



MIAMI-DADE COUNTY
PRODUCT CONTROL SECTION

11805 SW 26 Street, Room 208
Miami, Florida 33175-2474
T (786) 315-2590 F (786) 315-2599

DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)
BOARD AND CODE ADMINISTRATION DIVISION

NOTICE OF ACCEPTANCE (NOA)

www.miamidade.gov/pera/

Kawneer Company, Inc.
555 Guthridge Court
Norcross, GA 30092

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER-Product Control Section to be used in Miami-Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami-Dade County) and/ or the AHJ (in areas other than Miami-Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series "IR-501 Flush Glazed" Aluminum Storefront System – S.M.I.

APPROVAL DOCUMENT: Drawing No. 1484, titled "IR501 Aluminum Store Front System – Small Missile Impact", sheets 01 through 03 of 03, dated 07/14/06 with revision "B1" dated 09/01/11, prepared by W. W. Schaefer Engineering & Consulting, P.A. signed and sealed by Warren W. Schaefer, P. E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and Expiration date by the Miami-Dade County Product Control Section.

MISSILE IMPACT RATING: Small Missile Impact Resistant

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state, series, and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/ or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA revises NOA No. 11-0915.05 and consists of this page 1 and evidence pages E-1 and E-2, as well as approval document mentioned above.

The submitted documentation was reviewed by **Jaime D. Gascon, P. E.**



J. Gascon
8/19/14

NOA No. 14-0430.17
Expiration Date: February 15, 2017
Approval Date: August 28, 2014
Page 1

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

A. DRAWINGS

1. Manufacturer's die drawings and sections.
(Submitted under previous NOA's No.08-1224.14 & 06-0803.07)
2. Drawing No. 1484, Sheets 01 through 03 of 0; titled "IR501 Aluminum Store Front System - Small Missile Impact", dated 07/14/06 with revision "B1" dated 09/01/11, prepared by W. W. Schaefer Engineering & Consulting, P. A., signed and sealed by Warren W. Schaefer, P. E.
(Submitted under previous NOA No.11-0915.05)

B. TESTS

1. Test reports on:
 - 1) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
 - 2) Small Missile Impact Test per FBC, TAS 201-94
 - 3) Cyclic Wind Pressure Loading per FBC, TAS 203-94along with marked-up drawings and installation diagram of storefront system, prepared by Hurricane Test Laboratory, LLC, Test Report No. HTL-G049-0704-08, dated 07/10 thru 11/08, signed and sealed by Vinu J. Abraham, P. E.
(Submitted under previous NOA No.08-1224.14)
2. Test reports on:
 - 1) Air Infiltration Test, per FBC, TAS 202-94
 - 2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
 - 3) Water Resistance Test, per FBC, TAS 202-94
 - 4) Large Missile Impact Test per FBC, TAS 201-94
 - 5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
 - 6) Forced Entry Test, per FBC 2411 3.2.1, TAS 202-94along with marked-up drawings and installation diagram of outswing door and curtain wall system, prepared by Hurricane Test Laboratory, LLC, Test Report No. HTL-G049-1201-05, dated 12/05/05 thru 02/02/06, signed and sealed by Vinu J. Abraham, P.E.
(Submitted under previous NOA No.06-0803.07)

C. CALCULATIONS

1. Anchor Calculations and structural analysis, complying with FBC, prepared by W. W. Schaefer Engineering & Consulting, P. A, dated 07/10/06, revisited on 04/14/08 and revised on 09/01/11, signed and sealed by Warren W. Schaefer, P. E.
(Submitted under previous NOA No.11-0915.05)
2. Glazing complies with ASTM E1300-04/ 09.

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER):



Jaime D. Gascon, P. E.
Product Control Section Supervisor
NOA No. 14-0430.17
Expiration Date: February 15, 2017
Approval Date: August 28, 2014

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. **13-0129.27** issued to **E.I. DuPont DeNemours & Co., Inc.** for their "**DuPont Butacite® PVB Interlayer**" dated 04/11/13, expiring on 12/11/16.
2. Notice of Acceptance No. **14-0423.16** issued to **Eastman Chemical Company (MA)** for their "**Saflex HP Clear or Color Glass Interlayers**" dated 06/19/14, expiring on 04/14/18.
3. **Exterior Gasket: TREMCO Part No. TR-14815E (Kawneer Part No. 127-127)**, EPDM Dense Rubber Extrusion with 70 durometer exterior glazing gasket complying with **ASTM C864 Option II** specifications, **ASTM D412**, 1500 PSI, **ASTM D395B**, 22 HRS 158°F.
4. **Interior Gasket: TREMCO Part No. TR-14270E (Kawneer Part No. 127-121)**, Closed Cell ("sponge") EPDM rubber compound, interior glazing gasket complying with **ASTM C509 Option II** specification compression deflection limit 20-24psi.

F. STATEMENTS

1. Statement letter of conformance to and complying with **FBC 5th Edition (2014)**, issued by **W. W. Schaefer Engineering & Consulting, P. A.**, dated 04/14/14, signed and sealed by **Warren W. Schaefer, P. E.**
2. Statement letter of conformance to **FBC-2007** and **FBC-2010**, issued by **W. W. Schaefer Engineering & Consulting, P. A.**, dated 09/01/11, signed and sealed by **Warren W. Schaefer, P. E.**
(Submitted under previous NOA No.11-0915.05)
3. Statement letter of no financial interest, issued by **W. W. Schaefer Engineering & Consulting, P. A.**, dated 09/01/11, signed and sealed by **Warren W. Schaefer, P. E.**
(Submitted under previous NOA No.11-0915.05)
4. Laboratory compliance letter for Test Report No. **HTL-G049-0704-08**, issued by **Hurricane Test Laboratory, Inc.**, dated 10/14/08, signed by **Jose E. Colon, E.I.**
(Submitted under previous NOA No.08-1224.14)
5. Laboratory compliance letter for Test Report No. **HTL-G049-1201-05**, issued by **Hurricane Test Laboratory, Inc.**, dated 02/02/06, signed and sealed by **Vinu J. Abraham, P. E.**
(Submitted under previous NOA No. 06-0803.07)

G. OTHERS

1. Notice of Acceptance No. **11-0915.05**, issued to **Kawneer Company, Inc.** for their Series "**IR-501 Flush Glazed Aluminum Storefront System - S.M.I.**", approved on 10/27/11 and expiring on 02/15/17.



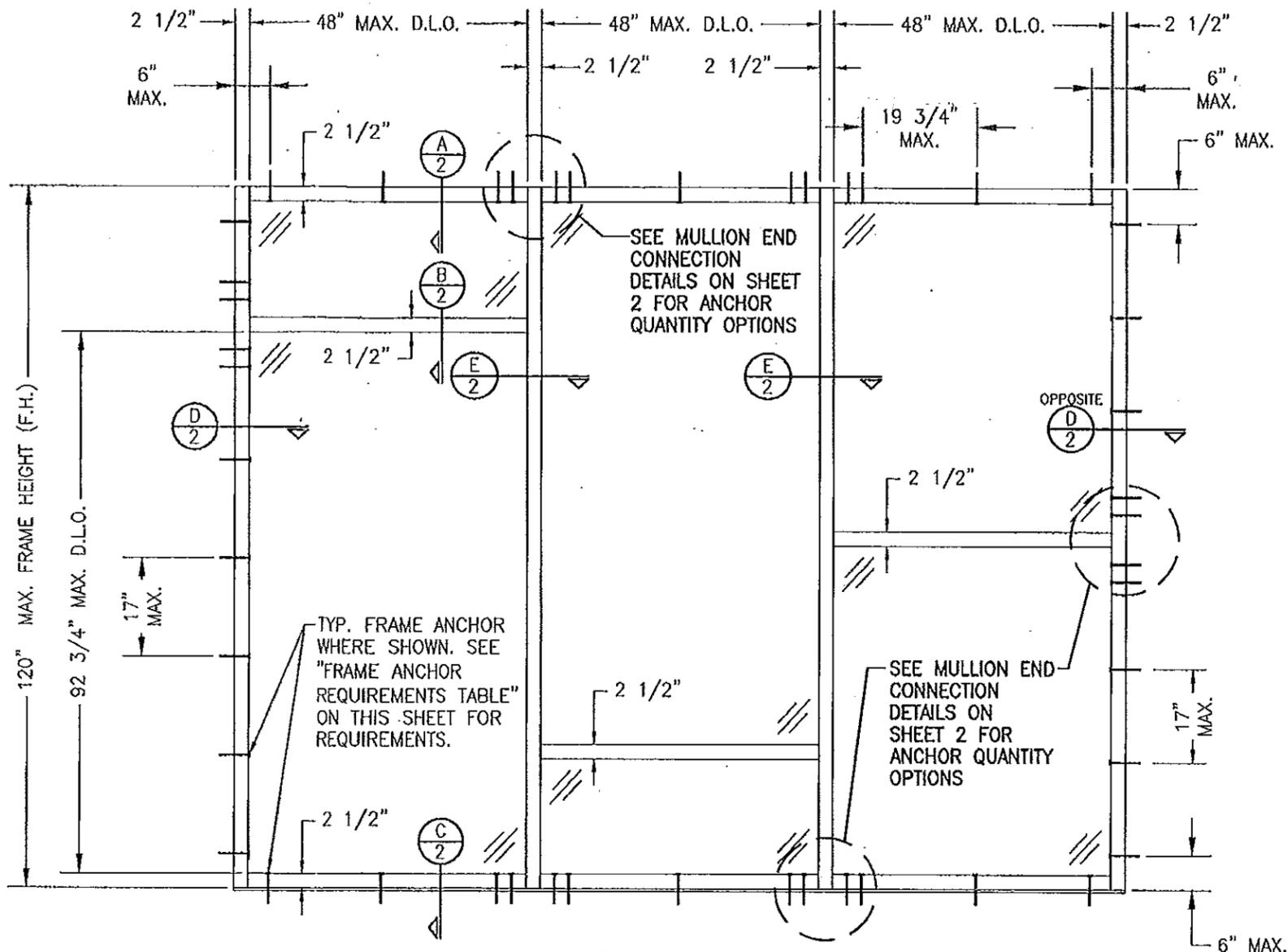
Jaime D. Gascon, P. E.
Product Control Section Supervisor
NOA No. 14-0430.17
Expiration Date: February 15, 2017
Approval Date: August 28, 2014

GENERAL NOTES:

1. THESE STORE FRONT SYSTEMS HAVE BEEN TESTED, ANALYZED & APPROVED FOR DESIGN PRESSURES NOT TO EXCEED THOSE SHOWN IN THE "ALLOWABLE DESIGN PRESSURE TABLE(S)".
2. OPENINGS, BUCKING & BUCKING FASTENERS MUST BE PROPERLY DESIGNED & INSTALLED TO TRANSFER WIND LOADS TO THE STRUCTURE.
3. ALL HARDWARE & FASTENERS SHALL BE IN ACCORDANCE WITH THESE DRAWINGS & SHALL NOT VARY UNLESS SPECIFICALLY MENTIONED ON THE DRAWINGS. SPECIFIED ANCHOR EMBED TO BASE MATERIAL SHALL BE BEYOND WALL FINISH OR STUCCO.
4. THE DETAILS & SPECIFICATIONS SHOWN HEREIN REPRESENT THE PRODUCTS TESTED & PROPOSED FOR WATER, AIR, IMPACT, CYCLIC & UNIFORM STATIC AIR PRESSURE TESTING IN CONFORMANCE WITH THE FLORIDA BUILDING CODE PROTOCOLS TAS-201, 202 & 203 FOR SMALL MISSILE IMPACT STORE FRONT SYSTEMS.
5. THESE STORE FRONT SYSTEMS HAVE BEEN DESIGNED IN ACCORDANCE WITH AND MEET THE REQUIREMENTS OF THE FLORIDA BUILDING CODE (FBC) INCLUDING HIGH VELOCITY HURRICANE ZONES (HVHZ).
6. WHEN GLAZED FOR SMALL MISSILE IMPACT, THIS STORE FRONT SYSTEM MAY NOT BE INSTALLED AT ELEVATIONS BELOW 30 FT. ABOVE GRADE WITHOUT AN APPROVED SHUTTER.
7. ALL ANCHORS SECURING STORE FRONT FRAME TO PRESSURE TREATED BUCKS OR WOOD FRAMING SHALL BE CAPABLE OF RESISTING CORROSION CAUSED BY THE PRESSURE TREATING CHEMICALS IN THE WOOD.
8. DETERMINE THE POSITIVE & NEGATIVE DESIGN LOADS TO USE WHEN REFERENCING THESE DOCUMENTS IN ACCORDANCE WITH THE GOVERNING CODE AND GOVERNING WIND VELOCITY. FOR WIND LOAD CALCULATIONS IN ACCORDANCE WITH THE FLORIDA BUILDING CODE, A DIRECTIONALITY FACTOR OF $K_d = 0.85$ MAY BE APPLIED WHEN USED IN CONJUNCTION WITH LOAD COMBINATIONS SPECIFIED IN SECTION 2.0 OF THE ASCE 7 STANDARD.
9. NO INCREASE IN ALLOWABLE STRESS HAS BEEN USED IN THE CERTIFICATION OF THIS PRODUCT. WIND LOAD DURATION FACTOR $C_d = 1.6$ WAS USED FOR WOOD SCREW ANALYSIS ONLY.
10. MATERIALS, INCLUDING BUT NOT LIMITED TO STEEL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF FLORIDA BUILDING CODE CHAPTER 20.

CORNER & FRAME END CONSTRUCTION:

- FRAME HEAD CORNER:** HEAD IS SQUARE CUT, BUTTED TO SIDE, FASTENED WITH 3 NO. 12 X 1" PHTFS FASTENERS THROUGH THE SIDE MEMBER INTO THE HEAD MEMBER SCREW SPLINES & SEALED WITH SILICONE.
- FRAME SILL CORNER:** SILL IS SQUARE CUT, BUTTED TO SIDE, FASTENED WITH 3 NO. 12 X 1" PHTFS FASTENERS THROUGH THE SIDE MEMBER INTO THE SILL MEMBER SCREW SPLINES & SEALED WITH SILICONE.
- HORIZONTAL FRAME MULLION END:** MULLION IS SQUARE CUT, BUTTED TO SIDE, FASTENED WITH 2 NO. 12 X 1" SS PHTFS FASTENERS THROUGH THE SIDE MEMBER INTO THE MULLION MEMBER SCREW SPLINES & SEALED WITH SILICONE.



**EXTERIOR ELEVATION
MULTIPLE FIXED PANEL STORE FRONT ASSEMBLY**

SCALE: 1/2"=1'-0"

HORIZONTAL STACKING & OVERALL UNIT WIDTH IS UNLIMITED PROVIDING D.L.O. DOES NOT EXCEED 48" WIDE AT EACH PANEL. NUMBER OF VERTICAL PANELS IS UNLIMITED BUT MUST FIT INSIDE MAXIMUM FRAME HEIGHT SHOWN.

ALLOWABLE DESIGN PRESSURE
+/-65 PSF

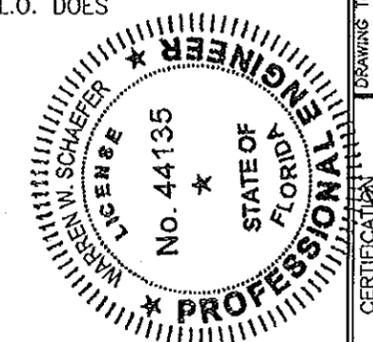
FRAME ANCHOR REQUIREMENTS TABLE

ANCHOR TYPE	OPENING TYPE (SUBSTRATE)	JAMB TO OPENING FASTENER TYPE	MINIMUM EMBED	MINIMUM EDGE DIST.
A	2X_ WOOD FRAME OR BUCK (G=MIN. 0.55)	NO. 12 SMS SCREWS	1 1/4"	3/4"
B	MIN. 1/8" THICK A36 STEEL	(2) 1/4"-20 SELF DRILLING/TAPPING SCREW	FULL	3/4"
C	MIN. 3000 P.S.I. CONCRETE	(1) 1/4" CONCRETE SCREW	1 1/2"	2 1/2"
D	MIN. 16 GA. 33 KSI METAL STUD	(2) NO. 12 SELF DRILLING/TAPPING SCREW	FULL	1/2"
E	MIN. C90 BLOCK	(1) 1/4" CONCRETE SCREW	1 1/4"	2 1/2"

(1) CONCRETE SCREWS INTO WOOD SHALL BE ELCO ULTRACONS, ELCO CRETE-FLEX, ITW RAMSET/RED HEAD TAPCONS OR HILTI KWIK-CON II (HARDENED STEEL OR S.S.).
 (2) SELF DRILLING & SELF TAPPING SCREWS SHALL BE MIN. GRADE 5 CORROSION RESISTANT STEEL

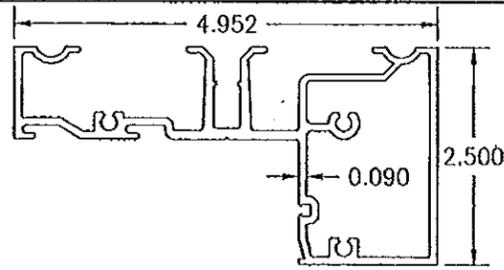
PRODUCT REVISED as complying with the Florida Building Code
 Acceptance No. **14-0430.17**
 Expiration Date **02/15/2017**
 By *[Signature]*
 Miami Dade Product Control

PRODUCT REVISED as complying with the Florida Building Code
 Acceptance No. **11-0915.05**
 Expiration Date **FEB. 15, 2017**
 By *[Signature]*
 Miami Dade Product Control

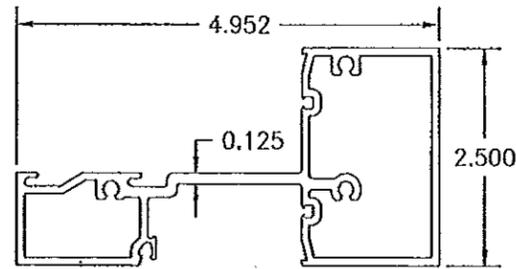


DRAWN BY: W.R.N.	CHECKED BY: W.M.S.
FLOT: 1-24	DATE: 07/14/05
DATE: 04/16/08	BY: W.R.N.
REVISION DESCRIPTION: UPDATE FOR CODE COMPLIANCE	DATE: 02/07/11
NO. AT	NO. BY
DRAWING TITLE: IR501 ALUMINUM STORE FRONT SYSTEM - SMALL MISSILE IMPACT	
MANUFACTURER: KAWNEER COMPANY, INC. 555 GUTHRIDGE COURT NORCROSS, GA 30092 770-449-5555	
CONSULTANTS: W. W. SCHAEFER ENGINEERING & CONSULTING, P.A. (CA 6809) 7480 150TH COURT NORTH PALM BEACH GARDENS, FL 33418 PHONE: 561-744-3424	
CERTIFICATION: SEP 01 2011	DRAWING NO. 1484 REV. B SHEET NO. 1 OF 3

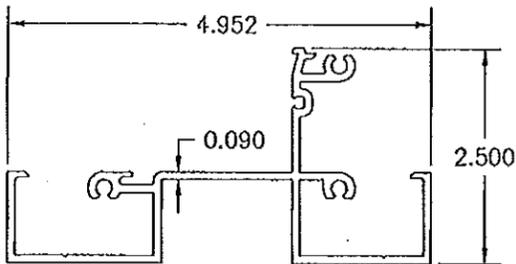
THESE DRAWINGS ARE APPLICABLE ONLY TO THE PRODUCT SPECIFIED. THEY MAY NOT BE USED FOR THE ASSEMBLY AND/OR INSTALLATION OF ANY OTHER PRODUCT NOR MAY THEY BE USED FOR NATIONAL AND/OR LOCAL APPROVAL OF ANY PRODUCT NOT PRODUCED BY THE MANUFACTURER STATED ON THESE DRAWINGS.



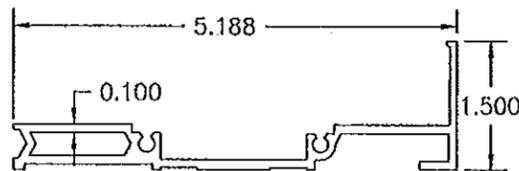
① HEAD FRAME



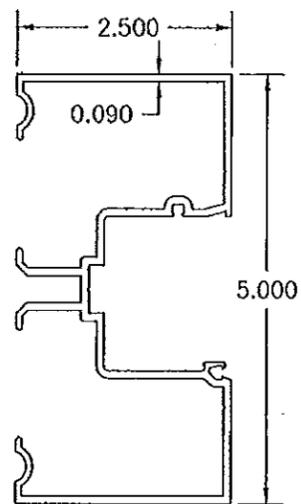
② HORIZONTAL



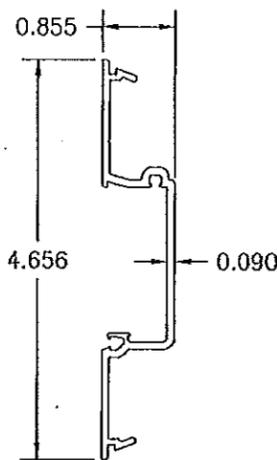
③ HP SILL



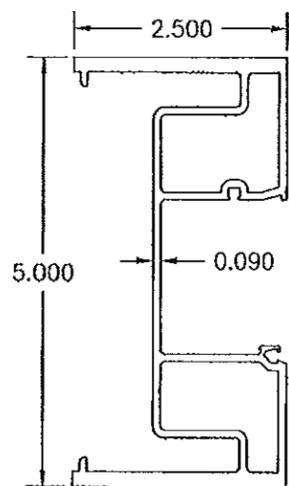
④ HP SILL FLASHING



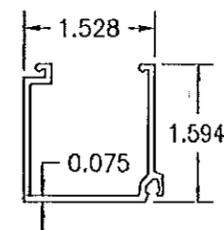
⑤ JAMB



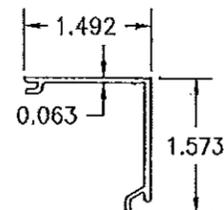
⑥ POCKET FILLER



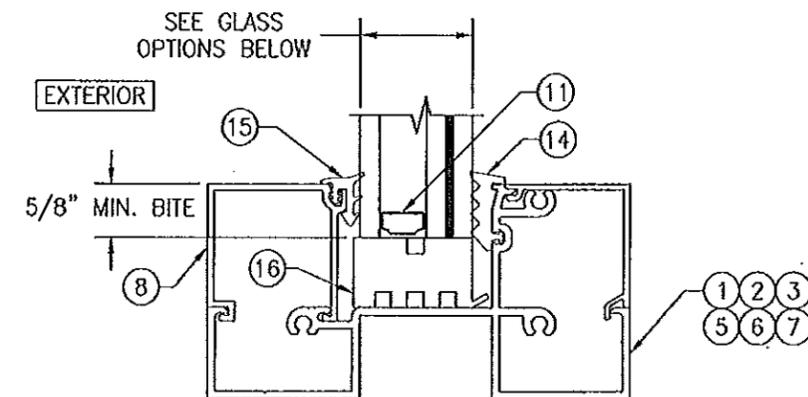
⑦ HW MULLION



⑧ GLASS STOP



⑨ HP COVER



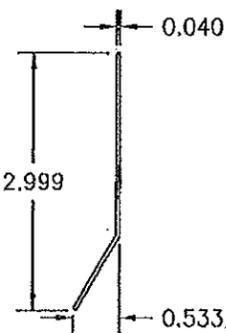
TYP. GLAZING DETAIL

GLASS OPTIONS:

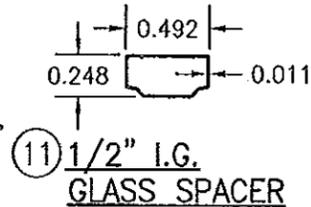
OPTION 1: 1 5/16" THICK LAMINATED GLASS BY SOLUTIA (1/4" TEMPERED/1/2" AIR SPACER/1/4" HT. ST./0.06 SOLUTIA SAFLEX IIIIG PVB/1/4" HT. ST.)

OPTION 2: 1 5/16" THICK LAMINATED GLASS BY DUPONT (1/4" TEMPERED/1/2" AIR SPACER/1/4" HT. ST./0.06 DUPONT BUTICITE PVB/1/4" HT. ST.)

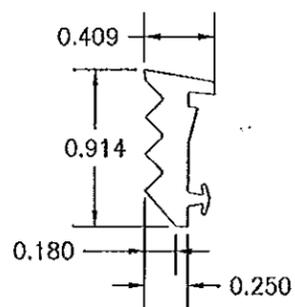
ITEM #	PART #	ITEM DESCRIPTION	MANUFACTURER/NOTES
PARTS			
1	575-103	HEAD FRAME	6063-T6 ALUMINUM
2	575-115	HORIZONTAL	6063-T6 ALUMINUM
3	987-032	HP SILL	6063-T6 ALUMINUM
4	987-033	HP SILL FLASHING	6063-T6 ALUMINUM
5	575-101	JAMB	6063-T6 ALUMINUM
6	575-102	POCKET FILLER	6063-T6 ALUMINUM
7	575-116	HW MULLION	6063-T6 ALUMINUM
8	575-104	GLASS STOP	6063-T6 ALUMINUM
9	987-034	HP COVER	6063-T6 ALUMINUM
10	451-105	WATER DEFLECTOR	6063-T6 ALUMINUM
11	-	1/2" I.G. GLASS SPACER	3005 OR 3105 ALUMINUM
SEALS AND SEALANTS			
13	127-120	SILL TO FLASHING GASKET	CCN SPONGE
14	127-121	INTERIOR FIXED GASKET	EPDM (DUROMETER = SPONGE) BY TREMCO
15	127-127	EXTERIOR PUSH IN GASKET	EPDM (DUROMETER = 70) BY TREMCO
16	127-070	SETTING BLOCK	EPDM
FASTENERS			
19	128-396	NO. 12 X 7/16" S.S. PHTF	2" FROM ENDS & MAX. 18" O.C.



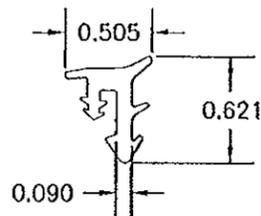
⑩ WATER DEFLECTOR



⑪ 1/2" I.G. GLASS SPACER



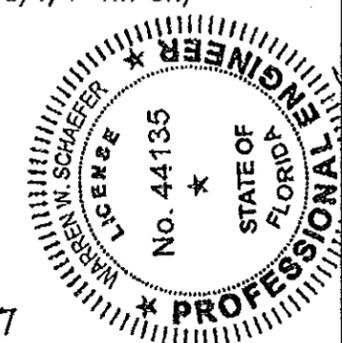
⑭ INTERIOR FIXED GASKET



⑮ EXTERIOR PUSH IN GASKET

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 Expiration Date FEB 15, 2017
 By *Manuel Pina*
 Miami Dade Product Control



DRAWN BY: W.R.M.	CHECKED BY: W.W.S.
PLOT: 1=2	DATE: 07/14/08
DATE	
BY	
REVISION DESCRIPTION	
NO.	
DRAWING TITLE IR501 ALUMINUM STORE FRONT SYSTEM - SMALL MISSILE IMPACT	
MANUFACTURER KAWNEER COMPANY, INC. 555 GUTHRIDGE COURT NORCROSS, GA 30092 770-449-5555	
CONSULTANTS W. W. SCHAEFER ENGINEERING & CONSULTING, P.A. (CA 6809) 7480 150TH COURT NORTH PALM BEACH GARDENS, FL 33418 PHONE: 561-744-3424	
DRAWING TITLE IR501 ALUMINUM STORE FRONT SYSTEM - SMALL MISSILE IMPACT	
DATE SEP 01 2011	
DRAWING NO. 1484	
REV. B	
SHEET NO. 3 OF 3	