



MIAMI-DADE COUNTY
BUILDING AND NEIGHBORHOOD COMPLIANCE DEPARTMENT (BNC)
BOARD AND CODE ADMINISTRATION DIVISION

MIAMI-DADE COUNTY
PRODUCT CONTROL SECTION
 11805 SW 26 Street, Room 208
 Miami, Florida 33175-2474
 T (786) 315-2590 F (786) 315-2599

www.miamidade.gov/building/home/asp

NOTICE OF ACCEPTANCE (NOA)

Caravelle International, LLC dba Quaker Plastics
250 Rt. 61 South
Schuylkill Haven, PA 17972

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Section and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami-Dade County) and/or the AHJ (in areas other than Miami-Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code. This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Silicon Extrusions used with Glass block

APPROVAL DOCUMENT: Drawing No. **A1035315REV-B/C**, titled "Channel No. QP-0477", Sheets 1 & 2 of 2 and No. **A1040201REV-B/C**, titled "Spacer No. QP-0514", Sheets 1 & 2 of 2, all dated 08/18/05, with Revision B dated 07/20/10 and/or Revision C dated 11/01/10, prepared by Quaker Plastics, signed and sealed by Carol D. Hays, Ph.D., P.E., bearing the Miami-Dade County Product Control revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

MISSILE IMPACT RATING: None

LABELING: Extrusions under this Product Approval shall be permanently marked every 4 feet on the underside with the manufacturer's name or logo, city, state and the following statement "Miami-Dade County Product Control Approved or the initials MDCPCA."

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official. This NOA **revises and renews NOA # 05-0912.08** and consists of this page 1 and evidence page E-1, as well as approval document mentioned above.

The submitted documentation was reviewed by **Carlos M. Utrera, P.E.**



Handwritten signature and date: 12/07/10

NOA No. 10-0812.03
Expiration Date: December 01, 2015
Approval Date: December 30, 2010
 Page 1

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

A. DRAWINGS

1. Manufacturer's die drawings and sections.
2. Drawing No. **A1035315REV-B/C**, titled "Channel No. QP-0477", Sheets 1 & 2 of 2 and No. **A1040201REV-B/C**, titled "Spacer No. QP-0514", Sheets 1 & 2 of 2, all dated 08/18/05, with Revision B dated 07/20/10 and/or Revision C dated 11/01/10, prepared by Quaker Plastics, signed and sealed by Carol D. Hays, Ph.D., P.E.

B. TESTS "Submitted under NOA # 05-0912.08"

	Laboratory Report	Test	Extrusion	Date	Signature
1.	ETC-04-985-15523.1	ASTM D2843	Channel & Spacer	06/07/05	J.L. Doldan, P.E.
2.	ETC-04-985-15523.1	ASTM D635	Channel & Spacer	06/07/05	J.L. Doldan, P.E.
3.	ETC-04-985-15523.1	ASTM D1929	Channel & spacer	06/07/05	J.L. Doldan, P.E.
5.	ETC-04-985-15523.1	ASTM D638	Channel & spacer	06/07/05	J.L. Doldan, P.E.
6.	ETC-04-985-15523.1	ASTM D638	Channel & Spacer	06/07/05	J.L. Doldan, P.E.
7.	ETC-04-985-15523.1	Addendum	Channel & Spacer	10/18/05	J.L. Doldan, P.E.

C. CALCULATIONS:

1. None.

D. QUALITY ASSURANCE

1. Miami-Dade Building and Neighborhood Compliance Department (BNC)

E. MATERIAL CERTIFICATIONS

1. None.

F. STATEMENTS

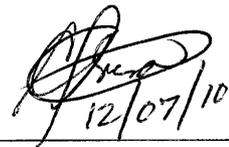
1. Statement letter of code conformance with FBC 2007, issued by Engineering Analytics, Inc, dated 06/20/10, signed and sealed by Carol D. Hays, Ph.D., P.E.

"Submitted under NOA # 05-0912.08"

2. No financial interest letter issued by Engineering Analytics, Inc, dated 08/22/05, signed and sealed by Carol D. Hays, Ph.D., P.E.

G. OTHERS

1. Asset purchase agreement dated 03/11/09.

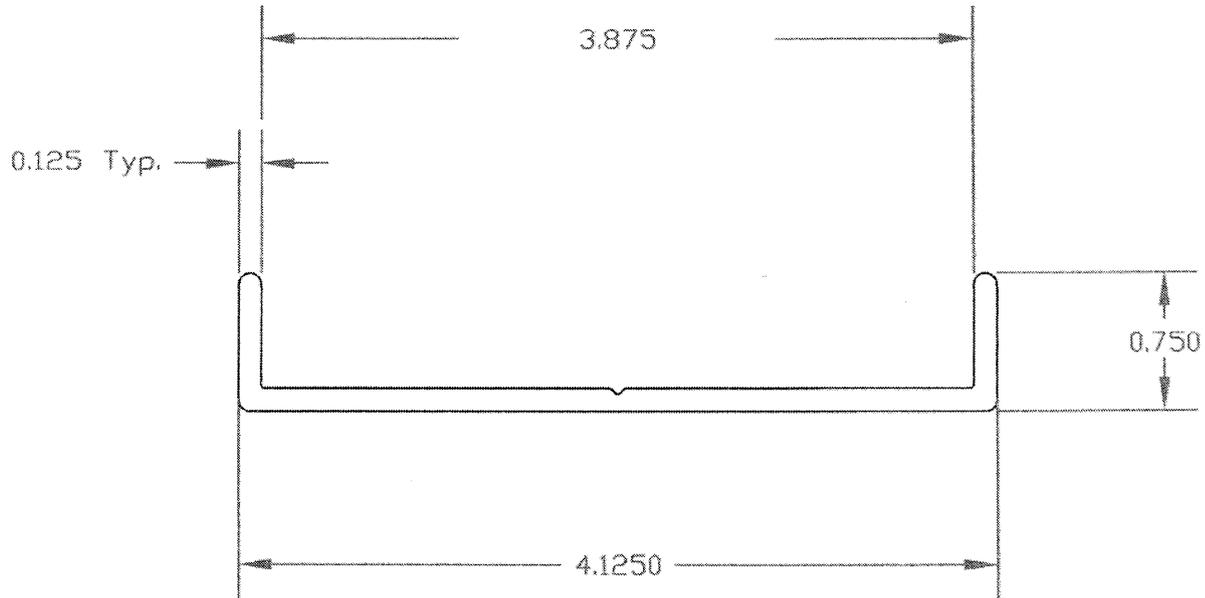


12/07/10

Carlos M. Utrera, P.E.
Product Control Examiner
NOA No. 10-0812.03

Expiration Date: December 01, 2015
Approval Date: December 30, 2010

KWIK'N EZ® Rigid Tract Silicon System
with THICKSET® Series 90 Glass Block
EXTRUDED PART



RIGID PVC (POLYONE 6935 WHITE)

*Carl & Hugo
PE 3/22/06
7/20/10*

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 10-P812.03
Expiration Date 12/01/2015

By *[Signature]*
Miami/Dade Product Control
Division

Letter	Revision	By	Date
B	REVISED COMPANY NAME	KSS	7-20-10
A	REMOVED CONFIDENTIALITY BLOCK	KSS	10-19-05

(B)	DIE No. Channel	TOLERANCES UNLESS SPECIFIED	
	(No. QP-0477)	FRACTIONAL= +/-	DECIMAL: .X= +/-
	PAGE 1 OF 2	ANGULAR= +/-	.XX= +/- .XXX= +/-



CARAVELLE
by Cardinal Systems

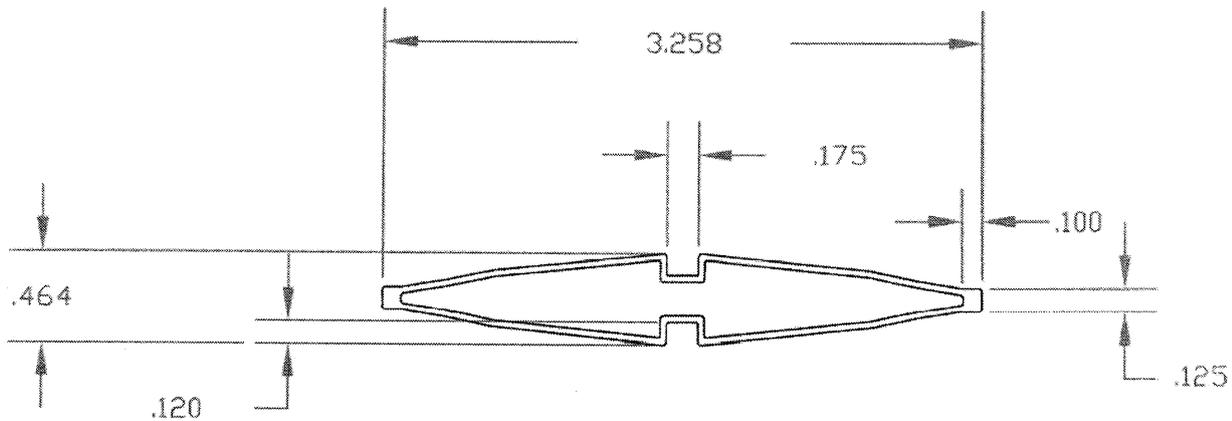


Quaker Plastics
EXTRUDERS & THERMOFORMERS
250 ROUTE 61 SOUTH
SCHUYLKILL HAVEN, PA 17972
PH. 570-385-4733
FX. 570-385-1318

DR. KSS	DATE 8-18-05
CHK.	DATE
APP.	DATE
DWG.#	A1035315REV-B

KWIK'N EZ® Rigid Tract Silicon System
with THICKSET® Series 90 Glass Block

EXTRUDED PART



.035 Typ. Wall Thickness

*Change & Prep
PE 3/28/06
7/20/10*

RIGID PVC (POLYONE 87416 WHITE)

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No 10-0812.03
Expiration Date 12/01/2015

By *[Signature]*
Manufacturing Product Control
Division

Letter	Revision	By	Date
B	REVISED COMPANY NAME	KSS	7-20-10
A	REMOVED CONFIDENTIALITY BLOCK	KSS	10-19-05

(B)	DIE No. Spacer	TOLERANCES UNLESS SPECIFIED	
	(No. QP-0514)	FRACTIONAL= +/-	DECIMAL: .X= +/-
	PAGE 1 OF 2	ANGULAR= +/-	.XX= +/- .XXX= +/-



Quaker Plastics
EXTRUDERS & THERMOFORMERS
250 ROUTE 61 SOUTH
SCHUYLKILL HAVEN, PA 17972
PH. 570-385-4733
FX. 570-385-1318

DR. KSS	DATE 8-18-05
CHK.	DATE
APP.	DATE
DWG.#	A1040201REV-B

KWIK'N EZ® Rigid Tract Silicon System
with THICKSET® Series 90 Glass Block
EXTRUDED PART

PRODUCT PROPERTIES (AVG OF SAMPLES A AND B)

TEST DESCRIPTION	TEST METHOD	TEST RESULTS
SELF IGNITION TEMP.	ASTM D 1929	990 F
SMOKE DENSITY RATING (MAX.)	ASTM 2843	71.2 %
AVERAGE TIME OF BURNING	ASTM D635	5 SEC
AVERAGE EXTENT OF BURNING	ASTM D635	15 mm
YIELD STRENGTH (MEAN) BEFORE *	ASTM D638	6771.9 PSI
YIELD STRENGTH (MEAN) AFTER *	ASTM D638	6670.5 PSI

* WEATHERING PER SECTION 2612 OF FLORIDA BLDG. CODE 2007

NOTE: THIS IS A COMPONENT APPROVAL AND DOES NOT INCLUDE AN EVALUATION OF STRUCTURAL PERFORMANCE OF THIS COMPONENT. SYSTEMS INCORPORATING THESE COMPONENTS SHALL APPLY FOR NOA TO THE MIAMI-DADE COUNTY PRODUCT CONTROL DIVISION AND SHALL SUBMIT TEST REPORTS AND OTHER REQUIRED DOCUMENTS SHOWING THAT THE SYSTEM USING THESE COMPONENTS WILL RESIST THE LOADS ACCORDING TO CHAPTER 16 OF THE FBC 2007.



RIGID PVC (POLYONE 87416 WHITE)

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No 10-0812-03
Expiration Date 12/10/2015
By *[Signature]*
Miami Dade Product Control
Division

*Carve & Hays
PE 36806
11/4/10*

Letter	Revision	By	Date
C	ADDED REF TO CODES FOR 2007	KSS	11-1-10
B	REVISED COMPANY NAME	KSS	7-20-10
B	REMOVE REF. TO CODE	KSS	7-20-10
A	ADDED NOTES/ PROPERTIES TABLE	KSS	10-19-05
A	REMOVED CONFIDENTIALITY BLOCK	KSS	10-19-05

DIE No. Spacer (No. QP-0514) PAGE 2 OF 2	TOLERANCES UNLESS SPECIFIED	
	FRACTIONAL= +/-	DECIMAL:
	ANGULAR= +/-	.X= +/- .XX= +/- .XXX= +/-



Quaker Plastics
EXTRUDERS & THERMOFORMERS
250 ROUTE 61 SOUTH
SCHUYLKILL HAVEN, PA 17972
PH. 570-385-4733
FX. 570-385-1318

DR. KSS	DATE 8-18-05
CHK.	DATE
APP.	DATE
DWG.# A1040201REV-C	