



BUILDING CODE COMPLIANCE OFFICE (BCCO)
PRODUCT CONTROL DIVISION

MIAMI-DADE COUNTY, FLORIDA
METRO-DADE FLAGLER BUILDING
140 WEST FLAGLER STREET, SUITE 1107
MIAMI, FLORIDA 33130-1563
(305) 375-2902 FAX (305) 372-6339

NOTICE OF ACCEPTANCE (NOA)

www.miamidade.gov/buildingcode

Continental Glass Systems, Inc.
325 West 74 Place
Hialeah, FL 33014

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami-Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami-Dade County) and/or the AHJ (in areas other than Miami-Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series "2200" Aluminum Sliding Glass Door – S.M.I.

APPROVAL DOCUMENT: Drawing No. CGS001, titled "Series 2200 SGD – S.M.I.", sheets 1 through 9 of 9, dated 09/02/09, prepared by CertWorks, LLC, dated 01/29/10, signed and sealed by Kristina S. Daugherty, P. E., bearing the Miami-Dade County Product Control Approval stamp with the Notice of Acceptance number and Approval date by the Miami-Dade County Product Control Division.

MISSILE IMPACT RATING: Small Missile Impact Resistant

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official. This NOA consists of this page 1 and evidence page E-1, as well as approval document mentioned above. The submitted documentation was reviewed by **Jaime D. Gascon, P. E.**



J. Gascon
2/21/10

NOA No. 09-0924.18
Expiration Date: February 24, 2015
Approval Date: February 24, 2010
Page 1

Continental Glass Systems, Inc.

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

A. DRAWINGS

1. Manufacturer's die drawings and sections.
2. Drawing No **CGS001**, titled "Series 2200 SGD – S.M.I.", sheets 1 through 9 of 9, dated 09/02/09, prepared by CertWorks, LLC, dated 01/29/10, signed and sealed by Kristina S. Daugherty, P. E.

B. TESTS

1. Test reports on:
 - 1) Air Infiltration Test, per FBC, TAS 202-94
 - 2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
 - 3) Water Resistance Test, per FBC, TAS 202-94
 - 4) Large Missile Impact Test per FBC, TAS 201-94
 - 5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
 - 6) Forced Entry Test, per FBC 2411 3.2.1, TAS 202-94along with marked-up drawings and installation diagram of sdg, prepared by Fenestration Testing Laboratory, Inc., Test Report No. **FTL-5857**, dated 09/02/09, signed and sealed by Julio E. Gonzalez, P. E.

C. CALCULATIONS

1. Anchor calculations and structural analysis, complying with FBC-2007, prepared by CertWorks, LLC, dated 09/23/09 and 01/29/10, both signed and sealed by Kristina S. Daugherty, P. E.
Complies with ASTM E1300-98/ 04

D. QUALITY ASSURANCE

1. Miami-Dade Building Code Compliance Office (BCCO).

E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. **06-0216.06** issued to Solutia Inc. for their "**Saflex IIIIG Clear or colored interlayer**" dated 05/04/06, expiring on 05/21/11.

F. STATEMENTS

1. Statement letter of conformance and no financial interest, dated September 23, 2009, signed and sealed by Kristina S. Daugherty, P.E.
2. Laboratory compliance letter for Test Report No. **FTL-5857**, issued by Fenestration Testing Laboratory, Inc., dated September 02, 2009, signed and sealed by Julio E. Gonzalez, P. E.

G. OTHERS

1. None.



Jaime D. Gascon, P. E.
Chief, Product Control Division
NOA No. 09-0924:18

Expiration Date: February 24, 2015
Approval Date: February 24, 2010

CONTINENTAL GLASS SYSTEMS

SERIES 2200 SLIDING GLASS DOOR (SMALL MISSILE IMPACT RATED)



325 W. 74TH PLACE
HIALEAH, FL 33014
PH: (305) 231-1101 FX: (305) 231-1103

INSTALLATION NOTES:

1. TWO (2) INSTALLATION ANCHORS ON HEAD AND ONE (1) INSTALLATION ANCHOR ON SILL FOR EACH ANCHOR LOCATION SHOWN.
2. THE NUMBER OF INSTALLATION ANCHORS DEPICTED IS THE MINIMUM NUMBER OF ANCHORS TO BE USED FOR PRODUCT INSTALLATION.
3. INSTALL INDIVIDUAL INSTALLATION ANCHORS WITHIN A TOLERANCE OF ±1/2 INCH OF THE DEPICTED LOCATION IN THE ANCHOR LAYOUT DETAIL (I.E., WITHOUT CONSIDERATION OF TOLERANCES). TOLERANCES ARE NOT CUMULATIVE FROM ONE INSTALLATION ANCHOR TO THE NEXT.
4. SHIM AS REQUIRED AT EACH INSTALLATION ANCHOR WITH LOAD BEARING SHIM(S). MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4 INCH. SHIM WHERE SPACE OF 1/16 INCH OR GREATER OCCURS. SHIM(S) SHALL BE CONSTRUCTED OF HIGH DENSITY PLASTIC OR BETTER.
5. FOR INSTALLATION DIRECTLY INTO CONCRETE/MASONRY, USE 5/16 INCH DIAMETER ITW TAPCONS OF SUFFICIENT LENGTH TO ACHIEVE 1 3/4 INCH MINIMUM EMBEDMENT.
6. MINIMUM EMBEDMENT AND EDGE DISTANCE EXCLUDE WALL FINISHES, INCLUDING BUT NOT LIMITED TO STUCCO, FOAM, BRICK VENEER, AND SIDING.
7. INSTALLATION ANCHORS AND ASSOCIATED HARDWARE MUST BE MADE OF CORROSION RESISTANT MATERIAL OR HAVE A CORROSION RESISTANT COATING.
8. FOR HOLLOW BLOCK AND GROUT FILLED BLOCK, DO NOT INSTALL INSTALLATION ANCHORS INTO MORTAR JOINTS. EDGE DISTANCE IS MEASURED FROM FREE EDGE OF BLOCK OR EDGE OF MORTAR JOINT INTO FACE SHELL OF BLOCK.
9. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS, AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BY THE ANCHOR MANUFACTURER.
10. INSTALLATION ANCHOR CAPACITIES FOR PRODUCTS HEREIN ARE BASED ON SUBSTRATE MATERIALS WITH THE FOLLOWING PROPERTIES:
 - A. WOOD - MINIMUM SPECIFIC GRAVITY OF 0.55.
 - B. CONCRETE - MINIMUM COMPRESSIVE STRENGTH OF 2700 PSI.
 - C. MASONRY - STRENGTH CONFORMANCE TO ASTM C-90, GRADE N, TYPE 1 (OR GREATER).

GENERAL NOTES:

1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH THE 2007 FLORIDA BUILDING CODE (FBC), INCLUDING HVHZ AND HAS BEEN EVALUATED ACCORDING TO THE FOLLOWING:
 - TAS 201-94
 - TAS 202-94
 - TAS 203-94
2. ADEQUACY OF THE EXISTING STRUCTURAL CONCRETE/MASONRY AND 2X FRAMING AS A MAIN WIND FORCE RESISTING SYSTEM CAPABLE OF WITHSTANDING AND TRANSFERRING APPLIED PRODUCT LOADS TO THE FOUNDATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
3. 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO THE STRUCTURE. BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
4. THE INSTALLATION DETAILS DESCRIBED HEREIN ARE GENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FOR A SPECIFIC SITE. IF SITE CONDITIONS CAUSE INSTALLATION TO DEVIATE FROM THE REQUIREMENTS DETAILED HEREIN, A LICENSED ENGINEER OR ARCHITECT SHALL PREPARE SITE SPECIFIC DOCUMENTS FOR USE WITH THIS DOCUMENT.
5. APPROVED IMPACT PROTECTIVE SYSTEM **IS NOT REQUIRED** ON THIS PRODUCT IN AREAS REQUIRING IMPACT RESISTANCE.
6. DOOR FRAME MATERIAL: ALUMINUM 6005-T5 & 6063-T6
7. GLASS MEETS THE REQUIREMENTS OF ASTM E 1300-04 GLASS CHARTS. SEE SHEET 6 FOR GLAZING DETAIL.

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5	-	HORIZONTAL SECTIONS
6	-	HORIZONTAL SECTIONS & GLAZING DETAIL
7	-	COMPONENTS & BILL OF MATERIALS
8	-	COMPONENTS
9	-	CORNER ASSEMBLIES

DESIGN PRESSURE RATING		
	DESIGN PRESSURE - ALL SIZES	MISSILE IMPACT RATING
NON-REINFORCED	+70.0 / -70.0 PSF	SMALL MISSILE IMPACT RATED
REINFORCED	+90.0 / -90.0 PSF	SMALL MISSILE IMPACT RATED

TITLE: SERIES 2200 SGD - SMI INSTALLATION & GENERAL NOTES

PREPARED BY: CERTWORKS, LLC
127 W. FAIRBANKS AVE., STE. 438
WINTER PARK, FL 32789
PH: (407) 644-6957 FX: (407) 644-2366

REVISIONS	NO.	DESCRIPTION	BY	DATE

Kristina S. Daugherty
1-29-10
KRISTINA S. DAUGHERTY
FLORIDA P.E. NO. 58455
127 W. FAIRBANKS AVE., STE. 438
WINTER PARK, FL 32789
FBPE CERT. OF AUTHORIZATION NO. 28620

Approved as complying with the Florida Building Code
Date 02/24/2010
NOA# 09-0524-18
Miami Date Product Control Division
By *[Signature]*

DATE: 09.02.09	DWN BY: GRN	CHK BY: KSD	SCALE: NTS
DWG #: CGS001			
SHEET: 1 OF 9			

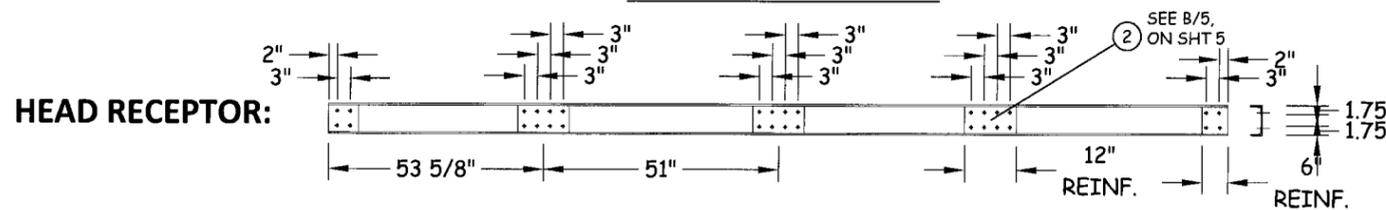
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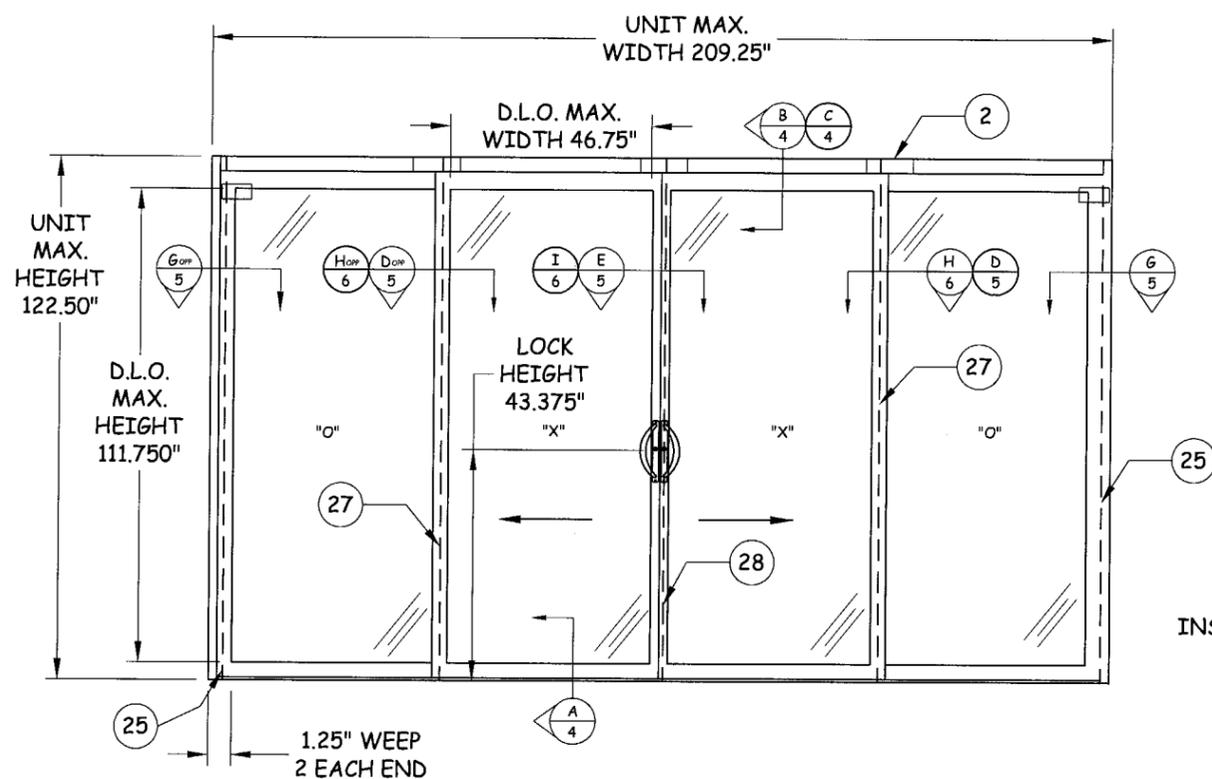
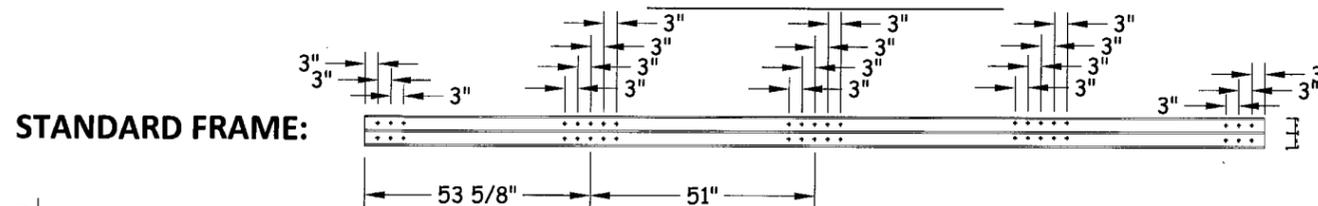
TITLE: SERIES 2200 SGD - SMI
ELEVATION &
ANCHOR LAYOUT

PREPARED BY:
CERTWORKS, LLC
127 W. FAIRBANKS AVE., STE. 438
WINTER PARK, FL 32789
PH: (407) 644-6957 FX: (407) 644-2366

HEAD RECEPTOR

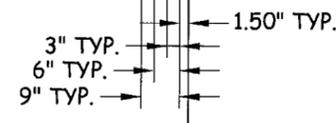
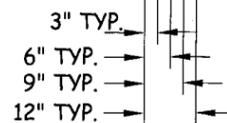


STANDARD FRAME



ELEVATION

INSTALLATION ANCHOR



NOTE:
* ADDITIONAL STANDARD FRAME
INSTALLATION

ANCHOR LAYOUT

NOTE:
TWO (2) INSTALLATION ANCHORS ON
HEAD AND ONE (1) INSTALLATION
ANCHOR ON SILL FOR EACH ANCHOR
LOCATION SHOWN.

Approved as complying with the
Florida Building Code
Date 02/24/2010
NOA# 09-0524.18
Miami Dade Product Control
Division
By *[Signature]*

NO.	DESCRIPTION	BY	DATE

[Signature]
1-29-10
KRISTINA S. DALGHERTY
FLORIDA P. E. NO. 08455
127 W. FAIRBANKS AVE. STE. 438
WINTER PARK, FL 32789
FBPE CERT. OF AUTHORIZATION NO. 28550

DATE: 09.02.09	DWN BY: GRN	CHK BY: KSD	SCALE: NTS
DWG #: CGS001			
SHEET: 2 OF 9			

TITLE: SERIES 2200 SGD - SMI
ELEVATIONS &
ANCHOR LAYOUTS

PREPARED BY:
CERTWORKS, LLC
127 W. FAIRBANKS AVE., STE. 438
WINTER PARK, FL 32789
PH: (407) 644-6957 FX: (407) 644-2366

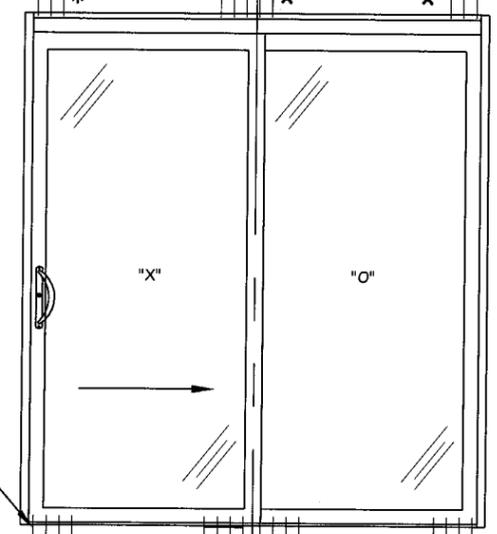
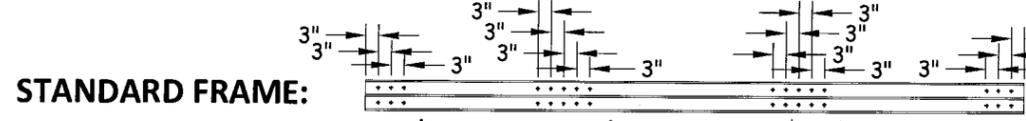
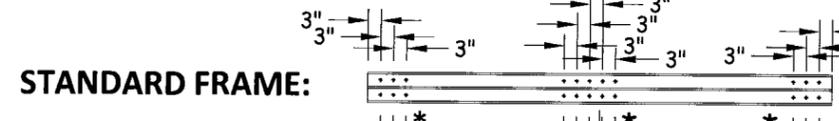
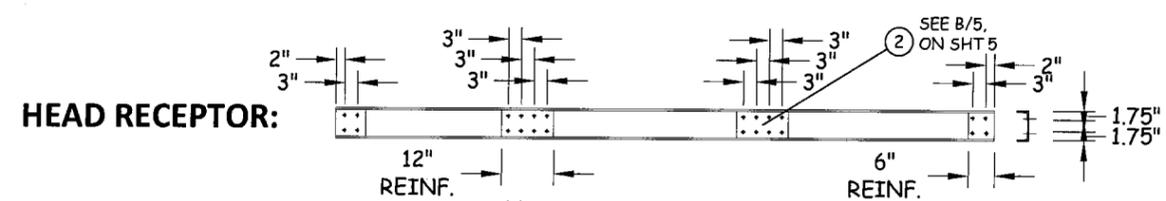
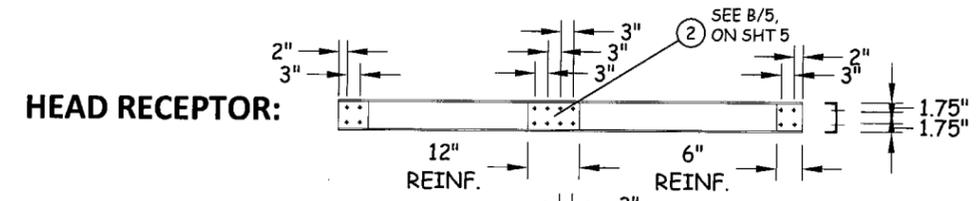
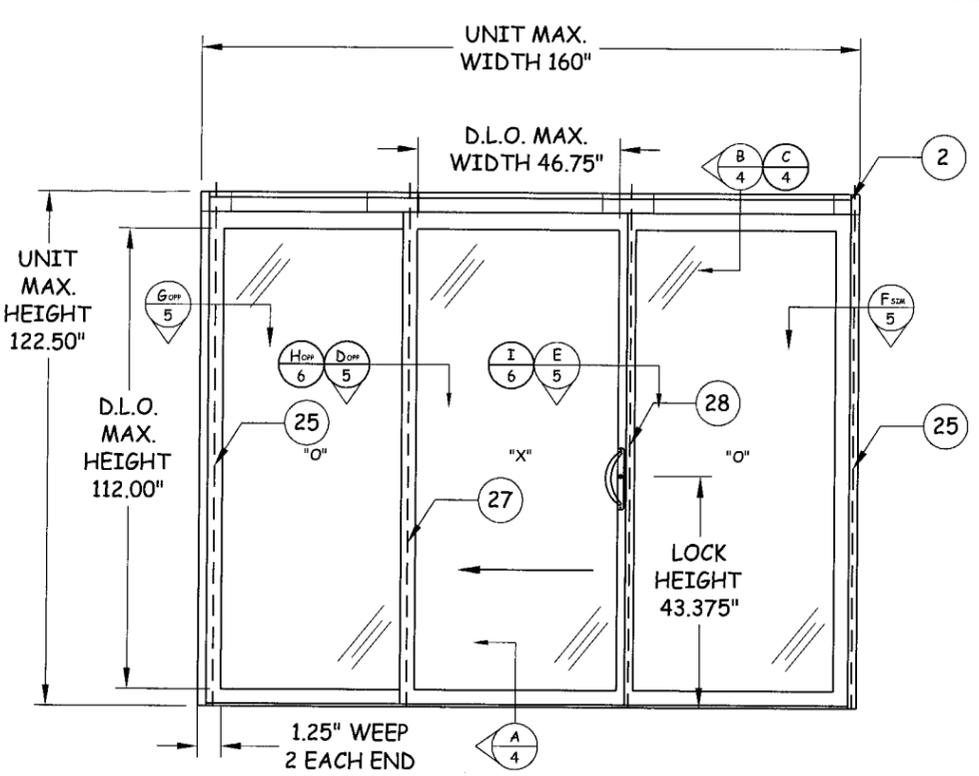
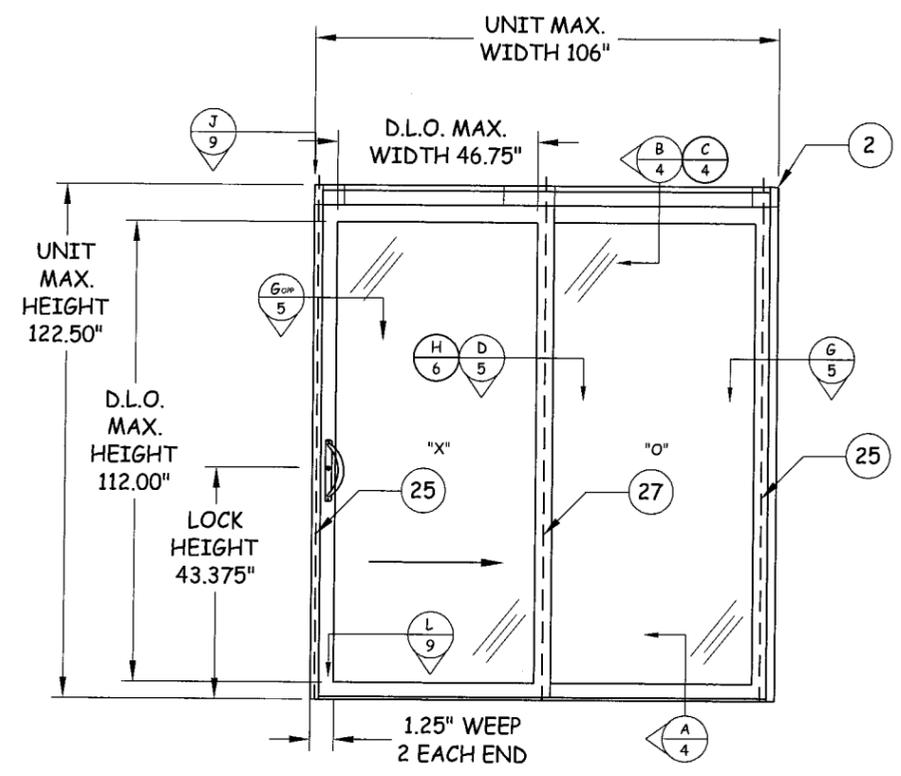
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1-29-10

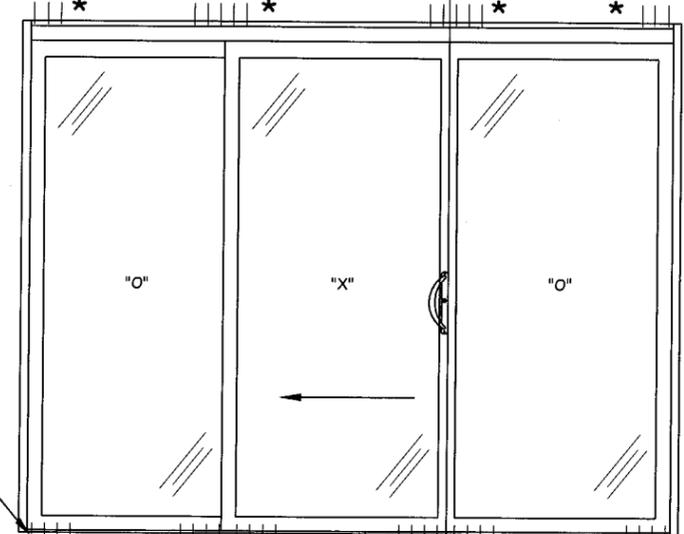
KRISTINA S. DAUGHERTY
FLORIDA P.E. NO. 98455
127 W. FAIRBANKS AVE., STE. 438
WINTER PARK, FL 32789
FIRE DEPT. OF AUTHORIZATION NO. 28590

DATE: 09.02.09	DWN BY: GRN	CHK BY: KSD	SCALE: NTS
DWG #: CGS001			
SHEET: 3 OF 9			

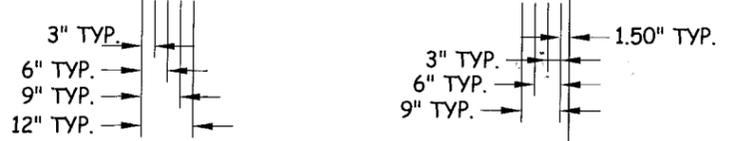
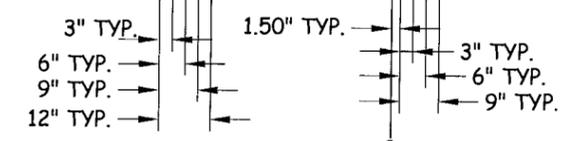
ELEVATIONS



NOTE:
TWO (2) INSTALLATION ANCHORS ON
HEAD AND ONE (1) INSTALLATION
ANCHOR ON SILL FOR EACH ANCHOR
LOCATION SHOWN.



ANCHOR LAYOUTS

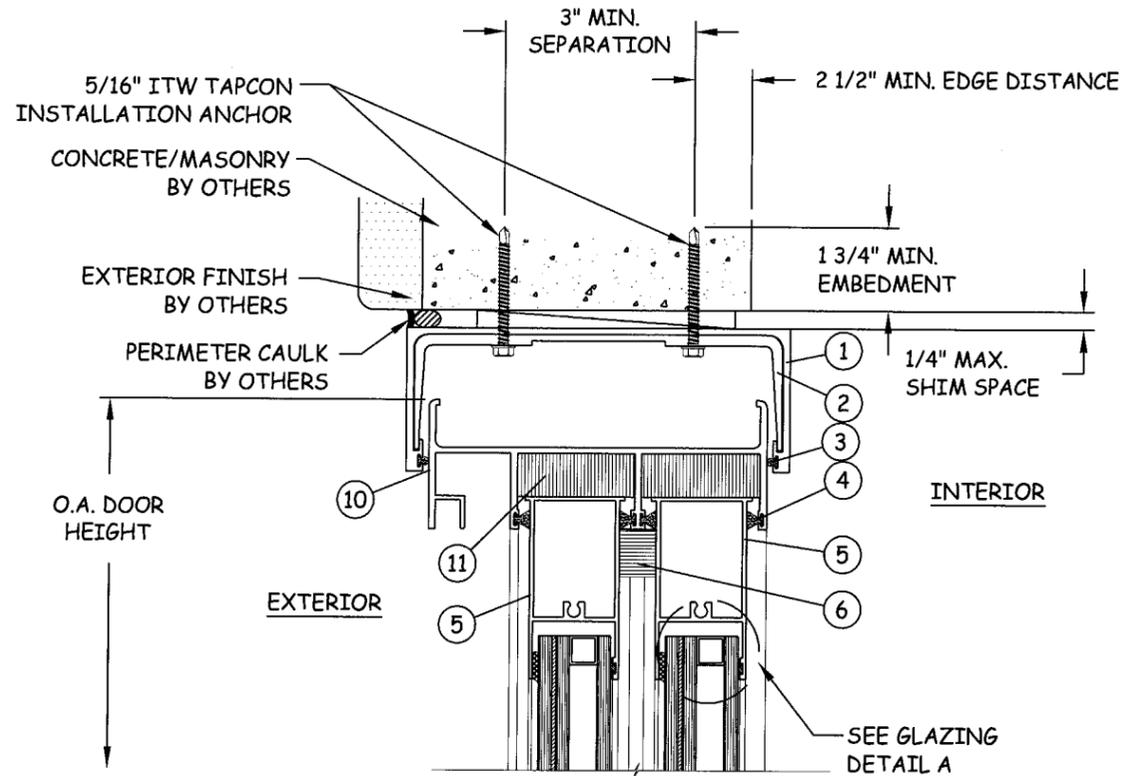


Approved as complying with the
Florida Building Code
Date **02/24/2010**
NOA# **09-0924.18**
Miami Dade Product Control
Division
By *[Signature]*

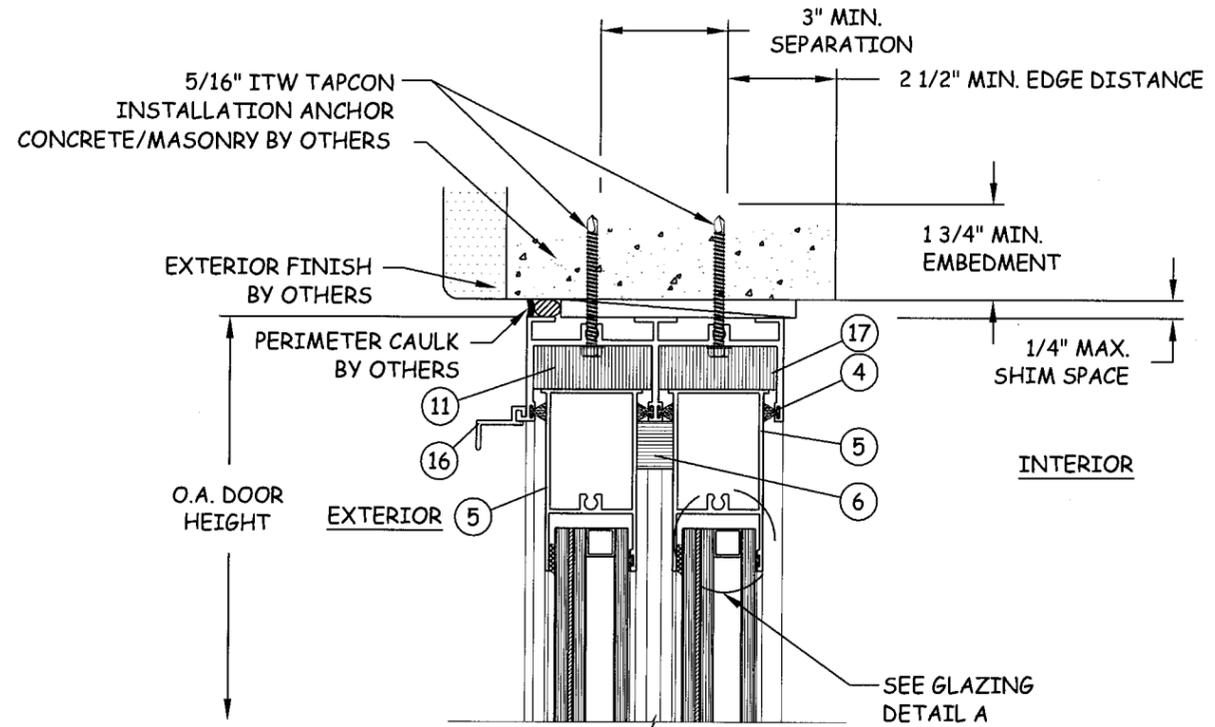
* NOTE:
ADDITIONAL
STANDARD FRAME
INSTALLATION

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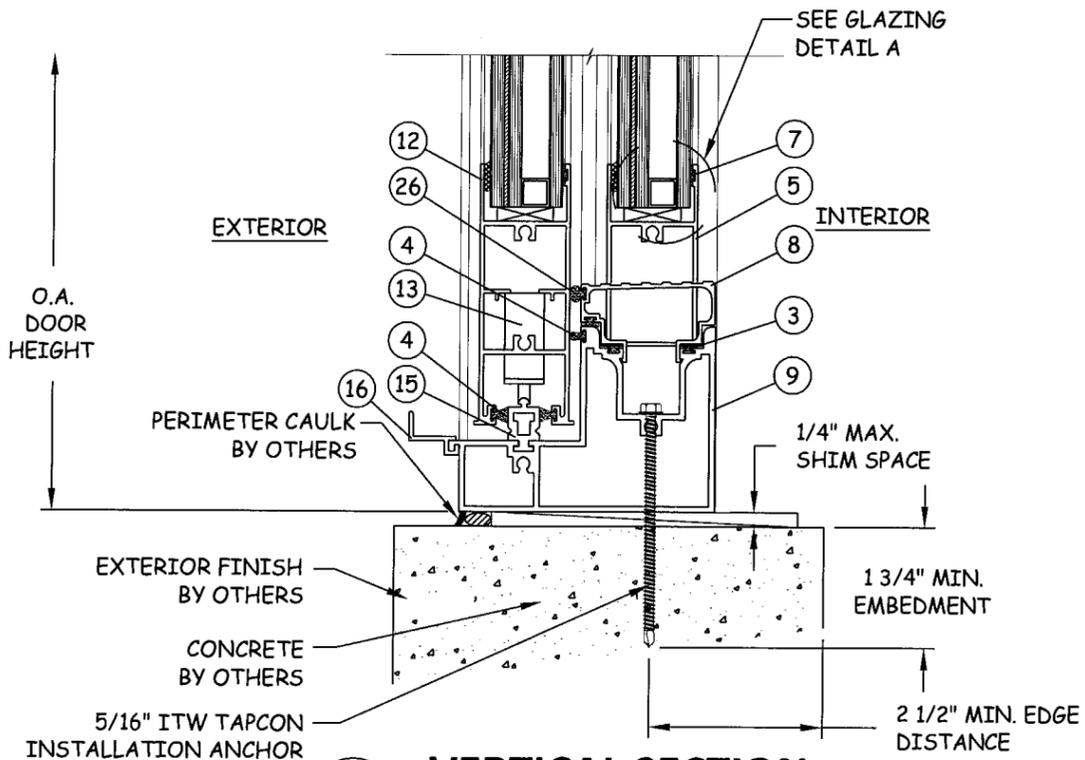


B
4 **VERTICAL SECTION**
REINFORCED HEAD RECEPTOR
CONCRETE/MASONRY



C
4 **VERTICAL SECTION**
STANDARD HEAD - CONCRETE/MASONRY

NOTE:
ITEM 11 TO BE USED CONTINUOUS IN
ENTIRE LENGTH OF FRAME



A
4 **VERTICAL SECTION**
SILL - CONCRETE/MASONRY
PRE-CAST SILL

Approved as complying with the
Florida Building Code
Date 02/24/2010
NOA# 39-0924.18
Miami Dade Product Control
Division
By *[Signature]*



325 W. 74TH PLACE
HIALEAH, FL 33014
PH: (305) 231-1101 FX: (305) 231-1103

TITLE: SERIES 2200 SGD - SMI
VERTICAL SECTIONS
PREPARED BY: CERTWORKS, LLC
127 W. FAIRBANKS AVE., STE. 438
WINTER PARK, FL 32789
PH: (407) 644-6957 FX: (407) 644-2366

NO.	REVISIONS DESCRIPTION	DATE	
		BY	DATE

[Signature]
1-29-10
KRISTINA S. DALGHERTY
FLORIDA P. E. NO. 68455
127 W. FAIRBANKS AVE., STE. 438
WINTER PARK, FL 32789
FIBRE CERT. OF AUTHORIZATION NO. 218520

DATE: 09.02.09	DWN BY: GRN	CHK BY: KSD	SCALE: NTS
DWG #: CGS001			
SHEET: 4 OF 9			

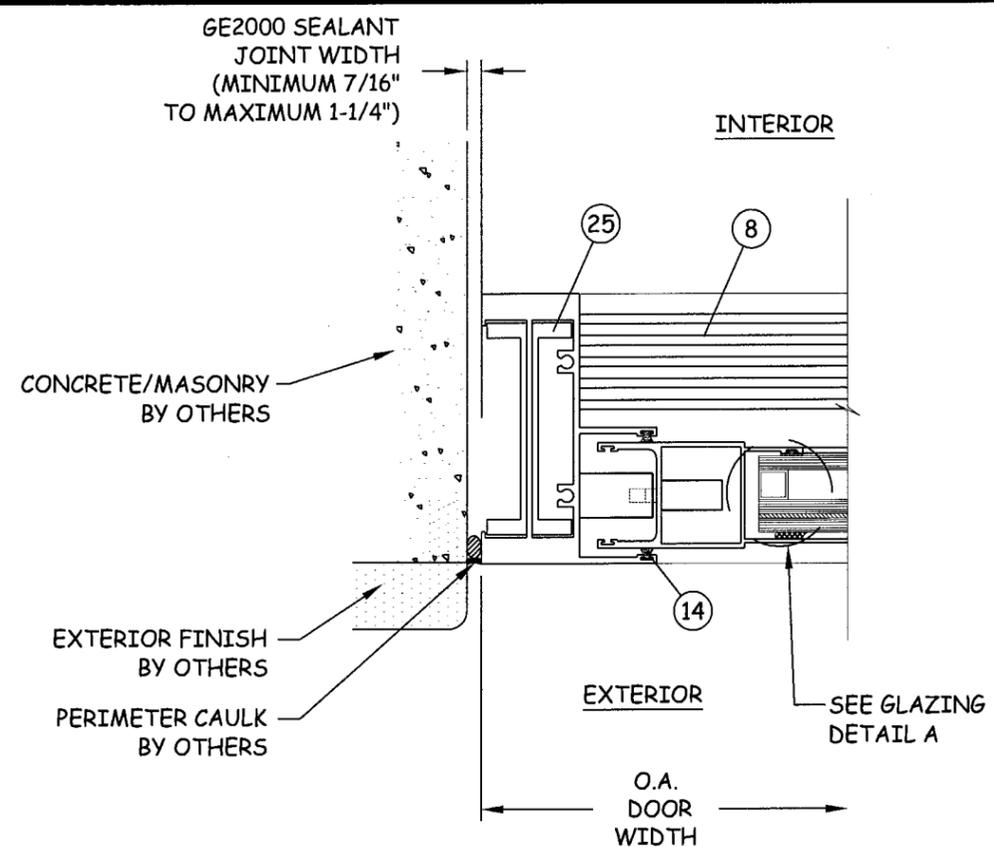
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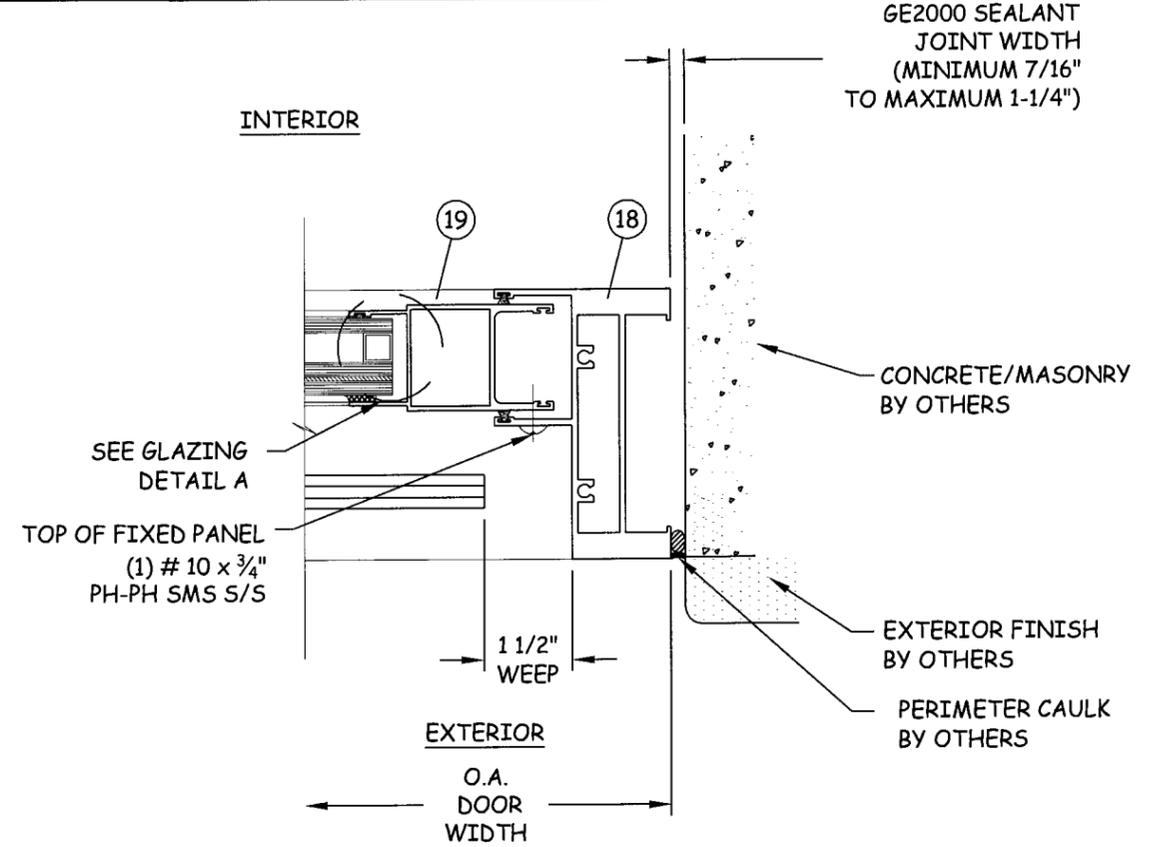


325 W. 74TH PLACE
HIALEAH, FL 33014
PH: (305) 231-1101 FX: (305) 231-1103

TITLE: SERIES 2200 SGD - SMI
HORIZONTAL SECTIONS
PREPARED BY: CERTWORKS, LLC
127 W. FAIRBANKS AVE., STE. 438
WINTER PARK, FL 32789
PH: (407) 644-6957 FX: (407) 644-2366

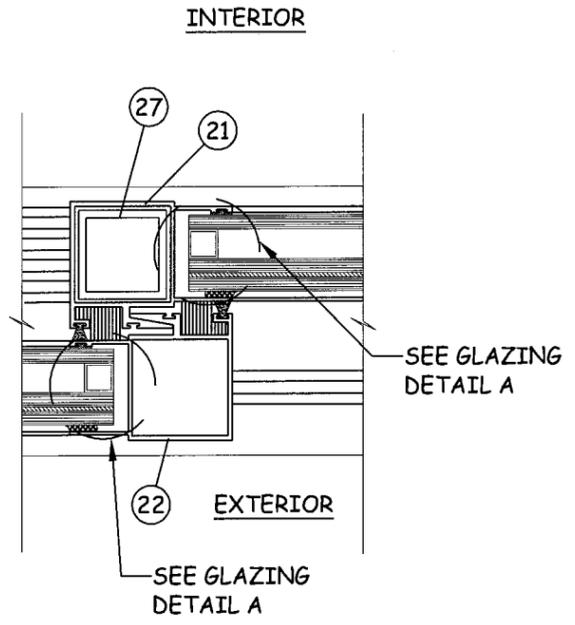


F
5 HORIZONTAL SECTION
REINFORCED JAMB - CONCRETE/MASONRY

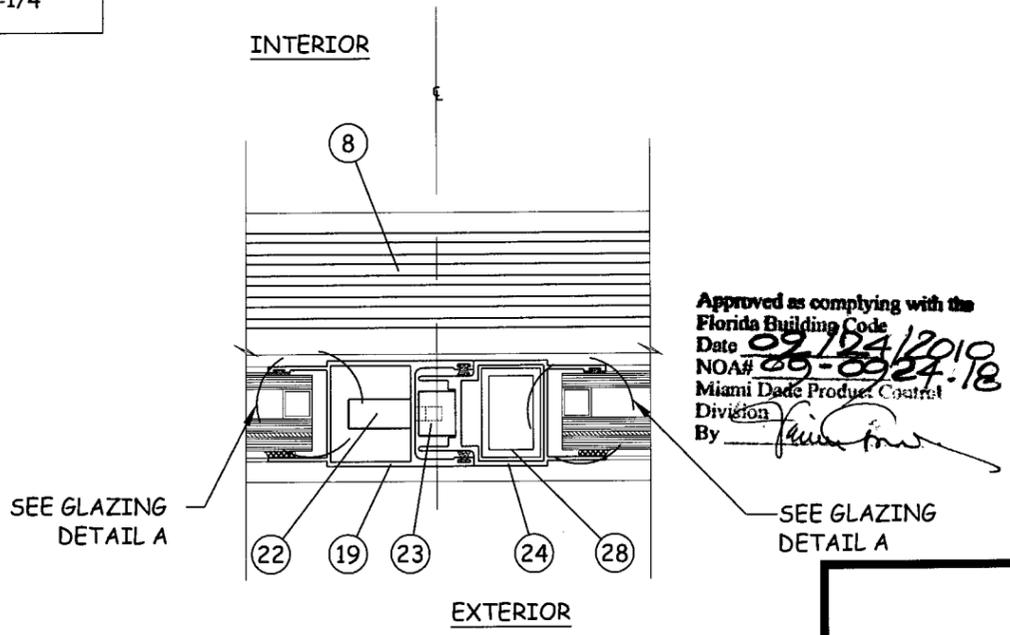


G
5 HORIZONTAL SECTION
JAMB - CONCRETE/MASONRY

NOTES:
1. BACKER ROD DIAMETER EQUALS SEAL WIDTH X 120%
2. SEALANT DEPTH IS 5/8" (-0", +1/16") FOR SEALANT WIDTH UP TO 1-1/4"



D
5 HORIZONTAL SECTION
INTERLOCK



E
5 HORIZONTAL SECTION
BUTTSTILE

Approved as complying with the
Florida Building Code
Date: 09/24/2010
NOA# 09-0924-18
Miami Dade Product Control
Division
By: [Signature]

NO.	DESCRIPTION	BY	DATE

[Signature]
1-29-10
KIRSTINA S. DALUSHERY
FLORIDA P.E. NO. 18645
127 W. FAIRBANKS AVE., STE. 438
WINTER PARK, FL 32789
FEBE CERT. OF AUTHORIZATION NO. 28620

DATE: 09.02.09
DWN BY: GRN
CHK BY: KSD
SCALE: NTS
DWG #: CGS001
SHEET: 5 OF 9

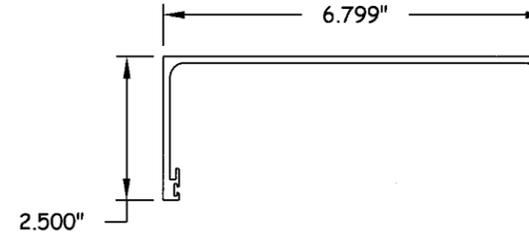
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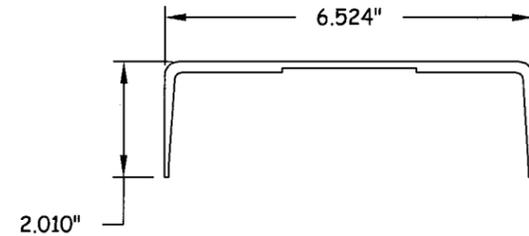
BILL OF MATERIALS

ITEM NO.	DESCRIPTION	PARTS NUMBERS	MATERIAL	MANUFACTURER
1	HEAD RECEPTOR	2000-07	ALUMINUM 6005-T5	CGS
2	REINFORCING	2000-16	ALUMINUM 6005-T5	CGS
3	VINYL BULB	FP-448-V	PLASTIC	
4	FIN-SEAL .370 X .187		ULTRAFAB	ULTRAFAB
5	TOP & BOTTOM PANEL STILE	2200-09	ALUMINUM 6005-T5	CGS
6	INTERLOCK PAD	P 7509 AFK	ULTRAFAB	ULTRAFAB
7	GLASS SPACING		PLASTIC	
8	THRESHOLD	2000-24	ALUMINUM 6063-T6	CGS
9	SILL	2000-03	ALUMINUM 6005-T5	CGS
10	HEAD	2000-01	ALUMINUM 6005-T5	CGS
11	HEAD PAD	P 10009 AFK	ULTRAFAB	ULTRAFAB
12	BOTTOM MOVING PANEL STILE	2200-38	ALUMINUM 6005-T5	CGS
13	WHEEL	AR-50A		
14	FIN-SEAL .250 X .187		ULTRAFAB	ULTRAFAB
15	SILL TRACK	2000-05	ALUMINUM 6005-T5	CGS
16	SCREEN TRACK	2000-15	ALUMINUM 6005-T5	CGS
17	STANDARD HEAD	2000-02	ALUMINUM 6005-T5	CGS
18	JAMB	2000-36	ALUMINUM 6063-T6	CGS
19	LOCK STILE	2200-10	ALUMINUM 6005-T5	CGS
20	INTERLOCK	2200-11	ALUMINUM 6005-T5	CGS
21	LEFT INTERLOCK	2200-17	ALUMINUM 6005-T5	CGS
22	LOCK	D-60 C		
23	KEEPER	KP-50		
24	ASTRAGAL	2200-18	ALUMINUM 6005-T5	CGS
25	ALUMINUM CHANNEL REINFORCEMENT	2200-37	ALUMINUM 6005-T5	CGS
26	Q-LON	U4332		
27	1/8" X 1 1/2" X 1 1/2" ALUMINUM TUBE	2200-38	ALUMINUM 6005-T5	CGS
28	1/8" X 1" X 1 1/2" ALUMINUM TUBE	2200-39	ALUMINUM 6005-T5	CGS

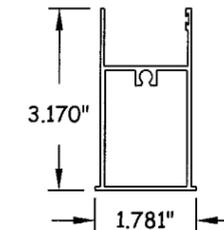
1 HEAD RECEPTOR
ALUMINUM 6005-T5
TYPICAL WALL THICKNESS: .118"



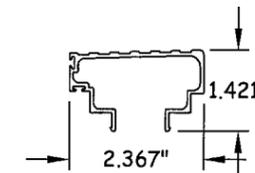
2 REINFORCING
ALUMINUM 6005-T5
TYPICAL WALL THICKNESS: .188"



5 TOP & BOTTOM PANEL STILE
ALUMINUM 6005-T5
TYPICAL WALL THICKNESS: .075"



8 THRESHOLD
ALUMINUM 6063-T6
TYPICAL WALL THICKNESS: .075"



Approved as complying with the
Florida Building Code
Date: 02/24/2010
NOA# 09-092478
Miami Dade Product Control
Division
By: [Signature]



325 W. 74TH PLACE
HIALEAH, FL 33014
PH: (305) 231-1101 FX: (305) 231-1103

TITLE: SERIES 2200 SGD - SMI
COMPONENTS &
BILL OF MATERIALS
PREPARED BY: CERTWORKS, LLC
127 W. FAIRBANKS AVE., STE. 438
WINTER PARK, FL 32789
PH: (407) 644-6957 FX: (407) 644-2366

NO.	DESCRIPTION	REVISIONS	
		BY	DATE

[Signature]
1-29-10
KRISTINA S. DAUGHERTY
FLORIDA P.E. NO. 66455
127 W. FAIRBANKS AVE., STE. 438
WINTER PARK, FL 32789
FBPC CERT. OF AUTHORIZATION NO. 88520

DATE: 09.02.09	DWN BY: GRN	CHK BY: KSD	SCALE: NTS
DWG #: CGS001			
SHEET: 7 OF 9			

1/29/2010 2:19 PM

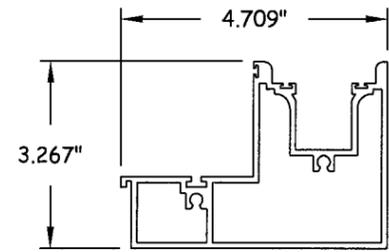
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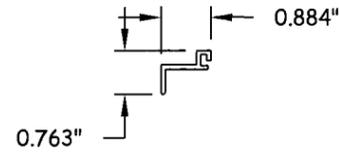
325 W. 74TH PLACE
 HIALEAH, FL 33014
 PH: (305) 231-1101 FX: (305) 231-1103

TITLE: SERIES 2200 SGD - SMI
 COMPONENTS
 PREPARED BY: CERTWORKS, LLC
 127 W. FAIRBANKS AVE., STE. 438
 WINTER PARK, FL 32789
 PH: (407) 644-6957 FX: (407) 644-2366

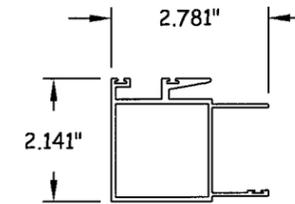
9 SILL ALUMINUM 6005-T5
 TYPICAL WALL THICKNESS: .100"



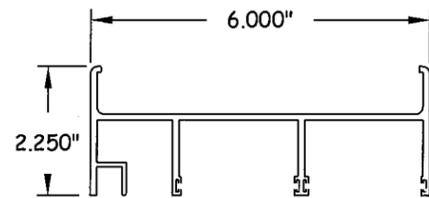
16 SCREEN TRACK ALUMINUM 6005-T5
 TYPICAL WALL THICKNESS: .075"



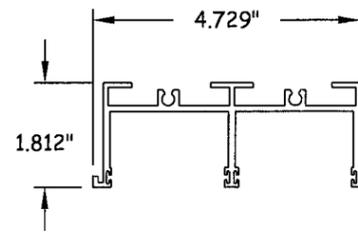
20 INTERLOCK ALUMINUM 6005-T5
 TYPICAL WALL THICKNESS: .078"



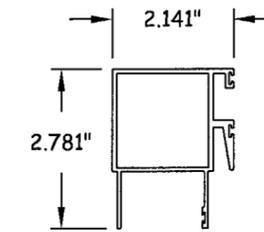
10 HEAD ALUMINUM 6005-T5
 TYPICAL WALL THICKNESS: .100"



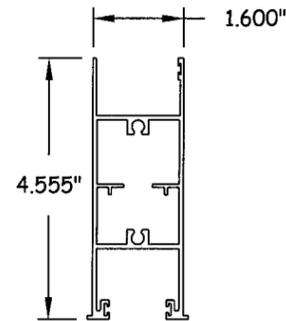
17 STANDARD HEAD ALUMINUM 6005-T5
 TYPICAL WALL THICKNESS: .100"



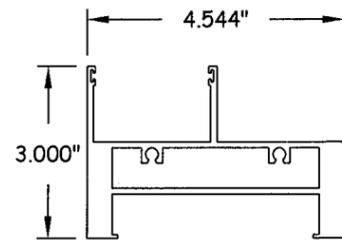
21 LEFT INTERLOCK ALUMINUM 6005-T5
 TYPICAL WALL THICKNESS: .078"



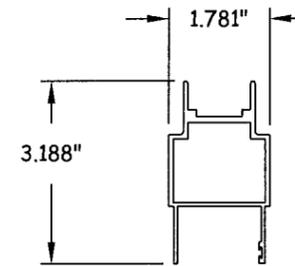
12 BOTTOM MOVING PANEL STILE ALUMINUM 6005-T5
 TYPICAL WALL THICKNESS: .075"



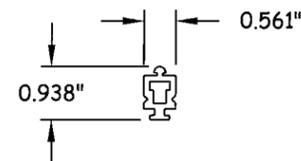
18 JAMB ALUMINUM 6063-T6
 TYPICAL WALL THICKNESS: .075"



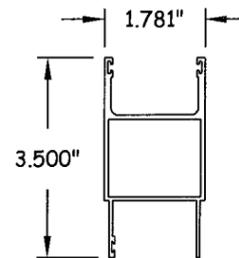
24 ASTRAGAL ALUMINUM 6005-T5
 TYPICAL WALL THICKNESS: .078"



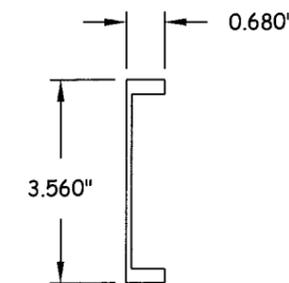
15 SILLTRACK ALUMINUM 6005-T5
 TYPICAL WALL THICKNESS: .075"



19 LOCK STILE ALUMINUM 6005-T5
 TYPICAL WALL THICKNESS: .078"



25 ALUMINUM CHANNEL REINFORCEMENT ALUMINUM 6005-T5
 TYPICAL WALL THICKNESS: .019"



Approved as complying with the
 Florida Building Code
 Date 02/24/2010
 NOA# 09-0524-18
 Miami Dade Product Control
 Division
 By *[Signature]*

REVISIONS

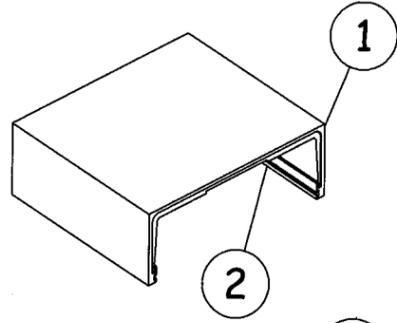
NO.	DESCRIPTION	BY DATE	
		BY	DATE

[Handwritten Signature]
 01-29-10
 KRISTINA S. DALCHERTY
 FLORIDA P.E. NO. 68455
 127 W. FAIRBANKS AVE., STE. 438
 WINTER PARK, FL 32789
 FBPE CERT. OF AUTHORIZATION NO. 28620

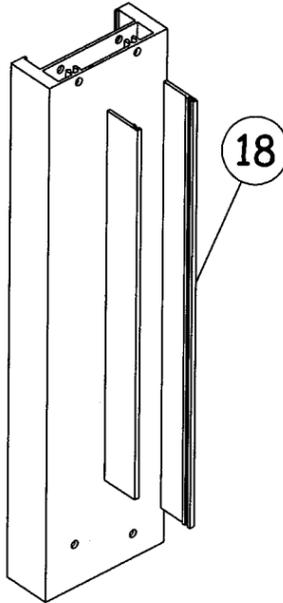
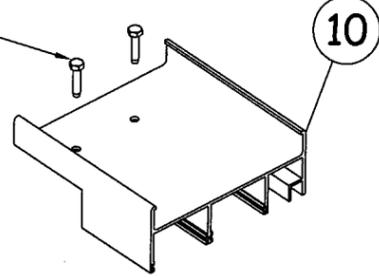
DATE: 09.02.09
 DWN BY: GRN
 CHK BY: KSD
 SCALE: NTS
 DWG #:
CGS001
 SHEET: 8 OF 9

1/29/2010 2:19 PM

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#14 x 1" SMS

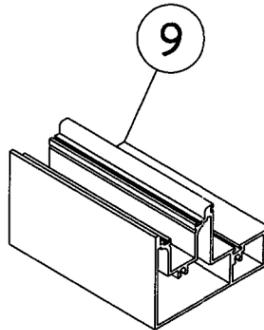
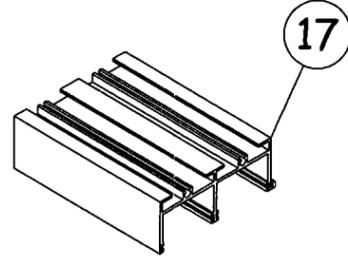
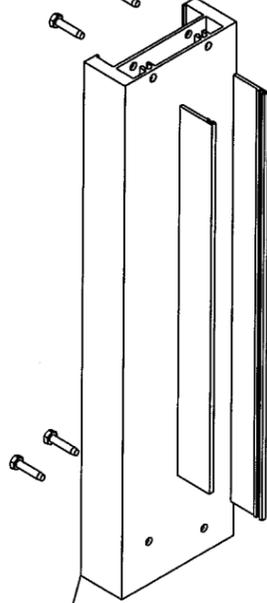


J
9

HEAD RECEPTOR

HEAD ASSEMBLY
FRAME CONSTRUCTION

#14 x 1" SMS

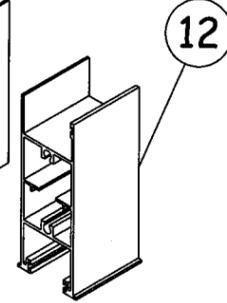
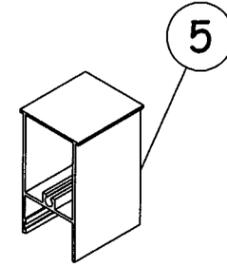
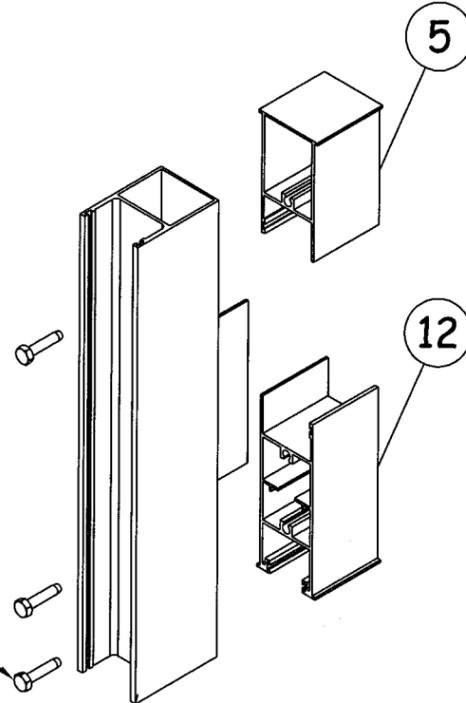


K
9

STANDARD FRAME

HEAD & SILL ASSEMBLY
FRAME CONSTRUCTION

#14 x 1" SMS



L
9

DOOR PANEL

TOP & BOTTOM CORNERS
PANEL CONSTRUCTION

Approved as complying with the
Florida Building Code
Date 02/24/2010
NOA# 09-0924.18
Miami Dade Product Control
Division
By [Signature]



325 W. 74TH PLACE
HIALEAH, FL 33014
PH: (305) 231-1101 FX: (305) 231-1103

TITLE:
SERIES 2200 SGD - SMI

CORNER ASSEMBLIES

PREPARED BY:
CERTWORKS, LLC
127 W. FAIRBANKS AVE., STE. 438
WINTER PARK, FL 32789
PH: (407) 644-6957 FX: (407) 644-2366

REVISIONS

NO.	DESCRIPTION	BY	DATE

[Handwritten Signature]
1-29-10
KRISTINA S. DALCHERTY
FLORIDA F.E. NO. 68455
127 W. FAIRBANKS AVE., STE. 438
WINTER PARK, FL 32789
FBPE CERT. OF AUTHORIZATION NO. 28550

DATE: 09.02.09
DWN BY: GRN
CHK BY: KSD
SCALE: NTS

DWG #: **CGS001**

SHEET: 9 OF 9