



MIAMI-DADE COUNTY
BUILDING CODE COMPLIANCE OFFICE (BCCO)
PRODUCT CONTROL DIVISION

MIAMI-DADE COUNTY, FLORIDA
METRO-DADE FLAGLER BUILDING
140 WEST FLAGLER STREET, SUITE 1603
MIAMI, FLORIDA 33130-1563
 (305) 375-2901 FAX (305) 372-6339

NOTICE OF ACCEPTANCE (NOA)

www.maimidade.gov/buildingcode

Tischler und Sohn (USA) Ltd.
Six Suburban Avenue
Stamford, CT 06901

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series "Mahogany Impact" Inswing Wood Casement Window – L.M.I.

APPROVAL DOCUMENT: Drawing No. 1531, titled "In-Swing Impact Wood Casement Window", sheets 1 through 14 of 14, dated 04/03/08, prepared by W.W. Schafer Engineering & Consulting, P.A., signed and sealed by Warren W. Schafer, P.E., bearing the Miami-Dade County Product Control Approval stamp with the Notice of Acceptance number and Approval date by the Miami-Dade County Product Control Division.

MISSILE IMPACT RATING: Large and Small Missile Impact Resistant

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official. This NOA consists of this page 1 and evidence page E-1, as well as approval document mentioned above. The submitted documentation was reviewed by **Manuel Perez, P.E.**



NOA No. 08-0804.16
Expiration Date: January 08, 2014
Approval Date: January 08, 2009
 Page 1

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

A. DRAWINGS

1. Manufacturer's die drawings and sections.
2. Drawing No. **1531**, titled "In-Swing Impact Wood Casement Window", sheets 1 through 14 of 14, dated 04/03/08, prepared by W.W. Schafer Engineering & Consulting, P.A., signed and sealed by Warren W. Schafer, P.E.
1. Test reports on:
 - 1) Air Infiltration Test, per FBC, TAS 202-94
 - 2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
 - 3) Water Resistance Test, per FBC, TAS 202-94
 - 4) Large Missile Impact Test per FBC, TAS 201-94
 - 5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
 - 6) Forced Entry Test, per FBC 2411 3.2.1, TAS 202-94along with marked-up drawings and installation diagram of fixed and operable wood casement windows, prepared by Architectural Testing, Inc., Test Report No. **ATI-77324.01-109-18**, dated 06/30/08, and addendum letter dated 11/20/08, all signed and sealed by Michael D. Stremmel, P.E.

C. CALCULATIONS

1. Anchor verification calculations and structural analysis, complying with FBC-2004 and 2007, prepared by W.W. Schafer Engineering & Consulting, P.A., dated 07/28/08, signed and sealed by Warren W. Schafer, P.E. **Complies with ASTM E1300-02**

D. QUALITY ASSURANCE

1. Miami Dade Building Code Compliance Office (BCCO).

E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. **06-0216.06** issued to Solutia Inc. for their "**Saflex III G Clear or colored interlayer**" dated May 04, 2006, expiring on May 21, 2011.
2. Notice of Acceptance No. **08-0520.08** issued to Solutia Inc. for their "**Vanceva Composites Glass Interlayer**" dated July 17, 2008, expiring on 12/11/2013.

F. STATEMENTS

1. Statement letter of conformance, dated December 12, 2007, signed and sealed by Warren W. Schafer, P.E.
2. Statement letter of independence and no financial interest, dated July 28, 2008, signed and sealed by Warren W. Schafer, P.E.
3. Laboratory compliance letter for Test Report No. **ATI 77324.01-109-18**, issued by Architectural Testing, Inc., dated 07/01/08, signed and sealed by Michael D. Stremmel, P.E.
4. Test Proposal # **07-2960** issued by BCCO, dated 07/24/07 revised on 08/16/07 and signed by Manuel Perez, P.E.

G. OTHERS

1. None


Manuel Perez, P.E.
Product Control Examiner
NOA No. **08-0804.16**
Expiration Date: January 08, 2014
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GENERAL NOTES:

1. THESE WINDOW SYSTEMS HAVE BEEN TESTED, ANALYZED & APPROVED FOR DESIGN PRESSURES NOT TO EXCEED THOSE SHOWN IN THE "ALLOWABLE DESIGN PRESSURE TABLE(S).
2. OPENINGS, BUCKING & BUCKING FASTENERS MUST BE PROPERLY DESIGNED & INSTALLED TO TRANSFER WIND LOADS TO THE STRUCTURE.
3. ALL HARDWARE & FASTENERS SHALL BE IN ACCORDANCE WITH THESE DRAWINGS & SHALL NOT VARY UNLESS SPECIFICALLY MENTIONED ON THE DRAWINGS. SPECIFIED ANCHOR EMBED TO BASE MATERIAL SHALL BE BEYOND WALL FINISH OR STUCCO.
4. THE DETAILS & SPECIFICATIONS SHOWN HEREIN REPRESENT THE PRODUCTS TESTED & PROPOSED FOR WATER, AIR, IMPACT, CYCLIC & UNIFORM STATIC AIR PRESSURE TESTING IN CONFORMANCE WITH THE FLORIDA BUILDING CODE PROTOCOLS TAS-201, 202 & 203 FOR LARGE MISSILE IMPACT WINDOWS.
5. THESE WINDOW SYSTEMS HAVE BEEN DESIGNED IN ACCORDANCE WITH AND MEET THE REQUIREMENTS OF THE FLORIDA BUILDING CODE (FBC) INCLUDING HIGH VELOCITY HURRICANE ZONES (HVHZ).
6. IMPACT SHUTTERS ARE NOT REQUIRED WITH THESE WINDOWS.
7. ALL ANCHORS SECURING WINDOW FRAME TO PRESSURE TREATED BUCKS OR WOOD FRAMING SHALL BE CAPABLE OF RESISTING CORROSION CAUSED BY THE PRESSURE TREATING CHEMICALS IN THE WOOD.
8. DETERMINE THE POSITIVE & NEGATIVE DESIGN LOADS TO USE WHEN REFERENCING THESE DOCUMENTS IN ACCORDANCE WITH THE GOVERNING CODE AND GOVERNING WIND VELOCITY. FOR WIND LOAD CALCULATIONS IN ACCORDANCE WITH THE FLORIDA BUILDING CODE, A DIRECTIONALITY FACTOR OF $K_d = 0.85$ MAY BE APPLIED WHEN USED IN CONJUNCTION WITH LOAD COMBINATIONS SPECIFIED IN SECTION 2.0 OF THE ASCE 7 STANDARD.
9. NO INCREASE IN ALLOWABLE STRESS HAS BEEN USED IN THE CERTIFICATION OF THIS PRODUCT. WIND LOAD DURATION FACTOR $C_d = 1.6$ WAS USED FOR WOOD SCREW ANALYSIS ONLY.
10. MATERIALS, INCLUDING BUT NOT LIMITED TO STEEL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF FLORIDA BUILDING CODE CHAPTER 20.
11. ALL WOOD MEMBERS OF WINDOWS THAT MAY POSSIBLY COME INTO CONTACT WITH MASONRY OR CONCRETE SUBSTRATES, ARE SUBJECT TO MOISTURE &/OR ARE SUBJECT TO THE OUTSIDE ENVIRONMENT SHALL BE OF AN APPROVED DURABLE SPECIES OR BE TREATED IN AN APPROVED METHOD WITH AN APPROVED PRESERVATIVE PER FBC SECTION 2326.

CORNER CONSTRUCTION:

RECTANGULAR FRAME CORNERS: MORTISE & TENON CONSTRUCTION JOINED & GLUED WITH PONAL SUPER 3 WOOD GLUE OR EQUIVALENT.
ARCHED FRAME CORNERS: ARCHED FRAME BUTTED TO STRAIGHT FRAME, JOINED WITH ONE(1) NO.14 X 3" WOOD SCREW, & GLUED WITH PONAL SUPER 3 WOOD GLUE OR EQUIVALENT.
HALF ROUND FRAME CORNERS: FINGER JOINT CONSTRUCTION JOINED & GLUED WITH PONAL SUPER 3 WOOD GLUE OR EQUIVALENT.
RECTANGULAR SASH CORNERS: MORTISE & TENON CONSTRUCTION JOINED & GLUED WITH PONAL SUPER 3 WOOD GLUE OR EQUIVALENT.
ARCHED SASH CORNERS: ARCHED SASH BUTTED TO STRAIGHT SASH, JOINED WITH ONE(1) NO.14 X 3" WOOD SCREW, & GLUED WITH PONAL SUPER 3 WOOD GLUE OR EQUIVALENT.
HALF ROUND SASH CORNERS: FINGER JOINT CONSTRUCTION JOINED & GLUED WITH PONAL SUPER 3 WOOD GLUE OR EQUIVALENT.

FRAME ANCHOR REQUIREMENTS TABLE

OPENING TYPE (SUBSTRATE)	FRAME/CLIP/BACKET TO OPENING FASTENER TYPE	MINIMUM EMBED	MINIMUM EDGE DIST.
FRAME SCREWS			
MIN. 2X4 WOOD FRAME OR BUCK (MIN. GR. 3 & G=0.55)	NO. 14 SMS/WOOD SCREW OR 1/4" BTI SCREW	1 1/4"	3/4"
MIN. 18 GA. 33 KSI METAL STUD	(2)1/4-14 SELF TAP/DRILLING SCREW	FULL	1/2"
MIN. 1/8" THK A36 STEEL	(2)1/4-14 SELF TAP/DRILLING SCREW	FULL	1/2"
MIN. 1/8" THK 6063-T5 ALUM.	(2)1/4-14 SELF TAP/DRILLING SCREW	FULL	1/2"
C-90 CMU/2500 PSI CONCRETE	(1) 1/4" CONCRETE SCREW	1 1/4"	2"
INSTALLATION CLIP SCREWS			
MIN. 2X6 WOOD FRAME OR BUCK (MIN. GR. 3 & G=0.55)	NO. 12 X 1 1/2" SMS	1 3/8"	3/4"
MIN. 18 GA. 33 KSI METAL STUD	(2)12-14 SELF TAP/DRILLING SCREW	FULL	1/2"
MIN. 1/8" THK A36 STEEL	(2)12-14 SELF TAP/DRILLING SCREW	FULL	1/2"
MIN. 1/8" THK 6063-T5 ALUM.	(2)12-14 SELF TAP/DRILLING SCREW	FULL	1/2"
C-90 CMU/2500 PSI CONCRETE	(1) 1/4" CONCRETE SCREW	1 1/4"	2"
BTI BRACKET & ANGLE CLIP SCREWS			
MIN. 2X6 WOOD FRAME OR BUCK (MIN. GR. 3 & G=0.55)	NO. 8 X 1 1/2" SMS	1 1/8"	3/4"
MIN. 18 GA. 33 KSI METAL STUD	(2) 8-18 SELF TAP/DRILLING SCREW	FULL	1/2"
MIN. 1/8" THK A36 STEEL	(2) 8-18 SELF TAP/DRILLING SCREW	FULL	1/2"
MIN. 1/8" THK 6063-T5 ALUM.	(2) 8-18 SELF TAP/DRILLING SCREW	FULL	1/2"

(1) CONCRETE SCREWS SHALL BE ELCO OR ITW RAMSET/RED HEAD TAPCONS OR HILTI KWIK-CON II (HARDENED STEEL OR S.S.).
 (2) ALL SELF TAP/DRILLING SCREWS SHALL BE MIN. GR. 5

LOCK STRIKE REQUIREMENTS (TOP OF PANEL)

SASH WIDTH	QUANTITY PER PANEL
RECTANGULAR PANEL	
OVER 24"	2
LESS THAN 24"	1
ARCH TOP PANEL	
OVER 28"	3
15" TO 28"	2
LESS THAN 15"	1
ROUND TOP PANEL	
OVER 32"	4
20" TO 32"	3
12" TO 20"	2
LESS THAN 12"	1

LOCK STRIKE REQUIREMENTS (LOCK SIDE OF PANEL)

SASH HEIGHT	QUANTITY PER PANEL
ALL PANEL SHAPES	
OVER 77"	3
40" TO 77"	2
LESS THAN 40"	1

LOCK STRIKE REQUIREMENTS (BOTTOM OF PANEL)

SASH WIDTH	QUANTITY PER PANEL
ALL PANEL SHAPES	
OVER 32"	3
24" TO 32"	2
LESS THAN 24"	1

LOCK STRIKE REQUIREMENTS (HINGE SIDE OF TILT-TURN WINDOWS)

SASH HEIGHT	QUANTITY PER PANEL
ALL PANEL SHAPES	
OVER 79"	4
45" TO 79"	3
27" TO 45"	2
LESS THAN 27"	1

NOTE: WHEN WINDOW IS TILT-TURN, ONLY 2 HINGES ARE USED COMBINED WITH LOCK POINTS. WHEN WINDOW IS SWING ONLY, ONLY HINGES EXIST.

SASH WIDTH DIMENSIONS ARE APPROXIMATELY 2 1/2" LESS THAN THE FRAME WIDTH & SASH HEIGHT DIMENSIONS ARE APPROXIMATELY 3" LESS THAN THE FRAME HEIGHT

THE "SASH HEIGHT" IS CONSIDERED TO BE FULL SASH HEIGHT FOR RECTANGULAR UNITS OR DISTANCE FROM THE BASE OF SASH TO SASH SRINGLINE FOR SHAPED UNITS

HINGE REQUIREMENTS

SASH HEIGHT	QUANTITY PER PANEL
POT HINGES	
OVER 74"	5
51" TO 74"	4
27" TO 51"	3
LESS THAN 27"	2
SCREWED-IN HINGES	
OVER 74"	4
46" TO 74"	3
LESS THAN 46"	2
CONCEALED HINGES	
OVER 78"	5
54" TO 78"	4
29" TO 54"	3
LESS THAN 29"	2

HINGE REQUIREMENTS (TILT-TURN WINDOWS)

2 PER WINDOW (ALL SIZES OF ALL WINDOWS)

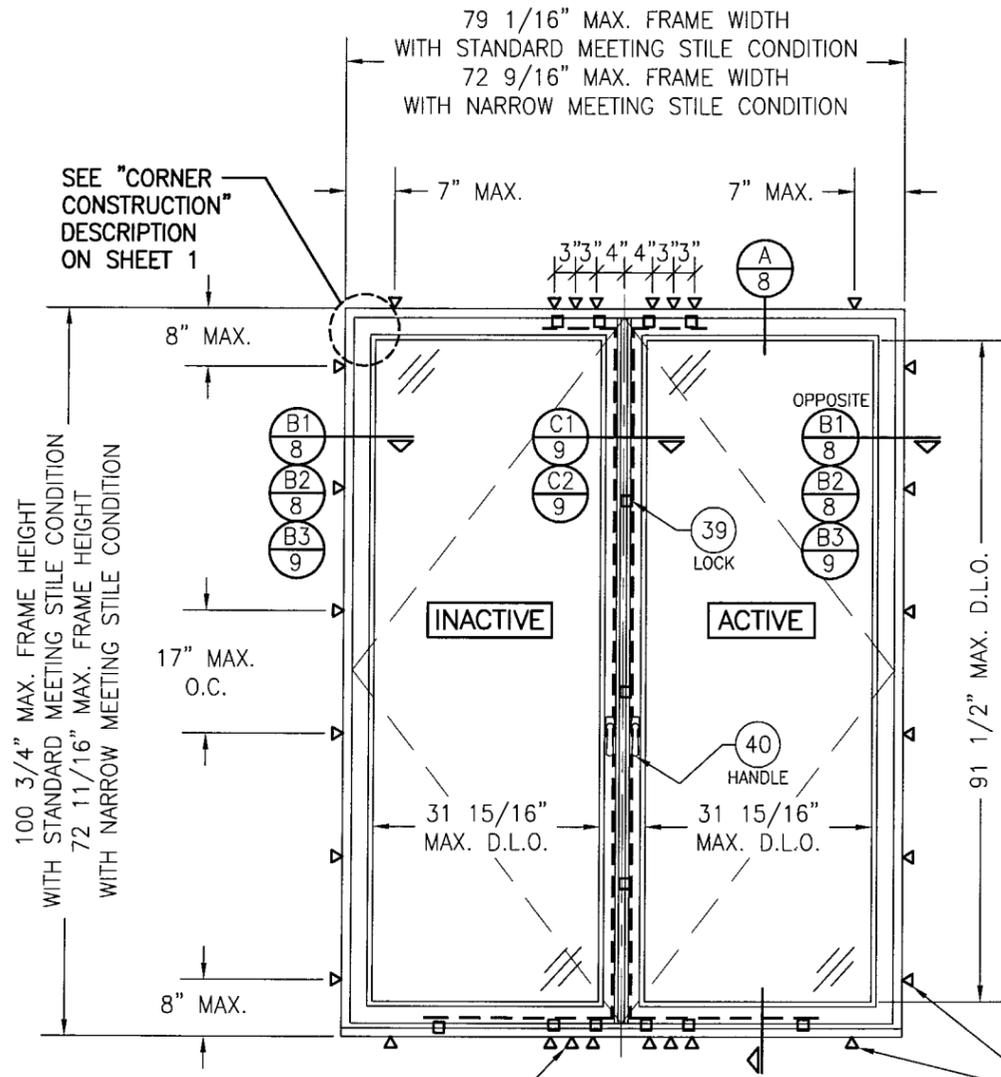
ALLOWABLE DESIGN PRESSURE (SINGLE & DOUBLE WINDOWS)

MAX. FRAME WIDTH (IN.)	MAX. FRAME HEIGHT (IN.)	ALLOWABLE PRESSURE	
		POSITIVE (PSF)	NEGATIVE (PSF)
SINGLE WINDOW			
100 3/4	51 1/8	70	70
76 11/16	35 15/16	70	(1) 85
DOUBLE WINDOW			
100 3/4	79 1/16	(2) 70	(2) 70
76 11/16	71 13/16	70	(1) 85

(1) HIGHER PRESSURE OF -85 PSF IS ONLY APPLICABLE WHEN GLASS OPTION 2 & STANDARD SIZE MEETING STILES ARE USED
 (2) WITH FULL SIZE SINGLE WINDOWS USING GLASS OPTION 4, ALLOWABLE PRESSURE MUST BE REDUCED TO +/-66 PSF. PRESSURE MAY BE INCREASED TO +/-70 PSF IF THE D.L.O. WIDTH IS DECREASED TO MAX. 39.5" OR THE D.L.O. HEIGHT IS DECREASED TO MAX. 87".

Approved as complying with the Florida Building Code
 Date 01/08/2009
 NOA# 08-0804.16
 Miami Dade Product Control Division
 By *Manuel Perez*

DRAWN BY: W.R.M.	CHECKED BY: W.W.S.
PLOT: 1=24	DATE: 04/03/08
DATE	BY
REVISION DESCRIPTION	
NO.	
IN-SWING IMPACT WOOD CASEMENT WINDOW MANUFACTURER TISCHLER UND SOHN (USA) LTD. SIX SUBURBAN AVENUE STAMFORD, CONNECTICUT 203-674-0600	
CONSULTANTS W. W. SCHAEFER ENGINEERING & CONSULTING, P.A. 8895 N. MILITARY TRAIL, SUITE C-204 PALM BEACH GARDENS, FL 33410 PHONE: 561-775-4902 FAX: 561-775-4903	
DRAWING TITLE NOV 18 2008 W. W. SCHAEFER, P.E. P.E. NO. 44135	
DRAWING NO.	REV.
1531	
SHEET NO.	
1	OF 14

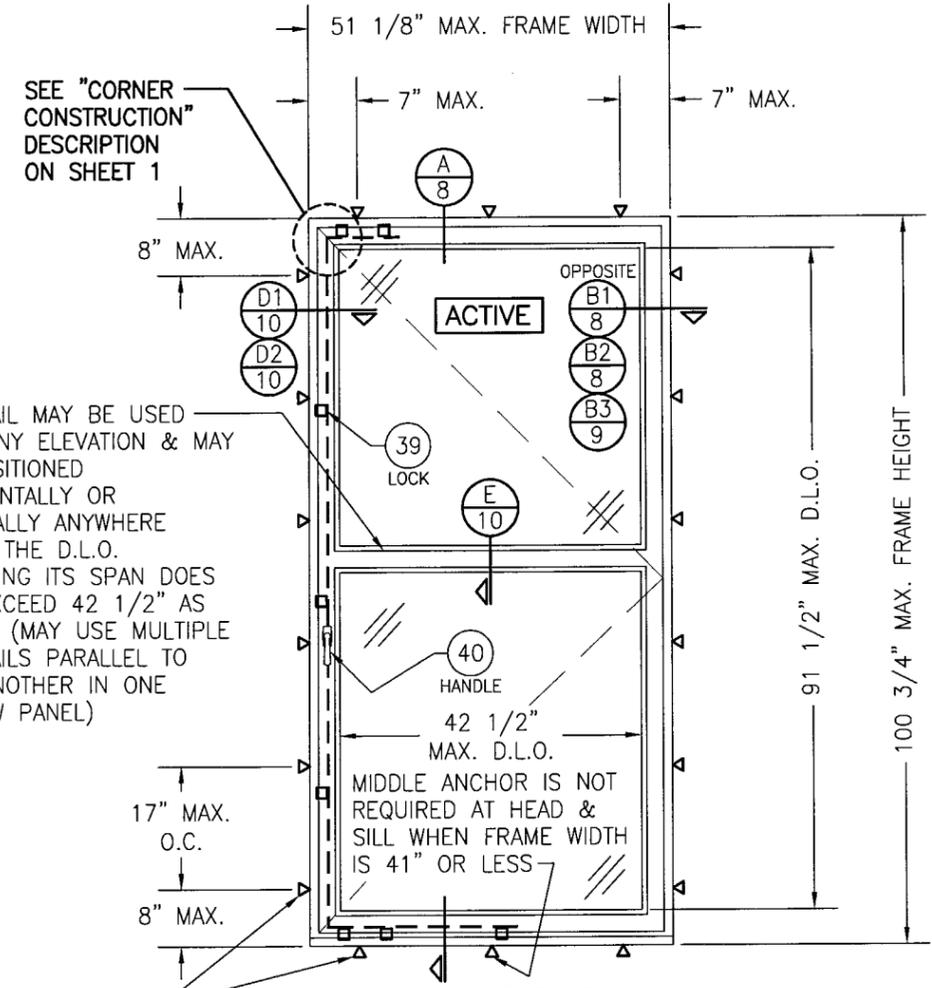


**INTERIOR ELEVATION:
DOUBLE RECTANGULAR CASEMENT WINDOWS
(TURN ONLY CONDITION)**
SCALE: 1/2" = 1'-0"

4 ANCHORS REQUIRED AT MEETING STILE ENDS WHEN WINDOW FRAME WIDTH IS 74" OR LESS OR WHEN FRAME HEIGHT IS 93" OR LESS; 6 ANCHORS REQUIRED OTHERWISE.

FRAME SHEAR SCREWS, INSTALLATION CLIPS, BTI BRACKETS OR ANGLE CLIPS WHERE SHOWN. SEE "FRAME ANCHOR REQUIREMENTS TABLE" ON SHEET 1 FOR REQUIREMENTS.

DUE TO HINGE CONDITION VARIATIONS, HINGES ARE NOT SHOWN IN ELEVATIONS, SEE SECTIONS & HINGE TABLES FOR HINGE REQUIREMENTS

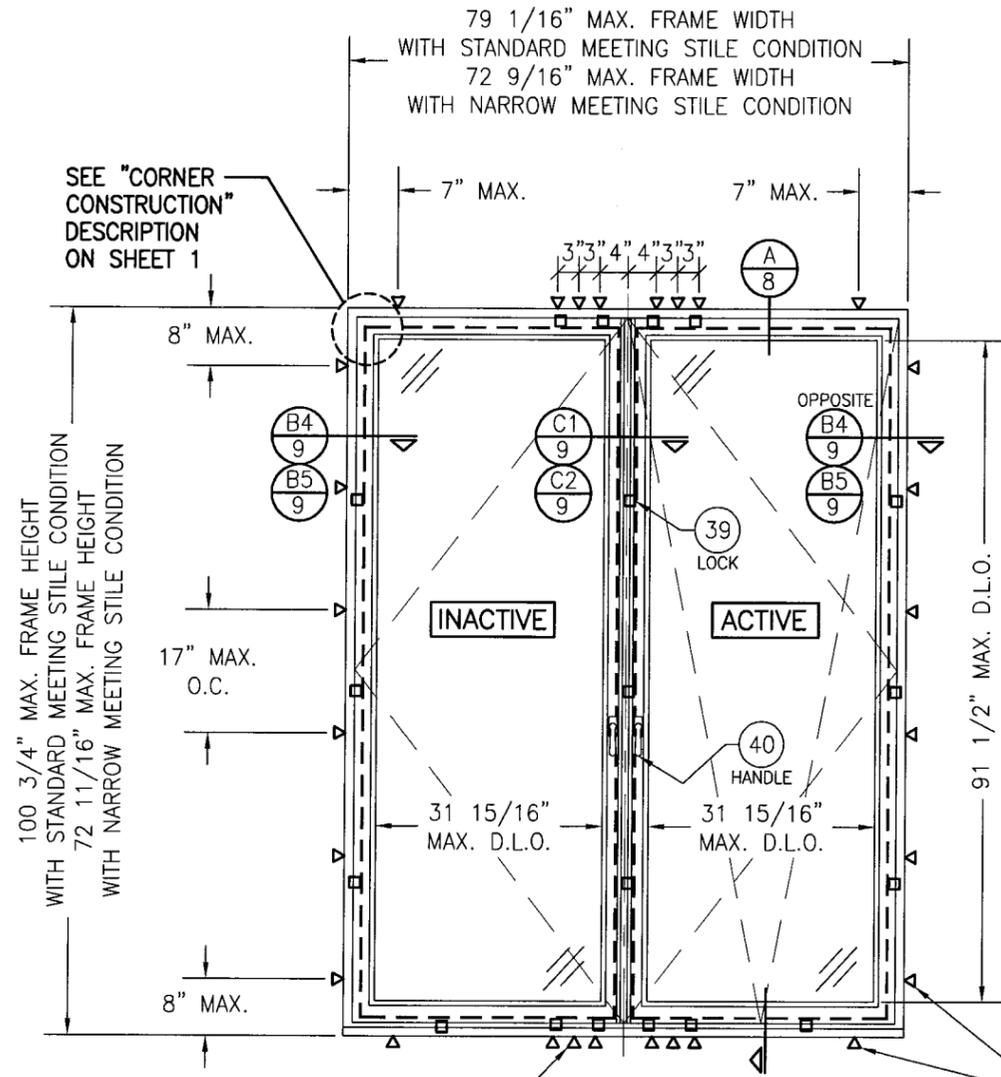


**INTERIOR ELEVATION:
SINGLE RECTANGULAR CASEMENT WINDOW
(TURN ONLY CONDITION)**
SCALE: 1/2" = 1'-0"
NOTE: WINDOW IS SHOWN WITH A MID-RAIL CONDITION. FULL LIGHT CONDITION ALSO APPLIES.

MID-RAIL MAY BE USED WITH ANY ELEVATION & MAY BE POSITIONED HORIZONTALLY OR VERTICALLY ANYWHERE WITHIN THE D.L.O. PROVIDING ITS SPAN DOES NOT EXCEED 42 1/2" AS SHOWN (MAY USE MULTIPLE MID-RAILS PARALLEL TO ONE ANOTHER IN ONE WINDOW PANEL)

DRAWN BY: W.R.M.	CHECKED BY: W.W.S.
PLOT: 1=24	DATE: 04/03/08
DATE	
BY	
REVISION DESCRIPTION	
NO.	
DRAWING TITLE IN-SWING IMPACT WOOD CASEMENT WINDOW	
MANUFACTURER TISCHLER UND SOHN (USA) LTD. SIX SUBURBAN AVENUE STAMFORD, CONNECTICUT 203-674-0600	
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CERTIFICATION	WAKREN W. SCHAEFER, P.E. P.E. NO. 44135
DRAWING NO. 1531	REV.
SHEET NO. 2	OF 14

Approved for compliance with the Florida Building Code
Date 01/08/2009
NO. 08-0804.16
Miami Dade Product Control
Division
By *Maurice Perez*

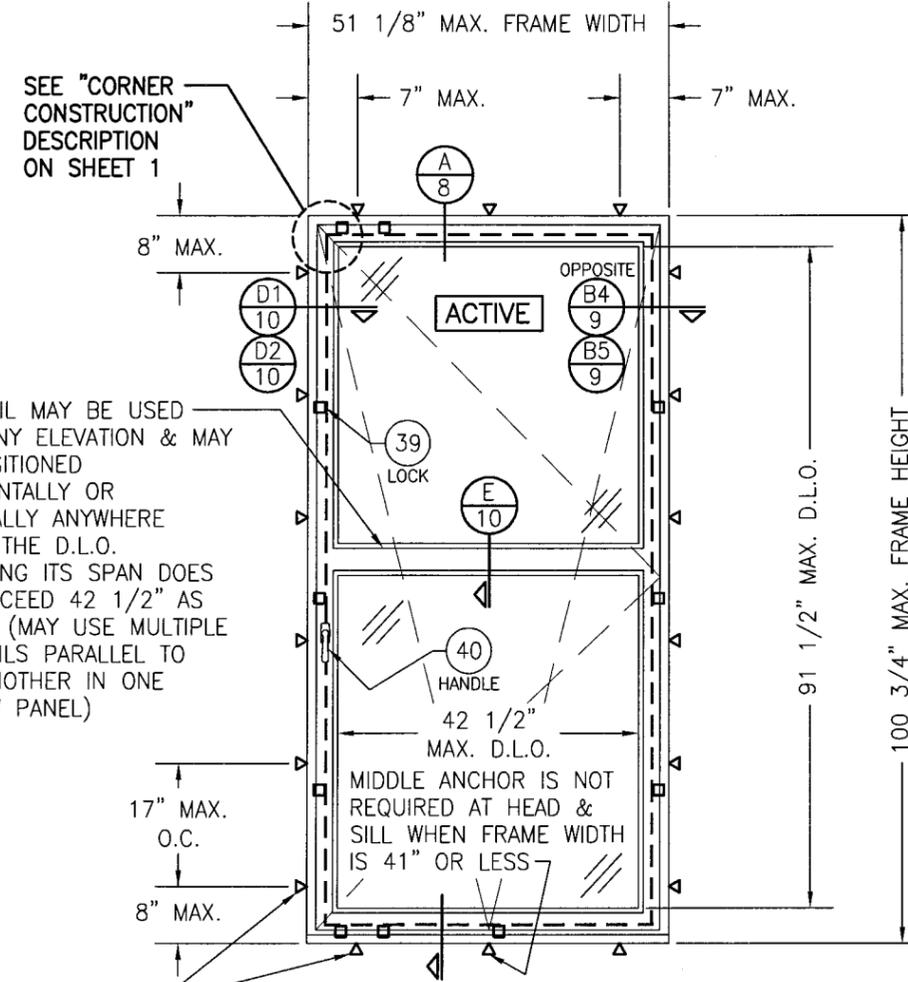


**INTERIOR ELEVATION;
DOUBLE RECTANGULAR CASEMENT WINDOWS
(TURN & TILT CONDITION)**
SCALE: 1/2" = 1'-0"

4 ANCHORS REQUIRED AT MEETING STILE ENDS WHEN WINDOW FRAME WIDTH IS 74" OR LESS OR WHEN FRAME HEIGHT IS 93" OR LESS; 6 ANCHORS REQUIRED OTHERWISE.

FRAME SHEAR SCREWS, INSTALLATION CLIPS, BTI BRACKETS OR ANGLE CLIPS WHERE SHOWN. SEE "FRAME ANCHOR REQUIREMENTS TABLE" ON SHEET 1 FOR REQUIREMENTS.

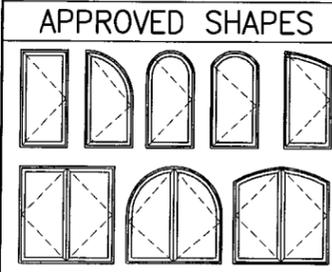
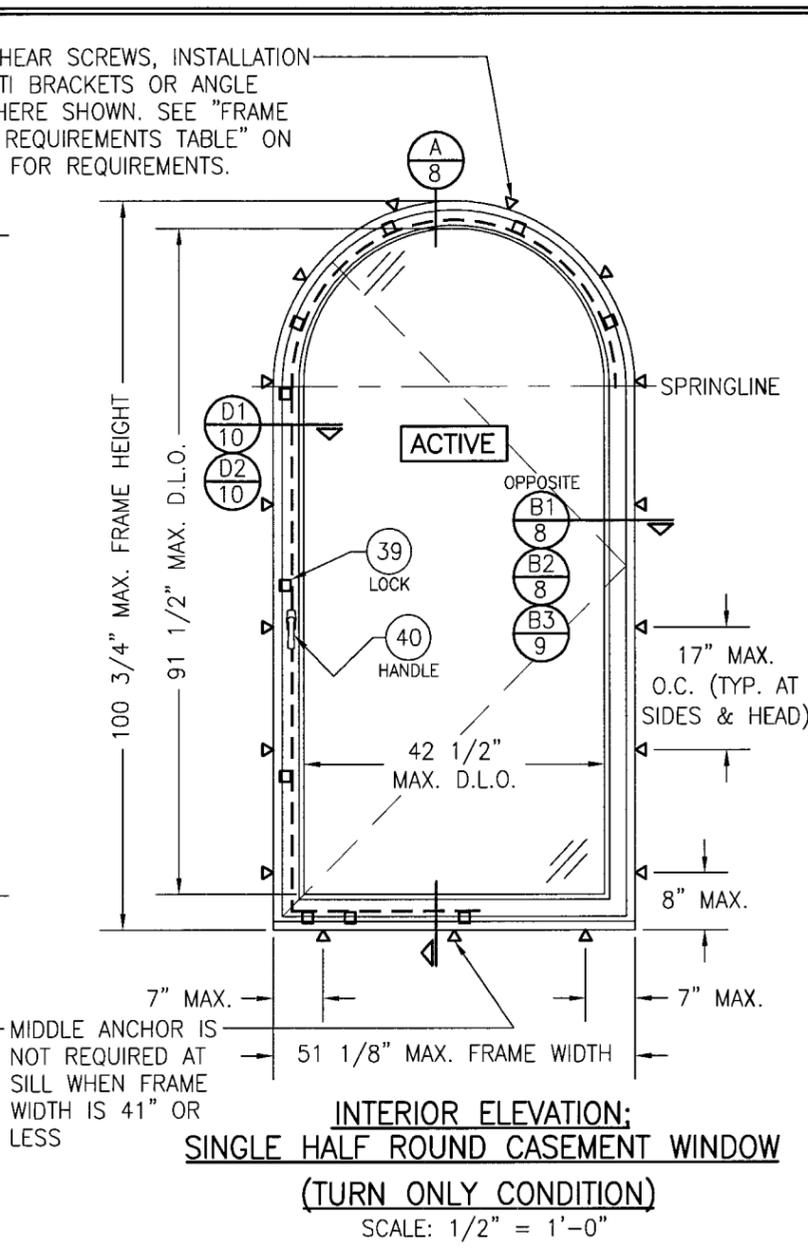
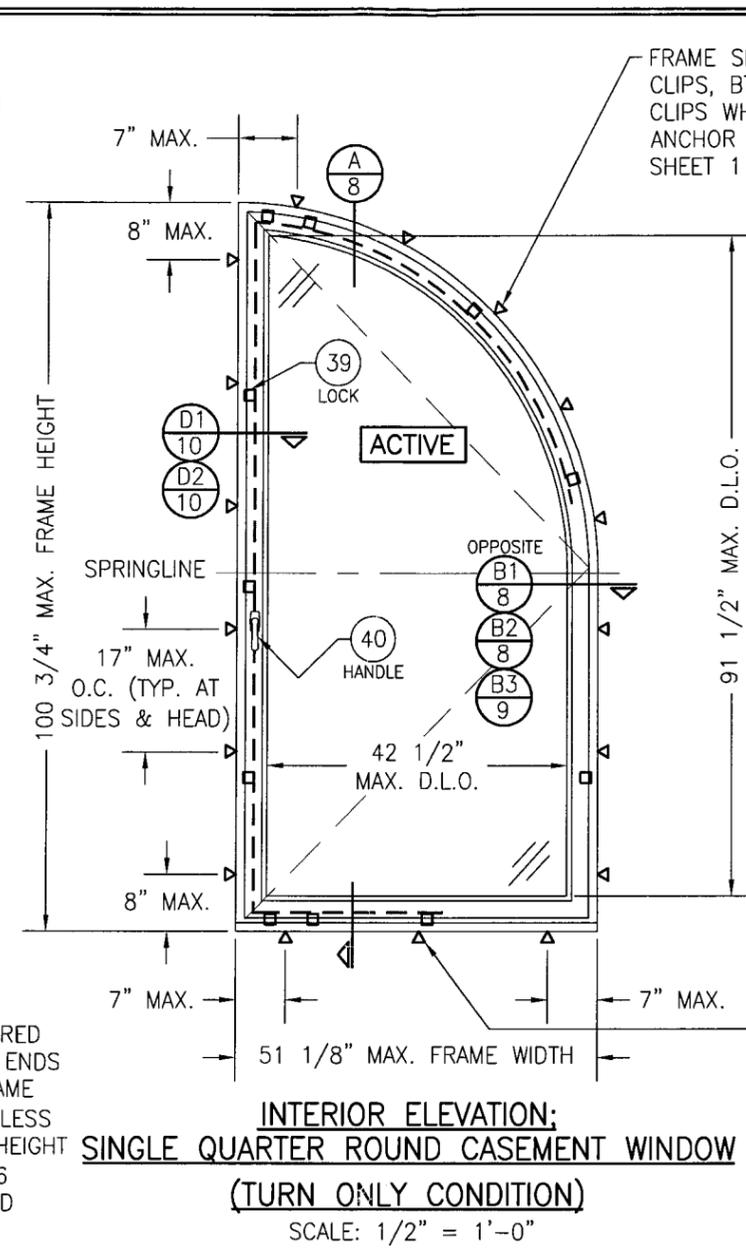
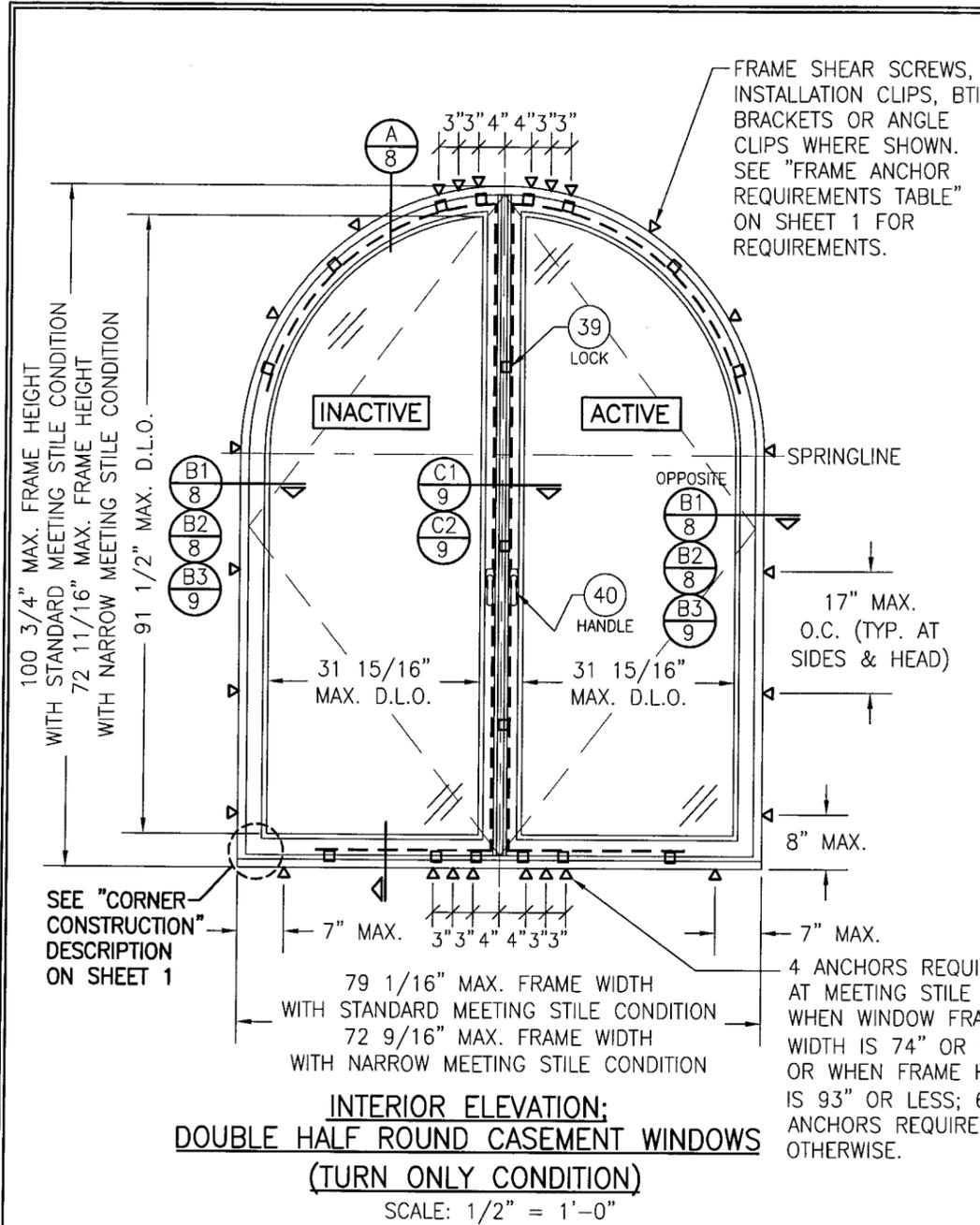
DUE TO HINGE CONDITION VARIATIONS, HINGES ARE NOT SHOWN IN ELEVATIONS, SEE SECTIONS & HINGE TABLES FOR HINGE REQUIREMENTS



**INTERIOR ELEVATION;
SINGLE RECTANGULAR CASEMENT WINDOW
(TURN & TILT CONDITION)**
SCALE: 1/2" = 1'-0"
NOTE: WINDOW IS SHOWN WITH A MID-RAIL CONDITION. FULL LIGHT CONDITION ALSO APPLIES.

Approved as complying with the Florida Building Code
Date 01/08/2009
NOAR 08-0804.16
Miami Dade Product Control
Division
By *Warren W. Schaeffer*

DRAWN BY: W.R.M.		CHECKED BY: W.W.S.	
PLOT: 1-24		DATE: 04/03/08	
NO.	REVISION DESCRIPTION	BY	DATE
DRAWING TITLE IN-SWING IMPACT WOOD CASEMENT WINDOW			
CONSULTANTS W. W. SCHAEFER ENGINEERING & CONSULTING, P.A.		MANUFACTURER TISCHLER UND SOHN (USA) LTD.	
8895 N. MILITARY TRAIL, SUITE C-204 PALM BEACH GARDENS, FL 33410 PHONE: 561-775-4902 FAX: 561-775-4903		SIX SUBURBAN AVENUE STAMFORD, CONNECTICUT 203-674-0600	
CERTIFICATION			
DRAWING NO.	REV.		
1531			
SHEET NO.			
3	OF 14		



NOTES:

- OTHER SHAPES MAY APPLY PROVIDING THEY ARE SIMILAR TO THOSE SHOWN & HAVE CORNER CONSTRUCTION AS DESCRIBED IN THIS DRAWING.
- ALL SHAPED UNITS MUST FIT INSCRIBED INTO THE ALLOWABLE RECTANGULAR UNITS & BE GOVERNED BY THE ALLOWABLE PRESSURE OF THE RESPECTIVE RECTANGULAR UNIT.

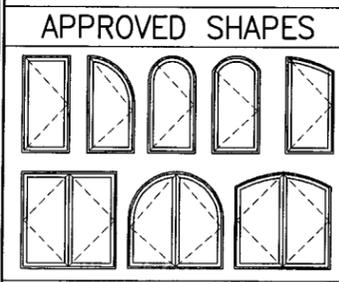
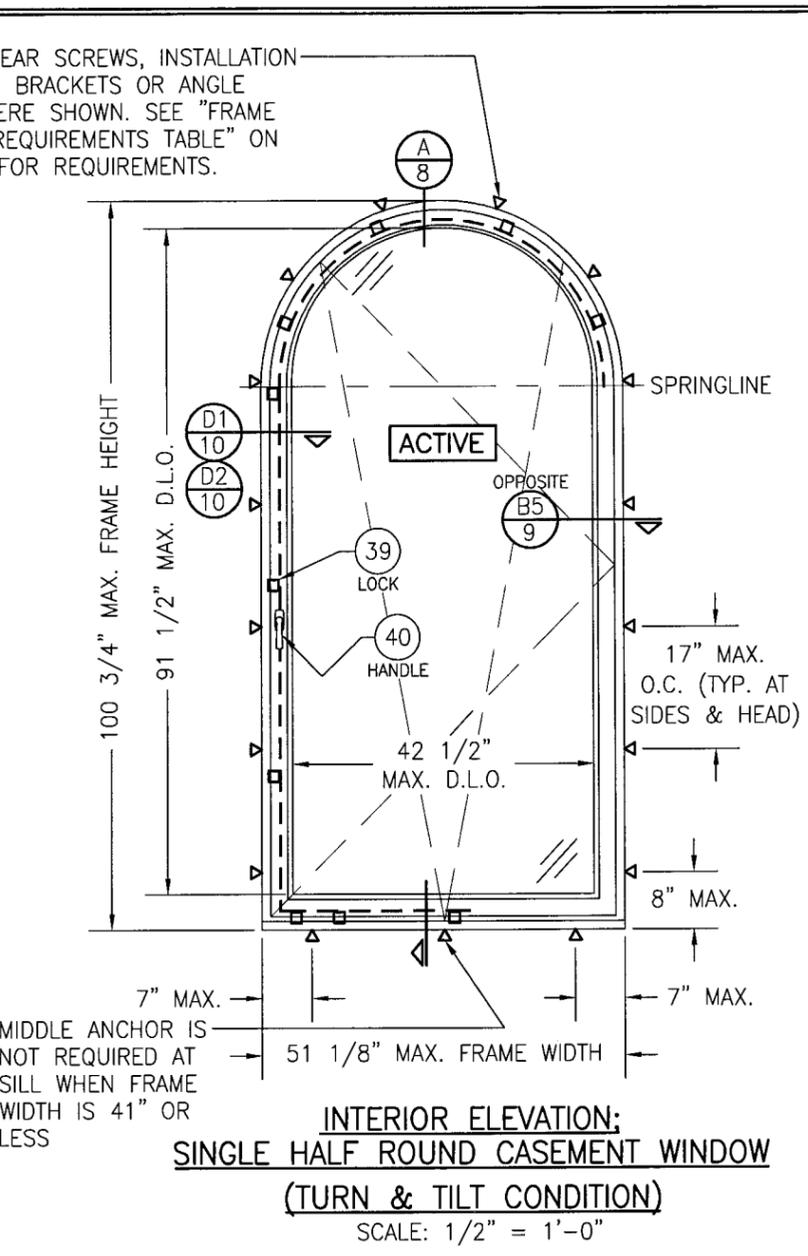
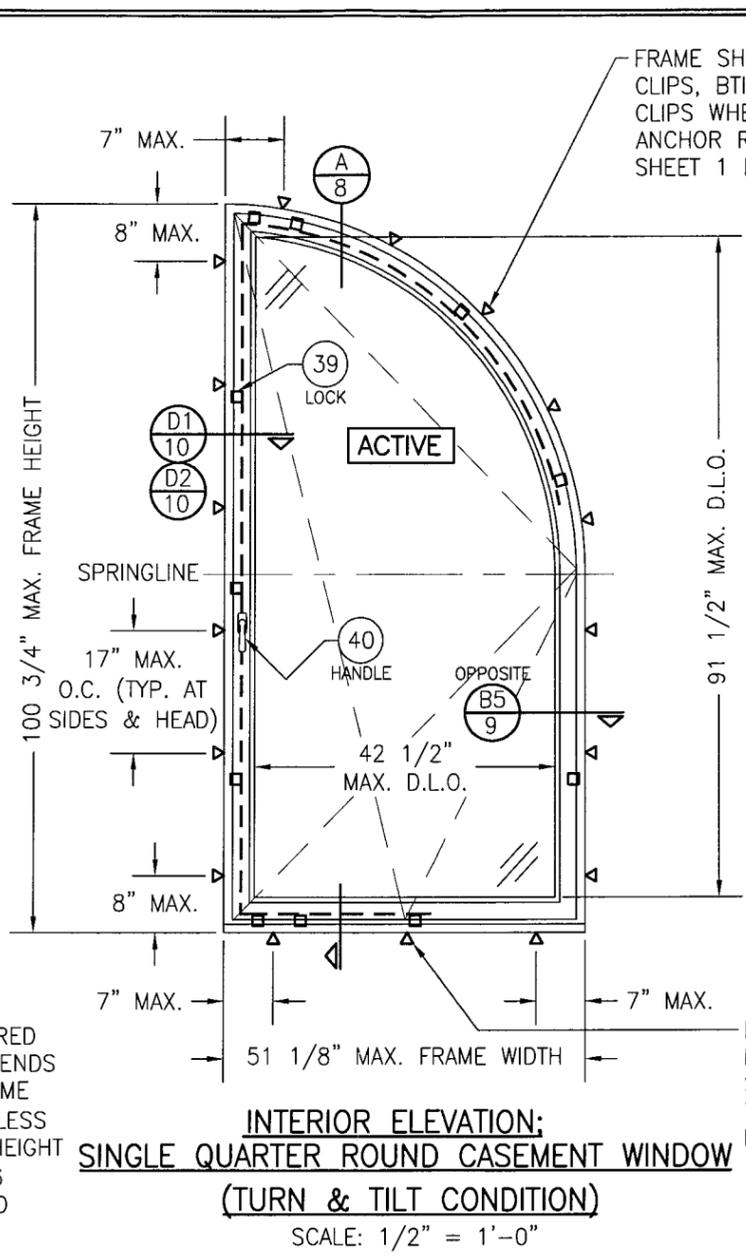
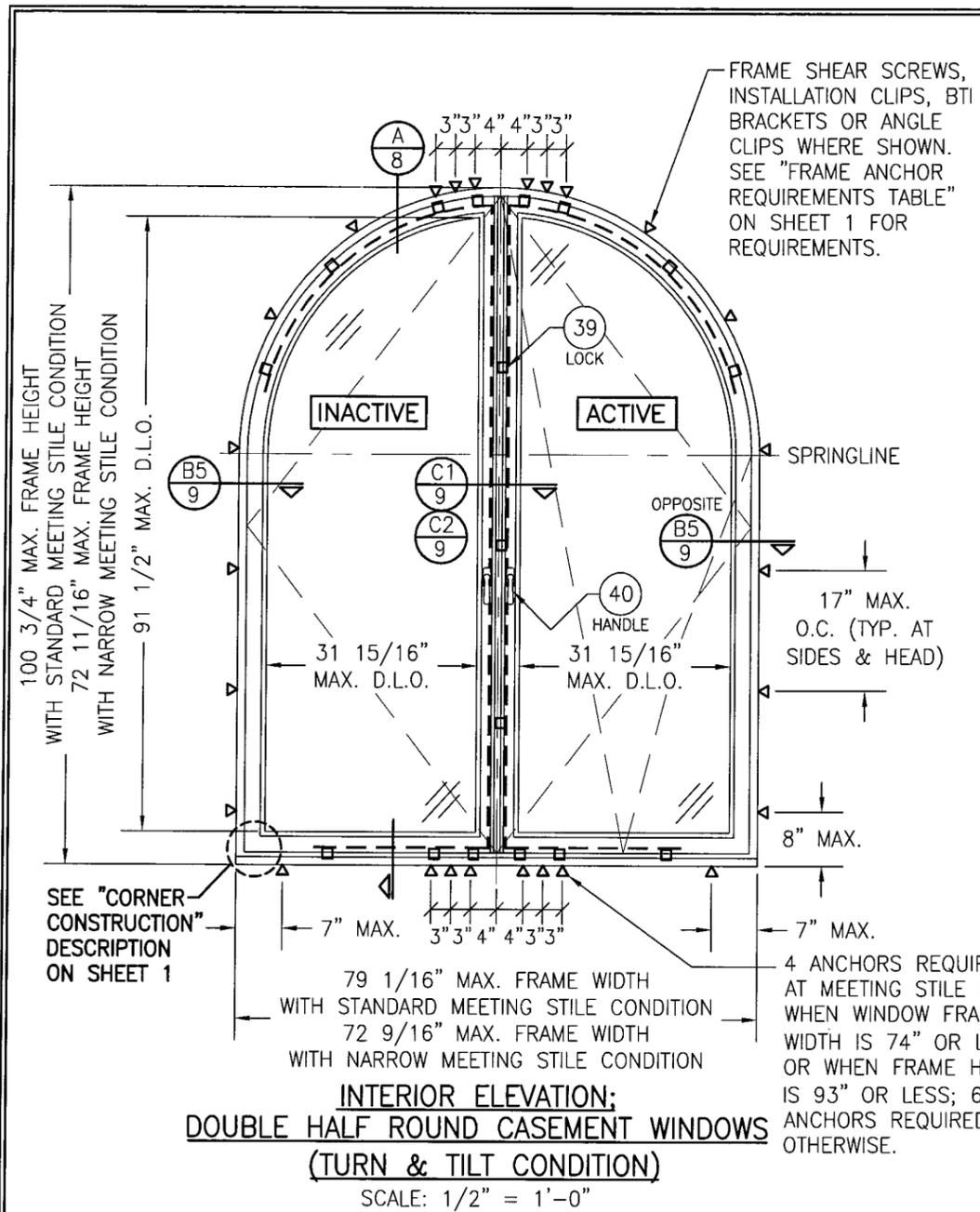
ALLOWABLE DESIGN PRESSURE
SEE PRESSURE TABLE ON SHEET 1

ANCHOR NOTE: ANCHOR SPACING AT THE HEAD OF ALL TYPES OF SHAPED WINDOWS MUST EQUAL THAT SPECIFIED AT THE SIDES (17" MAX. O.C.)

DUE TO HINGE CONDITION VARIATIONS, HINGES ARE NOT SHOWN IN ELEVATIONS, SEE SECTIONS & HINGE TABLES FOR HINGE REQUIREMENTS

Approved as complying with the
Florida Building Code
Date 01/08/2009
NOA# 08-0804.16
Miami Dade Product Control
Division
By *Warren W. Schaefer*

DRAWN BY: W.R.N.	CHECKED BY: W.W.S.
PLOT: 1=24	DATE: 04/03/08
DATE	BY
REVISION DESCRIPTION	NO.
DRAWING TITLE IN-SWING IMPACT WOOD CASEMENT WINDOW	
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CERTIFICATION NOV 18 2008	WARREN W. SCHAEFER, P.E. P.E. NO. 44135
DRAWING NO. 1531	REV.
SHEET NO. 4	OF 14



NOTES:

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- ALL SHAPED UNITS MUST FIT INSCRIBED INTO THE ALLOWABLE RECTANGULAR UNITS & BE GOVERNED BY THE ALLOWABLE PRESSURE OF THE RESPECTIVE RECTANGULAR UNIT.

ALLOWABLE DESIGN PRESSURE
SEE PRESSURE TABLE ON SHEET 1

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By: *Warren W. Schaeffer*

DRAWN BY: W.R.M.	CHECKED BY: W.W.S.
PLOT: 1-24	DATE: 04/03/08
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REVISION DESCRIPTION	
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DRAWING TITLE
IN-SWING IMPACT WOOD CASEMENT WINDOW

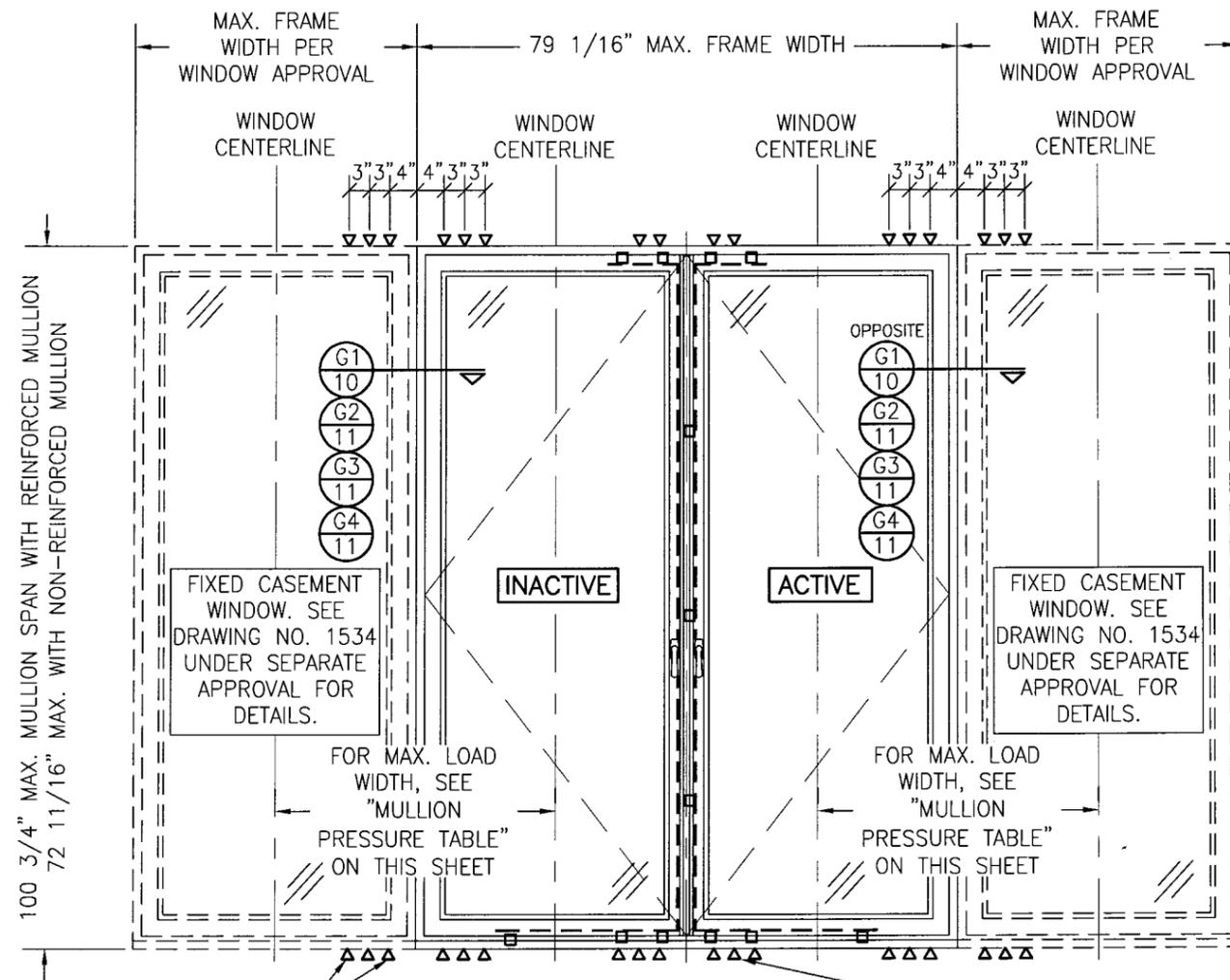
MANUFACTURER
TISCHLER UND SOHN (USA) LTD.
SIX SUBURBAN AVENUE
STAMFORD, CONNECTICUT
203-674-0600

CONSULTANTS
W. W. SCHAEFFER ENGINEERING & CONSULTING, P.A.
8895 N. MILITARY TRAIL, SUITE C-204
PALM BEACH GARDENS, FL 33410
PHONE: 561-775-4902 FAX: 561-775-4903

CERTIFICATION
NOV 18 2008
WARREN W. SCHAEFFER, P.E.
P.E. NO. 44135

DRAWING NO.
1531

REV.
SHEET NO.
5 OF 14



INTERIOR ELEVATION:
DOUBLE WINDOW UNIT WITH SIDELITES

SCALE: 1/2" = 1'-0"

OXO UNIT IS SHOWN. ALL OTHER FIXED/OPERABLE COMBINATIONS ALSO APPLY WITH THE MULLION CONDITIONS SHOWN.

SEE INDIVIDUAL WINDOW ELEVATIONS FOR FRAME ANCHOR REQUIREMENTS & POSITIONS AROUND WINDOWS

MULTIPLE UNIT NOTES:

1. FOR ALL DETAIL NOT SHOWN, INDIVIDUAL WINDOW ELEVATIONS.
2. THERE IS NO LIMIT ON THE NUMBER OF WINDOWS THAT MAY BE COMBINED IN ONE DIRECTION INTO ONE OPENING PROVIDING THE OPENING IS DESIGNED TO SUPPORT ALL LOADS TRANSFERRED FROM THE WINDOWS & THEIR MULLIONS.
3. ANY COMBINATION OF FIXED/OPERABLE WINDOWS IN ONE OPENING SHALL APPLY.
4. SHAPED WINDOWS ALSO APPLY TO SIDE MULLING (WHEN APPLICABLE) UNDER THE SAME RESTRICTIONS SHOWN.
5. MULLIONS MAY BE A 1-PIECE SECTION OR JAMB TO JAMB. SEE SECTIONS G1 THROUGH G4 FOR DETAIL.

ADDITIONAL FRAME SHEAR SCREWS, INSTALLATION CLIPS, BTI BRACKETS OR ANGLE CLIPS WHERE SHOWN AT MULLION ENDS. SEE "FRAME ANCHOR REQUIREMENTS TABLE" ON SHEET 1 FOR REQUIREMENTS. (SEE MULLION PRESSURE TABLE FOR REQUIRED QUANTITY OF ANCHORS AT MULLION ENDS)

Approved as complying with the Florida Building Code
Date: 01/08/2009
NO. 08-0804.16
Miami Dade Product Control
By: *Manuel Perez*

MULLION ALLOWABLE DESIGN PRESSURE

MAXIMUM MULLION SPAN (IN.)	MAXIMUM LOAD WIDTH (IN.)	ALLOWABLE PRESSURE (+/- PSF)					
		NON-REINFORCED		REINFORCED			
		4 OR 6 END ANCHORS		4 END ANCHORS		6 END ANCHORS	
		POS.	NEG.	POS.	NEG.	POS.	NEG.
101	51	N/A	N/A	46.5	46.5	53.8	53.8
	49	N/A	N/A	49.3	49.3	57.1	57.1
	43	N/A	N/A	56.2	56.2	65.1	65.1
	37	N/A	N/A	65.3	65.3	70.0	75.2
	31	N/A	N/A	70.0	78.0	70.0	85.0
96	51	N/A	N/A	48.9	48.9	56.7	56.7
	49	N/A	N/A	51.9	51.9	60.1	60.1
	43	N/A	N/A	59.2	59.2	68.5	68.5
	37	N/A	N/A	68.8	68.8	70.0	79.6
	25	N/A	N/A	70.0	85.0	70.0	85.0
84	51	N/A	N/A	55.9	55.9	64.7	64.7
	49	N/A	N/A	59.3	59.3	68.7	68.7
	43	N/A	N/A	67.6	67.6	70.0	78.3
	37	N/A	N/A	70.0	78.6	70.0	85.0
77	51	N/A	N/A	61.0	61.0	70.0	70.6
	49	N/A	N/A	64.7	64.7	70.0	75.0
	43	N/A	N/A	70.0	73.8	70.0	85.0
72 3/4	51	54.7	54.7	64.6	64.6	70.0	74.8
	49	56.7	56.7	68.5	68.5	70.0	79.3
	43	62.0	62.0	70.0	78.1	70.0	85.0
	37	70.0	70.0	70.0	85.0	70.0	85.0
	31	70.0	80.7	70.0	85.0	70.0	85.0
67	51	66.9	66.9	70.0	70.1	70.0	81.2
	49	69.0	69.0	70.0	74.4	70.0	85.0
	43	70.0	74.9	70.0	84.8	70.0	85.0
	37	70.0	83.7	70.0	85.0	70.0	85.0
	31	70.0	85.0	70.0	85.0	70.0	85.0
61	51	70.0	77.0	70.0	77.0	70.0	85.0
	49	70.0	81.7	70.0	81.7	70.0	85.0
	43	70.0	85.0	70.0	85.0	70.0	85.0
55	51	70.0	85.0	70.0	85.0	70.0	85.0

NOTES:

1. LOAD WIDTH IS THE DISTANCE BETWEEN WINDOW CENTERLINES.
2. ALLOWABLE UNIT PRESSURE SHALL BE THE LESSER OF THE PRESSURES SHOWN IN THIS TABLE & THOSE SPECIFIED FOR THE INDIVIDUAL WINDOW.
3. "N/A" DESIGNATES A SIZE NOT APPLICABLE TO THAT REINFORCEMENT CONDITION.
4. SIZE VALUES IN TABLE ARE +/- 1/2"

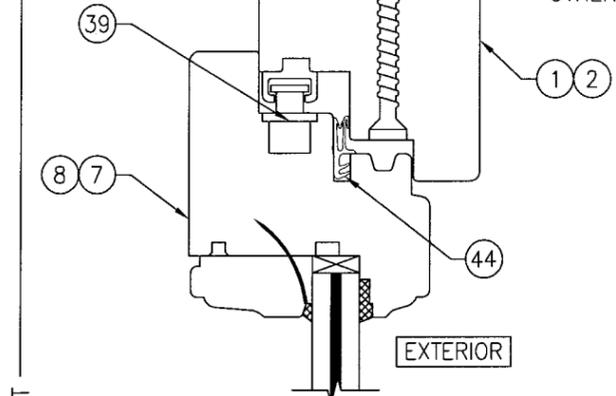
DRAWN BY: W.R.M.	CHECKED BY: W.W.S.
PLOT: 1=24	DATE: 04/03/08
DATE	BY
REVISION DESCRIPTION	NO.
IN-SWING IMPACT WOOD CASEMENT WINDOW MANUFACTURER: TISCHLER UND SOHN (USA) LTD. SIX SUBURBAN AVENUE STAMFORD, CONNECTICUT 203-674-0600	
CONSULTANTS: W. W. SCHAEFER ENGINEERING & CONSULTING, P.A. 8895 N. MILITARY TRAIL, SUITE C-204 PALM BEACH GARDENS, FL 33410 PHONE: 561-775-4902 FAX: 561-775-4903	
CERTIFICATION NOV 18 2008 WARREN W. SCHAEFER, P.E. P.E. NO. 44135	
DRAWING NO. 1531	REV.
SHEET NO. 7 OF 14	

SUBSTRATE BY OTHERS PER FRAME ANCHOR REQUIREMENTS TABLE

FRAME ANCHOR PER ELEVATIONS

3/8" MAX. SHIM AT EACH ANCHOR

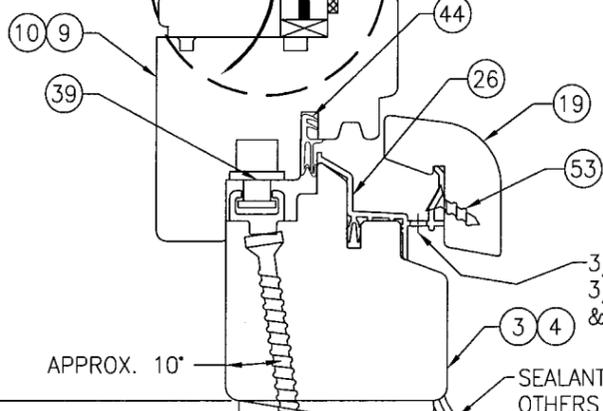
SEALANT BY OTHERS



EXTERIOR

FRAME HEIGHT

SEE GLAZING DETAILS ON SHEET 11



3/16" X 1" SLOT
3/16" FROM CORNERS
& 2 1/4" O.C.

APPROX. 10"

SEALANT BY OTHERS

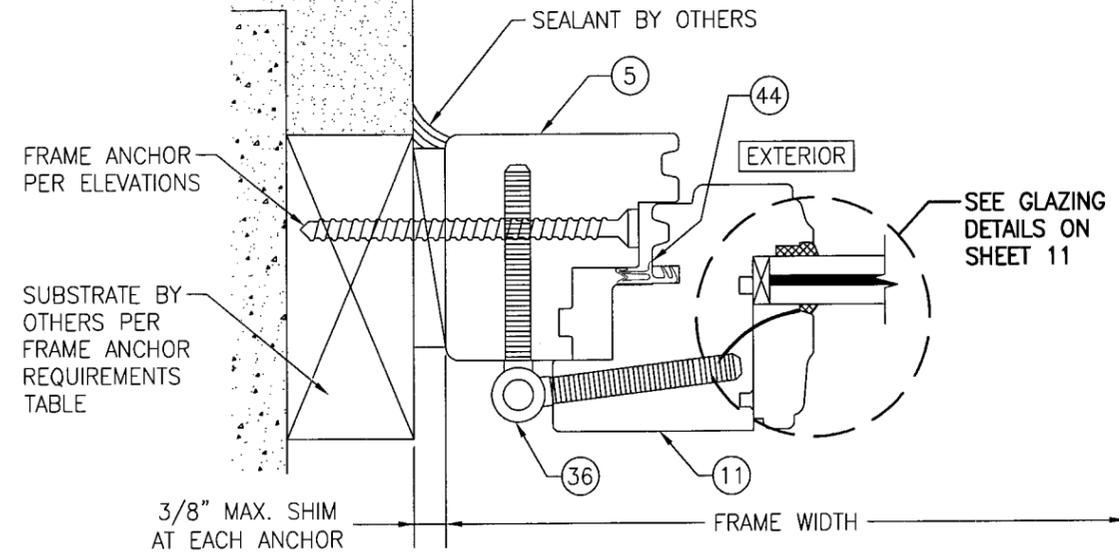
3/8" MAX. SHIM AT EACH ANCHOR

SUBSTRATE BY OTHERS PER FRAME ANCHOR REQUIREMENTS TABLE

FRAME ANCHOR PER ELEVATIONS

SECTION A
SCALE: 1/2 FULL

FRAME SHEAR SCREW INSTALLATION SHOWN. SEE OPTIONAL DETAILS FOR OTHER INSTALLATION CONDITIONS.



SEALANT BY OTHERS

FRAME ANCHOR PER ELEVATIONS

SUBSTRATE BY OTHERS PER FRAME ANCHOR REQUIREMENTS TABLE

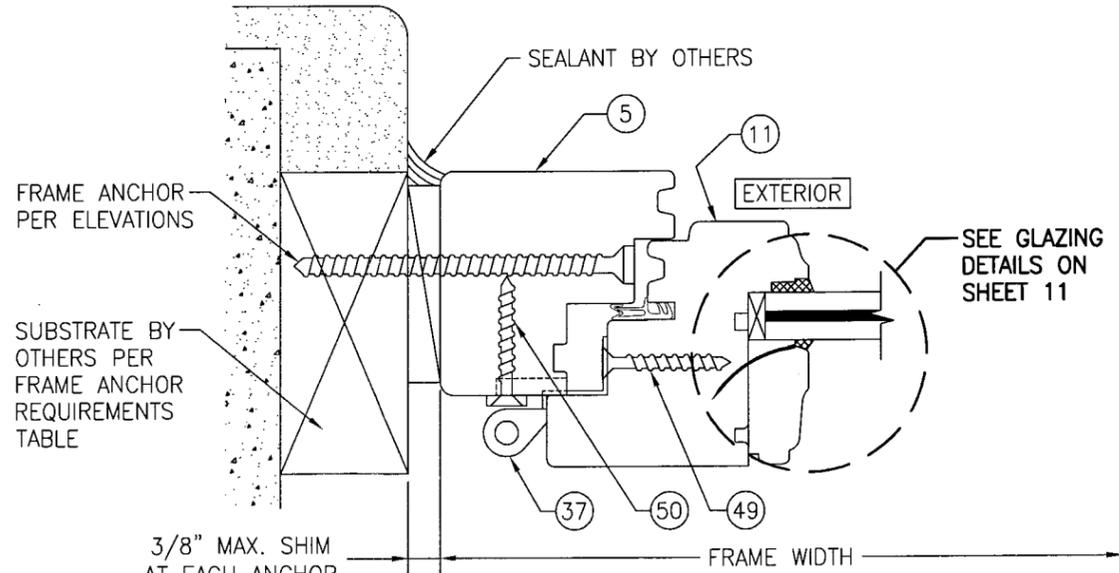
3/8" MAX. SHIM AT EACH ANCHOR

FRAME WIDTH

SEE GLAZING DETAILS ON SHEET 11

SECTION B1
SCALE: 1/2 FULL

FRAME SHEAR SCREW INSTALLATION SHOWN. SEE OPTIONAL DETAILS FOR OTHER INSTALLATION CONDITIONS.



SEALANT BY OTHERS

FRAME ANCHOR PER ELEVATIONS

SUBSTRATE BY OTHERS PER FRAME ANCHOR REQUIREMENTS TABLE

3/8" MAX. SHIM AT EACH ANCHOR

FRAME WIDTH

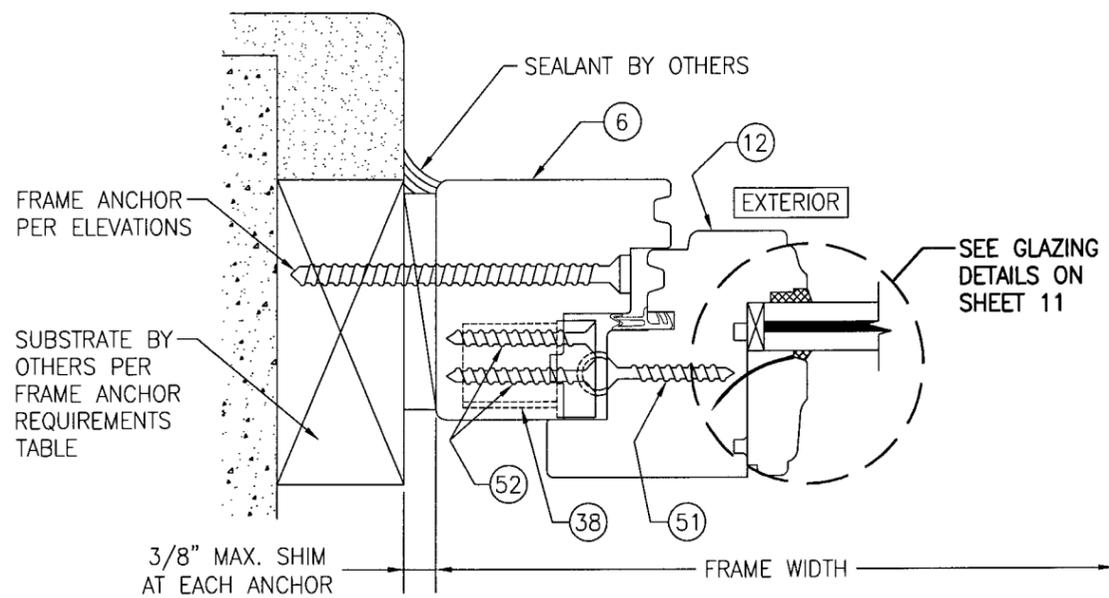
SEE GLAZING DETAILS ON SHEET 11

SECTION B2
SCALE: 1/2 FULL

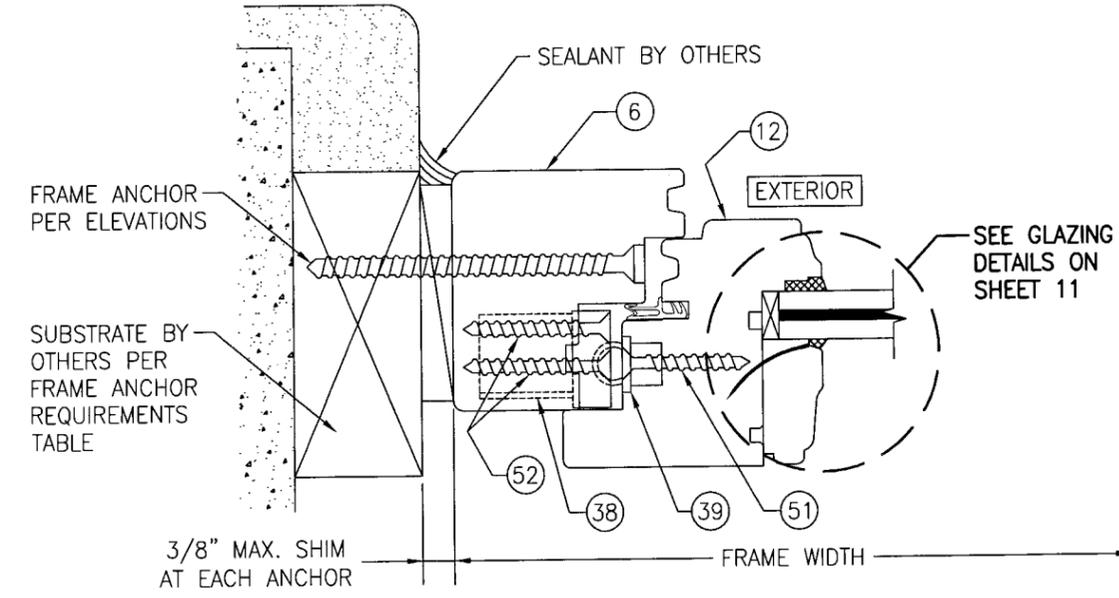
FRAME SHEAR SCREW INSTALLATION SHOWN. SEE OPTIONAL DETAILS FOR OTHER INSTALLATION CONDITIONS. (FOR DETAIL NOT SHOWN, SEE SECTION B1/8)

Approved as complying with the Florida Building Code
Date 01/08/2009
NOA# 08-0804.16
Miami Dade Product Control
By *Manuel Piza*

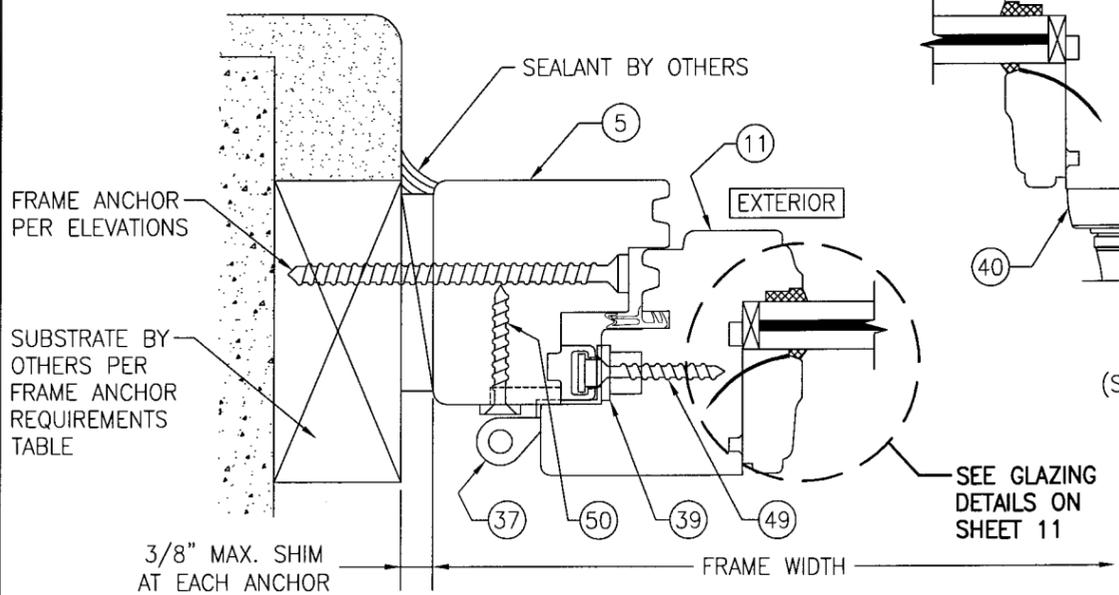
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PLOT: 1=2		DATE: 04/03/08	
DATE	BY	REVISION DESCRIPTION	NO.
DRAWING TITLE IN-SWING IMPACT WOOD CASEMENT WINDOW			
CONSULTANTS W. W. SCHAEFER ENGINEERING & CONSULTING, P.A.		MANUFACTURER TISCHLER UND SOHN (USA) LTD.	
8895 N. MILITARY TRAIL, SUITE C-204 PALM BEACH GARDENS, FL 33410 PHONE: 561-775-4902 FAX: 561-775-4903		SIX SUBURBAN AVENUE STAMFORD, CONNECTICUT 203-674-0600	
CERTIFICATION NOV 18 2008	DRAWING NO. 1531		
WARREN W. SCHAEFER P.E. P.E. NO. 44135	REV. SHEET NO. 8 OF 14		



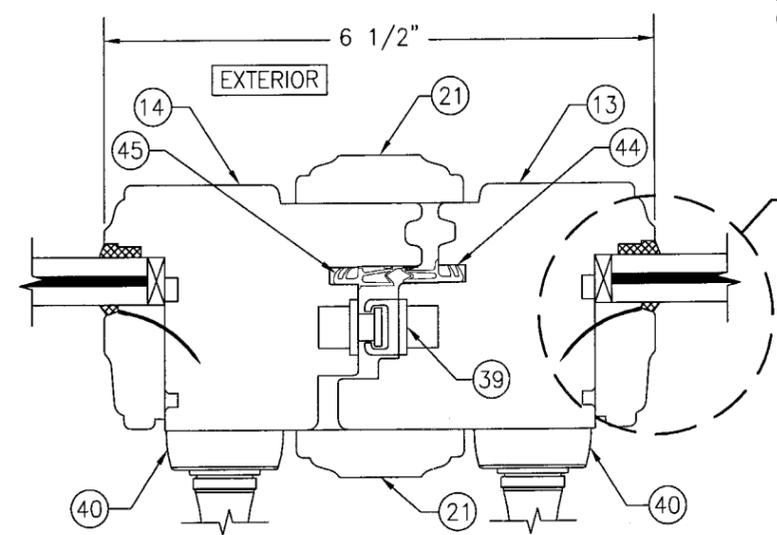
SECTION B3
 SCALE: 1/2 FULL
 (CONCEALED HINGE; TURN ONLY CONDITION)
 FRAME SHEAR SCREW INSTALLATION SHOWN. SEE
 OPTIONAL DETAILS FOR OTHER INSTALLATION CONDITIONS.
 (FOR DETAIL NOT SHOWN, SEE SECTION B1/8)



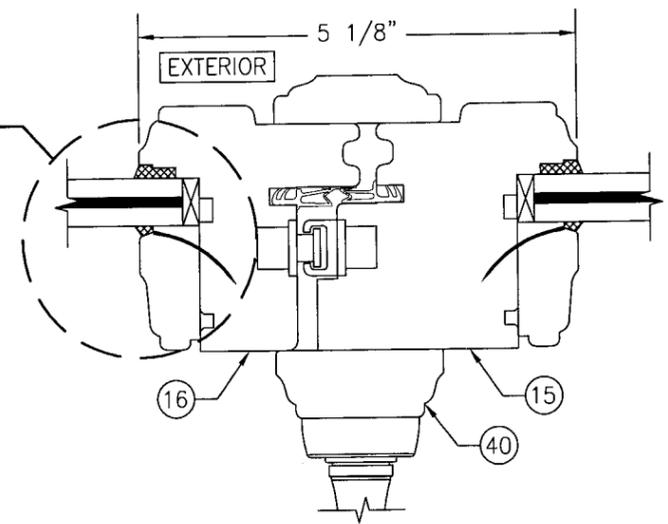
SECTION B4
 SCALE: 1/2 FULL
 (CONCEALED HINGE; TILT CONDITION)
 FRAME SHEAR SCREW INSTALLATION SHOWN. SEE
 OPTIONAL DETAILS FOR OTHER INSTALLATION CONDITIONS.
 (FOR DETAIL NOT SHOWN, SEE SECTION B1/8)



SECTION B5
 SCALE: 1/2 FULL
 (POT HINGE; TILT CONDITION)
 FRAME SHEAR SCREW INSTALLATION SHOWN. SEE
 OPTIONAL DETAILS FOR OTHER INSTALLATION CONDITIONS.
 (FOR DETAIL NOT SHOWN, SEE SECTION B1/8)



SECTION C1
 SCALE: 1/2 FULL
 (STANDARD MEETING STILE CONDITION)



SECTION C2
 SCALE: 1/2 FULL
 (NARROW MEETING STILE CONDITION)
 (FOR DETAIL NOT SHOWN, SEE SECTION C1/9)

DRAWN BY: W.R.M.	CHECKED BY: W.W.S.
PLOT: 1=2	DATE: 04/03/08
DATE	
BY	
REVISION DESCRIPTION	
NO.	

DRAWING TITLE
 IN-SWING IMPACT WOOD CASEMENT WINDOW

MANUFACTURER
 TISCHLER UND SOHN (USA) LTD.
 SIX SUBURBAN AVENUE
 STAMFORD, CONNECTICUT
 203-674-0600

CONSULTANTS
 W. W. SCHAEFER ENGINEERING
 & CONSULTING, P.A.
 8895 N. MILITARY TRAIL, SUITE C-204
 PALM BEACH GARDENS, FL 33410
 PHONE: 561-775-4902 FAX: 561-775-4903

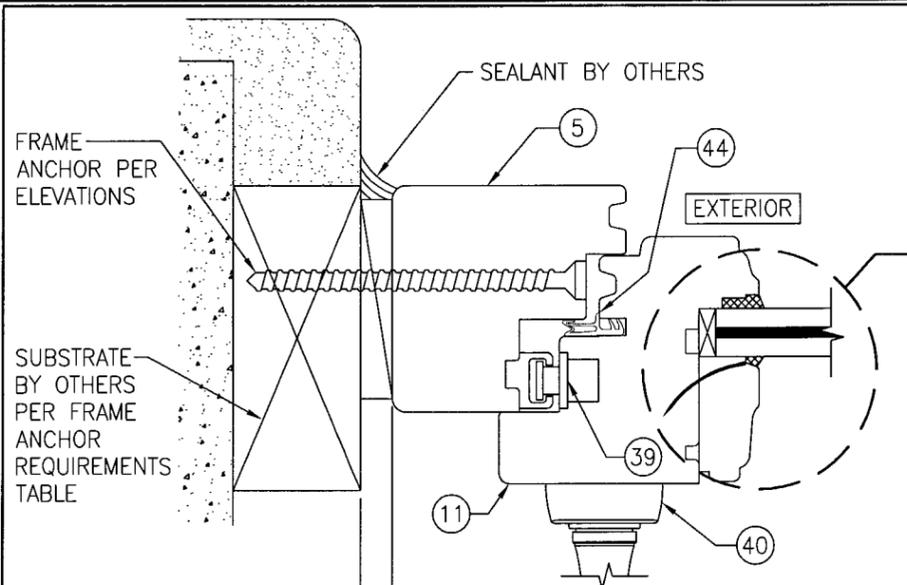
CERTIFICATION
 NOV 18 2008

WARREN W. SCHAEFER, P.E.
 P.E. NO. 44135

DRAWING NO.
 1531

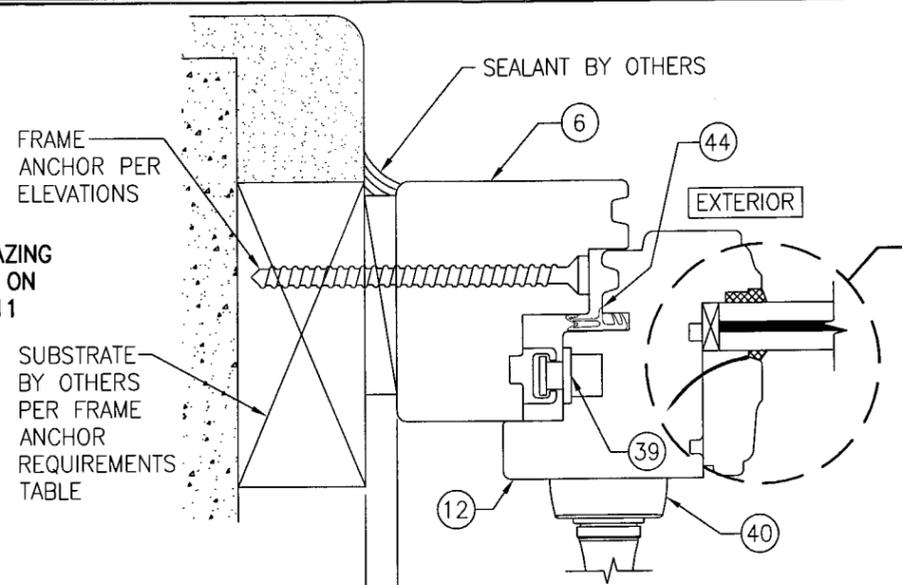
SHEET NO.
 9 OF 14

Approved as complying with the
 Florida Building Code
 Date 01/08/2009
 NOA# 06-0804.16
 Miami Dade Product Control
 Division
 By *Manuel Perez*



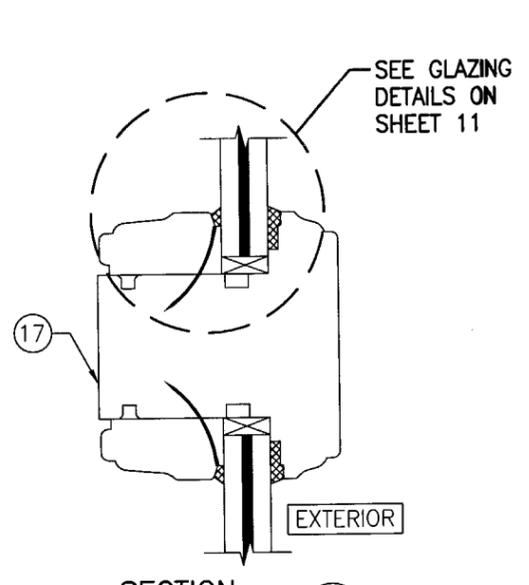
3/8" MAX. SHIM AT EACH ANCHOR
 SECTION D1
 SCALE: 1/2 FULL 10

FRAME SHEAR SCREW INSTALLATION SHOWN. SEE OPTIONAL DETAILS FOR OTHER INSTALLATION CONDITIONS.

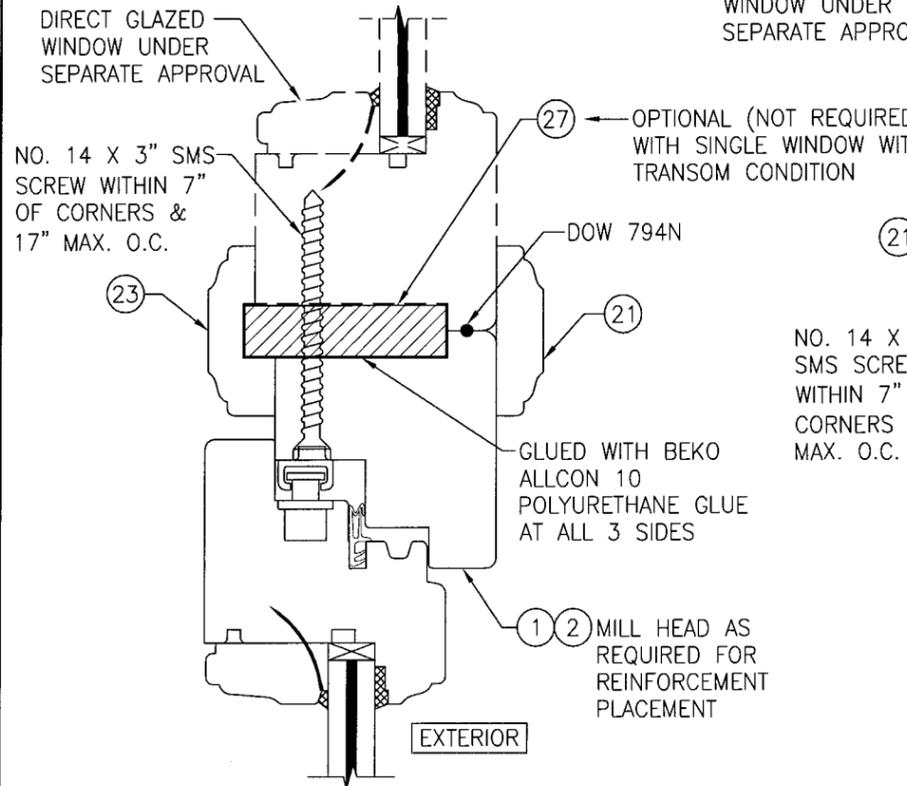


3/8" MAX. SHIM AT EACH ANCHOR
 SECTION D2
 SCALE: 1/2 FULL 10

FRAME SHEAR SCREW INSTALLATION SHOWN. SEE OPTIONAL DETAILS FOR OTHER INSTALLATION CONDITIONS.

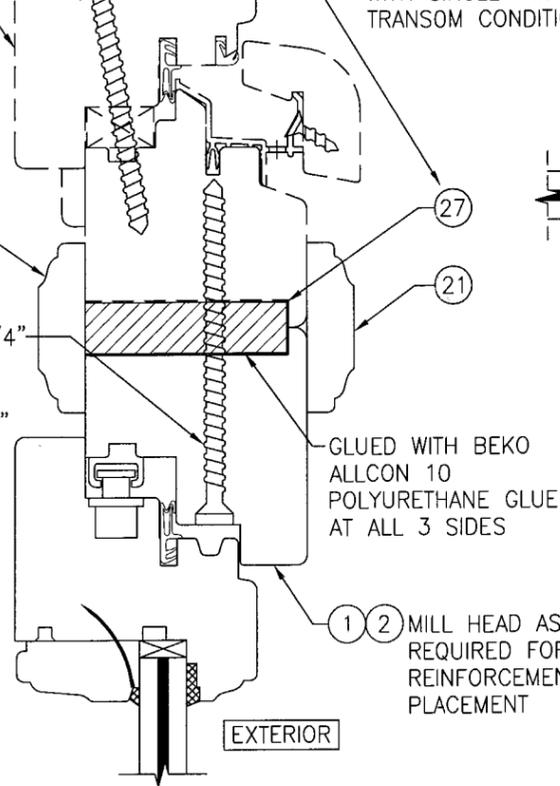


SECTION E
 SCALE: 1/2 FULL 10



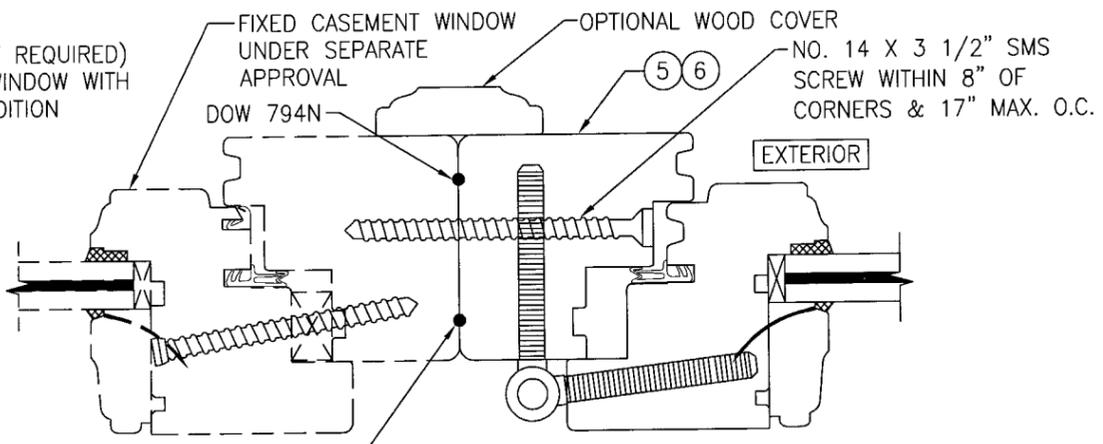
SECTION F1
 SCALE: 1/2 FULL 10

(FOR DETAIL NOT SHOWN, SEE OTHER SECTIONS)



SECTION F2
 SCALE: 1/2 FULL 10

(FOR DETAIL NOT SHOWN, SEE OTHER SECTIONS)



SECTION G1
 SCALE: 1/2 FULL 10

(NON-REINFORCED MULLION)
 (FOR DETAIL NOT SHOWN, SEE OTHER SECTIONS)
 (SCREWED IN HINGE CONDITION SHOWN; CONCEALED & POT HINGE CONDITIONS ALSO APPLY)

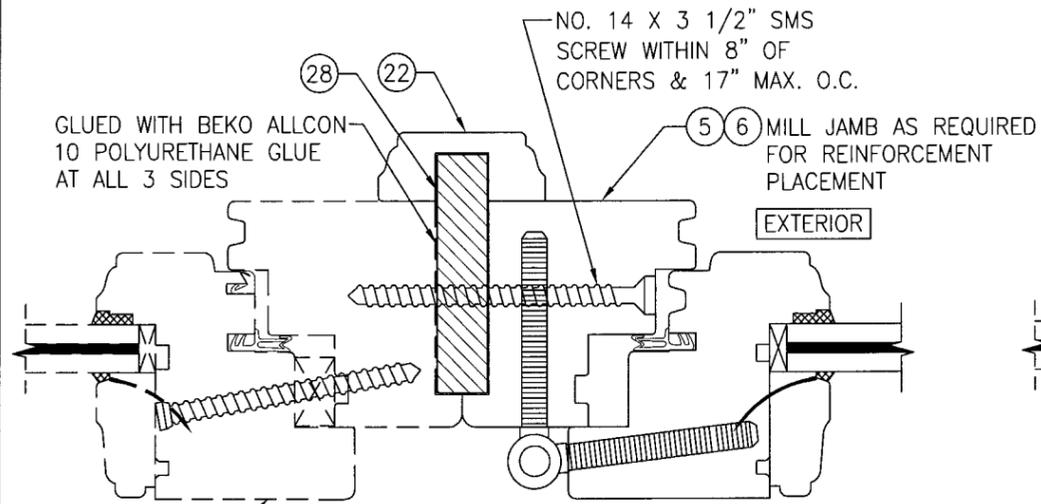
MULLION SECTION NOTE
 (APPLICABLE TO SECTIONS G1-G4)
 SECTIONS SHOW FIXED MULLION TO OPERABLE. OPERABLE TO OPERABLE IS JOINED THE SAME.

Approved as complying with the Florida Building Code
 Date 01/08/2009
 NOA# 08-0804.16
 Miami Dade Product Control Division
 By *Warren W. Schaefer*

NO.	REVISION DESCRIPTION	DATE	BY
1=2			

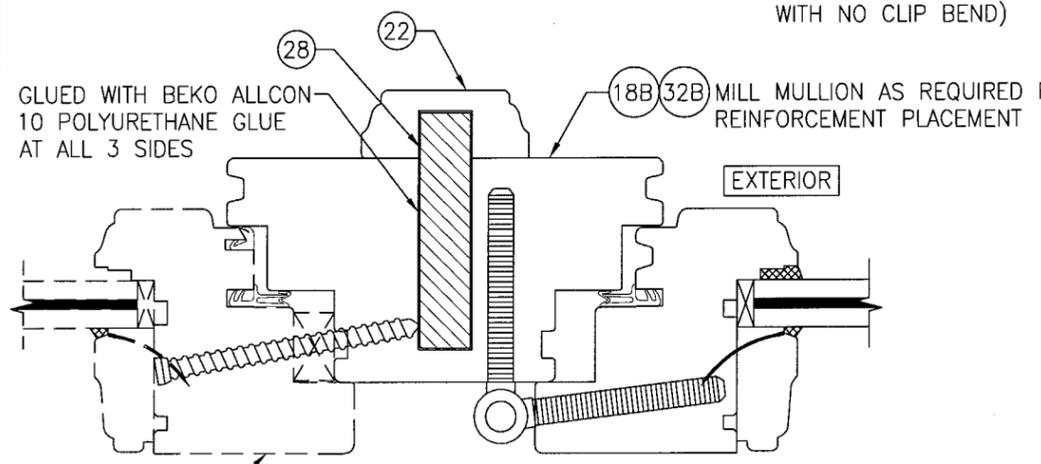
DRAWING TITLE: IN-SWING IMPACT WOOD CASEMENT WINDOW
 CONSULTANTS: W. W. SCHAEFER ENGINEERING & CONSULTING, P.A.
 MANUFACTURER: TISCHLER UND SOHN (USA) LTD.
 8895 N. MILITARY TRAIL, SUITE C-204
 PALM BEACH GARDENS, FL 33410
 PHONE: 561-775-4902 FAX: 561-775-4903
 203-674-0600

CERTIFICATION: NOV 18 2008
 DRAWING NO. 1531
 SHEET NO. 10 OF 14

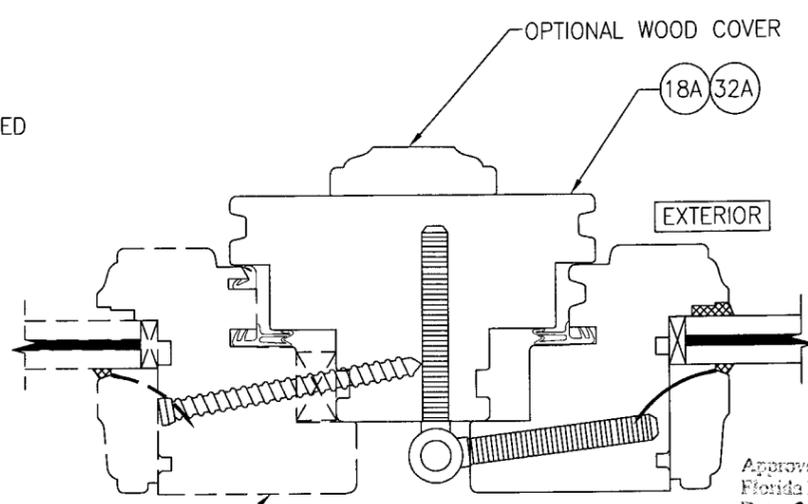


SECTION G2
SCALE: 1/2 FULL
(REINFORCED MULLION)
(FOR DETAIL NOT SHOWN, SEE OTHER SECTIONS)
(SCREWED IN HINGE CONDITION SHOWN; CONCEALED & POT HINGE CONDITIONS ALSO APPLY)

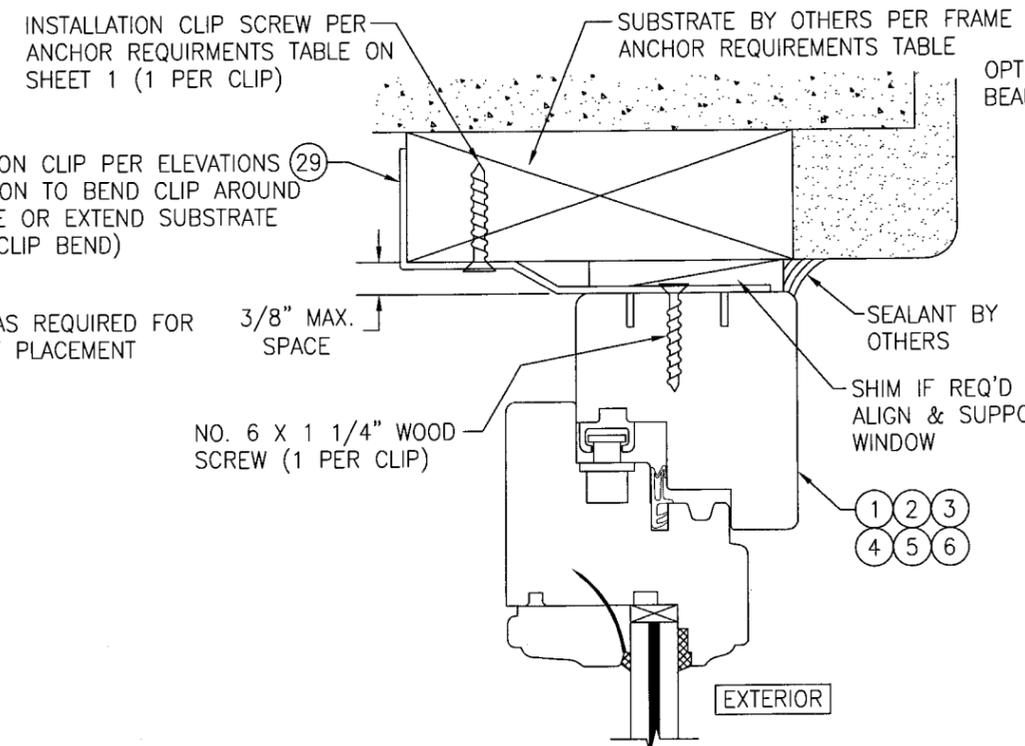
MULLION SECTION NOTE
(APPLICABLE TO SECTIONS G1-G4)
SECTIONS SHOW FIXED MULLION TO OPERABLE. OPERABLE TO OPERABLE IS JOINED THE SAME.



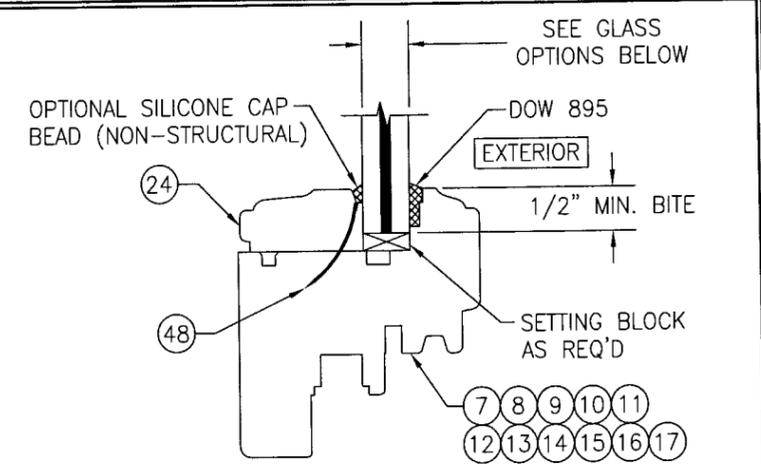
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SCALE: 1/2 FULL
(REINFORCED MULLION)
(FOR DETAIL NOT SHOWN, SEE OTHER SECTIONS)
(SCREWED IN HINGE CONDITION SHOWN; CONCEALED & POT HINGE CONDITIONS ALSO APPLY)



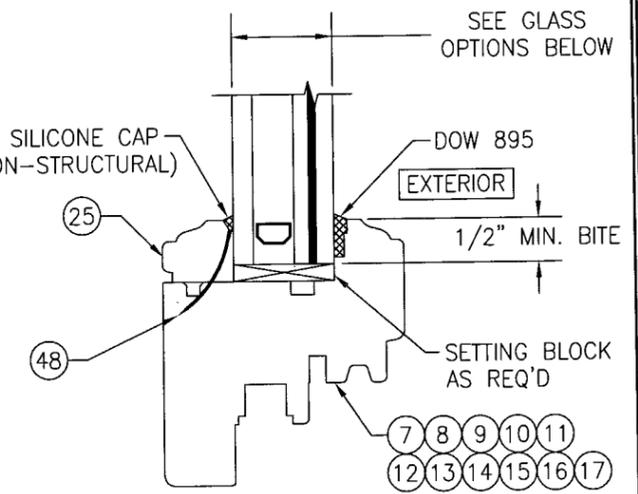
SECTION G3
SCALE: 1/2 FULL
(NON-REINFORCED MULLION)
(FOR DETAIL NOT SHOWN, SEE OTHER SECTIONS)
(SCREWED IN HINGE CONDITION SHOWN; CONCEALED & POT HINGE CONDITIONS ALSO APPLY)



OPTIONAL INSTALLATION CLIP DETAIL
(HEAD SECTION SHOWN, SILL & SIDES ARE INSTALLED THE SAME)
(FOR DETAIL NOT SHOWN, SEE OTHER SECTIONS)



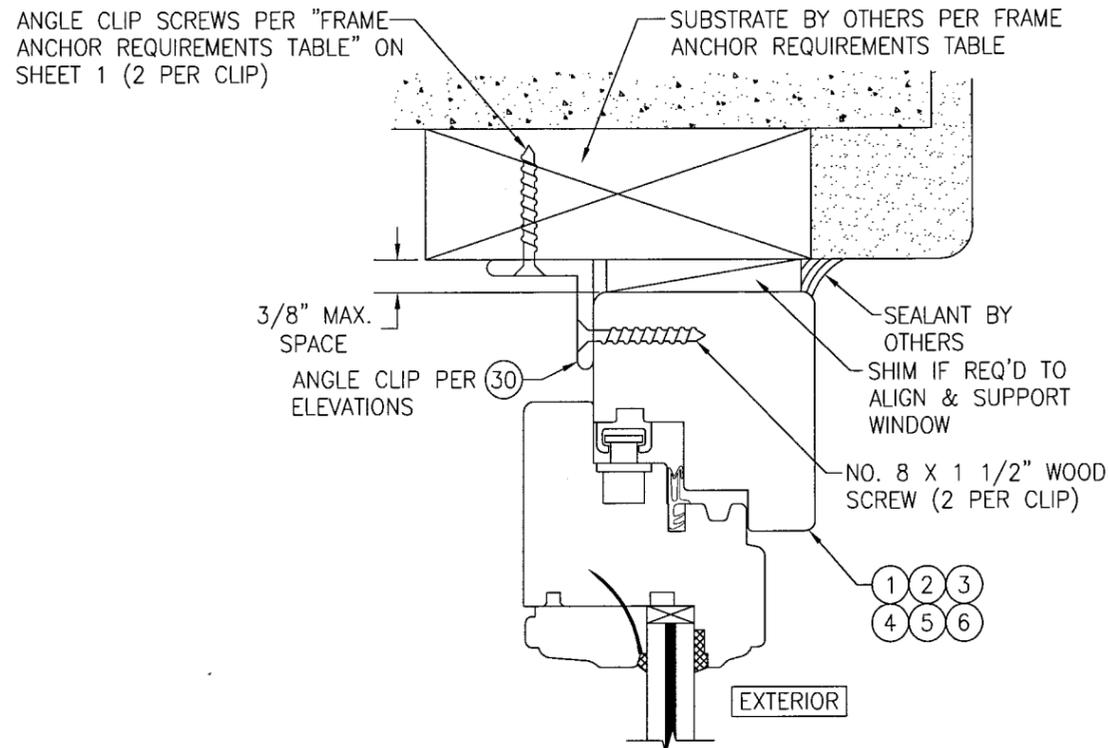
NON-I.G. GLAZING DETAIL
GLASS OPTIONS 1, 2 & 3
GLASS OPTION 1: 9/16" LAMINATED GLASS (1/4" AN./0.09" SOLUTIA SALFEX III G PVB/1/4" AN.)
GLASS OPTION 2: 9/16" LAMINATED GLASS (1/4" H.S./0.075" SOLUTIA VANCEVA/1/4" H.S.)
GLASS OPTION 3: 9/16" LAMINATED GLASS (1/4" AN./0.075" SOLUTIA VANCEVA/1/4" AN.)



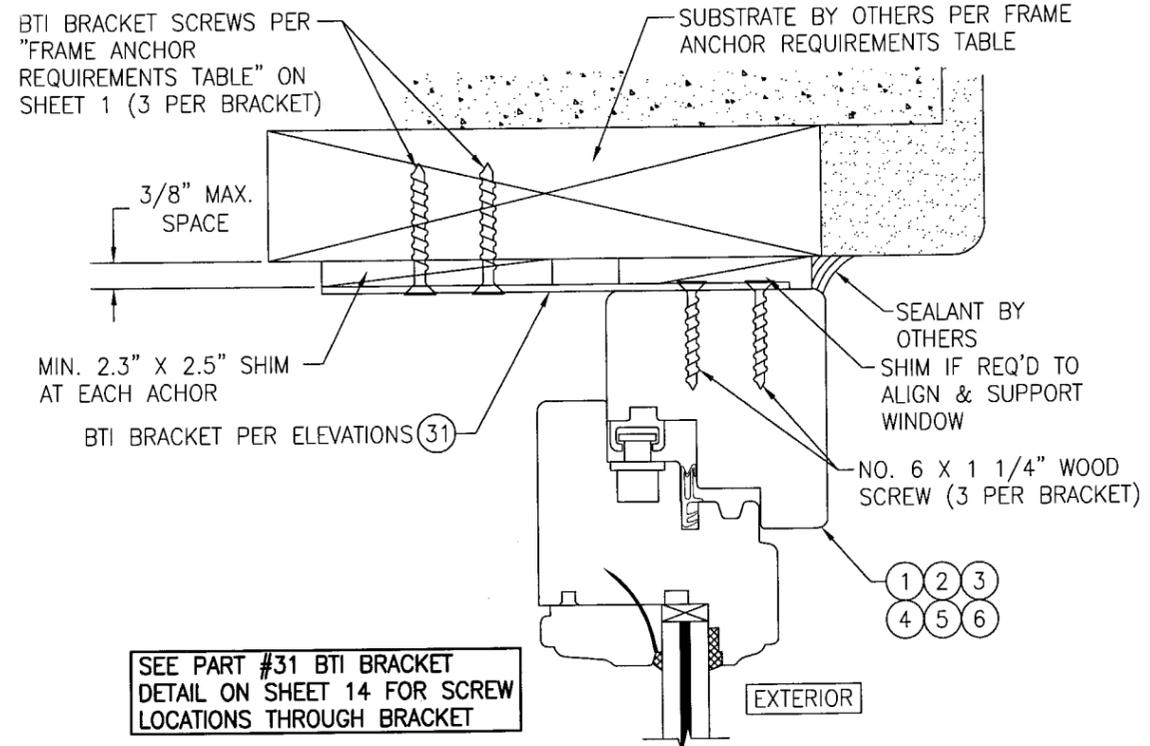
I.G. GLAZING DETAIL
GLASS OPTIONS 4, 5 & 6
GLASS OPTION 4: 1 3/16" LAMINATED I.G. (3/16" AN./0.09" SOLUTIA SALFEX III G PVB/3/16" AN./1/2" AIR SPACE/1/4 AN.)
GLASS OPTION 5: 1 3/16" LAMINATED I.G. (3/16" AN./0.09" SOLUTIA SALFEX III G PVB/3/16" AN./1/2" AIR SPACE/1/4 TEMP.)
GLASS OPTION 6: 1 3/16" LAMINATED I.G. (3/16" H.S./0.075" SOLUTIA VANCEVA/3/16" H.S./1/2" AIR SPACE/1/4 TEMP.)

Approved as complying with the Florida Building Code
Date: 01/08/2009
NOA#: 08-0804.16
Miami Dade Product Control Division
By: *Manuel Perez*

DRAWN BY: W.R.M.	CHECKED BY: W.W.S.
PLOT: 1=2	DATE: 04/03/08
DATE	
BY	
REVISION DESCRIPTION	
NO.	
DRAWING TITLE	
IN-SWING IMPACT WOOD CASEMENT WINDOW	
MANUFACTURER	
TISCHLER UND SOHN (USA) LTD.	
SIX SUBURBAN AVENUE STAMFORD, CONNECTICUT 203-674-0600	
CONSULTANTS	
W. W. SCHAEFER ENGINEERING & CONSULTING, P.A.	
8895 N. MILITARY TRAIL, SUITE C-204 PALM BEACH GARDENS, FL 33410 PHONE: 561-775-4902 FAX: 561-775-4903	
CERTIFICATION	
NOV 18 2008	
WARREN W. SCHAEFER, P.E. P.E. NO. 44135	
DRAWING NO.	REV.
1531	
SHEET NO.	
11 OF 14	

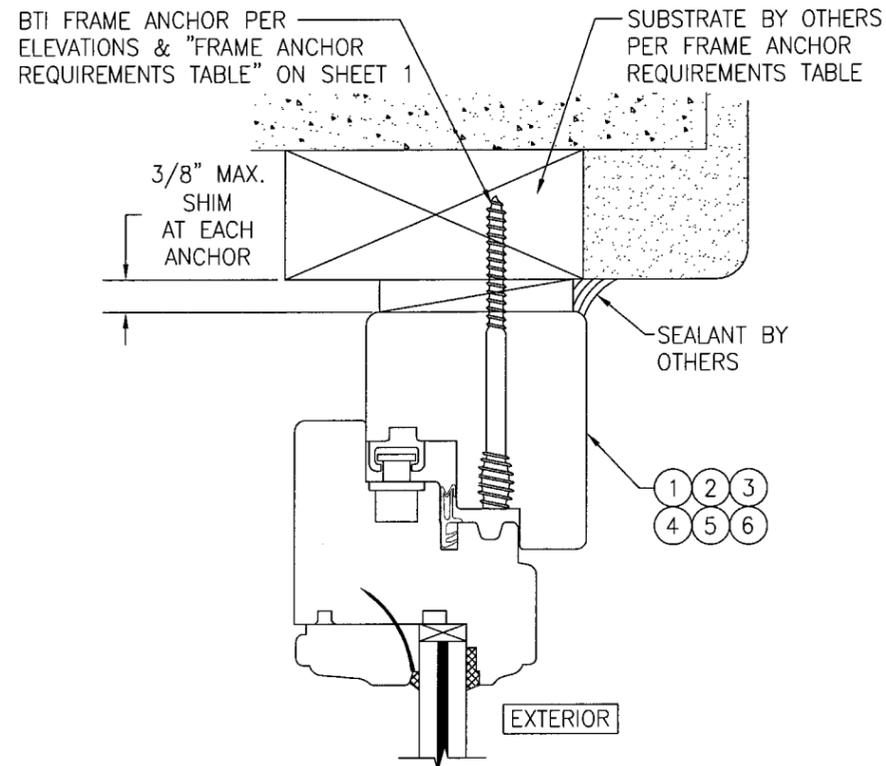


OPTIONAL INSTALLATION ANGLE CLIP DETAIL
(HEAD SECTION SHOWN, SILL & SIDES ARE INSTALLED THE SAME)
(FOR DETAIL NOT SHOWN, SEE OTHER SECTIONS)

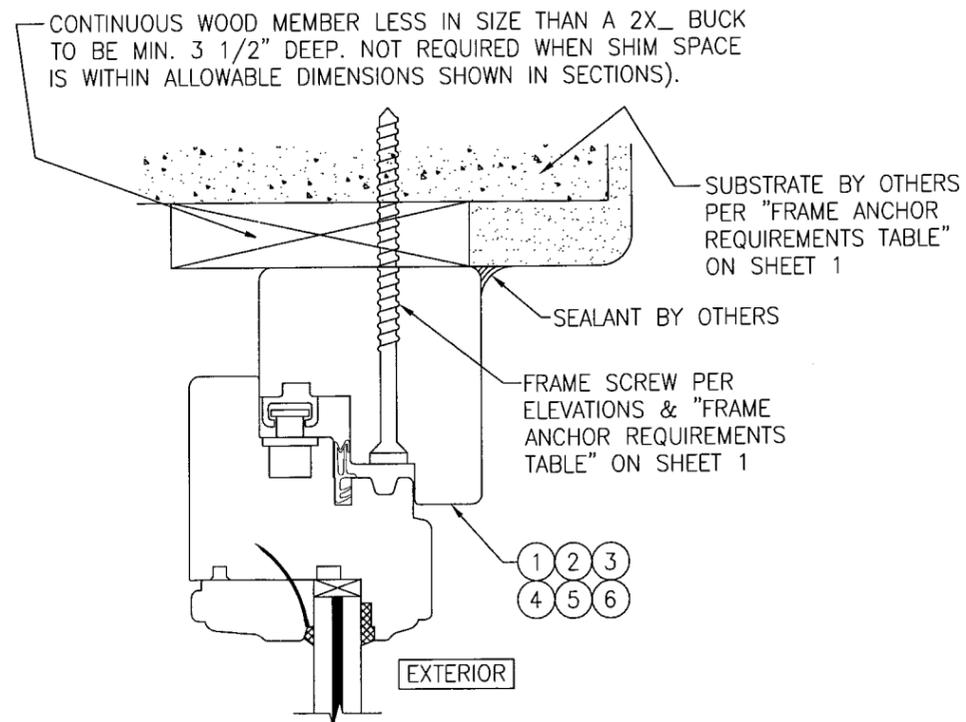


SEE PART #31 BTI BRACKET DETAIL ON SHEET 14 FOR SCREW LOCATIONS THROUGH BRACKET

OPTIONAL INSTALLATION BTI BRACKET DETAIL
(HEAD SECTION SHOWN, SILL & SIDES ARE INSTALLED THE SAME)
(FOR DETAIL NOT SHOWN, SEE OTHER SECTIONS)



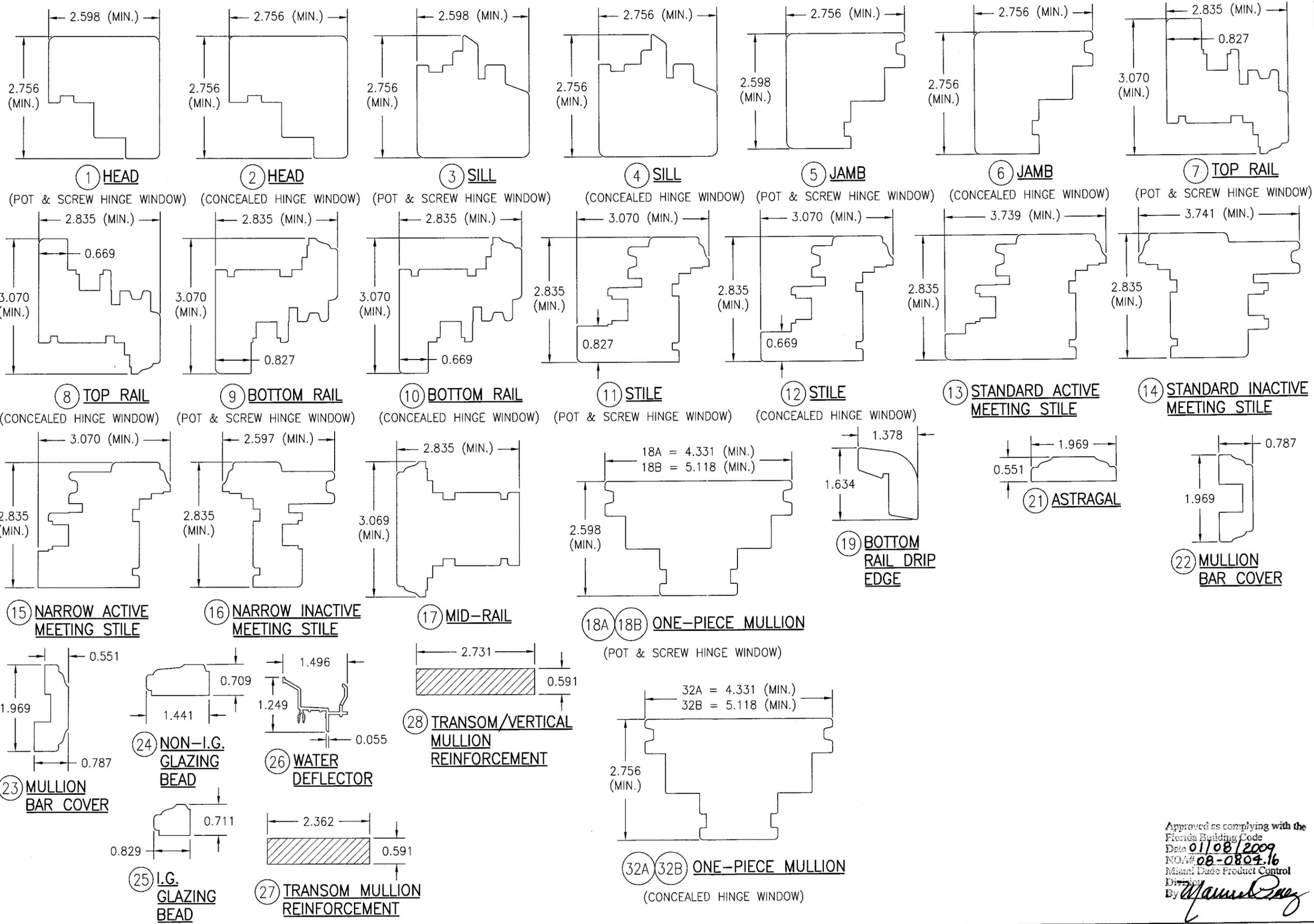
OPTIONAL BTI SCREW DETAIL
(HEAD SECTION SHOWN, SILL & SIDES ARE INSTALLED THE SAME)
(FOR DETAIL NOT SHOWN, SEE OTHER SECTIONS)



OPTIONAL DIRECT MOUNT DETAIL TO SUBSTRATE WITH SPACER
(HEAD SECTION SHOWN, SILL & SIDES ARE INSTALLED THE SAME)
(FOR DETAIL NOT SHOWN, SEE OTHER SECTIONS)

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Date 01/08/2009
NOA# 08-0804.16
Miami Dade Product Control
By *Manuel Perez*

DRAWN BY: W.R.M.		CHECKED BY: W.W.S.	
PLOT: 1=2		DATE: 04/03/08	
NO.	REVISION	DESCRIPTION	DATE
DRAWING TITLE: IN-SWING IMPACT WOOD CASEMENT WINDOW MANUFACTURER: TISCHLER UND SOHN (USA) LTD. SIX SUBURBAN AVENUE STAMFORD, CONNECTICUT 203-674-0600			
CONSULTANTS: W. W. SCHAEFER ENGINEERING & CONSULTING, P.A. 8895 N. MILITARY TRAIL, SUITE C-204 PALM BEACH GARDENS, FL 33410 PHONE: 561-775-4902 FAX: 561-775-4903			
CERTIFICATION: NOV 18 2008 WARRON W. SCHAEFER, P.E. P.E. NO. 44135			
DRAWING NO. 1531		REV.	
SHEET NO. 12		OF 14	



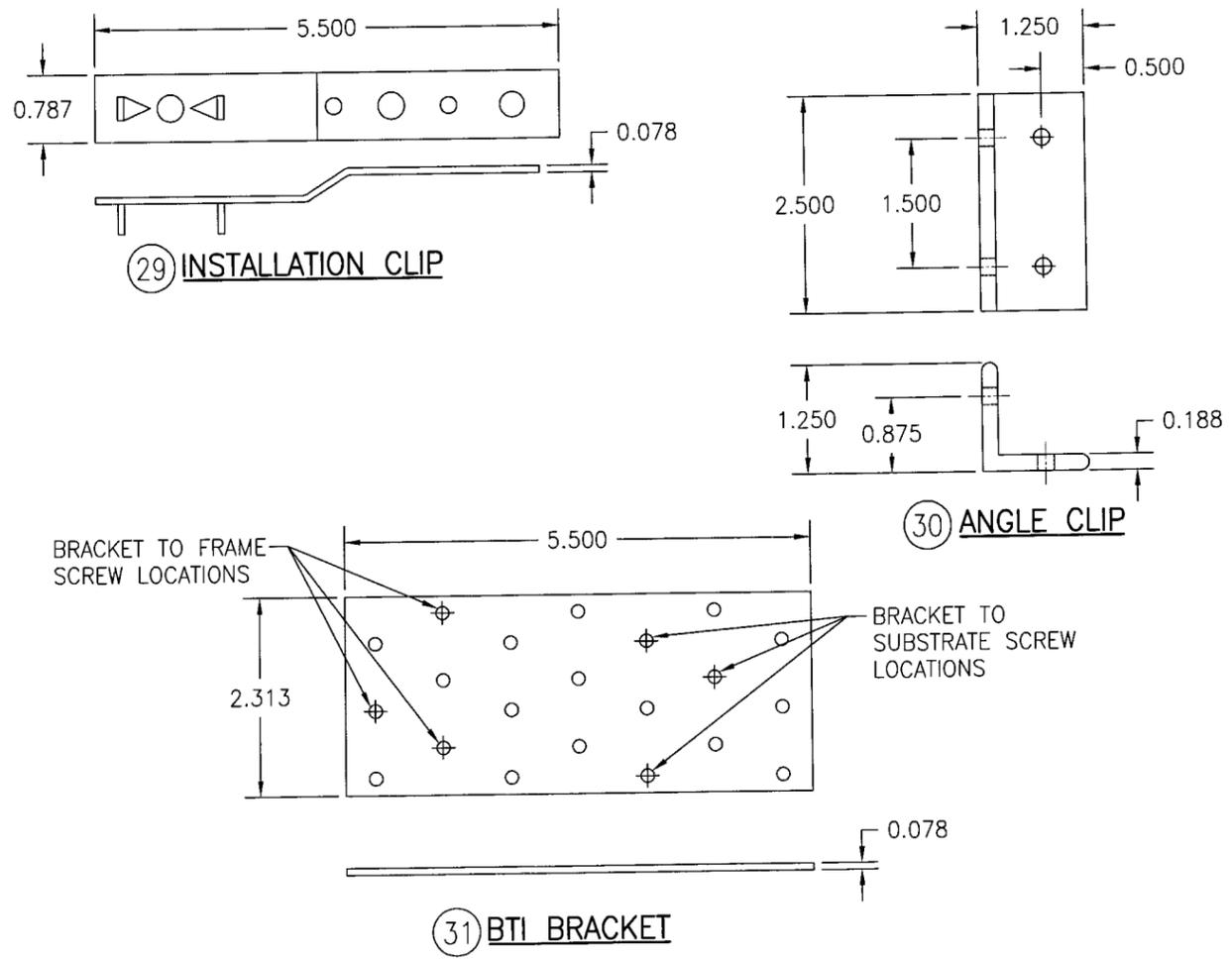
DRAWN BY: W.R.M.		CHECKED BY: W.W.S.	
PLOT: 1=2		DATE: 04/03/08	
NO.	REVISION DESCRIPTION	BY	DATE
DRAWING TITLE: IN-SWING IMPACT WOOD CASEMENT WINDOW			
CONSULTANTS: W. W. SCHAEFER ENGINEERING & CONSULTING, P.A.			
MANUFACTURER: TISCHLER UND SOHN (USA) LTD.			
8895 N. MILITARY TRAIL, SUITE C-204 PALM BEACH GARDENS, FL 33410 PHONE: 561-775-4902 FAX: 561-775-4903			
SIX SUBURBAN AVENUE STAMFORD, CONNECTICUT 203-674-0600			
CERTIFICATION	NOV 18 2008	DRAWING NO.	REV.
		1531	
		SHEET NO.	
		13	OF 14

Approved as complying with the Florida Building Code
 Date: 01/08/2009
 NOA#: 08-0804.16
 Miami Dade Product Control
 By: *Warren W. Schaefer*

ITEM #	ITEM DESCRIPTION	MANUFACTURER/NOTES
PARTS		
1	HEAD (POT & SCREW HINGE WINDOW)	MAHOGANY
2	HEAD (CONCEALED HINGE WINDOW)	MAHOGANY
3	SILL (POT & SCREW HINGE WINDOW)	MAHOGANY
4	SILL (CONCEALED HINGE WINDOW)	MAHOGANY
5	JAMB (POT & SCREW HINGE WINDOW)	MAHOGANY
6	JAMB (CONCEALED HINGE WINDOW)	MAHOGANY
7	TOP RAIL (POT & SCREW HINGE WINDOW)	MAHOGANY
8	TOP RAIL (CONCEALED HINGE WINDOW)	MAHOGANY
9	BOTTOM RAIL (POT & SCREW HINGE WINDOW)	MAHOGANY
10	BOTTOM RAIL (CONCEALED HINGE WINDOW)	MAHOGANY
11	STILE (POT & SCREW HINGE WINDOW)	MAHOGANY
12	STILE (CONCEALED HINGE WINDOW)	MAHOGANY
13	STANDARD ACTIVE MEETING STILE	MAHOGANY
14	STANDARD INACTIVE MEETING STILE	MAHOGANY
15	NARROW ACTIVE MEETING STILE	MAHOGANY
16	NARROW INACTIVE MEETING STILE	MAHOGANY
17	MID-RAIL	MAHOGANY
18A	ONE-PIECE NON-REINFORCED MULLION (POT & SCREW HINGE WINDOW)	MAHOGANY
18B	ONE-PIECE REINFORCED MULLION (POT & SCREW HINGE WINDOW)	MAHOGANY
19	BOTTOM RAIL DRIP EDGE	MAHOGANY
21	ASTRAGAL	MAHOGANY
22	MULLION BAR COVER	MAHOGANY
23	MULLION BAR COVER	MAHOGANY
24	NON-I.G. GLAZING BEAD	MAHOGANY
25	I.G. GLAZING BEAD	MAHOGANY
26	WATER DEFLECTOR	6061-T6 ALUMINUM
27	TRANSOM MULLION REINFORCEMENT	34 KSI STAINLESS STEEL OR A36 STEEL
28	TRANSOM/VERTICAL MULLION REINFORCEMENT	34 KSI STAINLESS STEEL OR A36 STEEL
29	INSTALLATION CLIP	GALVANIZED 54 KSI STEEL
30	ANGLE CLIP	6061-T6 ALUMINUM
31	BTI BRACKET	GALVANIZED 54 KSI STEEL
32A	ONE-PIECE NON-REINFORCED MULLION (CONCEALED HINGE WINDOW)	MAHOGANY
32B	ONE-PIECE REINFORCED MULLION (CONCEALED HINGE WINDOW)	MAHOGANY
HARDWARE		
36	SCREWED IN HINGE	74mm X 16mm GENIATEC GMBH; FE 74WF 120mm X 16mm GENIATEC GMBH; TUE 120WF 85mm X 20mm SIMONS BAKA; C1-20 130mm X 15mm ANUBA; 515 SM 130mm X 18mm ANUBA; 518 SM
37	POT HINGE	BY: SIEGENIA AUBI KG TYPE: SI
38	CONCEALED HINGE	BY: SIEGENIA AUBI KG TYPE: UV
39	MULTI-POINT LOCK SYSTEM (9mm OR 13mm OFFSET)	BY: SIEGENIA AUBI KG TYPE: MUSHROOM
40	HANDLE	AS REQUIRED TO OPERATE LOCK SYSTEM
SEALS & SEALANTS		
44	WEATHERSTRIP	THERMOPLASTIC ELASTOMER; BY: DEVENTER
45	WEATHERSTRIP	THERMOPLASTIC ELASTOMER; BY: DEVENTER

ITEM #	ITEM DESCRIPTION	MANUFACTURER/NOTES
FASTENERS		
48	OPTIONAL 18 GA. X 1 1/2" S.S. CURVED NAIL	4" FROM CORNERS & 12" MAX. O.C.
49	NO. 8 X 1 1/2" WOOD SCREW	3 PER POT HINGE INTO SASH
50	NO. 8 X 1 1/2" WOOD SCREW	4 PER POT HINGE INTO JAMB
51	NO. 8 X 1 1/2" WOOD SCREW	2 PER CONCEALED HINGE INTO SASH
52	NO. 8 X 1 3/4" WOOD SCREW	4 PER CONCEALED HINGE INTO JAMB
53	NO. 6 X 5/8" WOOD SCREW	2" FROM CORNERS & 4 3/4" MAX. O.C.

NOTE: WOOD USED IN TESTING WAS SIPO MAHOGANY WITH A SPECIFIC GRAVITY OF G = 0.62. OTHER WOOD SPECIES APPLICABLE FOR USE WITH THIS PRODUCT ARE THOSE WITH A SPECIFIC GRAVITY OF 0.62 OR GREATER. ALL WOOD IS MINIMUM GRADE 2 MILLED BY TISCHLER UND SOHN TO SELECT.



Approved as complying with the Florida Building Code
 Date 01/08/2009
 NOA# 08-0804.16
 Miami Dade Product Control
 Division
 By *Manuel P. [Signature]*

DRAWN BY: W.R.M.	CHECKED BY: W.W.S.
PLOT: 1=2	DATE: 04/03/08
DATE	BY
REVISION DESCRIPTION	NO.
DRAWING TITLE IN-SWING IMPACT WOOD CASEMENT WINDOW	
MANUFACTURER TISCHLER UND SOHN (USA) LTD. SIX SUBURBAN AVENUE STAMFORD, CONNECTICUT 203-674-0600	
CONSULTANTS W. W. SCHAEFER ENGINEERING & CONSULTING, P.A. 8895 N. MILITARY TRAIL, SUITE C-204 PALM BEACH GARDENS, FL 33410 PHONE: 561-775-4902 FAX: 561-775-4903	
DRAWING NO. REV. 1531	
SHEET NO. 14 OF 14	