MIAMI-DADE COUNTY
DEPARTMENT OF PERMITTING, ENVIRONMENT, AND REGULATORY AFFAIRS (PERA)
BOARD AND CODE ADMINISTRATION DIVISION

MIAMI-DADE COUNTY
PRODUCT CONTROL SECTION
11805 SW 26 Street, Room 208
Miami, Florida 33175-2474
T (786) 315-2590 F (786) 315-2599
www.miamidade.gov/pera/

NOTICE OF ACCEPTANCE (NOA)

C. P. Loewen Enterprises
77 PTH, 52 West, P. O. Box 2260
Steinbach, Manitoba, Canada, R5G 1B2

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County PERA - Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. PERA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series "Loewen" Clipped Extruded Aluminum Tube Mullion – L.M.I.

APPROVAL DOCUMENT: Drawing No. **1396**, titled "Aluminum Tube Clipped Mullions", sheets 1 through 9 of 9, dated 03/07/06, with revision "A1", dated 04/13/11, prepared by W. W. Schaefer Engineering & Consulting, P. A., signed and sealed by Warren W. Schaefer, P. E., bearing the Miami-Dade County Product Control Revision Stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state, model/series, and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **revises NOA # 11-0519.02** and consists of this page 1 and evidence page E-1, as well as approval document mentioned above.

The submitted documentation was reviewed by **Manuel Perez, P.E.**

MIAMI-DADE COUNTY APPROVED

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

A. DRAWINGS

1. Manufacturer's die drawings and sections.
2. Drawing No. **1396**, titled: "Aluminum Tube Clipped Mullions", sheets 1 through 9 of 9, dated 03/07/06, with revision A1, dated 04/13/11, prepared by W. W. Schaefer Engineering & Consulting, P. A., signed and sealed by Warren W. Schaefer, P. E.

B. TESTS

1. Test reports on: 1) Uniform Load Static Air Pressure Test, per FBC, TAS 202–94
   2) Large Missile Impact Test, FBC, TAS 201–94
   3) Cyclic Loading Test, per FBC, TAS 203–94

   along with installation diagram of vertical and horizontal mullions used in conjunction with direct set units, prepared by ETC Laboratories, Test Report No. **ETC–05–959–16698.0**, dated 01/23/06, signed and sealed by Mark D. Passero, P. E. ***(Submitted under previous NOA No. 06-0324.02)***

C. CALCULATIONS

1. Revised Anchor Calculations and structural analysis, complying with FBC-2007 and FBC-2010, prepared by W. W. Schaefer Engineering & Consulting, P. A., dated 04/13/11, and updated on 10/13/11, signed and sealed by Warren W. Schaefer, P. E.

D. QUALITY ASSURANCE

1. Miami-Dade Department of Permitting, Environment, and Regulatory Affairs (PERA).

E. MATERIAL CERTIFICATIONS

1. None.

F. STATEMENTS

1. Statement letter of conformance, complying with the FBC-2007 and FBC-2010, dated 10/13/11, signed and sealed Warren W. Schaefer, P. E.
2. Statement letter of no financial interest, dated 10/13/11, signed and sealed by Warren W. Schaefer, P.E.
3. Distributor Agreement between **C. P. Loewen Enterprises, Steinbach, Manitoba, Canada** and **Loewen, Inc., Georgia, USA**, dated 06/14/2011, signed by Gary Blad and Ron Koop, respectively.

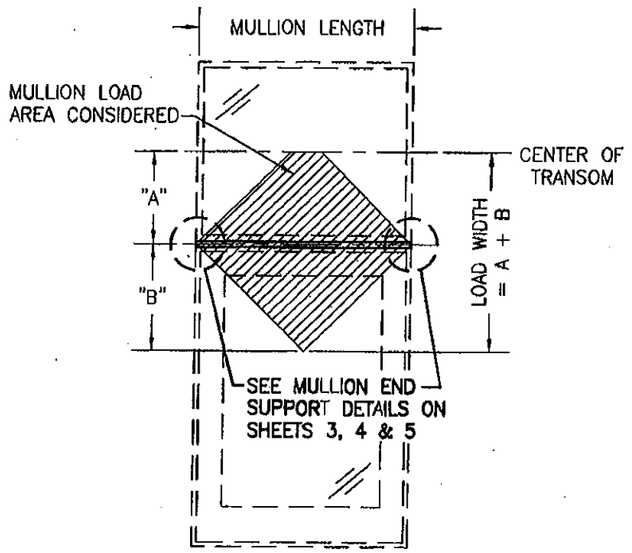
G. OTHERS

1. Notice of Acceptance No. **11-0519.02**, issued to C. P. Loewen Enterprises for their Series "Loewen" Clipped, Aluminum Tube Mullion - L.M.I.", approved on 06/23/11 and expiring on 08/03/16.

Manuel Perez

Manuel Perez, P.E.
Product Control Examiner
NOA No. 11-1017.05
Expiration Date: August 03, 2016
Approval Date: December 15, 2011

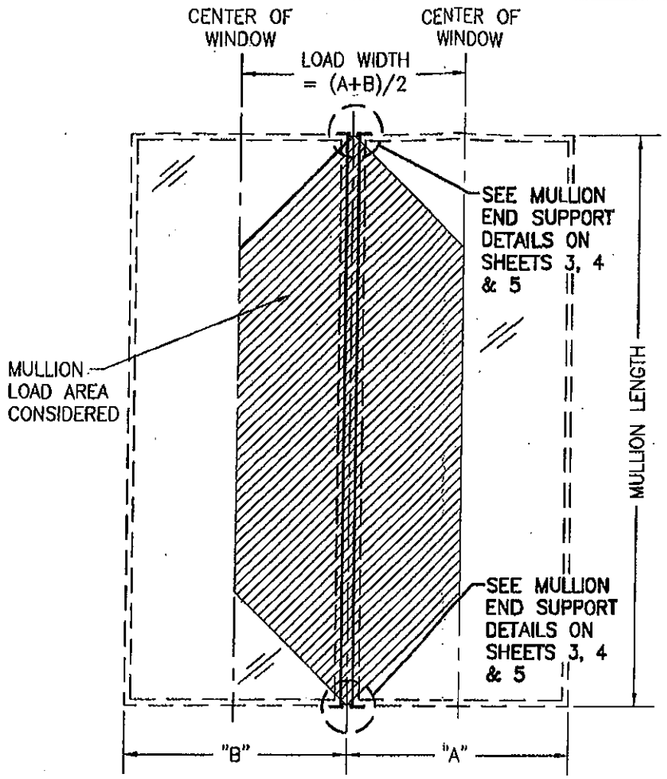
THESE DRAWINGS ARE APPLICABLE ONLY TO THE PRODUCT SPECIFIED. THEY MAY NOT BE USED FOR THE ASSEMBLY AND/OR INSTALLATION OF ANY OTHER PRODUCT NOR MAY THEY BE USED FOR RATIONAL AND/OR LOCAL APPROVAL OF ANY PRODUCT NOT PRODUCED BY THE MANUFACTURER STATED ON THESE DRAWINGS.



"A" = LESSER OF (MULLION LENGTH/2) OR (TRANSOM HEIGHT/2)
"B" = MULLION LENGTH/2

SINGLE WINDOW OR DOOR WITH FIXED TRANSOM
(SEE LOAD TABLE 1.0)

NOTE: WINDOW/DOOR MAY BE ANY FIXED OR OPERABLE UNIT
NOTE: MULLION MAY BE HORIZONTAL OR VERTICAL

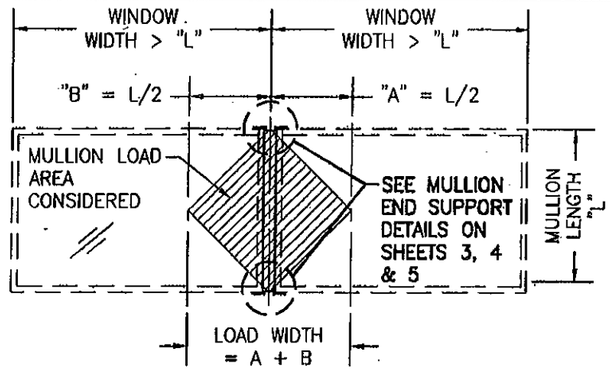


FIXED WINDOW TO FIXED WINDOW WHEN WINDOW WIDTHS ARE LESS THAN OR EQUAL TO THE MULLION LENGTH
(SEE LOAD TABLE 1.0)

NOTE: MULLION MAY BE HORIZONTAL OR VERTICAL

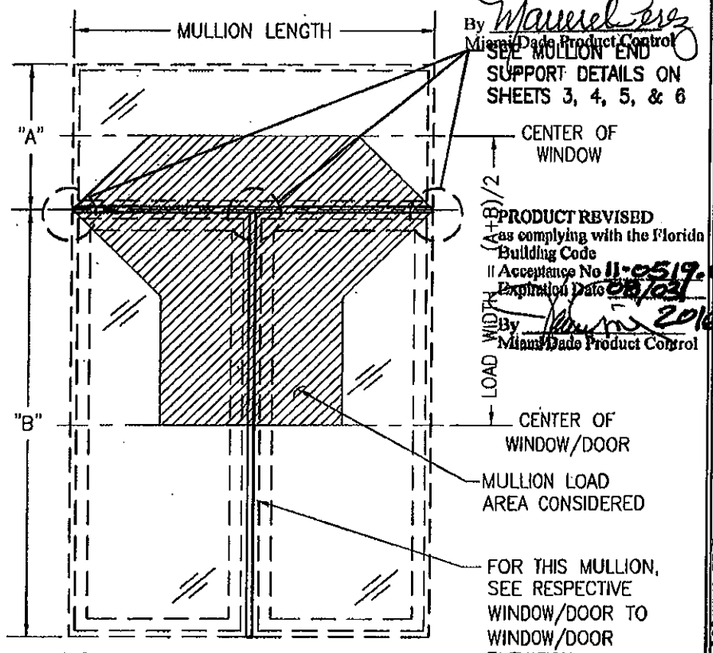
GENERAL NOTES (ALL DRAWING SHEETS):

1. DOORS & WINDOWS SHALL BE UNDER SEPERATE CERTIFICATION. SEE THE PRODUCTS SPECIFIC CERTIFICATION FOR THEIR USE.
2. THESE MULLION SYSTEMS HAVE BEEN ANALYZED AND CERTIFIED FOR DESIGN PRESSURES NOT TO EXCEED THOSE SHOWN IN THE LOAD TABLES.
3. OPENINGS, INCLUDING BUCKS (IF USED AS SUPPORT), MUST BE DESIGNED & CONSTRUCTED TO WITHSTAND WIND LOADS TRANSFERRED BY THE MULLIONS END REACTIONS & SUPPORTED WINDOWS/DOORS.
4. ALL MATERIALS & FASTENERS SHALL BE IN ACCORDANCE WITH THESE DRAWINGS & MAY NOT VARY UNLESS SPECIFICALLY MENTIONED ON THE DRAWINGS.
5. THESE MULLION SYSTEMS HAVE BEEN DESIGNED IN ACCORDANCE WITH THE FLORIDA BUILDING CODE (FBC) INCLUDING HIGH VELOCITY HURRICANE ZONES (HVHZ).
6. ANY CERTIFIED WINDOW/DOOR BY C.P. LOEWEN ENTERPRISES MAY BE SUPPORTED BY THESE MULLIONS PROVIDING THEY ARE PROPERLY ANCHORED TO THE MULLION.
7. ALLOWABLE PRESSURE ON THE MULLED UNIT SHALL BE CONTROLLED BY THE LESSER ALLOWABLE PRESSURE OF THE MULLION, THE MULLION END CONNECTION OR THE INDIVIDUAL DOOR/WINDOW UNITS.
8. WINDOW/DOOR SIZES SHALL BE AS RESTRICTED BY THEIR OWN INDIVIDUAL APPROVALS/CERTIFICATIONS.
9. FOR WINDOW OR DOOR FRAME TO OPENING ATTACHMENT, SEE THE RESPECTIVE PRODUCT CERTIFIED DRAWINGS/SPECIFICATIONS FOR THE WINDOW/DOOR.
10. MULLION LENGTHS ARE RESTRICTED BY THOSE SHOWN IN THE TABLES.
11. THE LOADS IN THESE TABLES CONSIDER WORSE CASE OF MULLION STRESS, DEFLECTION AND END REACTION.
12. ANY CONDITIONS NOT COVERED IN THIS CERTIFICATION SHALL BE SUBJECT TO SEPERATE ENGINEERING REVIEW.
13. ALL TUBES SHALL BE 6063-T6 ALUMINUM. ALL CONNECTION ANGLES SHALL BE MIN. 6063-T5 ALUMINUM. ALL U-CLIPS & T-CLIPS SHALL BE MIN. 6063-T5 OR T6 ALUMINUM.
14. ALL EMBEDMENTS SPECIFIED ARE TO BE BEYOND WALL FINISH.
15. MULLION TUBES MUST BE CONTINUOUS FROM END TO END.
16. WHEN VERTICALLY STACKED, THE MANUFACTURER/INSTALLER SHALL INSURE THAT THE DEAD WEIGHT OF THE ABOVE WINDOWS WILL NOT CAUSE UNDO STRESS ON THE BELOW WINDOWS. THESE MULLIONS ARE DESIGNED TO SUPPORT WIND LOAD ONLY & ARE NOT CONSIDERED TO SUPPORT DEAD LOAD OF THE WINDOWS/DOORS.
17. THESE MULLIONS ARE ACCEPTABLE FOR USE WITH IMPACT & NON-IMPACTED RATED WINDOWS & DOORS.
18. ALL ANCHORS SPECIFIED HERE-IN THAT ARE TO PENETRATE PRESSURE TREATED (P.T.) LUMBER SHALL BE OF A MATERIAL CAPABLE OF RESISTING CORROSION CAUSED BY THE PRESSURE TREATING CHEMICALS IN THE WOOD.



FIXED WINDOW TO FIXED WINDOW WHEN WINDOW WIDTHS ARE GREATER THAN THE MULLION LENGTH
(SEE LOAD TABLE 1.0)

PRODUCT REVISED
as complying with the Florida Building Code
Acceptance No 11-1017.05
Expiration Date AUG 3, 2016
By Manuel Perez
Miami-Dade Product Control



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Expiration Date 08/01/2016
By Manuel Perez
Miami-Dade Product Control

TWO (2) SINGLE DOORS OR WINDOWS WITH A SINGLE FIXED TRANSOM
(SEE LOAD TABLE 2.0)

NOTE: DOORS/WINDOWS MAY BE OPERABLE OR FIXED.

NOTE: ATTACHMENT OF WINDOW/DOOR FRAME TO MULLIONS SHALL BE AS REQUIRED BY THE INDIVIDUAL WINDOW/DOOR N.O.A. FOR ATTACHMENT TO BUCK/OPENING EXCEPT THAT SPECIFIED FRAME SCREWS MUST BE EQUILAVENT SIZE SMS SCREWS PREDILLED INTO TUBE OR SELF TAPPING/DRILLING SCREWS

WARREN W. SCHAEFER LICENSE No. 44135 STATE OF FLORIDA PROFESSIONAL ENGINEER

NO.	REVISION DESCRIPTION	BY	DATE
A1	UPDATE TO CURRENT STANDARDS	W.W.S.	04/13/11

DRAWN BY: K.P.S. | CHECKED BY: W.W.S.
PLOT: 1=24 | DATE: 03/07/08

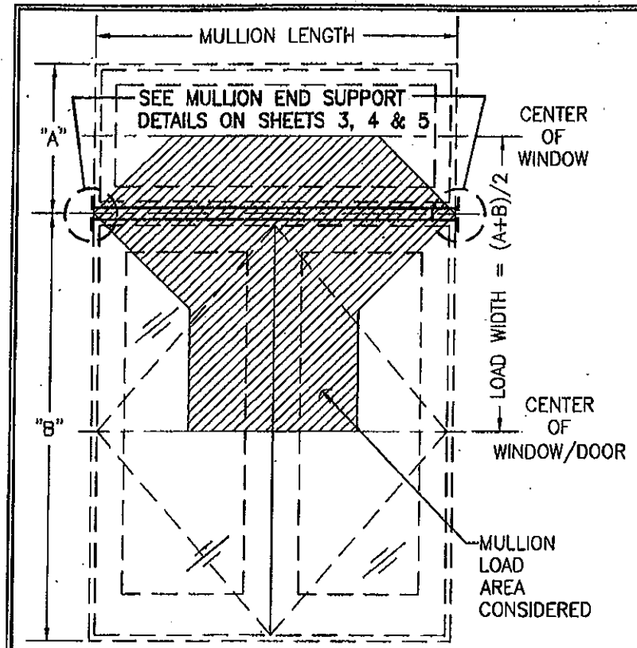
MANUFACTURER
C.P. LOEWEN ENTERPRISES
77 P.T.H 52 WEST, BOX 2260
STEINBACH, MB CANADA R5G 1B2
204-326-6446

DRAWING TITLE
ALUMINUM TUBE CLIPPED MULLIONS

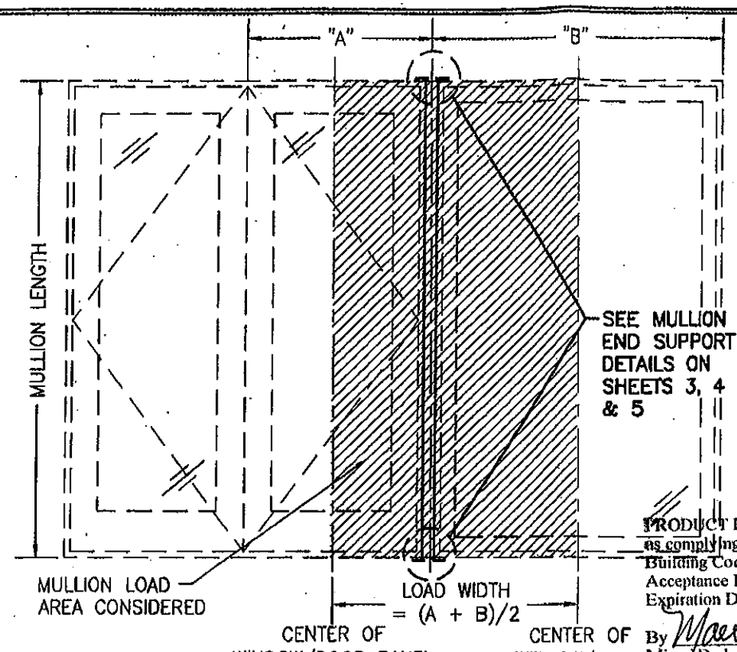
CONSULTANTS
W. W. SCHAEFER ENGINEERING & CONSULTING, P.A. (CA 6809)
7480 150TH COURT NORTH
PALM BEACH GARDENS, FL 33418
PHONE: 561-744-3424

CERTIFICATION
APR 13 2011
WARREN W. SCHAEFER P.E.
P.E. NO. 44135

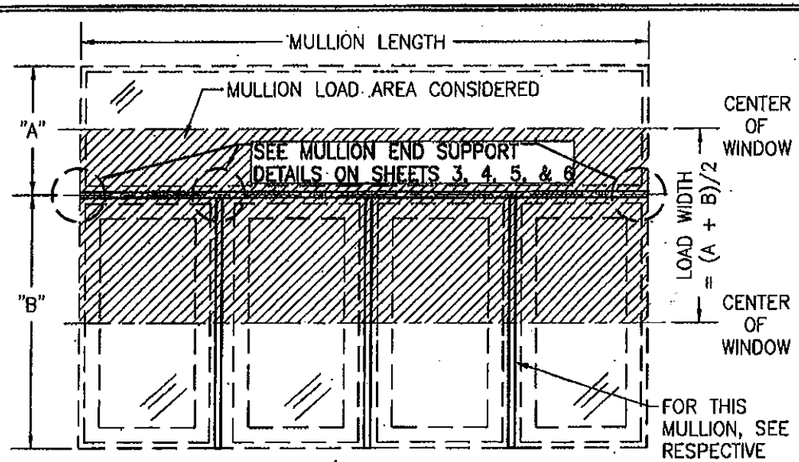
DRAWING NO. 1396 | REV. A
SHEET NO. 1 OF 9



DOUBLE PANEL DOOR OR CASEMENT WINDOW WITH A SINGLE FIXED TRANSOM
(SEE LOAD TABLE 2.0)



DOUBLE PANEL DOOR/WINDOW TO A SINGLE DOOR OR FIXED SIDELIGHT
(SEE LOAD TABLE 3.0)



MULTIPLE WINDOWS/DOORS WITH TRANSOM
(SEE LOAD TABLE 3.0)

NOTES: 1. TRANSOM MAY BE SINGLE OR MULTIPLE WINDOWS.
2. CONTINUOUS MULLION MAY BE HORIZONTAL OR VERTICAL (HORIZONTAL SHOWN).

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Acceptance No 11-1017.05
Expiration Date AUG. 3, 2016
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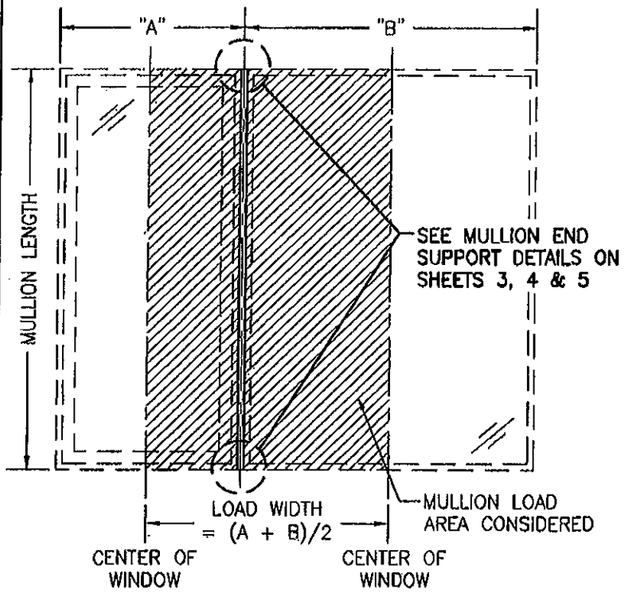
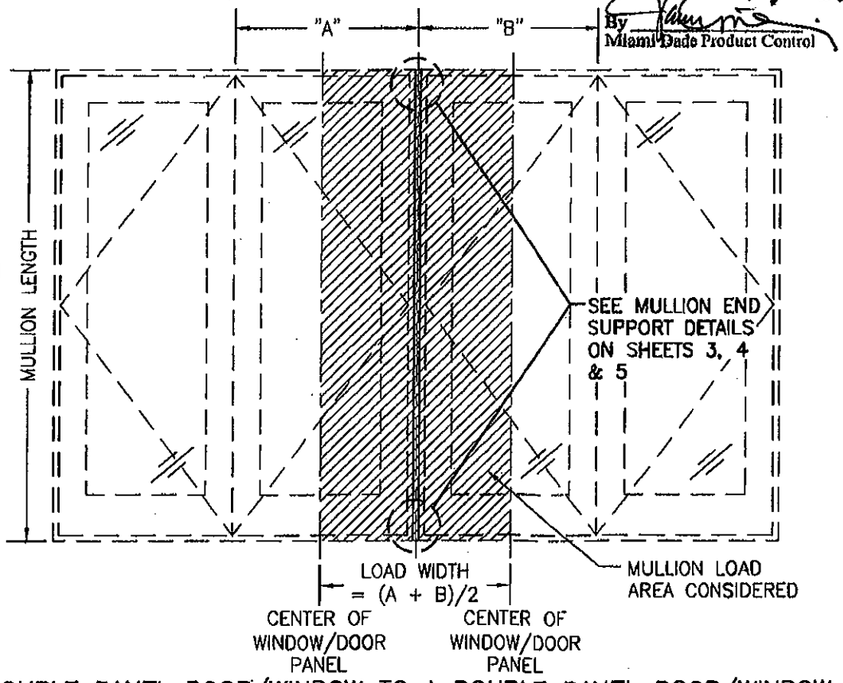
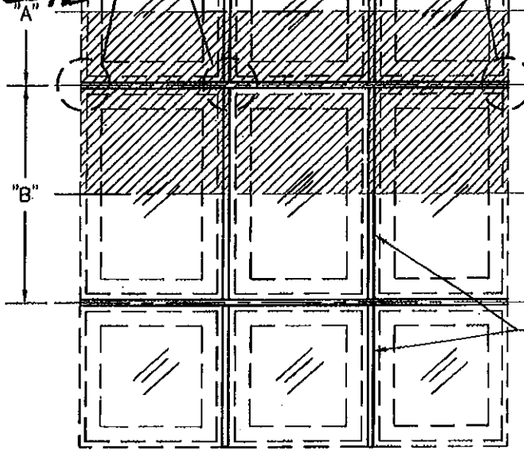
PRODUCT REVISED
as complying with the Florida Building Code
Acceptance No 11-0619.02
Expiration Date 08/03/2016
By Miami Dade Product Control



SINGLE OPERABLE DOOR/WINDOW TO A SINGLE OPERABLE OR FIXED DOOR/WINDOW
(SEE LOAD TABLE 3.0)



DOUBLE PANEL DOOR/WINDOW TO A DOUBLE PANEL DOOR/WINDOW
(SEE LOAD TABLE 3.0)



MULTIPLE WINDOWS (SEE LOAD TABLE 3.0)
(CONTINUOUS MULLION MAY BE HORIZONTAL OR VERTICAL (HORIZONTAL SHOWN))

NOTE: ATTACHMENT OF WINDOW/DOOR FRAME TO MULLIONS SHALL BE AS REQUIRED BY THE INDIVIDUAL WINDOW/DOOR N.O.A. FOR ATTACHMENT TO BUCK/OPENING EXCEPT THAT SPECIFIED FRAME SCREWS MUST BE EQUILAVENT SIZE SMS SCREWS PREDILLED INTO TUBE OR SELF TAPPING/DRILLING SCREWS

WARREN W. SCHAEFER LICENSE No. 44135 STATE OF FLORIDA PROFESSIONAL ENGINEER
CERTIFICATION
APR 13 2016
WARREN W. SCHAEFER, P.E. P.E. NO. 44135

DRAWN BY: K.P.S.	CHECKED BY: W.W.S.
PLOT: 1=24	DATE: 03/07/06

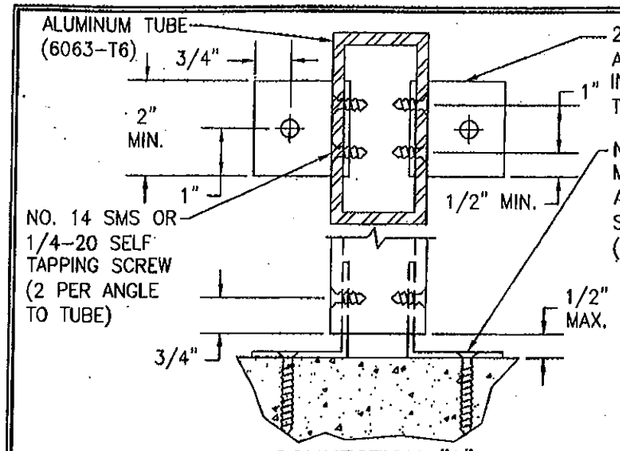
NO.	REVISION DESCRIPTION	BY	DATE

DRAWING TITLE: ALUMINUM TUBE CLIPPED MULLIONS

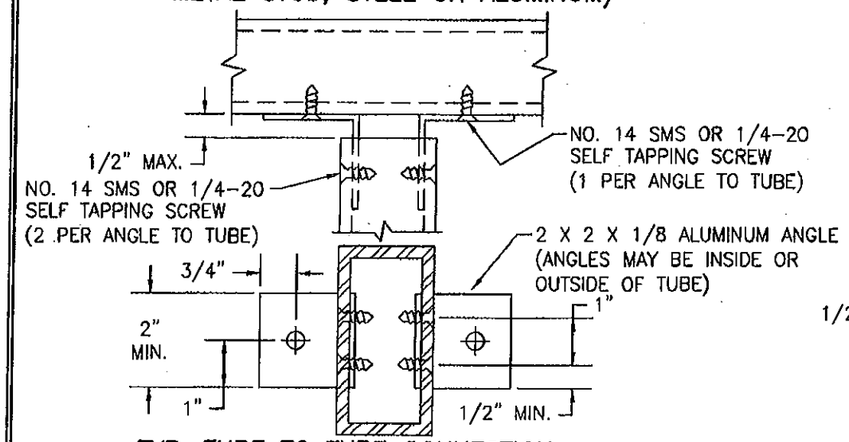
MANUFACTURER: C.P. LOEWEN ENTERPRISES, 77 P.T.H 52 WEST, BOX 2260, STEINBACH, MB CANADA R5G 1B2, 204-326-6446

CONSULTANTS: W. W. SCHAEFER ENGINEERING & CONSULTING, P.A. (CA 6809), 7480 150TH COURT NORTH, PALM BEACH GARDENS, FL 33418, PHONE: 561-744-3424

DRAWING NO. 1396 REV. A
SHEET NO. 2 OF 9



CONNECTION "A"
(INTO WOOD, BLOCK/CONCRETE, METAL STUD, STEEL OR ALUMINUM)

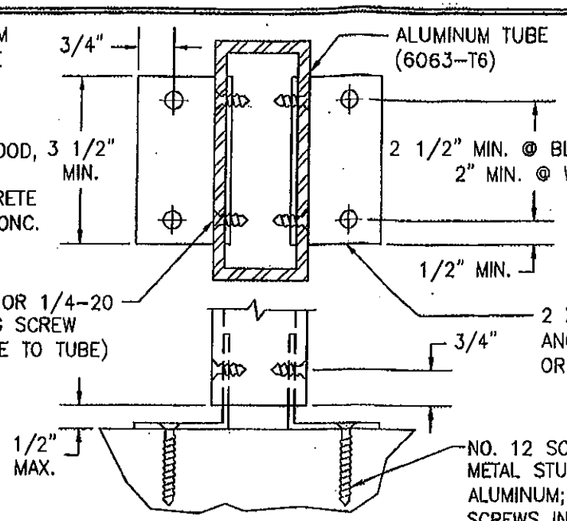


TYP. TUBE TO TUBE CONNECTION
(CONSIDER EQUIVALENT TO CONNECTION "A")

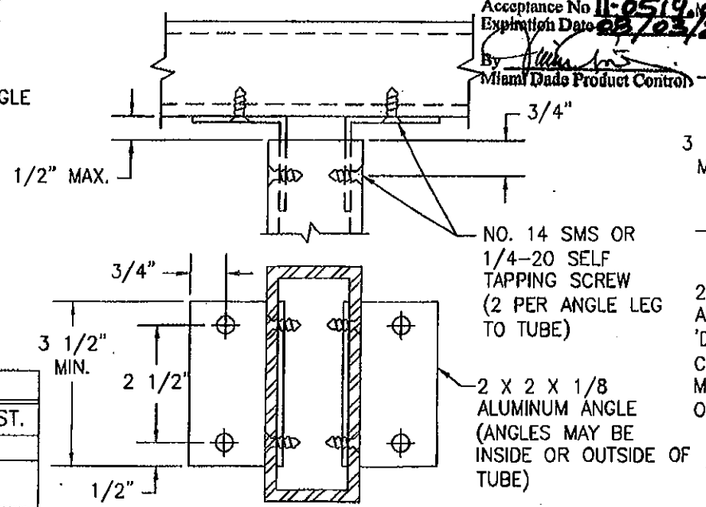
ANCHOR REQUIREMENTS			
(3) ANCHOR	SUBSTRATE	MIN. EMBED	MIN. EDGE DIST.
NO. 12 SMS	(4) WOOD	1 3/8"	3/4"
(7) NO. 12 SELF TAPPING/ DRILLING SCREW	(6)METAL STUD, STEEL OR ALIMINUM	FULL	1/2"
(1) 1/4" CONCRETE SCREW	(5) BLOCK/CONCRETE	1 1/4"	2 1/4"
(2) 3/8" WEDGE/SLEEVE ANCHOR	(5) CONCRETE FILLED BLOCK OR CONCRETE	2 1/2"	3"

(1) CONCRETE SCREWS MAY BE HILTI KWIK-CON II'S, ELCO ULTRACON OR ELCO CRETE-FLEX SS4.
(2) WEDGE/SLEEVE ANCHORS MAY BE RAMSET RED HEAD DYNABOLTS.
(3) IN COASTAL AREAS, ALL MULLION ANCHORS TO SUBSTRATE MUST BE STAINLESS STEEL.
(4) WOOD = MIN. NO. 3 GRADE SOUTHERN PINE (G = 0.55)
(5) CONCRETE = MIN. 2500 PSI.
(6) METAL STUD = MIN. 18 GA. Fy = 33 KSI.; STEEL = MIN. 1/8" THICK A-36; ALUMINUM = MIN. 1/8" THICK 6063-T5
(7) SELF TAPPING/DRILLING SCREWS SHALL BE CORROSION RESISTANT MIN. SAE GR. 5 STEEL OR MIN. ALLOY GROUP 1, 2, & 3 CONDITION "A" STAINLESS STEEL

NOTE: ALL SCREWS JOINING CONNECTORS TO TUBES MUST HAVE FULL THREAD PENETRATION THROUGH ALL MATERIAL & SHALL BE CORROSION RESISTANT MIN. GR. 2 STEEL OR MIN. ALLOY GROUP 1, 2, & 3 CONDITION "A" STAINLESS STEEL

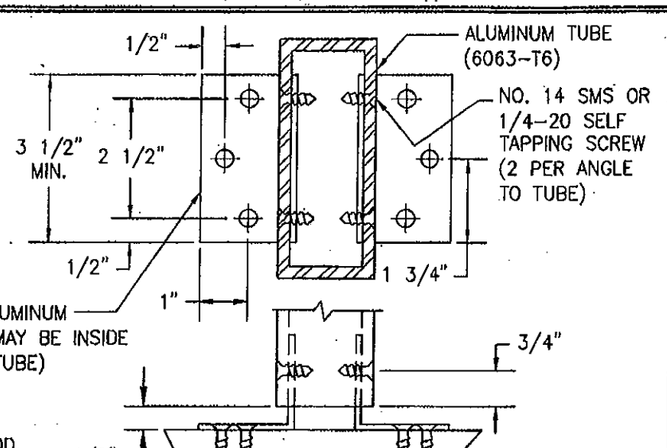


CONNECTION "B"
(INTO WOOD, BLOCK/CONCRETE, METAL STUD, STEEL OR ALUMINUM)



TYP. TUBE TO TUBE CONNECTION
(CONSIDER EQUIVALENT TO OR STRONGER THAN ALL CONNECTIONS)

MULLION END CONNECTION DETAILS USING CLIP ANGLES



CONNECTION "C"
(INTO WOOD, METAL STUD, STEEL OR ALUMINUM)

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PRODUCT REVISED
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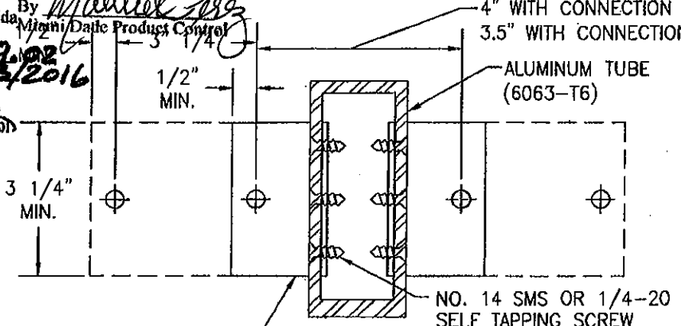
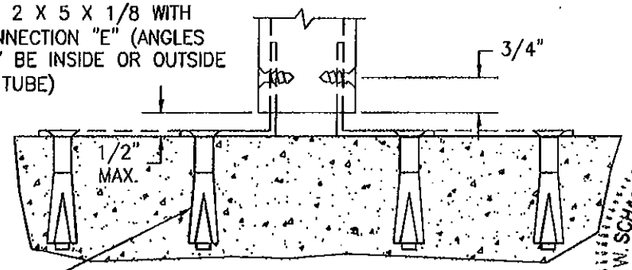
Expiration Date 08/03/2016
By Miami Dade Product Control





CONNECTION "D" & "E"
(INTO CONCRETE OR CONCRETE FILLED BLOCK)
"D" = 2 ANCHORS & 2 X 2 ANGLES
"E" = 4 ANCHORS & 2 X 5 ANGLES

NO.	REVISION DESCRIPTION	BY	DATE

DRAWN BY: K.P.S. | CHECKED BY: W.W.S.
PLOT: 1=3 | DATE: 03/07/08

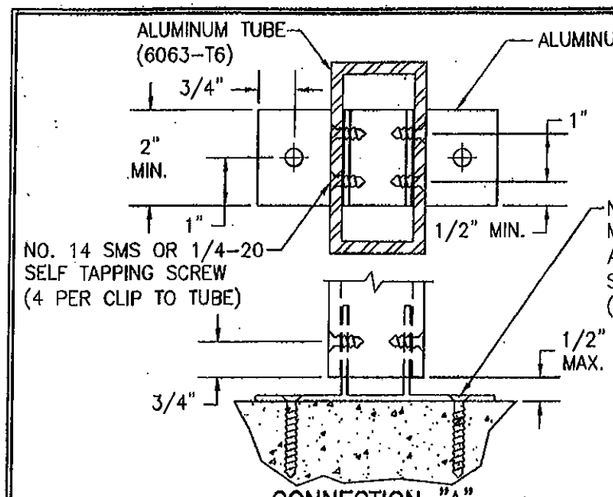
DRAWING TITLE: ALUMINUM TUBE CLIPPED MULLIONS

MANUFACTURER: C.P. LOEWEN ENTERPRISES
77 P.T.H. 52 WEST, BOX 2260
STEINBACH, MB CANADA R5G 1B2
204-326-6446

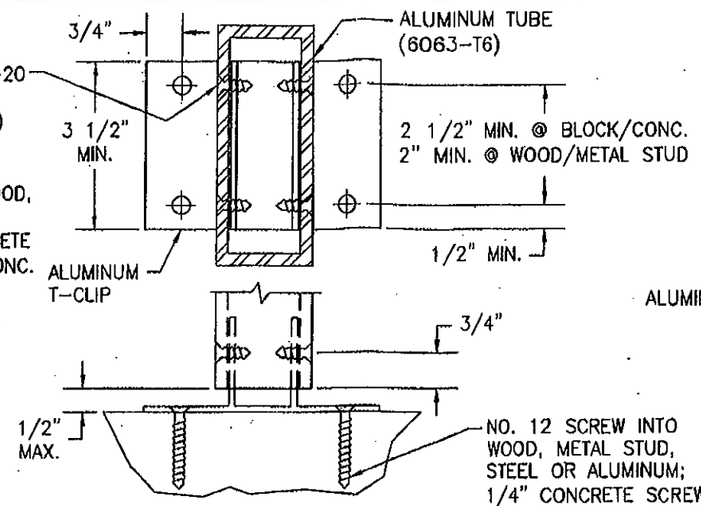
CONSULTANTS: WARREN W. SCHAEFER ENGINEERING CONSULTING, P.A. (CA 6809)
7480 150TH COURT NORTH
PALM BEACH GARDENS, FL 33418
PHONE: 561-744-3424

CERTIFICATION NO. 61135
APR 13 2011
STATE OF FLORIDA
WARREN W. SCHAEFER
LICENSE
PROFESSIONAL ENGINEER
P.E. NO. 61135

DRAWING NO. 1396 | REV. A
SHEET NO. 3 OF 9

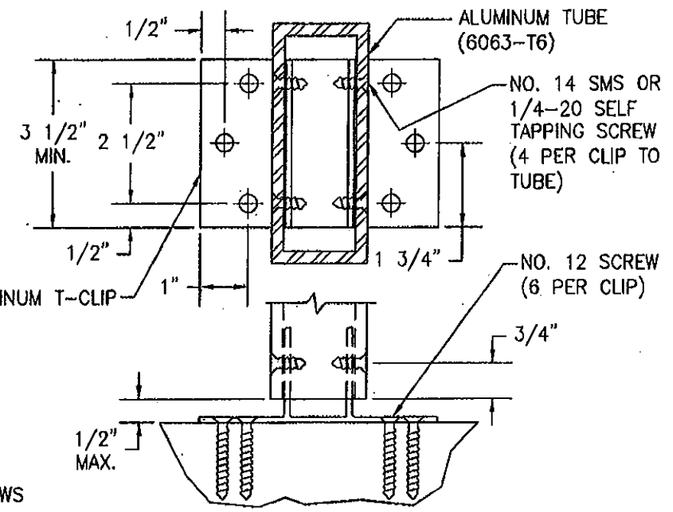


CONNECTION "A"
(INTO WOOD, BLOCK/CONCRETE, METAL STUD, STEEL OR ALUMINUM)

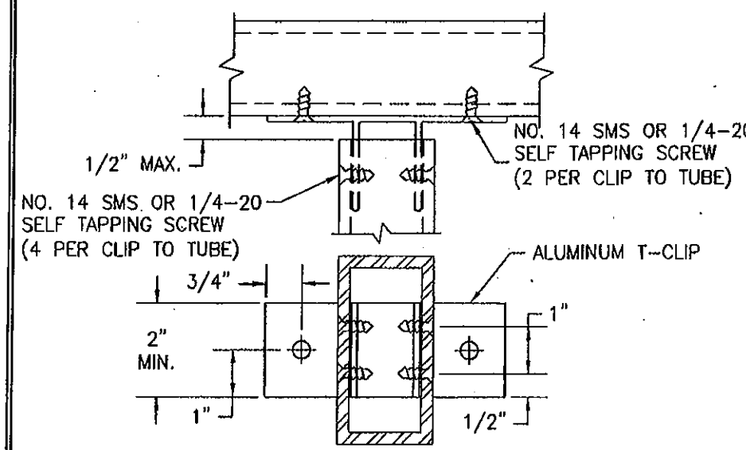


CONNECTION "B"
(INTO WOOD, BLOCK/CONCRETE, METAL STUD, STEEL OR ALUMINUM)

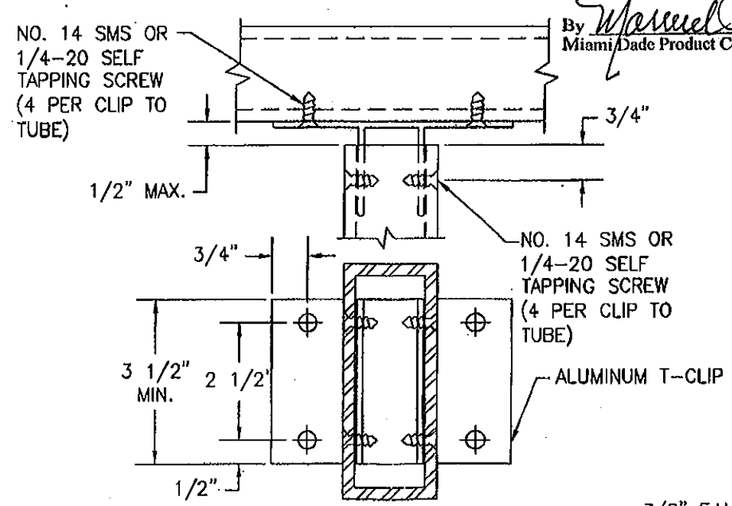
PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No 11-1017.05
Expiration Date Aug. 3, 2016
By Manuel Perez
Miami-Dade Product Control



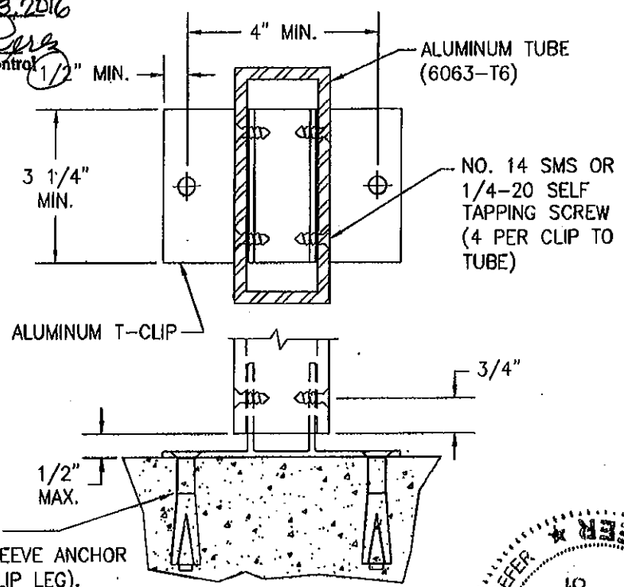
CONNECTION "C"
(INTO WOOD, METAL STUD, STEEL OR ALUMINUM)



TYP. TUBE TO TUBE CONNECTION
(CONSIDER EQUIVALENT TO CONNECTION "A")



TYP. TUBE TO TUBE CONNECTION
(CONSIDER EQUIVALENT TO OR STRONGER THAN ALL CONNECTIONS)



CONNECTION "D"
(INTO CONCRETE OR CONCRETE FILLED BLOCK)

ANCHOR REQUIREMENTS
SEE TABLE ON SHEET 3

ALL CLIPS MAY BE EXTRUDED SUCH THAT THE LEGS CONNECTING TO THE TUBE ARE INSIDE OR OUTSIDE THE TUBE. SEE PARTS NOTE ON SHEET 6.

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No 11-0519.03
Expiration Date SEP 23 2016
By
Miami-Dade Product Control

MULLION END CONNECTION DETAILS USING T-CLIPS

WARREN W. SCHAEFER LICENSE No. 44135 STATE OF FLORIDA PROFESSIONAL ENGINEER

APR 18 2011

DRAWN BY: K.P.S.	CHECKED BY: W.W.S.
PLOT: 1=3	DATE: 03/07/08

NO.	REVISION DESCRIPTION	BY	DATE

DRAWING TITLE: ALUMINUM TUBE CLIPPED MULLIONS

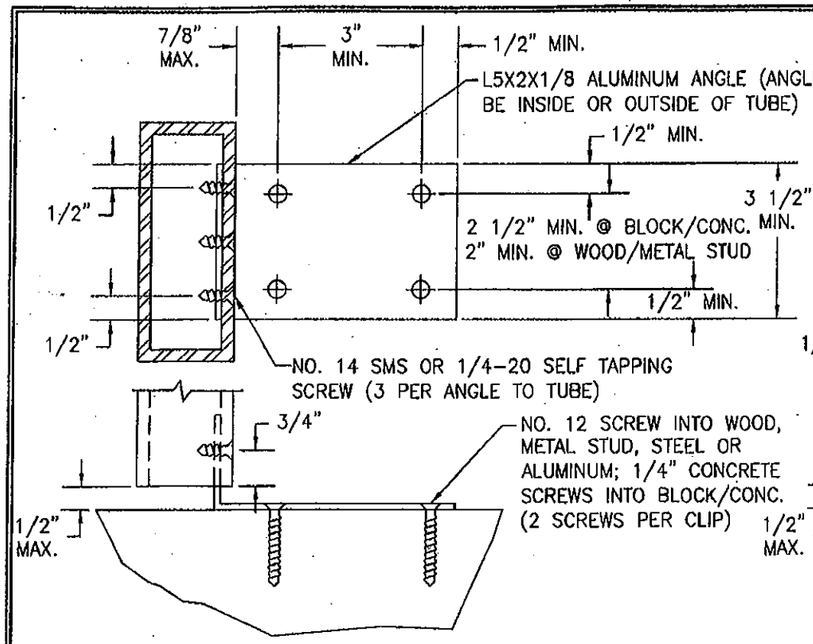
CONSULTANTS: W. W. SCHAEFER ENGINEERING & CONSULTING, P.A. (CA 6809)
7480 150TH COURT NORTH
PALM BEACH GARDENS, FL 33418
PHONE: 561-744-3424

MANUFACTURER: C.P. LOEWEN ENTERPRISES
77 P.T.H. 52 WEST, BOX 2260
STEINBACH, MB CANADA R5G 1B2
204-326-6446

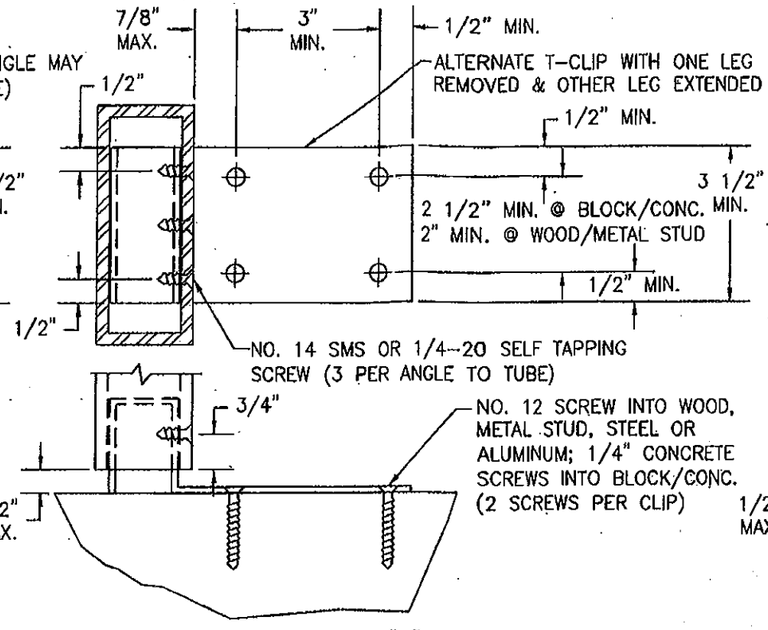
WARREN W. SCHAEFER, P.E.
P.E. NO. 44135

DRAWING NO.	REV.
1396	A

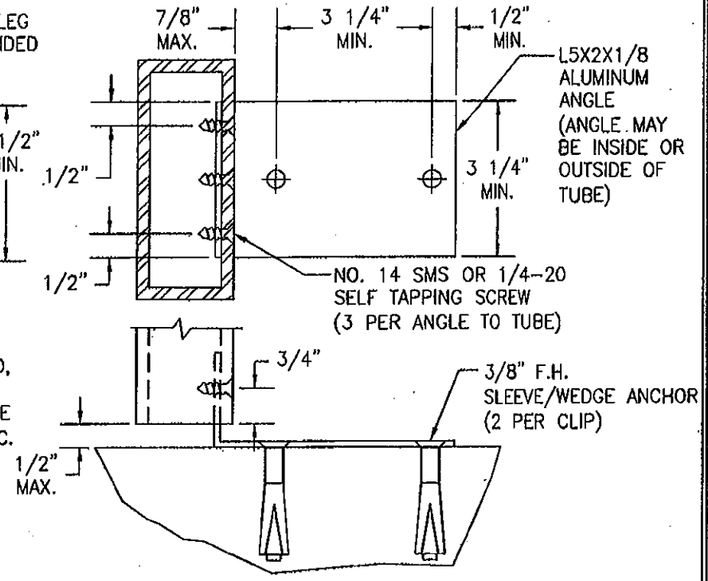
SHEET NO. 4 OF 9



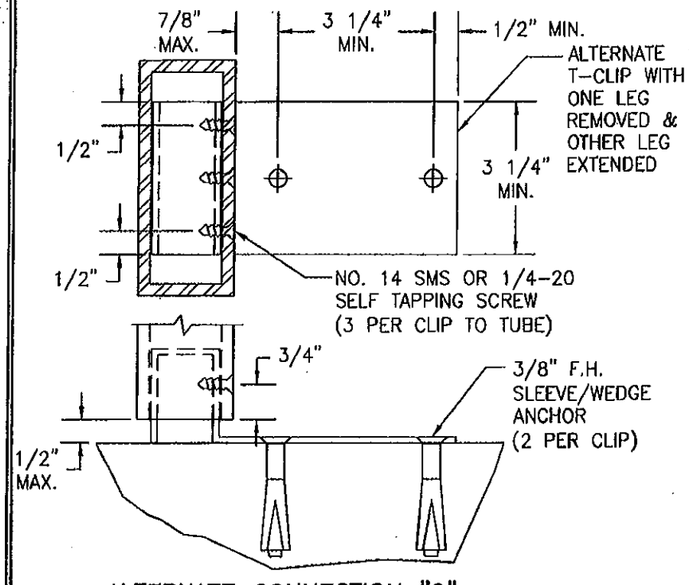
CONNECTION "F"
(INTO WOOD, BLOCK/CONCRETE, METAL STUD, STEEL OR ALUMINUM)



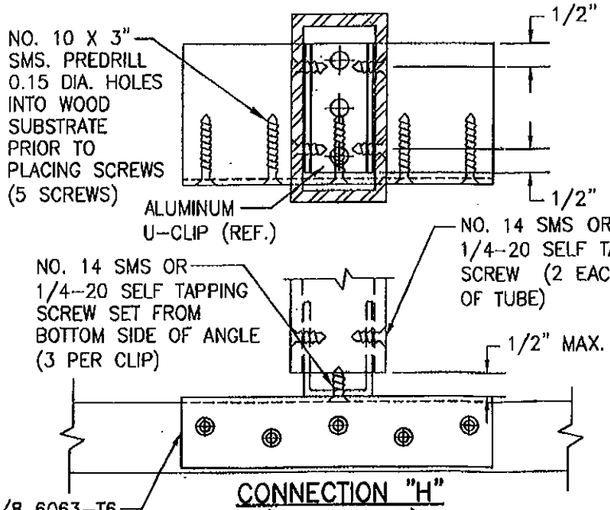
ALTERNATE CONNECTION "F"
(INTO WOOD, BLOCK/CONCRETE, METAL STUD, STEEL OR ALUMINUM)



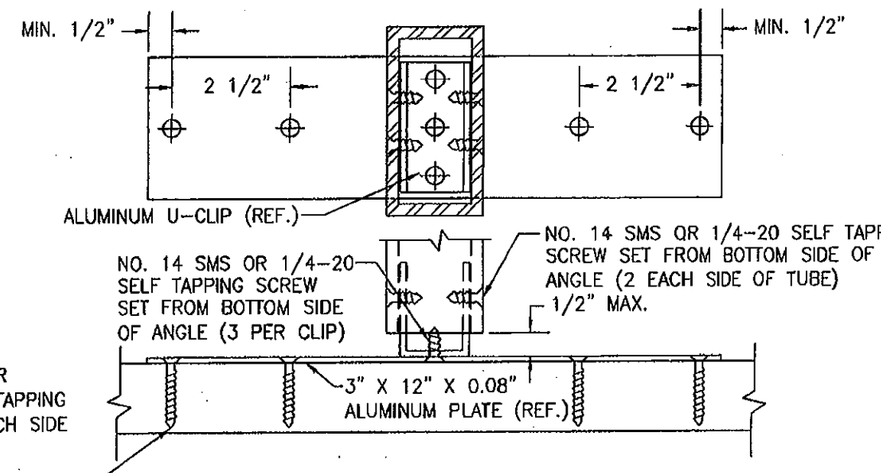
CONNECTION "G"
(INTO CONCRETE OR CONCRETE FILLED BLOCK)



ALTERNATE CONNECTION "G"
(INTO CONCRETE OR CONCRETE FILLED BLOCK)



CONNECTION "H"
(INTO WOOD)



CONNECTION "J"
(INTO WOOD, BLOCK/CONCRETE, METAL STUD, STEEL OR ALUMINUM)

NOTE: WITH CONNECTION "J" SCREWS THROUGH CLIP INTO SUBSTRATE MAY BE PLACED THROUGH PREDRILLED HOLES IN THE WINDOW/DOOR FRAME IF DESIRED TO ANCHOR MULLION END AFTER WINDOW/DOOR INSTALLATION. (HEAD OF SCREW WOULD BE PARTIALLY COUNTER SUNK INTO FRAME MEMBER)

ANCHOR REQUIREMENTS
SEE TABLE ON SHEET 3

PRODUCT REVISED
as complying with the Florida Building Code
Acceptance No 11-1017.05
Expiration Date Aug. 3, 2016
By Manuel Perez
Miami Dade Product Control

PRODUCT REVISED
as complying with the Florida Building Code
Acceptance No 11-0519.02
Expiration Date 08/03/2016
By
Miami Dade Product Control

DRAWN BY: K.P.S.	CHECKED BY: W.W.S.
PLOT: 1=3	DATE: 03/07/06

NO.	REVISION DESCRIPTION	BY	DATE

DRAWING TITLE: ALUMINUM TUBE CLIPPED MULLIONS

MANUFACTURER
C.P. LOEWEN ENTERPRISES
77 P.T.H 52 WEST, BOX 2260
STEINBACH, MB CANADA R5G 1B2
204-326-6446

CONSULTANTS
WARREN W. SCHAEFER ENGINEERING, P.A. (CA 6809)
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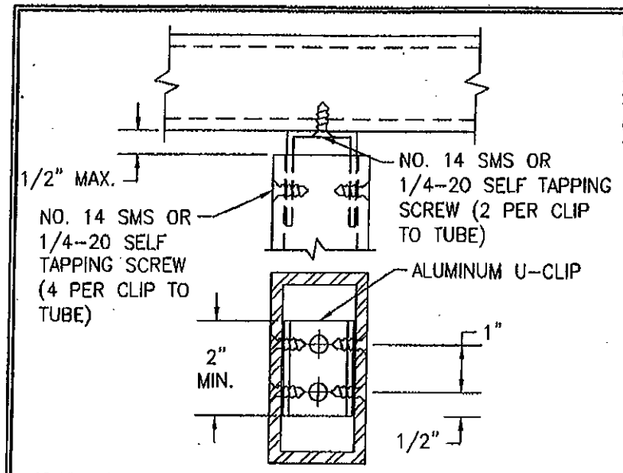
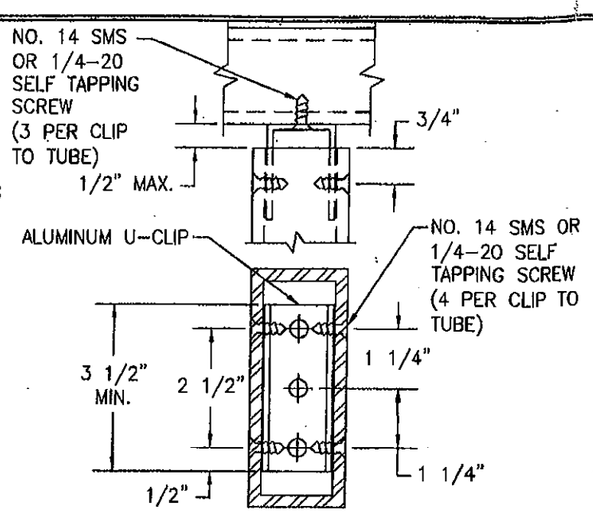
PALM BEACH GARDENS, FL 33418
PHONE: 561-744-3424

CERTIFICATE OF AUTHORIZATION
WARREN W. SCHAEFER P.E. NO. 37465
STATE OF FLORIDA
PROFESSIONAL ENGINEER
APR 13 2005

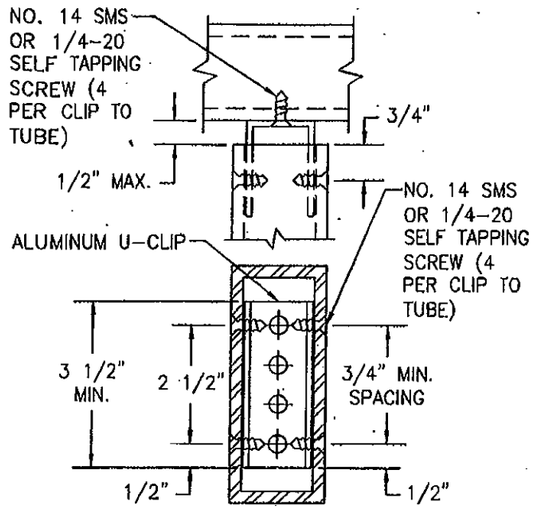
DRAWING NO.	REV.
1396	A
SHEET NO. 5 OF 9	



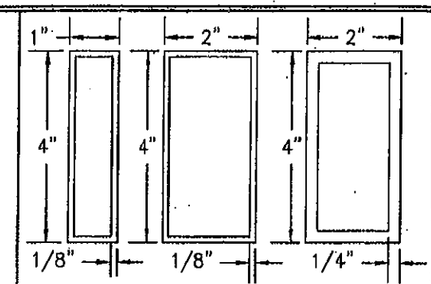
TYP. ALTERNATE TUBE TO TUBE CONNECTION
(CONSIDER EQUIVALENT TO CONNECTION "A")



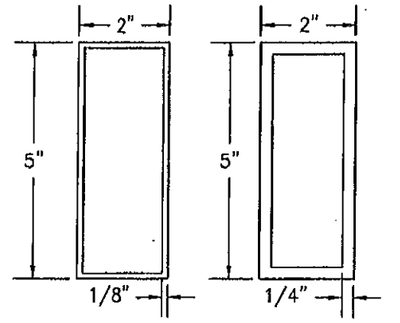
TYP. ALTERNATE TUBE TO TUBE CONNECTION
(CONSIDER EQUIVALENT TO CONNECTIONS "A" THROUGH "E")



TYP. ALTERNATE TUBE TO TUBE CONNECTION
(CONSIDER EQUIVALENT TO CONNECTION "F")



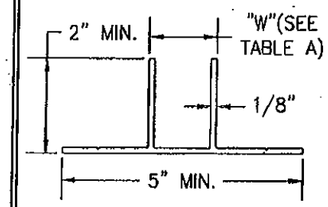
APPLICABLE 4" MULLION TUBES
(6063-T6 ALUMINUM)



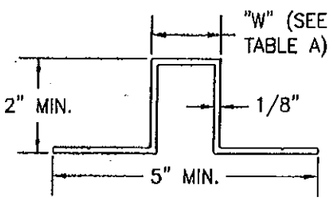
APPLICABLE 5" MULLION TUBES
(6063-T6 ALUMINUM)

ANCHOR REQUIREMENTS
SEE TABLE ON SHEET 3

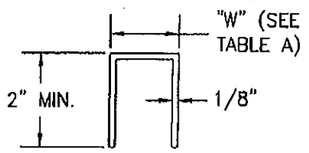
ALTERNATE TUBE TO TUBE CONNECTION DETAILS USING U-CLIPS



TYPICAL EXTRUDED T-CLIP
(6063-T6 ALUMINUM)



ALTERNATE EXTRUDED OR BENT T-CLIP
(MAY REPLACE ALL T-CLIPS SHOWN IN DETAILS)
(6063-T5 ALUMINUM)

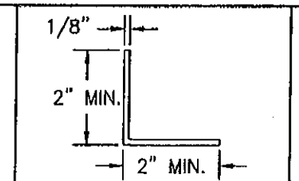


ALTERNATE U-CLIP
(T OR U-CLIP WITH FLANGES REMOVED)
(6063-T5 OR T6 ALUMINUM)

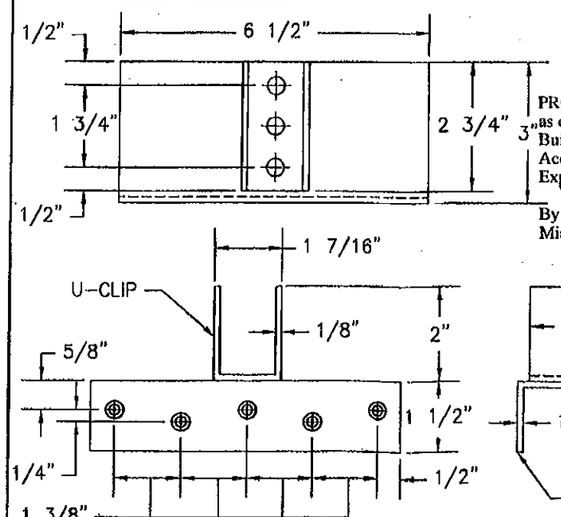
TABLE A	
TUBE TYPE	"W"
1" WIDE X 1/8" WALLS	11/16"
2" WIDE X 1/8" WALLS	1 11/16"
2" WIDE X 1/4" WALLS	1 7/16"

"T" & "U" CLIPS

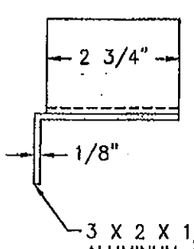
PARTS NOTE: DIMENSIONS SHOWN CONSIDER PLACEMENT OF THE CLIPS TO BE INSIDE THE TUBES. IT SHALL BE ACCEPTABLE FOR THE CLIPS TO BE SIZED SUCH THAT THEY FIT SNUGLY OUTSIDE THE TUBE AS WELL. CONECTION OF THE CLIPS TO THE TUBES SHALL BE AS SPECIFIED REGARDLESS OF WHETHER THEY CONNECT INSIDE OR OUTSIDE THE TUBES.

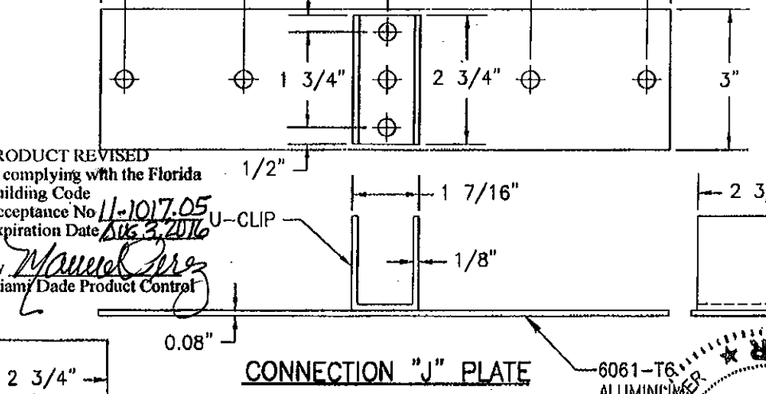


TYPICAL CLIP ANGLE
(6063-T6 ALUMINUM)



CONNECTION "H" ANGLE

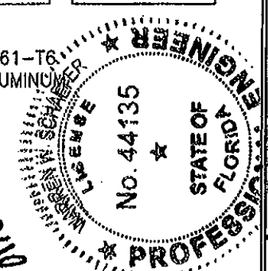




CONNECTION "J" PLATE

PRODUCT REVISED
as complying with the Florida Building Code
Acceptance No 11-1017.05
Expiration Date Dec 3, 2016
By Manuel Perez
Miami Dade Product Control

PRODUCT REVISED
as complying with the Florida Building Code
Acceptance No 11-0519.02
Expiration Date 08/03/2016
By
Miami Dade Product Control



CERTIFICATION
APR 18 2007
WARREN W. SCHAEFER, P.E.
P.E. NO. 44135

NO.	REVISION DESCRIPTION	BY	DATE

DRAWN BY: K.P.S.
CHECKED BY: W.W.S.
PLOT: 1=3
DATE: 03/07/06

DRAWING TITLE
ALUMINUM TUBE CLIPPED MULLIONS

MANUFACTURER
C.P. LOEWEN ENTERPRISES
77 P.T.H 52 WEST, BOX 2260
STEINBACH, MB CANADA R5G 1B2
204-326-6446

CONSULTANTS
W. W. SCHAEFER ENGINEERING & CONSULTING, P.A. (CA 6809)
7480 150TH COURT NORTH
PALM BEACH GARDENS, FL 33418
PHONE: 561-744-3424

DRAWING NO. 1396
REV. A
SHEET NO. 6 OF 9

LOAD TABLE 1.0

MAXIMUM MULLION LENGTH (IN.)	MAXIMUM LOAD WIDTH (IN.)	ALLOWABLE PRESSURE (PSF)							
		4X1X1/8 TUBE	4X2X1/8 TUBE	4X2X1/4 OR 5X2X1/8 TUBE	5X2X1/4 TUBE	CONNECTION TYPES			
						"A" "F" & "G"	"B" "D" & "J"	"C" & "H"	"E"
60	48	85.0	85.0	85.0	85.0	76.0	85.0	85.0	85.0
	54	85.0	85.0	85.0	85.0	73.7	85.0	85.0	85.0
	60	81.5	85.0	85.0	85.0	73.0	85.0	85.0	85.0
66	30	85.0	85.0	85.0	85.0	85.0	85.0	85.0	85.0
	36	85.0	85.0	85.0	85.0	76.0	85.0	85.0	85.0
	42	85.0	85.0	85.0	85.0	69.5	85.0	85.0	85.0
	48	84.2	85.0	85.0	85.0	65.1	85.0	85.0	85.0
	54	74.9	85.0	85.0	85.0	62.4	85.0	85.0	85.0
	60	67.4	85.0	85.0	85.0	60.8	85.0	85.0	85.0
	66	61.2	85.0	85.0	85.0	60.3	85.0	85.0	85.0
72	24	85.0	85.0	85.0	85.0	85.0	85.0	85.0	85.0
	30	85.0	85.0	85.0	85.0	76.8	85.0	85.0	85.0
	36	85.0	85.0	85.0	85.0	67.6	85.0	85.0	85.0
	42	80.6	85.0	85.0	85.0	61.3	85.0	85.0	85.0
	48	70.6	85.0	85.0	85.0	57.0	85.0	85.0	85.0
	54	62.7	85.0	85.0	85.0	54.0	85.0	85.0	85.0
	60	56.4	82.5	85.0	85.0	52.1	85.0	85.0	85.0
	66	51.3	75.0	85.0	85.0	51.0	85.0	85.0	85.0
	72	47.0	68.7	85.0	85.0	50.7	85.0	85.0	85.0
78	24	85.0	85.0	85.0	85.0	82.9	85.0	85.0	85.0
	30	85.0	85.0	85.0	85.0	69.5	85.0	85.0	85.0
	36	74.0	85.0	85.0	85.0	60.8	85.0	85.0	85.0
	42	63.4	85.0	85.0	85.0	54.9	85.0	85.0	85.0
	48	55.5	81.1	85.0	85.0	50.7	85.0	85.0	85.0
	54	49.3	72.1	85.0	85.0	47.7	85.0	85.0	85.0
	60	44.4	64.9	85.0	85.0	45.6	85.0	85.0	85.0
	66	40.4	59.0	85.0	85.0	44.2	85.0	85.0	85.0
	72	37.0	54.0	82.1	85.0	43.4	85.0	85.0	85.0
84	24	85.0	85.0	85.0	85.0	76.0	85.0	85.0	85.0
	30	71.1	85.0	85.0	85.0	63.4	85.0	85.0	85.0
	36	59.2	85.0	85.0	85.0	55.3	85.0	85.0	85.0
	42	50.8	74.2	85.0	85.0	49.6	85.0	85.0	85.0
	48	44.4	64.9	85.0	85.0	45.6	85.0	85.0	85.0
	54	39.5	57.7	85.0	85.0	42.7	85.0	85.0	85.0
	60	35.5	51.9	85.0	85.0	40.5	81.1	85.0	85.0
	66	32.3	47.2	77.3	85.0	39.0	78.0	85.0	85.0
	72	29.6	43.3	70.8	85.0	38.0	76.0	85.0	85.0
90	18	85.0	85.0	85.0	85.0	85.0	85.0	85.0	85.0
	24	72.2	85.0	85.0	85.0	70.2	85.0	85.0	85.0
	30	57.8	84.4	85.0	85.0	58.4	85.0	85.0	85.0
	36	48.2	70.4	85.0	85.0	50.7	85.0	85.0	85.0
	42	41.3	60.3	85.0	85.0	45.3	85.0	85.0	85.0
	48	36.1	52.8	85.0	85.0	41.5	82.9	85.0	85.0
	54	32.1	46.9	82.0	85.0	38.6	77.2	85.0	85.0
	60	28.9	42.2	73.8	85.0	36.5	73.0	85.0	85.0
	66	26.3	38.4	67.1	85.0	34.9	69.8	85.0	85.0
	72	–	35.2	61.5	85.0	33.8	67.6	85.0	85.0

INSTRUCTIONS FOR TABLE USE:

1. DETERMINE REQUIRED WIND PRESSURE FOR THE OPENING.
2. DETERMINE THE MULLION LENGTH & LOAD WIDTH USING THE APPLICABLE ELEVATION ON SHEETS 1 & 2.
3. CHOOSE A TUBE SIZE THAT MEETS OR EXCEEDS THE REQUIRED PRESSURE FOR THE APPLICABLE MULLION LENGTH & LOAD WIDTH CONDITIONS.
4. CHOOSE A CONNECTION TYPE THAT MEETS OR EXCEEDS THE REQUIRED PRESSURE FOR THE APPLICABLE MULLION LENGTH & LOAD WIDTH CONDITIONS.

LOAD TABLE 1.0 (CONT.)

MAXIMUM MULLION LENGTH (IN.)	MAXIMUM LOAD WIDTH (IN.)	ALLOWABLE PRESSURE (PSF)							
		4X1X1/8 TUBE	4X2X1/8 TUBE	4X2X1/4 OR 5X2X1/8 TUBE	5X2X1/4 TUBE	CONNECTION TYPES			
						"A" "F" & "G"	"B" "D" & "J"	"C" & "H"	"E"
96	18	79.4	85.0	85.0	85.0	85.0	85.0	85.0	85.0
	24	59.5	85.0	85.0	85.0	85.0	85.0	85.0	85.0
	30	47.6	69.6	85.0	85.0	85.0	85.0	85.0	85.0
	36	39.7	58.0	85.0	85.0	85.0	85.0	85.0	85.0
	42	34.0	49.7	85.0	85.0	83.4	83.4	85.0	85.0
	48	29.8	43.5	76.0	85.0	38.0	76.0	85.0	85.0
	54	26.5	38.7	67.6	85.0	35.2	70.5	85.0	85.0
	60	–	34.8	60.8	85.0	33.2	66.3	85.0	85.0
	66	–	31.6	55.3	85.0	31.6	63.2	85.0	85.0
	72	–	29.0	50.7	85.0	30.4	60.8	85.0	85.0
102	18	66.2	85.0	85.0	85.0	78.5	85.0	85.0	85.0
	24	49.6	72.5	85.0	85.0	60.8	85.0	85.0	85.0
	30	39.7	58.0	85.0	85.0	50.3	85.0	85.0	85.0
	36	33.1	48.3	84.5	85.0	43.4	85.0	85.0	85.0
	42	28.4	41.4	72.5	85.0	38.6	77.2	85.0	85.0
	48	24.8	36.3	63.4	85.0	35.1	70.2	85.0	85.0
	54	–	32.2	56.4	85.0	32.4	64.9	85.0	85.0
	60	–	29.0	50.7	85.0	30.4	60.8	85.0	85.0
	66	–	26.4	46.1	83.7	28.8	57.7	85.0	85.0
	72	–	–	42.3	76.7	27.6	55.3	82.1	85.0
108	18	55.7	81.4	85.0	85.0	73.7	85.0	85.0	85.0
	24	41.8	61.1	85.0	85.0	57.0	85.0	85.0	85.0
	30	33.4	48.9	85.0	85.0	47.1	85.0	85.0	85.0
	36	27.9	40.7	71.2	85.0	40.5	81.1	85.0	85.0
	42	–	34.9	61.0	85.0	35.9	71.9	85.0	85.0
	48	–	30.5	53.4	85.0	32.6	65.1	85.0	85.0
	54	–	27.1	47.5	85.0	30.0	60.0	85.0	85.0
	60	–	–	42.7	77.5	28.1	56.1	83.3	85.0
	66	–	–	38.8	70.5	26.5	53.1	78.8	85.0
	72	–	–	35.6	64.6	25.3	50.7	75.2	85.0
120	18	40.6	59.4	85.0	85.0	65.7	85.0	85.0	85.0
	24	30.5	44.5	77.9	85.0	50.7	85.0	85.0	85.0
	30	24.4	35.6	62.3	85.0	41.7	83.4	85.0	85.0
	36	–	29.7	51.9	85.0	35.8	71.5	85.0	85.0
	42	–	25.4	44.5	80.7	31.6	63.2	85.0	85.0
	48	–	–	38.9	70.6	28.5	57.0	84.6	85.0
	54	–	–	34.6	62.8	26.2	52.3	77.6	85.0
	60	–	–	31.1	56.5	–	48.6	72.2	85.0
	66	–	–	28.3	51.4	–	45.7	67.9	85.0
	72	–	–	26.0	47.1	–	43.4	64.5	85.0
126	18	–	51.3	85.0	85.0	62.4	85.0	85.0	85.0
	24	–	38.5	67.3	85.0	48.0	85.0	85.0	85.0
	30	–	30.8	53.8	85.0	39.4	78.9	85.0	85.0
	36	–	25.6	44.8	81.4	33.8	67.6	85.0	85.0
	42	–	–	38.4	69.7	29.8	59.6	85.0	85.0
	48	–	–	33.6	61.0	26.8	53.6	79.6	85.0
	54	–	–	29.9	54.2	–	49.1	72.9	85.0
	60	–	–	26.9	48.8	–	45.6	67.7	85.0
	66	–	–	24.5	44.4	–	42.8	63.5	85.0

PRODUCT REVISED
as complying with the Florida Building Code
Acceptance No 11-1017.05
Expiration Date Aug 3, 2016
By Manuel Perez
Miami-Dade Product Control

PRODUCT REVISED
as complying with the Florida Building Code
Acceptance No 11-05.1
Expiration Date 08/08/2016
By
Miami-Dade Product Control

TABLE NOTES:

1. ALL TUBES SHALL BE MIN. 6063-T6 ALUMINUM.
2. FOR ALL CONNECTION TYPES, SEE SHEETS 3, 4, 5 & 6 FOR DETAIL.
3. INDIVIDUAL UNIT SIZES & SHUTTER REQUIREMENTS ARE LIMITED BY THEIR OWN INDIVIDUAL "CERTIFICATION".
4. IN ORDER TO SIMPLIFY TABLES, TABLE PRESSURES ARE LIMITED TO 85 PSF. USE OF THESE MULLIONS FOR PRESSURES HIGHER THAN 85 PSF SHALL BE REVIEWED UNDER SEPERATE APPROVAL.
5. THESE LOAD TABLES ARE CERTIFIED AS CORRECT IN CONTENT. HOWEVER, CHOOSING OF THE CORRECT MULLION & CONNECTION FROM THESE TABLES FOR ITS SPECIFIC USE IS THE RESPONSIBILITY OF THOSE USING THE TABLES AND SHOULD BE VERIFIED BY THE BUILDING OFFICIAL OR A FLORIDA CERTIFIED ENGINEER.

WARREN W. SCHAEFER LICENSE No. 44135 STATE OF FLORIDA PROFESSIONAL ENGINEER

NO.	REVISION DESCRIPTION	BY	DATE

DRAWN BY: K.P.S. | CHECKED BY: W.W.S.
PLOT: 1=1 | DATE: 03/07/08

DRAWING TITLE: ALUMINUM TUBE CLIPPED MULLIONS

MANUFACTURER
C.P. LOEWEN ENTERPRISES
77 P.T.H 52 WEST, BOX 2260
STEINBACH, MB CANADA R5G 1B2
204-326-6446

CONSULTANTS
W. W. SCHAEFER ENGINEERING & CONSULTING, P.A. (CA 6809)
7480 150TH COURT NORTH
PALM BEACH GARDENS, FL 33418
PHONE 561-744-3424

CERTIFICATION
APR 18 2011
WARREN W. SCHAEFER, P.E.
P.E. NO. 44135

DRAWING NO. 1396 | REV. A
SHEET NO. 7 OF 9

LOAD TABLE 2.0

MAXIMUM MULLION LENGTH (IN.)	MAXIMUM LOAD WIDTH (IN.)	ALLOWABLE PRESSURE (PSF)							
		4X1X1/8 TUBE	4X2X1/8 TUBE	4X2X1/4 OR 5X2X1/8 TUBE	5X2X1/4 TUBE	CONNECTION TYPES			
						"A" "F" & "G"	"B" "D" & "J"	"C" & "H"	"E"
42	72	85.0	85.0	85.0	85.0	62.0	85.0	85.0	85.0
48	60	85.0	85.0	85.0	85.0	65.1	85.0	85.0	85.0
	66	85.0	85.0	85.0	85.0	59.2	85.0	85.0	85.0
	72	85.0	85.0	85.0	85.0	54.3	85.0	85.0	85.0
54	54	85.0	85.0	85.0	85.0	64.3	85.0	85.0	85.0
	60	85.0	85.0	85.0	85.0	57.9	85.0	85.0	85.0
	66	85.0	85.0	85.0	85.0	52.6	85.0	85.0	85.0
	72	83.9	85.0	85.0	85.0	48.3	85.0	85.0	85.0
	78	77.4	85.0	85.0	85.0	44.5	85.0	85.0	85.0
	84	71.9	85.0	85.0	85.0	41.4	82.7	81.2	85.0
60	48	85.0	85.0	85.0	85.0	65.1	85.0	85.0	85.0
	54	85.0	85.0	85.0	85.0	57.9	85.0	85.0	85.0
	60	81.5	85.0	85.0	85.0	52.1	85.0	85.0	85.0
	66	74.1	85.0	85.0	85.0	47.4	85.0	85.0	85.0
	72	67.9	85.0	85.0	85.0	43.4	85.0	85.0	85.0
	78	62.7	85.0	85.0	85.0	40.1	80.2	85.0	85.0
	84	58.2	85.0	85.0	85.0	37.2	74.4	85.0	85.0
	90	54.3	79.4	85.0	85.0	34.7	69.5	85.0	85.0
66	42	85.0	85.0	85.0	85.0	67.7	85.0	85.0	85.0
	48	84.2	85.0	85.0	85.0	59.2	85.0	85.0	85.0
	54	74.9	85.0	85.0	85.0	52.6	85.0	85.0	85.0
	60	67.4	85.0	85.0	85.0	47.4	85.0	85.0	85.0
	66	61.2	85.0	85.0	85.0	43.1	85.0	85.0	85.0
	72	56.1	82.0	85.0	85.0	39.5	79.0	85.0	85.0
	78	51.8	75.7	85.0	85.0	36.4	72.9	85.0	85.0
	84	48.1	70.3	85.0	85.0	33.8	67.7	85.0	85.0
	90	44.9	65.6	85.0	85.0	31.6	63.2	85.0	79.9
72	36	85.0	85.0	85.0	85.0	72.4	85.0	85.0	85.0
	42	80.6	85.0	85.0	85.0	62.0	85.0	85.0	85.0
	48	70.6	85.0	85.0	85.0	54.3	85.0	85.0	85.0
	54	62.7	85.0	85.0	85.0	48.3	85.0	85.0	85.0
	60	56.4	82.5	85.0	85.0	43.4	85.0	85.0	85.0
	66	51.3	75.0	85.0	85.0	39.5	79.0	85.0	85.0
	72	47.0	68.7	85.0	85.0	36.2	72.4	85.0	85.0
	78	43.4	63.4	85.0	85.0	33.4	66.8	85.0	85.0
	84	40.3	58.9	82.6	85.0	31.0	62.0	85.0	85.0
	90	37.6	55.0	77.1	85.0	29.0	57.9	85.0	85.0
78	36	74.0	85.0	85.0	85.0	66.8	85.0	85.0	85.0
	42	63.4	85.0	85.0	85.0	57.3	85.0	85.0	85.0
	48	55.5	81.1	85.0	85.0	50.1	85.0	85.0	85.0
	54	49.3	72.1	85.0	85.0	44.5	85.0	85.0	85.0
	60	44.4	64.9	85.0	85.0	40.1	80.2	85.0	85.0
	66	40.4	59.0	85.0	85.0	36.4	72.9	85.0	85.0
	72	37.0	54.0	82.1	85.0	33.4	66.8	85.0	85.0
	78	34.1	49.9	75.8	85.0	30.8	61.7	85.0	85.0
	84	31.7	46.3	70.4	85.0	28.6	57.3	85.0	85.0
	90	29.6	43.2	65.7	85.0	26.7	53.5	79.4	85.0

INSTRUCTIONS FOR TABLE USE:

1. DETERMINE REQUIRED WIND PRESSURE FOR THE OPENING.
2. DETERMINE THE MULLION LENGTH & LOAD WIDTH USING THE APPLICABLE ELEVATION ON SHEETS 1 & 2.
3. CHOOSE A TUBE SIZE THAT MEETS OR EXCEEDS THE REQUIRED PRESSURE FOR THE APPLICABLE MULLION LENGTH & LOAD WIDTH CONDITIONS.
4. CHOOSE A CONNECTION TYPE THAT MEETS OR EXCEEDS THE REQUIRED PRESSURE FOR THE APPLICABLE MULLION LENGTH & LOAD WIDTH CONDITIONS.

LOAD TABLE 2.0 (CONT.)

MAXIMUM MULLION LENGTH (IN.)	MAXIMUM LOAD WIDTH (IN.)	ALLOWABLE PRESSURE (PSF)							
		4X1X1/8 TUBE	4X2X1/8 TUBE	4X2X1/4 OR 5X2X1/8 TUBE	5X2X1/4 TUBE	CONNECTION TYPES			
						"A" "F" & "G"	"B" "D" & "J"	"C" & "H"	"E"
84	36	59.2	85.0	85.0	85.0	62.0	85.0	85.0	85.0
	42	50.8	74.2	85.0	85.0	53.2	85.0	85.0	85.0
	48	44.4	64.9	85.0	85.0	46.5	85.0	85.0	85.0
	54	39.5	57.7	85.0	85.0	41.4	82.7	81.2	85.0
	60	35.5	51.9	85.0	85.0	37.2	74.4	85.0	85.0
	66	32.3	47.2	77.3	85.0	33.8	67.7	85.0	85.0
	72	29.6	43.3	70.8	85.0	31.0	62.0	85.0	85.0
	78	27.3	39.9	65.4	85.0	28.6	57.3	85.0	85.0
	84	–	37.1	60.7	85.0	26.6	53.2	79.0	85.0
	90	–	34.6	56.7	85.0	–	49.6	73.7	85.0
90	42	41.3	60.3	85.0	85.0	49.6	85.0	85.0	85.0
	48	36.1	52.8	85.0	85.0	43.4	85.0	85.0	85.0
	54	32.1	46.9	82.0	85.0	38.6	77.2	85.0	85.0
	60	28.9	42.2	73.8	85.0	34.7	69.5	85.0	85.0
	66	26.3	38.4	67.1	85.0	31.6	63.2	85.0	85.0
	72	–	35.2	61.5	85.0	29.0	57.9	85.0	85.0
	78	–	32.5	56.8	85.0	26.7	53.5	79.4	67.6
	84	–	30.2	52.7	85.0	–	49.6	73.7	85.0
	90	–	28.1	49.2	85.0	–	46.3	68.8	85.0
96	42	34.0	49.7	85.0	85.0	46.5	85.0	85.0	85.0
	48	29.8	43.5	76.0	85.0	40.7	81.4	85.0	85.0
	54	26.5	38.7	67.6	85.0	36.2	72.4	85.0	85.0
	60	–	34.8	60.8	85.0	32.6	65.1	85.0	85.0
	66	–	31.6	55.3	85.0	29.6	59.2	85.0	85.0
	72	–	29.0	50.7	85.0	27.1	54.3	80.6	85.0
	78	–	26.8	46.8	84.9	25.1	50.1	74.4	85.0
	84	–	–	43.5	78.8	–	46.5	69.1	85.0
	90	–	–	40.6	73.6	–	43.4	64.5	85.0
102	42	28.4	41.4	72.5	85.0	43.8	85.0	85.0	85.0
	48	24.8	36.3	63.4	85.0	38.3	76.6	85.0	85.0
	54	–	32.2	56.4	85.0	34.1	68.1	85.0	85.0
	60	–	29.0	50.7	85.0	30.7	61.3	85.0	85.0
	66	–	26.4	46.1	83.7	27.9	55.7	82.8	85.0
	72	–	–	42.3	76.7	25.5	51.1	75.9	85.0
	78	–	–	39.0	70.8	–	47.2	70.0	85.0
	84	–	–	36.2	65.7	–	43.8	65.0	85.0
	90	–	–	33.8	61.4	–	40.9	60.7	82.8

TABLE NOTES:

1. ALL TUBES SHALL BE MIN. 6063-T6 ALUMINUM.
2. FOR ALL CONNECTION TYPES, SEE SHEETS 3, 4, 5 & 6 FOR DETAIL.
3. INDIVIDUAL UNIT SIZES & SHUTTER REQUIREMENTS ARE LIMITED BY THEIR OWN INDIVIDUAL "CERTIFICATION".
4. IN ORDER TO SIMPLIFY TABLES, TABLE PRESSURES ARE LIMITED TO 85 PSF. USE OF THESE MULLIONS FOR PRESSURES HIGHER THAN 85 PSF SHALL BE REVIEWED UNDER SEPERATE APPROVAL.
5. THESE LOAD TABLES ARE CERTIFIED AS CORRECT IN CONTENT. HOWEVER, CHOOSING OF THE CORRECT MULLION & CONNECTION FROM THESE TABLES FOR ITS SPECIFIC USE IS THE RESPONSIBILITY OF THOSE USING THE TABLES AND SHOULD BE VERIFIED BY THE BUILDING OFFICIAL OR A FLORIDA CERTIFIED ENGINEER.

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No 11-1017.05
Expiration Date Nov. 3, 2016
By Manuel Perez
Miami Dade Product Control

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No 11-0519.02
Expiration Date 05/08/2016
By
Miami Dade Product Control

WARREN W. SCHAEFER, P.E.
P.E. NO. 44135
STATE OF FLORIDA
LICENSED PROFESSIONAL ENGINEER
CERTIFICATION
APR 18 2011

NO.	REVISION DESCRIPTION	BY	DATE

DRAWN BY: K.P.S. | CHECKED BY: W.W.S.
PLOT: 1=1 | DATE: 03/07/08

DRAWING TITLE: ALUMINUM TUBE CLIPPED MULLIONS

MANUFACTURER: C.P. LOEWEN ENTERPRISES
77 P.T.H 52 WEST, BOX 2260
STEINBACH, MB CANADA R5G 1B2
204-326-6446

CONSULTANTS: W. W. SCHAEFER ENGINEERING & CONSULTING, P.A. (CA 6809)
7480 150TH COURT NORTH
PALM BEACH GARDENS, FL 33418
PHONE: 561-744-3424

DRAWING NO. 1396 | REV. A
SHEET NO. 8 OF 9

LOAD TABLE 3.0

MAXIMUM MULLION LENGTH (IN.)	MAXIMUM LOAD WIDTH (IN.)	ALLOWABLE PRESSURE (PSF)							
		4X1X1/8 TUBE	4X2X1/8 TUBE	4X2X1/4 OR 5X2X1/8 TUBE	5X2X1/4 TUBE	CONNECTION TYPES			
						"A" "F" & "G"	"B" "D" & "J"	"C" & "H"	"E"
36	60	85.0	85.0	85.0	85.0	60.8	85.0	85.0	85.0
	66	85.0	85.0	85.0	85.0	55.3	85.0	85.0	85.0
	72	85.0	85.0	85.0	85.0	50.7	85.0	85.0	85.0
42	48	85.0	85.0	85.0	85.0	65.1	85.0	85.0	85.0
	54	85.0	85.0	85.0	85.0	57.9	85.0	85.0	85.0
	60	85.0	85.0	85.0	85.0	52.1	85.0	85.0	85.0
	66	85.0	85.0	85.0	85.0	47.4	85.0	85.0	85.0
	72	85.0	85.0	85.0	85.0	43.4	85.0	85.0	85.0
48	42	85.0	85.0	85.0	85.0	65.1	85.0	85.0	85.0
	48	85.0	85.0	85.0	85.0	57.0	85.0	85.0	85.0
	54	85.0	85.0	85.0	85.0	50.7	85.0	85.0	85.0
	60	85.0	85.0	85.0	85.0	45.6	85.0	85.0	85.0
	66	85.0	85.0	85.0	85.0	41.5	85.0	85.0	85.0
	72	85.0	85.0	85.0	85.0	38.0	76.0	74.6	85.0
54	36	85.0	85.0	85.0	85.0	67.6	85.0	85.0	85.0
	42	85.0	85.0	85.0	85.0	57.9	85.0	85.0	85.0
	48	85.0	85.0	85.0	85.0	50.7	85.0	85.0	85.0
	54	85.0	85.0	85.0	85.0	45.0	85.0	85.0	85.0
	60	85.0	85.0	85.0	85.0	40.5	81.1	85.0	85.0
	66	85.0	85.0	85.0	85.0	36.8	73.7	85.0	85.0
	72	83.9	85.0	85.0	85.0	33.8	67.6	85.0	85.0
60	36	85.0	85.0	85.0	85.0	60.8	85.0	85.0	85.0
	42	85.0	85.0	85.0	85.0	52.1	85.0	85.0	85.0
	48	85.0	85.0	85.0	85.0	45.6	85.0	85.0	85.0
	54	85.0	85.0	85.0	85.0	40.5	81.1	85.0	85.0
	60	81.5	85.0	85.0	85.0	36.5	73.0	85.0	85.0
	66	74.1	85.0	85.0	85.0	33.2	66.3	85.0	85.0
	72	67.9	85.0	85.0	85.0	30.4	60.8	85.0	85.0
	78	62.7	85.0	85.0	85.0	28.1	56.1	83.3	85.0
	84	58.2	85.0	85.0	85.0	26.1	52.1	77.4	85.0
66	30	85.0	85.0	85.0	85.0	66.3	85.0	85.0	85.0
	36	85.0	85.0	85.0	85.0	55.3	85.0	85.0	85.0
	42	85.0	85.0	85.0	85.0	47.4	85.0	85.0	85.0
	48	84.2	85.0	85.0	85.0	41.5	82.9	85.0	85.0
	54	74.9	85.0	85.0	85.0	36.8	73.7	85.0	85.0
	60	67.4	85.0	85.0	85.0	33.2	66.3	85.0	85.0
	66	61.2	85.0	85.0	85.0	30.1	60.3	85.0	85.0
	72	56.1	82.0	85.0	85.0	27.6	55.3	82.1	85.0
	78	51.8	75.7	85.0	85.0	25.5	51.0	75.7	85.0
	84	48.1	70.3	85.0	85.0	–	47.4	70.3	85.0
72	30	85.0	85.0	85.0	85.0	60.8	85.0	85.0	85.0
	36	85.0	85.0	85.0	85.0	50.7	85.0	85.0	85.0
	42	80.6	85.0	85.0	85.0	43.4	85.0	85.0	85.0
	48	70.6	85.0	85.0	85.0	38.0	76.0	85.0	85.0
	54	62.7	85.0	85.0	85.0	33.8	67.6	85.0	85.0
	60	56.4	82.5	85.0	85.0	30.4	60.8	85.0	85.0
	66	51.3	75.0	85.0	85.0	27.6	55.3	82.1	85.0
	72	47.0	68.7	85.0	85.0	25.3	50.7	75.2	85.0
	78	43.4	63.4	85.0	85.0	–	46.8	69.4	85.0
	84	40.3	58.9	82.6	85.0	–	43.4	64.5	85.0
	90	37.6	55.0	77.1	85.0	–	40.5	60.2	82.1
78	30	85.0	85.0	85.0	85.0	56.1	85.0	85.0	85.0
	36	74.0	85.0	85.0	85.0	46.8	85.0	85.0	85.0
	42	63.4	85.0	85.0	85.0	40.1	80.2	85.0	85.0
	48	55.5	81.1	85.0	85.0	35.1	70.2	85.0	85.0
	54	49.3	72.1	85.0	85.0	31.2	62.4	85.0	85.0
	60	44.4	64.9	85.0	85.0	28.1	56.1	83.3	85.0
	66	40.4	59.0	85.0	85.0	25.5	51.0	75.7	85.0
	72	37.0	54.0	82.1	85.0	–	46.8	69.4	85.0
	78	34.1	49.9	75.8	85.0	–	43.2	64.1	85.0
	84	31.7	46.3	70.4	85.0	–	40.1	59.5	81.2
	90	29.6	43.2	65.7	85.0	–	37.4	55.5	75.8
84	30	71.1	85.0	85.0	85.0	52.1	85.0	85.0	85.0
	36	59.2	85.0	85.0	85.0	43.4	85.0	85.0	85.0
	42	50.8	74.2	85.0	85.0	37.2	74.4	85.0	85.0
	48	44.4	64.9	85.0	85.0	32.6	65.1	85.0	85.0
	54	39.5	57.7	85.0	85.0	29.0	57.9	85.0	85.0
	60	35.5	51.9	85.0	85.0	26.1	52.1	77.4	85.0
	66	32.3	47.2	77.3	85.0	–	47.4	70.3	85.0
	72	29.6	43.3	70.8	85.0	–	43.4	64.5	85.0
	78	27.3	39.9	65.4	85.0	–	40.1	59.5	81.2
	84	–	37.1	60.7	85.0	–	37.2	55.3	75.4
	90	–	34.6	56.7	85.0	–	34.7	51.6	70.4

LOAD TABLE 3.0

MAXIMUM MULLION LENGTH (IN.)	MAXIMUM LOAD WIDTH (IN.) A+8	ALLOWABLE PRESSURE (PSF)							
		4X1X1/8 TUBE	4X2X1/8 TUBE	4X2X1/4 OR 5X2X1/8 TUBE	5X2X1/4 TUBE	CONNECTION TYPES			
						"A" "F" & "G"	"B" "D" & "J"	"C" & "H"	"E"
90	30	57.8	84.4	85.0	85.0	48.6	85.0	85.0	85.0
	36	48.2	70.4	85.0	85.0	40.5	81.1	85.0	85.0
	42	41.3	60.3	85.0	85.0	34.7	69.5	85.0	85.0
	48	36.1	52.8	85.0	85.0	30.4	60.8	85.0	85.0
	54	32.1	46.9	82.0	85.0	27.0	54.0	80.2	85.0
	60	28.9	42.2	73.8	85.0	–	48.6	72.2	85.0
	66	26.3	38.4	67.1	85.0	–	44.2	65.6	85.0
	72	–	35.2	61.5	85.0	–	40.5	60.2	82.1
	78	–	32.5	56.8	85.0	–	37.4	55.5	75.8
	84	–	30.2	52.7	85.0	–	34.7	51.6	70.4
	90	–	28.1	49.2	85.0	–	32.4	48.1	65.7
96	30	47.6	69.6	85.0	85.0	45.6	85.0	85.0	85.0
	36	39.7	58.0	85.0	85.0	38.0	76.0	85.0	85.0
	42	34.0	49.7	85.0	85.0	32.6	65.1	85.0	85.0
	48	29.8	43.5	76.0	85.0	28.5	57.0	84.6	85.0
	54	26.5	38.7	67.6	85.0	25.3	50.7	75.2	85.0
	60	–	34.8	60.8	85.0	–	45.6	67.7	85.0
	66	–	31.6	55.3	85.0	–	41.5	61.5	84.0
	72	–	29.0	50.7	85.0	–	38.0	56.4	77.0
	78	–	–	46.8	84.9	–	35.1	52.1	71.1
	84	–	–	43.5	78.8	–	32.6	48.4	66.0
	90	–	–	40.6	73.6	–	30.4	45.1	61.6
108	30	33.4	48.9	85.0	85.0	40.5	81.1	85.0	85.0
	36	27.9	40.7	71.2	85.0	33.8	67.6	85.0	85.0
	42	–	34.9	61.0	85.0	29.0	57.9	85.0	85.0
	48	–	30.5	53.4	85.0	25.3	50.7	75.2	85.0
	54	–	27.1	47.5	85.0	–	45.0	66.9	85.0
	60	–	–	42.7	77.5	–	40.5	60.2	82.1
	66	–	–	38.8	70.5	–	36.8	54.7	74.7
	72	–	–	35.6	64.6	–	33.8	50.1	68.4
	78	–	–	32.9	59.6	–	31.2	46.3	63.2
	84	–	–	30.5	55.4	–	29.0	43.0	58.7
	90	–	–	28.5	51.7	–	27.0	40.1	54.8
120	30	–	35.6	62.3	85.0	36.5	73.0	85.0	85.0
	36	–	29.7	51.9	85.0	30.4	60.8	85.0	85.0
	42	–	25.4	44.5	80.7	26.1	52.1	77.4	85.0
	48	–	–	38.9	70.6	–	45.6	67.7	85.0
	54	–	–	34.6	62.8	–	40.5	60.2	82.1
	60	–	–	31.1	56.5	–	36.5	54.2	73.9
	66	–	–	28.3	51.4	–	33.2	49.2	67.2
	72	–	–	–	47.1	–	30.4	45.1	61.6
	78	–	–	–	43.5	–	28.1	41.7	56.9
	84	–	–	–	40.4	–	26.1	38.7	52.8
	90	–	–	–	37.7	–	24.3	36.1	49.3
132	30	–	–	46.8	70.8	33.2	66.3	85.0	85.0
	36	–	–	39.0	84.9	27.6	55.3	82.1	85.0
	42	–	–	33.4	60.7	–	47.4	70.3	85.0
	48	–	–	29.3	53.1	–	41.5	61.5	84.0
	54	–	–	–	47.2	–	36.8	54.7	74.7
	60	–	–	–	42.5	–	33.2	49.2	67.2
	66	–	–	–	38.6	–	30.1	44.8	61.1
	72	–	–	–	35.4	–	27.6	41.0	56.0
	78	–	–	–	32.7	–	25.5	37.9	51.7
	84	–	–	–	30.3	–	23.7	35.2	48.0
	90	–	–	–	28.3	–	22.1	32.8	44.8
144	30	–	–	36.0	65.4	30.4	60.8	85.0	85.0
	36	–	–	30.0	54.5	25.3	50.7	75.2	85.0
	42	–	–	25.7	46.7	–	43.4	64.5	85.0
	48	–	–	–	40.9	–	38.0	56.4	77.0
	54	–	–	–	36.3	–	33.8	50.1	68.4
	60	–	–	–	32.7	–	30.4	45.1	61.6
	66	–	–	–	29.7	–	27.6	41.0	56.0
152	30	–	–	–	55.6	28.8	57.6	85.0	85.0
	36	–	–	–	46.3	–	48.0	71.3	85.0
	42	–	–	–	39.7	–	41.1	61.1	83.4
	48	–	–	–	34.8	–	36.0	53.4	72.9
	54	–	–	–	30.9	–	32.0	47.5	64.8
164	30	–	–	–	44.3	26.7	53.4	79.3	85.0
	36	–	–	–	38.9	–	44.5	66.0	85.0
	42	–	–	–	31.6	–	38.1	56.6	77.3
	48	–	–	–	27.7	–	33.4	49.5	67.6

INSTRUCTIONS FOR TABLE USE:

1. DETERMINE REQUIRED WIND PRESSURE FOR THE OPENING.
2. DETERMINE THE MULLION LENGTH & LOAD WIDTH USING THE APPLICABLE ELEVATION ON SHEETS 1 & 2.
3. CHOOSE A TUBE SIZE THAT MEETS OR EXCEEDS THE REQUIRED PRESSURE FOR THE APPLICABLE MULLION LENGTH & LOAD WIDTH CONDITIONS.
4. CHOOSE A CONNECTION TYPE THAT MEETS OR EXCEEDS THE REQUIRED PRESSURE FOR THE APPLICABLE MULLION LENGTH & LOAD WIDTH CONDITIONS.

TABLE NOTES:

1. ALL TUBES SHALL BE MIN. 6063–T6 ALUMINUM.
2. FOR ALL CONNECTION TYPES, SEE SHEETS 3, 4, 5 & 6 FOR DETAIL.
3. INDIVIDUAL UNIT SIZES & SHUTTER REQUIREMENTS ARE LIMITED BY THEIR OWN INDIVIDUAL "CERTIFICATION".
4. IN ORDER TO SIMPLIFY TABLES, TABLE PRESSURES ARE LIMITED TO 85 PSF. USE OF THESE MULLIONS FOR PRESSURES HIGHER THAN 85 PSF SHALL BE REVIEWED UNDER SEPERATE APPROVAL.
5. THESE LOAD TABLES ARE CERTIFIED AS CORRECT IN CONTENT. HOWEVER, CHOOSING OF THE CORRECT MULLION & CONNECTION FROM THESE TABLES FOR ITS SPECIFIC USE IS THE RESPONSIBILITY OF THOSE USING THE TABLES AND SHOULD BE VERIFIED BY THE BUILDING OFFICIAL OR A FLORIDA CERTIFIED ENGINEER.

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No 11-101705
Expiration Date 08/03/2016
By Manuel Perez
Miami Dade Product Control

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No 11-0519.02
Expiration Date 08/03/2016
By
Miami Dade Product Control

WARREN W. SCHAEFER LICENSE No. 44135 STATE OF FLORIDA PROFESSIONAL ENGINEER

NO.	REVISION DESCRIPTION	BY	DATE

DRAWN BY: K.P.S. CHECKED BY: W.W.S.
PLOT: 1=1 DATE: 03/07/08

DRAWING TITLE: ALUMINUM TUBE CLIPPED MULLIONS

MANUFACTURER: C.P. LOEWEN ENTERPRISES, 77 P.T.H. 52 WEST, BOX 2260, STEINBACH, MB CANADA R5G 1B2, 204-326-6446

CONSULTANTS: W. W. SCHAEFER ENGINEERING & CONSULTING, P.A. (CA 6809), 7480 150TH COURT NORTH, PALM BEACH GARDENS, FL 33418, PHONE: 561-744-3424

CERTIFICATION: APR 18 2011, WARREN W. SCHAEFER P.E. NO. 44135

DRAWING NO. 1396 | REV. A

SHEET NO. 9 OF 9