



BUILDING AND NEIGHBORHOOD COMPLIANCE DEPARTMENT (BNC)
BOARD AND CODE ADMINISTRATION DIVISION

MIAMI-DADE COUNTY
PRODUCT CONTROL SECTION
11805 SW 26 Street, Room 208
Miami, Florida 33175-2474
T (786) 315-2590 F (786) 315-2599

NOTICE OF ACCEPTANCE (NOA)

www.miamidade.gov/building

Exeter Architectural Products, Inc.
242 West Eight Street
Wyoming, PA 18644

SCOPE: This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County BNC-Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BNC reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the High Velocity Hurricane Zone of the Florida Building Code.

DESCRIPTION: Storm Shield Hurricane Barriers

APPROVAL DOCUMENT: Drawing No.SSHB-EHB sheets 1 through 12 of 12, last revision #1 dated May 05, 2011, titled "Storm Shield Hurricane Barriers", prepared by Exeter Architectural Products, Inc., signed and sealed by T. H. Maxwell Jr., P.E., bearing the Miami-Dade County Product Control Approval Stamp with the Notice of Acceptance number and the approval date by the Miami-Dade County Product Control Section.

MISSILE IMPACT RATING: Large and Small Missile Impact Resistant

LABELING: Each panel shall bear a permanent label with the manufacturer's name or logo, city, state, the following statement: "Miami-Dade County Product Control Approved or MDCPCA", and NOA number, per TAS-201, TAS-202, and TAS-203, unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA consists of this page 1, evidence page E-1 as well as approval document mentioned above. The submitted documentation was reviewed by **Helmy A. Makar, P.E., M.S.**



Helmy A. Makar
06/23/2011

NOA No. 11-0127.02
Expiration Date: 06/23/2016
Approval Date: 06/23/2011

Exeter Architectural Products, Inc.

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

A. DRAWINGS

1. *Drawing No.SSHB-EHB sheets 1 through 12 of 12, last revision #1 dated May 05, 2011, titled "Storm Shield Hurricane Barriers", prepared by Exeter Architectural Products, Inc., signed and sealed by T. H. Maxwell Jr., P.E.*

B. TESTS:

1. *Test report on Large Missile Impact Test, Cyclic Wind Pressure Test and Uniform Static Air Pressure Test, prepared by Architectural Testing, Report No. A1022.01-109-18, dated 08/20/10, signed and sealed by Michael D. Stremmel, P.E.*
2. *Test report on Large Missile Impact Test, Cyclic Wind Pressure Test and Uniform Static Air Pressure Test, prepared by Architectural Testing, Report No. A0200.01-109-18, dated 08/20/10, signed and sealed by Michael D. Stremmel, P.E.*
3. *Test report on Large Missile Impact Test, Cyclic Wind Pressure Test and Uniform Static Air Pressure Test, prepared by Architectural Testing, Report No. A3082.01-109-18, dated 12/22/10, signed and sealed by Michael D. Stremmel, P.E.*
4. *Test report on Large Missile Impact Test, Cyclic Wind Pressure Test and Uniform Static Air Pressure Test, prepared by Architectural Testing, Report No. A3081.01-109-18, dated 12/21/10, signed and sealed by Michael D. Stremmel, P.E.*

C. CALCULATIONS

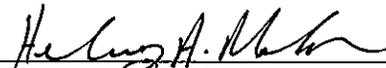
1. *Anchor analysis of 4x6 side hinged hurricane barrier, sheets 1 through 3 dated 01/15/11, signed and sealed by T. H. Maxwell, Jr., P.E.*
2. *Anchor analysis of 5 x 7 side hinge hurricane barrier, sheets 1 through 3 dated 01/15/11, signed and sealed by T. H. Maxwell Jr. P.E.*
3. *Anchor analysis of 4x6 enhanced single and triple hurricane barriers, sheets 1 and 2 for each, dated 01/15/11, signed and sealed by T. H. Maxwell Jr. P.E.*

D. QUALITY ASSURANCE

1. *By Miami-Dade County Building and Neighborhood Compliance Department (BNC).*

E. MATERIAL CERTIFICATION

1. *Certified Tensile Test Report No. A1022.01-109-18, prepared by Architectural Testing, dated 08/20/10, signed and sealed by Michael D. Stremmel, P.E.*
2. *Certified Tensile Test Report No. A0200.01-109-18, prepared by Architectural Testing, dated 08/20/10, signed and sealed by Michael D. Stremmel, P.E.*
3. *Certified Tensile Test Report No. A3082.01-109-18, prepared by Architectural Testing, dated 12/22/10, signed and sealed by Michael D. Stremmel, P.E.*
4. *Certified Tensile Test Report No. A3081.01-109-18, prepared by Architectural Testing, dated 12/21/10, signed and sealed by Michael D. Stremmel, P.E.*



Helmy A. Makar, P.E., M.S.

BNC, Product Control Unit Supervisor

NOA No. 11-0127.02

Expiration Date: 06/23/2016

Approval Date: 06/23/2011

GENERAL NOTES

1. THIS PRODUCT IS DESIGNED AS A HURRICANE SHUTTER
2. THESE PRODUCTS SATISFY THE FOLLOWING TESTING CRITERIA FOR LARGE MISSILE IMPACTS AND WIND LOADS IN ACCORDANCE WITH THE FOLLOWING STANDARDS:
FLORIDA BUILDING CODE HIGH VELOCITY HURRICANE ZONE, 2007 EDITION (TAS 201-94, TAS 202-94, TAS 203-94)
3. EACH BARRIER SHALL HAVE A PERMANENT LABEL PLACED IN A VISIBLE LOCATION WITH THE FOLLOWING INFORMATION:

EXETER ARCHITECTURAL PRODUCTS
STORM SHIELD WYOMING, PA
MIAMI-DADE COUNTY
PRODUCT CONTROL APPROVED
TAS-201, TAS-202, TAS-203
NOA# 11-0127.02

EXETER ARCHITECTURAL PRODUCTS
STORM SHIELD NANTICOKE, PA
MIAMI-DADE COUNTY
PRODUCT CONTROL APPROVED
TAS-201, TAS-202, TAS-203
NOA# 11-0127.02

LABEL SIZE: 2" X 3/4"

ALTERNATE MANUFACTURING LOCATION

4. DESIGN PRESSURE CALCULATIONS SHALL BE PERFORMED BY A REGISTERED ARCHITECT OR PROFESSIONAL ENGINEER IN ACCORDANCE WITH ASCE 7-05. THE ALLOWABLE DESIGN PRESSURES FOR EACH PRODUCT TYPE (APPROVED UNDER THIS N.O.A.) ARE LISTED WITH ITS CORRESPONDING DRAWING.
5. ALL ALUMINUM PARTS ARE MADE FROM 6063 T5 SERIES ALUMINUM. THE PERFORATED PANELS SHALL BE .079" (NOMINAL THICKNESS) STAINLESS STEEL, WITH AN OPTION FOR .075" (NOMINAL THICKNESS) GALVANNEALED STEEL (GALVANNEALED OPTION NOT AVAILABLE FOR ALL UNITS) ALL PARTS SHALL BE SUPPLIED WITH A PROTECTIVE FINISH.
6. A FASTENER SCHEDULE FOR EACH PRODUCT CAN BE FOUND ON THE INDIVIDUAL DRAWINGS.
7. BARRIER CONSTRUCTION SHALL BE IN ACCORDANCE WITH DESIGNS AND METHODS SET FORTH BY THE MANUFACTURER CONTAINED HEREIN.
8. TO ENSURE PROPER OPERATION, INSTALLATION SHALL BE PERFORMED USING METHODS AND INSTRUCTIONS SET FORTH BY THE MANUFACTURER CONTAINED WITHIN THESE DRAWINGS.
9. UNITS MUST BE ATTACHED TO CONCRETE OR STRUCTURAL COMPONENTS OF THE BUILDING. OUTER WALL COVERINGS OR DECORATIVE ATTACHMENTS THAT ARE NOT PART OF THE BUILDING STRUCTURE ARE NOT SUITABLE FOR MOUNTING.

DRAWING INDEX

PAGE 1 OF 12 - GENERAL NOTES/INDEX

4 X 6 SIDE-HINGED TEST REPORT# A1022.01-109-18 DATED 08/20/2010

PAGE 2 OF 12 - 4' X 6' SIDE-HINGED 1 X 2, FACE MOUNT UNIT.
PAGE 3 OF 12 - 4' X 6' SIDE-HINGED 1 X 2, INSET MOUNT UNIT.

5 X 7 SIDE-HINGED TEST REPORT# A0200.01-109-18 DATED 08/20/2010

PAGE 4 OF 12 - 5' X 7' SIDE-HINGED, FACE MOUNT UNIT.
PAGE 5 OF 12 - 5' X 7' SIDE-HINGED, INSET MOUNT UNIT.

4 X 6 READY MOUNT (ENHANCED) TEST REPORT# A3081.01-109-18 DATED 12/21/2010
TEST REPORT# A3082.01-109-18 DATED 12/22/2010

PAGE 6 OF 12 - 4' X 6' ENHANCED SINGLE, READY MOUNT, FACE MOUNT UNIT.
PAGE 7 OF 12 - 4' X 6' ENHANCED SINGLE, READY MOUNT, INSET MOUNT UNIT.
PAGE 8 OF 12 - 4' X 6' ENHANCED TRIPLE, READY MOUNT, FACE MOUNT UNIT.
PAGE 9 OF 12 - 4' X 6' ENHANCED TRIPLE, READY MOUNT, INSET MOUNT UNIT.
PAGE 10 OF 12 - SUBFRAME/1 X 2 FRAME ASSEMBLY DETAILS

MATERIALS

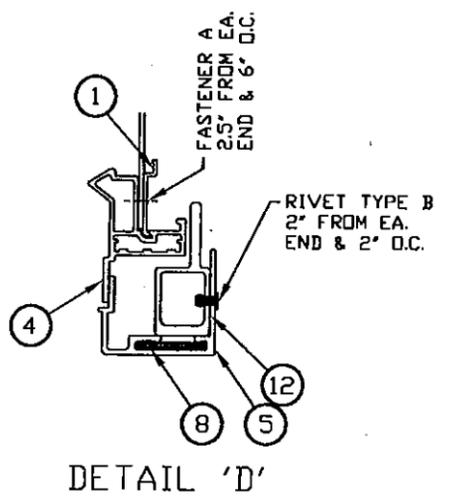
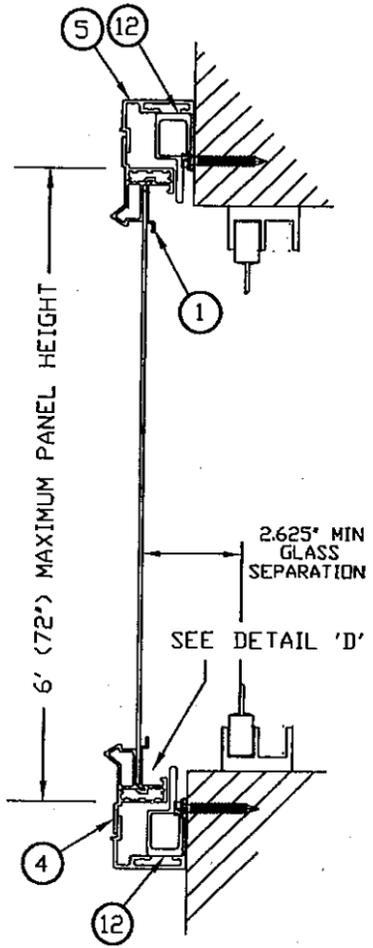
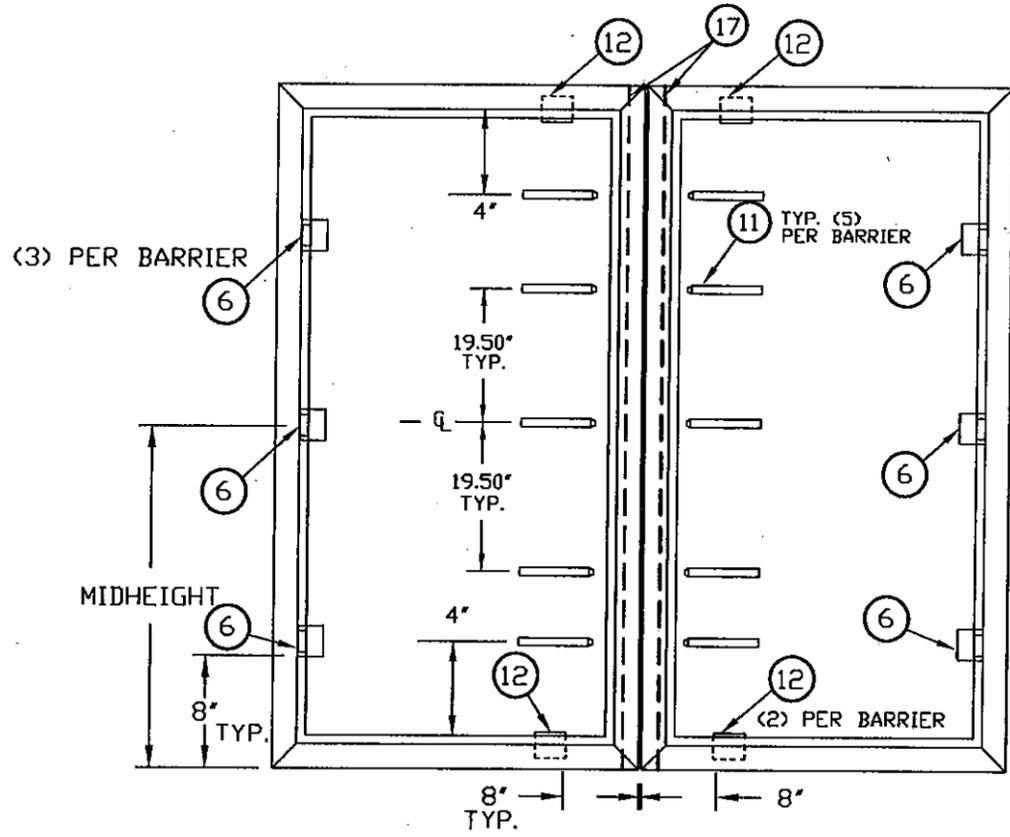
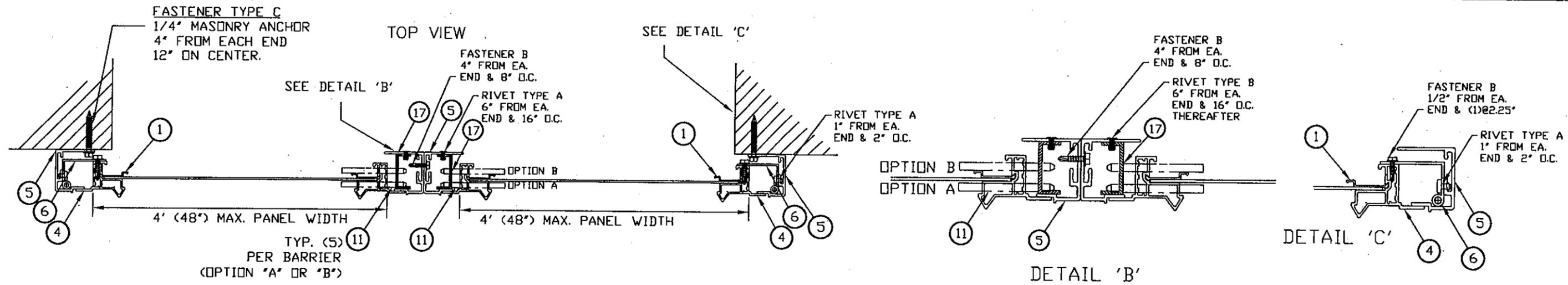
PAGE 11 OF 12 - COMPONENT/EXTRUSION DETAILS.
PAGE 12 OF 12 - COMPONENT/EXTRUSION DETAILS. (CONT'D)

<p>Approved as complying with the Florida Building Code Date 06/23/2011 NOA# 11-0127.02 Miami Dade Product Control By <i>Healy</i></p>	<p><i>J. Maxwell</i> 5-17-11</p>
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CONSULTING ENGINEER
THOMAS H. MAXWELL JR., P.E.
121 N.W. 39 AVE.
MIAMI, FLORIDA 33126
(305) 541-7549

Board of Professional Engineers
Exam: Mechanical-Structural: 1965
State of Florida P.E. Registration
No. 10150
U.S. Army Corps of Engineers:
Civil-Structural Engineer
Florida Power & Light Company:
Electrical Engineer

TITLE/CUSTOMER		STORM SHIELD HURRICANE BARRIERS DRAWING INDEX/NOTES	
SCALE:	NTS		DRAWN BY: RBM
DATE:	5/5/11		REVISED 1
242 W. 8TH ST. WYOMING PA 18644		WWW.STORMSHIELD.NET ARCHITECTURAL PRODUCTS	800-972-2478 FAX (570) 693-2575
PRODUCT CONTROL CODE:		DRAWING NO. SSHB-EHB	
PAGE 1 OF 12			



NO MID HEIGHT TUBE REQUIRED

MAT. TYPE	DESIGN PRESSURE RATING	
	POS. (PSF.)	NEG. (PSF.)
GALVANNEAL	77	77
STAINLESS STEEL	77	77

Approved as complying with the Florida Building Code
Date 06/23/2011
NOA# 11-0127-02
Miami Dade Product Control
By *Healy A. M. Jr.*

J. H. Maxwell
5-17-11

- NOTES:**
- ITEM # (11) 1/4" X 2.63" SECURING PIN (MIN); S/S FIVE SECURING PINS ON SIDE OPPOSITE HINGE SIDE.
 - FASTENER TYPE A: #10 X 5/8" SS TEK SCREW
 - FASTENER TYPE B: #10 X 3/4" SS TEK SCREW
 - FASTENER TYPE C: 1/4"Ø X 1 3/4" ELCØ TAPCON WITH 1.25" MINIMUM EMBEDMENT IN FILLED CELLS. FASTENERS SPACED 4" FROM EACH END AND 12" O.C. THEREAFTER.
 - UNITS LESS THAN 30" IN HEIGHT SHALL SPLIT VERTICAL SECURING PIN LOCATIONS AT THE QUARTER POINTS.
 - UNITS CAN BE MOUNTED AS SINGLE BARRIER.

- RIVET TYPE A: 3/16 STAINLESS STEEL RIVET (1/16-1/8" GRIP RANGE)
- RIVET TYPE B: 3/16 ALUMINUM RIVET (1/8-1/4" GRIP RANGE)

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TITLE/CUSTOMER
DETAILS FOR STORM SHIELD HURRICANE BARRIER
4' X 6' SIDE HINGED 1 X 2 (FACE MOUNT)

SCALE: NTS

DATE: 5/5/11

WWW.STORMSHIELD.NET

EXETER
ARCHITECTURAL PRODUCTS

DRAWN BY: RBM

REVISED 1

TR#A1022.01-109-18

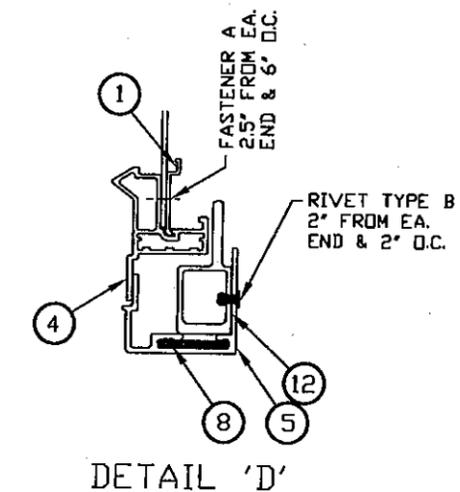
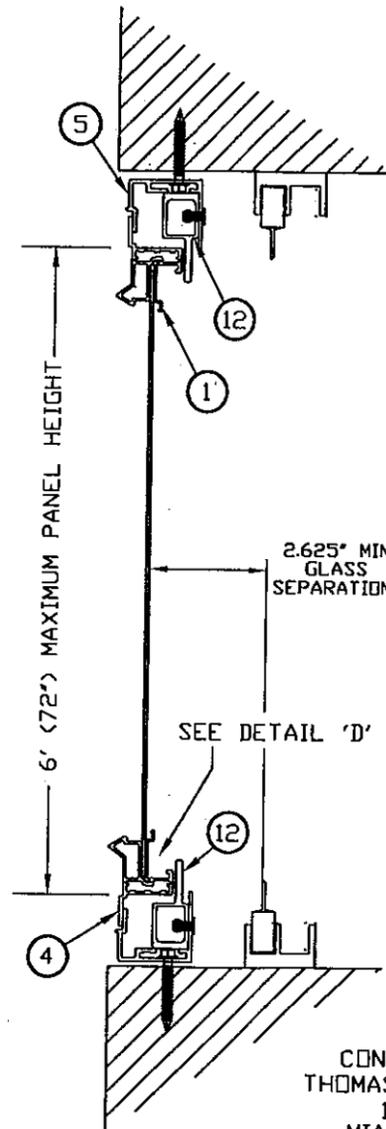
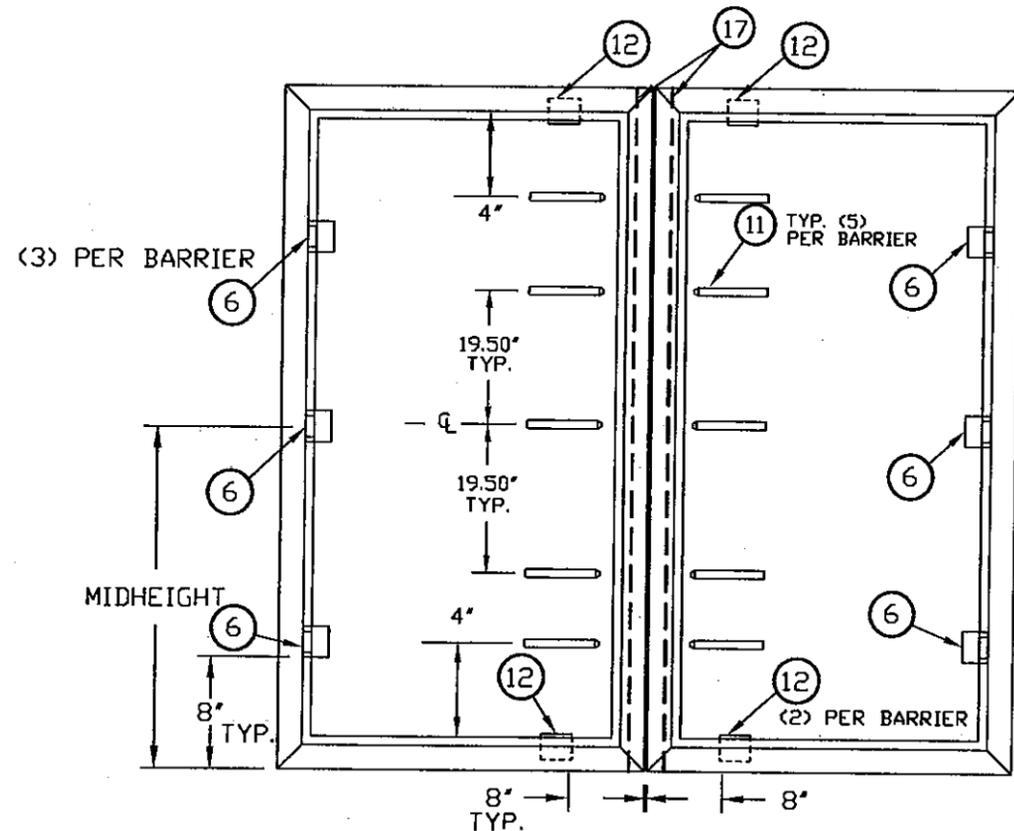
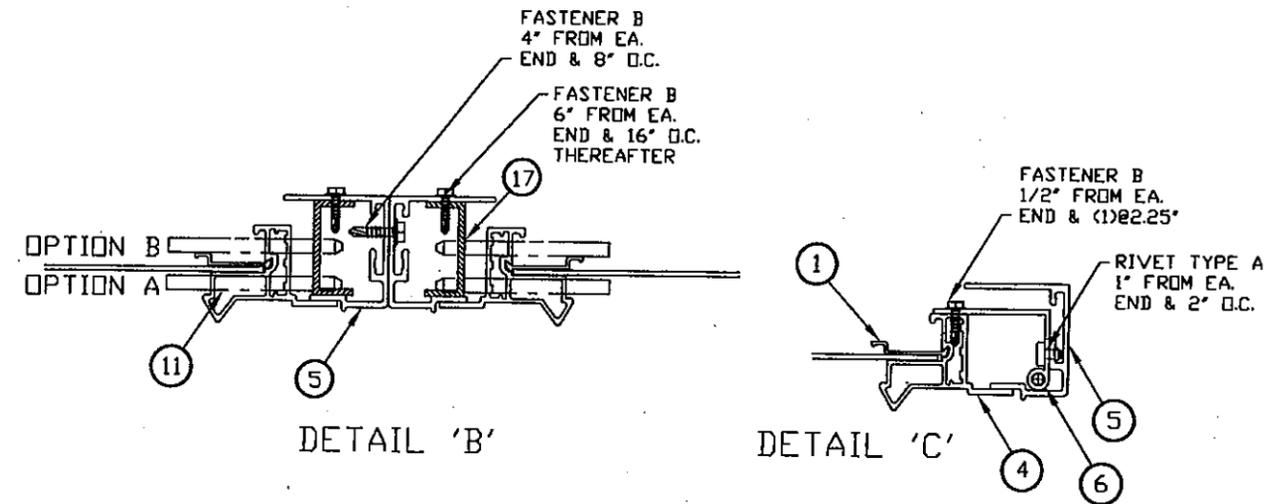
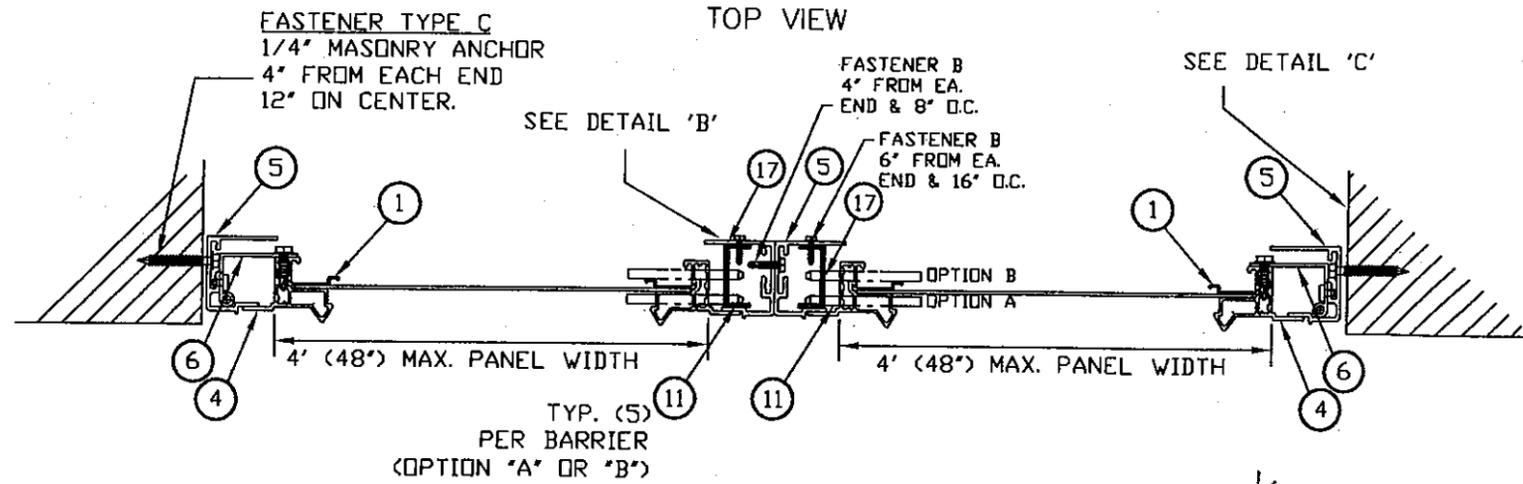
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DRAWING NO. SSHB-EHB

PAGE 2 OF 12



NO MID HEIGHT TUBE REQUIRED

MAT. TYPE	DESIGN PRESSURE RATING	
	POS. (PSF.)	NEG. (PSF.)
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STAINLESS STEEL	77	77

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Jo Massiello
 5-17-11

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TITLE/CUSTOMER
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 4' X 6' SIDE HINGED 1 X 2 (INSET MOUNT)

SCALE: NTS
 DATE: 5/5/11

WWW.STORMSHIELD.NET

EXETER
 ARCHITECTURAL PRODUCTS

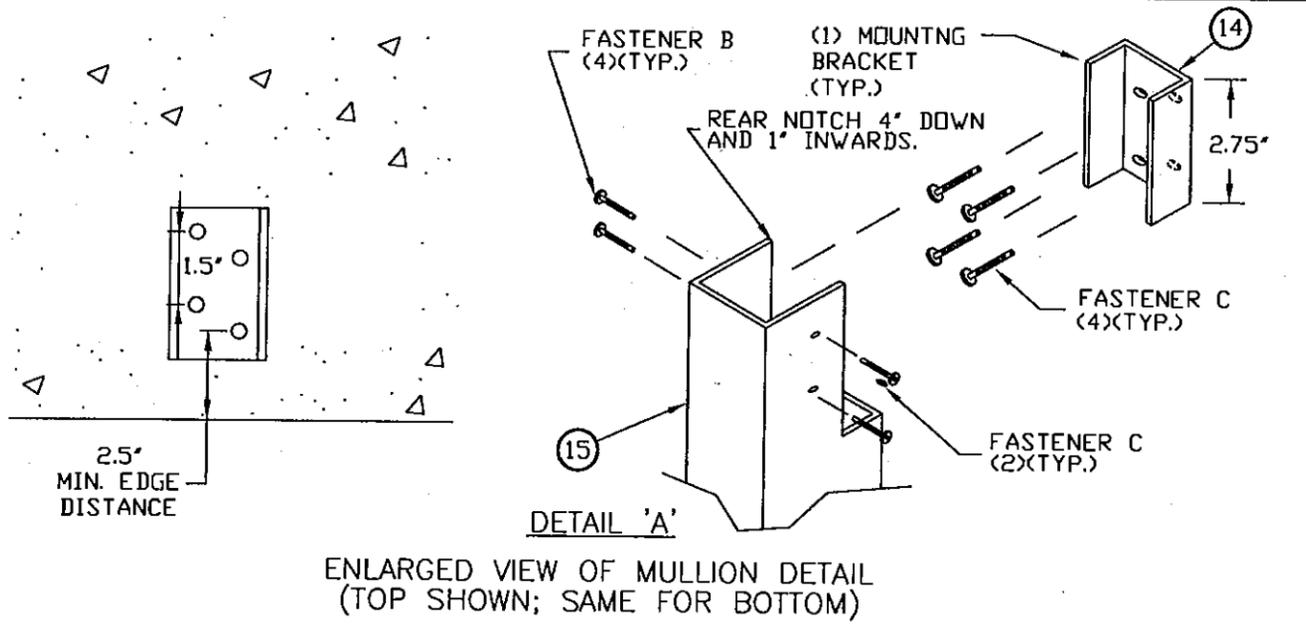
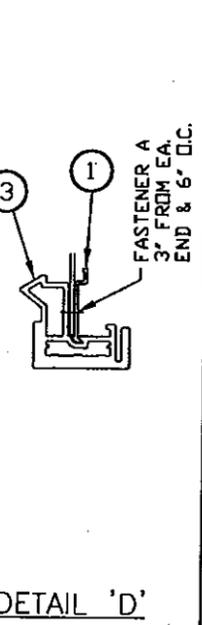
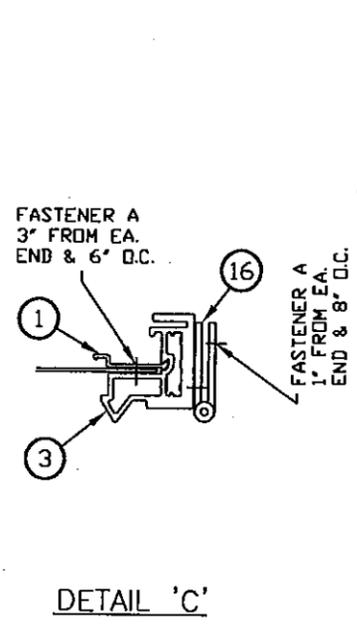
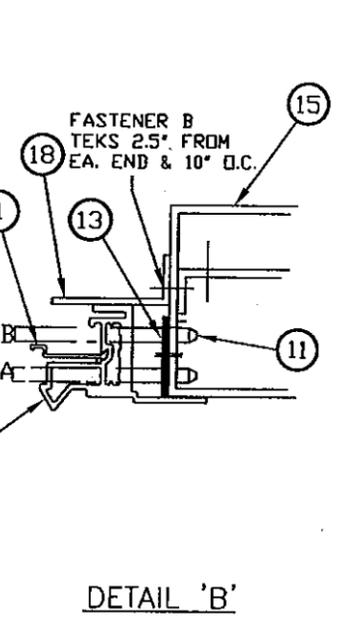
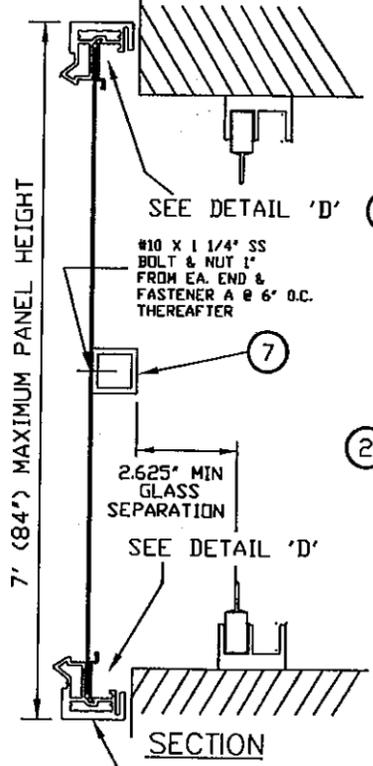
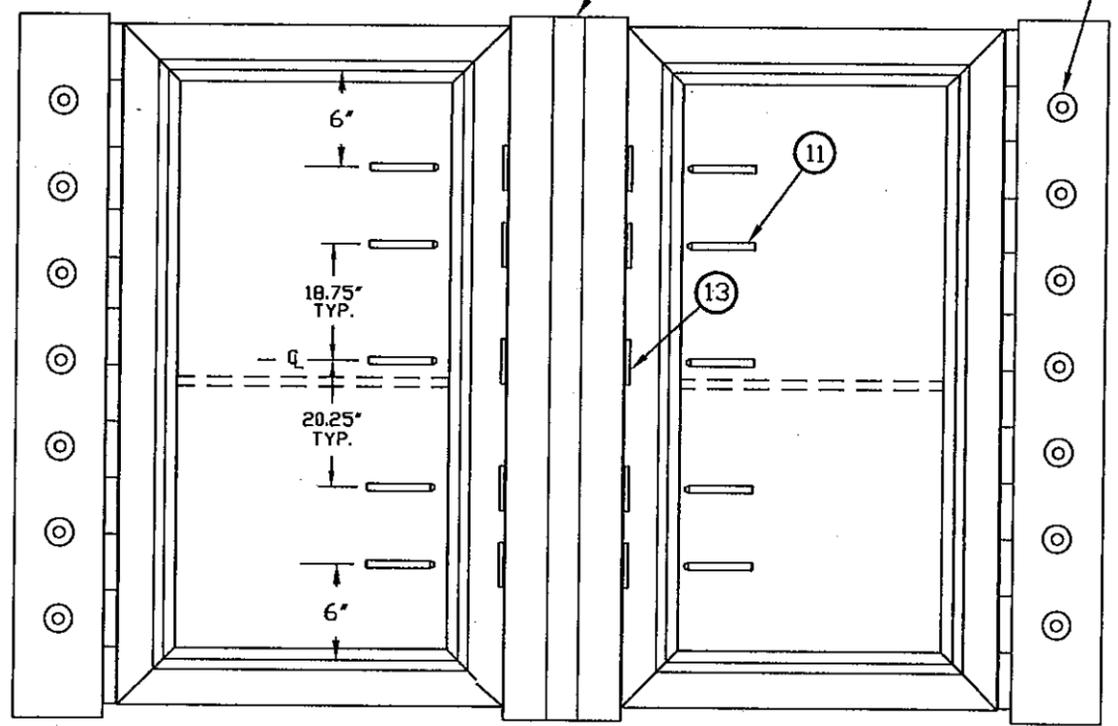
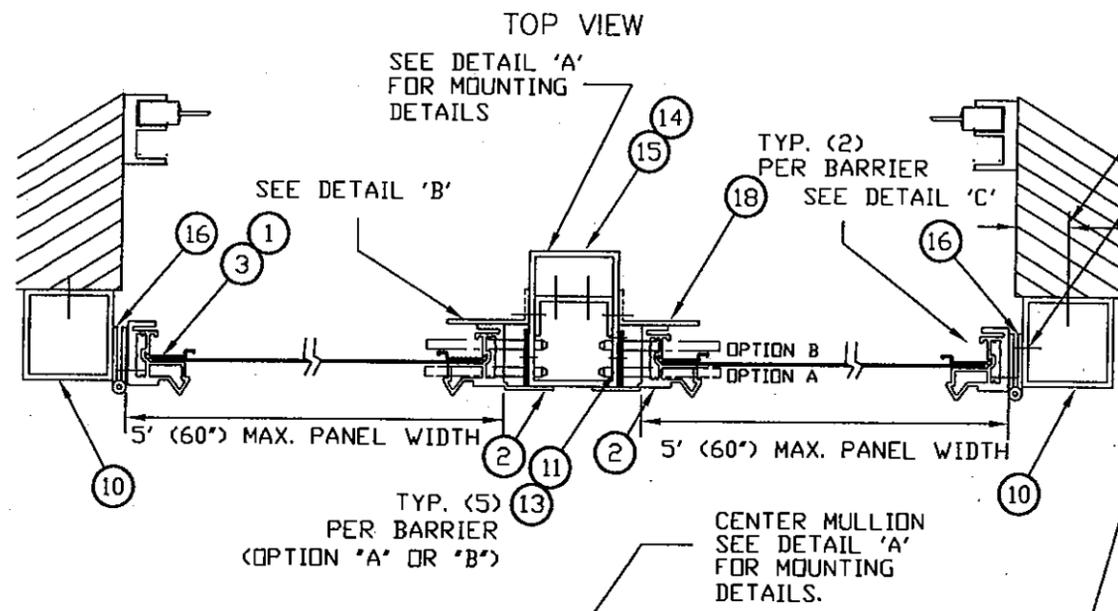
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PRODUCT CONTROL CODE:
 DRAWING NO. SSSH-EHB

PAGE 3 OF 12



3 TOP, BOTTOM & (1) SIDE (3) PER BARRIER (TYP.)

MID HEIGHT TUBE REQUIRED

MAT. TYPE	DESIGN PRESSURE RATING	
	POS. (PSF.)	NEG. (PSF.)
GALVANNEAL	93	93
STAINLESS STEEL	93	93

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 By *Heather A. Maxwell*

Heather A. Maxwell
 5-17-11

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SCALE: NTS
 DATE: 5/5/11

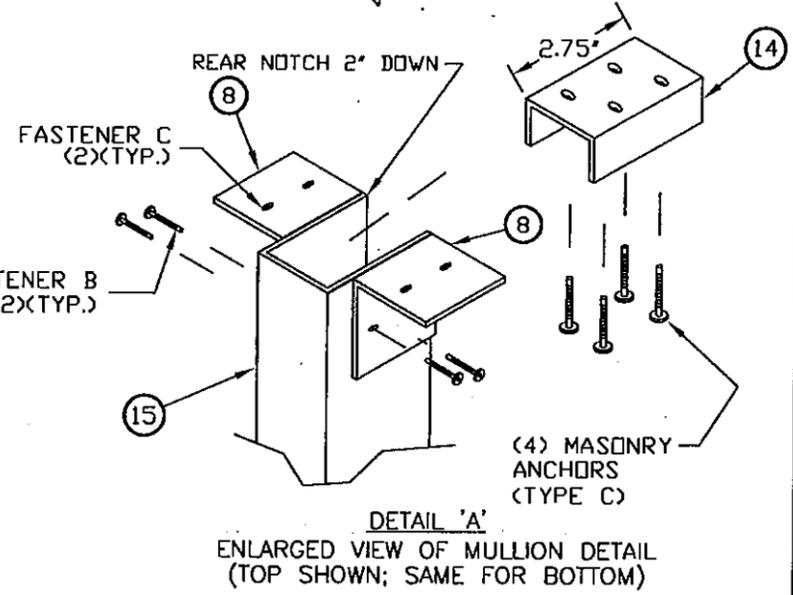
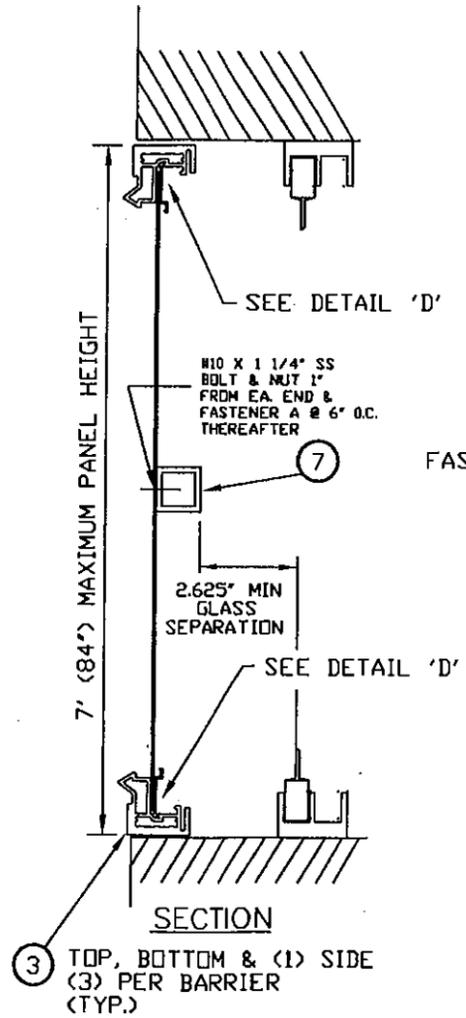
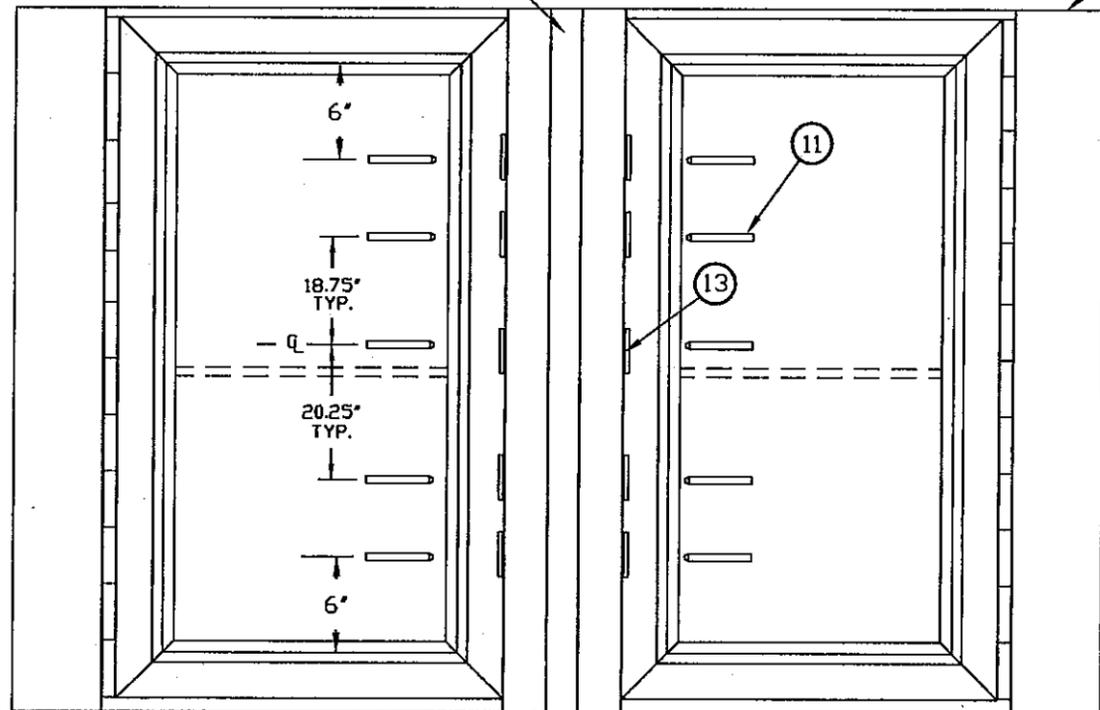
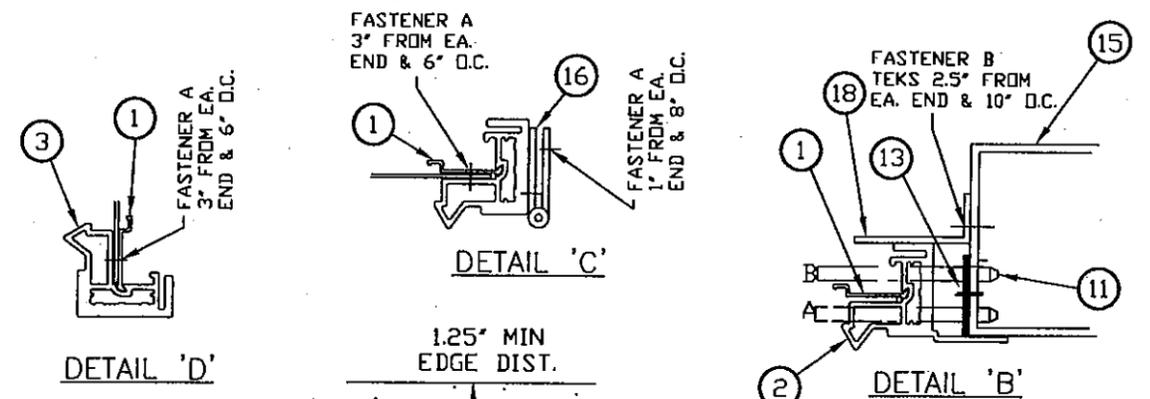
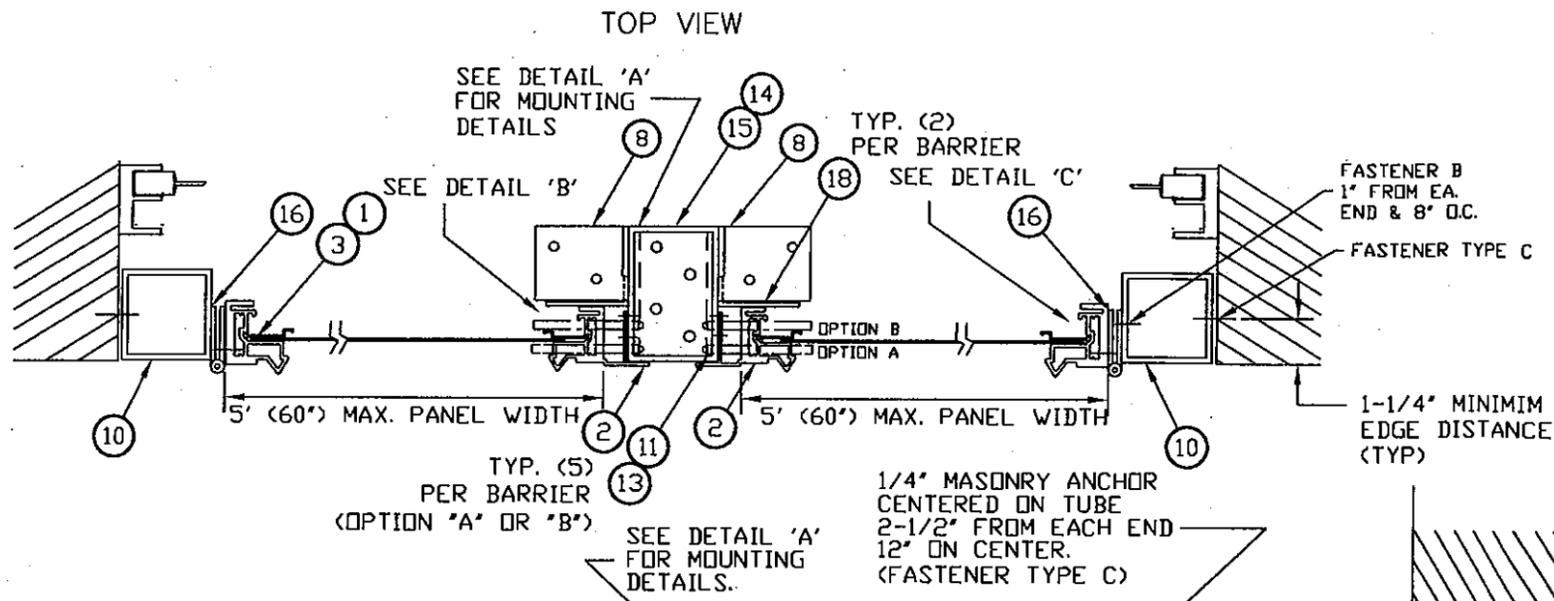
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PAGE 4 OF 12



MAT. TYPE	DESIGN PRESSURE RATING	
	POS. (PSF.)	NEG. (PSF.)
GALVANNEAL	93	93
STAINLESS STEEL	93	93

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 Electrical Engineer

TITLE/CUSTOMER
 DETAILS FOR STORM SHIELD HURRICANE BARRIER
 5' X 7' ENHANCED SIDE HINGED (INSET MOUNT)

SCALE: NTS

DATE: 5/5/11

WWW.STORMSHIELD.NET

DRAWN BY: RBM

REVISED 1

TR#A0200.01-109-18

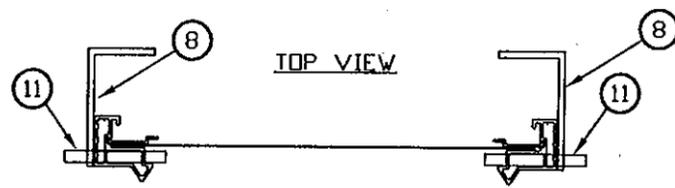
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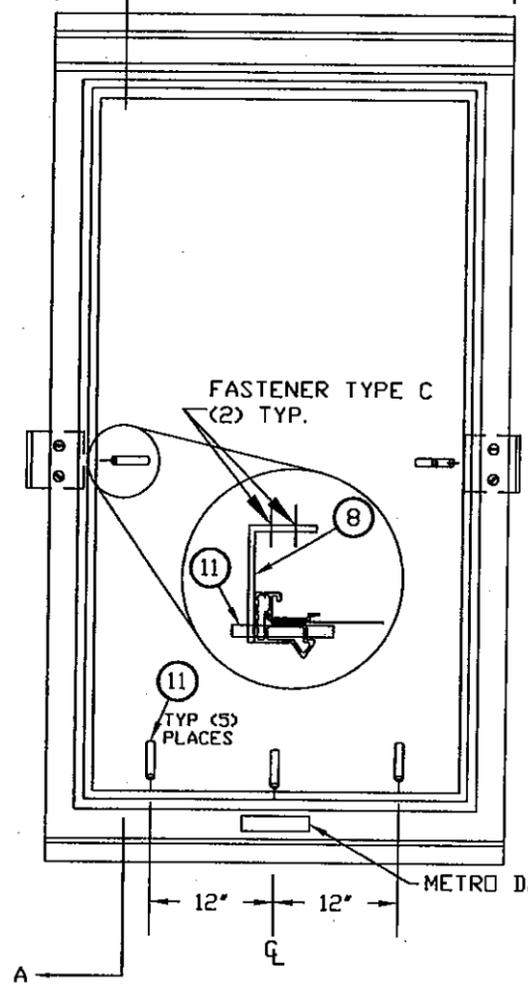
PRODUCT CONTROL CODE:

DRAWING NO. SSHB-EHB

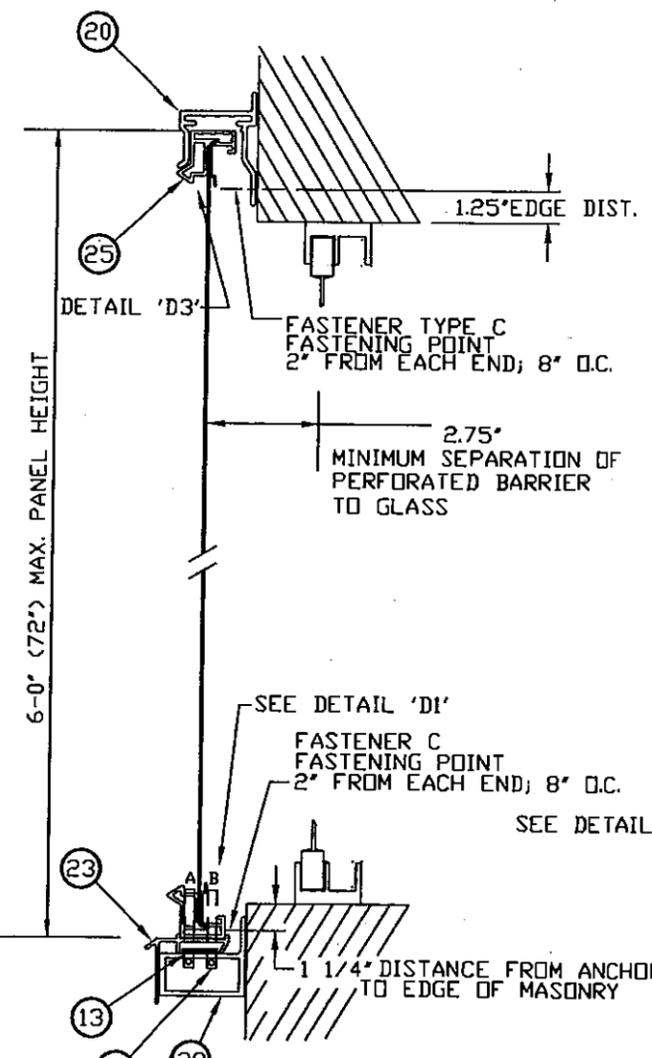
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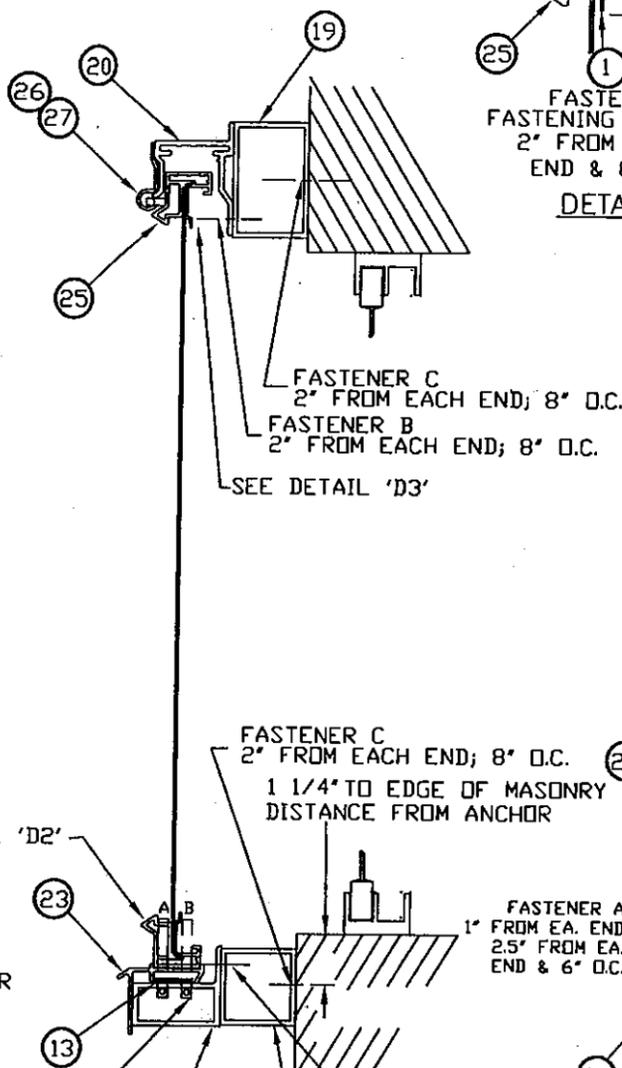
NOTE: PERF NOT SHOWN FOR CLARITY
4' - 0" MAX. PANEL WIDTH



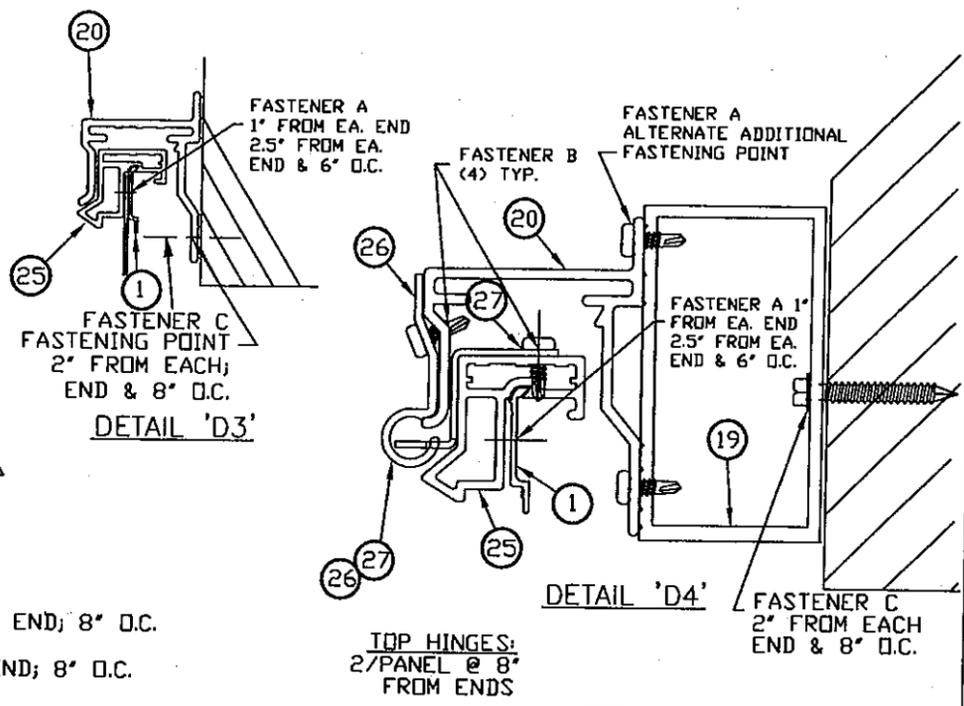
PLAN VIEW



SECTION 'A'
NO BUILD OUT

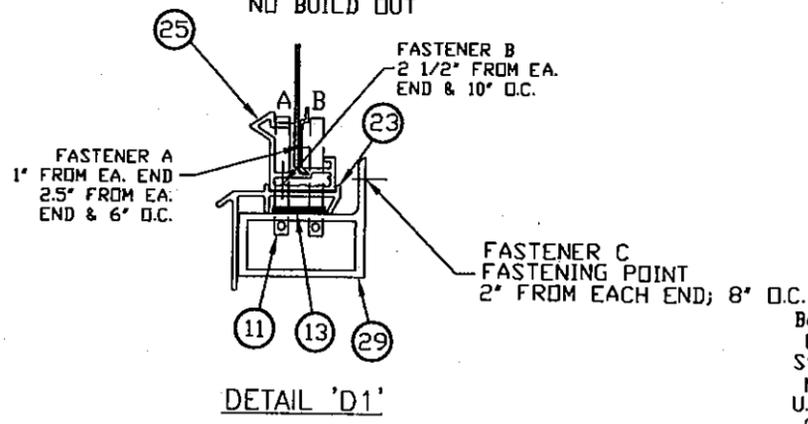


SECTION 'A1'
WITH BUILD OUT



DETAIL 'D3'

DETAIL 'D4'



DETAIL 'D1'

MAT. TYPE	DESIGN PRESSURE RATING	
	POS. (PSF.)	NEG. (PSF.)
STAINLESS STEEL	155	155

- NOTES:
- SECTION 'A' IS STANDARD LAYOUT, WHILE SECTION 'A1' SHOWS OPTIONAL FEATURES.
 - FASTENER TYPE A: #10 X 5/8" SS TEK SCREW
 - FASTENER TYPE B: #10 X 3/4" SS TEK SCREW
 - FASTENER TYPE C: 1/4"Ø X 1 3/4" ELCO TAPCON WITH 1.75" MINIMUM EMBEDMENT WITH FILLED CELLS.
 - SEE PAGE 11 & 12 FOR EXTRUSION DETAILS

CONSULTING ENGINEER
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(305) 541-7549

Board of Professional Engineers
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State of Florida P.E. Registration
No. 10150
U.S. Army Corps of Engineers:
Civil-Structural Engineer
Florida Power & Light Company:
Electrical Engineer

Approved as complying with the
Florida Building Code
Date 06/23/2011
NOA# 11-0127.02
Miami Dade Product Control
By *Helmy A. Alkhatib*

Handwritten signature
5-17-11

TITLE/CUSTOMER
DETAILS FOR STORM SHIELD HURRICANE BARRIERS
"READY MOUNT UNITS"
4' X 6' ENHANCED SINGLE (FACE MOUNT)

SCALE: NTS
DATE: 5/5/11

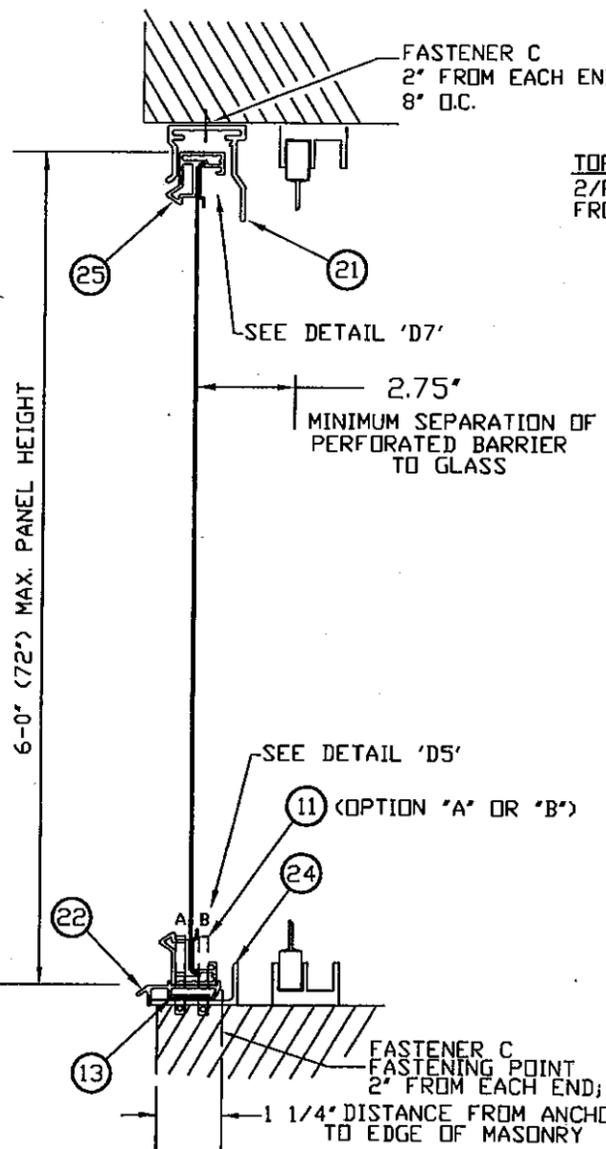
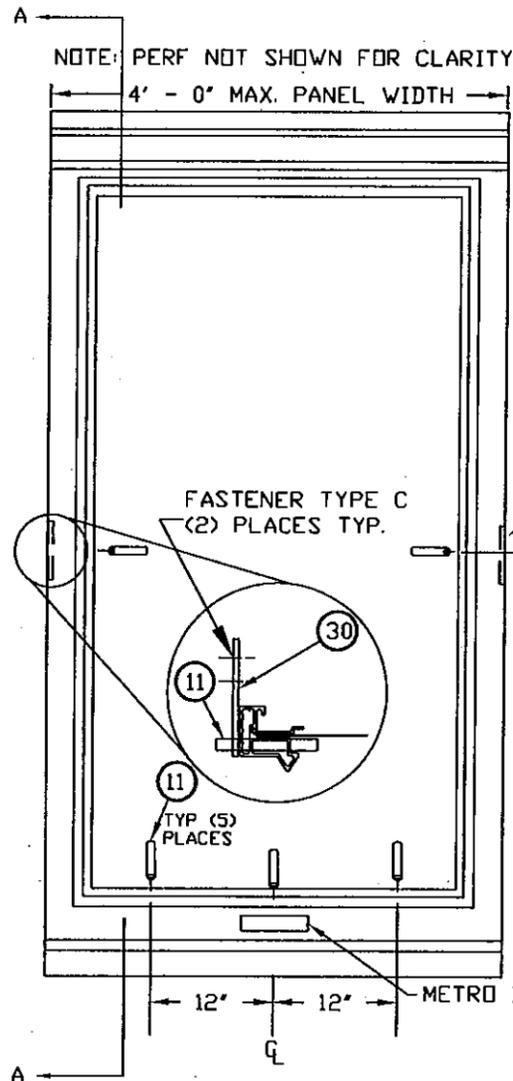
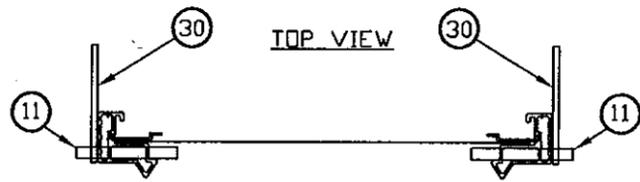
WWW.STORMSHIELD.NET

EXETER
ARCHITECTURAL PRODUCTS

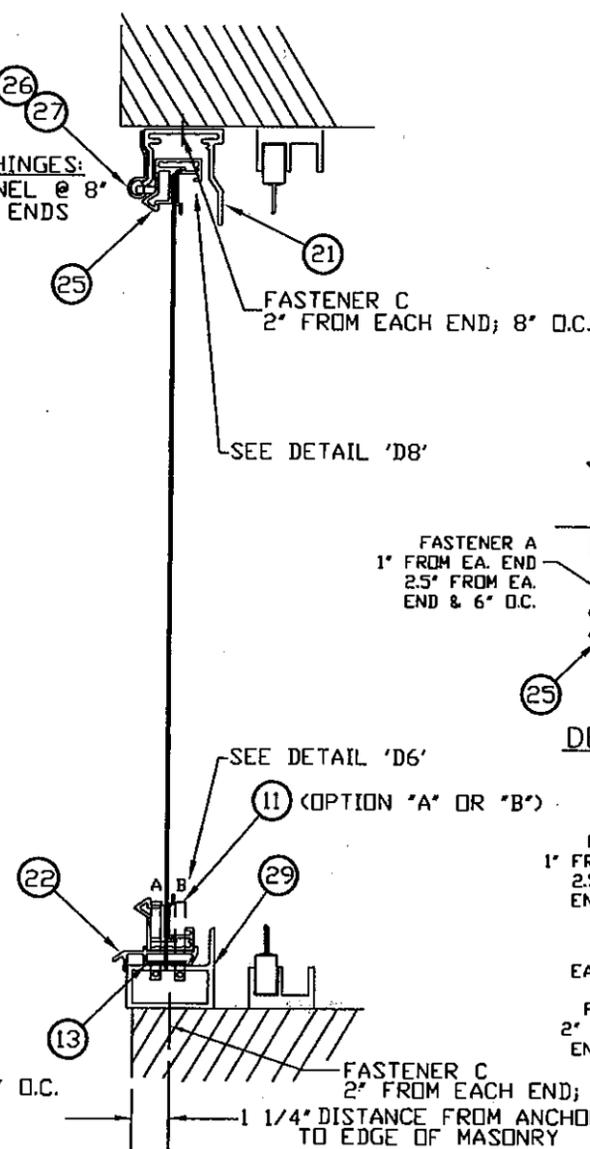
DRAWN BY: RBM
REVISED 1
TR#A3081.01-109-18

242 W. 8TH ST.
WYOMING PA 18644
800-972-2478
FAX (570) 693-2575

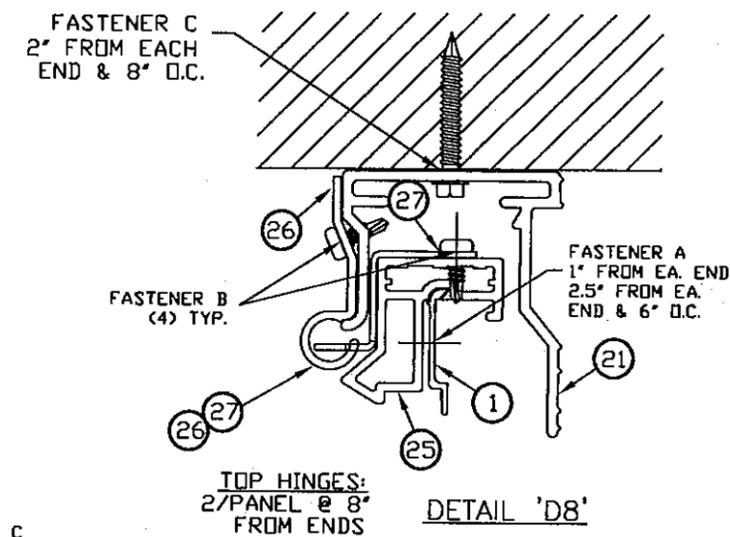
PRODUCT CONTROL CODE:
DRAWING NO. SSHB-EHB
PAGE 6 OF 12



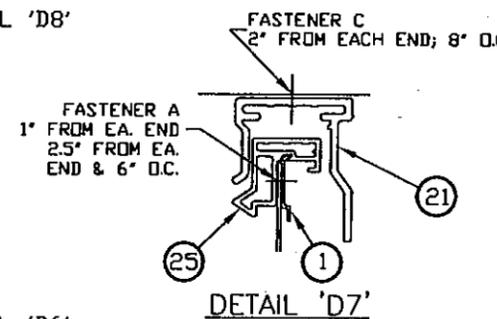
SECTION 'A'



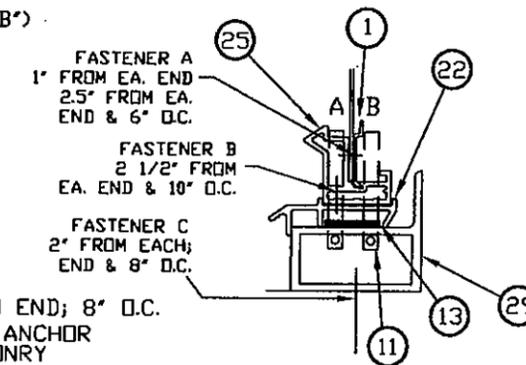
SECTION 'A1'



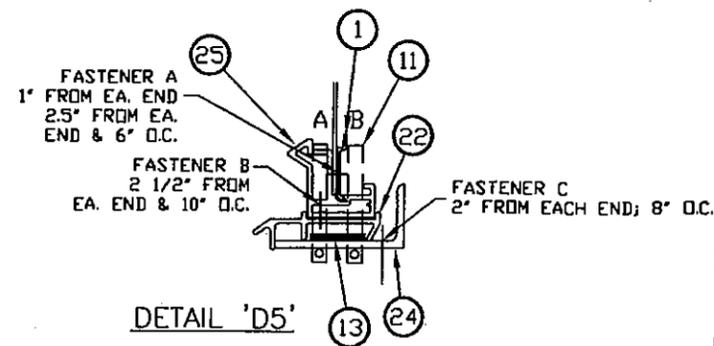
DETAIL 'D8'



DETAIL 'D7'



DETAIL 'D6'



DETAIL 'D5'

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 NOA# 11-0127-02
 Miami Dade Product Control
 By *Heung A. Kwon*

Handwritten signature and date: 5-17-11

MAT. TYPE	DESIGN PRESSURE RATING	
	PDS. (PSF.)	NEG. (PSF.)
STAINLESS STEEL	155	155

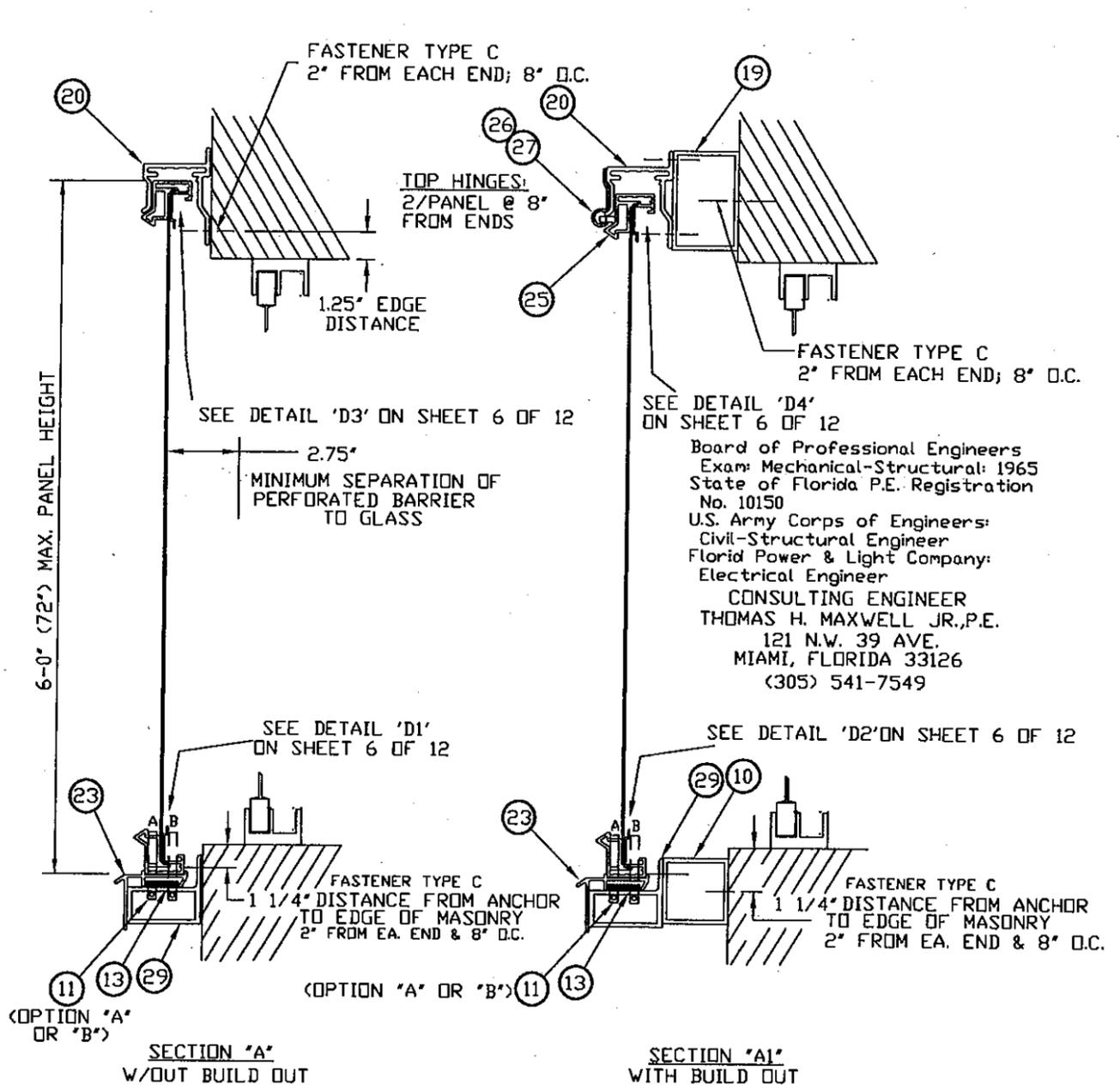
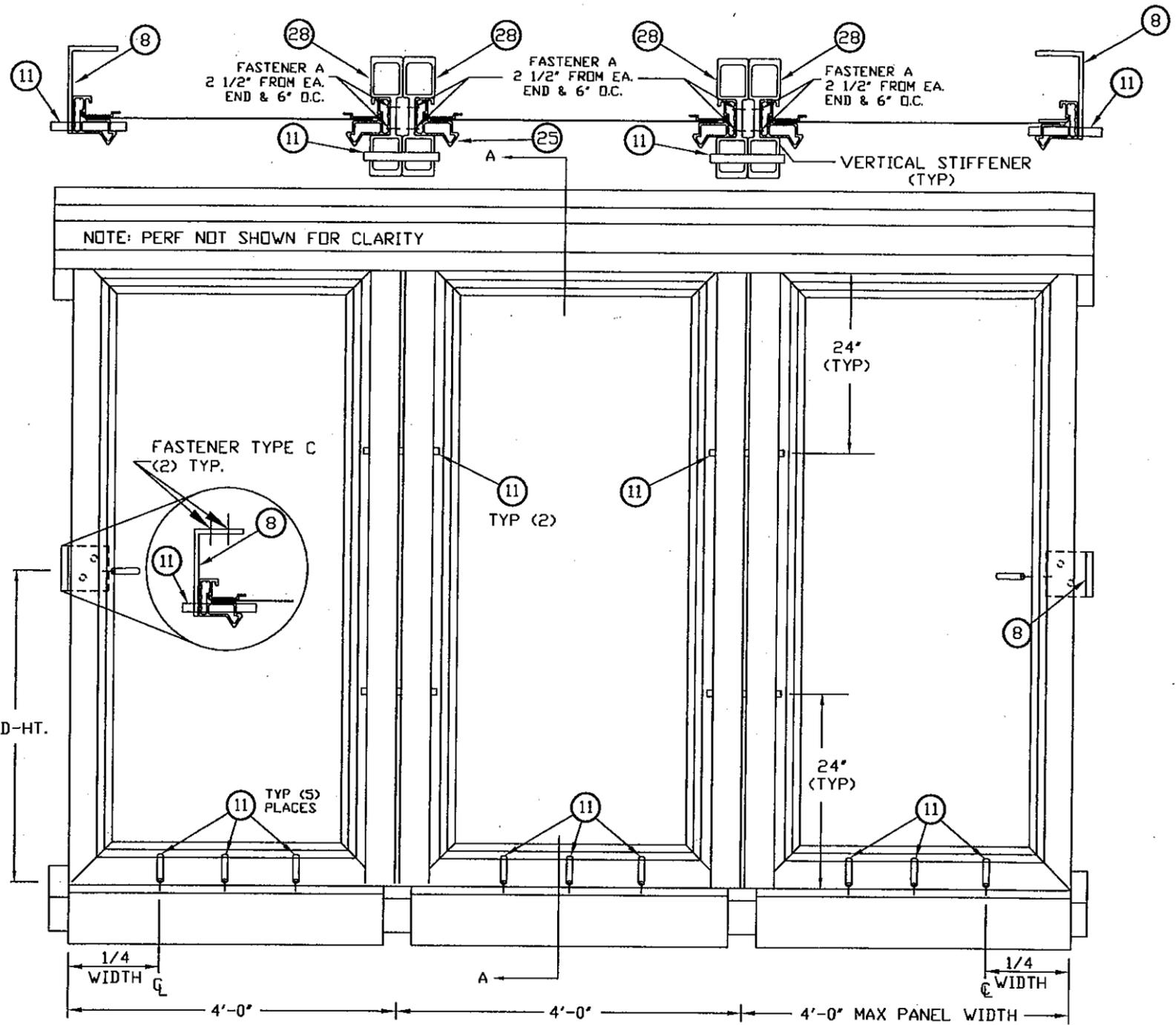
NOTES:

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- FASTENER TYPE A: #10 X 5/8" SS TEK SCREW
- FASTENER TYPE B: #10 X 3/4" SS TEK SCREW
- FASTENER TYPE C: 1/4"Ø X 1 3/4" ELCO TAPCON WITH 1.75" MINIMUM EMBEDMENT WITH FILLED CELLS.
- SEE PAGE 11 & 12 FOR EXTRUSION DETAILS

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Board of Professional Engineers
 Exam: Mechanical-Structural: 1965
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 Civil-Structural Engineer
 Florid Power & Light Company:
 Electrical Engineer

TITLE/CUSTOMER DETAILS FOR STORM SHIELD HURRICANE BARRIERS "READY MOUNT UNITS" 4' X 6' ENHANCED SINGLE (INSET MOUNT)		DRAWN BY: RBM	
SCALE: NTS	WWW.STORMSHIELD.NET	REVISED 1	
DATE: 5/5/11		TR#A3081.01-109-18	
PRODUCT CONTROL CODE:		DRAWING NO. S5HB-EHB	
242 W. 8TH ST. WYOMING PA 18644		800-972-2478 FAX (570) 693-2575	
		PAGE 7 OF 12	

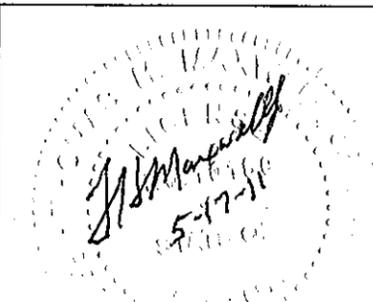


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CONSULTING ENGINEER
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 MIAMI, FLORIDA 33126
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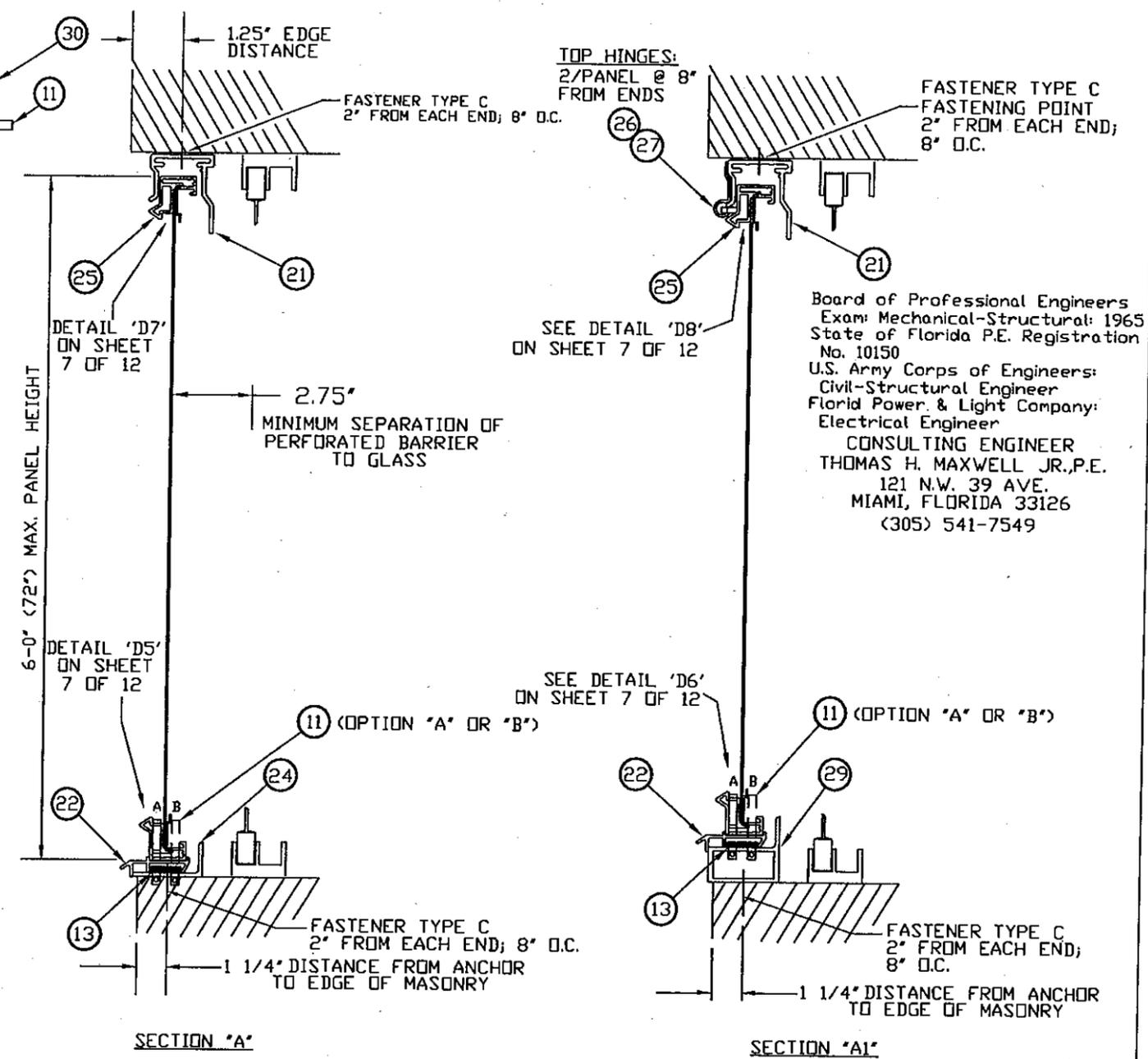
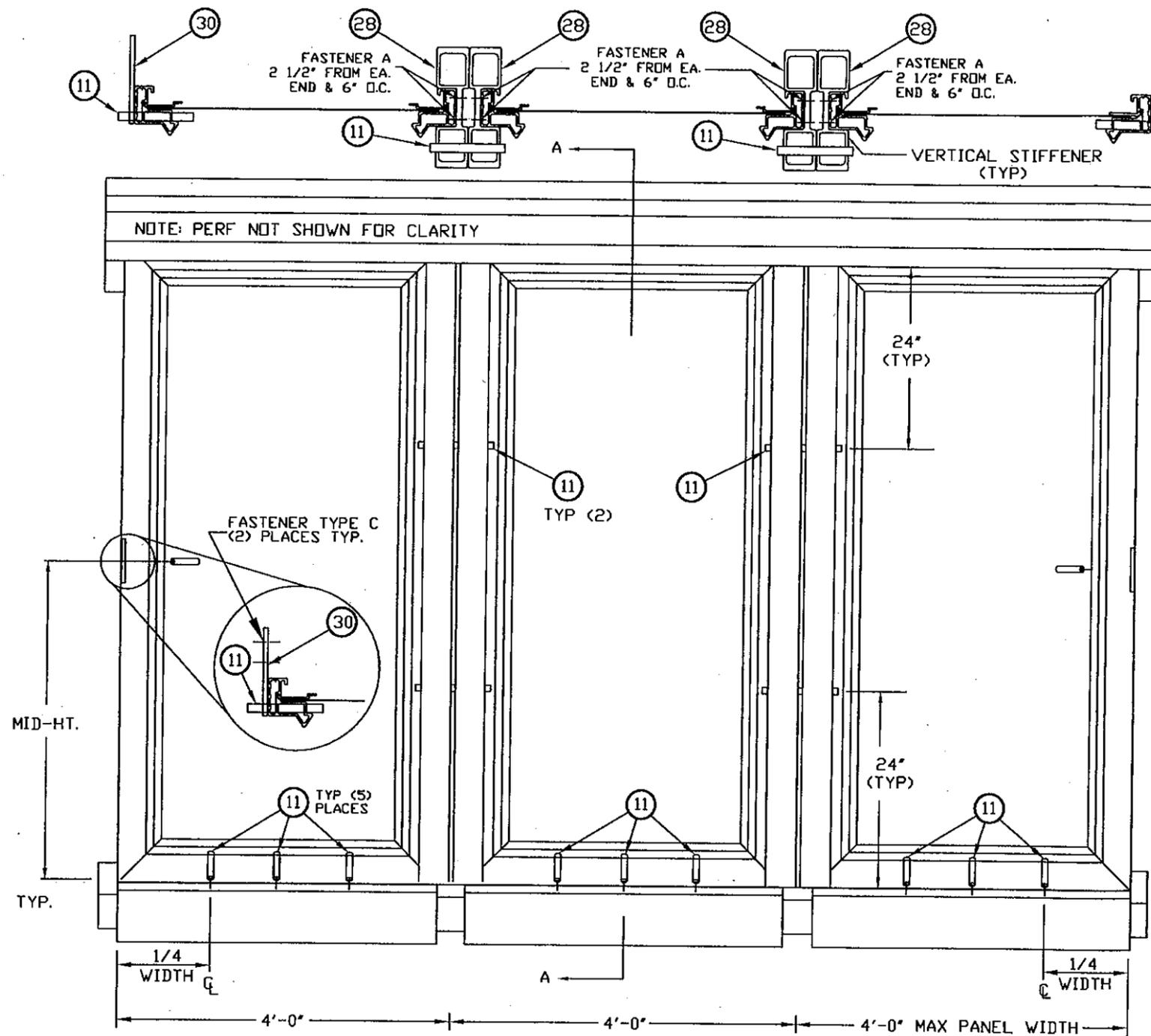
MAT. TYPE	DESIGN PRESSURE RATING	
	POS. (PSF.)	NEG. (PSF.)
STAINLESS STEEL	124	124

- NOTES:**
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 NOA#11-0127-02
 Miami Dade Product Control
 By *Heung A. Makin*



TITLE/CUSTOMER DETAILS FOR STORM SHIELD HURRICANE BARRIERS "READY MOUNT UNITS" 4' X 6' ENHANCED TRIPLE (FACE MOUNT)		DRAWN BY: RBM	
SCALE: NTS	WWW.STORMSHIELD.NET	REVISED 1	
DATE: 5/5/11		TR#A3082.01-109-18	
PRODUCT CONTROL CODE:		242 W. 8TH ST. WYOMING PA 18644	800-972-2478 FAX (570) 693-2575
		DRAWING NO. SSH-B-EHB	PAGE 8 OF 12



Board of Professional Engineers
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 CONSULTING ENGINEER
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 (305) 541-7549

MAT. TYPE	DESIGN PRESSURE RATING	
	POS. (PSF.)	NEG. (PSF.)
STAINLESS STEEL	124	124

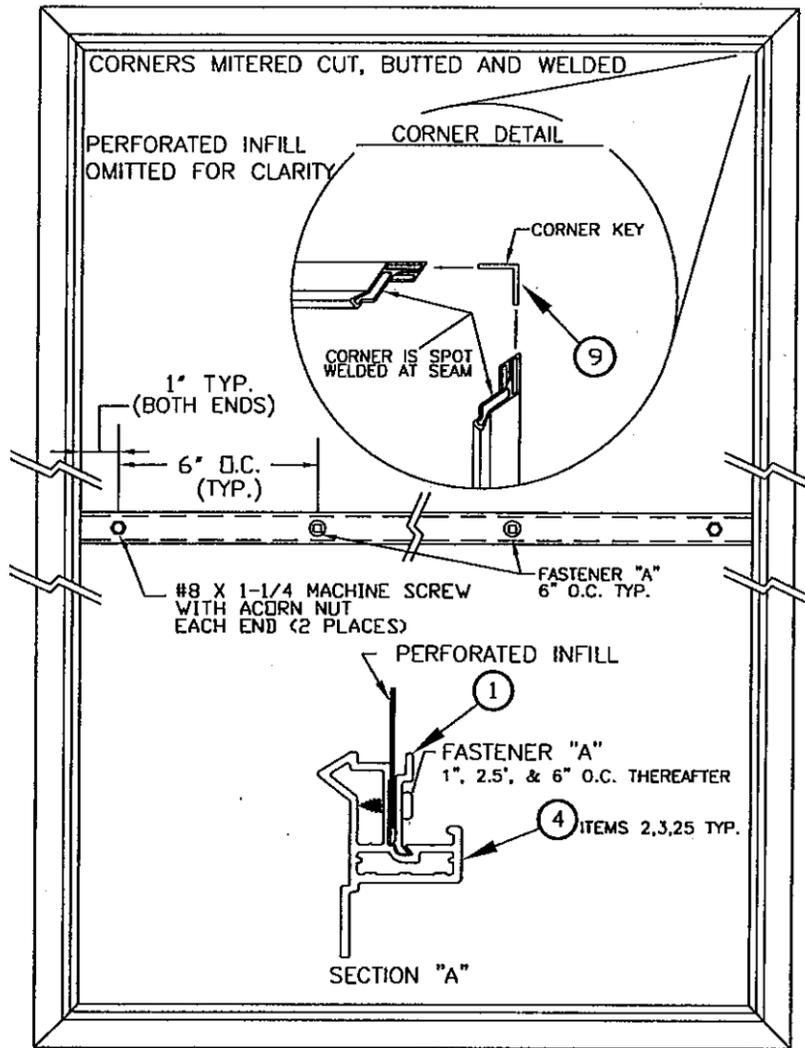
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 Miami Dade Product Control
 By *Heather A. ...*

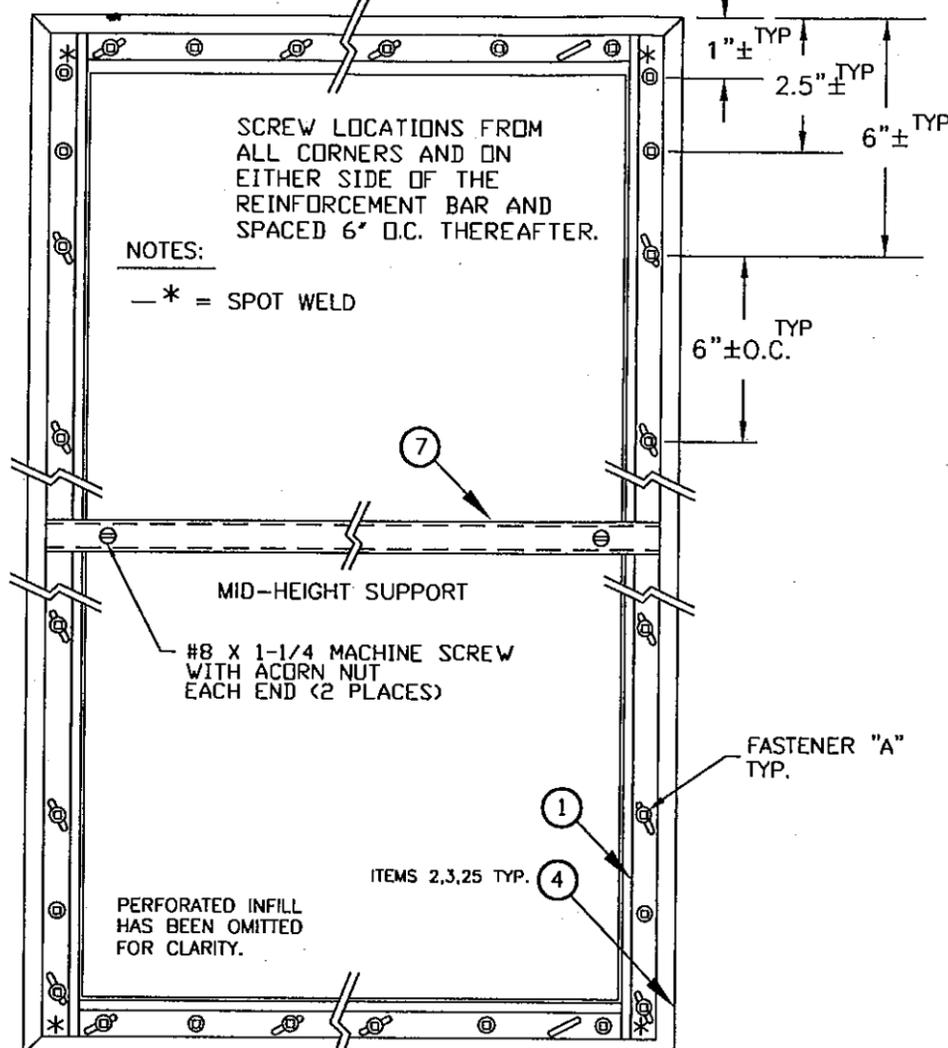


TITLE/CUSTOMER DETAILS FOR STORM SHIELD HURRICANE BARRIERS "READY MOUNT UNITS" 4' X 6' ENHANCED TRIPLE (INSET MOUNT)		DRAWN BY: RBM	
SCALE: NTS	DATE: 5/5/11	REVISED 1	
242 W. 8TH ST. WYOMING PA 18644		TR#A3082.01-109-18	
PRODUCT CONTROL CODE:		DRAWING NO. SSHB-EHB	
WWW.STORMSHIELD.NET		800-972-2478 FAX (570) 693-2575	
		PAGE 9 OF 12	

HURRICANE BARRIER SUBFRAME ASSEMBLY DETAILS

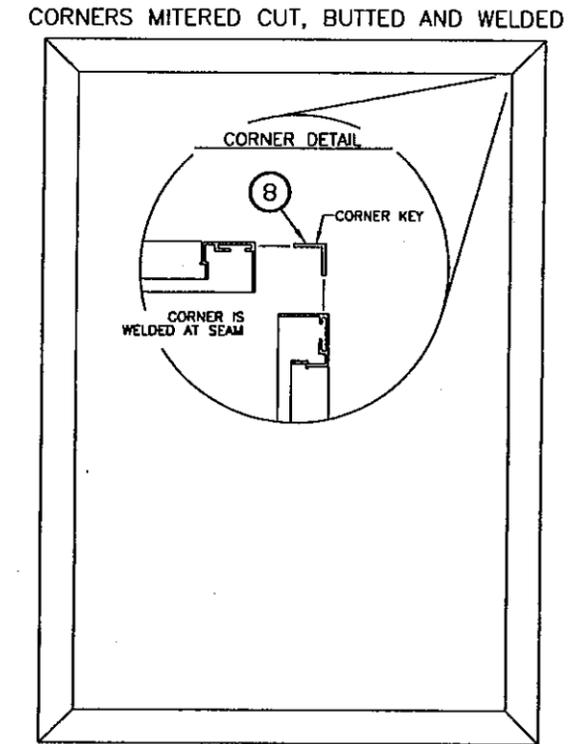


PANEL FRONT



PANEL REAR

1 x 2 OUTER FRAME ASSEMBLY DETAILS



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Date 06/23/2011
NOA# 11-0127-02
Miami Dade Product Control

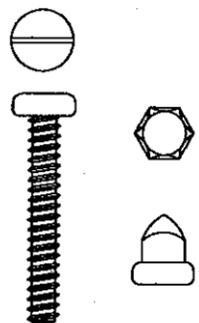
By *Heather A. Kester*

Heather A. Kester
5-17-11

HARDWARE FASTENER A



FASTENER A
#10X5/8" LONG
ROBERTSON HEAD
SELF-TAPPING SCREW
1" & 2.5" FROM CORNER
AND 6" O.C. THEREAFTER



MACHINE SCREW
#8 X 1-1/4 SS
WITH ACORN NUT
1" FROM EA. END
OF MID-HEIGHT SUPP.

1 X 1 X 1/8 MIDHEIGHT SUPPORT:
REQUIRED FOR 5 X 7 ONLY

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Florida Power & Light Company:
Electrical Engineer

TITLE/CUSTOMER

HURRICANE BARRIER SUBFRAME ASSEMBLY DETAILS

SCALE: NTS

DATE: 5/5/11



DRAWN BY: RBM

REVISED 1

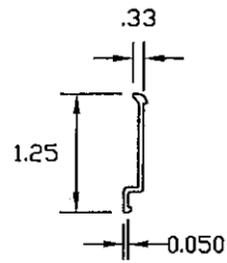
242 W. 8TH ST.
WYOMING PA 18644

PRODUCT CONTROL CODE:

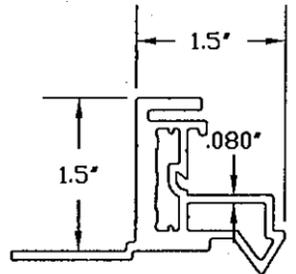
800-972-2478
FAX (570) 693-2575

DRAWING NO. SSHB-EHB

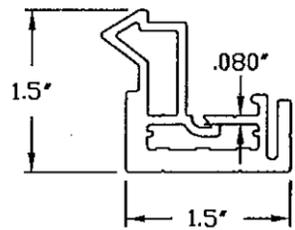
PAGE 10 OF 12



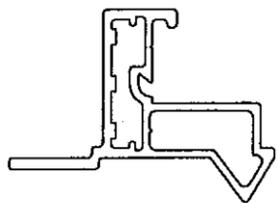
① **BARRIER RAIL**
TYP. WALL 0.050
6063 T5 ALLOY



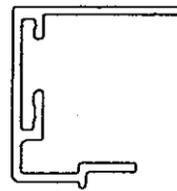
② **ENHANCED SUBFRAME W/STOP**
TYP. WALL .080
6063 T5 ALLOY



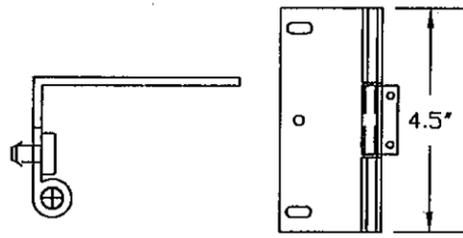
③ **ENHANCED SUBFRAME**
TYP. WALL .080
6063 T5 ALLOY



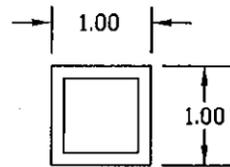
④ **1 X 2 SUBFRAME**
TYP. WALL = .060
6063 T5 ALLOY



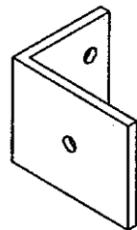
⑤ **1 X 2 OUTER FRAME**
TYP. WALL = .080
6063 T5 ALLOY



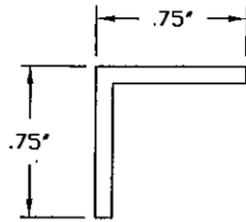
⑥ **HIDDEN HINGE**
THICKNESS = .090
304 STAINLESS STEEL



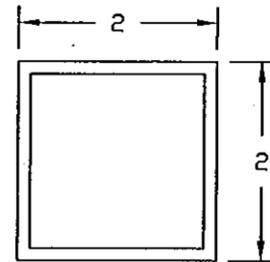
⑦ **MID-HEIGHT SUPPORT TUBE**
TYP. WALL .125
6063 T5 ALLOY



⑧ **2 X 1.5 CLIP ANGLE**
2 X 1.5 X .125 ANGLE
6063 T5 ALLOY



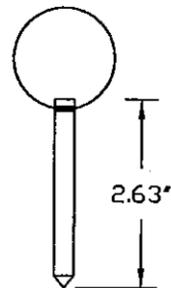
⑨ **CORNER KEY**
TYP. WALL = .095
6063 T5 ALLOY
(INTERNAL PART)



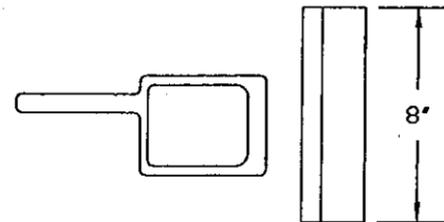
⑩ **2 X 2 TUBE**
2.000" X 2.000"
X .125" TUBE
6063 T5 ALLOY



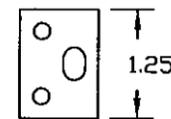
⑪ **#14 SHEET METAL SCREW**
LENGTH = 2.5"
OPTION A 18-8 STAINLESS STEEL



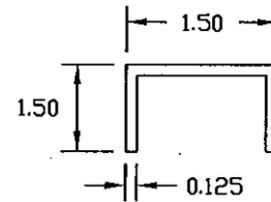
⑪ **SECURING PIN**
TYP. DIA. .25"
304 STAINLESS STEEL
OPTION B



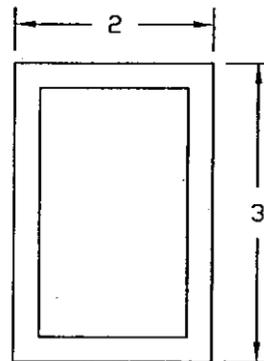
⑫ **SINGLE HOLLOW**
TYP. WALL .094
6063 T5 ALLOY



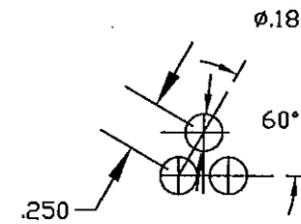
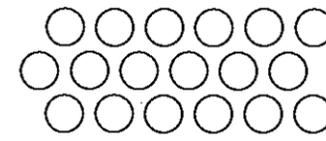
⑬ **PIN REINFORCEMENT**
TYP. THK. .079
304 STAINLESS STEEL
"PIN LOCATOR"



⑭ **CHANNEL (TUBE MOUNTING)**
TYP. WALL .125
6063 T5 ALLOY



⑮ **BUILD-OUT TUBE**
2.000" X 3.000"
X .250" TUBE
6061 T5 ALLOY



PERFORATED PATTERN:
.1875Ø HOLES ON .25" STAG PATTERN
INVISIPERF II
FULL SCALE

MATERIAL:
.079" (NOMINAL THICKNESS)
GALVANNEALED STEEL
STRUCTURAL QUALITY GRADE
33 WITH A60 GALVANNEAL
COATING PER ASTM A653
FINISHED WITH POLYESTER
POWDER COAT.
.0705" (MIN. THICKNESS)

(GALVANNEALED OPTION NOT
AVAILABLE FOR ALL UNITS)

OPTIONAL MATERIAL:
.079" (NOMINAL THICKNESS)
STAINLESS STEEL
PREPARED USING
ASTM A240 SPECIFICATION.
WITH THESE MIN. REQUIREMENTS
-TENSILE STRENGTH - 75 ksi. MIN.
-YIELD STRENGTH - 58 ksi. MIN.
-ELONGATION - 40% IN 2" MIN.
-HARDNESS - 92 rb MAX.
FINISHED WITH WEATHER
RESISTANT, HIGH PERFORMANCE
ELECTRO-STATIC APPLIED
COATING.
.0711" (MIN. THICKNESS)

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NOA# 11-0127-02
Miami Dade Product Control

By *Heung A. Moon*

J. J. Marshall
5-17-11

TITLE/CUSTOMER
TYPICAL EXTRUSION DETAILS FOR STORM SHIELD

SCALE: NTS

DATE: 5/5/11

WWW.STORMSHIELD.NET



DRAWN BY: RBM

REVISED 1

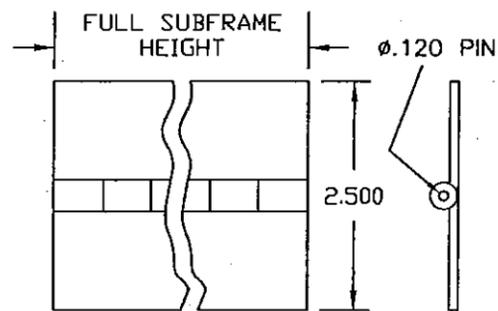
242 W. 8TH ST.
WYOMING PA 18644

PRODUCT CONTROL CODE:

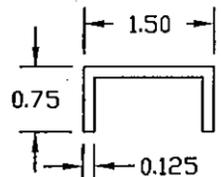
800-972-2478
FAX (570) 693-2575

DRAWING NO. SSHB-EHB

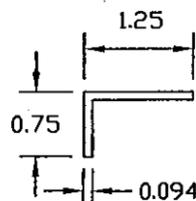
PAGE 11 OF 12



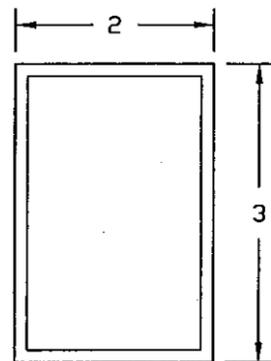
16 CONTINUOUS HINGE
 .075" THK. 304 STAINLESS STEEL



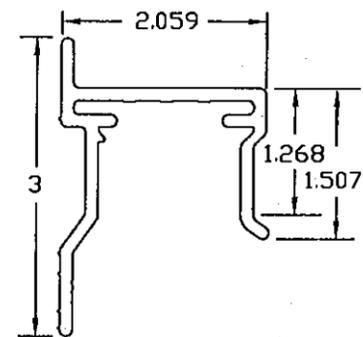
17 1.5 X .75 C-CHANNEL
 TYP. WALL .125
 6063 T5 ALLOY



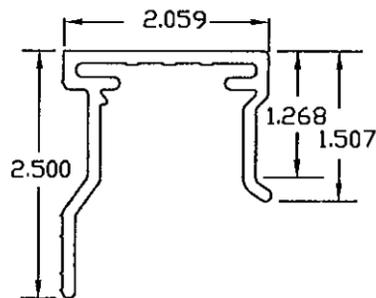
18 STOP ANGLE
 TYP. WALL .094
 6063 T5 ALLOY



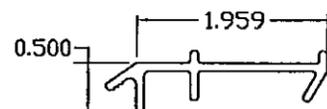
19 BUILD-OUT TUBE
 2.000" X 3.000"
 X .125" TUBE
 6063 T5 ALLOY



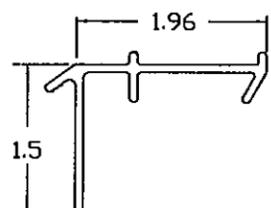
20 FACE MOUNT HEADER
 TYP. WALL .095
 6063 T5 ALLOY



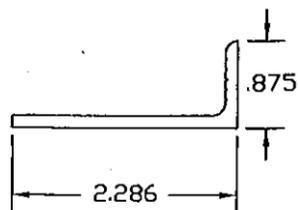
21 INSET MOUNT HEADER
 TYP. WALL .095
 6063 T5 ALLOY



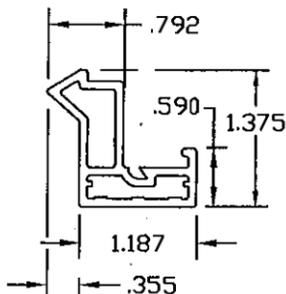
22 MOD. BARRIER BRACKET
 TYP. WALL .080
 6063 T5 ALLOY



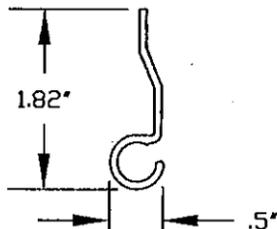
23 STANDARD BARRIER BRACKET
 TYP. WALL .080
 6063 T5 ALLOY



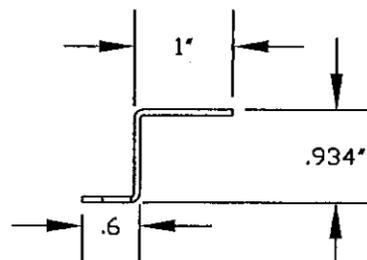
24 SILL BRACKET
 TYP. WALL .125
 6063 T5 ALLOY



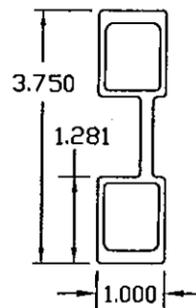
25 SURROUND FRAME
 TYP. WALL .080
 6063 T6 ALLOY



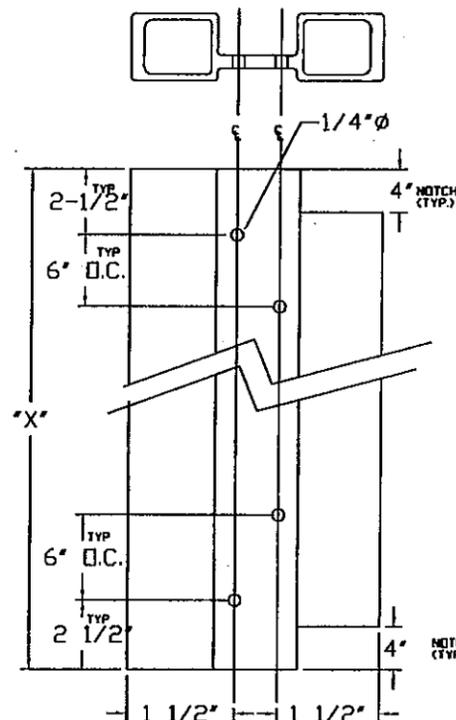
26 TOP HINGE PART A
 TYP. WALL .070
 6063 T5 ALLOY



27 TOP HINGE PART B
 TYP. WALL 13 GA.
 STAINLESS STEEL

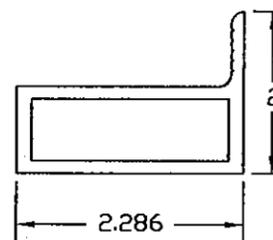


28 VERTICAL STIFFENER
 TYP. WALL = .0938
 6063 T5 ALLOY
 "DOUBLE HOLLOW"



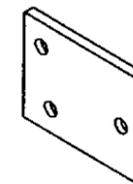
NOTE: SPACING BETWEEN LAST TWO FASTENER HOLES WILL VARY IN THE MIDDLE OF THE EXTRUSION

FACE/INSET READY MOUNT
 VERTICAL STIFFENER HOLE LOCATIONS



29 SECURITY SILL BRACKET
 TYP. WALL .125
 6063 T5 ALLOY

30



MID-HEIGHT SUPPORT FLAT
 ALUMINUM FLAT
 2.000 X 3.000 X .125
 6063 T5 ALLOY

CONSULTING ENGINEER
 THOMAS H. MAXWELL JR., P.E.
 121 N.W. 39 AVE.
 MIAMI, FLORIDA 33126
 (305) 541-7549

Board of Professional Engineers
 Exam: Mechanical-Structural: 1965
 State of Florida P.E. Registration
 No. 10150
 U.S. Army Corps of Engineers:
 Civil-Structural Engineer
 Florida Power & Light Company:
 Electrical Engineer

Approved as complying with the
 Florida Building Code
 Date 06/23/2011
 NOA# 11-0127-02
 Miami Dade Product Control

By *Thomas H. Maxwell Jr.*

TH Maxwell
 5-17-11

TITLE/CUSTOMER		TYPICAL EXTRUSION DETAILS FOR STORM SHIELD (CONT'D)	
SCALE:	NTS	WWW.STORMSHIELD.NET	DRAWN BY: RBM
DATE:	5/5/11		REVISED 1
242 W. 8TH ST. WYOMING PA 18644			800-972-2478 FAX (570) 693-2575
PRODUCT CONTROL CODE:		DRAWING NO. SSHB-EHB	
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