WinDoor, Inc.
7500 Amsterdam Drive
Orlando, Fl. 32832

SCOPE:
This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER - Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).
This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (in Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.
This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series “450” Aluminum Inswing glazed Doors w/wo Sidelites - Impact

APPROVAL DOCUMENT: Drawing No.18-106D, titled “Series 450 Inswing Doors & Sidelites”, sheets 1, 1.1, 1.2, 2.1, 2.2, 3, 3.1, 4, 5, 6, 7 7.1 and 7.2 of 7, prepared by Al-Farooq Corporation, dated 10-27-06 and last revised on SEP 09, 2018 signed and sealed by Javad Ahmad, P.E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

MISSILE IMPACT RATING: Large and Small Missile Impact

Limitations:
1. See Design Pressure ratings in sheets 1.1, 5, 6, 7 and 7.1 for unit sizes Vs lock options, mullion type, door/ sidelite, glass / sill types and anchors. Lower Design Pressure shall control.
2. For mulled units lower Design pressure of doors or mullion shall control for entire assembly.
3. Exterior Design Pressure = \( +50.0 \text{ PSF} \) w/ threshold (sill type S-I). Sills (threshold) types SS-1 & SS-2 are not rated for water infiltration. See thresholds (sills) and glass type A1 (True muntin) limitations notes, in sheet 6.
4. See Partial 7/16” & 1” Composite panels in sheet 6. Narrow stile sidelites are limited to 18” or less.
5. The frame of alternate size must not exceed 125 ft², nor panel tested area and max. Panel height.

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and series and following statement: "Miami-Dade County Product Control Approved", noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.
This NOA revises NOA #17-1011.11(PLA) consists of this page 1 and evidence pages E-1, E-2 & E-3, as well as approval document mentioned above.
The submitted documentation was reviewed by Ishaq I. Chanda, P.E.
NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

1. Evidence submitted in previous NOA

A. DRAWINGS
   1. Drawing No. W06-73 Rev J, titled “Series 450 Inswing Doors & Sidelites”, sheets 1, 1.1, 1.2, 2, 2.1, 2.2, 3, 3.1, 4, 5, 6, 7, 7.1 and 7.2 of 7, prepared by Al-Farooq Corporation, dated 10/27/06 and last revised on 09/21/17, signed and sealed by Javad Ahmad, P.E.

B. TESTS
   1. None.

C. CALCULATIONS

D. QUALITY ASSURANCE
   1. Miami Dade Department of Regulatory and Economic Resources (RER).

E. MATERIAL CERTIFICATIONS
   1. Notice of Acceptance No. 17-0712.03 issued to Eastman Chemical Company (MA) for the “Saflex CP - Saflex and Saflex HP Composite Glass Interlayers w/ PET Core”, expiring on 12/11/18.
   2. Notice of Acceptance No. 17-0712.05 issued to Eastman Chemical Company (MA) for their “Saflex Clear and Color Glass Interlayers”, expiring on 05/21/21.

F. STATEMENTS

G. OTHER
   1. This NOA revises NOA# 16-0329.03, expiring on 11/09/21
   2. Evidence submitted in previous NOA

A. DRAWINGS
   1. Manufacturer's die drawings and sections (Submitted under files below).
   2. Drawing No. W06-73 Rev I, titled “Series 450 Inswing Doors & Sidelites”, sheets 1, 1.1, 1.2, 2, 2.1, 2.2, 3, 3.1, 4, 5, 6, 7, 7.1 and 7.2 of 7, prepared by Al-Farooq Corporation, dated 10-27-06 and last revised on 03-22-16, signed and sealed by Javad Ahmad, P.E.

B. TESTS (Submitted under files #16-0329.03/#14-1103.05/#12-0706.04/#11-1025.03/#09-0723.04)
   1. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
      2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
      3) Water Resistance Test, per FBC, TAS 202-94 (+50.0 PSF, sill S-I only)
      4) Large Missile Impact Test per FBC, TAS 201-94
      5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
      6) Forced Entry Test, per FBC 2411 3.2.1, TAS 202-94

Along with manufacturer’s parts and section drawing marked-up drawings of aluminum In swing / Outswing door w/wo sidelites, by Hurricane Testing Laboratory, Inc., Test Report No. HTL-0080-0304-11 dated 11/28/2011 & HTL-0080-0902-11, signed and sealed by Vinu J. Abraham, P.E.

Ishaq I. Chanda, P.E.
Product Control Examiner
NOA No 18-0926.05
Expiration Date: November 09, 2021
Approval Date: November 01, 2018
NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

B. TESTS (continue)

Note: This test report has been revised by addendum letters, issued by Architectural Testing (Former Hurricane Testing Lab), dated 01/20/12 and 04/03/12, both signed and sealed by Vinu J. Abraham, P.E.

Along with manufacturer’s parts and section drawing marked-up drawings of double aluminum outswing doors, issued by Architectural Testing, Test Report No(s) B-5234.02-450-18 dated 12/19/2011, signed and sealed by Vinu J. Abraham, P.E.

2. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
   2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
   3) Water Resistance Test, per FBC, TAS 202-94
   4) Large Missile Impact Test per FBC, TAS 201-94
   5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
   6) Forced Entry Test, per FBC 2411 3.2.1, TAS 202-94.

Along with manufacturer’s parts and section drawing marked-up drawings of aluminum In/out swing door w/sidelites, by Hurricane Testing Laboratory, Inc., Test Report No. HTL-97055 (0080-912-97) dated 09/23/97 thru 02/27/98 for specimen #1, 2, 3, 4 tested per PA202-94, specimen #4, 5A, 5B, 5C tested per PA201-94 & PA203-94, signed and sealed by Timothy S. Marshall, P.E.

Along with manufacturer’s parts and section drawing marked-up drawings of aluminum out swing door w/sidelites, by Hurricane Testing Laboratory, Inc., Test Report No. HTL-01071 (0080-0402-02) dated 04/01/2002 tested per PA201-94 & PA203-94, signed and sealed by Vinu J. Abraham, P.E. (submitted in file # 09-0723.04). Original tests conducted per SFBC, PA 201, 202 & 203-94 now known as FBC, TAS 201, 202 & 203-94.

3. Reference Certified Testing Laboratories test report # CTLA 3056WA, issued to CGI Windows & Doors Inc. pert TAS 201, 202 and 203-94 for specimen #1 thru #30 for laminated PVB glass, insulated PVB laminated glass with Duraseal and super spacers, signed and sealed by Ramesh C. Patel, P.E.

C. CALCULATIONS (Submitted under files #14-1103.05)

1. Anchor verification calculations and structural analysis, complying with FBC-2014(5th Edition), prepared by Al Farooq Corporation, dated 10/27/14 and last revised on AUG 27, 2015, signed and sealed by Javad Ahmad, P.E.

2. Glazing complies w/ ASTM-E-1300-02, -04 & -09.

D. QUALITY ASSURANCE

1. Miami Dade Department of Regulatory and Economic Resources (RER).

E. MATERIAL CERTIFICATIONS


2. Notice of Acceptance No. 14-0423.15 issued to Eastman Chemical Company (MA) (Former Solutia, Inc.) for the “Saflex CP - Saflex and Saflex HP Composite Glass Interlayers w/ PET Core”, expiring on 12/11/18.

3. Notice of Acceptance No. 15-1201.11 issued to Eastman Chemical Company (MA) (Former Solutia, Inc.) for the “Saflex Clear and Color Glass Interlayers”, expiring on 05/21/21.
NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

F. STATEMENTS
1. Statement letter of conformance to FBC 2014(5th Edition) and letter of no financial interest, prepared by Al Farooq Corporation, dated 10/03/14, signed and sealed by Javad Ahmad, P.E.
2. Lab compliance and addendum letters, as part of the above referenced test reports.

G. OTHER
1. This NOA revises & renews #14-1103.05, expiring on November 09, 2021.
2. Hardware cut sheets verified and marked-up by the Architectural Testing (former Hurricane Testing lab).
3. Test proposal dated 12/16/14 approved by RER and Test proposal #10-0940, dated 11/17/10 approved by BNC.

1. New Evidence submitted.

A. DRAWINGS
1. Drawing No.18-106D, titled “Series 450 Inswing Doors & Sidelites”, sheets 1, 1.1, 1.2, 2, 2.1, 2.2, 3, 3.1, 4, 5, 6, 7 7.1 and 7.2 of 7, prepared by Al-Farooq Corporation, dated 10-27-06 and last revised on SEP 09, 2018 signed and sealed by Javad Ahmad, P.E.

B. CALCULATIONS
1. None.

C. TESTS
1. None.

D. QUALITY ASSURANCE
1. Miami Dade Department of Regulatory and Economic Resources (RER).

E. MATERIAL CERTIFICATIONS
2. Notice of Acceptance No. 18-0301.06 issued to Eastman Chemical Company (MA) (Former Solutia, Inc.) for the “Saflex CP - Saflex and Saflex HP Composite Glass Interlayers w/ PET Core”, expiring on 12/11/23.
3. Notice of Acceptance No. 17-0712.05 issued to Eastman Chemical Company (MA) (Former Solutia, Inc.) for the “Saflex Clear and Color Glass Interlayers”, expiring on 05/21/21.

F. STATEMENTS
1. Statement letter of conformance to FBC 2017 (6th Edition) and letter of private label, prepared by Al Farooq Corporation, dated 10/03/14, signed and sealed by Javad Ahmad, P.E.

G. OTHER
1. This NOA revises NOA #17-1011.11(PLA), expiring on November 09, 2021.
2. Private Label Agreement (PLA) between CGI Windows and Doors, Inc. and Windoor Inc. signed by Dean M. Ruark, P.E., Vice President on behalf of both companies.

Ishaq I. Chanda, P.E.
Product Control Examiner
NOA No 18-0926.05
Expiration Date: November 09, 2021
Approval Date: November 01, 2018
TYPICAL ELEVATIONS

LOCK OPTIONS AND CAPACITY

<table>
<thead>
<tr>
<th>FRAME HEIGHT</th>
<th>10A</th>
<th>10AA</th>
<th>10B</th>
<th>10C &amp; 10CC</th>
<th>19 F</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>EXT (+)</td>
<td>INT (-)</td>
<td>EXT (+)</td>
<td>INT (-)</td>
<td>EXT (+)</td>
</tr>
<tr>
<td>84-3/4&quot;</td>
<td>90.0</td>
<td>90.0</td>
<td>100.0</td>
<td>110.0</td>
<td>110.0</td>
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<tr>
<td>96-3/4&quot;</td>
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<td>90.0</td>
<td>100.0</td>
<td>110.0</td>
<td>110.0</td>
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<tr>
<td>108-3/4&quot;</td>
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<td>-</td>
<td>100.0</td>
<td>110.0</td>
<td>110.0</td>
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<tr>
<td>120-3/4&quot;</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>70.0</td>
</tr>
</tbody>
</table>

10A: COPPER CREEK W/ WINDOOR 3 POINT
10AA: BALDWIN W/ WINDOOR 3 POINT
10B: REGENT COMMERCIAL 3 POINT
10C: BALDWIN SINGLE POINT LOCK
10CC: COPPER CREEK SINGLE POINT LOCK
10F: SURFACE MOUNTED LOCK

LH CONFIGURATIONS SHOWN
RH SIMILAR (SEE SHEET 1 FOR SIZES)

OPTIONAL TRUE MUNTINS
DOOR OR SIDELITE

RESIDENTIAL HARDWARE
COMMERCIAL HARDWARE

HINGE LOCATIONS

<table>
<thead>
<tr>
<th>MAX. FRAME HEIGHT</th>
<th>NO. REGD.</th>
<th>MAX. SPACING</th>
</tr>
</thead>
<tbody>
<tr>
<td>UPTO 90-3/4&quot;</td>
<td>3</td>
<td>35 1/2&quot;</td>
</tr>
<tr>
<td>ABOVE 90-3/4&quot;</td>
<td>4</td>
<td>44 1/2&quot;</td>
</tr>
</tbody>
</table>

DOORS WITH 3 HINGES LIMITED TO 300 PFS

HARDWARE DESCRIPTION

LEGEND

- I - INSWING DOOR DETAIL

- ITEM DESCRIPTION
  (see sheet 2 of 7)

WinDoor, Inc.
7500 Amsterdam Drive
Orlando, FL 32832
Tel. (407) 481-8400 Fax. (407) 481-5566

product: Series 450 INSWING Doors & Sidetiles
date: 10-27-06 sheet 1 of 7
<table>
<thead>
<tr>
<th>ITEM</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>#12 X 1 1/4&quot; HEX HEAD S/S SMS (3 PER CORNER CONNECTION)</td>
</tr>
<tr>
<td>2A</td>
<td>3/8–16 FULLY THREADED CONTINUOUS ROD</td>
</tr>
<tr>
<td>2B</td>
<td>3/8–16 HEX NUT</td>
</tr>
<tr>
<td>2C</td>
<td>1 1/2&quot; X 1 1/2&quot; X 3/16&quot;THK. ALUMINUM PLATE</td>
</tr>
<tr>
<td>3</td>
<td>SHEAR CLIP (EXT. NO. 506)</td>
</tr>
<tr>
<td>4</td>
<td>DOUBLE 9/32&quot; DIA. JAMB INSTLL. HOLES AT 6&quot; FROM ENDS &amp; 24&quot; O.C. MAX.</td>
</tr>
<tr>
<td>5</td>
<td>9/32&quot; DIA. HEAD &amp; SILL INSTLL. HOLES AT 6&quot; FROM ENDS, 3 @ CENTER OF PAIRS SPACED 6&quot; O.C. &amp; 24&quot; O.C. MAX.</td>
</tr>
<tr>
<td>6</td>
<td>#10 X 1&quot; PH–PH–SS TEKS SCREW, @ 3&quot; &amp; 7&quot; FROM ENDS &amp; 19–3/8&quot; O.C. MAX.</td>
</tr>
<tr>
<td>7</td>
<td>#14 X 3/4&quot; HEX HEAD S/S TEKS SCREW AT 6&quot; FROM ENDS &amp; 24 3/16&quot; O.C. MAX.</td>
</tr>
<tr>
<td>8</td>
<td>.320 HIGH WOOL PILE WITH CENTER FIN (ULTRAFAB # 3032)</td>
</tr>
<tr>
<td>9</td>
<td>.350 HIGH FOAM–TITE WEATHERSEAL (AMESBURY # 32011)</td>
</tr>
<tr>
<td>10</td>
<td>ACTIVE PANEL LOCK OPTIONS (SEE SHEET 1.1 FOR LIMITS)</td>
</tr>
</tbody>
</table>

**11**

HAGER 4 1/2" X 4" HINGE IN SOLID BRASS OR STAINLESS STEEL WINDOOR 4–1/2" X 4" HINGE IN ALUMINUM SECURED WITH (8) #12–24 X 1/2" F.H. M.S. (3 PER PANEL UP TO 7'–6 3/4" HIGH) (4 PER PANEL OVER 7'–6 3/4")

**12**

WINDOOR FLUSHBOLT AT TOP & BOTTOM OF INACTIVE LEAF, HOUSING ATTACHED TO PANEL STILE WITH #10 X 3/4" PH SMS, ACTIVATOR ATTACHED WITH #8 X 1/2" PH SMS.

**13**

SEE SHEET 1.2 FOR GLAZING OPTIONS

**14**

SILICONE GE–1200, DOW 995, DOW 899

**17**

1/2" X 1/2" CONTINUOUS CLOSED CELL FOAM TAPE WITH ONE SIDE ADHESIVE

**18**

PLASTIC WEEP BAFFLE

**19**

7/8" X 5" X 1/8" THK. CONTINUOUS ALUMINUM SILL ANGLE ADAPTOR

**EXT. =**


**DWG. NO.: 18–106D**

WinDoor, Inc.
7500 Amsterdam Drive
Orlando, FL. 32832
Tel. (407) 481–8400 Fax. (407) 481–5566

product : Series 450 INSWING Doors & Sidelites
date : 10–27–06 sheet 2 of 7
NOTE:

ALL JAMB ANCHOR CONDITIONS SHOWN ON SHEETS 3, 4 AND 5 MAY BE DIRECTLY TO MASONRY WITH 1/4" MAX. SHIM SPACE WITHOUT VARIATION IN CAPACITY.

NOTE:

1X OR 2X WOOD BUCKS NOT BY WINDOOR MUST BE PROPERLY SECURED AND MUST SUSTAIN LOADS IMPOSED BY GLAZING SYSTEM.
LOCK STILES WITH WATER RESISTANCE

LOCK STILES WITHOUT WATER RESISTANCE

@ TOP & BOTTOM OF INACTIVE PANEL

502

8

ACTIVE

INACTIVE

502

1.125

INTERIOR

502 EXTERIOR

LOCK OPTIONS SEE SHEET 1.1

A

A

ETRASIAL REED. FOR WATER RESISTANT DOORS WITH SILL S-1 ONLY

DWG. NO.: 18-106D
### Mullion Performance Chart

<table>
<thead>
<tr>
<th>Nominal Dims</th>
<th>Mull Type 1</th>
<th>Mull Type 2</th>
<th>Mull Type 3</th>
</tr>
</thead>
<tbody>
<tr>
<td>Width (w)</td>
<td>Frame Height</td>
<td>Ext(+)</td>
<td>Int(-)</td>
</tr>
<tr>
<td>1/8</td>
<td>100.0</td>
<td>100.0</td>
<td>100.0</td>
</tr>
<tr>
<td>2/8</td>
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<td>3/8</td>
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<tr>
<td>4/4</td>
<td>94.2</td>
<td>94.2</td>
<td>70.0</td>
</tr>
</tbody>
</table>

**Lower Design Load from Panel Performance Chart on Sheet 6 or Mullion Performance Chart Above Shall Control.**

Refer to Sheet 2 of 7 for typical Bill of Materials.

---

**Mullion Type 1**
- Wide Style-Wide Style

**Mullion Type 2**
- Wide Style-Narrow Style

**Mullion Type 3**
- Narrow Style-Narrow Style

---

**WinDoor, Inc.**
- 7500 Amsterdam Drive
- Orlando, FL 32832

Tel. (407) 481-8400  Fax. (407) 481-5566

Product: Series 450 Inswing Doors & Sidelles

Date: 10-27-06  Sheet 5 of 7
<table>
<thead>
<tr>
<th>NOMINAL DIMS.</th>
<th>FRAME WIDTH (IN)</th>
<th>1/16&quot; COMPOSITE PANELS</th>
<th>1&quot; COMPOSITE PANELS</th>
<th>GLASS TYPE &quot;A&quot;</th>
<th>GLASS TYPES &quot;B&quot; &amp; &quot;B1&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>FRAME WIDTH (IN)</td>
<td>EX. (+)</td>
<td>INT. (+)</td>
<td>EX. (+)</td>
<td>INT. (+)</td>
</tr>
<tr>
<td>26-9/16</td>
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<tr>
<td>32-9/16</td>
<td>50-1/2&quot;</td>
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<td>100.0</td>
<td>75.0</td>
<td>75.0</td>
</tr>
<tr>
<td>32-9/16</td>
<td>62-1/4&quot;</td>
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<td>94.2</td>
<td>75.0</td>
<td>75.0</td>
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<tr>
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<td>62-1/4&quot;</td>
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<td>102-3/4&quot;</td>
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<td>100.0</td>
<td>75.0</td>
<td>75.0</td>
</tr>
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<td>76.0</td>
<td>75.0</td>
<td>75.0</td>
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<tr>
<td>30-9/16</td>
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<td>76.0</td>
<td>76.0</td>
<td>75.0</td>
<td>75.0</td>
</tr>
</tbody>
</table>

LOADS SHOWN ABOVE ARE FOR INSTALLATIONS WHERE WATER INFILTRATION RESISTANCE IS NOT REQUIRED. LIMIT EX. (+) LOADS TO 550 PSF FOR THRESHOLD (C) WHERE WATER INFILTRATION RESISTANCE IS REQUIRED. THRESHOLD (C) IS NOT RATED FOR WATER INFILTRATION.

* GLASS LIMITED TO 8/0 DAYLITE OPENING. PANEL SIZES ABOVE 8/0 REQUIRE TRUE MUNTIN.