



BUILDING CODE COMPLIANCE OFFICE (BCCO)  
 PRODUCT CONTROL DIVISION

MIAMI-DADE COUNTY, FLORIDA  
 METRO-DADE FLAGLER BUILDING  
 140 WEST FLAGLER STREET, SUITE 1603  
 MIAMI, FLORIDA 33130-1563  
 (305) 375-2901 FAX (305) 375-2908  
[www.miamidade.gov/buildingcode](http://www.miamidade.gov/buildingcode)

**NOTICE OF ACCEPTANCE (NOA)**

**Amweld International, LLC**  
**301 S. North Point Dr. , Suite #400**  
**Coppell, TX. 75019**

**SCOPE:**

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including High Velocity Hurricane Zone of the Florida Building Code.

**DESCRIPTION: Series "Firedoor S-3070F" Single Inswing Commercial Steel Door-Impact**

**APPROVAL DOCUMENT:** Drawing No. **W05-09** titled "Firedoor S-3070F In-Swing Commercial ST.Entrance DR." Sheets 1 through 5 of 5, prepared by Al-Farooq Corporation, dated 02-17-05 and last revised on April 06, 2010, signed and sealed by Javad Ahmad, P. E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Division.

**MISSILE IMPACT RATING: Large and Small Missile Impact Resistant**

**Limitation:**

1. Lock option 4: Inswing Monarch 19-R Panic Exit device will only be permitted in location with ALCOVE/BAFFLED Entry System, where a direct Missile Impact is not possible and area behind door is designed for internal pressure.

**LABELING:** Each unit shall bear a permanent label with the Ark Manufacturing De Mexico, **Nuevo Leon, Mexico** and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This **NOA revises, renews and replaces NOA # 08-0820.16** (Former **Firedoor, Div. Ark II Manufacturing, LLC**) consists of this page 1 as well as approval document mentioned above.

The submitted documentation was reviewed by **Ishaq I. Chanda, P.E.**

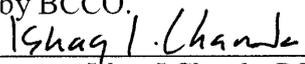


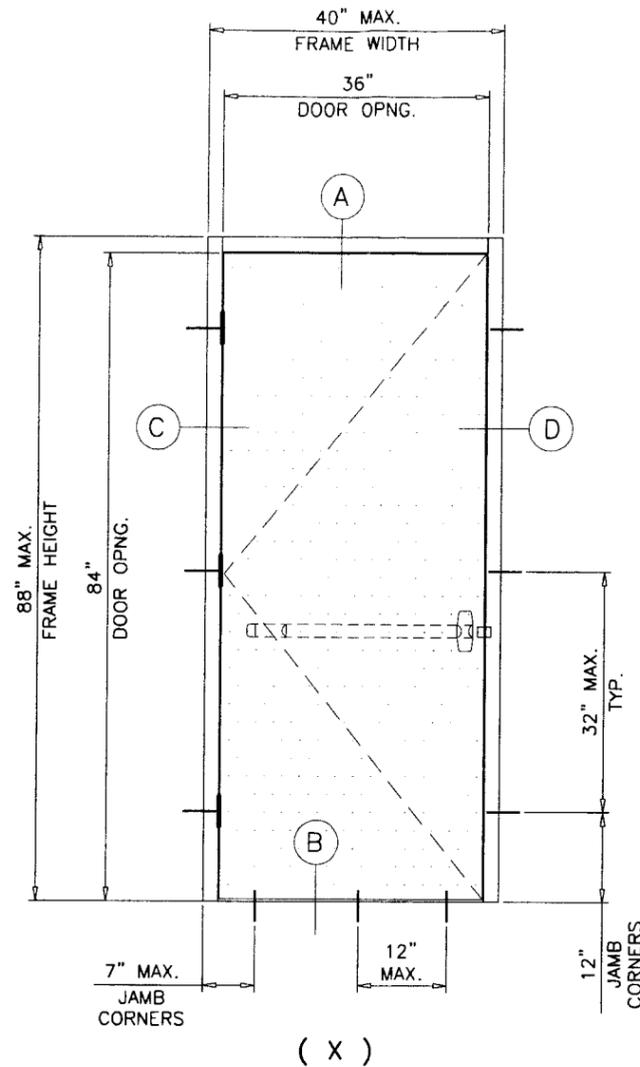
**NOA No 09-0923.16**  
**Expiration Date: July 28, 2015**  
**Approval Date: August 11, 2010**  
 Page 1

7/22/10

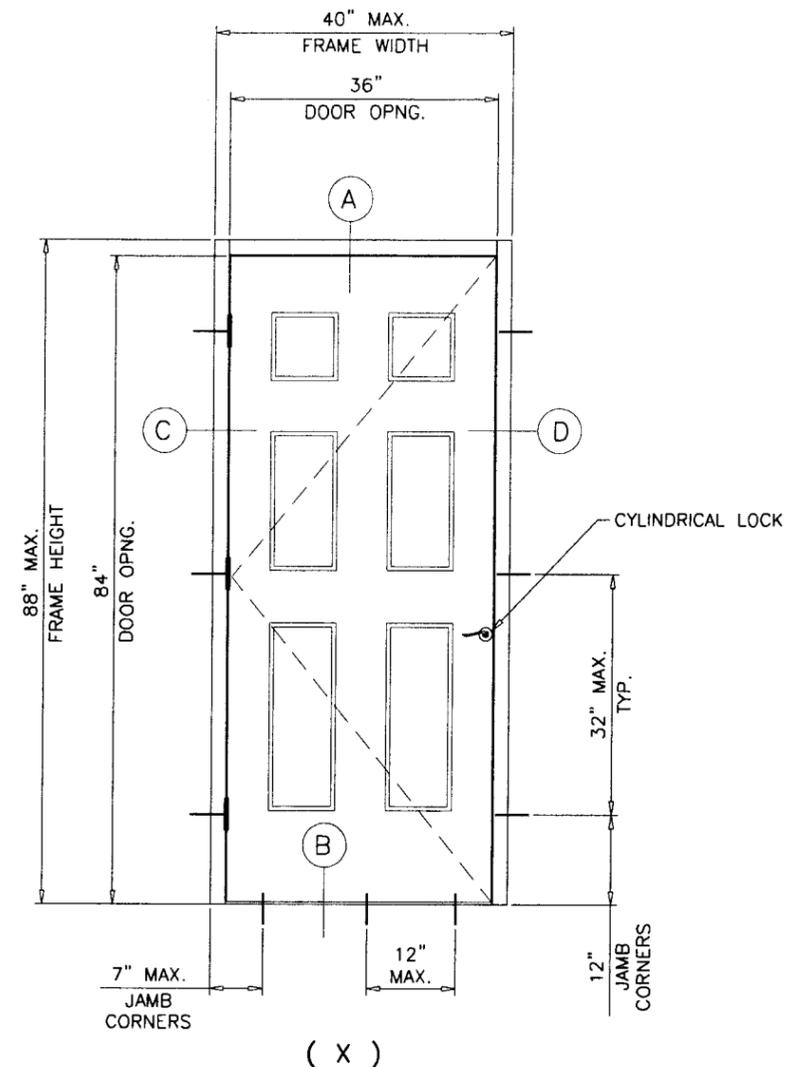
NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

- A. DRAWINGS (Transferred from # 08-0820.16)**
1. Manufacturers die drawings and sections.
  2. Drawing No. **W05-09** titled "Firedoor S-3070F In-Swing Commercial ST. Entrance DR." Sheets 1 through 5 of 5, prepared by Al-Farooq Corporation, dated 02-17-05 and last revised on April 06, 2010, signed and sealed by Javad Ahmad, P. E.
- B. TESTS (Transferred from # 08-0820.16)**
1. Test reports on
    - 1) Air Infiltration Test, per FBC TAS 202-94
    - 2) Uniform Static Air Pressure Test Loading per FBCTAS 202-94
    - 3) Water Resistance Test, per FBC TAS 202-94
    - 4) Large Missile Impact Test, FBC TAS 201-94
    - 5) Cyclic Loading Test, per FBC TAS 203-94
- Along with installation diagram of single inswing steel commercial door, marked-up by Fenestration Testing Laboratories, Inc. Test Reports Nos. **FTL 4336 (FTL04155)**, dated 10/14/04, signed and sealed by Edmundo Largaespada, P.E.
- C. CALCULATIONS**
1. Anchor verification dated June 24, 2009, prepared by Al-Farooq Corporation, complying w/ FBC 2007, signed and sealed by Arshad Viqar, P.E.
  2. Statement letter of conformance to FBC 2007, dated 02/23/10, prepared by Al-Farooq Corporation, signed and sealed by Javad Ahmad, P.E.
- D. QUALITY ASSURANCE**
1. Miami Dade Building Code Compliance Office (BCCO)
- E. MATERIAL CERTIFICATIONS (Transferred from # 08-0820.16)**
1. Tensile test report #2, prepared by Fenestration Testing Laboratories, report No. FTL4584 (04156), dated June 08, 2005 for Steel samples, tested per ASTM E-A370-97-a, signed and sealed by Edmundo Largaespada, P.E.
  2. Notice of Acceptance No. **07-1107.08** issued to Dyplast Product, LLC (Former Apache Products Co.) for "EPS-Expanded Polystyrene Insulation", expiring on 01/11/12.
- E. STATEMENTS**
1. Statement Letter of conformance and letter of "No financial interest to test Lab" issued by Al-Farooq Corporation, both letters dated February 23, 2010, signed and sealed by Javad Ahmad, P.E.
  2. Statement letter of compliance, as part of above referenced test report, issued by Fenestration testing laboratory.
  3. Distributor Agreement between Ark Manufacturing de Mexico., Nuevoleon, Mexico and Firedoor by Amweld International, LLC, Texas, USA, signed by Gabriel de la Garza and R. Scott Willson, respectively .
- G. OTHER**
1. This **NOA revises, renews and replaces NOA # 08-0820.16** (Former **Firedoor, Div. Ark II Manufacturing, LLC**), expiring on July 28, 2010.
  2. Test Proposal # 04-0277, dated May 25, 2004, approved by BCCO.

  
Ishaq I. Chanda, P.E.  
Product Control Examiner  
NOA No 09-0923.16  
Expiration Date: July 28, 2015  
Approval Date: August 11, 2010



TYPICAL INTERIOR ELEVATION  
FLUSH



TYPICAL INTERIOR ELEVATION  
EMBOSED

THESE DOORS ARE RATED FOR LARGE & SMALL MISSILE IMPACT.  
SHUTTERS ARE NOT REQUIRED.

**FIREDOOR SERIES-3070F**  
**INSWING COMMERCIAL STEEL ENTRANCE DOOR**

DOORS APPROVED FOR INSTALLATIONS WHERE WATER INFILTRATION RESISTANCE IS REQUIRED.

SEE SHEET 5 FOR VARIOUS FRAME SIZE OPTIONS.  
FRAME JAMB TRIM (WIDTH) = 1-1/4" TO 2"  
FRAME JAMB DEPTH = 5-3/4" TO 8-3/4"  
FRAME HEAD TRIM (WIDTH) = 1-1/4" TO 4"

THIS PRODUCT HAS BEEN DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE FLORIDA BUILDING CODE 2007 EDITION INCLUDING HIGH VELOCITY HURRICANE ZONE (HVHZ).

ANCHORS SHALL BE AS LISTED, SPACED AS SHOWN ON DETAILS, ANCHORS EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.

ANCHORING OR LOADING CONDITIONS NOT SHOWN IN THESE DETAILS ARE NOT PART OF THIS APPROVAL.

MATERIALS INCLUDING BUT NOT LIMITED TO STEEL/METAL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF 2007 FLORIDA BLDG. CODE SECTION 2003.8.4.

MAXIMUM DESIGN LOAD RATING = + 75.0 PSF  
(FOR SIZES SHOWN ABOVE OR SMALLER) - 75.0 PSF  
AS PERMITTED BY FBC

NOTE:  
EGRESS REQUIREMENTS TO BE REVIEWED  
BY BUILDING OFFICIAL.

**PRODUCT REVISED**  
as complying with the Florida  
Building Code  
Acceptance No. 09-0923-16  
Expiration Date 07/28/2015  
*Ishag I. Chaudhry*  
Miami Dade Product Control  
Division

Engr: JAVAD AHMAD  
CIVIL  
FLA. PE # 70592  
C.A.N. 3538  
*J.A.*  
APR 06 2010

**af c**

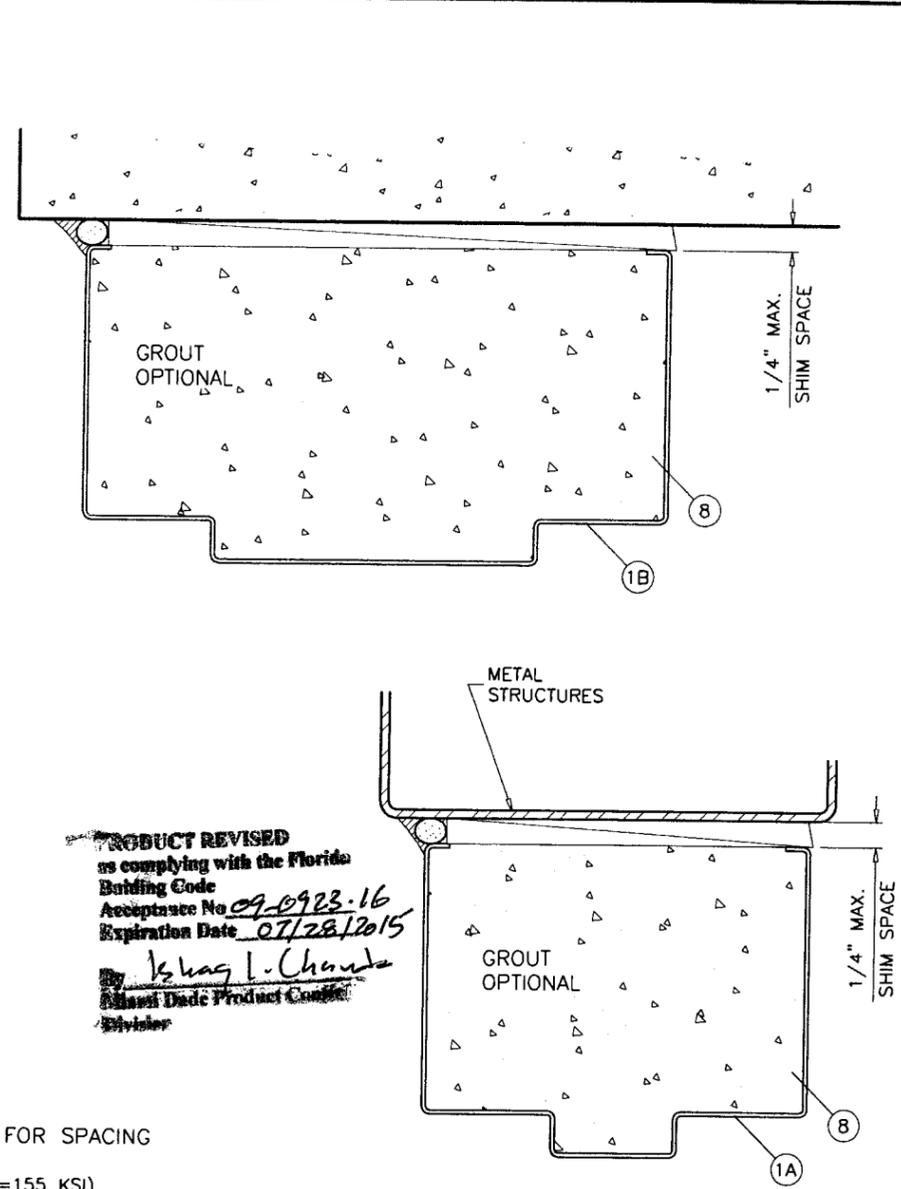
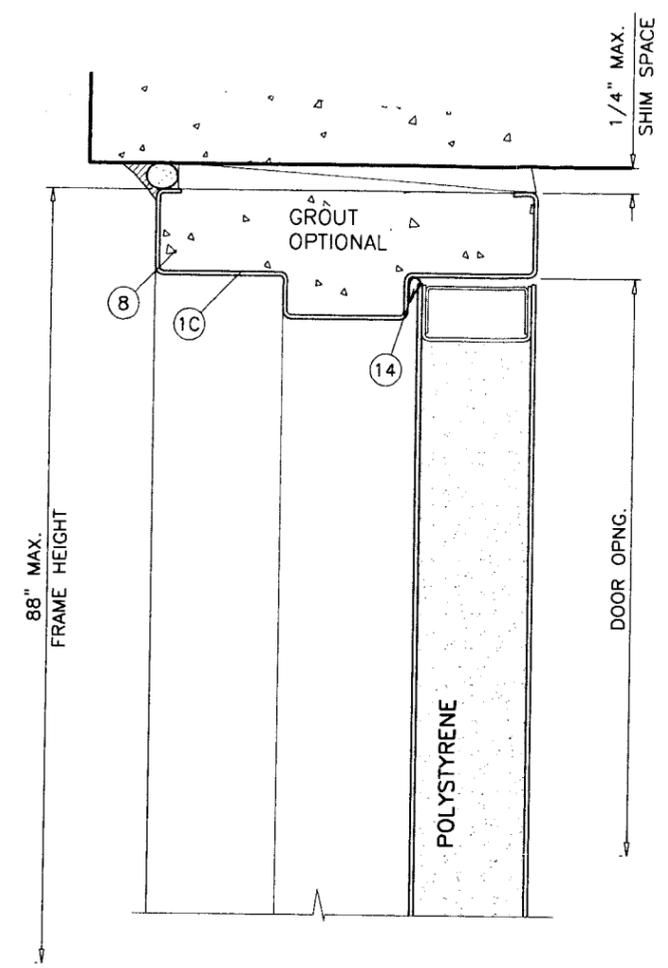
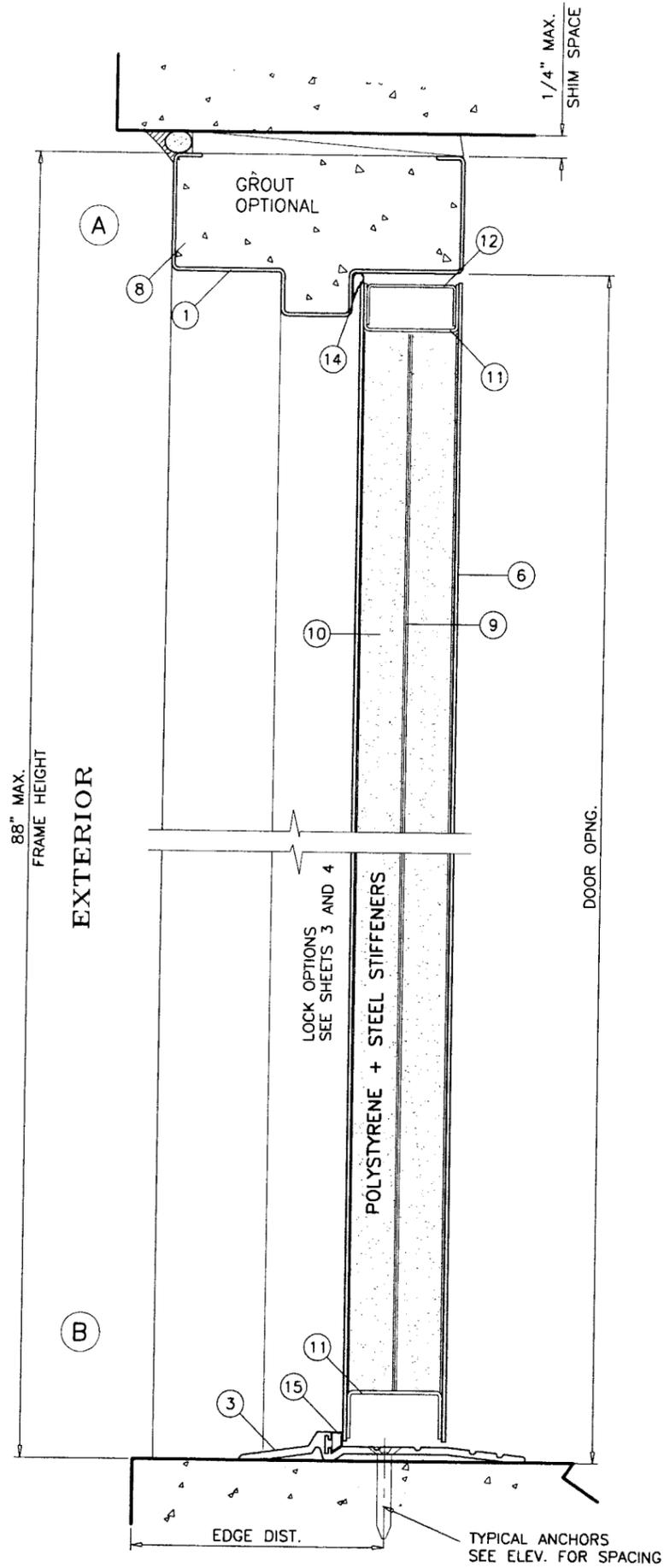
**AL-FAROOQ CORPORATION**  
ENGINEERS & PRODUCT DEVELOPMENT  
1235 S.W. 87 AVE  
MIAMI, FLORIDA 33174  
TEL. (305) 264-8100 FAX. (305) 262-6978  
COMP -ANL\W05-09FDC

FIREDOOR S-3070F INSWING COMMERCIAL ST. ENT. DR.  
**AMWELD INTERNATIONAL, LLC**  
301 S NORTHPOINT DRIVE SUITE #400  
CORPELL, TX. 75019  
TEL. (469) 656-4789 FAX. (214) 329-0911

| no | date     | by | description            |
|----|----------|----|------------------------|
| A  | 06.20.05 |    | NO CHANGE THIS SHEET   |
| B  | 07.18.05 |    | UPDATED FOR 2004 FBC   |
| C  | 07.29.06 |    | NO CHANGE THIS SHEET   |
| D  | 06.19.09 |    | UPDATED FOR 2007 FBC   |
| E  | 02.19.10 |    | REV. PER BCCO COMMENTS |

date: 02-17-05  
scale: 1/2" = 1'-0"  
dr. by: HAMID  
chk. by:

drawing no.  
**W05-09**  
sheet 1 of 5



**PRODUCT REVISED**  
 as complying with the Florida  
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 Acceptance No. 09-0923-16  
 Expiration Date 07/28/2015  
*Iskhan I. Choudhary*  
 Miami Dade Product Control  
 Division

**TYPICAL ANCHORS @ JAMB: SEE ELEV. FOR SPACING**

**5/16" DIA. ULTRACON BY 'ELCO'** (Fu=177 KSI, Fy=155 KSI)  
 DIRECTLY INTO CONC. OR MASONRY  
 1-1/4" MIN. EMBED INTO CONC. OR MASONRY  
 3-1/8" MIN. EDGE DISTANCE

**3/8" DIA. CARBON STEEL SLEEVE ANCHOR HILTI**  
 DIRECTLY INTO CONC. OR MASONRY  
 1-5/8" MIN. EMBED INTO CONC. OR MASONRY  
 3-1/4" MIN. EDGE DISTANCE

**3/8" DIA. SMS OR MACHINE BOLTS** (GRADE 2 CRS)  
 INTO METAL STRUCTURES (STEEL OR ALUMINUM 1/8" MIN. THICK.)  
 STEEL : Fy = 36 KSI MIN.  
 ALUMINUM : 6063-T5 MIN.  
 (STEEL IN CONTACT WITH ALUMINUM TO BE PLATED OR PAINTED)

**TYPICAL ANCHORS @ THRESHOLD:**

**1/4" DIA. ULTRACON BY 'ELCO'** (Fu=177 KSI, Fy=155 KSI)  
 DIRECTLY INTO CONCRETE  
 WITH 1-1/4" MIN. EMBED INTO CONC.  
 2-1/2" MIN. EDGE DISTANCE

CONCRETE f'c = 3000 PSI MIN.  
 C-90 FILLED MASONRY BLOCK f'm = 2000 PSI MIN.

METAL STRUCTURES NOT BY AMWELD INTL.  
 MUST SUPPORT LOADS IMPOSED BY DOOR SYSTEM AND  
 TRANSFER THEM TO THE BUILDING STRUCTURE.

**SEALANT:**  
 ALL JOINTS AND CORNERS SEALED WITH SILICONE.

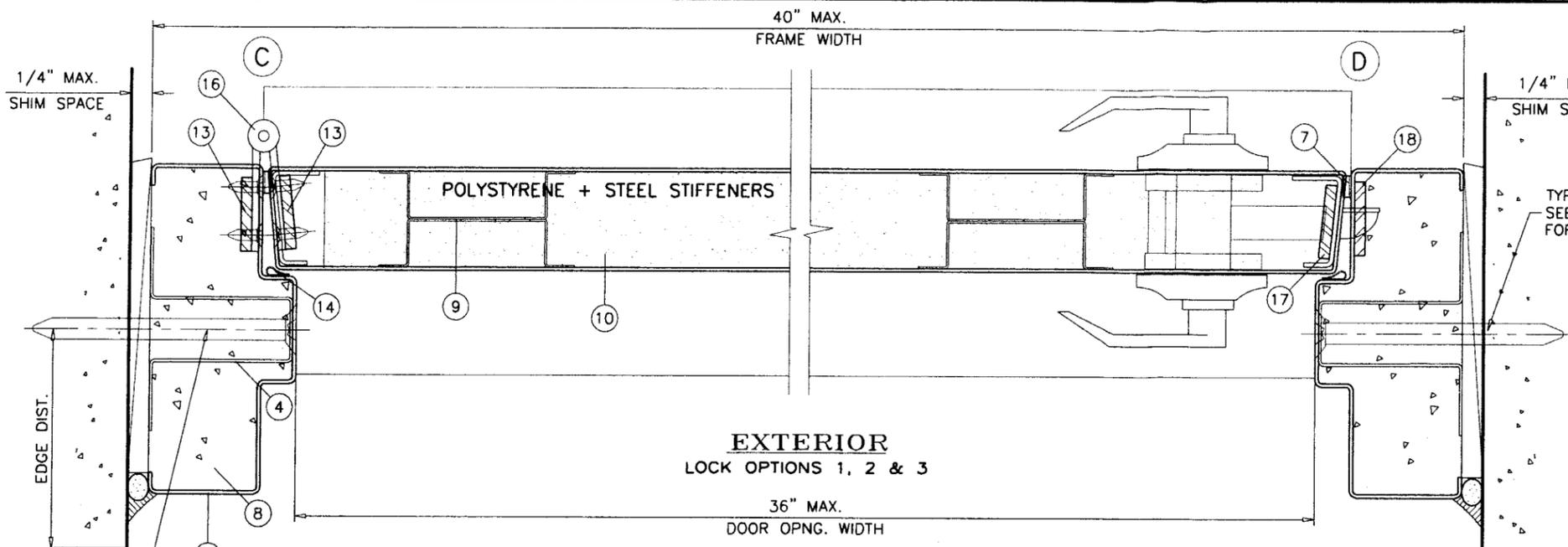
Engr: JAVAD AHMAD  
 CIVIL  
 FLA. PE # 70592  
 C.A.N. 3538  
  
 APR 06 2010

**af c**  
**AL-FAROOQ CORPORATION**  
 ENGINEERS & PRODUCT DEVELOPMENT  
 1235 S.W. 87 AVE  
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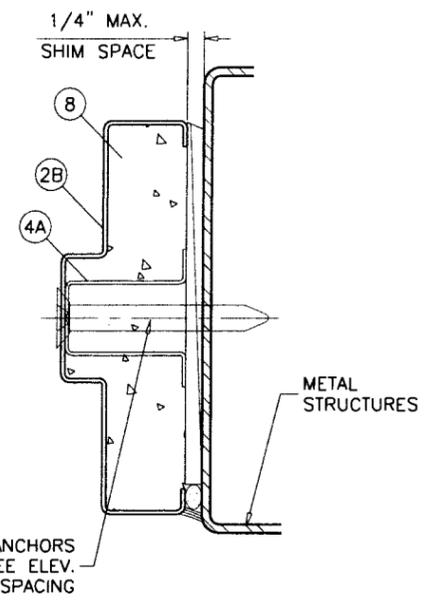
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| E  | 02.19.10 |    | REV. PER BCCO COMMENTS |

date: 02-17-05  
 scale: 3/8" = 1"  
 dr. by: HAMID  
 ch. by:  
 drawing no.  
**W05-09**  
 sheet 2 of 5

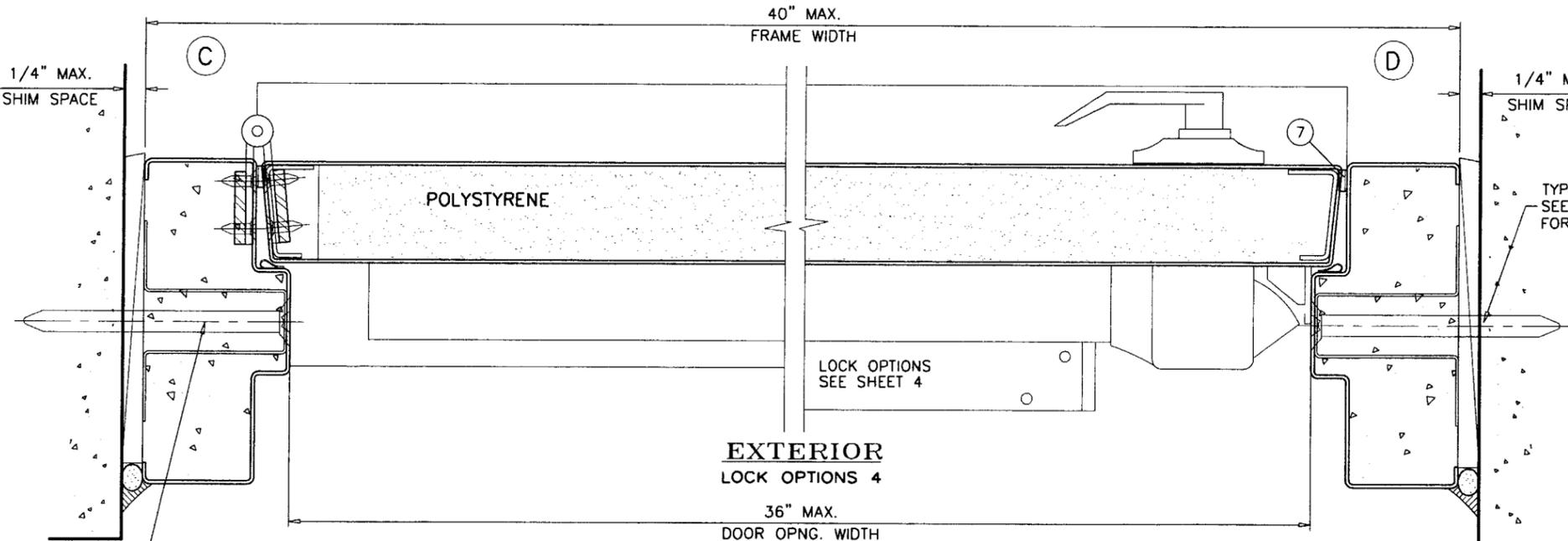


1/4" MAX. SHIM SPACE

TYPICAL ANCHORS SEE ELEV. FOR SPACING

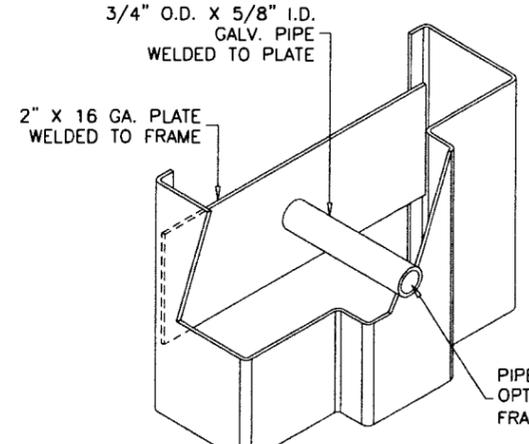
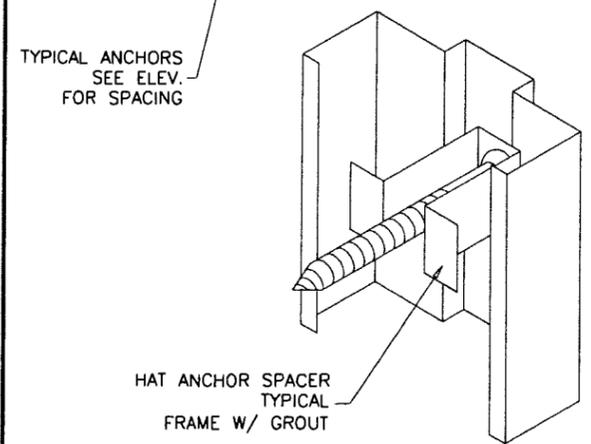
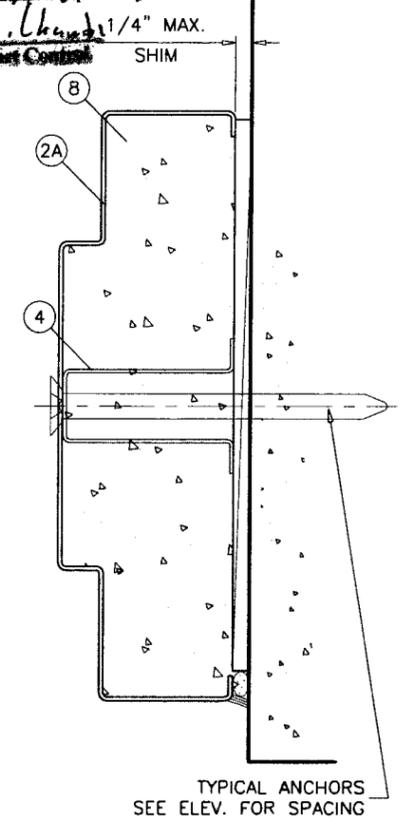


**PRODUCT REVISED**  
as complying with the Florida  
Building Code  
Acceptance No. 09-0923-16  
Expiration Date 07/28/2015  
*By: Iskhag J. L...*  
Product Control



1/4" MAX. SHIM SPACE

TYPICAL ANCHORS SEE ELEV. FOR SPACING



1-1/4" X 1-3/4" X .060" THK.  
STEEL ANGLE, 4-1/2" LONG  
WELDED TO FRAME JAMBS

3/16" DIA. ULTRACON  
1-1/2" MIN. EMBED

Engr: JAVAD AHMAD  
CIVIL  
FLA. PE # 70592  
C.A.N. 3536

*JA*

APR 06 2010

**af c**

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| A  | 06.20.05 |    | NO CHANGE THIS SHEET   |
| B  | 07.18.05 |    | NO CHANGE THIS SHEET   |
| C  | 07.29.08 |    | NO CHANGE THIS SHEET   |
| D  | 06.19.09 |    | UPDATED FOR 2007 FBC   |
| E  | 02.19.10 |    | REV. PER BCCO COMMENTS |

date: 02-17-05  
scale: 3/8" = 1"  
dr. by: HAMID  
chk. by:

drawing no.  
**W05-09**

sheet 3 of 5

**HINGES:**

STEEL MORTISE HINGE 1279  
 AT 7-1/4" TO 9-3/4" FROM TOP TO CL OF HINGE  
 AT 7-1/4" TO 12-5/8" FROM BOTTOM TO CL OF HINGE  
 (1) CENTER HINGE EQUALLY SPACED FROM TOP & BOTTOM HINGE

**LOCK OPTIONS:**

**OPTION #1:**

'SCHLAGE' AL SERIES CYLINDRICAL LOCK  
 AT 38" TO 40-3/8" FROM BOTTOM.

4-7/8" LONG ST. STEEL STRIKE PLATE AT 38" TO 40-3/8"  
 FROM BOTTOM.

**OPTION #2:**

'CORBIN RUSSWIN' CL3900 SERIES CYLINDRICAL LOCK  
 AT 38" TO 40-3/8" FROM BOTTOM.

4-7/8" LONG ST. STEEL STRIKE PLATE AT 38" TO 40-3/8"  
 FROM BOTTOM.

**OPTION #3:**

'YALE' 5300LN SERIES CYLINDRICAL LOCK  
 AT 38" TO 40-3/8" FROM BOTTOM.

4-7/8" LONG ST. STEEL STRIKE PLATE AT 38" TO 40-3/8"  
 FROM BOTTOM.

**OPTION #4:**

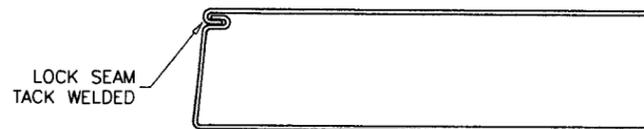
MONARCH 19R PANIC EXIT DEVICE W/ STRIKEPLATE MOUNTED  
 38" TO 40-3/8" FROM FINISHED FLOOR.

PANIC DEVICES WILL BE PERMITTED IN LOCATIONS WITH  
 ALCOVE/BAFFLED ENTRY SYSTEMS, WHERE A DIRECT  
 MISSILE IMPACT IS NOT POSSIBLE, AND AREA BEHIND  
 DOOR IS DESIGNED FOR INTERNAL PRESSURE.

**DOOR EDGE CONSTRUCTION OPTIONS:**

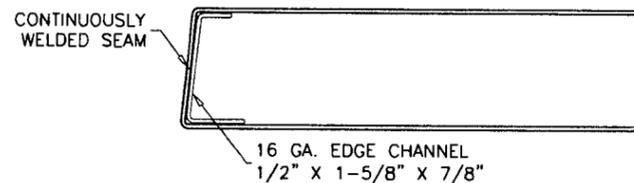
**OPTION #1:**

LOCK SEAM EDGE CONSTRUCTION



**OPTION #1:**

BUTT SEAM EDGE CONSTRUCTION



| ITEM NO. | PART NO. | QUANTITY  | DESCRIPTION                               | MATERIAL | MANF./SUPPLIER/REMARKS                |
|----------|----------|-----------|---|----------|---------------------------------------|
| 1        | -        | AS REQD.  | FRAME HEAD (5-3/4" X 2")                  | STEEL    | 16 GA. (.058") MIN. Fy = 34.4 KSI     |
| 1A       | -        | AS REQD.  | FRAME HEAD (5-3/4" X 4")                  | STEEL    | 16 GA. (.058") MIN. Fy = 34.4 KSI     |
| 1B       | -        | AS REQD.  | FRAME HEAD (8-3/4" X 4")                  | STEEL    | 16 GA. (.058") MIN. Fy = 34.4 KSI     |
| 1C       | -        | AS REQD.  | FRAME HEAD (5-3/4" X 1-1/4")              | STEEL    | 16 GA. (.058") MIN. Fy = 34.4 KSI     |
| 2        | -        | AS REQD.  | FRAME JAMB (5-3/4" X 2")                  | STEEL    | 16 GA. (.058") MIN. Fy = 34.4 KSI     |
| 2A       | -        | AS REQD.  | FRAME JAMB (8-3/4" X 2")                  | STEEL    | 16 GA. (.058") MIN. Fy = 34.4 KSI     |
| 2B       | -        | AS REQD.  | FRAME JAMB (5-3/4" X 1-1/4")              | STEEL    | 16 GA. (.058") MIN. Fy = 34.4 KSI     |
| 3        | 2005     | 1         | THRESHOLD                                 | ALUMINUM | PEMKO                                 |
| 4        | -        | AS REQD.  | BOLT SPACER (2" FRAME)                    | STEEL    | 2" X 2-5/8" X 18 GA.                  |
| 4A       | -        | AS REQD.  | BOLT SPACER (1-1/4" FRAME)                | STEEL    | 2" X 1-7/8" X 18 GA.                  |
| 6        | -        | -         | DOOR                                      | STEEL    | 18 GA. (.045") MIN. Fy = 38 KSI       |
| 7        | P241-30  | AS REQD.  | HEAD/JAMB W'STRIPPING                     | FOAM     | 3/16" X 3/8"                          |
| 8        | -        | OPTIONAL  | FRAME GROUT                               | CONC.    | 3000 PSI MIN.                         |
| 9        | -        | 8/ LEAF   | HAT STIFFENER IN PAIRS (4 ROWS VERTICAL)  | STEEL    | 22 GA.                                |
| 10       | -        | 1         | POLYSTYRENE CORE                          | -        | 'DYPLAST PRODUCTS LLC' W/ CURRENT NOA |
| 11       | -        | 1/ RAIL   | TOP AND BOTTOM RAIL CHANNEL (FULL LENGTH) | STEEL    | 13/16 X 1-21/32 X 13/16 X 16 GA.      |
| 12       | -        | 1/ RAIL   | TOP RAIL CHANNEL (FULL LENGTH)            | STEEL    | 11/16 X 1-1/2 X 11/16 X 18 GA.        |
| 13       | -        | 2/ HINGE  | HINGE REINFORCEMENT (FRAME/DOOR)          | STEEL    | 1-1/4" X 10" X 3/16"                  |
| 14       | S88      | AS REQD.  | HEAD/JAMB WEATHERSTRIP                    | VINYL    | PEMKO                                 |
| 15       | 2005AV   | 1         | BULB W'STRIPPING                          | VINYL    | PEMKO                                 |
| 16       | 1279     | 3/ LEAF   | MORTISE HINGES                            | STEEL    | HAGER                                 |
| 17       | -        | 2/ LOCK   | LOCK REINFORCEMENT                        | -        | 1-1/4" X 2-3/4" X 12 GA.              |
| 18       | -        | 1/ STRIKE | STRIKE REINFORCEMENT                      | -        | 1-3/8" X 6-1/2" X 16 GA.              |

**PRODUCT REVISED**  
 as complying with the Florida  
 Building Code  
 Acceptance No. 09-0923.16  
 Expiration Date 07/28/2015  
 by Ishag I. Chaudhry  
 General Manager, Product Control  
 Division

Engr: JAVAD AHMAD  
 CIVIL  
 FLA. PE # 70592  
 C.A.N. 3538

*J.A.*

APR 06 2010

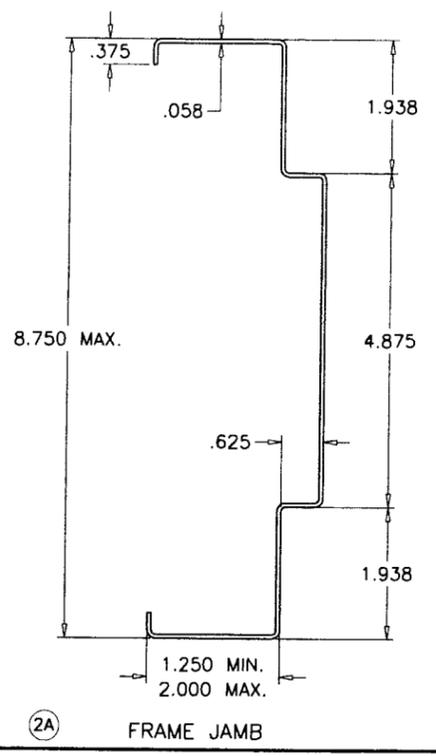
**af c**  
**AL-FAROOQ CORPORATION**  
 ENGINEERS & PRODUCT DEVELOPMENT  
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 MIAMI, FLORIDA 33174  
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FIREDOOR S-3070F INSWING COMMERCIAL ST. ENT. DR.  
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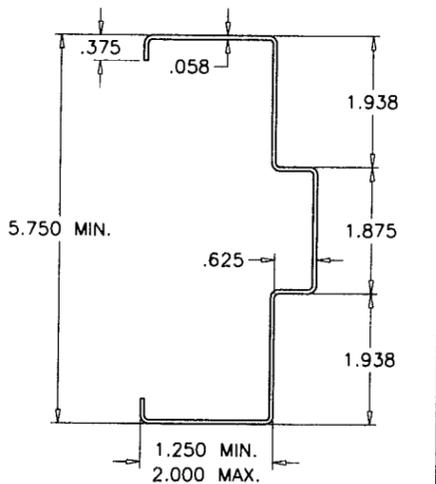
| no | date     | by                      | description |
|----|----------|-------------------------|-------------|
| A  | 06.20.05 | MIN. Fy REV.            |             |
| B  | 07.18.05 | NO CHANGE THIS SHEET    |             |
| C  | 07.29.08 | PANIC DEVICE NOTE ADDED |             |
| D  | 06.19.09 | UPDATED FOR 2007 FBC    |             |
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date: 02-17-05  
 scale: 3/8" = 1"  
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 chk. by:

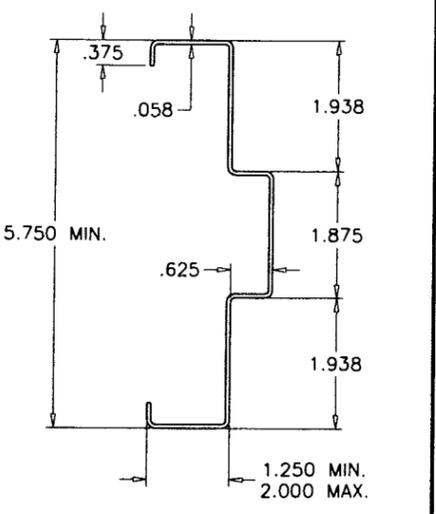
drawing no.  
**W05-09**  
 sheet 4 of 5



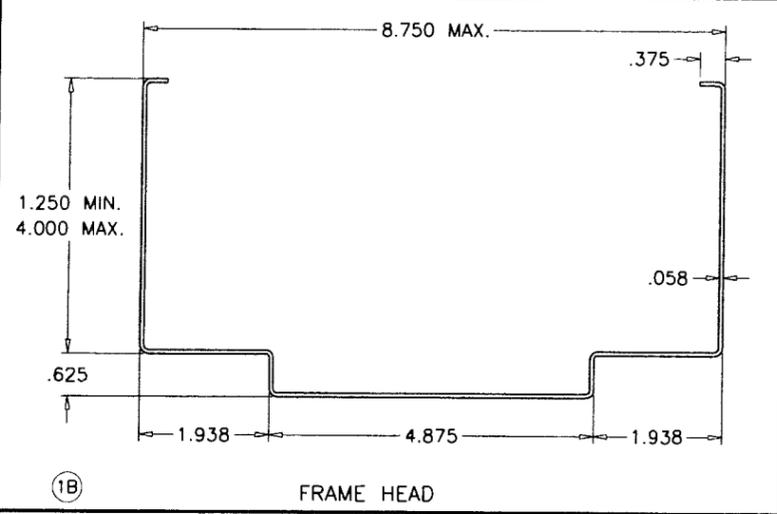
2A FRAME JAMB



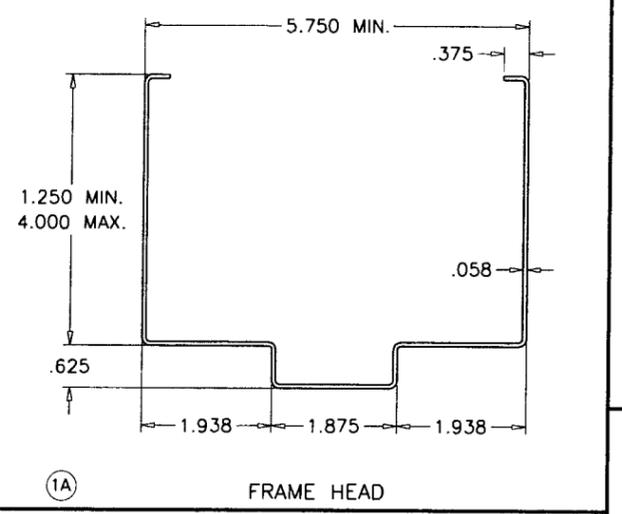
1 2 FRAME HEAD/JAMB



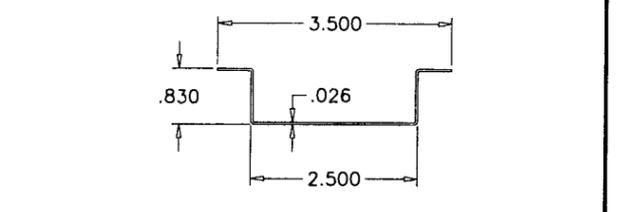
1C 2B FRAME HEAD/JAMB



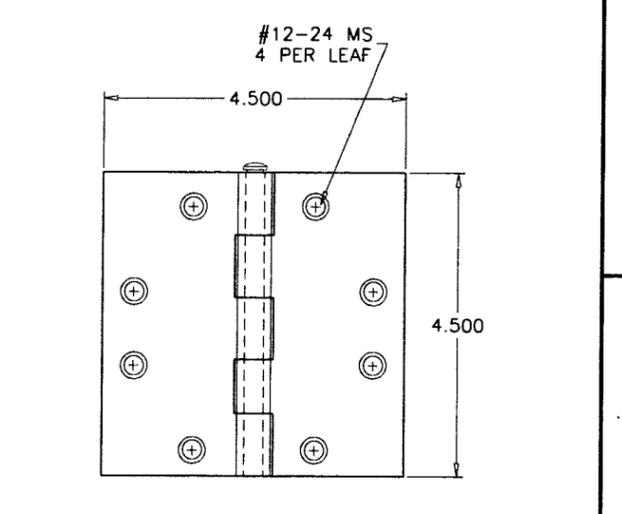
1B FRAME HEAD



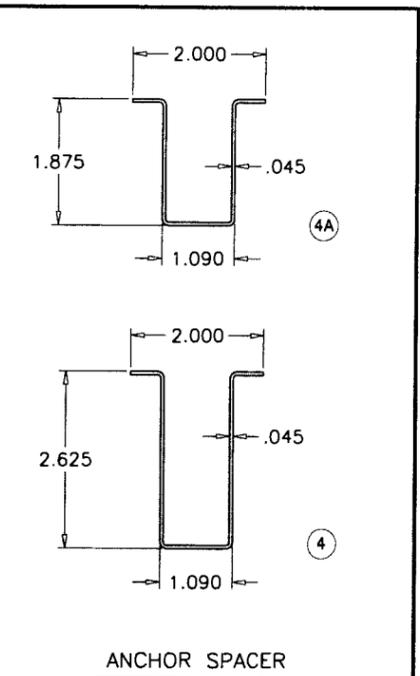
1A FRAME HEAD



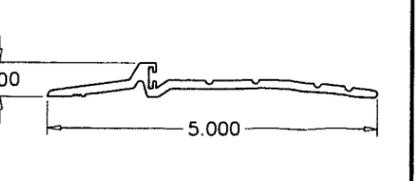
9 HAT CHANNEL REINFORCING



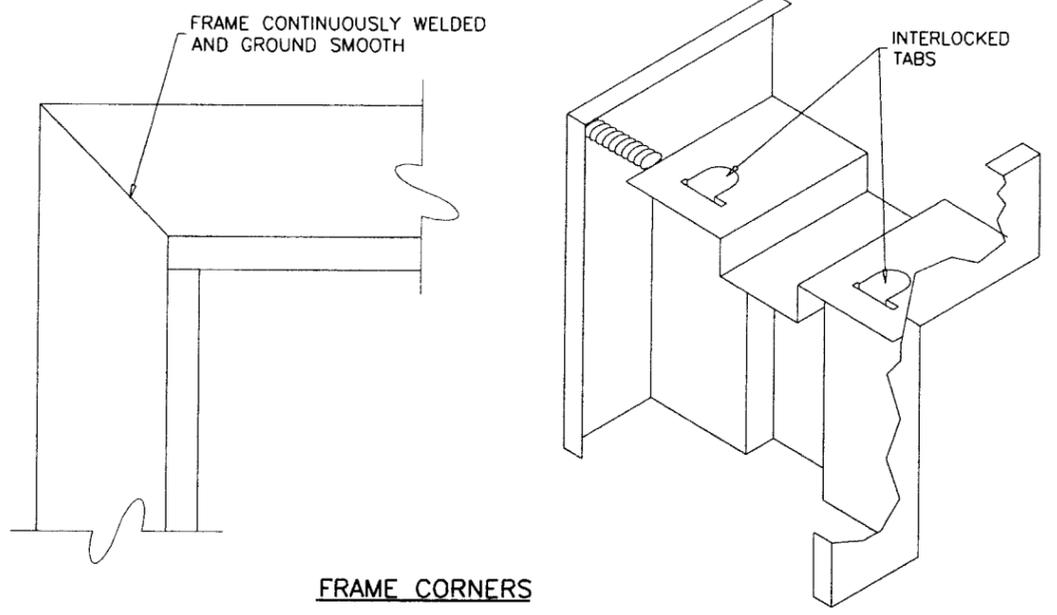
16 .134" THICK STEEL HINGE



4 ANCHOR SPACER



3 BUMPER THRESHOLD



FRAME CORNERS

PRODUCT REVISED  
 as complying with the Florida  
 Building Code  
 Acceptance No. 09-0923-16  
 Expiration Date 07/26/2015  
 [Signature]

Engr: JAVAD AHMAD  
 CIVIL  
 FLA. PE # 70592  
 C.A.N. 3538  
 [Signature]  
 APR 06 2010

**af c**  
**AL-FAROOQ CORPORATION**  
 ENGINEERS & PRODUCT DEVELOPMENT  
 1235 S.W. 87 AVE  
 MIAMI, FLORIDA 33174  
 TEL. (305) 264-9100 FAX. (305) 262-6978  
 COMP -ANL\W05-09FDC

FIREDOOR S-3070F INSWING COMMERCIAL ST. ENT. DR.  
**AMWELD INTERNATIONAL, LLC**  
 301 S NORTHPOINT DRIVE SUITE #400  
 COPPELL, TX. 75019  
 TEL. (469) 656-4789 FAX. (214) 329-0911

| no | date     | description          |
|----|----------|----------------------|
| A  | 06.20.05 | NO CHANGE THIS SHEET |
| B  | 07.18.05 | NO CHANGE THIS SHEET |
| C  | 07.29.08 | NO CHANGE THIS SHEET |
| D  | 06.19.09 | UPDATED FOR 2007 FBC |
| E  | 02.19.10 | NO CHANGE THIS SHEET |

date: 02-17-05  
 scale: 3/8" = 1"  
 dr. by: HAMID  
 chk. by:

drawing no.  
**W05-09**  
 sheet 5 of 5