MIAMI-DADE COUNTY
DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)
BOARD AND CODE ADMINISTRATION DIVISION

MIAMI–DADE COUNTY
PRODUCT CONTROL SECTION
11805 SW 26 Street, Room 208
T (786) 315–2590 F (786) 315–2599
www.miamidade.gov/economy

NOTICE OF ACCEPTANCE (NOA)

E.S. Windows, LLC
3550 NW 49th Street
Miami, FL 33142

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami–Dade County RER–Product Control Section to be used in Miami–Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami–Dade County Product Control Section (In Miami–Dade County) and/ or the AHJ (in areas other than Miami–Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance, if it is determined by Miami–Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series "ES-P252 Thermally Broken" Outswing Aluminum Casement Window – S.M.I.

APPROVAL DOCUMENT: Drawing No. **W16-45**, titled "ES-P252 Thermal Alum Casement Wdw. (S.M.I)", sheets 1 through 8 of 8, dated 06/01/165, with revision **C** dated 02/07/18, prepared by Al-Farooq Corporation, signed and sealed by Javad Ahmad, P.E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

MISSILE IMPACT RATING: Small Missile Impact Resistant

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, **Barranquilla, Colombia**, model/series, and following statement: "Miami–Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/ or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami–Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **revises NOA No. 15-0305.04** and consists of this page 1 and evidence pages E-1, E-2 and E-3, as well as approval document mentioned above.

The submitted documentation was reviewed by **Manuel Perez, P.E.**

MIAMI-DADE COUNTY APPROVED

5/3/18

NOA No. 18-0221.07
Expiration Date: December 22, 2021
Approval Date: May 10, 2018

E.S. Windows, LLC

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's

A. DRAWINGS

1. Manufacturer's die drawings and sections.
(Submitted under NOA No. 15-0305.04)

2. Drawing No. **W16-45**, titled "ES-P252 Thermal Alum Casement Wdw. (S.M.I)", sheets 1 through 8 of 8, dated 06/01/16, with revision **B** dated 08/26/16, prepared by Al-Farooq Corporation, signed and sealed by Javad Ahmad, P.E.

B. TESTS

1. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Large Missile Impact Test per FBC, TAS 201-94
5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
6) Forced Entry Test, per ASTM F 588-04/ 07 and per FBC 2411 3.2.1, TAS 202-94

along with marked-up drawings and installation diagram of aa aluminum casement window samples A-1, A-2, A-3, B-1, B-2 and B-3, prepared by Fenestration Testing Laboratory, Inc., Test Report No. **FTL-7798**, dated 10/09/15, signed and sealed by Idalmis Ortega, P.E.

C. CALCULATIONS

1. Anchor verification calculations and structural analysis, complying with **FBC 5th Edition (2014)**, dated 06/20/16, revised on 08/01/16, prepared by Al-Farooq Corporation, signed and sealed by Javad Ahmad, P.E.

2. Glazing complies with **ASTM E1300-09**

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER).

E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. **14-0916.10** issued to **Kuraray America, Inc.** for their **"Butacite® PVB Glass Interlayer"** dated 04/25/15, expiring on 12/11/16.

2. 0.315-inch (Length) by 0.26-inch (Height) by 0.0059-inch (Thickness) (8x6.6x0.15mm) Aluminum Low Profile Insulated-Glass spacer **Helima AH 800 N** (P/N.: USA K 001 000 000 R7) with Aluminum Alloy **AW-3000** (Ft_u=17 ksi and Ft_y=12ksi) by **He**lmut **Linge**ma**nn** GmbH & Co., KG. (Helima).

Manuel Perez

Manuel Perez, P.E.
Product Control Examiner
NOA No. 18-0221.07
Expiration Date: December 22, 2021
Approval Date: May 10, 2018

E. MATERIAL CERTIFICATIONS (CONTINUED)

3. Ensinger, GmbH Part No. **Tecatherm 66 GF Insulbar** complying with ASTM D638 Tensile Strength of 13,031 psi, ASTM D 1929 Self Ignition 793°F and Flash Ignition – 781°F, ASTM D 2843 Smoke Density of 1.63, ASTM D 635 Rate of Burn 0.752 in./ min., ASTM D 790 Flexural Modulus of 870 ksi, ASTM D 256 Notched Izod of 1.9 ft.-lb./in.
4. Test Report No. **ATI-60520.02-106-18**, prepared by Architectural Testing, Inc., dated 11/09/06, with revision date 11/29/06, issued to **Ensinger, Inc.**, for their **Tecatherm® 66GF Insulbar material** comprised of Polyamide 66 with 25% glass fibers, per **ASTM G 155-00ae1**, *"Standard Practice for Operating Xenon Arc Light Apparatus for Exposure of /Non-Metallic Materials"*, per **ASTM D638-03** *"Standard Test Methods for Tensile Properties of Plastics"*, for exposed & unexposed sample per Xenon Arc after 4500 Hours, **ASTM D635-98** *"Standard Test Method for Rate of Burning and/or Extent and Time of Burning of Plastics in a Horizontal Position"* , **ASTM D1929–96** (2000)e01 *"Standard Test Method for Determining Ignition Properties of Plastics"* and **ASTM D2843-99** *"Standard Test Method for Density of Smoke from the Burning or Decomposition of Plastics"* and **ASTM D2843-99** *"Standard Test Method for Density of Smoke from the Burning or Decomposition of Plastics"*, signed and sealed by Joseph A. Reed, P.E.
5. Standard Material Values Data Sheet from **Ensinger** for "***Tecatherm 66 GF*** Polyamide 66 with 25% glass fibers, black– Mechanical Properties and Thermal Properties.

F. STATEMENTS

1. Statement letter of conformance, complying with **FBC 5th Edition (2014)**, and of no financial interest, dated April 20, 2016, issued by Al-Farooq Corporation, signed and sealed by Javad Ahmad, P.E.
2. Distributor Agreement between ES Windows–Energia Solar, S.A., Barranquilla, Columbia, S.A. and ES Windows, LLC, Miami, Florida, dated 09/12/13, signed by Ms. Adriana Montoya, Manager and Andres Chamorro, General Manager respectively on behalf of the companies.
3. Laboratory compliance letter for Test Report No. **FTL-7798**, issued by Fenestration Testing Laboratory, Inc., dated 04/14/16, signed and sealed by Idalmis Ortega, P.E.
4. Laboratory compliance letter for Test Report No. **ATI-60520.02-106-18**, issued by Architectural Testing, Inc., dated 11/09/06, signed and sealed by Joseph A. Reed, P.E.
5. Proposal issued by Product Control, dated 10/28/12, signed by Jaime D. Gascon, P.E.

G. OTHERS

1. None.

Manuel Perez, P.E.
Product Control Examiner
NOA No. 18-0221.07
Expiration Date: December 22, 2021
Approval Date: May 10, 2018

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

2. NEW EVIDENCE SUBMITTED

A. DRAWINGS

1. Drawing No. **W16-45**, titled "ES-P252 Thermal Alum Casement Wdw. (S.M.I)", sheets 1 through 8 of 8, dated 06/01/16, with revision **C** dated 02/07/18, prepared by Al-Farooq Corporation, signed and sealed by Javad Ahmad, P.E.

B. TESTS

1. None

C. CALCULATIONS

1. None.

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER)

E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. **17-1114.14** issued to **Kuraray America, Inc.** for their "**Trosifol® Ultraclear, Clear and Color PVB Glass Interlayers**" dated 01/18/18, expiring on 07/08/19.

F. STATEMENTS

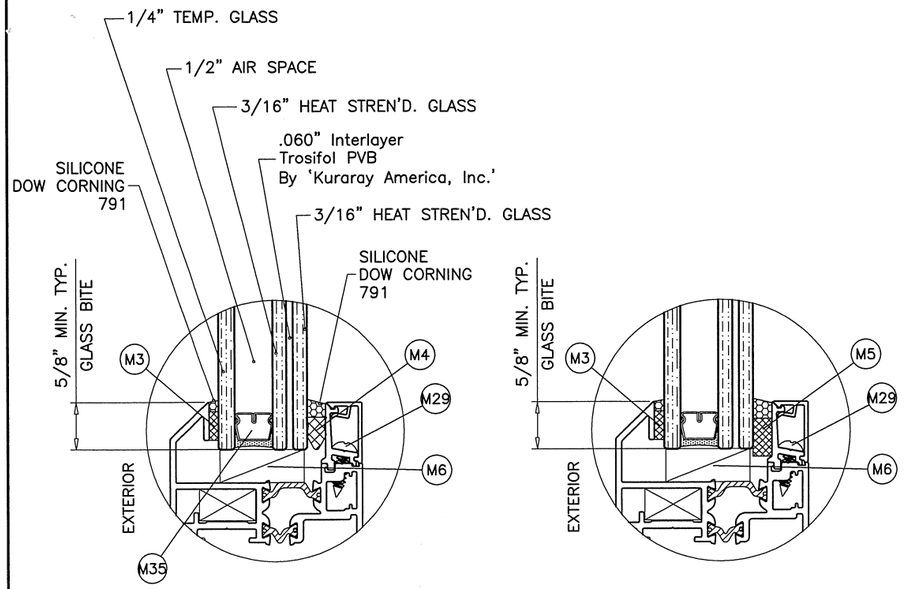
1. Statement letter of conformance, complying with **FBC 6th Edition (2017),** and of no financial interest, dated February 6, 2018, issued by Al-Farooq Corporation, signed and sealed by Javad Ahmad, P.E.

G. OTHERS

1. Notice of Acceptance No. **15-0305.04**, issued to ES Windows, LLC for their Series "ES-P252" Thermal Broken Aluminum Casement Window – S.M.I., approved on 12/22/16 and expiring on 12/22/21.

Manuel Perez

Manuel Perez, P.E.
Product Control Examiner
NOA No. 18-0221.07
Expiration Date: December 22, 2021
Approval Date: May 10, 2018



GLAZING DETAIL

1–3/16" OVERALL NOM. THK.

1/2" AIR SPACE CONSISTING OF:

SPACER:

'HELIMA' LOW PROFILE ALUMINUM SPACER BY 'LINGERMANN GMBH' AROUND THE PERIMETER OF THE GLASS.

PERIMETER SEALANT:

SILICONE
DOW CORNING 791
GE 2000

ES–P252 (S.M.I.)

THERMAL ALUMINUM CASEMENT WINDOW

APPROVAL APPLIES TO SINGLE UNITS OR SIDE BY SIDE COMBINATIONS OF CASMT./CASMT. OR CASEMENT WITH OTHER WINDOW TYPES IN MODULES OF TWO OR MORE WINDOWS USING MIAMI–DADE COUNTY APPROVED MULLIONS IN BETWEEN. LOWER DESIGN PRESSURE FROM WINDOWS OR MULLION APPROVAL WILL APPLY TO ENTIRE SYSTEM.

THIS PRODUCT HAS BEEN DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE 2017 (6TH EDITION) FLORIDA BUILDING CODE INCLUDING HIGH VELOCITY HURRICANE ZONE (HVHZ).

1BY OR 2BY WOOD BUCKS & BUCK FASTENERS BY OTHERS, MUST BE DESIGNED AND INSTALLED ADEQUATELY TO TRANSFER APPLIED PRODUCT LOADS TO THE BUILDING STRUCTURE.

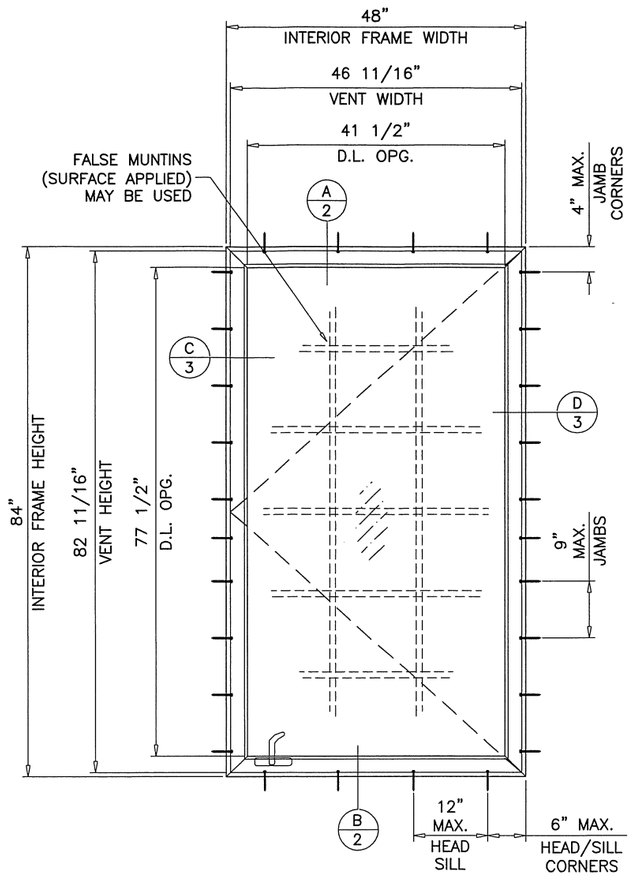
ANCHORS SHALL BE CORROSION RESISTANT, SPACED AS SHOWN ON DETAILS AND INSTALLED PER MANUF'S INSTRUCTIONS. SPECIFIED EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.

A LOAD DURATION INCREASE IS USED IN DESIGN OF ANCHORS INTO WOOD ONLY.

ALL SHIMS TO BE HIGH IMPACT, NON–METALLIC AND NON–COMPRESSIBLE.

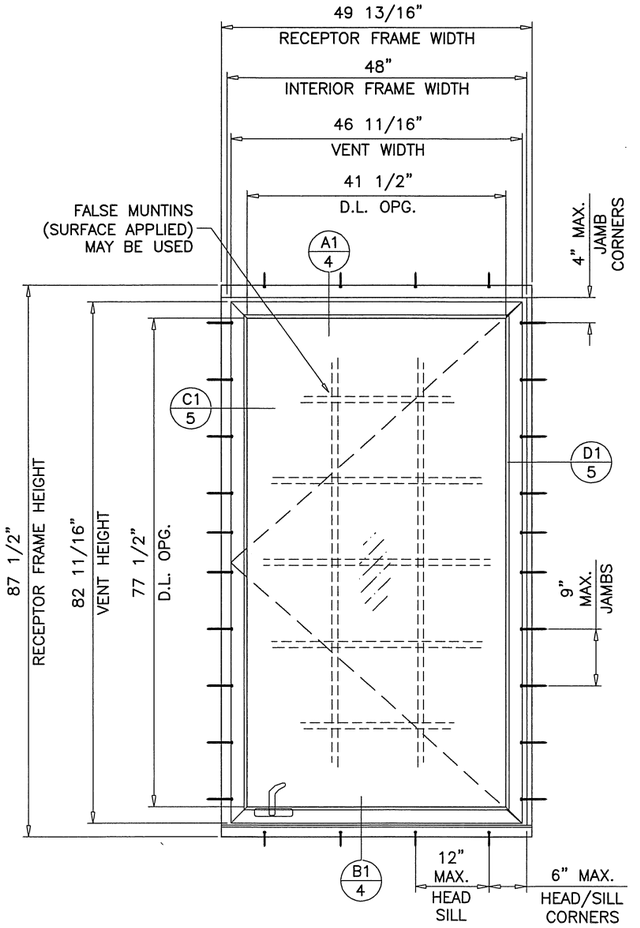
MATERIALS INCLUDING BUT NOT LIMITED TO STEEL/METAL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE 2017 FLORIDA BLDG. CODE & ADOPTED STANDARDS.

THIS PRODUCT APPROVAL IS GENERIC AND DOES NOT PROVIDE INFORMATION FOR A SITE SPECIFIC PROJECT, i.e. LIFE SAFETY OF THIS PRODUCT, ADEQUACY OF STRUCTURE RECEIVING THIS PRODUCT AND SEALING AROUND OPENING FOR WATER INFILTRATION RESISTANCE ETC.
CONDITIONS NOT SHOWN IN THIS DRAWING ARE TO BE ANALYZED SEPARATELY, AND TO BE REVIEWED BY BUILDING OFFICIAL.



TYPICAL ELEVATION

ANCHORS THRU WDW. FRAMES



TYPICAL ELEVATION

ANCHORS THRU RECEPTOR FRAMES

MAXIMUM DESIGN LOAD RATING = + 95.0 PSF
(FOR SIZES SHOWN ABOVE OR SMALLER) – 105.0 PSF

THESE WINDOWS ARE RATED FOR SMALL MISSILE IMPACT.
MIAMI–DADE COUNTY APPROVED IMPACT RESISTANT SHUTTERS REQUIRED FOR INSTALLATIONS UP TO 30 FT. OF GRADE.
SHUTTERS NOT REQD. FOR INSTALLATIONS ABOVE 30 FT. OF GRADE.

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No 18-0221.07
Expiration Date Dec. 22, 2021
By Manuel Perez
Miami-Dade Product Control

FEB 12 2018

JAVAD AHMAD
LICENSE
No. 70592
STATE OF FLORIDA
PROFESSIONAL ENGINEER

NOTE:
GLASS CAPACITIES ON THIS SHEET ARE BASED ON ASTM E1300–09 (3 SEC. GUSTS) AND FLORIDA BUILDING COMMISSION DECLARATORY STATEMENT DCA05–DEC–219

afc
AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173 (C.A.N. 3638)
TEL. (305) 264-8100 FAX. (305) 262-6978
COMP–ANL\W16–45ESW

ES–P252 THERMAL ALUM CASEMENT WDW. (S.M.I.)

E.S. WINDOWS, LLC
3550 N.W. 49 STREET
MIAMI, FL. 33142
TEL. (305) 638–5151 FAX. (305) 638–5158

revisions:		
no	date	by description
A	07.22.16	NO CHANGE THIS SHEET
B	08.26.16	REV. PER RER COMMENTS
C	02.07.18	UPDATED TO 2017 FBC

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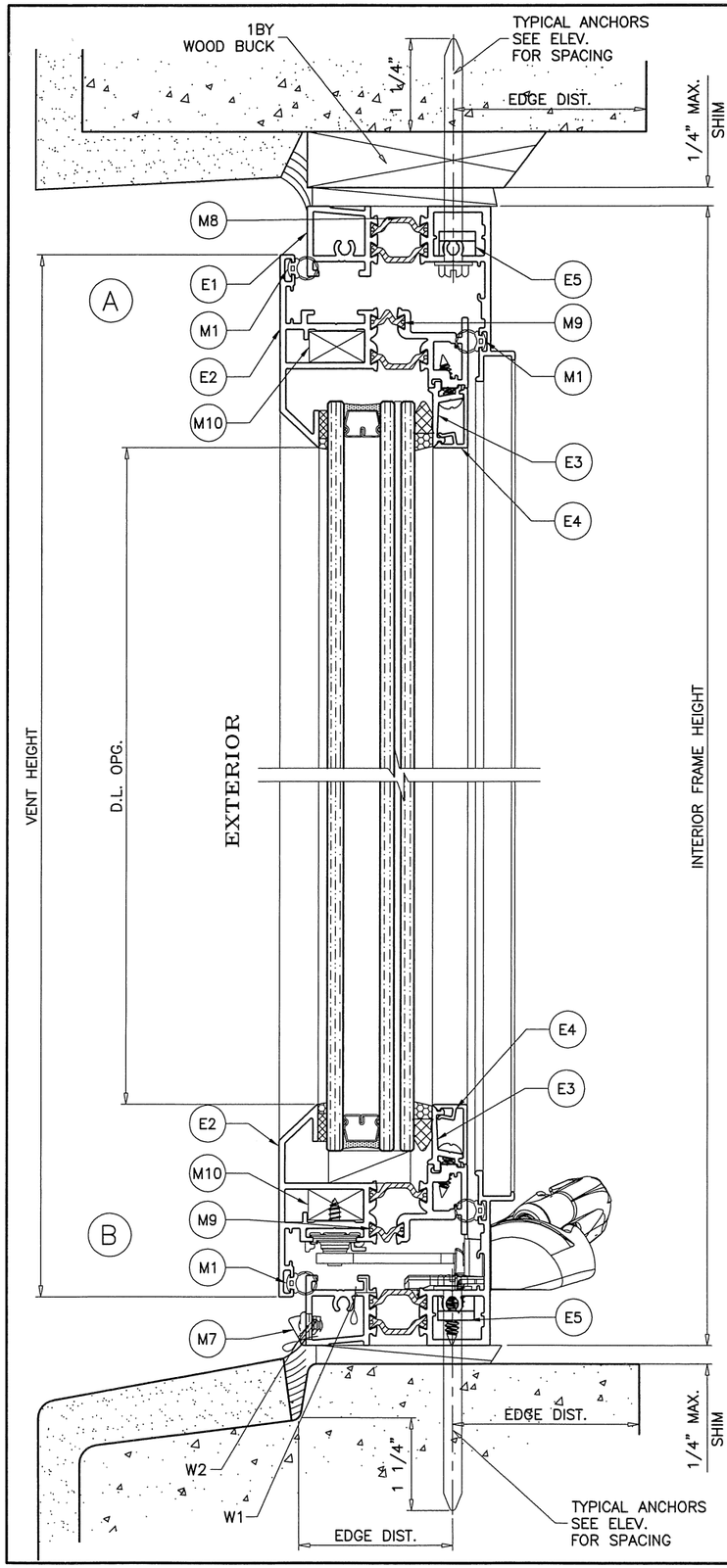
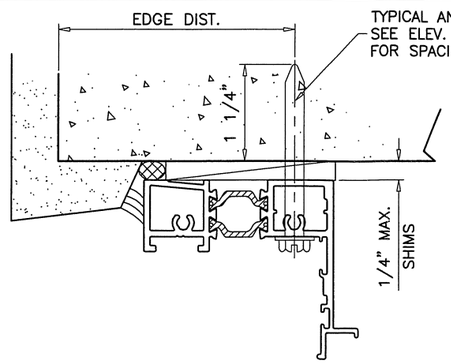
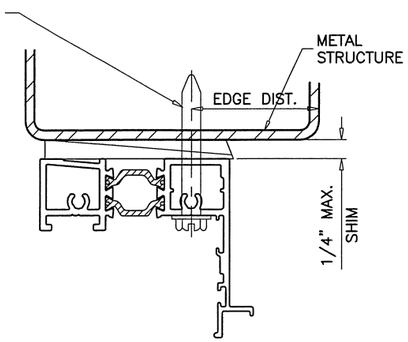
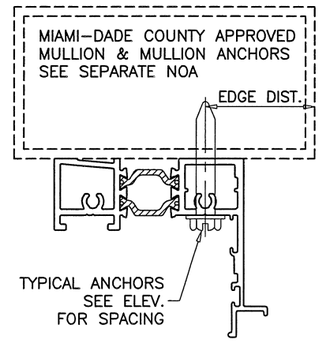
scale: 1/2"=1'–0"
dr. by: TARIQ
chk. by:

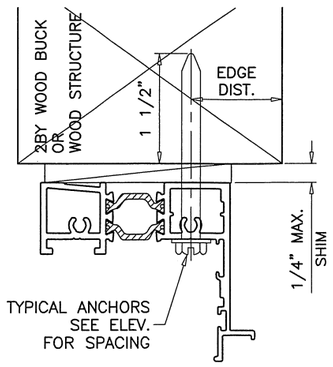
drawing no.
W16–45









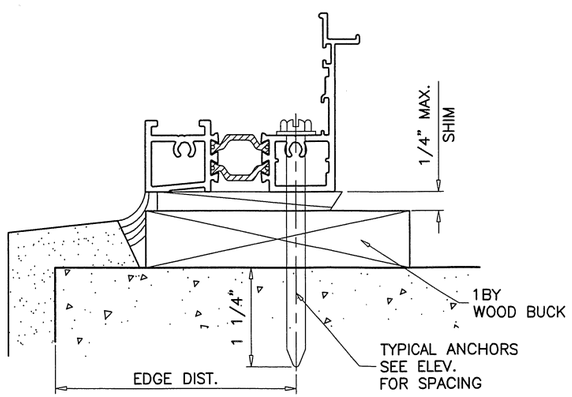


WOOD BUCKS AND METAL STRUCTURE NOT BY E.S. WINDOWS MUST SUSTAIN LOADS IMPOSED BY GLAZING SYSTEM AND TRANSFER THEM TO THE BUILDING STRUCTURE.

WEEPHOLES:

W1 = 2" X 5/16" WEEPHOLES AT 3-1/4" FROM EACH END AND AT MIDSPAN

W2 = 1-1/2" X 1/4" WEEPHOLES AT 6" FROM EACH END WITH NYLON BAFFLE



TYPICAL ANCHORS: SEE ELEV. FOR SPACING

1/4" DIA. CRETE-FLEX SS4 BY 'ELCO' (Fu=190 KSI, Fy=127 KSI)

1/4" DIA. ULTRACON SS4 410 BY 'ELCO' (Fu=190 KSI, Fy=164 KSI)

1/4" DIA. AGGRE-GATOR 300 BY 'ELCO' (Fu=95 KSI, Fy=57 KSI)

1/4" DIA. ULTRACON BY 'ELCO' (Fu=177 KSI, Fy=155 KSI)

INTO 2BY WOOD BUCKS OR WOOD STRUCTURES
1-1/2" MIN. PENETRATION INTO WOOD (HEAD/SILL/JAMBS)

THRU 1BY BUCKS INTO CONC. OR BLOCKS
1-1/4" MIN. EMBED INTO CONCRETE (HEAD/SILL)
1-1/2" MIN. EMBED INTO FILLED BLOCKS (JAMBS)

DIRECTLY INTO CONC. OR BLOCKS
1-1/4" MIN. EMBED INTO CONCRETE (HEAD/SILL)
1-1/2" MIN. EMBED INTO FILLED BLOCKS (JAMBS)

1/4" DIA. BI-FLEX 300 SELF DRILLING SCREWS BY 'ELCO'

1/4" DIA. DRIL-FLEX SELF DRILLING SCREWS BY 'ELCO' (GRADE 5 CRS)

INTO MIAMI-DADE COUNTY APPROVED MULLIONS
OR
INTO METAL STRUCTURES (HEAD/SILL/JAMBS)
(3) THREADS MIN. TO EXTEND BEYOND METAL THICKNESS
ALUMINUM: 1/8" THK. MIN. (6063-T5 MIN.)
STEEL: 1/8" THK. MIN. (Fy = 36 KSI MIN.)
(STEEL IN CONTACT WITH ALUMINUM TO BE PLATED OR PAINTED)

ANCHOR EDGE DISTANCES

INTO CONCRETE AND BLOCKS = 2-1/2" MIN.
INTO WOOD STRUCTURE = 1" MIN.
INTO METAL STRUCTURE = 3/4" MIN.

WOOD AT HEAD, SILL OR JAMBS SG = 0.55 MIN.
CONCRETE AT HEAD, SILL OR JAMBS f'c = 3000 PSI MIN.
C-90 GROUT FILLED BLOCK AT JAMBS f'm = 2000 PSI MIN.

PRODUCT REVISED
as complying with the Florida
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Acceptance No 18-0221.07
Expiration Date Dec. 22, 2021
By Manuel Saez
Miami Dade Product Control

FEB 12 2018

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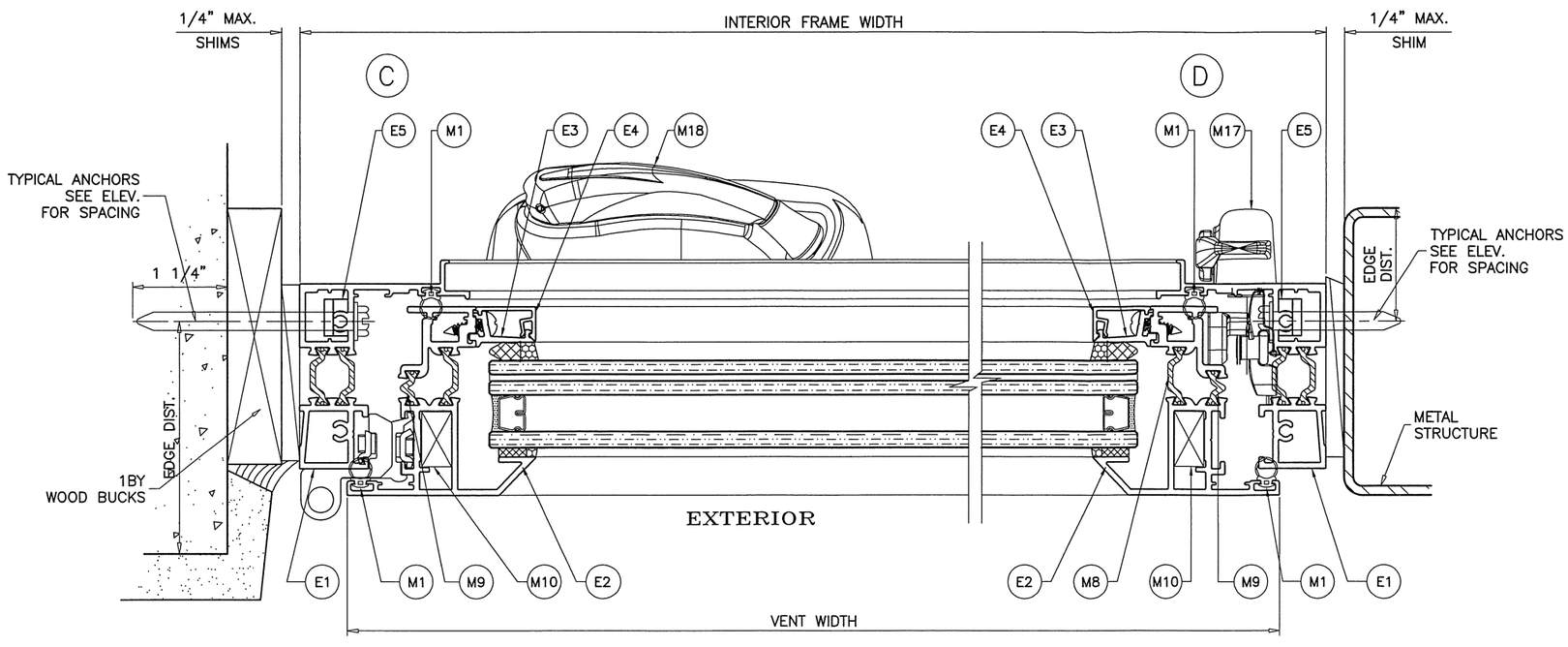
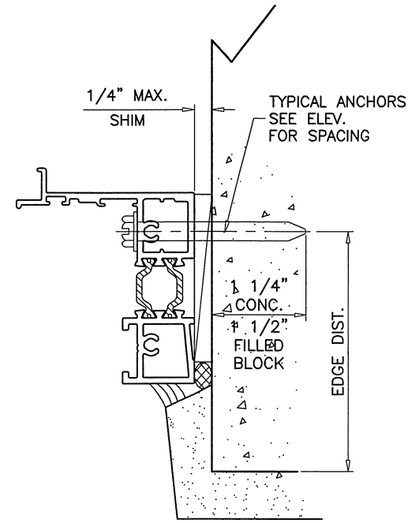
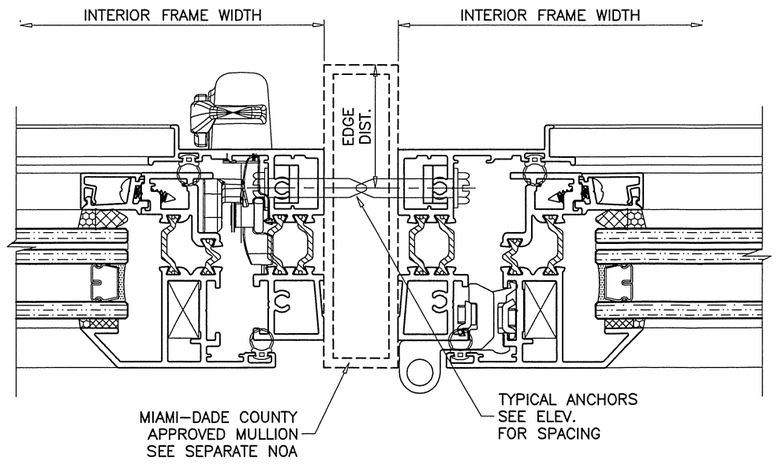
dr. by: TARIQ
chk. by:

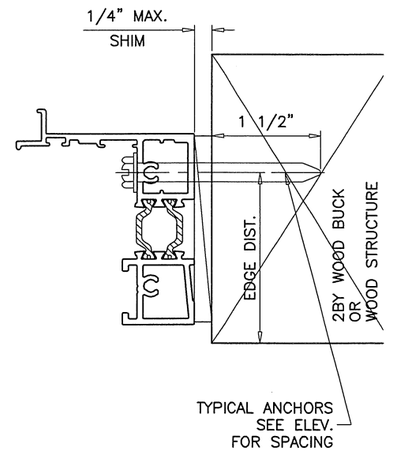
drawing no.
W16-45

sheet 2 of 8









PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No 18-0222.07
Expiration Date Dec 22, 2021
By Manuel Perez
Miami-Dade Product Control

FEB 12 2019

JAVAD AHMAD
LICENSE
No. 70592
STATE OF
FLORIDA
PROFESSIONAL ENGINEER

AL-FAROOQ CORPORATION
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9360 SUNSET DRIVE, SUITE 220
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COMP–ANL\W16–45ESW

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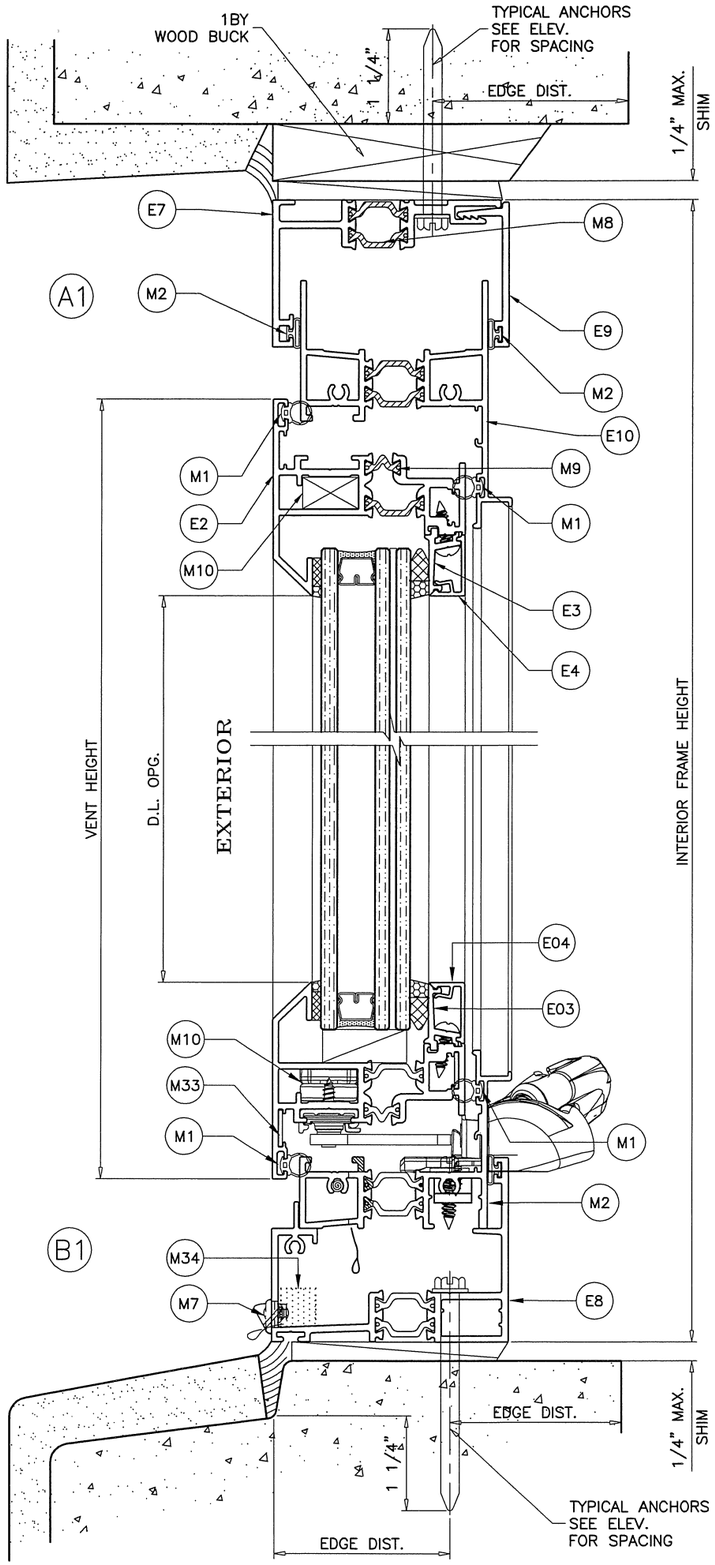
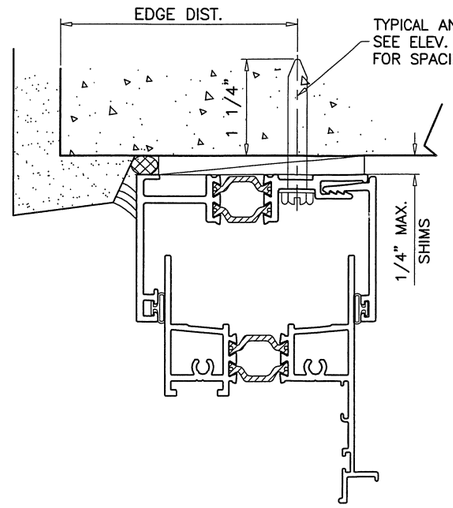
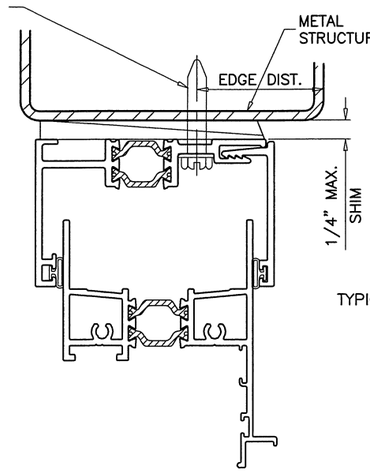
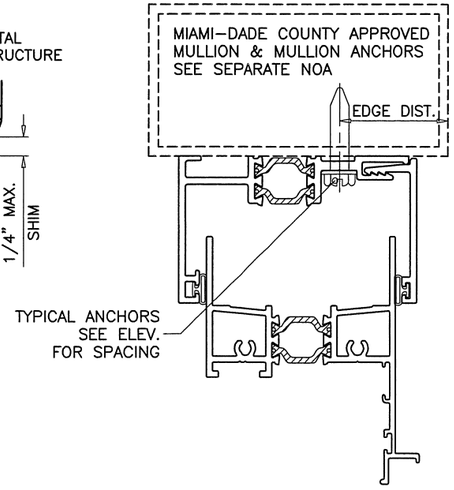
W16–45

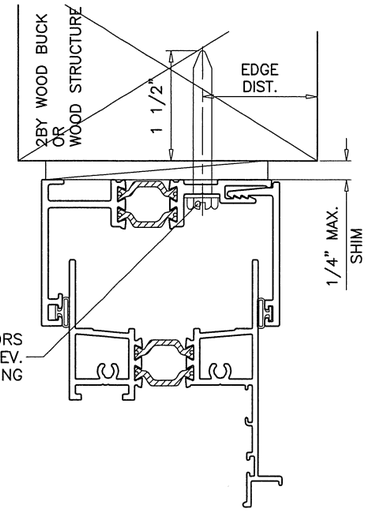
sheet 3 of 8

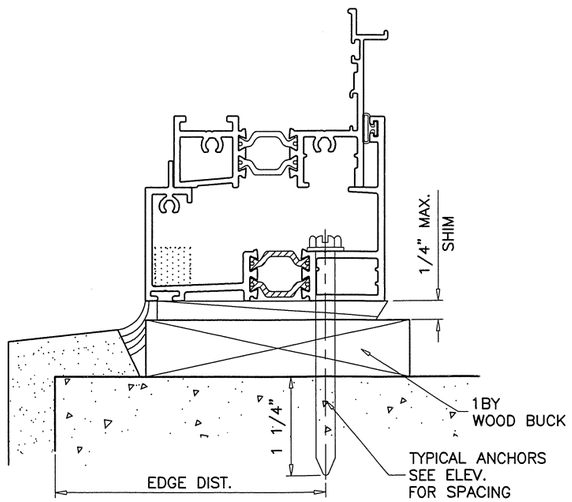












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Expiration Date Dec. 22, 2021
By Manuel Perez
Miami Dade Product Control

FEB 12 2019

JAVAD AHMAD
LICENSE
No. 70592
STATE OF
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AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173 (C.A.N. 3638)
TEL. (305) 264-8100 FAX. (305) 262-6978

COMP-ANL\W16-45ESW

ES-P252 THERMAL ALUM CASEMENT WDW. (S.M.I.)

E.S. WINDOWS, LLC
3550 N.W. 49 STREET
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chk. by:

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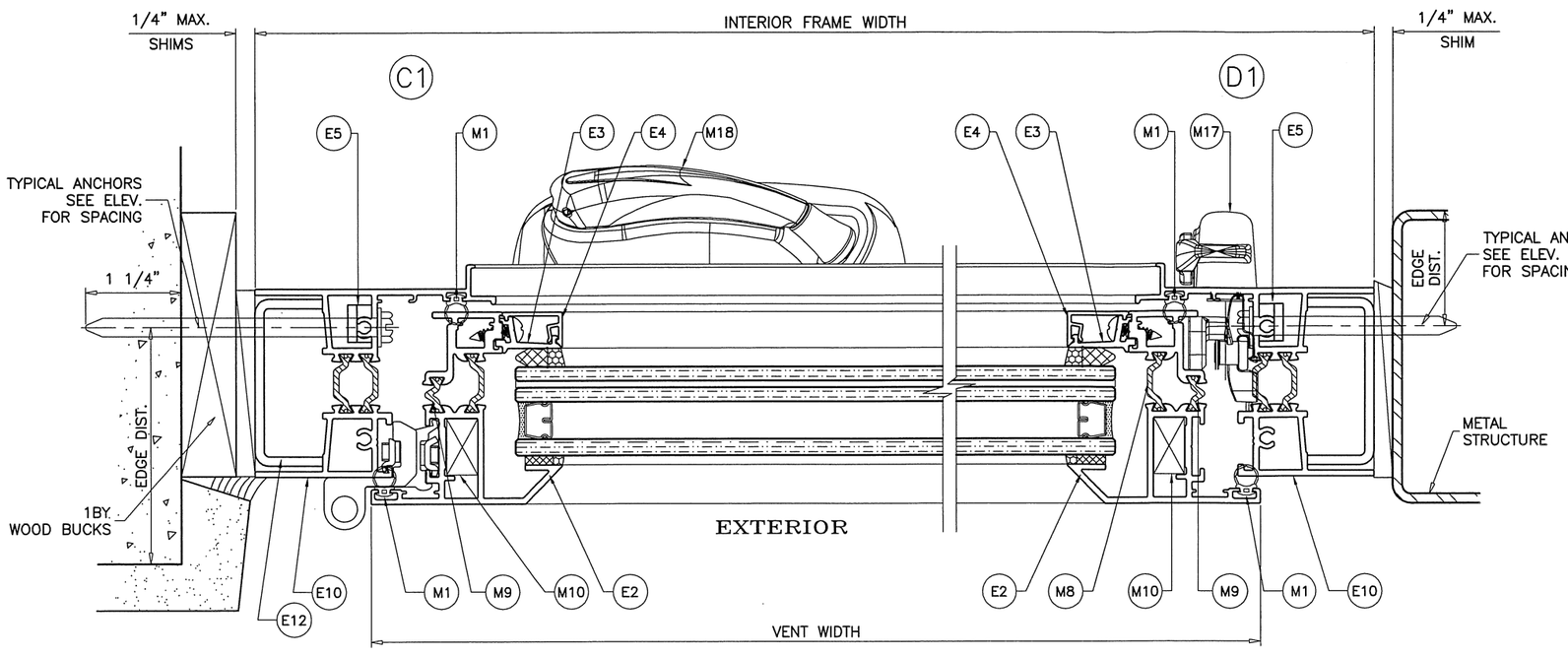
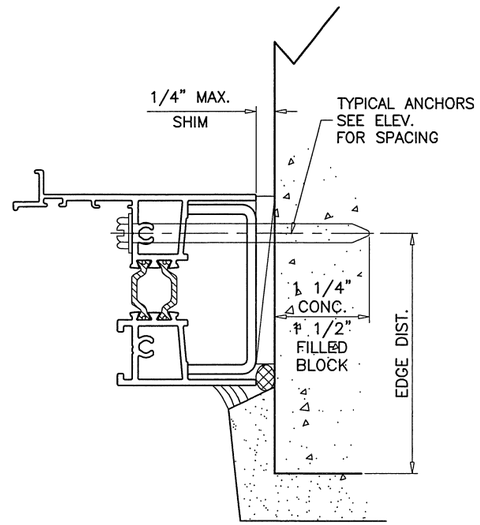
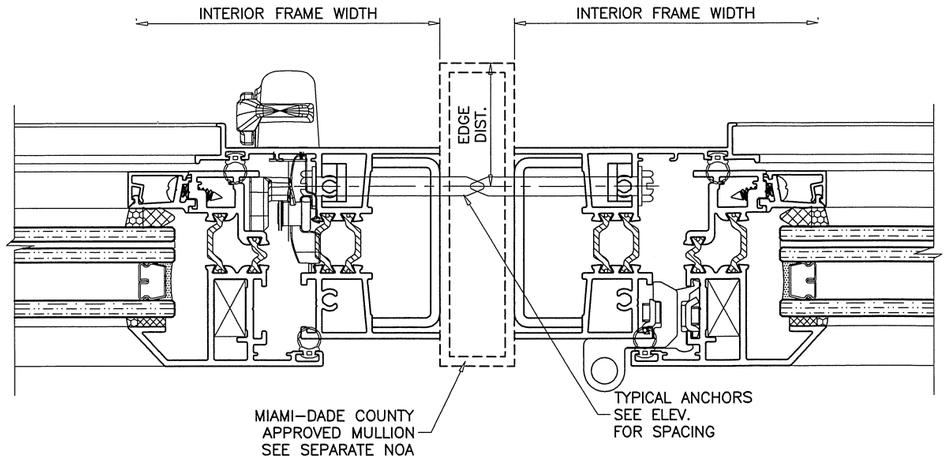
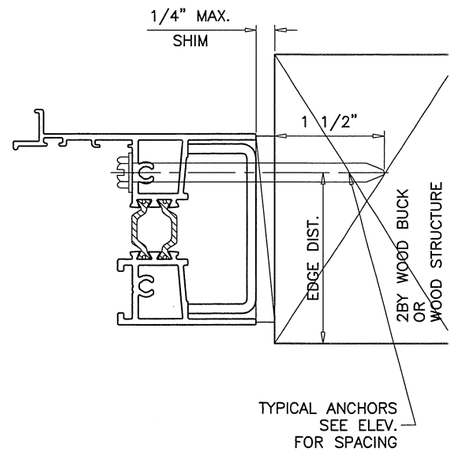
sheet 4 of 8









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ITEM #	PART #	REQD.	DESCRIPTION	MATERIAL	MANF./SUPPLIER/REMARKS
E1	ES-P250-001/P252-001	4	FLUSH FRAME HEAD/SILL/JAMB	6063-T6	-
E2	ES-P252-002/P250-003	4	VENT	6063-T6	-
E3	ES-P252-004	4/ VENT	GLASS STOP	6063-T6	-
E4	ES-P252-003	-	COVER IMPACT	6063-T6	-
E5	AAC-A-027	1/ CORNER	FRAME ATTACHMENT ANGLE	6063-T6	-
E7	ES-P250-010/P251-013	AS REQD.	RECEPTOR HEAD	6063-T6	-
E8	ES-P251-016/032	1	RECEPTOR SILL	6063-T6	-
E9	ES-P251-014	1	RECEPTOR STOP	6063-T6	-
E10	ES-P250-017/P252-012	-	EQUAL LEG FRAME HEAD/JAMB	6063-T6	-
E12	-	AS REQD.	JAMB REINF. CHANNEL	6063-T6	-
M1	ES-P251-G05	AS REQD.	INTERIOR VENT GASKET	EPDM	TREMCO #TX-20003E, DUROMETER 70±5 SHORE A
M2	27-245	AS REQD.	FRAME RECEPTOR	EPDM	CANALVIDRIOS, DUROMETER 65±5 SHORE A
M3	-	-	GLAZING TAPE (1/8" X 3/8")	POLYURETHANE	-
M4	ES-H340-G02	-	GLAZING WEDGE	EPDM	DUROMETER 60±5 SHORE A
M5	80-378	-	GLAZING WEDGE (1/2" X 1/4")	EPDM	CANALVIDRIOS, DUROMETER 80±5 SHORE A
M6	ES-6025-B01	-	SETTING BLOCK AT VENT	EPDM	TREMCO TR-1870E, DUROMETER 85±5 SHORE A
M7	WA2L	-	WEEP HOLE COVER	-	PREFERRED
M8	2479	AS REQD.	INSULBAR 20MM OFFSET	POLYAMIDE	ENSINGER
M9	2531	AS REQD.	INSULBAR 12MM OFFSET	POLAMIDE	ENSINGER
M10	0337	-	CORNER JOINT	DIECAST ALUM	MASTER
M11	CL02-002X	-	LOCK POINT BAR	ST. STEEL	INTERLOCK
M12	CL02-2059-00B	-	STRIKER	-	INTERLOCK
M13	CL02-2060-00B	-	LOCKING BAR GUIDE	-	INTERLOCK
M14	C011-0151-085	-	13,5" SA OPERATOR LOW PROFILE RH	ST. STEEL	INTERLOCK
M15	C011-0152	-	13,5" SA OPERATOR LOW PROFILE LH	ST. STEEL	INTERLOCK
M16	C011-0704	-	TRACK	ST. STEEL	INTERLOCK
M17	CL01-0475	-	MULTIPOINT HANDLE	DIE CAST ZINC	INTERLOCK
M18	C011-0605-XXX	-	COVER OPERATOR HANDLE LEFT	-	INTERLOCK
M19	C011-0606-XXX	-	COVER OPERATOR HANDLE RIGHT	-	INTERLOCK
M20	CL01-2250-XXX	-	SNAP ON COVER	DIE CAST ZINC	INTERLOCK
M21	CL01-1050-XXX	-	SNAP ON HANDLE	COPOLYMER	INTERLOCK
M22	C001-4001	-	CLAMP WASHER	ST. STEEL	INTERLOCK
M23	A1199X0003	-	EURO HINGE	ST. STEEL	AMC
M24	#10 X 2" FH	-	FRAME CORNER FASTENER	ST. STEEL	-
M26	#10 X 3/4" PH	-	FRAME CORNER ANGLE FASTENER	ST. STEEL	-
M27	#8 X 1" FH	-	STRIKER FASTENER	ST. STEEL	-
M28	#8 X 1/2" FH	-	GUIDE, OPERATOR, TRACK FASTENER	ST. STEEL	-
M29	#8 X 5/8" PH SMS	-	GLASS STOP FASTENER	ST. STEEL	AT 4" FROM ENDS & 8-1/4" O.C.
M30	#8-32 X 1/2" PH	-	LOCKING HANDLE CLAMP WASHER FASTENER	ST. STEEL	-
M31	#8 X 1/2" PH	-	END DAM FASTENER	ST. STEEL	-
M32	C001-4000	-	CLAMP WASHER	ROH	INTERLOCK
M33	PJS43-SS	-	CORNER LOCK	ST. STEEL	-
M34	WPSA-N1	-	3/4" X 3/4" X 2" RETICALATED FOAM	OPEN CELL FOAM	30 PP1
M35	HELIMA	-	LOW PROFILE SPACER	ALUMINUM	LINGERMANN GMBH & CO. KG

SEALANTS:

FRAME AND VENT CORNERS AND INSTALLATION SCREWS AT SILL SEALED WITH WHITE/ALUMINUM COLORED GENERAL PURPOSE SILICONE SEALANT BY MACKLANBURG-DUNCAN.

LOCKS:

SEVEN POINT LOCK SYSTEM BY 'INTERLOCK'
LOCATED AT FRAME JAMB AT 10" FROM BOTTOM
FASTENED WITH (2) #8-32 X 1/2" PH MS

(10) SLIDE BAR NYLON GUIDES, EACH FASTENED TO FRAME JAMB WITH (2) #8 X 1" FH SMS

SURFACE MOUNT NYLON KEEPERS AT VENT FACING LOCKING POINTS
EACH FASTENED WITH (2) #10 X 3/4" FH SDS

HINGES:

SURFACE MOUNT METALLIC PIVOT HINGE
LOCATED AT FRAME JAMB AT 8" FROM TOP & BOTTOM
FASTENED WITH (2) #12-28 X 1/2" FH MS
(2) 1/4-20 X 1/4" SET SCREW

OPERATOR:

ROTO OPERATOR BY 'INTERLOCK' LOCATED AT SILL END
FASTENED WITH (6) #8 X 3/4" FH SMS
(2) #8-32 X 7/16" FH MS

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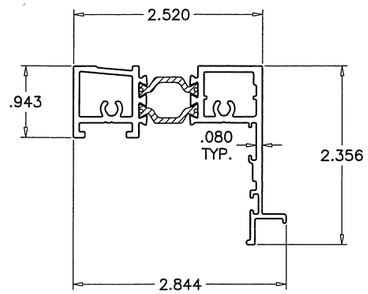
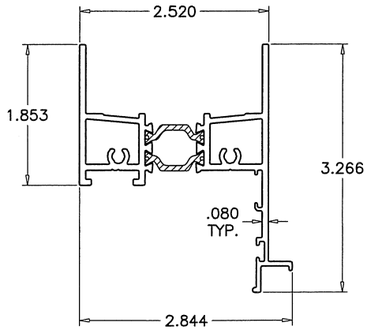
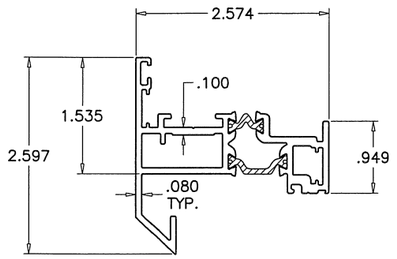


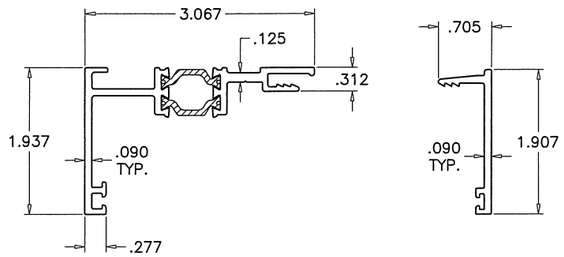
E1 FLUSH FRAME HEAD/SILL/JAMB



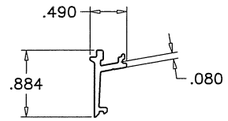
E10 EQUAL LEG FRAME HEAD/JAMB



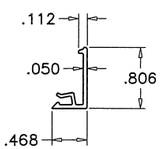
E2 VENT



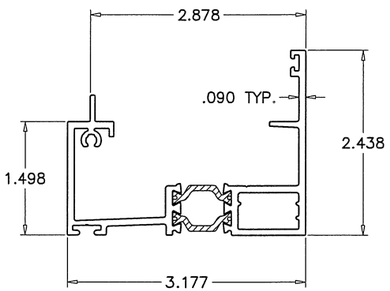
E7 RECEPTOR HEAD E9



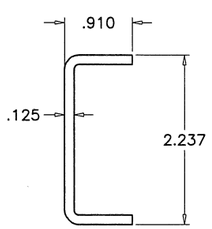
E3 GLASS STOP



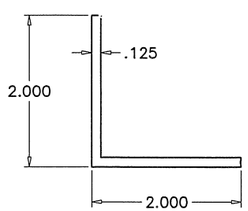
E4 GLASS STOP COVER



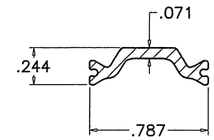
E8 RECEPTOR SILL



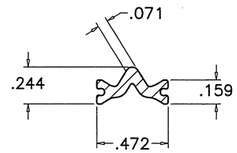
E12 JAMB REIN. CHANNEL



E5 FRAME ATTACHMENT ANGLE



M8 20MM OFFSET



M9 12MM OFFSET

TECATHERM® 66 GF INSULBARS
SCALE 1:1

MATERIAL = POLYAMIDE
TENSILE STRENGTH = 13031 PSI
RATE OF BURN = .752 IN./MIN.
SELF IGNITION TEMP. = 793° F
FLASH IGNITION TEMP. – 781°C
SMOKE DENSITY = 1.63

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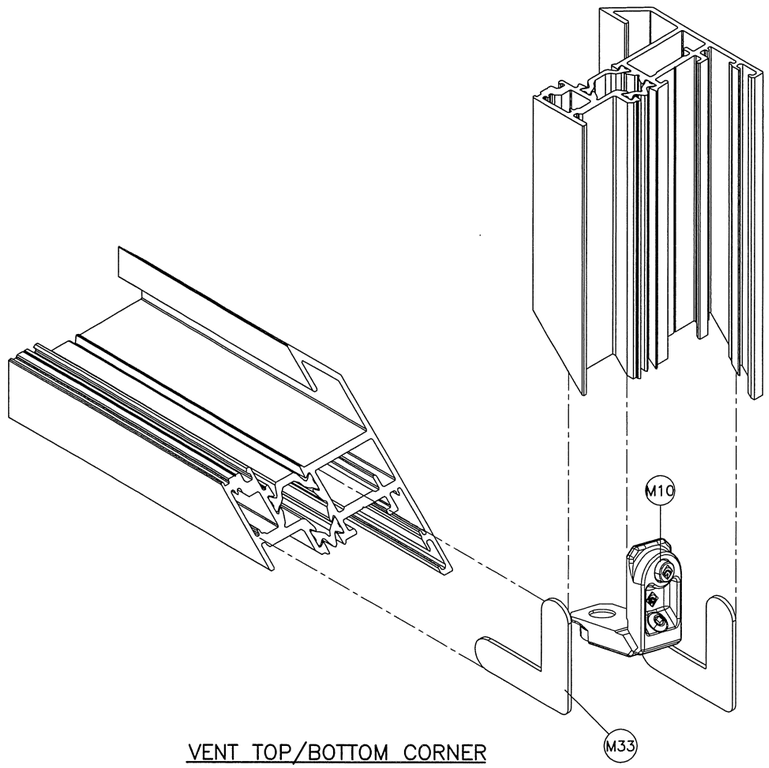
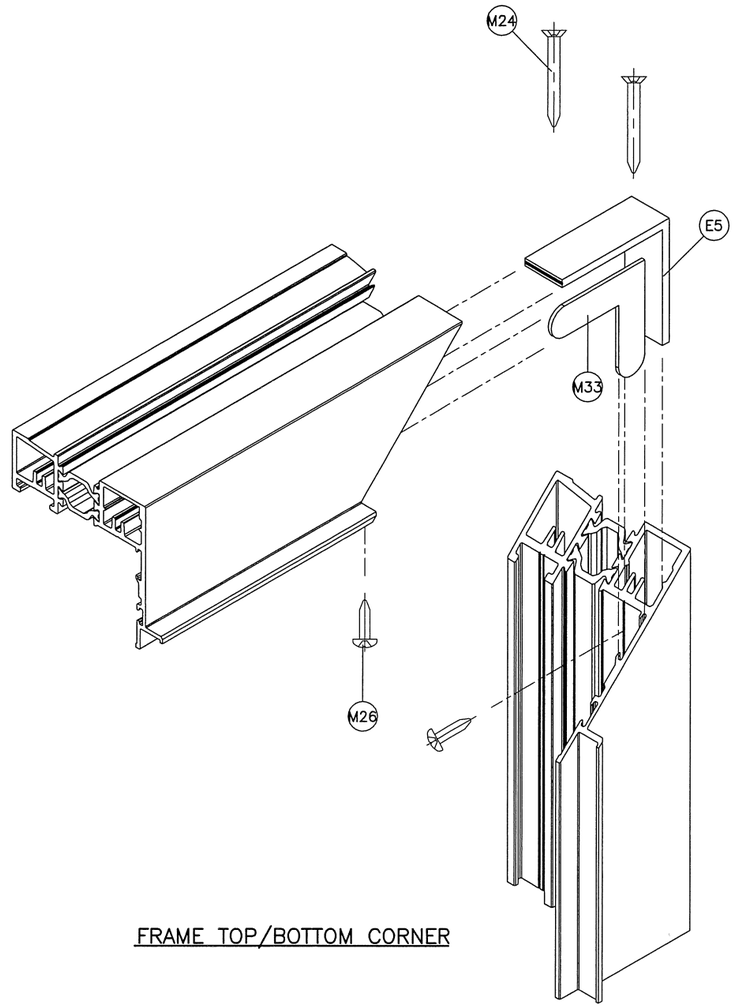


VENT TOP/BOTTOM CORNER



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