



**MIAMI-DADE COUNTY**  
**BUILDING CODE COMPLIANCE OFFICE (BCCO)**  
**PRODUCT CONTROL DIVISION**

**MIAMI-DADE COUNTY, FLORIDA**  
**METRO-DADE FLAGLER BUILDING**  
**140 WEST FLAGLER STREET, SUITE 1603**  
**MIAMI, FLORIDA 33130-1563**  
 (305) 375-2901 FAX (305) 372-6339

**NOTICE OF ACCEPTANCE (NOA)**

[www.miamidade.gov/buildingcode](http://www.miamidade.gov/buildingcode)

**Overhead Door Corporation**  
**2501 South State Hwy 121, Suite 200**  
**Lewisville, TX 75067**

**SCOPE:** This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

**DESCRIPTION: Series 625 Steel Rolling Insulated Door 22'-0" Wide**

**APPROVAL DOCUMENT:** Drawing No. **D-308134**, titled "Series 625 Rolling Service Door 22' Dade County", Sheets 1 through 3 of 3, dated 09/05/03 and 10/10/03, with Revision G dated 08/25/10, prepared by Overhead Door Corporation, signed and sealed by LeRoy G. Krupke, P.E., bearing the Miami-Dade County Product Control revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Division.

**MISSILE IMPACT RATING: Large and Small Missile Impact Resistant**

**LABELING:** Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official. This NOA revises NOA # 09-0324.11 and consists of this page 1 and evidence page E-1, as well as approval document mentioned above.

The submitted documentation was reviewed by **Carlos M. Utrera, P.E.**



*[Handwritten Signature]*  
 11/03/10

NOA No. 10-0831.12  
 Expiration Date: October 14, 2014  
 Approval Date: November 24, 2010  
 Page 1

Overhead Door Corporation

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

**A. DRAWINGS**

1. Drawing No. **D-308134**, titled "Series 625 Rolling Service Door 22' Dade County", Sheets 1 through 3 of 3, dated 09/05/03 and 10/10/03, with Revision G dated 08/25/10, prepared by Overhead Door Corporation, signed and sealed by LeRoy G. Krupke, P.E.

**B. TESTS "Submitted under NOA # 05-1003.24"**

1. Test report on Uniform Static Air Pressure Test per TAS 202, Large Missile Impact Test per TAS 201, Cyclic Wind Pressure Test per TAS 203 and Tensile Test per ASTM E8 on a "22' x 10" Steel Roll-Up Service Door", prepared by Architectural Testing, Inc., report No. ATI 01-43464.01, dated 09/10/03, signed and sealed by Steven M. Urich, P.E.
2. Test report # 3061869-001r1 on Surface Burning characteristics per ASTM E84 on slats insulated with 2lb polyurethane foam, prepared by Intertek, dated 07/13/04 and signed by J. Tanner.
3. Test report # 17042-120730 on Ignition Properties per ASTM D1929 on Polyurethane Foam insulation, prepared by Omega Point Laboratories, dated 09/12/04, signed and sealed by W. E. Fith, P.E.
4. Test report # 9100550287 on Salt Exposure Fog per ASTM B-117 on G30, G40 & G90 samples, prepared by Environmental Testing Laboratory dated 03/13/06 and signed by B. Richard, Test report # 3061869-001r1 on Surface Burning characteristics per ASTM E84 on slats insulated with 2lb polyurethane foam, prepared by Intertek, dated 07/13/04 and signed by J. Tanner.
5. Test report # 17042-120730 on Ignition Properties per ASTM D1929 on Polyurethane Foam insulation, prepared by Omega Point Laboratories, dated 09/12/04, signed and sealed by W. E. Fith, P.E.
6. Test report # 9100550287 on Salt Exposure Fog per ASTM B-117 on G30, G40 & G90 samples, prepared by Environmental Testing Laboratory dated 03/13/06 and signed by B. Richard.

**C. CALCULATIONS "Submitted under NOA # 05-1003.24"**

1. Calculations for Dade County Product Approval of 22, 20 & 18 Gauge Rolling Garage Door, prepared by Overhead Door Corporation on sheet 2 of 3, signed and sealed by L. G. Krupke, P.E. on 09/16/05.

**D. QUALITY ASSURANCE**

1. Miami Dade Building Code Compliance Office (BCCO)

**E. MATERIAL CERTIFICATIONS**

1. None.

**F. STATEMENTS**

1. Code compliance (FBC 2007) and No interest letter prepared by Overhead Door Corporation dated 04/20/09, signed and sealed by LeRoy G. Krupke, P.E.  
**"Submitted under NOA # 09-0324.11"**

  
11/03/10

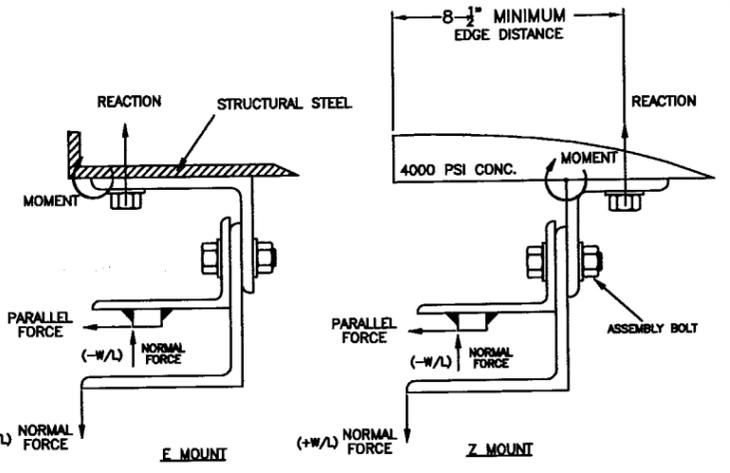
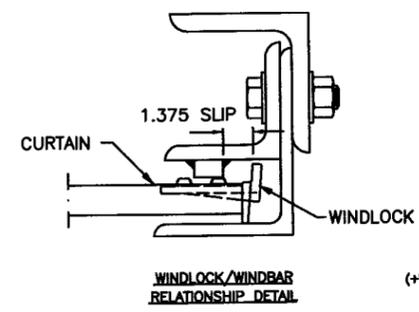
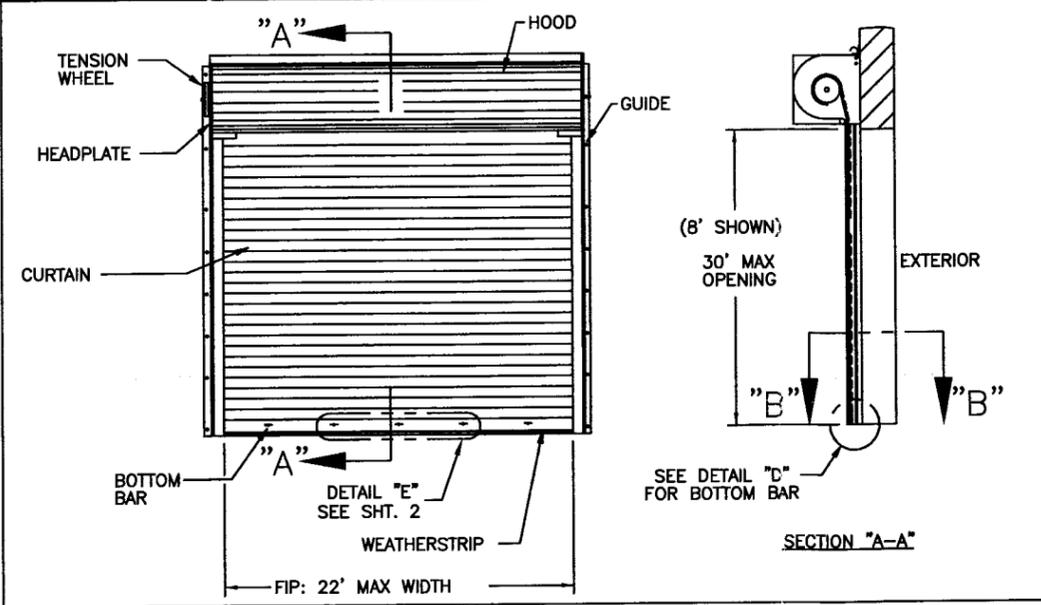
Carlos M. Utrera, P.E.  
Product Control Examiner  
NOA No. 10-0831.12

Expiration Date: October 14, 2014  
Approval Date: November 24, 2010

**NOTES**

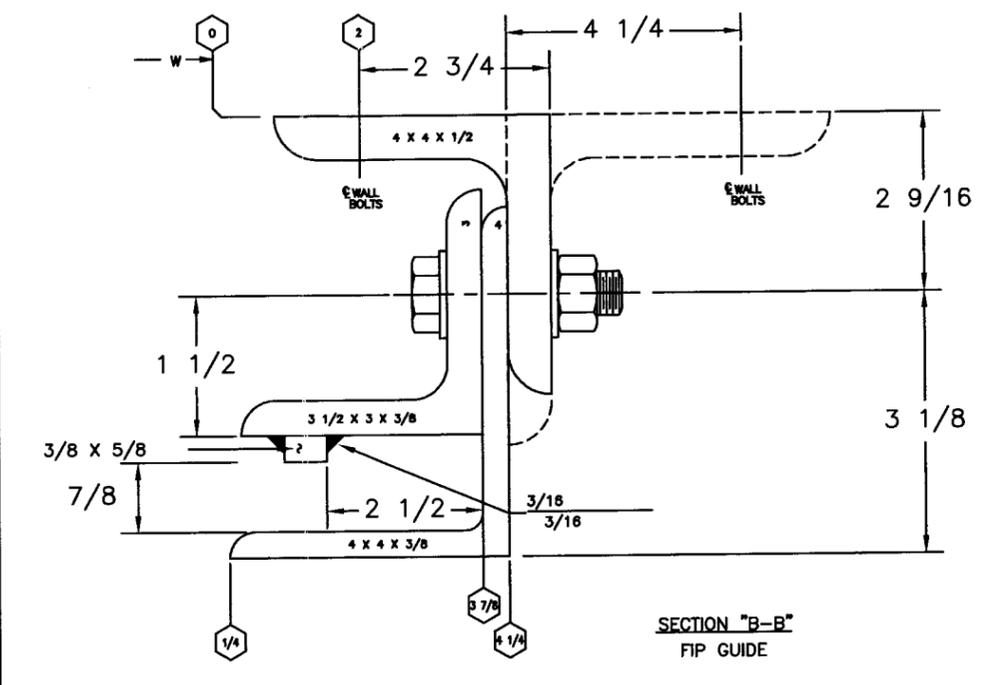
- (-W/L) = NEGATIVE WINDLOAD  
(+W/L) = POSITIVE WINDLOAD
- WALL ANGLES MAY BE WELDED TO STEEL JAMB.  
SEE SHEET 2 FOR DOOR WELD DETAIL
- RATED DESIGN LOAD ±65 PSF.
- CURTAIN MATERIAL: ASTM A-653, CS TYPE B.  
GUIDE MATERIAL: ASTM A-36
- ALTERNATE CURTAIN MATERIAL: AISI-304 SS.  
MINIMUM YIELD 40,000 PSI.
- CURTAIN MATERIAL SHALL BE GALVANIZED ACCORDING  
TO ASTM A-525 TO G40 MINIMUM.
- THE DOOR MUST BE INSTALLED WITH THE TENSION WHEEL  
FACING THE INSIDE OF THE BUILDING.
- PINS MUST BE ENGAGED AND CHAIN MUST BE  
HOOKED WHEN HURRICANE WINDS ARE ANNOUNCED
- WINDLOCK MATERIAL: LOW CARBON CAST STEEL, GRADE 70-46  
(485-250) PER ASTM A27. MIN TENSILE 70-KSI MIN YIELD  
36-KSI. MIN ELONG 22%
- WINDLOCKS ATTACHED TO EACH SLAT (CONTINUOUS)
- RIVET SPECIFICATIONS:  
1/4" DIAMETER RIVET, MINIMUM 1006 LOW-CARBON STEEL.

SHEET REVISION RECORD			REVISIONS		
LETTER	DESCRIPTION	DATE	APPROVAL	DATE	APPROVAL
3	2	1	E	REV PER EN 20807	8/18/06 LK
D	F	G	F	REV PER EN 20814	8/30/06 LK
			G	REV PER ER 500692	8/25/10 SFT



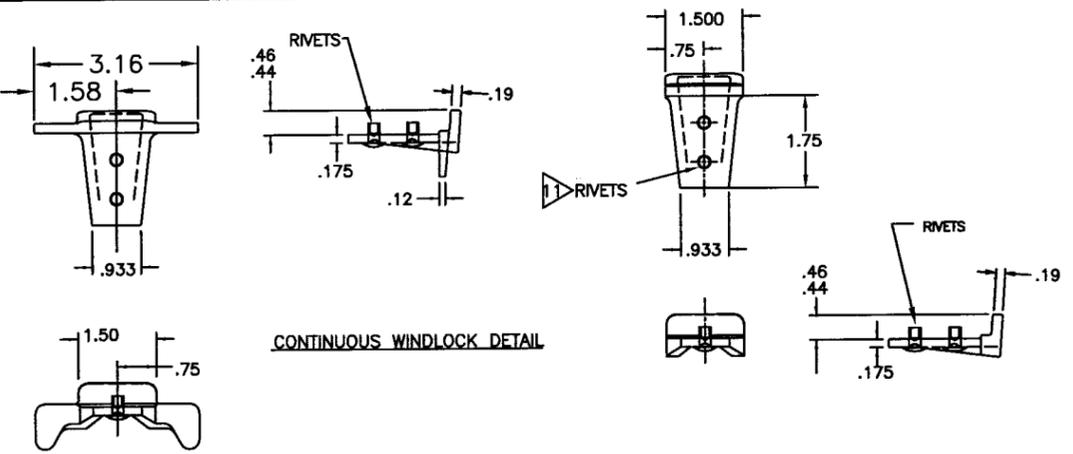
FIP - DOOR SIZE REF. SUMMARY

LBS/FT DOOR HEIGHT	(E-MOUNT) LOADS *			(Z-MOUNT) LOADS *		
	22 GA **	20 GA	18 GA	22 GA **	20 GA	18 GA
REACTION	8935	8808	8591	3217	3179	3116
NORMAL	715	715	715	715	715	715
PARALLEL	2517	2481	2420	2517	2481	2420



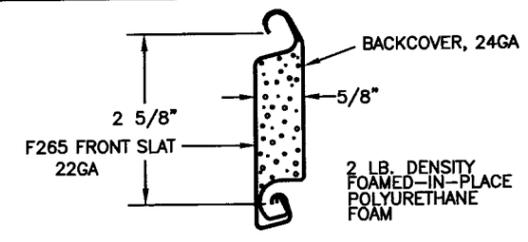
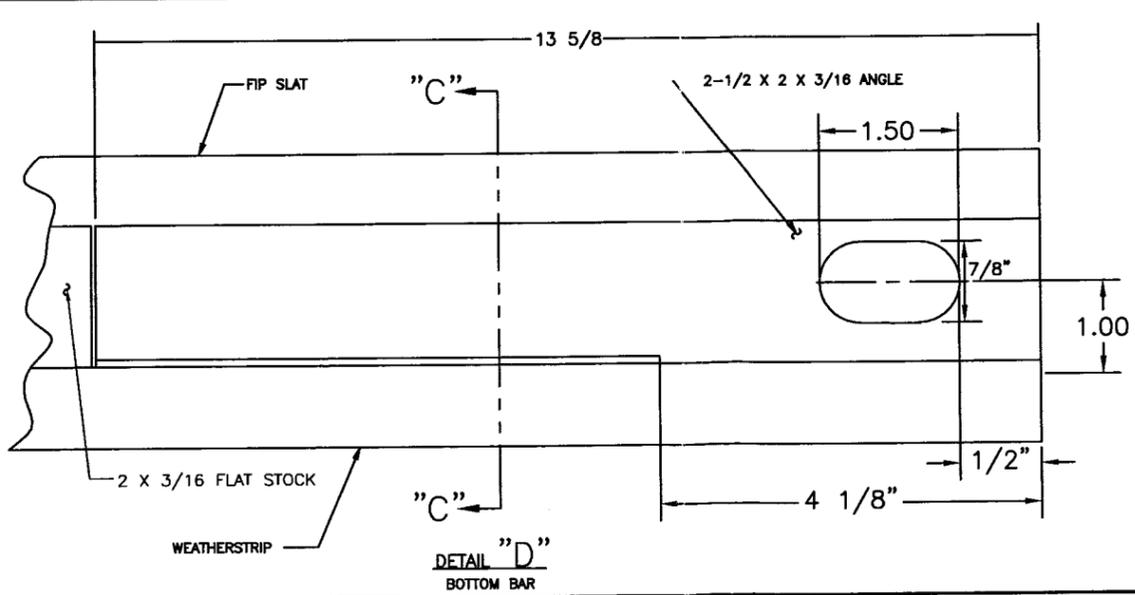
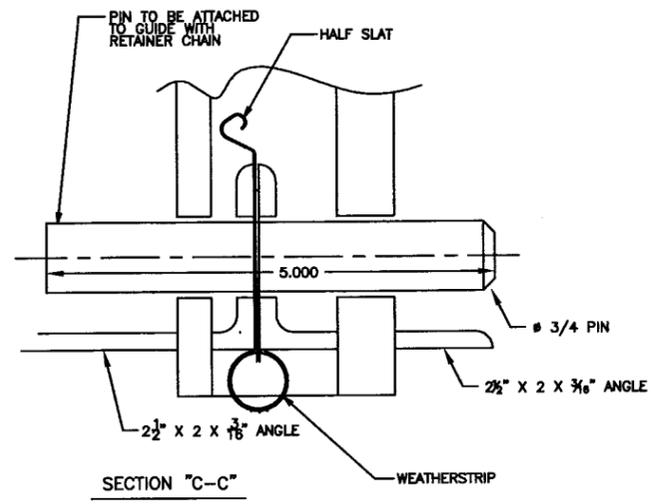
	ASSEMBLY BOLT	WALL BOLT STEEL JAMB	WALL ATTACHMENT CONCRETE JAMB
FIP	5/8" GRADE 5, 10" O.C.	5/8" GRADE 5, 12" O.C.	5/8" x 5" EMB POWERS WEDGE BOLTS 9" O.C.

\* 4000 PSI MINIMUM & 8-1/2" MINIMUM EDGE DISTANCE FOR ANCHORS.  
NOTE: FOR DETAILS ON WELDING GUIDES TO STEEL JAMBS SEE SHEET 2.



**PRODUCT REVISED**  
as complying with the Florida Building Code  
Acceptance No 10-0831.12  
Expiration Date 10/14/2014  
By *[Signature]*  
Miami Dade Product Control Division

**\*\*PIN MUST BE ENGAGED FOR DOOR TO WITHSTAND DESIGN LOADS\*\***



FIP SLAT  
FRONT GAUGE OPTIONS: 22\*\*, 20, 18  
\*\* TESTED IN ACCORDANCE WITH DADE COUNTY PROTOCOLS TAS 201-94, TAS 202-94, AND TAS 203-94

SERIES 626 IS EQUIVALENT CONSTRUCTION

*[Signature]*  
8/25/10

OVERHEAD DOOR CORPORATION  
2501 SOUTH STATE HWY 121 BUSINESS  
LEWISVILLE, TX 75067  
LeROY G. KRUPKE, P.E. #36580

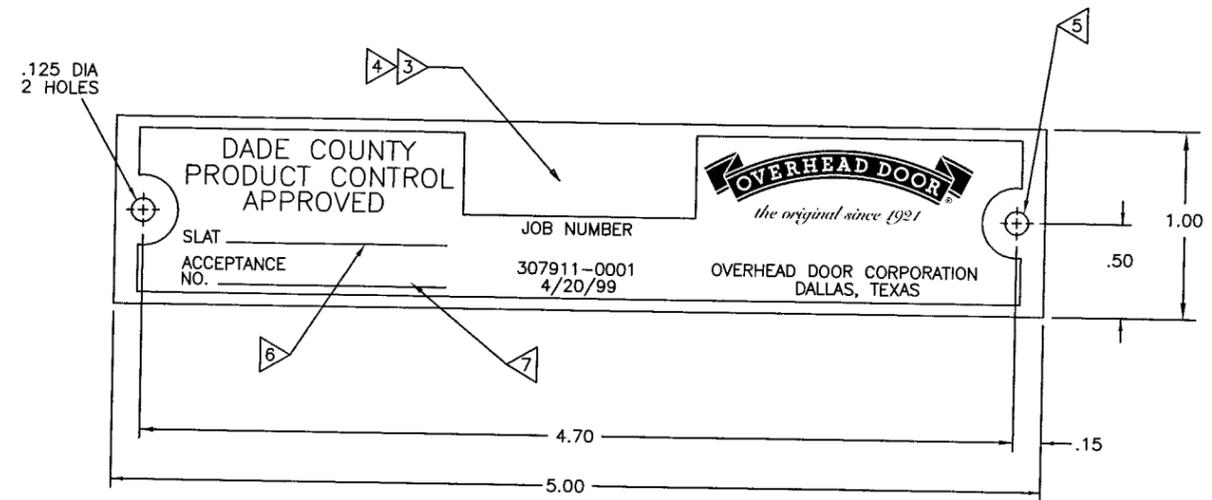
UNLESS OTHERWISE SPECIFIED		OVERHEAD DOOR CORPORATION		DALLAS, TEXAS	
DRAWING NUMBER	308134	NAME	G FINERAN	DATE	8/8/03
SCALE	NONE	CHECKED BY	JD FAW	DATE	9/5/03
SHEET	1 OF 3	APPROVED BY	L KRUPKE	DATE	9/5/03



NOTES

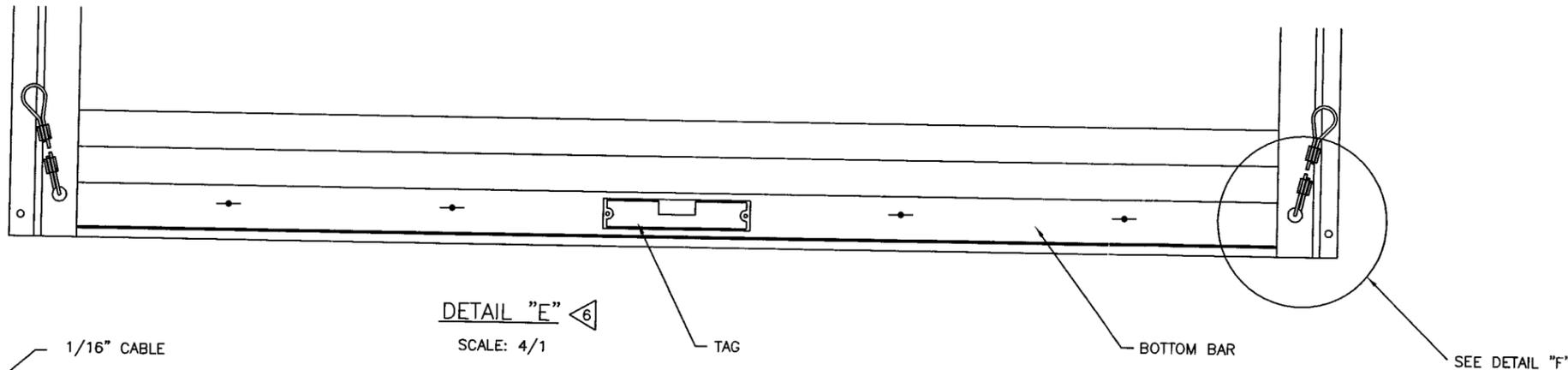
1. MATERIAL: ALUMINUM 3003 H14 (0.03 THICK) WITH TRANSPARENT KELSTRIP COVERING.
2. COLOR: HANSCHY RED CS 2311.
3. STAMP FACTORY ORDER NUMBER HERE.
4. A LETTER MUST BE STAMPED ON ROLLING FIRE DOORS TO IDENTIFY MANUFACTURING PLANT (I.E., USE "P" FOR PENNSYLVANIA).
5. FASTENER FOR TAG IS P/N 080276-1004(STEEL DRIVE SCREW). TAG WILL BE MOUNTED IN THE MIDDLE OF THE BOTTOM BAR.
6. STAMP SLAT TYPE HERE.
7. STAMP ACCEPTANCE NUMBER HERE.

REVISIONS			
LETTER	DESCRIPTION	DATE	APPROVAL
B	REV PER EN 20807	6/16/06	LK
C	REV PER EN 20814	6/30/06	LK
D	REV PER ER 500692	8/25/10	SFT

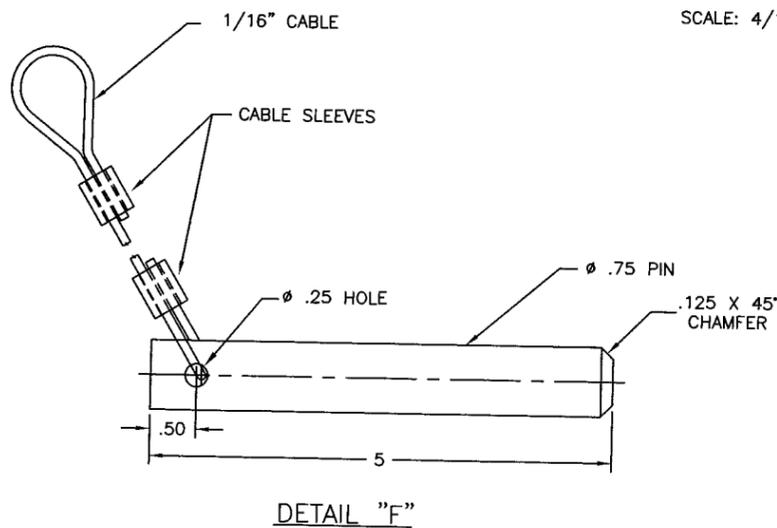


P/N 307911-0001 - DADE CO. APPROVAL TAG, ROLLING DOORS & GRILLES

SCALE: 2/1



DETAIL "E" SCALE: 4/1



DETAIL "F"

**PRODUCT REVISED**  
 as complying with the Florida  
 Building Code  
 Acceptance No 10-0831.12  
 Expiration Date 10/14/2014  
 By [Signature]  
 Miami Dade Product Control  
 Division

[Signature]  
 8/25/10

OVERHEAD DOOR CORPORATION  
 2501 SOUTH STATE HWY 121 BUSINESS  
 LEWISVILLE, TX 75067  
 LeROY G. KRUPKE, P.E. #36580

UNLESS OTHERWISE SPECIFIED			OVERHEAD DOOR CORPORATION		DRAWING TITLE	
DIMENSIONS ARE IN INCHES-TOLERANCES ON DECIMAL DIMENSIONS	HOLE DIAMETERS	ANGLES ± 0° 30'	DALLAS, TEXAS	NAME	DATE	DRAWING TITLE
±.05 ± .03	UNDER .251±.004-.003	FRACTIONS ± 1/16"	DALLAS, TEXAS	DRAWN BY: M WOMACK	10/10/03	SERIES 625, ROLLING SERVICE DOOR 22 FT. DADE COUNTY
±.005 ± .005	OVER .251±.004-.003			CHECKED BY: JD FAW	10/10/03	DRAWING NUMBER
				APPLIED FINISH: N/A	UNIT OF MEASURE: N/A	D = 308134
				APPROVED BY: L KRUPKE	10/10/03	SCALE: NOTED SHEET 3 OF 3