



MIAMI-DADE COUNTY
 PRODUCT CONTROL SECTION
 11805 SW 26 Street, Room 208
 Miami, Florida 33175-2474
 T (786) 315-2590 F (786) 315-2599
www.miamidade.gov/economy

DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)
 BOARD AND CODE ADMINISTRATION DIVISION
NOTICE OF ACCEPTANCE (NOA)

The Airolite Company
 PO Box 410
 Schofield, WI 54476

SCOPE: This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER-Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Model SCV602MD Aluminum Louver with and without VCD-40 Damper

APPROVAL DOCUMENT: Drawing No. MD-101, titled "SCV602MD Louver w/VCD-40 Damper", sheets 1 through 12 of 12, dated 06/16/2006, with revision 3 dated 07/14/2011, prepared by The Airolite Company, signed and sealed by L. David Rice P.E., bearing the Miami-Dade County Product Control revision stamp with the NOA number and expiration date by the Miami-Dade County Product Control Section.

MISSILE IMPACT RATING: Large and Small Missile Impact Resistant

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state, model/series, and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official. This NOA revises NOA # 11-1103.02 and consists of this page 1 and evidence page E-1, as well as approval document mentioned above.

The submitted documentation was reviewed by **Carlos M. Utrera, P.E.**



[Handwritten Signature]
 05/25/2016

NOA No. 16-0201.10
 Expiration Date: December 7, 2016
 Approval Date: June 2, 2016
 Page 1

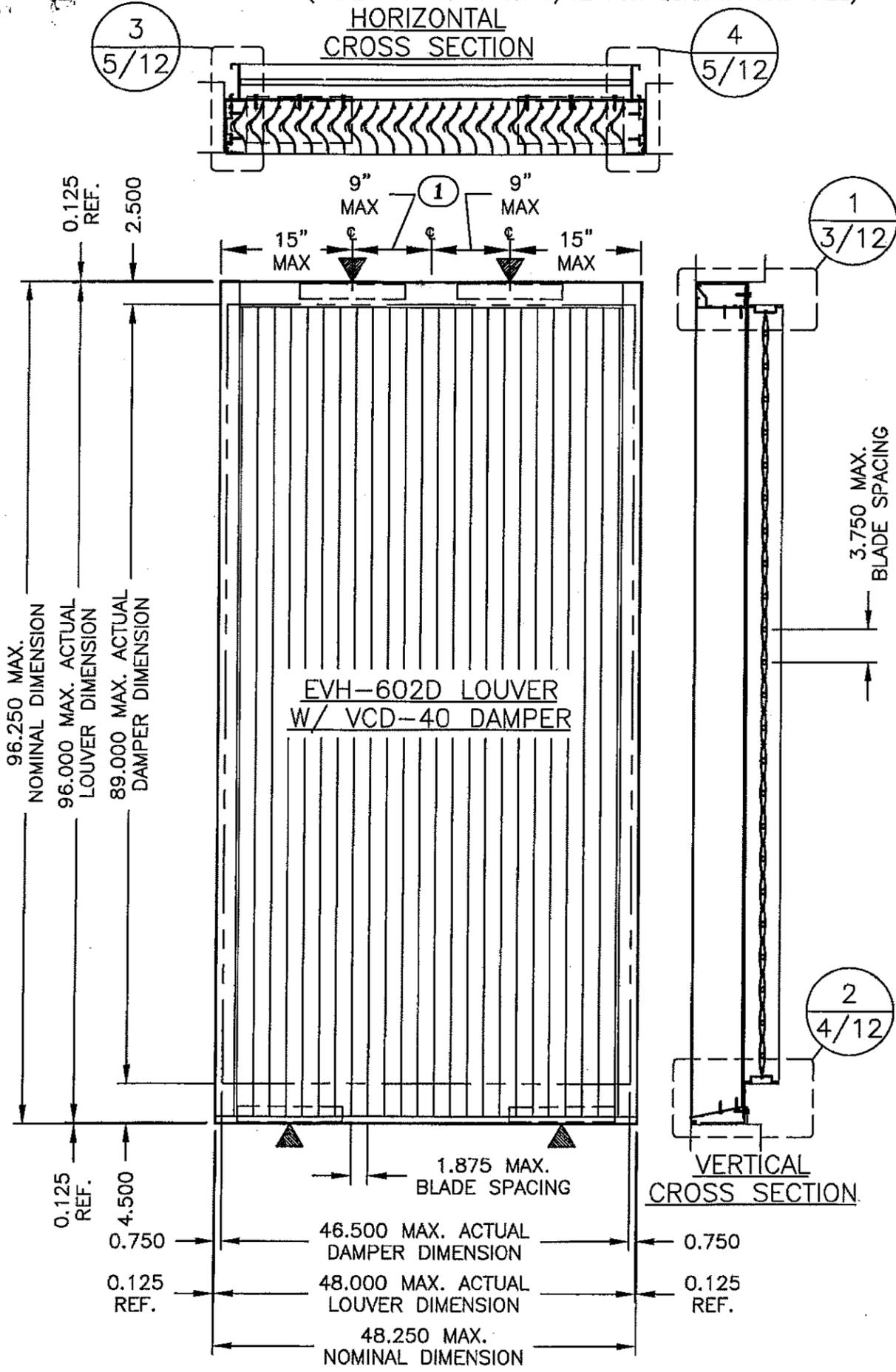
NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

- A. **DRAWINGS** *“Submitted under NOA # 11-1103.02”*
1. Drawing No. **MD-101**, titled “SCV602MD Louver w/VCD-40 Damper”, sheets 1 through 12 of 12, dated 06/16/2006, with revision 3 dated 07/14/2011, prepared by The Airolite Company, signed and sealed by L. David Rice, P.E.
- B. **TESTS** *“Submitted under NOA # 07-0122.07”*
1. Test report on Large Missile Impact Test per FBC, TAS 201, Cyclic Wind Pressure Test per FBC, TAS 203, and Uniform Static Air Pressure Test per FBC, TAS 202 of a “EVH-602D fixed Aluminum Louver” prepared by Architectural Testing, Inc., Test Report No. **63777.01-602-18**, dated 06/05/2006, signed and sealed by Joseph A. Reed, P.E.
 2. Test report on Wind and Wind Driven Rain Resistance per FBC, TAS 100(A) of a “EVH-602D with VCD-40 Fixed Aluminum Louver with Damper”, prepared by Architectural Testing Inc., Test Report No. **62173.01-122-44**, dated 03/14/2006 and revised on 05/11/2006, signed and sealed by Joseph A. Reed, P.E.
- C. **CALCULATIONS** *“Submitted under NOA # 11-1103.02”*
1. Stress, deflection and anchorage calculations prepared by Rice Engineering, dated 10/28/2011, signed and sealed by L. David Rice, P.E.
- D. **QUALITY ASSURANCE**
1. Miami-Dade Department of Regulatory and Economic Resources (RER)
- E. **MATERIAL CERTIFICATIONS**
1. None.
- F. **STATEMENTS**
1. Statement letter of code conformance to the 5th edition (2014) FBC issued by Rice Engineering, dated 01/11/2016, signed and sealed by L. David Rice, P.E.
“Submitted under NOA # 11-1103.02”
 2. Statement letter of code conformance to FBC 2007 and 2010, issued by Rice Engineering, dated 10/28/2011 and 12/22/2011, signed and sealed by L. David Rice, P.E.
 3. No financial interest letter issued by Rice Engineering, dated 10/28/2011, signed and sealed by L. David Rice, PE.
 4. Private label agreement dated 01/17/2007.

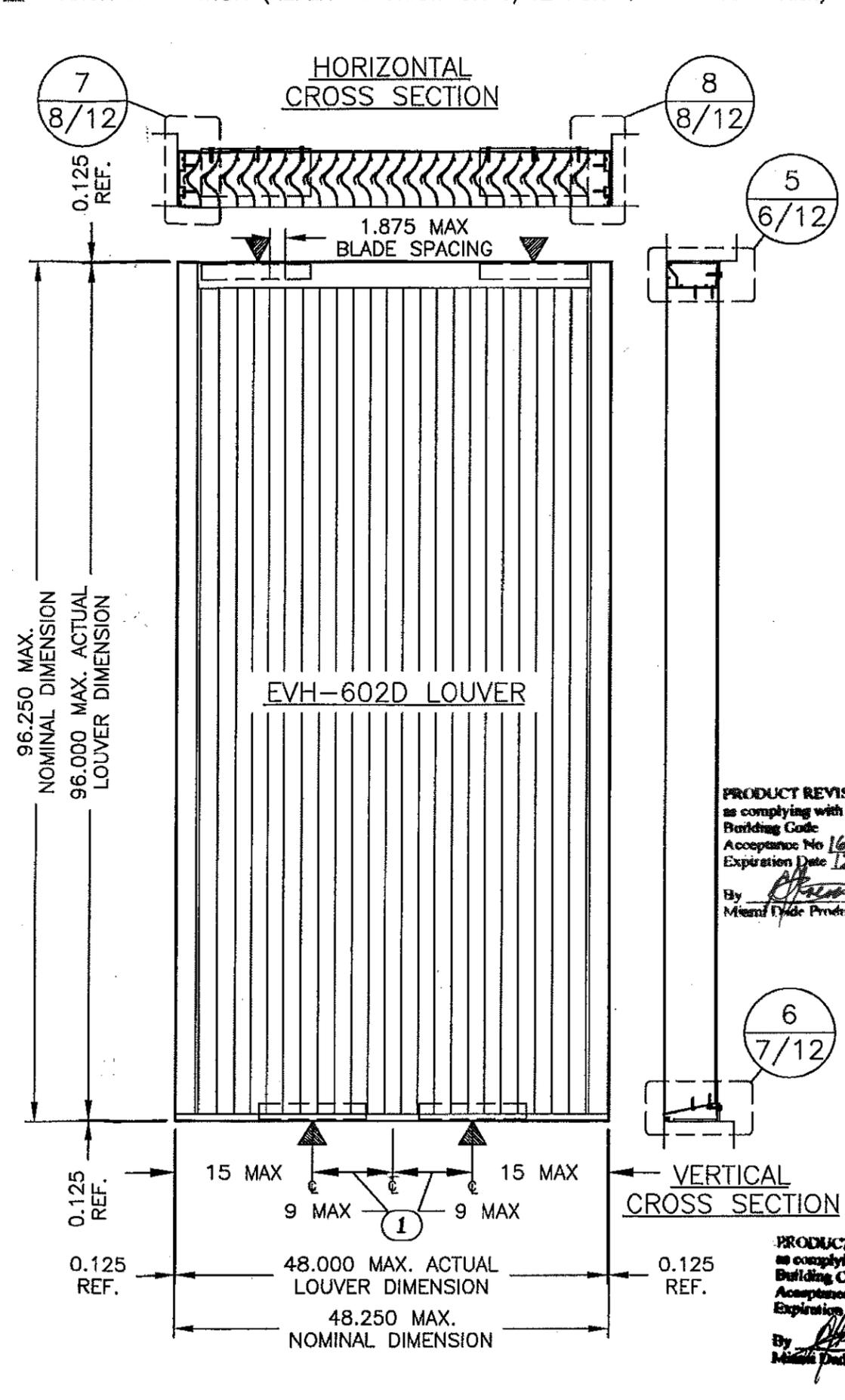


Carlos M. Utrera, P.E.
Product Control Examiner
NOA No. 16-0201.10
Expiration Date: December 7, 2016
Approval Date: June 2, 2016

▲ = ANCHOR LOCATION (REFER TO CHART ON 9/12 FOR QUANTITY AND SIZE)



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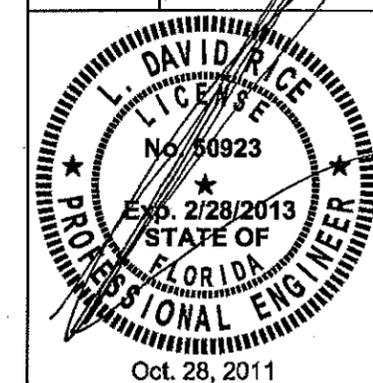


PRODUCT REVISED
as complying with the Florida Building Code
Acceptance No 16-5206.10
Expiration Date 12/07/2016
By *[Signature]*
Miami Dade Product Control

PRODUCT REVISED
as complying with the Florida Building Code
Acceptance No 11-1103.02
Expiration Date 12/07/2016
By *[Signature]*
Miami Dade Product Control

REVISION	BY	DATE	SYM
ADD ANCHOR SPACING	CWC	10/19/2006	1
DRAWN BY		DATE	
BRINKMAN		6/16/2006	
SCALE			
1/16			
SHEET NO.			
1 OF 12			
CAD DRAWING NO.			
MD-101			

AIRROLITE
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715-359-6171



RICE ENGINEERING
105 School Creek Trail
Luxemburg, WI 54217
Phone: 920.845.1042
Fax: 920.845.1048
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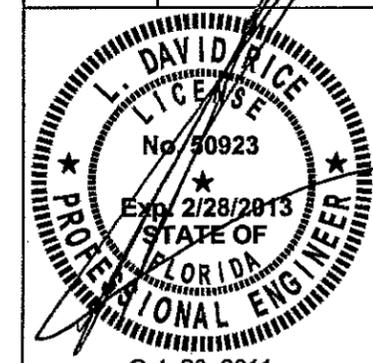
Florida Firm No: F-0100005061
Certificate of Authorization: #9090
L. David Rice
Registration No: 50923

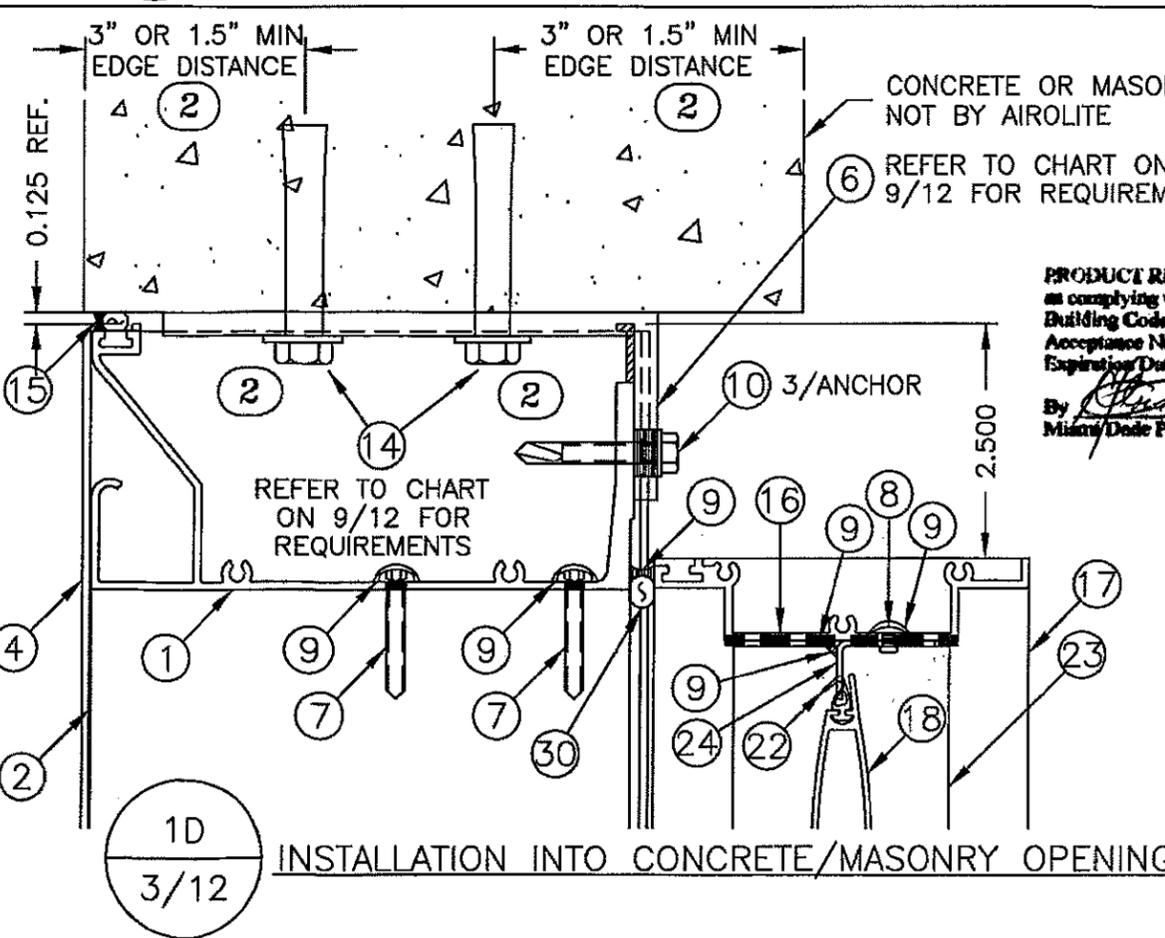
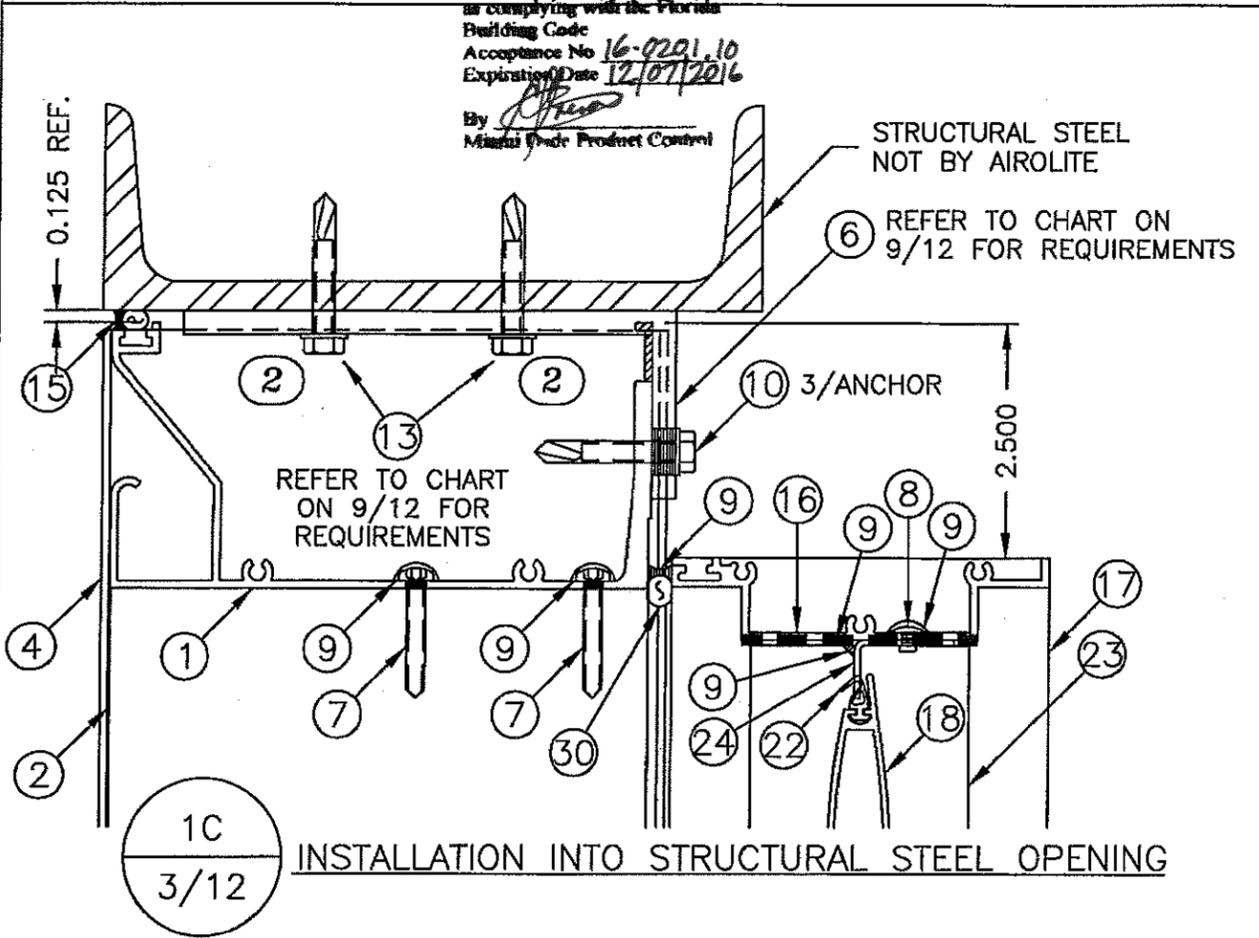
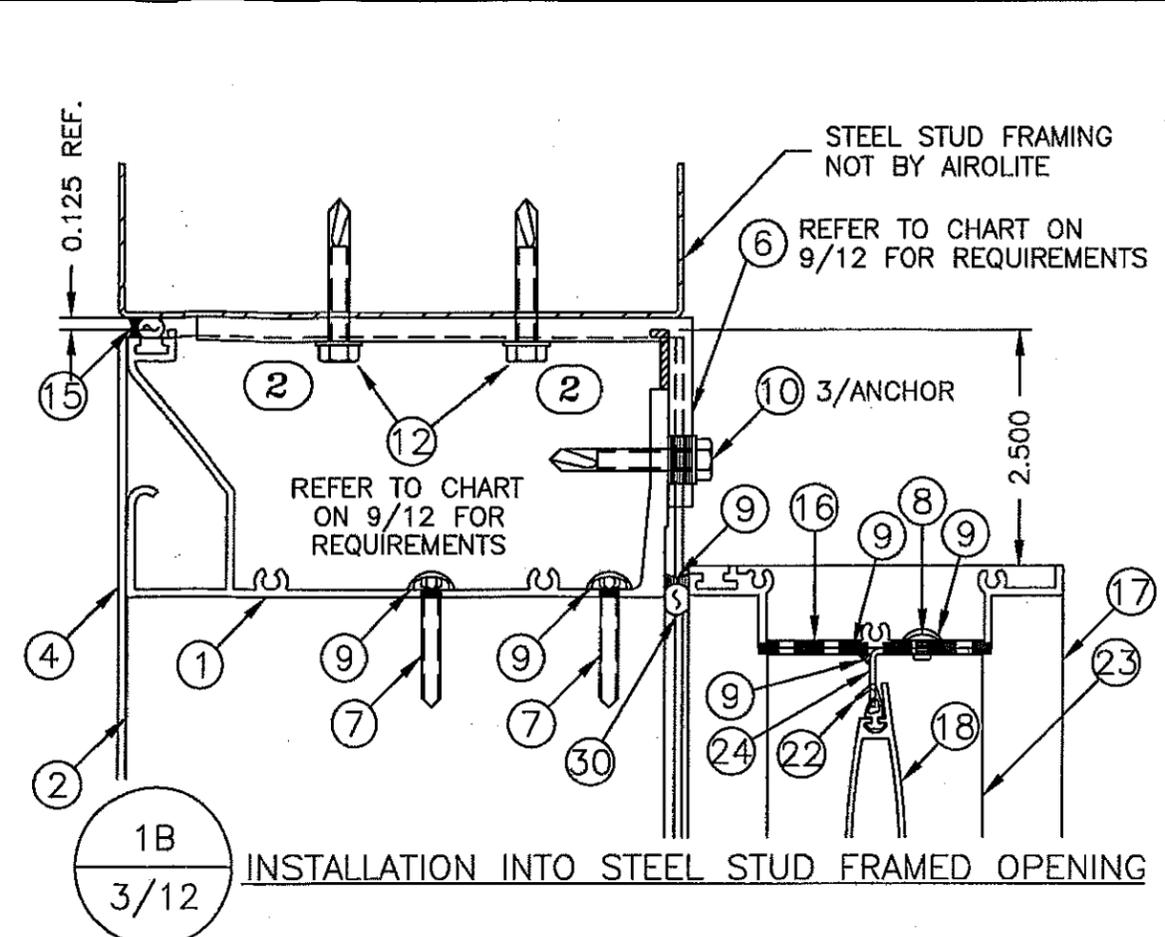
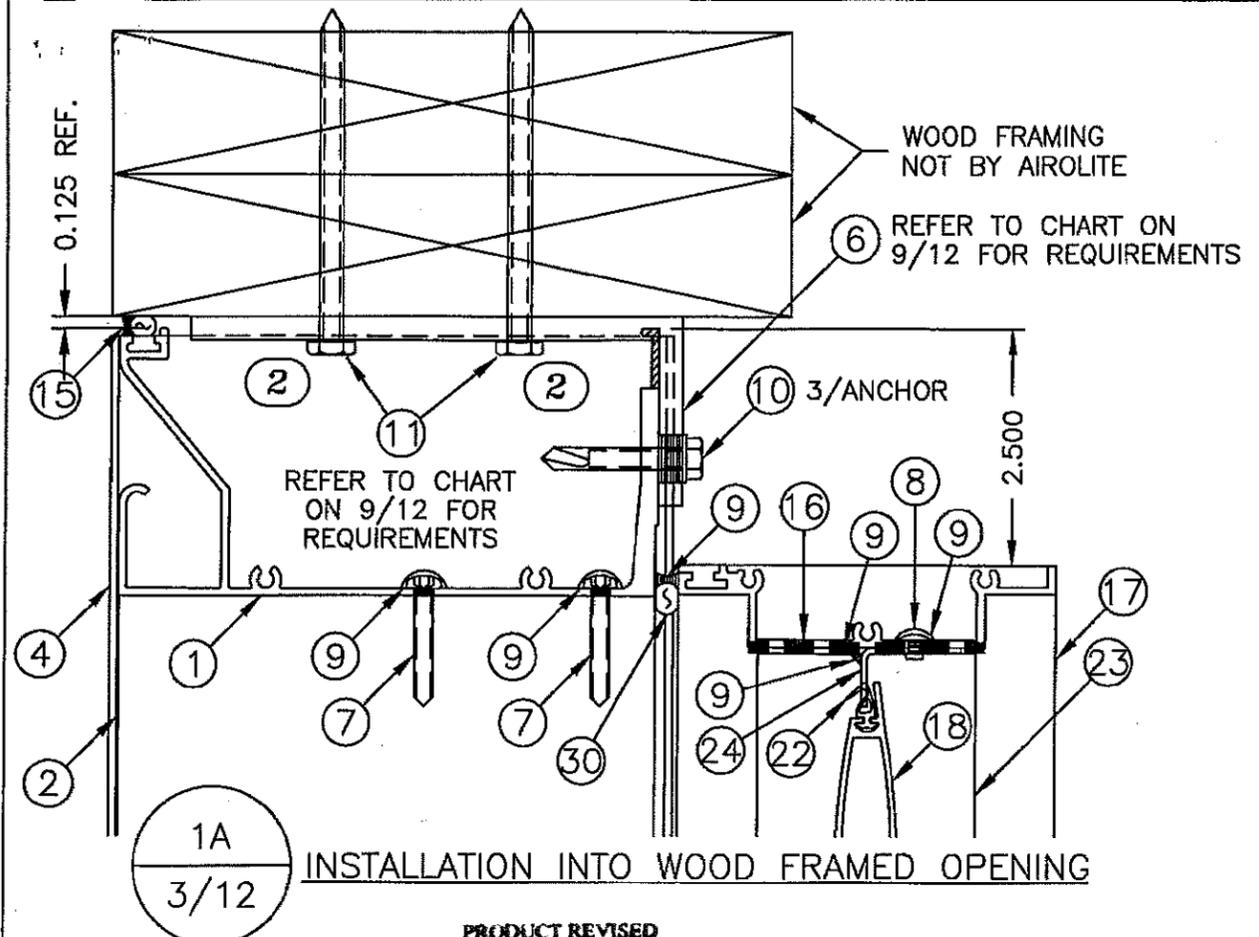
TITLE
SCV602MD LOUVER W/
VCD-40 DAMPER
AND SCV602MD LOUVER
ELEVATIONS

GENERAL NOTES:

1. IT SHALL BE THE RESPONSIBILITY OF THE PERMIT HOLDER TO VERIFY THE STRUCTURAL INTEGRITY OF THE EXISTING STRUCTURE TO SUPPORT THE LOADS IMPOSED BY THE LOUVERS.
2. THE SCV602MD AND SCV602MD/VCD-40 HAVE BEEN DESIGNED AND TESTED IN ACCORDANCE WITH THE FLORIDA BUILDING CODE (FBC) AND TEST PROTOCOLS TAS-201 (IMPACT), TAS-202 (UNIFORM STATIC PRESSURE), AND TAS-203 (CYCLIC FATIGUE). THE EVH-602D/VCD-40 HAS BEEN TESTED IN ACCORDANCE WITH TAS100(A)-95 (WIND DRIVEN RAIN).
3. MAXIMUM SINGLE SECTION SIZE IS 48" WIDE X 96" HIGH.
4. MAXIMUM ASSEMBLED LOUVER SIZE IS UNLIMITED WIDE X 96" HIGH.
5. SECTIONS OR ASSEMBLIES MAY BE STACKED VERTICALLY PROVIDING A SUITABLE STRUCTURAL SUPPORT IS DESIGNED AND INSTALLED BY OTHERS TO SUPPORT ALL LOADS TRANSFERRED FROM THE LOUVER.
6. ALL WOOD SUBSTRATE SHALL BE SG = 0.42 S.P.F OR BETTER. (3)
7. ALL METAL STUD SUBSTRATE SHOULD BE MIN. 16 GA. FY = 50 KSI.
8. ALL STRUCTURAL STEEL SUBSTRATE SHALL BE MIN. 1/4" THICK FY = 36 KSI.
9. ALL CONCRETE SUBSTRATE SHALL BE MIN. 3000 PSI.
10. CONCRETE MASONRY SHALL BE ASTM C90, TYPE II, 2500 PSI MIN. (3) GROUT-FILLED.
11. LOUVER ASSEMBLY IS TO BE ANCHORED AT HEAD AND SILL ONLY. NO ANCHORAGE IS REQUIRED AT THE JAMBS.
12. LOUVER ASSEMBLY IS QUALIFIED FOR A MAXIMUM DESIGN LOAD OF +/- 150 PSF.
13. LOUVER ASSEMBLY IS QUALIFIED FOR LARGE AND SMALL MISSILE IMPACT RESISTANCE.
14. LOUVER ASSEMBLY WITHOUT VCD-40 DAMPER SHALL ONLY BE INSTALLED IN A LOCATION WHERE THE ROOM BEHIND THE LOUVER IS DESIGNED TO DRAIN WATER PENETRATING INTO THE ROOM AND THE ROOM WILL HOUSE WATER RESISTANT/WATER PROOF EQUIPMENT, COMPONENTS, OR SUPPLIES.
15. LOUVER ASSEMBLY WITH VCD-40 DAMPER MAY BE INSTALLED IN A LOCATION WHERE THE ROOM BEHIND THE LOUVER IS NOT DESIGNED TO DRAIN WATER PENETRATING INTO THE ROOM OR THE ROOM WILL HOUSE NON-WATER RESISTANT/ WATER PROOF EQUIPMENT, COMPONENTS, OR SUPPLIES. (3)
16. INSTALLER TO PROVIDE SEPARATION OF DISSIMILAR MATERIALS AS REQUIRED.
17. THE VCD-40 MAY BE OPERATED BY THE MANUAL QUADRANT SHOWN ON 12/12 OR BY AN ELECTRIC OR PNEUMATIC ACTUATOR. THE DAMPER'S ACTUATOR IS NOT PART OF THIS APPROVAL, BUT SHALL BE CERTIFIED BY AN INDEPENDENT TESTING AGENCY.
18. FRAME CONSTRUCTION. HEADS AND SILLS ARE SQUARE CUT. JAMBS SQUARE CUT @HEAD AND MITERED @SILL. CORNERS ARE SECURED WITH (2) #10x1-1/4 SMS AND SILICONE SEALED. BLADES ARE SECURED TO HEAD AND SILL WITH (2) #10x1-1/4 SMS AND WELDED @EACH END.

ITEM #	DESCRIPTION	MATERIAL	NOTES
1	LOUVER HEAD	6063-T5 ALUMINUM	
2	LOUVER BLADE	6063-T5 ALUMINUM	1.88 MAX. SPACING
3	LOUVER SILL	6063-T5 ALUMINUM	
4	LOUVER JAMB	6063-T5 ALUMINUM	
5	LOUVER BLANK-OFF (AS REQ'D)	6063-T5 ALUMINUM	NOT REQUIRED W/ VCD-40 DAMPER
6A	ANCHOR (8.0 LONG) (3)	6063-T5 ALUMINUM	REFER TO CHART ON 9/12
6B	ANCHOR (10.0 LONG) (3)	6063-T5 ALUMINUM	REFER TO CHART ON 9/12
6C	ANCHOR (12.00 LONG)	6063-T5 ALUMINUM	REFER TO CHART ON 9/12
7	#10 X 1.25 TPH TYPE AB SMS	316 SS	7.75' MAX D.C. SPACING (DAMPER ATTACHMENT) (3)
8	1/8 DIA. BLIND RIVET	ALUMINUM	3' FROM END & 14" O. C. MAX. SPACING
9	SILICONE SEALANT (3)	SILICONE SEALANT	
10	INSTALLATION FASTENER	1/4-20 X 1.50 SELF DRILLING (3)	GRADE 5 MIN, PLATED OR SS (3)
11	ANCHOR FASTENER (BY OTHERS)	1/4 DIA. WOOD SCREW	REFER TO CHART ON 9/12
12	ANCHOR FASTENER (BY OTHERS)	1/4-14 AISI 1022 SELF-DRILLING SCREW	REFER TO CHART ON 9/12
13	ANCHOR FASTENER (BY OTHERS)	1/4-20 HILTI DRIL-FLEX	REFER TO CHART ON 9/12
14A (3)	ANCHOR FASTENER (BY OTHERS)	3/8 HILTI KWIK BOLT (3)	REFER TO CHART ON 9/12
14B (3)	ANCHOR FASTENER (BY OTHERS)	1/4 ITW TAPCON (3)	REFER TO CHART ON 9/12
15 (3)	PERIMETER SEAL (BY OTHERS)		
16	DAMPER HEAD/SILL	6063-T5 ALUMINUM	
17	DAMPER JAMB	6063-T5 ALUMINUM	
18	DAMPER BLADE	6063-T5 ALUMINUM	3.75 MAX. SPACING
19A	NON-DRIVE DAMPER AXLE ASSY.	ZC STEEL PIN W/ DELRIN BUSHING	PRODUCT REVISED as complying with the Florida Building Code Acceptance No 16-0201-10 Expiration Date 12/07/2016
19B	NON-DRIVE DAMPER AXLE ASSY.	ZC STEEL PIN W/ BRONZE BUSHING	
19C	NON-DRIVE DAMPER AXLE ASSY.	ZC STEEL PIN W/ SS BUSHING	
19D	NON-DRIVE DAMPER AXLE ASSY.	SS PIN W/ DELRIN BUSHING	
19E	NON-DRIVE DAMPER AXLE ASSY.	SS PIN W/ BRONZE BUSHING	
19F	NON-DRIVE DAMPER AXLE ASSY.	SS PIN W/ SS BUSHING	
20A	DRIVE-SIDE DAMPER AXLE ASSY.	ZC/GALV. STEEL	UNIQUE SHAPE AT DRIVER BLADE
20B	DRIVE-SIDE DAMPER AXLE ASSY.	SS	UNIQUE SHAPE AT DRIVER BLADE
21A	DAMPER AXLE BUSHING	DELRIN	
21B	DAMPER AXLE BUSHING	BRONZE	
21C	DAMPER AXLE BUSHING	SS	
22A	DAMPER BLADE SEAL	EPDM	
22B	DAMPER BLADE SEAL	SILICONE	
23	DAMPER JAMB SEAL	SS	
24	DAMPER TOP/BOTTOM CLOSURE	ALUMINUM	HEIGHT VARIES
25A	DAMPER LINKAGE BAR	GALV. STEEL	
25B	DAMPER LINKAGE BAR	SS	
26	FORMED 'Z' CLIP	ALUMINUM	12.00 MAX. SPACING
27	#10 X .50 TEK	ZP	6.50 MAX. SPACING
28	SHIM AT LOUVER/DAMPER	ALUMINUM	
29	BLANK-OFF AT LOUVER/DAMPER	ALUMINUM	WIDTH VARIES
30	FOAM TAPE BACKER		USED AT HEAD
31	#8 X .75 TPH TYPE AB SMS	18-8 SS	
32A	1/4 DIA. E-CLIP	ZP	
32B	1/4 DIA. E-CLIP	SS	
33A	DAMPER BLADE DRIVE LEVER	GALV. STEEL	
33B	DAMPER BLADE DRIVE LEVER	SS	
34	REINFORCING STRAP	ALUMINUM	
35A	1/4-20 X 1.25 HH CS	ZP	PRODUCT REVISED as complying with the Florida Building Code Acceptance No 11-1103-02 Expiration Date 12/07/2016
35B	1/4-20 X 1.5 HH CS	SS	
36A	1/4-20 SF NUT	ZP	
36B	1/4-20 SF NUT	SS	
37	DAMPER MANUAL QUAD ASSY.		
38	#14 X .75 TEK	ZP	
39	1/4-20 X .562 BALL SWIVEL	ZP	
40	5/16 DIA. LINKAGE ROD	ZP	
41	DEADLOAD SHIM (BY OTHERS)		
42	OPTIONAL FLANGE	6063-T5 ALUMINUM	

SYN DATE BY REVISED	(3) 7/14/2011 MES REVISE NOTES	DATE DRAWN BY SCALE	BRINKMAN 6/16/2006	SHEET NO. 2 OF 12	CAD DRAWING NO. MD-101
AIRROLITE		The look that works™ SCHOFIELD, WISCONSIN 54476 715-359-6171			
TITLE SCV602MD LOUVER W/ VCD-40 DAMPER AND SCV602MD LOUVER NOTES/BILL OF MATERIAL					
					
RICE ENGINEERING 105 School Creek Trail Luxemburg, WI 54217 Phone: 920.845.1042 Fax: 920.845.1048 www.rice-inc.com					
Florida Firm No: F-0100005061 Certificate of Authorization: #9090 L. David Rice Registration No: 50923					



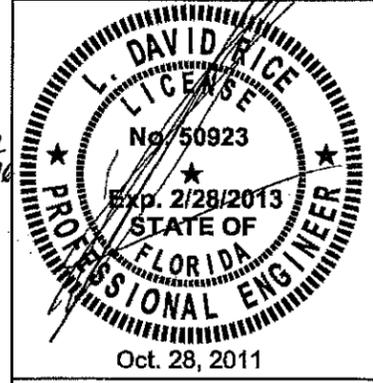
PRODUCT REVISED
 as complying with the Florida
 Building Code
 Acceptance No 16-0201.10
 Expiration Date 12/07/2016
 By *[Signature]*
 Miami/Dade Product Control

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REVISION	BY	DATE	SYM
	MES	07/14/2011	(2)
DRAWN BY		DATE	
BRINKMAN		6/19/2006	
SCALE			
1/2			
SHEET NO.			
3 OF 12			
CAD DRAWING NO.			
MD-101			

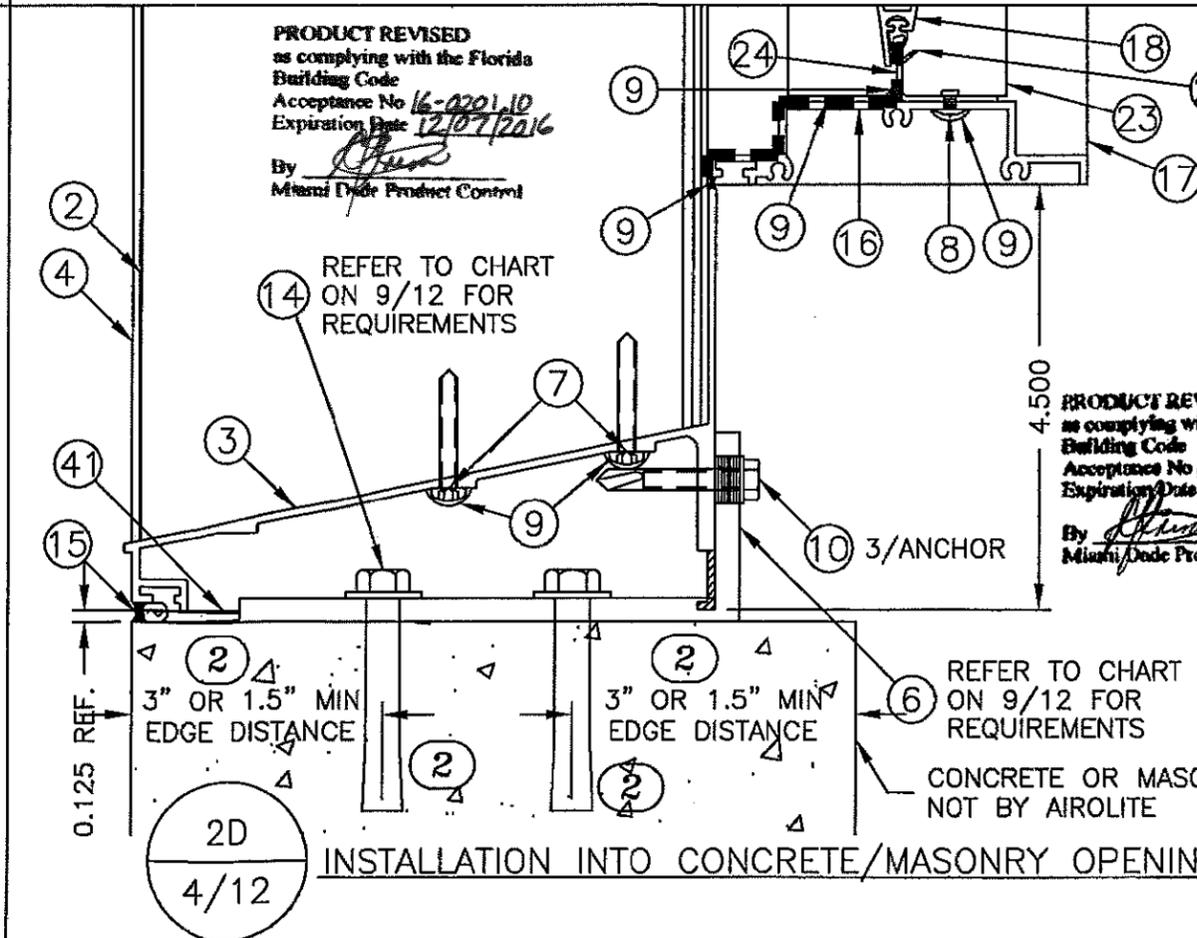
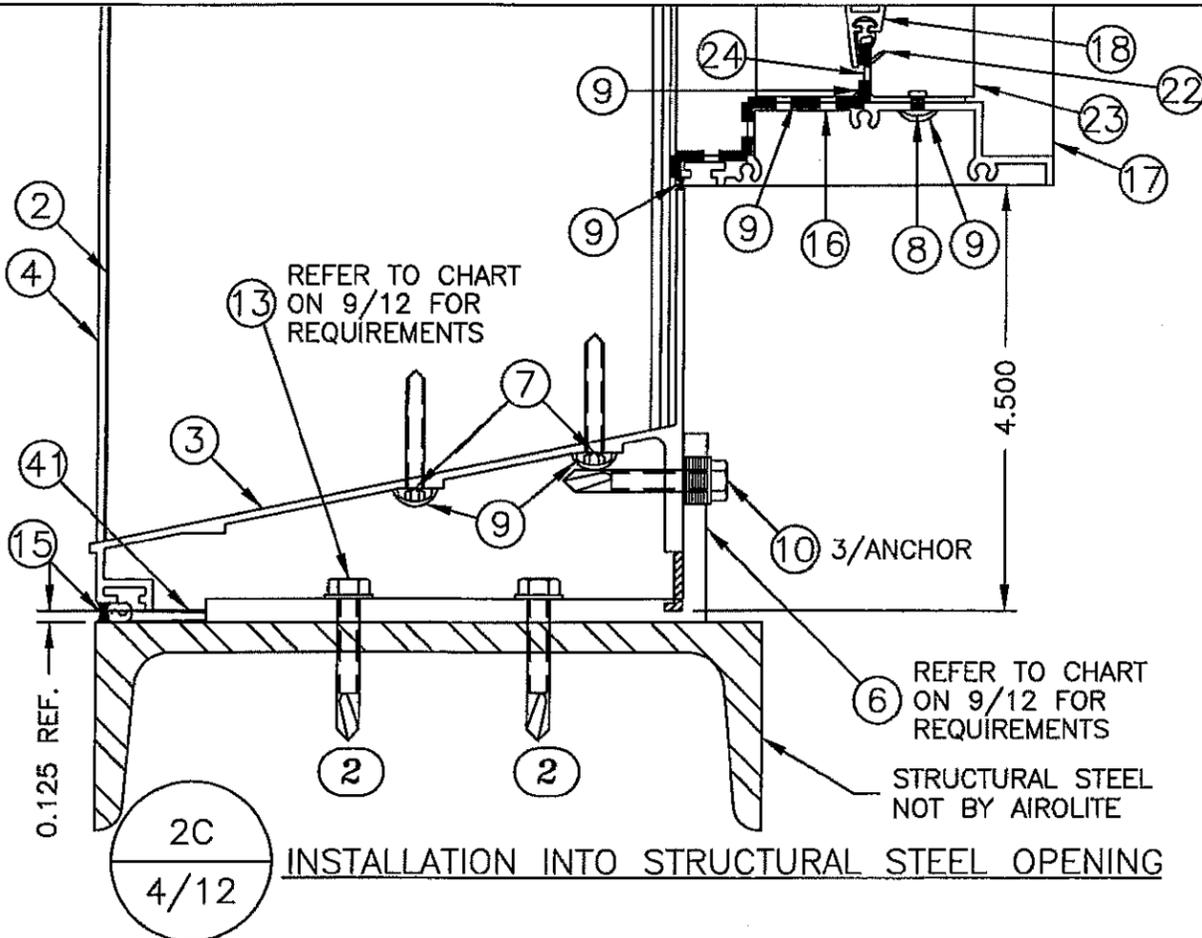
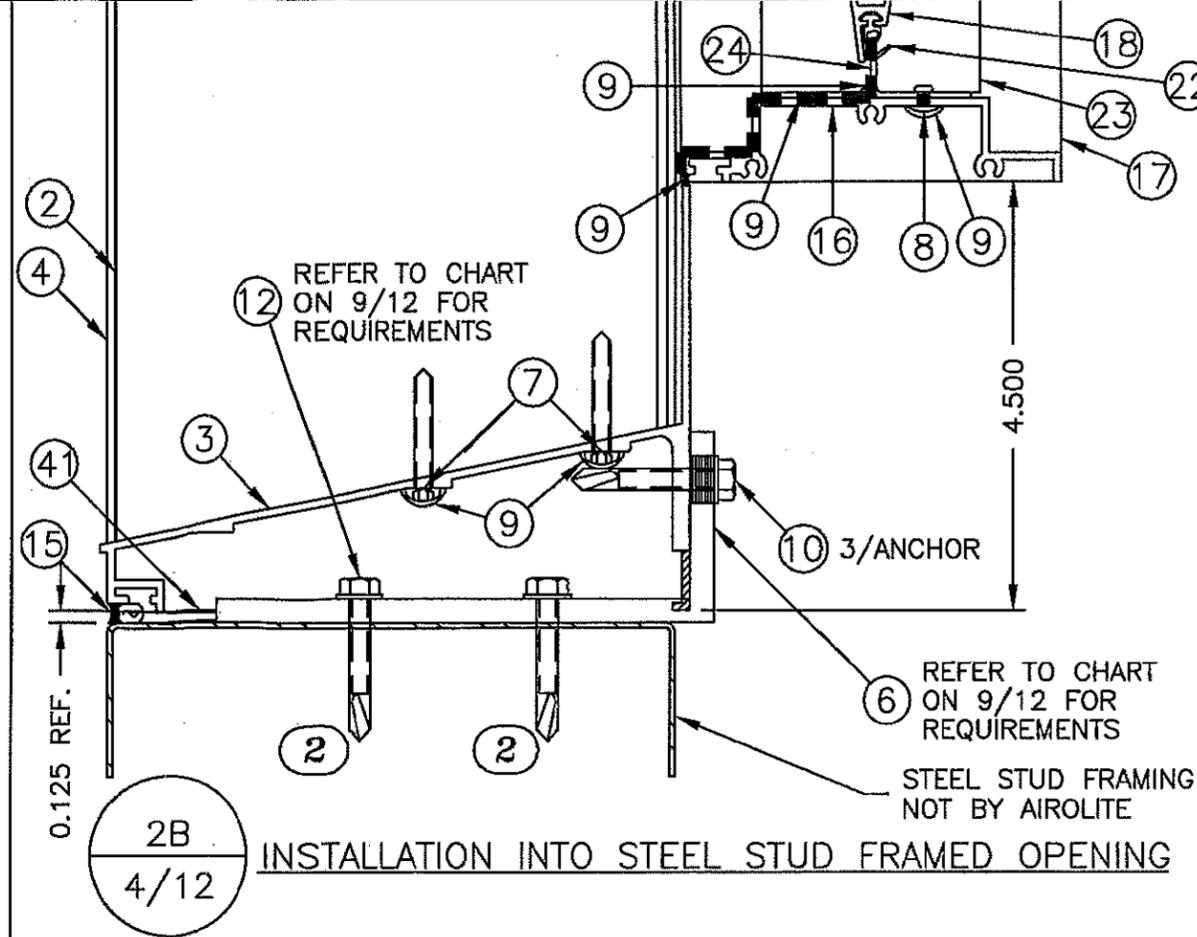
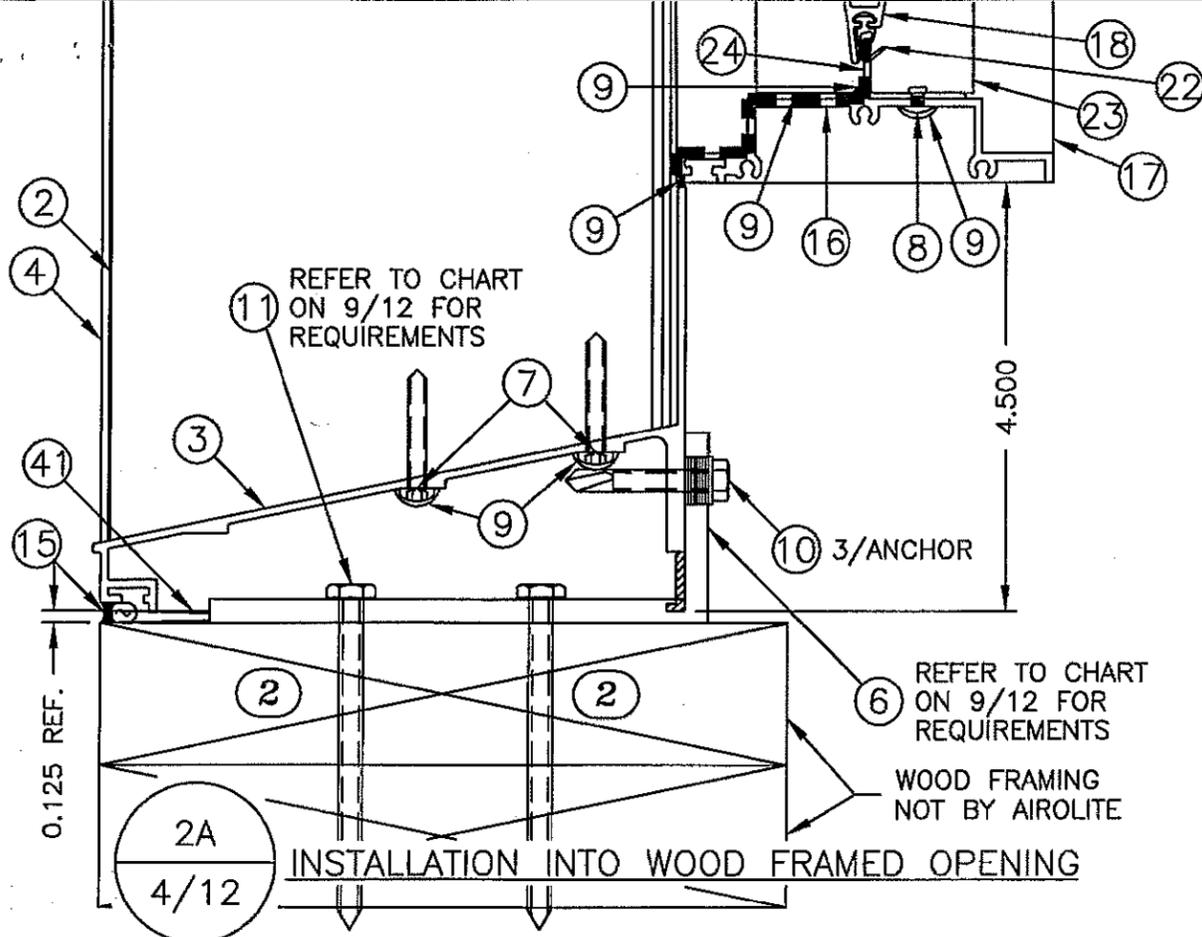
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TITLE
 SCV602MD LOUVER W/
 VCD-40 DAMPER
 HEAD DETAILS



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 105 School Creek Trail
 Luxemburg, WI 54217
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 www.rice-inc.com

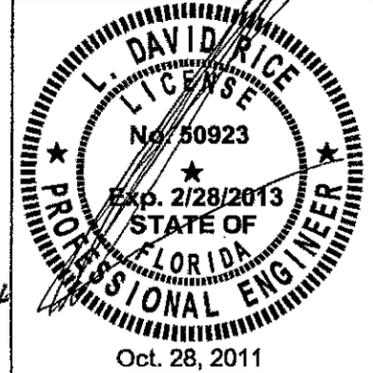
Florida Firm No: F-0100005061
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 L. David Rice
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REVISION	BY	DATE	SYM
	MES	07/14/2011	(2)
DRAWN BY		DATE	
BRINKMAN		6/19/2006	
SCALE		SHEET NO.	
1/2		4 OF 12	
REVISED ANCHOR LOCATIONS		CAD DRAWING NO.	
		MD-101	

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TITLE
SCV602MD LOUVER W/
VCD-40 DAMPER
SILL DETAILS

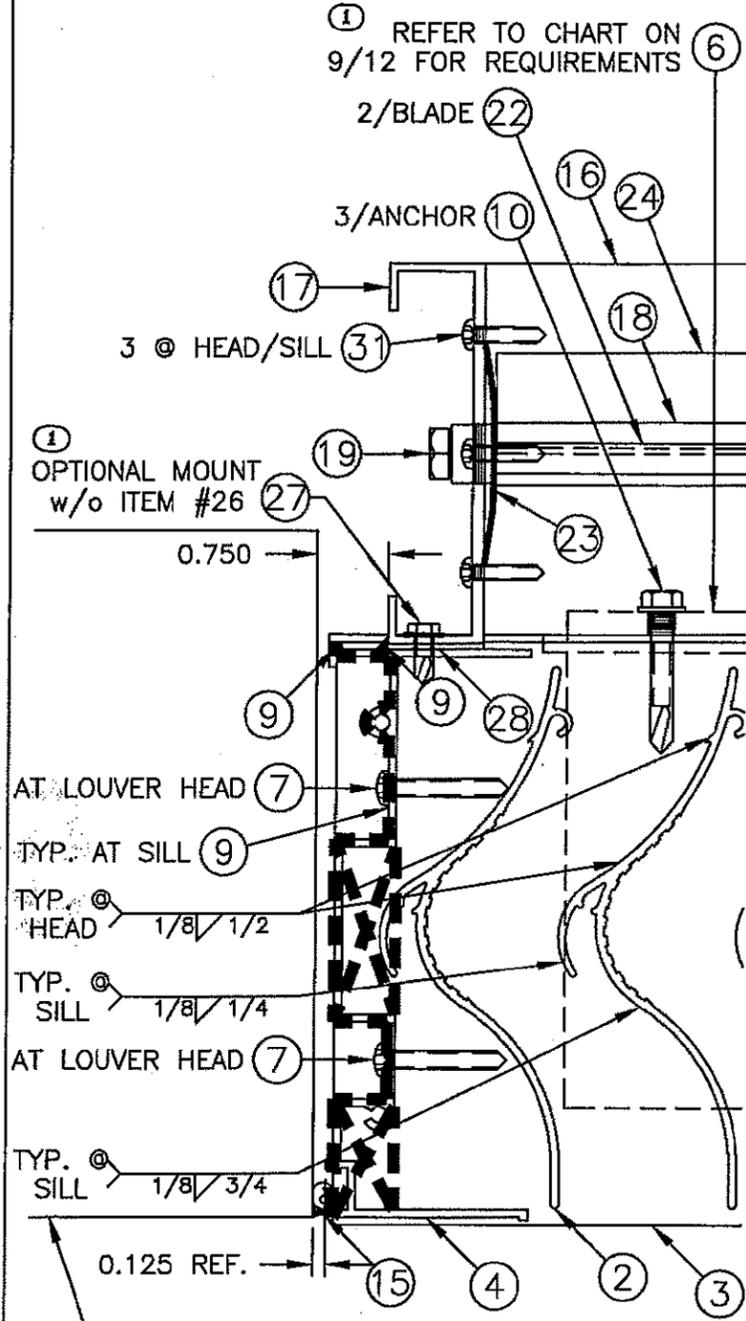


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www.rice-inc.com
Florida Firm No: F-01000005061
Certificate of Authorization: #9090
L. David Rice
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PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No 16-020110
Expiration Date 12/07/2016
By *[Signature]*
Miami/Dade Product Control

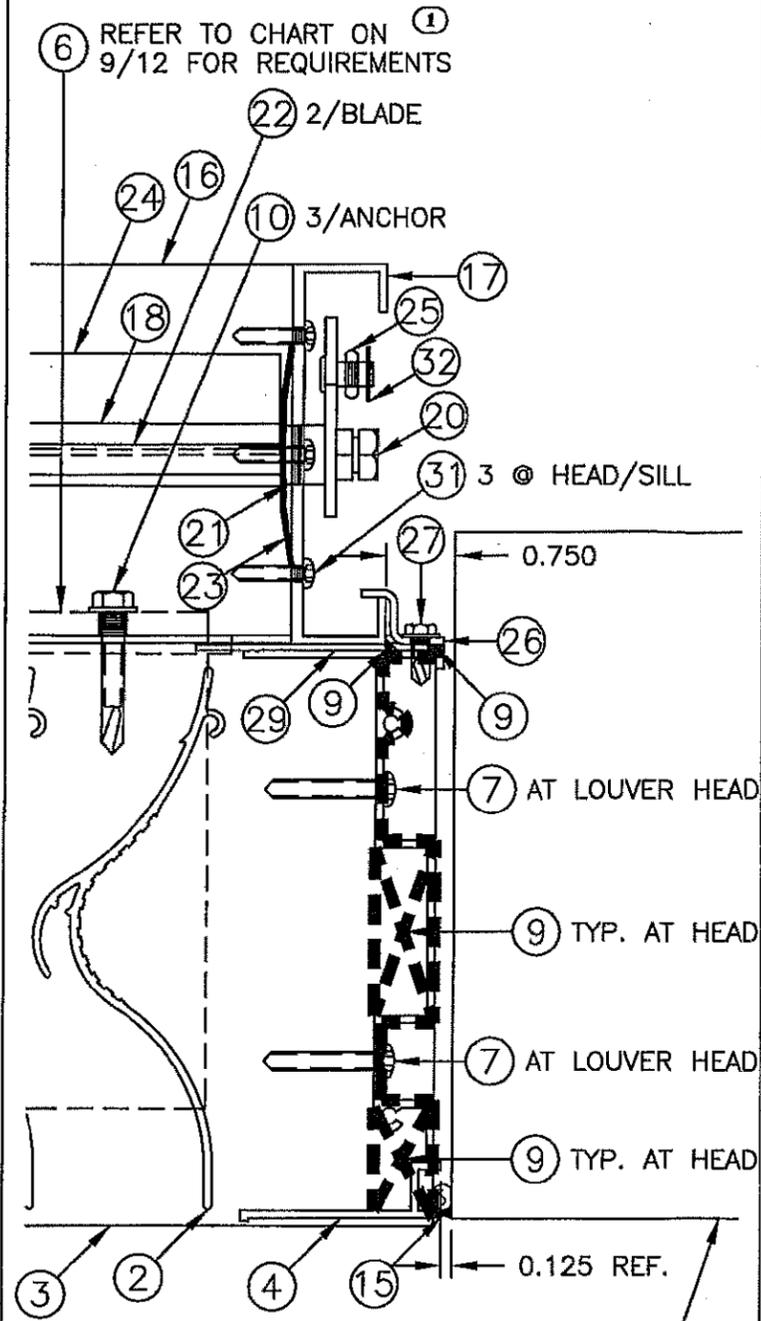
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① REFER TO CHART ON 9/12 FOR REQUIREMENTS



3
5/12 JAMB DETAIL

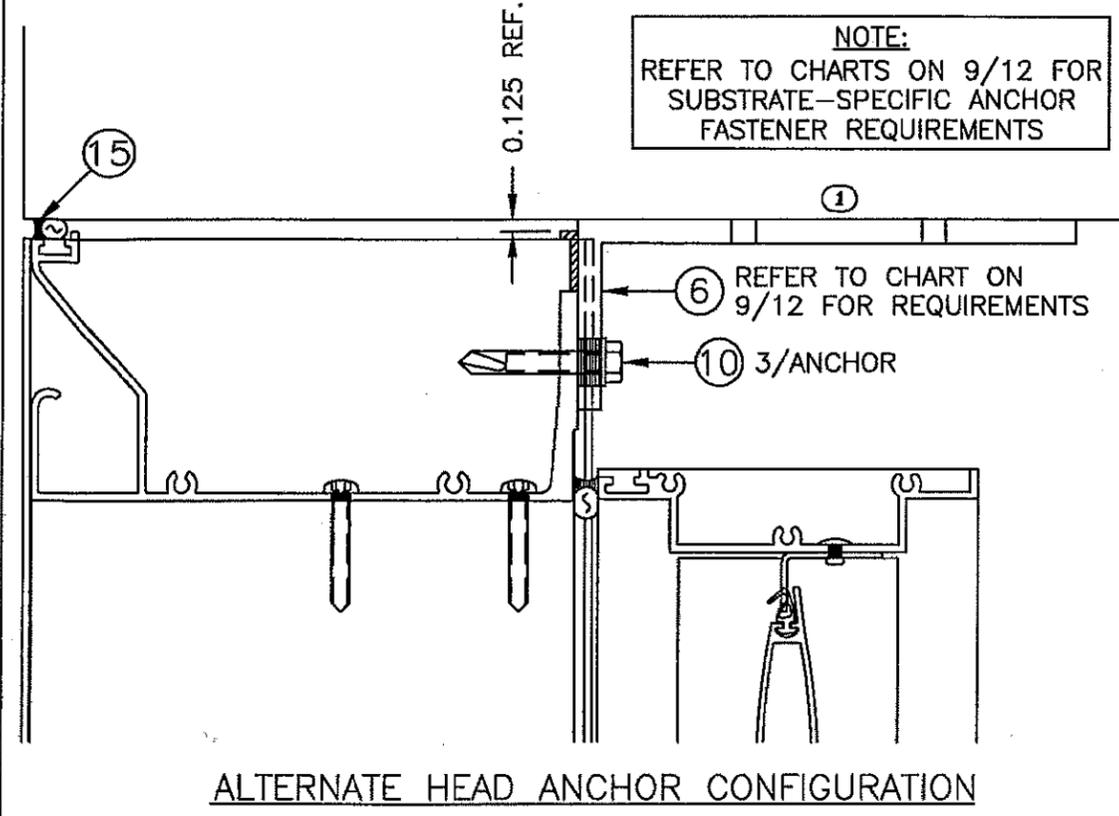
① REFER TO CHART ON 9/12 FOR REQUIREMENTS



4
5/12 JAMB DETAIL

REVISION	DCR	BY	DATE	SYM
DAMPER MOUNT OPTION/UPDATED HOLE LOCATIONS/NOTES		MES	07/14/2011	①

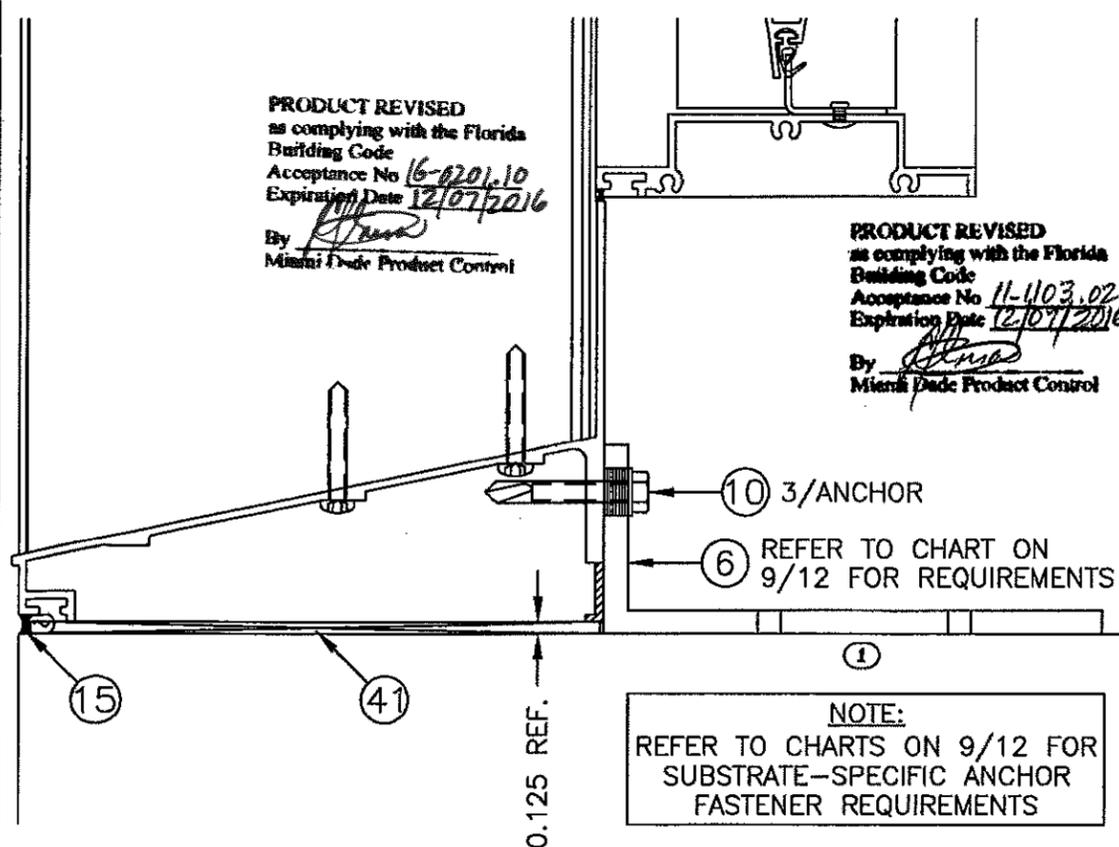
NOTE:
REFER TO CHARTS ON 9/12 FOR SUBSTRATE-SPECIFIC ANCHOR FASTENER REQUIREMENTS



ALTERNATE HEAD ANCHOR CONFIGURATION

PRODUCT REVISED
as complying with the Florida Building Code
Acceptance No 16-0201.10
Expiration Date 12/07/2016
By [Signature]
Miami Trade Product Control

PRODUCT REVISED
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By [Signature]
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ALTERNATE SILL ANCHOR CONFIGURATION

DATE	6/19/2006
DRAWN BY	BRINKMAN
SCALE	1/2
SHEET NO.	5 OF 12
CAD DRAWING NO.	MD-101

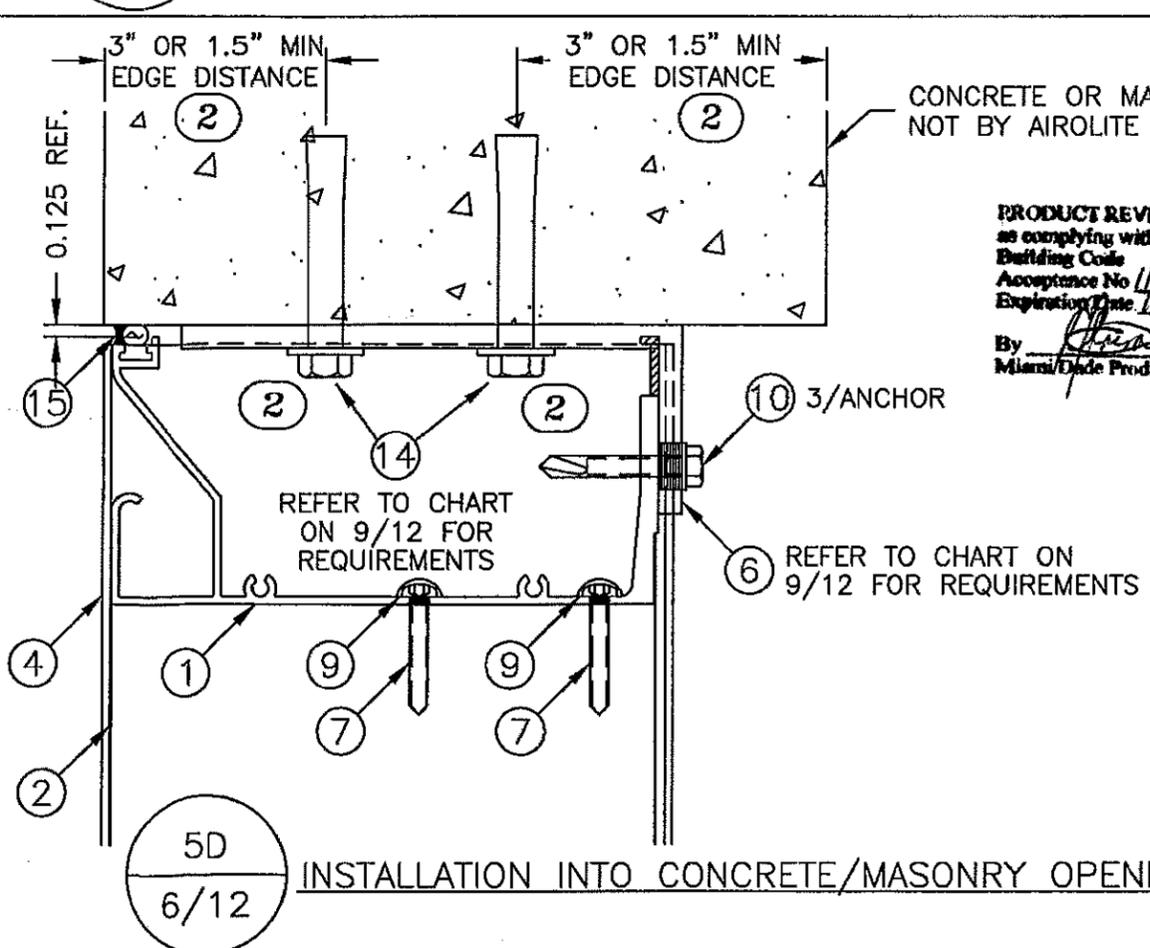
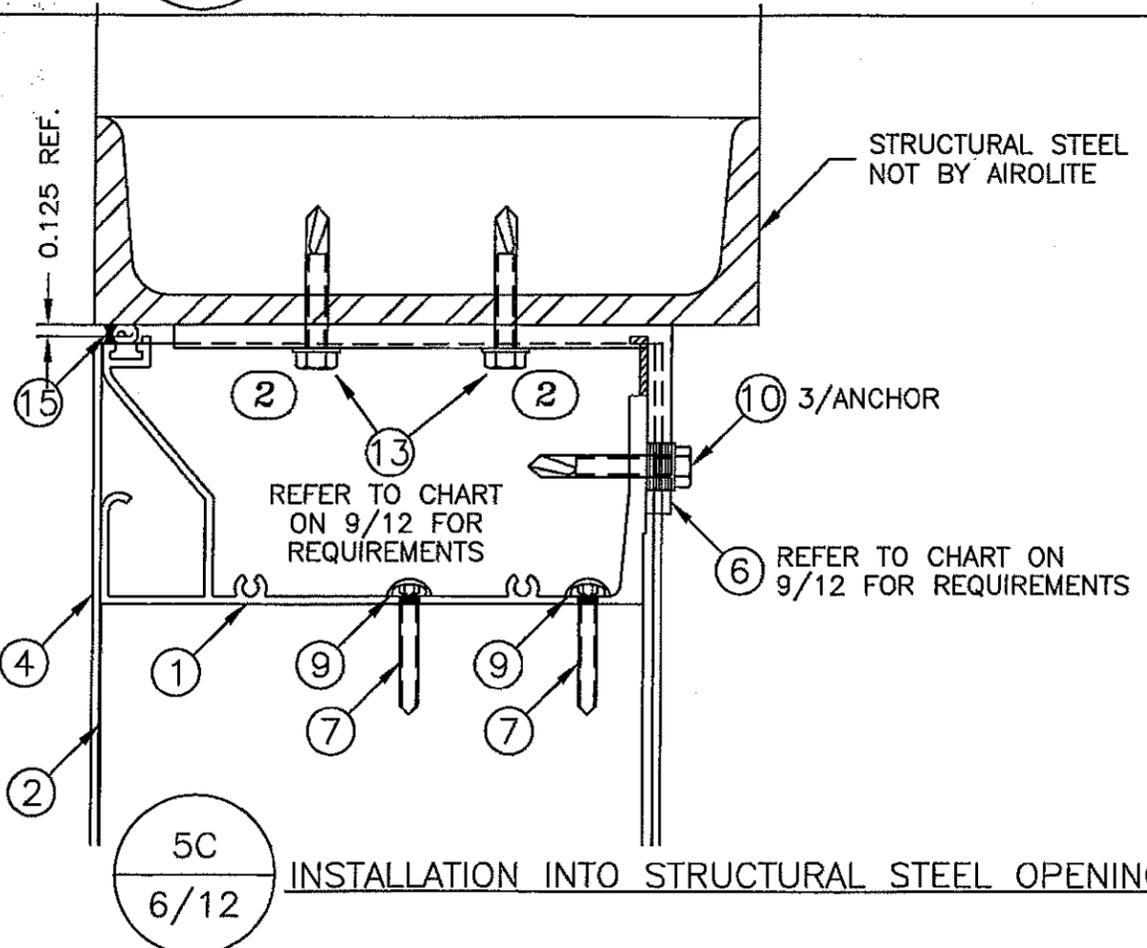
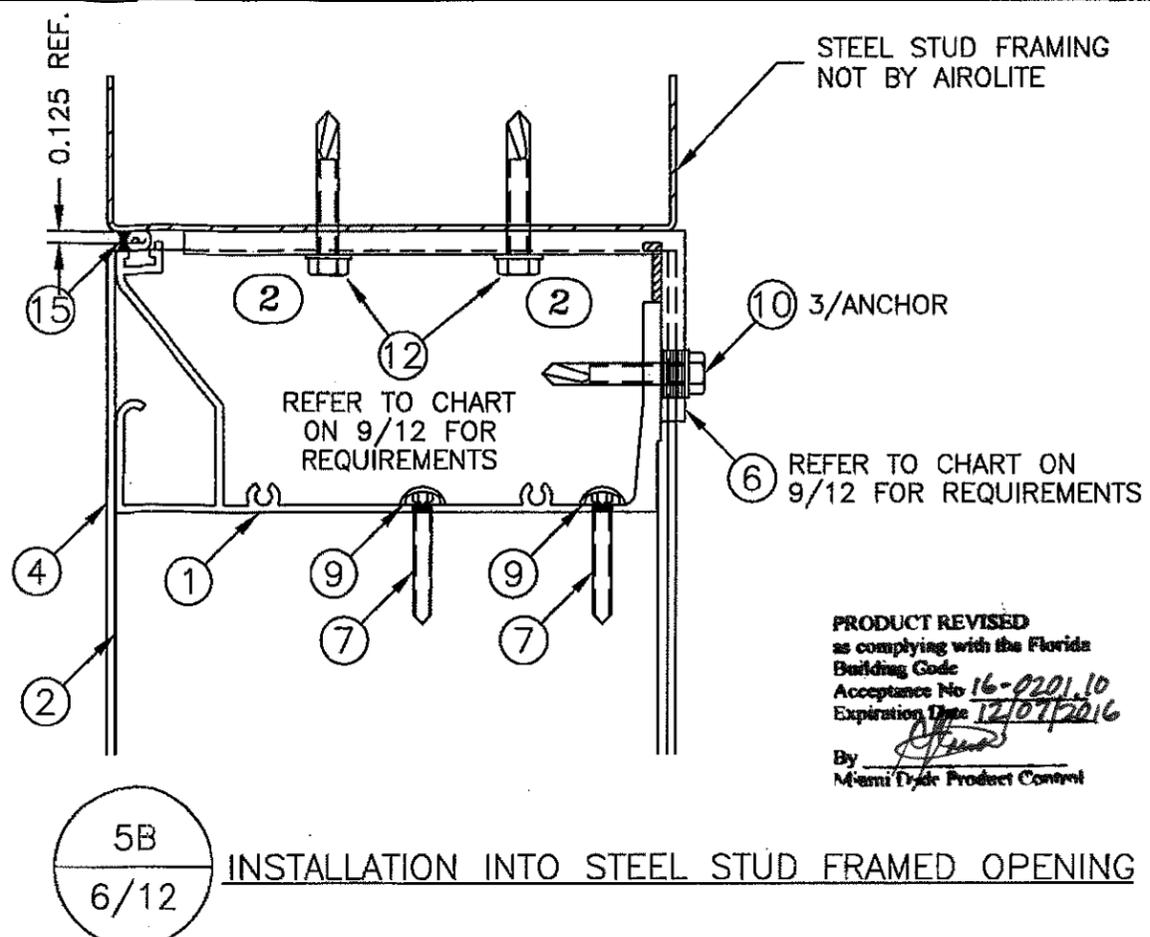
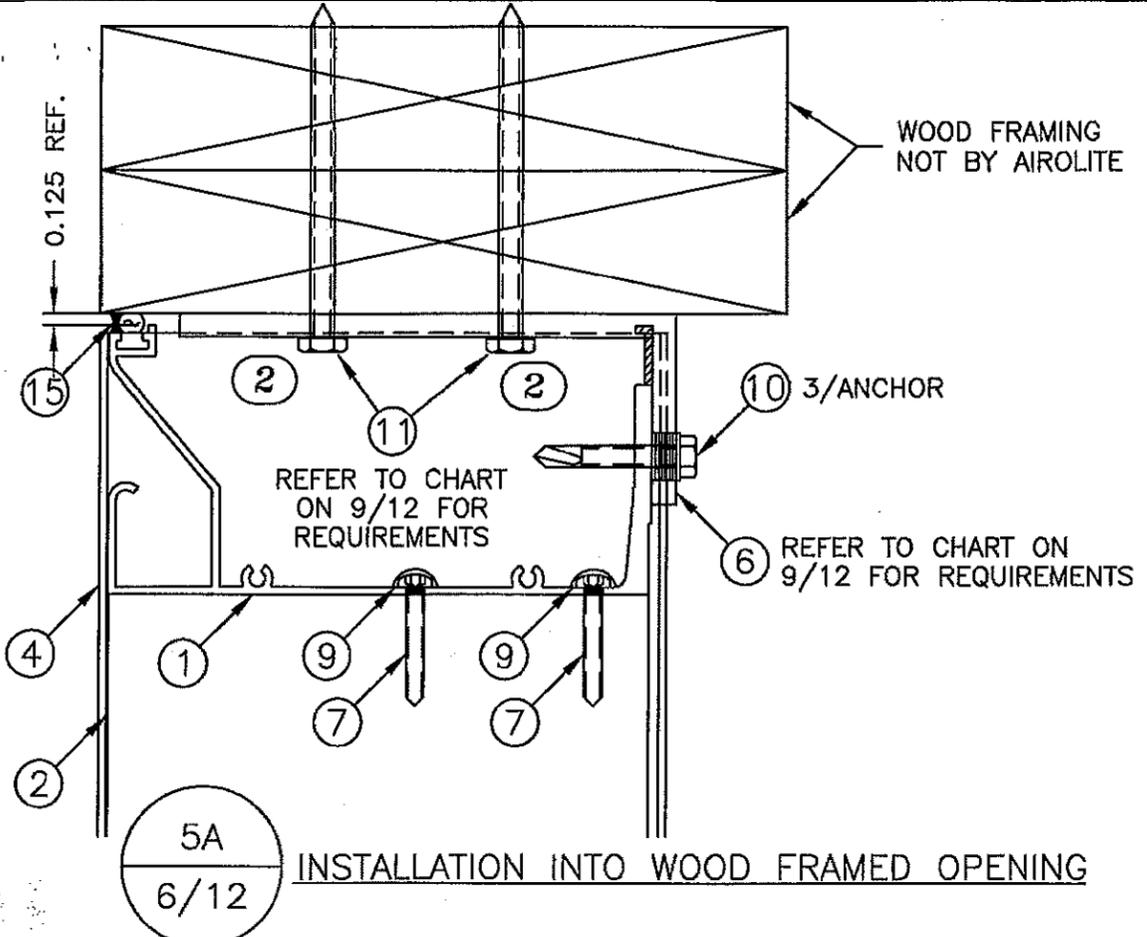
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TITLE
SCV602MD LOUVER W/
VCD-40 DAMPER
JAMB AND ALTERNATE
ANCHORAGE DETAILS



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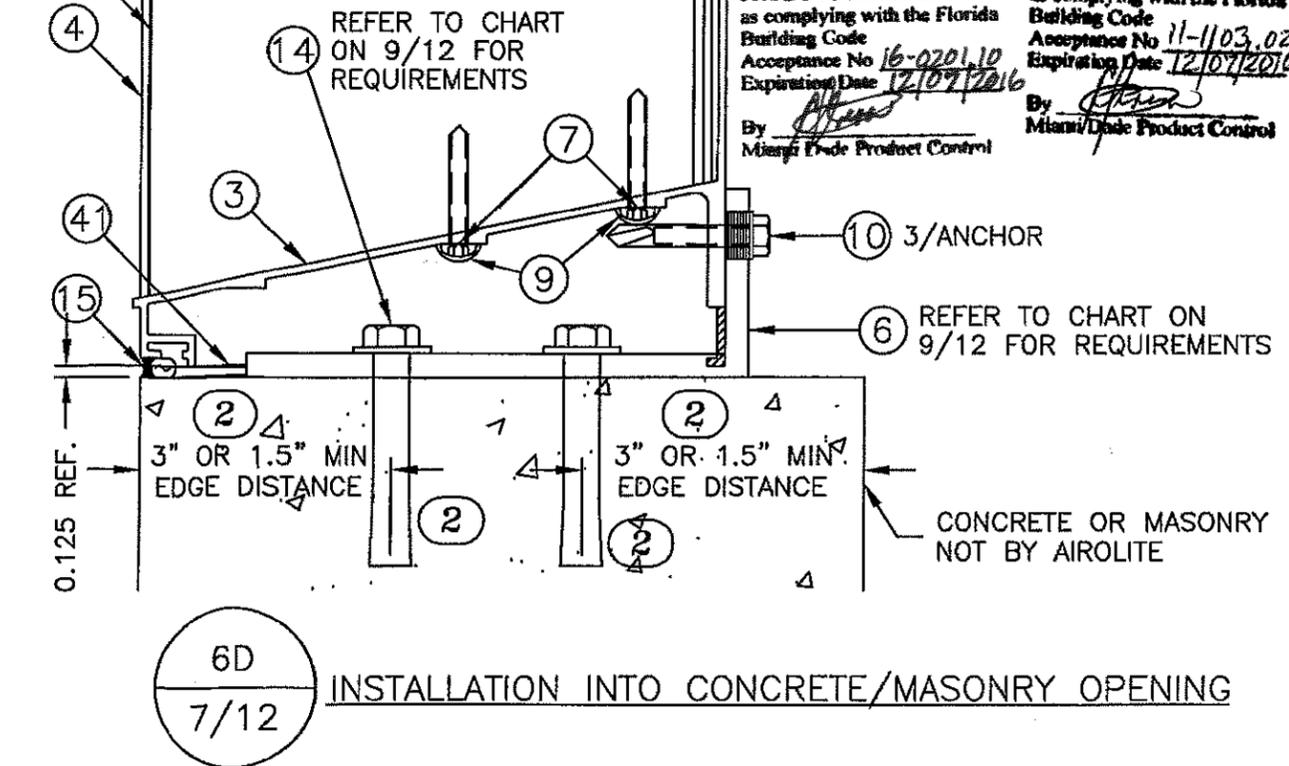
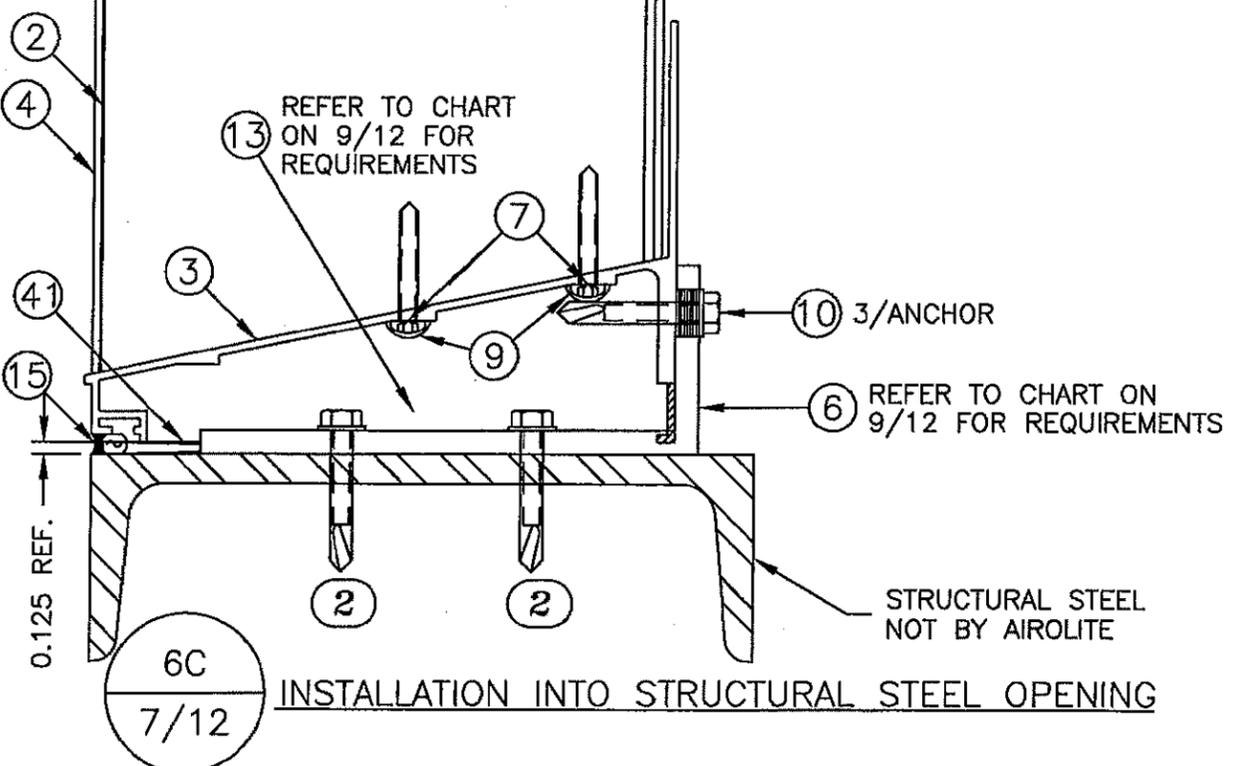
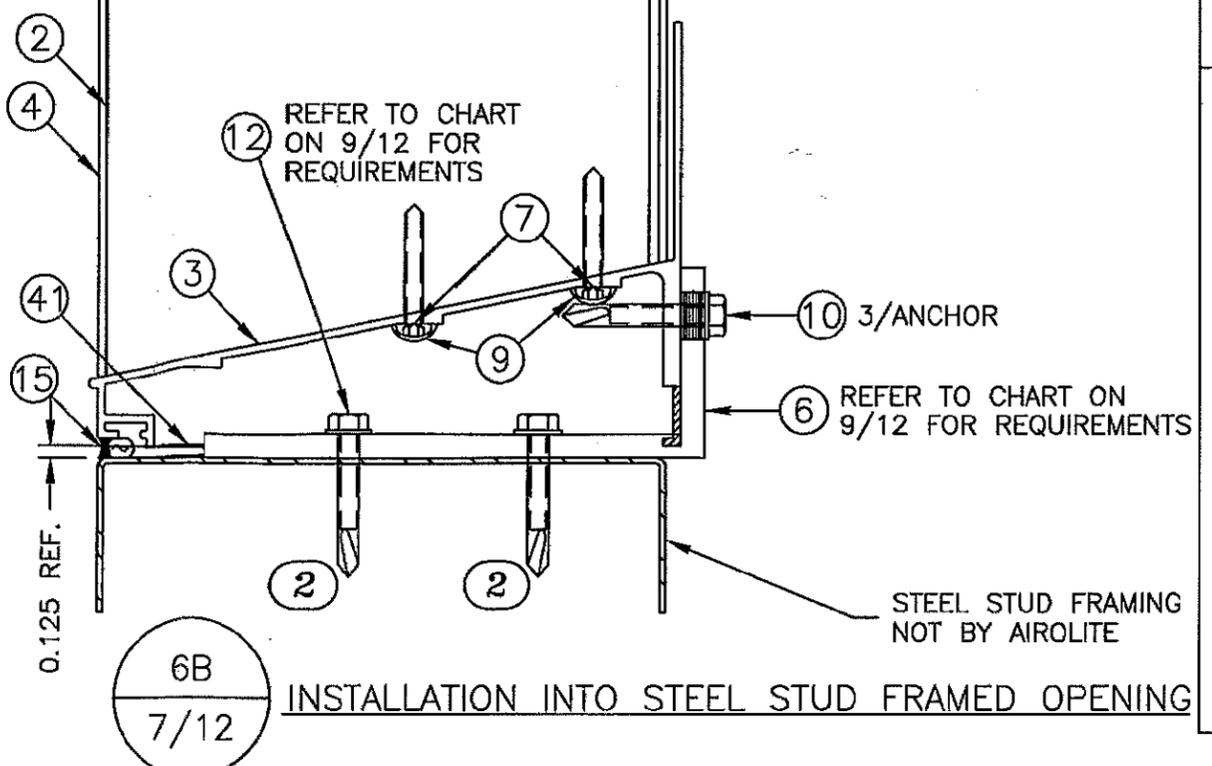
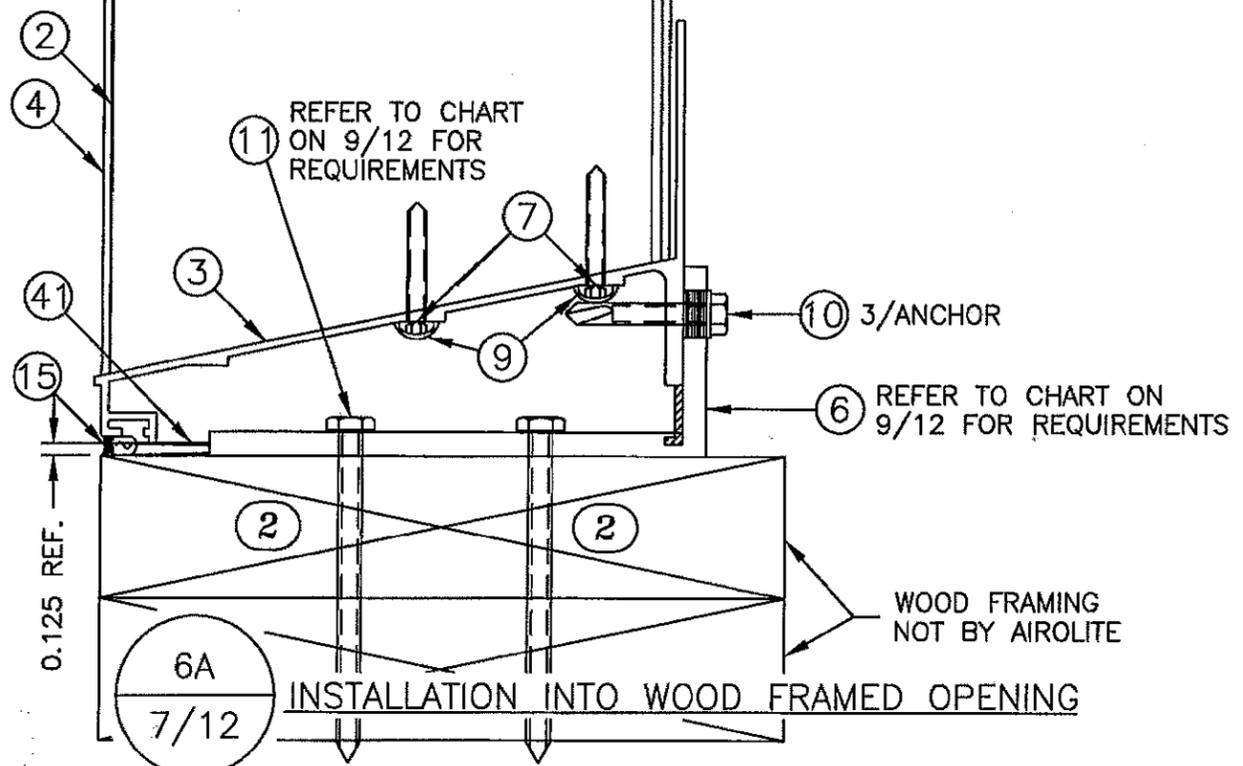
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	MES	07/14 2011	(2)
DRAWN BY		DATE	
BRINKMAN		6/19/2006	
SCALE		SHEET NO.	
1/2		6 OF 12	
REVISED ANCHOR LOADCTIONS		CAD DRAWING NO.	
		MD-101	

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Certificate of Authorization: #9090
L. David Rice
Registration No: 50923

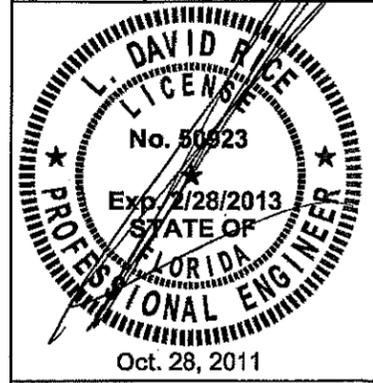


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BY	DATE	SYM
	MES	2
DRAWN BY	DATE	
	BRINKMAN	6/19/2006
SCALE		
	1/2	
SHEET NO.		
		7 OF 12
CAD DRAWING NO.		MD-101

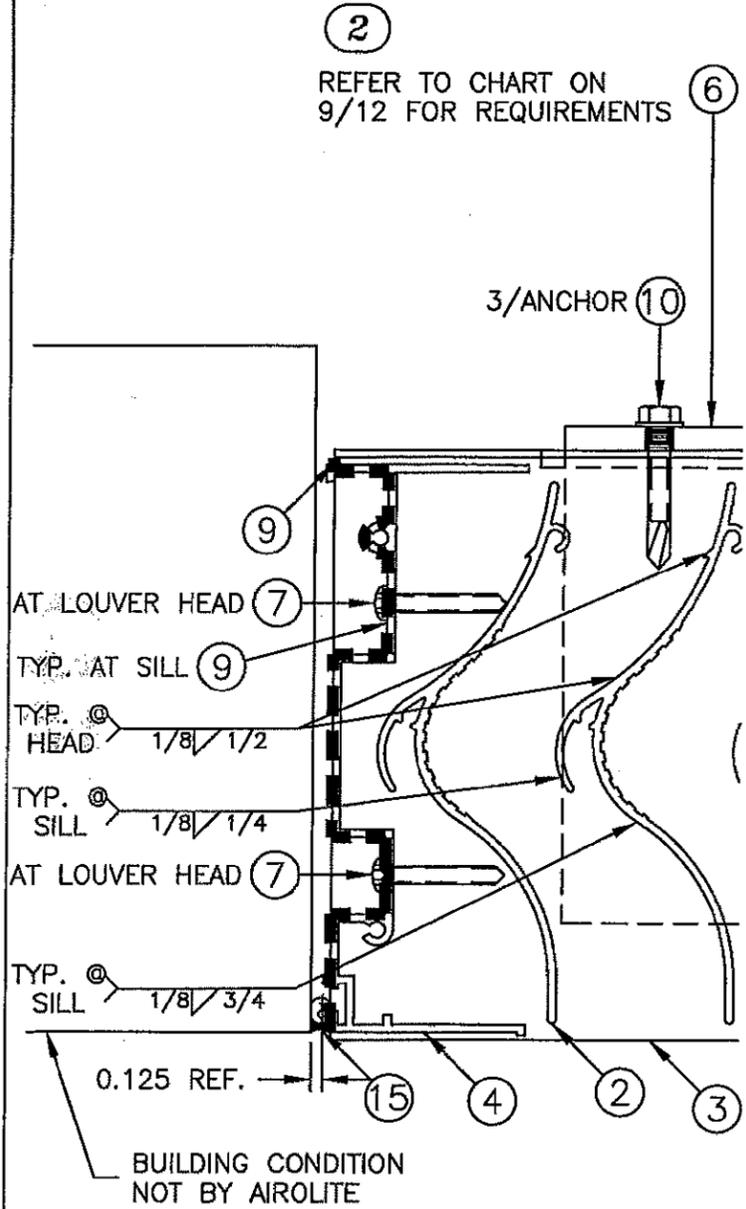
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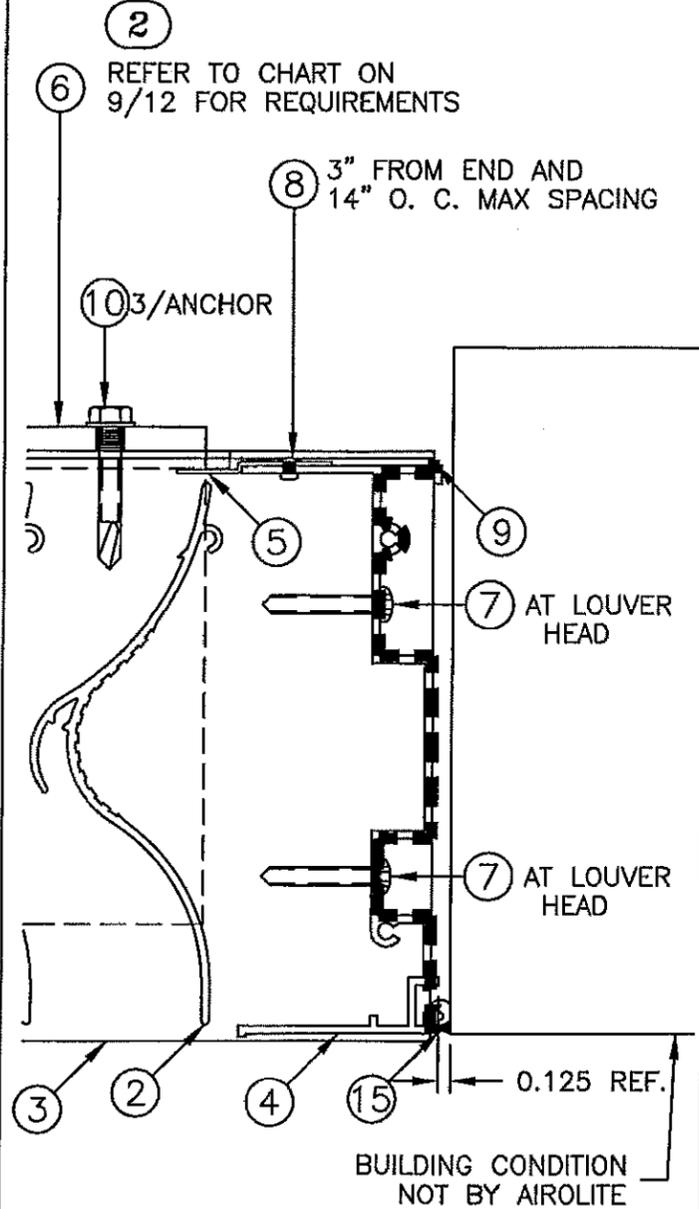
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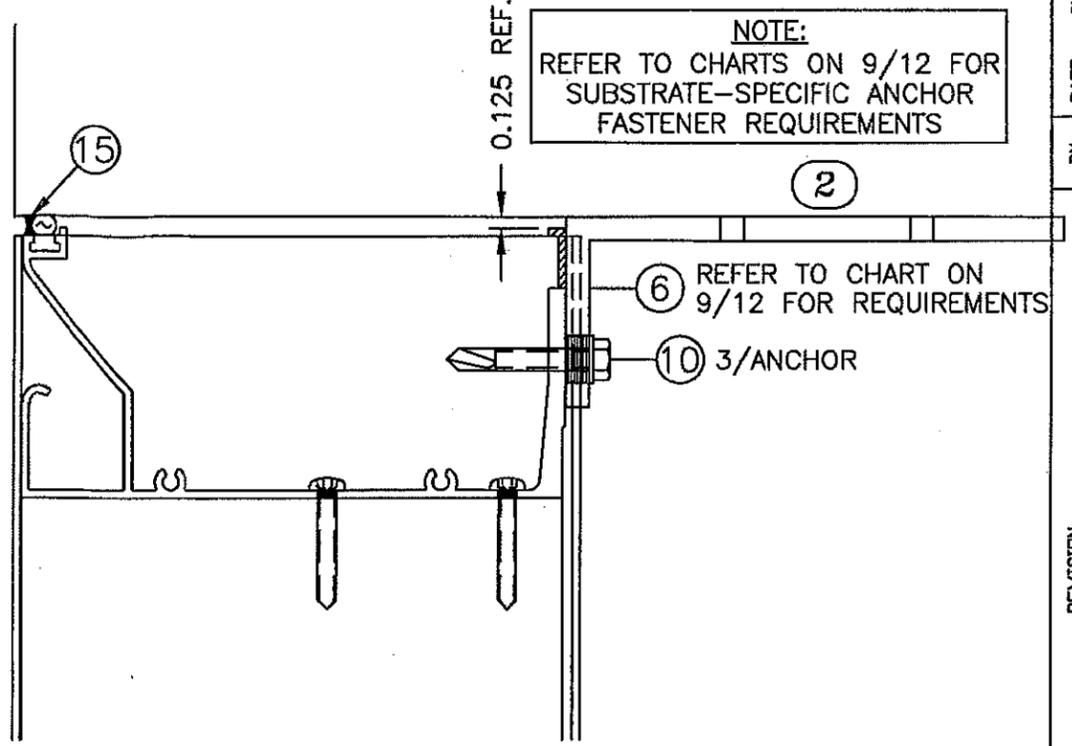
SCV602MD LOUVER
 SILL DETAILS



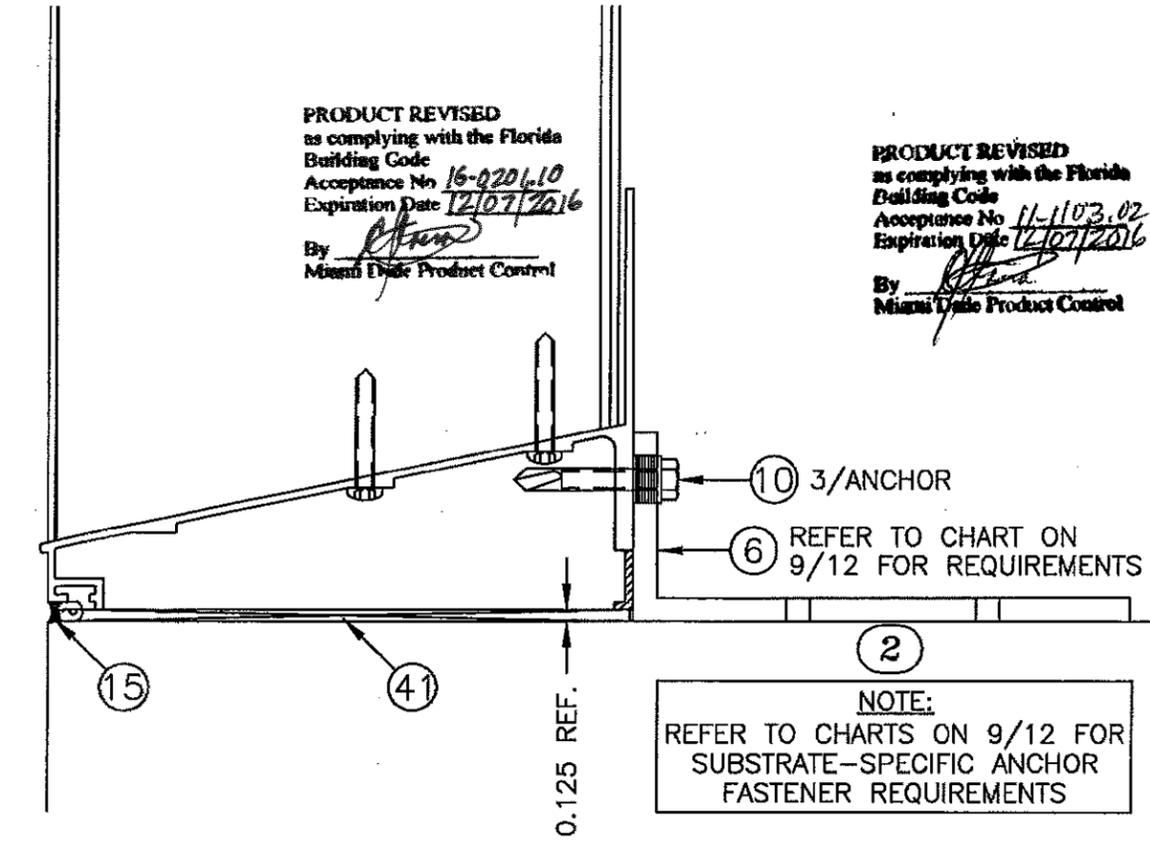
7
8/12 JAMB DETAIL



8
8/12 JAMB DETAIL



ALTERNATE HEAD ANCHOR CONFIGURATION



ALTERNATE SILL ANCHOR CONFIGURATION

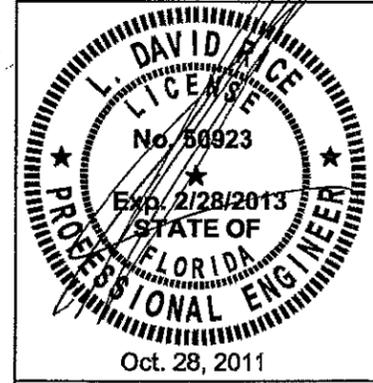
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REVISION	BY	DATE	SYM
UPDATED HOLE LOCATIONS/NOTES	CWC	10/19/2006	1
DRAWN BY		DATE	
BRINKMAN		6/19/2006	
SCALE			
1/2			
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8 OF 12			
CAD DRAWING NO.			
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SCV602MD LOUVER
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ANCHORAGE DETAILS



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2

ANCHOR FASTENER REQUIREMENTS (ANCHORS BY OTHERS)					
NOM. WIDTH	ANCHOR QUANTITY PER HEAD/SILL	ANCHOR LENGTH	SUBSTRATE (MINIMUMS)	ITEM #	QUANTITY PER ANCHOR
12' THRU 14'	1	8.0'	WOOD, SG=0.42 SPF	11	2
			STEEL STUD, 16GA	12	4
			STRUCTURAL STEEL, 1/4" THICK	13	3
			CONCRETE, 2500 PSI MIN	14A	2
			MASONRY, 2000 PSI, GROUTED	14B	8
>14' THRU 18'	1	10.0'	WOOD, SG=0.42 SPF	11	2
			STEEL STUD, 16GA	12	5
			STRUCTURAL STEEL, 1/4" THICK	13	4
			CONCRETE, 2500 PSI MIN	14A	3
			MASONRY, 2000 PSI, GROUTED	14B	10
>18' THRU 24'	1	12.0'	WOOD, SG=0.42 SPF	11	2
			STEEL STUD, 16GA	12	7
			STRUCTURAL STEEL, 1/4" THICK	13	5
			CONCRETE, 2500 PSI MIN	14A	4
			MASONRY, 2000 PSI, GROUTED	14B	12
>24' THRU 28'	2	8.0'	WOOD, SG=0.42 SPF	11	2
			STEEL STUD, 16GA	12	4
			STRUCTURAL STEEL, 1/4" THICK	13	3
			CONCRETE, 2500 PSI MIN	14A	2
			MASONRY, 2000 PSI, GROUTED	14B	8
>28' THRU 36'	2	10.0'	WOOD, SG=0.42 SPF	11	2
			STEEL STUD, 16GA	12	5
			STRUCTURAL STEEL, 1/4" THICK	13	4
			CONCRETE, 2500 PSI MIN	14A	3
			MASONRY, 2000 PSI, GROUTED	14B	10
>36' THRU 48.25'	2	12.0'	WOOD, SG=0.42 SPF	11	2
			STEEL STUD, 16GA	12	7
			STRUCTURAL STEEL, 1/4" THICK	13	5
			CONCRETE, 2500 PSI MIN	14A	4
			MASONRY, 2000 PSI, GROUTED	14B	12

2

ANCHOR FASTENER REQUIREMENTS (ANCHORS BY OTHERS)				
ITEM #	DESCRIPTION	MIN. EMBED.	MIN. EDGE DIST.	MIN. SPACING
11	1/4" ϕ WOOD SCREW, PLATED OR SS	3"	1"	1"
12	1/4-14 SCREW, AISI 1022, PLATED OR SS	0.06" (16GA)	3/8"	3/4"
13	1/4-20 DRILL-FLEX/KWIK-FLEX, PLATED OR SS	1/4"	3/8"	3/4"
14A	3/8" HILTI KWIK BOLT 3 ANCHORS, PLATED OR SS	2"	3"	3.6"
14B	1/4" ITW TAPCONS, PLATED OR SS	1 1/2"	1 1/2"	2"

REVISION	BY	DATE	SYM
	MES	07/14/2011	(2)
DRAWN BY		DATE	
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SCALE			
SHEET NO.			
			9 OF 12
CAD DRAWING NO.			MD-101

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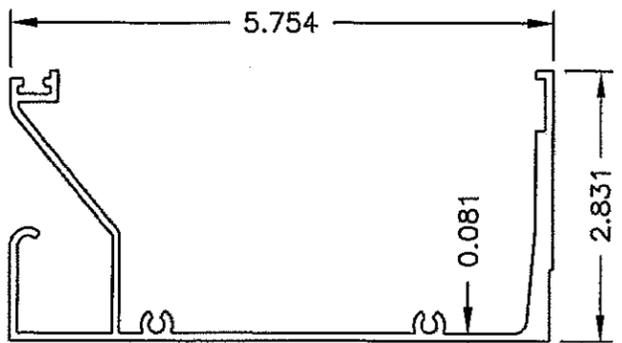
TITLE
 SCV602MD LOUVER W/
 VCD-40 DAMPER
 AND SCV602MD LOUVER
 ANCHOR REQUIREMENTS

PRODUCT REVISED
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 Building Code
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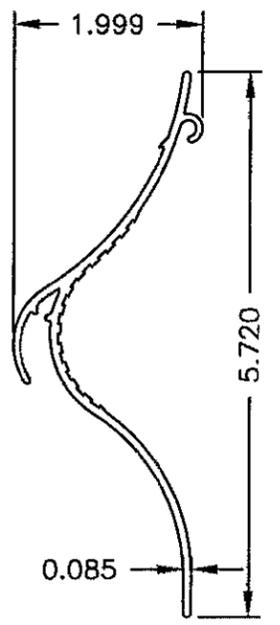
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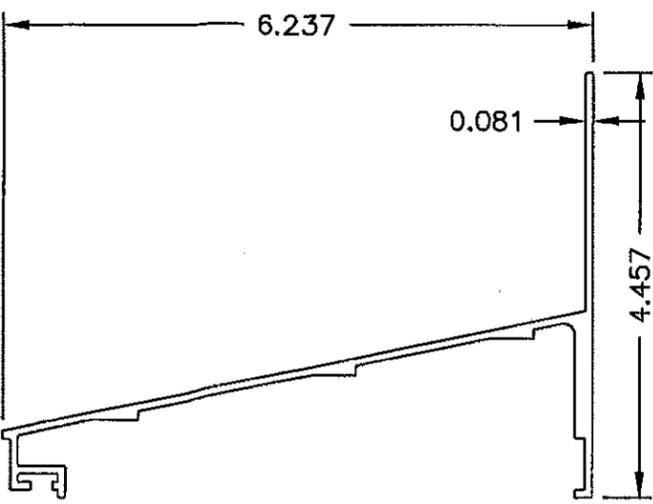
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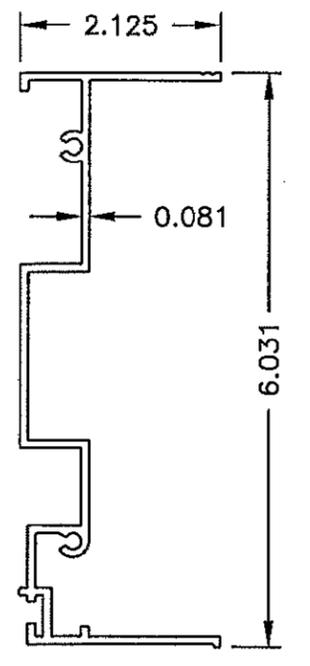
1 LOUVER HEAD
6063-T5 ALUMINUM



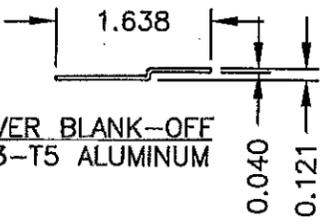
2 LOUVER BLADE
6063-T5 ALUMINUM



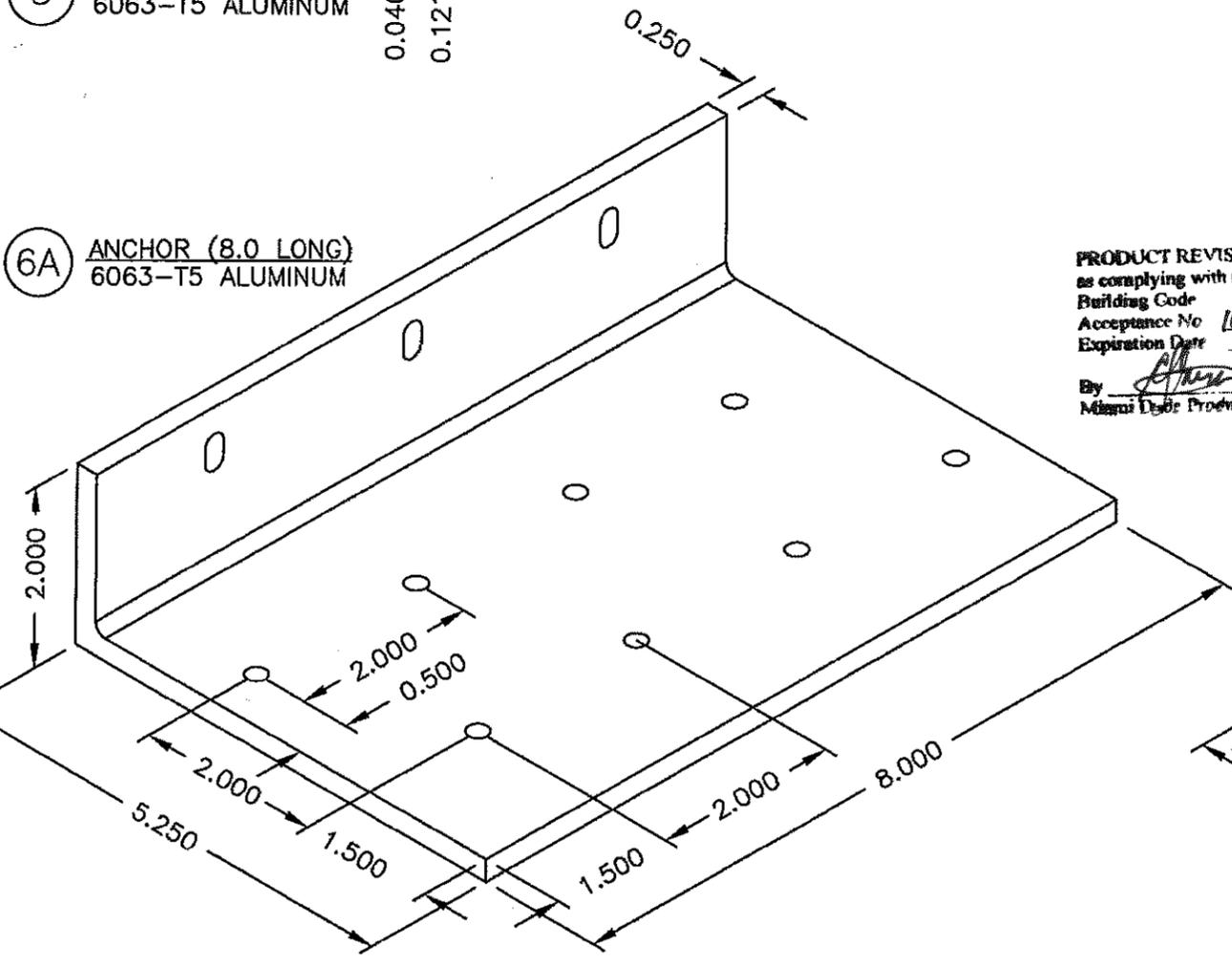
3 LOUVER SILL
6063-T5 ALUMINUM



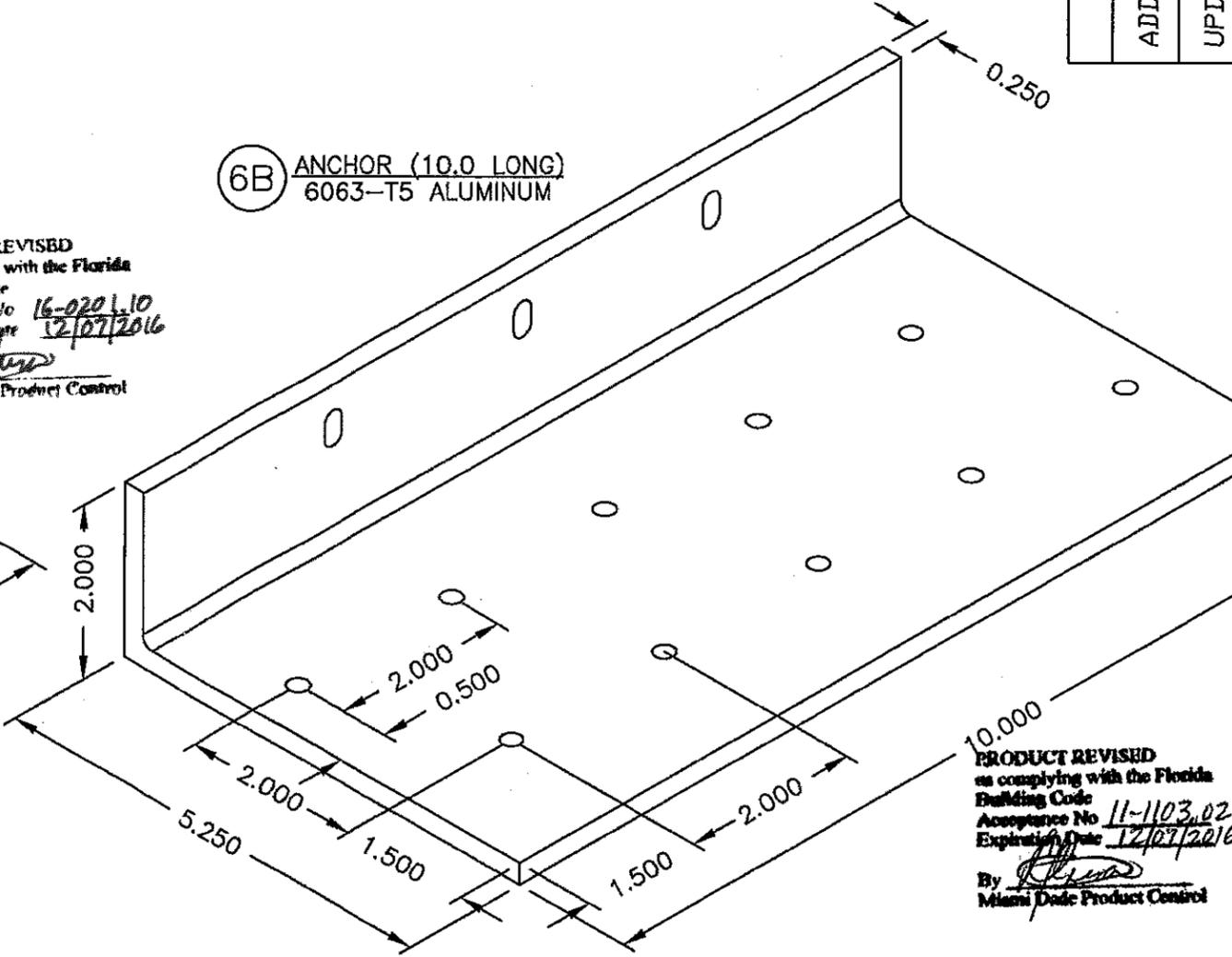
4 LOUVER JAMB
6063-T5 ALUMINUM



5 LOUVER BLANK-OFF
6063-T5 ALUMINUM



6A ANCHOR (8.0 LONG)
6063-T5 ALUMINUM



6B ANCHOR (10.0 LONG)
6063-T5 ALUMINUM

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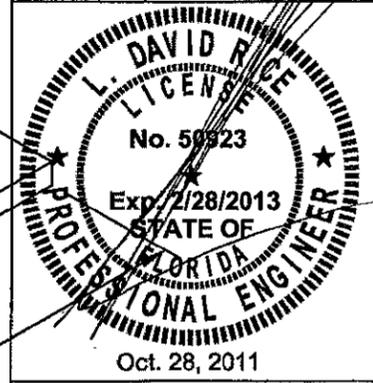
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REVISION	BY	DATE	SYM
ADD MIN DIM AND REVISE LENGTH	CWC	10/19/2006	1
UPDATED ANGLES	MES	07/14/2011	2

DRAWN BY BRINKMAN
SCALE 1/2
DATE 6/19/2006
SHEET NO. 10 OF 12
CAD DRAWING NO. MD-101

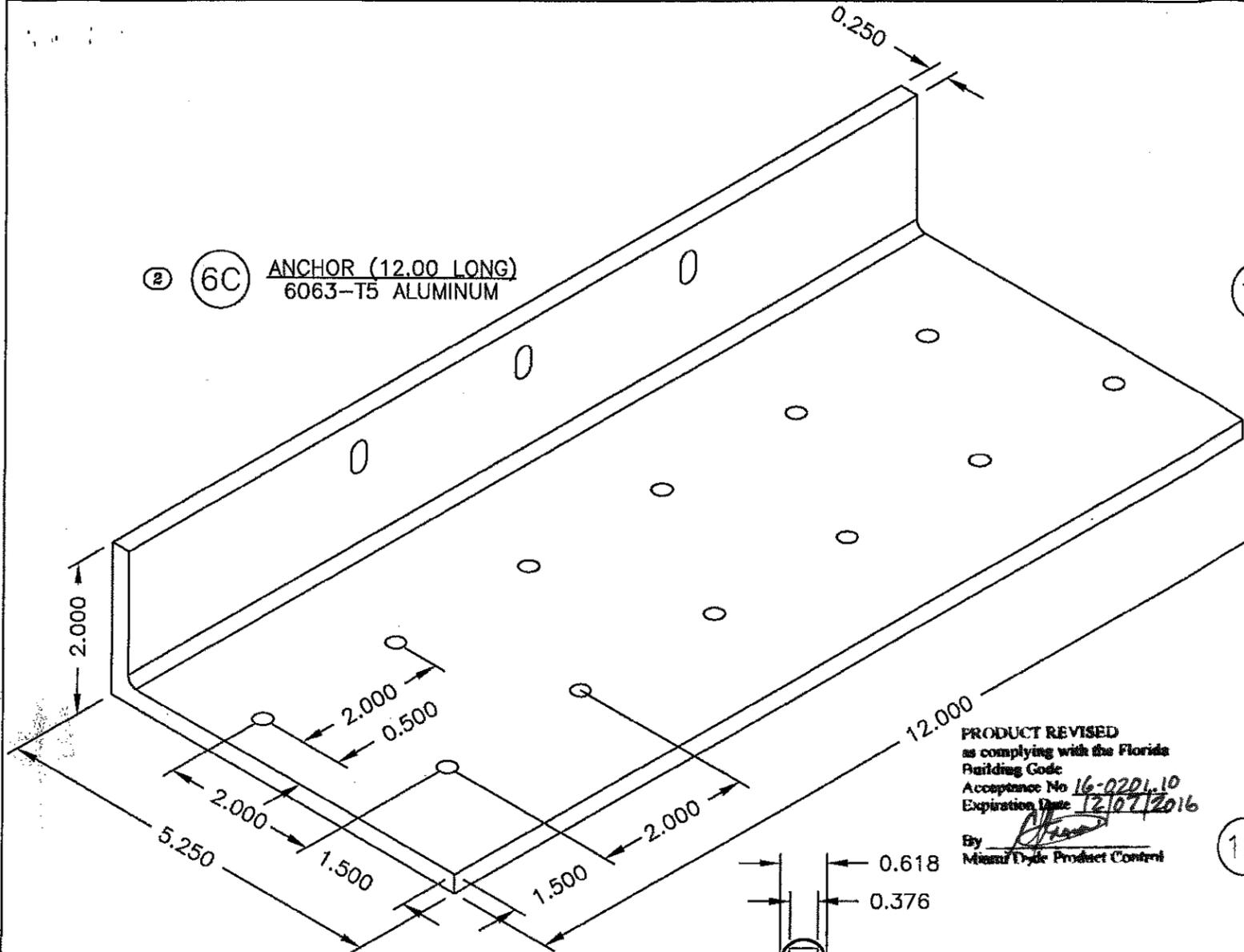
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TITLE
SCV602MD LOUVER W/
VCD-40 DAMPER
AND SCV602MD LOUVER
PART PROFILES



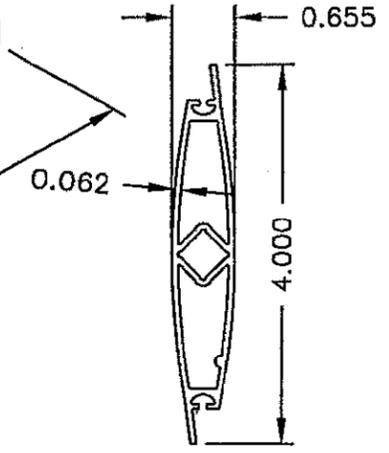
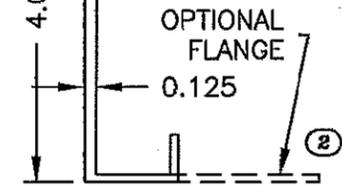
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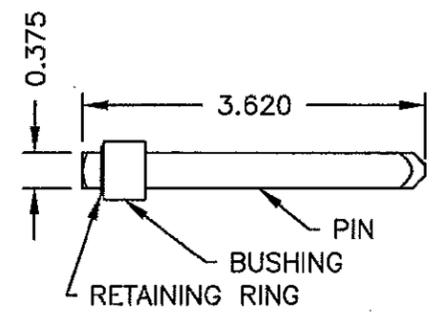


② 6C ANCHOR (12.00 LONG)
6063-T5 ALUMINUM

16 DAMPER HEAD/SILL
6063-T5 ALUMINUM



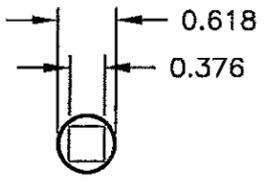
17 DAMPER JAMB
6063-T5 ALUMINUM



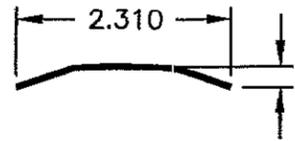
19 NON-DRIVE DAMPER AXLE ASSY.
MATERIAL VARIES

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18 DAMPER BLADE
6063-T5 ALUMINUM

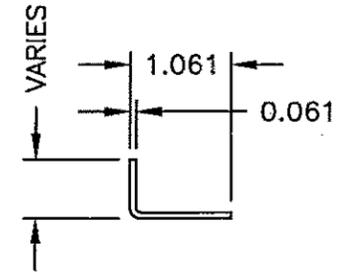


21 DAMPER AXLE BUSHING (.445" LG.)
MATERIAL VARIES

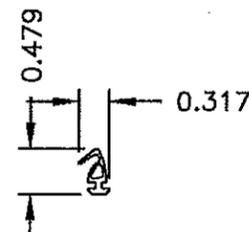


23 DAMPER JAMB SEAL
.007" SS

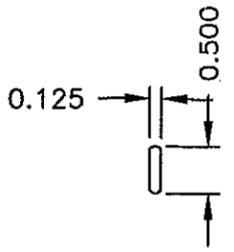
24 DAMPER TOP/BOTTOM CLOSURE
ALUMINUM



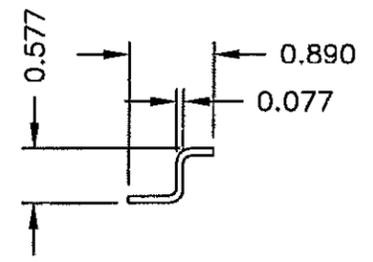
22 DAMPER BLADE SEAL
MATERIAL VARIES



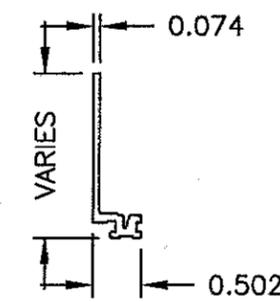
25 DAMPER LINKAGE BAR
MATERIAL VARIES



26 FORMED "Z" CLIP
ALUMINUM



42 OPTIONAL FLANGE
6063-T5 ALUMINUM



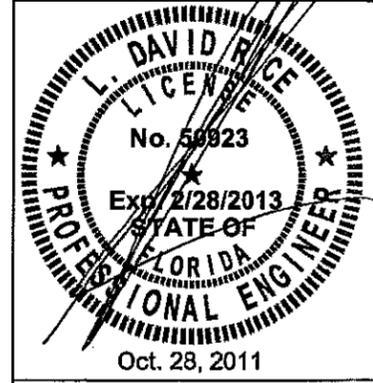
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REVISION	BY	DATE	SYM
ADD MIN DIM	CWC	10/19/2006	1
FLANGE OPTION / UPDATED ANGLE	CWC	7/14/2011	2

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SCALE: 1/2
DATE: 6/19/2006
REVISION DATE: 7/14/2011
SHEET NO.: 11 OF 12
CAD DRAWING NO.: MD-101

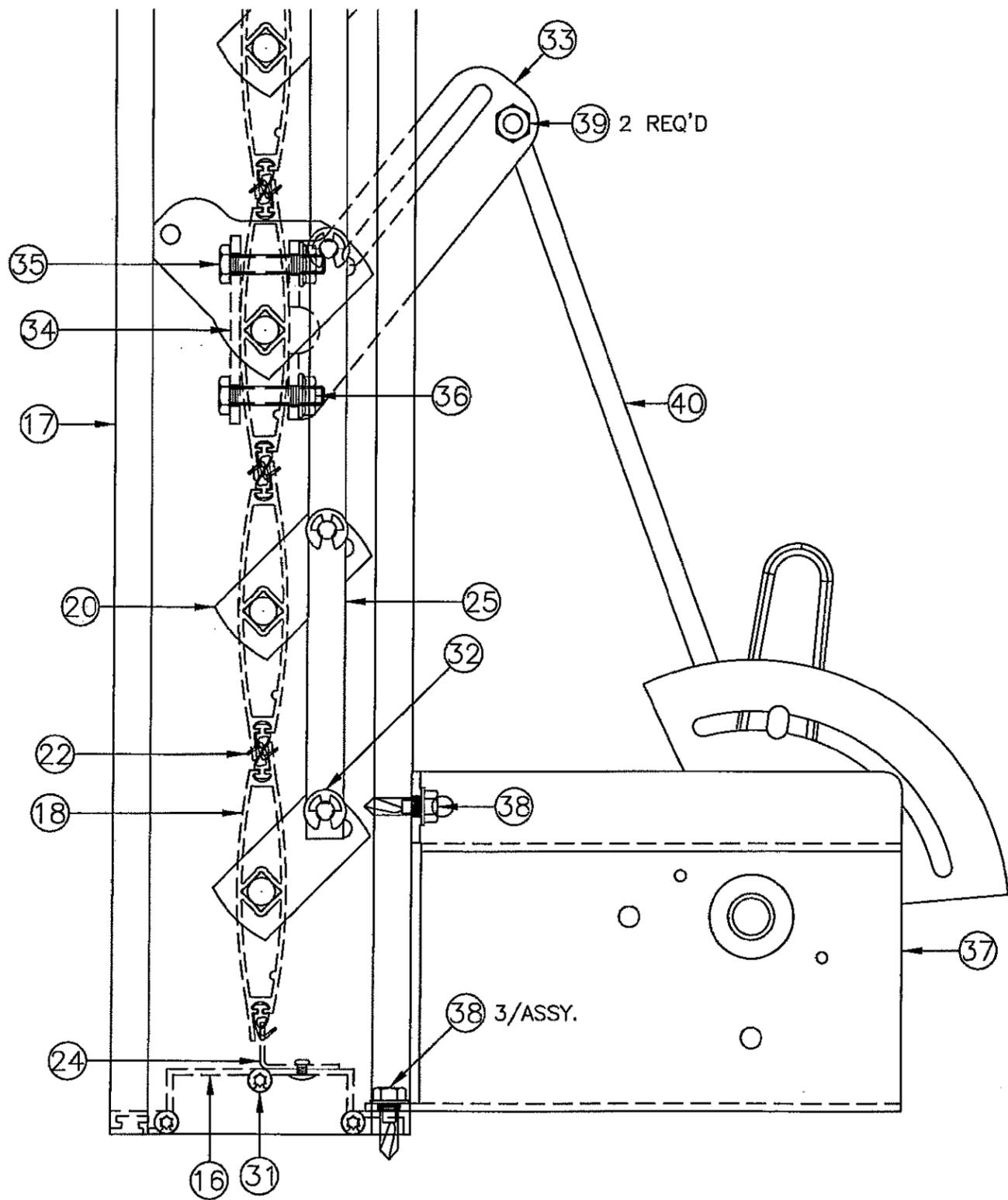
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MANUAL QUAD DAMPER ACTUATOR

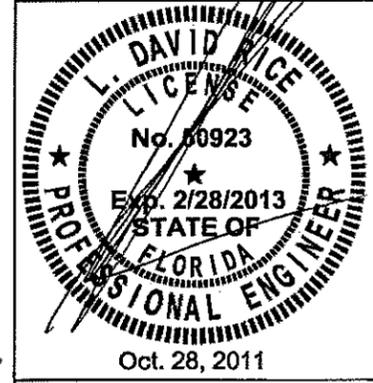
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 MANUAL QUAD ACTUATOR



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