



COMPLIANCE OFFICE (BCCO)
PRODUCT CONTROL DIVISION

MIAMI-DADE COUNTY, FLORIDA
METRO-DADE FLAGLER BUILDING
140 WEST FLAGLER STREET, SUITE 1603
MIAMI, FLORIDA 33130-1563
(305) 375-2901 FAX (305) 375-2908
www.buildingcodeonline.com

NOTICE OF ACCEPTANCE (NOA)

JELD-WEN, Inc.
3737 Lakeport Blvd.
Klamath Falls, OR. 97601

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series 6-8 Gladiator/E.S. Outswing Steel Door w/wo Sidelites-Non-Impact

APPROVAL DOCUMENT: Drawing No. S-2004, titled "6-8 Gladiator/E.S. Outswing Steel Door w/wo Sidelites ", sheets 1 through 8 of 8, dated 07/10/07 and last revised on 05-06-08, prepared by manufacturer, signed and sealed by Joseph R. Evans, P.E., bearing the Miami-Dade County Product Control Renewal stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Division.

MISSILE IMPACT RATING: None. Approved Hurricane Protection Devices, complying w/ FBC, as applicable are required.

Limitations:

- 1. Vent panel is approved with Single Door application only.

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA revises NOA No. 02-1211.10 consists of this page 1 and evidence pages E-1, as well as approval document mentioned above.

The submitted documentation was reviewed by **Ishaq I. Chanda, P.E.**



NOA No 08-0516.07
Expiration Date: July 12, 2009
Approval Date: July 03, 2008
Page 1

6/9/08

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

A. DRAWINGS

1. Manufacturer's die drawings and sections.
2. Drawing No. **S-2004**, titled "6-8 Gladiator/E.S. Outswing Steel Door w/wo Sidelites ", sheets 1 through 8 of 8, dated 07/10/07 and last revised on 05-06-08, prepared by manufacturer, signed and sealed by Joseph R. Evans, P.E.

B. TESTS (transferred from file # 02-1211.10)

1. Test reports on 1) Air Infiltration Test, per PA 202-94
2) Uniform Static Air Pressure Test, Loading per PA 202-94
3) Water Resistance Test, per PA 202-94
4) Forced Entry Test, per SFBC 3603.2 (b) and PA 202-94
along with marked-up drawings and installation diagram of pairs of outswing glazed residential insulated steel doors with sidelites, prepared by Certified Testing Laboratories, Test Report No. **CTLA456W (Addendum)**, dated May 23, 2000, signed and sealed by Ramesh Patel, P.E.

C. CALCULATIONS

1. Anchor Verification Calculations, dated 05-06-08, prepared, signed and sealed by Joseph R. Evans, P.E.
2. Complies with ASTM E1300-98 & -02

D. QUALITY ASSURANCE

1. Miami Dade Building Code Compliance Office (BCCO).

E. MATERIAL CERTIFICATIONS (transferred from file # 02-1211.10)

1. Tensile Test prepared by Certified Testing Laboratories, Test Report No. **CTLA456W**, dated September 30, 1999, for steel samples, tested per ASTM E8-93a, signed and sealed by signed and sealed by Ramesh Patel, P.E
2. Test Report No. ITS-J99006660-001, prepared by Intertek Testing Services NA, Inc., issued to Jeld-Wen Research and Development, dated April 8, 1999, for samples of foam, tested per **ASTM E 84-94** "Standard Test Methods for Surface Burning Characteristics of Building Materials" and **ASTM D 1929-91A** "Standard Test Method for Ignition Properties of Plastics"; signed and sealed by Douglas Keith Tucker, P.E.
3. Notice of Acceptance No. **07-0214.08** issued to ODL for "ODL-Non-Imp HP-Polypropylene Lite-Kit assembly-component approval", expiring on 12/30/2010.
4. Notice of Acceptance No. **07-0801.05** issued to ODL for "HP-Polypropylene High Performance Lite Material-Component Approval", expiring on 01/17/2011.

F. STATEMENTS

1. Statement letter of conformance & no financial interest, dated May 05, 2008, signed and sealed by Joseph R. Evans, P.E.
2. Statement letter of lab compliance, part of above test reports.

G. OTHER

1. This **renews** NOA # **02-1211.10**, expiring July 12, 2009.
2. One year conditional **Non-Renewable** approval.

Ishaq I. Chanda

Ishaq I. Chanda, P.E.

Product Control Examiner

NOA No 08-0516.07

Expiration Date: July 12, 2009

Approval Date: July 03, 2008

JELD-WEN® Steel

6-8 GLADIATOR / ENERGY SAVER OUTSWING STEEL DOOR W/ & W/O SIDELITES

GENERAL NOTES

1. THIS PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH THE CURRENT FLORIDA BUILDING CODE (FBC); INCLUDING HVHZ AND HAS BEEN EVALUATED IN ACCORDANCE WITH THE FOLLOWING:

-TAS 202-94

- WOOD BUCKS BY OTHERS, MUST BE ANCHORED PROPERLY TO TRANSFER LOADS TO THE STRUCTURE.
- PRODUCT ANCHORS SHALL BE AS LISTED AND SPACED AS SHOWN ON DETAILS. ANCHOR EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.
- IMPACT RESISTANT SHUTTERS REQUIRED FOR DOORS AND SIDELITES.
- DESIGNED PRESSURE RATING SHALL BE AS FOLLOWS: -SEE DESIGN PRESSURE RATING TABLE SHEET ONE.
- SIDELITES ARE AN OPTION AND CAN BE IN A SINGLE OR DOUBLE CONFIGURATION.
- THIS SYSTEM DOES MEET THE WATER REQUIREMENTS IN MIAMI-DADE COUNTY.

RESIDENTIAL INSULATED STEEL DOOR (Common to all frame conditions)

Door Leaf Construction: Face sheets: 24 ga. (0.021") minimum thickness, 25 ga. (0.018") galvanized steel A-525 commercial quality - AKDQ per ASTM 620 with yield strength $F_y(\text{ave.})=24,600$ psi.

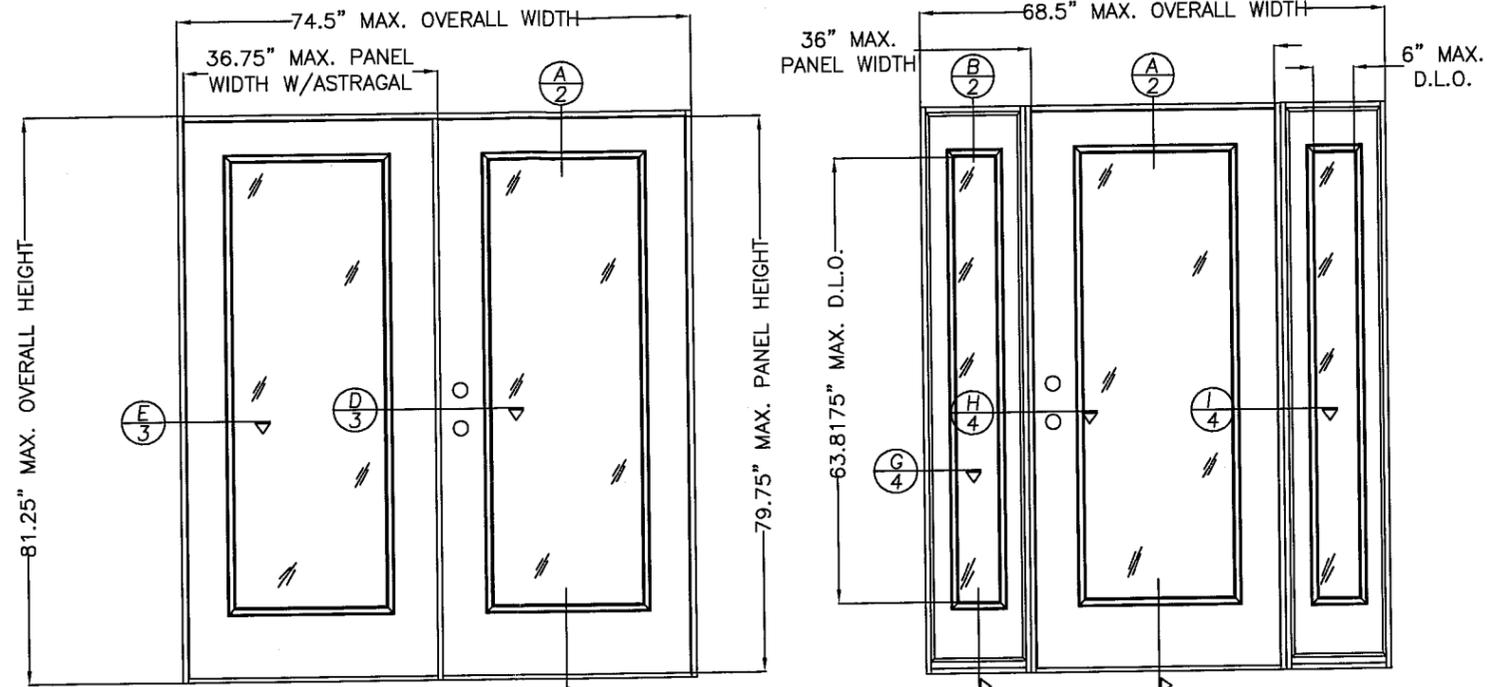
Core design: Expanded polystyrene with 1.0 to 1.25 lbs. density.

Panel Construction: Steel face sheets glued to expanded polystyrene (EPS), with wood rails and laminated veneered lumber stiles and a wood lock block reinforcement.

Frame Construction: The head jambs and side jambs finger jointed pine measuring 4.5625" x 1.25". The head and side jambs are mortised, butted and joined using (3) 7/8" x 2" wire staples. The threshold used is an aluminum outswing bumpface measuring 4.625" x 1".

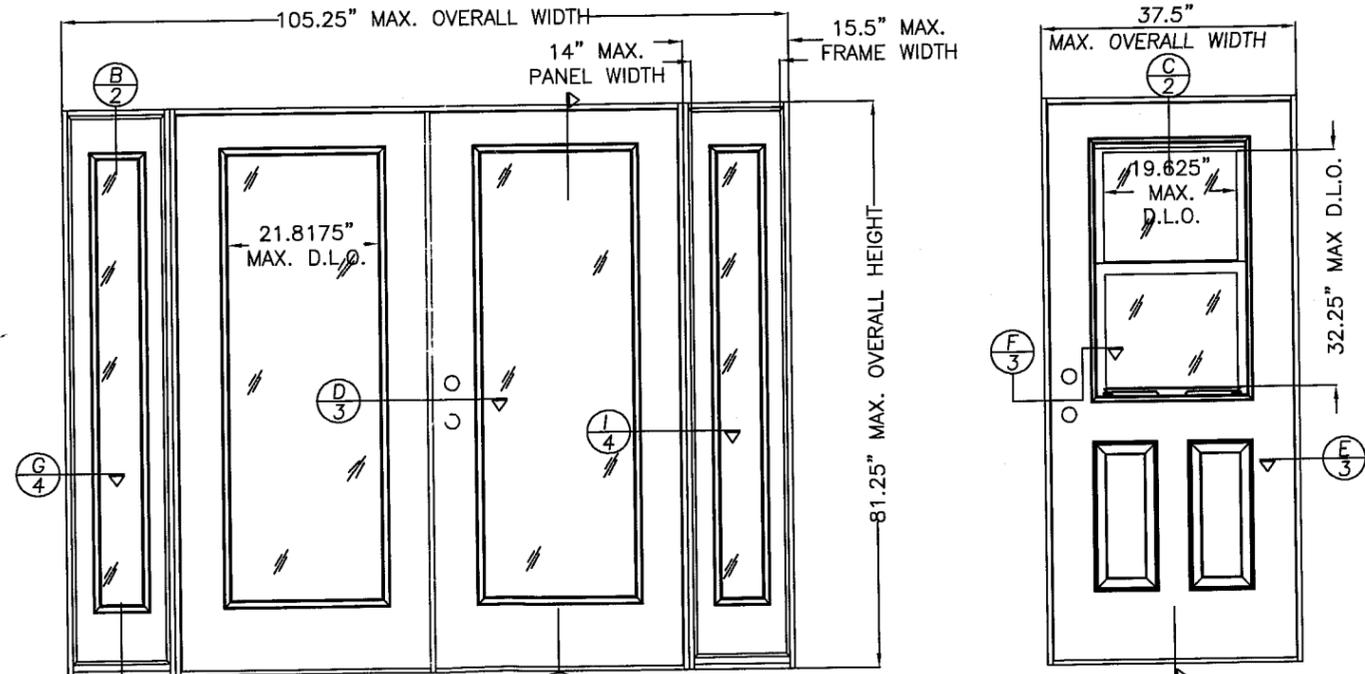
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4	HORIZONTAL CROSS SECTIONS 1/4, 2/4 & 3/4
5	ANCHORING LOCATIONS
6	ANCHORING LOCATIONS & DOOR MODELS
7	BILL OF MATERIALS & GLAZING DETAILS
8	UNIT COMPONENTS



DOUBLE DOOR (XX)

SINGLE DOOR W/SIDELITE (OXO)



DOUBLE DOOR W/SIDELITES (OXXO)

SINGLE DOOR ELEVATION (X)

GLAZED DOOR SHOWN FOR CLARITY OF VIEW (VIEWED INTERIOR)

DESIGN PRESSURE RATING	
	WHERE WATER INFILTRATION REQUIREMENT IS NEEDED
POSITIVE	+ 50.0 PSF
NEGATIVE	- 46.0 PSF

PRODUCT RENEWED
as complying with the Florida Building Code
Acceptance No 08-0516-07
Expiration Date July 12, 2009
By Ishag I. Chande
Miami Dade Product Control
Division

Joseph R. Evans
5-06-08
JOSEPH R. EVANS, P.E.
FLORIDA NO. 4392
1333 SUNSET DRIVE
WINTER PARK, FL 32789

JELD-WEN, INC.
3737 LAKEPORT BLVD.
KLAMATH FALLS, OR. 97601
PH. 541.882.3451

PRODUCT: 6-8 GLADIATOR / E.S. OUTSWING STEEL DOOR W/ & W/O SIDELITES

PART OR ASSEMBLY:
TYPICAL ELEVATIONS & GENERAL NOTES

DATE	REVISIONS	BY
3/07/10/07	GENERAL REVISION	JWJ
2/11/08/02	GENERAL REVISION	KMN
1/06/29/00	GENERAL REVISION	TJH

DATE: 07/10/07

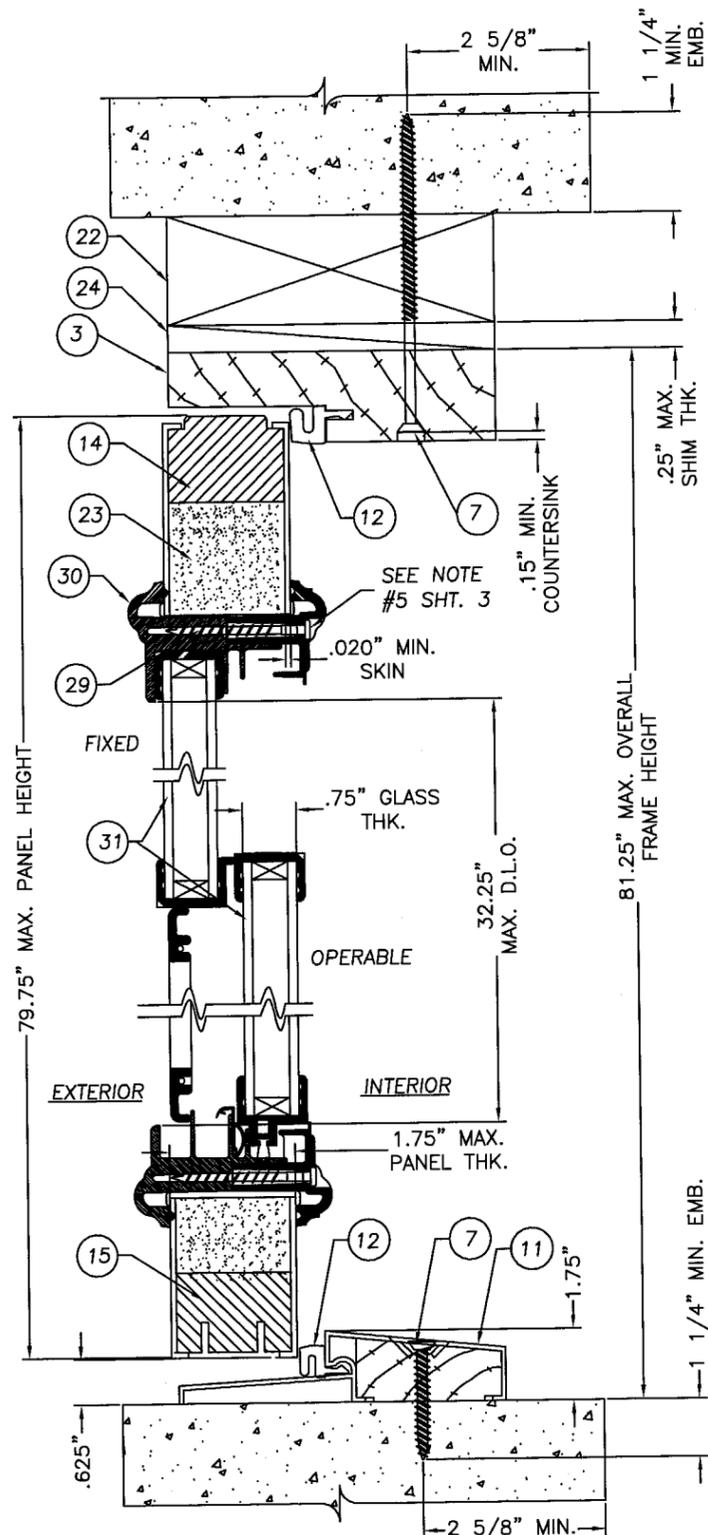
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DWG. BY: JWJ

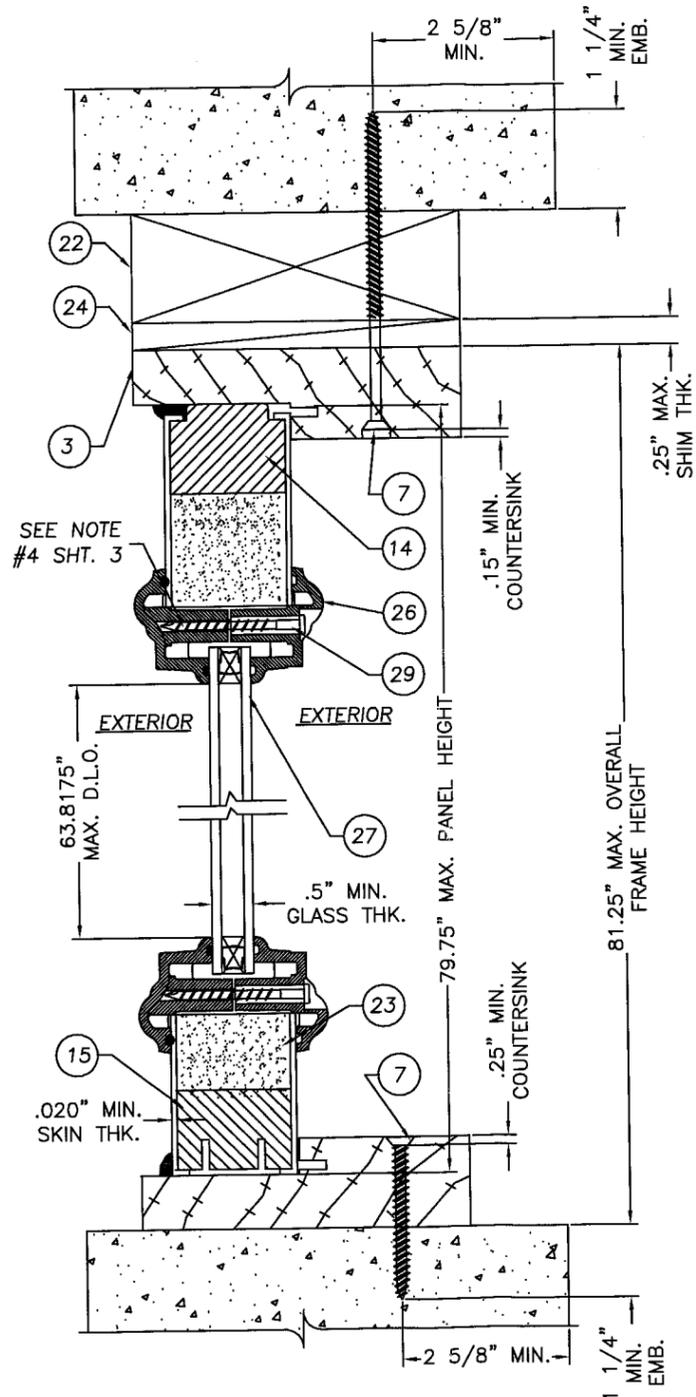
CHK. BY: S. Saffell

DRAWING NO.: S-2004

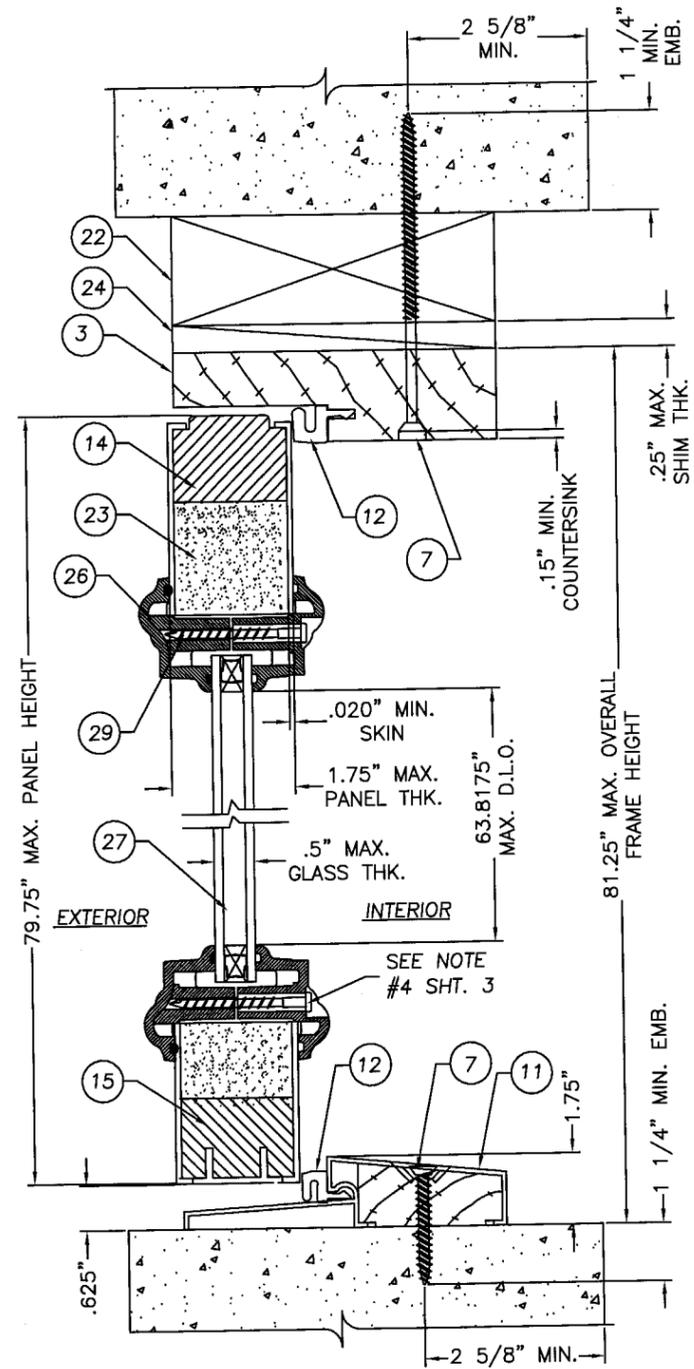
SHEET 1 OF 8



C
2
VERTICAL CROSS-SECTION



B
2
VERTICAL CROSS-SECTION



A
2
VERTICAL CROSS-SECTION

PRODUCT RENEWED
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 Miami Dade Product Control
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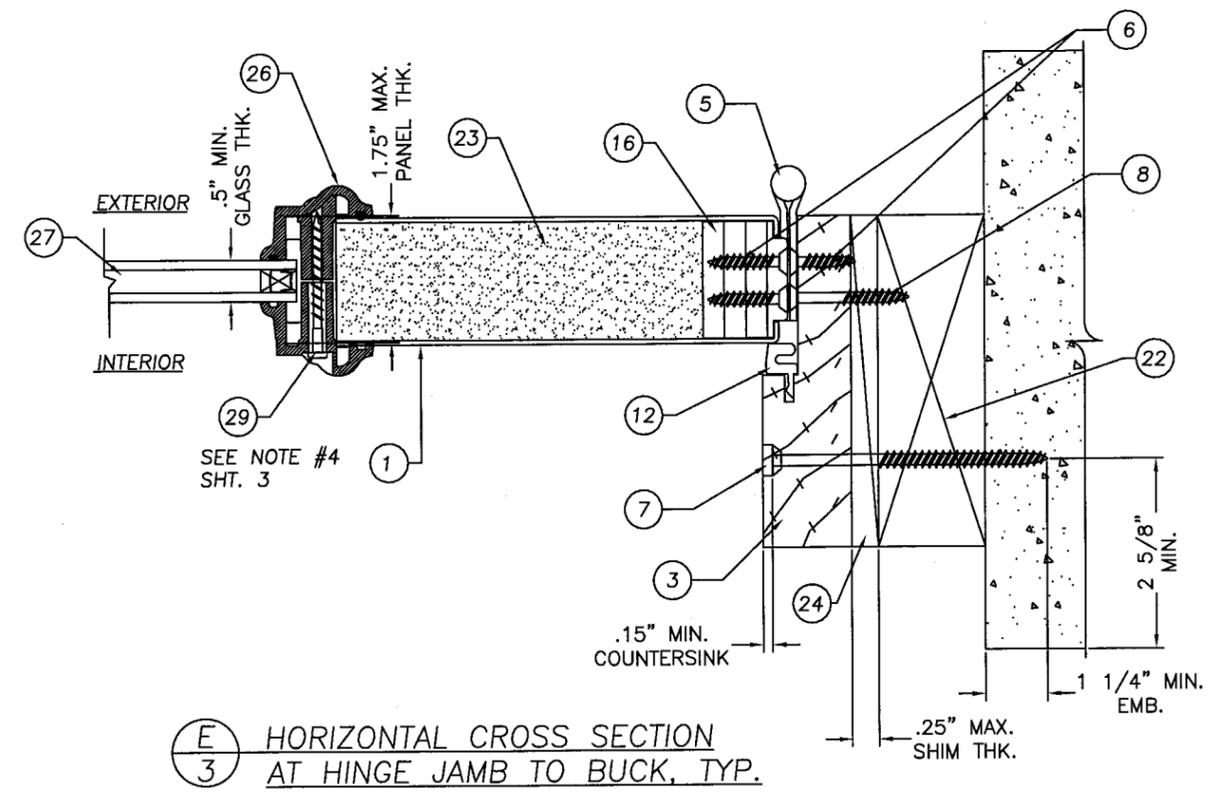
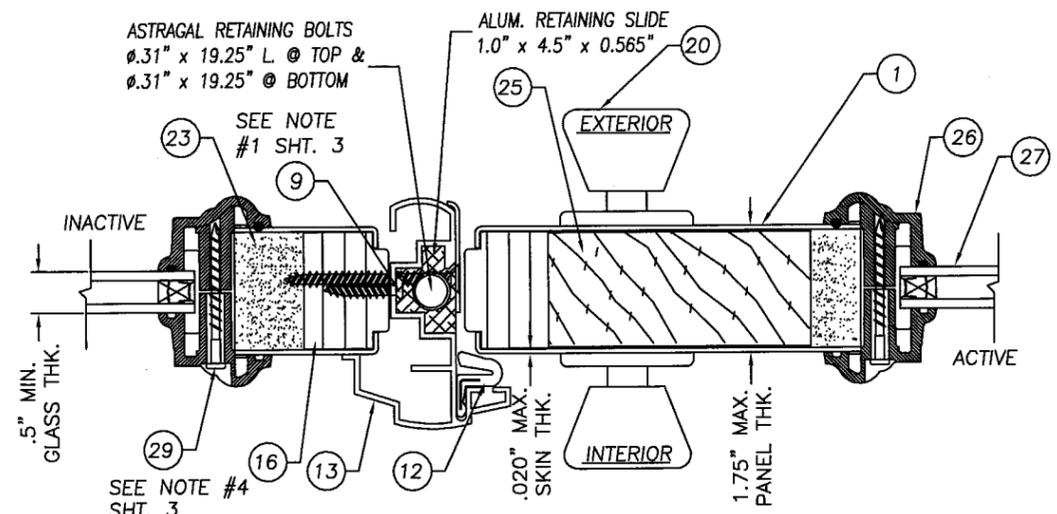
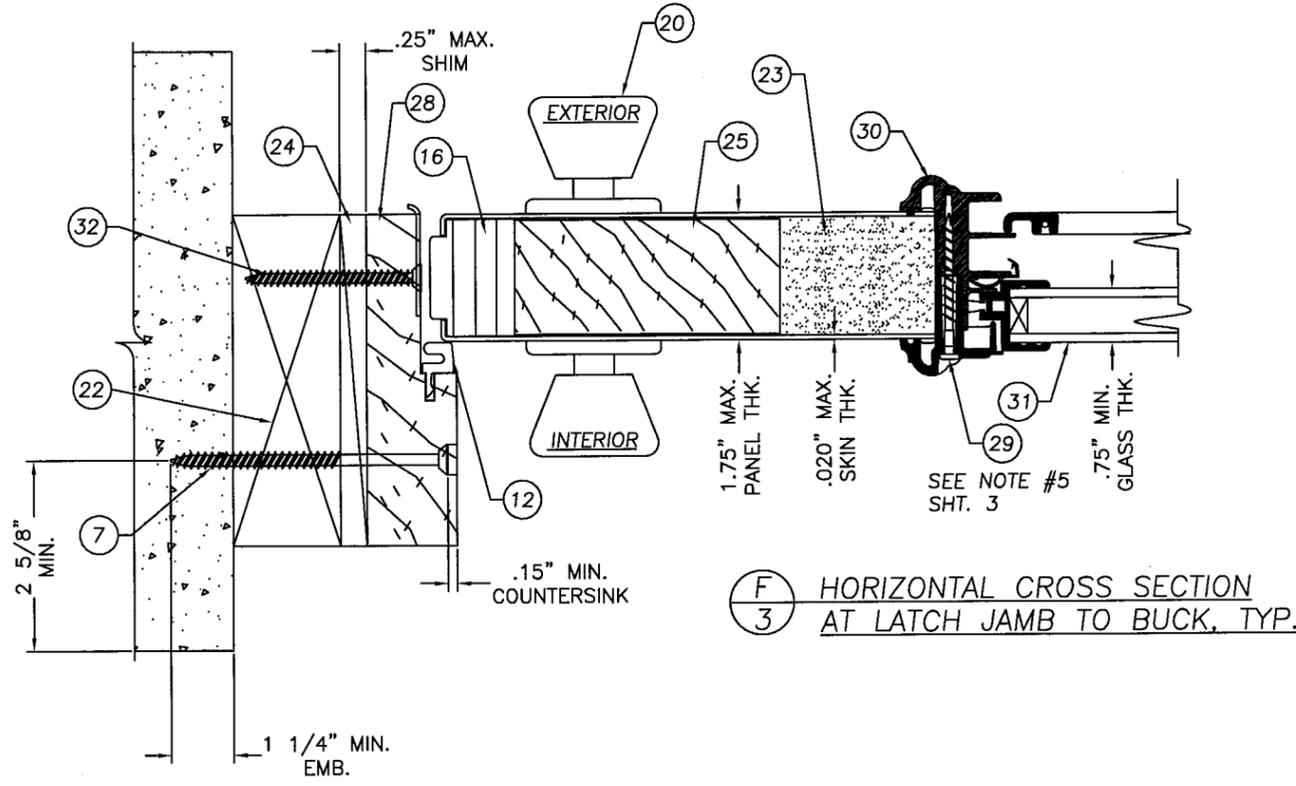
Joseph R. Evans
 5-06-08
 JOSEPH R. EVANS, P.E.
 FLORIDA NO. 4392
 1333 SUNSET DRIVE
 WINTER PARK, FL 32789

JELD-WEN, INC.
 3737 LAKEPORT BLVD.
 KLAMATH FALLS, OR. 97601
 PH. 541.882.3451

PRODUCT: 6-8 GLADIATOR / E.S.
 OUTSWING STEEL DOOR
 W/ & W/O SIDELITES
 PART OR ASSEMBLY:
 VERTICAL CROSS SECTIONS

#	DATE	REVISIONS	BY
3	07/10/07	GENERAL REVISION	KMN
2	11/08/02	GENERAL REVISION	KMN
1	06/29/00	GENERAL REVISION	TJH

DATE:	07/10/07
SCALE:	NTS
DWG. BY:	JWJ
CHK. BY:	S. Saffell
DRAWING NO.:	S-2004
SHEET	2 OF 8



- NOTES:
1. SPACING FOR #18A IS AS FOLLOWS: FROM TOP DOWN 1", 2 1/2", 4", 5 1/2", 13", 18" & 26". SPACING FROM THE BOTTOM UP IS THE SAME.
 2. ATTACH THE STRIKE PLATE AND THE DEADBOLT PLATE TO THE ASTRAGAL USING A #8 x 2" LG. PHILLIPS FLATHEAD SCREW.
 3. SPACING FOR #8 x 2" PHILLIPS FLATHEAD SCREW WHEN ATTACHING THE SIDELITE TO THE SIDELITE JAMB IS AS FOLLOWS: FROM THE TOP DOWN & BOTTOM UP 6" & 30".
 4. SPACING FROM #8 x 1 1/2 PLASCREW IS AS FOLLOWS FOR SIDELITES & FULL LITES: TOP & BOTTOM; SIDELITE (2) SCREWS 2" IN FROM EACH CORNER. FULL LITES (3) SCREWS 3" IN FROM EACH CORNER, & (1) IN THE CENTER. SIDES FOR BOTH; (6) SCREWS 3.25", 13.75", 26.5", 39.375", 52.0", AND 62.625".
 5. SPACING FOR #8 x 1 1/2 PLASCREW IS AS FOLLOWS FOR THE VENT LITE: TOP & BOTTOM 2.5" IN FROM THE CORNERS & (1) IN THE CENTER SIDES; 3.25" FROM THE TOP CORNER & (3) MORE AT 10.375".

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PRODUCT: 6-8 GLADIATOR / E.S.
 OUTSWING STEEL DOOR
 W/ & W/O SIDELITES

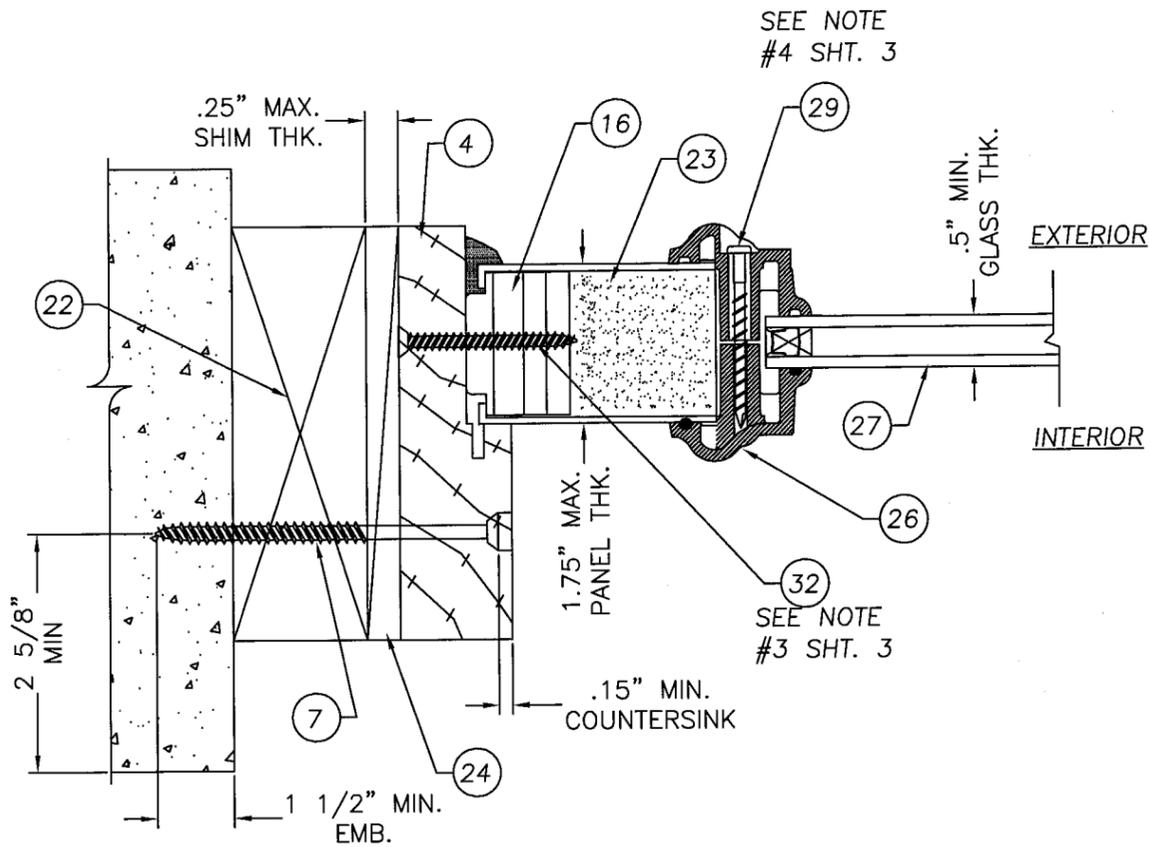
PART OR ASSEMBLY:
 HORIZONTAL CROSS SECTIONS
 D/3, E/3, & F/3

REVISIONS		DATE
#	DESCRIPTION	DATE
3	GENERAL REVISION	07/10/07
2	GENERAL REVISION	11/08/02
1	GENERAL REVISION	06/29/00

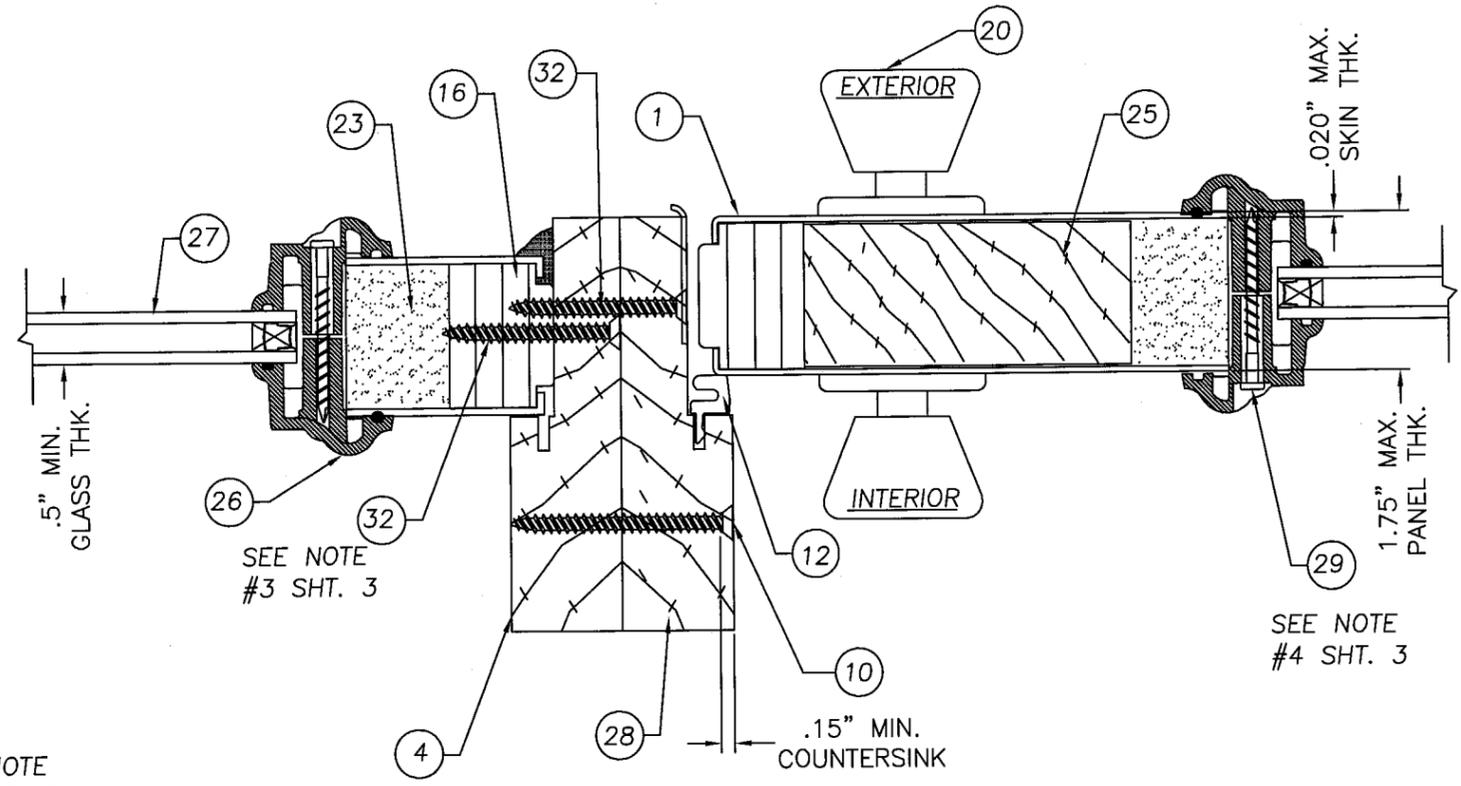
PRODUCT RENEWED
 as complying with the Florida
 Building Code
 Acceptance No. 08-0516-07
 Expiration Date July 12, 2009
 By *Isaac J. Claude*
 Miami Dade Product Control
 Division

Joseph R. Evans
 5-06-08
 JOSEPH R. EVANS, P.E.
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 1333 SUNSET DRIVE
 WINTER PARK, FL 32789

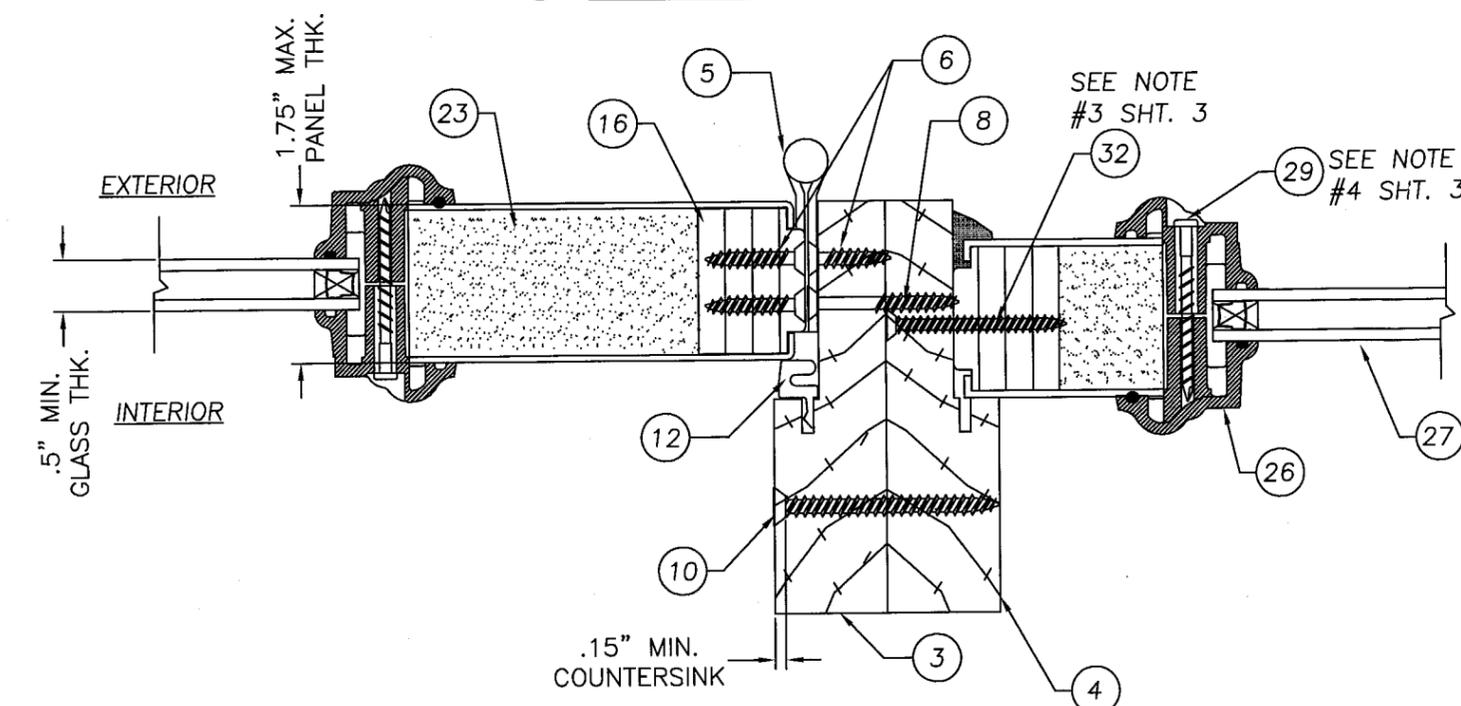
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 SCALE: NTS
 DWG. BY: JWJ
 CHK. BY: S. Saffell
 DRAWING NO.: S-2004
 SHEET 3 OF 8



G HORIZONTAL CROSS SECTION AT SIDELITE TO BUCK, TYP.



H HORIZONTAL CROSS SECTION AT SIDELITE TO LATCH JAMB, TYP.



I HORIZONTAL CROSS SECTION AT SIDELITE TO HINGE JAMB, TYP.

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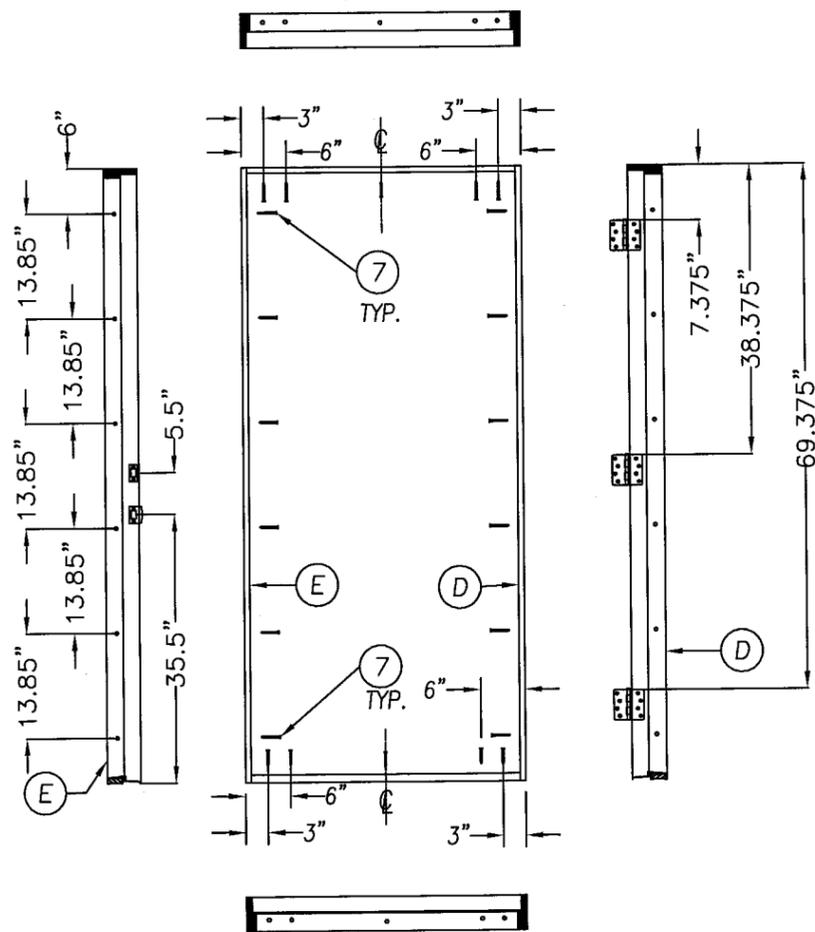
PRODUCT: 6-8 GLADIATOR / E.S. OUTSWING STEEL DOOR W/ & W/O SIDELITES
PART OR ASSEMBLY: HORIZONTAL CROSSSECTIONS G/4, H/4, & I/4

#	DATE	REVISIONS	BY
3	07/10/07	GENERAL REVISION	JWJ
2	11/08/02	GENERAL REVISION	KMN
1	06/29/00	GENERAL REVISION	TJH

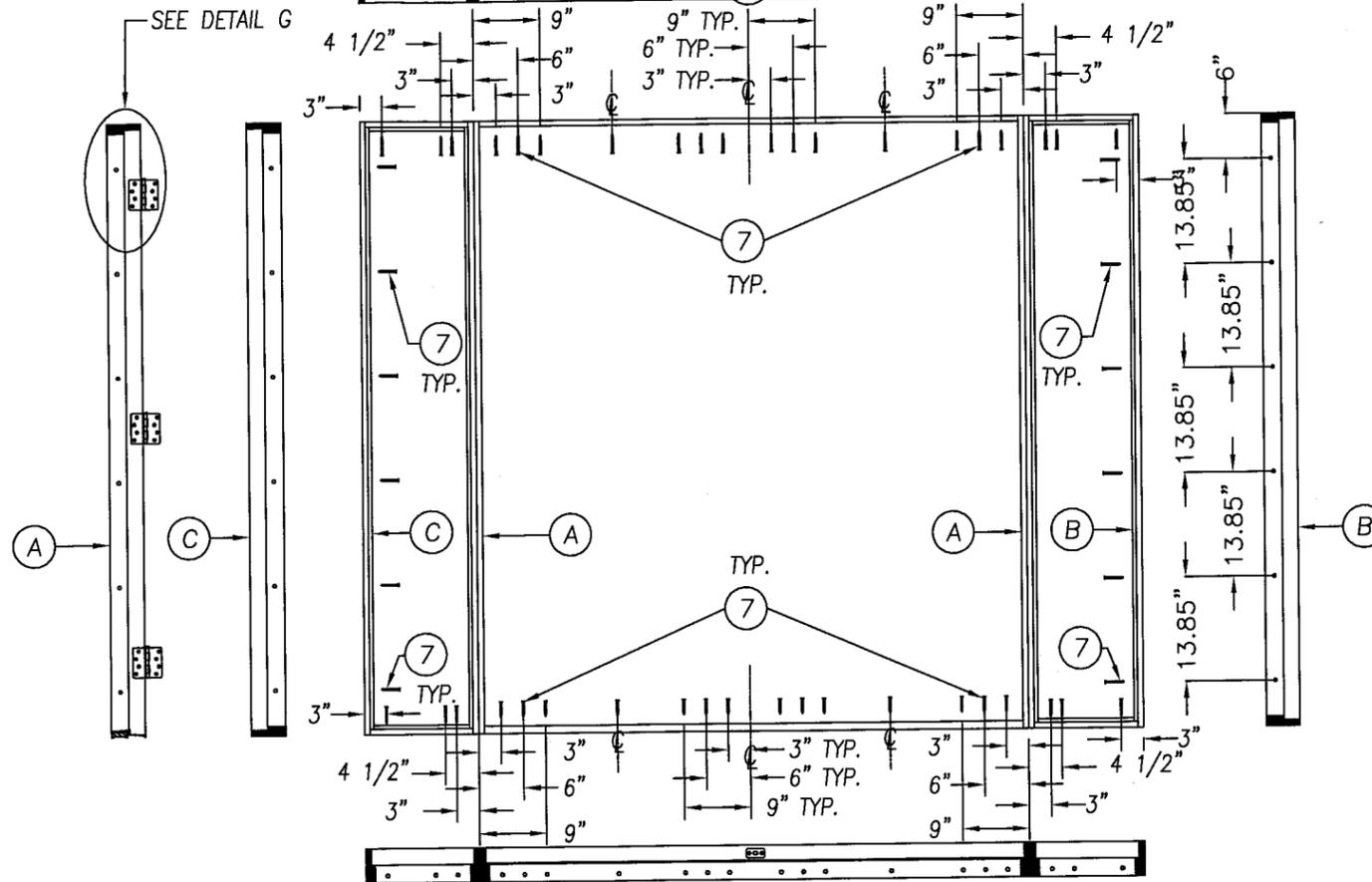
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DWG. BY:	JWJ
CHK. BY:	S. Saffell
DRAWING NO.:	S-2004
SHEET	4 OF 8

PRODUCT RENEWED as complying with the Florida Building Code
Acceptance No 08-0516-07
Expiration Date JULY 12, 2009
By Ishag I. Chaudhry
Miami Dade Product Control Division

Joseph R. Evans
5-06-08
JOSEPH R. EVANS, P.E.
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WINTER PARK, FL 32789



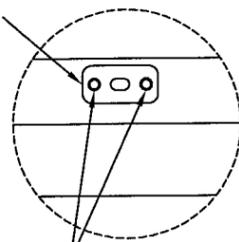
SINGLE DOOR ANCHORING LOCATIONS (X)
VIEWED FROM THE INTERIOR



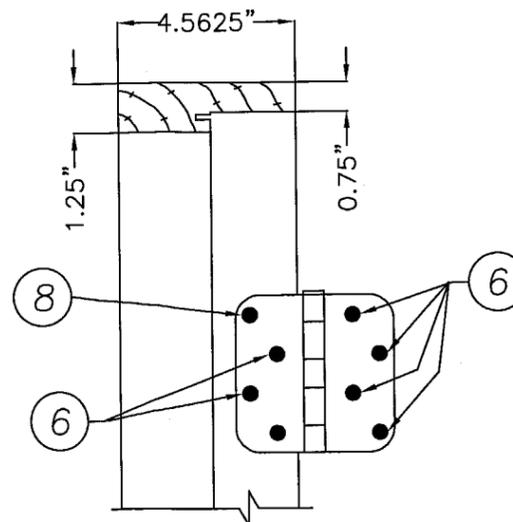
DOUBLE DOOR W/SIDELITES ANCHORING LOCATIONS (OXXO)
VIEWED FROM THE INTERIOR

ASTRAGAL STRIKE PLATE (BY IMPERIAL)

#8 x 2.50" PFH WOOD SCREW



DETAIL F
ATTACH ASTRAGAL THROW BOLT
STRIKE PLATE TO FRAME
AS SHOWN.

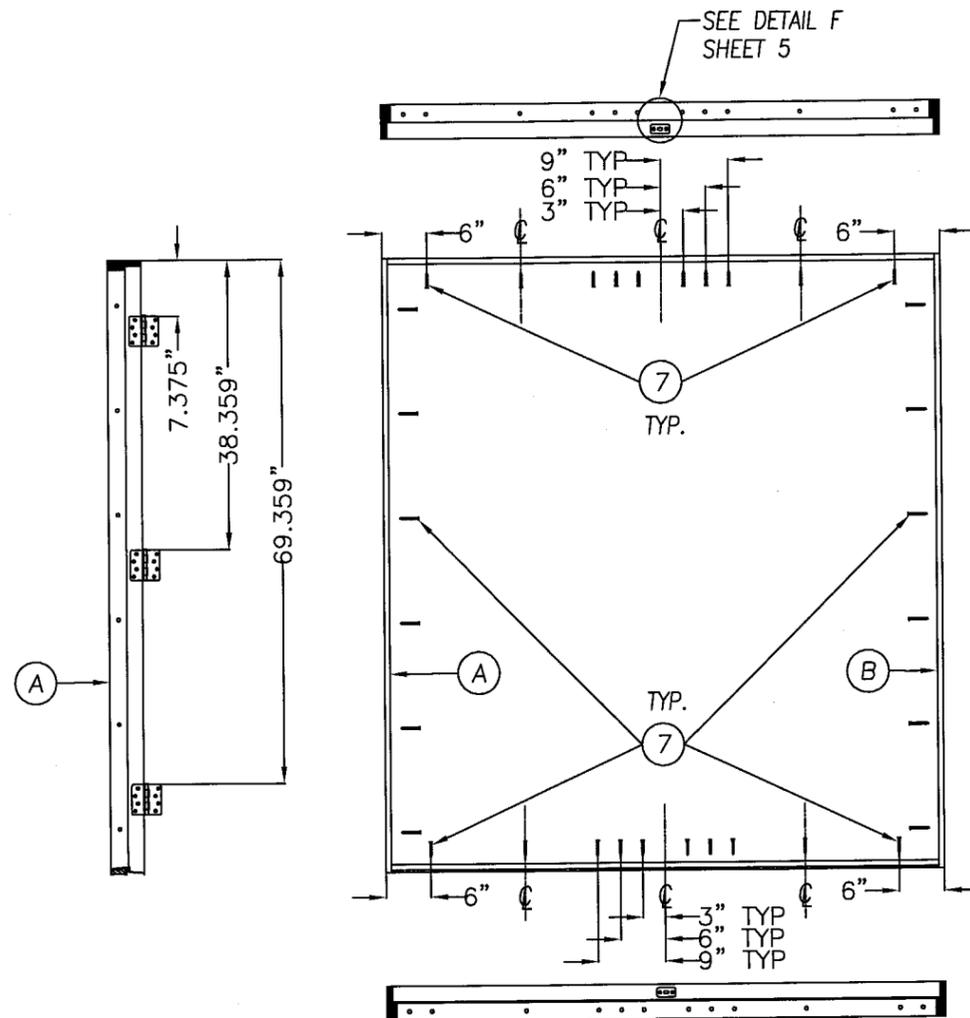


DETAIL G
HINGE DETAIL

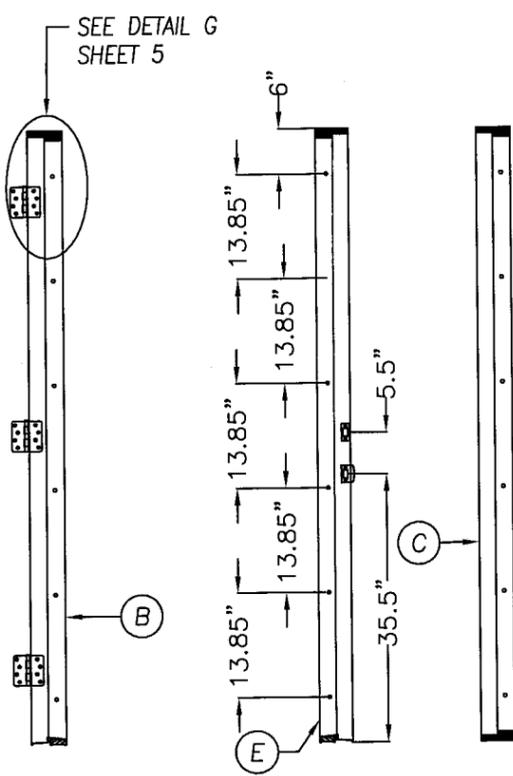
PRODUCT RENEWED
as complying with the Florida
Building Code
Acceptance No. 28-0516-07
Expiration Date 7/17/2009
By: *Joseph R. Evans*
Miami Door Product Control
Division

Joseph R. Evans
5-06-08
JOSEPH R. EVANS, P.E.
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WINTER PARK, FL 32789

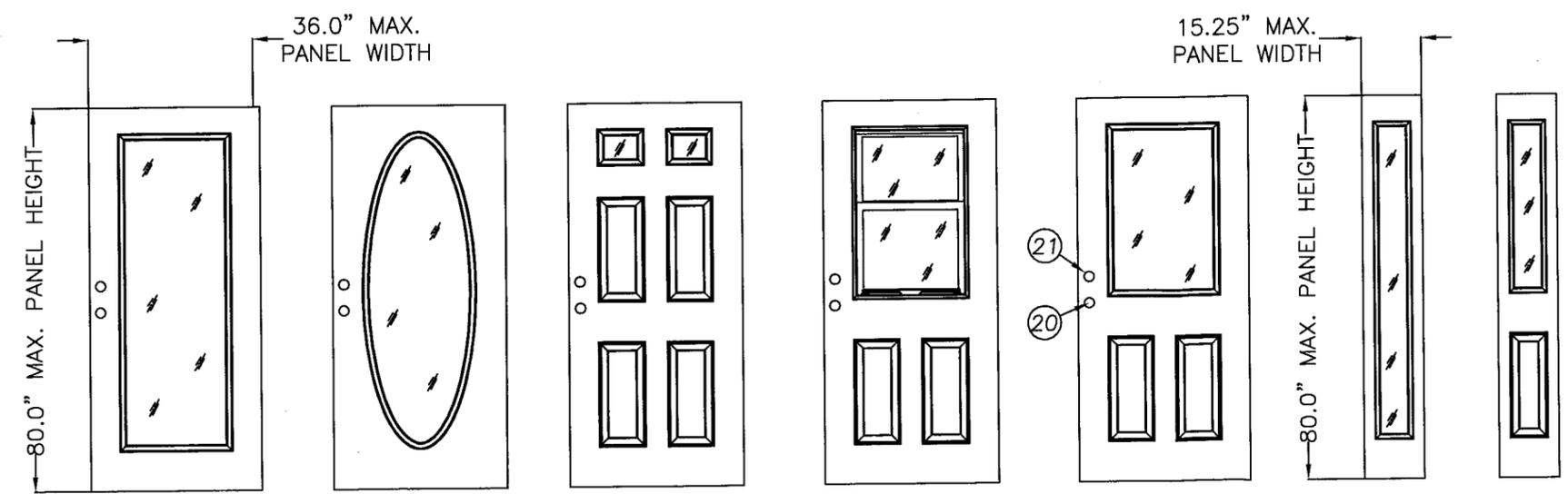
PRODUCT: 6-8 GLADIATOR / E.S. OUTSWING STEEL DOOR W/ & W/O SIDELITES		JELD-WEN, INC. 3737 LAKEPORT BLVD. KLAMATH FALLS, OR. 97601 PH. 541.882.3451	
PART OR ASSEMBLY: ANCHORING LOCATIONS		DATE: 07/10/07	
REVISIONS		SCALE: NTS	
#	DATE	DWG. BY: JWJ	
3	07/10/07	CHK. BY: S. Saffell	
2	11/08/02	DRAWING NO.: S-2004	
1	06/29/00	SHEET 5 OF 8	



DOUBLE DOOR ANCHORING LOCATIONS (XX)
VIEWED FROM THE INTERIOR



SINGLE DOOR W/SIDELITES ANCHORING LOCATIONS (OXO)
VIEWED FROM THE INTERIOR



GLAZED DOOR MODELS

SIDELITE MODELS

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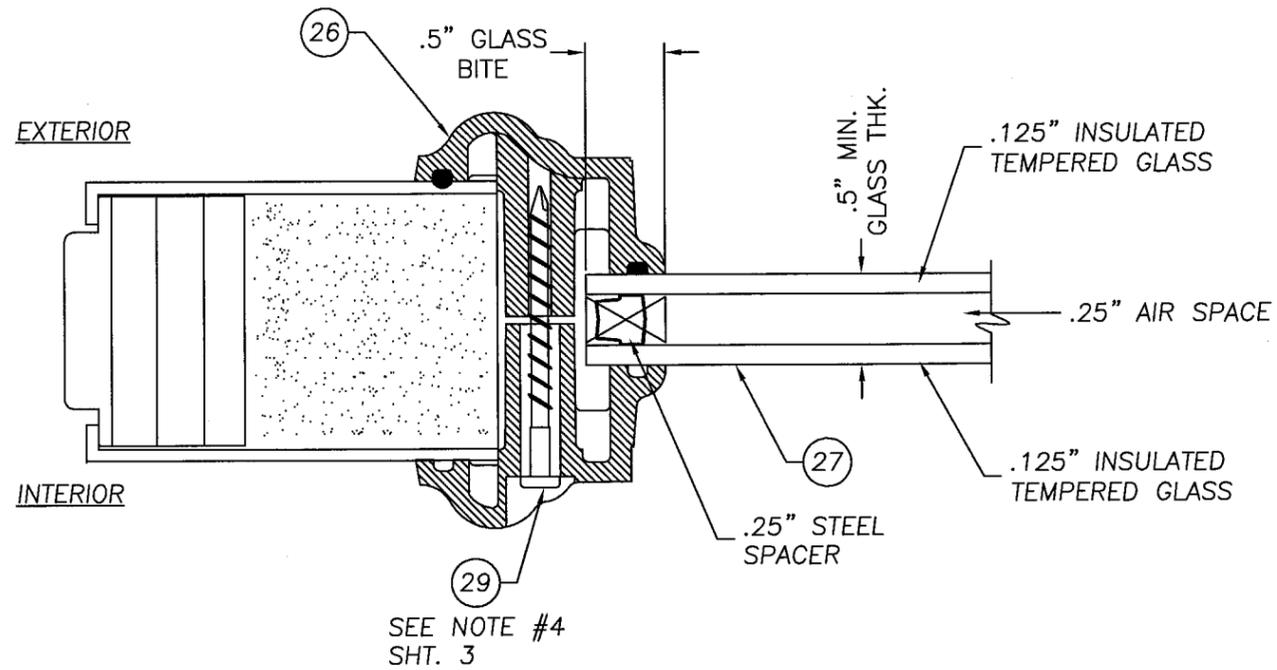
PRODUCT: 6-8 GLADIATOR / E.S.
OUTSWING STEEL DOOR
W/ & W/O SIDELITES
PART OR ASSEMBLY:
ANCHORING LOCATIONS
& DOOR MODELS

#	DATE	REVISIONS	BY
3	07/10/07	GENERAL REVISION	JWJ
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1	06/29/00	GENERAL REVISION	TJH

DATE:	07/10/07
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CHK. BY:	S. Saffell
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SHEET	6 OF 8

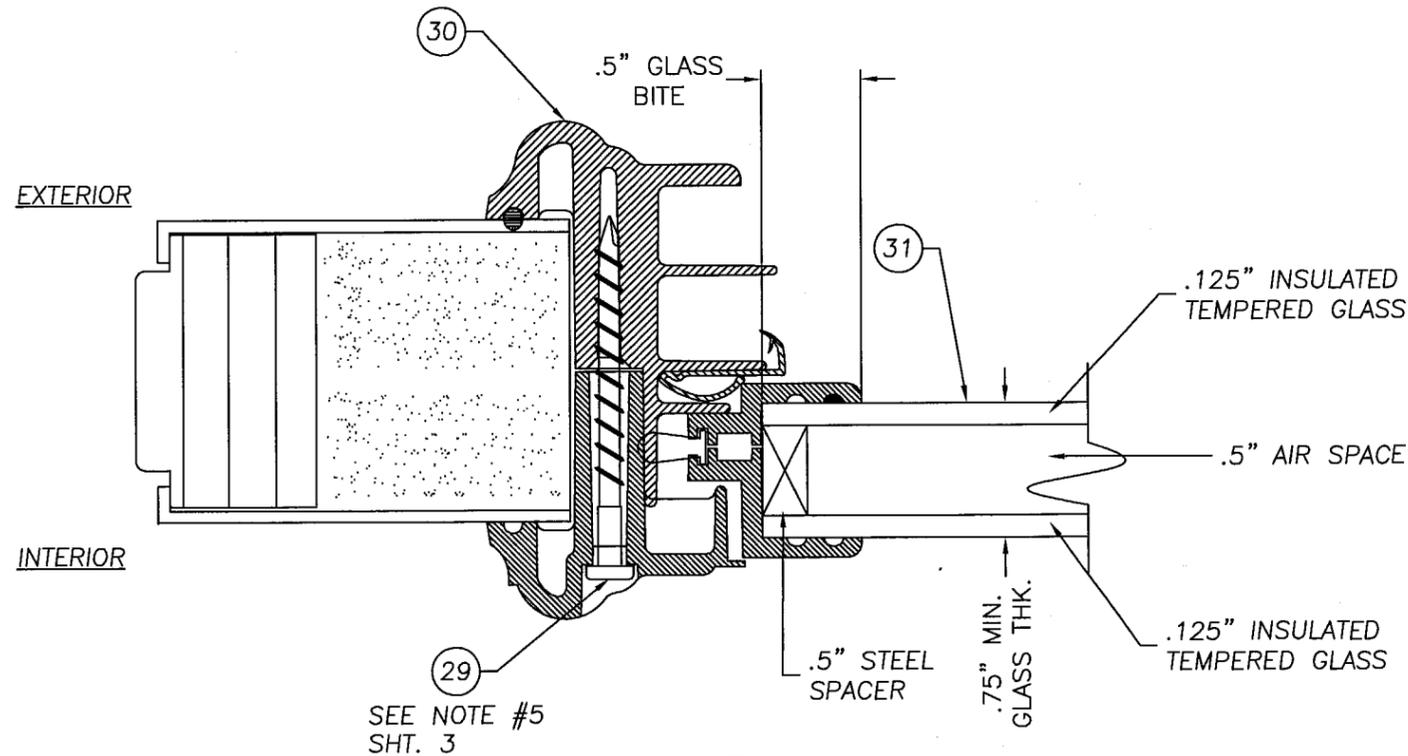
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Acceptance No. 08-0516-07
Expiration Date July 12, 2009
By Ishag I. Zhand
Metal-Bond Product Control
Division

Joseph R. Evans
5-06-08
JOSEPH R. EVANS, P.E.
FLORIDA NO. 4392
1333 SUNSET DRIVE
WINTER PARK, FL 32789



SEE NOTE #4
SHT. 3

GLAZING DETAIL
FULL LITE & SIDELITE



SEE NOTE #5
SHT. 3

GLAZING DETAIL
VENT LITE

ITEM	DESCRIPTION	MATERIAL
1	DOOR, WOOD EDGE 1.75" THK. 24GA. (.020" MIN.)	STEEL
2	HEAD JAMB (1 1/4" x 4 9/16" PONEROSA FINGER JOINTED PINE)	PINE
3	HINGE JAMB (1 1/4" x 4 6/16" PONEROSA FINGER JOINTED PINE)	PINE
4	SIDELITE JAMB (1 1/4" x 4 9/16" PONEROSA FINGER JOINTED PINE)	PINE
5	4" x 4" BUTT HINGE 12ga. (.097" HAGER)	STEEL
6	#9 X 1" PFH WOOD SCREW (HINGE TO DOOR)	STEEL
7	3/16 ITW BUILDDEX TAPCON WITH 1 1/4" MIN. EMBEDMENT	STEEL
8	#10 X 2" PHILLIPS FLATHEAD WOOD SCREW	STEEL
9	1/4" X 2 1/2" TAPCON	STEEL
10	# 8 X 2 1/4" PHILL. FLATHEAD WOOD SCREW	STEEL
11	OUTSWING BUMPER THRESHOLD (.050" EXTRUDED ALUM.)	ALUM.
12	COMPRESSION WEATHERSTRIP (SCHLEGEL Q-LON QDS 650)	FOAM
13	EXTRUDED ALUMINUM ASTRAGAL BY IMPERIAL	ALUM.
14	WOOD TOP RAIL 1.67" x 1"	WOOD
15	WOOD BOTTOM RAIL 1.67" x 1"	WOOD
16	SIDE STILE 1.067" x 1.065"	WOOD
17	NOT USED	-
18	#8 X 1/2" PANHEAD	STEEL
19	#6 X 1" PHILLIPS FLATHEAD WOOD SCREW	STEEL
20	KWIKSET 400 SERIES KNOB	-
21	KWIKSET TITAN 700 SERIES DEADBOLT	-
22	2x WOOD SUB BUCK	WOOD
23	EXPANDED POLYSTYRENE (1.0 to 1.25 lb. DENSITY) BY JELD-WEN	FOAM
24	NON-COMPRESSION SHIM	WOOD
25	WOOD LOCK BLOCK (1.71" x 4.0" x 12.0")	WOOD
26	LITE FRAME OD L POLYPROPYLENE	POLYPROP.
27	1/2" OVERALL INSULATED TEMPERED GLASS	GLASS
28	LATCH JAMB (1 1/4" X 4 9/16" PONEROSA FINGER JOINTED PINE)	WOOD
29	#8 X 1 1/2" PLASCREW (LITE FRAME)	STEEL
30	VENT LITE FRAME OD L POLYPROPYLENE	POLYPROP.
31	3/4" OVERALL INSULATED TEMPERED GLASS (VENT LITE PANELS)	GLASS
32	# 8 X 2" PHILL. FLATHEAD WOOD SCREW	STEEL
33	3/8" X 3/8" 1/4" ROUND SIDELITE STOP	WOOD

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OUTSWING STEEL DOOR
W/ & W/O SIDELITES

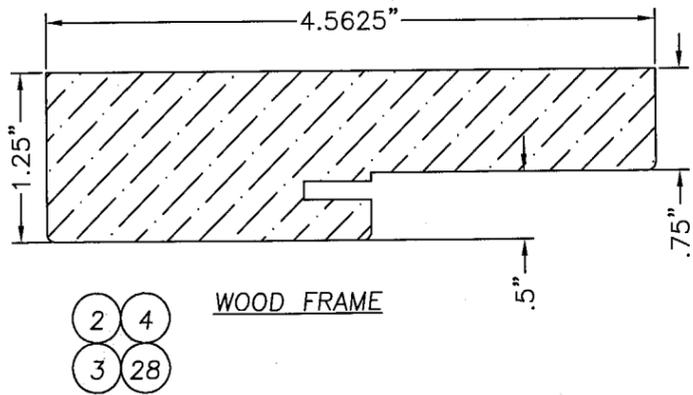
PART OR ASSEMBLY:
GLAZING DETAILS &
BILL OF MATERIALS

DATE	BY	REVISIONS
3/07/10/07	JWJ	GENERAL REVISION
2/11/08/02	KMN	GENERAL REVISION
1/06/29/00	TJH	GENERAL REVISION
#		

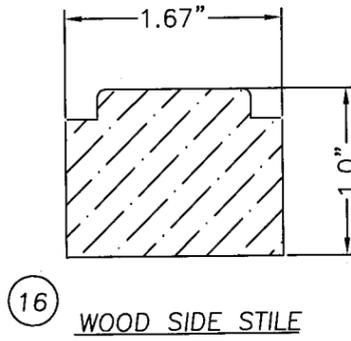
PRODUCT RENEWED
as complying with the Florida
Building Code
Acceptance No 08-0516-07
Expiration Date July 12, 2009
By *Joseph R. Evans*
Miami Dade Product Control
Division

Joseph R. Evans
5-06-08
JOSEPH R. EVANS, P.E.
FLORIDA NO. 4392
1333 SUNSET DRIVE
WINTER PARK, FL 32789

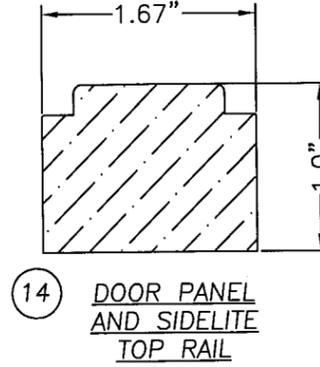
DATE: 07/10/07
SCALE: NTS
DWG. BY: JWJ
CHK. BY: S. Saffell
DRAWING NO.: S-2004
SHEET 7 OF 8



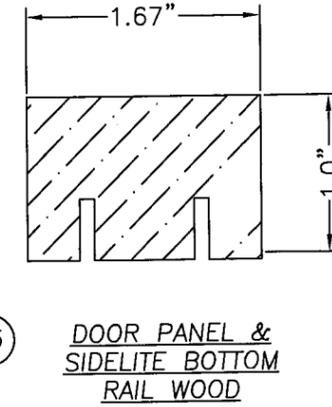
WOOD FRAME



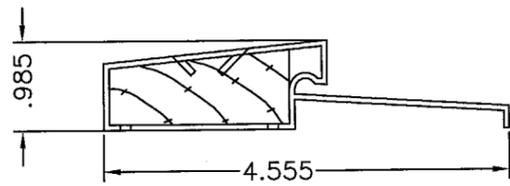
16 WOOD SIDE STILE



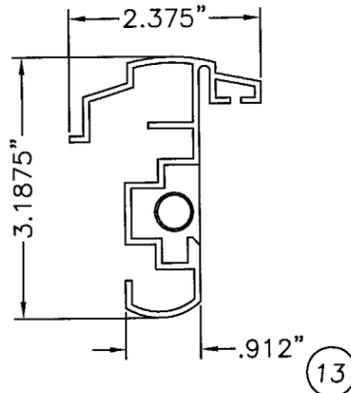
14 DOOR PANEL AND SIDELITE TOP RAIL



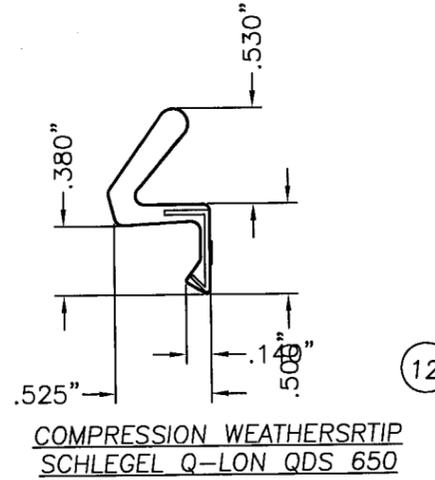
15 DOOR PANEL & SIDELITE BOTTOM RAIL WOOD



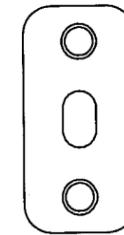
11 OUTSWING BUMPER THRESHOLD .050" EXTRUDED ALUM.



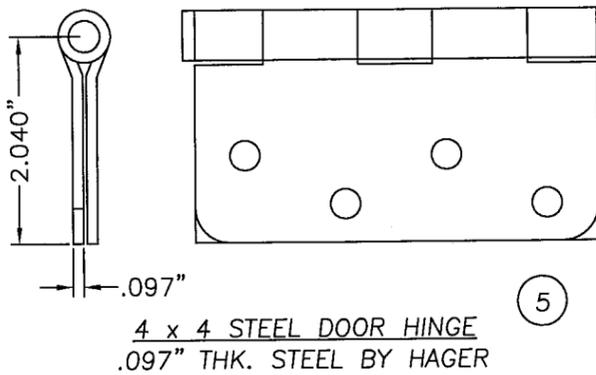
13 IMPERIAL ASTRAGAL EXTRUDED ALUMINUM .075" WALL



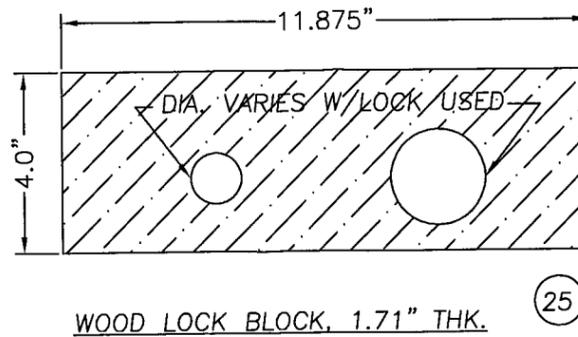
12 COMPRESSION WEATHERSR TIP SCHLEGEL Q-LON QDS 650



IMPERIAL ASTRAGAL STRIKE PLATE STEEL PLATE



5 4 x 4 STEEL DOOR HINGE .097" THK. STEEL BY HAGER



25 WOOD LOCK BLOCK, 1.71" THK.

PRODUCT RENEWED as complying with the Florida Building Code
 Acceptance No. 08-0516.07
 Expiration Date July 12, 2009
 By: [Signature] / [Signature]
 Miami Dade Product Control Division

[Signature]
 5-06-08
 JOSEPH R. EVANS, P.E.
 FLORIDA NO. 4392
 1333 SUNSET DRIVE
 WINTER PARK, FL 32789

JELD-WEN, INC.
 3737 LAKEPORT BLVD.
 KLAMATH FALLS, OR. 97601
 PH. 541.882.3451

PRODUCT: 6-8 GLADIATOR / E.S. OUTSWING STEEL DOOR W/ & W/O SIDELITES
 PART OR ASSEMBLY: UNIT COMPONENTS

#	DATE	REVISIONS	BY
3	07/10/07	GENERAL REVISION	JWJ
2	11/08/07	GENERAL REVISION	KMN
1	06/28/00	GENERAL REVISION	TJH

DATE:	07/10/07
SCALE:	NTS
DWG. BY:	JWJ
CHK. BY:	S. Saffell
DRAWING NO.:	S-2004
SHEET	8 OF 8