



**BUILDING CODE COMPLIANCE OFFICE (BCCO)
PRODUCT CONTROL DIVISION**

**MIAMI-DADE COUNTY, FLORIDA
METRO-DADE FLAGLER BUILDING
140 WEST FLAGLER STREET, SUITE 1603
MIAMI, FLORIDA 33130-1563
(305) 375-2901 FAX (305) 372-6339**

NOTICE OF ACCEPTANCE (NOA)

www.maimidade.gov/buildingcode

**Kolbe & Kolbe Millwork Co.
1211 Depot Street
Manawa, WI 54949**

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series "V707 CA" Outswing White PVC Casement Window – L.M.I.

APPROVAL DOCUMENT: Drawing No. **FL 00338**, titled "V707CA White PVC Casement Window", sheets 1 through 4 of 4, dated 12/09/07 with revision a dated 9/16/08, prepared by manufacturer, signed and sealed by Luis R. Lomas, P.E., bearing the Miami-Dade County Product Control Approval stamp with the Notice of Acceptance number and approval date by the Miami-Dade County Product Control Division.

MISSILE IMPACT RATING: Large and Small Missile Impact Resistant

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA consists of this page 1 and evidence pages E-1 and E-2, as well as approval document mentioned above.

The submitted documentation was reviewed by **Manuel Perez, P.E.**



**NOA No. 08-0324.16
Expiration Date: October 30, 2013
Approval Date: October 30, 2008
Page 1**

Kolbe & Kolbe Millwork Co.

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

A. DRAWINGS

1. Manufacturer's die drawings and sections.
2. Drawing No **FL 00338**, Sheets 1 through 4 of 4, titled "Series V707CA White PVC Casement Window", dated 12/09/07, prepared by manufacturer, signed and sealed by Luis R. Lomas, P.E.

B. TESTS

1. Test reports on:
 - 1) Air Infiltration Test, per FBC, TAS 202-94
 - 2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
 - 3) Water Resistance Test, per FBC, TAS 202-94
 - 4) Large Missile Impact Test per FBC, TAS 201-94
 - 5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
 - 6) Forced Entry Test, per FBC 2411 3.2.1, TAS 202-94

along with marked-up drawings and installation diagram of a series V707CA out swing white PVC casement window, prepared by National Certified Testing Laboratories, Test Report No. **NCTL-110-10633-12**, dated 07/25/06, signed and sealed by Harold E. Rupp, P.E.

2. Test reports on:
 - 1) Air Infiltration Test, per FBC, TAS 202-94
 - 2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
 - 3) Water Resistance Test, per FBC, TAS 202-94
 - 4) Large Missile Impact Test per FBC, TAS 201-94
 - 5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
 - 6) Forced Entry Test, per FBC 2411 3.2.1, TAS 202-94

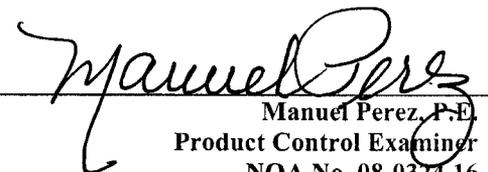
along with marked-up drawings and installation diagram of a series V707CA out swing white PVC casement window, prepared by National Certified Testing Laboratories, Test Report No. **NCTL-110-10633-15**, dated 11/20/06, signed and sealed by Harold E. Rupp, P.E.

C. CALCULATIONS

1. Anchor verification calculations and structural analysis, complying with FBC-2004, dated 11/26/07, prepared, signed and sealed by Luis R. Lomas, P.E.
Complies with ASTM E1300-02

D. QUALITY ASSURANCE

1. Miami Dade Building Code Compliance Office (BCCO).


Manuel Perez, P.E.
Product Control Examiner
NOA No. 08-0324.16

Expiration Date: October 30, 2013
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NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. **05-1208.02** issued to E.I. DuPont DeNemours & Co., Inc. for their "**DuPont Butacite PVB Interlayer**" dated 01/05/06, expiring on 12/11/10.
2. Notice of Acceptance No. **07-0517.07** issued to Thermoplast, Inc. for their "**White Rigid PVC Exterior Profile Extrusions for Windows and Doors**" dated 07/05/07, expiring on 07/05/12.

F. STATEMENTS

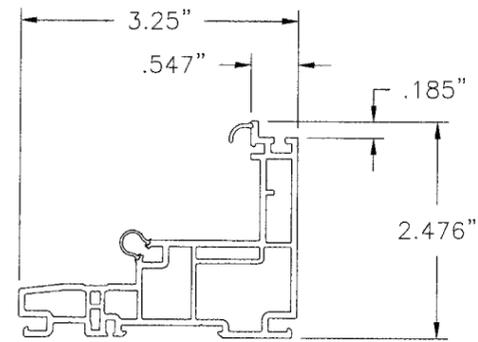
1. Statement letter of conformance and of no financial interest, dated December 15, 2007, signed and sealed by Luis R. Lomas, P.E.

G. OTHER

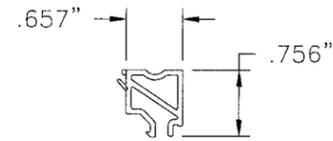
1. None.


Manuel Perez, P.E.
Product Control Examiner
NOA No. 08-0324.16

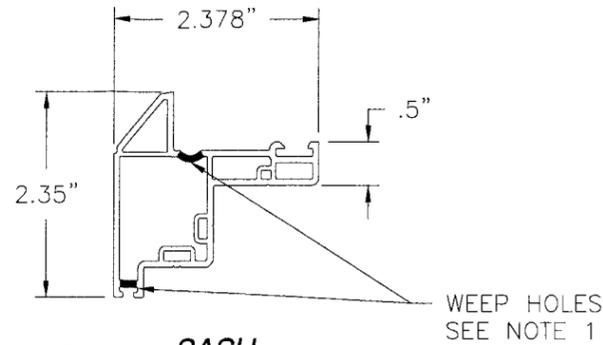
Expiration Date: October 30, 2013
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① **FRAME**
VINYL PVC .071 THICK



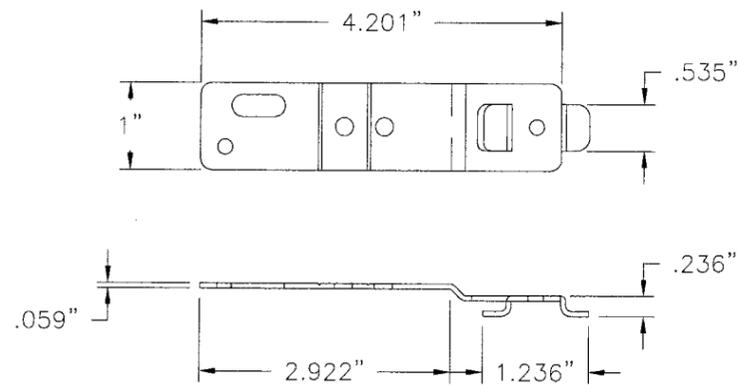
② **GLAZING BEAD**
VINYL PVC .059 THICK



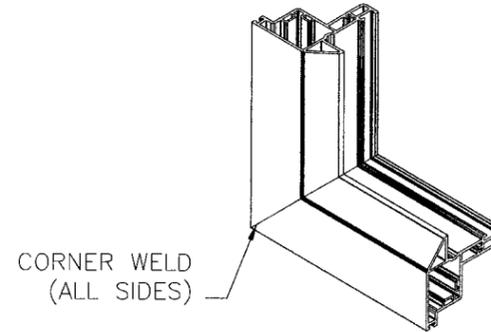
③ **SASH**
VINYL PVC .071 THICK

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	UPDATED PER M.D. COMMENTS	9/16/08	R.L.

NOTE:
1.- 5/32" DIAMETER WEEP HOLE LOCATED 1 3/4" FROM EACH END OF SASH BOTTOM RAIL.

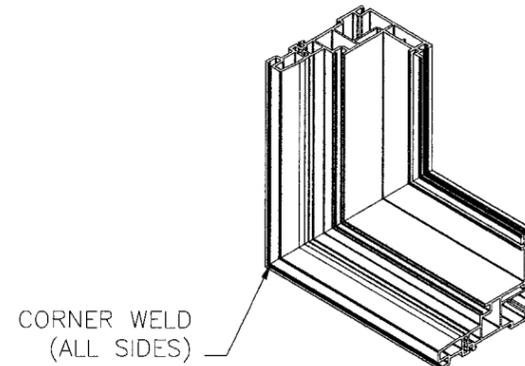


⑤ **INSTALLATION STRIP**
GALVANIZED STEEL G60



CORNER WELD
(ALL SIDES)

**SASH CORNER
CONSTRUCTION**



CORNER WELD
(ALL SIDES)

**FRAME CORNER
CONSTRUCTION**

Approved as complying with the
Florida Building Code
Date: Oct. 30, 2008
NOAH: 08-0324.16
Miami Dade Product Control
Division
By: Manuel Perez

KOLBE & KOLBE MILLWORK
1211 DEPOT ST
MANAWA, WI 54949

V707CA WHITE PVC CASEMENT WINDOW
COMPONENTS

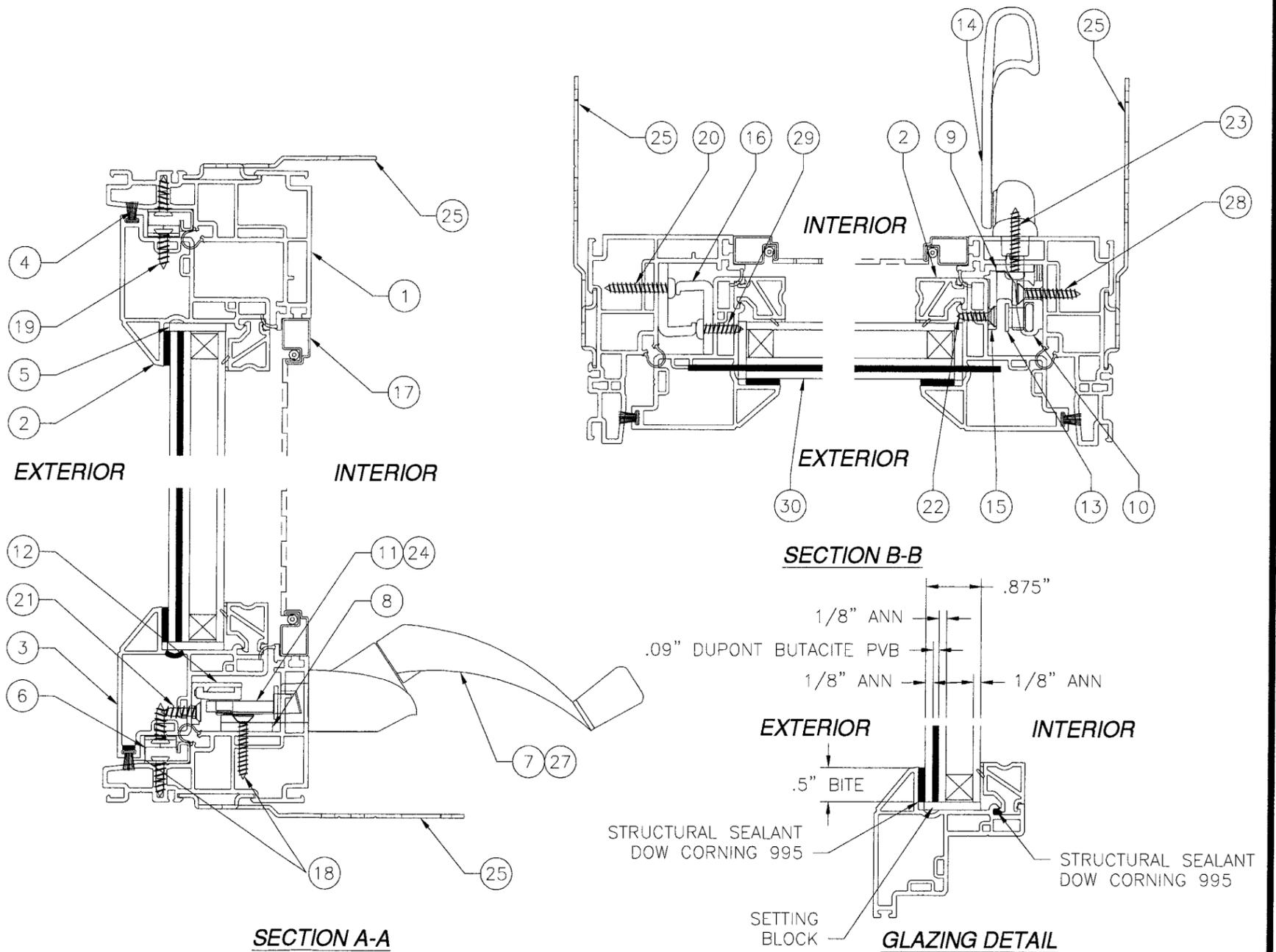
DRAWN: R.L.	DWG NO. FL 00338	REV A
SCALE NTS	DATE 12/09/07	SHEET 4 OF 4

Luis R. Lomas
9/19/08

Luis R. Lomas P.E.
Florida No. 62514

PARTS LIST				
NO.	PART NUMBER	DESCRIPTION	MANUFACTURER	MATERIAL
1	4506	FRAME	THERMOPLAST INC	WHITE PVC
2	4413	7/8" GLAZING BEAD	THERMOPLAST INC	WHITE PVC
3	8619	SASH	THERMOPLAST INC	WHITE PVC
4	PB8830187	WEATHER STRIP	SCHLEGEL	
5		SETTING BLOCK (23X50.8X32mm)		80 DUROMETER
6	HG040703	HINGES	ROTO	
7	OP05-7502	DUAL ARM OPERATOR	ROTO	
8	OP05-1003-51	BOTTOM SPACER 3.2MM	ROTO	
9	G2HNDLPLT-02	FASTENER PLATE	ROTO	
10	LB05-1004-51	TIE BAR GUIDE	ROTO	
11	OP05-8002	STUD BRACKET	ROTO	
12	OP05-8100	OPERATOR TRACK	ROTO	
13	LB06-770	TIE BAR	ROTO	
14	LM08-7520-00	LOCK	ROTO	
15	LB05-1003-51	KEEPER	ROTO	
16	6067	SNUBBER		
17		7/16" SCREN FRAME		
18		OPERATOR SCREWS FH #8 X 1"		
19		HINGE SCREWS FH #7 X 5/8"		
20		SNUBBER SCREWS FH #8 X 1"		
21		OPERATOR SCREWS FH #7 X 5/8"		
22		KEEPER SCREWS FH #8 X 5/8"		
23		LOCK SCREWS PH #8 X 1"		
24		STUD BRACKET SCREWS FH#7X5/8"		
25	4560	INTALLATION STRIP		STEEL G60
26	995	STRUCTURAL SEALANT	DOW CORNING	
27	OP05-7810	HANDLE	ROTO	
28		TIE BAR GUIDE SCREW FH #8 X 1"		
29		SNUBBER SCREWS # 8 X 1"		
30		7/8" IGU 1/8" ANN LAMINATED		

REVISIONS			
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 By: *Manuel Perez*

KOLBE & KOLBE MILLWORK
 1211 DEPOT ST
 MANAWA, WI 54949

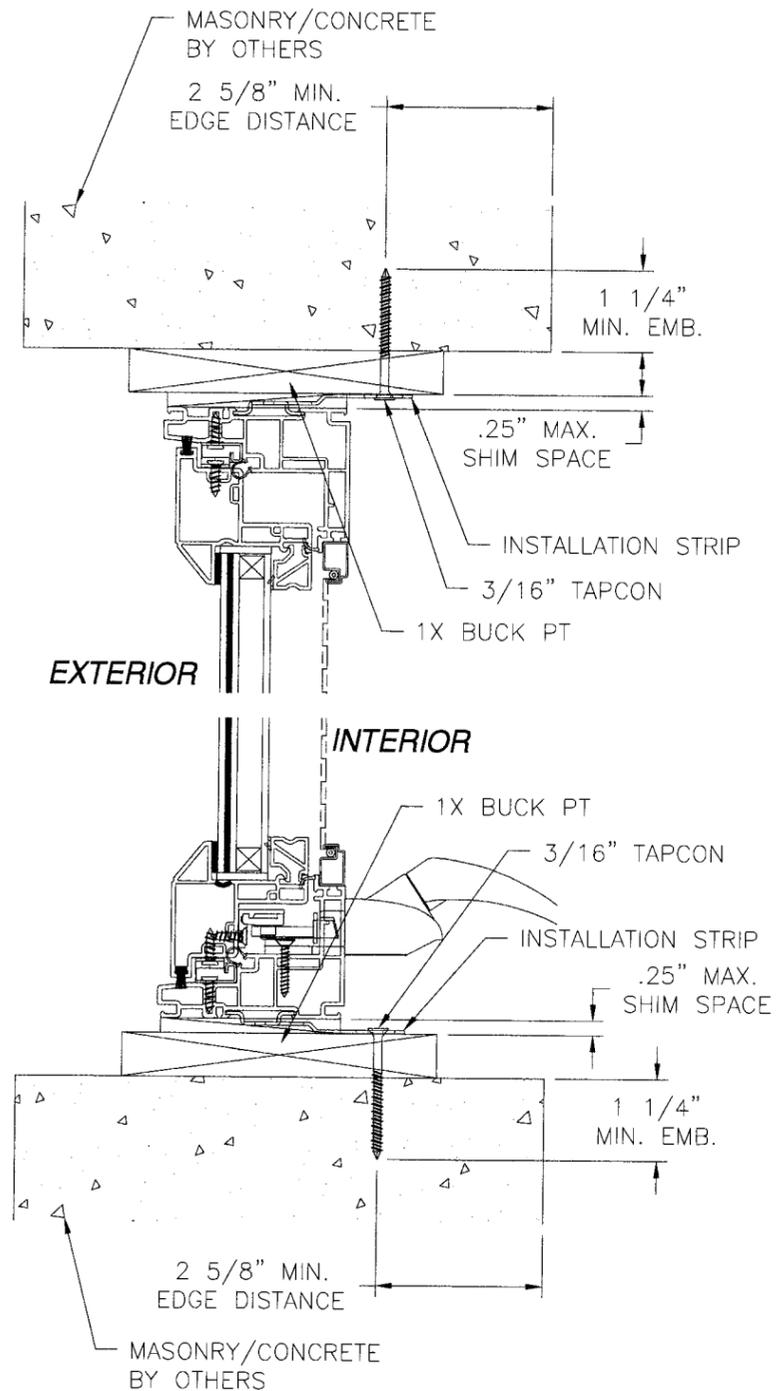
V707CA WHITE PVC CASEMENT WINDOW
 CROSS SECTIONS AND B.O.M.

DRAWN: R.L. DWG NO. FL 00338 REV A
 SCALE NTS DATE 12/09/07 SHEET 2 OF 4

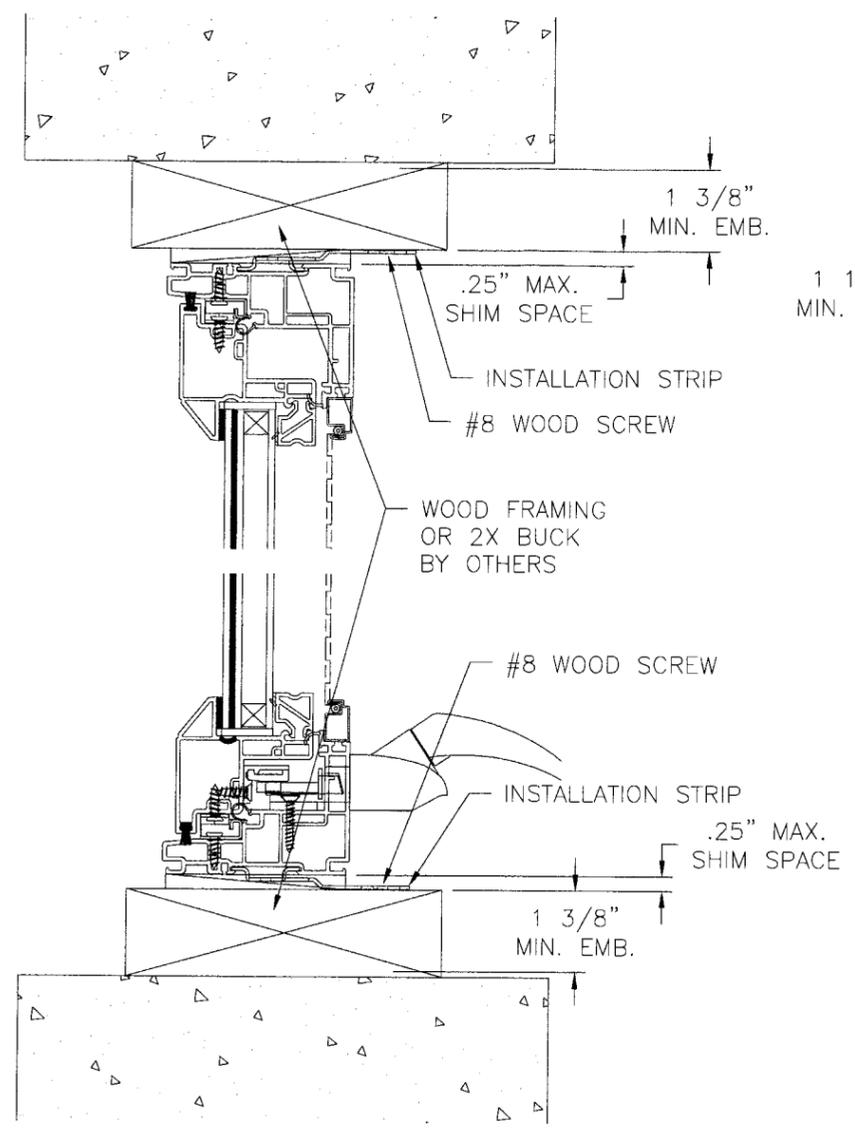
Luis R. Lomas
 9/19/08

Luis R. Lomas P.E.
 Florida No. 62514

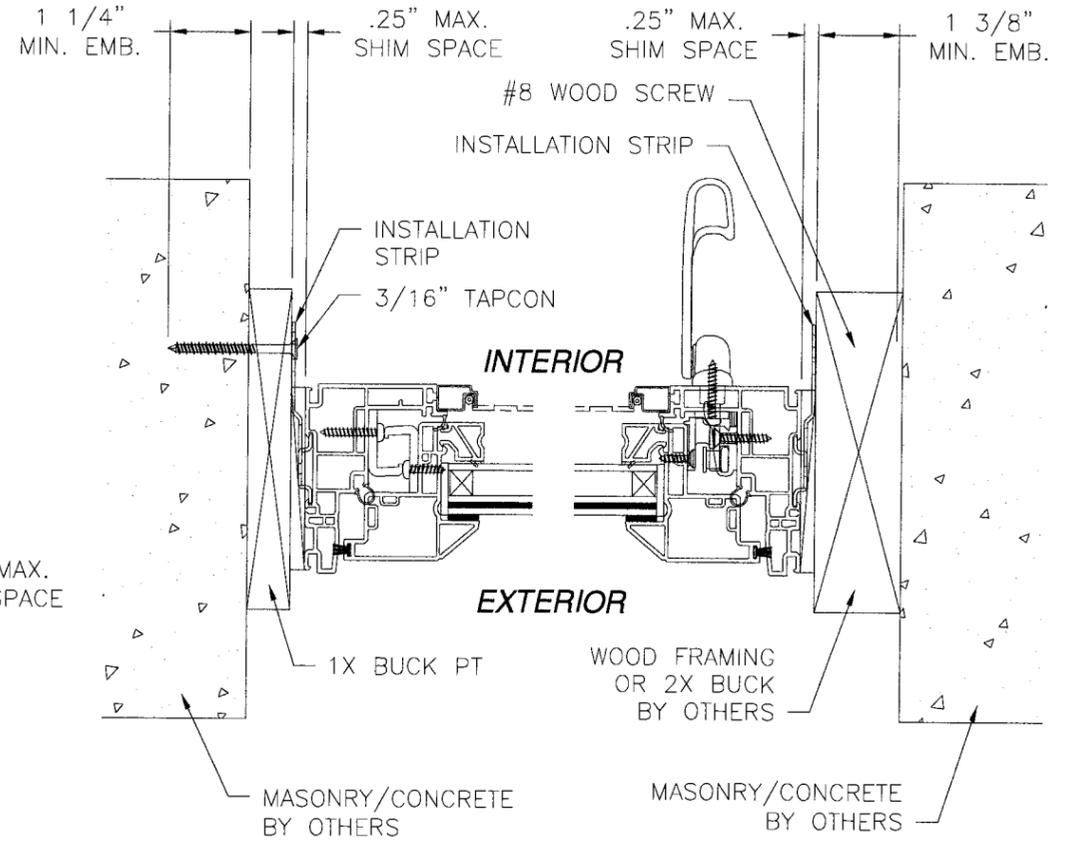
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REV	DESCRIPTION	DATE	APPROVED
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VERTICAL SECTION
INSTALLATION DETAILS
1X BUCK



VERTICAL SECTION
INSTALLATION DETAILS
WOOD FRAMING OR 2X BUCK



HORIZONTAL SECTION
INSTALLATION DETAILS
1X BUCK, WOOD FRAMING OR 2X BUCK

Approved as complying with the
Florida Building Code
Date Oct. 30, 2008
NOA# 08-0324-JG
Miami Dade Product Control
Division
By [Signature]

KOLBE & KOLBE MILLWORK
1211 DEPOT ST
MANAWA, WI 54949

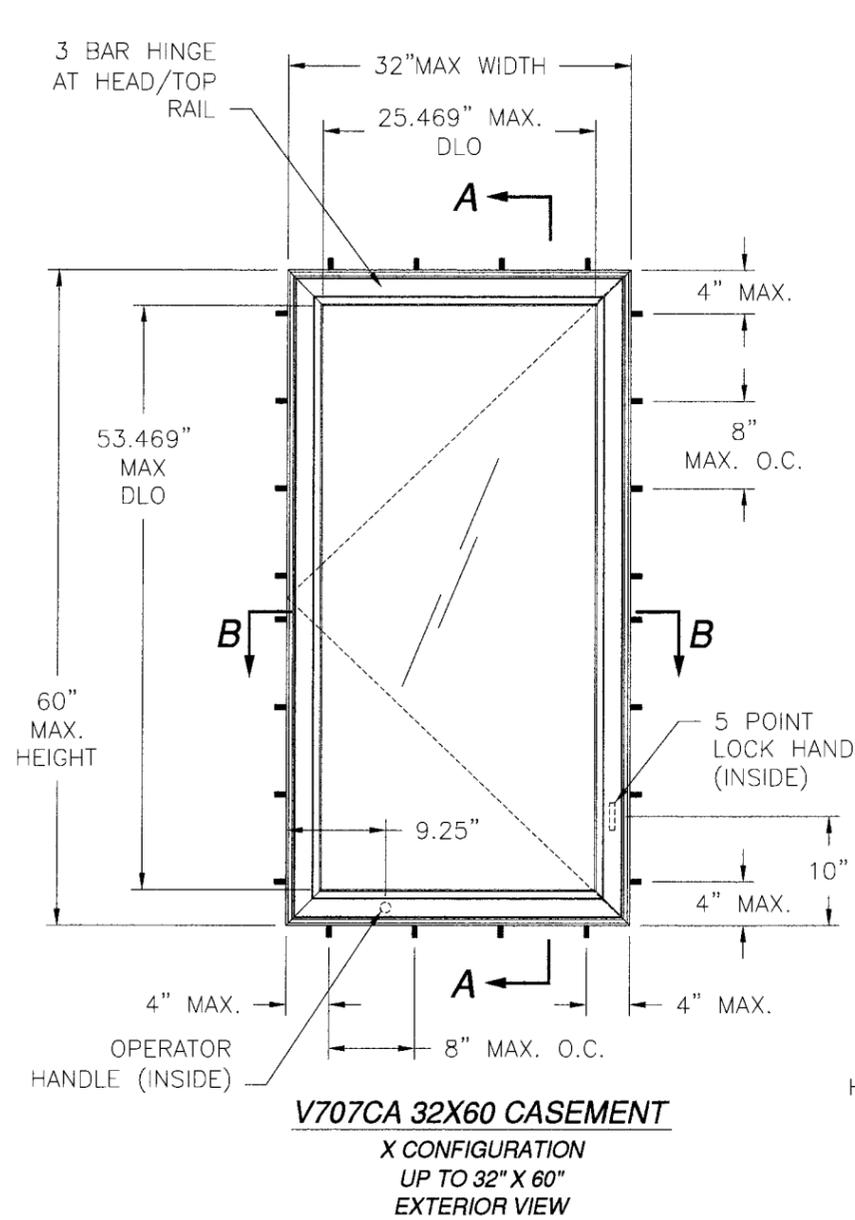
V707CA WHITE PVC CASEMENT WINDOW
INSTALLATION DETAILS

DRAWN: R.L.	DWG NO. FL 00338	REV A
SCALE NTS	DATE 12/09/07	SHEET 3 OF 4

[Signature]
9/19/08

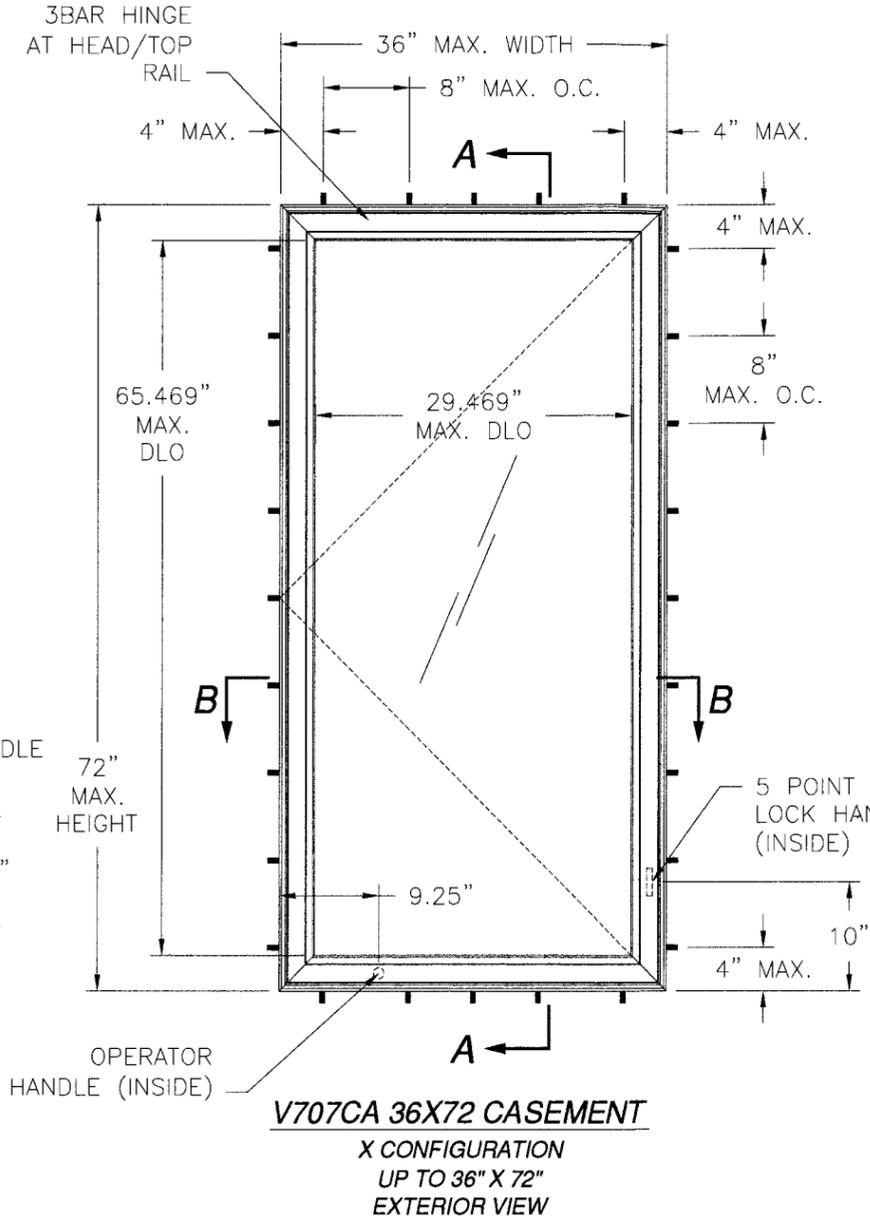
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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
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V707CA 32X60 CASEMENT
X CONFIGURATION
UP TO 32" X 60"
EXTERIOR VIEW

DESIGN PRESSURE RATING	IMPACT RATING
± 60.0 PSF	LARGE AND SMALL MISSILE IMPACT



V707CA 36X72 CASEMENT
X CONFIGURATION
UP TO 36" X 72"
EXTERIOR VIEW

DESIGN PRESSURE RATING	IMPACT RATING
± 50.0 PSF	LARGE AND SMALL MISSILE IMPACT

NOTES:

- 1) THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE FLORIDA BUILDING CODE INCLUDING THE HVHZ
- 2) WOOD FRAMING AND MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
- 3) CONTRACTOR IS RESPONSIBLE FOR MAINTAINING STRUCTURAL INTEGRITY OF WINDOW OPENING AND ALL WOOD FRAMING AROUND WINDOW.
- 4) UNITS MUST BE GLAZED WITH 7/8" IGU CONSISTING OF: 1/8" ANNEALED INTERIOR PANEL - AIR - LAMINATED EXTERIOR PANEL CONSISTING OF 1/8" ANN - .090 DUPONT BUTACITE PVB - 1/8" ANN PER ASTM E1300.
- 5) APPROVED IMPACT PROTECTIVE SYSTEM IS NOT REQUIRED FOR THIS PRODUCT IN AREAS WHERE WIND BORNE DEBRIS PROTECTION IS REQUIRED.
- 6) SHIM AS REQUIRED AT EACH INSTALLATION ANCHOR WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16" OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4".
- 7) FOR ANCHORING INTO WOOD FRAMING OR 2X BUCK USE #8 WOOD SCREW WITH SUFFICIENT LENGTH TO ACHIEVE A 1 3/8" MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
- 8) FOR ANCHORING INTO MASONRY USE 3/16" ITW TAPCONS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4" MINIMUM EMBEDMENT INTO SUBSTRATE WITH 2 5/8" MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
- 9) ALL FASTENERS TO BE CORROSION RESISTANT.
- 10) INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS, AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BELOW:
A. WOOD - MINIMUM SPECIFIC GRAVITY OF G=0.42
B. CONCRETE - MINIMUM COMPRESSIVE STRENGTH OF 3,200 PSI.
C. MASONRY - STRENGTH CONFORMANCE TO ASTM C-90, GRADE N, TYPE 1 (OR GREATER).
- 11) ALLOWABLE STRESS INCREASE OF 1/3 WAS NOT USED IN THE DESIGN OF THE PRODUCT SHOWN HEREIN. WIND LOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
- 12) FRAME AND SASH MATERIAL: PVC
- 13) WHITE PVC TO BE LABELED WITH AAMA CERTIFICATION LABEL, EXTRUDER NAME, CODE, CITY AND "MDCA".

TABLE OF CONTENTS	
SHEET NO.	DESCRIPTION
1	ELEVATION AND GENERAL NOTES
2	CROSS SECTIONS AND B.O.M.
3	INSTALLATION DETAILS
4	COMPONENTS

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Date Oct. 30, 2008
NOA# 08-0324-16
Miami Dade Product Control Division
By Maurice Perez

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1211 DEPOT ST
MANAWA, WI 54949

V707CA WHITE PVC CASEMENT WINDOW
ELEVATIONS AND NOTES

DRAWN: R.L.	DWG NO. FL 00338	REV A
SCALE NTS	DATE 12/09/07	SHEET 1 OF 4

Luis R. Lomas
9/19/08

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Florida No. 62514