



DEPARTMENT OF PERMITTING, ENVIRONMENT, AND REGULATORY  
AFFAIRS (PERA)  
BOARD AND CODE ADMINISTRATION DIVISION

MIAMI-DADE COUNTY, FLORIDA  
PRODUCT CONTROL SECTION  
11805 SW 26 Street, Room 208  
Miami, Florida 33175-2474  
T (786) 315-2590 F (786) 315-2599

**NOTICE OF ACCEPTANCE (NOA)**

[www.miamidade.gov/pera/](http://www.miamidade.gov/pera/)

**PGT Industries, Inc.**  
**1070 Technology Drive**  
**Nokomis, FL 34275**

**SCOPE:**

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County PERA-Product Control Section to be used in Miami-Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami-Dade County) and/or the AHJ (in areas other than Miami-Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. PERA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code. This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

**DESCRIPTION: Series "HR-810 Multi-Story" Aluminum Horizontal Roller Window - L.M.I.**

**APPROVAL DOCUMENT:** Drawing No. 4121-1, titled "Alum. Horizontal Roller Window, LG Missile", sheets 1 through 6 of 6, dated 4/22/02 with revision "G" dated 10/17/11, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P. E., bearing the Miami-Dade County Product Control Section stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

**MISSILE IMPACT RATING: Large and Small Missile Impact Resistant**

**LABELING:** Each unit shall bear a permanent label with the manufacturer's name or logo, city, state, model/series, and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA revises NOA No. 08-0408.03 and consists of this page 1 and evidence pages E-1 and E-2, as well as approval document mentioned above.

The submitted documentation was reviewed by **Jaime D. Gascon, P. E.**



*J. Gascon*  
*1/24/12*

NOA No. 11-1114.01  
Expiration Date: January 02, 2013  
Approval Date: February 02, 2012

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

**A. DRAWINGS**

1. Manufacturer's die drawings and sections.  
*(Submitted under previous NOA's No. 's 02-0719.07 and 06-0717.03)*
2. Drawing No. 4121-1, titled "Alum. Horizontal Roller Window, LG Missile", sheets 1 through 6 of 6, dated 4/22/02 with revision "G" dated 10/17/11, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P. E.

**B. TESTS**

1. Test reports on:
  - 1) Air Infiltration Test, per FBC, TAS 202-94
  - 2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
  - 3) Water Resistance Test, per FBC, TAS 202-94
  - 4) Forced Entry Test, per FBC 2411.3.2.1, and TAS 202-94along with marked-up drawings and installation diagram of a Horizontal Sliding Window, prepared by Fenestration Testing Laboratory, Inc., Test Reports No.'s **FTL-4854** and **FTL-4855**, dated 03/06/06, both signed and sealed by Edmundo Largaespada, P. E.  
*(Submitted under previous NOA No. 06-0717.03)*
2. Test reports on:
  - 1) Air Infiltration Test, per SFBC, PA 202-94
  - 2) Uniform Static Air Pressure Test, Loading per SFBC, PA 202-94
  - 3) Water Resistance Test, per SFBC, PA 202-94
  - 4) Large Missile Impact Test per SFBC, PA 201-94
  - 5) Cyclic Wind Pressure Loading per SFBC, PA 203-94
  - 6) Forced Entry Test, per SFBC 3603.2 (b) and PA 202-94along with marked-up drawings and installation diagram of a series HR-810 aluminum horizontal sliding window, prepared by Fenestration Testing Laboratory, Inc., Test Report No. **FTL-3259**, dated 02/22/02, signed and sealed by Luis Antonio Figueredo, P. E.  
*(Submitted under NOA No. 02-0719.07)*

**C. CALCULATIONS**

1. Anchor verification calculations and structural analysis, complying with Florida Building Code, prepared by manufacturer, dated 03/27/06 revised on 10/03/06, signed and sealed by Robert L. Clark, P. E.  
*(Submitted under previous NOA No. 08-0408.03)*
2. Glazing complies with ASTM E1300-98/ 04

**D. QUALITY ASSURANCE**

1. Miami-Dade Department of Permitting, Environment, and Regulatory Affairs (PERA).



Jaime D. Gascon, P. E.  
Product Control Section Supervisor  
NOA No. 11-1114.01  
Expiration Date: January 02, 2013  
Approval Date: February 02, 2012

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**E. MATERIAL CERTIFICATIONS**

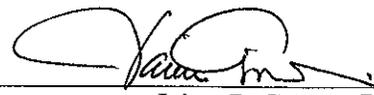
1. Notice of Acceptance No. **11-0624.02** issued to **E.I. DuPont DeNemours & Co., Inc.** for their "**DuPont SentryGlas® Interlayer**" dated 08/25/11, expiring on 01/14/17.
2. Notice of Acceptance No. **08-0520.08** issued to **Solutia, Inc.** for their "**Vanceva Composites Glass Interlayer**" dated 07/17/08, expiring on 12/11/13.

**F. STATEMENTS**

1. Statement letter of conformance and compliance with the FBC-2007 (with the 2009 supplement) and FBC-2010, dated 10/25/11, signed and sealed by Anthony Lynn Miller, P. E.
2. Statement letter of no financial interest and independence, dated 10/25/11, signed and sealed by Anthony Lynn Miller, P. E.
3. Letter of *Adoption of as his Own, the Work of another Engineer* per Section 61G15-27.001 of the F.B.P.E., dated 10/07/11 signed and sealed by Anthony Lynn Miller, P. E.
4. Statement letter of conformance and compliance with the Florida Building Code, dated 10/06/06, signed and sealed by Robert L. Clark, P. E.  
*(Submitted under previous NOA No. 06-0717.03)*
5. Statement letter of no financial interest and independence, dated 10/06/06, signed and sealed by Robert L. Clark, P. E.  
*(Submitted under previous NOA No. 06-0717.03)*
6. Laboratory compliance letter for Test Reports No.'s **FTL-4854** and **FTL-4855**, issued by Fenestration Testing Laboratory, Inc., dated 03/09/06, both signed and sealed by Edmundo Largaespada, P. E.  
*(Submitted under previous NOA No. 06-0717.03)*
7. Laboratory compliance letter for Test Report No.'s **FTL-3259**, issued by Fenestration Testing Laboratory, Inc., dated 03/26/02, signed and sealed by Luis Figueredo, P. E.  
*(Submitted under previous NOA No. 02-0719.07)*

**G. OTHERS**

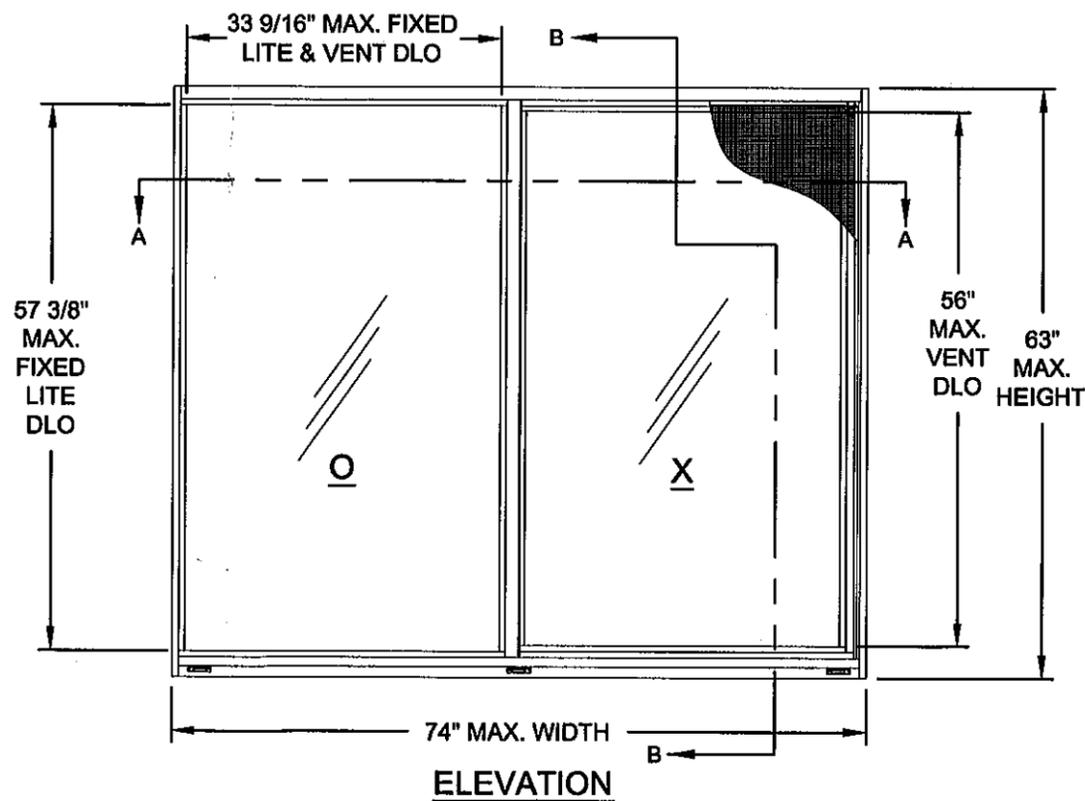
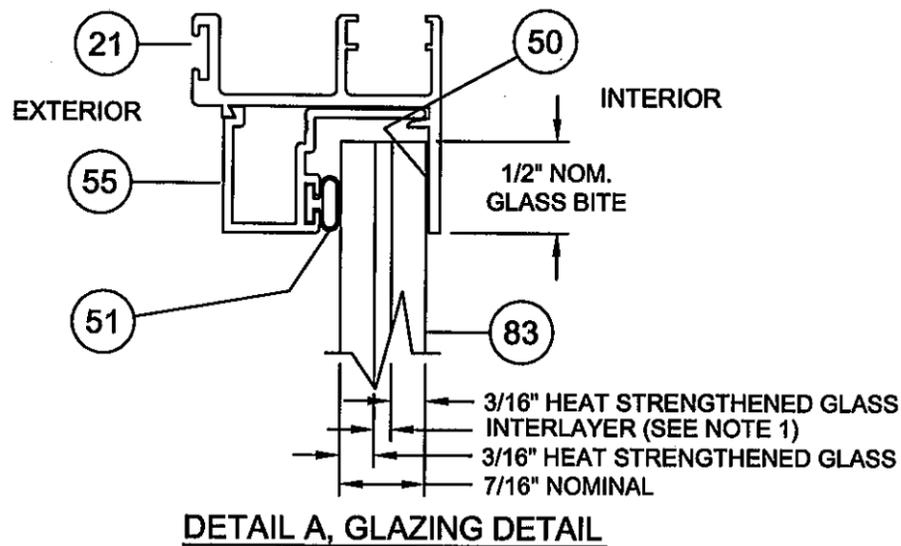
1. Notice of Acceptance No. **08-0408.03**, issued to PGT Industries, Inc. for their Series "**HR-810 Multi-Story Aluminum Horizontal Roller Window - LMI**", approved on 05/22/08 and expiring on 01/02/13.



Jaime D. Gascon, P. E.  
Product Control Section Supervisor  
NOA No. 11-1114.01  
Expiration Date: January 02, 2013  
Approval Date: February 02, 2012

**GENERAL NOTES: LARGE MISSILE HORIZONTAL ROLLER WINDOW**

1. GLAZING: 7/16" LAMI, CONSISTING OF (2) LITES OF 3/16" HEAT STRENGTHENED GLASS WITH AN INTERLAYER OF SENTRY GLASS PLUS OR VANCEVA STORM.
2. CONFIGURATIONS: OX, XO
3. DESIGN PRESSURES: (SEE TABLE 1.)
  - A. NEGATIVE DESIGN LOADS BASED ON TESTED PRESSURE AND GLASS TABLES ASTM E 1300-98 OR ASTM E 1300-02.
  - B. POSITIVE DESIGN LOADS BASED ON WATER TEST PRESSURE AND GLASS TABLES ASTM E 1300-98 OR ASTM E 1300-02.
4. ANCHORAGE FOR MIAMI-DADE COUNTY: THE 33 1/3% STRESS INCREASE HAS NOT BEEN USED IN THE DESIGN OF THIS PRODUCT. SEE SHEETS 5 AND 6 FOR ANCHORAGE SPACING AND DETAILS.
5. SHUTTERS ARE NOT REQUIRED.
6. FRAME AND PANEL CORNERS SEALED WITH NARROW JOINT SEALANT OR GASKET.
7. REFERENCE TEST REPORTS: FTL-3259 AND FTL-4855.
8. THIS PRODUCT HAS BEEN DESIGNED & TESTED TO COMPLY WITH THE REQUIREMENTS OF THE FLORIDA BUILDING CODE, INCLUDING THE HIGH VELOCITY HURRICANE ZONE (HVHZ).



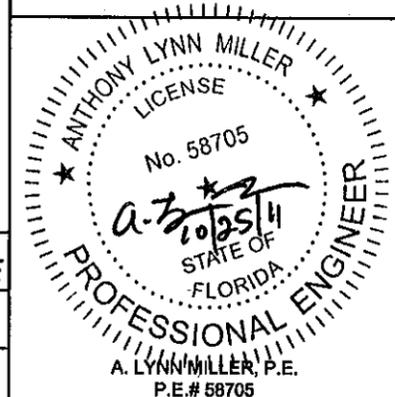
**DESIGN PRESSURE TABLE 1.**

FULL DP ALL SIZES UP 74" WIDE x 63" HIGH	+90.0	-110.0
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**NOA DRAWING MAP**

	SHEET
GENERAL NOTES.....	1
GLAZING DETAILS.....	1
DESIGN PRESSURES.....	1
ELEVATION.....	1
VERT. SECTIONS.....	2
HORIZ. SECTIONS.....	2
PARTS LIST.....	3
EXTRUSIONS.....	4
CORNER DETAIL.....	2
ANCHORAGE.....	5-6

PRODUCT REVISED as complying with the Florida Building Code  
 Acceptance No. 11-1114-02  
 Expiration Date 07/02/2013  
 By [Signature]  
 Miami Dade Product Control

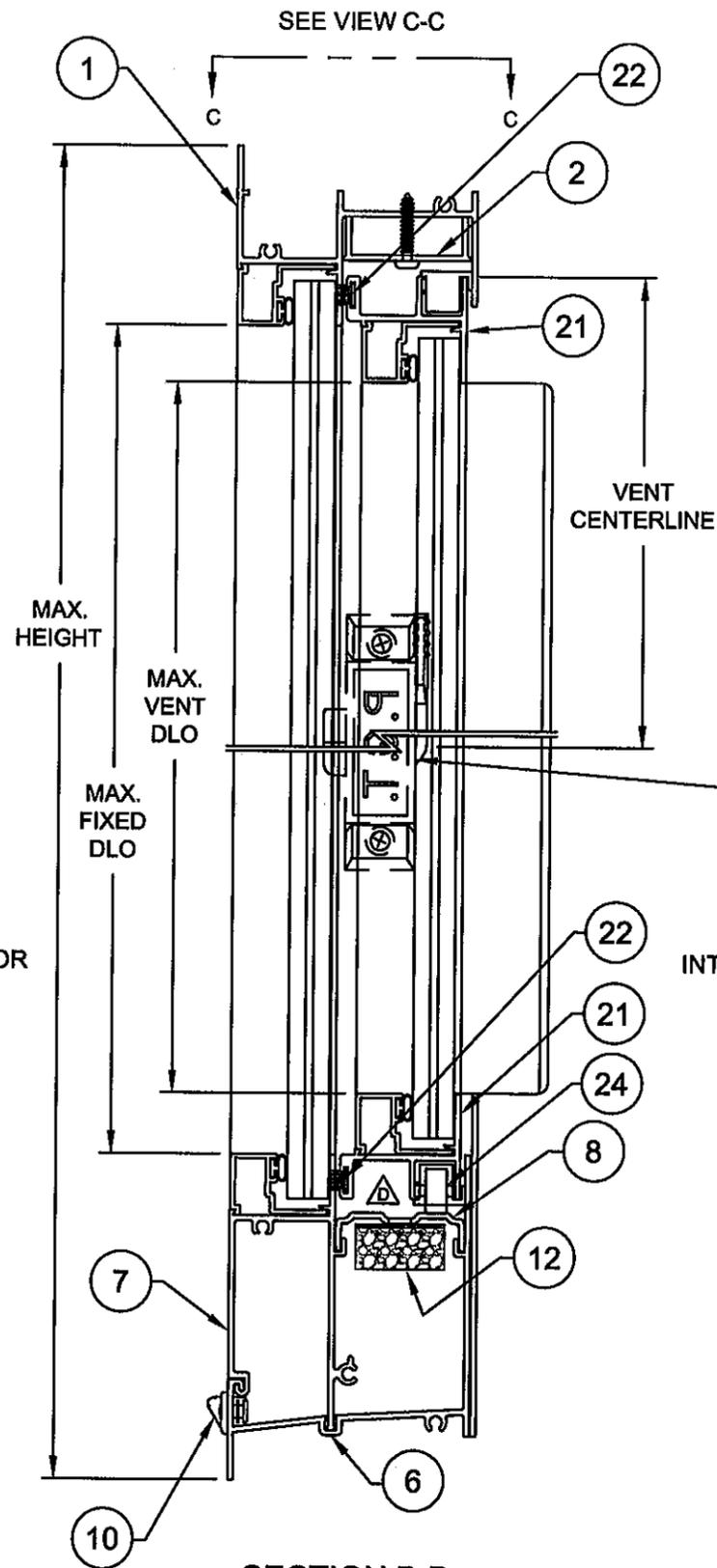


Revsd By:	Date:	Revisions:	
J.J.	10/17/11	G	FBC 2010 CODE CHANGE
D.G.	3/31/08	F	NO CHG THIS SHT
F.K.	9/29/06	E	CHANGE NOTE 3 TO REFERENCE ASTM E 1300-02.
F.K.	4/22/02	J.J.	3/27/06

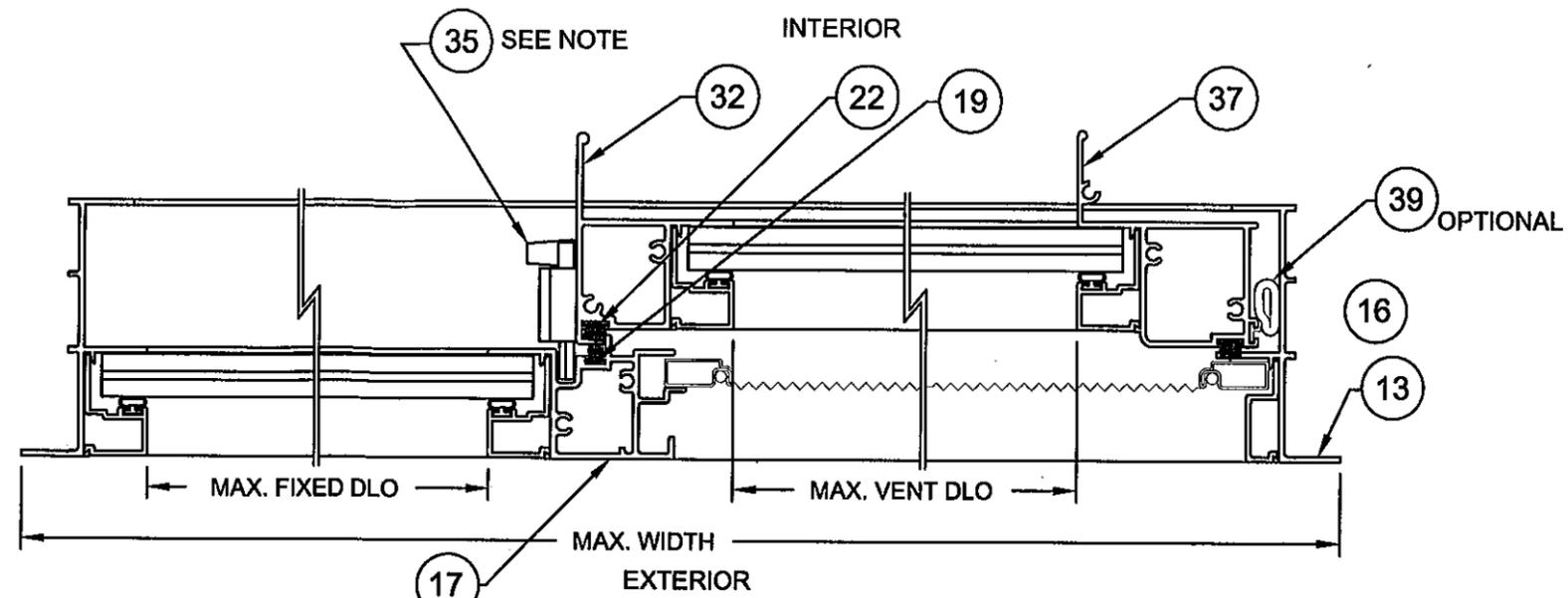
1070 TECHNOLOGY DRIVE  
 NOKOMIS, FL 34275  
 P.O. BOX 1529  
 NOKOMIS, FL 34274



Description: <b>NOTES, ELEVATION, GLAZING DETAIL &amp; DP TABLE</b>			
Title: <b>ALUM. HORIZONTAL ROLLER WINDOW, LG MISSILE</b>			
Series/Model:	Scale:	Sheet:	Drawing No.:
HR810	NTS	1 of 6	4121-1
Rev:			G



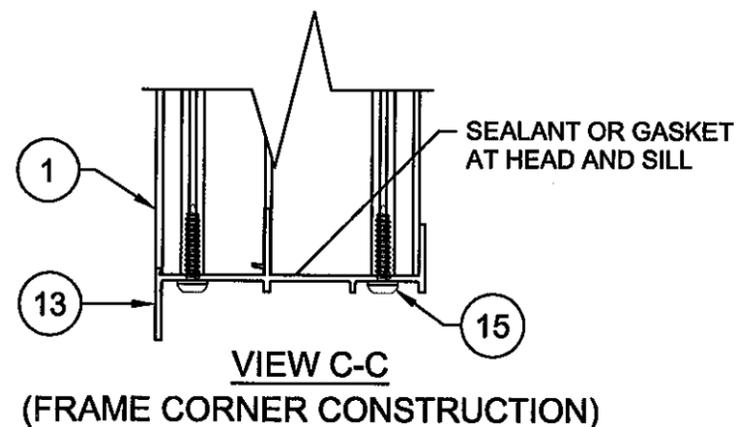
**SECTION B-B**  
(VERTICAL SECTION)



**SECTION A-A**  
(HORIZONTAL SECTION - OX)

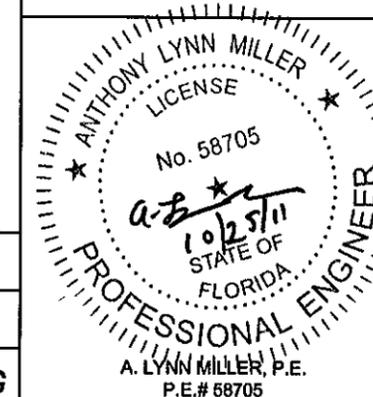
**NOTE:**

WINDOWS 42" HIGH OR LESS REQUIRE (1) SWEEP LATCH CENTERED VERTICALLY AT VENT MEETING RAIL. WINDOWS TALLER THAN 42" REQUIRE (2) SWEEP LATCHES, ONE AT VENT MEETING RAIL, 11 1/2" FROM EACH END.



**VIEW C-C**  
(FRAME CORNER CONSTRUCTION)

PRODUCT REVISED  
as complying with the Florida  
Building Code  
Acceptance No. 11-1114.01  
Expiration Date 02/20/13  
By *[Signature]*  
Mitsui Dads Product Control



Revsd By: J.J.	Date: 10/17/11	Revisions: G	NO CHANGE THIS SHEET
Revsd By: D.G.	Date: 3/31/08	Revisions: F	NO CHG THIS SHT
Revsd By: F.K.	Date: 9/29/06	Revisions: E	ADD SWEEP LATCH NOTE
Drawn By: F.K.	Date: 4/22/02	Checked By: J.J.	Date: 3/27/06

1070 TECHNOLOGY DRIVE  
NOKOMIS, FL 34275  
P.O. BOX 1529  
NOKOMIS, FL 34274



Description: <b>SECTIONS</b>			
Title: <b>ALUM. HORIZONTAL ROLLER WINDOW, LG MISSILE</b>			
Series/Model: HR810	Scale: Half	Sheet: 2 of 6	Drawing No. 4121-1
			Rev: G

ITEM	DWG#	REV	DESCRIPTION	MAT'L	PGT#
1	4102	A	FLANGE FRAME HEAD	6063-T6 AL	612237
2	4025		SASH STOP (STD.) (ANTI LIFT CLIP)	6063-T5 AL	612244
3			#8 X 3/4 PH. PAN HEAD		7834AA
4	4053		SASH STOP COVER (SASH STOP)	6063-T5 AL	
6	4136		FLANGE FRAME SILL	6063-T6 AL	64136
7	4137		SILL ADAPTOR	6063-T6 AL	64137
8	4131		ROLLER TRACK	6063-T6 AL	64131
10	71298		WEEP HOLE COVER	POLYPROP.	71298
12	1626		ADHESIVE OPEN CELL FOAM PAD		7PAD1626
13	4002	A	FLANGE FRAME JAMB	6063-T6 AL	612225
14	4134		GASKET FOR MAIN FRAME SILL JOINT		74134W/K
15	1155		#8 X 1.000 QUAD PN. SMS		781PQA
16	4110	G	SCREEN ADAPTOR	6063-T5 AL	64110G
17	4054	B	FIXED MEETING RAIL	6063HD-T6 AL	64054A
19	4066		WSTP.,.187 X .230, FIN SEAL		64066G
21	4105		SASH TOP & BOTTOM RAIL	6063-T5 AL	612240
22	1683		WSTP.,.250 X .270 BACK, FIN SEAL		61683G
23	225-1		ROLLER HOUSING & GUIDE		42112HD
24	226		BRASS ROLLER WHEELS	BRASS	7BRWHL2
29	4128		HORIZONTAL ROLLER SASH TOP GUIDE	POLYPROP.	44128N
32	4006	D	SASH MEETING RAIL	6063HS-T6 AL	64006
33	1235		WSTP.,.170 X .270 BACK, FIN SEAL		67S16G
35	1096		SWEEP LATCH	DIE-CAST	71096
36	1016		#8 X .625 PH. FL. SMS		7858
37	4126		SASH SIDE RAIL	6063-T5 AL	64126
39	7070		BULB WEATHERSTRIP .187 X .275		67070K
40			LIFT RAIL COVER CAP		74078"C" L OR R
50			GLAZING SILICONE, DOW 899, 983, 995 OR EQUIVALENT		
51	1224		VINYL GLAZING BEAD BULB (THICK)		6TP247W,K
55	4222	A	GLAZING BEAD - 7/16"	6063-T5 AL	64222
56	985	C	GLAZING BEAD - 7/16" W/ GRILL KIT	6063-T5 AL	6985
83	GLASS, 7/16" LAMI (3/16 HS, .090 SENTRY GLASS PLUS OR .075 VANCEVA STORM, 3/16 HS)				
90	1014		SCREEN FRAME (HOR. & VER.)	3105-H14 AL	61014
91	1630		SCREEN CORNER KEY W/RINGS	POLYPROP.	71630
92	1631		SCREEN CORNER KEY W/OUT RINGS	POLYPROP.	71631
93	1073		SCREEN SPRING	ST.ST.	7CASP
94	1624		SCREEN SPLINE - .135 DIA. FOAM	EM PVC	61624K
95	1635		SCREEN SPLINE - .135 DIA. HARD	EM PVC	61635K
96			SCREEN	CLOTH	61816

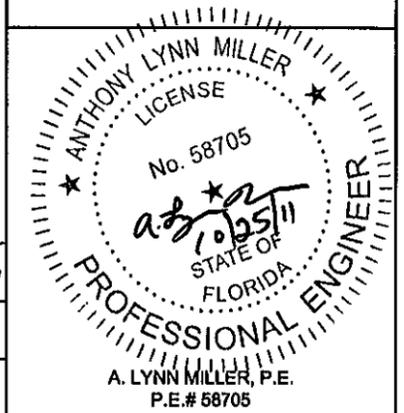
Revsd By: J.J.	Date: 10/17/11	Revisions: G	NO CHANGE THIS SHEET
Revsd By: D.G.	Date: 3/31/08	Revisions: F	NO CHANGE THIS SHEET
Revsd By: F.K.	Date: 9/29/06	Revisions: E	NO CHANGE THIS SHEET
Drawn By: F.K.	Date: 4/22/02	Checked By: J.J.	Date: 3/27/06

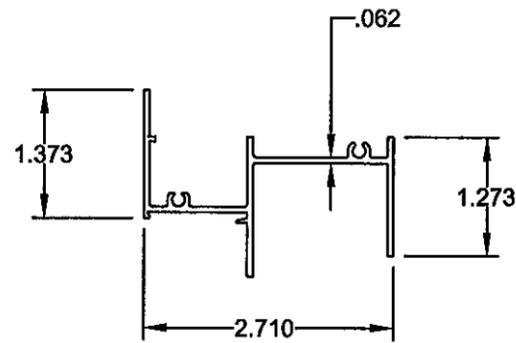
1070 TECHNOLOGY DRIVE  
NOKOMIS, FL 34275  
P.O. BOX 1529  
NOKOMIS, FL 34274



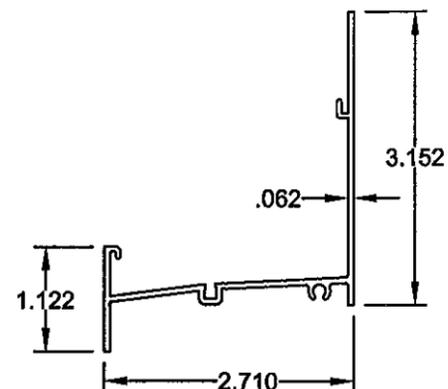
Description: PARTS LIST & FRAME CORNER CONSTRUCTION			
Title: ALUM. HORIZONTAL ROLLER WINDOW, LG MISSILE			
Series/Model: HR810	Scale: NTS	Sheet: 3 of 6	Drawing No. 4121-1
			Rev: G

PRODUCT REVISED  
as complying with the Florida  
Building Code  
Acceptance No. 11-114.01  
Expiration Date 5/16/2013  
By *[Signature]*  
Miami Dade Product Control

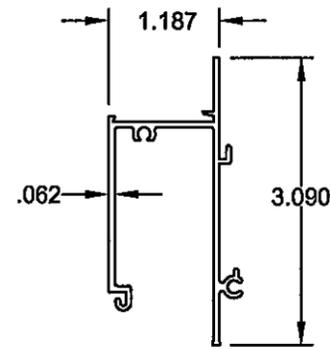




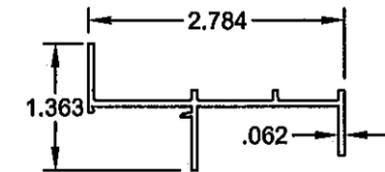
1 **FLANGE FRAME HEAD**  
#4102A, 6063-T6



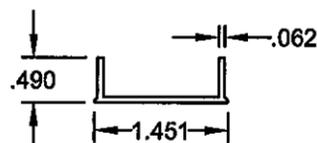
6 **FLANGE FRAME SILL**  
#4136, 6063-T6



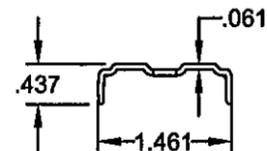
7 **FRAME SILL ADAPTER**  
#4137, 6063-T6



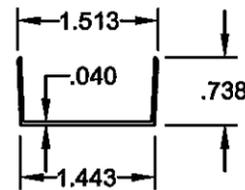
13 **FLANGE FRAME JAMB**  
#4002A, 6063-T6



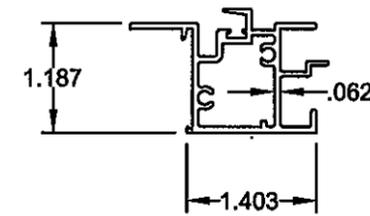
2 **SASH STOP**  
#4025, 6063-T5



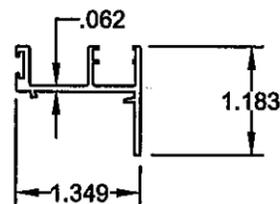
8 **HORIZ. ROLLER TRACK**  
#4131, 6063-T6



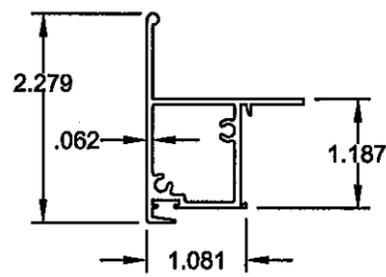
4 **SASH STOP COVER**  
#4053, 6063-T5



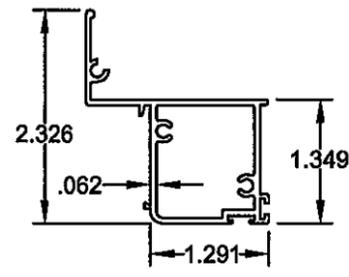
17 **FIXED MEETING RAIL**  
#4054A, 6063HD-T6



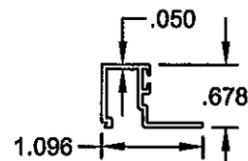
21 **SASH TOP & BOTTOM RAIL**  
#4133, 6063-T5



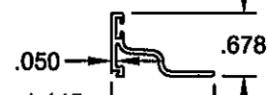
32 **SASH MTG. RAIL**  
#4006D, 6063HS-T6



37 **SASH SIDE RAIL**  
#4126, 6063-T5

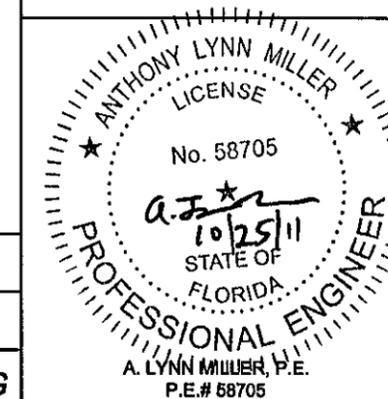


55 **GLAZING BEAD 7/16"**  
#4222A, 6063-T5



56 **GLAZING BEAD, 7/16"**  
#985C, 6063-T5  
(USED W/ GRILL KIT)

PRODUCT REVISED  
as complying with the Florida  
Building Code  
Acceptance No. 11-1114.01  
Expiration Date 01/02/2013  
By *[Signature]*  
Miami Dade Product Control



Revsd By:	Date:	Revisions:	
J.J.	10/17/11	G	NO CHANGE THIS SHEET
D.G.	3/31/08	F	NO CHG THIS SHT
F.K.	9/29/06	E	NO CHG THIS SHT
Drawn By:	Date:	Checked By:	Date:
F.K.	4/22/02	J.J.	3/27/06

1070 TECHNOLOGY DRIVE  
NOKOMIS, FL 34275  
P.O. BOX 1529  
NOKOMIS, FL 34274



Description: <b>EXTRUSIONS</b>			
Title: <b>ALUM. HORIZONTAL ROLLER WINDOW, LG MISSILE</b>			
Series/Model: HR810	Scale: Half	Sheet: 4 of 6	Drawing No. 4121-1
			Rev: G

**ANCHOR QUANTITIES FOR XO AND OX WINDOWS - TABLE 2.**

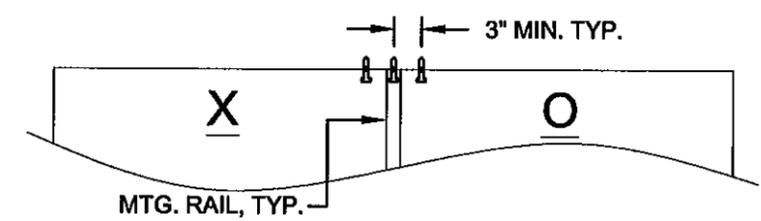
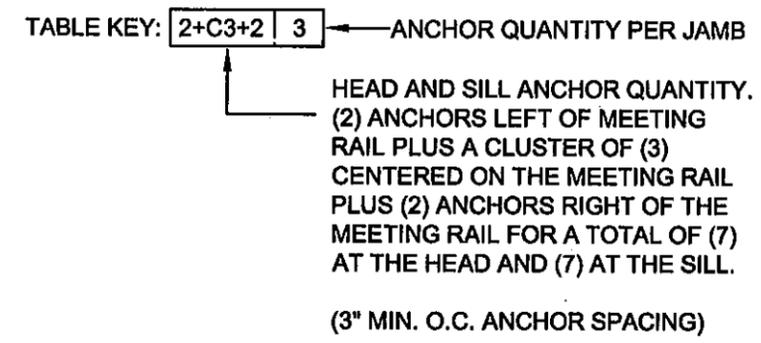
ANCHOR TYPE & SUBSTRATE		2,3, WOOD		2, CONC		1, CONC	
		ZONES		ZONES		ZONES	
		HEAD & SILL	JAMBS	HEAD & SILL	JAMBS	HEAD & SILL	JAMBS
WINDOW SIZE		ZONES		ZONES		ZONES	
W	H	HEAD & SILL	JAMBS	HEAD & SILL	JAMBS	HEAD & SILL	JAMBS
37.000 x	38.375	1+C3+1	2	1+C3+1	2	1+C3+1	2
	48.000	1+C3+1	3	1+C3+1	3	1+C3+1	3
	50.625	1+C3+1	3	1+C3+1	3	1+C3+1	3
	54.000	1+C3+1	3	1+C3+1	3	1+C3+1	3
	60.000	1+C3+1	3	1+C3+1	3	1+C3+1	3
63.000	1+C3+1	3	1+C3+1	3	1+C3+1	3	
48.000 x	38.375	1+C3+1	2	1+C3+1	2	1+C3+1	2
	48.000	1+C3+1	3	1+C3+1	3	1+C3+1	3
	50.625	1+C3+1	3	1+C3+1	3	1+C3+1	3
	54.000	1+C3+1	3	1+C3+1	3	1+C3+1	3
	60.000	1+C4+1	4	1+C3+1	3	1+C3+1	3
63.000	1+C4+1	4	1+C3+1	3	1+C3+1	3	
53.125 x	38.375	1+C3+1	2	1+C3+1	2	1+C3+1	2
	48.000	1+C3+1	3	1+C3+1	3	1+C3+1	3
	50.625	1+C3+1	3	1+C3+1	3	1+C3+1	3
	54.000	1+C4+1	4	1+C3+1	3	1+C3+1	3
	60.000	1+C4+1	4	1+C3+1	3	1+C3+1	3
63.000	1+C4+1	4	1+C4+1	3	1+C3+1	3	
60.000 x	38.375	2+C3+2	2	2+C3+2	2	1+C3+1	2
	48.000	2+C3+2	3	2+C3+2	3	1+C3+1	3
	50.625	2+C3+2	3	2+C3+2	3	1+C3+1	3
	54.000	2+C4+2	4	2+C3+2	3	1+C3+1	3
	60.000	2+C4+2	4	2+C4+2	3	1+C3+1	3
63.000	2+C5+2	5	2+C4+2	3	1+C3+1	3	
66.000 x	36.000	2+C3+2	2	2+C3+2	2	1+C3+1	2
	38.375	2+C3+2	3	2+C3+2	2	1+C3+1	2
	48.000	2+C3+2	3	2+C3+2	3	1+C3+1	3
	50.625	2+C4+2	4	2+C3+2	3	1+C3+1	3
	54.000	2+C4+2	4	2+C3+2	3	1+C3+1	3
60.000	2+C5+2	5	2+C4+2	3	1+C3+1	3	
63.000	2+C5+2	5	2+C4+2	3	1+C3+1	3	
74.000 x	36.000	2+C3+2	2	2+C3+2	2	2+C3+2	2
	38.375	2+C3+2	3	2+C3+2	2	2+C3+2	2
	48.000	2+C4+2	4	2+C3+2	3	2+C3+2	3
	50.625	2+C4+2	4	2+C3+2	3	2+C3+2	3
	54.000	2+C4+2	4	2+C3+2	3	2+C3+2	3
60.000	2+C5+2	5	2+C4+2	3	2+C3+2	3	
63.000	2+C5+2	5	2+C4+2	3	2+C3+2	3	

**NOTES:**

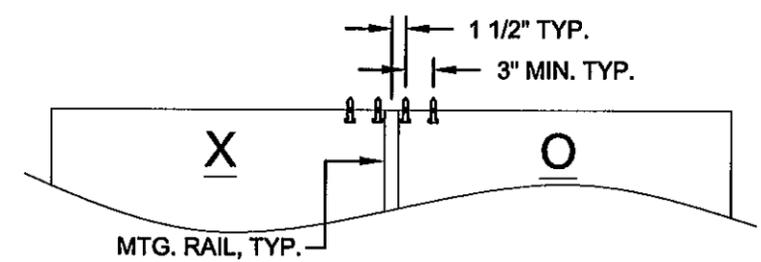
- ANCHOR TYPES:
  - 5/16" ELCO TAPCONS
  - 1/4" ELCO SS4 CRETE-FLEX
  - #12 STEEL SCREWS (G5)
- GLASS TYPE: 7/16" LAMI, (3/16" HS, INTERLAYER, 3/16" HS)
- ANCHOR LOCATIONS ARE BASED ON THE FOLLOWING TESTED DIMENSIONS AT FULL DP:
 

HEAD & SILL: 10 1/2" MAX. ON EACH SIDE OF AND ON MEETING RAIL CENTERLINE..

JAMBS: 9" MAX. FROM CORNERS AND 22 1/2" MAX. O.C.
- INSTALL XO AND OX WINDOWS IN MIAMI-DADE COUNTY PER ADJACENT TABLE. FOR WINDOW SIZES NOT SHOWN, GO TO NEXT LARGER WINDOW IN TABLE.

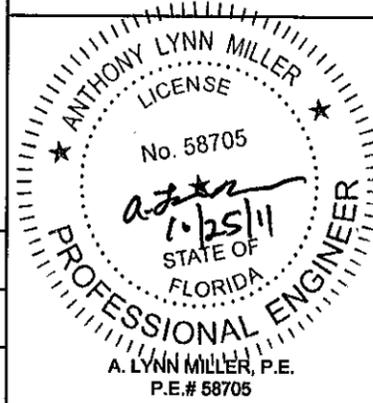


**EXAMPLE CLUSTER W/ ODD QTY. OF ANCHORS**



**EXAMPLE CLUSTER W/ EVEN QTY. OF ANCHORS**

PRODUCT REVISED  
 as complying with the Florida  
 Building Code 11-1114.01  
 Acceptance No.  
 Expiration Date 01/02/2013  
 By *[Signature]*  
 Miami Dade Product Control

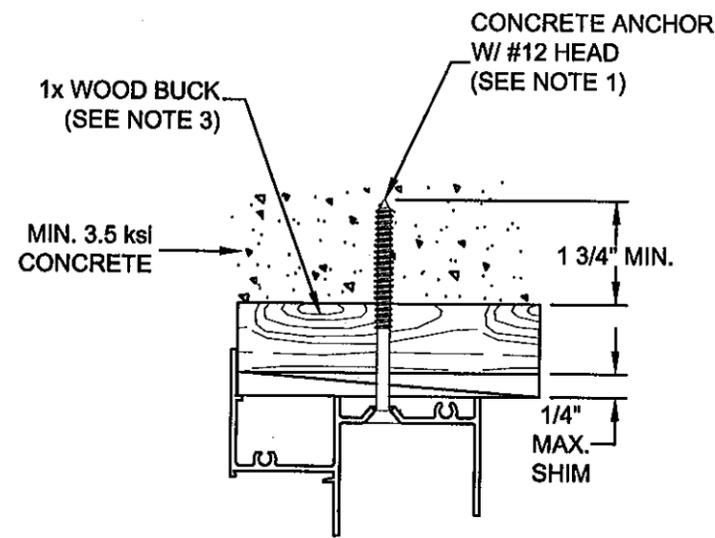


Revised By: J.J.	Date: 10/17/11	Revisions: G	NO CHANGE THIS SHEET
Revised By: D.G.	Date: 3/31/08	Revisions: F	CORRECTED WINDOW WIDTH DUPLICATE FROM 66.000 TO 74.000 - TABLE 2.
Revised By: F.K.	Date: 9/29/06	Revisions: E	REVISE ANCHOR TABLE 2. REMOVE DP LIMITATIONS REVISE CLUSTERS.
Drawn By: F.K.	Date: 4/22/02	Checked By: J.J.	Date: 3/27/06

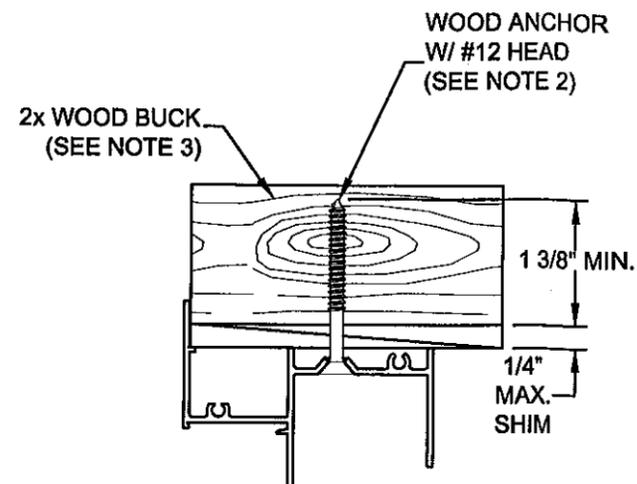
1070 TECHNOLOGY DRIVE  
 NOKOMIS, FL 34275  
 P.O. BOX 1529  
 NOKOMIS, FL 34274



Description: ANCHORAGE SPACING			
Title: ALUM. HORIZONTAL ROLLER WINDOW, LG MISSILE			
Series/Model: HR810	Scale: Half	Sheet: 5 of 6	Drawing No. 4121-1
Rev: G			



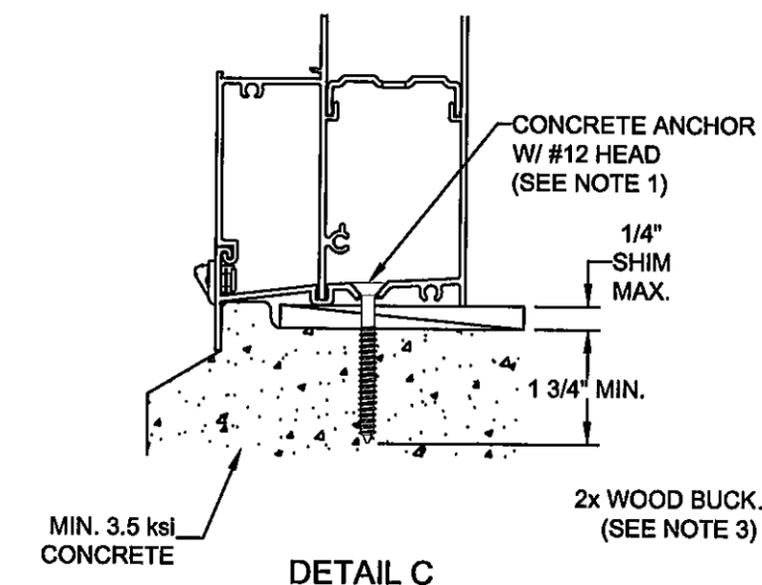
DETAIL A



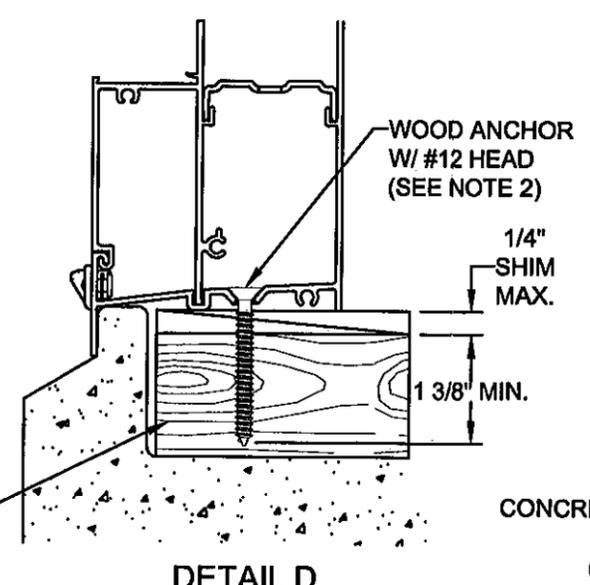
DETAIL B

TYPICAL HEAD SECTIONS

← EXTERIOR INTERIOR →  
(HEAD & SILL DETAILS)

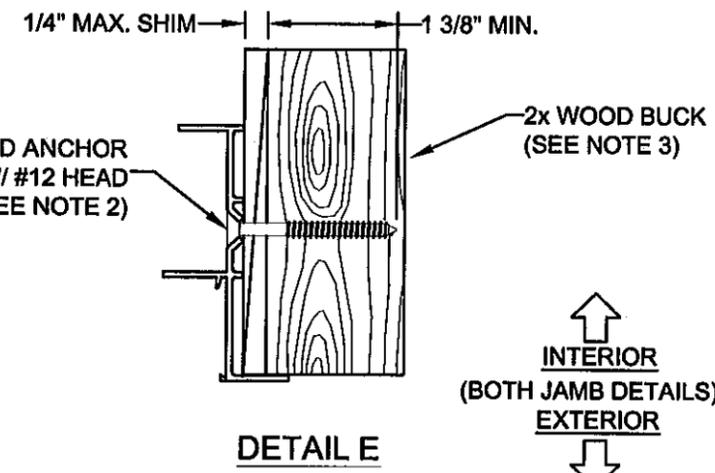


DETAIL C



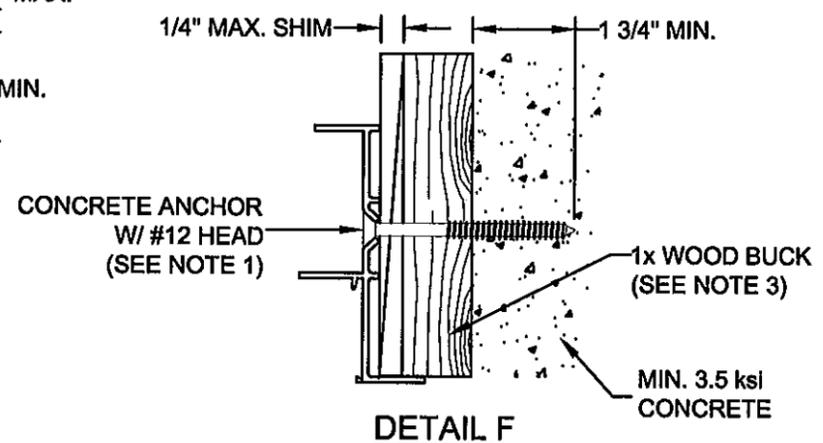
DETAIL D

TYPICAL SILL SECTIONS



DETAIL E

↑ INTERIOR  
(BOTH JAMB DETAILS)  
↓ EXTERIOR

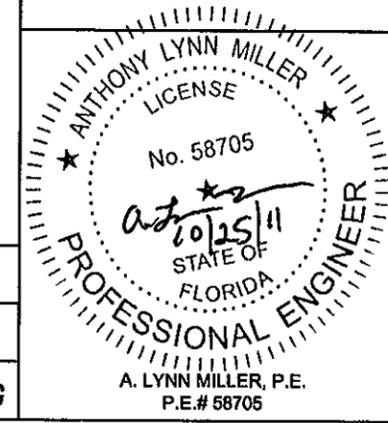


DETAIL F

TYPICAL JAMB SECTIONS

- NOTES:**
1. FOR CONCRETE APPLICATIONS IN MIAMI-DADE COUNTY, USE ONLY MIAMI-DADE COUNTY APPROVED 5/16" ELCO TAPCONS OR 1/4" SS4 CRETE-FLEX. MINIMUM DISTANCE FROM ANCHOR TO CONCRETE EDGE IS 2".
  2. FOR WOOD APPLICATIONS IN MIAMI-DADE COUNTY, USE #12 STEEL SCREWS (G5) OR ELCO 1/4" SS4 CRETE-FLEX.
  3. WOOD BUCKS DEPICTED IN THE SECTIONS ON THIS PAGE AS 1x ARE BUCKS WHOSE TOTAL THICKNESS IS LESS THAN 1 1/2". 1x WOOD BUCKS ARE OPTIONAL IF UNIT CAN BE INSTALLED DIRECTLY TO SOLID CONCRETE. WOOD BUCKS DEPICTED AS 2x ARE 1 1/2" THICK OR GREATER. INSTALLATION TO THE SUBSTRATE OF WOOD BUCKS TO BE ENGINEERED BY OTHERS OR AS APPROVED BY AUTHORITY HAVING JURISDICTION.
  4. FOR ATTACHMENT TO ALUMINUM: THE MATERIAL SHALL BE A MINIMUM STRENGTH OF 6063-T5 AND A MINIMUM OF 1/8" THICK. THE ALUMINUM STRUCTURAL MEMBER SHALL BE OF A SIZE TO PROVIDE FULL SUPPORT TO THE WINDOW FRAME SIMILAR TO THAT SHOWN IN THESE DETAILS FOR 2x WOOD BUCKS. THE ANCHOR SHALL BE A #12 SHEET METAL SCREW WITH FULL ENGAGEMENT INTO THE ALUMINUM. IF THESE CRITERIA ARE MET, THE RESPECTIVE DESIGN PRESSURES AND ANCHORAGE SPACING FOR TAPCONS MAY BE USED.

PRODUCT REVISED  
as complying with the Florida  
Building Code  
Acceptance No. 11-111401  
Expiration Date 01/02/2013  
By *[Signature]*  
Miami Dade Product Control



Revsd By: J.J.	Date: 10/17/11	Revisions: G	NO CHANGE THIS SHEET
Revsd By: D.G.	Date: 3/31/08	Revisions: F	NO CHG THIS SHT
Revsd By: F.K.	Date: 9/29/06	Revisions: E	SPEC CONCRETE & REVISE NOTES 1 & 2 AND UPGRADE ANCHOR EMBEDMENT
Drawn By: F.K.	Date: 4/22/02	Checked By: J.J.	Date: 3/27/06

1070 TECHNOLOGY DRIVE  
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Description: ANCHORAGE DETAILS			
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