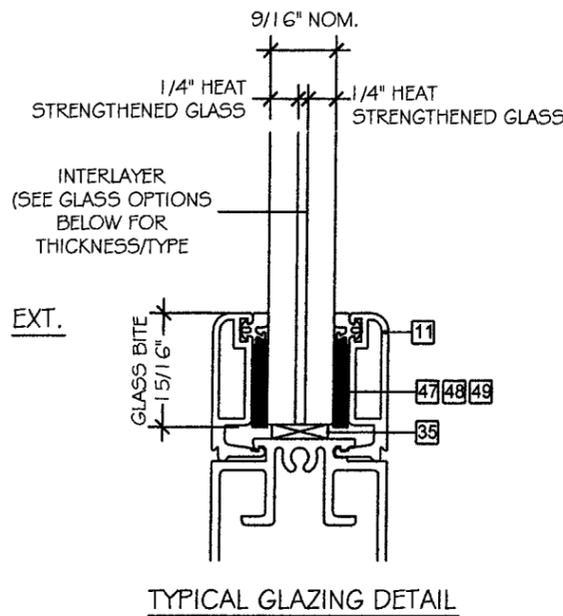
Product Control Division

NOA No 08-0229.10

Expiration Date: July 03, 2013

Approval Date: July 03, 2008

# SERIES AQUILON ALUMINIUM REINFORCED SLIDING GLASS DOOR (LARGE MISSILE IMPACT)

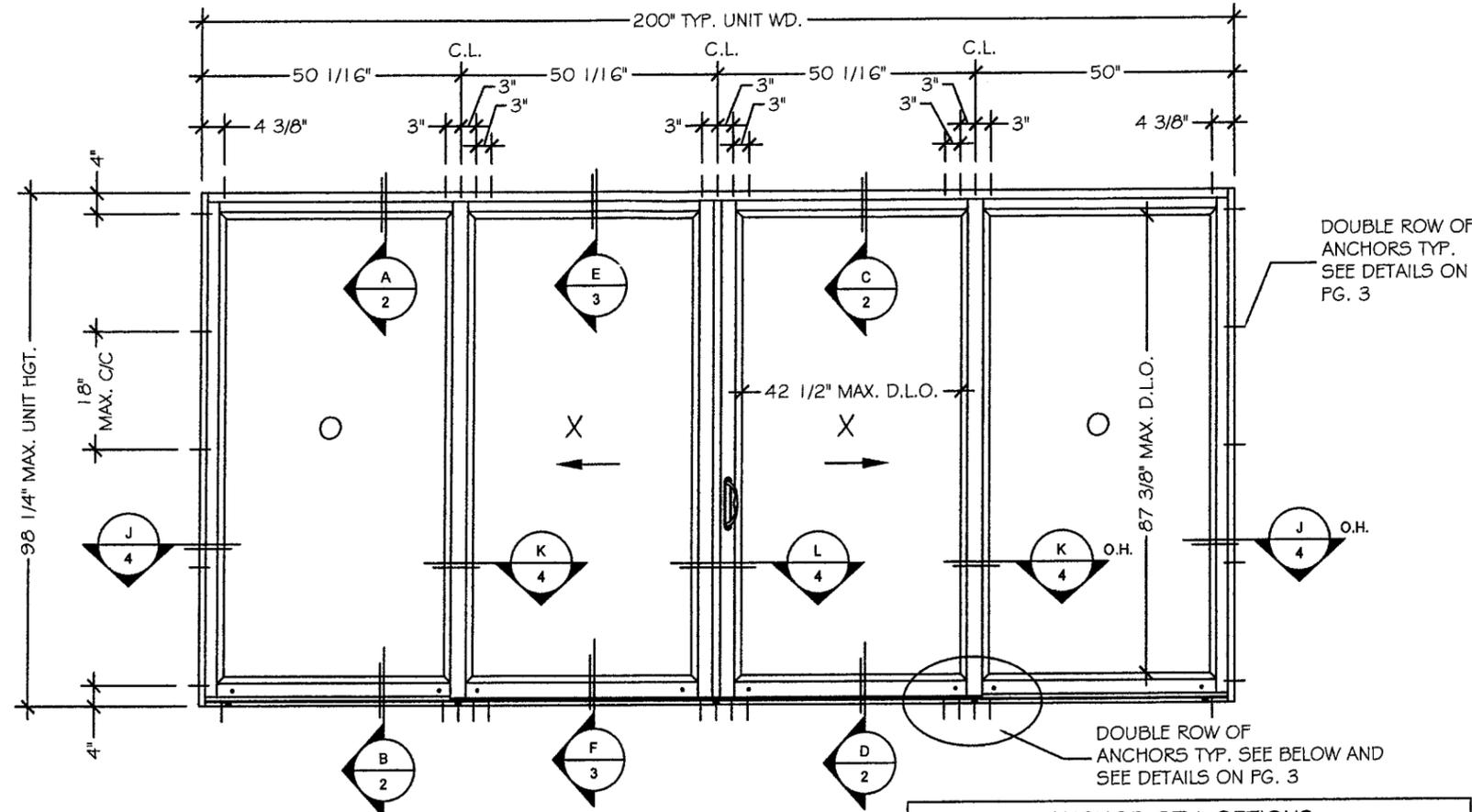


**GLAZING OPTIONS:**

- A) 9/16" LAMINATED : 1/4" HEAT STRENGTHENED GLASS - .090 SENTRY GLASS PLUS (SGP) DU PONT INTERLAYER - 1/4" HEAT STRENGTHENED
- B) 9/16" LAMINATED : 1/4" HEAT STRENGTHENED GLASS - .075" VANCEVA COMPOSITE SOLUTIA INTERLAYER - 1/4" HEAT STRENGTHENED
- C) 9/16" LAMINATED : 1/4" HEAT STRENGTHENED GLASS - .100" SAFLEX HP SOLUTIA INTERLAYER - 1/4" HEAT STRENGTHENED

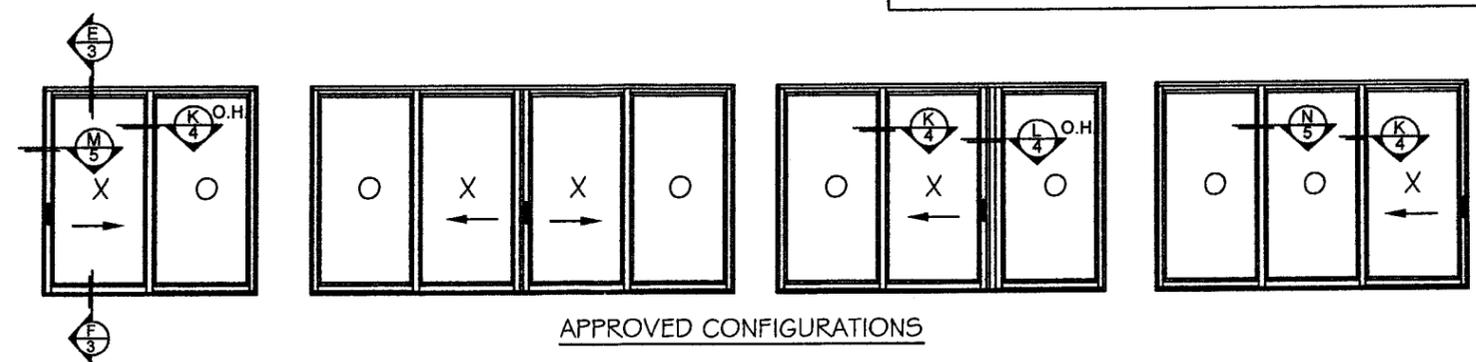
**GENERAL NOTES:**

- 1) THIS PRODUCT HAS BEEN DESIGNED AND MANUFACTURED TO COMPLY WITH THE REQUIREMENTS OF THE 2004 FLORIDA BUILDING CODE, INCLUDING THE HIGH VELOCITY HURRICANE ZONE (HVHZ).
- 2) WOOD BUCK, STEEL OR WOOD FRAMING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE, BUCK OR FRAMING DESIGN IS RESPONSIBILITY OF ARCHITECT/ENGINEER OF RECORD.
- 3) SHUTTERS ARE NOT REQUIRED WITH THIS PRODUCT.
- 4) PANEL WIDTHS SMALLER THAN 36" MUST BE VERIFIED FOR COMPLIANCE WITH EGRESS REQUIREMENTS PER FLORIDA BUILDING CODE, AS APPLICABLE.
- 5) ONE-THIRD (33%) INCREASE IN ALLOWABLE STRESS FOR WINDLOAD DESIGN NOT USED.



**DESIGN PRESSURE MAX:**  
+85.0, -120.0 P.S.F.  
**WATER INFILTRATION MAX:**  
+12.8 P.S.F.

<b>ANCHOR QTY. OPTIONS:</b>
+85.0, -120.0 P.S.F. 8 ANCHORS REQUIRED AT EACH INTERLOCK/ ASTRAGAL (4 DOUBLE ROWS AS INDICATED)
+85.0, -90.0 P.S.F. 6 ANCHORS REQUIRED AT EACH INTERLOCK/ ASTRAGAL (3 DOUBLE ROWS)
+60.0, -60.0 P.S.F. 4 ANCHORS REQUIRED AT EACH INTERLOCK/ ASTRAGAL (2 DOUBLE ROWS AS INDICATED)
<b>ANCHORS:</b> 1/4" DIA. TAPPER OR KWIK-CON II OR #14 SMS.



**FENEXPERT**  
CANADA  
4275 GRANDE-ALLEE  
BOISBRAIN, QUEBEC, CANADA  
J7H 1M7  
ph. 450-430-6161 fax 450-430-5076  
e-mail: jfr@vertech\_net.com

**ENGINEER:**  
**BROMLEY-COOK ENGINEERING, INC.**  
STRUCTURAL ENGINEERING SERVICES  
5440 N.W. 33RD AVENUE SUITE 100  
FORT LAUDERDALE, FL 33309

**SEAL:**  
*W* JUN 10 2008  
WILLIAM D. COOK P.E., S.E.C.B.  
P.E. #43904  
S.I. #2008

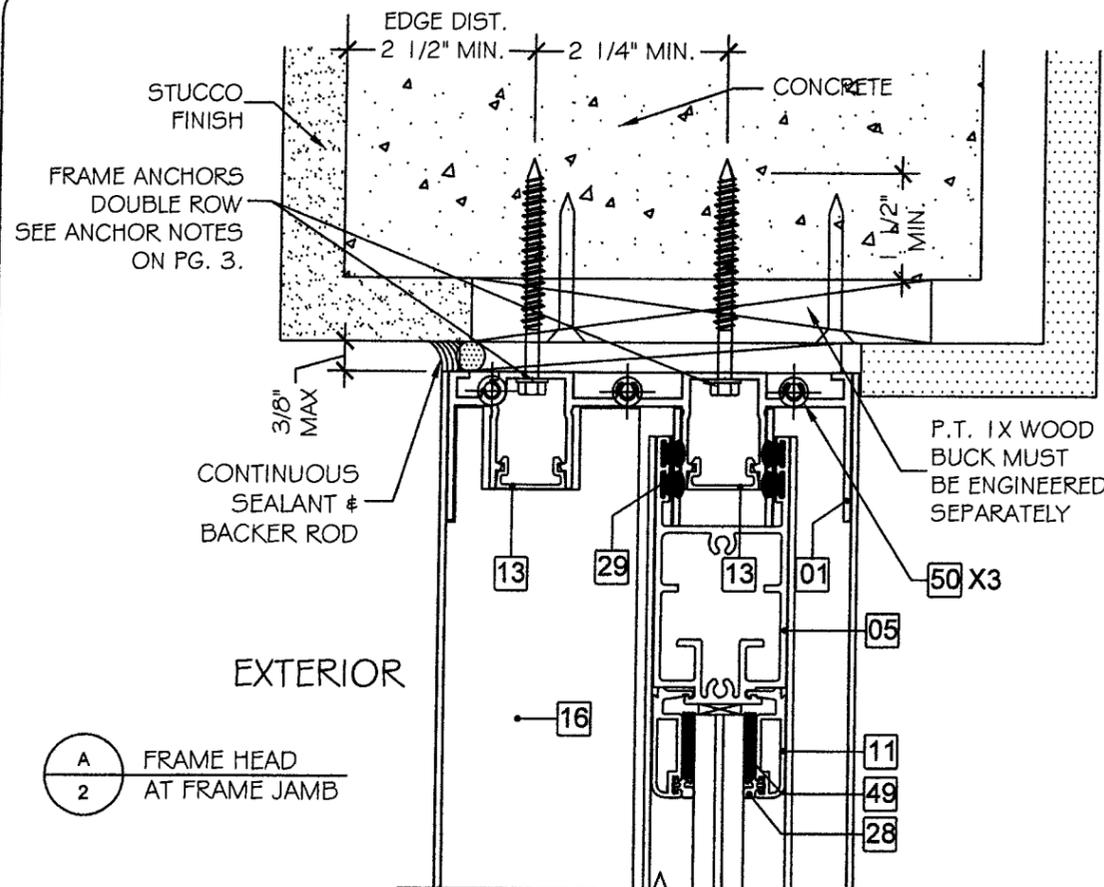
Approved as complying with the  
Florida Building Code  
Date July 03, 2008  
NOA# 08-0229.10  
Miami Dade Product Control  
Division  
By Chag. / hand

**PROJECT:**  
AQUILON ALUMINUM SLIDING  
GLASS DOOR  
(ALUMINIUM REINFORCED)

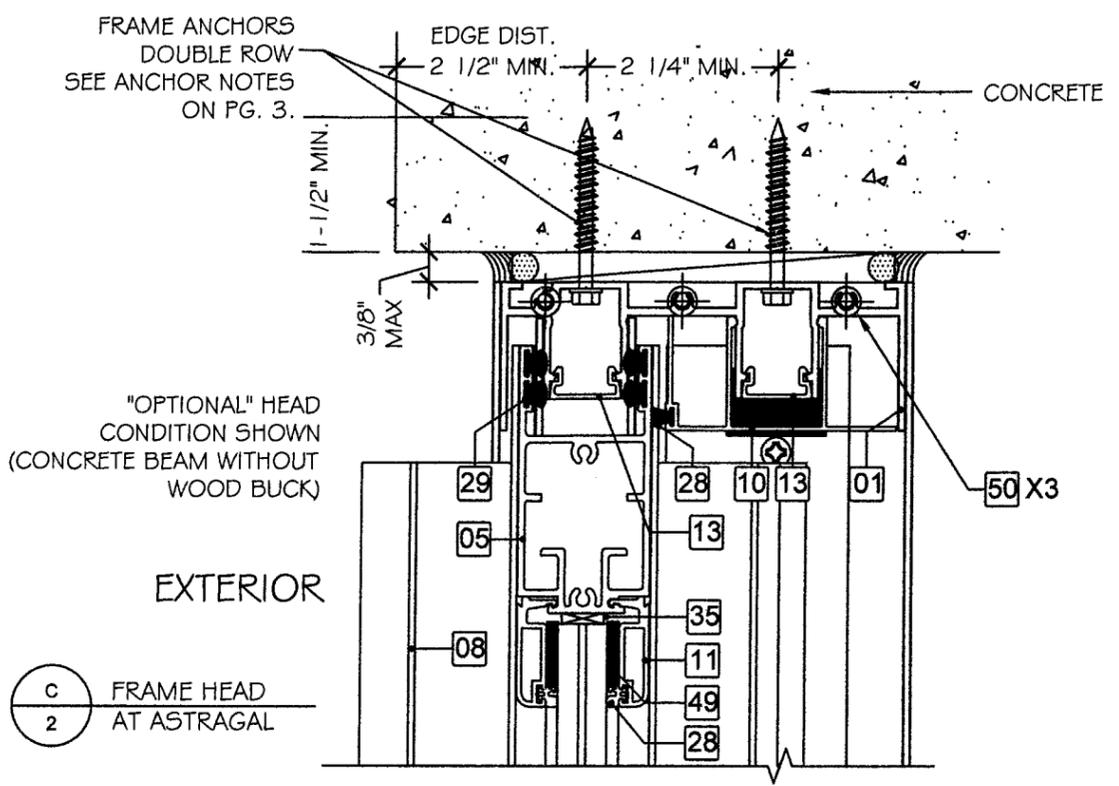
**TITLE:**  
MIAMI-DADE COUNTY  
PRODUCT CONTROL NOTICE OF  
ACCEPTANCE DRAWINGS

DRAWN BY:	JFR	VERIFY BY:	JFR
DATE:	1/25/08	DWG. NO.:	AQ1-LMI
SCALE:	1:20	SHEET NO.:	1 OF 10

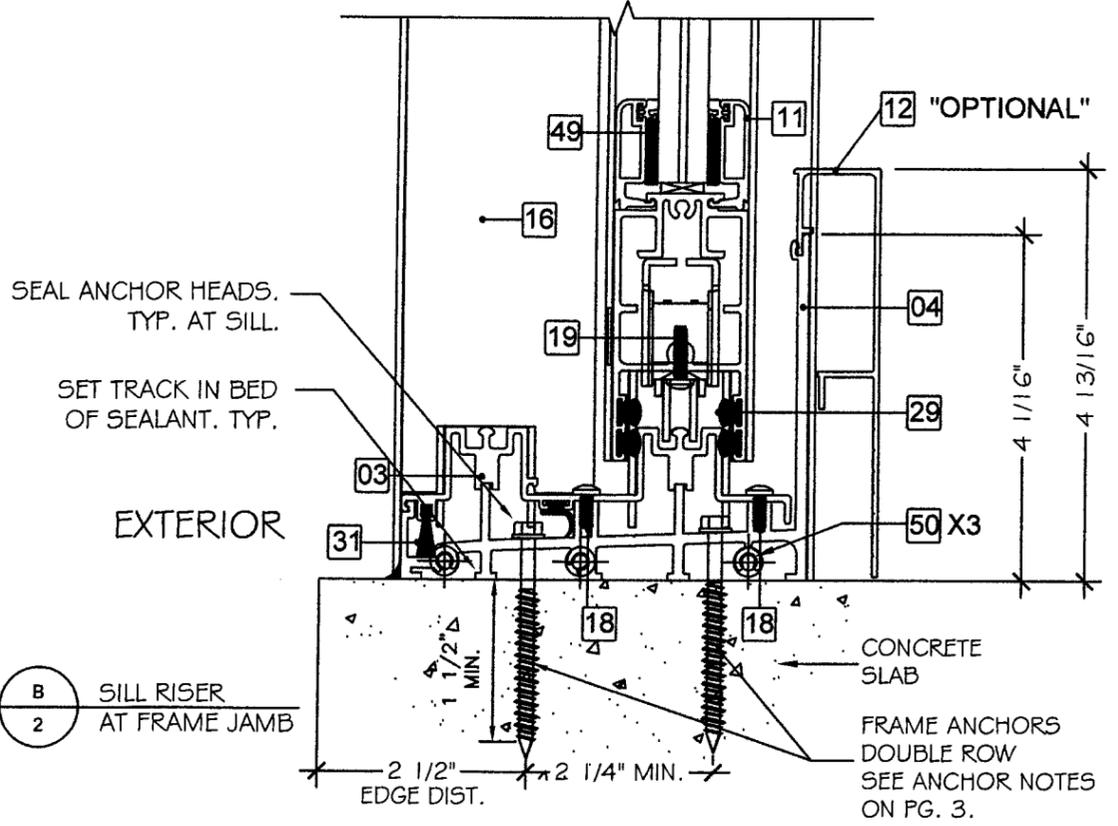
REV I



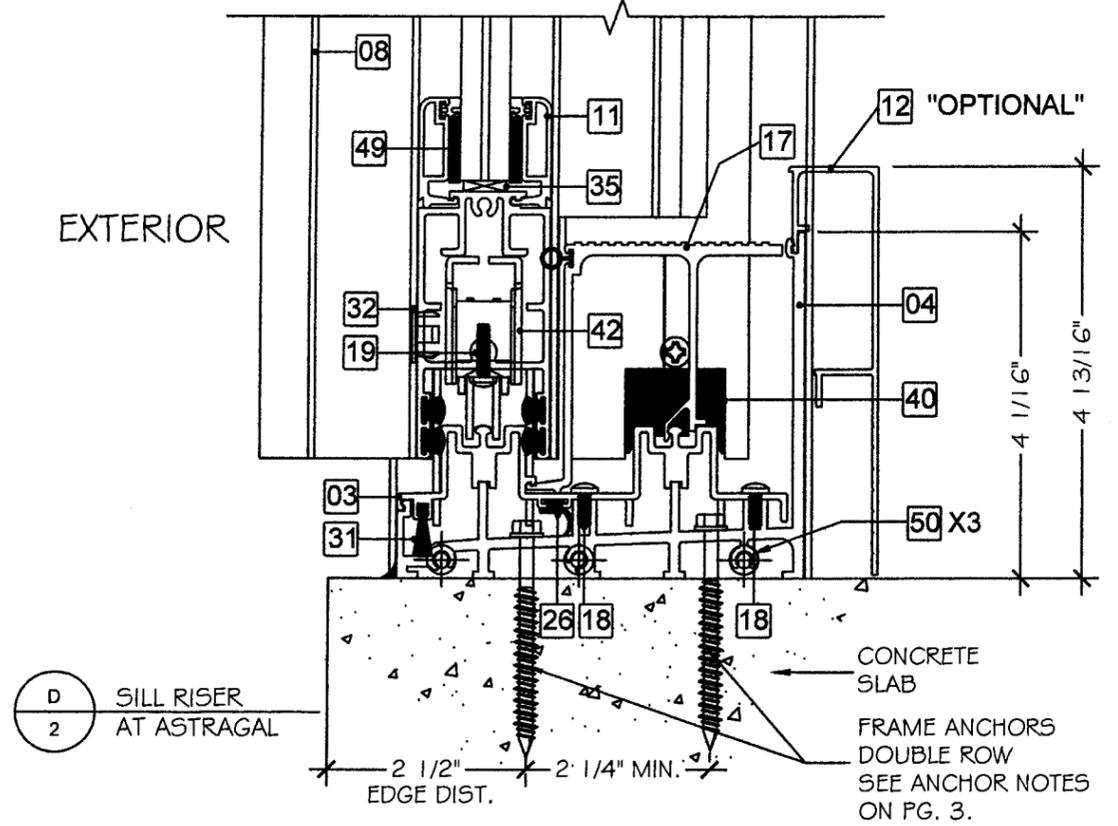
A  
2  
FRAME HEAD  
AT FRAME JAMB



C  
2  
FRAME HEAD  
AT ASTRAGAL



B  
2  
SILL RISER  
AT FRAME JAMB



D  
2  
SILL RISER  
AT ASTRAGAL



**FENEXPERT**  
CANADA

4275 GRANDE- ALLE'E  
BOISBRAIN, QUEBEC, CANADA  
J7H 1M7  
ph. 450-430-6161 fax 450-430-5076  
e-mail: jfr@vertech\_net.com

ENGINEER:  
**BROMLEY-COOK ENGINEERING, INC.**  
STRUCTURAL ENGINEERING SERVICES  
5440 N.W. 33RD AVENUE SUITE 100  
FORT LAUDERDALE, FL 33309

SEAL:  
  
JUN 10 2008  
WILLIAM D. COOK P.E., S.E.C.B.  
P.E. #43804  
S.I. #2008

Approved as complying with the  
Florida Building Code  
Date JUL 03, 2008  
NOA# 08-0729-10  
Miami Dade Product Control  
Division  
By Shag I. Chande

PROJECT:  
AQUILION ALUMINUM SLIDING  
GLASS DOOR  
(ALUMINUM REINFORCED)

TITLE:  
MIAMI-DADE COUNTY  
PRODUCT CONTROL NOTICE OF  
ACCEPTANCE DRAWINGS

REV I	
DRAWN BY: JFR	VERIFY BY: JFR
DATE: 1/25/08	DWG. NO. AQI-LMI
SCALE: 1:2	SHEET NO. 2 OF 10



**FENEXPERT**  
CANADA

4275 GRANDE- ALLE'E  
BOISBRAIND, QUEBEC, CANADA  
J7H 1M7  
ph. 450-430-6161 fax 450-430-5076  
e-mail: jfr@vertech\_net.com

ENGINEER:

**BROMLEY-COOK ENGINEERING, INC.**  
STRUCTURAL ENGINEERING SERVICES  
5440 N.W. 33RD AVENUE SUITE 100  
FORT LAUDERDALE, FL 33309

SEAL:

*[Signature]*  
JUN 10 2008

WILLIAM D. COOK P.E., S.E.C.B.  
P.E. #43904  
S.I. #2008

Approved as complying with the  
Florida Building Code  
Date July 03, 2008  
NOA# 08-0229-10  
Miami Dade Product Control  
Division  
By [Signature]

PROJECT:

AQUILION ALUMINUM SLIDING  
GLASS DOOR  
(ALUMINUM REINFORCED)

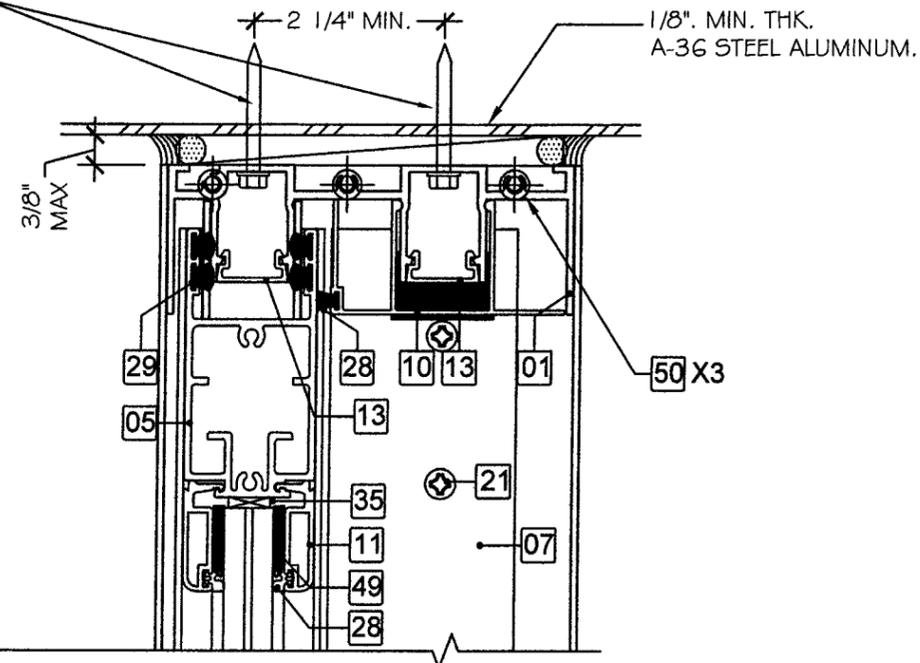
TITLE:

MIAMI-DADE COUNTY  
PRODUCT CONTROL NOTICE OF  
ACCEPTANCE DRAWINGS

REV I

DRAWN BY: JFR	VERIFY BY: JFR
DATE: 1/25/08	DWG. NO. AQ1-LMI
SCALE: 1:2	SHEET NO. 3 OF 10

FRAME ANCHORS  
DOUBLE ROW  
SEE ANCHOR NOTES  
ON PG. 3.



EXTERIOR

"OPTIONAL"  
FRAME HEAD  
W/ METAL STRUCTURE

E  
3

ANCHORAGE NOTES:

- 1) SHIM AS SHOWN. ALL ANCHORS SHALL BE SHIMMED WITH HARD PLASTIC SHIMS. USE SHIMS WHERE GAP IS GREATER THAN 1/16".
- 2) TWO (2) ANCHORS ARE REQUIRED AT EACH ANCHOR LOCATION SHOWN.

JAMB ANCHORS:

DIRECTLY INTO GROUT FILLED MASONRY OR THRU 1X PT BUCK AND INTO GROUT FILLED MASONRY.

USE: 1/4" DIA. RAWL TAPPER OR HILTI KWIK-CON II.  
EMBED 1 1/2" MIN. BEYOND STUCCO.  
MIN. EDGE DIST = 2 1/2". MIN. SPACING = 2 1/4".

INTO 1/8" MIN. STEEL OR ALUMINUM.

USE: #14 TEKS OR #14 SELF DRILLING SMS.

HEAD AND SILL ANCHORS:

DIRECTLY INTO 3000 PSI CONCRETE OR THRU 1X PT BUCK AND INTO CONCRETE.

USE: 1/4" DIA. RAWL TAPPER OR HILTI KWIK-CON II.  
EMBED 1 1/2" MIN. BEYOND STUCCO OR HIGH STRENGTH GROUT.  
MIN. EDGE DIST = 2 1/2". MIN. SPACING = 2 1/4".

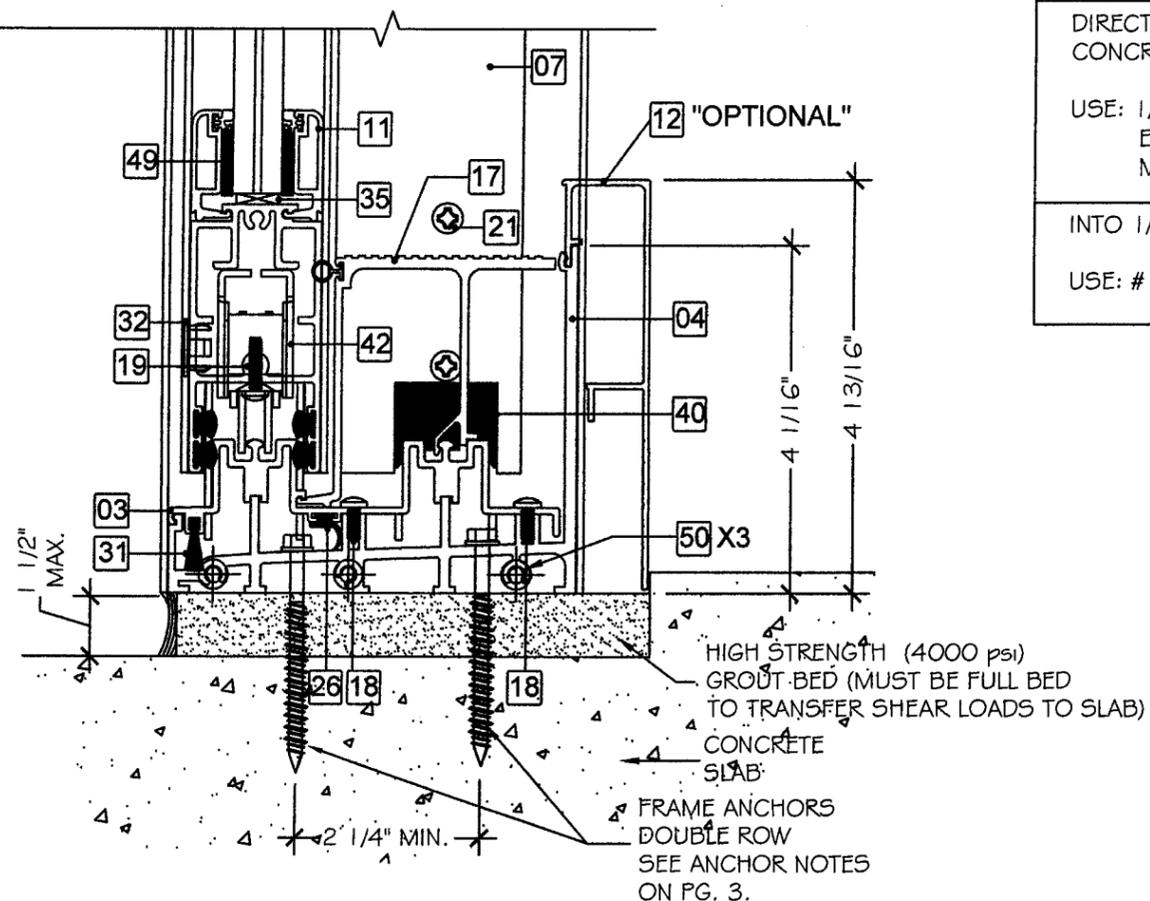
INTO 1/8" MIN. STEEL OR ALUMINUM.

USE: #14 TEKS OR #14 SELF DRILLING SMS.

EXTERIOR

"OPTIONAL"  
SILL RISER  
W/ GROUT BED

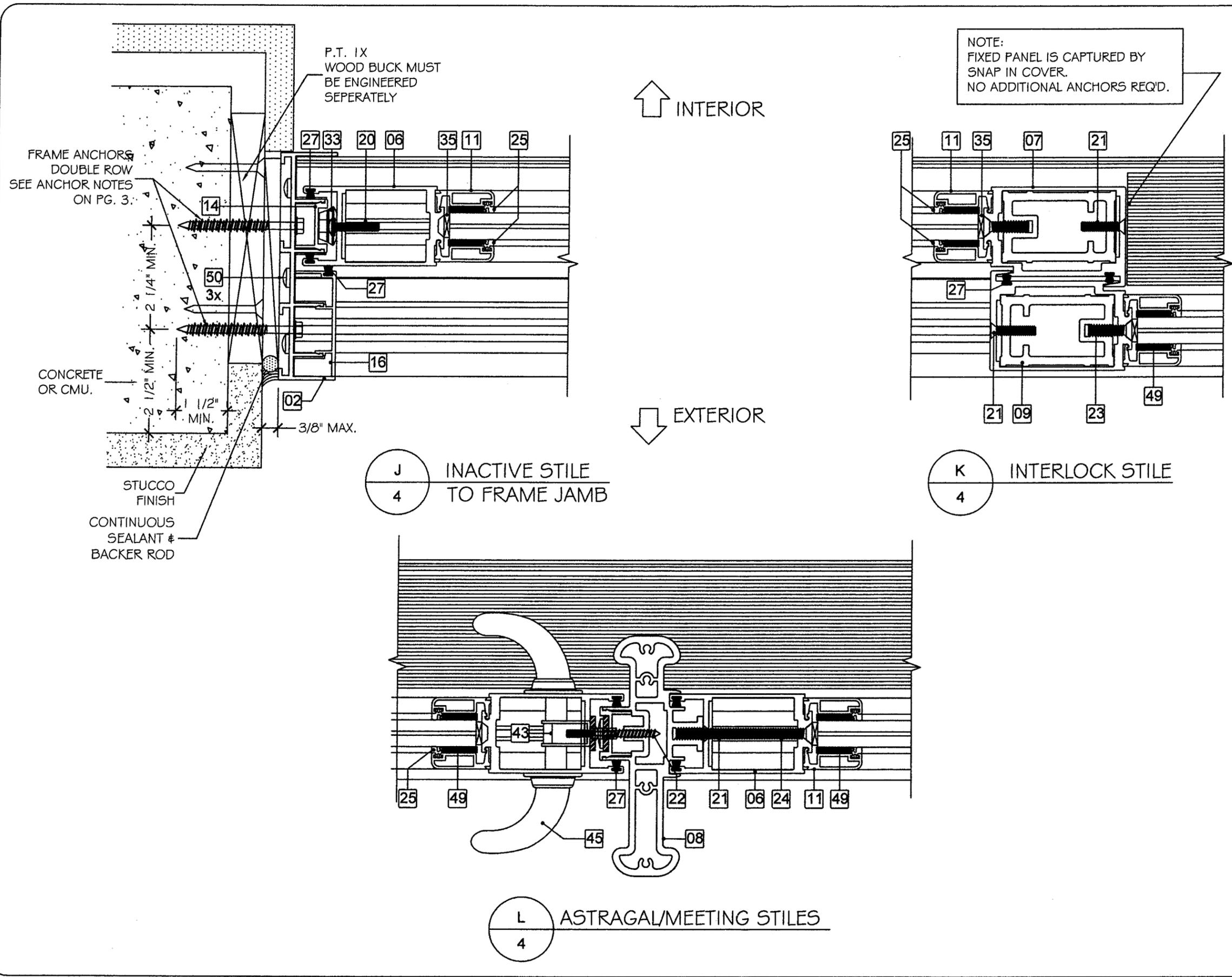
F  
3



HIGH STRENGTH (4000 psi)  
GROUT BED (MUST BE FULL BED  
TO TRANSFER SHEAR LOADS TO SLAB)

CONCRETE  
SLAB

FRAME ANCHORS  
DOUBLE ROW  
SEE ANCHOR NOTES  
ON PG. 3.



J  
4 INACTIVE STILE  
TO FRAME JAMB

K  
4 INTERLOCK STILE

L  
4 ASTRAGAL/MEETING STILES

**VERTECH**



**FENEXPERT**  
CANADA

4275 GRANDE- ALLE'E  
BOISBRAIND, QUEBEC, CANADA  
J7H 1M7  
ph. 450-430-6161 fax 450-430-5076  
e-mail: jfr@vertech\_net.com

ENGINEER:  
**BROMLEY-COOK ENGINEERING, INC.**  
STRUCTURAL ENGINEERING SERVICES  
5440 N.W. 33RD AVENUE SUITE 100  
FORT LAUDERDALE, FL 33309

SEAL:  
  
JUN 10 2008  
WILLIAM D. COOK P.E., S.E.C.B.  
P.E. #43904  
S.I. #2008

Approved as complying with the  
Florida Building Code  
Date July 23, 2008  
NOA# 08-0229-10  
Miami Dade Product Control  
Division  
By Isaac I. Chantre

PROJECT:  
AQUILION ALUMINUM SLIDING  
GLASS DOOR  
(ALUMINUM REINFORCED)

TITLE:  
MIAMI-DADE COUNTY  
PRODUCT CONTROL NOTICE OF  
ACCEPTANCE DRAWINGS

REV I	
DRAWN BY: JFR	VERIFY BY: JFR
DATE: 1/25/08	DWG. NO. AQ1-LMI
SCALE: 1:2	SHEET NO. 4 OF 10



4275 GRANDE-ALLEE  
BOISBRAIN, QUEBEC, CANADA  
J7H 1M7  
ph. 450-430-6161 fax 450-430-5076  
e-mail: jfr@vertech\_net.com

ENGINEER:  
**BROMLEY-COOK ENGINEERING, INC.**  
STRUCTURAL ENGINEERING SERVICES  
5440 N.W. 33RD AVENUE SUITE 100  
FORT LAUDERDALE, FL 33309

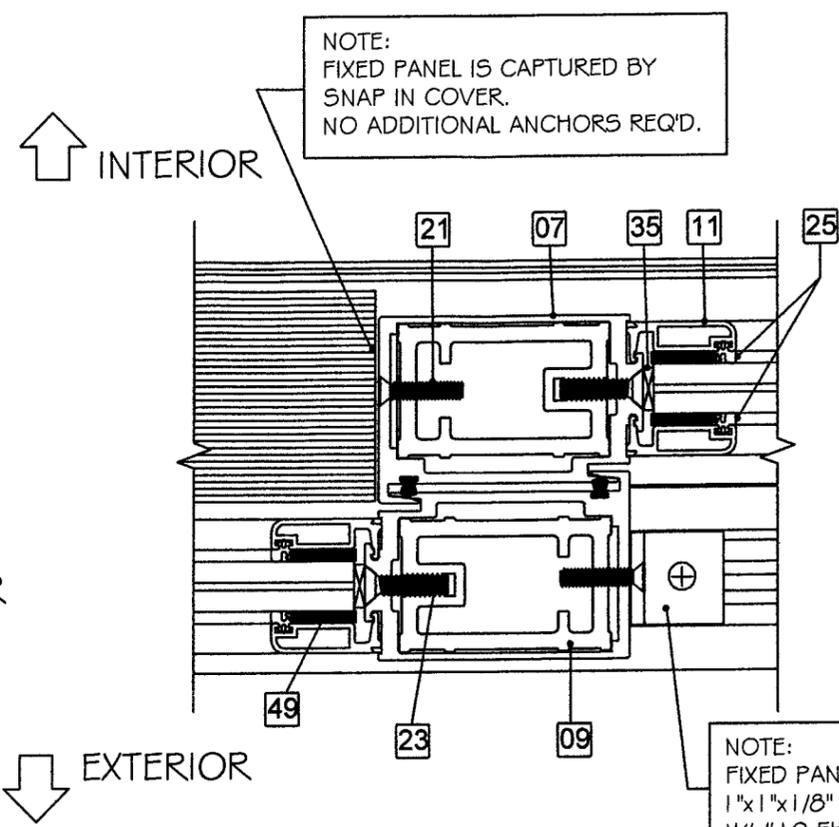
SEAL:  
*W*  
**JUN 10 2008**  
WILLIAM D. COOK P.E., S.E.C.B.  
P.E. #43904  
S.I. #2008

Approved as complying with the  
Florida Building Code  
Date *July 03, 2008*  
NOA# *08-0229-10*  
Miami Dade Product Control  
Division  
By *Shag I. Chaudhary*

PROJECT:  
AQUILION ALUMINUM SLIDING  
GLASS DOOR  
(ALUMINUM REINFORCED)

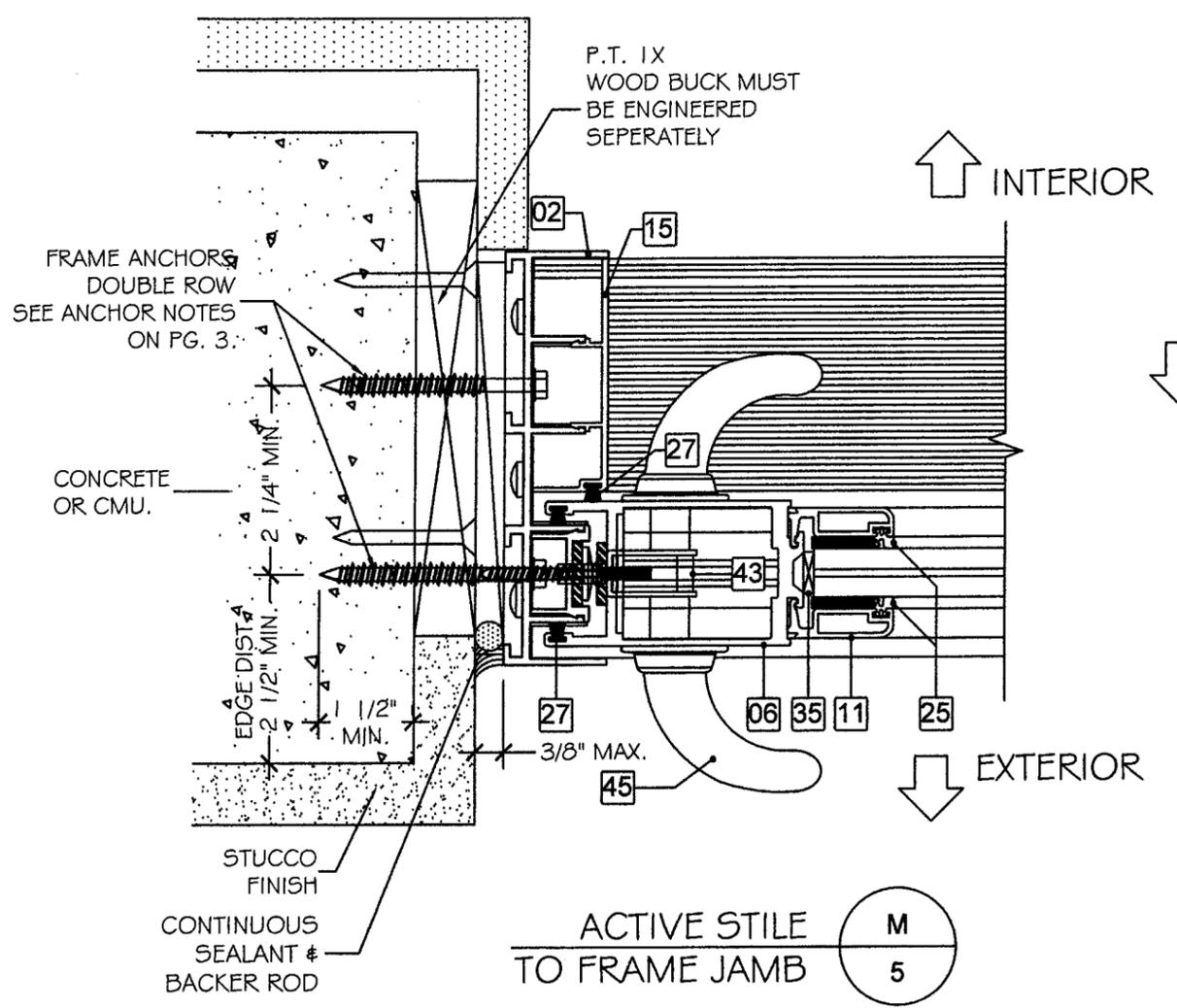
TITLE:  
MIAMI-DADE COUNTY  
PRODUCT CONTROL NOTICE OF  
ACCEPTANCE DRAWINGS  
REV I

DRAWN BY: JFR	VERIFY BY: JFR
DATE: 4/15/08	DWG. NO. AQI-LMI
SCALE: 1:2	SHEET NO. 5 OF 10

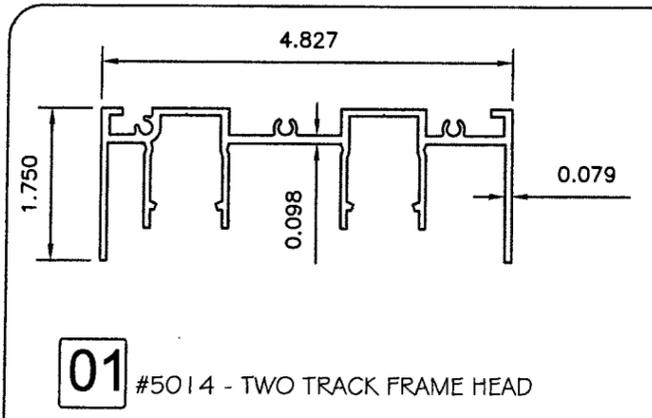


NOTE: FIXED PANEL IS CAPTURED BY 1"x1"x1/8" CLIP ANGLE, TOP & BOTT. W/ #10 FH SMS SS EACH FACE.

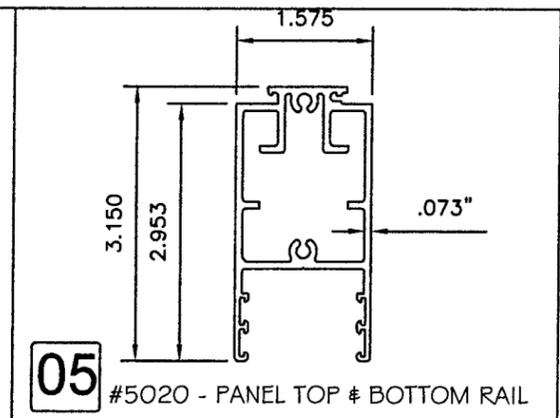
(N)  
5 INTERLOCK STILE @ FIXED PANELS



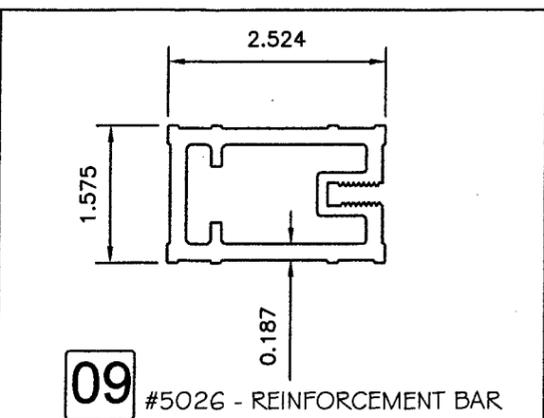
ACTIVE STILE TO FRAME JAMB (M) 5



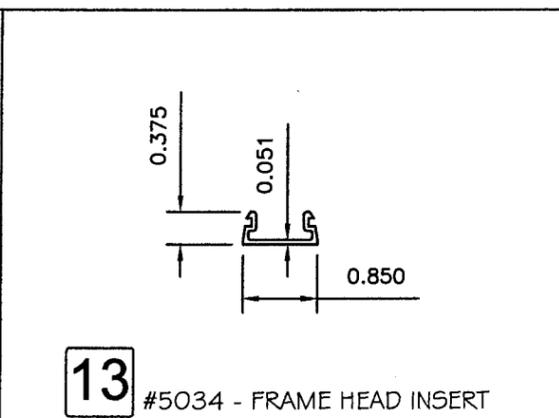
**01** #5014 - TWO TRACK FRAME HEAD



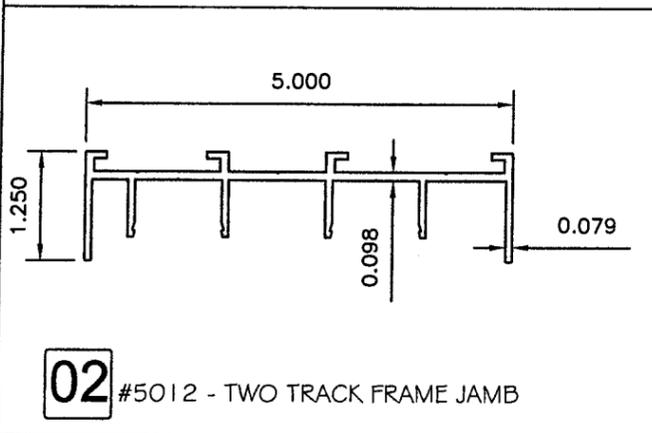
**05** #5020 - PANEL TOP & BOTTOM RAIL



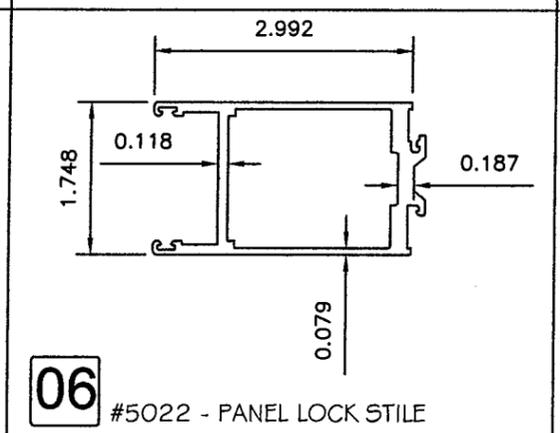
**09** #5026 - REINFORCEMENT BAR



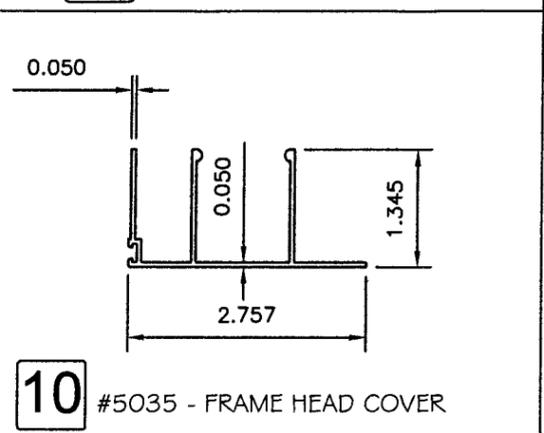
**13** #5034 - FRAME HEAD INSERT



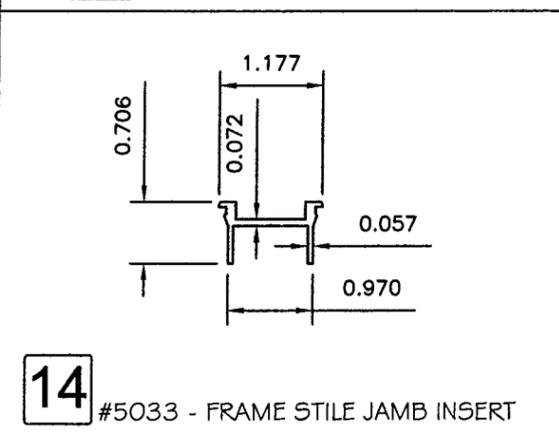
**02** #5012 - TWO TRACK FRAME JAMB



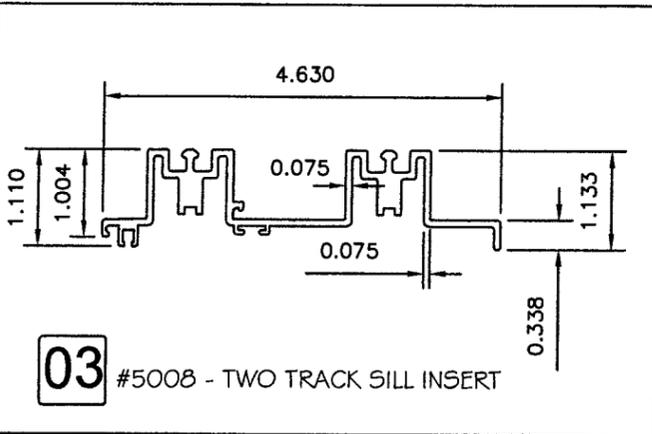
**06** #5022 - PANEL LOCK STILE



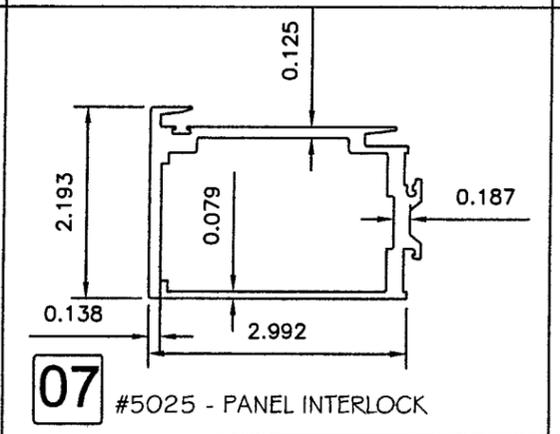
**10** #5035 - FRAME HEAD COVER



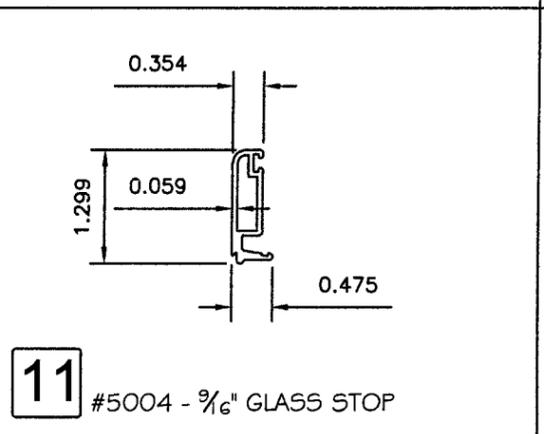
**14** #5033 - FRAME STILE JAMB INSERT



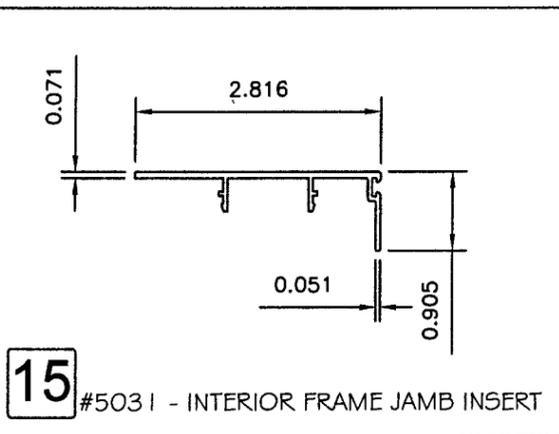
**03** #5008 - TWO TRACK SILL INSERT



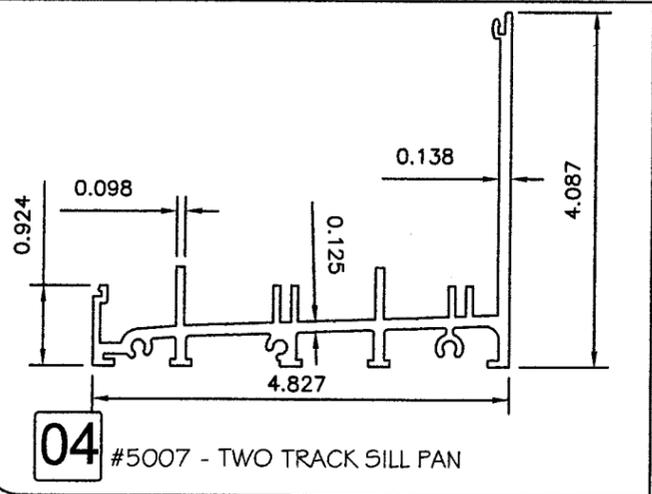
**07** #5025 - PANEL INTERLOCK



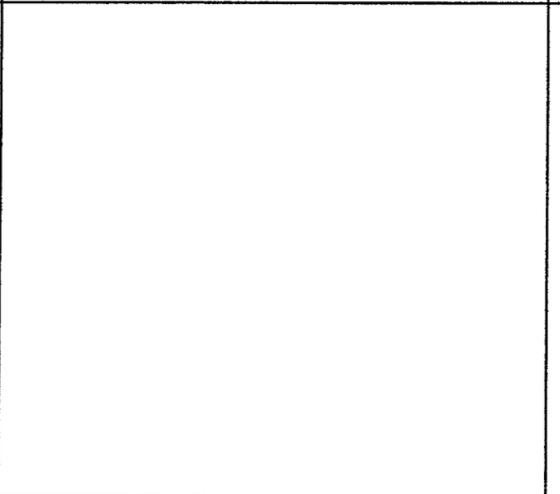
**11** #5004 - 3/16" GLASS STOP



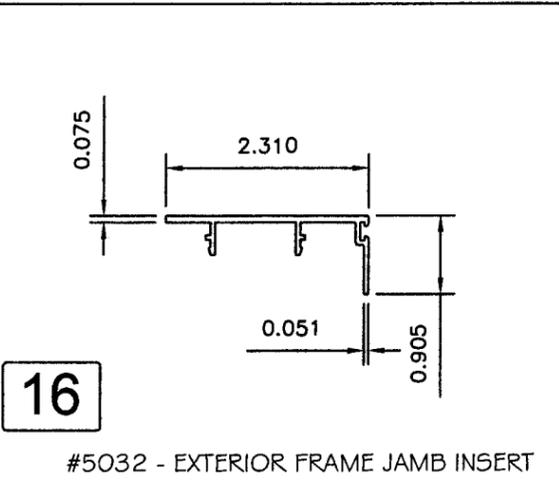
**15** #5031 - INTERIOR FRAME JAMB INSERT



**04** #5007 - TWO TRACK SILL PAN



**17** #5009 - FRAME SILL COVER



**16** #5032 - EXTERIOR FRAME JAMB INSERT



4275 GRANDE-ALLEE  
BOISBRAIND, QUEBEC, CANADA  
J7H 1M7  
ph. 450-430-6161 fax 450-430-5076  
e-mail: jfr@vertech\_net.com

ENGINEER:  
**BROMLEY-COOK ENGINEERING, INC.**  
STRUCTURAL ENGINEERING SERVICES  
5440 N.W. 33RD AVENUE SUITE 100  
FORT LAUDERDALE, FL 33309

SEAL:  
  
JUN 10 2008  
WILLIAM D. COOK P.E., S.E.C.B.  
P.E. #43904  
S.I. #2008

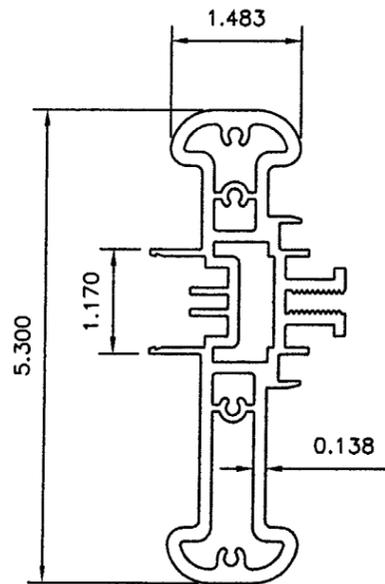
Approved as complying with the  
Florida Building Code  
Date: JULY 03, 2008  
NOA# 08-0229-10  
Miami Dade Product Control  
Division  
By: Shag I. Clark

PROJECT:  
AQUILION ALUMINUM SLIDING  
GLASS DOOR  
(ALUMINUM REINFORCED)

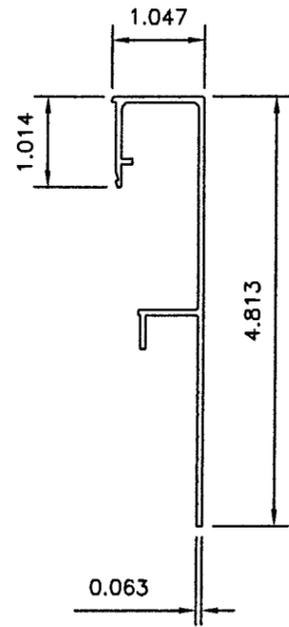
TITLE:  
MIAMI-DADE COUNTY  
PRODUCT CONTROL NOTICE OF  
ACCEPTANCE DRAWINGS

DRAWN BY: JFR	VERIFY BY: JFR
DATE: 1/25/08	DWG. NO. AQI-LMI
SCALE: 1:2	SHEET NO. 6 OF 10

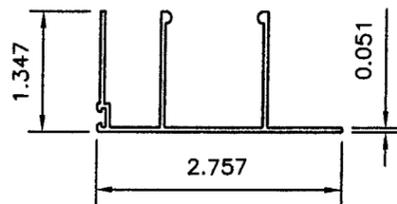
REV I



**08** # 5027 - ASTRAGALE



**12** OPTIONAL  
# 5010 - 4 1/4" SILL RISER



**17 A** #5031 - INTERIOR FRAME HEAD INSERT



4275 GRANDE-ALLEE  
BOISBRAIND, QUEBEC, CANADA  
J7H 1M7  
ph. 450-430-6161 fax 450-430-5076  
e-mail: jfr@vertech\_net.com

ENGINEER:

BROMLEY-COOK ENGINEERING, INC.  
STRUCTURAL ENGINEERING SERVICES  
5440 N.W. 33RD AVENUE SUITE 100  
FORT LAUDERDALE, FL 33309

SEAL:

*JUN 10 2008*

WILLIAM D. COOK P.E., S.E.C.B.  
P.E. #43904  
S.I. #2008

Approved as complying with the  
Florida Building Code  
Date JULY 03, 2008  
NOA# 08-0229-10  
Miami Dade Product Control  
Division  
By Shag I. Chande

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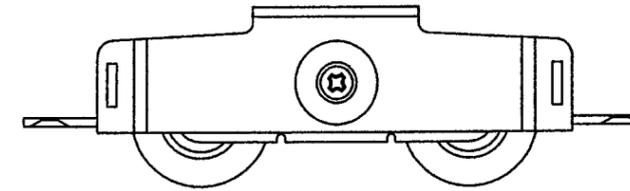
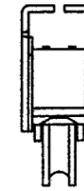
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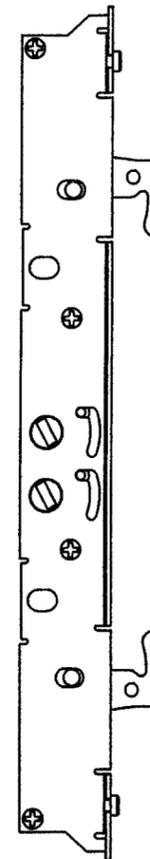
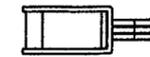
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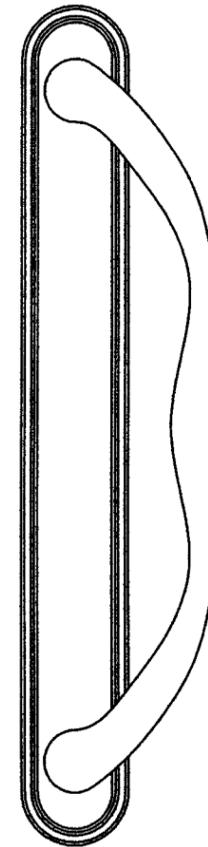
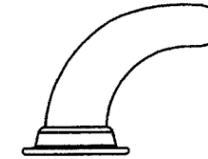
Item	Part Number	Description
(1-17)	Extrusions	See Pages 6 & 7 for Alum. Extrusions Items #1 thru #17
18	5000-S-001	Screw # 8-32 x 3/8" RHS STS
19	5000-S-003	Screw # 8-32 x 5/8" RHS STS for Tandem Roller
20	5000-S-005	Screw # 10-24 x 1" RHS STS for Panel Assembly
21	5000-S-006	Screw # 10-24 x 1" FHS STS for Panel Assembly
22	5000-S-007	Screw # 10-24 x 1" FHS STS self drilling for Keeper to Frame or Astragal
23	5000-S-010	Screw # 1/4-20 x 1" N.C. FHS STS
24	5000-S-030	Screw # 1/4-20 x 3" N.C. FHS STS
50	5000-S-008	Screw # 10-24 x 1 1/4" P.H.S.M.S. Frame Ass'y
25	5000-G-101	Glazing Gasket
26	5000-G-103	Flap Gasket (optional application)
27	5000-G-201	Mohair Finseal 0.187" x 3/16"
28	5000-G-202	Mohair Finseal 0.187" x 1/4"
29	5000-G-304	Mohair Finseal 0.270" x 1/4"
30	5000-G-307	Mohair Polybond 0.270" x 7/16"
31	5000-G-309	Mohair Wheatherseal
32	5000-M-601	Plastic Plug for adjustment hole
33	5000-M-603	small rubber bumper
34	5000-M-604	Large rubber bumper
35	5000-M-606	Glazing shim
36	NOT USED	
37	NOT USED	
38	NOT USED	
39	5000-M-611	Dust Pad 1-1/4"
40	5000-M-612	Dust Pad 2-3/8"
41	5000-M-620	Closing channel
42	5000-H-800	Tandem Roller
43	5000-H-810	Lock and Face Plate
44	5000-H-812	Thumb Turn
45	5000-H-820	Set of Handles
46	5000-Z-901	Sealant Sikaflex 511
47	5000-Z-902	Sealant G.E. (2 part)
48	5000-Z-903	Sealant Sikaflex AT Connection
49	5000-Z-905	Sealant Sikaflex 552



42 - TANDEM ROLLER PART # 5000-H-800



43 - LOCK AND FACE PLATE PART # 5000-H-810



45 - LOCK PANEL HANDLE PART # 5000-H-820



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**FENEXPERT**  
CANADA

4275 GRANDE-ALLEE  
BOISBRAIND, QUEBEC, CANADA  
J7H 1M7  
ph. 450-430-6161 fax 450-430-5076  
e-mail: jfr@verttech\_net.com

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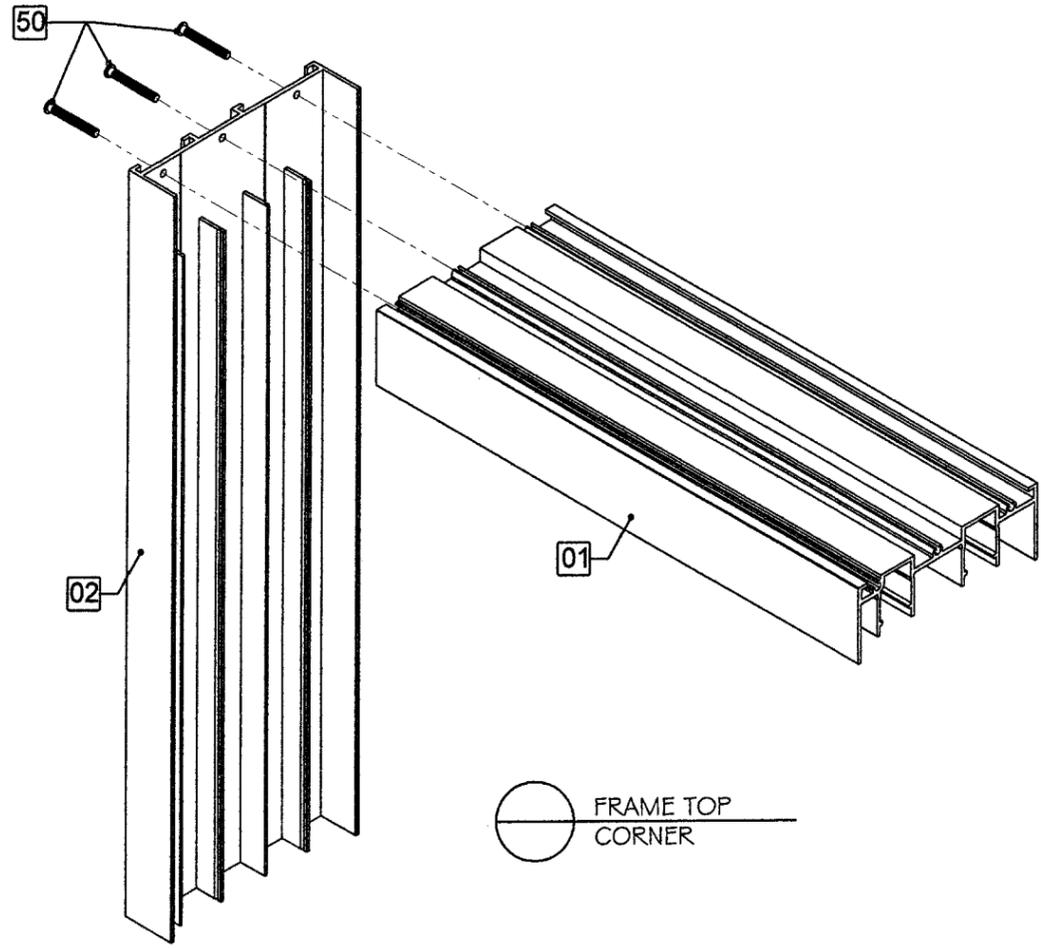
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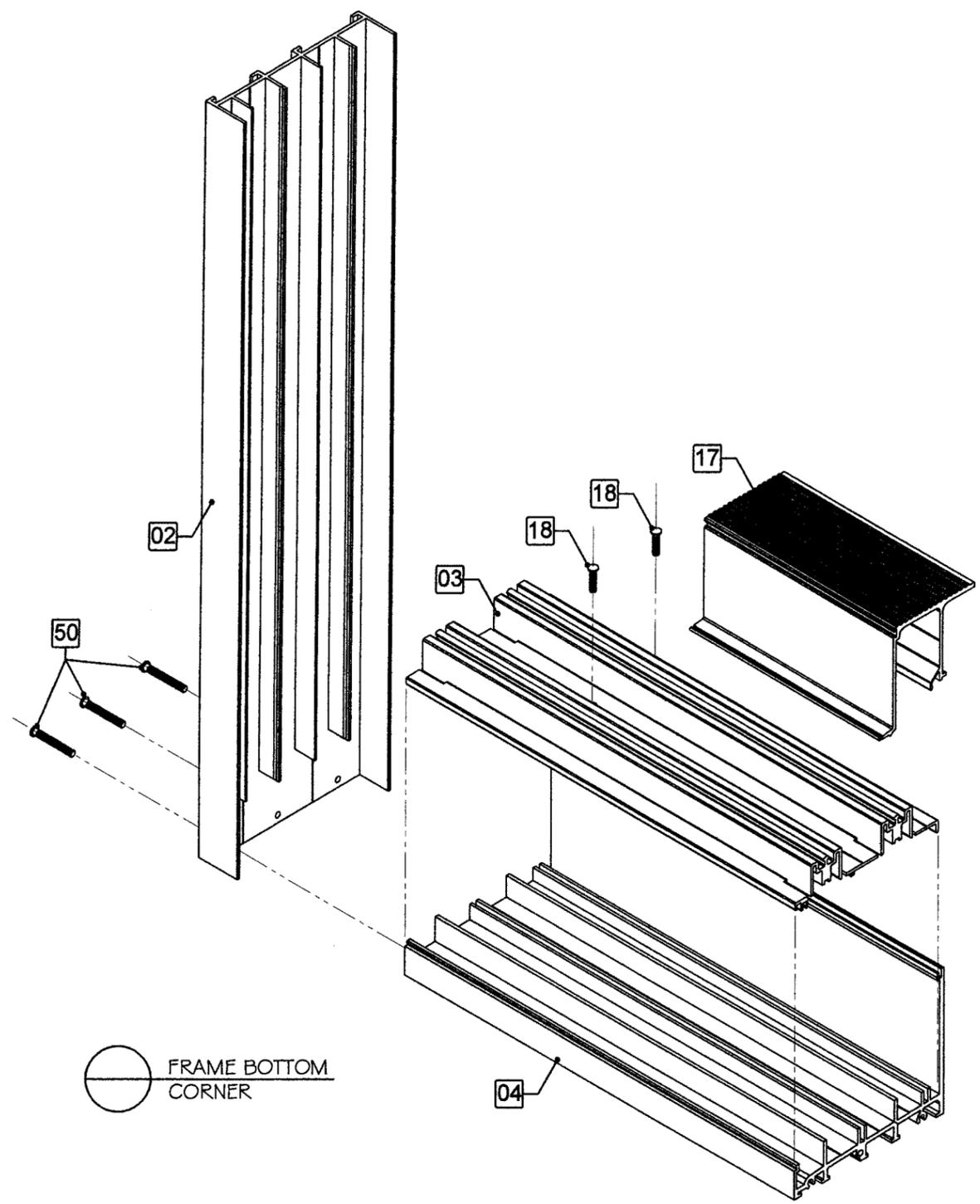
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SCALE: N.T.S	SHEET NO. 9 OF 10



○ FRAME TOP CORNER



○ FRAME BOTTOM CORNER

**SEALANT NOTE:**  
- FRAME CORNERS  
- PANEL CORNERS  
- INSTALLATION SCREWS  
  
SHALL BE SEALED WITH SILICONE DURING ASSEMBLY AND /OR INSTALLATION.

**VERTECH**



**FENEXPERT**

CANADA

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Miami Dade Product Control

Division

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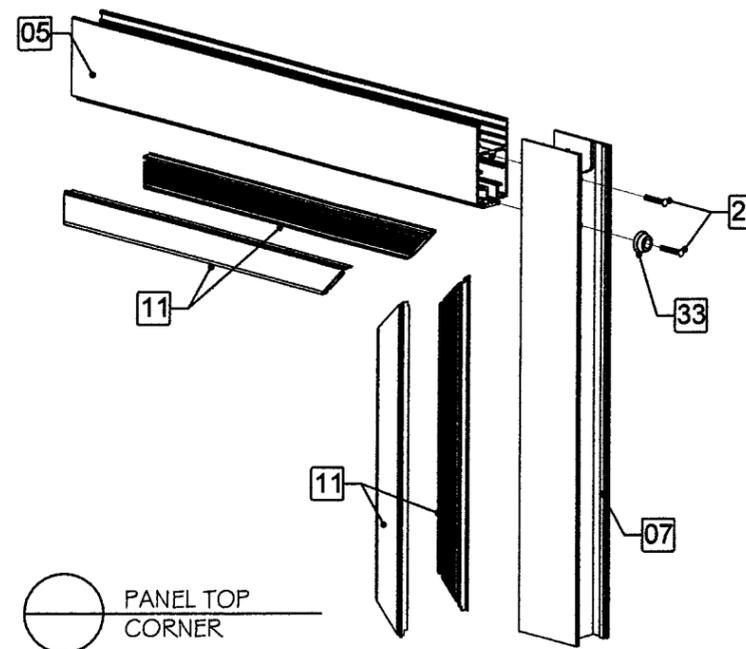
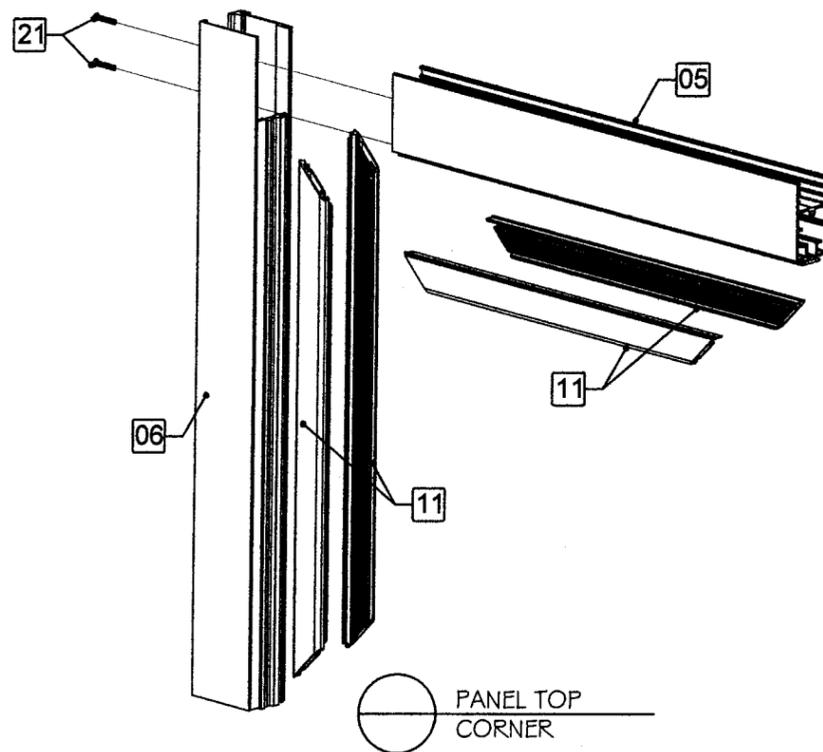
AQ1-LMI

SCALE:

N.T.S.

SHEET NO.

10 OF 10



SEALANT NOTE:  
FRAME CORNERS SHALL BE SEALED WITH SILICONE  
DURING ASSEMBLY.

