



**MIAMI-DADE COUNTY**  
**BUILDING CODE COMPLIANCE OFFICE (BCCO)**  
**PRODUCT CONTROL DIVISION**

**MIAMI-DADE COUNTY, FLORIDA**  
**METRO-DADE FLAGLER BUILDING**  
**140 WEST FLAGLER STREET, SUITE 11 07**  
**MIAMI, FLORIDA 33130-1563**  
**(305) 375-2902 FAX (305) 372-6339**

**NOTICE OF ACCEPTANCE (NOA)**

[www.miamidade.gov/buildingcode](http://www.miamidade.gov/buildingcode)

**St. Cloud Windows, Inc.**  
**390 Industrial Blvd.**  
**Sauk Rapids, MN 56379**

**SCOPE:**

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami-Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami-Dade County) and/or the AHJ (in areas other than Miami-Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

**DESCRIPTION: Series "940i" Aluminum Horizontal Sliding Window – L.M.I.**

**APPROVAL DOCUMENT:** Drawing No. SCW007, titled Series "940i" Horizontal Slider", sheets 1 through 6 of 6, dated 03/13/09 with revision "C" dated 10/19/09, prepared by St. Cloud Windows, Inc., signed and sealed by Kristina S. Daugherty, P. E., bearing the Miami-Dade County Product Control Approval stamp with the Notice of Acceptance number and Approval date by the Miami-Dade County Product Control Division.

**MISSILE IMPACT RATING: Large and Small Missile Impact Resistant**

**LIMITATIONS:** Glass type "C" limited for use on large missile applications only when combined with glass type "A" on the same assembly.

**LABELING:** Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official. This NOA consists of this page 1 and evidence pages E-1 and E-2, as well as approval document mentioned above.

The submitted documentation was reviewed by **Jaime D. Gascon, P. E.**



*J. Gascon*  
 10/26/09

**NOA No. 09-0408.02**  
**Expiration Date: November 18, 2014**  
**Approval Date: November 18, 2009**  
 Page 1

St. Cloud Windows, Inc.

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

**A. DRAWINGS**

1. Manufacturer's die drawings and sections.
2. Drawing No **SCW007**, titled Series "940i" Horizontal Slider", sheets 1 through 6 of 6, dated 03/13/09 with revision "C" dated 10/19/09, prepared by St. Cloud Windows, Inc., signed and sealed by Kristina S. Daugherty, P. E.

**B. TESTS**

1. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94  
2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94  
3) Water Resistance Test, per FBC, TAS 202-94  
4) Large Missile Impact Test per FBC, TAS 201-94  
5) Cyclic Wind Pressure Loading per FBC, TAS 203-94  
6) Forced Entry Test, per FBC 2411 3.2.1, TAS 202-94  
along with marked-up drawings and installation diagram of horizontal slider, prepared by Stork Twin City Testing Corporation, Test Report No. **TCTCMN 113-00835.1**, dated 02/26/09, signed and sealed by Thomas Allan Kolden, P. E.
2. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94  
2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94  
3) Water Resistance Test, per FBC, TAS 202-94  
4) Large Missile Impact Test per FBC, TAS 201-94  
5) Cyclic Wind Pressure Loading per FBC, TAS 203-94  
6) Forced Entry Test, per FBC 2411 3.2.1, TAS 202-94  
along with marked-up drawings and installation diagram of horizontal slider, prepared by Stork Twin City Testing Corporation, Test Report No. **TCTCMN 113-00835.2**, dated 06/25/09, signed and sealed by Thomas Allan Kolden, P. E.

**C. CALCULATIONS**

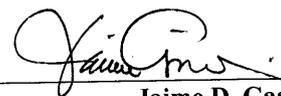
1. Anchor calculations and structural analysis, complying with FBC-2007, dated 10/19/09, prepared, signed and sealed by Kristina S. Daugherty, P. E.  
**Complies with ASTM E1300-04**

**D. QUALITY ASSURANCE**

1. Miami-Dade Building Code Compliance Office (BCCO).

**E. MATERIAL CERTIFICATIONS**

1. Notice of Acceptance No. **09-0312.03** issued to E.I. DuPont DeNemours & Co., Inc. for their "**DuPont Sentry Glass® Interlayer**" dated 05/13/09, expiring on 01/14/12.



Jaime D. Gascon, P. E.  
Chief, Product Control Division  
NOA No. 09-0408.02  
Expiration Date: November 18, 2014  
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St. Cloud Windows, Inc.

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

**E. MATERIAL CERTIFICATIONS (CONTINUED)**

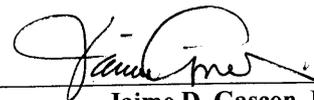
2. Notice of Acceptance No. **08-0620.09**, issued to Thermoplast division of Royal Window & Door Profiles/ Royal Group Technologies, Ltd. for their "**White Rigid PVC Exterior Profile Extrusions for Windows and Doors**" dated 08/07/08, expiring on 07/05/12.
3. Notice of Acceptance No. **98-0036**, issued to American Architectural Manufacturers, Association (AAMA) for their "**AAMA Certified Program for Rigid PVC Extrusions**" dated 09/03/98.
4. Geon Vinyl Flexible FPVC C 8000 by PolyOne, Corporation.

**F. STATEMENTS**

1. Statement letter of conformance and no financial interest, dated April 06, 2009, signed and sealed by Kristina S. Daugherty, P. E.
2. Laboratory addendum letter for Test Report No. **TCTCMN 113-00835.2**, issued by Stork Twin City Testing Corporation, dated October 14, 2009, signed and sealed by Thomas Allan Kolden, P. E.
3. Laboratory addendum letter for Test Report No. **TCTCMN 113-00835.1**, issued by Stork Twin City Testing Corporation, dated June 05, 2009, signed and sealed by Thomas Allan Kolden, P. E.
3. Laboratory compliance letter for Test Report No. **TCTCMN 113-00835.1**, issued by Stork Twin City Testing Corporation, dated February 26, 2009, signed and sealed by Thomas Allan Kolden, P. E.

**G. OTHERS**

1. None.



Jaime D. Gascon, P. E.  
Chief, Product Control Division  
NOA No. 09-0408.02  
Expiration Date: November 18, 2014  
Approval Date: November 18, 2009

# ST. CLOUD WINDOW, INC.

## SERIES 940i HORIZONTAL SLIDER



**INSTALLATION NOTES:**

- TWO (2) INSTALLATION ANCHORS ARE REQUIRED AT HEAD AND JAMB ON EACH ANCHOR LOCATION SHOWN. ONE (1) INSTALLATION ANCHOR IS REQUIRED PER LOCATION SHOWN ON SILL.
- THE NUMBER OF INSTALLATION ANCHORS DEPICTED IS THE MINIMUM NUMBER OF ANCHORS TO BE USED FOR PRODUCT INSTALLATION.
- INSTALL INDIVIDUAL INSTALLATION ANCHORS WITHIN A TOLERANCE OF ±1/2 INCH OF THE DEPICTED LOCATION IN THE ANCHOR LAYOUT DETAIL (I.E., WITHOUT CONSIDERATION OF TOLERANCES). TOLERANCES ARE NOT CUMULATIVE FROM ONE INSTALLATION ANCHOR TO THE NEXT.
- SHIM AS REQUIRED AT EACH INSTALLATION ANCHOR WITH LOAD BEARING SHIM(S). MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4 INCH. SHIM WHERE SPACE OF 1/16 INCH OR GREATER OCCURS. SHIM(S) SHALL BE CONSTRUCTED OF HIGH DENSITY PLASTIC OR BETTER.
- FOR INSTALLATION INTO WOOD FRAMING USE #10 WOOD SCREWS OF SUFFICIENT LENGTH TO ACHIEVE 1 1/2 INCH MINIMUM EMBEDMENT INTO WOOD SUBSTRATE.
- FOR INSTALLATION THROUGH 1X BUCK TO CONCRETE/MASONRY, OR DIRECTLY INTO CONCRETE/MASONRY, USE 3/16 INCH DIAMETER ITW TAPCONS OF SUFFICIENT LENGTH TO ACHIEVE 1 1/4 INCH MINIMUM EMBEDMENT.
- FOR INSTALLATION INTO STEEL STUD FRAMING USE #10 SELF-TAPPING SCREWS OF SUFFICIENT LENGTH TO ACHIEVE 3 THREADS OF MINIMUM ENGAGEMENT THRU STEEL SUBSTRATE.
- MINIMUM EMBEDMENT AND EDGE DISTANCE EXCLUDE WALL FINISHES, INCLUDING BUT NOT LIMITED TO STUCCO, FOAM, BRICK VENEER, AND SIDING.
- INSTALLATION ANCHORS AND ASSOCIATED HARDWARE MUST BE MADE OF CORROSION RESISTANT MATERIAL OR HAVE A CORROSION RESISTANT COATING.
- FOR HOLLOW BLOCK AND GROUT FILLED BLOCK, DO NOT INSTALL INSTALLATION ANCHORS INTO MORTAR JOINTS. EDGE DISTANCE IS MEASURED FROM FREE EDGE OF BLOCK OR EDGE OF MORTAR JOINT INTO FACE SHELL OF BLOCK.
- INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS, AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BY THE ANCHOR MANUFACTURER.
- INSTALLATION ANCHOR CAPACITIES FOR PRODUCTS HEREIN ARE BASED ON SUBSTRATE MATERIALS WITH THE FOLLOWING PROPERTIES:
  - WOOD - MINIMUM SPECIFIC GRAVITY OF 0.55.
  - CONCRETE - MINIMUM COMPRESSIVE STRENGTH OF 2700 PSI.
  - MASONRY - STRENGTH CONFORMANCE TO ASTM C-90, GRADE N, TYPE 1 (OR GREATER).
  - STEEL - MINIMUM TENSILE YIELD STRENGTH OF 33 KSI.

**GENERAL NOTES:**

- THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH THE **2007 FLORIDA BUILDING CODE (FBC)**, INCLUDING HVHZ AND HAS BEEN EVALUATED ACCORDING TO THE FOLLOWING:
  - TAS 201-94
  - TAS 202-94
  - TAS 203-94
- ADEQUACY OF THE EXISTING STRUCTURAL CONCRETE/MASONRY AND 2X FRAMING AS A MAIN WIND FORCE RESISTING SYSTEM CAPABLE OF WITHSTANDING AND TRANSFERRING APPLIED PRODUCT LOADS TO THE FOUNDATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
- 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO THE STRUCTURE. BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
- THE INSTALLATION DETAILS DESCRIBED HEREIN ARE GENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FOR A SPECIFIC SITE. IF SITE CONDITIONS CAUSE INSTALLATION TO DEVIATE FROM THE REQUIREMENTS DETAILED HEREIN, A LICENSED ENGINEER OR ARCHITECT SHALL PREPARE SITE SPECIFIC DOCUMENTS FOR USE WITH THIS DOCUMENT.
- APPROVED IMPACT PROTECTIVE SYSTEM IS NOT **REQUIRED** ON THIS PRODUCT IN AREAS REQUIRING IMPACT RESISTANCE.
- WINDOW FRAME MATERIAL: 6063-T6
- GLASS MEETS THE REQUIREMENTS OF ASTM E 1300 GLASS CHARTS. SEE SHEET 5 FOR GLAZING DETAIL.
- DESIGNATIONS "X" AND "O" STAND FOR THE FOLLOWING:
  - X: OPERABLE PANEL
  - O: FIXED PANEL
- MATERIAL PROTECTION PER 2007 FBC:
  - ALL LATCH/LOCK AND HINGE HARDWARE TO BE OF CORROSION RESISTANT MATERIAL OR CORROSION RESISTANT COATED.
  - ALL WOOD JAMBS SHALL BE TREATED IN ACCORDANCE TO WDMA I.S.04
  - ANCHORING COMPONENTS MUST MEET THE CORROSION RESISTANT STANDARDS AS IDENTIFIED IN THE 2007 FBC.

TABLE OF CONTENTS		
SHEET	REVISION	SHEET DESCRIPTION
1	C	INSTALLATION & GENERAL NOTES
2	C	ELEVATION & ANCHOR LAYOUT
3	C	VERTICAL SECTIONS
4	C	HORIZONTAL & VERTICAL SECTIONS
5	C	GLAZING DETAILS, BILL OF MATERIALS & DETAILS
6	C	COMPONENTS

DESIGN PRESSURE RATING		
GLAZE TYPE	DESIGN PRESSURE	MISSILE IMPACT RATING
A & B	+70.0 /-70.0 PSF	LARGE MISSILE IMPACT RATED
C*	+70.0 /-70.0 PSF	LARGE MISSILE IMPACT RATED

\*NOTE: MAX D.L.O. SIZE LIMITED TO 25" X 68" OR 53.5" X 31"

TITLE: SERIES 940i HS INSTALLATION & GENERAL NOTES  
 PREPARED FOR: ST. CLOUD WINDOW, INC.  
 390 INDUSTRIAL BLVD.  
 SAUK RAPIDS, MN 56379  
 PH: 320.251.9311 FX: 320.255.1513

NO.	DESCRIPTION	BY	DATE
A	UPDATED PER MIAMI-DADE COMMENTS	JLR	06.08.09
B	UPDATED TABLE OF CONTENTS	JLR	07.30.09
C	UPDATED PER MIAMI-DADE COMMENTS	JLR	10.19.09

*Handwritten signature and date: 10-20-09*  
 KRISTINA S. DULCHERRY  
 FLORIDA P.E. NO. 68465  
 1117 COVINGTON STREET  
 OVIEDO, FL 32755

Approved as complying with the Florida Building Code  
 Date **NOVEMBER 18, 2009**  
 NOAH **09-0408.02**  
 Miami Dade Product Control  
 Division  
 By *[Signature]*

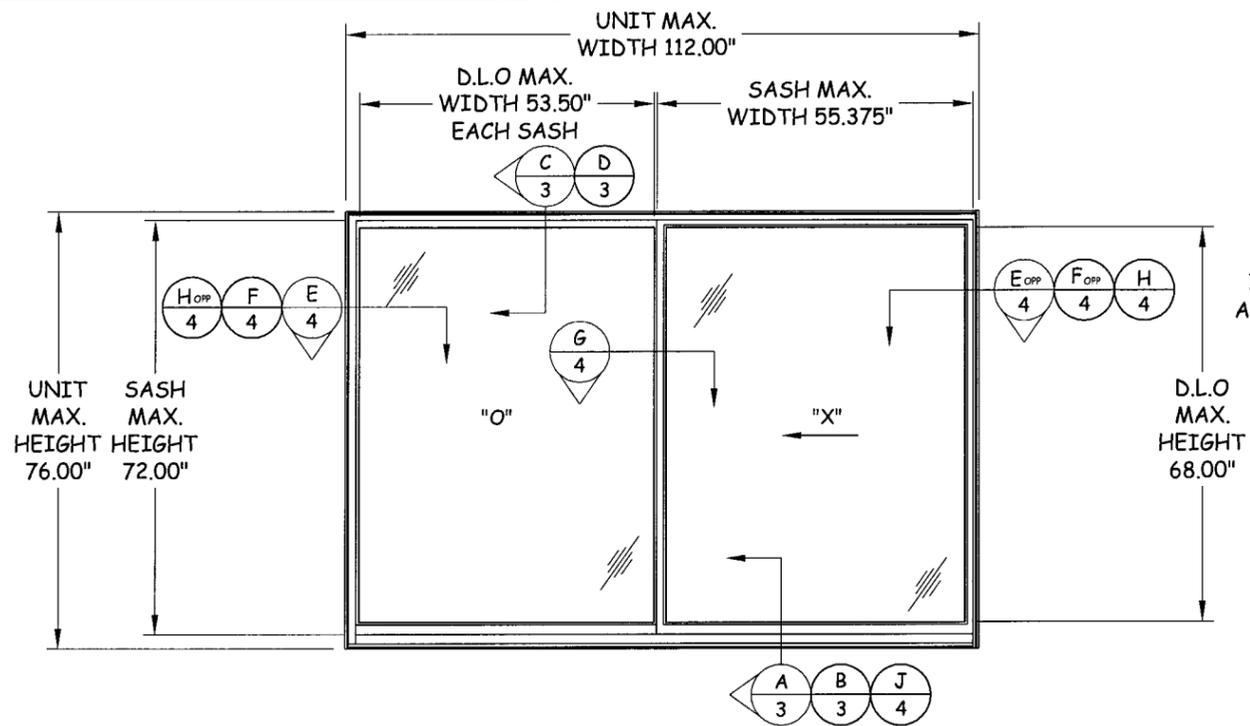
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 CHK BY: RS  
 SCALE: NTS  
 DWG #: **SCW007**  
 SHEET: **1 OF 6**

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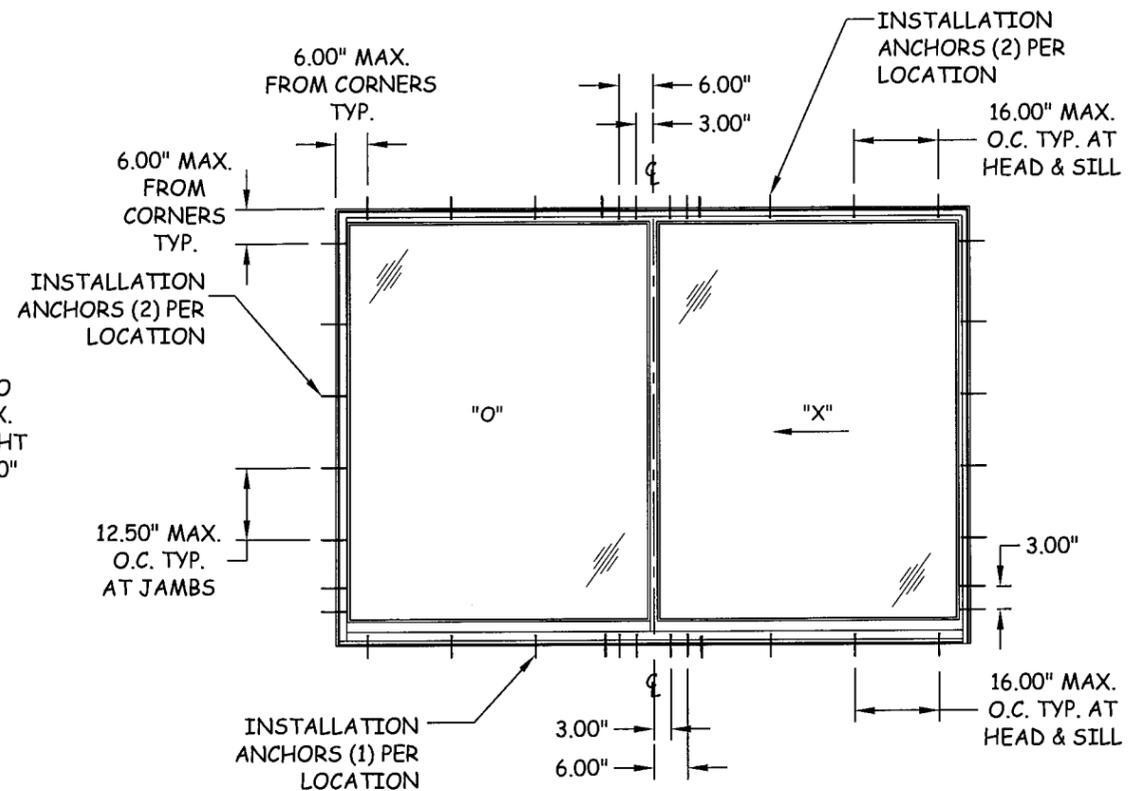
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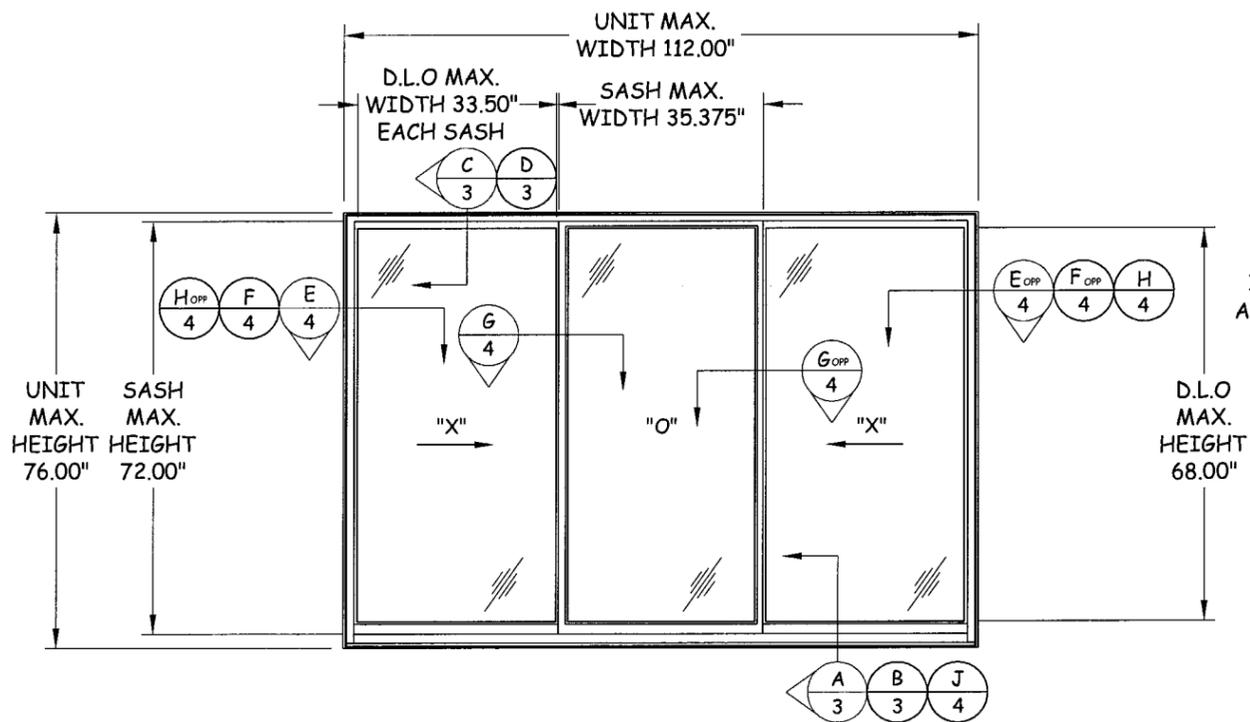
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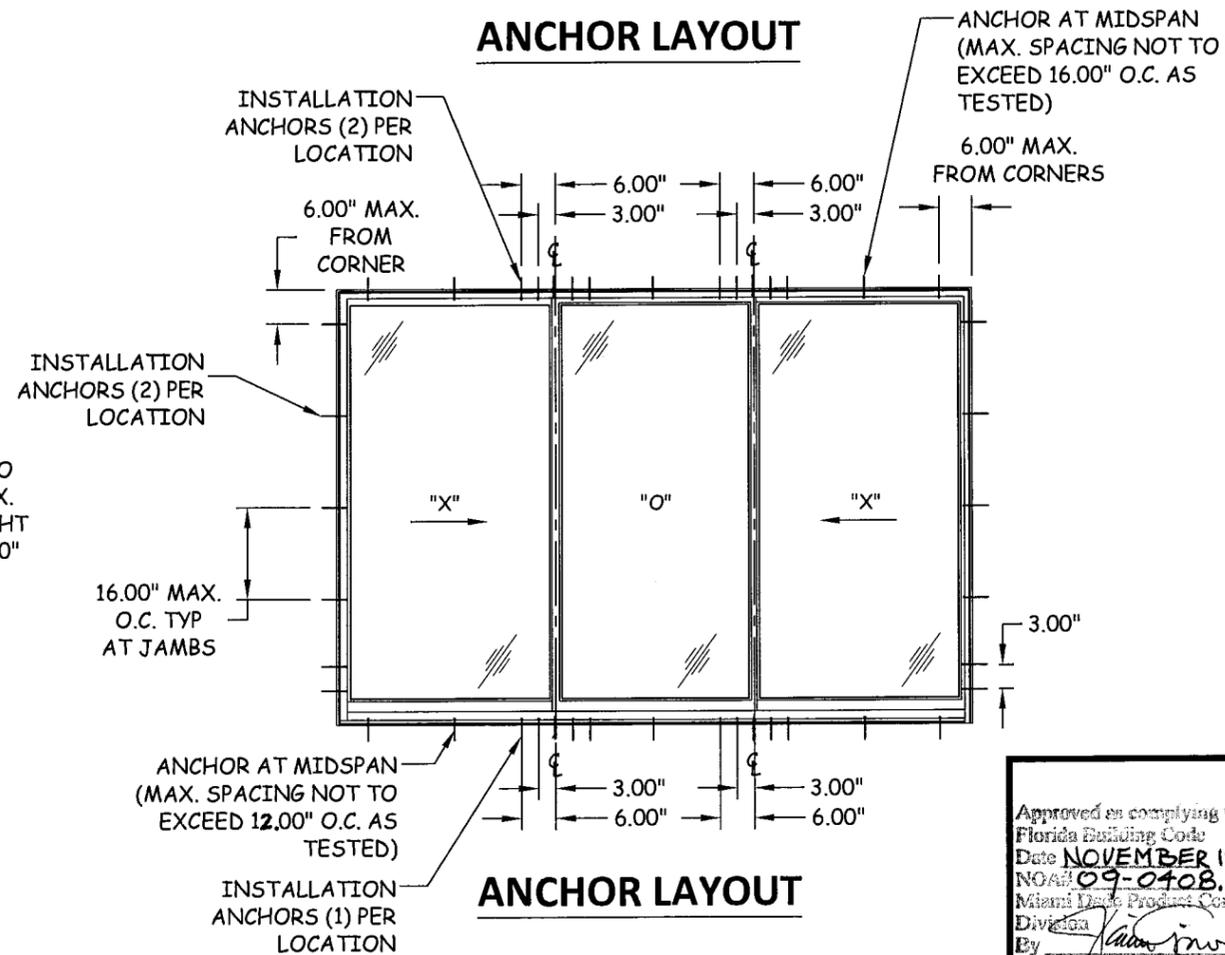
**ELEVATION**



**ANCHOR LAYOUT**



**ELEVATION**



**ANCHOR LAYOUT**



TITLE: SERIES 940I HS  
ELEVATION &  
ANCHOR LAYOUT

PREPARED FOR:  
ST. CLOUD WINDOW, INC.  
390 INDUSTRIAL BLVD.  
SAUK RAPIDS, MN 56379  
PH: 320.251.9311 FX: 320.255.1513

**REVISIONS**

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C	UPDATED PER MIAMI-DADE COMMENTS	JLR	10.19.09

*[Handwritten signature]*  
10-20-09  
KIRSTINA S. DALEKOWSKA  
FLORIDA P.E. NO. 68455  
1117 CONVENTON STREET  
DUNEDIN, FL 32725

Approved in complying with the  
Florida Building Code  
Date **NOVEMBER 18, 2009**  
NOA# **09-0108.02**  
Miami Dade Product Control  
Division  
By *[Signature]*

DATE:	03.13.09	DWN BY:	GT	CHK BY:	RS	SCALE:	NTS
DWG #:	<b>SCW007</b>						
SHEET:	<b>2 OF 6</b>						



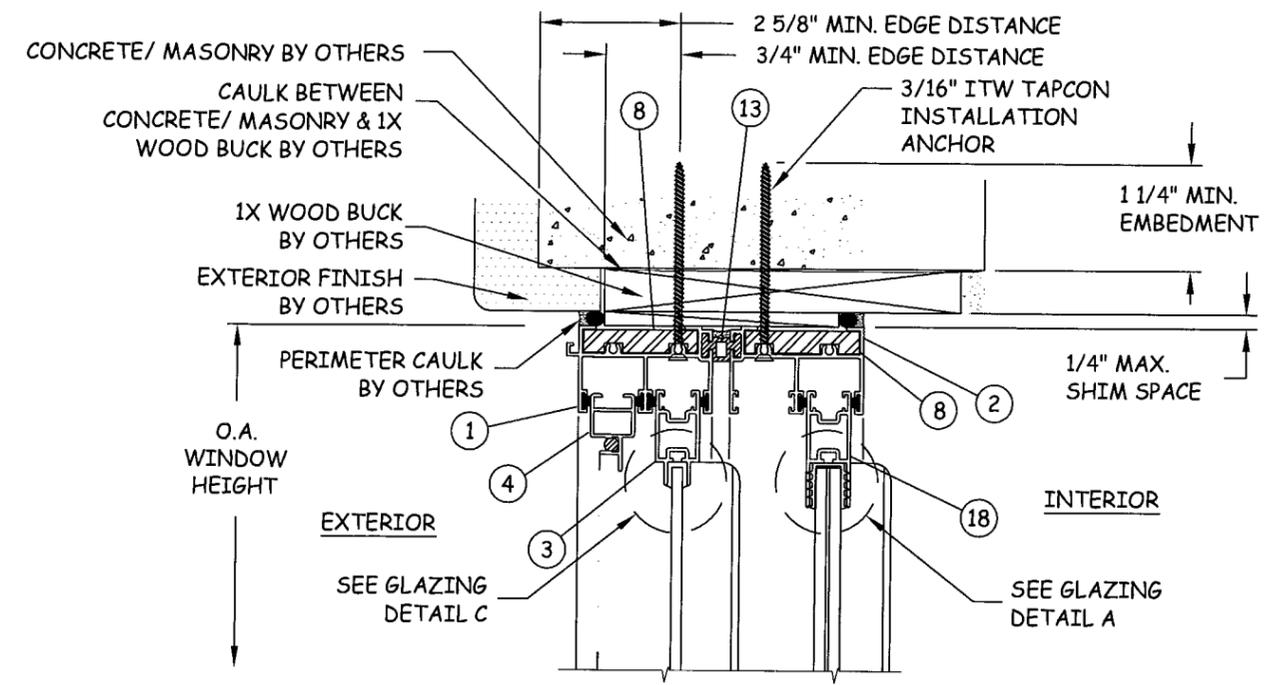
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 PREPARED FOR: ST. CLOUD WINDOW, INC.  
 390 INDUSTRIAL BLVD.  
 SAUK RAPIDS, MN 56379  
 PH: 320.251.9311 FX: 320.255.1513

REVISIONS

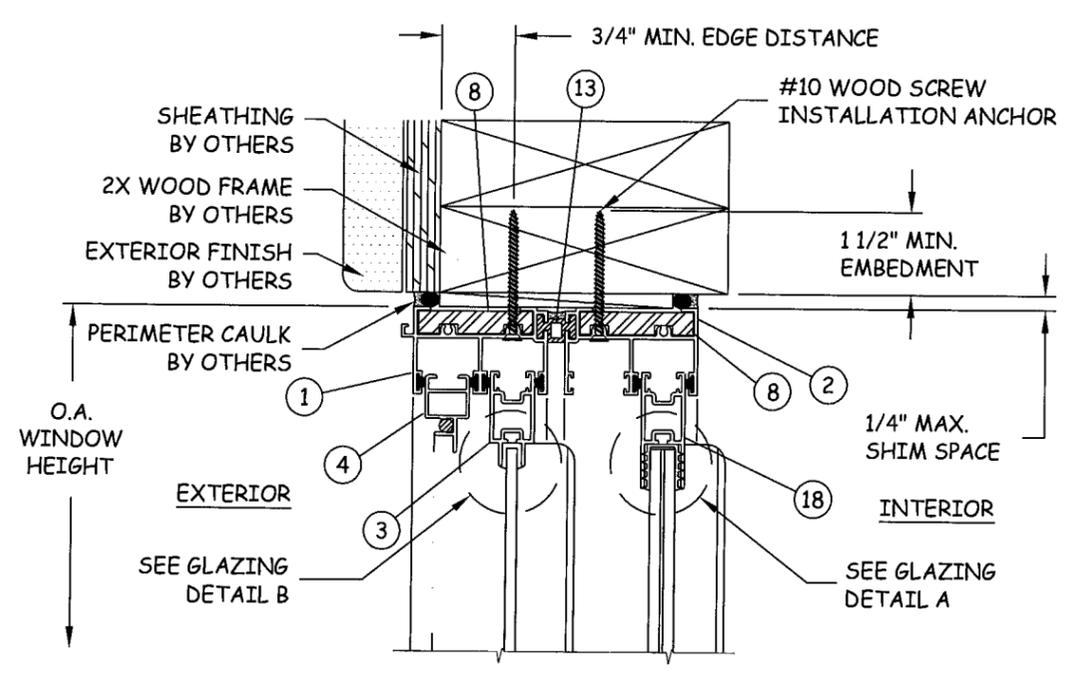
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C	UPDATED PER MIAMI-DADE COMMENTS	JLR	10.19.09

*Handwritten:* WINDOW 10-20-09  
 KRISTINA S. DAUGHERTY  
 FLORIDA P.E. NO. 68455  
 1117 DOWNTOWN STREET  
 OVEBOD, FL 32765

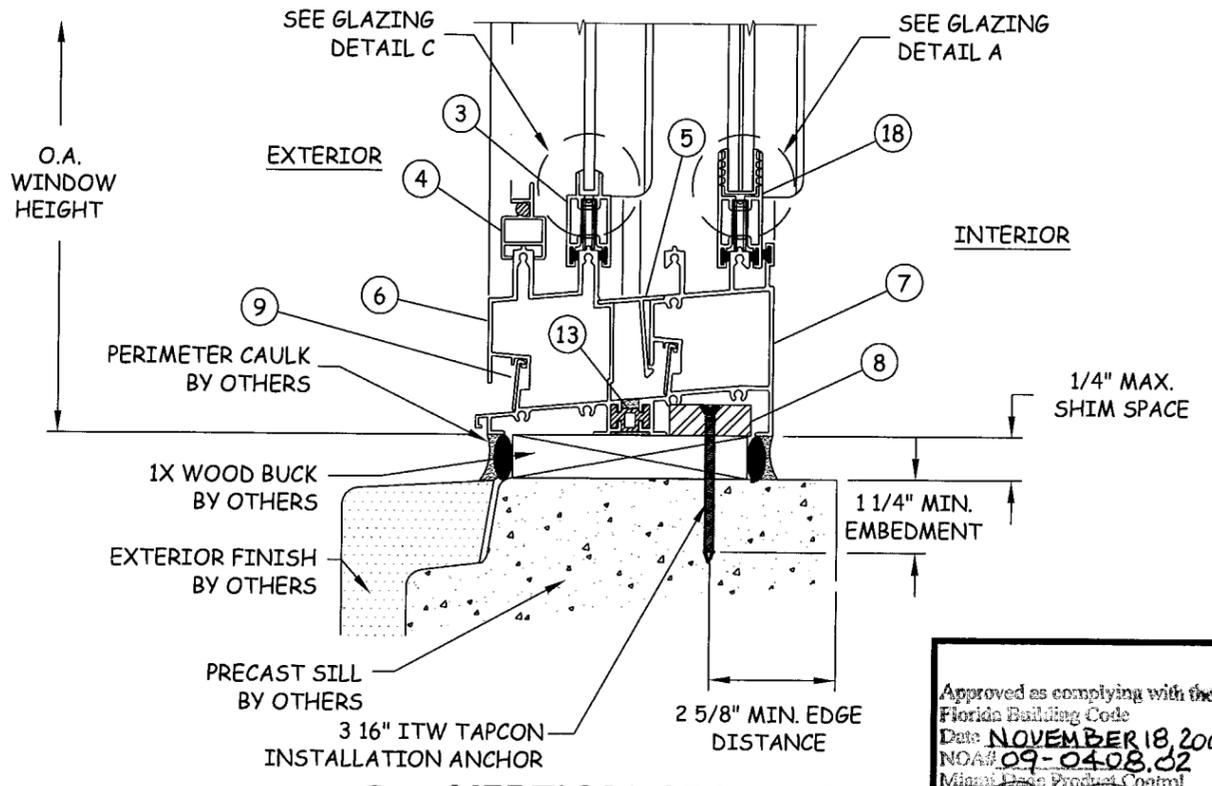
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DWG #:	<b>SCW007</b>						
SHEET:	3 OF 6						



**D**  
**3** VERTICAL SECTION  
 HEAD - CONCRETE/MASONRY

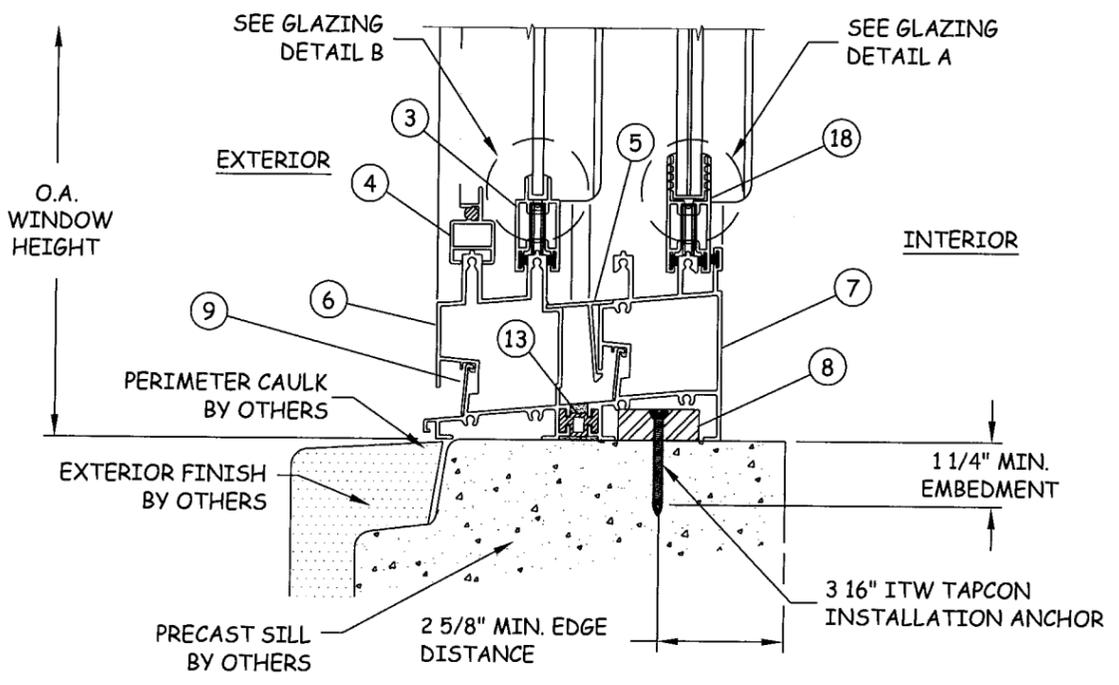


**C**  
**3** VERTICAL SECTION  
 HEAD - 2X WOOD FRAME



**B**  
**3** VERTICAL SECTION  
 SILL - 1X WOOD BUCK

Approved as complying with the Florida Building Code  
 Date **NOVEMBER 18, 2009**  
 NOA# **09-0408.02**  
 Miami-Dade Product Control  
 Division  
 By *[Signature]*



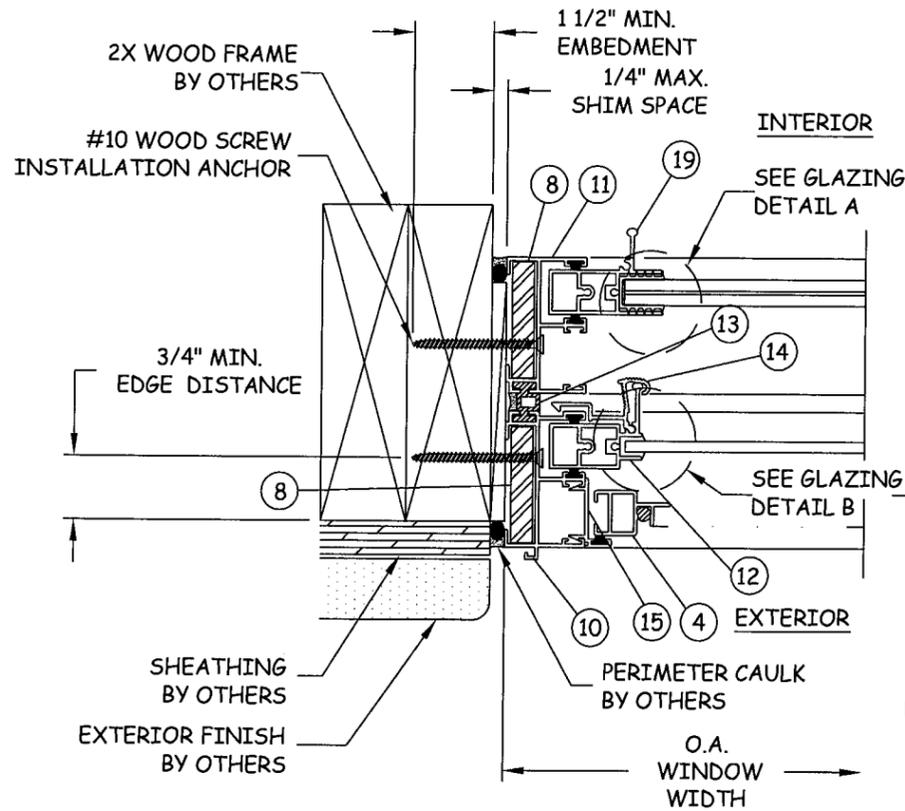
**A**  
**3** VERTICAL SECTION  
 SILL - CONCRETE/MASONRY PRE-CAST SILL

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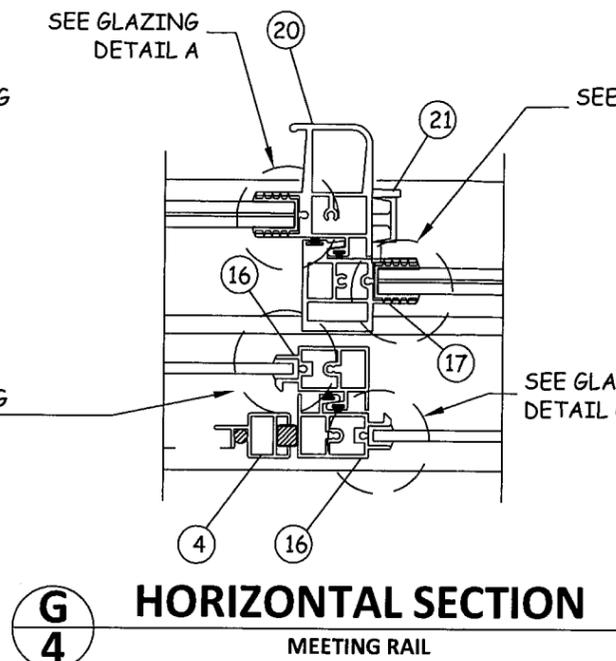
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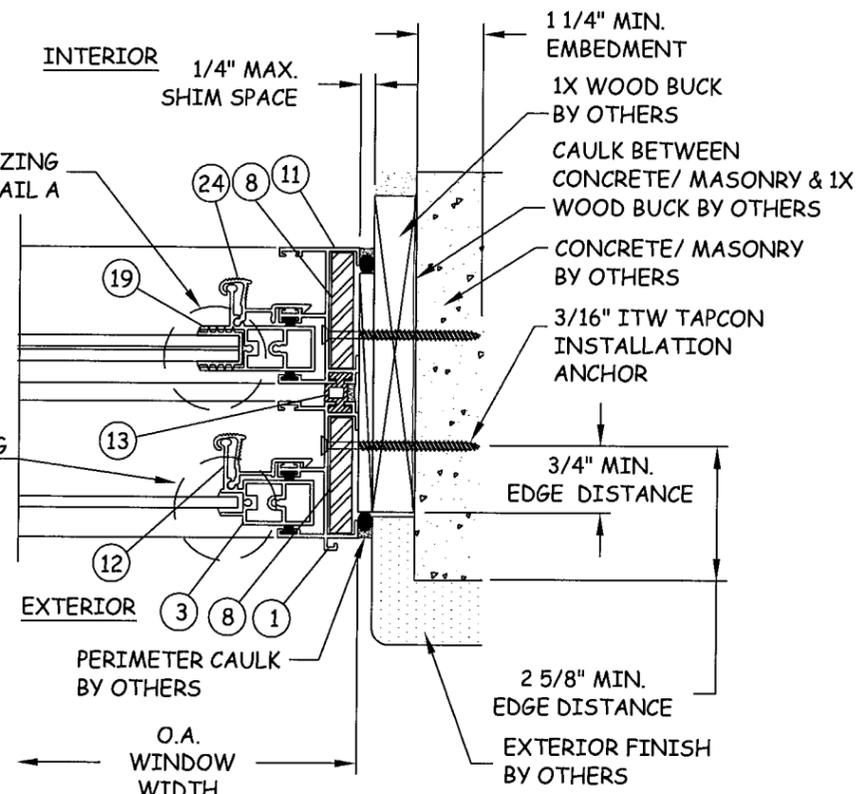
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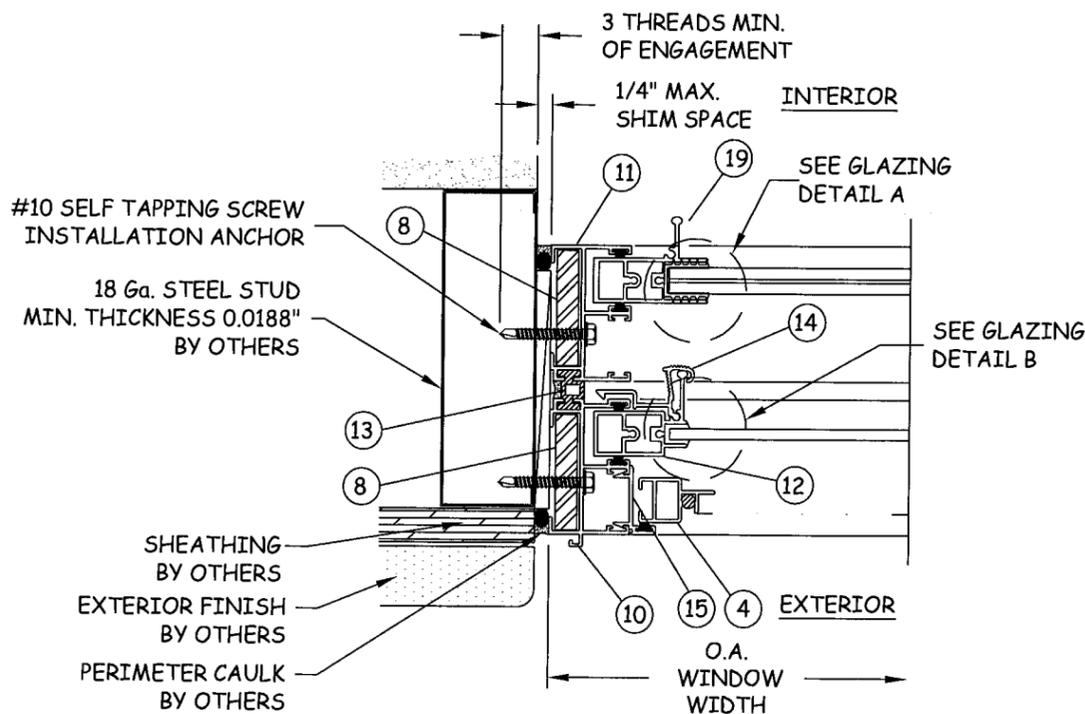
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**4** **HORIZONTAL SECTION**  
JAMB - 2X WOOD FRAME



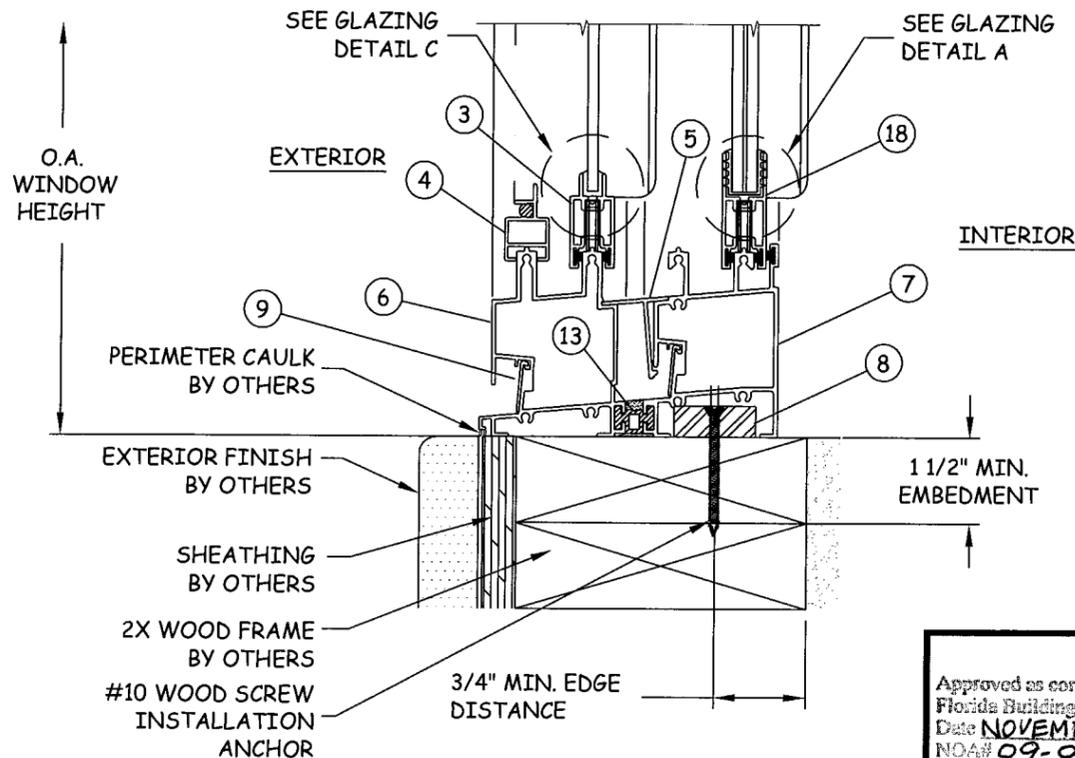
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**4** **HORIZONTAL SECTION**  
MEETING RAIL



**H**  
**4** **HORIZONTAL SECTION**  
JAMB - CONCRETE/MASONRY



**E**  
**4** **HORIZONTAL SECTION**  
JAMB - METAL STUD



**J**  
**4** **VERTICAL SECTION**  
SILL - 2X WOOD FRAME



TITLE: SERIES 940i HS  
HORIZONTAL & VERTICAL  
SECTIONS  
PREPARED FOR:  
ST. CLOUD WINDOW, INC  
390 INDUSTRIAL BLVD.  
SAUK RAPIDS, MN 56379  
PH: 320.251.9311 FX: 320.255.1513

REVISIONS		NO.	DESCRIPTION	BY	DATE
A	UPDATED PER MIAMI-DADE COMMENTS	JLR	06.08.09		
C	UPDATED PER MIAMI-DADE COMMENTS	JLR	10.19.09		

*Handwritten signature*  
10-20-09  
KRISTINA S DAUGHTERY  
FLORIDA P. E. NO. 64455  
1117 COVINGTON STREET  
OWIEDO, FL 32765

Approved as complying with the  
Florida Building Code  
Date **NOVEMBER 18, 2009**  
NOAH **09-04-08.02**  
Miami-Dade Product Control  
Division  
By *[Signature]*

DATE: 03.13.09  
DWN BY: GT  
CHK BY: RS  
SCALE: NTS  
DWG #: **SCW007**  
SHEET: 4 OF 6

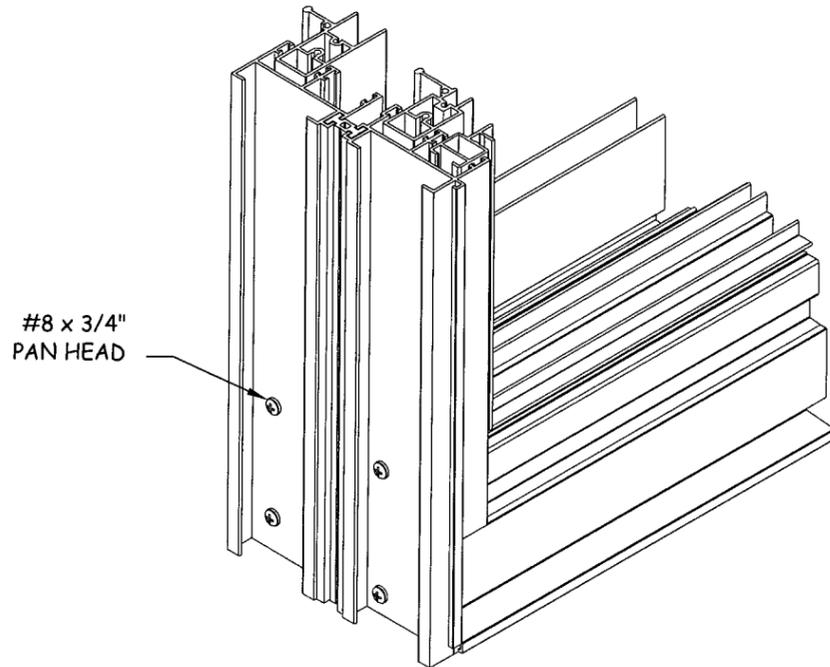
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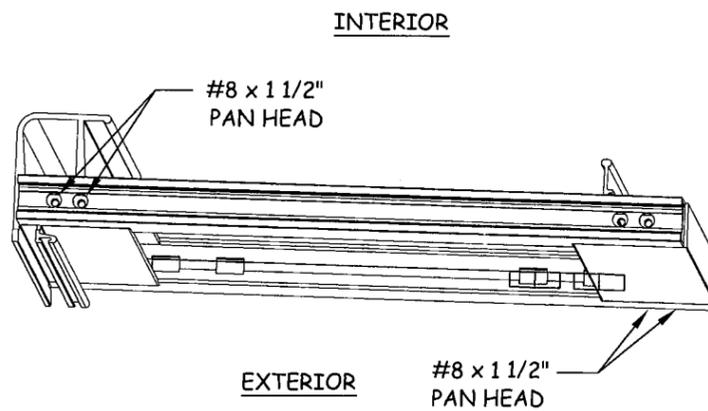
**BILL OF MATERIALS**

ITEM NO.	PART NO.	DESCRIPTION	MATERIAL	MANUFACTURER
1	155	STORM FRAME HEAD	6063-T6	ST. CLOUD
2	154	PRIME FRAME HEAD	6063-T6	ST. CLOUD
3	161	STORM TOP & BOTTOM RAIL	6063-T6	ST. CLOUD
4	159	SCREEN FRAME	6063-T6	ST. CLOUD
5	SPV-0034	SILL TRIM	WHITE PVC	ST. CLOUD
6	145	STORM SILL	6063-T6	ST. CLOUD
7	146	PRIME SILL	6063-T6	ST. CLOUD
8	IST-0045	SHEAR BLOCK <b>CONT.</b>	WHITE PVC*	THERMOPLAST
9	HDW-3053	WEEP FLAP	6063-T6	ST. CLOUD
10	157	STORM JAMB	6063-T6	ST. CLOUD
11	156	PRIME JAMB	6063-T6	ST. CLOUD
12	164	STORM SASH RAIL	6063-T6	ST. CLOUD
13	SPV-0033	THERMAL BREAK BLOCK	POLYAMIDE	ST. CLOUD
14	HDW-3057	SASH LOCK	6063-T6	ST. CLOUD
15	178	SCREEN RETAINER	6063-T6	ST. CLOUD
16	158	STORM MEETING RAIL	6063-T6	ST. CLOUD
17	328	PRIME MEETING RAIL	6063-T6	ST. CLOUD
18	326	PRIME TOP & BOTTOM RAIL	6063-T6	ST. CLOUD
19	327	PRIME SASH RAIL	6063-T6	ST. CLOUD
20	544	PRIME MEETING RAIL	6063-T6	ST. CLOUD
21		MEETING RAIL LOCK	6063-T6	ST. CLOUD
22		GLAZING BEAD (DUROMETER TEST = 80)	NEOPRENE	ST. CLOUD
23		GLAZING BEAD (DUROMETER TEST = 80)	NEOPRENE	ST. CLOUD
24	HDW-3250	SASH LOCK	6063-T6	ST. CLOUD

\*PVC APPROVED UNDER NOA# 08-0620.09

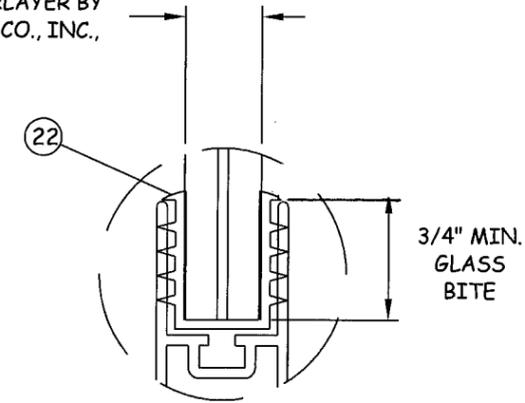


**CORNER DETAIL**

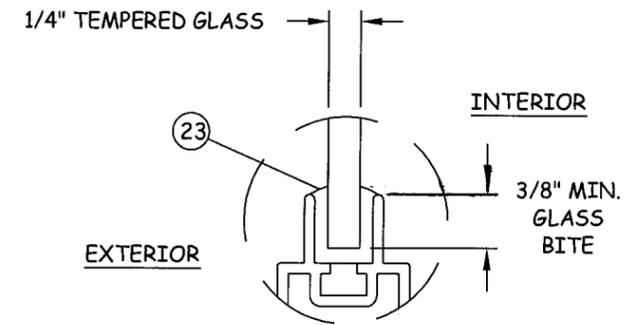


**OPERABLE SASH DETAIL**

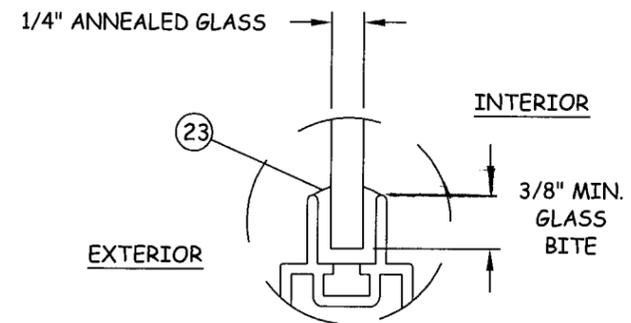
3/16" ANNEALED GLASS,  
0.090" SENTRYGLASS INTERLAYER BY  
E.I. DUPONT DENEMOURS & CO., INC.,  
3/16" ANNEALED GLASS



**GLAZING DETAIL A**



**GLAZING DETAIL B**



**GLAZING DETAIL C**  
LIMITED TO MAX. D.L.O.  
25" X 68" & 53.5" X 31"  
SIZES ONLY

Approved as complying with the  
Florida Building Code  
Date **NOVEMBER 18, 2009**  
NOA# **09-0408.02**  
Miami Dade Product Control  
Division  
By *[Signature]*



TITLE: **SERIES 940i HS**  
**GLAZING DETAILS, BILL OF**  
**MATERIALS & DETAILS**  
PREPARED FOR:  
**ST. CLOUD WINDOW, INC**  
**390 INDUSTRIAL BLVD.**  
**SAUK RAPIDS, MN 56379**  
PH: 320.251.9311 FX: 320.255.1513

**REVISIONS**

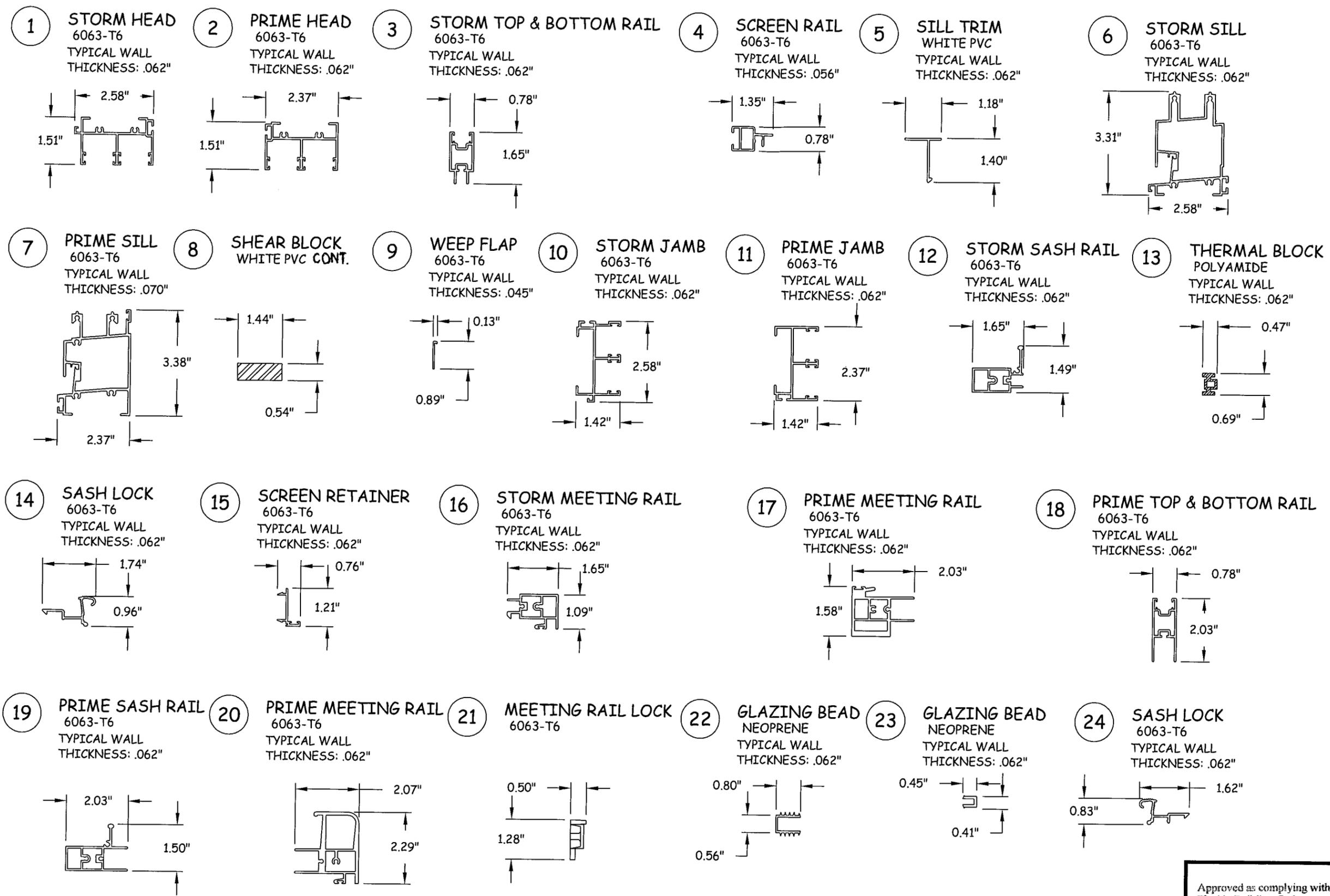
NO.	DESCRIPTION	BY	DATE
A	UPDATED PER MIAMI-DADE COMMENTS	JLR	06.08.09
B	UPDATED PER MIAMI-DADE COMMENTS	JLR	07.30.09
C	UPDATED PER MIAMI-DADE COMMENTS	JLR	10.19.09

*[Handwritten Signature]*  
**10-20-09**  
KRISTINA S. DALCHERTY  
FLORIDA P.E. NO. 084855  
1117 COVINGTON STREET  
OWEEDO, FL 32765

DATE: 03.13.09  
DWN BY: GT  
CHK BY: RS  
SCALE: NTS  
DWG #: **SCW007**  
SHEET: **5 OF 6**

10/19/2009 12:50 PM

p:\projects\st\_cloud\_window\ind-p-09-0316.1 (9401.dwg)\st\_cloud\_window\_frame\_roller\_window\_scw007.dwg



TITLE: SERIES 940i HS  
COMPONENTS  
PREPARED FOR:  
ST. CLOUD WINDOW, INC  
390 INDUSTRIAL BLVD.  
SAUK RAPIDS, MN 56379  
PH: 320.251.9311 FX: 320.255.1513

REVISIONS		NO.	DESCRIPTION	BY	DATE
A	UPDATED PER MIAMI-DADE COMMENTS	JLR	06.08.09		
C	UPDATED PER MIAMI-DADE COMMENTS	JLR	10.19.09		

*[Signature]*  
10-20-09  
KRISTINA S. CALVERT  
FLORIDA P.E. NO. 68485  
1117 DOMINION STREET  
DADE CO. FL 33285

Approved as complying with the Florida Building Code  
Date **NOVEMBER 18, 2009**  
NOA# **09-0408.02**  
Miami Dade Product Control  
Division  
By *[Signature]*

DATE:	03.13.09	DWN BY:	GT	CHK BY:	RS	SCALE:	NTS
DWG #:	<b>SCW007</b>						
SHEET:	<b>6 OF 6</b>						