MIAMI-DADE COUNTY
DEPARTMENT OF PERMITTING, ENVIRONMENT, AND REGULATORY AFFAIRS (PERA)
BOARD AND CODE ADMINISTRATION DIVISION

MIAMI–DADE COUNTY, Florida
PRODUCT CONTROL SECTION
11805 SW 26 Street, Room 208
Miami, Florida 33175–2474
T (786) 315–2590 F (786) 315–2599
www.miamidade.gov/pera/

NOTICE OF ACCEPTANCE (NOA)

PGT Industries
1070 Technology Drive
Nokomis, FL 34275

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami–Dade County PERA–Product Control Section to be used in Miami–Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami–Dade County Product Control Section (In Miami–Dade County) and/or the AHJ (in areas other than Miami–Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. PERA reserves the right to revoke this acceptance, if it is determined by Miami–Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series "SGD–3030" Aluminum Sliding Glass Door – L.M.I.

APPROVAL DOCUMENT: Drawing No. **3030–LM–120**, titled "Alum. SGD Series 3030, (LM & SM)", sheets 1 through 18 of 18, dated 08/01/2007 with revision "**C**" dated 10/13/2011, prepared by PGT Industries, dated 10/14/2011, signed and sealed by Anthony Lynn Miller, P. E., bearing the Miami–Dade County Product Control Revision stamp with the Notice of Acceptance number and Expiration date by the Miami–Dade County Product Control Section.

MISSILE IMPACT RATING: Large and Small Missile Impact Resistant.

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state, model/series and following statement: "Miami–Dade County Product Control Approved" unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami–Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **revises NOA No. 07–0831.09** and consists of this page 1, evidence pages E–1 and E–2, as well as approval document mentioned above.

The submitted documentation was reviewed by **Jaime D. Gascon, P. E.**

MIAMI-DADE COUNTY APPROVED

J. Gascon 11/9/11

PGT Industries

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

A. DRAWINGS

1. Manufacturer's die drawings and sections,
   (Submitted under previous NOA No.07–0831.09)
2. Drawing No. **3030–LM–120**, titled "Alum. SGD Series 3030, (LM & SM)", sheets 1 through 18 of 18, dated 08/01/2007 with revision "**C**" dated 10/13/2011, prepared by PGT Industries, dated 10/14/2011, signed and sealed by Anthony Lynn Miller, P. E.

B. TESTS

1. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202–94
   2) Uniform Static Air Pressure Test, Loading per FBC TAS 202–94
   3) Water Resistance Test, per FBC, TAS 202–94
   4) Large Missile Impact Test per FBC, TAS 201–94
   5) Cyclic Wind Pressure Loading per FBC, TAS 203–94
   6) Forced Entry Test, Side–Hinged Door Systems, per FBC 2411 3.2.1, TAS 202–94

   along with marked–up drawings and installation diagram of Aluminum SGD, prepared by Architectural Testing, Inc., Test Report No. **ATI 72125.01–401–18**, dated 08/20/2007, signed and sealed by Joseph A. Reed, P.E.
   (Submitted under previous NOA No.07–0831.09)

C. CALCULATIONS

1. Anchor verification calculations and structural analysis, complying with FBC, prepared by PGT Industries, dated 08/27/2007, signed and sealed by Robert L. Clark, P. E.
   (Submitted under previous NOA No.07–0831.09)
2. **Glazing complies with ASTM E1300–02/ 04**
   (Submitted under previous NOA No.07–0831.09)

D. QUALITY ASSURANCE

1. Miami–Dade Department of Permitting, Environment, and Regulatory Affairs (PERA).

E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. **11–0624.02** issued to E.I. DuPont DeNemours & Co., Inc. for their "**DuPont Sentry Glass® Interlayer**" dated 05/26/2010, expiring on 01/14/12.

F. STATEMENTS

1. Statement letter of conformance and compliance with the FBC–2007 and FBC–2010, dated 10/14/2011, signed and sealed by Anthony Lynn Miller, P. E.
2. Statement letter of no financial interest, dated 10/14/2011, signed and sealed by Anthony Lynn Miller, P. E.

Jaime D. Gascon, P. E.
Product Control Section Supervisor
NOA No. 11–1018.09
Expiration Date: February 14, 2013
Approval Date: November 17, 2011

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

F. STATEMENTS (CONTUNIED)

3. Letter of *Adoption of as his Own, the Work of another Engineer* per Section 61G15–27 of the FBPE, dated 10/07/2011 signed and sealed by Anthony Lynn Miller, P. E.
4. Statement letter of no financial interest, conformance and compliance with the FBC, dated 08/23/2007, signed and sealed by Robert L. Clark, P. E.
   (Submitted under previous NOA No.07–0831.09)
5. Laboratory compliance letter for Test Report No. **ATI 72125.01–401–18**, issued by Architectural Testing, Inc., dated 08/20/2007, signed and sealed by Joseph A. Reed, P. E.
   (Submitted under previous NOA No.07–0831.09)

G. OTHERS

1. Notice of Acceptance No. **07–0831.09**, issued to PGT Industries for their Series **"SGD – 3030 Aluminum Sliding Glass Door – L.M.I."**, approved on 02/14/2008 and expiring on 02/14/2013.

Jaime D. Gascon, P. E.
Product Control Section Supervisor
NOA No. 11–1018.09
Expiration Date: February 14, 2013
Approval Date: November 17, 2011

GENERAL NOTES: LARGE AND SMALL MISSILE IMPACT SLIDING GLASS DOOR

1. GLAZING OPTIONS: 9/16" LAMINATED GLASS CONSISTING OF (2) LITES OF 1/4" HEAT STRENGTHENED GLASS WITH AN .090 SGP (DUPONT SENTRYGLAS PLUS) INTERLAYER.

2. CONFIGURATIONS: OX, XO, OXO, OXXO

3. DESIGN PRESSURES: SEE TABLE
A. NEGATIVE DESIGN LOADS BASED ON TESTED PRESSURE AND GLASS TABLES ASTM E 1300-02.
B. POSITIVE DESIGN LOADS BASED ON TESTED PRESSURE, WATER TEST PRESSURE AND GLASS TABLES ASTM E 1300-02.

4. ANCHORAGE: THE 33 1/3% STRESS INCREASE HAS NOT BEEN USED IN THE DESIGN OF THIS PRODUCT. MATERIALS, INCLUDING BUT NOT LIMITED TO STEEL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE FLORIDA BUILDING CODE. FOR ANCHORAGE DETAILS SEE SHEETS 12-15.

5. SHUTTER REQUIREMENT: NONE REQUIRED.

6. INSTALLATION SCREWS, FRAME AND PANEL CORNERS TO BE SEALED.

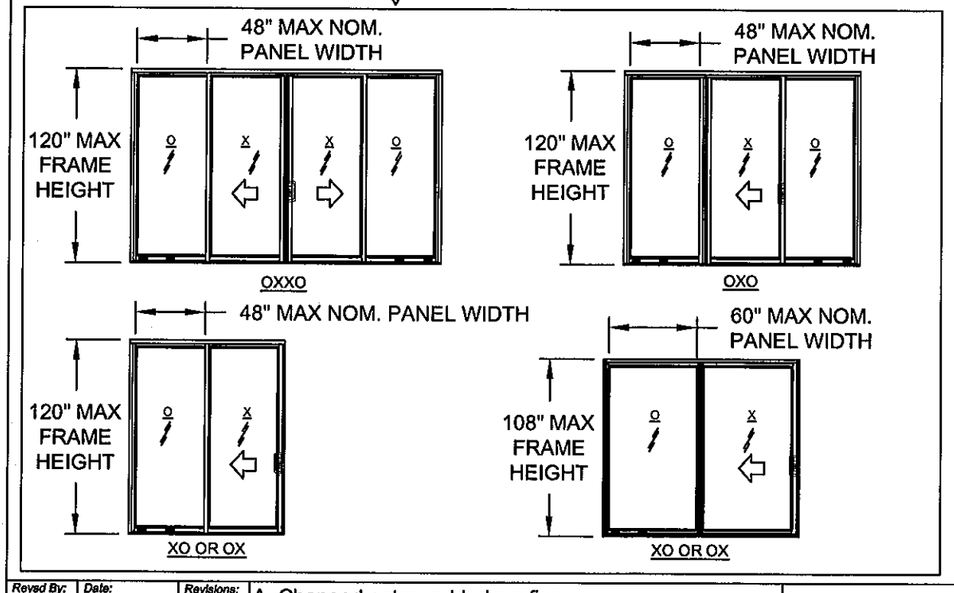
7. REFERENCES: TEST REPORTS, (ATI) 72125.01-401-18; ELCO TEXTRON NOA: 04-0721.01, 03-0225.05; ANSI/AF&PA NDS-2005 FOR WOOD CONSTRUCTION; ADM-2005 ALUMINUM DESIGN MANUAL

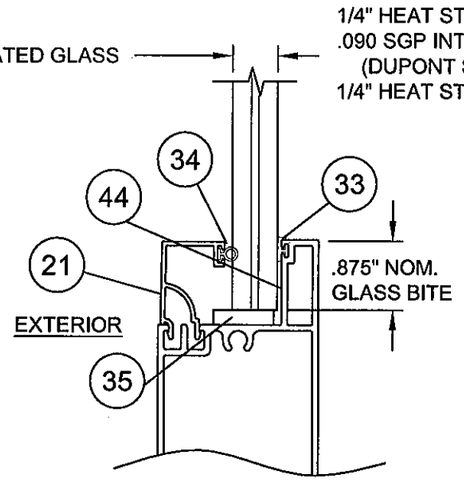
8. THIS PRODUCT HAS BEEN DESIGNED & TESTED TO COMPLY WITH THE REQUIREMENTS OF THE FLORIDA BUILDING CODE, INCLUDING THE HIGH VELOCITY HURRICANE ZONE (HVHZ).

9. THE MINIMUM WIDTH FOR THE OPERABLE DOOR OF "MEANS OF EGRESS DOORS" MUST COMPLY WITH THE FLORIDA BUILDING CODE.

10. FOR CONCRETE OR CONCRETE BLOCK APPLICATIONS IN MIAMI-DADE COUNTY, USE ONLY MIAMI-DADE COUNTY APPROVED 5/16" ELCO TAPCONS. MINIMUM DISTANCE FROM ANCHOR TO CONCRETE EDGE IS 1-9/16". ANCHORS SHOULD NOT BE INSTALLED WITHIN 2.5" OF EACH OTHER. FOR WOOD APPLICATIONS IN MIAMI-DADE COUNTY, USE #14 WOOD SCREWS. SCREW THREADS MUST BE COMPLETELY EMBEDDED INTO SUBSTRATE.

11. QUALIFIED CONFIGURATIONS: REV B





GLAZING DETAIL

NOA DRAWING MAP

GENERAL NOTES	1
GLAZING DETAILS	1
DESIGN PRESSURES	1
ELEVATIONS	2-3
CONFIGURATIONS	4
VERT. SECTIONS	5
HORIZ. SECTIONS	6
PARTS LIST	7
EXTRUSIONS	8-9
PARTS DETAIL	10-11
CORNER ASSEMBLY	12
PANEL TYPES	12
ANCHORAGE	13-15
DP TABLES	16-18

DESIGN PRESSURES
(ALL SIZES & CONFIGURATIONS)

GLASS TYPE	POS	NEG
9/16" HEAT STRENGTHENED LAMI	+120.0	-120.0

BASED ON 5/16" MASONRY ANCHORS IN CONCRETE USING ANCHOR PLATE AND 1/4" SHIMS. OTHER ANCHOR TYPES AND SUBSTRATES AVAILABLE, SOME WITH DESIGN PRESSURE LIMITATIONS. SEE ENCLOSED SHEETS FOR SPECIFICS.

PRODUCT REVISED
as complying with the Florida Building Code
Acceptance No 11-1018.09
Expiration Date 02/14/2013
By _____
Miami Dade Product Control

ANTHONY LYNN MILLER
LICENSE
No. 58705
10/14/11
STATE OF FLORIDA
PROFESSIONAL ENGINEER
A. LYNN MILLER, P.E.
P.E.# 58705

Revsd By:	Date:	Revisions:	
J.R.	8/28/08	A	A. Changed notes, added configs
J.R.	11/20/07	B	B. Removed OXXO and OXO for 5 x 9
J.J.	10/13/11	C	FBC 2010 CODE CHANGE
Drawn By: J.R.	Date: 8/01/07	Checked By:	Date:

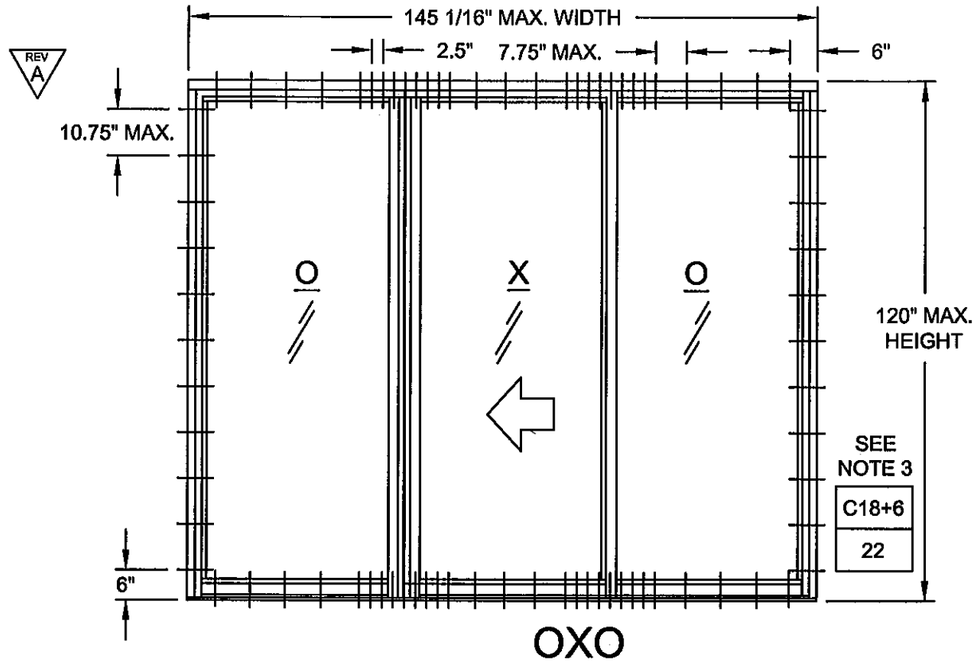
1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275
P.O. BOX 1529
NOKOMIS, FL 34274

PGT Visibly Better

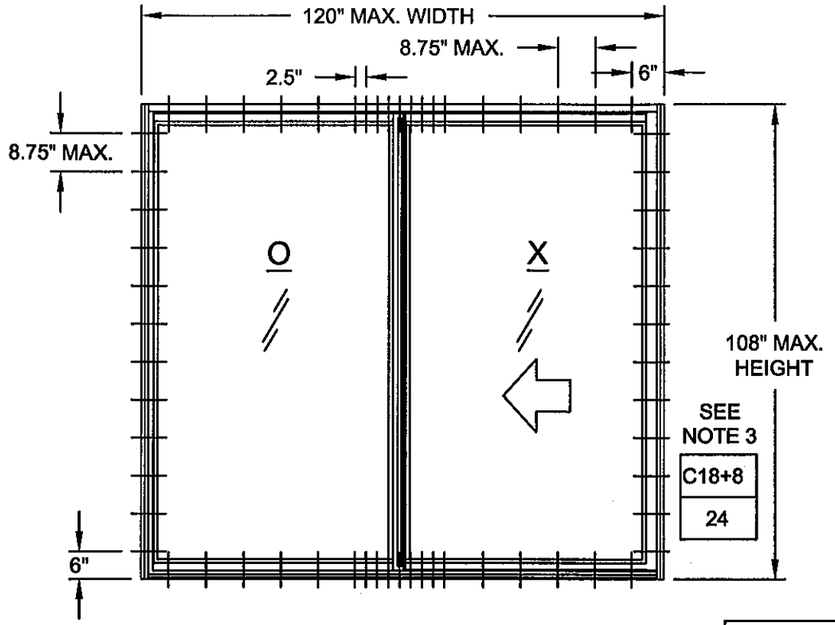
Description: GENERAL NOTES, GLAZING DETAILS, DP
Title: ALUM. SGD SERIES 3030, (LM & SM)

Series/Model:	Scale:	Sheet:	Drawing No.	Rev:
SGD3030	NTS	1 of 18	3030-LM-120	C

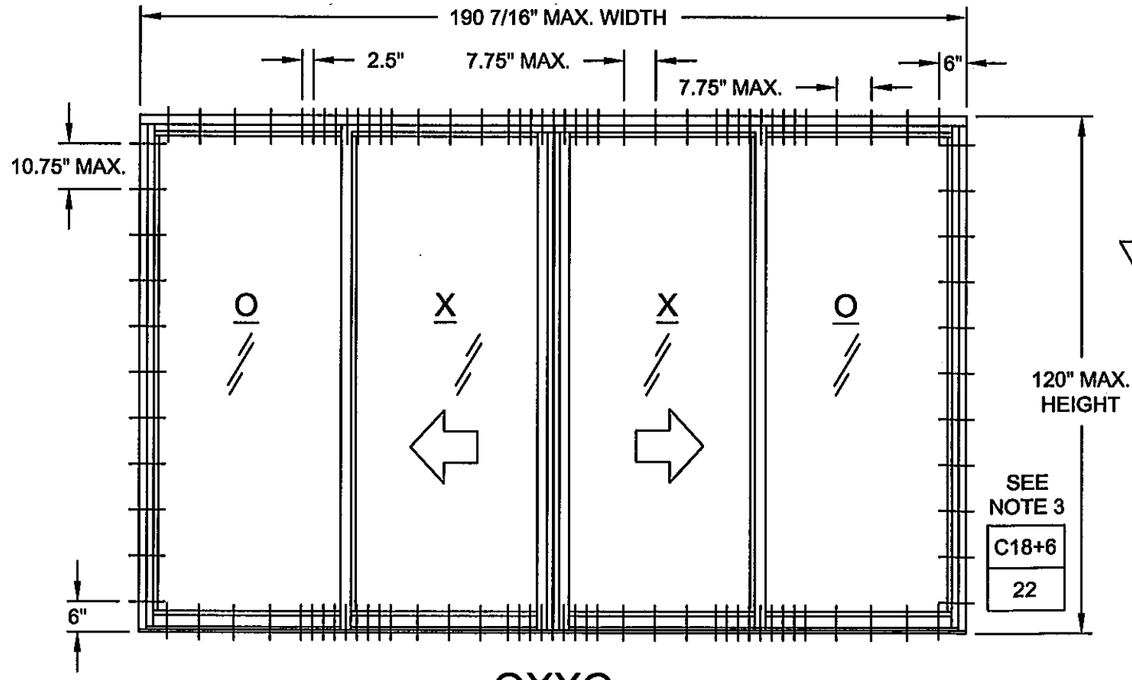
SAMPLE SPACING WITHOUT USING THE ANCHOR PLATE



OXO



XO OR OX



OXXO

NOTES:

1. ABOVE ARE A REPRESENTATIVE OF THE LARGEST SIZES.
2. DESIGN PRESSURE FOR THESE EXAMPLES IS 120.0 PSF, SEE SHEET 16.
3. FOR TABLE KEY, SEE SHEET 16.

REV B

4. INSTALLATION ELEVATIONS ON THIS PAGE ARE FOR A DESIGN PRESSURE OF +/- 120.0 PSF.

PRODUCT REVISED
as complying with the Florida Building Code
Acceptance No 11-1018.09
Expiration Date 02/14/2013
By
Miami Dade Product Control

Revsd By:	Date:	Revisions:	
J.R.	8/28/08	A	A. Added entire page
J.R.	11/20/07	B	B. Added Note 4
J.J.	10/13/11	C	NO CHANGE THIS SHEET
Drawn By: J.R.	Date: 8/01/07	Checked By:	Date:

1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275

P.O. BOX 1529
NOKOMIS, FL 34274

PGT Visibly Better

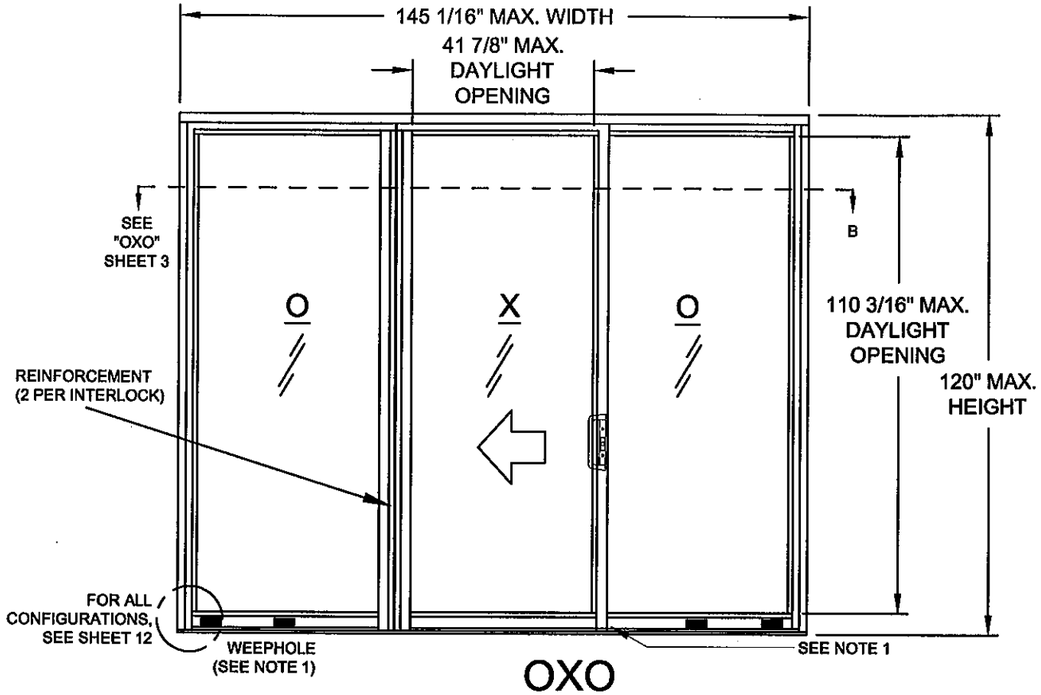
Description: ANCHOR ELEVATIONS

Title: ALUM. SGD SERIES 3030, (LM & SM)

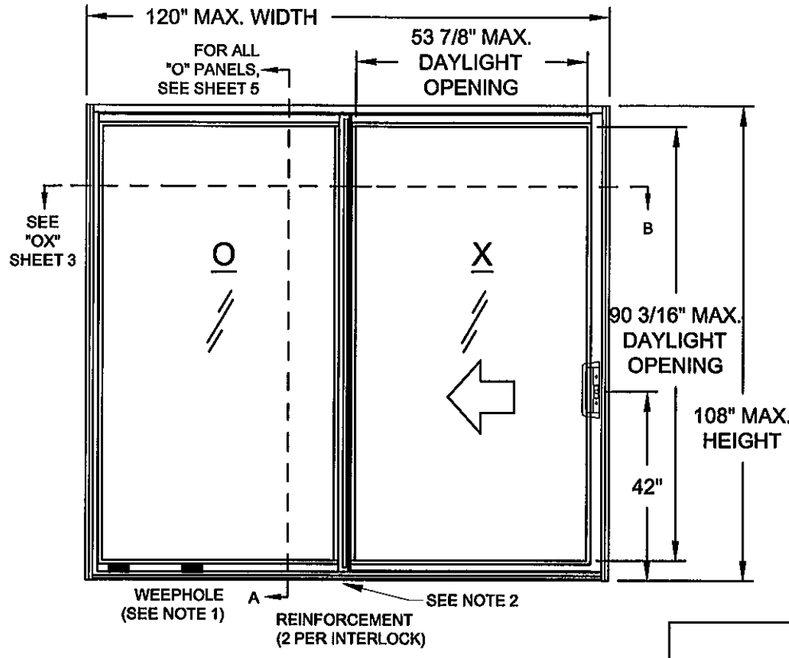
Series/Model:	Scale:	Sheet:	Drawing No.	Rev:
SGD3030	NTS	2 of 18	3030-LM-120	C

ANTHONY LYNN MILLER LICENSE No. 58705 STATE OF FLORIDA PROFESSIONAL ENGINEER
10/14/11

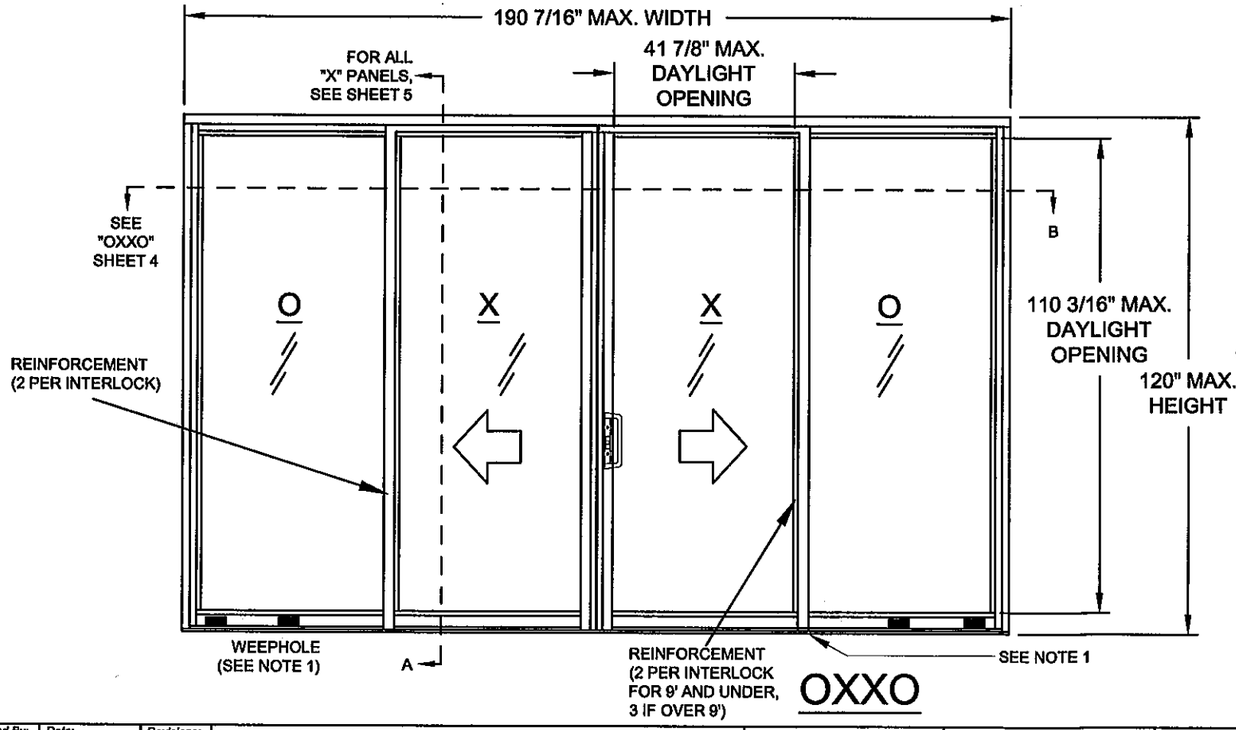
A. LYNN MILLER, P.E.
P.E.# 58705



OXO



XO OR OX



OXXO

NOTES:

1. 1-9/16" X 5/16" WEEPHOLES ARE LOCATED 6" FROM EACH END AND AT THE FIXED PANEL CENTER, (SEE SHEET 5).

2. FIXED PANEL ANGLE BRACKETS (ITEM 76) LOCATED AT THE HEAD AND SILL OF FIXED PANELS. SEE SHEET 6, DETAIL B.

3. ELEVATIONS ON THIS PAGE ARE FOR A DESIGN PRESSURE OF +/- 120.0 PSF.

REV B

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Expiration Date 02/14/2013
By
Miami Dade Product Control

ANTHONY LYNN MILLER LICENSE No. 58705 STATE OF FLORIDA PROFESSIONAL ENGINEER
10/14/11
A. LYNN MILLER, P.E.
P.E.# 58705

Revsd By:	Date:	Revisions:	
J.R.	8/28/08	A	A. Specified reinforcement
J.R.	11/20/07	B	B. Added Note 3
J.J.	10/13/11	C	NO CHANGE THIS SHEET
Drawn By: J.R.	Date: 8/01/07	Checked By:	Date:

1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275

P.O. BOX 1529
NOKOMIS, FL 34274

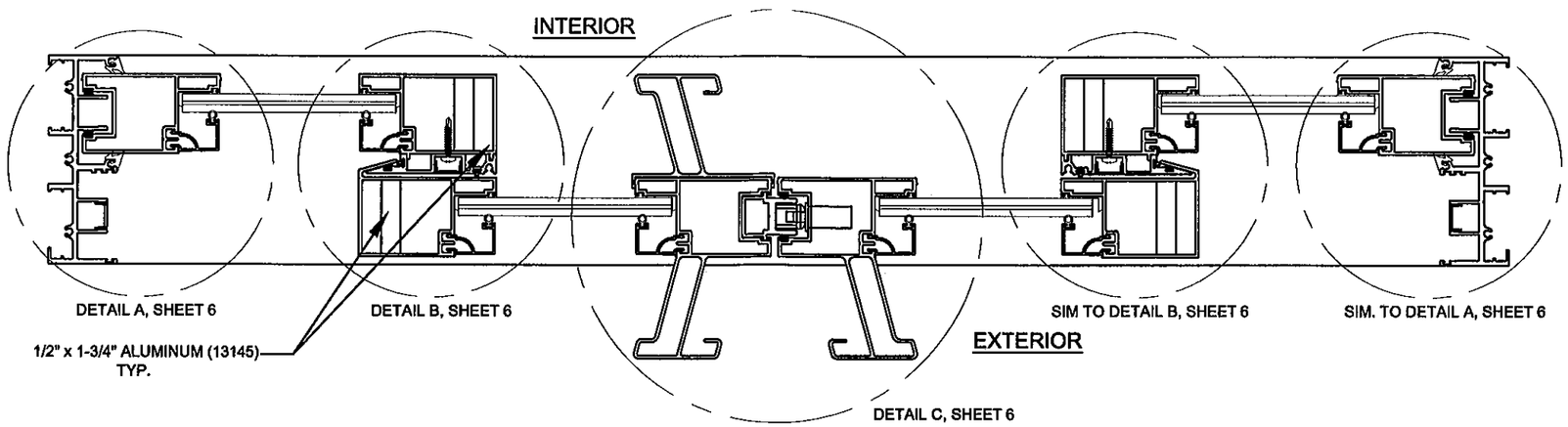
PGT Visibly Better

Description: ELEVATIONS

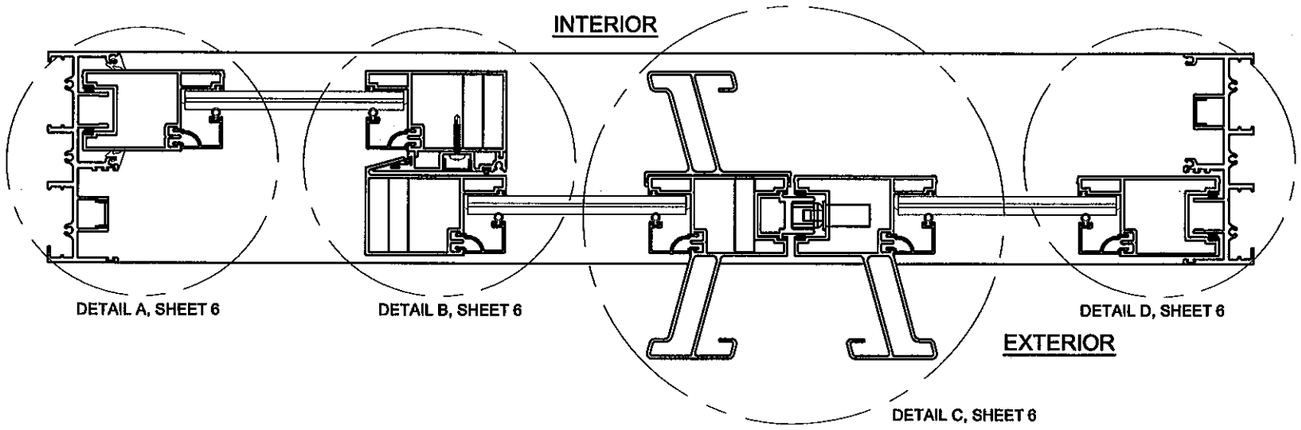
Title: ALUM. SGD SERIES 3030, (LM & SM)

Series/Model:	Scale:	Sheet:	Drawing No.	Rev:
SGD3030	NTS	3 of 18	3030-LM-120	C

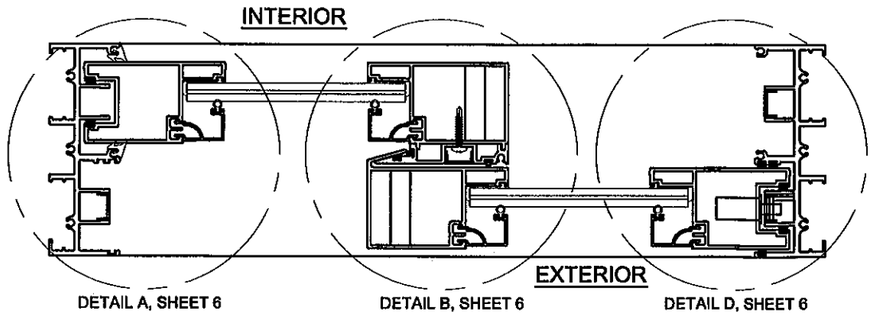
OXXO



OXO



OX (XO SIMILAR)



Revsd By:	Date:	Revisions:	
J.R.	8/28/08	A	A. Added reinforcement to x-sections
J.R.	11/20/07	B	B. No changes this sheet.
J.J.	10/13/11	C	NO CHANGE THIS SHEET
Drawn By: J.R.	Date: 8/01/07	Checked By:	Date:

1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275

P.O. BOX 1529
NOKOMIS, FL 34274

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Description: CONFIGURATIONS

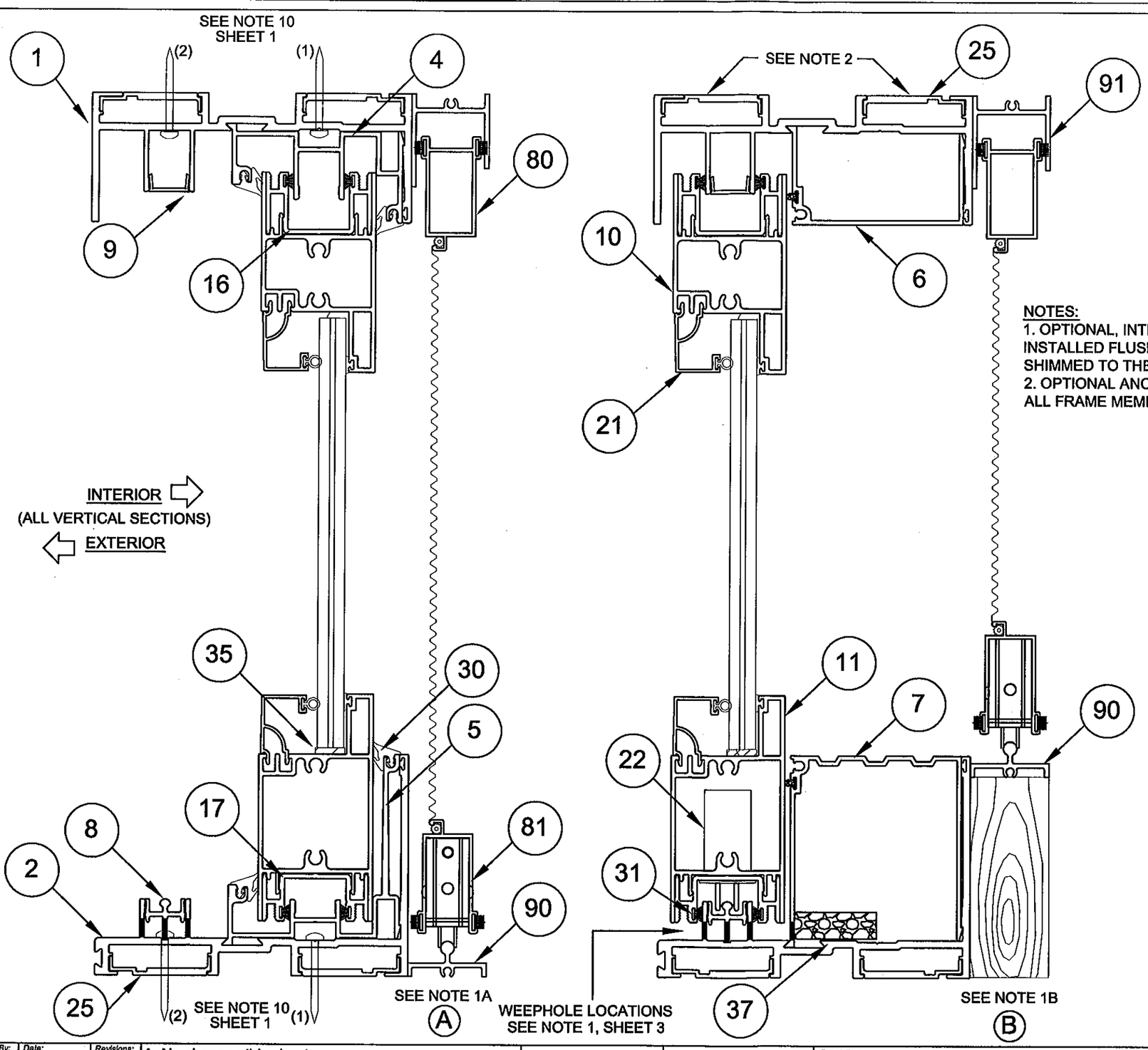
Title: ALUM. SGD SERIES 3030, (LM & SM)

Series/Model:	Scale:	Sheet:	Drawing No.	Rev:
SGD3030	1/4	4 of 18	3030-LM-120	C

PRODUCT REVISED
as complying with the Florida Building Code
Acceptance No 11-1018.09
Expiration Date 02/14/2013
By
Miami Dade Product Control

ANTHONY LYNN MILLER
LICENSE
No. 58705
STATE OF FLORIDA
PROFESSIONAL ENGINEER
10/14/11

A. LYNN MILLER, P.E.
P.E.# 58705



NOTES:
1. OPTIONAL, INTERIOR SCREEN MAY BE INSTALLED FLUSH TO THE TRACK (A), OR SHIMMED TO THE FINISHED FLOOR HEIGHT (B).
2. OPTIONAL ANCHOR PLATE (25) INSTALLED IN ALL FRAME MEMBERS, FOR FULL DESIGN LOADS.

Revsd By:	Date:	Revisions:	
J.R.	8/28/08	A	A. No changes this sheet
J.R.	11/20/07	B	B. No changes this sheet.
J.J.	10/13/11	C	NO CHANGE THIS SHEET
Drawn By: J.R.	Date: 8/01/07	Checked By:	Date:

1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275
P.O. BOX 1529
NOKOMIS, FL 34274

PGT Visibly Better

Description: VERTICAL CROSS SECTIONS

Title: ALUM. SGD SERIES 3030, (LM & SM)

Series/Model:	Scale:	Sheet:	Drawing No.	Rev:
SGD3030	1/2	5 of 18	3030-LM-120	C

PRODUCT REVISED
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Acceptance No 11-1018.09
Expiration Date 02/14/2013
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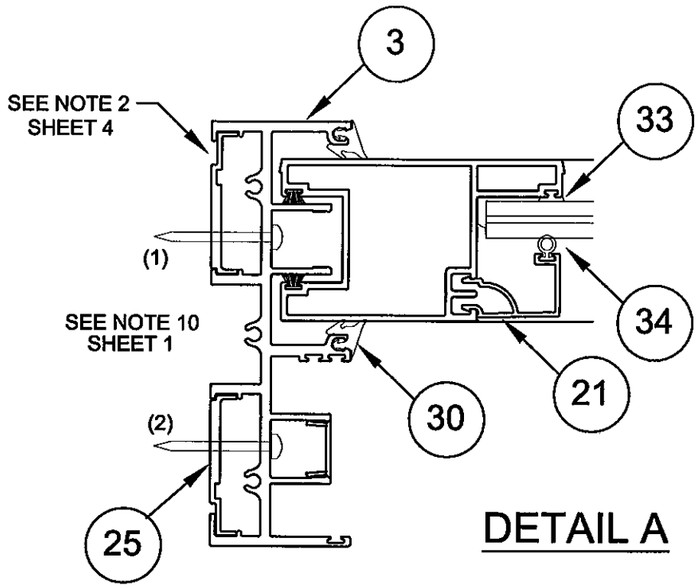
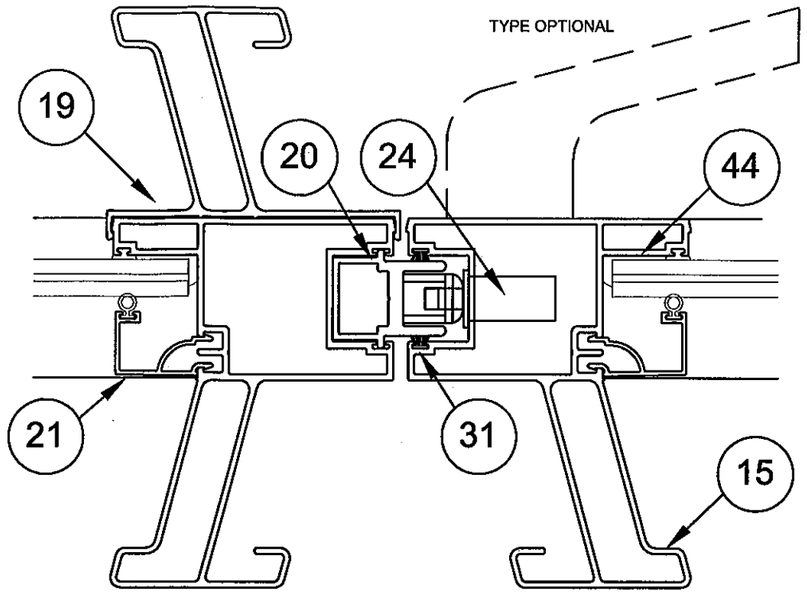
STATE OF FLORIDA
PROFESSIONAL ENGINEER

A. LYNN MILLER, P.E.
P.E.# 58705

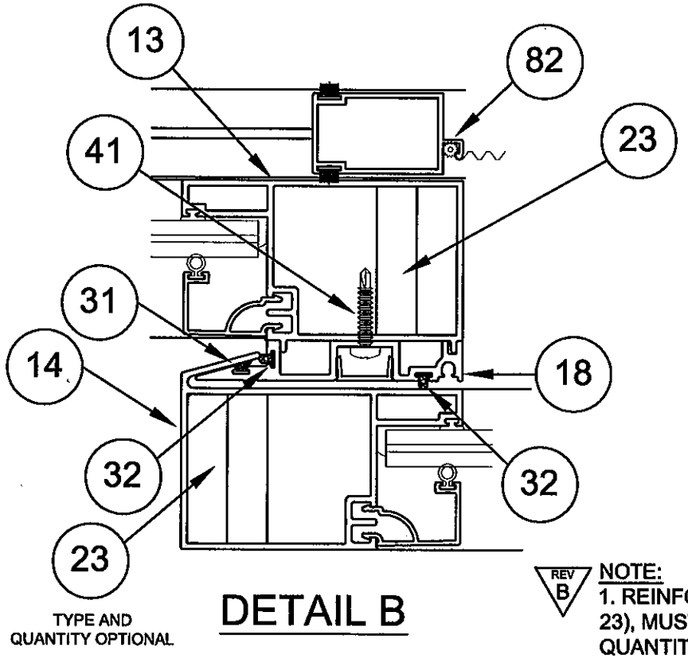


DETAIL A



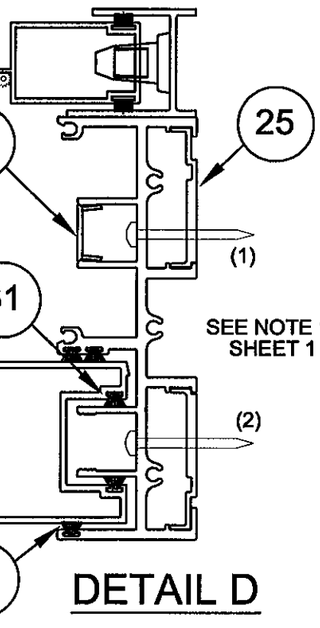
DETAIL C

INTERIOR
(ALL HORIZ. SECTIONS)
EXTERIOR



TYPE AND
QUANTITY OPTIONAL

DETAIL B



DETAIL D

REV B

NOTE:
1. REINFORCEMENTS (ITEM 23), MUST BE USED IN THE QUANTITIES SHOWN, IRREGARDLESS OF REQUIRED SIZE OR DESIGN PRESSURE.

Revsd By:	Date:	Revisions:	
J.R.	11/05/07	A	A. Added reinforcement removed CMU option from detail
J.R.	11/20/07	B	moved Notes, corrected embedment and edge distance.
J.J.	10/13/11	C	B. Added Note for reinforcement
Drawn By:	Date:	Checked By:	Date:
J.R.	8/01/07		NO CHANGE THIS SHEET

1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275

P.O. BOX 1529
NOKOMIS, FL 34274

PGT
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Description: HORIZONTAL CROSS SECTIONS

Title: ALUM. SGD SERIES 3030, (LM & SM)

Series/Model:	Scale:	Sheet:	Drawing No.	Rev:
SGD3030	1/2	6 of 18	3030-LM-120	C

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No 11-1018.09
Expiration Date 02/14/2013
By
Miami Dade Product Control

ANTHONY LYNN MILLER
LICENSE
No. 58705
10/14/11
STATE OF
FLORIDA
PROFESSIONAL ENGINEER

A. LYNN MILLER, P.E.
P.E.# 58705

#	Dwg #	Description
1	13120	Main Frame Head
2	13121	Main Frame Sill
3	13122	Main Frame Jamb
4	13135	Fixed Panel Adapter Head
5	13136	Fixed Panel Adapter Sill
6	13133	Operable Panel Adapter Head
7	13134	Threshold
8	13132	Track
9	13139	Screw Cover
10	13123	Panel Top Rail
11	13124	Panel Bottom Rail
12	13125	Panel Side Rail
13	13126	Fixed Panel Interlock
14	13127	Operable Panel Interlock
15	13128	Astragal
16	13137	Top Rail Panel Adapter
17	13138	Bottom Rail Panel Adapter
18	13129	Interlock Add On
19	13131	Add On Handle
20	13130	Male Astragal
21	13025	9/16" Bead
22	8153	Roller Assembly
23	13145	Aluminum Reinforcement - 6063 T5
24	4439	Gemini Lock
25	13150	SGD Anchor Plate
26	4437	Thumbtum
28	749	Reinforcement Spring Clip
29	13143	Handle Set
30	13144	Fixed Panel Gasket
31	61059	Weatherstrip .187 X .210 FS
32	1213	Weatherstrip .187 X .200 QLON
33	13115	Glazing Leg Gasket
34	6TP247	Bead Weatherstrip
35	1267	Setting Block
36	71695K	Panel Dust Plugs

#	Dwg #	Description
37	7PAD1626	Open Cell Foam Pad
38	71420X	1/4-20 x 1.25" Socket Head, SS
39	13021	#10 X 1.25" Ph, PH, SS
40	7103239	Tinnerman Nut, #10-32
41	710X34	#10 x 3/4" Ph, PH, SS SD
42	71032X	#10-32 x 1" Ph, FH, Self-Tap
43	13044	Panel Corner Key
44		Silicone Glazing GE7700 or Equiv.
45		Joint Sealant
46	1135	#10 x 3/4" Ph, PH, SS
47	8052	Cap Plug
48	4385	Bumper Stop
49	78X38	# 8 x 3/8" Tek

#	Dwg #	Description (Screen)
59	1135	#10-32 X .875 PH Fl. MS
60	653	Jamb Keeper
62	1235	Weatherstrip .170 X .270 FS
63	668	Single Roller, SS
64	4341	X-Cam Latch
65	1692	Screen Spline
66		Screen Cloth, 18 X 16 Mesh
76	4356	Fixed Panel Clip
80	4317	Screen Frame Top Rail
81	4318	Screen Frame Bottom Rail
82	4319	Screen Frame Side Rail
85	4320	Screen Frame Interlock
86	4384	Screen Astragal Adapter
90	4424	Screen, 1-Track Frame, Sill
91	4425	Screen, 1-Track Frame, Head
92	4426	Screen, 1-Track Frame, Jamb

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No 11-1018.09
Expiration Date 02/14/2013
By
Miami Dade Product Control

ANTHONY LYNN MILLER
LICENSE
No. 58705
10/14/11
STATE OF FLORIDA
PROFESSIONAL ENGINEER
A. LYNN MILLER, P.E.
P.E.# 58705

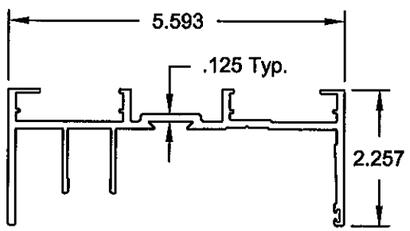
Revsd By:	Date:	Revisions:	
J.R.	8/28/08	A	A. added screw sizes, reinforcement
J.R.	11/20/07	B	B. No changes this sheet.
J.J.	10/13/11	C	NO CHANGE THIS SHEET
Drawn By: J.R.	Date: 8/01/07	Checked By:	Date:

1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275
P.O. BOX 1529
NOKOMIS, FL 34274

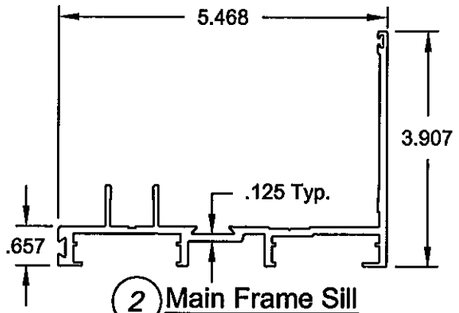
PGT Visibly Better

Description: PARTS LIST
Title: ALUM. SGD SERIES 3030, (LM & SM)

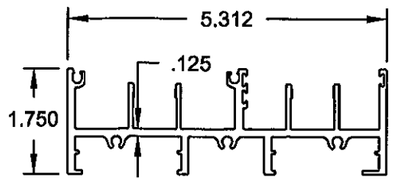
Series/Model:	Scale:	Sheet:	Drawing No.	Rev:
SGD3030	NTS	7 of 18	3030-LM-120	C



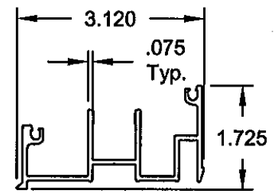
1 Main Frame Head
13120 (49060)



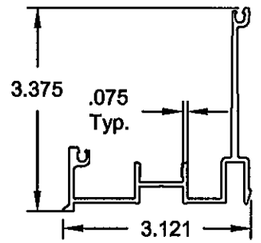
2 Main Frame Sill
13121 (49061)



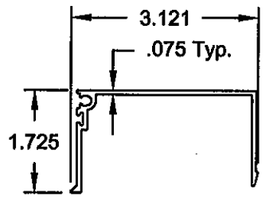
3 Main Frame Jamb
13122 (49062)



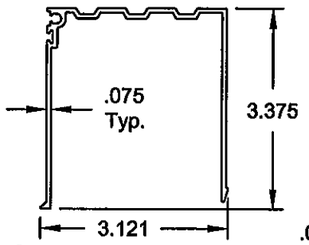
4 Fixed Panel Adapter Head
13135 (49075)



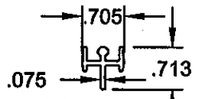
5 Fixed Panel Adapter Sill
13136 (49076)



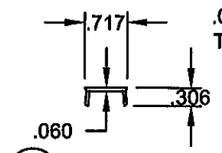
6 Operable Panel Adapter Head
13133 (49073)



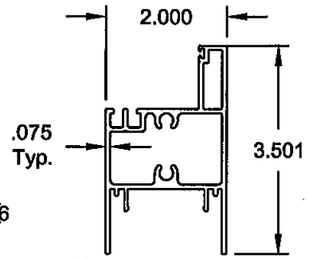
7 Threshold
13134 (49074)



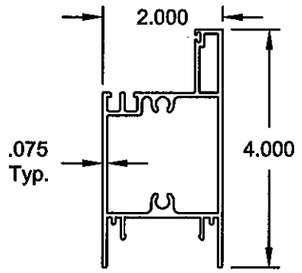
8 Track
13132
(49072)



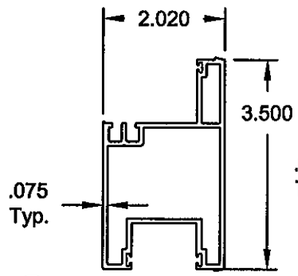
9 Screw Cover
13139
(49079)



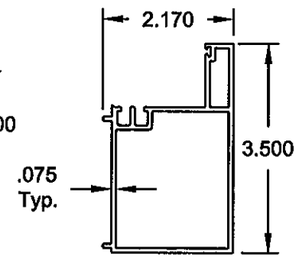
10 Panel Top Rail
13123 (49063)



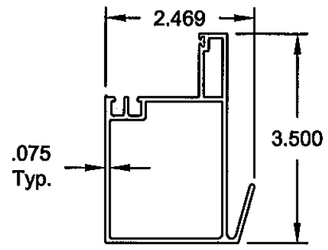
11 Panel Bottom Rail
13124 (49064)



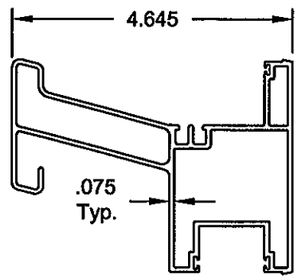
12 Panel Side Rail
13125 (49065)



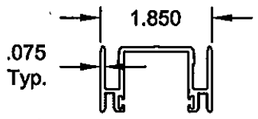
13 Fixed Panel Interlock
13126 (49066)



14 Operable Panel Interlock
13127 (49067)



15 Astragal
13128 (49068)



16 Top Rail Panel Adapter
13137 (49077)

Revsd By:	Date:	Revisions:	
J.R.	8/28/08	A	A. No changes this sheet
J.R.	11/20/07	B	B. No changes this sheet.
J.J.	10/13/11	C	NO CHANGE THIS SHEET
Drawn By: J.R.	Date: 8/01/07	Checked By:	Date:

1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275

P.O. BOX 1529
NOKOMIS, FL 34274

PGT
Visibly Better

Description: EXTRUSIONS
Title: ALUM. SGD SERIES 3030, (LM & SM)

Series/Model:	Scale:	Sheet:	Drawing No.	Rev:
SGD3030	.75	8 of 18	3030-LM-120	C

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No 11-1018.09
Expiration Date 02/14/2013
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Miami Dade Product Control

ANTHONY LYNN MILLER
LICENSE
No. 58705
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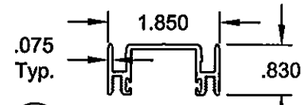
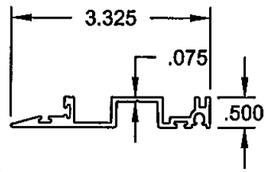
PROFESSIONAL ENGINEER

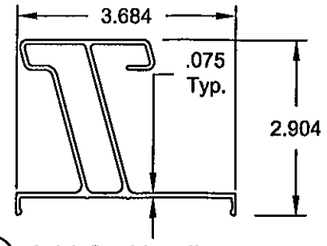
A. LYNN MILLER, P.E.
P.E.# 58705



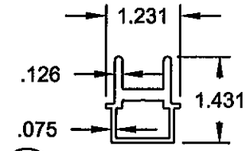
(17) Bottom Rail Panel Adapter
13138 (49078)



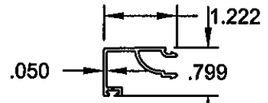
(18) Interlock Add On
13129 (49069)



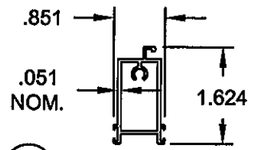
(19) Add On Handle
13131 (49071)



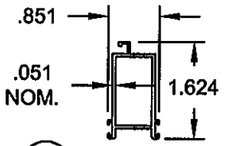
(20) Male Astragal
13130 (49070)



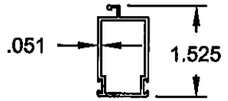
(21) 9/16" Bead
13025



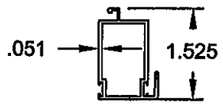
(80) Screen Frame Top Rail
4317



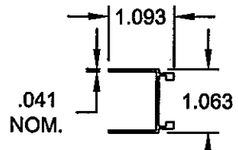
(81) Bottom Rail
4318



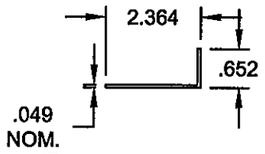
(82) Screen Frame Side Rail
4319



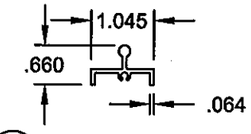
(85) Screen Frame Meeting Rail
4320



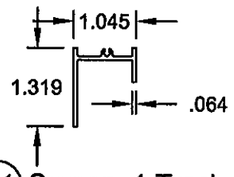
(86) Screen Astragal Adapter
4384



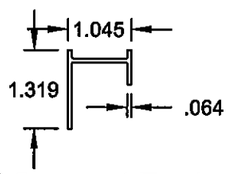
(76) Fixed Panel Clip
4356



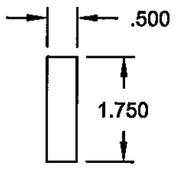
(90) Screen, 1 Track Frame, Sill
4424



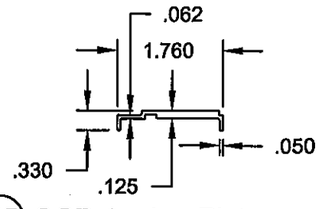
(91) Screen, 1 Track Frame, Head
4425



(92) Screen, 1 Track Frame, Jamb
4426



(23) Reinforcement
Aluminum (13145)



(25) SGD Anchor Plate
13150

PRODUCT REVISED
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ANTHONY LYNN MILLER
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PROFESSIONAL ENGINEER
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P.E.# 58705

Revsd By:	Date:	Revisions:	
J.R.	8/28/08	A	A. Clarified reinforcement
J.R.	11/20/07	B	B. No changes this sheet.
J.J.	10/13/11	C	NO CHANGE THIS SHEET
Drawn By: J.R.	Date: 8/01/07	Checked By:	Date:

1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275
P.O. BOX 1529
NOKOMIS, FL 34274

PGT Visibly Better

Description: EXTRUSIONS (CONT.)
Title: ALUM. SGD SERIES 3030, (LM & SM)

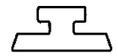
Series/Model:	Scale:	Sheet:	Drawing No.	Rev:
SGD3030	.75	9 of 18	3030-LM-120	C

FACTORY-INSTALLED HARDWARE

(34) Bead Wstp.
6TP247

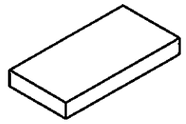
(31) Wstp .187 x .210 FS
61059

(32) Wstp .187 x .200 QLON
6Q200K (1213)

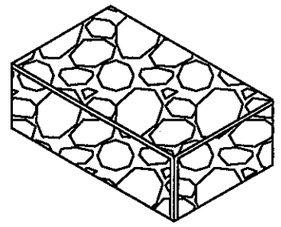


(33) Glazing Leg Gasket
13115

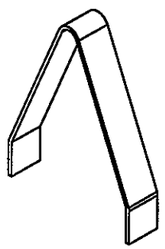
(38) Panel Assembly Screw
1/4-20 x 1.25" Socket Head,
SS71420X114SHCFX



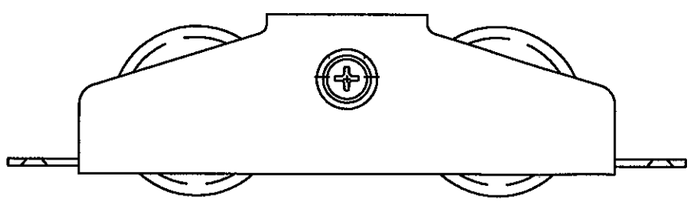
(35) Setting Block
71267N (1267)



(37) Open Cell Foam Pad
7PAD1626



(28) Reinforcement
Spring Clip
749 (7BRKTM25)



(22) Roller Assembly
Side Mount Shown
8153 (78153N)

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10/14/11

A. LYNN MILLER, P.E.
P.E.# 58705

Revsd By:	Date:	Revisions:	
J.R.	8/28/08	A	A. No changes this sheet
J.R.	11/20/07	B	B. No changes this sheet.
J.J.	10/13/11	C	NO CHANGE THIS SHEET
Drawn By: J.R.	Date: 8/01/07	Checked By:	Date:

1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275

P.O. BOX 1529
NOKOMIS, FL 34274

PGT
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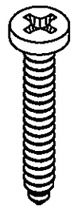
Description: PARTS DETAIL
Title: ALUM. SGD SERIES 3030, (LM & SM)

Series/Model:	Scale:	Sheet:	Drawing No.	Rev:
SGD3030	1/4x	10 of 18	3030-LM-120	C

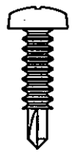
FIELD-INSTALLED HARDWARE

(30) Fixed Panel Gasket
GG38500 (13144)

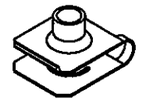


(39) Frame Assembly Screw
#10 X 1.25" Ph, PH, SS
13021

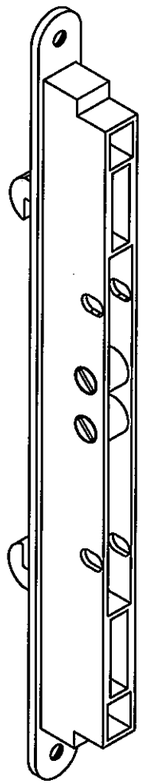
(42) Mortise Latch/Roller Screw
#10-32 x 1" Ph, FH,
Self-Tap 71032X1FPFX

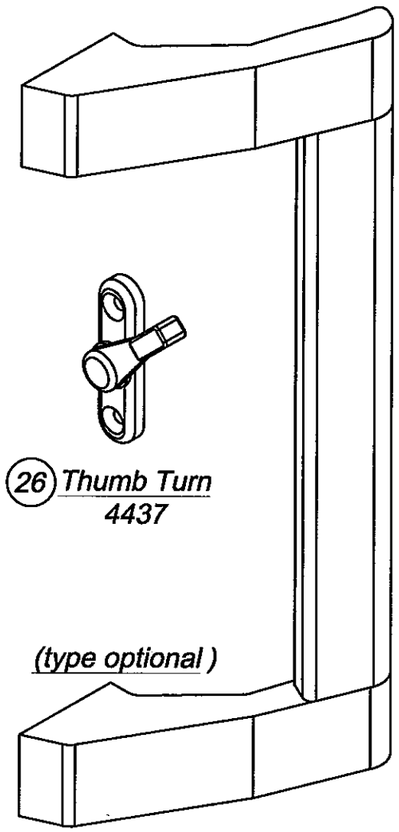


(41) Interlock Screw
#10 x 3/4" Ph, PH, SS
SD 710X34PPSDAX



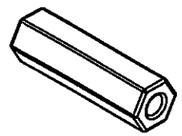
(40) Tinnerman Nut
7103239





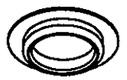
(26) Thumb Turn
4437

(type optional)

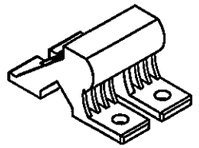


(45) Double Handle Nut
1137816 (13140)

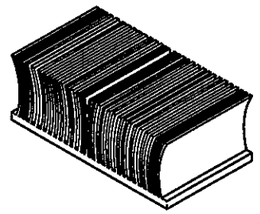
(46) Keeper Screw
#10 x 3/4" Ph, PH, SS
710X115PPX



(47) Cap Plug
48052 (8052)

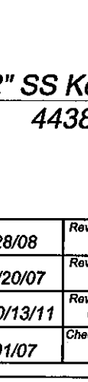


(48) 4 Hole Bumper Stop
4385 (71164W, K, S)

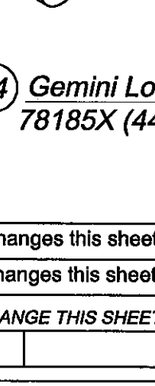


(36) 1.5 X 1.0 X .75
Dust Plug
71695K

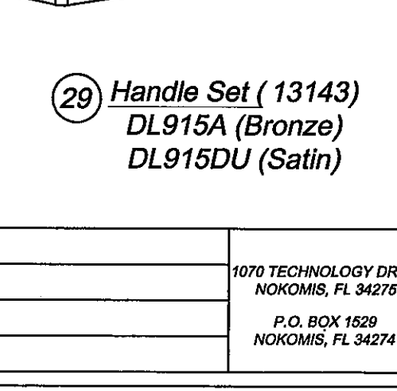
(49) Bumper StopScrew
8 x 3/8" Tek
78X38PPTX



(25) 1/2" SS Keeper
4438



(24) Gemini Lock
78185X (4439)



(29) Handle Set (13143)
DL915A (Bronze)
DL915DU (Satin)

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No 11-1018.09
Expiration Date 02/14/2013
By
Miami Dade Product Control

ANTHONY LYNN MILLER
LICENSE
No. 58705
10/14/11
STATE OF
FLORIDA
PROFESSIONAL ENGINEER
A. LYNN MILLER, P.E.
P.E.# 58705

Revsd By:	Date:	Revisions:	
J.R.	8/28/08	A	A. No changes this sheet
J.R.	11/20/07	B	B. No changes this sheet.
J.J.	10/13/11	C	NO CHANGE THIS SHEET
Drawn By: J.R.	Date: 8/01/07	Checked By:	Date:

1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275

P.O. BOX 1529
NOKOMIS, FL 34274

PGT
Visibly Better

Description: PARTS DETAIL (CONT.)
Title: ALUM. SGD SERIES 3030, (LM & SM)

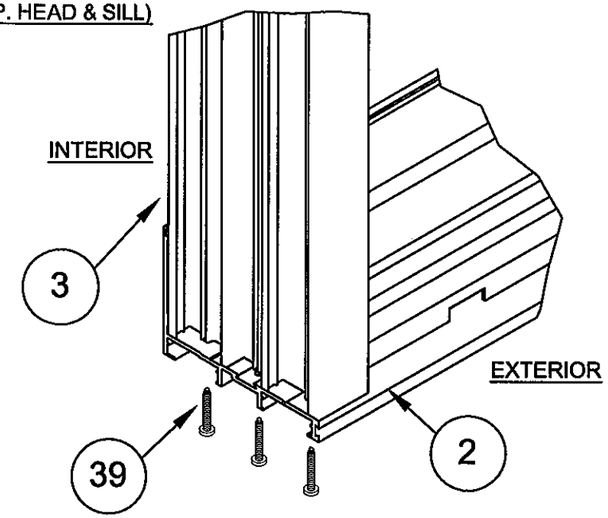
Series/Model:	Scale:	Sheet:	Drawing No.	Rev:
SGD3030	NTS	11 of 18	3030-LM-120	C

PANEL TYPES

PANEL LETTER	INTERIOR (ALL PANEL TYPES) EXTERIOR		
XL	JAMB STILE		EXTERIOR INTERLOCK
OR	INTERIOR INTERLOCK		JAMB STILE
XAR	EXTERIOR INTERLOCK		ASTRAGAL
OL	JAMB STILE		INTERIOR INTERLOCK
OAR	ASTRAGAL		JAMB STILE
XAL	ASTRAGAL		EXTERIOR INTERLOCK
XR	EXTERIOR INTERLOCK		JAMB STILE
OAL	JAMB STILE		ASTRAGAL

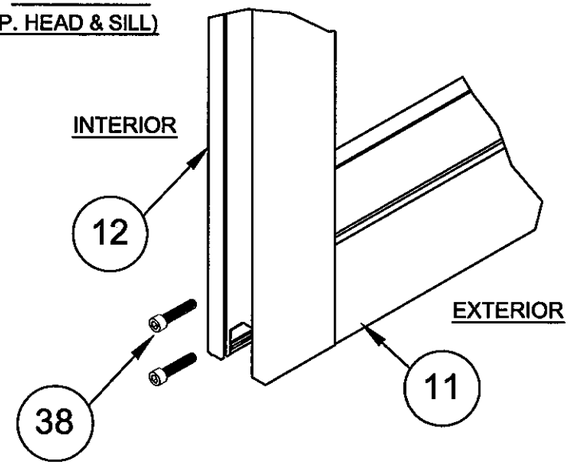
MAIN FRAME

(TYP. HEAD & SILL)



PANEL

(TYP. HEAD & SILL)



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Revsd By:	Date:	Revisions:	
J.R.	8/28/08	A	A. No changes this sheet
J.R.	11/20/07	B	B. No changes this sheet.
J.J.	10/13/11	C	NO CHANGE THIS SHEET
Drawn By: J.R.	Date: 5/1/07	Checked By:	Date:

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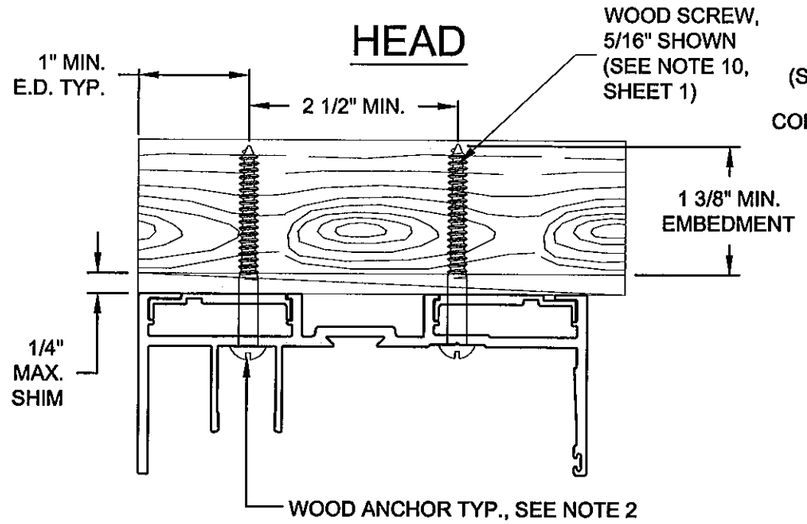
Description: PANEL TYPES & CORNER ASSEMBLY

Title: ALUM. SGD SERIES 3030, (LM & SM)

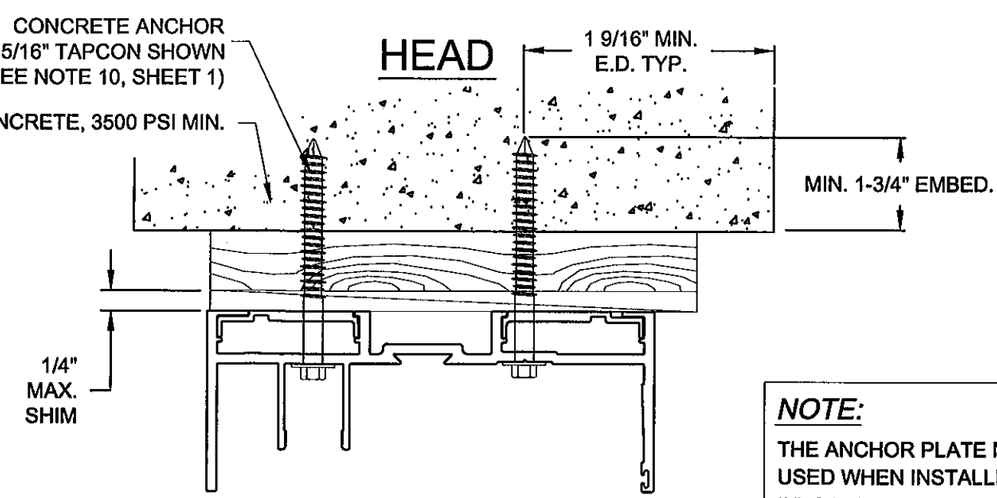
Series/Model:	Scale:	Sheet:	Drawing No.	Rev:
SGD3030	NTS	12 of 18	3030-LM-120	C



DETAIL A

2X WOOD BUCK OR DIRECTLY INTO WOOD FRAMING, SEE NOTE 1

INTERIOR
(ALL VERTICAL SECTIONS)
EXTERIOR

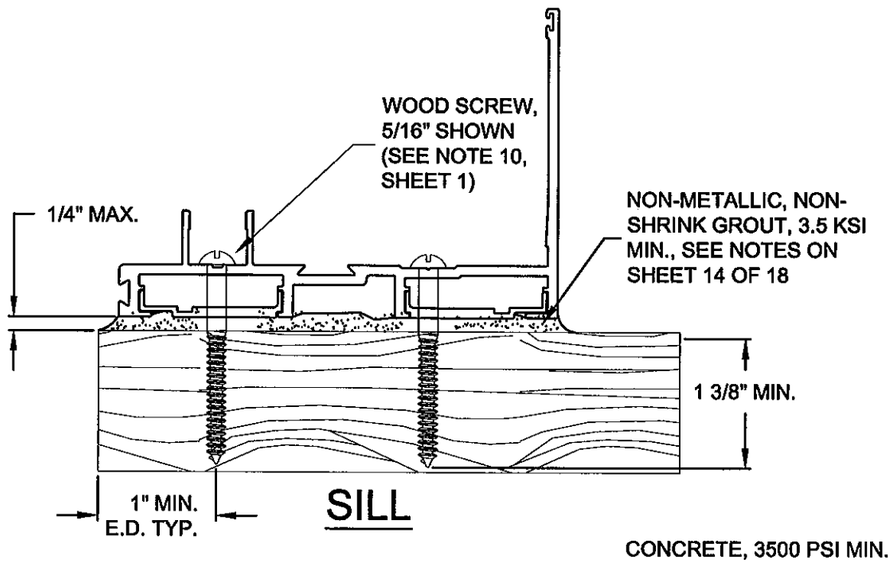


DETAIL A

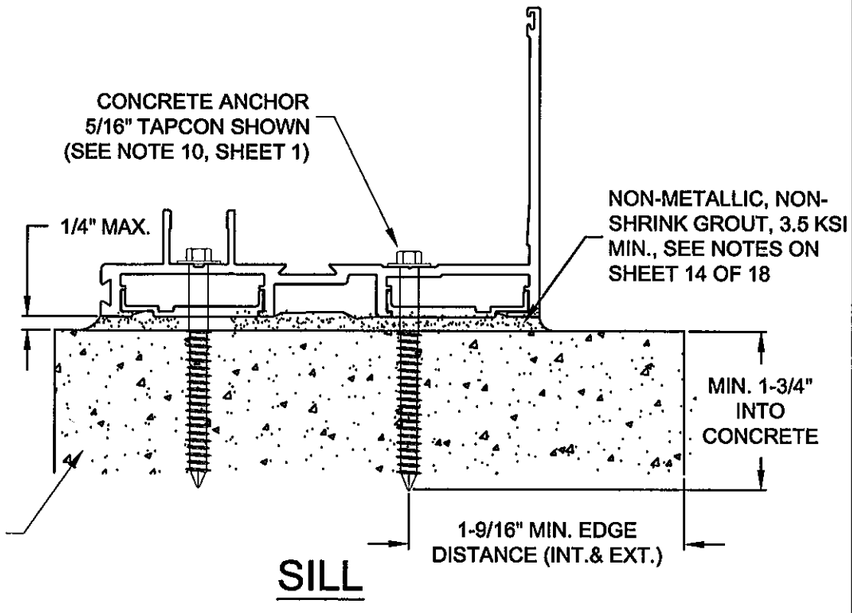
CONCRETE OR CONCRETE BLOCK SUBSTRATE WITH OPTIONAL 1X WOOD BUCK, SEE NOTE 1

NOTE:

THE ANCHOR PLATE MUST BE USED WHEN INSTALLING INTO WOOD.



SILL



SILL

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ANTHONY LYNN MILLER
LICENSE
No. 58705
10/14/11
STATE OF FLORIDA
PROFESSIONAL ENGINEER

A. LYNN MILLER, P.E.
P.E.# 58705

Revsd By:	Date:	Revisions:	
J.R.	8/28/08	A	A. Changed anchors to 5/16" Tapcon and wood screw,
J.R.	11/20/07	B	Changed to 3.5 KSI
J.J.	10/13/11	C	B. No changes this sheet ~~NO CHANGE THIS SHEET~~
Drawn By: J.R.	Date: 5/1/07	Checked By:	Date:

1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275
P.O. BOX 1529
NOKOMIS, FL 34274

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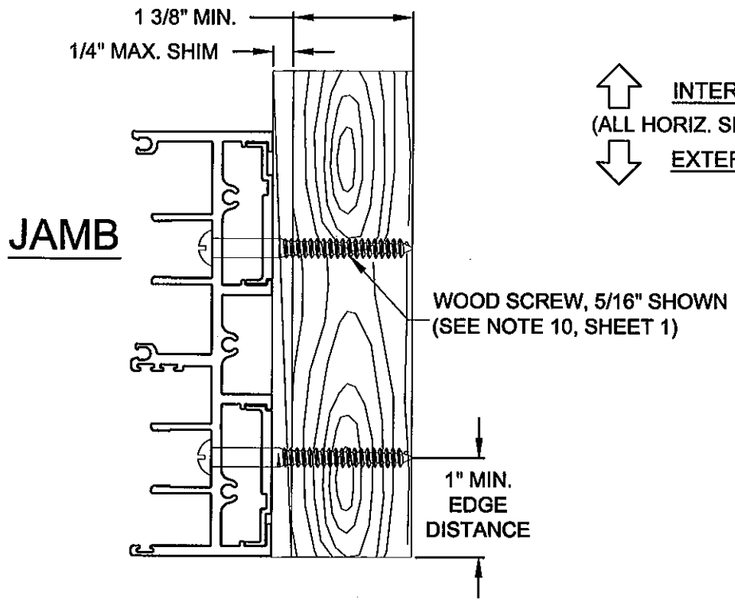
Description: ANCHORAGE DETAILS
Title: ALUM. SGD SERIES 3030, (LM & SM)

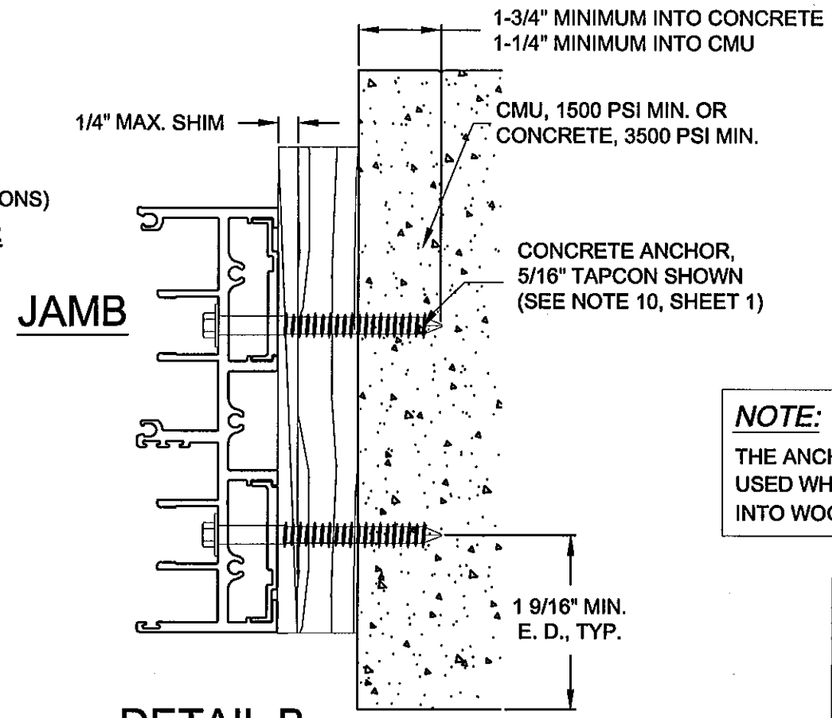
Series/Model:	Scale:	Sheet:	Drawing No.	Rev:
SGD3030	.5	13 of 18	3030-LM-120	C



INTERIOR
(ALL HORIZ. SECTIONS)
EXTERIOR

DETAIL B

2X WOOD BUCK OR DIRECTLY INTO WOOD FRAMING, SEE NOTE 1



DETAIL B

CONCRETE OR CONCRETE BLOCK SUBSTRATE WITH OPTIONAL 1X WOOD BUCK, SEE NOTE 1

NOTE:

THE ANCHOR PLATE MUST BE USED WHEN INSTALLING INTO WOOD.

NOTES:

1. FOR CONCRETE APPLICATIONS IN MIAMI-DADE COUNTY, USE ONLY MIAMI-DADE COUNTY APPROVED ANCHORS. SEE TYPE ON FOLLOWING SHEETS.
2. FOR WOOD APPLICATIONS USE #14 WOOD SCREWS. 5/16" ELCO TAPCONS MAY BE USED INSTEAD OF #14 SCREWS.

3. WOOD BUCKS DEPICTED AS 1x ARE LESS THAN 1 1/2" THICK. 1x WOOD BUCKS ARE OPTIONAL IF UNIT IS INSTALLED DIRECTLY TO SOLID CONCRETE. WOOD BUCKS DEPICTED AS 2x ARE 1 1/2" THICK OR GREATER. INSTALLATION TO THE SUBSTRATE OF WOOD BUCKS TO BE ENGINEERED BY OTHERS OR AS APPROVED BY THE AUTHORITY HAVING JURISDICTION (AHJ).

2. FOR ATTACHMENT TO ALUMINUM: THE MATERIAL SHALL BE A MINIMUM STRENGTH OF 6063-T5 AND A MINIMUM OF 1/8" THICK. THE ALUMINUM STRUCTURAL MEMBER SHALL BE OF A SIZE TO PROVIDE FULL SUPPORT TO THE WINDOW FRAME SIMILAR TO THAT SHOWN IN THESE DETAILS FOR 2x WOOD BUCKS. SHIMS MAY NOT BE USED. THE ANCHOR SHALL BE A #14 SHEET METAL SCREW WITH FULL ENGAGEMENT INTO THE ALUMINUM. IF THESE CRITERIA ARE MET, THE RESPECTIVE DESIGN PRESSURES, ANCHORAGE SPACING AND QUANTITIES FOR A #14 WOOD SCREW MAY BE USED.

5. IF SILL IS TIGHT TO SUBSTRATE, GROUT OR OTHER MATERIAL IS NOT REQUIRED. IF USED, NON-SHRINK, NON-METALLIC GROUT, 3500 PSI MIN., (DONE BYOTHERS) MUST FULLY SUPPORT THE ENTIRE LENGTH OF THE SILL THAT IS NOT TIGHT TO THE SUBSTRATE, AND TRANSFER SHEAR LOAD TO SUBSTRATE. IF SUBSTRATE IS WOOD, 30# FELT PAPER OR MASTIC IS REQUIRED BETWEEN THE GROUT AND WOOD SUBSTRATE, OR AS APPROVED BY THE AUTHORITY HAVING JURISDICTION. GROUT MAXIMUM THICKNESS TO BE .25".

Revsd By:	Date:	Revisions:	
J.R.	8/28/08	A	A. Changed anchors to 5/16" Tapcon and wood screw,
J.R.	11/20/07	B	Changed to 3.5 KSI
J.J.	10/13/11	C	B. No changes this sheet
Drawn By: J.R.	Date: 5/1/07	Checked By:	Date: NO CHANGE THIS SHEET

1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275

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NOKOMIS, FL 34274

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Description:				
ANCHORAGE DETAILS (CONT.)				
Title: ALUM. SGD SERIES 3030, (LM & SM)				
Series/Model: SGD3030	Scale: .5	Sheet: 14 of 18	Drawing No. 3030-LM-120	Rev: C

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as complying with the Florida
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Acceptance No 11-1018.09
Expiration Date 02/14/2013
By
Miami Dade Product Control

ANTHONY LYNN MILLER
LICENSE
No. 58705
10/14/11
STATE OF FLORIDA
PROFESSIONAL ENGINEER

A. LYNN MILLER, P.E.
P.E.# 58705

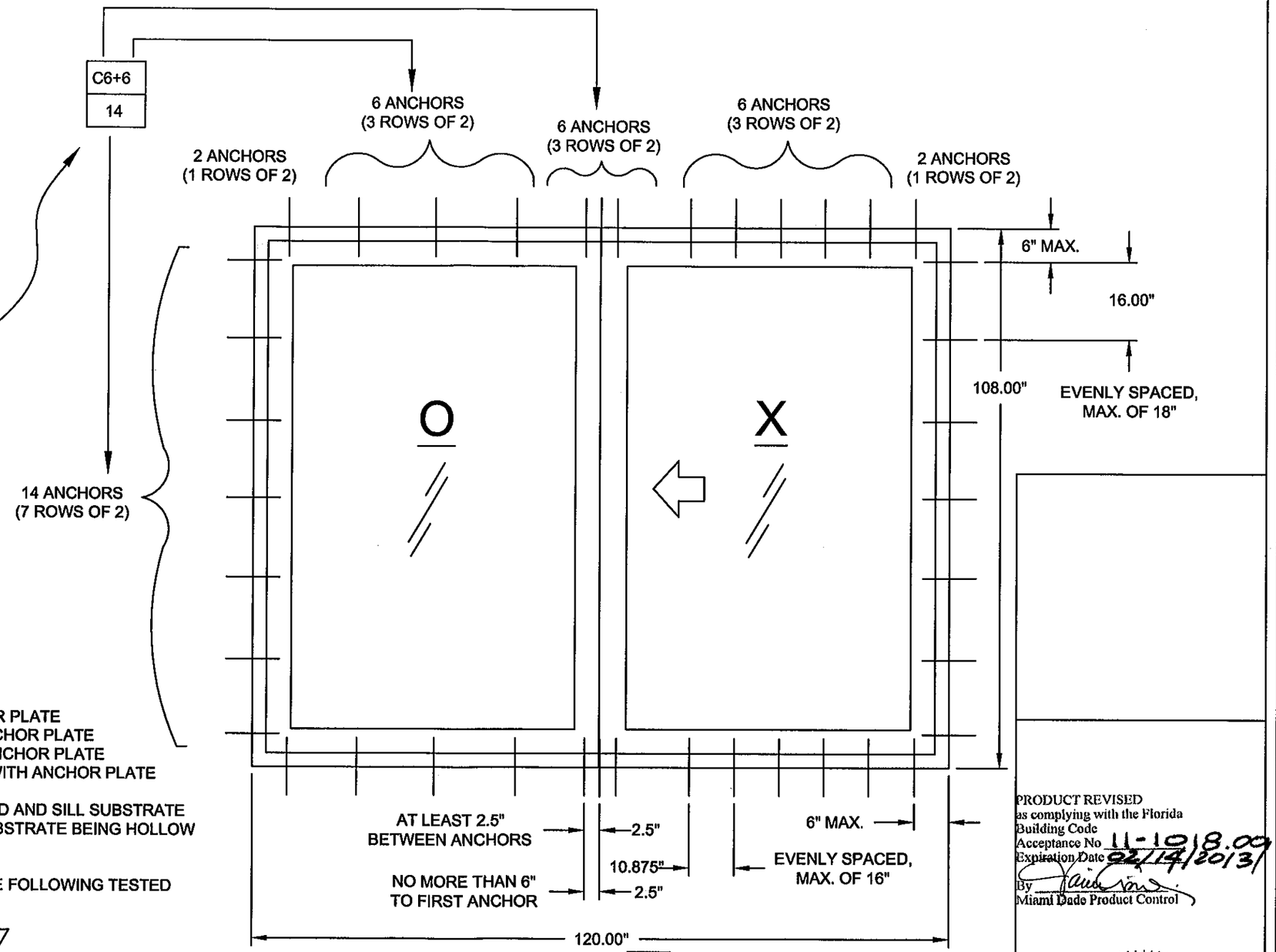
EXAMPLE 1:

FOR A REQUIRED DESIGN PRESSURE OF 112.3 PSF, DOOR SIZE OF 120" X 108", INSTALLED INTO CONCRETE, AND USING AN ANCHOR PLATE TO MINIMIZE ANCHORAGE QUANTITIES:

1. FOR THE DESIGN PRESSURE OF 112.3 PSF, CHOOSE THE CHART - SHEET 16.

2. FOR A DOOR SIZE OF 120" X 108", CHOOSE THE PANEL SIZE OF 60" X 108".

3.THE DOOR IS TO BE INSTALLED IN CONCRETE WITH THE ANCHOR PLATE, USE THE ANCHOR QUANTITY AS LISTED.



NOTES:
1. ANCHOR TYPES:
   - 1a. 5/16" ELCO TAPCON WITH ANCHOR PLATE
   - 1b. 5/16" ELCO TAPCON WITHOUT ANCHOR PLATE
   - 2. 1/4" ELCO S.S. CRETEFLEX WITH ANCHOR PLATE
   - 3. #14 WOOD SCREWS, INTO WOOD WITH ANCHOR PLATE

2. ANCHOR CALCULATIONS BASED ON HEAD AND SILL SUBSTRATE BEING 3500 KSI CONCRETE, AND JAMB SUBSTRATE BEING HOLLOW CMU OR CONCRETE.

3. ANCHOR LOCATIONS ARE BASED ON THE FOLLOWING TESTED DIMENSIONS AT FULL DP:
   - HEAD/SILL:
     - 6" MAX. FROM TOP CORNERS
     - 16" MAX. ANCHOR TO ANCHOR
     - 6" MAX. TO THE LEFT AND RIGHT OF ASTRAGAL
   - JAMBS:
     - 6" MAX. FROM TOP/BOTTOM CORNERS
     - 18" MAX. ANCHOR TO ANCHOR

REV C

NOTES:
1. HEADER ANCHOR LOCATIONS ALSO APPLY TO SILL, LEFT JAMB LOCATIONS APPLY TO RIGHT JAMB.

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A. LYNN MILLER, P.E.
P.E.# 58705

Revsd By:	Date:	Revisions:	
J.R.	8/28/08	A	A. New Drawing
J.R.	11/20/07	B	B. No changes this sheet.
J.J.	10/13/11	C	C. Corrected Anchor QC distance, and Width on Elev.
Drawn By: J.R.	Date: 8/01/07	Checked By:	Date:

NO CHANGE THIS SHEET

1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275
P.O. BOX 1529
NOKOMIS, FL 34274

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Description: ANCHORAGE (CONT.)
Title: ALUM. SGD SERIES 3030, (LM & SM)

Series/Model:	Scale:	Sheet:	Drawing No.	Rev:
SGD3030	NTS	15 of 18	3030-LM-120	C

Anchor Type and Substrate

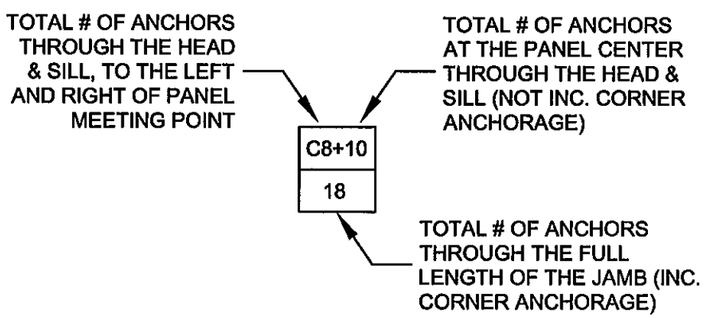
Anchor Quantity Required for a Max. Design Pressure (psf) of: +120.0 -120.0

FOR THE JAMB, THE HEAD & SILL CLUSTER AND THE HEAD & SILL OUTSIDE OF THE CLUSTER

NOM. PANEL WIDTH (IN)	FRAME SIDE	NOM. PANEL HEIGHT (IN) 80				84				96				108				120			
		1a, Concrete w/ Anchor Plate	1b, Concrete	2, Concrete w/ Anchor Plate	3, Wood w/ Anchor Plate	1a, Concrete w/ Anchor Plate	1b, Concrete	2, Concrete w/ Anchor Plate	3, Wood w/ Anchor Plate	1a, Concrete w/ Anchor Plate	1b, Concrete	2, Concrete w/ Anchor Plate	3, Wood w/ Anchor Plate	1a, Concrete w/ Anchor Plate	1b, Concrete	2, Concrete w/ Anchor Plate	3, Wood w/ Anchor Plate	1a, Concrete w/ Anchor Plate	1b, Concrete	2, Concrete w/ Anchor Plate	3, Wood w/ Anchor Plate
24	Head & Sill	C2+2	C8+2	C4+2	C4+2	C2+2	C8+2	C4+2	C4+2	C4+2	C8+2	C4+2	C4+2	NOT AVAILABLE IN THESE SIZES							
	Jamb	10	10	10	10	10	10	10	10	12	12	12	12								
30	Head & Sill	C4+4	C8+2	C4+4	C4+4	C4+4	C8+2	C4+4	C4+4	C4+4	C10+2	C4+4	C6+4	C4+4	C12+2	C6+4	C6+4	NOT AVAILABLE IN THESE SIZES			
	Jamb	10	10	10	10	10	10	10	10	12	12	12	12	14	14	14	14				
36	Head & Sill	C4+4	C10+4	C4+4	C4+4	C4+4	C10+4	C4+4	C6+4	C4+4	C12+4	C6+4	C6+4	C4+4	C14+4	C6+4	C6+4	C4+4	C14+4	C6+4	C8+4
	Jamb	10	12	10	10	10	12	10	10	12	14	12	12	14	14	14	14	14	16	14	14
42	Head & Sill	C4+4	C10+4	C4+4	C6+4	C4+4	C10+4	C6+4	C6+4	C4+4	C12+4	C6+4	C6+4	C4+4	C14+4	C6+4	C8+4	C6+4	C16+4	C8+4	C8+4
	Jamb	10	12	10	10	10	14	10	10	12	16	12	12	14	16	14	14	14	18	14	14
48	Head & Sill	C4+6	C12+6	C6+6	C6+6	C4+6	C12+6	C6+6	C6+6	C4+6	C14+6	C6+6	C8+4	C6+6	C16+6	C8+4	C8+4	C6+6	C18+6	C8+4	C10+4
	Jamb	10	14	10	10	10	16	10	10	12	18	12	12	14	20	14	14	14	22	14	14
54	Head & Sill	C4+6	C12+6	C6+6	C6+6	C4+6	C12+6	C6+6	C6+6	C4+6	C14+6	C6+6	C8+6	C6+6	C18+6	C8+6	C8+6	NOT AVAILABLE IN THESE SIZES			
	Jamb	10	16	10	10	10	16	10	10	12	20	12	12	14	22	14	14				
60	Head & Sill	C4+6	C12+8	C6+6	C6+6	C4+6	C14+8	C6+6	C6+6	C6+6	C16+8	C8+6	C8+6	C6+6	C18+8	C8+6	C10+6				
	Jamb	10	18	10	10	10	18	10	10	12	22	12	12	14	24	14	14				

ANCHOR TYPES:
1a. 5/16" ELCO TAPCON WITH ANCHOR PLATE
1b. 5/16" ELCO TAPCON WITHOUT ANCHOR PLATE
2. 1/4" ELCO S.S. CRETEFLEX WITH ANCHOR PLATE
3. #14 WOOD SCREWS, INTO WOOD WITH ANCHOR PLATE

TABLE KEY



ANCHOR PLATE NOTES:
1. THE ANCHOR PLATE IS TO BE USED WHEN SPECIFIED BY THE CHART. ANCHOR CAPACITY IS CRUCIAL TO THE USE OF THE ANCHOR PLATE.

2. THE ANCHOR PLATE IS ONLY OPTIONAL WHEN USING 5/16" TAPCONS. GREATER ANCHOR QUANTITIES MUST BE USED, AS LISTED IN THE CHART.

INSTRUCTIONS ON USING THE ANCHORAGE TABLES:
1. DETERMINE THE DESIGN PRESSURE REQUIRED AND CHOOSE THE APPROPRIATE CHART.

2. USING THE NOMINAL PANEL SIZE, AND THE PREDETERMINED ANCHORAGE TYPE, FIND THE REQUIRED ANCHORAGE QUANTITY.

3. INSTALL WITH THE ANCHOR CONDITIONS OF THE NOTES AND DETAILS OF SHEETS 13 & 14 OF 18.

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Acceptance No 11-1018.09
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Miami Dade Product Control

Revsd By:	Date:	Revisions:	
J.R.	8/28/08	A	A. Added notes
J.R.	11/20/07	B	B. No changes this sheet.
J.J.	10/13/11	C	NO CHANGE THIS SHEET
Drawn By: J.R.	Date: 8/01/07	Checked By:	Date:

1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275
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NOKOMIS, FL 34274

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Description: ANCHOR QUANTITIES FOR 120 DP
Title: ALUM. SGD SERIES 3030, (LM & SM)

Series/Model:	Scale:	Sheet:	Drawing No.	Rev:
SGD3030	NTS	16 of 18	3030-LM-120	C

ANTHONY LYNN MILLER LICENSE No. 58705 STATE OF FLORIDA PROFESSIONAL ENGINEER
10/14/11
A. LYNN MILLER, P.E.
P.E.# 58705

Anchor Type and Substrate ↘

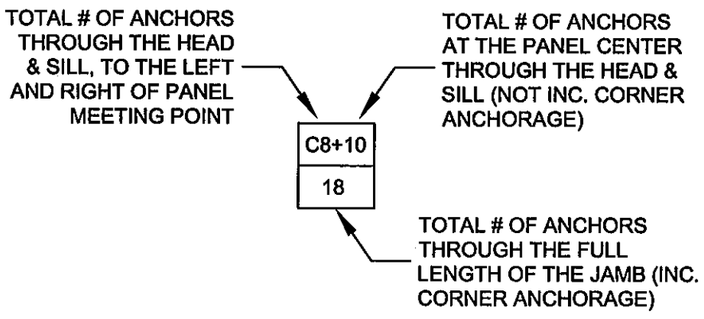
Anchor Quantity Required for a Max. Design Pressure (psf) of: +105.0 -105.0

FOR THE JAMB, THE HEAD & SILL CLUSTER AND THE HEAD & SILL OUTSIDE OF THE CLUSTER

NOM. PANEL WIDTH (IN)	FRAME SIDE	NOM. PANEL HEIGHT (IN) 80				84				96				108				120			
		1a, Concrete w/ Anchor Plate	1b, Concrete	2, Concrete w/ Anchor Plate	3, Wood w/ Anchor Plate	1a, Concrete w/ Anchor Plate	1b, Concrete	2, Concrete w/ Anchor Plate	3, Wood w/ Anchor Plate	1a, Concrete w/ Anchor Plate	1b, Concrete	2, Concrete w/ Anchor Plate	3, Wood w/ Anchor Plate	1a, Concrete w/ Anchor Plate	1b, Concrete	2, Concrete w/ Anchor Plate	3, Wood w/ Anchor Plate	1a, Concrete w/ Anchor Plate	1b, Concrete	2, Concrete w/ Anchor Plate	3, Wood w/ Anchor Plate
24	Head & Sill	C2+2	C6+2	C4+2	C4+2	C2+2	C6+2	C4+2	C4+2	C2+2	C8+2	C4+2	C4+2	NOT AVAILABLE IN THESE SIZES							
	Jamb	10	10	10	10	10	10	10	10	12	12	12	12								
30	Head & Sill	C2+4	C8+2	C4+4	C4+4	C2+4	C8+2	C4+4	C4+4	C4+4	C8+2	C4+4	C4+4	C4+4	C10+2	C4+4	C6+4				
	Jamb	10	10	10	10	10	10	10	10	12	12	12	12	14	14	14	14				
36	Head & Sill	C4+4	C8+4	C4+4	C4+4	C4+4	C8+4	C4+4	C4+4	C4+4	C10+4	C4+4	C6+4	C4+4	C12+4	C6+4	C6+4	C4+4	C14+4	C6+4	C6+4
	Jamb	10	12	10	10	10	12	10	10	12	14	12	12	14	14	14	14	14	16	14	14
42	Head & Sill	C4+4	C10+4	C4+4	C4+4	C4+4	C10+4	C4+4	C6+4	C4+4	C12+4	C6+4	C6+4	C4+4	C14+4	C6+4	C6+4	C4+4	C14+4	C6+4	C8+4
	Jamb	10	12	10	10	10	14	10	10	12	16	12	12	14	16	14	14	14	18	14	14
48	Head & Sill	C4+6	C10+4	C4+6	C6+6	C4+6	C10+4	C4+6	C6+6	C4+6	C12+4	C6+6	C6+6	C4+6	C14+4	C6+6	C8+4	C6+6	C16+4	C8+4	C8+4
	Jamb	10	14	10	10	10	16	10	10	12	18	12	12	14	20	14	14	14	22	14	14
54	Head & Sill	C4+6	C10+6	C4+6	C6+6	C4+6	C12+6	C6+6	C6+6	C4+6	C14+6	C6+6	C6+6	C4+6	C16+6	C6+6	C8+6	NOT AVAILABLE IN THESE SIZES			
	Jamb	10	16	10	10	10	16	10	10	12	20	12	12	14	22	14	14				
60	Head & Sill	C4+6	C10+6	C6+6	C6+6	C4+6	C12+6	C6+6	C6+6	C4+6	C14+6	C6+6	C8+6	C6+6	C16+6	C8+6	C8+6				
	Jamb	10	18	10	10	10	18	10	10	12	22	12	12	14	24	14	14				

ANCHOR TYPES:
1a. 5/16" ELCO TAPCON WITH ANCHOR PLATE
1b. 5/16" ELCO TAPCON WITHOUT ANCHOR PLATE
2. 1/4" ELCO S.S. CRETEFLEX WITH ANCHOR PLATE
3. #14 WOOD SCREWS, INTO WOOD WITH ANCHOR PLATE

TABLE KEY



ANCHOR PLATE NOTES:
1. THE ANCHOR PLATE IS TO BE USED WHEN SPECIFIED BY THE CHART. ANCHOR CAPACITY IS CRUCIAL TO THE USE OF THE ANCHOR PLATE.

2. THE ANCHOR PLATE IS ONLY OPTIONAL WHEN USING 5/16" TAPCONS. GREATER ANCHOR QUANTITIES MUST BE USED, AS LISTED IN THE CHART.

INSTRUCTIONS ON USING THE ANCHORAGE TABLES:
1. DETERMINE THE DESIGN PRESSURE REQUIRED AND CHOOSE THE APPROPRIATE CHART.

2. USING THE NOMINAL PANEL SIZE, AND THE PREDETERMINED ANCHORAGE TYPE, FIND THE REQUIRED ANCHORAGE QUANTITY.

3. INSTALL WITH THE ANCHOR CONDITIONS OF THE NOTES AND DETAILS OF SHEETS 13 & 14 OF 18.

PRODUCT REVISED
as complying with the Florida Building Code
Acceptance No 11-1018.09
Expiration Date 02/14/2013
By
Miami Dade Product Control

ANTHONY LYNN MILLER LICENSE No. 58705 STATE OF FLORIDA PROFESSIONAL ENGINEER
10/14/11
A. LYNN MILLER, P.E.
P.E.# 58705

Revsd By:	Date:	Revisions:	
J.R.	8/28/08	A	A. Added notes
J.R.	11/20/07	B	B. No changes this sheet.
J.J.	10/13/11	C	NO CHANGE THIS SHEET
Drawn By: J.R.	Date: 8/01/07	Checked By:	Date:

1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275
P.O. BOX 1529
NOKOMIS, FL 34274

PGT Visibly Better

Description: ANCHOR QUANTITIES FOR 105 DP
Title: ALUM. SGD SERIES 3030, (LM & SM)

Series/Model:	Scale:	Sheet:	Drawing No.	Rev:
SGD3030	NTS	17 of 18	3030-LM-120	C

Anchor Quantity Required for a Max. Design Pressure (psf) of: +90.0 -90.0

FOR THE JAMB, THE HEAD & SILL CLUSTER AND THE HEAD & SILL OUTSIDE OF THE CLUSTER

Anchor Type and Substrate

NOM. PANEL WIDTH (IN)	FRAME SIDE	NOM. PANEL HEIGHT (IN)																	
		80				84				96				108				120			
		1a, Concrete w/ Anchor Plate	1b, Concrete	2, Concrete w/ Anchor Plate	3, Wood w/ Anchor Plate	1a, Concrete w/ Anchor Plate	1b, Concrete	2, Concrete w/ Anchor Plate	3, Wood w/ Anchor Plate	1a, Concrete w/ Anchor Plate	1b, Concrete	2, Concrete w/ Anchor Plate	3, Wood w/ Anchor Plate	1a, Concrete w/ Anchor Plate	1b, Concrete	2, Concrete w/ Anchor Plate	3, Wood w/ Anchor Plate	1a, Concrete w/ Anchor Plate	1b, Concrete	2, Concrete w/ Anchor Plate	3, Wood w/ Anchor Plate
24	Head & Sill	C2+2	C6+2	C2+2	C4+2	C2+2	C6+2	C2+2	C4+2	C2+2	C6+2	C4+2	C4+2	NOT AVAILABLE IN THESE SIZES							
	Jamb	10	10	10	10	10	10	10	10	12	12	12	12								
30	Head & Sill	C2+4	C6+4	C4+4	C4+4	C2+4	C6+4	C4+4	C4+4	C2+4	C8+2	C4+4	C4+4	C4+4	C8+2	C4+4	C4+4				
	Jamb	10	10	10	10	10	10	10	10	12	12	12	12	14	14	14	14				
36	Head & Sill	C2+4	C8+4	C4+4	C4+4	C2+4	C8+4	C4+4	C4+4	C4+4	C8+4	C4+4	C4+4	C4+4	C10+4	C4+4	C6+4	C4+4	C12+4	C6+4	C6+4
	Jamb	10	12	10	10	10	12	10	10	12	14	12	12	14	14	14	14	14	16	14	14
42	Head & Sill	C2+4	C8+4	C4+4	C4+4	C4+4	C8+4	C4+4	C4+4	C4+4	C10+4	C4+4	C6+4	C4+4	C12+4	C6+4	C6+4	C4+4	C12+4	C6+4	C6+4
	Jamb	10	12	10	10	10	14	10	10	12	16	12	12	14	16	14	14	14	18	14	14
48	Head & Sill	C4+6	C8+4	C4+6	C4+6	C4+6	C10+4	C4+6	C4+6	C4+6	C10+4	C4+6	C6+6	C4+6	C12+4	C6+6	C6+6	C4+6	C14+4	C6+6	C8+4
	Jamb	10	14	10	10	10	16	10	10	12	18	12	12	14	20	14	14	14	22	14	14
54	Head & Sill	C4+6	C10+6	C4+6	C4+6	C4+6	C10+6	C4+6	C6+6	C4+6	C12+6	C6+6	C6+6	C4+6	C14+6	C6+6	C6+6	NOT AVAILABLE IN THESE SIZES			
	Jamb	10	16	10	10	10	16	10	10	12	20	12	12	14	22	14	14				
60	Head & Sill	C4+6	C10+6	C4+6	C6+6	C4+6	C10+6	C4+6	C6+6	C4+6	C12+6	C6+6	C6+6	C4+6	C14+6	C6+6	C8+6				
	Jamb	10	18	10	10	10	18	10	10	12	22	12	12	14	24	14	14				

ANCHOR TYPES:
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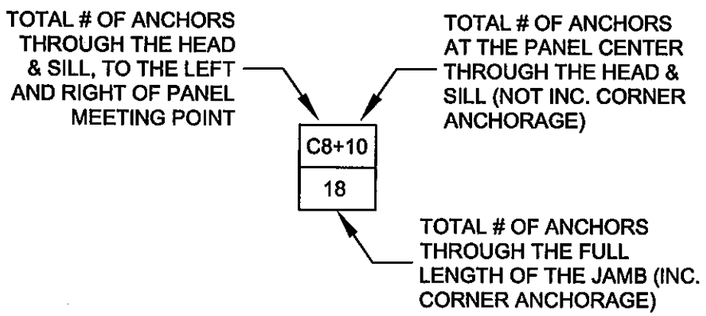
TABLE KEY



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3. INSTALL WITH THE ANCHOR CONDITIONS OF THE NOTES AND DETAILS OF SHEETS 13 & 14 OF 18.

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Revsd By:	Date:	Revisions:	
J.R.	8/28/08	A	A. Added notes
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1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275
P.O. BOX 1529
NOKOMIS, FL 34274

PGT Visibly Better

Description: ANCHOR QUANTITIES FOR 90 DP
Title: ALUM. SGD SERIES 3030, (LM & SM)

Series/Model:	Scale:	Sheet:	Drawing No.	Rev:
SGD3030	NTS	18 of 18	3030-LM-120	C

ANTHONY LYNN MILLER LICENSE No. 58705 STATE OF FLORIDA PROFESSIONAL ENGINEER
10/19/11
A. LYNN MILLER, P.E.
P.E.# 58705