

DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER) BOARD AND CODE ADMINISTRATION DIVISION

MIAMI-DADE COUNTY PRODUCT CONTROL SECTION

11805 SW 26 Street, Room 208 Miami, Florida 33175-2474 T (786) 315-2590 F (786) 315-2599 www.miamidade.gov/economy

NOTICE OF ACCEPTANCE (NOA)

Metal Era Inc. 1600 Airport Road Waukesha, WI. 53188

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER - Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code including the High Velocity Hurricane Zone of the Florida Building Code.

DESCRIPTION: Metal-Era® Roof Edge Termination Systems

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

Sterrage

This NOA revises NOA# 13-0419.03 and consists of pages 1 through 8. The submitted documentation was reviewed by Alex Tigera.



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ROOFING COMPONENT APPROVAL

<u>Category:</u> Roofing

Sub-Category: Roofing Fasteners

Materials Steel

SCOPE:

This approves roofing components "Metal-Era® Roof Edge Termination Systems" as manufactured by Metal-Era, Inc. and as described in this Notice of Acceptance. Designed to comply with the Florida Building Code and the High Velocity Hurricane Zone of the Florida Building Code for the locations where the pressure requirements, as determined by applicable building code do not exceed the design pressure values listed herein.

TRADE NAMES OF PRODUCTS MANUFACTURED OR LABELED BY APPLICANT: Table 1

Product Name	<u>Dimensions</u>	<u>Test</u> Specification	<u>Product</u> <u>Description</u>
Anchor-Tite Standard & Modified Versions	Max. 8.5" Outside Face Max. Length 12' Min. Thickness 0.0276"	TAS 111 (B)	Decorative galvanized steel fascia with continuous extruded aluminum bar.
Anchor-Tite Long Face Standard and Modified Versions	Max. 13" Outside Face Max. Length 12' Min. Thickness 0.050"	TAS 111 (B)	Decorative aluminum fascia with continuous extruded aluminum bar.
Perma-Tite Coping	Coping: Max. 6" Outside Face Max. 3.5" Inside Face Max. width 14" wall Min Thickness. 0.050	TAS 111 (C)	Decorative aluminum coping cap with galvanized steel anchor/support cleats
	Anchor clips: Max. Length 12' Min Thickness: 0.0396"		
Metal Era ® Firestone AnchorGard	Fascia: Max. 8.5" Outside Face Min. Thickness 0.0276"	TAS 111 (B)	Decorative galvanized steel fascia with continuous extruded aluminum anchor clip.
	Anchor Clip: Max. Length 12' Min. Thickness 0.040"		



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Perma-Tite Coping Coping:

Max. 6" Outside Face Max. 4" Inside Face Max. width 16" Min Thickness. 0.050

Anchor clips:

Max width. 16-3/8" Max. Length 12" Min Thickness: 16ga.

Perma-Tite Gold Coping Coping:

Max. 6" Outside Face Max. 4" Inside Face Max. width 25-1/8" Max. Length 12' Min Thickness. 0.050

Anchor clips:

Max width. 24-5/16" Max. Length 12" Min Thickness: 16ga.

Metal-Era One Edge Edge Metal:

Max length 12' Max Thickness: 24ga.

Formed Rail Cleat: Max length 12'

Max Thickness: 20ga.

Spring Clip: Max length 6'

Max Thickness: 26ga.

TAS 111 (C) Decorative aluminum coping cap

with galvanized steel anchor/support cleats.

TAS 111 (C) Decorative aluminum coping cap

with galvanized steel anchor/support cleats.

TAS 111 (B) Decorative galvanized steel fascia

with continuous formed rail.

Metal Era fabricates the products listed in Table 1 herein under licensing agreements for the following roof membrane manufactures: Carlisle Syntec Inc., Firestone Building Products, Johns-Manville, FiberTite, Versico Inc., Sarna Sarnafil Division, Siplast, Malarky Roofing Products, Flex, Soprema, & Petersen Aluminum.



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EVIDENCE SUBMITTED:

Test Agency	Test Identifier	Test Name/Report	<u>Date</u>
Intertek ETL Semko	3032125	TAS 111(B)	10/31/02
		TAS 111(C)	10/31/02
	3033767	TAS 111 (B)	10/31/02
	3033767 Addendum	TAS 111 (B)	10/02/03

MANUFACTURING LOCATION

1. Waukesha, WI.

INSTALLATION:

Anchor-Tite

The top portion of the anchor bar shall be fastened with a minimum #10 x 2" hex head screws spaced 12 inches o.c. secured to the top nailer, (see detail "A" herein).

Maximum Design Pressure: -145psf (horizontal)

Anchor-Tite Long Face:

The top portion of the anchor bar shall be fastened with a minimum #10 x 2" hex head screws with washers spaced 12 inches o.c. secured to the top nailer, (see detail "B" herein). The lower portion of the anchor bar shall be fastened with $\frac{1}{4}$ " x 1- $\frac{1}{4}$ " hex head screw spaced 24 into underlying substrate (see detail "B" herein).

Maximum Design Pressure: -95 psf (horizontal)

Perma-Tite Coping:

Perma-Tite Anchor clips shall be spaced a maximum of three feet o.c. Anchor clips shall be fastened with # $10 \times 1^{-1}/2$ " hex head screws fastened through the third hole of the top portion of the anchor clip the side where the stainless-steel spring clip is located (see detail "C" herein). And with two additional 1-1/4" annular ring shank nail fastened in the provided holes on the opposite face at a maximum of 3" up from the bottom lip (see detail "C" herein).

Maximum Design Pressure: -84 psf (vertical)

Metal Era ® Firestone AnchorGard:

The top portion of the anchor bar shall be fastened with a minimum #10 x 2" hex head screws spaced 12 inches o.c. secured to the top nailer. (see detail "A" herein).

Maximum Design Pressure: -80.5 psf (horizontal)

Perma-Tite Coping:

Perma-Tite Anchor clips shall be spaced a maximum of three feet O.C. Anchor clips shall be fastened with #10-12 s 1-1/2" long S.S. hex head screws with 1/2" washer. One fastener located in third full hole from bend on both sides of 12" wide anchor clip on inside face and outside face of coping. In Addition one fastener #14-12 x 1-1/2" long flat head screw located in hole closest to center of wood blocking on both sides of 12" anchor clip on inside wall of coping and one fastener #14-12 x 1-1/2" long flat head screw in fifth hold from bottom of drip edge on both sides of 12" wide anchor clip.

Maximum Design Pressure: -301.7 psf (horizontal); -261.5 psf (vertical)



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Perma-Tite Gold Coping:

Perma-Tite Anchor clips shall be spaced a maximum of three feet O.C. Anchor clips shall be fastened with #10-12 s 1-1/2" long S.S. hex head screws with $\frac{1}{2}$ " washer. One fastener located in third full hole from bend on both sides of 12" wide anchor clip on inside face and outside face of coping. In Addition one fastener #14-12 x 1-1/2" long flat head screw located in hole closest to center of wood blocking on both sides of 12" anchor clip on inside wall of coping and one fastener #14-12 x 1-1/2" long flat head screw in fifth hold from bottom of drip edge on both sides of 12" wide anchor clip.

Maximum Design Pressure: -368.3 psf (horizontal); -242.8 psf (vertical)

Metal-Era One Edge

The top portion of the anchor bar shall be fastened with a minimum #10-12 x 2" S.S.hex head screw with $\frac{1}{2}$ " S.S. washer @ 12" on center secured to the top nailer.

Maximum Design Pressure: -141.5 psf (horizontal)

LIMITATIONS:

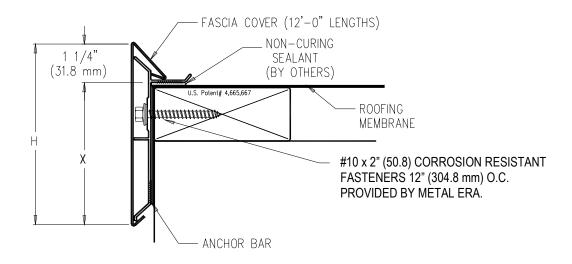
- 1. All products listed herein shall be installed in accordance with the requirements set forth in RAS 111.
- 2. Maximum dimensions shall be as outlined in Table 1 herein.
- 3. All products listed herein shall be installed in conjunction with Metal-Era's required accessories including but not limited to: miters, splice caps, splice plates, corners, end caps, pier caps, etc.
- 4. Downspout scuppers, spillout scuppers shall be fabricated and installed in accordance with RAS 111.
- 5. If required, install water cut-off as recommended by the membrane manufacturer and under the anchor bar.
- 6. Contractor shall check as-built conditions and verify roof edge details for accuracy to fit as built conditions prior to installation. Installer shall comply with Metal-Era's published installation requirements.
- 7. Fasteners shall be Metal-Era's approved fasteners.
- 8. Fasteners shall provide a minimum pull out resistance of 240lbf (109 kg) into the substrate being fastened into. When tested in accordance with TAS 105.
- 9. No exposed fasteners shall be permitted.
- 10. All fasteners shall be of compatible materials.
- Finishes shall be natural aluminum mill finish, or pre-coated Kynar 500. All coatings shall be in compliance with the Florida Building Code (FBC).
- 12. The maximum design pressures listed here in are applicable to the perimeter areas of the roof. Increased design pressures for corner areas, in compliance with applicable building code may be met through rational analysis by increasing the number of attachment points in these areas. The maximum fastener spacing noted in the "Systems Description" section of this approval shall not be exceeded. All rational analysis computations shall be prepared, signed and sealed by a Florida Registered Professional Engineer, Registered Architect, or Registered Roof Consultant.
- All products listed herein shall have a quality assurance audit in accordance with the Florida Building Code and Rule 61G20-3 of the Florida Administrative Code.
- 14. All approved products listed herein shall be labeled and shall bear the imprint or identifiable marking of the manufacturer's name or logo and following statement: "Miami-Dade County Product Control Approved" or the Miami-Dade County Product Control Seal as shown below.



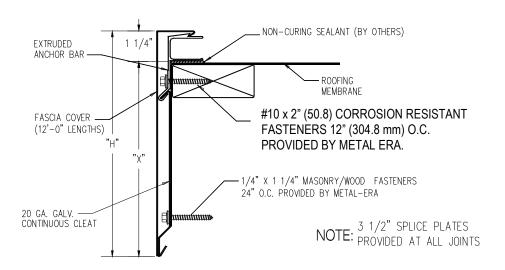


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DETAIL A



METAL TITE AND METAL ERA FIRESTONE ANCHORGARD

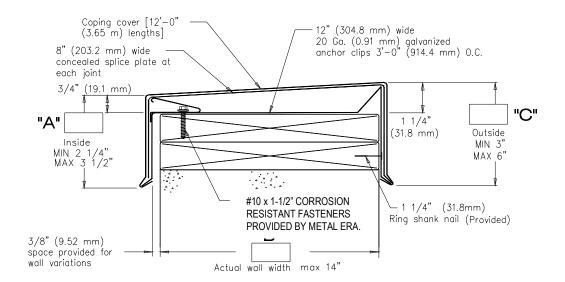


DETAIL B
ANCHOR-TITE LONG FACE

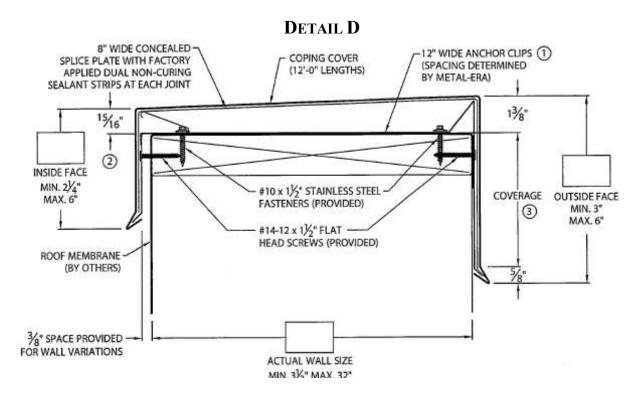


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DETAIL C



PERMA-TITE COPING



PERMA-TITE COPING

MIAMI-DADE COUNTY
APPROVED

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DETAIL E 8" WIDE CONCEALED -SPLICE PLATE AT EACH JOINT 12" WIDE 16 GA. GALVANIZED COPING COVER ANCHOR CLIPS 3'-0" O.C. 12'-0" LENGTHS 5/8" 1 3/8" "C" "A" **OUTSIDE FACE** INSIDE FACE MIN. 3 1/2" MIN. 2 3/4" #10 x 11/2" STAINLESS STEEL MAX. 6" MAX. 6" FASTENERS (PROVIDED) "B" 3/8" SPACE PROVIDED FOR ACTUAL WALL WIDTH WALL VARIATIONS

PERMA-TITE GOLD COPING

FASCIA COVER 6" STAINLESS STEEL SPRING 12'-0" LENGTHS CLIPS, 4'-0" O.C. NON-CURING SEALANT (BY OTHERS) 1%" ROOFING MEMBRANE 13/16" **Anninininininini** COVERAGE (2) #10 x 2" STAINLESS STEEL FASTENERS 12" O.C. PROVIDED BY METAL-ERA 7/s" 20 GA. GALV. FORMED RAIL 12'-0" LENGTHS

DETAIL F

METAL-ERA ONE EDGE

END OF THIS ACCEPTANCE



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