

Nabco Entrances, Inc.
582 W. 18717 Gemini Dr. P.O. Box 906
Muskego, WI 53150

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County PERA -Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. PERA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series "System GT 1175 (O-Sx-Sx-O)" Automatic Alum Sliding Glass Door w/ Breakout

APPROVAL DOCUMENT: Drawing No. 11-1211, titled "System GT 1175 BiPart Slider w/ Fixed Sidelite", sheets 1 through 10 of 10, prepared by Engco, Inc., dated 10/14/2011 and last revised on DEC 27, 2011, signed and sealed by Pedro De Figueiredo, P.E., bearing the Miami-Dade County Product Control Renewal stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

MISSILE IMPACT RATING: Large and Small Missile Impact Resistant

Limitations:

1. Max. panel size not to exceed 47-1/4" W X 83" H.

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and series and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **revises & renews** NOA # 06-1211.11 and consists of this page 1 and evidence pages E-1, as well as approval document mentioned above.

The submitted documentation was reviewed by **Ishaq I. Chanda, P.E.**

**MIAMI-DADE COUNTY
APPROVED**

NOA No 11-1115.06
Expiration Date: January 17, 2013
Approval Date: January 05, 2012
Page 1

12/29/11

A. DRAWINGS

1. Manufacturer's die drawings and sections (transferred from file # **06-1211.11**)
2. Drawing No. **11-1211**, titled "System GT 1175 BiPart Slider w/ Fixed Sidelite", sheets 1 through 10 of 10, prepared by Engco, Inc., dated 10/14/2011 and last revised on DEC 27, 2011, signed and sealed by Pedro De Figueiredo, P.E.

B. TESTS (transferred from file # **06-1211.11**) Original test conducted per SFBC, PA 201, 202 & 203-94, now known as FBC, TAS 210, 202 & 203-94

1. Test reports on
 - 1) Air Infiltration Test, per FBC TAS 202-94
 - 2) Uniform Static Pressure Test, Loading per FBC PA 202-94
 - 3) Water Infiltration Test per FBC, TAS 202-94 (Not Performed)
 - 4) Forced Entry Test, per FBC, TAS 202-944.
 - 5) Large Missile Impact Test per FBC, TAS 203-94
 - 6) Cyclic Wind Pressure Test per FBC, TAS 204-94

Along with installation diagram of aluminum bipart glass slider w/ Fixed Panel, prepared by Hurricane Engineering & Testing Inc Test Report No. **HETI-00-888** dated May 05, 2000 and **HETI-00-889**, dated May 25, 2000 respectively, signed and sealed by Hector M. Medina, P.E. (Revised marked Dwgs submitted on 09/05/01, addendum letters dated April 18, 2006 and April 24, 2006, issued by HETI, signed & sealed by Ms. Ivon Ghia, P. E. and Hector M. Medina, P.E., respectively)

C. CALCULATIONS

1. Statement letters of conformance to FBC 2007 & FBC 2010, dated NOV 09, 2011, prepared by Engco, Inc., signed and sealed by Pedro De Figueiredo, P.E.
2. Anchor verification calculations, complying w/ FBC 2004, prepared by Engco, Inc., dated 11/08/05, signed and sealed by Pedro De Figueiredo, P.E.(transferred from file # 05-1205.02 & file # **06-1211.11**).
3. Glazing complies w/ ASTM E-1300-02 & 04.

D. QUALITY ASSURANCE

1. Miami Dade Department of Permitting, Environment, and Regulatory Affairs (PERA).

E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance NOA #**11-0325.05** issued to Solutia, Inc. for "Saflex, clear & color interlayer", expiring on 05-21-2016.
2. Tensile test report No. HETI-00-4166 dated 8/ 2000 per ASTM E-8 for Zinc Tek anchor into aluminum, issued by Hurricane Engineering & Testing Inc, signed & sealed by Hector M. Medina, P.E.
3. Tensile test report No. HETI-00-T051 dated 10-10-2000 per ASTM E-8 for aluminum extrusion, issued by Hurricane Engineering & Testing Inc, signed and sealed by Hector M. Medina, P.E.

F. STATEMENTS

1. Statement letters of conformance to FBC 2007 & FBC 2010, dated OCT 28, 2011 and "No financial interest dated Nov 09, 2011, prepared by Engco, Inc., signed & sealed by Pedro De Figueiredo, P.E.
2. Statement letter dated 11/11/11, issued by Architectural testing of pending schedule test by Nabco, signed & sealed by Joseph A. Reed, P. E.
3. Addendum letter to test reports **HETI-00-888** and **HETI-00-889**, dated April 18, 2006, issued by HETI, signed & sealed by Ms. Ivon Ghia, P. E.

G. OTHER

1. This NOA **revises & renews NOA # 06-1211.11**, expiring 01/17/13.
2. Conditional one year, Non-renewable approval, subjected to successful re-test.

Ishaq I. Chanda
Ishaq I. Chanda, P.E.

Product Control Examiner
NOA No 11-1115.06

Expiration Date: January 17, 2013
Approval Date: January 05, 2012

SYSTEM GT 1175

BIPART AUTOMATIC SLIDER WITH FIXED SIDELITE - (O-Sx-Sx-O)
 LARGE AND SMALL IMPACT RESISTANT
 RATED: +60, -60 PSF



GYRO TECH
 S82 W18717 GEMINI DRIVE
 P.O. BOX 906 MUSKEGO,
 WISCONSIN 53150
 PHONE: (877) 622-2694
 FAX: (262) 679-2505

PRODUCT:

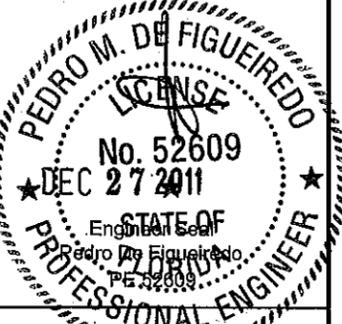
SYSTEM GT1175

BIPART SLIDER
 W/ FIXED SIDELITE
 LARGE MISSILE IMPACT
 AUTOMATIC SLIDING GLASS DOOR

ENGINEERING:

EngCo Inc.

CA 8116
 5595 ORANGE DR. 201
 DAVIE, FL. 33314
 Tel.: (954) 585-0304
 ENGCO@AOL.COM



MIAMI-DADE COUNTY

PRODUCT RENEWED
 as complying with the Florida
 Building Code
 Acceptance No. 11-1115.06
 Expiration Date 01/17/2013
 By Chas. L. Lundy
 Miami Dade Product Control

Date: 10/14/2011
 Scale: NA
 Design by: PPMF

Drawing Number
11-211

Sheet
1 of 10

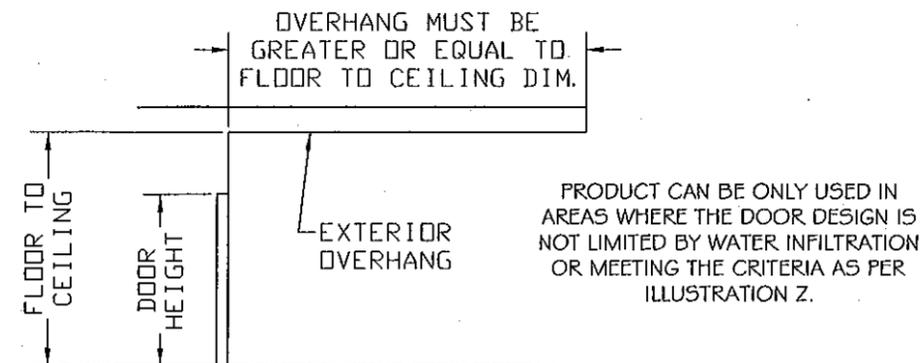
GENERAL NOTES:

- 1- CODE: THIS PRODUCT HAS BEEN TESTED AND DESIGNED IN ACCORDANCE WITH THE FLORIDA BUILDING CODE 2007/2010 EDITIONS INCLUDING THE HIGH VELOCITY HURRICANE ZONES (HVHZ).
- 2- DEFINITION: THIS PRODUCT IS AN ALUMINUM IMPACT RESISTANT (LARGE & SMALL MISSILE) AUTOMATIC SLIDING GLASS DOOR. THIS PRODUCT CAN BE USED AT ANY ELEVATION WITHOUT HURRICANE PROTECTION SHUTTERS.
- 3- POSTING:
 "SYSTEM GT 1175 - LARGE MISSILE IMPACT ALUMINUM AUTOMATIC SLIDING GLASS DOORS NABCO ENTRANCE INC. - MUSKEGO - WI DADE COUNTY PRODUCT CONTROL APPROVED"
- 4- DESIGN LOADS: THE DESIGNED LOADS MUST BE CALCULATED BY A PROFESSIONAL ARCHITECT OR ENGINEER FOR EACH SPECIFIC PROJECT. THE CALCULATED DESIGNED PRESSURE MUST NOT EXCEED THE APPROVED PRESSURE RATING. (± 60 PSF)
- 5- MATERIAL: ALL ALUMINUM PARTS TO BE 6063-T6 ALLOY OR AS NOTED AND GLAZING TO BE LAMINATED GLASS AS PER SHEET A3 AS SPECIFIED ON THIS APPROVAL. DISSIMILAR MATERIALS THAT COME IN CONTACT WITH DOOR FRAMING SHALL MEET THE REQUIREMENTS OF THE FBC SECTION 2003.8.4.
- 6- FASTENERS: ASSEMBLY SCREWS AND ANCHORS SHALL BE AS SPECIFIED IN THE CURRENT SET OF DRAWINGS. INSTALLATION AND LOADS AS PER THIS APPROVAL. ANCHOR SPACING AND LOADS MUST NOT EXCEED THE MAXIMUM LIMITS SPECIFIED BY THIS APPROVAL.
- 7- USE: IT SHALL BE THE RESPONSIBILITY OF THE CONTRACTOR, ARCHITECT OR ENGINEER OF RECORD TO VERIFY THE FOLLOWING:
 - 7.1- THE STABILITY OF THE STRUCTURE WHERE THE PRODUCT IS TO BE ATTACHED INSURING PROPER ANCHORAGE.
 - 7.2- THE SITE SPECIFIC PROJECT CRITERIA, SUCH AS BUT NOT LIMITED TO, LOCAL CODE REQUIREMENTS, DESIGNED PRESSURES ETC.
 - 7.3- THAT THIS APPROVAL IS ADEQUATE TO THE SPECIFIC PROJECT.
- 8- LIMITATION: DOORS ARE NOT TO BE USED WHERE WATER INFILTRATION REQUIREMENT MUST BE MET, EXCEPT IN LOCATIONS IN COMPLIANCE WITH ILLUSTRATION "Z" IN THIS PAGE.

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5-10	TYPICAL ELEVATION, FLOOR PLAN AND ANCHORAGE LAY-OUT
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7-10	SECTION DETAILS
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9-10	HARDWARE
10-10	HARDWARE
TOTAL # OF SHEETS: 10	

ILLUSTRATION "Z"



GYRO TECH

S82 W18717 GEMINI DRIVE
 P.O. BOX 906 MUSKEGO,
 WISCONSIN 53150
 PHONE: (877) 622-2694
 FAX: (262) 679-2505

PRODUCT:

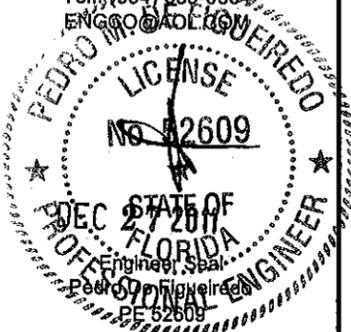
SYSTEM GT1175

BIPART SLIDER
 W/ FIXED SIDELITE
 LARGE MISSILE IMPACT
 AUTOMATIC SLIDING GLASS DOOR

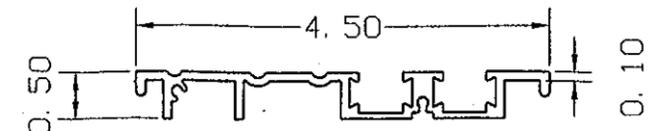
ENGINEERING:

EngCo Inc.

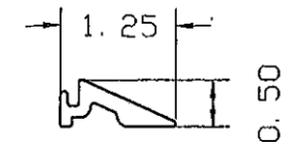
CA 8116
 5595 ORANGE DR. 201
 DAVIE, FL. 33314
 Tel.: (954) 585-0304
 ENGCO@AOL.COM



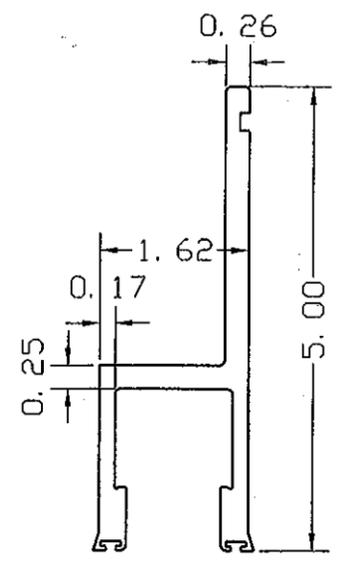
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 ALLOY: 6063-T5



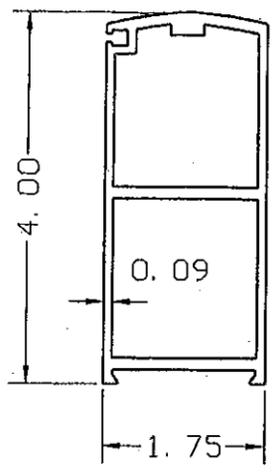
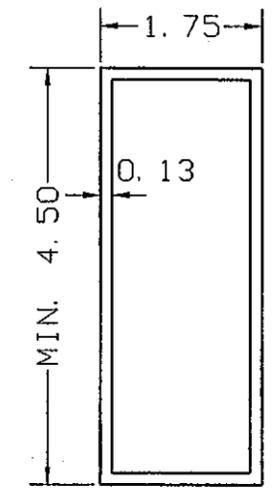
149016 - THRESHOLD
 ALLOY: 6005-T5



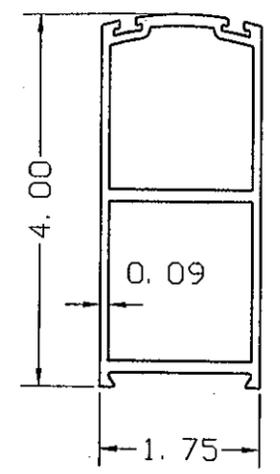
149017 - THRESHOLD RAMP
 ALLOY: 6005-T5



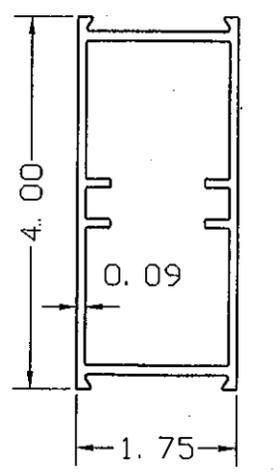
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 ALLOY: 6063-T6



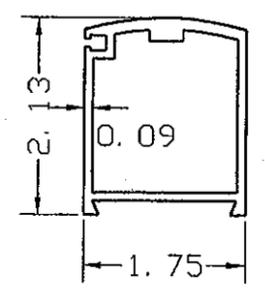
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 4" PIVOT STILE
 ALLOY: 6063-T6



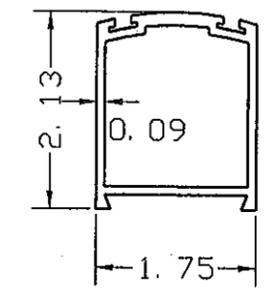
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 ALLOY: 6063-T6



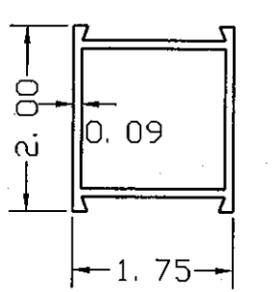
240328
 4" FIXED VERT. STILE
 ALLOY: 6063-T6



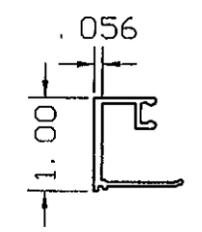
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 2" PIVOT STILE
 ALLOY: 6063-T6



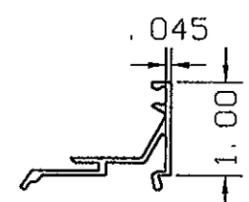
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 STILE
 ALLOY: 6063-T6



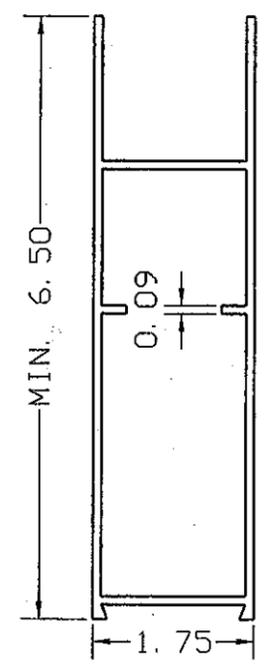
149501
 FIXED VERT. STILE
 ALLOY: 6063-T6



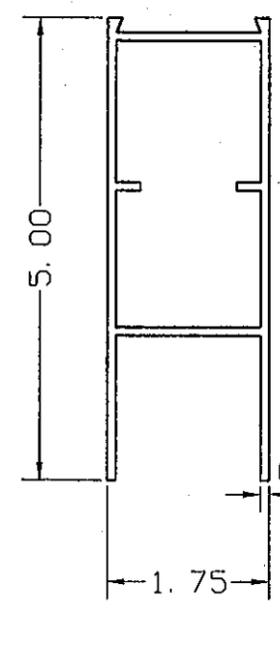
142335 GLASS
 STOP CHANNEL
 ALLOY: 6063-T5



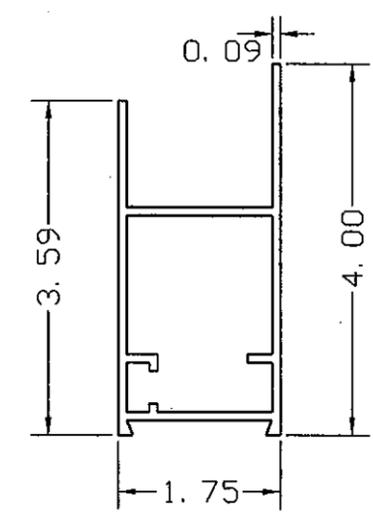
142336 GLASS
 STOP BASE
 ALLOY: 6063-T5



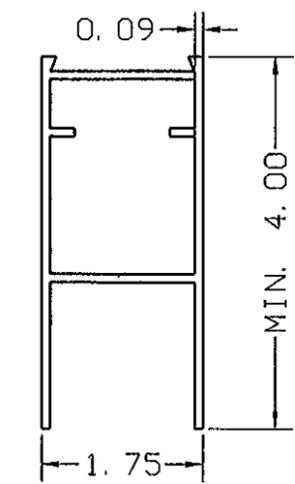
149088
 TOP RAIL
 SIDELITE
 ALLOY: 6063-T6



149087
 BOTTOM RAIL
 SIDELITE
 ALLOY: 6063-T6



149359
 TOP RAIL DOOR
 ALLOY: 6063-T6



149085
 BOTTOM RAIL DOOR
 ALLOY: 6063-T6

MIAMI-DADE BCCO:

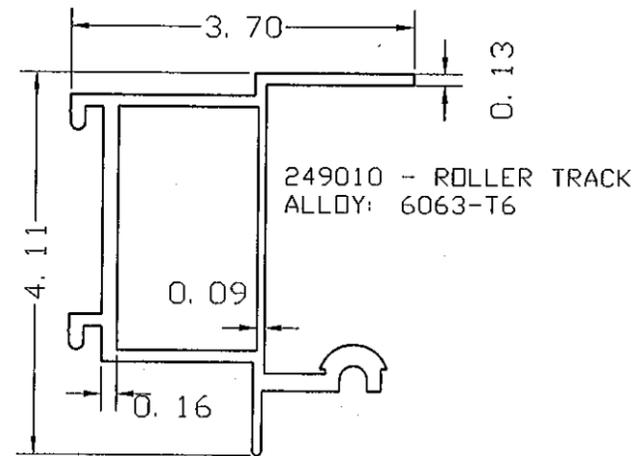
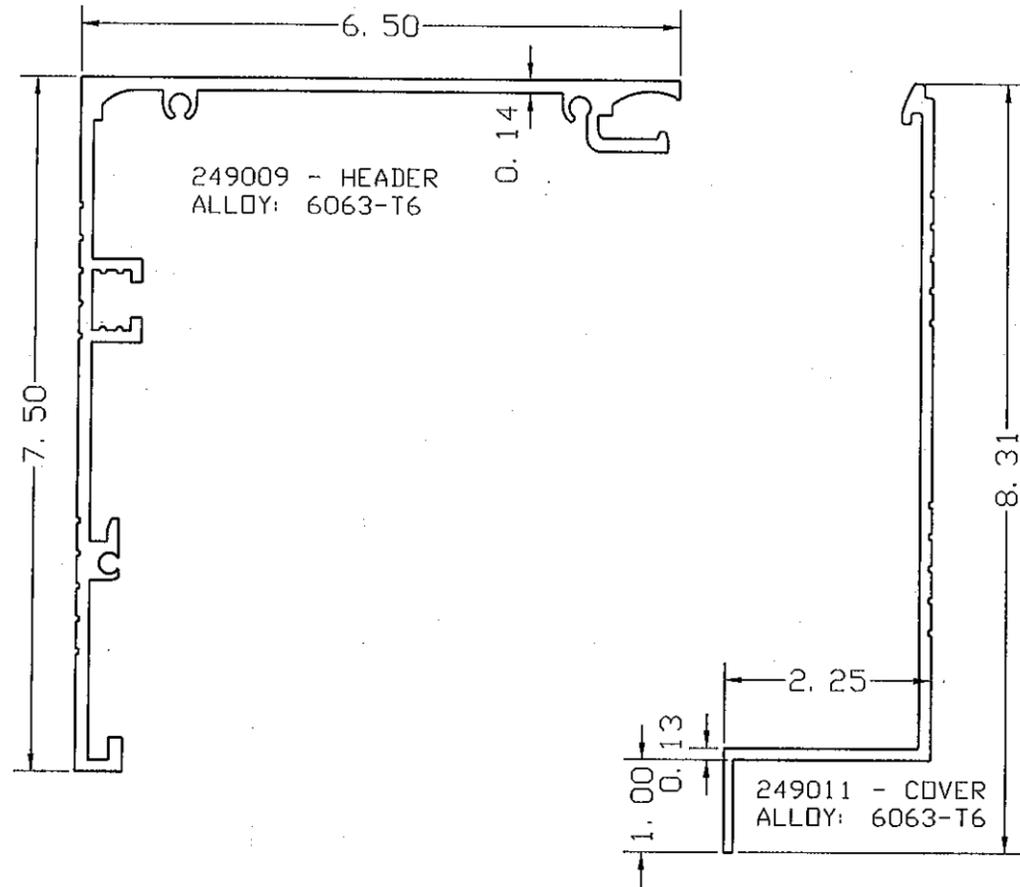
PRODUCT RENEWED
 as complying with the Florida
 Building Code
 Acceptance No. 11-1115-06
 Expiration Date 1/17/13
 By Chang-Chang
 Miami Dade Product Control

Date: 10/14/2011
 Scale: NA
 Design by: PPMF

Drawing Number
11-211

Sheet
2 of 10

DOOR COMPONENTS



MATERIAL LIST

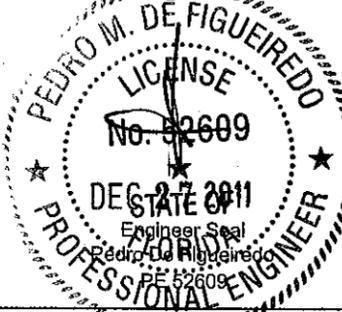
DESCRIPTION	NABCO PART#	COMPOSITION	MANUFACTURER
HEADER	249009	6063-T6	W. L. BONNEL CO.
ROLLER TRACK	249010	6063-T6	W. L. BONNEL CO.
COVER	249011	6063-T6	W. L. BONNEL CO.
DOOR CARRIER	149014	6063-T6	W. L. BONNEL CO.
TOP RAIL-SIDELITE	149088	6063-T6	W. L. BONNEL CO.
TOP RAIL DOOR	149359	6063-T6	W. L. BONNEL CO.
BOTTOM RAIL	149085	6063-T6	W. L. BONNEL CO.
2.13" PIVOT STILE	149086	6063-T6	W. L. BONNEL CO.
4" PIVOT STILE	1413288	6063-T6	W. L. BONNEL CO.
2.13" STILE	148922	6063-T6	W. L. BONNEL CO.
4" STILE	1413289	6063-T6	W. L. BONNEL CO.
FIXED STILE	149501	6063-T6	W. L. BONNEL CO.
4" FIXED STILE	240328	6063-T6	W. L. BONNEL CO.
THRESHOLD	149016	6005-T5	W. L. BONNEL CO.
FLOOR TRACK RAMP	149017	6005-T5	W. L. BONNEL CO.
ANGLE	145840	6061-T6	W. L. BONNEL CO.
JAMB	242497	6063-T5	W. L. BONNEL CO.
GLASS STOP BASE	142336	6063-T5	W. L. BONNEL CO.
GLASS STOP CHANNEL	142335	6063-T5	W. L. BONNEL CO.



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PRODUCT:
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 LARGE MISSILE IMPACT
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ENGINEERING:
EngCo Inc.
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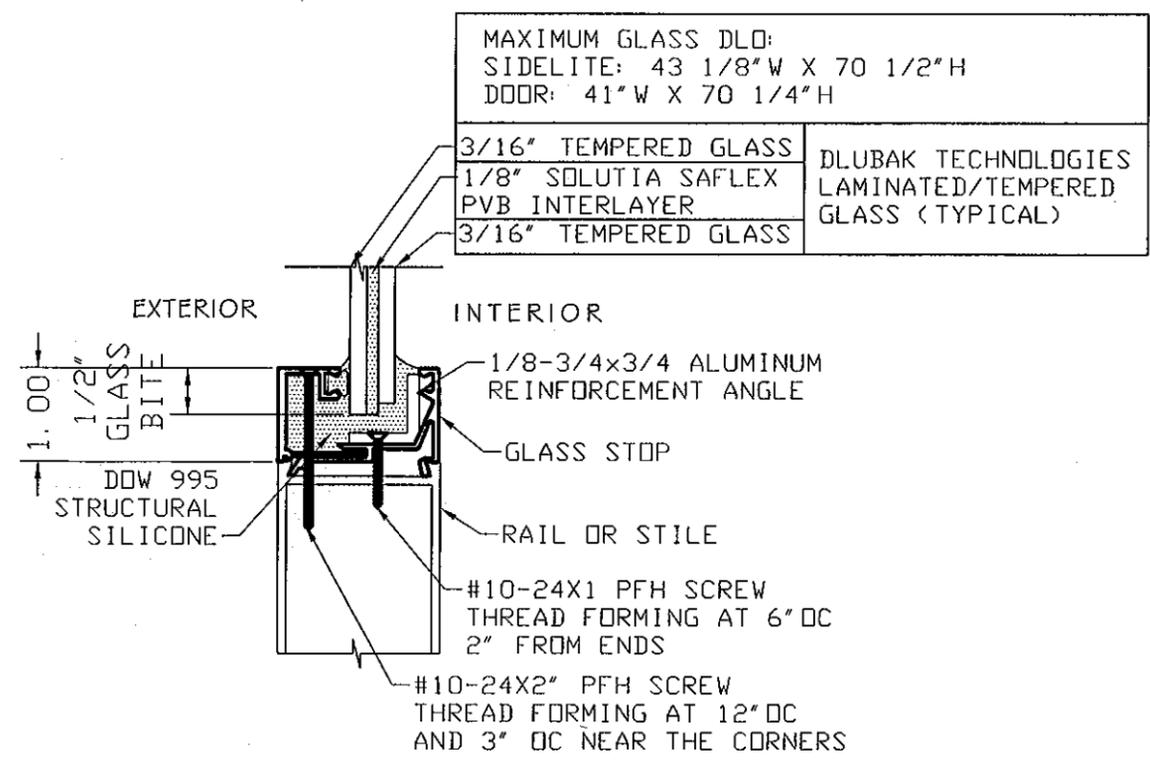
MIAMI-DADE BCCO:
PRODUCT RENEWED
 as complying with the Florida
 Building Code
 Acceptance No. 11-1115-06
 Expiration Date 1/19/13
 By *Chong I. Chaudhry*
 Miami Dade Product Control

Date: 10/14/2011
 Scale: NA
 Design by: PPMF

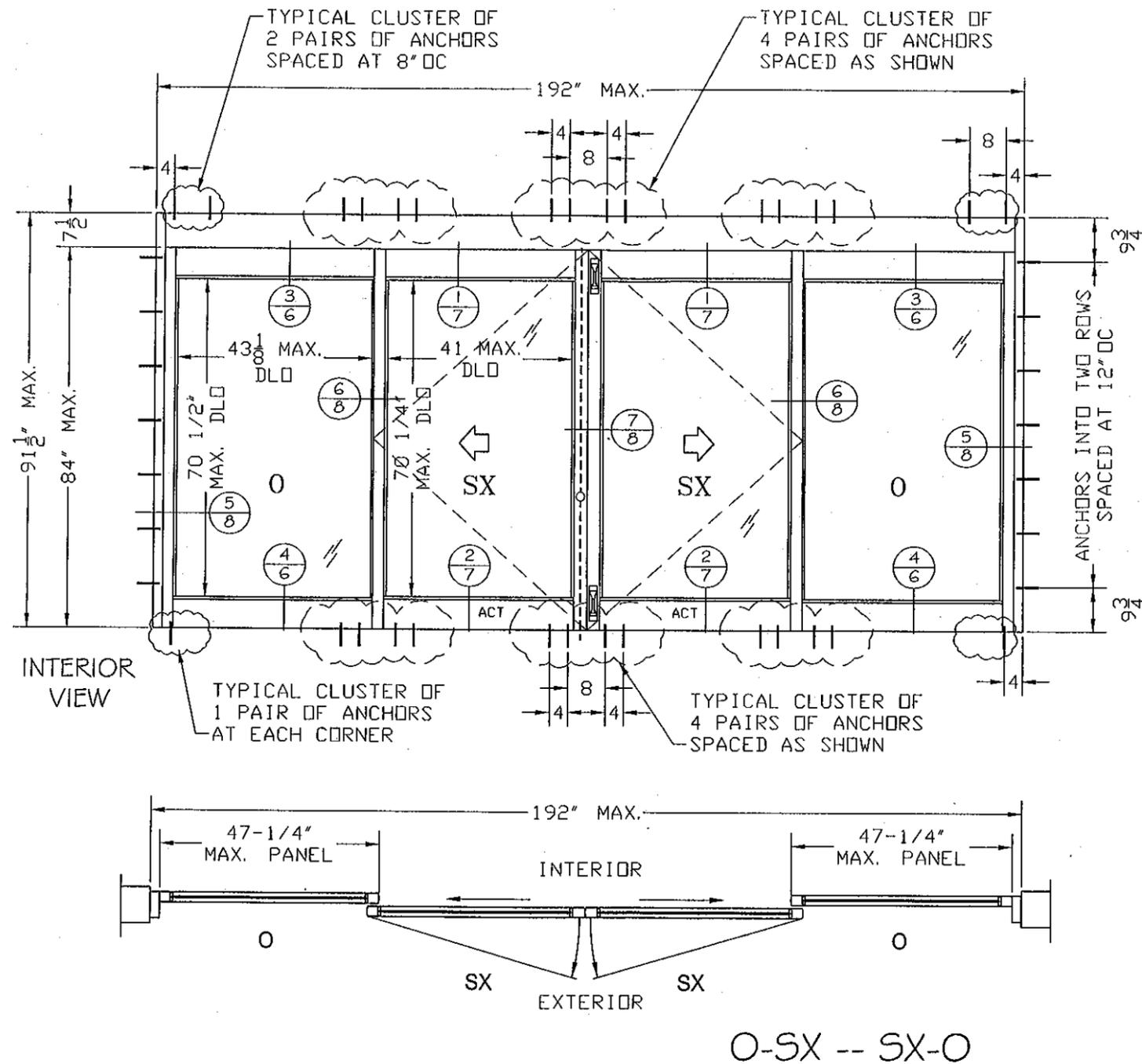
Drawing Number
11-211

Sheet
3 of 10

TYPICAL GLAZING DETAIL ENTIRE PERIMETER ALL LITES



TYPICAL ELEVATION, FLOOR PLAN AND ANCHORAGE SPACING



ANCHOR TYPES:	LOCATION
A- 1/4" ITW TAPCON BY BUILDEX WITH 1 3/4" MIN. EMBEDMENT INTO 3192 psi CONCRETE	ALL
C- 1/4-14 ZINC TEK SCREW BY BROWARD BOLT INTO 1/8" MIN. 6063-T5 ALUMINUM	HEADER & JAMBS
D- 1/4-14 ZINC TEK SCREW BY BROWARD BOLT INTO 1/8" MIN. A36 STEEL	HEADER & JAMBS

ANCHOR NOTES:
 1- SEE ELEVATION FOR ANCHOR SPACING AND QUANTITY.
 2- USE 2 1/2" MINIMUM EDGE DISTANCE FOR ANCHORS INTO CONCRETE
 3- USE 3/4" MINIMUM EDGE DISTANCE FOR ANCHOR INTO METAL
 4- MINIMUM EMBEDMENT IS BEYOND WALL DRESSING.



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EngCo Inc.
 CA 8116
 5595 ORANGE DR. 201
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MIAMI-DADE BCCO:
PRODUCT RENEWED
 as complying with the Florida
 Building Code
 Acceptance No. 11-1115-06
 Expiration Date 1/17/13
 By: *Isaac L. L...*
 Miami Dade Product Control

Date: 10/14/2011
 Scale: 1:3/8
 Design by: PPMF

Drawing Number
11-211

Sheet
4 of 10

TYPICAL ELEVATION, FLOOR PLAN AND ANCHORAGE SPACING



GYRO TECH

S82 W18717 GEMINI DRIVE
P.O. BOX 906 MUSKEGO,
WISCONSIN 53150
PHONE: (877) 622-2694
FAX: (262) 679-2505

PRODUCT:

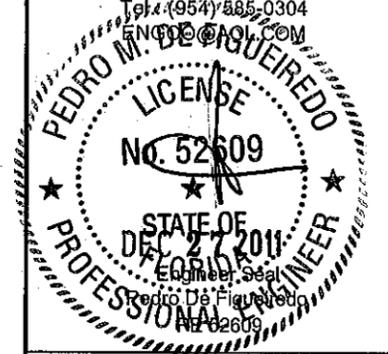
SYSTEM GT1175

BIPART SLIDER
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LARGE MISSILE IMPACT
AUTOMATIC SLIDING GLASS DOOR

ENGINEERING:

EngCo Inc.

CA 8116
5595 ORANGE DR. 201
DAVIE, FL. 33314
Tel: (954) 885-0304
ENCO@CAOL.COM



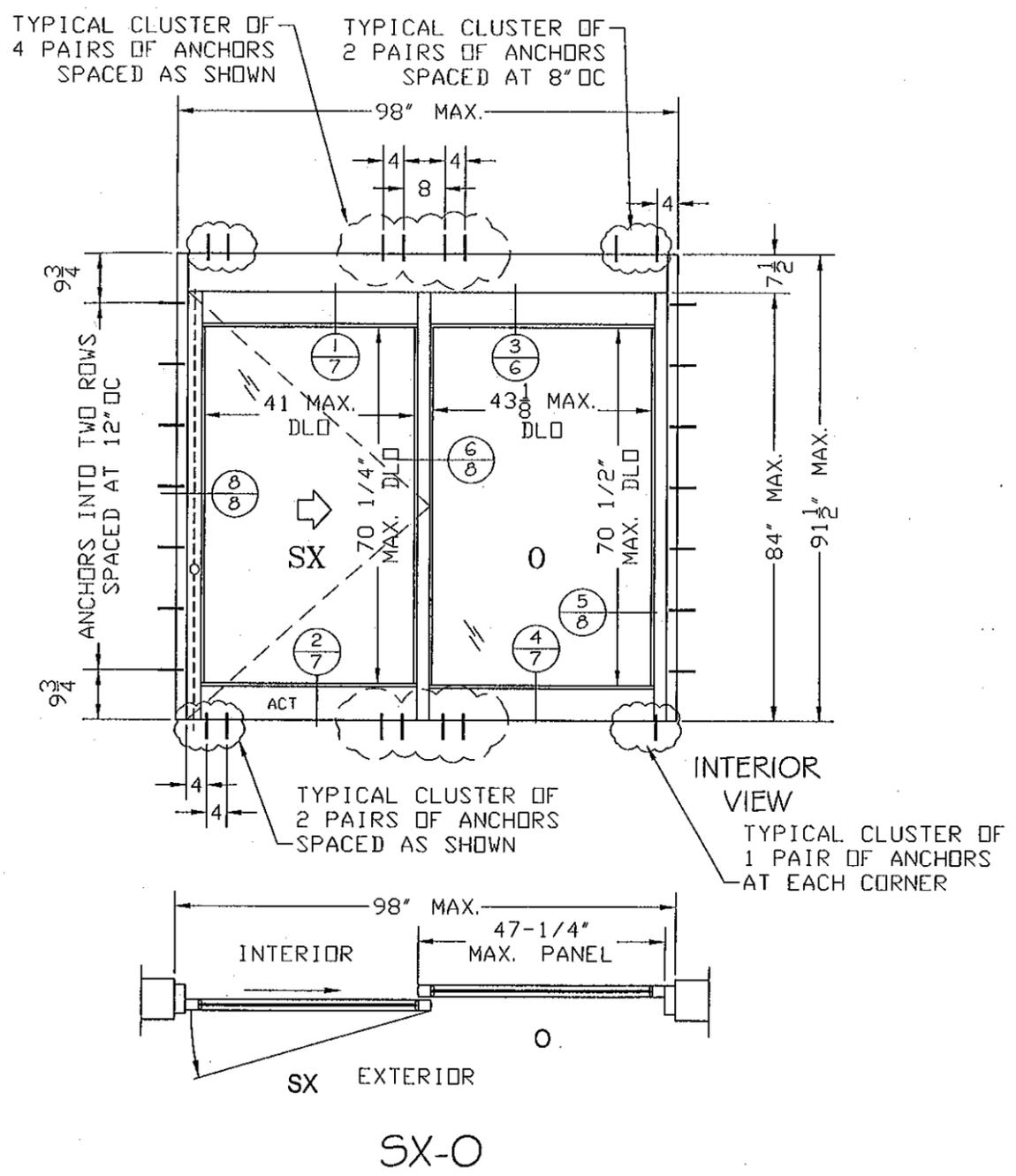
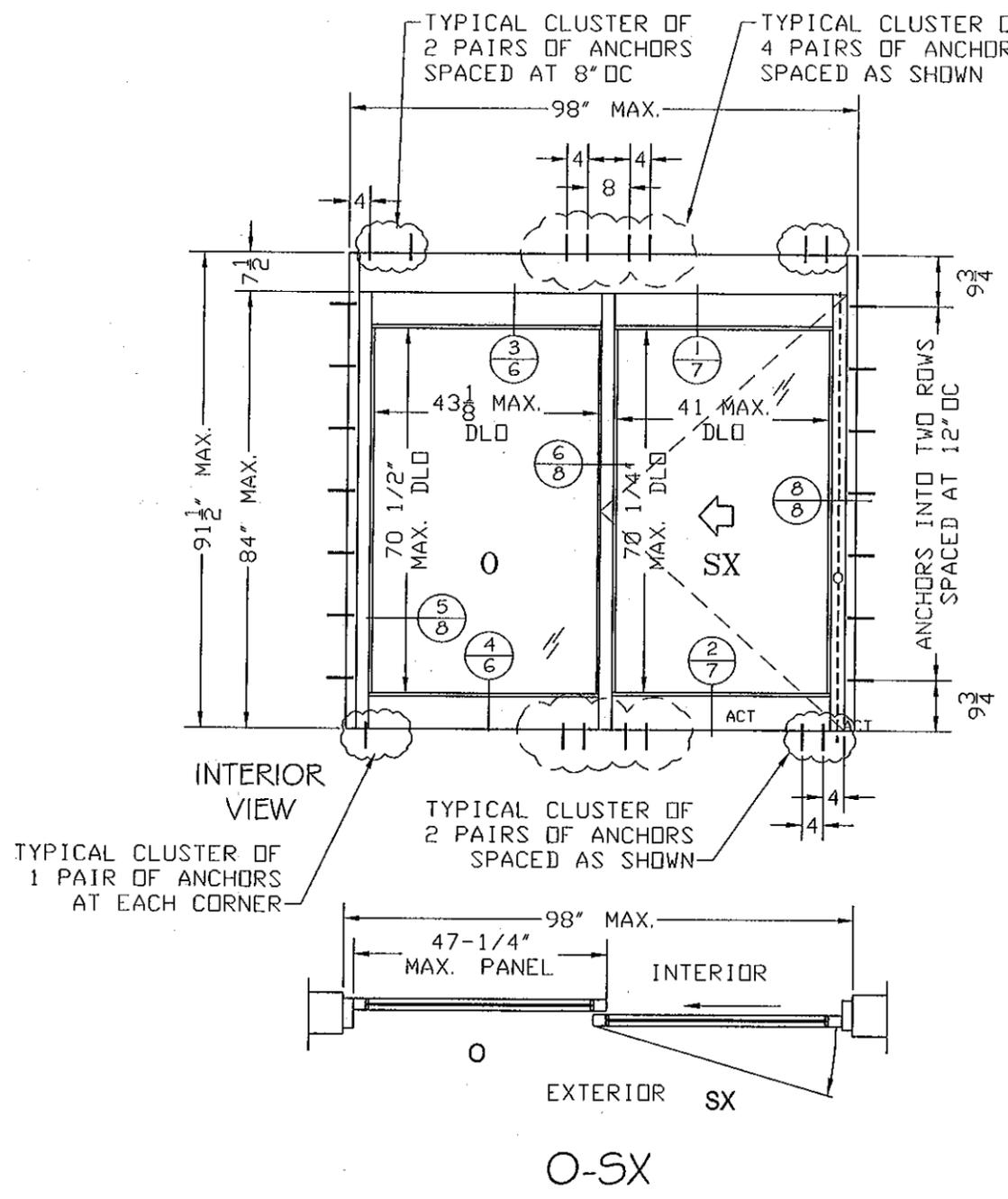
MIAMI-DADE BCCO:

PRODUCT RENEWED
as complying with the Florida
Building Code
Acceptance No. 11-1115-06
Expiration Date 11/17/13
By [Signature]
Miami Dade Product Control

Date: 10/14/2011
Scale: 1:3/8
Design by: PPMF

Drawing Number
11-211

Sheet
5 of 10

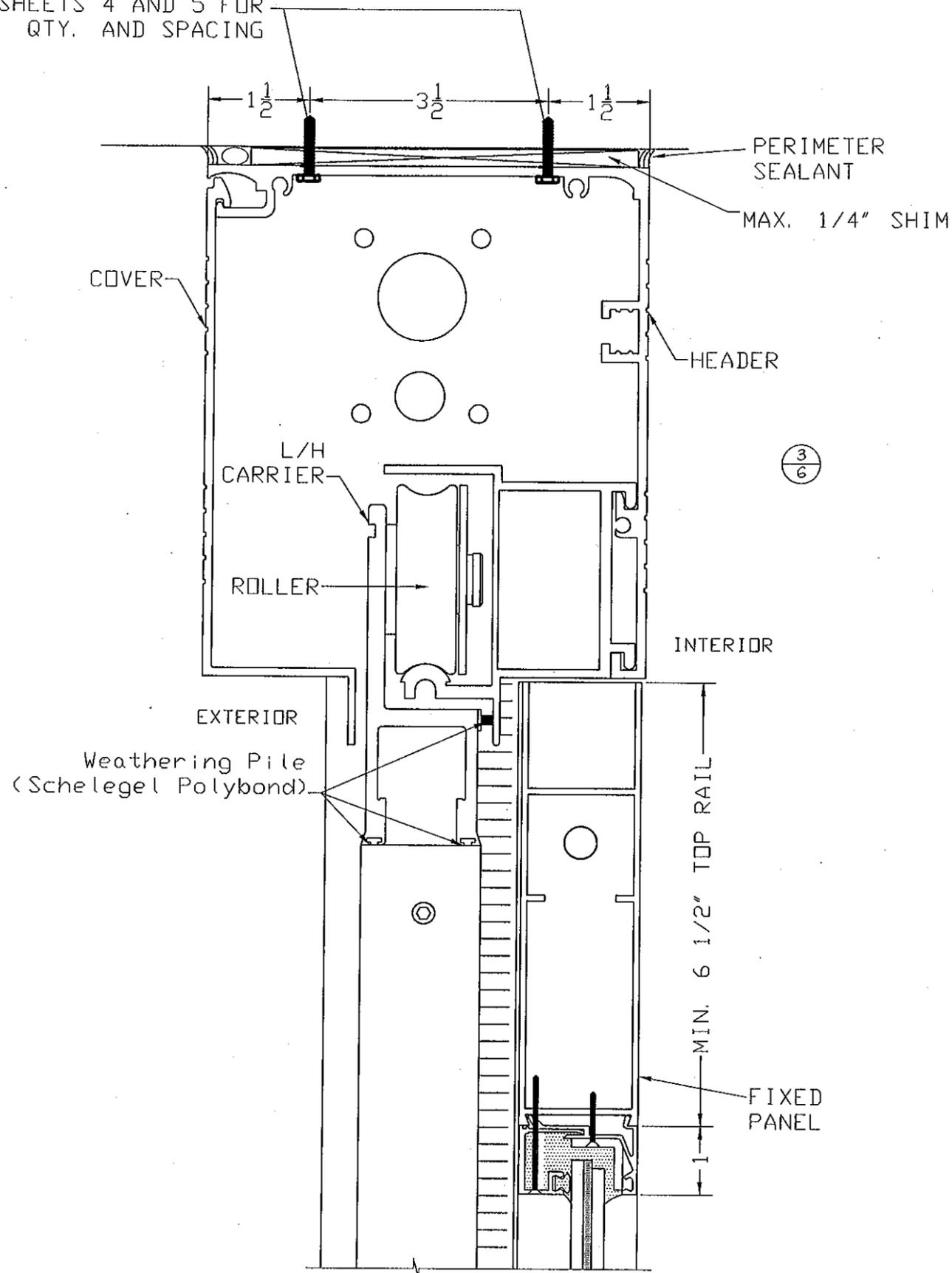


ANCHOR TYPES:	LOCATION
A- 1/4" ITW TAPCON BY BUILDEX WITH 1 3/4" MIN. EMBEDMENT INTO 3192 psi CONCRETE	ALL
C- 1/4-14 ZINC TEK SCREW BY BROWARD BOLT INTO 1/8" MIN. 6063-T5 ALUMINUM	HEADER & JAMBS
D- 1/4-14 ZINC TEK SCREW BY BROWARD BOLT INTO 1/8" MIN. A36 STEEL	HEADER & JAMBS

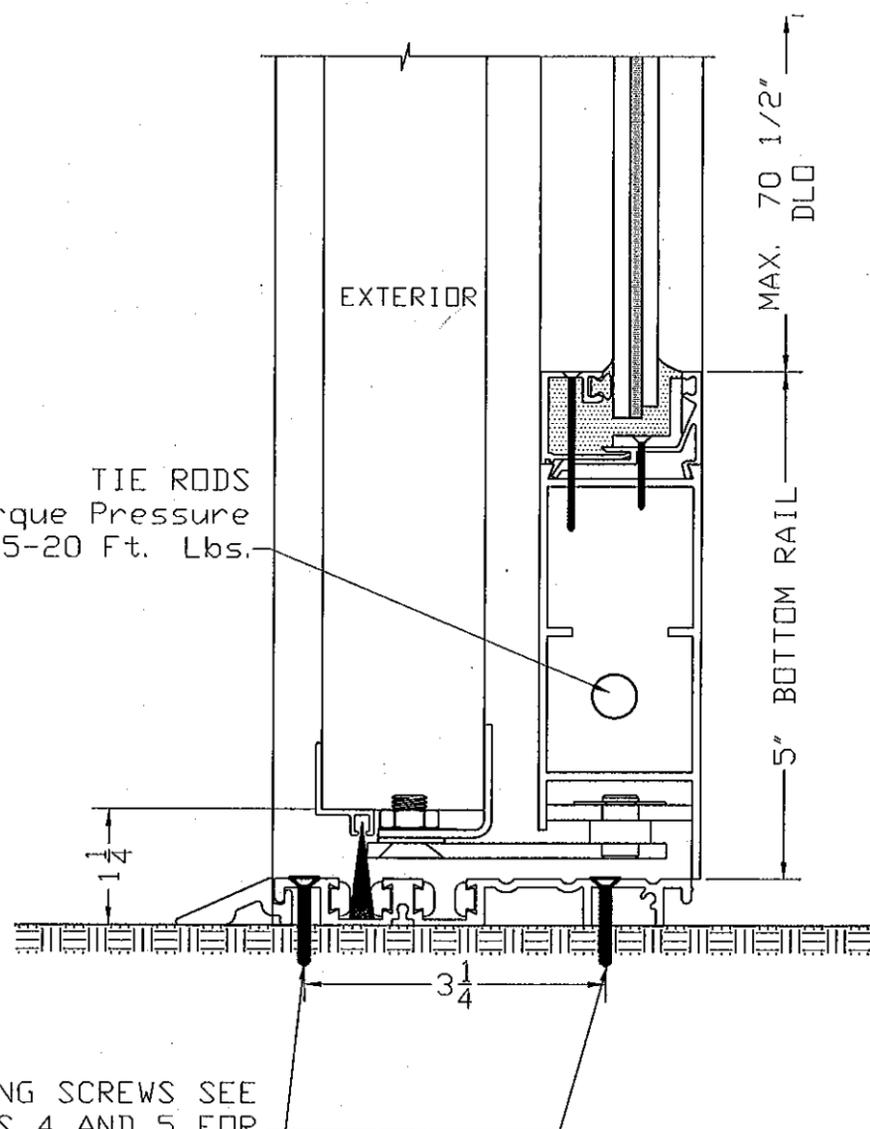
ANCHOR NOTES:
1- SEE ELEVATION FOR ANCHOR SPACING AND QUANTITY.
2- USE 2 1/2" MINIMUM EDGE DISTANCE FOR ANCHORS INTO CONCRETE
3- USE 3/4" MINIMUM EDGE DISTANCE FOR ANCHOR INTO METAL
4- MINIMUM EMBEDMENT IS BEYOND WALL DRESSING.

SECTION DETAILS

MOUNTING SCREWS SEE SHEETS 4 AND 5 FOR QTY. AND SPACING



3/6



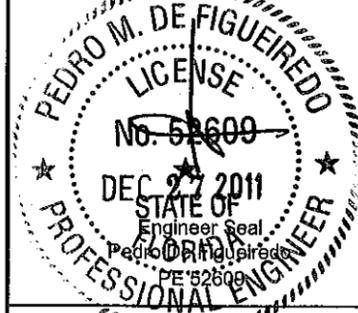
MOUNTING SCREWS SEE SHEETS 4 AND 5 FOR QTY. AND SPACING



GYRO TECH
 582 W18717 GEMINI DRIVE
 P.O. BOX 906 MUSKEGO,
 WISCONSIN 53150
 PHONE: (877) 622-2694
 FAX: (262) 679-2505

PRODUCT:
SYSTEM GT1175
 BIPART SLIDER
 W/ FIXED SIDELITE
 LARGE MISSILE IMPACT
 AUTOMATIC SLIDING GLASS DOOR

ENGINEERING:
EngCo Inc.
 CA 8116
 5595 ORANGE DR. 201
 DAVIE, FL. 33314
 Tel.: (954) 585-0304
 ENGCO@AOL.COM



MIAMI-DADE BCCO:
 PRODUCT RENEWED
 as complying with the Florida
 Building Code
 Acceptance No. 11-115-06
 Expiration Date 1/17/13
 By *Sheng L. Chen*
 Miami-Dade Product Control

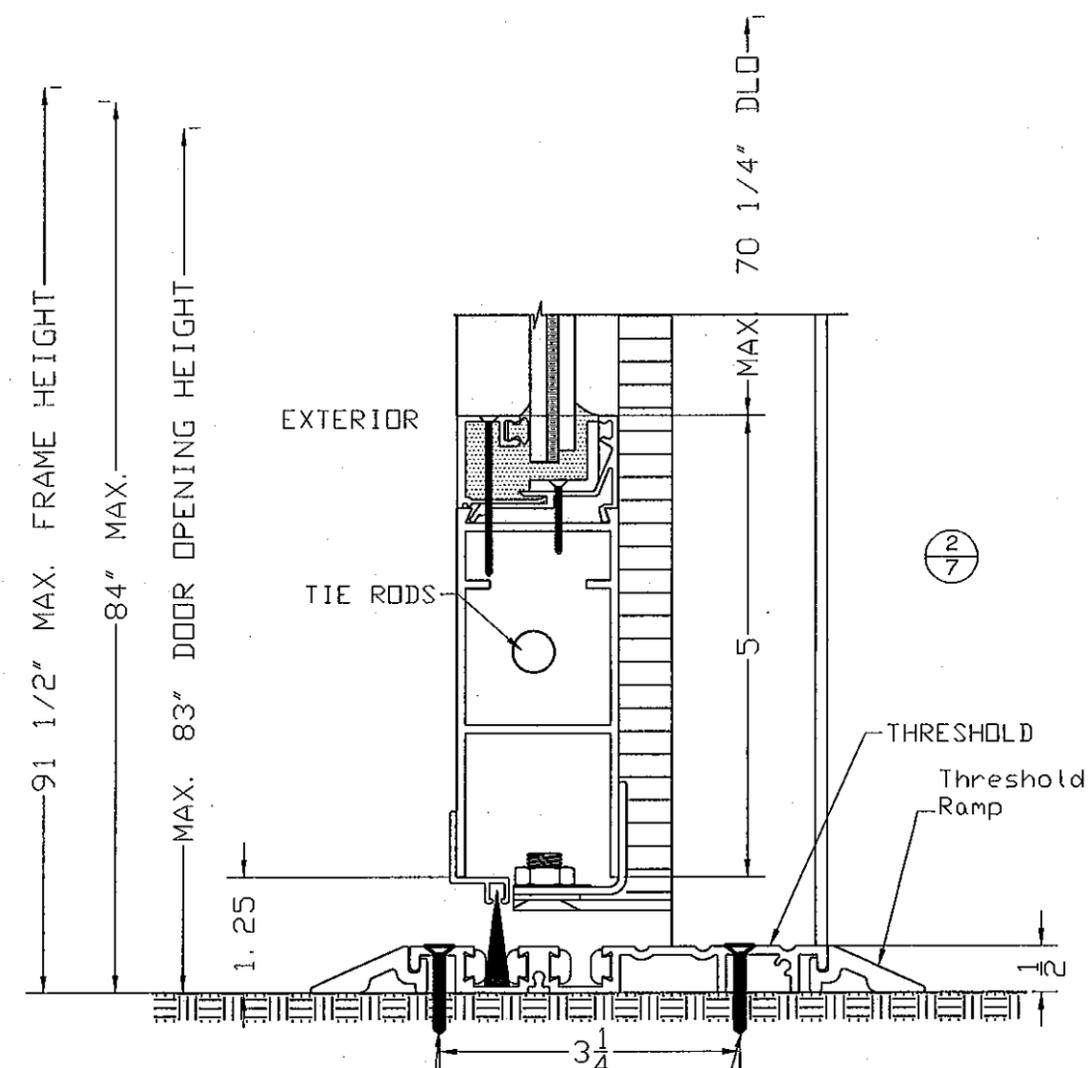
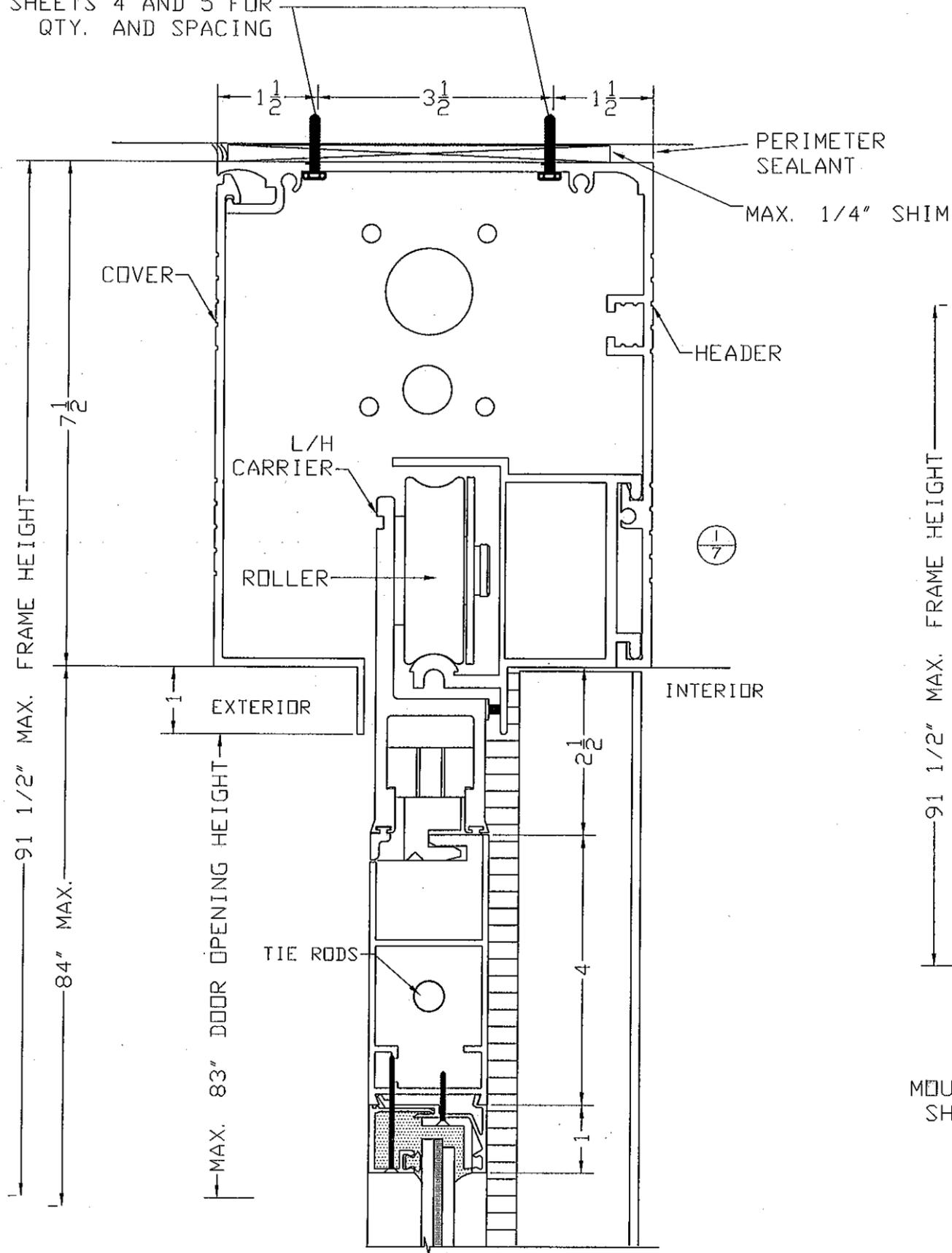
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 Scale: 1:1/2
 Design by: PPMF

Drawing Number
11-211

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SECTION DETAILS

MOUNTING SCREWS SEE SHEETS 4 AND 5 FOR QTY. AND SPACING



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MIAMI DADE BCCO:

PRODUCT RENEWED
as complying with the Florida
Building Code
Acceptance No. 11-115-06
Expiration Date: 11/27/12
By: *[Signature]*
Miami Made, Product Control

Date: 10/14/2011
Scale: 1:1/2
Design by: PPMF

Drawing Number
11-211

Sheet
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SECTION DETAILS



GYRO TECH

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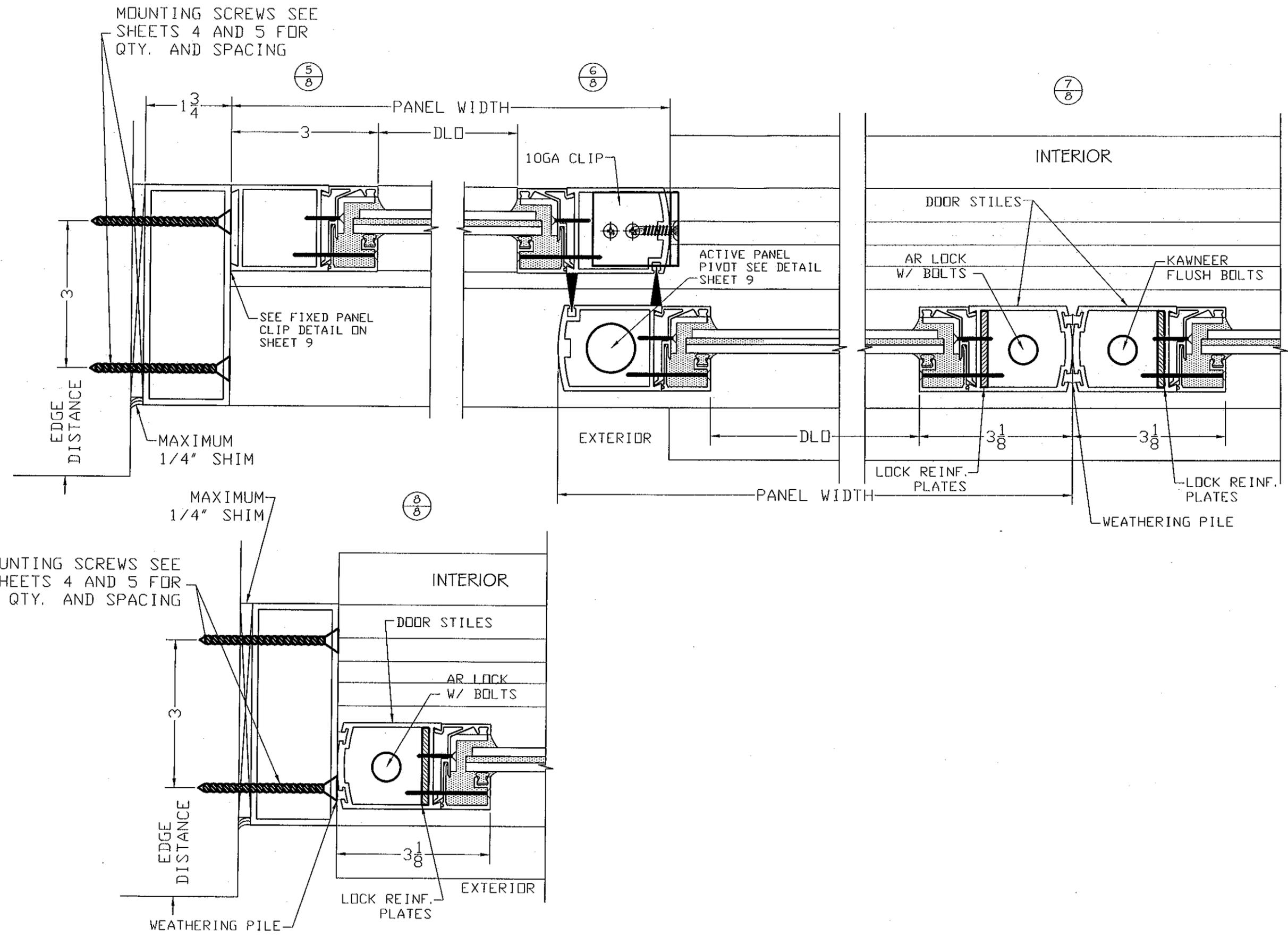
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as complying with the Florida
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Acceptance No. 11-1115.06
Expiration Date 1/19/13
By *Isaac J. Chavez*
Miami Dade Product Control

Date: 10/14/2011
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11-211

Sheet
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DOOR HARDWARE



GYRO TECH

S82 W18717 GEMINI DRIVE
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WISCONSIN 53150
PHONE: (877) 622-2694
FAX: (262) 679-2505

PRODUCT:

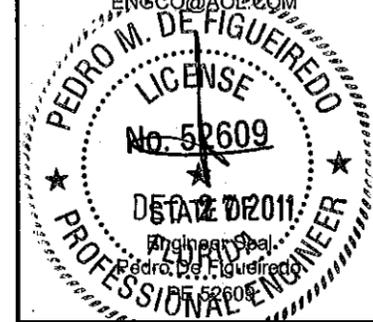
SYSTEM GT1175

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5595 ORANGE DR. 201
DAVIE, FL. 33314
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ENECO@GOLZ.COM



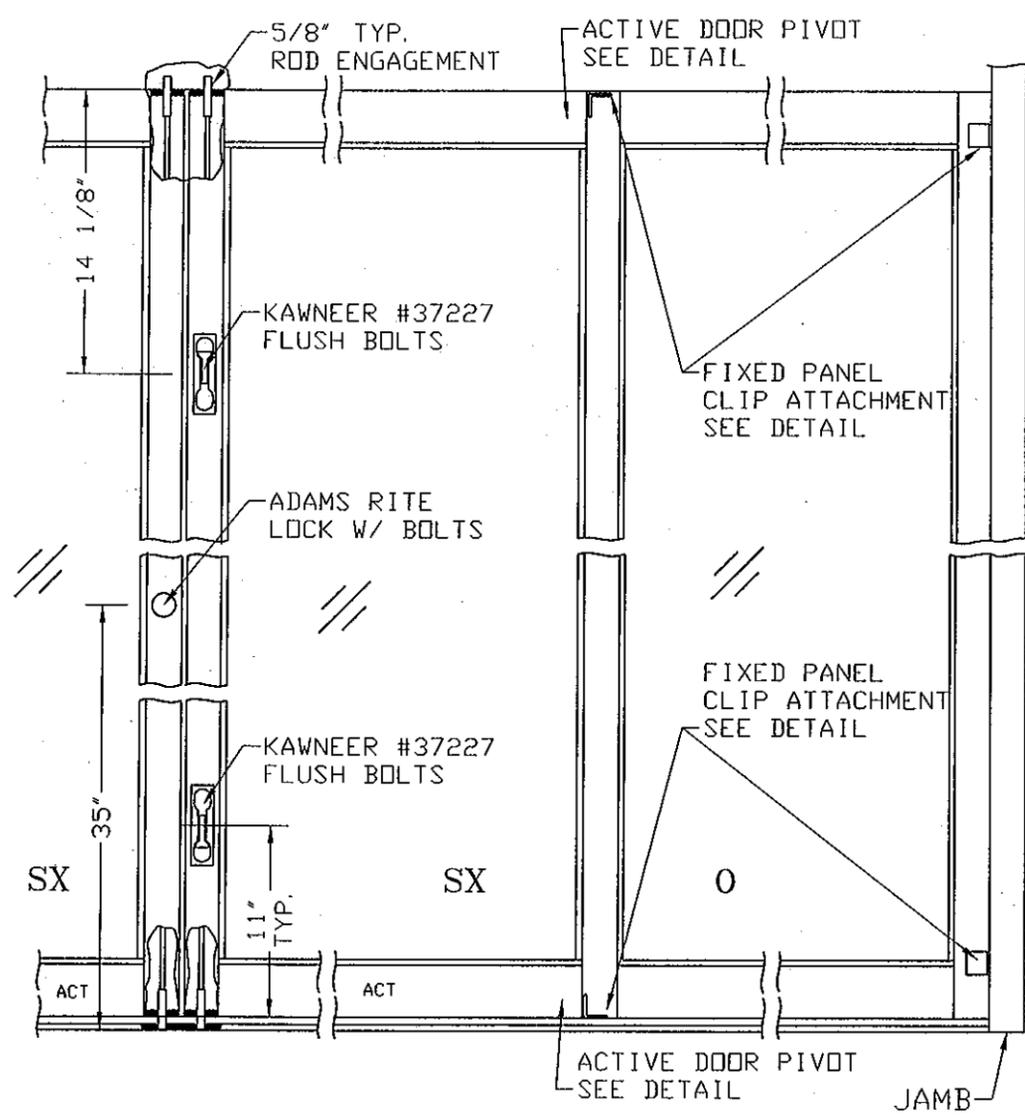
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as complying with the Florida
Building Code
Acceptance No. 16-1115-06
Expiration Date 1/17/13
By Chang, Chang
Miami Dade Product Control

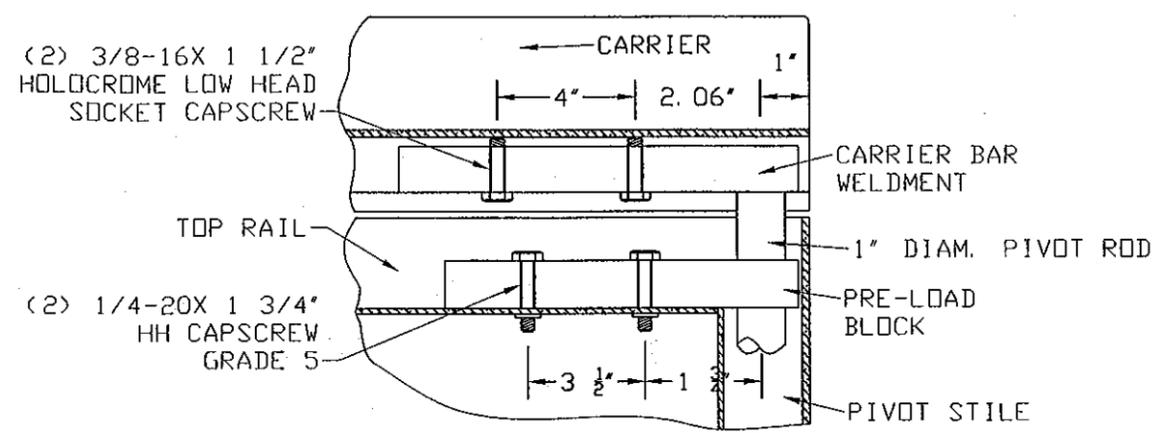
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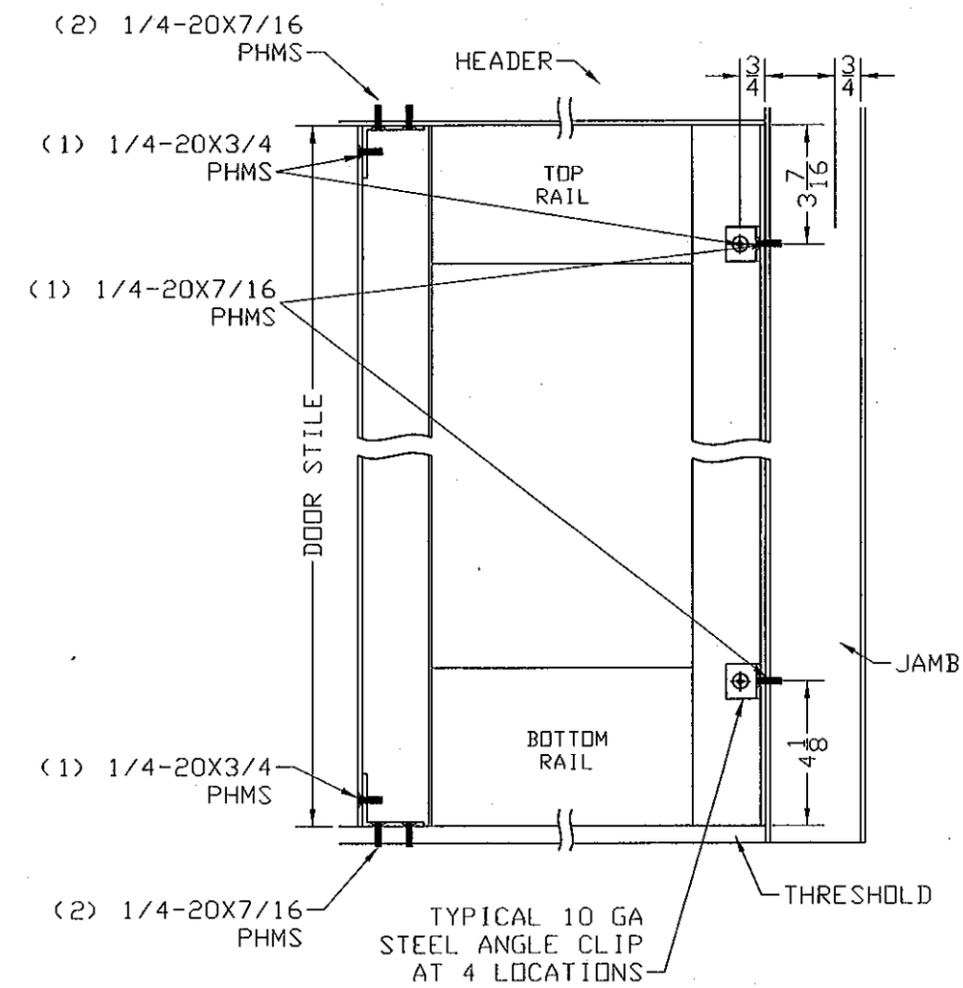
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TYPICAL DOOR PIVOT ON ACTIVE DOOR (5x)



FIXED PANEL CLIP ATTACHMENT



DOOR HARDWARE

MANUFACTURER:



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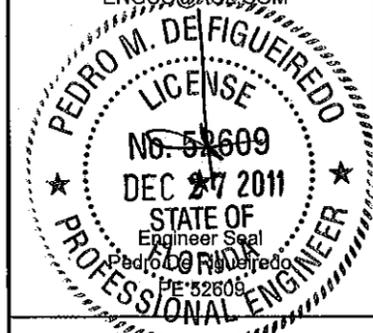
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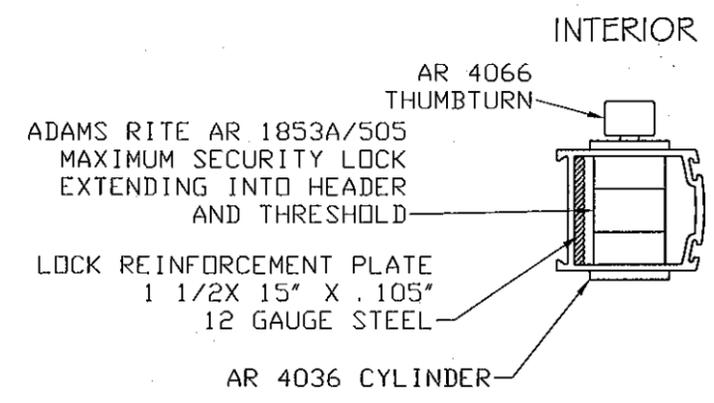
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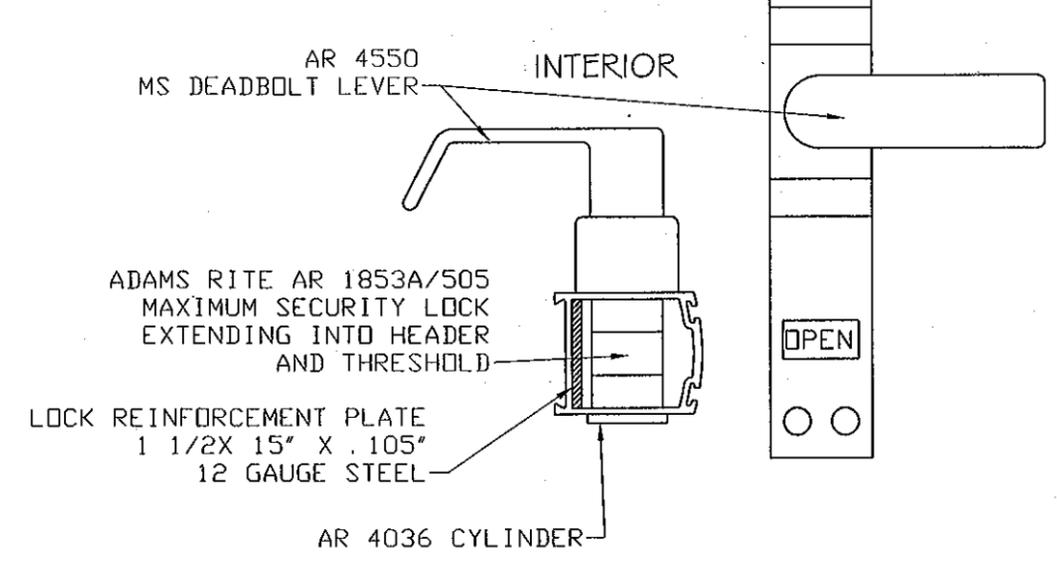
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Expiration Date 01/17/2013
By *[Signature]*
Miami Dade Product Centre

STANDARD LOCK DETAIL



ALTERNATE LOCK DETAIL



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