



**MIAMI-DADE COUNTY**  
**BUILDING CODE COMPLIANCE OFFICE (BCCO)**  
**PRODUCT CONTROL DIVISION**

**MIAMI-DADE COUNTY, FLORIDA**  
**METRO-DADE FLAGLER BUILDING**  
**140 WEST FLAGLER STREET, SUITE 1603**  
**MIAMI, FLORIDA 33130-1563**  
**(305) 375-2901 FAX (305) 372-6339**

**NOTICE OF ACCEPTANCE (NOA)**

[www.miamidadegov/buildingcode](http://www.miamidadegov/buildingcode)

**Overhead Door Corporation**  
**2501 South State Hwy 121, Suite 200**  
**Lewisville, TX 75067**

**SCOPE:** This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code. This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

**DESCRIPTION: Series 610/620 Steel Rolling Door 16'-0" Wide**

**APPROVAL DOCUMENT:** Drawing No. **D-308125**, titled "Series 610/620 Rolling Service Door 16' Dade County", Sheets 1 through 3 of 3, dated 09/05/03 and 10/10/03, with Revision G dated 08/25/10, prepared by Overhead Door Corporation, signed and sealed by LeRoy G. Krupke, P.E., bearing the Miami-Dade County Product Control revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Division.

**MISSILE IMPACT RATING: Large and Small Missile Impact Resistant**

**LABELING:** Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official. This NOA revises **NOA # 09-0324.12** and consists of this page 1 and evidence page E-1, as well as approval document mentioned above.

The submitted documentation was reviewed by **Carlos M. Utrera, P.E.**



*[Handwritten Signature]*  
 11/03/10

**NOA No. 10-0831.13**  
**Expiration Date: September 16, 2014**  
**Approval Date: November 24, 2010**  
**Page 1**

Overhead Door Corporation

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**A. DRAWINGS**

1. Drawing No. **D-308125**, titled "Series 610/620 Rolling Service Door 16' Dade County", Sheets 1 through 3 of 3, dated 09/05/03 and 10/10/03, with Revision G dated 08/25/10, prepared by Overhead Door Corporation, signed and sealed by LeRoy G. Krupke, P.E.

**B. TESTS "*Submitted under NOA # 05-1003.24*"**

1. Test report on Uniform Static Air Pressure per TAS 202, Large Missile Impact Test per TAS 201, Cyclic Wind Pressure Test per TAS 203 and Tensile Test per ASTM E8 on a 16' x 10" Steel Roll-Up Service Door", prepared by Architectural Testing, Inc., Test Report No. **ATI 01-43463.02**, dated 09/05/03, signed and sealed by Steven M. Ulrich, P.E.
2. Test Report # **9100550287** on Salt Exposure Fog per ASTM B-117 on G30, G40 & G90 samples, prepared by Environmental Testing Laboratory dated 03/13/06 and signed by B. Richard.

**C. CALCULATIONS "*Submitted under NOA # 05-1003.24*"**

1. Calculations for Dade County Product Approval of 22, 20 & 18 Gage Rolling Garage Door, prepared by Overhead Door Corporation on sheet 2 of 3 of drawings D308125, signed and sealed by LeRoy G. Krupke, P.E. on 09/16/05.

**D. QUALITY ASSURANCE**

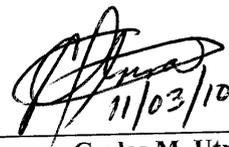
1. Miami Dade Building Code Compliance Office (BCCO)

**E. MATERIAL CERTIFICATIONS**

1. None.

**F. STATEMENTS**

1. Code compliance (FBC 2007) and No interest letter prepared by Overhead Door Corporation dated 04/20/09, signed and sealed by LeRoy G. Krupke, P.E.  
**"Submitted under NOA # 09-0324.12"**



11/03/10

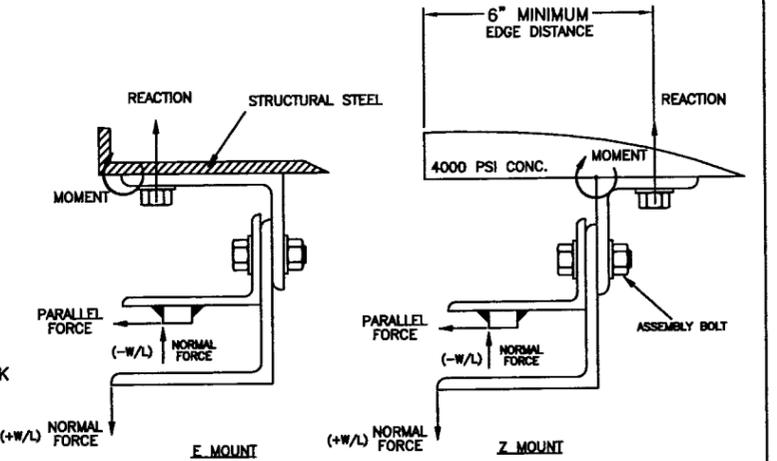
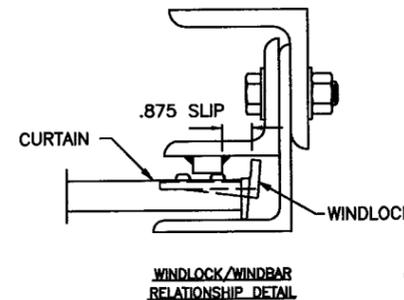
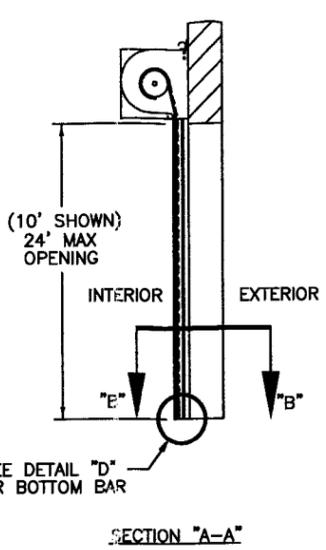
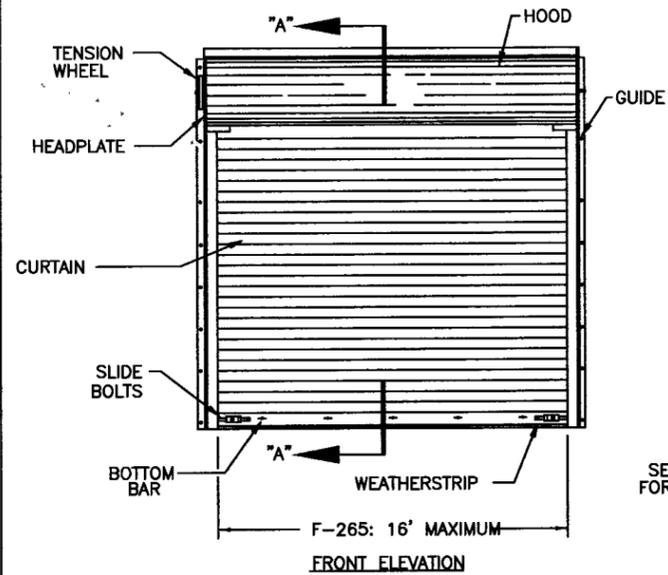
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Carlos M. Utrera, P.E.  
Product Control Examiner  
NOA No. 10-0831.13  
Expiration Date: September 16, 2014  
Approval Date: November 24, 2010

**NOTES**

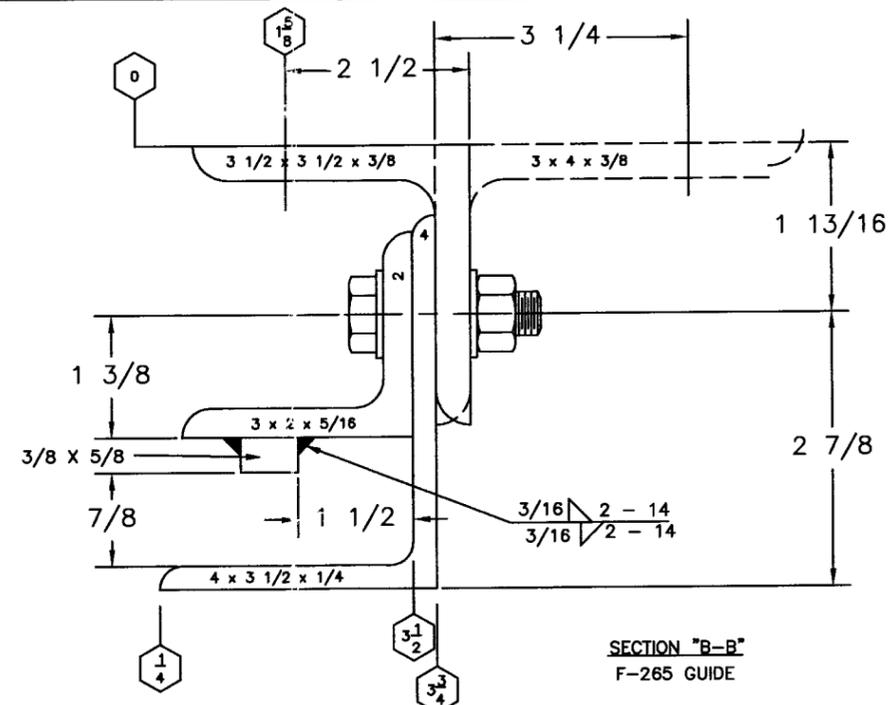
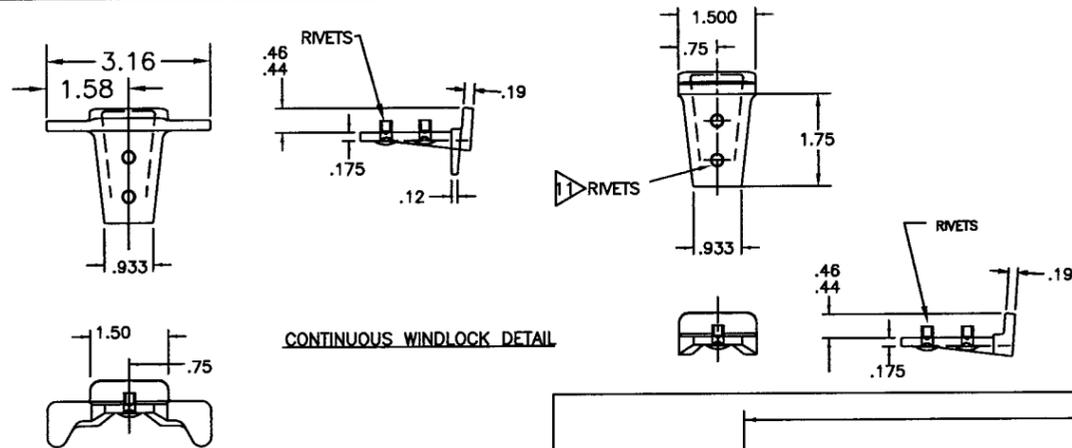
- (-W/L) = NEGATIVE WINDLOAD  
(+W/L) = POSITIVE WINDLOAD
- WALL ANGLES MAY BE WELDED TO STEEL JAMB.  
SEE SHEET 2 FOR DOOR WELD DETAIL
- RATED DESIGN LOAD ±65 PSF.
- CURTAIN MATERIAL: ASTM A-653, CS TYPE B.  
GUIDE MATERIAL: ASTM A-36
- ALTERNATE CURTAIN MATERIAL: AISI-304 SS.  
MINIMUM YIELD 40,000 PSI.
- CURTAIN MATERIAL SHALL BE GALVANIZED ACCORDING  
TO ASTM A-525 TO G40 MINIMUM.
- THE DOOR MUST BE INSTALLED WITH THE TENSION WHEEL  
FACING THE INSIDE OF THE BUILDING.
- SLIDE BOLTS MUST BE ENGAGED AND CHAIN MUST BE  
HOOKED WHEN HURRICANE WINDS ARE ANNOUNCED
- WINDLOCK MATERIAL: LOW CARBON CAST STEEL, GRADE 70-46  
(485-250) PER ASTM A27. MIN TENSILE 70-KSI MIN YIELD  
36-KSI. MIN ELONG 22%
- WINDLOCKS ATTACHED TO EACH SLAT (CONTINUOUS)
- RIVET SPECIFICATIONS:  
1/4" DIAMETER RIVET, MINIMUM 1006 LOW-CARBON STEEL.

SHEET REVISION RECORD			REVISIONS			
3	2	1	LETTER	DESCRIPTION	DATE	APPROVAL
D	F	G	E	REV PER EN 20807	8/18/08	LK
			F	REV PER EN 20814	8/30/08	LK
			G	REV PER ER 500692	8/25/10	SFT



F-265 - DOOR SIZE REF. SUMMARY

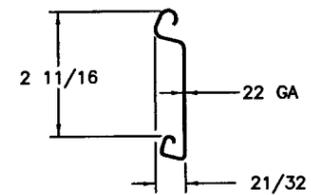
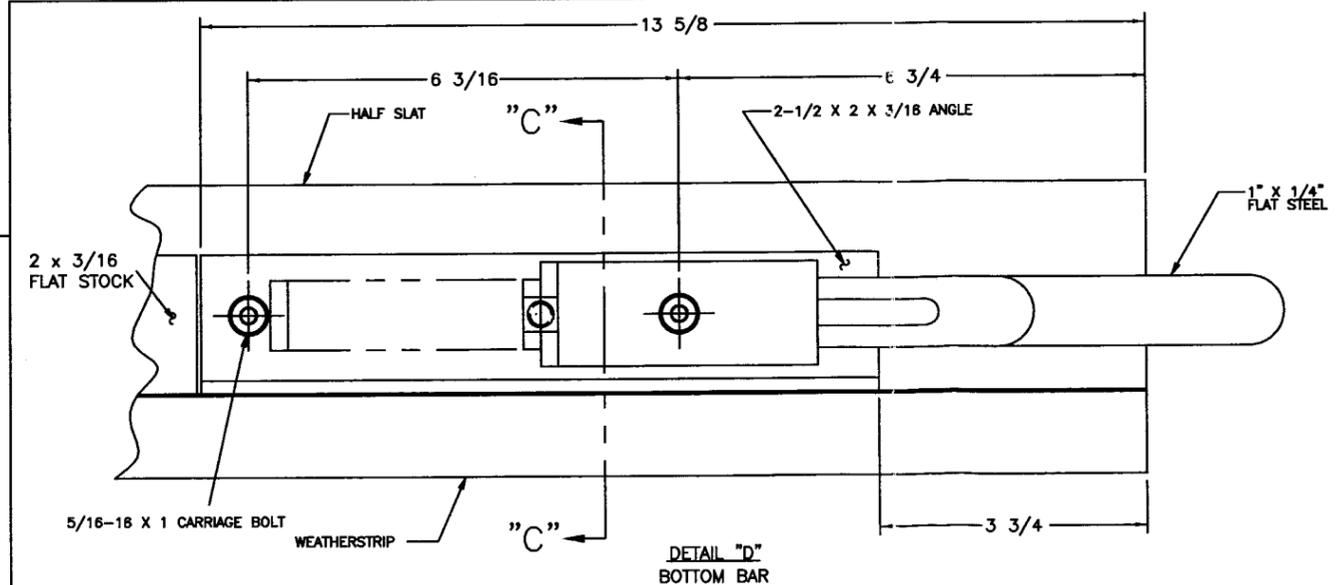
LBS/FT DOOR HEIGHT	(E-MOUNT) LOADS			(Z-MOUNT) LOADS *		
	22 GA **	20 GA	18 GA	22 GA **	20 GA	18 GA
REACTION	7479	7301	6984	2561	2507	2409
NORMAL	520	520	520	520	520	520
PARALLEL	1990	1940	1851	1990	1940	1851



	ASSEMBLY BOLT	WALL BOLT STEEL JAMB	WALL BOLT * CONCRETE JAMB
F-265	1/2" GRADE 5, 11" O.C.	1/2" GRADE 5, 11" O.C.	1/2" 5" EMB POWERS POWER BOLT, OR 1/2" 4" EMB POWERS WEDGE BOLT 6" O.C.

\* 4000 PSI MINIMUM AND 6" EDGE DISTANCE FOR ANCHORS

PRODUCT REVISED as complying with the Florida Building Code Acceptance No 10-0831.13 Expiration Date 07/16/2014  
By *[Signature]*  
Miami Dade Product Control Division

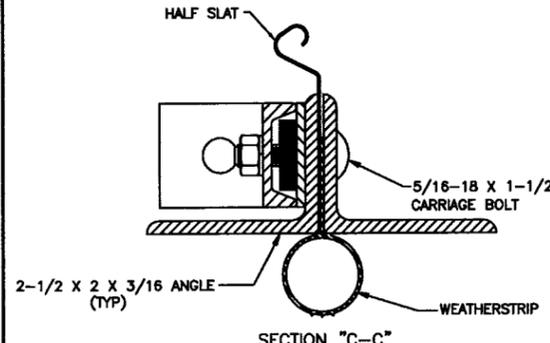


F-265 SLAT  
GAUGE OPTIONS: 22 \*\*, 20, 18  
\*\* TESTED IN ACCORDANCE WITH DADE COUNTY PROTOCOLS TAS 201-94, TAS 202-94, AND TAS 203-94

SERIES 611/621 ARE EQUIVALENT CONSTRUCTION

*[Signature]*  
8/25/10

OVERHEAD DOOR CORPORATION  
2501 SOUTH STATE HWY 121 BUSINESS  
LEWISVILLE, TX 75067  
LeROY G. KRUPKE, P.E. #36580

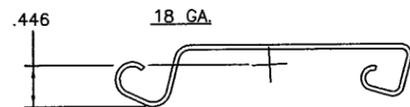
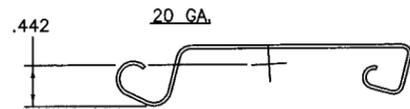
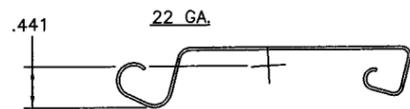


UNLESS OTHERWISE SPECIFIED		DIMENSIONS ARE IN INCHES/TOLERANCES ON		NAME		DATE		DRAWING TITLE	
FRAMES & 30"	UNDER 3/16"-200"	HOLE DIAMETERS	± 1/16"	DRAWN BY:	K WILSON	8/8/03		SERIES 610/620 ROLLING SERVICE DOOR 16" DADE COUNTY	
200" & 200"	201 TO 250"-200"-250"			CHECKED BY:	L KRUPKE	9/5/03		DRAWING NUMBER D-308125	
	OVER 250"-200"-250"			APPROVED BY:	JD FAW	9/5/03		SCALE: NONE	SHEET 1 OF 3

NOTES

REVISIONS			
LETTER	DESCRIPTION	DATE	APPROVAL
D	REV PER EN 20807	6/16/06	LK
E	REV PER EN 20814	6/30/06	LK
F	REV PER ER 500692	8/25/10	SFT

CALCULATIONS:



CURTAIN SLAT PITCH = 2.67 IN. OR 4.494 SLATS PER FOOT, PROPERTIES ON A PER FOOT BASIS:

	I(IN <sup>4</sup> )	A(IN <sup>2</sup> )	C(IN)
22 GA.	0.0310	0.7015	0.441
20 GA.	0.0377	0.8422	0.444
18 GA.	0.0494	1.0965	0.450

CALCULATIONS SHOWN FOR 22 GA. SLAT.

WINDLOCK SLIP DISTANCE = 0.875" / SIDE

W = DOOR WIDTH

W = 16 FT.

D = CURTAIN DEFLECTION

$D = [(0.75 * 12 * w) (WINDLOAD SLIP)]^{1/2}$

$D = [(0.75 * 12 * 16 * 0.875)]^{1/2}$

D = 11.22 IN.

S<sub>y</sub> = YIELD STRESS OF SLAT MATERIAL

S<sub>y</sub> = 40,000 PSI

E = MODULUS OF ELASTICITY

E = 29,000,000 PSI

Q<sub>b</sub> = WINDLOAD HELD IN BENDING

$Q_b = \frac{2EI D}{45W^4} \text{ OR } \frac{2S_y I}{3W^2 C}$  (LESSER VALUE)

$Q_b = \frac{2(29,000,000)(0.0310)(11.22)}{45(16)^4}$

Q<sub>b</sub> = 6.84

$Q_b = \frac{2(40,000)(0.0310)}{3(16^2)(0.441)}$

Q<sub>b</sub> = 7.33

Q = 65 PSF

Q<sub>T</sub> = WINDLOAD HELD IN TENSION

Q<sub>T</sub> = Q - Q<sub>b</sub>

Q<sub>T</sub> = 65 - 6.84

Q<sub>T</sub> = 58.16 PSF

$T_r = \frac{3Q_T W^2}{2D}$

T<sub>r</sub> = 1990

T<sub>r</sub> = THRUST LOAD ON GUIDES PER FOOT OF HEIGHT.

$T_r = \frac{Q \cdot W}{2}$

T<sub>r</sub> = 520 LB/FT.

T<sub>s</sub> = TENSION/SLAT

T<sub>s</sub> = 1990/4.494

T<sub>s</sub> = 443 LB/SLAT

M<sub>r</sub> = MAXIMUM RESULTANT MOMENT APPLIED TO JAMB (Z-MOUNT)

M<sub>r</sub> = 1990(3.560) + 520(2.375)

M<sub>r</sub> = 8319 IN·LB

M<sub>r</sub> = MAXIMUM RESULTANT MOMENT APPLIED TO JAMB (E-MOUNT)

M<sub>r</sub> = 1990(3.560) + 520(0.75)

M<sub>r</sub> = 7479 IN·LB

WINDLOCK FASTENERS

DESCRIPTION: SEMI-TUBULAR OVAL HEAD RIVET

MATERIAL: LOW CARBON STEEL, ZINC OR CADMIUM PLATED

SIZE: 1/4" X 7/16" LONG (.244" MIN. DIA.)

A<sub>r</sub> = CROSS SECTIONAL AREA/RIVET

$A_r = \frac{\pi \cdot D^2}{4}$

A<sub>r</sub> = 0.047 IN<sup>2</sup>

S<sub>s</sub> = SHEAR STRESS ACROSS TWO END FASTENERS

S<sub>s</sub> = T<sub>s</sub> / (2 · A<sub>r</sub>)

S<sub>s</sub> = 443 / (2 · 0.047)

S<sub>s</sub> = 4713 PSI

WINDBAR WELDS

A<sub>w</sub> = AREA OF WELD

A<sub>w</sub> = LENGTH · FILLET WIDTH

A<sub>w</sub> = (2)(0.1875)

A<sub>w</sub> = 0.375 IN<sup>2</sup>

S<sub>w</sub> = SHEAR STRESS ACROSS WELD

S<sub>w</sub> = (7 IN)(1 FT/12 IN)(1990 LB/FT) / (0.375 IN<sup>2</sup>)

S<sub>w</sub> = 3096 PSI

WALL ATTACHMENT BOLTS

STEEL JAMB-POSITIVE WINDLOAD (MAX LOAD E-MOUNT)

R<sub>b</sub> = WALL ATTACHMENT BOLT REACTION

R<sub>b</sub> = (11/12)[7479]/1.00

R<sub>b</sub> = 6856 LB.

CONCRETE JAMB-POSITIVE WINDLOAD (MAX LOAD Z-MOUNT)

R<sub>b</sub> = (9/12)[8319]/3.25

R<sub>b</sub> = 1920 LB.

"S" = W + 7"

SLAT LG = W + 5 1/4"

PIPE LG = W + 3 1/4"

BOTTOM BAR LG = W + 5 1/4" (COPES = 4")

WALL ATTACHMENT WELD

A<sub>w</sub> = AREA OF WELD

A<sub>w</sub> = 2 x 2 x .313 x .707

A<sub>w</sub> = .885 IN<sup>2</sup>

S<sub>w</sub> = SHEAR STRESS ACROSS WELD

S<sub>w</sub> = 11/12 (1990) / .885

S<sub>w</sub> = 2061 PSI

T<sub>w</sub> = TENSION STRESS FROM BENDING AND NORMAL LOAD

$T_w = T_r / A_w + M_r / [WELD LENGTH \times WELD WIDTH ON ANGLE \times WELD SIZE \times .707]$

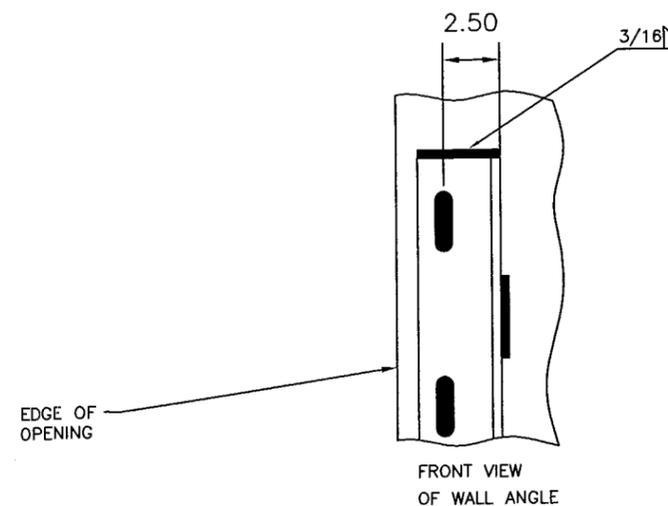
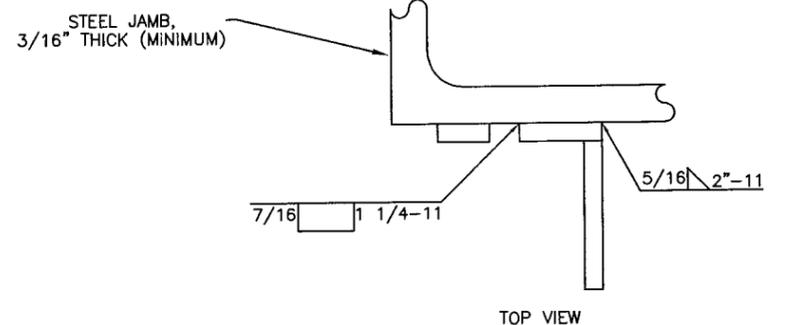
T<sub>w</sub> = 11/12 [520/.885 + 8319 / [2 x 2.5 x .313 x .707]]

T<sub>w</sub> = 7431 PSI

R<sub>w</sub> = RESULTANT WELD STRESS

R<sub>w</sub> = [S<sub>w</sub><sup>2</sup> + T<sub>w</sub><sup>2</sup>]<sup>1/2</sup>

R<sub>w</sub> = 7712 PSI



DETAILS FOR WELDING "E" GUIDES TO STEEL JAMBS

PRODUCT REVISED as complying with the Florida Building Code  
 Acceptance No 10-083113  
 Expiration Date 07/16/2014  
 By *[Signature]*  
 Miami/Dade Product Control Division

*[Signature]*  
 8/25/10

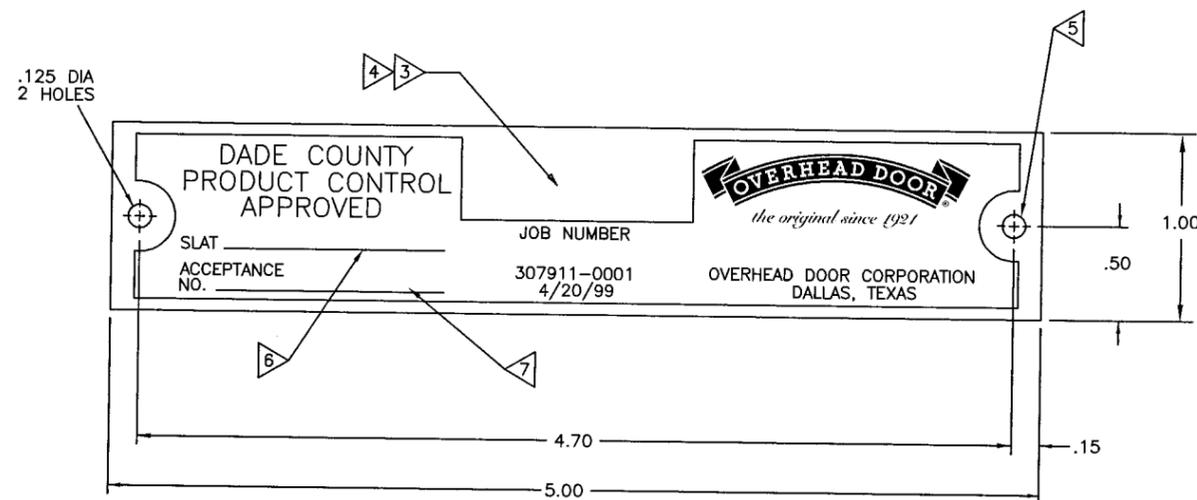
OVERHEAD DOOR CORPORATION  
 2501 SOUTH STATE HWY 121 BUSINESS  
 LEWISVILLE, TX 75067  
 LeROY G. KRUPKE, P.E. #36580

UNLESS OTHERWISE SPECIFIED			OVERHEAD DOOR CORPORATION		DALLAS, TEXAS	
DIMENSIONAL DIMENSIONS	FRACCTIONS	ANGLES	MATERIAL:	NAME:	DATE:	DRAWING TITLE:
300- & .03	UNDER .2511-004-003	± 1/30"	APPLIED FINISH:	K WILSON	8/8/03	SERIES 610/620, ROLLING SERVICE DOOR 16' DADE COUNTY
300- & .005	.251 TO .5004-008-003	± 1/16"	UNIT OF MEASURE:	CHECKED BY:	9/5/03	DRAWING NUMBER
	OVER .5004-008-003		N/A	JD FAW		D-308125
				APPROVED BY:	9/5/03	SCALE: NONE SHEET 2 OF 3
				L KRUPKE		

NOTES

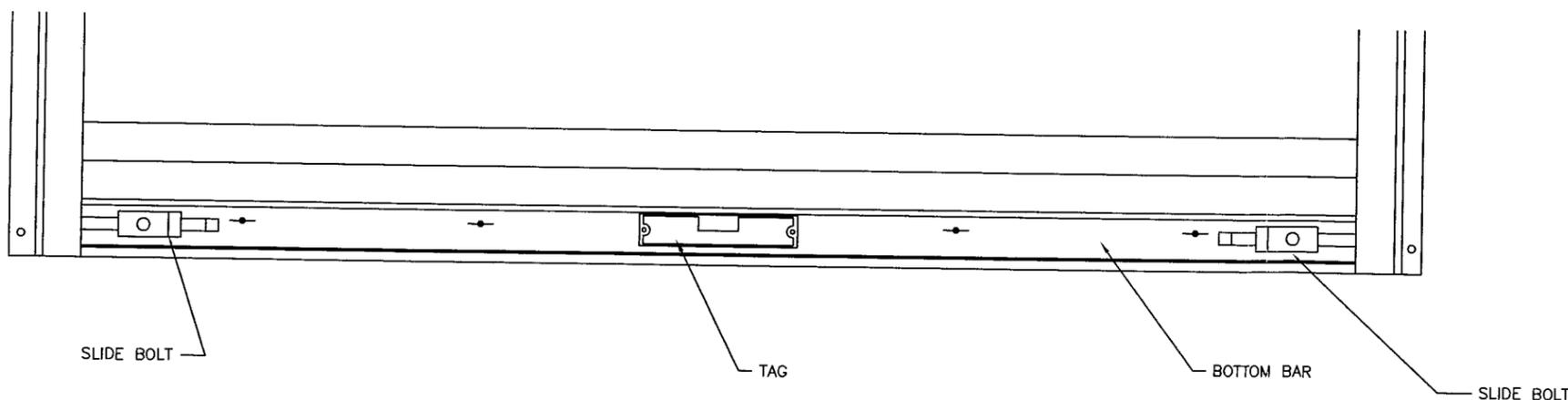
1. MATERIAL: ALUMINUM 3003 H14 (0.03 THICK) WITH TRANSPARENT KELSTRIP COVERING.
2. COLOR: HANSCHY RED CS 2311.
3. STAMP FACTORY ORDER NUMBER HERE.
4. A LETTER MUST BE STAMPED ON ROLLING FIRE DOORS TO IDENTIFY MANUFACTURING PLANT (I.E., USE "P" FOR PENNSYLVANIA).
5. FASTENER FOR TAG IS P/N 080276-1004(STEEL DRIVE SCREW). TAG WILL BE MOUNTED IN THE MIDDLE OF THE BOTTOM BAR.
6. STAMP SLAT TYPE HERE.
7. STAMP ACCEPTANCE NUMBER HERE.

REVISIONS			
LETTER	DESCRIPTION	DATE	APPROVAL
B	REV PER EN 20807	6/16/06	LK
C	REV PER EN 20814	6/30/06	LK
D	REV PER ER 500692	12/29/02	SET



P/N 307911-0001 - DADE CO. APPROVAL TAG, ROLLING DOORS & GRILLES

SCALE: 2/1



DETAIL "E"

SCALE: 4/1

PRODUCT REVISED  
 as complying with the Florida  
 Building Code  
 Acceptance No 10-0831.13  
 Expiration Date 09/16/2014  
 By *[Signature]*  
 Miami Dade Product Control  
 Division

*[Signature]*  
 8/25/10

OVERHEAD DOOR CORPORATION  
 2501 SOUTH STATE HWY 121 BUSINESS  
 LEWISVILLE, TX 75067  
 LeROY G. KRUPKE, P.E. #36580

UNLESS OTHERWISE SPECIFIED			OVERHEAD DOOR CORPORATION DALLAS, TEXAS		DRAWING TITLE	
DIMENSIONS ARE IN INCHES. TOLERANCES ON DECIMAL DIMENSIONS	HOLES	ANGLES	MATERIAL:	NAME	DATE	DRAWING TITLE
.001 - .003	UNDER .251+ .001 - .003	± 0° 30'	N/A	M WOMACK	10/10/03	SERIES 610/620, ROLLING SERVICE DOOR 10' DADE COUNTY
.004 - .005	.251 TO .500+ .004 - .005	FRACTIONS ± 1/16"	APPLIED FINISH:	CHECKED BY:	10/10/03	DRAWING NUMBER
	OVER .500+ .004 - .005		N/A	JD FAW		D - 308125
			UNIT OF MEASURE:	APPROVED BY:	10/10/03	SCALE: NOTED SHEET 3 OF 3
			N/A	L KRUPKE		