



DEPARTMENT OF PERMITTING, ENVIRONMENT, AND REGULATORY
AFFAIRS (PERA)
BOARD AND CODE ADMINISTRATION DIVISION
NOTICE OF ACCEPTANCE (NOA)

MIAMI-DADE COUNTY, FLORIDA
PRODUCT CONTROL SECTION
11805 S.W. 26th Street, Room 208
Miami, Florida 33175-2474
T (786) 315-2590, F (786) 315-2599
www.miamidade.gov/pera/

PGT Industries
1070 Technology Drive
Nokomis, FL 34275

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County PERA-Product Control Section to be used in Miami-Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami-Dade County) and/or the AHJ (in areas other than Miami-Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. PERA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series "SH-700" Aluminum Single Hung Window – L.M.I.

APPROVAL DOCUMENT: Drawing No. 4040-20, titled "Alum. Single Hung Window, Impact", sheets 1 through 11 of 11, dated 09/01/2005, with revision "D" dated 10/07/2011, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P. E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and Expiration date by the Miami-Dade County Product Control Section.

MISSILE IMPACT RATING: Large and Small Missile Impact Resistant.

LIMITATIONS: Miami-Dade County Product Control Approved Shutters Or Protection Devices shall be required for Glazing Option "M" at installations above 30 Ft. above ground (See sheet 1 of 11).

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state, model/series and following statement: "Miami-Dade County Product Control Approved" unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA revises NOA No. 11-0405.10 and consists of this page 1, evidence pages E-1, E-2 and E-3, as well as approval document mentioned above.

The submitted documentation was reviewed by **Jaime D. Gascon, P. E.**



J. Gascon
10/27/11

NOA No. 11-1013.14
Expiration Date: March 26, 2016
Approval Date: November 03, 2011
Page 1

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

A. DRAWINGS

1. Manufacturer's die drawings and sections.
2. Drawing No **4040-20**, titled "Alum. Single Hung Window, Impact", sheets 1 through 11 of 11, dated 09/01/2005, with revision "**D**" dated 10/07/2011, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P. E.

B. TESTS

1. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Large Missile Impact Test per FBC, TAS 201-94
5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
6) Forced Entry Test, per FBC 2411 3.2.1, TAS 202-94
along with marked-up drawings and installation diagram of an aluminum single hung window, with fin frame, prepared by Fenestration Testing Laboratory, Inc., Test Report No. **FTL-4957**, dated 10/03/06, signed and sealed by Edmundo Largaespada, P. E.
(Submitted under previous NOA No.07-0322.06)
2. Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
2) Large Missile Impact Test per FBC, TAS 201-94
3) Cyclic Wind Pressure Loading per FBC, TAS 203-94
along with marked-up drawings and installation diagram of an aluminum single hung window, with fin frame, prepared by Fenestration Testing Laboratory, Inc., Test Reports No.'s **FTL-4958** and **FTL-5063**, dated 10/03 and 11/21/06, both signed and sealed by Edmundo Largaespada, P. E.
(Submitted under previous NOA No.07-0322.06)
3. Test reports on: 1) Large Missile Impact Test per FBC, TAS 201-94
2) Cyclic Wind Pressure Loading per FBC, TAS 203-94
along with marked-up drawings and installation diagram of an aluminum single hung window, with fin frame, prepared by Fenestration Testing Laboratory, Inc., Test Report No. **FTL-4645**, dated 08/11/05, signed and sealed by Edmundo Largaespada, P. E.
(Submitted under previous NOA No.07-0322.06)
4. Test reports on: 1) Large Missile Impact Test per FBC, TAS 201-94
2) Cyclic Wind Pressure Loading per FBC, TAS 203-94
along with marked-up drawings and installation diagram of an aluminum single hung window, with fin frame, prepared by Fenestration Testing Laboratory, Inc., Test Reports No.'s **FTL-4649** and **FTL-4723**, dated 10/05 and 08/11/05, both signed and sealed by Edmundo Largaespada, P. E.
(Submitted under previous NOA No. 05-1018.01)



Jaime D. Gascon, P. E.
Product Control Section Supervisor
NOA No. 11-1013.14
Expiration Date: March 26, 2016
Approval Date: November 03, 2011

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

B. TESTS (CONTINUED)

- 3) Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Small Missile Impact Test per FBC, TAS 201-94
5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
6) Forced Entry Test, per FBC 2411 3.2.1, TAS 202-94

along with marked-up drawings and installation diagram of an aluminum single hung window, with fin frame, prepared by Fenestration Testing Laboratory, Inc., Test Reports No.'s **FTL-4947** and **FTL-4650**, dated 08/11/05, both signed and sealed by Edmundo Largaespada, P. E.

(Submitted under previous NOA No.05-1018.01)

- 4) Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
2) Large Missile Impact Test per FBC, TAS 201-94
3) Cyclic Wind Pressure Loading per FBC, TAS 203-94

along with marked-up drawings and installation diagram of an aluminum single hung window, with fin frame, prepared by Fenestration Testing Laboratory, Inc., Test Reports No.'s **FTL-4948** and **FTL-4646**, dated 08/10/05, both signed and sealed by Edmundo Largaespada, P. E.

(Submitted under previous NOA No.05-1018.01)

C. CALCULATIONS

1. Anchor verification calculations and structural analysis, complying with FBC-2007, dated 01/11/2011, prepared, signed and sealed by Robert L. Clark, P. E.

Complies with ASTM E1300-04

(Submitted under previous NOA No.11-0128.03)

D. QUALITY ASSURANCE

1. Miami-Dade Department of Permitting, Environment, and Regulatory Affairs (PERA).

E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. **11-0624.01** issued to E.I. DuPont DeNemours & Co., Inc. for their "**DuPont Butacite® PVB Interlayer**" dated 09/08/11, expiring on 12/11/16.
2. Notice of Acceptance No. **11-0325.05** issued to Solutia Inc. for their "**Saflex and Vanceva clear and color interlayers**" dated 05/05/2011, expiring on 05/21/2016.



Jaime D. Gascon, P. E.
Product Control Section Supervisor
NOA No. 11-1013.14

Expiration Date: March 26, 2016
Approval Date: November 03, 2011

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F. STATEMENTS

1. Statement letter of conformance and compliances with the FBC-2007 and FBC-2010, dated October 07, 2011, signed and sealed by Anthony Lynn Miller, P. E.
2. Statement letter of no financial interest and independency, dated October 07, 2011, signed and sealed by Anthony Lynn Miller, P. E.
3. Laboratory compliance letter for Test Reports No.'s **FTL-4957, FTL-4958, FTL-5063, FTL-4645, FTL-4649, FTL-4723, FTL-4947, FTL-4650, FTL-4948** and **FTL-4646**, issued by Fenestration Testing Laboratory, dated 10/03/06 through 08/10/05, all signed and sealed by Edmundo Largaespada, P. E.
(Submitted under previous NOA No. 07-0322.06 and 05-1018.01)

G. OTHERS

1. Notice of Acceptance No. **11-0405.10**, issued to PGT Industries for their Series "**SH-700 Aluminum Single Hung Window - L.M.I.**", approved on 04/21/2011 and expiring on 03/23/2016.



Jaime D. Gascon, P. E.
Product Control Section Supervisor
NOA No. 11-1013.14
Expiration Date: March 26, 2016
Approval Date: November 03, 2011

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Revised By: J.J.	Date: 10/07/11	Revisions: D	2010 FBC UPDATE
Revised By: J.R.	Date: 04/01/11	Revisions: C	CHANGED CAP GLASS TYPE TO TEMPERED FROM HS
Revised By: F.K.	Date: 11/13/06	Revisions: B	CHANGE NOTES 3 & 7. ADD NOTE 9. ADD GLASS TYPE M TO NOTE 1, GLAZING OPTIONS
Drawn By: F.K.	Date: 9/1/05	Checked By: J.J.	Date: 2/23/07

P.O. BOX 1529
NOKOMIS, FL 34274



GENERAL NOTES

ALUM. SINGLE HUNG WINDOW, IMPACT

SH700

N

3 | 1

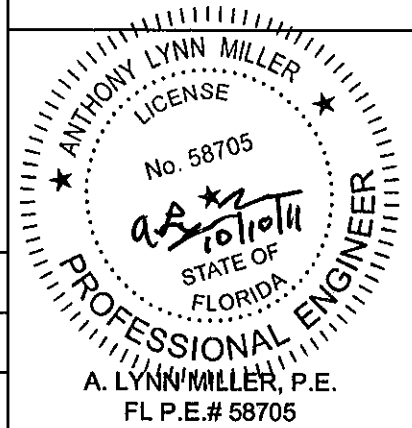
4040-20

D

SHEET

GENERAL NOTES.....	1
GLAZING DETAILS.....	2
DESIGN PRESSURES.....	3
ELEVATIONS.....	4
VERT. SECTIONS.....	5
HORIZ. SECTIONS.....	5
PARTS LIST.....	6
EXTRUSIONS.....	7
CORNER DETAIL.....	7
ANCHORAGE.....	8-11

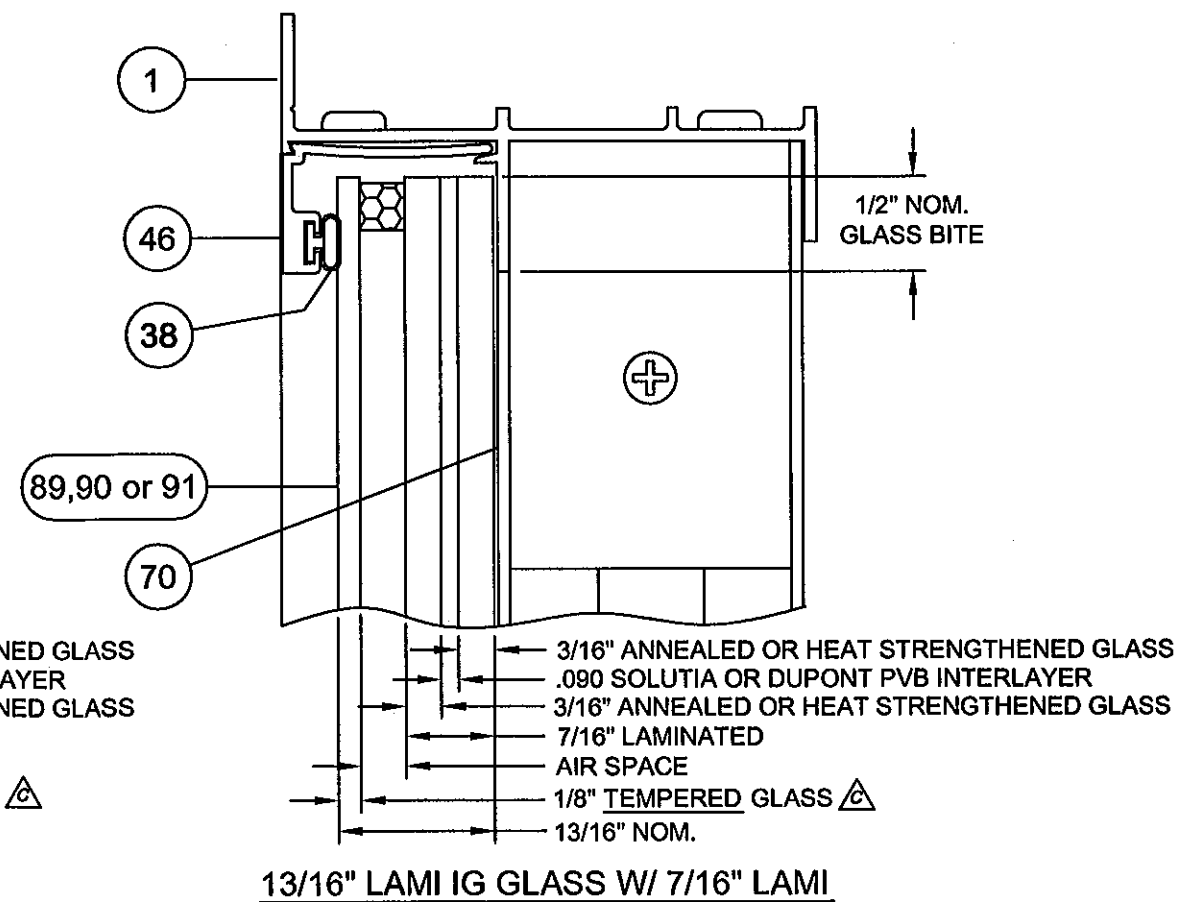
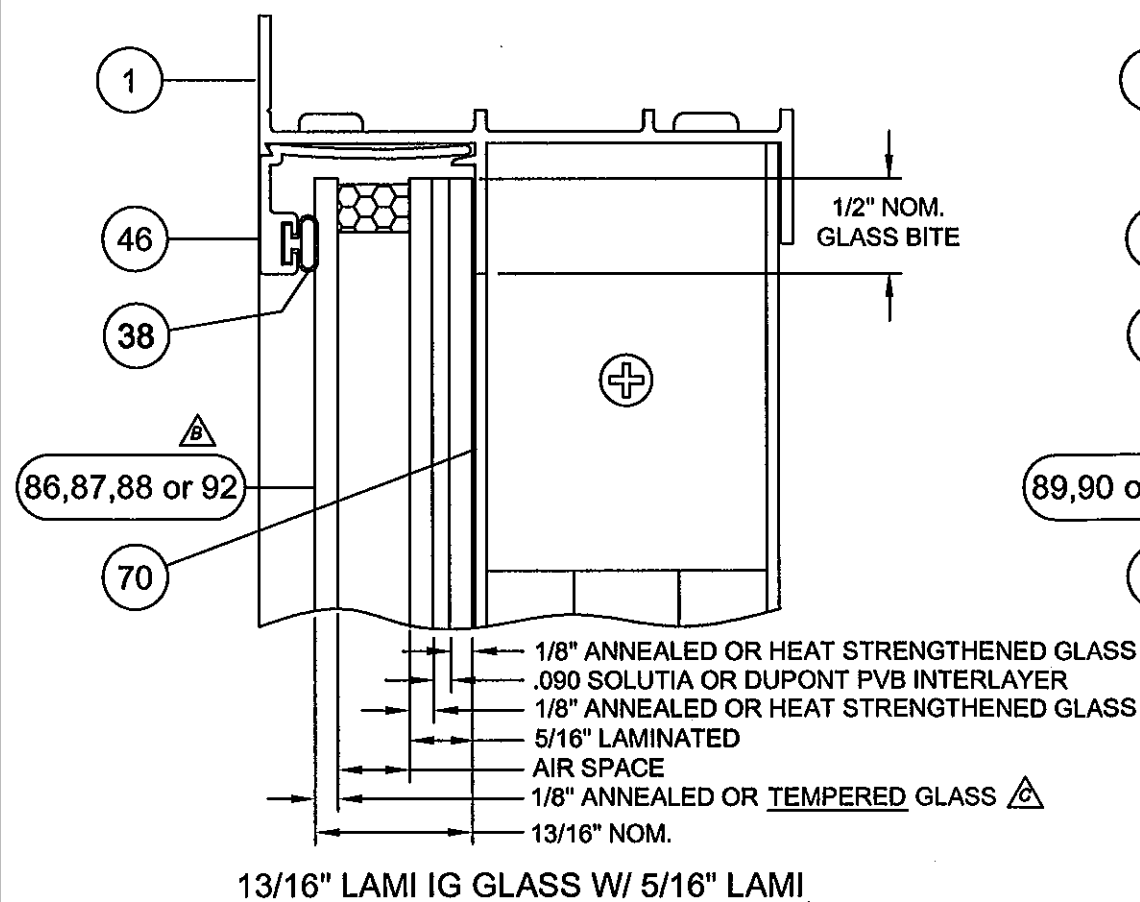
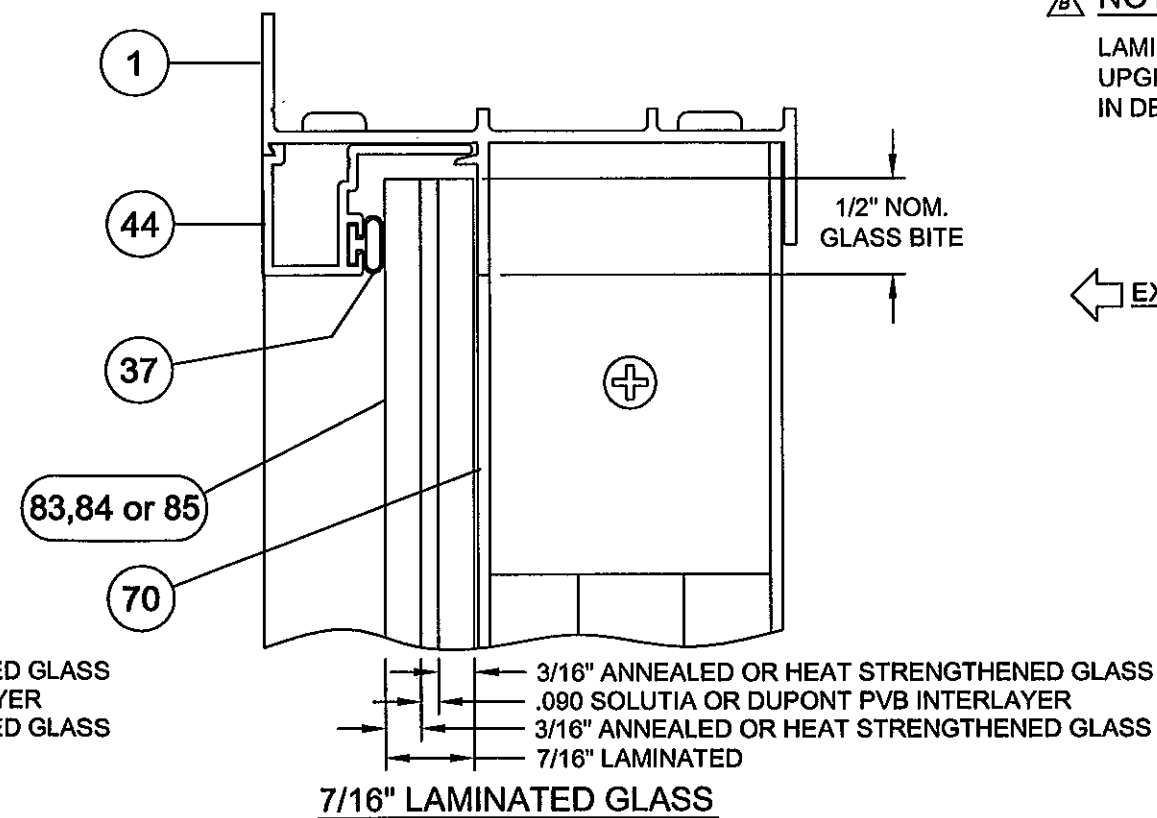
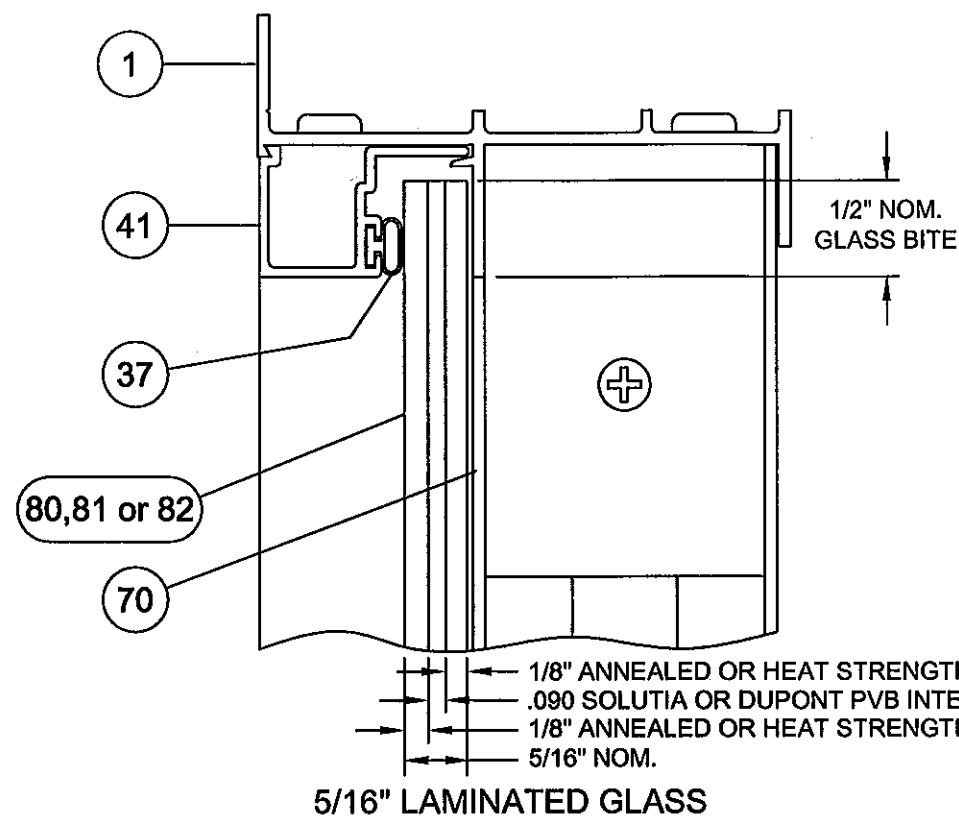
PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 11-1013-1A
Expiration Date 03/26/2016
By [Signature]
Miami Dade Product Control



NOTE:

LAMI IG OUTBOARD LITES MAY BE
UPGRADED TO 3/16" WITH NO CHANGE
IN DESIGN PRESSURE.

← EXTERIOR INTERIOR →
(ALL SECTIONS)



PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 11-1013, 14
Expiration Date 03/26/2016
By *[Signature]*
Miami Trade Product Control

ANTHONY LYNN MILLER
LICENSE
No. 58705
A. LYNN MILLER, P.E.
FL P.E. # 58705

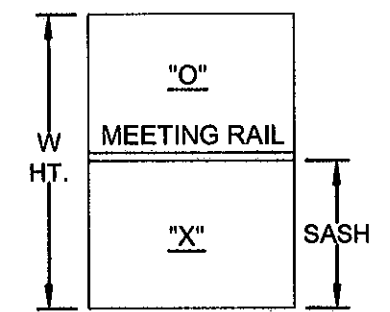
Revised By: J.J.	Date: 10/07/11	Revisions: D	NO CHANGES THIS SHEET
Revised By: J.R.	Date: 04/01/11	Revisions: C	CHANGED CAP GLASS TYPE TO TEMPERED FROM HS
Revised By: F.K.	Date: 11/13/08	Revisions: B	ADD ITEM 92 TO 5/16 LAMI I.G. GLASS (A,A,A) & LAMI IG NOTE
Drawn By: F.K.	Date: 9/1/05	Checked By: J.J.	Date: 2/23/07

1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275
P.O. BOX 1529
NOKOMIS, FL 34274

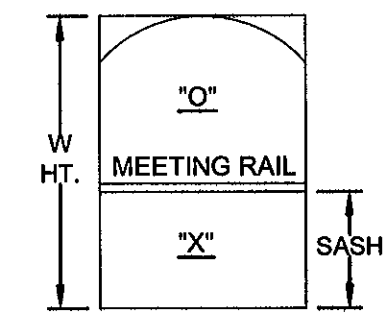
PGT
Visibly Better

Description: GLAZING DETAILS	Series/Model: SH700	Scale: Full	Sheet: 2 of 11	Drawing No. 4040-20	Rev: D
Title: ALUM. SINGLE HUNG WINDOW, IMPACT					

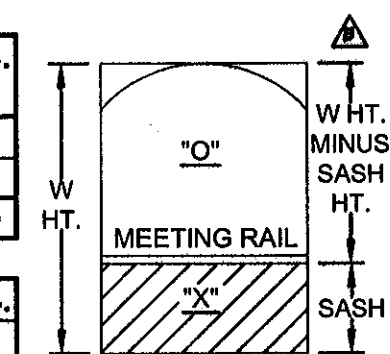
1/1 FLANGE OR INTEGRAL FIN WINDOWS W/ HIGH SILL OPTION 														TABLE 1.	
BASED ON FLANGED WINDOW TIP-TO-TIP FRAME DIMENSIONS															
WIDTH	GLASS TYPE	WINDOW HEIGHT													
		63"		66"		68"		70"		72"		74"		76"	
48"	A,B,M 	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
50"	A,B,M 	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+79.0	-79.0
52"	A,B,M 	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+78.8	-78.8	+77.3	-77.3	+75.9	-75.9
53 1/8"	A,B,M 	+80.0	-80.0	+80.0	-80.0	+79.6	-79.6	+78.2	-78.2	+76.9	-76.9	+75.4	-75.4	+74.0	-74.0
UP TO 53 1/8"	C,D,E,F,G,H,I,J,K,L	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0



STANDARD VIEW & RADIUS TOP FLANGE OR INTEGRAL FIN WINDOWS W/ HIGH SILL OPTION 													TABLE 2.		
BASED ON FLANGED WINDOW TIP-TO-TIP FRAME DIMENSIONS															
WIDTH	GLASS TYPE	WINDOW HEIGHT													
		38 3/8"		44"		50 5/8"		63"		72"		74"		76"	
48"	A,B,M 	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+70.0	-70.0	+70.0	-70.0	+70.0	-70.0
50"	A,B,M 	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+79.9	-79.9	+70.0	-70.0	+70.0	-70.0	+70.0	-70.0
52"	A,B,M 	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+76.9	-76.9	+70.0	-70.0	+68.8	-68.8	+67.6	-67.6
53 1/8"	A,B,M 	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+75.0	-75.0	+68.0	-68.0	+66.7	-66.7	+65.5	-65.5
UP TO 53 1/8"	C,D,E,F,G,H,I,J,K,L	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+70.0	-70.0	+70.0	-70.0	+70.0	-70.0



CUSTOM VIEW & RADIUS TOP FLANGE OR INTEGRAL FIN WINDOWS W/ HIGH SILL OPTION 														TABLE 3.			
BASED ON FLANGED WINDOW TIP-TO-TIP FRAME DIMENSIONS																	
		WINDOW HEIGHT MINUS SASH HEIGHT (MAX. WINDOW HT. W/ SASH = 76" FLANGED AND 75" INTEGRAL FIN)															
WIDTH	GLASS TYPE	17 1/8"		22 11/16"		28 3/16"		33 3/4"		39 5/16"		44 13/16"		50 3/8"		55 15/16"	
53 1/8"	D,E,F,J,K,L	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+70.0	-70.0	+70.0	-70.0	+70.0	-70.0	+70.0	-70.0



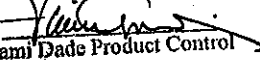
GLASS TYPES:										TEST REPORTS						TABLE 4.	
A. 5/16" LAMI - (1/8"A,.090,1/8"A)										FTL-4647, 4648, 4723, 4957							
B. 5/16" LAMI - (1/8"A,.090,1/8"HS)										FTL-4647, 4648							
C. 5/16" LAMI - (1/8"HS,.090,1/8"HS)										FTL-4647, 4648							
D. 7/16" LAMI - (3/16"A,.090, 3/16"A)										FTL-4645, 4885							
E. 7/16" LAMI - (3/16"A,.090, 3/16"HS)										FTL-4645							
F. 7/16" LAMI - (3/16"HS,.090, 3/16"HS)										FTL-4645							
G. 13/16" LAMI IG - 1/8" T, AIR SPACE, 5/16" LAMI - (1/8"A,.090,1/8"A)										FTL-4646, 4723							
H. 13/16" LAMI IG - 1/8" T, AIR SPACE, 5/16" LAMI - (1/8"A,.090,1/8"HS)										FTL-4646							
I. 13/16" LAMI IG - 1/8" T, AIR SPACE, 5/16" LAMI - (1/8"HS,.090,1/8"HS)										FTL-4646							
J. 13/16" LAMI IG - 1/8" T, AIR SPACE, 7/16" LAMI - (3/16"A,.090, 3/16"A)										FTL-4649, 4650							
K. 13/16" LAMI IG - 1/8" T, AIR SPACE, 7/16" LAMI - (3/16"A,.090, 3/16"HS)										FTL-4649, 4650, 4958							
L. 13/16" LAMI IG - 1/8" T, AIR SPACE, 7/16" LAMI - (3/16"HS,.090, 3/16"HS)										FTL-4649, 4650							
M. 13/16" LAMI IG - 1/8"A, AIR SPACE, 5/16" LAMI - (1/8"A,.090, 1/8"A) 										FTL-5063							

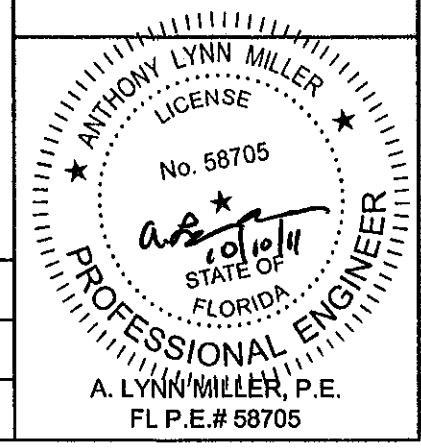
NOTES: 1. WINDOWS WITH THE LOW SILL OPTION ARE LIMITED TO A POSITIVE DESIGN PRESSURE OF +64.0 PSF OR LOWER AS SHOWN IN THE TABLES. NEGATIVE DESIGN PRESSURES ARE UNEFFECTED.

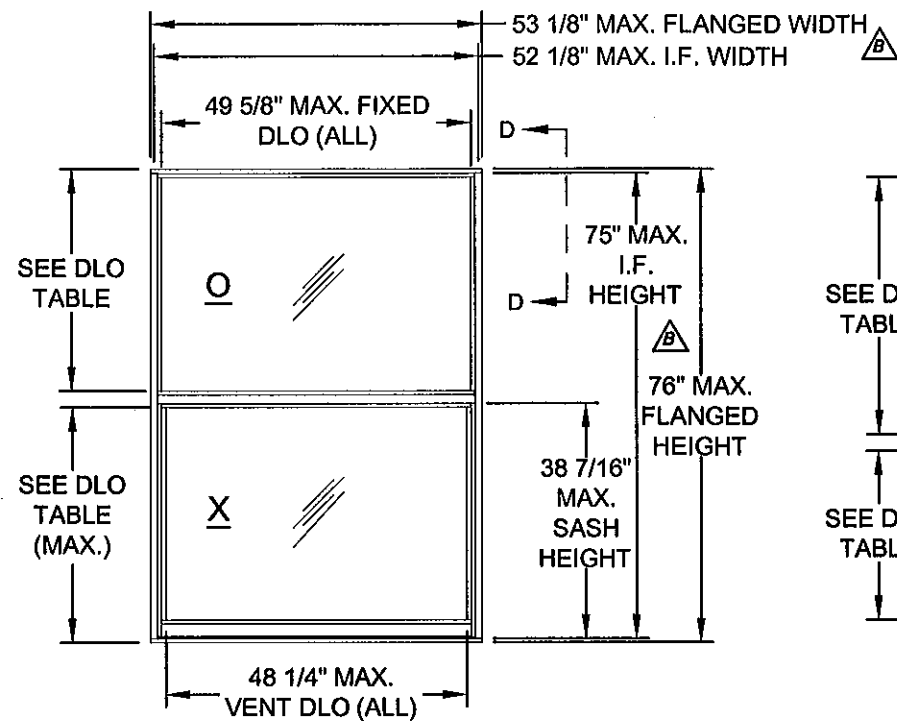
2. FOR INTEGRAL FIN WINDOW DESIGN PRESSURES USE THE ABOVE TABLES BY DEDUCTING 1" FROM THE FLANGED TIP-TO-TIP FRAME DIMENSIONS. 

3. AVAILABLE SASH HEIGHTS FOR CUSTOM WINDOWS ARE 12 5/8" MINIMUM TO 38" MAXIMUM. 

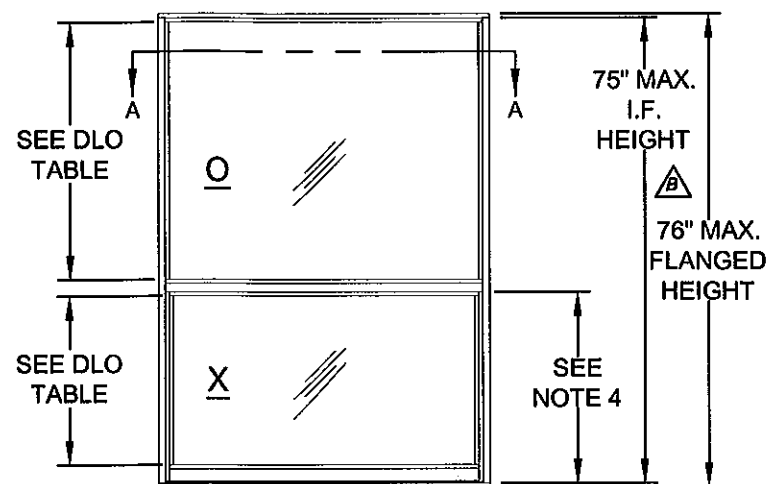
Revised By: J.J.	Date: 10/07/11	Revisions: D	NO CHANGES THIS SHEET	1070 TECHNOLOGY DRIVE NOKOMIS, FL 34275 P.O. BOX 1529 NOKOMIS, FL 34274	 <i>Visibly Better</i>	Description: DESIGN PRESSURES				
Revised By: J.R.	Date: 04/01/11	Revisions: C	CHANGED CAP GLASS TYPE TO TEMPERED FROM HS			Title: ALUM. SINGLE HUNG WINDOW, IMPACT				
Revised By: F.K.	Date: 11/13/08	Revisions: B	UPDATE TO ASTM E 1300-02. REMOVE STD VIEW SASH HT REF. TABLE 2. REVISED CUSTOM FORMAT DPS. ADD INT. FIN. UPDATE TEST NOS			Series/Model: SH700	Scale: NTS	Sheet: 3 of 11	Drawing No. 4040-20	Rev: D
Drawn By: F.K.	Date: 9/1/05	Checked By: J.J.	Date: 2/23/07							

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Miami Dade Product Control

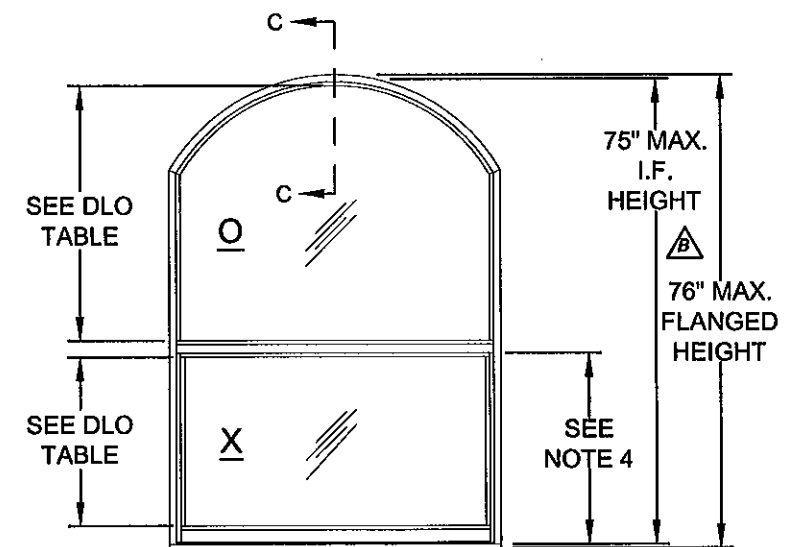




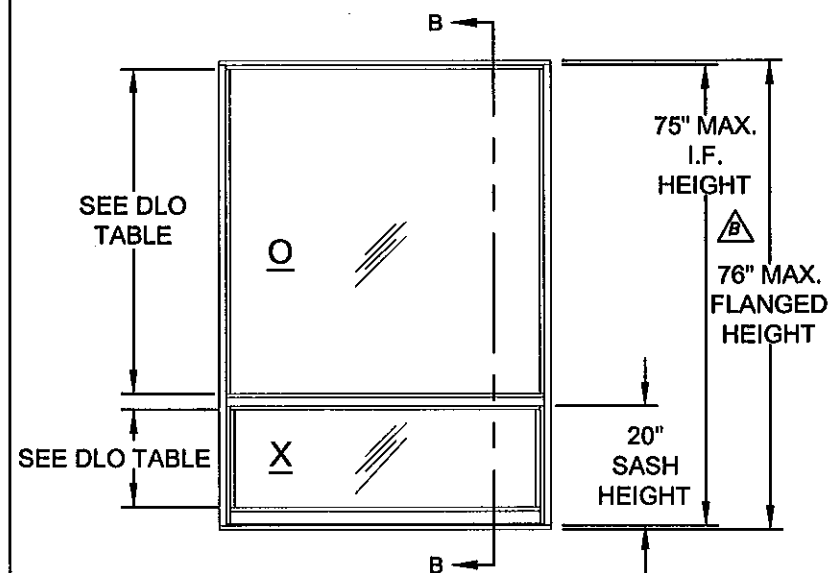
DETAIL A
1/1



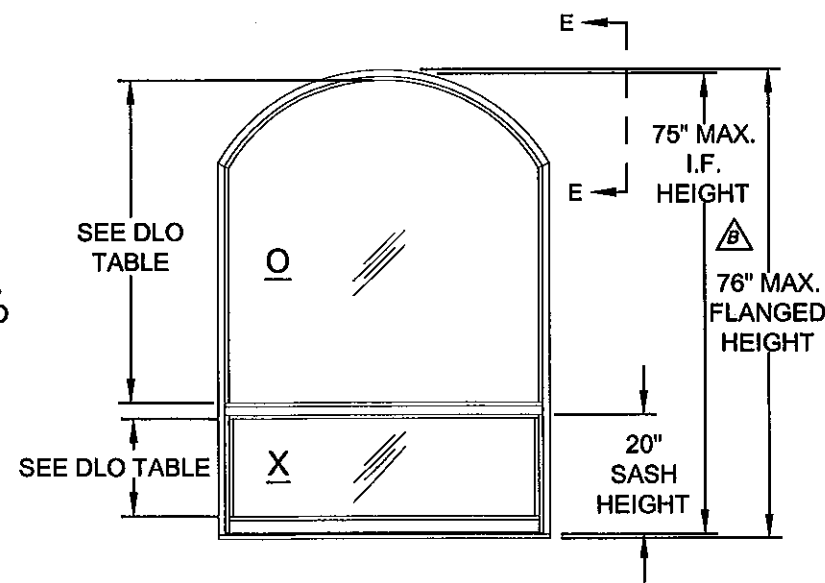
DETAIL B
VIEW (STANDARD SASH)



DETAIL C
RADIUS TOP (STANDARD SASH)



DETAIL D
VIEW (CUSTOM SASH)



DETAIL E
RADIUS TOP (CUSTOM SASH)

VERTICAL DAYLIGHT OPENING		
FIXED LITE		
DETAIL	LOW SILL	HIGH SILL
A	34 1/2"	34 3/16"
B	41 5/8"	41 1/4"
C	41 1/4"	40 7/8"
D	52 5/8"	52 11/16"
E	52 1/4"	52 5/16"
SASH		
DETAIL	LOW SILL	HIGH SILL
A	34 1/2"	34 3/16"
B	27 7/16"	27 1/8"
C	27 7/16"	27 1/8"
D	16 3/8"	15 3/4"
E	16 3/8"	15 3/4"

TABLE 5.

NOTES:

1. SEE SHEET 5 FOR VERTICAL AND HORIZONTAL SECTION DETAILS.
2. SEE SHEET 7 FOR CORNER DETAIL VIEWS.
3. SEE SHEETS 8 THROUGH 11 FOR ANCHORAGE INFORMATION. $\triangle$
4. SASH HEIGHTS FOR STANDARD SASH WINDOWS (DETAILS B & C) ARE BASED ON A THREE OVER TWO FORMAT. $\triangle$

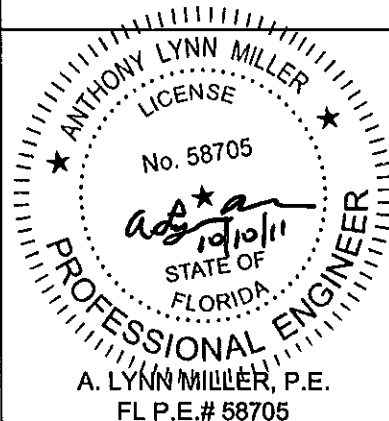
Revised By: J.J.	Date: 10/07/11	Revisions: D	NO CHANGES THIS SHEET
Revised By: J.R.	Date: 04/01/11	Revisions: C	NO CHANGES THIS SHEET
Revised By: F.K.	Date: 11/13/06	Revisions: B	ADD INTEGRAL FIN (I.F.) VERSION, CHG. NOTE 3. ADD NOTE 4.
Drawn By: F.K.	Date: 9/1/05	Checked By: J.J.	Date: 2/23/07

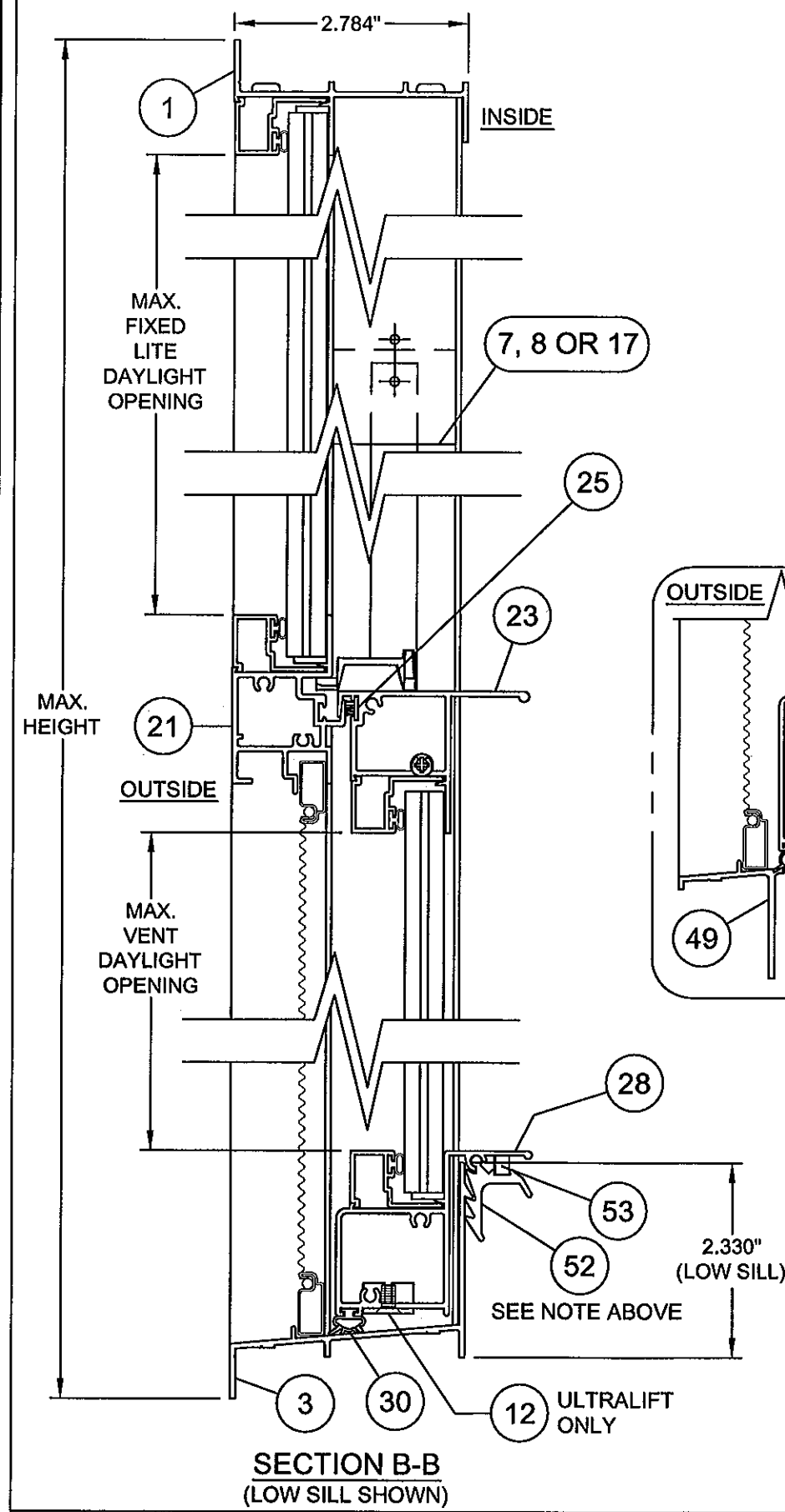
1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275
P.O. BOX 1529
NOKOMIS, FL 34274

PGT
Visibly Better

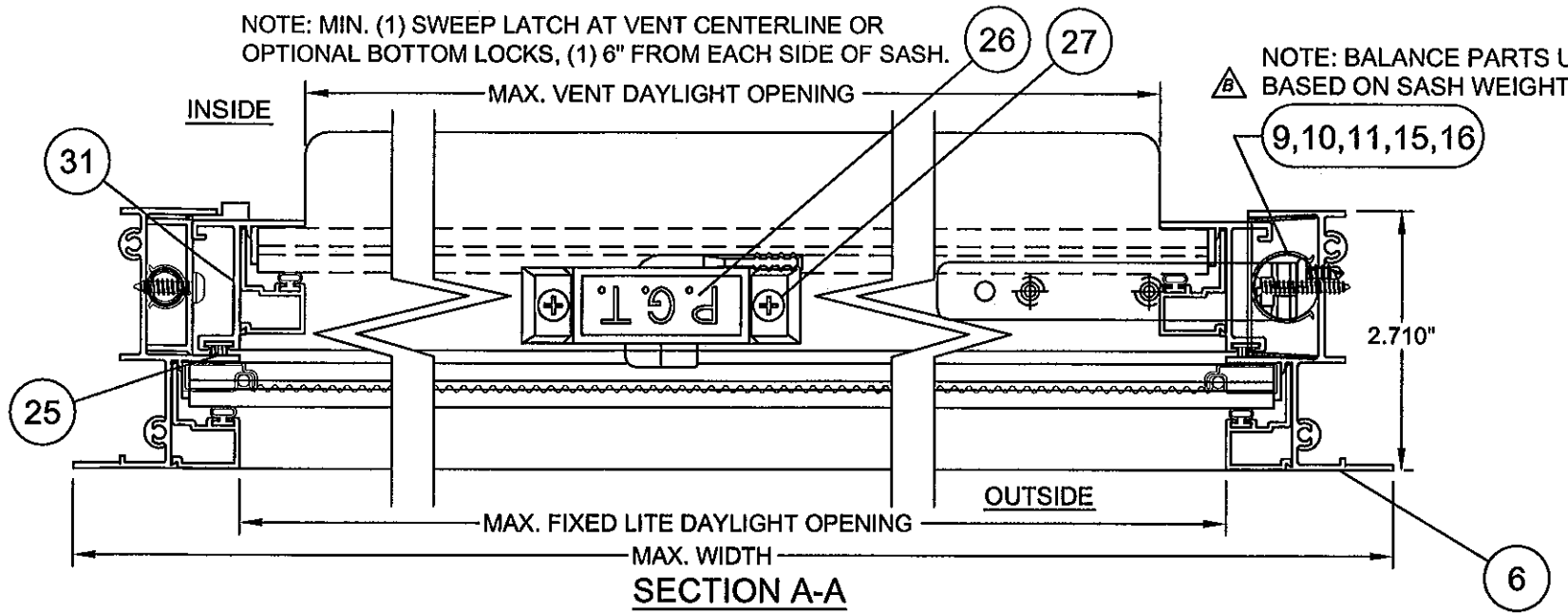
Description: ELEVATIONS		Title: ALUM. SINGLE HUNG WINDOW, IMPACT	
Series/Model: SH700	Scale: NTS	Sheet: 4 of 11	Drawing No. 4040-20
Rev: D			

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 11-1013.14
Expiration Date 03/26/2016
By: *[Signature]*
Miami Made Product Control

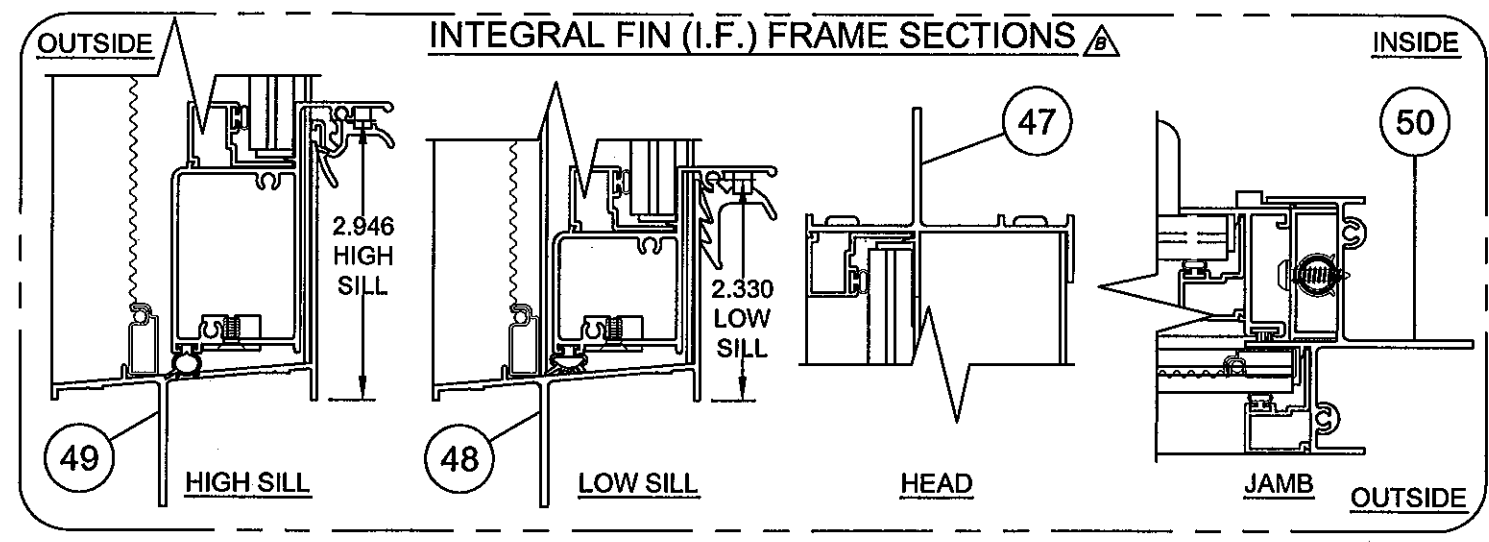




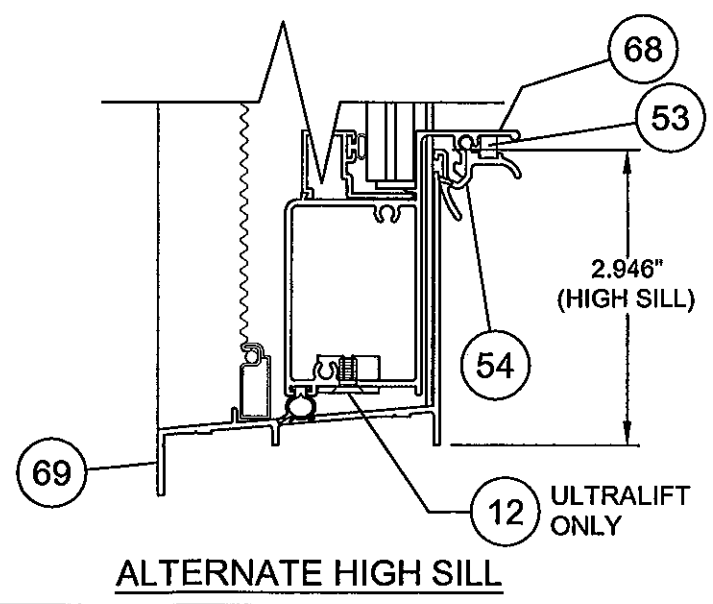
SECTION B-B
(LOW SILL SHOWN)



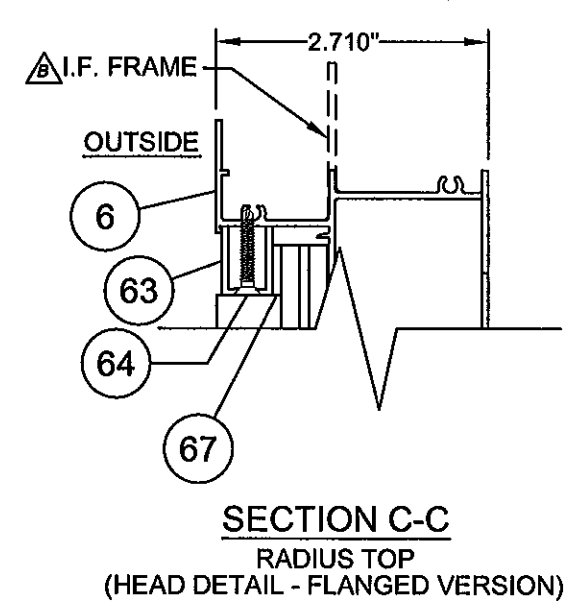
SECTION A-A



INTEGRAL FIN (I.F.) FRAME SECTIONS



ALTERNATE HIGH SILL



SECTION C-C
RADIUS TOP
(HEAD DETAIL - FLANGED VERSION)

Revised By: J.J.	Date: 10/07/11	Revisions: D	NO CHANGES THIS SHEET
Revised By: J.R.	Date: 04/01/11	Revisions: C	NO CHANGES THIS SHEET
Revised By: F.K.	Date: 11/13/06	Revisions: B	ADD I.F. SECTIONS & CONSOLIDATE BAL. COMPONENTS
Drawn By: F.K.	Date: 9/1/05	Checked By: J.J.	Date: 2/23/07

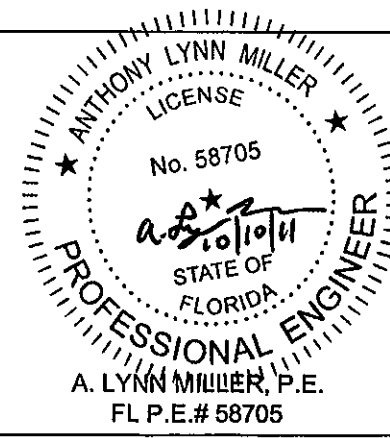
1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275

P.O. BOX 1529
NOKOMIS, FL 34274



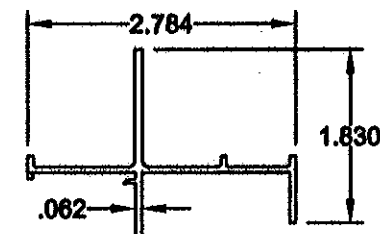
Description: SECTIONS			
Title: ALUM. SINGLE HUNG WINDOW, IMPACT			
Series/Model: SH700	Scale: Half	Sheet: 5 of 11	Drawing No. 4040-20
			Rev: D

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 11-1013.14
Expiration Date 03/26/2016
By *[Signature]*
Miami Dade Product Control

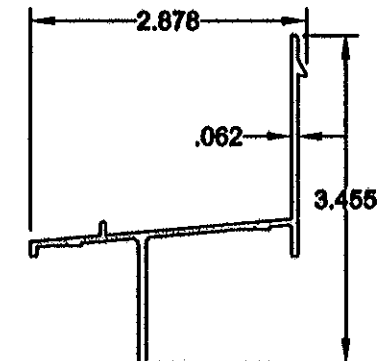


ITEM	DWG.#	DESCRIPTION	PGT#
1	4002A	FLANGE FRAME HEAD	612225
2	1155	#8 X 1.000 QUAD PN. SMS	781PQA
3	4003C	FLANGE FRAME SILL (LOW SILL)	612226
5	1626	ADHESIVE OPEN CELL FOAM PAD	7PAD1626
6	4004	FLANGE FRAME JAMB	612227
7	4025	SASH STOP	612244
8	4025	SASH STOP (EGRESS) 1.125 LONG	612244
9	4029	SPIRAL BALANCE, 3/8", 5/8", OR 11/16"	
10	1080	BALANCE COVER, 3/8" OR 5/8"	6BALCVR916
11		#8 X .750 PH. PN. SMS	7834AA
12		BALANCE BOTTOM BRACKET	7BALTBKT
13	1085/1086	SASH TOP GUIDE	42504
15		#8 X 1 PHILLIPS FLAT HEAD S. STL	78X1FPAX
16	1080-1	BALANCE COVER, 11/16"	6BALCVR670
17	4053	SASH STOP COVER	64053
18	4029-1	SASH BRACKET	7ULBRKT
19		#8-32 X 1/2" LG. PH. FH. TYPE F S. STL	7832X12FPFX
21	4054C	FIXED MEETING RAIL	64054C
23	4006C	SASH TOP RAIL	64006
25	1235	WSTP., 170 X .270 BACK, FIN SEAL	67S16G
26	1096	SWEEP LATCH	71096
27	1016	#8 X .625 PH. FL. SMS	7858
28	4007	SASH BOTTOM RAIL (LOW SILL)	612230
30	1226	WSTP., BULB VINYL	6TP249
31	4008	SASH SIDE RAIL	612231
34	1268	SASH FACE GUIDE	42501
35	1622	LAMI SETTING BLOCK 3/32" X 25/64" X 1"	71622K
36	1052	LAMI IG SETTING BLOCK 1" X 3/4" X 1/16"	71052K
37	1224	VINYL GLAZ. BEAD BULB (THICK)	6TP247W,K
38	1225	VINYL GLAZ. BEAD BULB (THIN)	6TP248K
41	4039B	GLAZING BEAD, 5/16 LAM. GLASS.	64039B
42	4044B	GLAZING BEAD, 5/16 LAMI W/GRILL KIT	644703
44	4222A	GLAZING BEAD, 7/16" LAMI	64222
45	985C	GLAZING BEAD, 7/16" LAMI W/GRILL KIT	6985
46	4067	GLAZING BEAD, 13/16" LAMI I.G.	64067
47	4071A	FRAME, I.F. HEAD	64071
48	4072A	FRAME, I.F. LOW SILL	64072
49	4073A	FRAME, I.F. HIGH SILL	64073
50	4074B	FRAME, I.F. JAMB	64074
52	4009	SILL LATCH (EGRESS) (LOW SILL)	764009
53	1088	SPRING, SILL LATCH (EGRESS)	7SPRNG
54	2740	SILL LATCH (EGRESS) (HIGH SILL)	62740
55	1014	SCREEN FRAME (HOR. & VER.)	61014
56	1630	SCREEN CORNER KEY WRINGS	71630
57	1631	SCREEN CORNER KEY W/OUT RINGS	71631
58	1073	SCREEN SPRING	7CASP
59	1624	SCREEN SPLINE - .135 DIA. FOAM	61624K

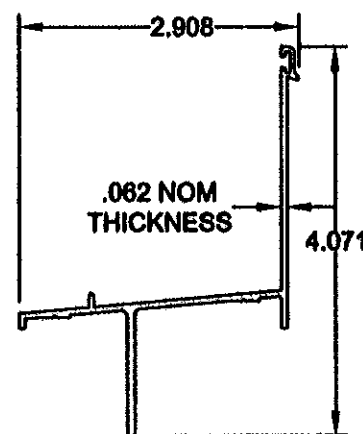
ITEM	DWG.#	DESCRIPTION	PGT#
60	1635	SCREEN SPLINE - .135 DIA. HARD	61635K
61		SCREEN CLOTH	61816
63	505	GLAZING CHANNEL (.688 X .500)	6533402
64	1161	#6 X 1.000 PH. BUGLE TEK	706X1
67		GLAZING TAPE, 1/16 X 1/2 - 7/16 LAMI	62BV1510
68	4051A	SASH BOTTOM RAIL (HIGH SILL)	64051
69	4050A	FLANGE FRAME SILL (HIGH SILL)	64050
70		SILICONE, DOW 899, 995 OR EQUIV.	
80		A. GLASS, 5/16" LAMI, (1/8"A,.090 PVB,1/8"A)	
81		B. GLASS, 5/16" LAMI, (1/8"A,.090 PVB,1/8"HS)	
82		C. GLASS, 5/16" LAMI, (1/8"HS,.090 PVB,1/8"HS)	
83		D. GLASS, 7/16" LAMI, (1/8"A,.090 PVB,1/8"A)	
84		E. GLASS, 7/16" LAMI, (1/8"A,.090 PVB,1/8"HS)	
85		F. GLASS, 7/16" LAMI, (1/8"HS,.090 PVB,1/8"HS)	
86		G. GLASS, 13/16" LAMI IG; 1/8" T, AIR SPACE, 5/16" LAMI, (1/8"A,.090 PVB,1/8"A)	
87		H. GLASS, 13/16" LAMI IG; 1/8" T, AIR SPACE, 5/16" LAMI, (1/8"A,.090 PVB,1/8"HS)	
88		I. GLASS, 13/16" LAMI IG; 1/8" T, AIR SPACE, 5/16" LAMI, (1/8"HS,.090 PVB,1/8"HS)	
89		J. GLASS, 13/16" LAMI IG; 1/8" T, AIR SPACE, 7/16" LAMI, (3/16"A,.090 PVB,3/16"A)	
90		K. GLASS, 13/16" LAMI IG; 1/8" T, AIR SPACE, 7/16" LAMI, (3/16"A,.090 PVB,3/16"HS)	
91		L. GLASS, 13/16" LAMI IG; 1/8" T, AIR SPACE, 7/16" LAMI, (3/16"HS,.090 PVB,3/16"HS)	
92		M. GLASS, 13/16" LAMI IG; 1/8" A, AIR SPACE, 5/16" LAMI, (1/8"A,.090 PVB,1/8"A)	



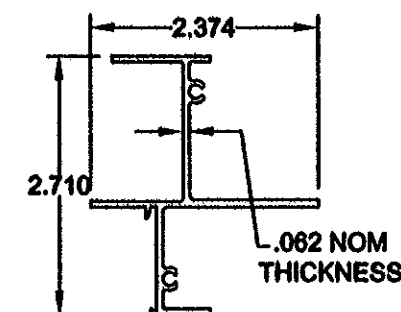
47 FRAME, I.F. HEAD
#4071A, 6063-T6



48 FRAME, I.F. LOW SILL
#4072A, 6063-T6



49 FRAME, I.F. HIGH SILL
#4073A, 6063-T6



50 FRAME, I.F. JAMB
#4074B, 6063-T6
(USED AS RADIUS TOP HEAD)

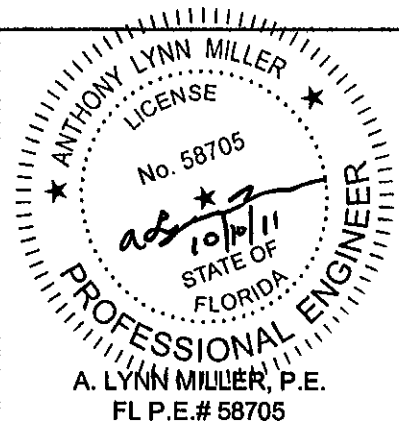
Revised By: J.J.	Date: 10/07/11	Revisions: D	NO CHANGES THIS SHEET
Revised By: J.R.	Date: 04/01/11	Revisions: C	CHANGED CAP GLASS TYPE TO TEMPERED FROM HS
Revised By: F.K.	Date: 11/13/08	Revisions: B	ADD I.F. FRAME ITEMS 47, 48, 49 AND 50. UPGRADE ITEM 21. ADD ITEM 92. CHG. DESCRIPTION ITEMS 7, 9 & 13
Drawn By: F.K.	Date: 9/1/05	Checked By: J.J.	Date: 2/23/07

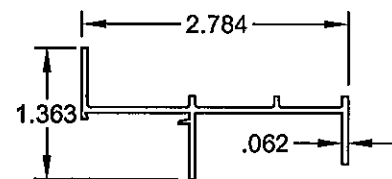
1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275
P.O. BOX 1529
NOKOMIS, FL 34274

PGT
Visibly Better

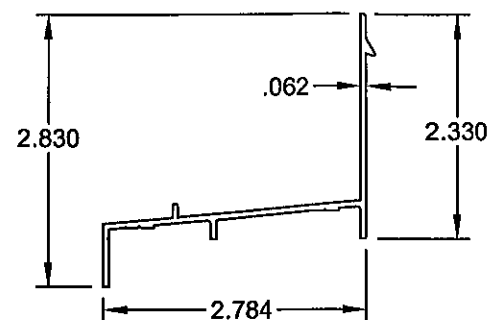
Description: PARTS LIST			
Title: ALUM. SINGLE HUNG WINDOW, IMPACT			
Series/Model: SH700	Scale: NTS	Sheet: 6 of 11	Drawing No. 4040-20
Rev: D			

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 11-1013-14
Expiration Date 03/26/2012
By: *[Signature]*
Miami Made Product Control

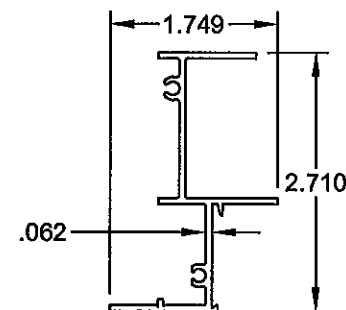




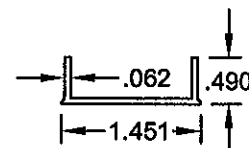
1 **FLANGE FRAME HEAD**
#4002A, 6063-T6



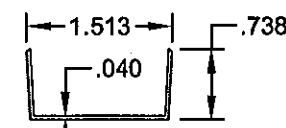
3 **FLANGE FRAME SILL (LOW)**
#4003C, 6063-T6



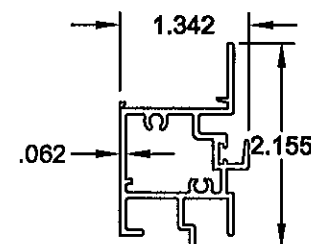
6 **FLANGE FRAME JAMB**
#4004, 6063-T5
(USED AS RADIUS TOP HEAD)



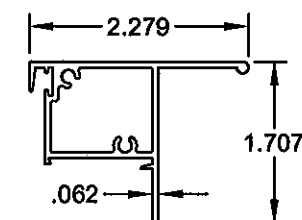
7 **SASH STOP**
#4025, 6063-T5



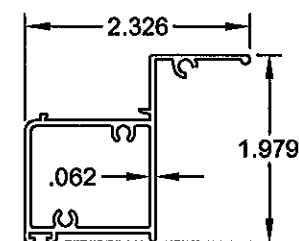
17 **SASH STOP COVER**
#4053, 6063-T5



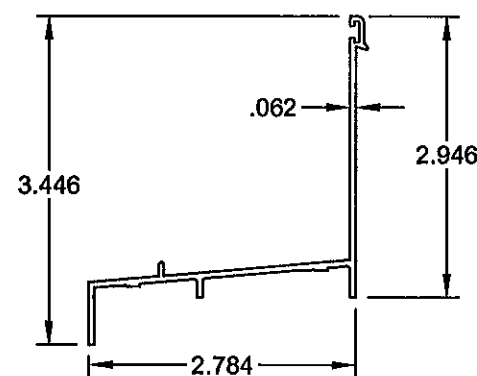
21 **FIXED MEETING RAIL**
#4054A, 6063HD-T6



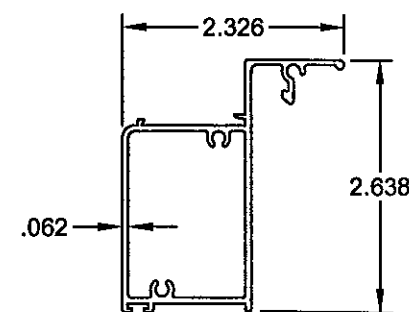
23 **SASH TOP RAIL**
#4006C, 6063HS-T6



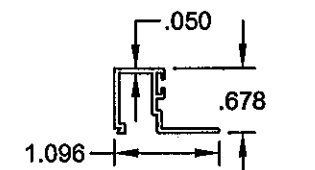
28 **SASH BOTTOM RAIL (LOW)**
#4007, 6063-T5



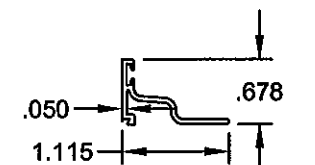
69 **FLANGE FRAME SILL (HIGH)**
#4050A, 6063-T6



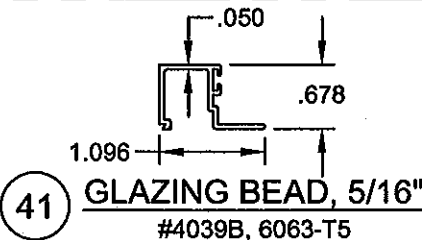
68 **SASH BOTTOM RAIL (HIGH)**
#4051A, 6063-T5



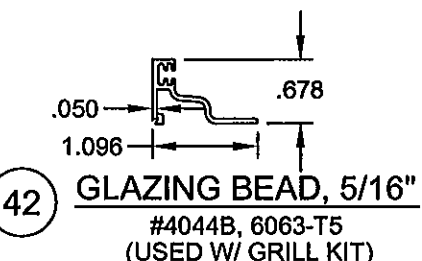
44 **GLAZING BEAD 7/16"**
#4222, 6063-T5



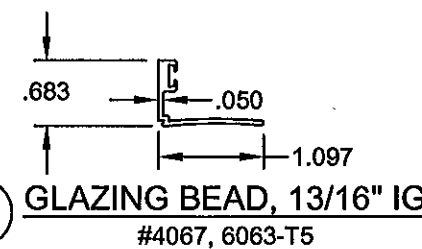
45 **GLAZING BEAD, 7/16"**
#985C, 6063-T5
(USED W/ GRILL KIT)



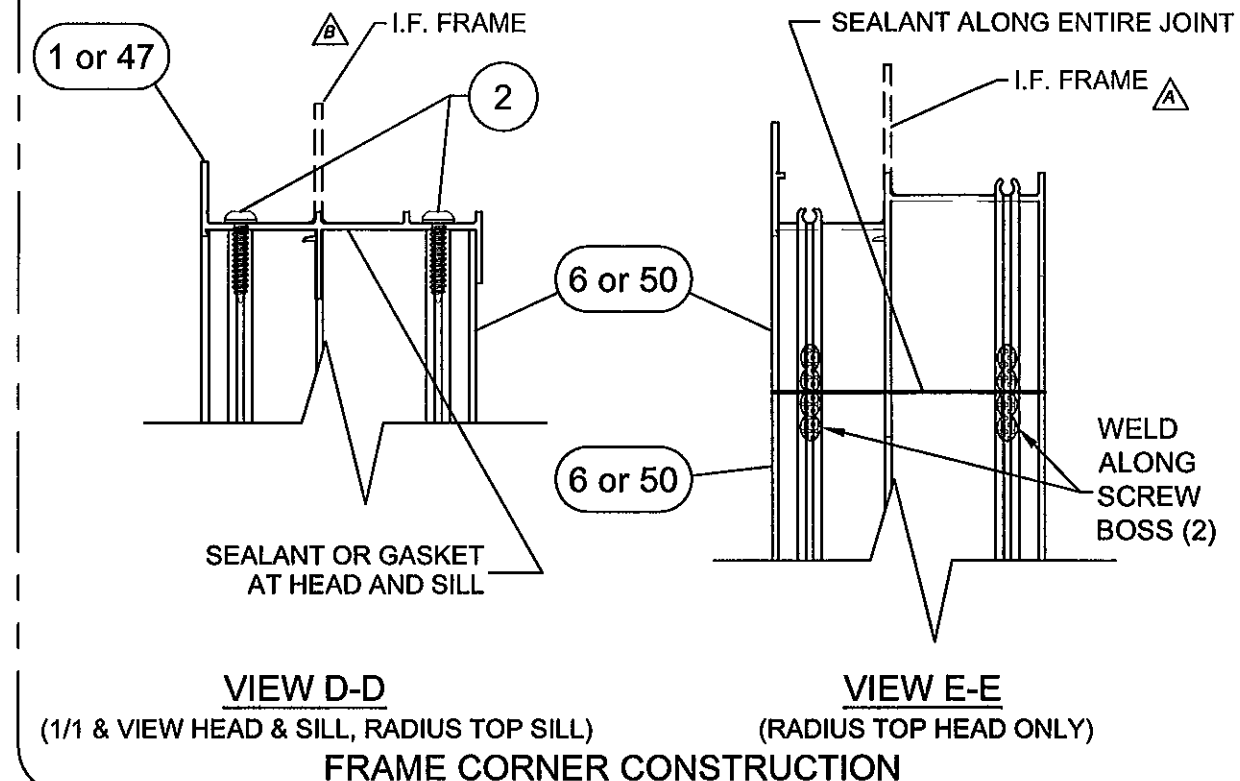
41 **GLAZING BEAD, 5/16"**
#4039B, 6063-T5



42 **GLAZING BEAD, 5/16"**
#4044B, 6063-T5
(USED W/ GRILL KIT)

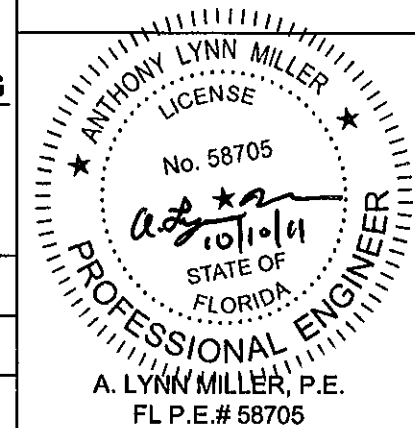


46 **GLAZING BEAD, 13/16" IG**
#4067, 6063-T5



VIEW D-D
(1/1 & VIEW HEAD & SILL, RADIUS TOP SILL)
VIEW E-E
(RADIUS TOP HEAD ONLY)
FRAME CORNER CONSTRUCTION

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 11-1013.14
Expiration Date 03/26/2016
By: [Signature]
Miami Dade Product Control



Revised By: J.J.	Date: 10/07/11	Revisions: D	NO CHANGES THIS SHEET
Revised By: J.R.	Date: 04/01/11	Revisions: C	NO CHANGES THIS SHEET
Revised By: F.K.	Date: 11/13/06	Revisions: B	UPDATE FRAME CORNER ASSEMBLY TO INCLUDE I.F. AND UPGRADE ITEM 21 ALLOY.
Drawn By: F.K.	Date: 9/1/05	Checked By: J.J.	Date: 2/23/07

1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275
P.O. BOX 1529
NOKOMIS, FL 34274



Description: EXTRUSIONS & FRAME CORNER DETAIL	Sheet: 7 of 11	Rev: D
Title: ALUM. SINGLE HUNG WINDOW, IMPACT	Scale: Half	
Series/Model: SH700	Drawing No. 4040-20	

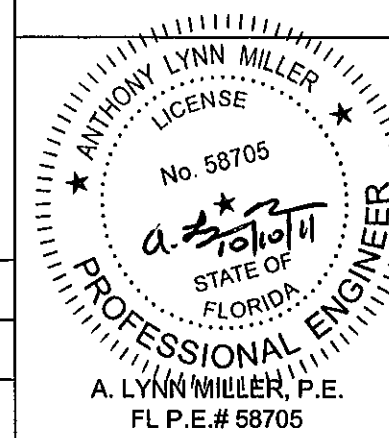
ANCHOR QUANTITIES FOR 1/1 FLANGED WINDOWS																							TABLE 5.				
SUBSTRATE: ANCHOR TYPE:		WINDOW HEIGHT																									
		28.603			34.603			40.603			46.603			52.603			58.603			64.603			76.000				
		2,3 WOOD	2 CONC	1 CONC	2,3 WOOD	2 CONC	1 CONC	2,3 WOOD	2 CONC	1 CONC	2,3 WOOD	2 CONC	1 CONC	2,3 WOOD	2 CONC	1 CONC	2,3 WOOD	2 CONC	1 CONC	2,3 WOOD	2 CONC	1 CONC	2,3 WOOD	2 CONC	1 CONC		
WINDOW WIDTH	GLASS TYPE																										
19.125	C,D,E,F,G, H,I,J,K,L	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1		
		1 2	1 1	1 1	1 2	1 1	1 1	1 2	2 2	1 2	2 2	2 2	2 2	2 2	2 2	2 2	2 2	2 2	2 2	2 2	2 2	2 2	2 2	2 3	2 2	3 3	
	A,B,M	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1		
		1 2	1 1	1 1	1 1	1 2	1 1	1 1	1 2	2 2	1 2	2 2	2 2	2 2	2 2	2 2	2 2	2 2	2 2	2 2	2 2	2 2	2 2	2 2	2 3	2 2	3 3
24.000	C,D,E,F,G, H,I,J,K,L	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1		
		1 2	1 1	1 1	1 2	1 2	1 2	1 2	2 2	1 2	2 2	2 2	2 2	2 2	2 2	2 2	2 2	2 3	2 2	2 2	2 2	2 2	2 3	2 2	2 3	3 3	
	A,B,M	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1		
		1 2	1 1	1 1	1 2	1 2	1 2	1 2	2 2	1 2	2 2	2 2	2 2	2 2	2 2	2 2	2 2	2 3	2 2	2 2	2 2	2 2	2 2	2 3	2 2	2 3	3 3
32.000	C,D,E,F,G, H,I,J,K,L	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	1	1	2	1	1	2	1	1		
		1 2	1 2	2 2	2 2	2 3	1 2	2 2	2 3	1 2	2 3	2 3	2 2	2 3	2 3	2 2	2 3	3 3	2 2	3 3	3 4	3 2	3 3	3 4	3 3	4 4	
	A,B,M	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1		
		1 2	1 2	2 2	2 2	2 3	1 2	2 2	2 3	1 2	2 3	2 3	2 2	2 3	2 3	2 2	2 3	3 3	2 2	3 3	3 4	3 2	3 3	3 4	3 3	4 4	
37.000	C,D,E,F,G, H,I,J,K,L	1	1	1	1	1	1	2	1	1	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2		
		2 2	1 2	2 2	2 2	2 3	1 2	2 3	2 3	2 2	2 3	2 3	2 2	2 3	2 3	2 3	2 3	3 4	2 3	3 3	3 4	3 3	3 4	3 5	3 3	4 4	
	A,B,M	1	1	1	1	1	1	2	1	1	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2		
		2 2	1 2	2 2	2 2	2 3	1 2	2 3	2 3	2 2	2 3	2 3	2 2	2 3	2 3	2 3	2 3	3 4	2 3	3 3	3 4	3 3	3 4	3 5	3 3	4 4	
40.000	PSF	79																									
	C,D,E,F,G, H,I,J,K,L	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2		
		2 2	1 2	2 2	2 2	2 3	2 2	2 3	2 3	2 2	2 3	2 3	2 3	2 3	2 4	2 3	3 3	3 4	2 3	3 4	3 5	3 3	3 4	4 5	3 3	4 4	
	A,B,M	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2		
2 2		1 2	2 2	2 2	2 3	2 2	2 3	2 3	2 2	2 3	2 3	2 3	2 3	2 4	2 3	3 3	3 4	2 3	3 4	3 5	3 3	3 4	4 5	3 3	4 4		
44.000	PSF	79																									
	C,D,E,F,G, H,I,J,K,L	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2		
		2 2	2 2	2 2	2 2	2 3	2 2	2 3	2 3	2 2	3 3	2 4	2 3	3 3	3 4	2 3	3 3	3 4	2 3	3 4	3 5	3 3	3 4	4 5	3 4	4 5	
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48.000	PSF	79	79																								
	C,D,E,F,G, H,I,J,K,L	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	3	2	2	3	2	2		
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	A,B,M	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	3	2	2	3	2	2		
2 2		2 2	2 2	2 2	2 3	2 2	2 3	3 4	2 3	3 3	3 4	2 3	3 4	3 4	2 3	3 4	3 5	3 3	3 4	3 5	3 3	4 5	4 6	3 4	5 5		
53.125	PSF	72	79			79																					
	C,D,E,F,G, H,I,J,K,L	2	2	2	2	2	2	2	2	2	2	2	2	3	2	2	3	2	2	3	2	3	3	2	3		
		2 2	2 2	2 2	2 2	2 3	2 2	2 3	3 4	2 3	3 4	3 4	2 3	3 4	3 4	3 3	3 4	3 5	3 3	4 4	4 6	3 4	4 5	4 6	3 4	5 6	
	A,B,M	2	2	2	2	2	2	2	2	2	2	2	2	3	2	2	3	2	2	3	2	2	3	2	3		
2 2		2 2	2 2	2 2	2 3	2 2	2 3	3 4	2 3	3 4	3 4	2 3	3 4	3 4	3 3	3 4	3 5	3 3	4 4	4 5	3 3	4 5	4 6	3 4	5 5		

- ANCHORAGE NOTES:**
- ANCHOR TYPES: 1 - 1/4" ELCO TAPCONS
2 - 1/4" ELCO SS4 CRETE-FLEX
3 - #12 SCREWS
 - ANCHOR LOCATIONS ARE BASED ON THE FOLLOWING DIMENSIONS.
HEAD - 18 1/2" MAX. FROM TOP CORNERS
JAMBS - 17 1/2" MAX. FROM TOP CORNERS
15" MAX. FROM BOTTOM CORNERS
6" MAX. BELOW MTG. RAIL
SILL - ANCHORS NOT REQUIRED
 - INSTALL PER THE ADJACENT TABLE ANCHOR QUANTITIES USING THE DIMENSIONAL CRITERIA OF NOTE 2.
 - TABLE WIDTH AND HEIGHT DIMENSION ARE FOR FLANGED WINDOWS. INTEGRAL FIN DIMENSIONS ARE 1" LESS.
 - DESIGN PRESSURE LIMITATIONS:
SIZE BLOCKS OF THE ADJACENT TABLE WITH A BOLD ITALICIZED VALUE ABOVE THEM, INDICATE A MAXIMUM DESIGN PRESSURE WITH THE QUANTITY OF ANCHORS SHOWN IN BOLD. OTHERWISE, THE MAXIMUM DESIGN PRESSURE FOR THE RESPECTIVE SIZE AND GLASS TYPE IS AVAILABLE.

TABLE KEY:

MAX. PSF	
(DP LIMITED)	118
HEAD	2
JAMB ABOVE	2 3
MTG. RAIL	
JAMB BELOW	
MTG. RAIL	
(FULL DP)	
HEAD	2
JAMB ABOVE	2 3
MTG. RAIL	
JAMB BELOW	
MTG. RAIL	

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Building Code
Acceptance No. 11-1013.14
Expiration Date 03/26/2016
By: *[Signature]*
Miami Dade Product Control



Revised By: J.J.	Date: 10/07/11	Revisions: D	NO CHANGES THIS SHEET
Revised By: J.R.	Date: 04/01/11	Revisions: C	NO CHANGES THIS SHEET
Revised By: F.K.	Date: 11/13/06	Revisions: B	REVISE ANCHORAGE TABLE AND NOTES. ADD DP MAX. WHERE ANCHOR QTY IS RESTRICTED BY SIZE.
Drawn By: F.K.	Date: 7/29/05	Checked By: J.J.	Date: 2/23/07

1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275

P.O. BOX 1529
NOKOMIS, FL 34274

PGT
Visibly Better

ANCHORAGE SPACING, 1/1 WINDOWS
Title: **ALUM. SINGLE HUNG WINDOW, IMPACT**
Series/Model: SH700
Scale: NTS
Sheet: 8 of 11
Drawing No. 4040-20
Rev: D

ANCHOR QUANTITIES FOR STANDARD VIEW AND RADIUS TOP FLANGED WINDOWS																								TABLE 6.				
SUBSTRATE: ANCHOR TYPE:		WINDOW HEIGHT																										
		29.655			37.155			44.655			52.155			59.655			67.155			74.655			76.000					
WINDOW WIDTH	GLASS TYPE	2,3 WOOD	2 CONC	1 CONC	2,3 WOOD	2 CONC	1 CONC	2,3 WOOD	2 CONC	1 CONC	2,3 WOOD	2 CONC	1 CONC	2,3 WOOD	2 CONC	1 CONC	2,3 WOOD	2 CONC	1 CONC	2,3 WOOD	2 CONC	1 CONC	2,3 WOOD	2 CONC	1 CONC			
19.125	C,D,E,F,G, H,I,J,K,L	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1			
		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1			
	A,B,M	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1			
		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1			
24.000	PSF	79																										
	C,D,E,F,G, H,I,J,K,L	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1			
		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1			
	A,B,M	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1			
32.000	PSF	68		77																								
	C,D,E,F,G, H,I,J,K,L	1	1	1	1	1	1	1	1	1	2	1	1	2	1	1	1	1	1	1	1	1	1	1	1			
		1	1	1	1	1	1	1	1	1	3	2	2	3	3	3	2	3	3	3	3	4	3	3	2	4	3	
	A,B,M	1	1	1	1	1	1	1	1	1	2	1	1	2	1	1	1	1	1	1	1	1	1	1	1	1		
37.000	PSF	59		67	79																							
	C,D,E,F,G, H,I,J,K,L	1	1	1	2	1	1	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2			
		1	1	1	1	1	1	1	1	1	3	3	2	2	3	3	3	3	3	4	3	3	3	2	4	3		
	A,B,M	1	1	1	2	1	1	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2		
40.000	PSF	54	79	62	79																							
	C,D,E,F,G, H,I,J,K,L	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2			
		1	1	1	1	1	1	1	1	1	2	2	3	3	3	3	2	2	3	3	4	3	3	3	3	5	3	
	A,B,M	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2		
44.000	PSF	49	79	56	79		79																					
	C,D,E,F,G, H,I,J,K,L	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2			
		1	1	1	1	1	1	1	1	1	3	3	2	2	3	3	3	4	2	3	3	3	4	3	4	3		
	A,B,M	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2		
48.000	PSF	45	74	51	74		79	79																				
	C,D,E,F,G, H,I,J,K,L	2	2	2	2	2	2	2	2	2	2	2	2	3	2	2	2	2	2	3	2	2	3	2	2			
		1	1	1	1	1	1	1	1	1	3	3	2	2	3	3	3	4	3	3	4	4	4	4	4	5	4	
	A,B,M	2	2	2	2	2	2	2	2	2	2	2	2	3	2	2	2	2	2	3	2	2	3	2	2	2		
53.125	PSF	41	67	46	67		76	79																				
	C,D,E,F,G, H,I,J,K,L	2	2	2	2	2	2	3	2	2	3	2	3	3	2	3	3	2	3	3	2	3	3	2	3			
		1	1	1	1	1	1	1	1	1	3	3	3	3	4	4	3	3	4	4	4	4	5	5	4	3	5	4
	A,B,M	2	2	2	2	2	2	3	2	2	3	2	3	3	2	3	3	2	2	3	2	3	3	2	3	3		

- ANCHORAGE NOTES:**
- ANCHOR TYPES: 1 - 1/4" ELCO TAPCONS
2 - 1/4" ELCO SS4 CRETE-FLEX
3 - #12 SCREWS
 - ANCHOR LOCATIONS ARE BASED ON THE FOLLOWING DIMENSIONS:
HEAD - 18 1/2" MAX. FROM TOP CORNERS
JAMBS - 17 1/2" MAX. FROM TOP CORNERS
15" MAX. FROM BOTTOM CORNERS
6" MAX. BELOW MTG. RAIL
SILL - ANCHORS NOT REQUIRED
 - INSTALL PER THE ADJACENT TABLE ANCHOR QUANTITIES USING THE DIMENSIONAL CRITERIA OF NOTE 2.
 - TABLE WIDTH AND HEIGHT DIMENSION ARE FOR FLANGED WINDOWS. INTEGRAL FIN DIMENSIONS ARE 1" LESS.
 - DESIGN PRESSURE LIMITATIONS:
SIZE BLOCKS OF THE ADJACENT TABLE WITH A BOLD ITALICIZED VALUE ABOVE THEM, INDICATE A MAXIMUM DESIGN PRESSURE WITH THE QUANTITY OF ANCHORS SHOWN IN BOLD. OTHERWISE, THE MAXIMUM DESIGN PRESSURE FOR THE RESPECTIVE SIZE AND GLASS TYPE IS AVAILABLE.

TABLE KEY:

MAX. PSF	
(DP LIMITED)	117
HEAD	3
JAMB ABOVE	3
MTG. RAIL	
JAMB BELOW	
MTG. RAIL	

(FULL DP)

HEAD	2
JAMB ABOVE	2
MTG. RAIL	
JAMB BELOW	
MTG. RAIL	

PRODUCT REVISED as complying with the Florida Building Code
Acceptance No. 11-1013-14
Expiration Date 03/26/2016
By *[Signature]*
Miami Dade Product Control

ANTHONY LYNN MILLER
LICENSE
No. 58705
STATE OF FLORIDA
[Signature]
PROFESSIONAL ENGINEER
A. LYNN MILLER, P.E.
FL P.E.# 58705

ANCHOR QUANTITIES ABOVE MEETING RAIL (HEAD & JAMBS), CUSTOM FLANGED WINDOW HEIGHT MINUS SASH HEIGHT TABLE 7.																									
		WINDOW HEIGHT MINUS SASH HEIGHT FROM TABLE 8.																							
SUBSTRATE:		17.125			22.668			28.211			33.754			39.296			44.839			50.382			55.925		
ANCHOR TYPE:		2,3	WOOD	2	CONC	1	CONC	2,3	WOOD	2	CONC	1	CONC	2,3	WOOD	2	CONC	1	CONC	2,3	WOOD	2	CONC	1	CONC
WINDOW WIDTH	GLASS TYPE	2,3	WOOD	2	CONC	1	CONC	2,3	WOOD	2	CONC	1	CONC	2,3	WOOD	2	CONC	1	CONC	2,3	WOOD	2	CONC	1	CONC
19.125	D,E,F,J,K,L	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
24.000	D,E,F,J,K,L	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
32.000	D,E,F,J,K,L	1	1	1	1	1	1	2	1	1	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1
37.000	PSF							79																	
	D,E,F,J,K,L	1	1	1	1	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1
40.000	PSF					79	79			79			79												
	D,E,F,J,K,L	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
44.000	PSF	79				76	79			77	79			79					79						
	D,E,F,J,K,L	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
48.000	PSF	78	79	70	79	79	71	79			73			76											
	D,E,F,J,K,L	2	2	2	2	2	2	2	2	2	3	2	2	2	2	2	3	2	2	3	2	2	3	2	2
53.125	PSF	71	79	63	71	79	64	74			66	77			69					69					
	D,E,F,J,K,L	2	2	2	2	2	2	3	2	2	3	2	3	3	2	3	3	2	3	3	2	3	3	2	3
		1	1	1	2	2	2	3	3	3	4	4	4	5	4	5	6	5	6	6	5	7	6	5	7

ANCHOR QUANTITIES AT JAMBS BELOW MEETING RAIL, CUSTOM FLANGED WINDOWS BASED ON SASH HT. TABLE 8.																									
		SASH HEIGHT																							
SUBSTRATE:		12.776			15.776			18.776			21.776			24.776			27.776			30.776			31.106		
ANCHOR TYPE:		2,3	WOOD	2	CONC	1	CONC	2,3	WOOD	2	CONC	1	CONC	2,3	WOOD	2	CONC	1	CONC	2,3	WOOD	2	CONC	1	CONC
WINDOW WIDTH	GLASS TYPE	2,3	WOOD	2	CONC	1	CONC	2,3	WOOD	2	CONC	1	CONC	2,3	WOOD	2	CONC	1	CONC	2,3	WOOD	2	CONC	1	CONC
19.125		1	1	1	2	1	2	2	1	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
24.000		2	1	1	2	1	2	2	2	2	2	2	2	2	2	2	2	2	2	3	2	2	3	2	2
32.000		2	1	2	2	2	2	3	2	2	3	2	3	3	2	3	3	2	3	4	2	3	4	2	3
37.000					79																				
		2	1	2	2	2	2	3	2	3	3	2	3	3	3	3	3	3	3	4	3	3	4	3	4
40.000					74																				
		2	2	2	2	2	2	3	2	3	3	2	3	3	3	3	4	3	3	4	3	4	4	3	4
44.000					68		78																		
		2	2	2	2	2	2	3	2	3	3	3	3	4	3	3	4	3	4	5	3	4	5	3	4
48.000					63		72	79																	
		2	2	2	2	2	2	3	2	3	4	3	3	4	3	4	4	3	4	5	3	4	5	3	4
53.125					73			58		66	72														
		2	2	2	2	2	2	3	3	3	4	3	4	4	3	4	5	3	4	5	3	5	5	3	5

Revised By: J.J.	Date: 10/07/11	Revisions: D	NO CHANGES THIS SHEET
Revised By: J.R.	Date: 04/01/11	Revisions: C	NO CHANGES THIS SHEET
Revised By: F.K.	Date: 11/13/08	Revisions: B	REVISE ANCHORAGE TABLE AND NOTES. ADD DP MAX. WHERE ANCHOR QTY IS RESTRICTED BY SIZE.
Drawn By: F.K.	Date: 7/29/05	Checked By: J.J.	Date: 2/23/07

1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275
P.O. BOX 1529
NOKOMIS, FL 34274



Description:	ANCHORAGE SPACING, CUSTOM VIEW		
Title:	ALUM. SINGLE HUNG WINDOW, IMPACT		
Series/Model:	SH700	Scale:	NTS
Sheet:	10 of 11	Drawing No.	4040-20
Rev:	D		

ANCHORAGE NOTES:

- ANCHOR TYPES: 1 - 1/4" ELCO TAPCONS
2 - 1/4" ELCO SS4 CRETE-FLEX
3 - #12 SCREWS
- ANCHOR LOCATIONS ARE BASED ON THE FOLLOWING DIMENSIONS:
HEAD - 18 1/2" MAX. FROM CORNERS
JAMBS - 17 1/2" MAX. FROM TOP CORNERS
11 1/2" MAX. ABOVE THE MEETING RAIL
6" MAX. BELOW MTG. RAIL
15" MAX. FROM BOTTOM CORNERS
SILL - ANCHORS NOT REQUIRED
- DETERMINE THE ANCHOR QUANTITIES FOR CUSTOM VIEW WINDOWS FROM TABLES 7. AND 8. USING THE DIMENSIONAL CRITERIA OF NOTE 2. USE TABLE 7. FOR ABOVE THE MEETING RAIL AND TABLE 8. FOR BELOW.
- AVAILABLE SASH HEIGHTS FOR CUSTOM VIEW WINDOWS ARE 12 5/8" MIN. TO 38" MAX.
- TABLE WIDTH AND HEIGHT DIMENSION ARE FOR FLANGED WINDOWS. INTEGRAL FIN DIMENSIONS ARE 1" LESS.
- DESIGN PRESSURE LIMITATIONS:
SIZE BLOCKS OF THE ADJACENT TABLE WITH A BOLD ITALICIZED VALUE ABOVE THEM, INDICATE A MAXIMUM DESIGN PRESSURE WITH THE QUANTITY OF ANCHORS SHOWN IN BOLD. OTHERWISE, THE MAXIMUM DESIGN PRESSURE FOR THE RESPECTIVE SIZE AND GLASS TYPE IS AVAILABLE.

TABLE 7. KEY:

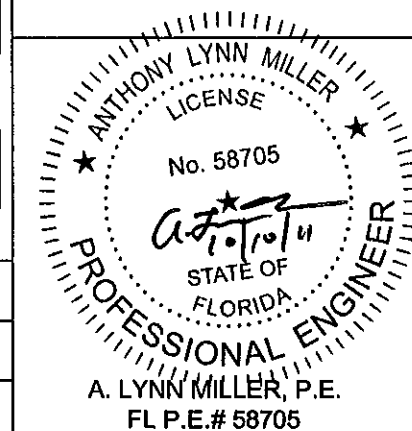
	MAX. PSF
(DP LIMITED)	112
HEAD	2
JAMB ABOVE	2
MTG. RAIL	

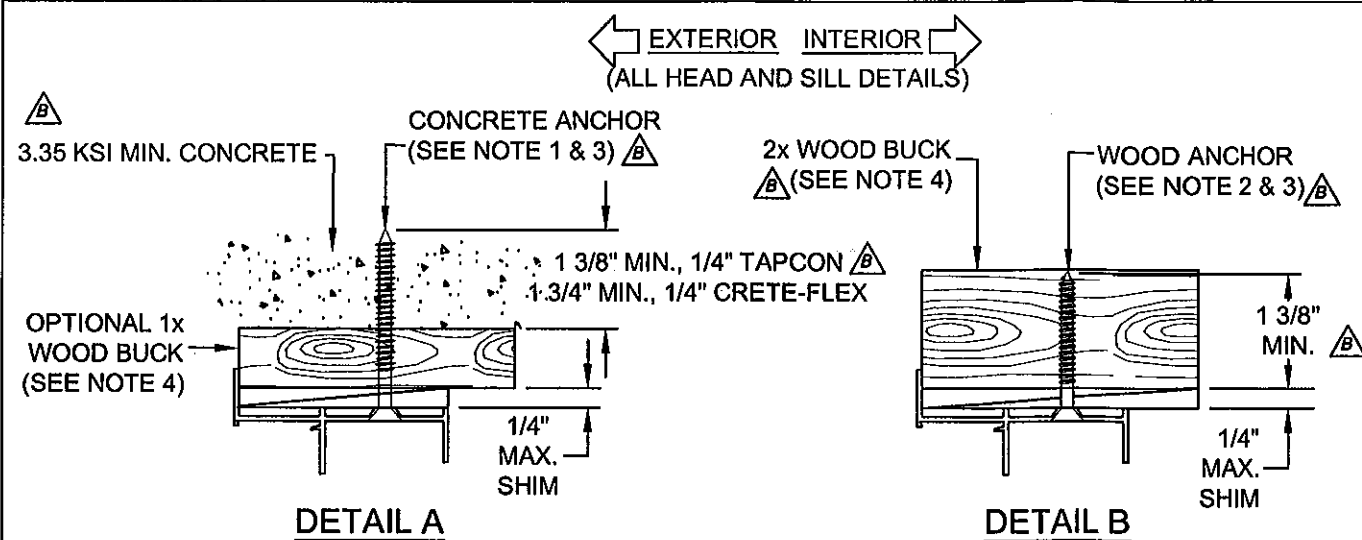
	(FULL DP)
HEAD	2
JAMB ABOVE	4
MTG. RAIL	

TABLE 8. KEY:

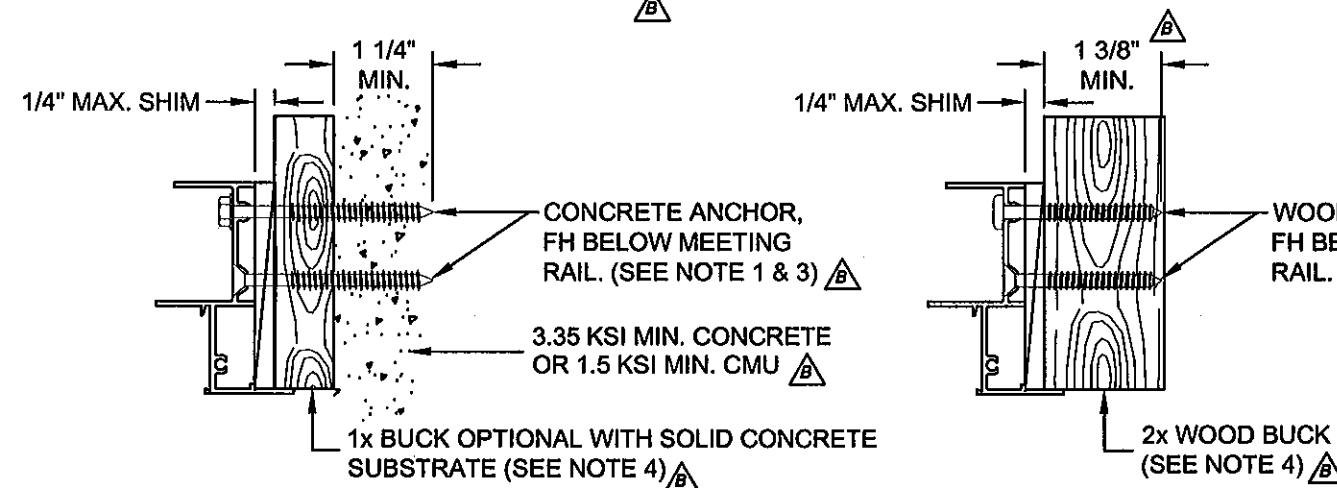
	MAX. PSF
(DP LIMITED)	112
JAMB BELOW	2
MTG. RAIL	
	(FULL DP)
JAMB BELOW	2
MTG. RAIL	

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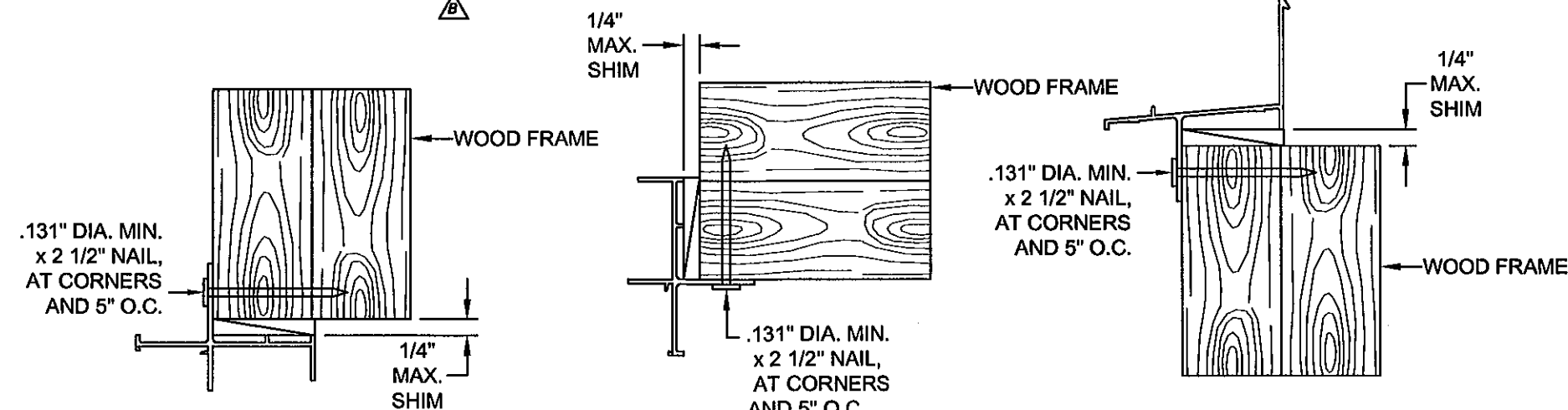




TYPICAL FLANGED HEAD ANCHORAGE



TYPICAL FLANGED JAMB ANCHORAGE

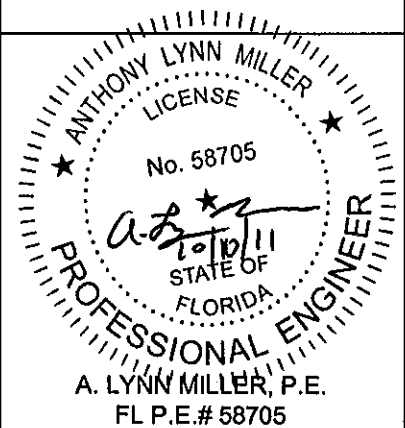


TYPICAL INTEGRAL FIN ANCHORAGE Δ

NOTES:

1. FOR CONCRETE APPLICATIONS IN MIAMI-DADE COUNTY, USE ONLY MIAMI-DADE COUNTY APPROVED 1/4" ELCO TAPCONS OR 1/4" SS4 CRETE-FLEX. MINIMUM DISTANCE FROM ANCHOR TO CONCRETE EDGE IS 1 3/4".
2. FOR WOOD APPLICATIONS IN MIAMI-DADE COUNTY, USE #12 STEEL SCREWS (G5) OR 1/4" SS4 CRETE-FLEX.
3. FLAT HEAD ANCHORS, WHERE REQUIRED, MUST HAVE #12 TRIMFIT HEADS.
4. WOOD BUCKS DEPICTED IN THE SECTIONS ON THIS PAGE AS 1x ARE BUCKS WHOSE TOTAL THICKNESS IS LESS THAN 1 1/2". 1x WOOD BUCKS ARE OPTIONAL IF UNIT CAN BE INSTALLED DIRECTLY TO SOLID CONCRETE. WOOD BUCKS DEPICTED AS 2x ARE 1 1/2" THICK OR GREATER. INSTALLATION TO THE SUBSTRATE OF WOOD BUCKS TO BE ENGINEERED BY OTHERS OR AS APPROVED BY AUTHORITY HAVING JURISDICTION.
5. FOR ATTACHMENT TO ALUMINUM: THE MATERIAL SHALL BE A MINIMUM STRENGTH OF 6063-T5 AND A MINIMUM OF 1/8" THICK. THE ALUMINUM STRUCTURAL MEMBER SHALL BE OF A SIZE TO PROVIDE FULL SUPPORT TO THE WINDOW FRAME SIMILAR TO THAT SHOWN IN THESE DETAILS FOR 2x WOOD BUCKS. THE ANCHOR SHALL BE A #12 SHEET METAL SCREW WITH FULL ENGAGEMENT INTO THE ALUMINUM. IF THESE CRITERIA ARE MET, THE RESPECTIVE DESIGN PRESSURES AND ANCHORAGE SPACING FOR TAPCONS MAY BE USED. A FLANGED FRAME COMPONENT MAY BE SUBSTITUTED FOR AN INTEGRAL FIN FRAME COMPONENT FOR MULLED APPLICATIONS. FOR INTEGRAL FIN MULLED APPLICATIONS IT IS EXCEPTABLE TO REMOVE THE FIN AND ATTACH TO THE MULL THROUGH THE FRAME USING THE FLANGED FRAME ANCHORAGE REQUIREMENT.
6. ANCHORS ARE NOT REQUIRED AT THE SILL OF FLANGED UNITS.
7. MATERIALS, INCLUDING BUT NOT LIMITED TO STEEL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF FBC CURRENT, EDITION, SECTION 2003.8.4 (SUPPLEMENT 2005).

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By *[Signature]*
Miami Dade Product Control



Revised By: J.J.	Date: 10/07/11	Revisions: D	NO CHANGES THIS SHEET
Revised By: J.R.	Date: 04/01/11	Revisions: C	NO CHANGES THIS SHEET
Revised By: F.K.	Date: 11/13/06	Revisions: B	ADD INTEGRAL FIN ANCHORAGE, UPDATE & REORDER NOTES. ADD NOTES 7. UPDATE CONCRETE EMBEDMENT DIM.
Drawn By: F.K.	Date: 9/1/05	Checked By: J.J.	Date: 2/23/07

1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275
P.O. BOX 1528
NOKOMIS, FL 34274



Description: ANCHORAGE DETAILS	Series/Model: SH700	Scale: NTS	Sheet: 11 of 11	Drawing No. 4040-20	Rev: D
Title: ALUM. SINGLE HUNG WINDOW, IMPACT					