



DEPARTMENT OF PERMITTING, ENVIRONMENT, AND REGULATORY
AFFAIRS (PERA)
BOARD AND CODE ADMINISTRATION DIVISION

NOTICE OF ACCEPTANCE (NOA)

MIAMI-DADE COUNTY
PRODUCT CONTROL SECTION
11805 SW 26 Street, Room 208
Miami, Florida 33175-2474
T (786) 315-2590 F (786) 315-2599
www.miamidade.gov/pera/

PGT Industries
1070 Technology Drive
North Venice, FL 34275

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County PERA - Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. PERA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series "SH-600" Aluminum Single Hung Window - N.I.

APPROVAL DOCUMENT: Drawing No. 4032-20, titled "Alum. Single Hung Window, Non-Impact.", dated 09/21/05 with revision D dated 10/07/11, sheets 1 through 14 of 14, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

MISSILE IMPACT RATING: None

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state, model/series, and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA revises NOA # 10-1101.03 and consists of this page 1 and evidence pages E-1, E-2, and E-3, as well as approval document mentioned above.

The submitted documentation was reviewed by **Manuel Perez, P.E.**



NOA No. 11-1013.13
Expiration Date: January 26, 2016
Approval Date: December 08, 2011
Page 1

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

A. DRAWINGS

1. Manufacturer's die drawings and sections.
2. Drawing No **4032-20**, Sheets 1 through 14 of 14, titled "Alum. Single Hung Window, Non-Impact", prepared by manufacturer, dated 9/21/05 with revision D dated 10/07/11, signed and sealed by Anthony Lynn Miller, P.E.

B. TESTS

1. Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94 along with marked-up drawings and installation diagram of Proview aluminum single hung w/integral fin (3/16" temp), prepared by Fenestration Testing Laboratory, Test Report No. **FTL-4886**, dated 03/16/06, signed and sealed by Eduardo Largaespada, P.E.

(Submitted under previous NOA #06-1211.07)

2. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Forced Entry Test, per FBC 3603.2 (b) and TAS 202-94
along with marked-up drawings and installation diagram of aluminum single hung window w/integral fin (3/16" temp.), prepared by Fenestration Testing Laboratory, Test Report No. **FTL-4959**, dated 07/19/05, signed and sealed by Eduardo Largaespada, P.E.

(Submitted under previous NOA#05-0928.03)

3. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Forced Entry Test, per FBC 3603.2 (b) and TAS 202-94
along with marked-up drawings and installation diagram of aluminum single hung window (3/16" temp. & 3/16" ann.), prepared by Fenestration Testing Laboratory, Test Report No. **FTL-4655**, dated 07/08/05, signed and sealed by Eduardo Largaespada, P.E.

(Submitted under previous NOA#05-0928.03)

4. Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
2) Water Resistance Test, per FBC, TAS 202-94
3) Forced Entry Test, per FBC 3603.2 (b) and TAS 202-94
along with marked-up drawings and installation diagram of aluminum single hung window (3/16" ann. IG), prepared by Fenestration Testing Laboratory, Test Report No. **FTL-4658**, dated 07/15/05, signed and sealed by Eduardo Largaespada, P.E.

(Submitted under previous NOA#05-0928.03)


Manuel Perez, P.E.
Product Control Examiner
NOA No. 11-1013.13

Expiration Date: January 26, 2016
Approval Date: December 08, 2011

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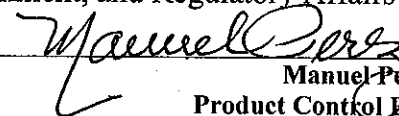
5. Test reports on 1) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94 along with marked-up drawings and installation diagram of aluminum single hung window (1/8" ann. IG), prepared by Fenestration Testing Laboratory, Test Report No. **FTL-4657**, dated 07/08/05, signed and sealed by Eduardo Largaespada, P.E.
(Submitted under previous NOA #05-0105.01)
6. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Forced Entry Test, per FBC 3603.2 (b) and TAS 202-94
along with marked-up drawings and installation diagram of aluminum single hung window (1/8" temp. IG), prepared by Fenestration Testing Laboratory, Test Report No. **FTL-4656**, dated 07/07/05, signed and sealed by Eduardo Largaespada, P.E.
(Submitted under previous NOA #05-0105.01)
7. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Forced Entry Test, per FBC 3603.2 (b) and TAS 202-94
along with marked-up drawings and installation diagram of aluminum single hung window (1/8" ann. IG), prepared by Fenestration Testing Laboratory, Test Report No. **FTL-4654**, dated 07/07/05, signed and sealed by Eduardo Largaespada, P.E.
(Submitted under previous NOA #05-0105.01)
8. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Forced Entry Test, per FBC 3603.2 (b) and TAS 202-94
along with marked-up drawings and installation diagram of aluminum single hung window (3/16" temp. 3/16" ann. & 3/16" ann. IG), prepared by Fenestration Testing Laboratory, Test Report No. **FTL-4653**, dated 07/07/05, signed and sealed by Eduardo Largaespada, P.E.
(Submitted under previous NOA #05-0105.01)

C. CALCULATIONS:

1. Anchor verification calculations and structural analysis, complying with FBC-2007 and FBC-2010, dated 06/08/11 and updated on 10/07/11, signed and sealed by Anthony Lynn Miller, P.E.
2. Glazing complies with ASTM E1300-04

D. QUALITY ASSURANCE

1. Miami-Dade Department of Permitting, Environment, and Regulatory Affairs (PERA).


Manuel Perez, P.E.
Product Control Examiner
NOA No. 11-1013.13

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E. MATERIAL CERTIFICATIONS

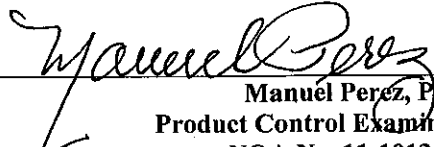
1. None.

F. STATEMENTS

1. Statement letter of conformance to the FBC-2007 and FBC-2010, dated 10/07/11, signed and sealed by Anthony Lynn Miller, P.E.
2. Statement letter of no financial interest, dated 10/07/11, signed and sealed by Anthony Lynn Miller, P.E.

G. OTHER

1. Notice of Acceptance No. **10-1101.03**, issued to PGT Industries for their Series "SH-600" Aluminum Single Hung Window – N.I.", approved on 01/27/11 and expiring on 01/26/16.


Manuel Perez, P.E.
Product Control Examiner
NOA No. 11-1013.13

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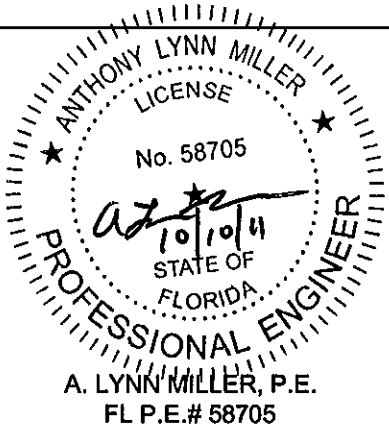
GENERAL NOTES: NON-IMPACT SINGLE HUNG FLANGED AND INTEGRAL FIN WINDOWS

1. GLAZING OPTIONS: (SEE DETAILS ON SHEET 2)
- A. 3/16" ANNEALED GLASS
 - B. 3/16" TEMPERED GLASS
 - C. 1/4" ANNEALED GLASS
 - D. 1/4" TEMPERED GLASS
 - E. 13/16" I.G., 1/8" ANNEALED OUTBOARD, AIR SPACE, 1/8" ANNEALED INBOARD
 - F. 13/16" I.G., 1/8" TEMPERED OUTBOARD, AIR SPACE, 1/8" TEMPERED INBOARD
 - G. 13/16" I.G., 3/16" ANNEALED OUTBOARD, AIR SPACE, 3/16" ANNEALED INBOARD
 - H. 13/16" I.G., 3/16" TEMPERED OUTBOARD, AIR SPACE, 3/16" TEMPERED INBOARD
 - I. 13/16" I.G., 3/16" ANNEALED OUTBOARD, AIR SPACE, 1/8" ANNEALED INBOARD
 - J. 13/16" I.G., 3/16" TEMPERED OUTBOARD, AIR SPACE, 1/8" TEMPERED INBOARD
2. CONFIGURATIONS: "OX" (1/1, VIEW AND RADIUS TOP, ALL W/ LOW OR HIGH SILL OPTION)
3. DESIGN PRESSURES: SEE TABLES 1 THROUGH 3, SHEETS 3 THROUGH 5.
- A. NEGATIVE DESIGN LOADS BASED ON TESTED PRESSURE AND GLASS TABLES ASTM E 1300-02.
 - B. POSITIVE DESIGN LOADS BASED ON WATER TEST PRESSURE AND GLASS TABLES ASTM E 1300-02.
 - C. DESIGN PRESSURES UNDER 40 PSF ARE NOT APPLICABLE IN MIAMI-DADE COUNTY.
4. ANCHORAGE: THE 33 1/3% STRESS INCREASE HAS NOT BEEN USED IN THE DESIGN OF THIS PRODUCT. SEE SHEETS 10 THROUGH 14 FOR ANCHORAGE DETAILS.
5. MIAMI-DADE COUNTY APPROVED SHUTTERS ARE REQUIRED IN MIAMI-DADE AND WHERE IMPACT RESISTANCE IS REQUIRED,
6. FRAME AND PANEL CORNERS SEALED WITH NARROW JOINT SEALANT OR GASKET.
7. REFERENCES: TEST REPORTS FTL-4653, FTL-4654, FTL-4655, FTL-4656, FTL-4657, FTL-4658, FTL-4886 AND FTL-4959.
ANSI/AF&PA NDS-2001 FOR WOOD CONSTRUCTION
ADM-2000 ALUMINUM DESIGN MANUAL
8. SERIES/MODEL DESIGNATION SH600, ALSO REFERRED TO AS SH701.
9. THIS PRODUCT HAS BEEN DESIGNED & TESTED TO COMPLY WITH THE REQUIREMENTS OF THE FLORIDA BUILDING CODE, INCLUDING THE HIGH VELOCITY HURRICANE ZONE (HVHZ).

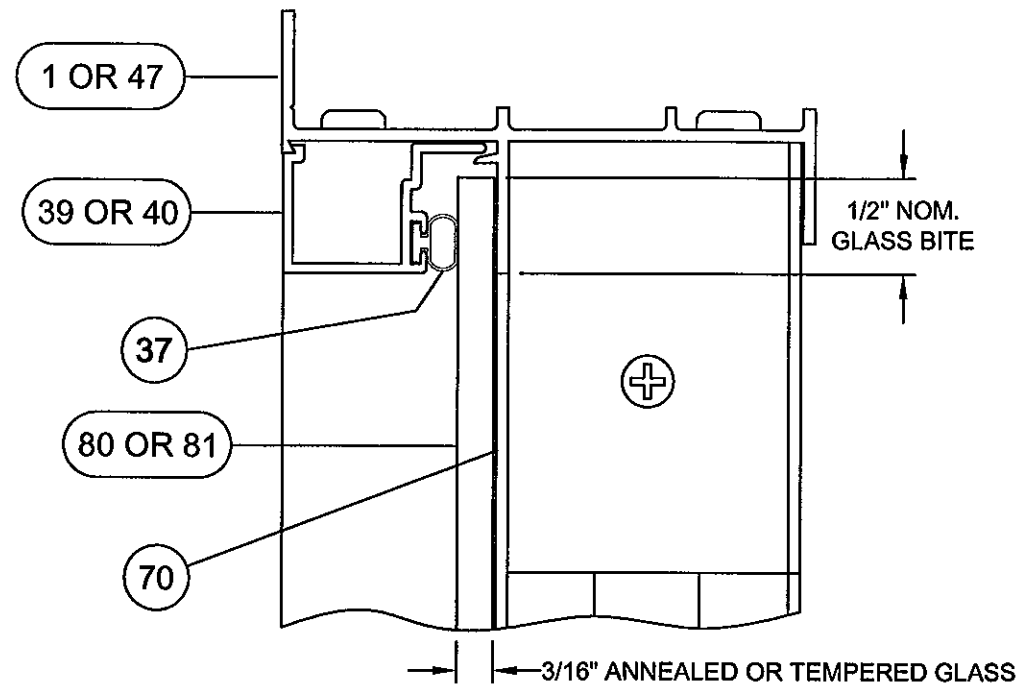
NOA DRAWING MAP

	SHEET
GENERAL NOTES.....	1
GLAZING DETAILS.....	2
DESIGN PRESSURES.....	3-5
ELEVATIONS.....	6
VERT. SECTIONS.....	7
HORIZ. SECTIONS.....	7
PARTS LIST.....	8
CORNER DETAIL.....	9
EXTRUSIONS.....	8, 9
ANCHORAGE.....	10 -14

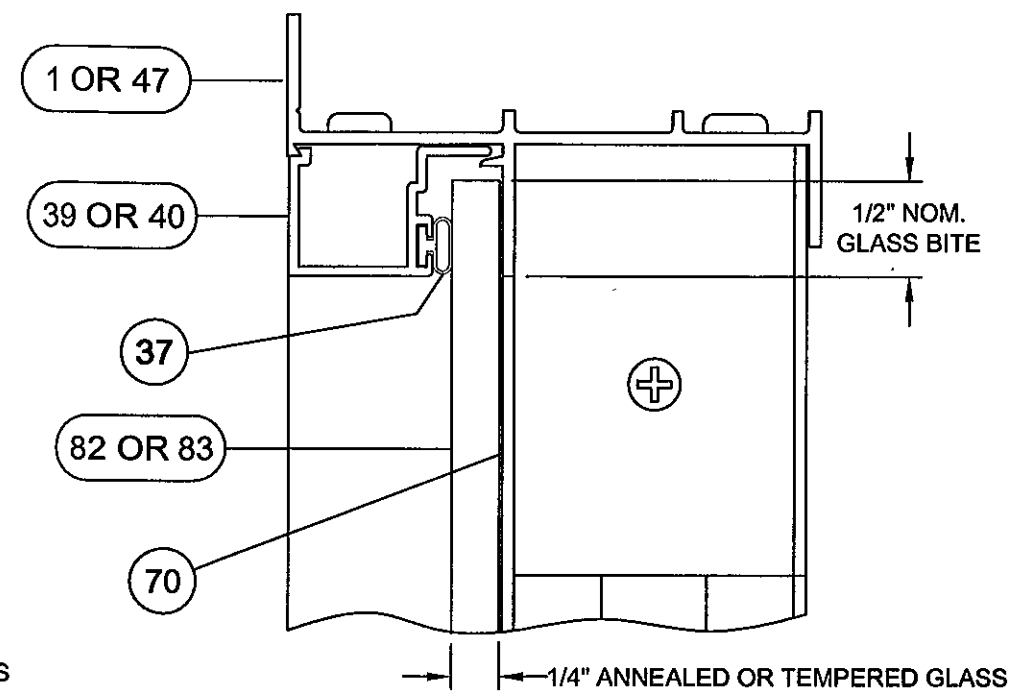
PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No 11-1013.13
Expiration Date JAN. 26, 2016
By *Manuel Perez*
Miami Dade Product Control



Revised By: JJ	Date: 10/07/11	Revisions: D	2010 FBC UPDATE	1070 TECHNOLOGY DRIVE NOKOMIS, FL 34275 P.O. BOX 1529 NOKOMIS, FL 34274	 Visibly Better	Description: GENERAL NOTES				
Revised By: F.K.	Date: 2/16/07	Revisions: C	NO CHANGE THIS SHEET			Title: ALUM. SINGLE HUNG WINDOW, NON-IMPACT				
Revised By: F.K.	Date: 2/6/07	Revisions: B	REPLACE 2004 WITH CURRENT ADDITION, NOTE 9			Series/Model: SH600	Scale: NTS	Sheet: 1 of 14	Drawing No. 4032-20	Rev: D
Drawn By: F.K.	Date: 7/4/05	Checked By: J.J.	Date: 9/21/05							

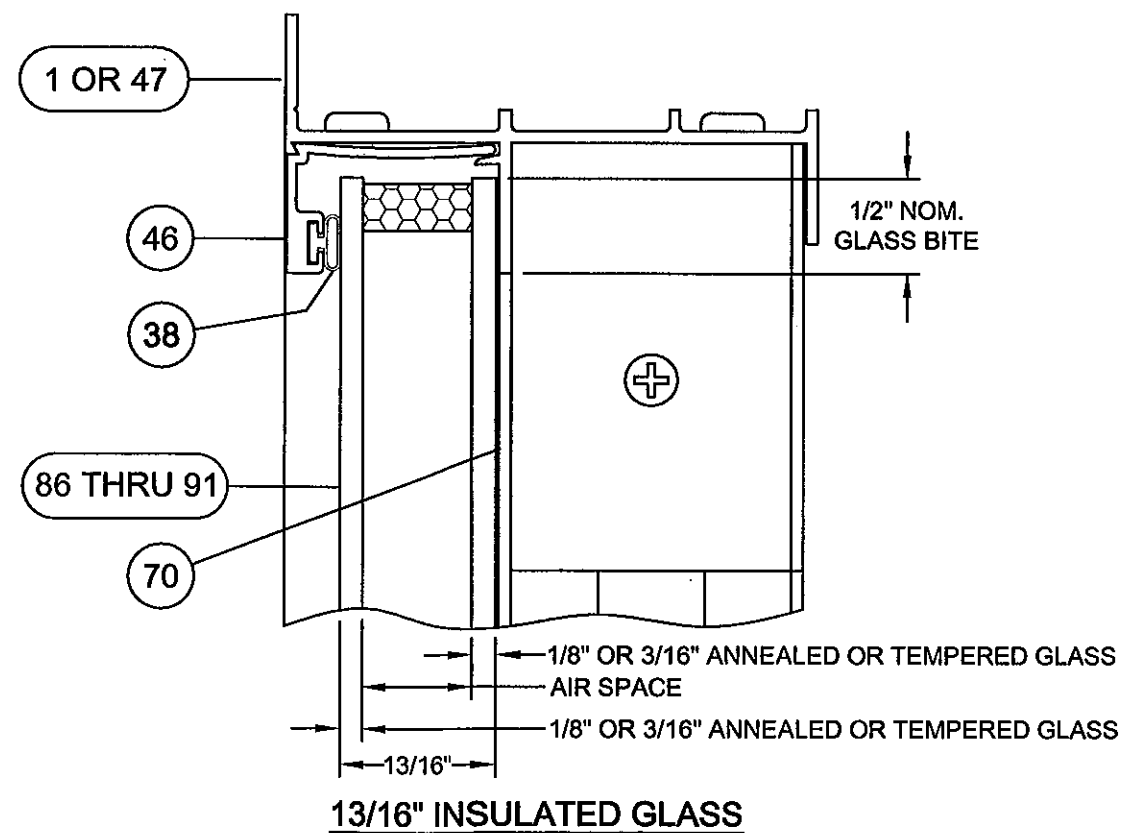


3/16" MONOLITHIC GLASS



1/4" MONOLITHIC GLASS

← EXTERIOR INTERIOR →
(ALL SECTIONS)



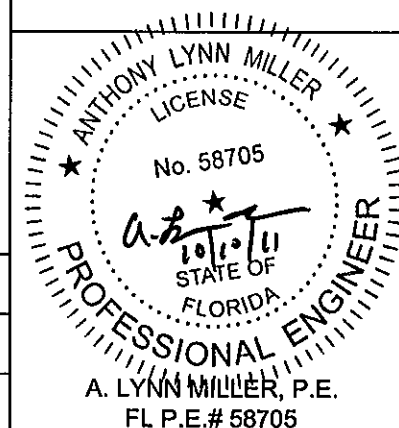
Revised By:	Date:	Revisions:	
JJ	10/07/11	D	NO CHANGE THIS SHEET
Revised By:	Date:	Revisions:	
F.K.	2/16/07	C	NO CHANGE THIS SHEET
Revised By:	Date:	Revisions:	
F.K.	2/6/07	B	NO CHANGE THIS SHEET
Drawn By:	Date:	Checked By:	Date:
F.K.	7/4/05	J.J.	9/21/05

1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275
P.O. BOX 1529
NOKOMIS, FL 34274

PGT
Visibly Better

Description: GLAZING DETAILS			
Title: ALUM. SINGLE HUNG WINDOW, NON-IMPACT			
Series/Model:	Scale:	Sheet:	Drawing No.
SH600	Full	2 of 14	4032-20
Rev:			D

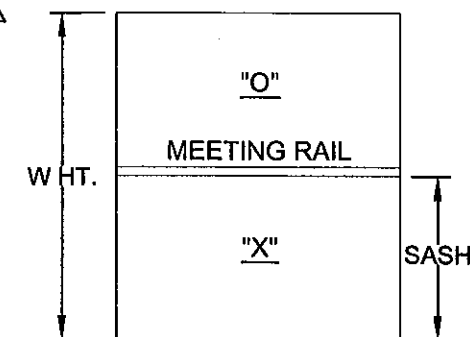
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By *Maurice Perez*
Miami Dade Product Control



**DESIGN PRESSURES BASED ON FLANGE TIP-TO-TIP DIM. (INTEGRAL FIN WINDOWS W/ SAME DLO ARE 1" SMALLER)
1/1 FLANGE OR INTEGRAL FIN WINDOWS EQUIPPED W/ HIGH SILL OPTION**

TABLE 1.

WINDOW WIDTH	GLASS TYPE	WINDOW HEIGHT															
		26"		38 3/8"		44"		50 5/8"		63"		72"		74"		76"	
19 1/8"	A,C,E,I	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-94.6	+78.5	-78.5	+75.7	-75.7	+73.0	-73.0
	G	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-114.2	+80.0	-110.1	+80.0	-106.2
	B,D,F,H,J	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-119.5
24"	A,C,E,I	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-84.9	+68.9	-68.9	+66.2	-66.2	+63.6	-63.6
	G	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-100.3	+80.0	-96.3	+80.0	-92.6
	B,D,F,H,J	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-112.8	+80.0	-108.3	+80.0	-104.1
32"	A,C,E,I	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-80.0	+62.0	-62.0	+59.1	-59.1	+56.4	-56.4
	G	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-116.4	+80.0	-90.3	+80.0	-86.0	+80.0	-82.0
	B,D,F,H,J	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-101.5	+80.0	-96.7	+80.0	-92.3
37"	A	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-105.0	+80.0	-80.0	+61.3	-61.3	+58.0	-58.0	+55.0	-55.0
	B,D,F,H,J	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-100.3	+80.0	-94.9	+80.0	-90.1
	G	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-116.4	+80.0	-89.1	+80.0	-84.4	+80.0	-80.1
	C,E, I	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-115.0	+80.0	-80.0	+61.3	-61.3	+58.0	-58.0	+55.0	-55.0
40"	A	+80.0	-120.0	+80.0	-120.0	+80.0	-111.8	+80.0	-91.6	+80.0	-80.0	+61.3	-61.3	+58.0	-58.0	+55.0	-55.0
	B,D,F,H,J	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-100.3	+80.0	-94.9	+80.0	-90.0
	G	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-116.4	+80.0	-89.1	+80.0	-84.4	+80.0	-80.0
	C,E, I	+80.0	-120.0	+80.0	-113.0	+80.0	-107.0	+80.0	-103.0	+80.0	-80.0	+61.3	-61.3	+58.0	-58.0	+55.0	-55.0
44"	A	+80.0	-120.0	+80.0	-108.0	+80.0	-95.8	+80.0	-85.6	+76.4	-76.4	+61.3	-61.3	+58.0	-58.0	+55.0	-55.0
	B,D,F,H,J	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-100.3	+80.0	-94.9	+80.0	-90.0
	G	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-116.4	+80.0	-89.1	+80.0	-84.4	+80.0	-80.0
	C,E, I	+80.0	-120.0	+80.0	-104.0	+80.0	-93.8	+80.0	-89.9	+80.0	-80.0	+61.3	-61.3	+58.0	-58.0	+55.0	-55.0
48"	A	+80.0	-120.0	+80.0	-96.8	+80.0	-87.6	+78.0	-78.0	+68.3	-68.3	+61.3	-61.3	+58.0	-58.0	+55.0	-55.0
	B,D,F,H,J	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-114.9	+80.0	-100.3	+80.0	-94.9	+80.0	-90.0
	G	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-116.0	+80.0	-102.1	+80.0	-89.1	+80.0	-84.4	+80.0	-80.0
	C,E, I	+80.0	-120.0	+80.0	-94.8	+80.0	-83.7	+79.7	-79.7	+70.2	-70.2	+61.3	-61.3	+58.0	-58.0	+55.0	-55.0
53 1/8"	A	+80.0	-117.7	+80.0	-85.4	+77.0	-77.0	+69.6	-69.6	+59.5	-59.5	+56.4	-56.4	+55.7	-55.7	+55.0	-55.0
	B,D,F,H,J	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-113.9	+80.0	-99.1	+80.0	-92.3	+80.0	-91.1	+80.0	-90.0
	G	+80.0	-120.0	+80.0	-120.0	+80.0	-111.9	+80.0	-101.3	+80.0	-88.1	+80.0	-82.0	+80.0	-81.0	+80.0	-80.0
	C,E, I	+80.0	-117.7	+80.0	-85.4	+73.9	-73.9	+69.6	-69.6	+60.6	-60.6	+56.4	-56.4	+55.7	-55.7	+55.0	-55.0



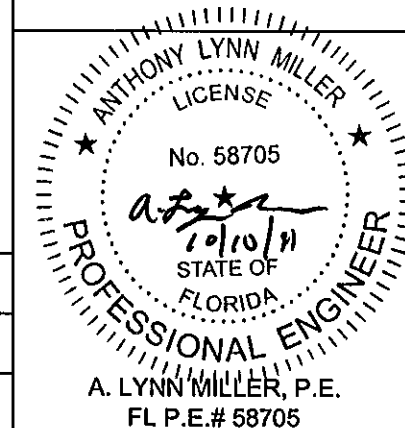
LOW SILL OPTION:
WINDOWS WITH THE LOW SILL OPTION ARE LIMITED TO A POSITIVE DESIGN PRESSURE OF +64.0 PSF OR LOWER AS SHOWN IN THE TABLE. NEGATIVE DESIGN PRESSURES ARE UNEFFECTED.

GLASS TYPES:

- | | | |
|-------------------|---|--|
| A. 3/16" ANNEALED | E. 13/16" I.G., 1/8" ANNEALED, AIR SPACE, 1/8" ANNEALED | I. 13/16" I.G., 3/16" ANNEALED, AIR SPACE, 1/8" ANNEALED |
| B. 3/16" TEMPERED | F. 13/16" I.G., 1/8" TEMPERED, AIR SPACE, 1/8" TEMPERED | J. 13/16" I.G., 3/16" TEMPERED, AIR SPACE, 1/8" TEMPERED |
| C. 1/4" ANNEALED | G. 13/16" I.G., 3/16" ANNEALED, AIR SPACE, 3/16" ANNEALED | |
| D. 1/4" TEMPERED | H. 13/16" I.G., 3/16" TEMPERED, AIR SPACE, 3/16" TEMPERED | |

Revised By: JJ	Date: 10/07/11	Revisions: D	NO CHANGE THIS SHEET	1070 TECHNOLOGY DRIVE NOKOMIS, FL 34275 P.O. BOX 1529 NOKOMIS, FL 34274	PGI Visibly Better	Description: DESIGN PRESSURES, 1/1 WINDOWS					
Revised By: F.K.	Date: 2/16/07	Revisions: C	COMBINE GLASS TYPE C & ISOLATE GLASS TYPE G			Title: ALUM. SINGLE HUNG WINDOW, NON-IMPACT					
Revised By: F.K.	Date: 2/6/07	Revisions: B	CORRECT 40" GLASS TYPE TO C, WAS C,G			Series/Model: SH600	Scale: NTS	Sheet: 3 of 14	Drawing No. 4032-20	Rev: D	
Drawn By: F.K.	Date: 7/4/05	Checked By: J.J.	Date: 9/21/05								

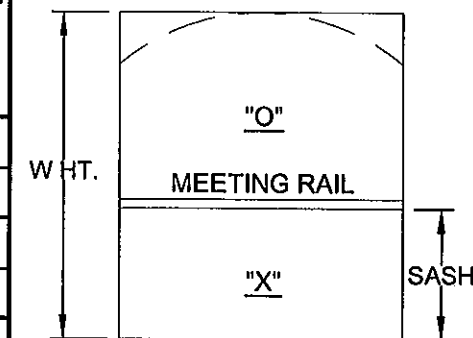
PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 11-1013.13
Expiration Date Jan. 26, 2016
By *Manuel Perez*
Miami Dade Product Control



**DESIGN PRESSURES BASED ON FLANGE TIP-TO-TIP DIM. (INTEGRAL FIN WINDOWS W/ SAME DLO ARE 1" SMALLER)
STANDARD VIEW FLANGE, INTEGRAL FIN AND RADIUS TOP FLANGE WINDOWS EQUIPPED W/ HIGH SILL OPTION**

TABLE 2.

WINDOW WIDTH	GLASS TYPE	WINDOW HEIGHT															
		29 3/4"		38 3/8"		44"		50 5/8"		63"		72"		74"		76"	
19 1/8"	A, C, E, G, I	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-86.4	+51.3	-51.3	+49.3	-49.3	+47.5	-47.5
	B, D, F, H, J	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-102.7	+80.0	-98.6	+80.0	-94.9
24"	A, C, E, G, I	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-80.6	+46.4	-46.4	+44.4	-44.4	+42.5	-42.5
	B, D, F, H, J	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-92.9	+80.0	-88.8	+80.0	-85.0
32"	A, C, E, G, I	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-80.0	+44.6	-44.6	+42.2	-42.2	+40.0	-40.0
	B, D, F, H, J	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-89.1	+80.0	-84.4	+80.0	-80.0
37"	A	+80.0	-120.0	+80.0	-119.0	+80.0	-94.5	+80.0	-93.0	+80.0	-80.0	+44.6	-44.6	+42.2	-42.2	+40.0	-40.0
	B, D, F, H, J	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-89.1	+80.0	-84.4	+80.0	-80.0
	C, G	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-115.6	+80.0	-80.0	+44.6	-44.6	+42.2	-42.2	+40.0	-40.0
	E, I	+80.0	-120.0	+80.0	-119.0	+80.0	-114.0	+80.0	-107.0	+80.0	-80.0	+44.6	-44.6	+42.2	-42.2	+40.0	-40.0
40"	A	+80.0	-120.0	+80.0	-109.0	+80.0	-90.4	+80.0	-88.6	+76.3	-76.3	+44.6	-44.6	+42.2	-42.2	+40.0	-40.0
	B, D, F, H, J	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-89.1	+80.0	-84.4	+80.0	-80.0
	C, G	+80.0	-120.0	+80.0	-120.0	+80.0	-111.2	+80.0	-102.8	+80.0	-80.0	+44.6	-44.6	+42.2	-42.2	+40.0	-40.0
	E, I	+80.0	-120.0	+80.0	-107.0	+80.0	-104.0	+80.0	-98.2	+80.0	-80.0	+44.6	-44.6	+42.2	-42.2	+40.0	-40.0
44"	A	+80.0	-120.0	+80.0	-92.7	+80.0	-84.5	+80.0	-82.7	+70.4	-70.4	+44.6	-44.6	+42.2	-42.2	+40.0	-40.0
	B, D, F, H, J	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-89.1	+80.0	-84.4	+80.0	-80.0
	C, G	+80.0	-120.0	+80.0	-107.2	+80.0	-97.6	+80.0	-89.5	+80.0	-80.0	+44.6	-44.6	+42.2	-42.2	+40.0	-40.0
	E, I	+80.0	-120.0	+80.0	-93.2	+80.0	-91.9	+80.0	-89.5	+76.3	-76.3	+44.6	-44.6	+42.2	-42.2	+40.0	-40.0
48"	A	+80.0	-117.0	+80.0	-89.2	+76.7	-76.7	+74.8	-74.8	+63.0	-63.0	+44.6	-44.6	+42.2	-42.2	+40.0	-40.0
	B, D, F, H, J	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-114.7	+80.0	-89.1	+80.0	-84.4	+80.0	-80.0
	C, G	+80.0	-117.0	+80.0	-96.0	+80.0	-87.0	+79.3	-79.3	+70.1	-70.1	+44.6	-44.6	+42.2	-42.2	+40.0	-40.0
	E, I	+80.0	-113.0	+80.0	-82.4	+80.0	-81.3	+79.3	-79.3	+70.1	-70.1	+44.6	-44.6	+42.2	-42.2	+40.0	-40.0
53 1/8"	A	+80.0	-103.8	+80.0	-84.4	+69.2	-69.2	+66.3	-66.3	+56.7	-56.7	+41.0	-41.0	+40.5	-40.5	+40.0	-40.0
	B, D, F, H, J	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-113.2	+80.0	-98.8	+80.0	-81.9	+80.0	-80.9	+80.0	-80.0
	C, G	+80.0	-103.8	+80.0	-84.6	+76.3	-76.3	+69.2	-69.2	+60.4	-60.4	+41.0	-41.0	+40.5	-40.5	+40.0	-40.0
	E, I	+80.0	-103.8	+72.5	-72.5	+70.6	-70.6	+69.2	-69.2	+60.4	-60.4	+41.0	-41.0	+40.5	-40.5	+40.0	-40.0



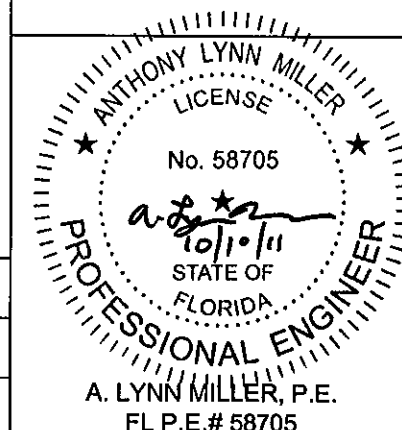
LOW SILL OPTION:
WINDOWS WITH THE LOW SILL OPTION ARE LIMITED TO A POSITIVE DESIGN PRESSURE OF +64.0 PSF OR LOWER AS SHOWN IN THE TABLE. NEGATIVE DESIGN PRESSURES ARE UNEFFECTED.

GLASS TYPES:

- | | | |
|-------------------|---|--|
| A. 3/16" ANNEALED | E. 13/16" I.G., 1/8" ANNEALED, AIR SPACE, 1/8" ANNEALED | I. 13/16" I.G., 3/16" ANNEALED, AIR SPACE, 1/8" ANNEALED |
| B. 3/16" TEMPERED | F. 13/16" I.G., 1/8" TEMPERED, AIR SPACE, 1/8" TEMPERED | J. 13/16" I.G., 3/16" TEMPERED, AIR SPACE, 1/8" TEMPERED |
| C. 1/4" ANNEALED | G. 13/16" I.G., 3/16" ANNEALED, AIR SPACE, 3/16" ANNEALED | |
| D. 1/4" TEMPERED | H. 13/16" I.G., 3/16" TEMPERED, AIR SPACE, 3/16" TEMPERED | |

Revised By: JJ	Date: 10/07/11	Revisions: D	NO CHANGE THIS SHEET	1070 TECHNOLOGY DRIVE NOKOMIS, FL 34275 P.O. BOX 1529 NOKOMIS, FL 34274	PGT Visibly Better	Description: DESIGN PRESSURES, STANDARD VIEW			
Revised By: F.K.	Date: 2/16/07	Revisions: C	NO CHANGE THIS SHEET			Title: ALUM. SINGLE HUNG WINDOW, NON-IMPACT			
Revised By: F.K.	Date: 2/6/07	Revisions: B	NO CHANGE THIS SHEET			Series/Model: SH600	Scale: NTS	Sheet: 4 of 14	Drawing No. 4032-20
Drawn By: F.K.	Date: 7/4/05	Checked By: J.J.	Date: 9/21/05						Rev: D

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 11-1013.13
Expiration Date JAN. 26, 2016
By *Manuel Perez*
Miami Dade Product Control



DESIGN PRESSURES BASED ON FLANGE TIP-TO-TIP DIM. (INTEGRAL FIN WINDOWS W/ SAME DLO ARE 1" SMALLER) **TABLE 3.**
 CUSTOM VIEW FLANGE, INTEGRAL FIN AND RADUS TOP FLANGE WINDOWS W/ HIGH SILL OPTION (WINDOW HT. MINUS SASH HT.)

WINDOW WIDTH	GLASS TYPE	WINDOW HEIGHT MINUS SASH HEIGHT (76" MAX. HT. FLANGED AND 75" MAX. HT. INTEGRAL FIN)															
		17 1/8		22 11/16		28 3/16		33 3/4		39 5/16		44 13/16		50 3/8		55 15/16	
19 1/8	A,C,E,I	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-118.0	+80.0	-100.2	+80.0	-87.1	+70.8	-70.8
	B, D, F, H, J	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0
	G	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-115.1
24	A,C,E,I	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-103.0	+80.0	-86.2	+74.1	-74.1	+59.5	-59.5
	B, D, F, H, J	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-118.7
	G	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-96.8
32	A,C,E,I	+80.0	-111.0	+80.0	-120.0	+80.0	-117.0	+80.0	-94.2	+80.0	-85.7	+74.3	-74.3	+62.6	-62.6	+49.1	-49.1
	B, D, F, H, J	+80.0	-111.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-113.5	+80.0	-97.9
	G	+80.0	-111.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-101.8	+79.7	-79.7
37	A,C,E,I	+80.0	-98.0	+80.0	-119.0	+80.0	-91.9	+80.0	-86.1	+80.0	-80.5	+70.9	-70.9	+58.8	-58.8	+45.2	-45.2
	B, D, F, H, J	+80.0	-98.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-105.8	+80.0	-90.3
	G	+80.0	-98.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-115.3	+80.0	-95.5	+73.5	-73.5
40	A	+80.0	-92.0	+80.0	-108.0	+80.0	-87.4	+80.0	-81.5	+70.8	-70.8	+69.0	-69.0	+57.3	-57.3	+43.6	-43.6
	B, D, F, H, J	+80.0	-92.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-102.7	+80.0	-87.0
	C,E,I	+80.0	-92.0	+80.0	-106.0	+80.0	-103.0	+80.0	-92.8	+70.8	-70.8	+69.9	-69.9	+57.3	-57.3	+43.6	-43.6
	G	+80.0	-92.0	+80.0	-120.0	+80.0	-120.0	+80.0	-118.6	+80.0	-115.0	+80.0	-113.7	+80.0	-93.2	+70.8	-70.8
44	A,C,E,I	+80.0	-85.0	+80.0	-92.3	+80.0	-81.3	+75.1	-75.1	+59.5	-59.5	+58.4	-58.4	+56.2	-56.2	+41.9	-41.9
	B, D, F, H, J	+80.0	-85.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-117.9	+80.0	-116.6	+80.0	-99.9	+80.0	-83.7
	C,E,I	+80.0	-85.0	+80.0	-93.1	+80.0	-91.0	+80.0	-85.1	+59.5	-59.5	+58.4	-58.4	+56.2	-56.2	+41.9	-41.9
	G	+80.0	-85.0	+80.0	-120.0	+80.0	-109.8	+80.0	-101.4	+80.0	-96.7	+80.0	-94.8	+80.0	-91.3	+68.1	-68.1
48	A	+80.0	-111.9	+80.0	-88.8	+73.3	-73.3	+67.2	-67.2	+51.4	-51.4	+49.6	-49.6	+49.0	-49.0	+40.8	-40.8
	B, D, F, H, J	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-120.0	+80.0	-101.2	+80.0	-98.4	+80.0	-98.0	+80.0	-81.5
	C,E,I	+80.0	-109.0	+80.0	-82.2	+80.0	-81.2	+75.0	-75.0	+51.4	-51.4	+49.6	-49.6	+49.0	-49.0	+40.8	-40.8
	G	+80.0	-120.0	+80.0	-110.2	+80.0	-96.9	+80.0	-88.6	+80.0	-83.5	+80.0	-80.6	+79.6	-79.6	+66.3	-66.3
53 1/8	A	+80.0	-99.0	+80.0	-81.8	+64.4	-64.4	+58.9	-58.9	+43.7	-43.7	+41.6	-41.6	+40.4	-40.4	+40.0	-40.0
	B, D, F, H, J	+80.0	-120.0	+80.0	-120.0	+80.0	-114.8	+80.0	-103.5	+80.0	-85.6	+80.0	-81.9	+80.0	-80.2	+80.0	-80.0
	C,E,I	+80.0	-99.0	+72.3	-72.3	+70.8	-70.8	+64.5	-64.5	+43.7	-43.7	+41.6	-41.6	+40.4	-40.4	+40.0	-40.0
	G	+80.0	-117.0	+80.0	-96.7	+80.0	-84.3	+76.3	-76.3	+71.0	-71.0	+67.6	-67.6	+65.7	-65.7	+65.0	-65.0

GLASS TYPES:

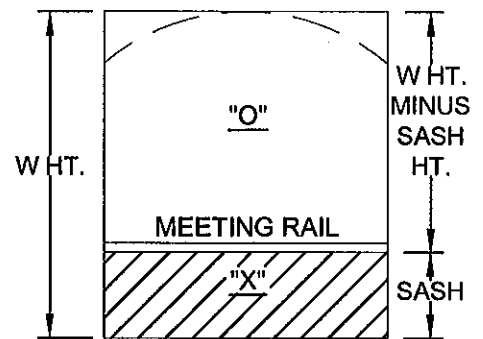
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|-------------------|---|--|
| A. 3/16" ANNEALED | E. 13/16" I.G., 1/8" ANNEALED, AIR SPACE, 1/8" ANNEALED | I. 13/16" I.G., 3/16" ANNEALED, AIR SPACE, 1/8" ANNEALED |
| B. 3/16" TEMPERED | F. 13/16" I.G., 1/8" TEMPERED, AIR SPACE, 1/8" TEMPERED | J. 13/16" I.G., 3/16" TEMPERED, AIR SPACE, 1/8" TEMPERED |
| C. 1/4" ANNEALED | G. 13/16" I.G., 3/16" ANNEALED, AIR SPACE, 3/16" ANNEALED | |
| D. 1/4" TEMPERED | H. 13/16" I.G., 3/16" TEMPERED, AIR SPACE, 3/16" TEMPERED | |

Revsd By: JJ	Date: 10/07/11	Revisions: D	NO CHANGE THIS SHEET
Revsd By: F.K.	Date: 2/16/07	Revisions: C	NO CHANGE THIS SHEET
Revsd By: F.K.	Date: 2/6/07	Revisions: B	NO CHANGE THIS SHEET
Drawn By: F.K.	Date: 7/4/05	Checked By: J.J.	Date: 9/21/05

1070 TECHNOLOGY DRIVE
 NOKOMIS, FL 34275
 P.O. BOX 1629
 NOKOMIS, FL 34274



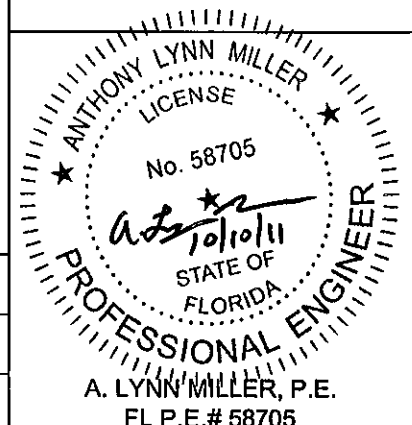
Description: DESIGN PRESSURES, CUSTOM (W. HT. -S. HT.)			
Title: ALUM. SINGLE HUNG WINDOW, NON-IMPACT			
Series/Model: SH600	Scale: NTS	Sheet: 5 of 14	Drawing No. 4032-20
Rev: D			

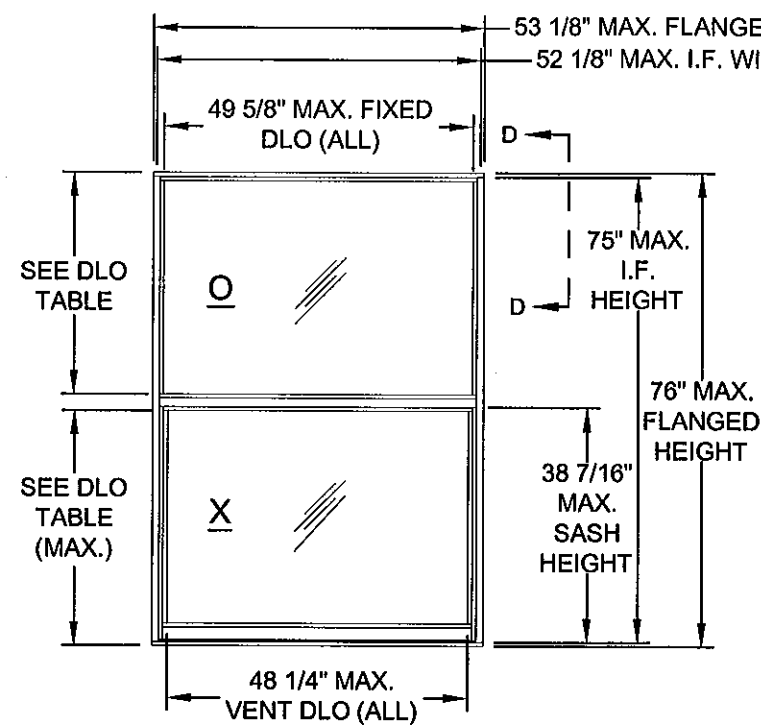


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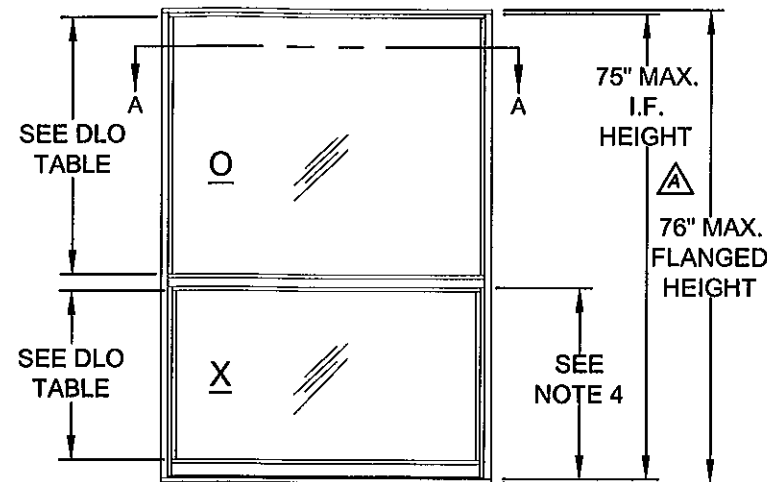
- WINDOWS WITH THE LOW SILL OPTION ARE LIMITED TO A POSITIVE DESIGN PRESSURE OF +64.0 PSF OR LOWER AS SHOWN IN THE TABLE. NEGATIVE DESIGN PRESSURES ARE UNEFFECTED.
- AVAILABLE SASH HEIGHTS FOR CUSTOM WINDOWS ARE 12 5/8" MIN. TO 38" MAX.
- 76" MAX. FLANGE WINDOW HT. 75" MAX. FIN WINDOW HT.

PRODUCT REVISED
 as complying with the Florida
 Building Code
 Acceptance No 11-1013.13
 Expiration Date JAN. 26, 2016
 By *Manuel Perez*
 Miami Dade Product Control

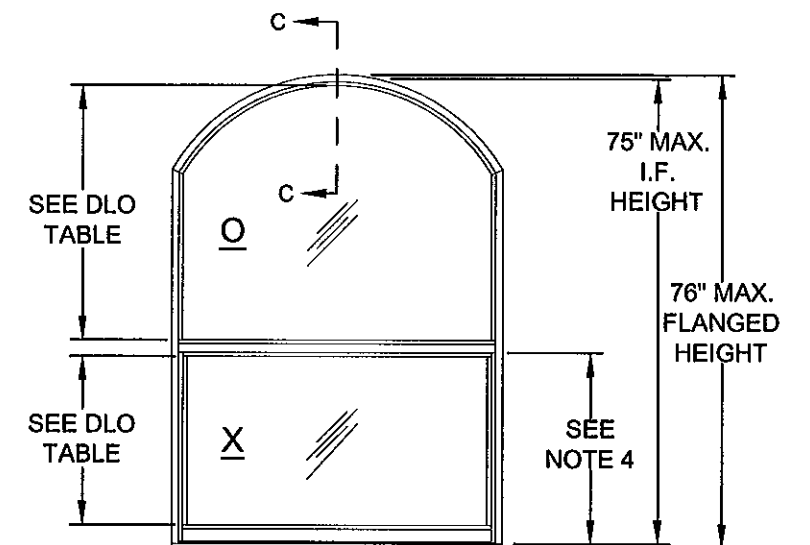




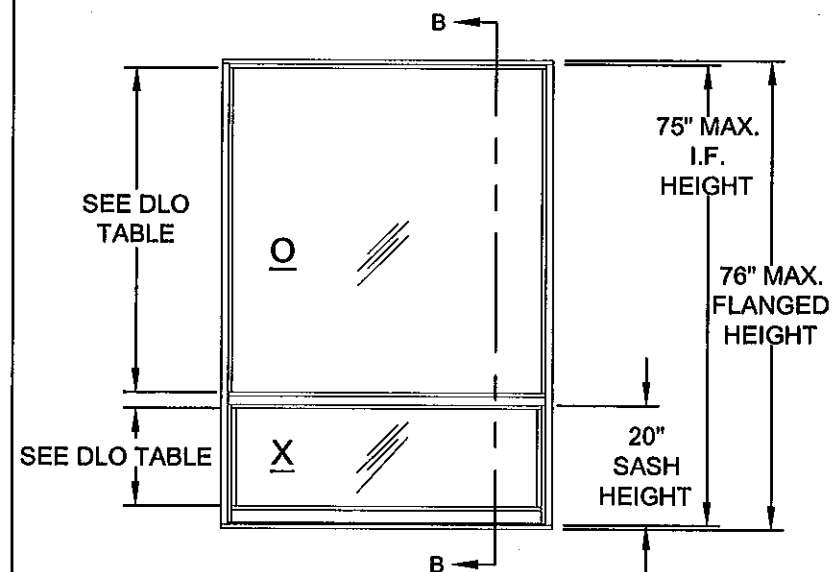
DETAIL A
1/1



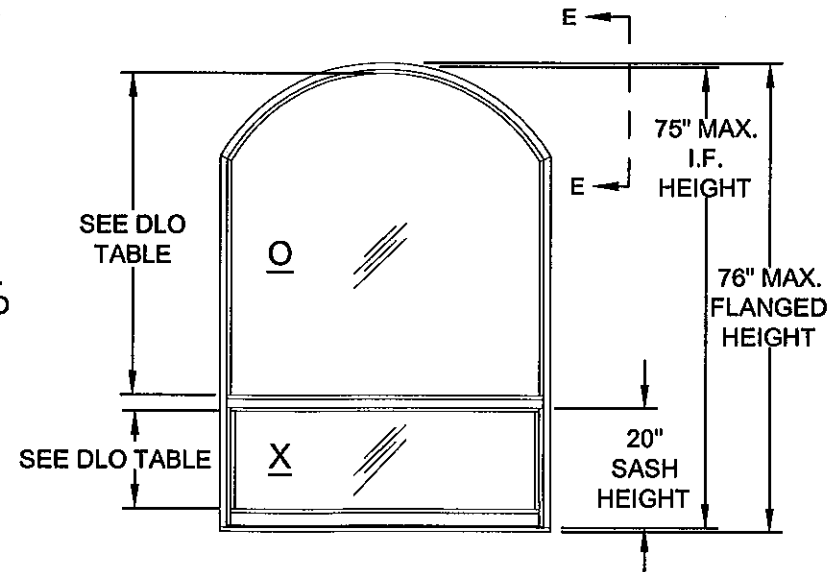
DETAIL B
VIEW (STANDARD SASH)



DETAIL C
RADIUS TOP (STANDARD SASH)



DETAIL D
VIEW (CUSTOM SASH)



DETAIL E
RADIUS TOP (CUSTOM SASH)

VERTICAL DAYLIGHT OPENING		
FIXED LITE		
DETAIL	LOW SILL	HIGH SILL
A	34 1/2"	34 3/16"
B	41 5/8"	41 1/4"
C	41 1/4"	40 7/8"
D	52 5/8"	52 11/16"
E	52 1/4"	52 5/16"
SASH		
DETAIL	LOW SILL	HIGH SILL
A	34 1/2"	34 3/16"
B	27 7/16"	27 1/8"
C	27 7/16"	27 1/8"
D	16 3/8"	15 3/4"
E	16 3/8"	15 3/4"

TABLE 4.

NOTES:

1. SEE SHEET 7 FOR VERTICAL AND HORIZONTAL SECTION DETAILS.
2. SEE SHEET 9 FOR CORNER DETAIL VIEWS.
3. SEE SHEETS 10 THROUGH 14 FOR ANCHORAGE INFORMATION.
4. SASH HEIGHTS FOR STANDARD SASH WINDOWS (DETAILS B & C) ARE BASED ON A THREE OVER TWO FORMAT.

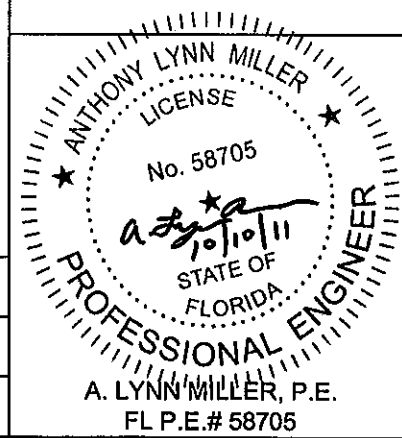
Revised By: JJ	Date: 10/07/11	Revisions: D	NO CHANGE THIS SHEET
Revised By: F.K.	Date: 2/16/07	Revisions: C	NO CHANGE THIS SHEET
Revised By: F.K.	Date: 2/6/07	Revisions: B	NO CHANGE THIS SHEET
Drawn By: F.K.	Date: 7/4/05	Checked By: J.J.	Date: 9/21/05

1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275
P.O. BOX 1529
NOKOMIS, FL 34274



Description: ELEVATIONS			
Title: ALUM. SINGLE HUNG WINDOW, NON-IMPACT			
Series/Model: SH600	Scale: NTS	Sheet: 6 of 14	Drawing No. 4032-20
			Rev: D

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 11-1013.13
Expiration Date Jan. 26, 2016
By *[Signature]*
Miami Dade Product Control



ITEM	DWG. #	DESCRIPTION	PGT#
1	4002A	FLANGE FRAME HEAD	612225
2	1155	#8 X 1.000 QUAD PN. SMS	781PQA
3	4003C	FLANGE FRAME SILL (LOW SILL)	612226
5	1626	ADHESIVE OPEN CELL FOAM PAD	7PAD1626
6	4004	FLANGE FRAME JAMB	612227
7	4025	SASH STOP (ALUMA-TILT)	612244
8	4025	SASH STOP (EGRESS) 1.125 LONG	612244
9	4029	CALDWELL ALUMA-TILT BALANCE, 5/8"	
10	1080	BAL. COVER, RIGID VINYL, 5/8"	6BALCVR916
11		#8 X .750 PH. PN. SMS	7834AA
12		BALANCE BOTTOM BRACKET	7BALTBKT
13	1085	SASH TOP GUIDE, 5/8" BAL.	42504
14	4029-1	CALDWELL ULTRA-LIFT BALANCE, .670"	
15		#8 X 1 PHILLIPS FLAT HEAD S. STL	78X1FPAX
16	1080-1	.670 ULTRA-LIFT BALANCE COVER	6BALCVR670
17	4053	SASH STOP (ULTRA-LIFT)	64053
18	4029-1	SASH BRACKET	7ULBRKT
19		#8-32 X 1/2" LG. PH. FH. TYPE F S. STL	7832X12FPFX
20	1086	SASH TOP GUIDE, 11/16" BAL.	42505R & L
21	4054C	FIXED MEETING RAIL	64054C
23	4006C	SASH TOP RAIL	64006
25	1235	WSTP., 170 X .270 BACK, FIN SEAL	67S16G
26	1096	SWEEP LATCH	71096
27	1016	#8 X .625 PH. FL. SMS	7858
28	4007	SASH BOTTOM RAIL (LOW SILL)	612230
30	1226	WSTP., BULB VINYL	6TP249
31	4008	SASH SIDE RAIL	612231
34	1268	SASH FACE GUIDE	42501
37	1224	VINYL GLAZ. BEAD BULB (THICK)	6TP247W,K
38	1225	VINYL GLAZ. BEAD BULB (THIN)	6TP248K
39	4014B	GLAZING BEAD, 3/16 & 1/4. W/O GK.	64014
40	4046A	GLAZING BEAD, 3/16 & 1/4. W/ GRILL KIT	644842
46	4067	GLAZING BEAD, 13/16" I.G.	64067
47	4071A	FRAME, I.F. HEAD	64071
48	4072A	FRAME, I.F. LOW SILL	64072
49	4073A	FRAME, I.F. HIGH SILL	64073
50	4074B	FRAME, I.F. JAMB	64074
52	4009	SILL LATCH (EGRESS) (LOW SILL)	764009
53	1088	SPRING, SILL LATCH (EGRESS)	7SPRNG
54	2740	SILL LATCH (EGRESS) (HIGH SILL)	62740
55	1014	SCREEN FRAME (HOR. & VER.)	61014
56	1630	SCREEN CORNER KEY W/RINGS	71630
57	1631	SCREEN CORNER KEY W/OUT RINGS	71631
58	1073	SCREEN SPRING	7CASP
59	1624	SCREEN SPLINE - .135 DIA FOAM	61624K
60	1635	SCREEN SPLINE - .135 DIA HARD	61635K
61		SCREEN CLOTH	61816
63	505	GLAZING CHANNEL (.688 X .500)	6533402

Revised By:	Date:	Revisions:	
JJ	10/07/11	D	NO CHANGE THIS SHEET
Revised By:	Date:	Revisions:	
F.K.	2/16/07	C	NO CHANGE THIS SHEET
Revised By:	Date:	Revisions:	
F.K.	2/6/07	B	NO CHANGE THIS SHEET
Drawn By:	Date:	Checked By:	Date:
F.K.	7/4/05	J.J.	9/21/05

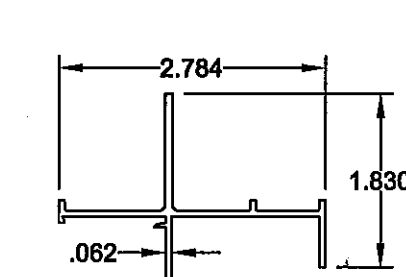
1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275

P.O. BOX 1529
NOKOMIS, FL 34274

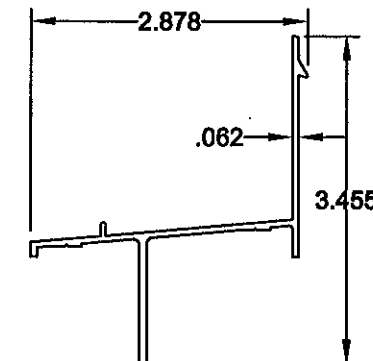
PGT
Visibly Better

Description:	PARTS LIST AND FRAME CORNER DETAILS			
Title:	ALUM. SINGLE HUNG WINDOW, NON-IMPACT			
Series/Model:	Scale:	Sheet:	Drawing No.	Rev:
SH600	NTS	8 of 14	4032-20	D

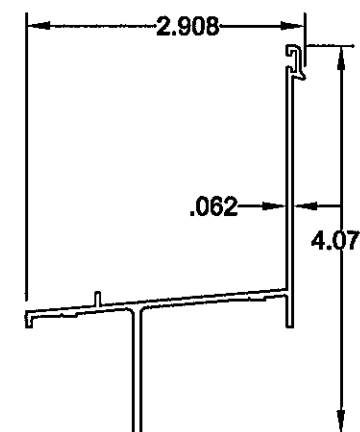
ITEM	DWG. #	DESCRIPTION	PGT#
64	1161	#6 X 1.000 PH. BUGLE TEK	706X1
65		FOAM TAPE 1/4 X 1/2 - FOR 3/16	61412K
66	1208	FOAM TAPE 1/8 X 1/2 - FOR 1/4	61308K
68	4051A	SASH BOTTOM RAIL (HIGH SILL)	64051
69	5050A	FLANGE FRAME SILL (HIGH SILL)	64050
70		SILICONE, DOW 899, 995 OR EQUIV.	
80	A. GLASS, 3/16" ANNEALED		
81	B. GLASS, 3/16" TEMPERED		
82	C. GLASS, 1/4" ANNEALED		
83	D. GLASS, 1/4" TEMPERED		
86	E. GLASS, 13/16" IG; 1/8" ANNEALED, AIR SPACE, 1/8" ANNEALED		
87	F. GLASS, 13/16" IG; 1/8" TEMPERED, AIR SPACE, 1/8" TEMPERED		
88	G. GLASS, 13/16" IG; 3/16" ANNEALED, AIR SPACE, 3/16" ANNEALED		
89	H. GLASS, 13/16" IG; 3/16" TEMPERED, AIR SPACE, 3/16" TEMPERED		
90	I. GLASS, 13/16" IG; 3/16" ANNEALED, AIR SPACE, 1/8" ANNEALED		
91	J. GLASS, 13/16" IG; 3/16" TEMPERED, AIR SPACE, 1/8" TEMPERED		



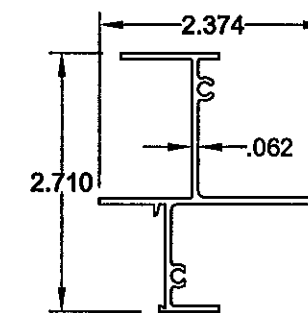
47 FRAME, I.F. HEAD
#4071A, 6063-T6



48 FRAME, I.F. LOW SILL
#4072A, 6063-T6

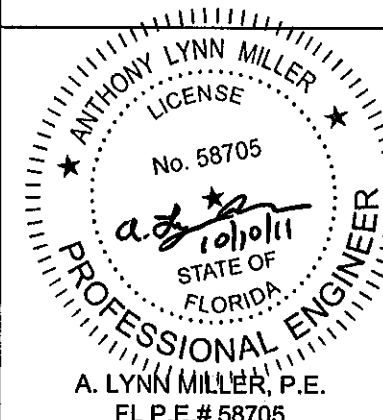


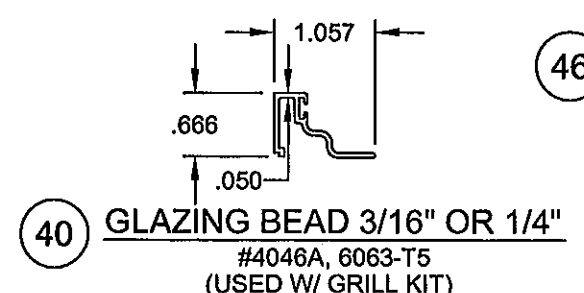
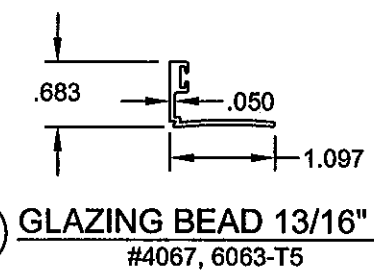
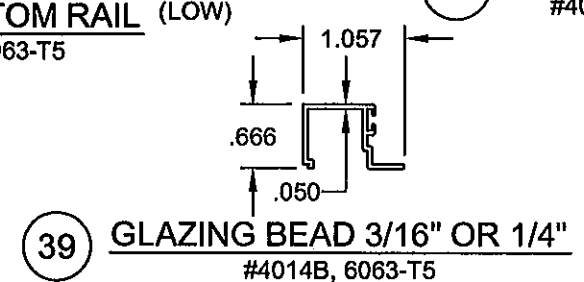
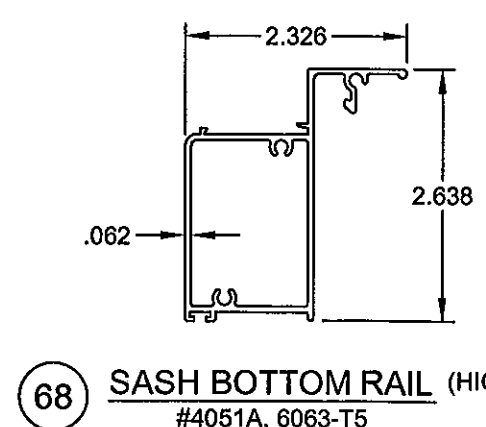
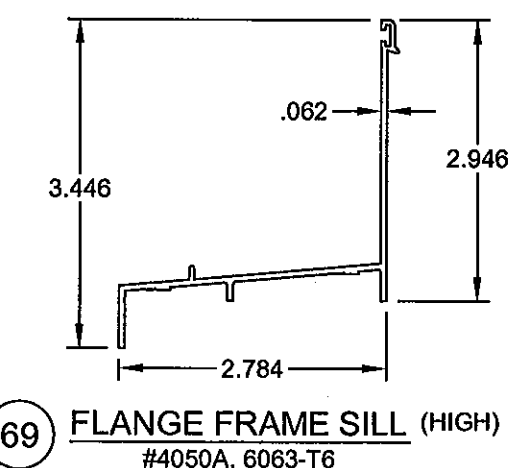
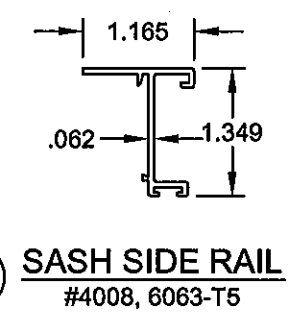
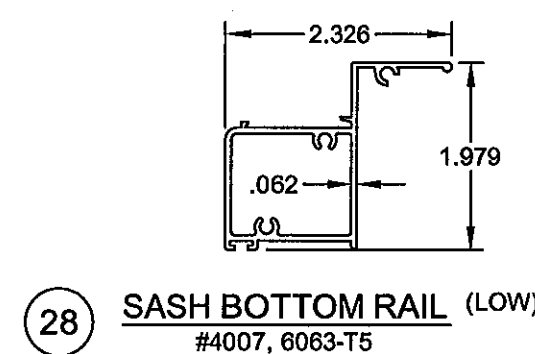
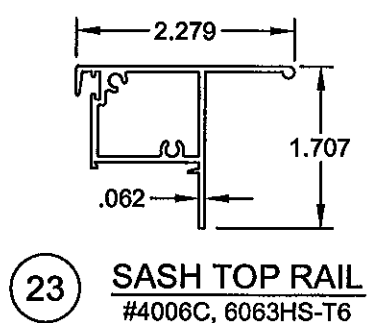
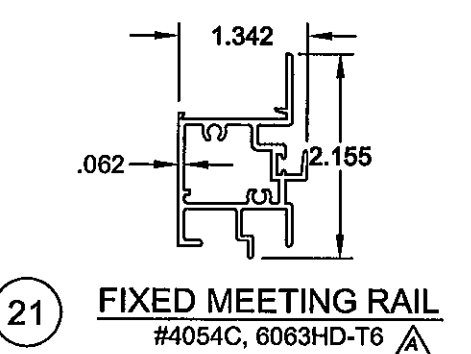
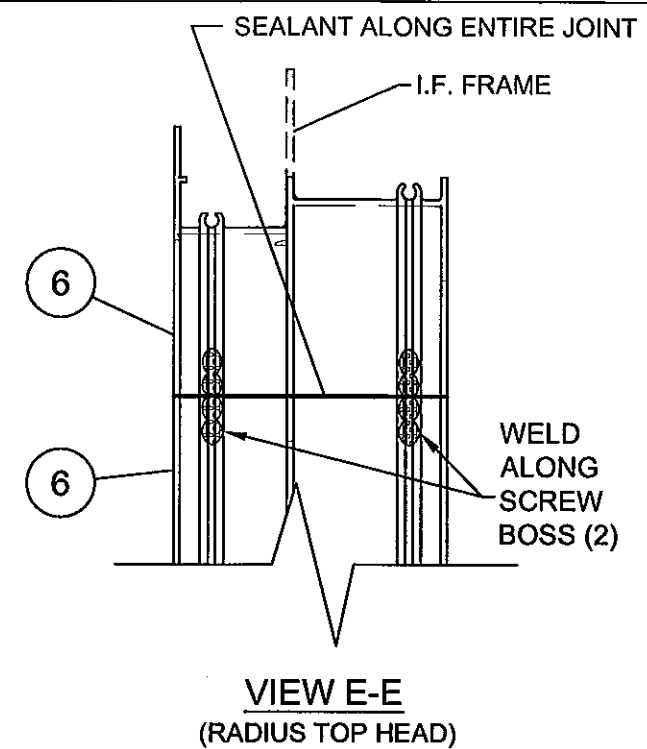
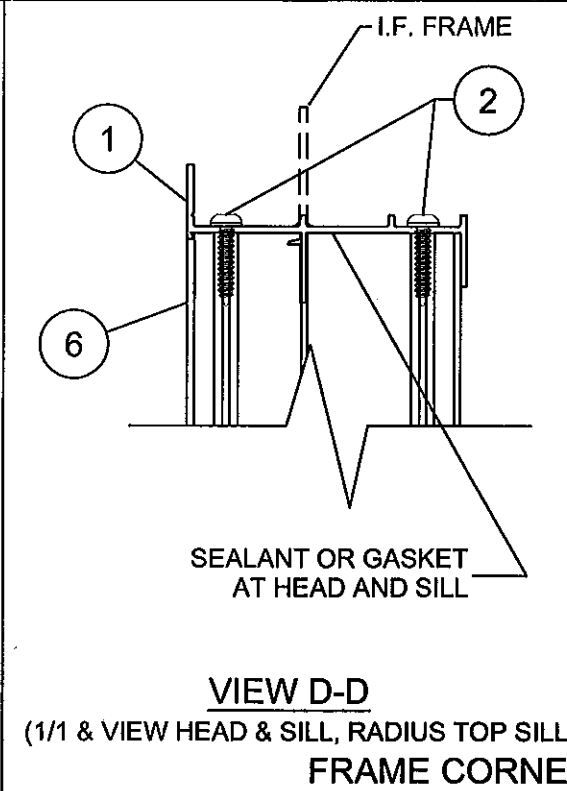
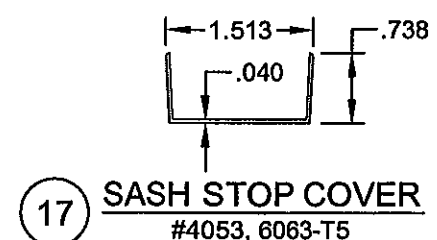
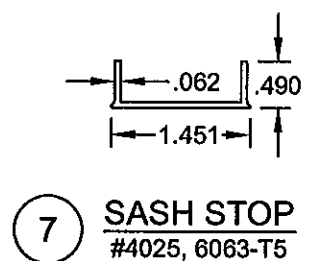
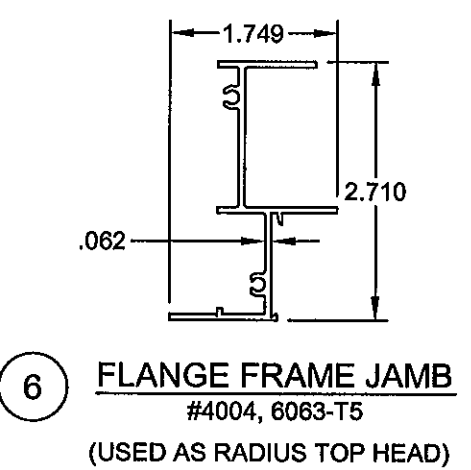
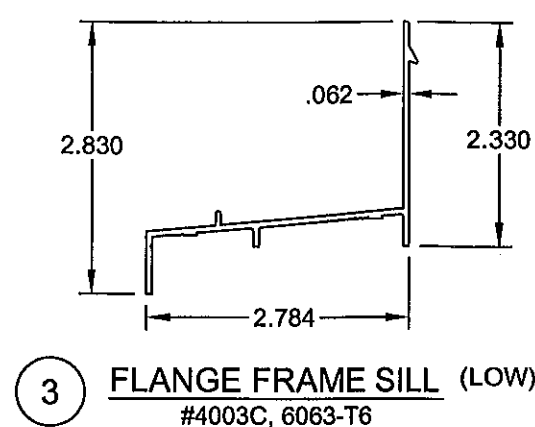
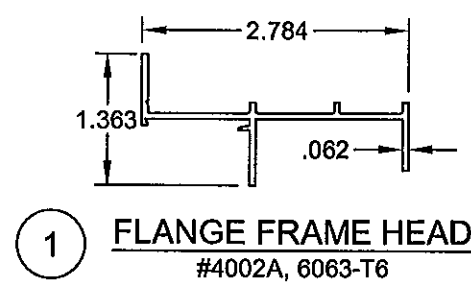
49 FRAME, I.F. HIGH SILL
#4073A, 6063-T6



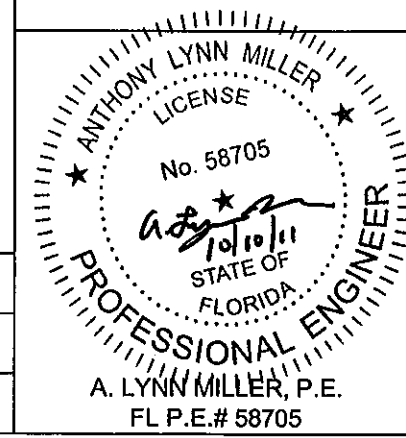
50 FRAME, I.F. JAMB
#4074B, 6063-T6

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 11-1013.13
Expiration Date JAN. 26, 2016
By *Mameel Perez*
Miami Made Product Control





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Expiration Date Jan. 26, 2016
By *Mamuel Perez*
Miami Dade Product Control



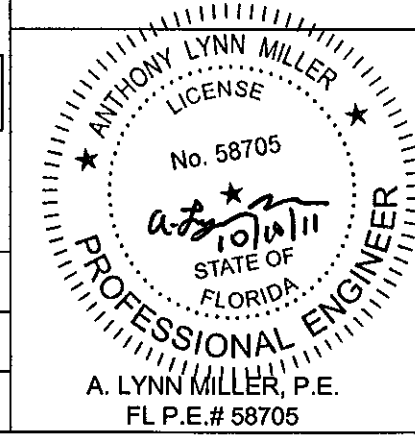
Revised By: JJ	Date: 10/07/11	Revisions: D	NO CHANGE THIS SHEET	1070 TECHNOLOGY DRIVE NOKOMIS, FL 34275 P.O. BOX 1529 NOKOMIS, FL 34274	 <i>Visibly Better</i>	Description: EXTRUSIONS				
Revised By: F.K.	Date: 2/16/07	Revisions: C	NO CHANGE THIS SHEET			Title: ALUM. SINGLE HUNG WINDOW, NON-IMPACT				
Revised By: F.K.	Date: 2/6/07	Revisions: B	NO CHANGE THIS SHEET			Series/Model: SH600	Scale: Half	Sheet: 9 of 14	Drawing No. 4032-20	Rev: D
Drawn By: F.K.	Date: 7/4/05	Checked By: J.J.	Date: 9/21/05							

ANCHOR QUANTITIES FOR 1/1 FLANGED WINDOWS																								TABLE 5.																
SUBSTRATE: ANCHOR TYPE:		WINDOW HEIGHT																																						
		28.603			34.603			40.603			46.603			52.603			58.603			64.603			76.000																	
WINDOW WIDTH	GLASS TYPE	2,3 WOOD	2 CONC	1 CONC	2,3 WOOD	2 CONC	1 CONC	2,3 WOOD	2 CONC	1 CONC	2,3 WOOD	2 CONC	1 CONC	2,3 WOOD	2 CONC	1 CONC	2,3 WOOD	2 CONC	1 CONC	2,3 WOOD	2 CONC	1 CONC	2,3 WOOD	2 CONC	1 CONC															
19.125	B,D,F,G, H,J	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1															
		1	2	1	2	1	2	2	2	1	2	2	2	2	2	3	2	2	2	2	2	3	2	3	3	3	3													
	A,C,E,I	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1														
		1	2	1	2	1	2	2	2	1	2	2	2	2	2	2	3	2	2	2	2	2	2	2	2	2	2													
24.000	B,D,F,G, H,J	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1														
		1	2	1	2	2	2	2	3	1	2	2	2	2	2	3	3	2	2	3	3	3	4	3	3	3	3													
	A,C,E,I	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1														
		1	2	1	2	2	2	2	3	1	2	2	2	2	3	3	2	2	3	3	3	4	4	3	3	4	3													
32.000	PSF	119		119																																				
	B,D,F,G, H,J	2	1	1	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2															
		2	2	2	2	2	2	3	2	2	2	3	2	3	2	3	3	3	4	3	4	3	3	3	4	4	4													
	A,C,E,I	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1														
2		2	2	2	2	2	3	2	2	2	3	2	3	2	3	3	4	2	3	2	2	2	2	2	3	3														
37.000	PSF	103		117	119																																			
	B,D,F,G, H,J	2	1	2	2	1	2	2	1	2	2	2	2	2	2	2	2	2	2	2	1	2	2	1	2															
		2	2	2	2	2	2	3	2	3	3	3	4	2	3	3	4	3	5	2	3	3	4	4	5	3	4	4	4											
	A,C,E,I	2	1	2	2	1	2	2	1	2	2	2	2	2	2	1	2	2	1	1	1	1	1	1	1	1														
2		2	2	2	2	2	3	2	3	3	3	4	2	3	3	4	3	4	2	3	2	2	3	3	3	4	2	2	3	3										
40.000	PSF	95		108	120		119																																	
	B,D,F,G, H,J	2	2	2	2	2	2	2	2	2	2	2	2	3	2	2	2	2	2	2	2	2	2	2	2	2														
		2	2	2	2	2	2	3	2	3	3	3	4	3	5	3	3	3	4	5	3	5	3	3	4	5	4	6	3	4	4	5								
	A,C,E,I	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2														
2		2	2	2	2	2	3	2	3	3	3	4	2	3	3	4	3	4	2	3	3	3	3	3	4	2	2	3	3	3										
44.000	PSF	87		99	109		119																																	
	B,D,F,G, H,J	2	2	2	2	2	2	3	2	2	3	2	2	3	2	3	3	2	2	3	2	2	3	2	2															
		2	2	2	2	2	2	3	3	2	3	3	3	4	3	4	4	4	6	3	4	4	5	3	5	3	4	5	4	6	4	4	5	5						
	A,C,E,I	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2															
2		2	2	2	2	2	3	2	3	3	3	4	2	3	3	4	3	4	2	3	3	3	3	4	2	3	3	3	4	2	3	3	4							
48.000	PSF	79	119	90	100		113	114		119																														
	B,D,F,G, H,J	2	2	2	2	2	2	3	2	2	3	2	3	3	2	3	3	2	3	3	2	3	3	2	3															
		2	2	2	2	2	2	3	3	2	3	3	4	3	3	3	4	4	5	4	6	3	4	4	5	4	6	3	4	4	5	5	7	4	4	5	6			
	A,C,E,I	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2															
2		2	2	2	2	2	3	2	3	2	3	3	4	2	3	3	4	3	4	2	3	3	3	4	2	3	3	3	4	3	5	2	3	3	4					
53.125	PSF	72	118	82	90		103	103		118	113																													
	B,D,F,G, H,J	2	2	2	3	2	2	3	2	3	3	2	3	3	2	3	3	2	3	3	2	3	3	2	3															
		2	2	2	2	2	2	3	3	2	3	3	4	3	4	3	4	3	5	3	4	4	5	4	6	3	4	4	5	4	6	3	4	5	6	5	7	4	5	5
	A,C,E,I	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2															
2		2	2	2	2	2	3	2	3	2	3	3	4	2	3	3	4	3	4	2	3	3	3	3	4	2	3	3	4	3	5	2	3	3	4					

- ANCHORAGE NOTES:
- ANCHOR TYPES: 1 - 1/4" ELCO TAPCONS
2 - 1/4" ELCO SS4 CRETE-FLEX
3 - #12 SCREWS
 - ANCHOR LOCATIONS ARE BASED ON THE FOLLOWING DIMENSIONS.
HEAD - 18 1/2" MAX. FROM TOP CORNERS
JAMBS - 17 1/2" MAX. FROM TOP CORNERS
15" MAX. FROM BOTTOM CORNERS
6" MAX. BELOW MTG. RAIL
SILL - ANCHORS NOT REQUIRED
 - INSTALL PER THE ADJACENT TABLE ANCHOR QUANTITIES USING THE DIMENSIONAL CRITERIA OF NOTE 2.
 - DESIGN PRESSURE LIMITATIONS:
SIZE BLOCKS OF THE ADJACENT TABLE WITH A BOLD ITALICIZED VALUE ABOVE THEM, INDICATE A MAXIMUM DESIGN PRESSURE WITH THE QUANTITY OF ANCHORS SHOWN IN BOLD, DUE TO ANCHOR SPACING LIMITATIONS. OTHERWISE, THE MAXIMUM DESIGN PRESSURE FOR THE RESPECTIVE SIZE AND GLASS TYPE IS AVAILABLE.

TABLE KEY:	
(DP LIMITED)	
MAX. PSF	118
HEAD	2
JAMB ABOVE	2 3
MTG. RAIL	
JAMB BELOW	
MTG. RAIL	
(FULL DP)	
HEAD	2
JAMB ABOVE	2 3
MTG. RAIL	
JAMB BELOW	
MTG. RAIL	

PRODUCT REVISED
as complying with the Florida
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Acceptance No. 11-1013.13
Expiration Date Jan. 26, 2016
By *Mamuel*
Miami Dade Product Control



ANCHOR QUANTITIES FOR STANDARD VIEW AND RADIUS TOP FLANGED WINDOWS																								TABLE 6.	
SUBSTRATE: ANCHOR TYPE: WINDOW WIDTH		WINDOW HEIGHT																							
		29.655			37.155			44.655			52.155			59.655			67.155			74.655			76.000		
		WOOD	CONC	CONC	WOOD	CONC	CONC	WOOD	CONC	CONC	WOOD	CONC	CONC	WOOD	CONC	CONC	WOOD	CONC	CONC	WOOD	CONC	CONC	WOOD	CONC	CONC
19.125	PSF	113		119																					
	B, D, F, H, J	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	A,C,E, G,I	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
24.000	PSF	90	119	103	119																				
	B, D, F, H, J	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	A,C,E, G,I	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
32.000	PSF	68	111	77	111		119																		
	B, D, F, H, J	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	1	2	1	1
	A,C,E, G,I	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	1	2	1	1
		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
37.000	PSF	59	96	67	96		109	119																	
	B, D, F, H, J	2	1	2	2	2	2	2	2	2	2	2	2	3	2	2	2	1	2	2	1	2	2	1	2
	A,C,E, G,I	2	1	2	2	2	2	2	2	2	2	2	2	2	1	2	1	1	1	1	1	1	1	1	1
		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
40.000	PSF	54	89	62	89		101	113		119															
	B, D, F, H, J	2	2	2	2	2	2	3	2	2	3	2	3	3	2	3	3	2	3	2	2	2	2	2	2
	A,C,E, G,I	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
44.000	PSF	49	81	56	81	119	92	102		117	118														
	B, D, F, H, J	2	2	2	3	2	2	3	2	3	3	2	3	3	2	3	3	2	2	3	2	2	2	2	2
	A,C,E, G,I	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
48.000	PSF	45	74	51	74	119	84	94		107	109		114												
	B, D, F, H, J	2	2	2	3	2	3	3	2	3	3	2	3	4	2	3	3	2	3	3	2	3	3	2	3
	A,C,E, G,I	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
53.125	PSF	41	67	46	67	110	76	85	119	97	98		112												
	B, D, F, H, J	3	2	2	3	2	3	4	2	3	4	3	3	4	2	3	3	2	3	3	2	3	3	2	3
	A,C,E, G,I	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

ANCHORAGE NOTES:

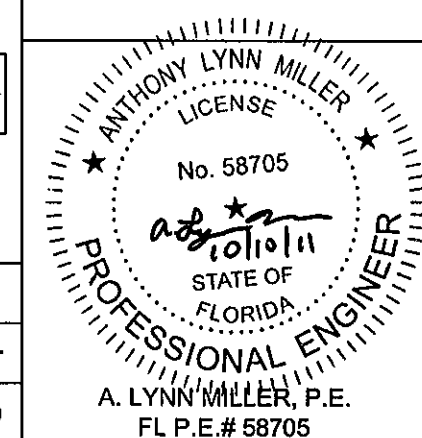
- ANCHOR TYPES: 1 - 1/4" ELCO TAPCONS
2 - 1/4" ELCO SS4 CRETE-FLEX
3 - #12 SCREWS
- ANCHOR LOCATIONS ARE BASED ON THE FOLLOWING DIMENSIONS:
HEAD - 18 1/2" MAX. FROM TOP CORNERS
JAMBS - 17 1/2" MAX. FROM TOP CORNERS
15" MAX. FROM BOTTOM CORNERS
6" MAX. BELOW MTG. RAIL
SILL - ANCHORS NOT REQUIRED
- INSTALL PER THE ADJACENT TABLE ANCHOR QUANTITIES USING THE DIMENSIONAL CRITERIA OF NOTE 2.
- DESIGN PRESSURE LIMITATIONS:
SIZE BLOCKS OF THE ADJACENT TABLE WITH A BOLD ITALICIZED VALUE ABOVE THEM, INDICATE A MAXIMUM DESIGN PRESSURE WITH THE QUANTITY OF ANCHORS SHOWN IN BOLD, DUE TO ANCHOR SPACING LIMITATIONS. OTHERWISE, THE MAXIMUM DESIGN PRESSURE FOR THE RESPECTIVE SIZE AND GLASS TYPE IS AVAILABLE.

TABLE KEY:

(DP LIMITED)
MAX. PSF **117**
HEAD **3**
JAMB ABOVE **3** **3**
MTG. RAIL
JAMB BELOW
MTG. RAIL

(FULL DP)
HEAD **2**
JAMB ABOVE **3** **2**
MTG. RAIL
JAMB BELOW
MTG. RAIL

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No 11-1013.13
Expiration Date JAN. 26, 2016
By *Maurice J. Miller*
Miami Dade Product Control



Revised By: JJ	Date: 10/07/11	Revisions: D	NO CHANGE THIS SHEET
Revised By: F.K.	Date: 2/16/07	Revisions: C	NO CHANGE THIS SHEET
Revised By: F.K.	Date: 2/6/07	Revisions: B	BOLD & ITALICIZE DP LIMITED SIZES AND MOD. NOTE 4
Drawn By: F.K.	Date: 7/4/05	Checked By: J.J.	Date: 9/21/05

1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275
P.O. BOX 1529
NOKOMIS, FL 34274



Description:	ANCHORAGE SPACING, STANDARD VIEW		
Title:	ALUM. SINGLE HUNG WINDOW, NON-IMPACT		
Series/Model:	SH600	Scale:	NTS
Sheet:	11 of 14	Drawing No.	4032-20
Rev:	D		

ANCHOR QUANTITIES ABOVE MEETING RAIL (HEAD & JAMBS), CUSTOM FLANGED WINDOW HEIGHT MINUS SASH HEIGHT TABLE 7.

SUBSTRATE: ANCHOR TYPE:		WINDOW HEIGHT MINUS SASH HEIGHT FROM TABLE 6.																							
		17.125			22.668			28.211			33.754			39.296			44.839			50.382			55.925		
WINDOW WIDTH	GLASS TYPE	2,3 WOOD	2 CONC	1 CONC	2,3 WOOD	2 CONC	1 CONC	2,3 WOOD	2 CONC	1 CONC	2,3 WOOD	2 CONC	1 CONC	2,3 WOOD	2 CONC	1 CONC	2,3 WOOD	2 CONC	1 CONC	2,3 WOOD	2 CONC	1 CONC	2,3 WOOD	2 CONC	1 CONC
19.125	PSF	119		119																					
	B, D, F, H, J	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	G	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	A, C, E, I	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
24.000	PSF	119		119			119																		
	B, D, F, H, J	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	G	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	A, C, E, I	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
32.000	PSF	110		105	118		106	119		110			119												
	B, D, F, H, J	2	1	1	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2
	G	2	1	1	2	2	2	2	3	2	2	3	2	2	4	2	2	4	2	2	4	2	2	4	1
	A, C, E, I	2	1	1	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2
		1	1	1	2	2	2	3	3	3	3	3	3	4	3	4	4	3	4	4	3	4	3	3	3
37.000	PSF	97		91	102	119	92	106		95	110		99			119									
	B, D, F, H, J	2	1	2	2	2	2	2	2	2	3	2	2	3	2	2	3	2	2	2	2	2	2	1	2
	G	2	1	2	2	2	2	2	2	2	3	2	2	3	2	2	3	2	2	2	2	2	2	1	2
	A, C, E, I	2	1	2	2	2	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	1
		1	1	1	2	2	2	3	3	3	4	3	4	4	3	4	4	3	4	4	3	4	4	3	4
40.000	PSF	91		84	94	119	85	98	119	88	102		91	105		94				115					
	B, D, F, H, J	2	2	2	2	2	2	3	2	2	3	2	3	3	2	3	3	2	3	3	2	2	2	2	2
	G	2	2	2	2	2	2	3	2	2	3	2	3	3	2	3	3	2	3	2	2	2	2	2	2
	A, C, E, I	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
		1	1	1	2	2	2	3	3	3	4	3	4	4	3	4	4	3	4	4	3	4	4	3	4
44.000	PSF	84		76	86	112	77	89	116	80	93	119	83	95		86				108					
	B, D, F, H, J	2	2	2	3	2	2	3	2	3	3	2	3	3	2	3	3	2	3	3	2	3	3	2	2
	G	2	2	2	3	2	2	3	2	3	3	2	3	3	2	3	3	2	3	3	2	2	2	2	2
	A, C, E, I	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
		1	1	1	2	2	2	3	3	3	4	4	4	4	3	4	4	3	4	4	3	4	4	3	4
48.000	PSF	78	102	70	79	102	71	82	107	73	85	110	76	87		78	90		80			102			
	B, D, F, H, J	2	2	2	3	2	3	3	2	3	4	2	3	3	2	3	3	2	3	3	2	3	3	2	3
	G	2	2	2	3	2	3	3	2	3	3	2	3	3	2	3	3	2	3	3	2	3	2	2	2
	A, C, E, I	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
		1	1	1	2	2	2	3	3	3	4	3	4	4	3	4	4	3	4	4	3	4	4	3	4
53.125	PSF	71	92	63	71	92	64	74	96	66	77	100	69	79		71	81		73			74			
	B, D, F, H, J	3	2	2	3	2	3	4	2	3	4	2	3	3	2	3	3	2	3	3	2	3	3	2	3
	G	3	2	2	3	2	3	3	2	3	3	2	3	3	2	3	3	2	3	3	2	3	3	2	3
	A, C, E, I	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
		1	1	1	2	2	2	3	3	3	4	3	4	4	3	4	4	3	4	4	3	4	4	3	4

ANCHORAGE NOTES:

- ANCHOR TYPES: 1 - 1/4" ELCO TAPCONS
2 - 1/4" ELCO SS4 CRETE-FLEX
3 - #12 SCREWS
- ANCHOR LOCATIONS ARE BASED ON THE FOLLOWING DIMENSIONS FOR ABOVE THE MEETING RAIL:
HEAD - 18 1/2" MAX. FROM CORNERS
JAMBS - 17 1/2" MAX. FROM TOP CORNERS
11 1/2" MAX. ABOVE THE MEETING RAIL
- INSTALL PER THE ADJACENT TABLE ANCHOR QUANTITIES FOR ABOVE THE MEETING RAIL USING THE DIMENSIONAL CRITERIA OF NOTE 2. USE THE SASH HEIGHT TABLE ON THE NEXT PAGE TO COMPLETE THE ANCHORAGE REQUIREMENTS FOR CUSTOM VIEW WINDOWS.
- AVAILABLE SASH HEIGHTS FOR CUSTOM VIEW WINDOWS ARE 12 5/8" MIN. TO 38" MAX.
- DESIGN PRESSURE LIMITED:
SIZE BLOCKS OF THE ADJACENT TABLE WITH A BOLD ITALICIZED VALUE ABOVE THEM, INDICATE A MAXIMUM DESIGN PRESSURE WITH THE QUANTITY OF ANCHORS SHOWN IN BOLD, DUE TO ANCHOR SPACING LIMITATIONS. OTHERWISE, THE MAXIMUM DESIGN PRESSURE FOR THE RESPECTIVE SIZE AND GLASS TYPE IS AVAILABLE.

TABLE KEY:

(DP LIMITED)
MAX. PSF **112**
HEAD **2**
JAMB ABOVE **2**
MTG. RAIL

(FULL DEP)
HEAD **2**
JAMB ABOVE **4**
MTG. RAIL

Revised By: JJ	Date: 10/07/11	Revisions: D	NO CHANGE THIS SHEET
Revised By: F.K.	Date: 2/16/07	Revisions: C	NO CHANGE THIS SHEET
Revised By: F.K.	Date: 2/6/07	Revisions: B	BOLD & ITALICIZE DP LIMITED SIZES AND MOD. NOTE 5
Drawn By: F.K.	Date: 7/4/05	Checked By: J.J.	Date: 9/21/05

1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275
P.O. BOX 1529
NOKOMIS, FL 34274



Description:	ANCHORAGE, CUSTOM VIEW ABOVE MTG. RAIL			
Title:	ALUM. SINGLE HUNG WINDOW, NON-IMPACT			
Series/Model:	SH600	Scale:	NTS	Sheet:
				12 of 14
Drawing No.	4032-20	Rev:	D	

PRODUCT REVISED as complying with the Florida Building Code
Acceptance No. 11-1013.13
Expiration Date: Jan. 26, 2016
By: *Manuel Perez*
Miami/Dade Product Control

ANTHONY LYNN MILLER
LICENSE
No. 58705
10/10/11
STATE OF FLORIDA
PROFESSIONAL ENGINEER
A. LYNN MILLER, P.E.
FL P.E.# 58705

ANCHOR QUANTITIES BELOW MEETING RAIL (JAMBS), CUSTOM FLANGED WINDOWS BASED ON SASH HEIGHT

TABLE 8.

SUBSTRATE: ANCHOR TYPE: WINDOW WIDTH		SASH HEIGHT																							
		12.776			15.776			18.776			21.776			24.776			27.776			30.776			31.106		
		2,3 WOOD	2 CONC	1 CONC	2,3 WOOD	2 CONC	1 CONC	2,3 WOOD	2 CONC	1 CONC	2,3 WOOD	2 CONC	1 CONC	2,3 WOOD	2 CONC	1 CONC	2,3 WOOD	2 CONC	1 CONC	2,3 WOOD	2 CONC	1 CONC	2,3 WOOD	2 CONC	1 CONC
19.125	-120	2	1	2	2	2	2	2	2	2	2	2	2	3	2	2	3	2	3	3	2	3	3	2	3
	-110	2	1	2	2	2	2	2	2	2	2	2	2	2	2	2	3	2	2	3	2	3	3	2	3
	-95	2	1	1	2	1	2	2	2	2	2	2	2	2	2	2	2	2	2	3	2	2	3	2	2
	-80	1	1	1	2	1	2	2	1	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	-65	1	1	1	1	1	1	2	1	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	-50	1	1	1	1	1	1	1	1	1	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
24.000	-120	2	2	2	NA	2	2	3	2	2	3	2	3	3	2	3	4	2	3	4	3	4	4	3	4
	-110	2	1	2	2	2	2	3	2	2	3	2	2	3	2	3	4	2	3	4	2	3	4	2	3
	-95	2	1	2	2	2	2	2	2	2	2	2	2	3	2	2	3	2	3	3	2	3	3	2	3
	-80	2	1	1	2	1	2	2	2	2	2	2	2	2	2	2	2	2	2	3	2	2	3	2	2
	-65	1	1	1	2	1	2	2	1	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	-50	1	1	1	1	1	1	2	1	1	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
32.000	-120	NA	2	2	NA	2	NA	3	3	3	3	3	3	4	3	4	5	3	4	5	3	4	5	3	4
	-110	2	2	2	NA	2	NA	3	2	3	3	3	3	4	3	3	4	3	4	4	3	4	4	3	4
	-95	2	2	2	NA	2	2	3	2	3	3	2	3	3	2	3	4	2	3	4	3	4	4	3	4
	-80	2	1	2	2	2	2	3	2	2	3	2	3	3	2	3	3	2	3	4	2	3	4	2	3
	-65	2	1	2	2	1	2	2	2	2	3	2	2	3	2	2	3	2	2	3	2	2	3	2	2
	-50	1	1	1	2	1	1	2	1	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
37.000	-120	NA	2	NA	NA	2	NA	NA	3	3	4	3	4	5	3	4	5	3	5	5	4	5	5	4	5
	-110	NA	2	2	NA	2	NA	3	3	3	4	3	3	4	3	4	5	3	4	5	3	5	5	3	5
	-95	2	2	2	NA	2	NA	3	2	3	3	3	3	4	3	3	4	3	4	5	3	4	5	3	4
	-80	2	1	2	NA	2	2	3	2	3	3	2	3	3	3	3	3	3	3	4	3	3	4	3	4
	-65	2	1	2	2	1	2	2	2	2	3	2	3	3	2	3	3	2	3	3	2	3	3	2	3
	-50	1	1	1	2	1	2	2	1	2	2	2	2	3	2	2	3	2	2	3	2	2	3	2	3
40.000	-120	NA	2	NA	NA	2	NA	NA	3	NA	4	3	4	5	3	4	5	3	5	6	4	5	6	4	5
	-110	NA	2	NA	NA	2	NA	NA	3	3	4	3	4	5	3	4	5	3	5	5	3	5	5	4	5
	-95	NA	2	2	NA	2	NA	3	2	3	4	3	3	4	3	3	4	3	4	5	3	4	5	3	5
	-80	2	2	2	NA	2	2	3	2	3	3	2	3	3	3	3	4	3	3	4	3	4	4	3	4
	-65	2	1	2	2	2	2	3	2	2	3	2	3	3	2	3	3	2	3	3	3	3	3	3	3
	-50	2	1	1	2	1	2	2	1	2	2	2	2	3	2	2	3	2	3	3	2	3	3	2	3
44.000	-120	NA	2	NA	NA	NA	NA	NA	3	NA	NA	3	4	5	3	5	6	4	5	6	4	6	6	4	6
	-110	NA	2	NA	NA	2	NA	NA	3	NA	4	3	4	5	3	4	6	3	5	6	4	5	6	4	5
	-95	NA	2	2	NA	2	NA	NA	3	3	4	3	4	4	3	4	5	3	4	5	3	5	5	3	5
	-80	2	2	2	NA	2	NA	3	2	3	3	3	3	4	3	3	4	3	4	5	3	4	5	3	4
	-65	2	1	2	2	2	2	3	2	3	3	2	3	3	2	3	3	3	3	4	3	3	4	3	3
	-50	2	1	2	2	1	2	2	2	2	3	2	2	3	2	3	3	2	3	3	2	3	3	2	3
48.000	-120	NA	2	NA	NA	NA	NA	NA	3	NA	NA	4	4	NA	4	5	6	4	6	7	4	6	7	5	6
	-110	NA	2	NA	NA	NA	NA	NA	3	NA	NA	3	4	5	4	5	6	4	5	6	4	6	6	4	6
	-95	NA	2	NA	NA	2	NA	NA	3	NA	4	3	4	4	3	4	5	3	5	6	3	5	6	4	5
	-80	2	2	2	NA	2	NA	NA	2	3	4	3	3	4	3	4	4	3	4	5	3	4	5	3	4
	-65	2	1	2	NA	2	2	3	2	3	3	2	3	3	3	3	4	3	3	4	3	3	4	3	3
	-50	2	1	2	2	1	2	2	2	2	3	2	2	3	2	3	3	2	3	3	3	3	3	3	3
53.125	-120	NA	2	NA	NA	NA	NA	NA	NA	NA	4	NA	NA	4	5	NA	4	6	7	5	7	7	5	7	
	-110	NA	2	NA	NA	NA	NA	NA	3	NA	NA	4	NA	NA	4	5	NA	4	6	7	4	6	7	4	6
	-95	NA	2	NA	NA	2	NA	NA	3	NA	NA	3	4	5	4	4	6	4	5	6	4	6	6	4	6
	-80	NA	2	2	NA	2	NA	NA	3	3	4	3	4	4	3	4	5	3	4	5	3	5	5	3	5
	-65	2	2	2	NA	2	2	3	2	3	4	2	3	4	3	3	4	3	4	4	3	4	4	3	4
	-50	2	1	2	2	2	2	3	2	2	3	2	3	3	2	3	3	2	3	3	3	3	4	3	3

ANCHORAGE NOTES:

- ANCHOR TYPES: 1 - 1/4" ELCO TAPCONS
2 - 1/4" ELCO SS4 CRETE-FLEX
3 - #12 SCREWS
- ANCHOR LOCATIONS ARE BASED ON THE FOLLOWING DIMENSIONS FOR BELOW THE MEETING RAIL.
JAMBS - 6" MAX. BELOW MTG. RAIL
15" MAX. FROM BOTTOM CORNERS
SILL - ANCHORS NOT REQUIRED
- INSTALL PER THE ADJACENT TABLE ANCHOR QUANTITIES FOR BELOW THE MEETING RAIL USING THE DIMENSIONAL CRITERIA OF NOTE 2. USE WITH THE TABLE ON THE PRECEDING PAGE TO COMPLETE THE ANCHORAGE REQUIREMENTS FOR CUSTOM VIEW WINDOWS.
- SASH SIZE BLOCKS OF THE ADJACENT TABLE WITH A BOLD ITALICIZED "NA" IN THEM, MEANS RESPECTIVE ANCHOR AND SUBSTRATE COMBINATION IS NOT AVAILABLE FOR THE RESPECTIVE MAX. PSF.

TABLE KEY:

JAMB BELOW
MTG. RAIL

2

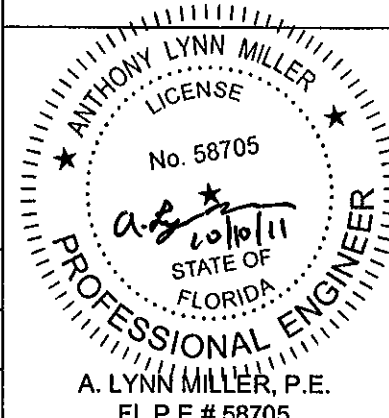
Revised By: JJ	Date: 10/07/11	Revisions: D	NO CHANGE THIS SHEET
Revised By: F.K.	Date: 2/16/07	Revisions: C	NO CHANGE THIS SHEET
Revised By: F.K.	Date: 2/6/07	Revisions: B	BOLD & ITALICIZE "NA" FOR SELECT SIZES AND MOD. NOTE 5
Drawn By: F.K.	Date: 7/4/05	Checked By: J.J.	Date: 9/21/05

1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275
P.O. BOX 1529
NOKOMIS, FL 34274

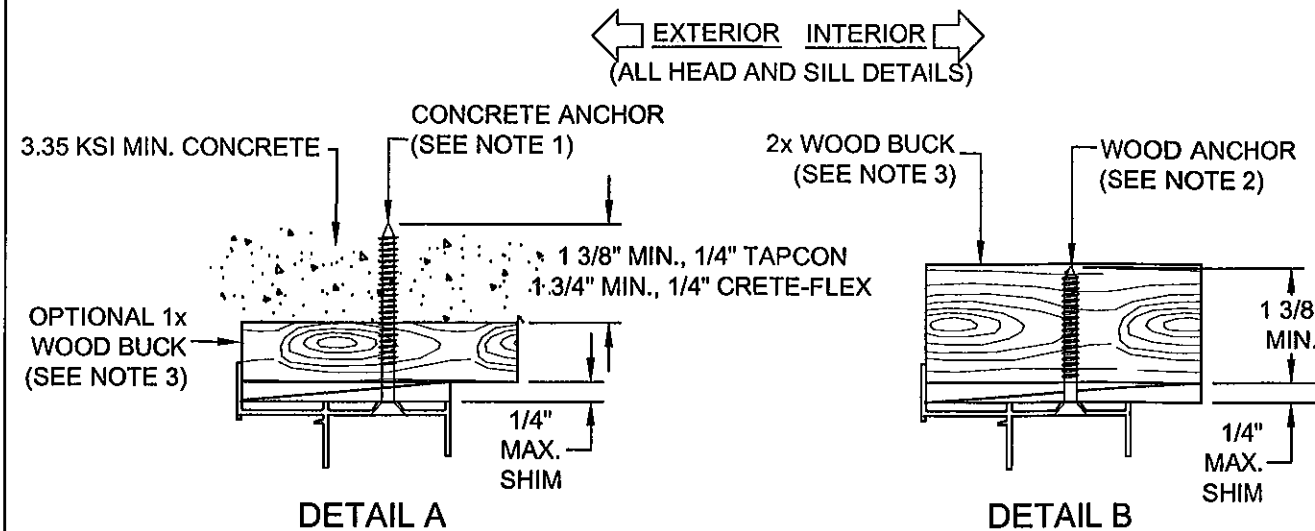


Description: ANCHORAGE, CUSTOM VIEW BELOW MTG. RAIL				
Title: ALUM. SINGLE HUNG WINDOW, NON-IMPACT				
Series/Model: SH600	Scale: NTS	Sheet: 13 of 14	Drawing No. 4032-20	Rev: D

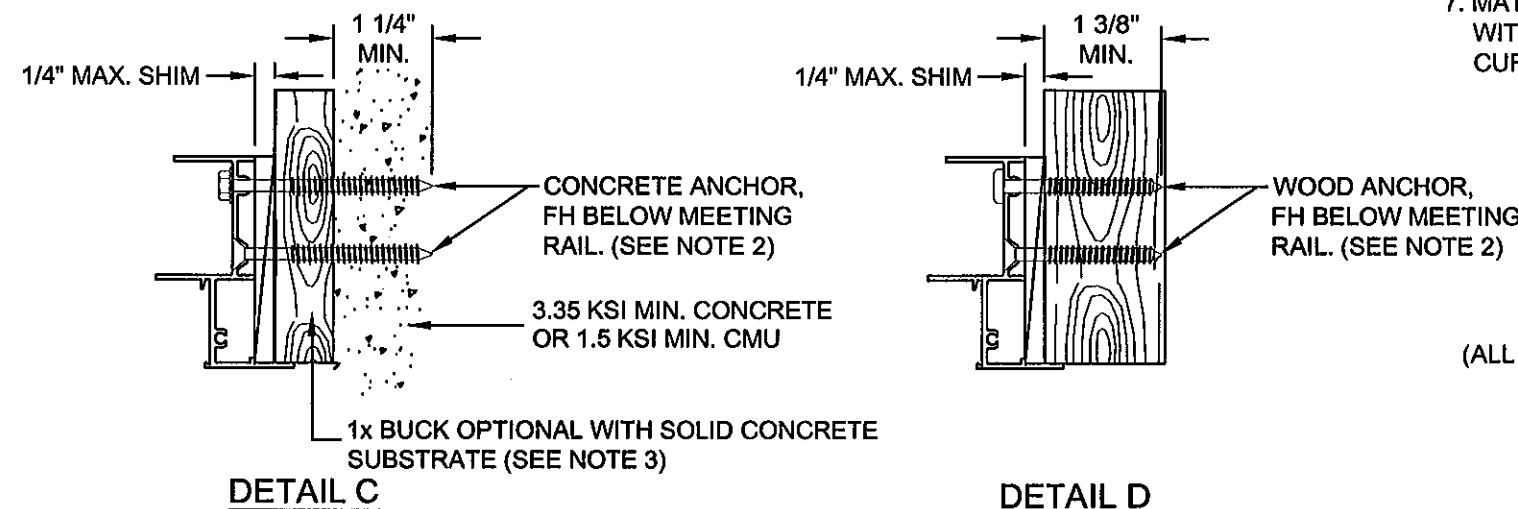
PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 11-1013.13
Expiration Date JAN 26, 2016
By *Maurice*
Miami Dade Product Control



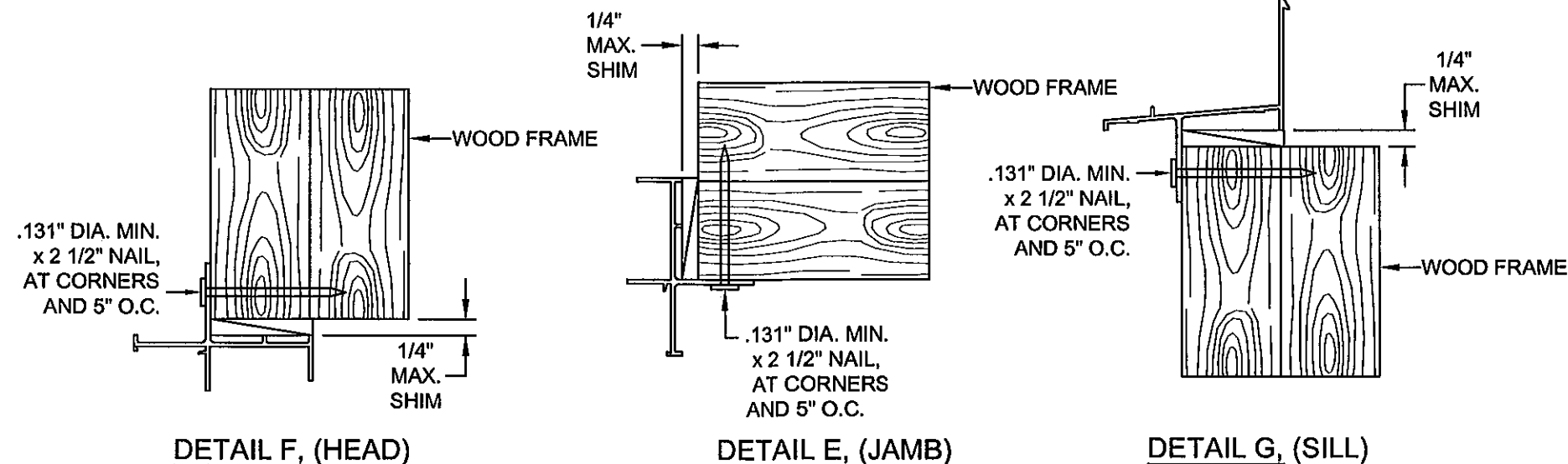
A. LYNN MILLER, P.E.
FL P.E.# 58705



TYPICAL FLANGED HEAD ANCHORAGE



TYPICAL FLANGED JAMB ANCHORAGE



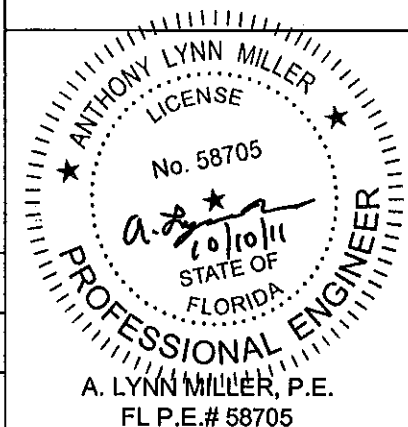
TYPICAL INTEGRAL FIN ANCHORAGE

NOTES:

1. FOR CONCRETE APPLICATIONS IN MIAMI-DADE COUNTY, USE ONLY MIAMI-DADE COUNTY APPROVED 1/4" ELCO TAPCONS OR 1/4" SS4 CRETE-FLEX. MINIMUM DISTANCE FROM ANCHOR TO CONCRETE EDGE IS 1 3/4".
2. FOR WOOD APPLICATIONS IN MIAMI-DADE COUNTY, USE #12 STEEL SCREWS (G5) OR 1/4" SS4 CRETE-FLEX.
3. WOOD BUCKS DEPICTED IN THE SECTIONS ON THIS PAGE AS 1x ARE BUCKS WHOSE TOTAL THICKNESS IS LESS THAN 1 1/2". 1x WOOD BUCKS ARE OPTIONAL IF UNIT CAN BE INSTALLED DIRECTLY TO SOLID CONCRETE. WOOD BUCKS DEPICTED AS 2x ARE 1 1/2" THICK OR GREATER. INSTALLATION TO THE SUBSTRATE OF WOOD BUCKS TO BE ENGINEERED BY OTHERS OR AS APPROVED BY AUTHORITY HAVING JURISDICTION.
4. FOR ATTACHMENT TO ALUMINUM: THE MATERIAL SHALL BE A MINIMUM STRENGTH OF 6063-T5 AND A MINIMUM OF 1/8" THICK. THE ALUMINUM STRUCTURAL MEMBER SHALL BE OF A SIZE TO PROVIDE FULL SUPPORT TO THE WINDOW FRAME SIMILAR TO THAT SHOWN IN THESE DETAILS FOR 2x WOOD BUCKS. THE ANCHOR SHALL BE A #12 SHEET METAL SCREW WITH FULL ENGAGEMENT INTO THE ALUMINUM. IF THESE CRITERIA ARE MET, THE RESPECTIVE DESIGN PRESSURES AND ANCHORAGE SPACING FOR TAPCONS MAY BE USED.
5. ANCHORS ARE NOT REQUIRED AT THE SILL OF FLANGED UNITS.
6. FLAT HEAD ANCHORS, WHERE REQUIRED, MUST HAVE #12 TRIMFIT HEADS.
7. MATERIALS, INCLUDING BUT NOT LIMITED TO STEEL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF FBC, CURRENT EDITION, SECTION 2003.8.4 (SUPPLEMENT 2005).

↑
INTERIOR
(ALL JAMB DETAILS)
↓
EXTERIOR

PRODUCT REVISED
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Acceptance No. 11-1013.13
Expiration Date Jan. 26, 2016
By *Maurice Perez*
Miami Dade Product Control



Revised By: JJ	Date: 10/07/11	Revisions: D	NO CHANGE THIS SHEET	1070 TECHNOLOGY DRIVE NOKOMIS, FL 34275 P.O. BOX 1529 NOKOMIS, FL 34274	PGI Visibly Better	Description: ANCHORAGE DETAILS			
Revised By: F.K.	Date: 2/16/07	Revisions: C	NO CHANGE THIS SHEET			Title: ALUM. SINGLE HUNG WINDOW, NON-IMPACT			
Revised By: F.K.	Date: 2/6/07	Revisions: B	SPECIFY FBC, CURRENT EDITION, NOTE 7.			Series/Model: SH600	Scale: NTS	Sheet: 14 of 14	Drawing No. 4032-20
Drawn By: F.K.	Date: 7/4/05	Checked By: J.J.	Date: 9/21/05						Rev: D