



DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)
BOARD AND CODE ADMINISTRATION DIVISION

MIAMI-DADE COUNTY, FLORIDA
PRODUCT CONTROL SECTION
11805 SW 26 Street, Room 208
T (786) 315-2590 F (786) 315-2599

www.miamidade.gov/economy

NOTICE OF ACCEPTANCE (NOA)

**Wausau Window and Wall Systems,
A Division of Apogee Wausau Group, Inc.
7800 International Drive
Wausau, WI 54401**

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER-Product Control Section to be used in Miami-Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami-Dade County) and/or the AHJ (in areas other than Miami-Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code. This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series "3250 HP" Aluminum Fixed Window - L.M.I.

APPROVAL DOCUMENT: Drawing No. 1084, titled "Series 3250 HP Fixed Window (Large Missile Impact)", sheets 1 through 3, dated 01/07/02, with revision "B1", dated 05/19/11, prepared by W. W. Schaefer Engineering & Consulting, P.A., signed and sealed by Warren W. Schaefer, P. E., bearing the Miami-Dade County Product Control Section Revision stamp with the Notice of Acceptance number and Expiration date by the Miami-Dade County Product Control Section.

MISSILE IMPACT RATING: Large and Small Missile Impact Resistant

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state, model/series, and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA revises NOA No. 12-0416.07 and consists of this page 1 and evidence pages E-1, E-2 and E-3, as well as approval document mentioned above.

The submitted documentation was reviewed by **Jaime D. Gascon, P. E.**



J. Gascon
2/17/13

NOA No. 12-1128.06
Expiration Date: April 25, 2017
Approval Date: February 14, 2013
Page 1

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

A. DRAWINGS

1. Manufacturer's die drawings and sections.
(Submitted under previous NOA No. 02-0215.11)
2. Drawing No. **1084**, titled "Series 3250 HP Fixed Window (Large Missile Impact)", sheets 1 through 3, dated 01/07/02, with revision "**B1**", dated 05/19/11, prepared by W. W. Schaefer Engineering & Consulting, P.A., dated 06/05/12, signed and sealed by Warren W. Schaefer, P. E.
(Submitted under previous NOA No. 12-0416.07)

B. TESTS

1. Test reports on:
 - 1) Air Infiltration Test, per FBC, TAS 202-94
 - 2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
 - 3) Water Resistance Test, per FBC, TAS 202-94
 - 4) Large Missile Impact Test per FBC, TAS 201-94
 - 5) Small Missile Impact Test per FBC, TAS 201-94
 - 6) Cyclic Wind Pressure Loading per FBC, TAS 203-94
 - 7) Forced Entry Test, per ASTM F 588-07 (Grade 10), FBC 2411.3.2.1, and TAS 202-94

along with marked-up drawings and installation diagram of aluminum casement and fixed window, prepared by Quast Consulting & Testing, Inc., Test Reports No. **QCT11-2310.01** for specimen 1 and 2, dated 02/20/12, signed and sealed by Brian M. Sasman, P. E.

(Submitted under previous NOA No. 12-0416.07)

2. Test reports on:
 - 1) Air Infiltration Test, per FBC, TAS 202-94
 - 2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
 - 3) Water Resistance Test, per FBC, TAS 202-94
 - 4) Large Missile Impact Test per FBC, TAS 201-94
 - 5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
 - 6) Forced Entry Test, per FBC 2411.3.2.1, and TAS 202-94

along with marked-up drawings and installation diagram of 6 specimens each consisting of three-panel configuration of aluminum fixed and casement windows, each 146" wide and 72" high, prepared by Architectural Testing, Inc., Test Report No. **ATI-06-30280.01**, dated 01/22/02, signed and sealed by Allen N. Reeves, P. E.

(Submitted under previous NOA No. 02-0215.11)



Jaime D. Gascon, P. E.
Product Control Section Supervisor
NOA No. 12-1128.06
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C. CALCULATIONS

1. Anchor verification calculations and structural analysis, complying with **FBC-2010**, dated 01/21/02, prepared by W. W. Schaefer Engineering & Consulting, P.A., revised 04/03/12, signed and sealed by Warren W. Schaefer, P. E.
(Submitted under previous NOA No. 12-0416.07)
2. **Glazing complies with ASTM E1300-04**

D. QUALITY ASSURANCE

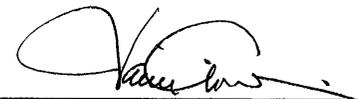
1. Miami-Dade Department of Regulatory and Economic Resources (RER).

E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. **08-0508.02** issued to **Viracon, Inc.** for their "**StormGuard Glass Interlayer**", dated 07/03/08, expiring on 04/14/13.

F. STATEMENTS

1. Department of State Certification of **APOGEE WAUSAU GROUP, INC.** as a for profit corporation, active and organized under the laws of the State of Wisconsin, dated 11/21/2012 and signed by Peter Bildsten, Secretary of State.
2. Department of Trademark Certification of **WAUSAU WINDOW AND WALL SYSTEMS®** being owned by **APOGEE WAUSAU GROUP, INC.**, filed with the United States Patent and Trademark Office, dated 01/16/01 registered by Jeffrey R. Cadwell, Attorney Of Record (AOR).
3. Statement letter of confirmation, dated 11/27/12, signed by Joshua G. Cole, **WAUSAU WINDOW AND WALL SYSTEMS®** being a **DIVISION OF APOGEE WAUSAU GROUP, INC.**, filed with the State of Wisconsin.
4. Statement letter of no financial interest, conformance and complying with **FBC-2010**, issued by W. W. Schaefer Engineering & Consulting, P.A., dated 04/04/12, signed and sealed by Warren W. Schaefer, P. E.
(Submitted under previous NOA No. 12-0416.07)
5. Laboratory compliance letter for Test Report No. **QCT11-2310.01**, issued by Quast Consulting & Testing, Inc., dated 02/20/12, signed and sealed by Brian M. Sasman, P. E.
(Submitted under previous NOA No. 12-0416.07)
6. Laboratory revision letter for Test Report No. **ATI-06-30280.01**, issued by Architectural Testing, Inc., dated 03/06/02, signed and sealed by Allen N. Reeves, P. E.
(Submitted under previous NOA No. 02-0215.11)



Jaime D. Gascon, P. E.
Product Control Section Supervisor
NOA No. 12-1128.06
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F. STATEMENTS (CONTINUED)

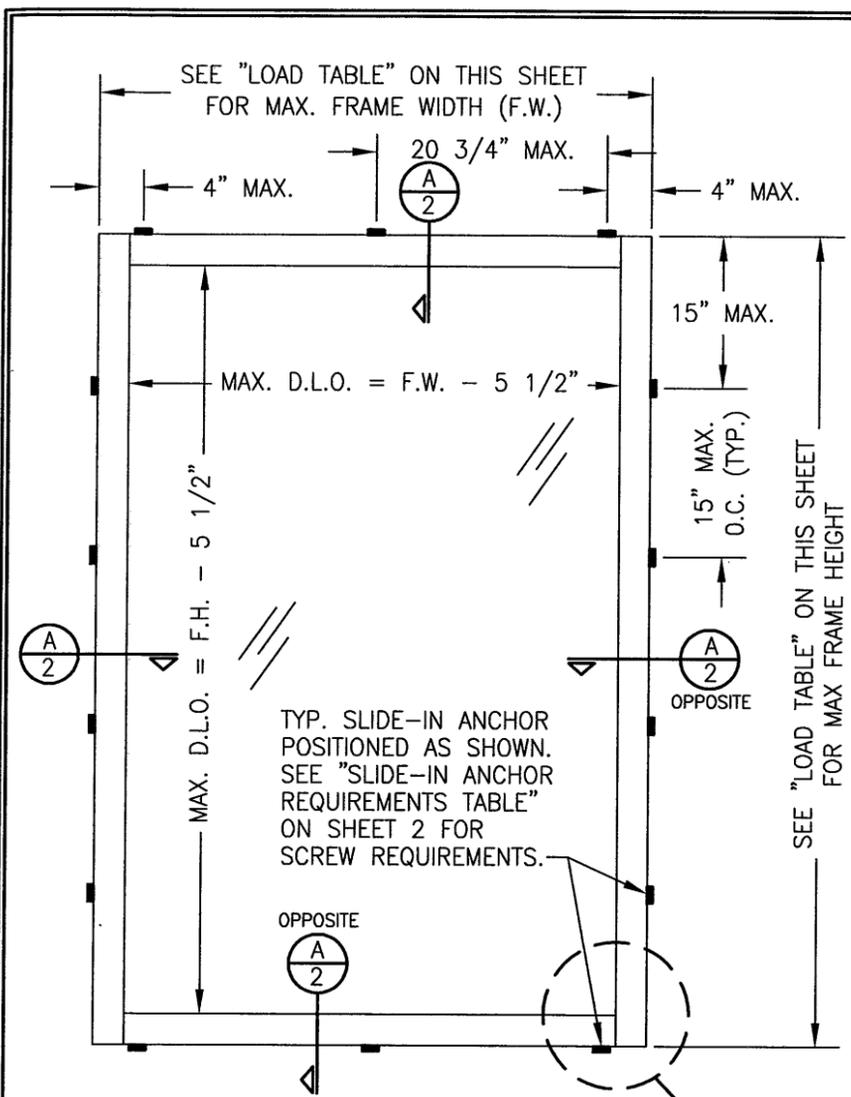
7. Laboratory addendum letter for Test Report No. **ATI-06-30280.01**, issued by Architectural Testing, Inc., dated 03/06/02, signed and sealed by Allen N. Reeves, P. E.
(Submitted under previous NOA No. 02-0215.11)
8. Laboratory compliance letter for Test Report No. **ATI-06-30280.01**, issued by Architectural Testing, Inc., dated 01/22/02, signed and sealed by Allen N. Reeves, P. E.
(Submitted under previous NOA No. 02-0215.11)

G. OTHERS

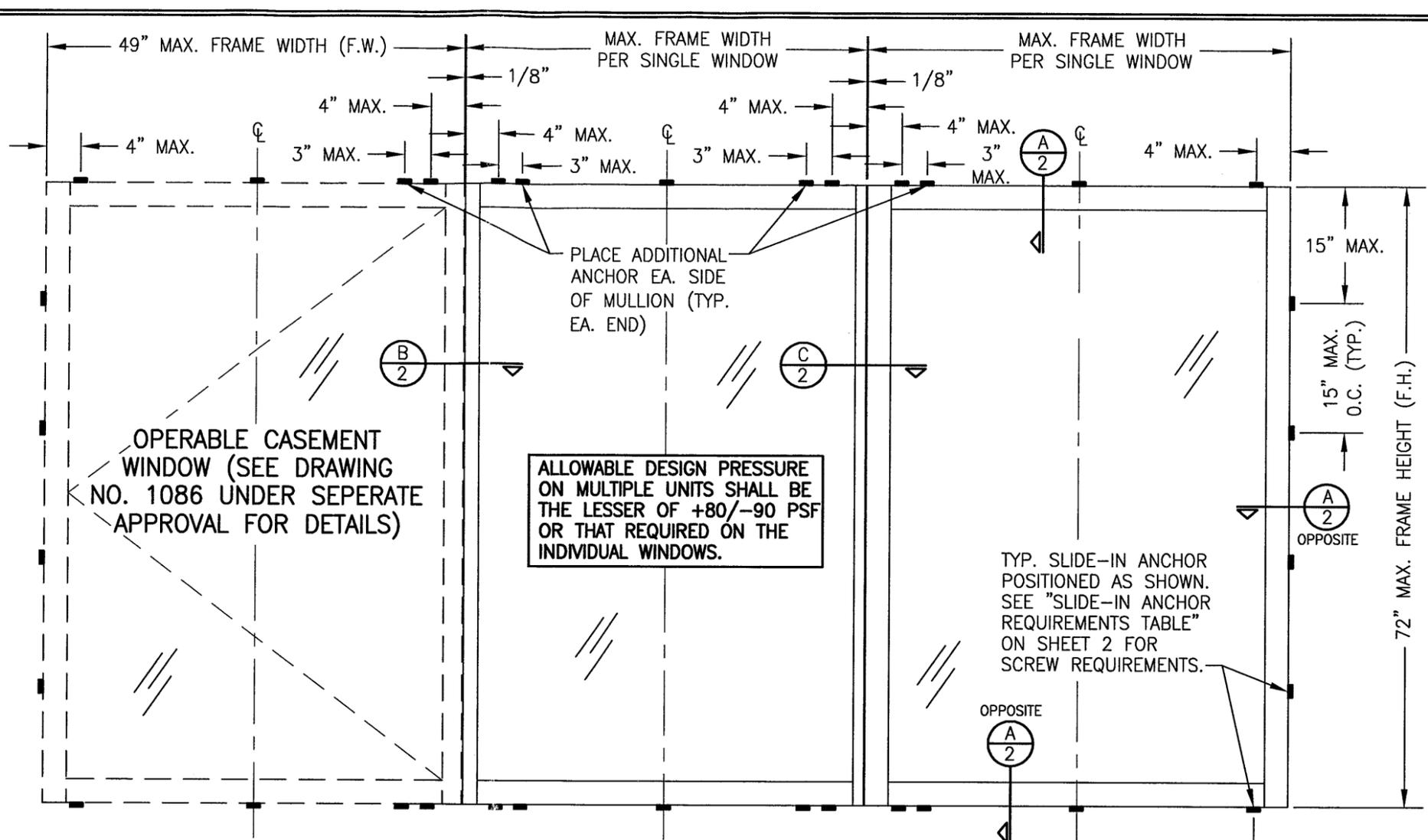
1. Notice of Acceptance No. **12-0416.07**, issued to Wausau Window and Wall Systems for their “**Series 3250 HP Aluminum Fixed Window – L.M.I.**”, approved on 06/14/12 and expiring on 04/25/17.



Jaime D. Gascon, P. E.
Product Control Section Supervisor
NOA No. 12-1128.06
Expiration Date: April 25, 2017
Approval Date: February 14, 2013



**EXTERIOR ELEVATION
SINGLE FIXED WINDOW**
SCALE: 3/4"=1'-0"



**EXTERIOR ELEVATION
MULTIPLE FIXED AND CASEMENT WINDOWS
(MORE THAN THREE WINDOWS MAY BE COMBINED HORIZONTALLY)**
SCALE: 3/4"=1'-0"

- GENERAL NOTES:**
1. THESE WINDOW SYSTEMS HAVE BEEN TESTED, ANALYZED & APPROVED FOR DESIGN PRESSURES NOT TO EXCEED THOSE SHOWN IN THE "ALLOWABLE DESIGN PRESSURE TABLE(S)".
 2. OPENINGS, BUCKING & BUCKING FASTENERS MUST BE PROPERLY DESIGNED & INSTALLED TO TRANSFER WIND LOADS TO THE STRUCTURE.
 3. ALL HARDWARE & FASTENERS SHALL BE IN ACCORDANCE WITH THESE DRAWINGS & SHALL NOT VARY UNLESS SPECIFICALLY MENTIONED ON THE DRAWINGS. SPECIFIED ANCHOR EMBED TO BASE MATERIAL SHALL BE BEYOND WALL FINISH OR STUCCO.
 4. THE DETAILS & SPECIFICATIONS SHOWN HEREIN REPRESENT THE PRODUCTS TESTED & PROPOSED FOR WATER, AIR, IMPACT, CYCLIC & UNIFORM STATIC AIR PRESSURE TESTING IN CONFORMANCE WITH THE FLORIDA BUILDING CODE PROTOCOLS TAS-201, 202 & 203 FOR LARGE MISSILE IMPACT WINDOWS.
 5. THESE WINDOW SYSTEMS HAVE BEEN DESIGNED IN ACCORDANCE WITH AND MEET THE REQUIREMENTS OF THE FLORIDA BUILDING CODE (FBC) INCLUDING HIGH VELOCITY HURRICANE ZONES (HVHZ).
 6. IMPACT SHUTTERS ARE NOT REQUIRED WITH THESE WINDOWS.
 7. ALL ANCHORS SECURING WINDOW FRAME TO PRESSURE TREATED BUCKS OR WOOD FRAMING SHALL BE CAPABLE OF RESISTING CORROSION CAUSED BY THE PRESSURE TREATING CHEMICALS IN THE WOOD.
 8. DETERMINE THE POSITIVE & NEGATIVE DESIGN LOADS TO USE WHEN REFERENCING THESE DOCUMENTS IN ACCORDANCE WITH THE GOVERNING CODE AND GOVERNING WIND VELOCITY. FOR WIND LOAD CALCULATIONS IN ACCORDANCE WITH THE FLORIDA BUILDING CODE, A DIRECTIONALITY FACTOR OF $K_d = 0.85$ MAY BE APPLIED PER THE ASCE-7 STANDARD.
 9. NO INCREASE IN ALLOWABLE STRESS HAS BEEN USED IN THE CERTIFICATION OF THIS PRODUCT. WIND LOAD DURATION FACTOR $C_d = 1.6$ WAS USED FOR WOOD SCREW ANALYSIS ONLY.
 10. MATERIALS, INCLUDING BUT NOT LIMITED TO STEEL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF FLORIDA BUILDING CODE CHAPTER 20.

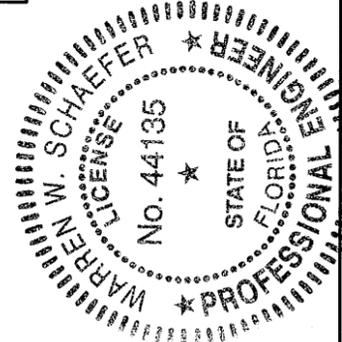
ALLOWABLE DESIGN PRESSURE												
(1) SHORT DIMENSION	DESIGN LOAD CAPACITY (POSITIVE & NEGATIVE PSF)											
	POS.	NEG.	POS.	NEG.	POS.	NEG.	POS.	NEG.	POS.	NEG.	POS.	NEG.
30"	80.0	90.0	80.0	90.0	80.0	90.0	80.0	90.0	80.0	90.0	80.0	90.0
36"	80.0	90.0	80.0	90.0	80.0	90.0	80.0	90.0	80.0	90.0		
42"	80.0	90.0	80.0	90.0	80.0	90.0	80.0	90.0				
49"	80.0	90.0	80.0	90.0	80.0	90.0						
54"	72.6	81.7	72.6	81.7								
59"	66.4	74.7										
(1) LONG DIMENSION	59		65		72"		84"		98		117	

- TABLE NOTES:**
- (1) ALL WINDOW DIMENSION VALUES SHOWN ARE +/- 1/2" & ARE FRAME (F.H. & F.W.) DIMENSIONS
 - (2) THOSE SIZES WITH LOADS LISTED ARE MAXIMUM ALLOWABLE SIZES AT THAT LOAD. IF NO LOAD IS LISTED FOR A GIVEN SIZE, THAT SIZE EXCEEDS ALLOWABLE AND IS NOT ACCEPTABLE.

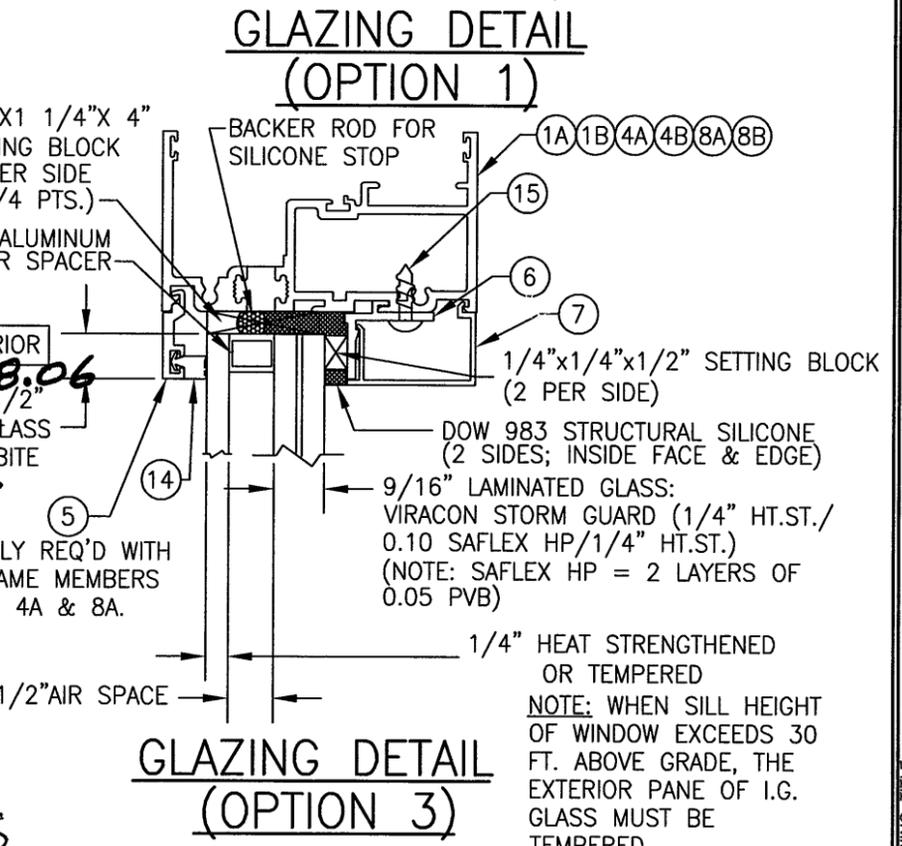
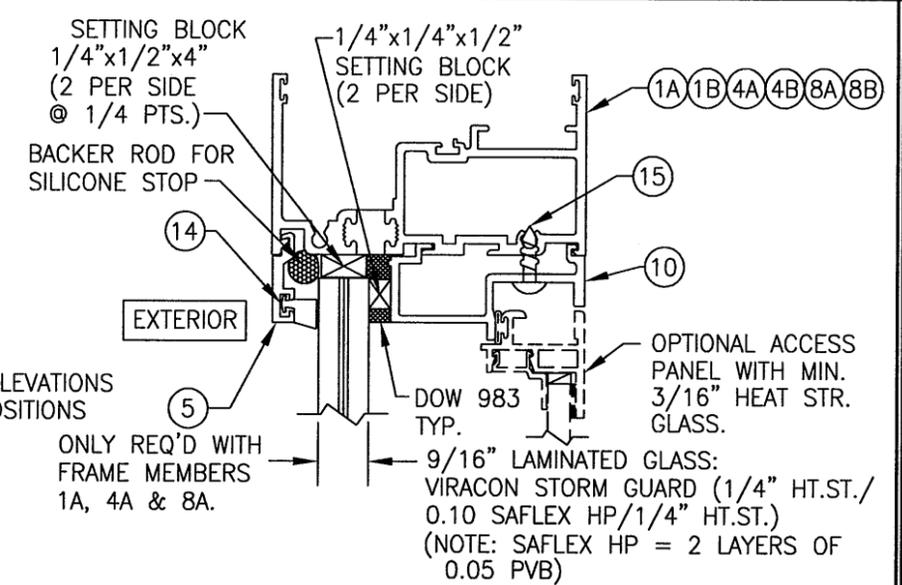
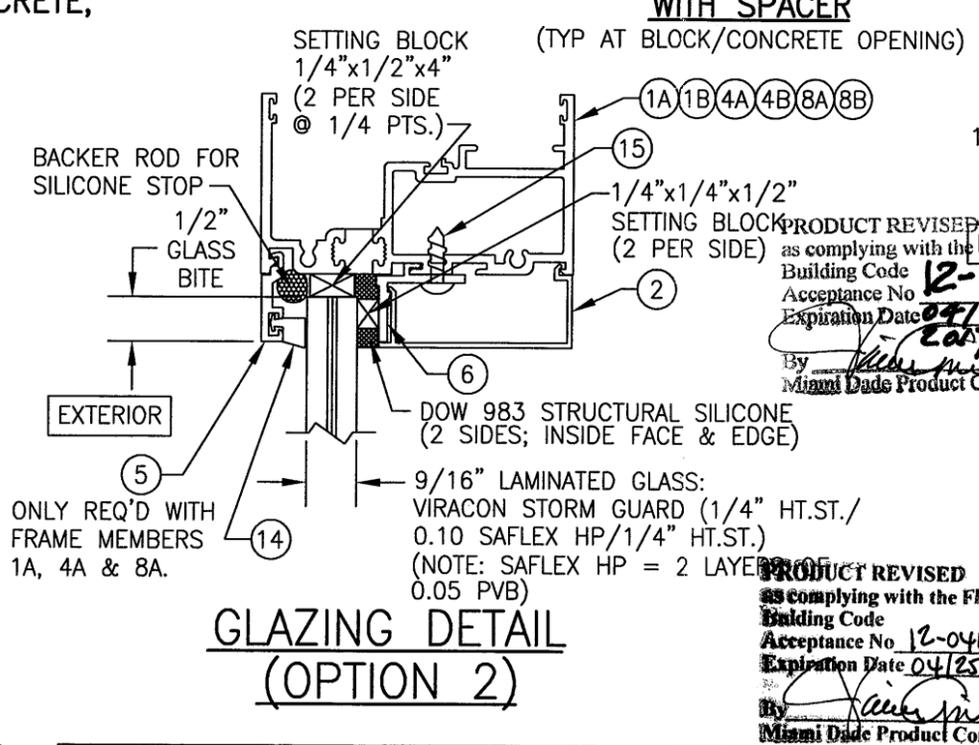
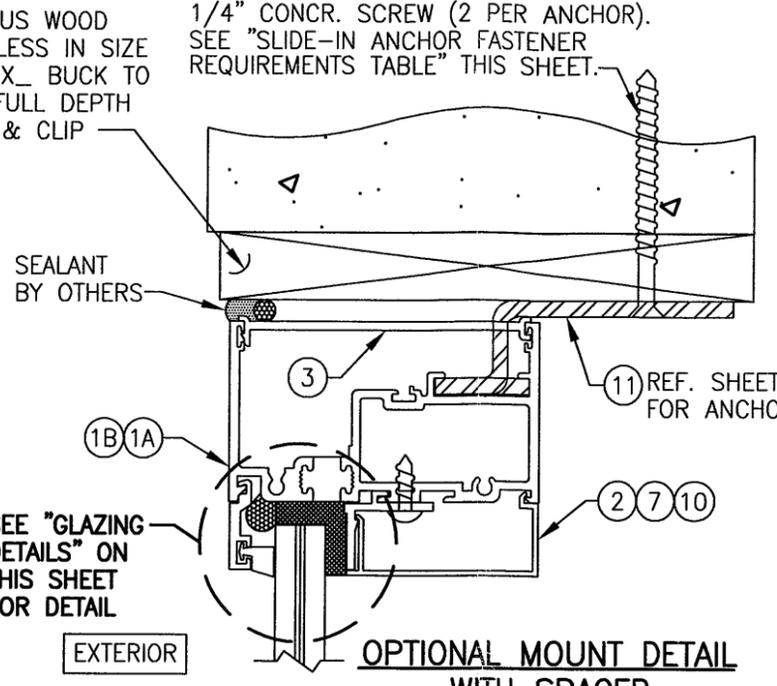
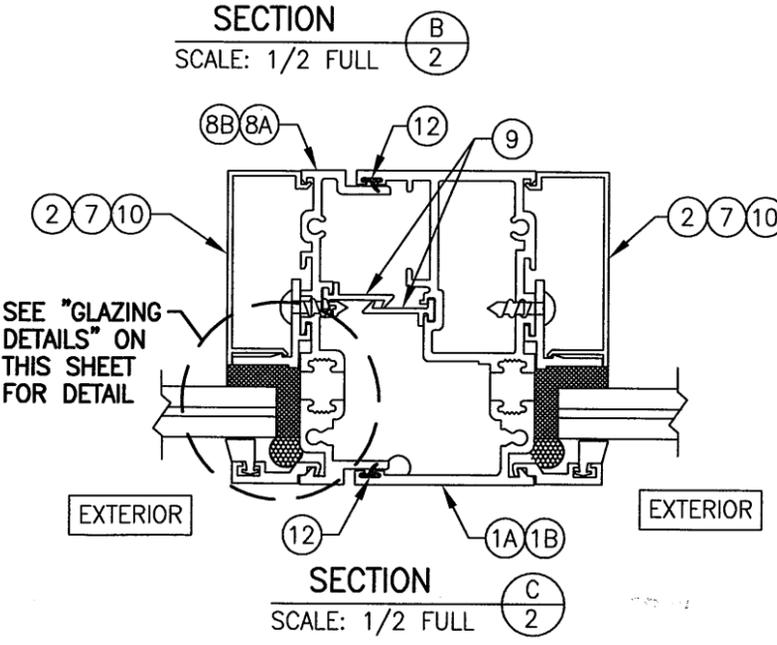
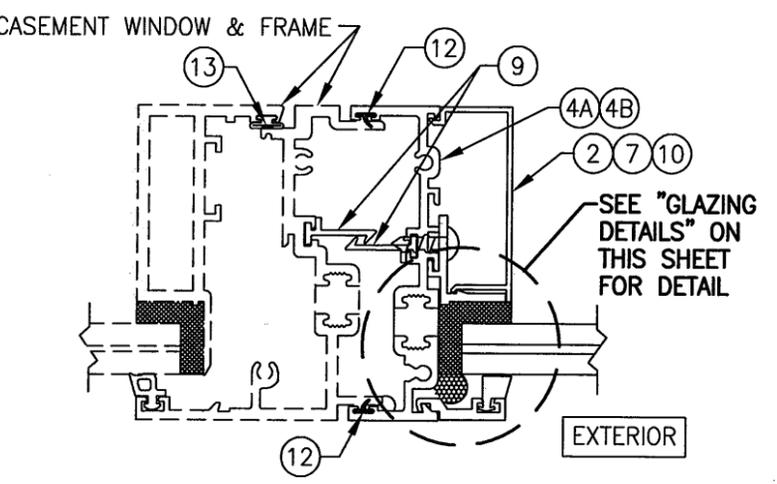
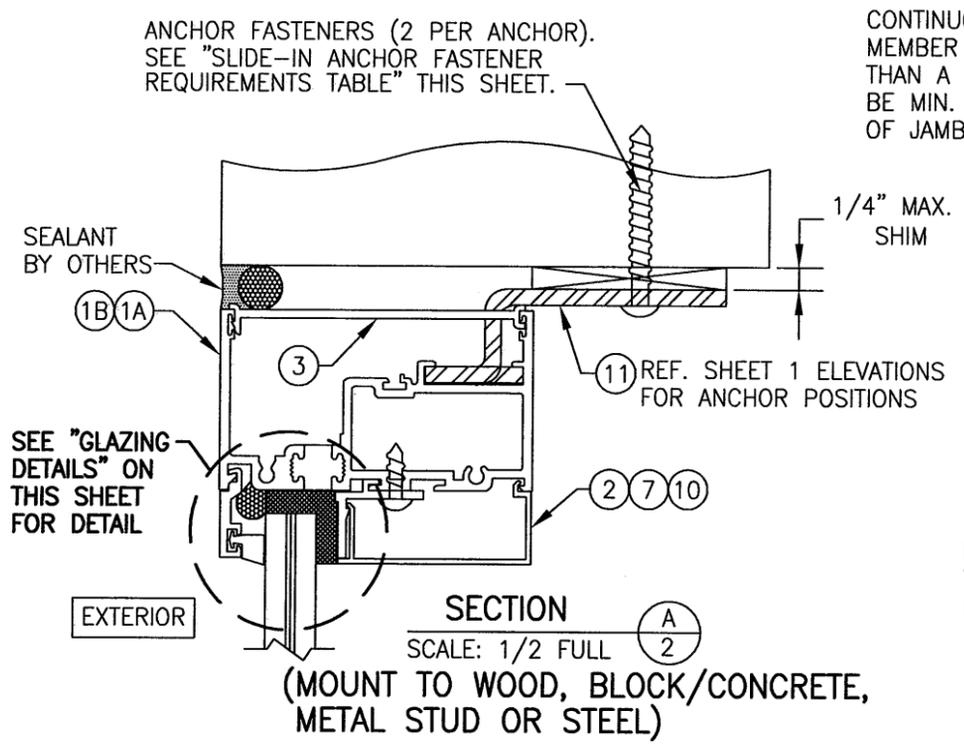
NOTE: WHEN DIRECT MOUNTING TO A BLOCK/ CONCRETE OPENING WITH CONCR. SCREWS, THE HEAD & SILL MUST BE CONCRETE, THE SIDES MAY BE BLOCK OR CONCRETE.

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. **12-1128.06**
Expiration Date **04/25/2017**
By *[Signature]*
Miami Dade Product Control

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. **12-0416.07**
Expiration Date **04/25/2017**
By *[Signature]*
Miami Dade Product Control

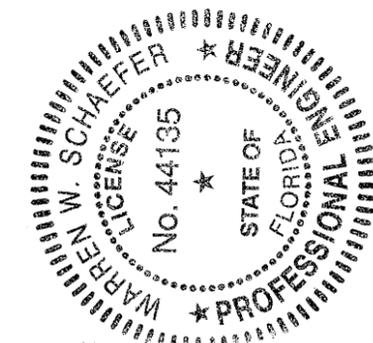


DRAWN BY: J.C.F.		CHECKED BY: W.W.S.	
PLOT: 1=16		DATE: 01/07/02	
NO.	REVISION DESCRIPTION	BY	DATE
A1	UPDATE GENERAL NOTES TO 2004 CODE COMPLIANT	K.P.S.	08/10/05
A2	ADDED MULLION END ANCHORS & REDUCED FRAME ANCHOR SPACING TO 15"	K.P.S.	08/10/05
B1	UPDATE PER CURRENT STANDARDS	W.R.M.	05/19/11
<p>DRAWING TITLE: 3250 HP FIXED WINDOW (LARGE MISSILE IMPACT)</p> <p>MANUFACTURER: WAUSAU WINDOW & WALL SYSTEMS 7800 INTERNATIONAL DRIVE WAUSAU, WI. 54401 715-845-2161</p> <p>CONSULTANTS: W. W. SCHAEFER ENGINEERING & CONSULTING, P.A. (CA 6809) 7480 150TH COURT NORTH PALM BEACH GARDENS, FL. 33418 PHONE: 561-744-3424</p>			
DRAWING NO. 1084		REV. B	
SHEET NO. 1		OF 3	



SLIDE-IN ANCHOR FASTENER REQUIREMENTS TABLE				
OPENING TYPE (SUBSTRATE)	ANCHOR TO OPENING FASTENER TYPE	NO. FASTENERS PER ANCHOR INTO SUBSTRATE	MINIMUM EMBED	MINIMUM EDGE DIST.
MIN. 2X4 WOOD FRAME OR BUCK (MIN. GR. 3 & G=0.55)	NO. 10 SMS OR WOOD SCREW	2	1 3/8"	1"
MIN. 16 GA. 33 KSI METAL STUD	1/4" SELF TAP/DRILLING SCREW	2	FULL	1/2"
MIN. 12 GAGE A36 STEEL	1/4" SELF TAP/DRILLING SCREW	2	FULL	1/2"
(2) MIN. C-90 CMU	(1) 1/4" CONCRETE SCREW	2	1 1/4"	2"
MIN. 2500 PSI CONCRETE	(1) 1/4" CONCRETE SCREW	2	1 1/2"	2"

(1) CONCRETE SCREWS SHALL BE ELCO ULTRACONS, ELCO CRETE-FLEX, OR HILTI KWIK-CON II (HARDENED STEEL OR S.S.).
 (2) CMU IS APPLICABLE AT SIDES ONLY.



DRAWN BY: J.C.F.	CHECKED BY: W.W.S.
PLOT: 1-2	DATE: 01/07/02
DATE	BY
REVISION DESCRIPTION	NO.
DRAWING TITLE 3250 HP FIXED WINDOW (LARGE MISSILE IMPACT)	
MANUFACTURER WAUSAU WINDOW & WALL SYSTEMS 7800 INTERNATIONAL DRIVE WAUSAU, WI. 54401 715-845-2161	
CONSULTANTS W. W. SCHAEFER ENGINEERING & CONSULTING, P.A. (CA 6809) 7480 150TH COURT NORTH PALM BEACH GARDENS, FL 33418 PHONE: 561-744-3424	
CERTIFICATION	JUN 05 2012 WARREN W. SCHAEFER, P.E. P.E. NO. 44135
DRAWING NO. 1084	REV. B
SHEET NO. 2 OF 3	

