



MIAMI-DADE COUNTY  
PRODUCT CONTROL SECTION

11805 SW 26 Street, Room 208

Miami, Florida 33175-2474

T (786) 315-2590 F (786) 315-2599

[www.miamidade.gov/economy](http://www.miamidade.gov/economy)

DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)  
BOARD AND CODE ADMINISTRATION DIVISION

**NOTICE OF ACCEPTANCE (NOA)**

**PGT Industries, Inc.**  
**1070 Technology Drive,**  
**North Venice, FL 34275**

**SCOPE:**

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER -Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

**DESCRIPTION: Series "770HP" Aluminum Sliding Glass Doors w / Reinforcements & 90°/135°corners-LMI**

**APPROVAL DOCUMENT:** Drawing No. **PGT0004 Rev H**, titled "Series 770 H.P. Aluminum SGD-LMI", sheets 1 through 10 of 10, prepared by manufacturer, dated 08/05/07 and last revised on 04/22/20, signed and sealed by Lynn Miller, P.E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

**MISSILE IMPACT RATING:** Large Missile Impact Resistant

Limitations:

1. See tables **1& 1A** in sheet **4** of this approved drawing set for applicable SGD unit sizes, design pressures, reinforcements, glass types, sill riser and anchors requirements. See approved configurations in sheet **2**.
2. Applicable operable door Egress min clear width & height requirements must comply per FBC, to be reviewed by Building official.
3. See glazing options G4, G4A, G6 and G6A in sheet **3**.

**LABELING:** Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and series and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **revises NOA # 19-1126.04** and consists of this page 1 and evidence pages E-1, E-2, E-3 & E-4, as well as approval document mentioned above.

The submitted documentation was reviewed by **Ishaq I. Chanda, P.E.**

MIAMI-DADE COUNTY  
APPROVED

*Ishaq I. Chanda*

NOA No. 20-0429.10

Expiration Date: March 24, 2025

Approval Date: October 15, 2020

Page 1

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**1. Evidence submitted under previous approvals**

**A. DRAWINGS**

1. Manufacturer's die drawings and sections (Submitted under files # **11-1018.16/#09-0826.12**).
2. Drawing No. **PGT0004 Rev D**, titled "Series 770 H.P. Aluminum SGD-LMI", sheets 1 through 10 of 10, prepared by manufacturer, dated 08/05/07 and last revised on 02/13/14, signed and sealed by Lynn Miller, P.E.

**B. TESTS**

1. Test report on 1) Air Infiltration Test, per FBC, TAS 202-94  
2) Uniform Static Air Pressure Test, per FBC, TAS 202-94  
3) Water Resistance Test, per FBC, TAS 202-94.  
4) Large Missile Impact Test per FBC, TAS 201-94  
5) Cyclic Wind Pressure Loading per FBC, TAS 203-94  
6) Forced Entry Test, per FBC 2411.3.2.1 (b) and TAS 202-94

Along with marked-up drawings and installation diagram of Aluminum Sliding Glass Doors (Samples A-1, A-2, B-1, B-2 and C-1), prepared by Fenestration Testing Laboratory, Inc., Test Report No **FTL-7468**, dated 09/13/2013, all signed and sealed by Martin D. Brinson, P.E.

Note: This test report has addendum letter dated Jan 13, 2014, issued by Fenestration Testing Lab.

2. Test report on 1) Air Infiltration Test, per FBC, TAS 202-94  
2) Uniform Static Air Pressure Test, per FBC, TAS 202-94  
3) Water Resistance Test, per FBC, TAS 202-94.  
4) Large Missile Impact Test per FBC, TAS 201-94  
5) Cyclic Wind Pressure Loading per FBC, TAS 203-94  
6) Forced Entry Test, per FBC 2411.3.2.1 (b) and TAS 202-94

Along with marked-up drawings and installation diagram of Aluminum Sliding Glass Doors, prepared by Fenestration Testing Laboratory, Inc., Test Report No **FTL-5998**, **FTL-6005** and **FTL-6012**, dated 08/10/09, all signed and sealed by Julio Gonzales, P.E. (Submitted under files # **11-1018.16/#09-0826.12**) Note: The test reports No. **FTL 5998** has been revised and reissued on 12/29/09, signed and sealed by Julio Gonzales, P.E.

3. Additional reference supporting test reports # **FTL 5254** and **ATI72138.01-401-18**.

**C. CALCULATIONS**

1. Anchor verification and comparative analysis dated 01/24/14 and last revised on 02/13/14, sheets 1 thru 45, prepared by PGT, signed and sealed by Lynn Miller, P. E.
2. Glazing complies with ASTM E-1300-02 &-04.

**D. QUALITY ASSURANCE**

1. Miami Dade Department of Regulatory and Economic Resources (RER).

**E. MATERIAL CERTIFICATIONS**

- 1 Notice of Acceptance No. **11-0624.02** issued to E.I. DuPont De Nemours & CO., Inc. for "DuPont SentryGlas® interlayer", expiring on 01/14/2017.

**F. STATEMENTS**

1. Statement letter dated OCT 04, 2013 of compliance to FBC 2010 and "No financial interest", prepared by PGT, signed & sealed by Lynn Miller, P.E.
2. Letter of lab compliance, part of the above test reports

*Ishaq I. Chanda*

**Ishaq I. Chanda, P.E.**  
**Product Control Unit Supervisor**  
**NOA No. 20-0429.10**  
**Expiration Date: March 24, 2025**  
**Approval Date: October 15, 2020**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**G. OTHER**

1. This NOA **revises # 11-1018.16**, expiring March 24, 2015.
2. Test proposal dated 6/4/13 approved by Jaime Gascon, P.E.
3. Test proposals No(s) **09-0177, 0177-A, B & C** approved by BCCO.
4. Letter of commitment dated February 20, 2014, issued by PGT, signed by A. Lynn Miller, P.E.

**2. Evidence submitted under previous approvals**

**A. DRAWINGS (submitted under file #16-2609.06/#15-0106.07/#13-1009.07)**

1. Drawing No. **PGT0004**, titled "Series 770 H.P. Aluminum SGD – L.M.I.", sheets 01 through 10 of 10, dated 08/05/07, prepared by manufacturer, revision "F" dated 05/05/16, signed and sealed by Anthony Lynn Miller, P. E.

**B. TESTS**

1. Reference Test report on
  - 1) Uniform Static Air Pressure Test, per FBC, TAS 202-94
  - 2) Large Missile Impact Test per FBC, TAS 201-94
  - 3) Cyclic Wind Pressure Loading per FBC, TAS 203-94

Along with marked-up drawings and installation diagram of Aluminum Sliding Glass Doors (w/ PS, Super, Cardinal & Duraseal Spacers), prepared by Fenestration Testing Laboratory, Inc., Test Reports No(s) **FTL-8717, FTL-8970 and FTL-8968**, dated 02/15/16, 06/07/16 and 06/20/16, all signed & sealed by Idalmis Ortega, P.E.

2. Test reports on:
  - 1) Air Infiltration Test, per FBC, TAS 202-94
  - 2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
  - 3) Water Resistance Test, per FBC, TAS 202-94
  - 4) Large Missile Impact Test per FBC, TAS 201-94
  - 5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
  - 6) Forced Entry Test, per FBC 2411.3.2.1, and TAS 202-94

along with marked-up drawings and installation diagram of Aluminum Sliding Glass Door (XOX), prepared by Fenestration Testing Laboratory, Inc., Test Report No. **FTL-7825**, dated 06/10/2014, signed and sealed by Idalmis Ortega, P. E.

3. Test reports on:
  - 1) Air Infiltration Test, per FBC, TAS 202-94
  - 2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
  - 3) Water Resistance Test, per FBC, TAS 202-94
  - 4) Large Missile Impact Test per FBC, TAS 201-94
  - 5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
  - 6) Forced Entry Test, per FBC 2411.3.2.1, and TAS 202-94

along with marked-up drawings and installation diagram of Aluminum Sliding Glass Doors (Samples A-1, A-2, B-1, B-2 and C-1), prepared by Fenestration Testing Laboratory, Inc., Test Report No. **FTL-7468**, dated 09/13/2013, signed and sealed by Martin D. Brinson, P. E.

**C. CALCULATIONS**

1. Anchor verification calculations and structural analysis, complying with **FBC 5<sup>th</sup> Addition (2014)**, prepared by manufacturer, dated 03/05/15, signed and sealed by Anthony Lynn Miller, P.E.
2. Glazing complies with ASTM E1300-04/ 09

**D. QUALITY ASSURANCE**

1. Miami-Dade Department of Regulatory and Economic Resources (RER). *Ishaq I. Chanda*

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**Ishaq I. Chanda, P.E.**  
**Product Control Unit Supervisor**  
**NOA No. 20-0429.10**  
**Expiration Date: March 24, 2025**  
**Approval Date: October 15, 2020**

**PGT Industries, Inc.**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**E. MATERIAL CERTIFICATIONS**

1. Notice of Acceptance No. **14-0916.10** issued to **Kuraray America, Inc.** for their “**Kuraray PVB Glass Interlayer**” dated 03/12/15, expiring on 12/11/16.

**F. STATEMENTS**

1. Statement letter of conformance to and complying with **FBC 5<sup>th</sup> Edition (2014)**, issued by manufacturer, dated 12/31/14, signed and sealed by Anthony Lynn Miller, P. E
2. Test proposal No. **16-0152** dated 03/09/16 approved by RER.
3. Proposals No.’s **09-0177-A**, dated 05/05/09, **-B**, dated 05/27/09 and **-C**, dated 05/27/09, all issued by the Product Control, signed by Ishaq Chanda, P. E.

**G. OTHERS**

1. Notice of Acceptance No. **15-0106.08**, issued to PGT Industries, Inc. for their Series “**770-HP Aluminum Sliding Glass Doors w / Reinforcements – L.M.I.**”, expiring on 03/24/20.

**3. Evidence submitted under previous approval**

**A. DRAWINGS**

1. Drawing No. **PGT0004 Rev G**, titled “Series 770 H.P. Aluminum SGD-LMI”, sheets 1 through 10 of 10, prepared by manufacturer, dated 08/05/07 and last revised on 11/22/19, signed and sealed by Lynn Miller, P.E.

**B. TESTS (submitted under file #17-0420.13)**

1. None

**C. CALCULATIONS (submitted under file #17-0420.13)**

1. None

**D. QUALITY ASSURANCE**

1. Miami Dade Department of Regulatory and Economic Resources (RER).

**E. MATERIAL CERTIFICATIONS**

1. Notice of Acceptance No. **17-0808.02** issued to **Kuraray America, Inc.** for their “**SentryGlas® (Clear and White) Glass Interlayers**”, expiring on 07/04/23.

**F. STATEMENTS**

1. Statement letter of conformance to FBC 2017 (6<sup>th</sup> Edition) and letter of no financial interest, prepared by PGT, dated 11/22/19, signed and sealed by Lynn Miller, P.E.

**G. OTHER**

1. This NOA renews NOA # 17-0420.13, expiring 03/24/ 2025.

**4. New Evidence submitted**

**A. DRAWINGS**

1. Drawing No. **PGT0004 Rev H**, titled “Series 770 H.P. Aluminum SGD-LMI”, sheets 1 through 10 of 10, prepared by manufacturer, dated 08/05/07 and last revised on 04/22/20, signed and sealed by Lynn Miller, P.E.

*Ishaq I. Chanda*

**Ishaq I. Chanda, P.E.**  
**Product Control Unit Supervisor**  
**NOA No. 20-0429.10**  
**Expiration Date: March 24, 2025**  
**Approval Date: October 15, 2020**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**B. TESTS**

1. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94  
2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94  
3) Water Resistance Test, per FBC, TAS 202-94  
4) Large Missile Impact Test per FBC, TAS 201-94  
5) Cyclic Wind Pressure Loading per FBC, TAS 203-94

along with marked-up drawings and installation diagram of all PGT Industries, Inc. representative units listed below and tested to qualify **Dowsil 791** and **Dowsil 983** silicones, prepared by Fenestration Testing Laboratory, Inc., Test Reports No.:

**FTL-7897**, PGT PW5520 PVC Fixed Window (unit 6 in proposal), dated 09/03/14  
**FTL-20-2107.1**, PGT SGD780 Aluminum Sliding Glass Door (unit 7 in proposal) **FTL-20-2107.2**, PGT CA740 Alum. Outswing Casement Window (unit 8 in proposal) **FTL-20-2107.3**, PGT PW7620A Aluminum Fixed Window (unit 9 in proposal) and **FTL-20-2107.4**, PGT PW7620A Aluminum Fixed Window (unit 10 in proposal) dated 07/13/20, all signed and sealed by Idalmis Ortega, P.E.

**C. CALCULATIONS**

1. Anchor verification calculations and structural analysis, complying with **FBC 7<sup>th</sup> Edition (2020)**, dated 04/20/20, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.
2. Glazing complies with **ASTM E1300-04, -09, -12 and -16**.

**D. QUALITY ASSURANCE**

1. Miami Dade Department of Regulatory and Economic Resources (RER).

**E. MATERIAL CERTIFICATIONS**

1. Notice of Acceptance No. **17-0808.02** issued to **Kuraray America, Inc.** for their “**SentryGlas® (Clear and White) Glass Interlayers**”, expiring on 07/04/23.

**F. STATEMENTS**

1. Statement letters of conformance to FBC 2020(**7<sup>th</sup>** Edition), dated 04/20/20, prepared, signed & sealed by Lynn Miller, P. E.

**G. OTHER**

1. This NOA **revises NOA #19-1126.04** and updates FBC 2020 (7<sup>th</sup> Edition), expiring 03/24/25.
2. RER Test proposals **#19-1155** dated 01/10/20 approved by Ishaq I. Chanda, P.E, expiring 04/14/21 expiring 04/07/25.

*Ishaq I. Chanda*

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**Ishaq I. Chanda, P.E.**  
**Product Control Unit Supervisor**  
**NOA No. 20-0429.10**  
**Expiration Date: March 24, 2025**  
**Approval Date: October 15, 2020**



GENERAL NOTES: SERIES 770 H.P. LMI SLIDING GLASS DOOR WITH REINFORCEMENT

- 1) GLAZING TYPE OPTIONS: (GLASS RECIPES ARE FROM EXTERIOR TO INTERIOR)  
GLASS STRENGTHS: T = TEMPERED HS = HEAT STRENGTHED  
INTERLAYER TYPES: SG = .090" SENTRYGLAS  
G4 - 7/16" LAMINATED: (2) LITES OF 3/16" HS WITH .090" SG INTERLAYER.  
G4A - 9/16" LAMINATED: (2) LITES OF 1/4" HS GLASS WITH .090" SG INTERLAYER.  
G6 - 1" LAMINATED INSULATING GLASS: 3/16" T EXT. CAP + 3/8" AIR SPACE + 7/16" LAMINATED: (2) LITES OF 3/16" HS GLASS WITH .090" SG INTERLAYER.  
G6A - 1" LAMINATED INSULATING GLASS: 1/4" T EXT. CAP + 5/16" AIR SPACE + 7/16" LAMINATED: (2) LITES OF 3/16" HS GLASS WITH .090" SG INTERLAYER.
- 2) DESIGN PRESSURES: A. NEGATIVE DESIGN LOADS BASED ON TESTED PRESSURE AND GLASS TABLES ASTM E1300.  
B. POSITIVE DESIGN LOADS BASED ON WATER TEST PRESSURE AND GLASS TABLES ASTM E1300.  
C. DESIGN LOADS ARE BASED ON ALLOWABLE STRESS DESIGN, ASD.

3) ANCHORAGE: THE 33-1/3% STRESS INCREASE HAS NOT BEEN USED IN THE DESIGN OF THIS PRODUCT. MATERIALS, INCLUDING BUT NOT LIMITED TO STEEL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE CURRENT FLORIDA BUILDING CODE. FOR ANCHORAGE DETAILS SEE SHEETS 4-6.

- 4) SHUTTERS ARE NOT REQUIRED PER FBC REQUIREMENTS, AS APPLICABLE.
- 5) INSTALLATION SCREWS, FRAME AND PANEL CORNERS TO BE SEALED WITH NARROW JOINT SEALANT. OVERALL SEALING/FLASHING STRATEGY FOR WATER RESISTANCE OF INSTALLATION SHALL BE DONE BY OTHERS AND IS BEYOND THE SCOPE OF THESE INSTRUCTIONS.
- 6) REFERENCES: TEST REPORTS FTL-5998, FTL-6005, FTL-7468, FTL-6012 & FTL-7825; DEWALT ULTRACON+ NOA; ELCO ULTRACON NOA; DEWALT/ELCO CRETEFLEX NOA AND ELCO AGGREGATOR NOA, ANSI/AF&PA NDS FOR WOOD CONSTRUCTION AND ADM, ALUMINUM DESIGN MANUAL
- 7) THIS PRODUCT HAS BEEN DESIGNED & TESTED TO COMPLY WITH THE REQUIREMENTS OF THE CURRENT FLORIDA BUILDING CODE, INCLUDING THE HIGH VELOCITY HURRICANE ZONE (HVHZ).
- 8) DOOR SIZES MUST BE VERIFIED FOR COMPLIANCE WITH EGRESS REQUIREMENTS PER CURRENT FLORIDA BUILDING CODE, AS APPLICABLE.

9) CONFIGURATIONS: STRAIGHT DOORS - MAXIMUM 2 TRACKS BY 9 FT. (108") HIGH WITH MAXIMUM 4 FT. NOMINAL WIDE DOOR PANELS, MAXIMUM 4 PANELS. SEE EXAMPLE ELEVATIONS AND PANEL CONFIGURATIONS ON SHEETS 2 & 7.

NOTES PERTAINING TO ANCHORAGE DETAILS ON SHEET 5-6:

- 1) FOR CONCRETE/CMU SUBSTRATE APPLICATIONS IN MIAMI-DADE COUNTY, USE ONLY MIAMI-DADE COUNTY APPROVED ANCHORS. SEE TABLE A ON THIS SHEET FOR EMBEDMENT, EDGE DISTANCE AND SUBSTRATE REQUIREMENTS.
- 2) FOR OTHER SUBSTRATE APPLICATIONS SEE TABLE ON THIS SHEET.
- 3) WOOD BUCKS DEPICTED AS 1X ARE LESS THAN 1-1/2" THICK. 1X WOOD BUCKS ARE OPTIONAL IF UNIT IS INSTALLED DIRECTLY TO SOLID CONCRETE. WOOD BUCKS DEPICTED AS 2X ARE 1-1/2" THICK OR GREATER. 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED TO PROPERLY TRANSFER LOADS TO THE STRUCTURE. BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD.
- 4) METAL SUBSTRATE TO MEET MIN. STRENGTH AND THICKNESS REQUIREMENTS PER CURRENT FLORIDA BUILDING CODE AND TO BE REVIEWED BY THE AUTHORITY HAVING JURISDICTION.

5) IF SILL IS TIGHT TO SUBSTRATE, GROUT OR OTHER MATERIAL IS NOT REQUIRED. IF USED, NON-SHRINK, NON-METALLIC GROUT, MAX. 1/4" THICK & 3400 PSI MIN., (DONE BY OTHERS) MUST FULLY SUPPORT THE ENTIRE LENGTH OF THE SILL THAT IS NOT TIGHT TO THE SUBSTRATE, AND TRANSFER SHEAR LOAD TO SUBSTRATE. IF SUBSTRATE IS WOOD, 30# FELT PAPER OR MASTIC IS REQUIRED BETWEEN THE GROUT AND WOOD SUBSTRATE, OR AS APPROVED BY THE AUTHORITY HAVING JURISDICTION.

DESIGN PRESSURE RATING	IMPACT RATING
SEE TABLES 1 & 1A ON SHEET 4	RATED FOR LARGE & SMALL MISSILE IMPACT RESISTANCE

CODES / STANDARDS USED:

- 2020 FLORIDA BUILDING CODE (FBC), 7TH EDITION
- 2017 FLORIDA BUILDING CODE (FBC), 6TH EDITION
- ASTM E1300-09
- ANSI/AF&PA NDS-2018 FOR WOOD CONSTRUCTION
- ALUMINUM DESIGN MANUAL, ADM-2015
- AISI S100-16
- AISC 360-16

TABLE A:

Anchor Group	Anchor Type	Frame Member	Substrate	Min. Edge Distance	Min. O.C. Distance	Min. Embedment or Metal Thickness
A	#12 18-8 or 410 SS SMS (min. of 3 threads beyond metal substrate)	All	Southern Pine (SG = 0.55)	9/16"	7/8"	1-3/8"
			6063-T5 Aluminum	3/8"	9/16"	0.071" (20 Ga)
			A36 Steel	3/8"	9/16"	0.050"
			Gr. 33 Steel Stud	3/8"	9/16"	0.045" (18 Ga)
	1/4" Elco Aggre-Gator	All	Concrete (min. 2.22 ksi)	1-1/2"	3"	1-3/8"
		Jamb	Filled Block (ASTM C90)	2"	3"	2"
		Jamb	Hollow Block (ASTM C90)	2"	3"	1-1/4"
B	#12 Steel SMS (Gr. 5) (min. of 3 threads beyond metal substrate)	All	Southern Pine (SG = 0.55)	1"	1"	1-3/8"
			Southern Pine (SG = 0.55)	9/16"	7/8"	1-3/8"
			6063-T5 Aluminum	3/8"	9/16"	0.071" (20 Ga)
			A36 Steel	3/8"	9/16"	0.050"
			Gr. 33 Steel Stud	3/8"	9/16"	0.045" (18 Ga)
	1/4" Elco UltraCon	All	Concrete (min. 2.85 ksi)	1"	4"	1-3/8"
		Jamb	Hollow Block (ASTM C90)	1"	6"	1-1/4"
C	1/4" DeWalt UltraCon® +	Head / Sill	Concrete (min. 3 ksi)	1-5/16"	4"	1-3/8"
		Jamb	Concrete (min. 3 ksi)	1"	4"	1-3/8"
		Jamb	Hollow Block (ASTM C90)	1"	3"	1-1/4"
		All	Southern Pine (SG = 0.55)	1"	1"	1-3/8"
		All	Concrete (min. 2.85 ksi)	2-1/2"	4"	1-3/8"
	1/4" Elco UltraCon	Jamb	Filled Block (ASTM C90)	2-1/2"	4"	1-3/4"
		Jamb	Hollow Block (ASTM C90)	2-1/2"	6"	1-1/4"
D	1/4" 410 SS Elco CreteFlex	Head / Sill	Concrete (min. 3.35 ksi)	1"	4"	1-3/4"
		Jamb	Concrete (min. 3.35 ksi)	1"	6"	1-3/4"
		Jamb	Hollow Block (ASTM C90)	2-1/2"	6"	1-1/4"
		All	Southern Pine (SG = 0.55)	1"	1"	1-3/8"
	1/4" Elco UltraCon	All	Concrete (min. 2.85 ksi)	1"	4"	1-3/8"
		Jamb	Hollow Block (ASTM C90)	1"	6"	1-1/4"
		Jamb	Hollow Block (ASTM C90)	1"	6"	1-1/4"

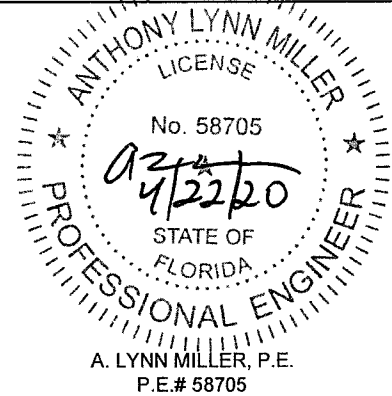
- 1) WHERE SUBSTRATE CONDITIONS REQUIRE ANCHORAGE FROM MORE THAN ONE OF THE ANCHOR GROUPS ABOVE, CHOOSE THE ANCHOR GROUP OF THE LOWEST LETTER FOR ALL TABLES IN THIS APPROVAL.
- 2) ALL ANCHOR HEAD TYPES ARE APPLICABLE.
- 3) FOR THE MINIMUM STRENGTHS OF ANCHORS AND SUBSTRATES, SEE TABLE 3, SHEET 9.
- 4) HOLLOW BLOCK VALUES MAY ALSO BE USED IN FILLED BLOCK APPLICATIONS.
- 5) ANCHORS MUST BE OF SUFFICIENT LENGTH SO THAT A MINIMUM OF 3 THREADS EXTEND BEYOND METAL SUBSTRATE.

Revsd By: JR	Date: 03/21/20	Revisions: H	UPDATED TO FBC 2020, ANCHOR TYPE TABLE.
Drawn By: SMC	Date: 08/05/07	Checked By: RJA	Date: RJA

1070 TECHNOLOGY DRIVE  
N. VENICE, FL 34275  
(941) 480-1600  
REGISTRATION #29296

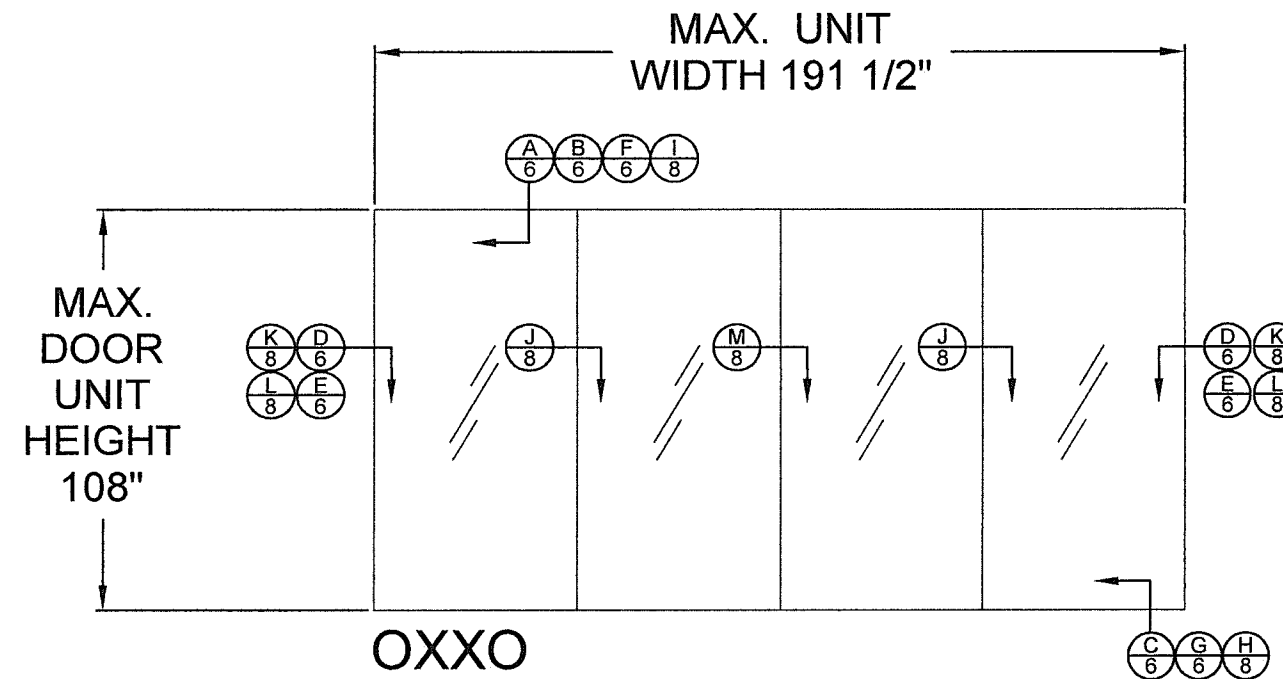
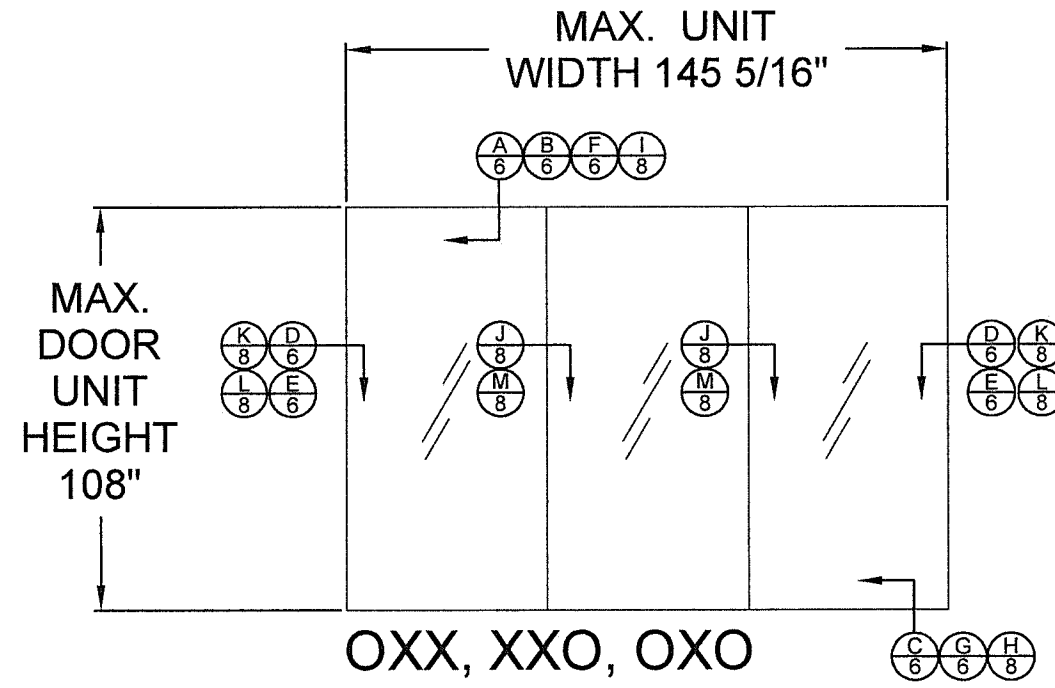
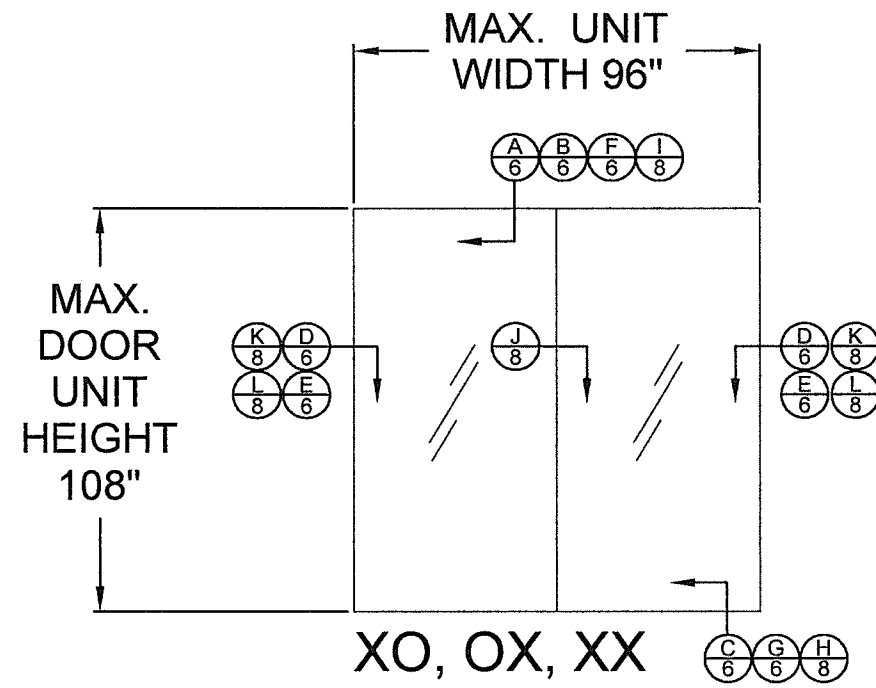


Description: <b>GENERAL NOTES AND MAP</b>			
Title: <b>SERIES 770 H.P. ALUMINUM SGD - LMI</b>			
Series/Model: SGD770 H.P.	Scale: NTS	Sheet: 1 of 10	Drawing No. PGT0004
Rev: H			



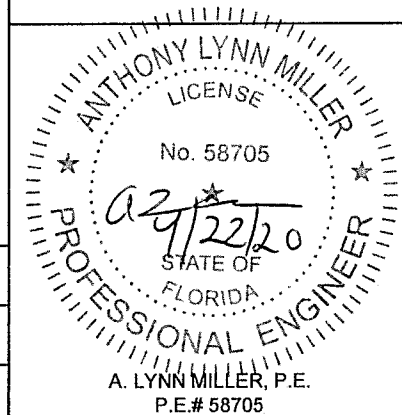
SHEET	
GENERAL NOTES.....	1
ELEVATIONS.....	2
GLAZING DETAILS.....	3
ANCHORAGE.....	4-6
DESIGN PRESSURES.....	4
ELEVATIONS.....	7
CONFIGURATIONS.....	7
VERT. SECTIONS.....	8
HORIZ. SECTIONS.....	8
PARTS LIST.....	9
EXTRUSIONS.....	10

**PRODUCT REVISED**  
as complying with the Florida Building Code  
**NOA-No. 20-0429.10**  
**Expiration Date: 03/24/2025**  
By: Ismael L. Chanda  
**Miami-Dade Product Control**



# APPROVED CONFIGURATIONS

**PRODUCT REVISED**  
as complying with the Florida  
Building Code  
NOA-No. **20-0429.10**  
Expiration Date: **03/24/2025**  
By: Ishay I. Chanin  
Miami-Dade Product Control

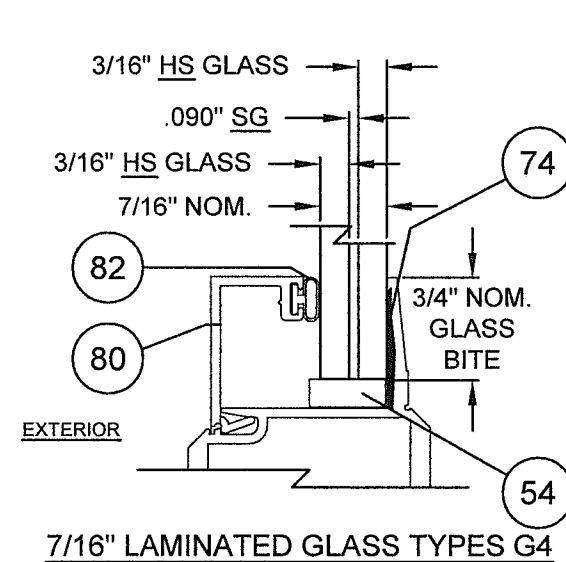


Revised By:	Date:	Revisions:	
JR	03/21/20	H	NO CHANGES THIS SHEET.
Drawn By:	Date:	Checked By:	Date:
SMC	08/05/09	RJA	

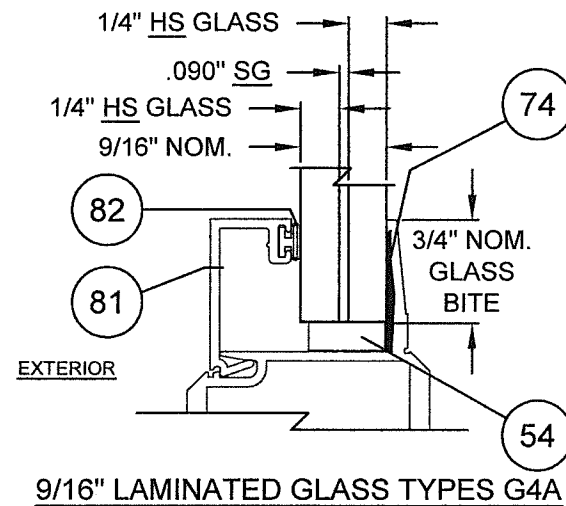
1070 TECHNOLOGY DRIVE  
N. VENICE, FL 34275  
(941) 480-1600  
REGISTRATION #29296



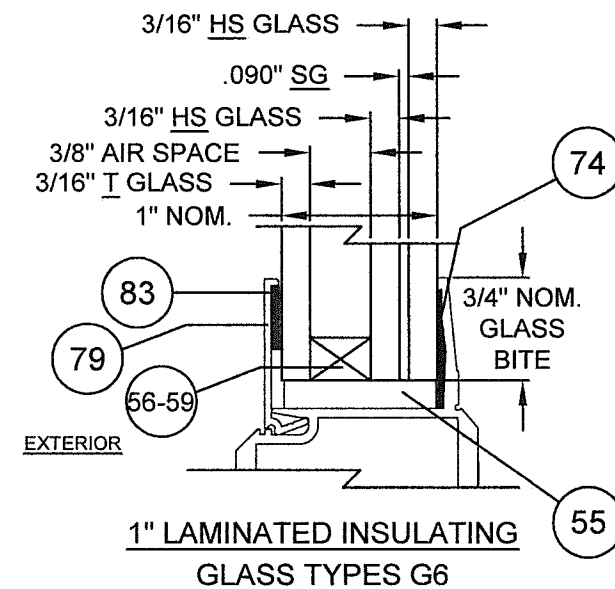
Description:			
<b>ELEVATIONS</b>			
Title:			
<b>SERIES 770 H.P. ALUMINUM SGD - LMI</b>			
Series/Model:	Scale:	Sheet:	Drawing No.
SGD770 H.P.	NTS	2 of 10	PGT0004
Rev:			H



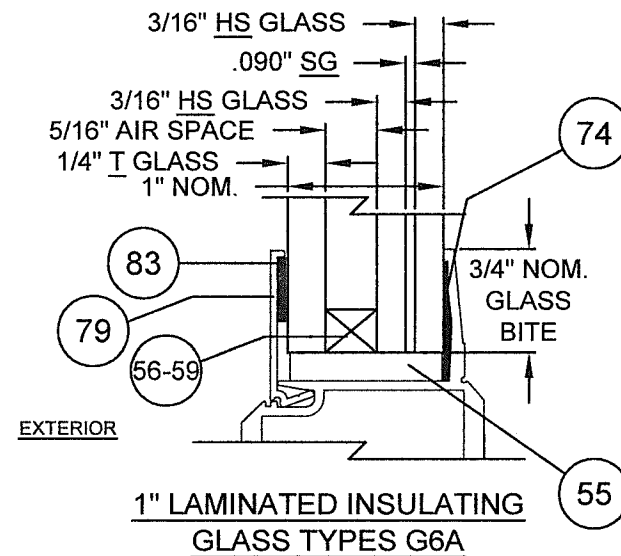
7/16" LAMINATED GLASS TYPES G4



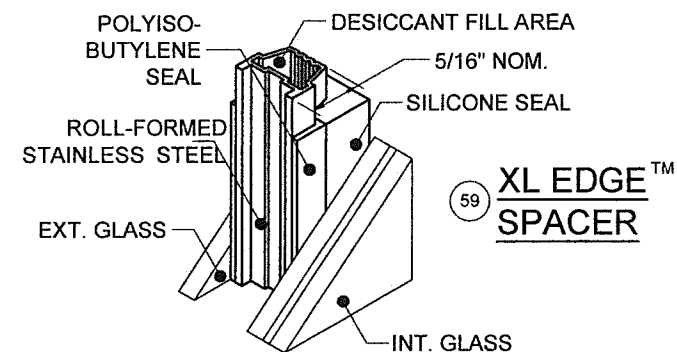
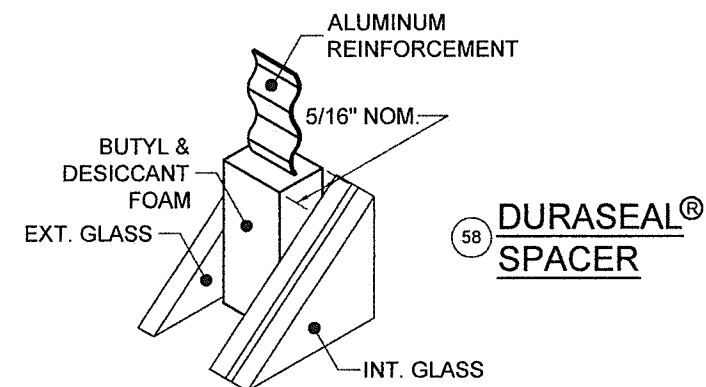
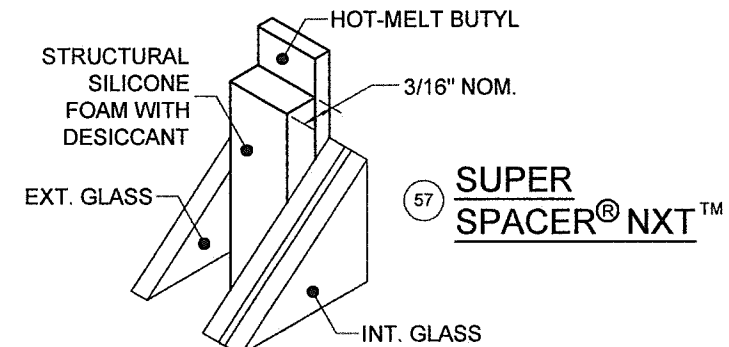
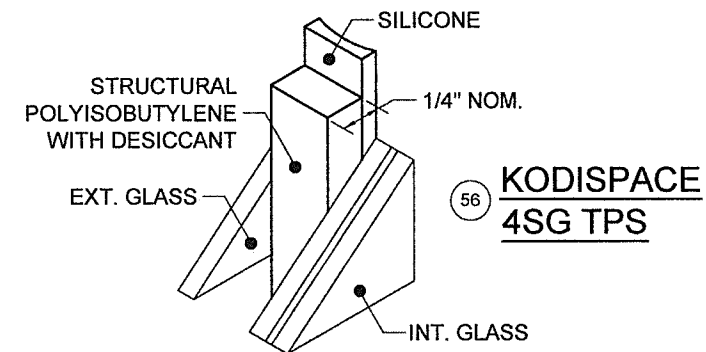
9/16" LAMINATED GLASS TYPES G4A



1" LAMINATED INSULATING GLASS TYPES G6



1" LAMINATED INSULATING GLASS TYPES G6A



Part #	Description	Material
56	Kommerling 4SG TPS Spacer System	See this Sheet for Materials
57	Quanex Super Spacer nXT with Hot Melt Butyl	
58	Quanex Duraseal Spacer	
59	Cardinal XL Edge Spacer	

REFERENCE TEST REPORTS: FTL-8717, 8968 & 8970

**GLAZING NOTES:**

"HS" = HEAT STRENGTHENED

"T" = TEMPERED

"SG" = .090" SENTRYGLAS<sup>®</sup> BY KURARAY AMERICA, INC.

Revised By: JR	Date: 03/21/20	Revisions: H	NO CHANGES THIS SHEET.
Drawn By: SMC	Date: 08/05/09	Checked By: RJA	Date:

1070 TECHNOLOGY DRIVE  
N. VENICE, FL 34275  
(941) 480-1600  
REGISTRATION #29296



Description:

**GLAZING DETAILS**

Title:

**SERIES 770 H.P. ALUMINUM SGD - LMI**

Series/Model:

SGD770 H.P.

Scale:

NTS

Sheet:

3 of 10

Drawing No.

PGT0004

Rev:

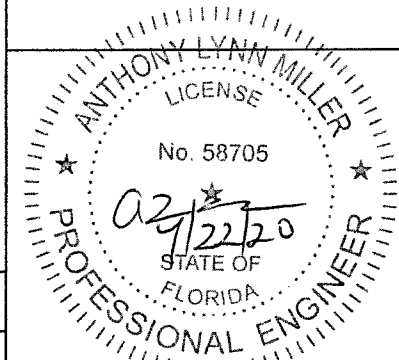
H

**PRODUCT REVISED**  
as complying with the Florida  
Building Code

NOA-No. **20-0429.10**

Expiration Date: **03/24/2025**

By: Ishag I. Chande  
Miami-Dade Product Control



A. LYNN MILLER, P.E.  
P.E.# 58705

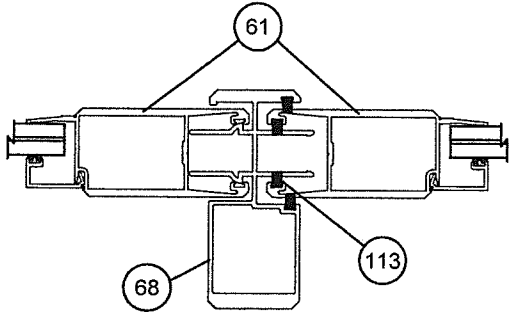


TABLE 1:

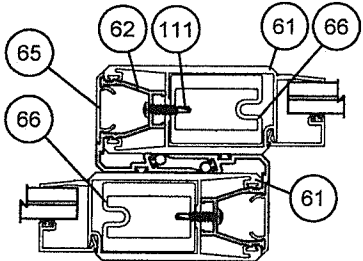
Design Pressure (DP) and Anchor Quantities Required																											
(For all approved Configurations, Sheet 2 and Glass Types, Sheet 3)																											
Reinforced Interlocks Heavy-duty Astragal Heavy-duty Stiles				Door Unit Height																							
				80"				84"				90"				98"				102"				(108")			
				69-7/8" DLO				73-7/8" DLO				79-7/8" DLO				87-7/8" DLO				91-7/8" DLO				97-7/8" DLO			
				Anchor Group				Anchor Group				Anchor Group				Anchor Group				Anchor Group				Anchor Group			
				A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D
Nominal Panel Width (in)	24"	17" DLO	Design Pressure	+90/-130				+90/-130				+90/-130				+90/-130				+90/-130				+90/-130			
			Head/Sill	C5+2	C5+2	C5+2	C5+2	C5+2	C5+2	C5+2	C5+2	C5+2	C5+2	C5+2	C5+2	C5+2	C5+2	C5+2	C5+2	C5+2	C5+2	C5+2	C5+2	C5+2	C5+2	C5+2	C5+2
			Jamb	10	8	8	8	10	8	8	8	10	10	10	10	12	10	10	10	12	10	10	10	14	10	10	10
	30"	23" DLO	Design Pressure	+90/-130				+90/-130				+90/-130				+90/-130				+90/-130				+90/-130			
			Head/Sill	C5+2	C5+2	C5+2	C5+2	C5+2	C5+2	C5+2	C5+2	C5+2	C5+2	C5+2	C5+2	C6+2	C6+2	C6+2	C6+2	C6+2	C6+2	C6+2	C6+2	C6+2	C6+2	C6+2	C6+2
			Jamb	12	10	8	8	12	10	8	8	12	10	10	10	14	12	10	10	14	12	10	10	16	12	10	10
	36"	29" DLO	Design Pressure	+90/-130				+90/-130				+90/-130				+90/-130				+90/-130				+90/-130			
			Head/Sill	C5+2	C5+2	C5+2	C5+2	C6+2	C6+2	C5+2	C5+2	C6+2	C6+2	C6+2	C6+2	C7+2	C7+2	C6+2	C6+2	C7+2	C7+2	C7+2	C7+2	C7+2	C7+2	C7+2	C7+2
			Jamb	12	10	8	8	14	12	8	8	14	12	10	10	16	14	10	10	18	14	10	10	18	14	12	10
	42"	35" DLO	Design Pressure	+90/-130				+90/-130				+90/-130				+90/-130				+90/-130				+90/-121.4			
			Head/Sill	C6+2	C6+2	C6+2	C6+2	C6+2	C6+2	C6+2	C6+2	C7+2	C7+2	C6+2	C6+2	C7+2	C7+2	C7+2	C7+2	C8+2	C8+2	C7+2	C7+2	C8+2	C8+2	C7+2	C7+2
			Jamb	14	12	8	8	16	12	10	8	16	14	10	10	18	14	12	10	20	16	12	10	20	16	12	10
	(48")	41" DLO	Design Pressure	+90/-130				+90/-130				+90/-130				+90/-130				+90/-118.5				+90/-110			
			Head/Sill	C6+3	C6+3	C6+3	C6+3	C7+3	C7+3	C6+3	C6+3	C7+3	C7+3	C7+3	C7+3	C8+3	C8+3	C8+3	C8+3	C8+3	C8+3	C7+3	C7+3	C8+3	C8+3	C7+2	C7+2
			Jamb	16	12	10	8	16	14	10	8	18	14	12	10	20	16	12	10	20	16	12	10	20	16	12	10

NOTE: JAMB ANCHORS ARE SPECIFIED AS THE TOTAL QUANTITY, DIVIDE BY 2 FOR PAIRS TO BE INSTALLED.

○ = EXAMPLE ON SHEET 5



HEAVY DUTY ASTRAGAL  
HEAVY DUTY STILES



ALL INTERLOCKS TO BE REINFORCED  
WITH THE #66 HEAVY-DUTY REINFORCEMENT  
HEAVY-DUTY STILES

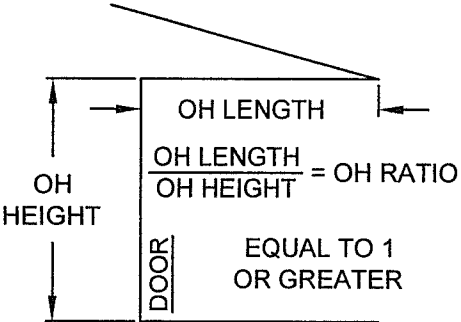
1. POSITIVE PRESSURES IN TABLE ARE BASED ON THE USE OF THE 4" SILL.
2. WHEN USING THE 2 1/2" SILL, POSITIVE DP IS 46.67 PSF MAX. AND WITH THE 3 1/4" SILL, POSITIVE PRESSURES IS 60.0 PSF MAX. (NEGATIVE PRESSURES UNCHANGED). SEE TABLE 1A ON THIS SHEET.
3. 2 1/2", 3 1/4" AND 4" SILL HEIGHTS ARE TESTED FOR WATER INFILTRATION WHEREAS THE 1 1/2" SILL IS NOT AND MUST ONLY BE USED WHERE WATER RESISTANCE IS NOT REQUIRED. POSITIVE DESIGN PRESSURES SHOWN IN TABLE 1 MAY BE USED WHEN THE DOOR IS PROTECTED BY AN OVERHANG COMPLYING WITH THE CURRENT FLORIDA BUILDING CODE (SEE ADJACENT DIAGRAM); THIS CONDITION IS NOT RATED FOR WATER INFILTRATION.
4. SEE SHEETS 1, 5 & 6 FOR ANCHORAGE SPACING, EDGE DISTANCE AND EMBEDMENT INFORMATION.
5. DOOR SIZE TO COMPLY WITH FBC EGRESS REQUIREMENTS.

D.L.O. WIDTH = NOM. PANEL WIDTH - 7"  
D.L.O. HEIGHT = DOOR UNIT HEIGHT - 10.125"  
PANEL HEIGHT = DOOR UNIT HEIGHT - 1.866"

TABLE 1A:

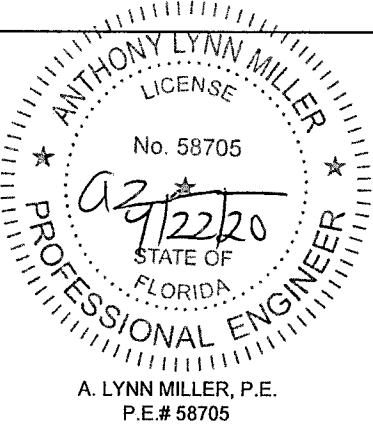
Sill Height to Max. (+) DP	
(Water Infiltration Rating)	
Sill Riser Height	(+) Design Pressure, psf
Flush - 1-1/2"	see note 3
Low - 2-1/2"	+ 46.67
Medium - 3-1/4"	+ 60.0
High - 4"	+ 90.0

SEE NOTES 1-3



SEE NOTE 3

**PRODUCT REVISED**  
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Expiration Date: **03/24/2025**  
By: Isaac I. Chandra  
Miami-Dade Product Control



Revised By: JR	Date: 03/21/20	Revisions: H	NO CHANGES THIS SHEET.
Drawn By: SMC	Date: 8/5/09	Checked By:	Date:

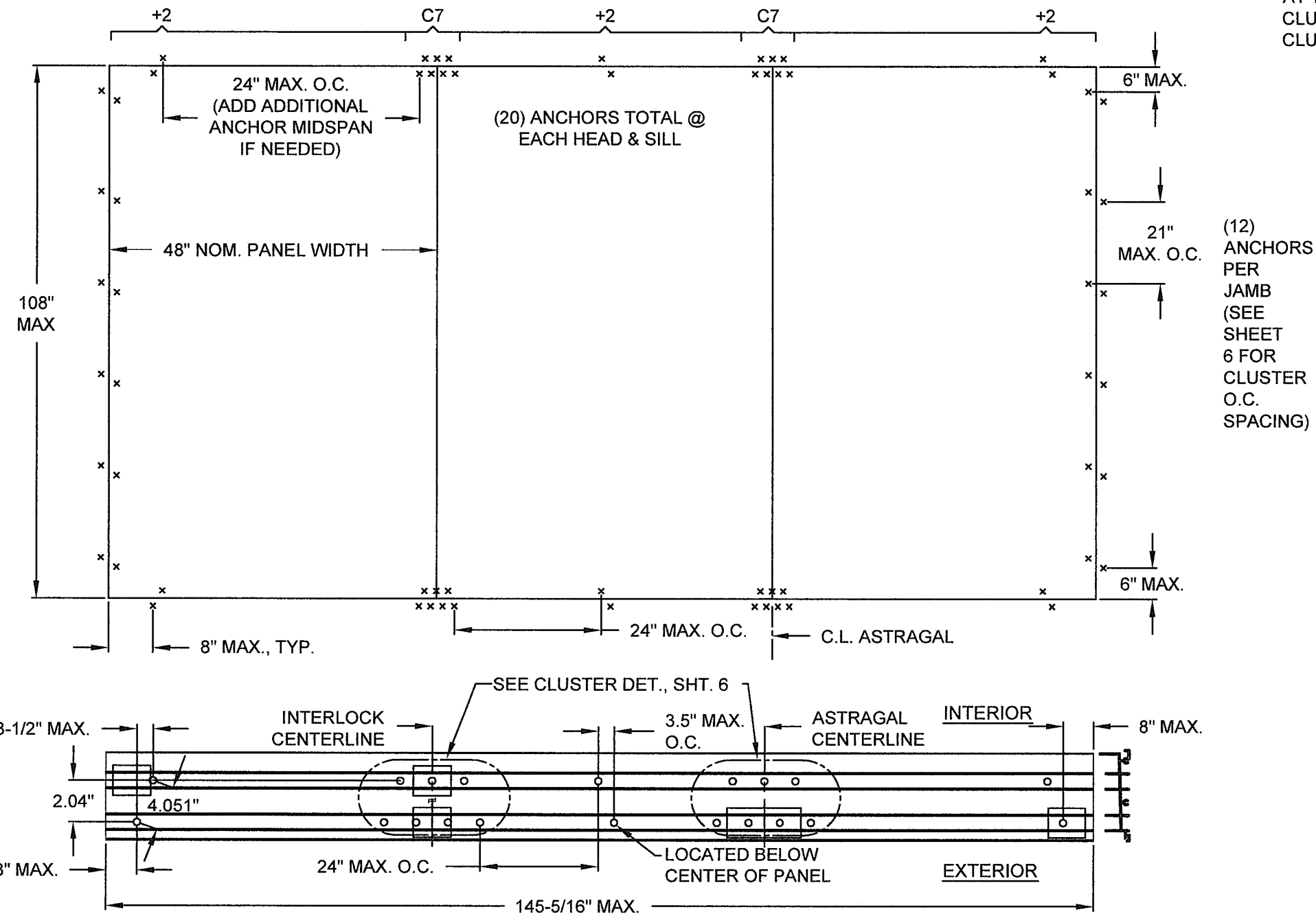
1070 TECHNOLOGY DRIVE  
N. VENICE, FL 34275  
(941) 480-1600  
REGISTRATION #29296



Description: <b>DP AND ANCHORAGE CHART</b>			
Title: <b>SERIES 770 H.P. ALUMINUM SGD - LMI</b>			
Series/Model: SGD770 H.P.	Scale: NTS	Sheet: 4 of 10	Drawing No. PGT0004
Rev: H			

EXAMPLE OXX ANCHORAGE PLAN:

(3) PANEL, 48" x 108" DOOR FROM TABLE ON SHEET 4, ANCHOR TYPES C IN CONCRETE SUBSTRATE



"ANCHORS PER PANEL" ARE THOSE AT THE HEAD AND SILL BETWEEN CLUSTERS OR THOSE BETWEEN A CLUSTER AND A FRAME JAMB.

**PRODUCT REVISED**  
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NOA-No. **20-0429.10**  
Expiration Date: **03/24/2025**  
By: Ishaq I. Chandra  
Miami-Dade Product Control

ANCHORAGE REQUIREMENTS NOTES:

1. APPROVED ANCHOR TYPES: SEE TABLE A, SHEET 1.
2. ANCHOR LOCATION SPACING FOR ANCHOR QUANTITIES SPECIFIED IN TABLE 1 ON SHEET 4:

HEAD & SILL..... 8" MAX. FROM FRAME CORNERS. USE SPECIFIED CLUSTER FROM TABLE ON SHEET 4 AT EACH INTERLOCK AND ASTRAGAL LOCATION, PLUS SPECIFIED QUANTITY OF ADDITIONAL INTERMEDIATE ANCHORS PER PANEL (THE 8" FROM CORNER ANCHORS CAN BE INCLUDED). ADDITIONAL ANCHORS 24" MAX. ON CENTER. SEE EXAMPLE ANCHORAGE PLANS ABOVE AND EXAMPLE CLUSTERS AT ASTRAGAL / INTERLOCKS ON SHEET 6.

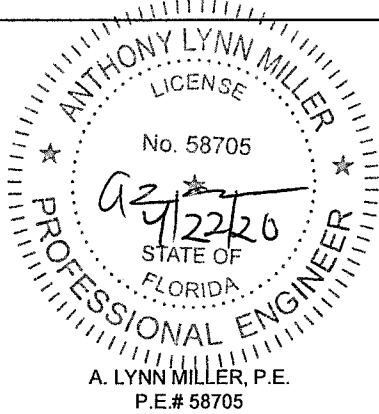
JAMBS..... 6" MAX. FROM BOTTOM AND 21" MAX. O.C. UTILIZING JAMB ANCHOR QUANTITIES FROM TABLE ON SHEET 4.

Revised By:	Date:	Revisions:	
JR	03/21/20	H	NO CHANGES THIS SHEET.
Drawn By:	Date:	Checked By:	Date:
SMC	08/05/09	RJA	

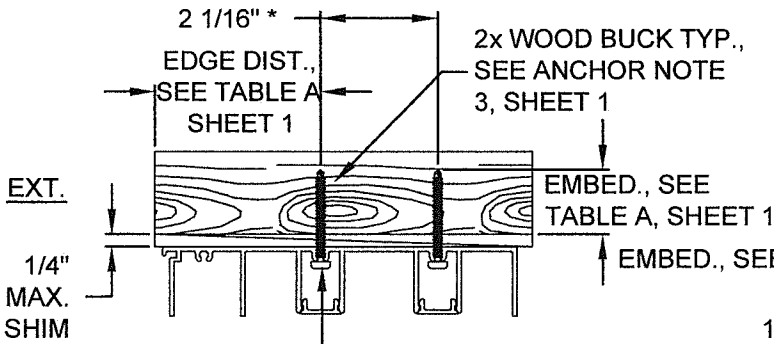
1070 TECHNOLOGY DRIVE  
N. VENICE, FL 34275  
(941) 480-1600  
REGISTRATION #29296



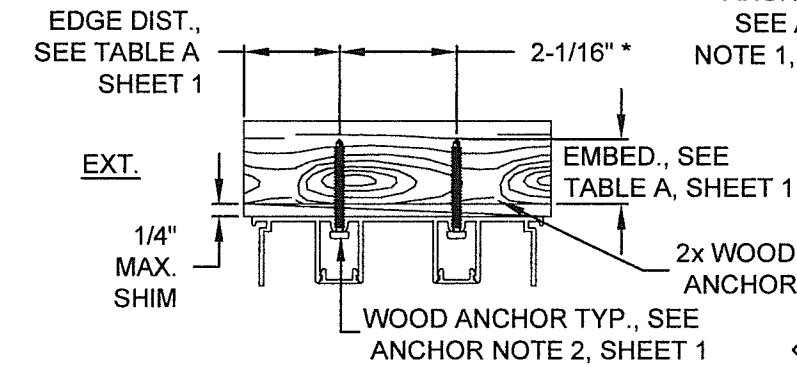
Description:			
ANCHORAGE SPACING & EXAMPLE PLANS			
Title:			
SERIES 770 H.P. ALUMINUM SGD - LMI			
Series/Model:	Scale:	Sheet:	Drawing No.
SGD770 H.P.	NTS	5 of 10	PGT0004
Rev:			H



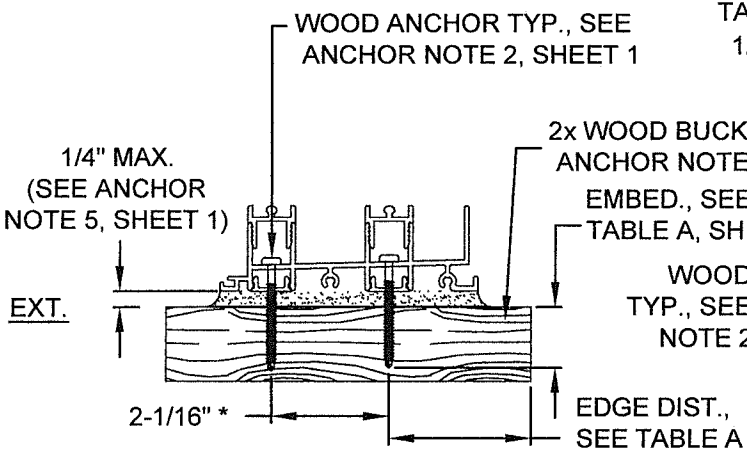
NOTES:  
1. ALL DIMENSIONS SHOWN ARE BASED ON MINIMUM ALLOWED.  
2. METAL SUBSTRATES SIMILAR TO WOOD SUBSTRATES AS SHOWN.  
\* DIAGONAL, O.C. DIMENSION IS 4.051" IN THE HEAD & SILL, 6" IN THE JAMB.



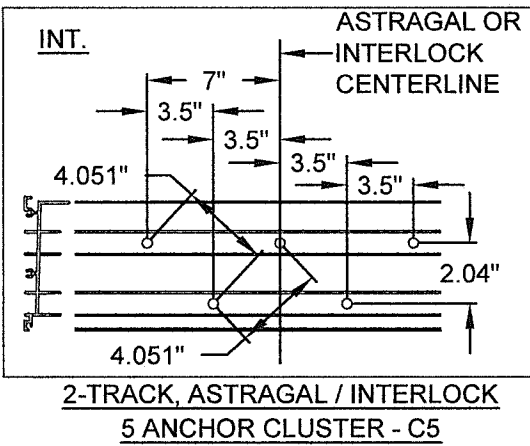
DETAIL A, 2-TRACK W/ SCREEN FRAME HEAD WOOD INSTALLATION



DETAIL B, 2-TRACK FRAME HEAD WOOD INSTALLATION

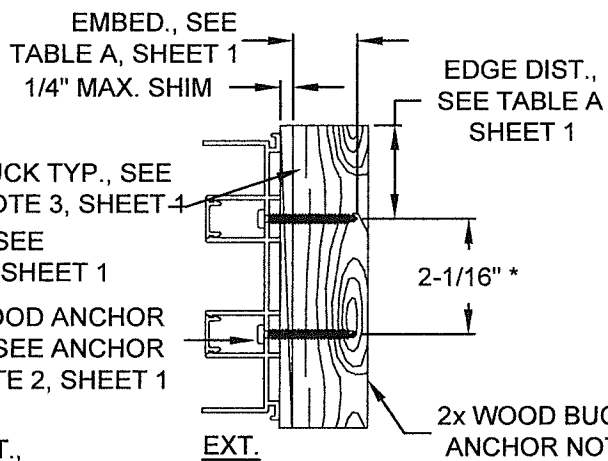


DETAIL C, 2-TRACK FRAME SILL WOOD INSTALLATION

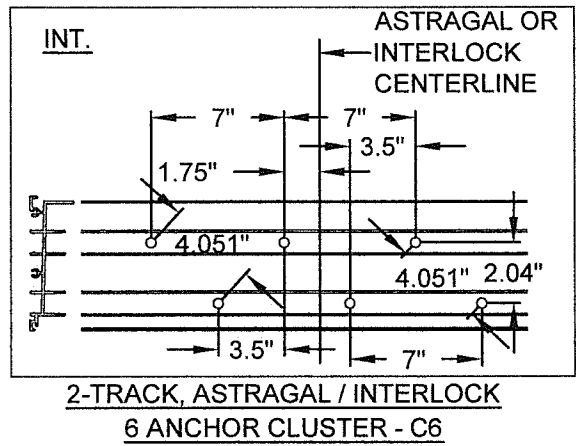


DETAIL D, 2-TRACK FRAME JAMB CONCRETE INSTALLATION

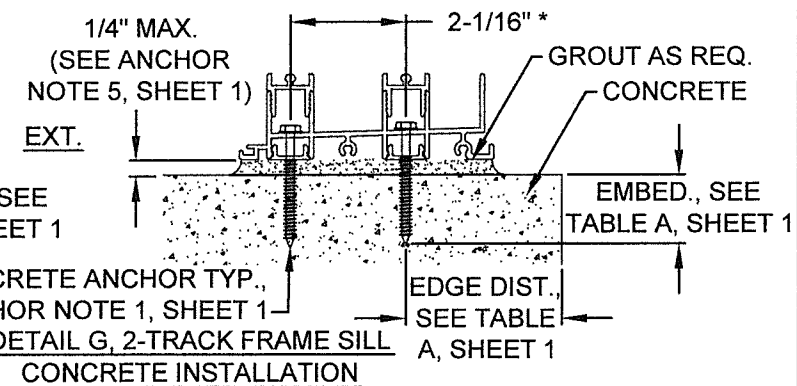
EXTERIOR INTERIOR  
(ALL VERT. SECTIONS)



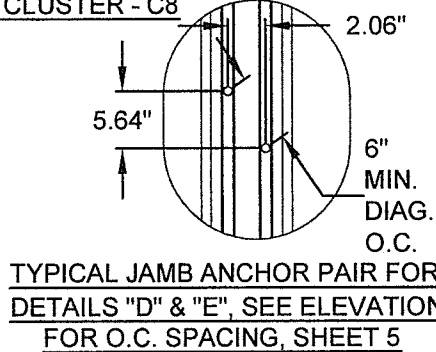
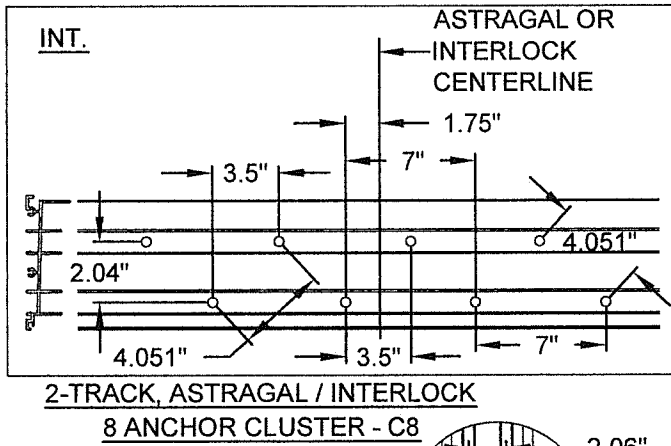
DETAIL E, 2-TRACK FRAME JAMB WOOD INSTALLATION



DETAIL F, 2-TRACK FRAME HEAD CONCRETE INSTALLATION

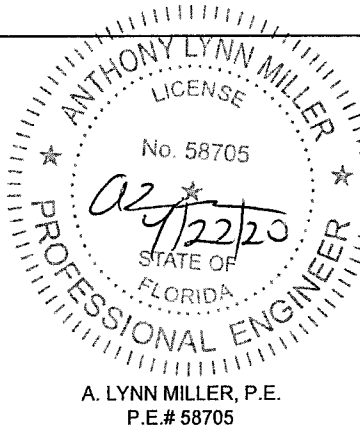


DETAIL G, 2-TRACK FRAME SILL CONCRETE INSTALLATION



TYPICAL JAMB ANCHOR PAIR FOR DETAILS "D" & "E", SEE ELEVATION FOR O.C. SPACING, SHEET 5

**PRODUCT REVISED**  
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Expiration Date: **03/24/2025**  
By: Shay L. Chan  
Miami-Dade Product Control



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JR	03/21/20	H	NO CHANGES THIS SHEET.
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SMC	08/05/09	RJA	

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REGISTRATION #29296

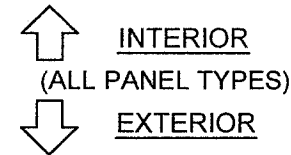


Description:	ANCHORAGE, EXAMPLE CLUSTERS		
Title:	SERIES 770 H.P. ALUMINUM SGD - LMI		
Series/Model:	Scale:	Sheet:	Drawing No.
SGD770 H.P.	NTS	6 of 10	PGT0004
			Rev:
			H

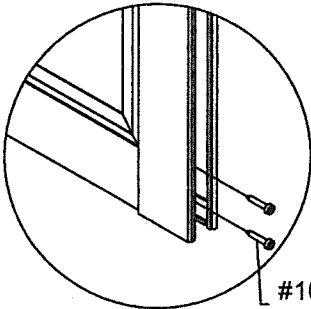
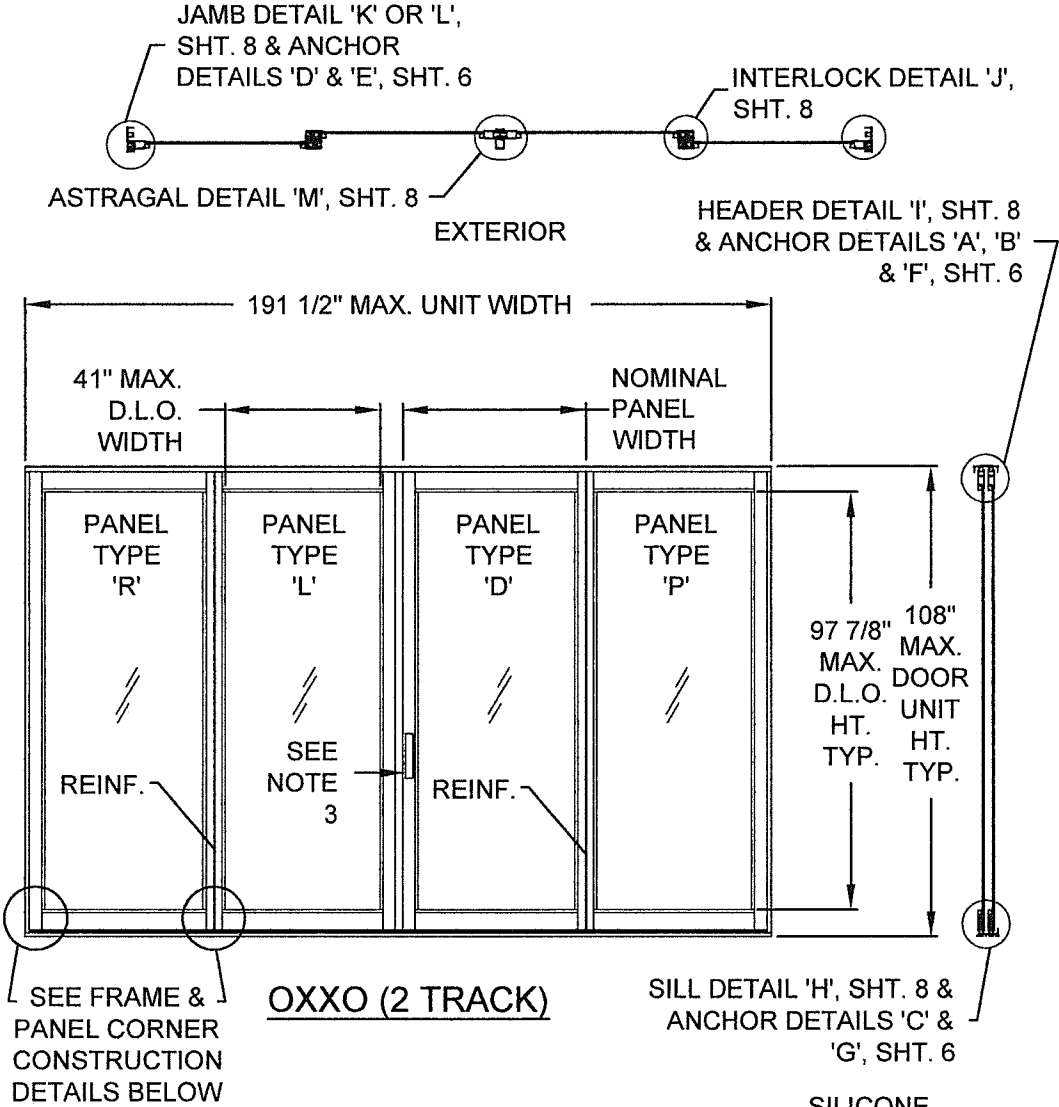


PANEL LETTER			
K	SINGLE INTERLOCK		LOCKSTILE
A	SINGLE INTERLOCK		LOCKSTILE
D	LOCKSTILE		SINGLE INTERLOCK
M	LOCKSTILE		SINGLE INTERLOCK
L (BOX OUT)	SINGLE INTERLOCK		ASTRAGAL OUT
LR (BOX OUT)	ASTRAGAL OUT		SINGLE INTERLOCK
N (BOX OUT)	ASTRAGAL IN		SINGLE INTERLOCK
C (BOX IN)	SINGLE INTERLOCK		ASTRAGAL IN
P	SINGLE INTERLOCK		FIXED LOCKSTILE
R	FIXED LOCKSTILE		SINGLE INTERLOCK
T (BOX OUT)	ASTRAGAL OUT		FIXED LOCKSTILE
T (BOX IN)	ASTRAGAL IN		FIXED LOCKSTILE
S (BOX OUT)	FIXED LOCKSTILE		ASTRAGAL OUT
S (BOX IN)	FIXED LOCKSTILE		ASTRAGAL IN

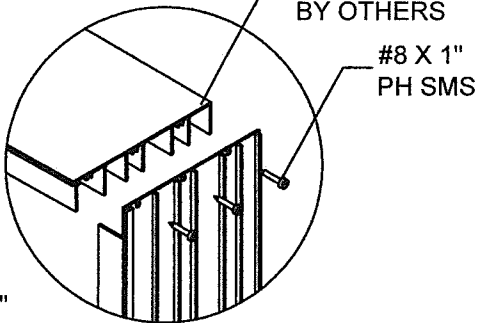
NOTE:  
REINFORCEMENT (ITEM #66) REQUIRED AT ALL INTERLOCKS.



D.L.O. WIDTH = NOM. PANEL WIDTH - 7"  
D.L.O. HEIGHT = DOOR UNIT HEIGHT - 10.125"  
PANEL HEIGHT = DOOR UNIT HEIGHT - 1.866"



PANEL CORNER  
DETAIL

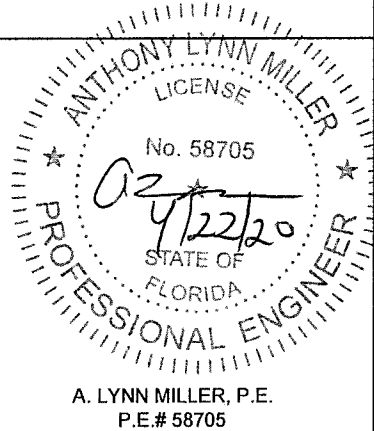


FRAME CORNER  
DETAIL

- NOTES:
- SEE THIS SHEET FOR INDIVIDUAL PANEL CONFIGURATIONS. MAX. NOMINAL PANEL WIDTH = 48". SEE SHT. 8 FOR SECTION DETAILS AND SHTS. 4-6 FOR ANCHORAGE DETAILS.
  - MAX. DLO WIDTH = 41"; MAX. DLO HEIGHT = 97 7/8", MAX PANEL HEIGHT = 106 1/8".
  - (1) LOCK (ITEMS 75 & 107-110) AT EACH LOCKSTILE, LOCKING INTO KEEPER (ITEM 103) AT FRAME JAMB OR ASTRAGAL.

NOTE:  
1. MAXIMUM NOMINAL  
PANEL WIDTH FOR ALL  
PANEL CONFIGURATIONS  
EQUALS 48"

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Expiration Date: **03/24/2025**  
By: Ishaq I. Chande  
Miami-Dade Product Control



Revised By: JR	Date: 03/21/20	Revisions: H	NO CHANGES THIS SHEET.
Drawn By: SMC	Date: 08/05/09	Checked By: RJA	

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N. VENICE, FL 34275  
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REGISTRATION #29296

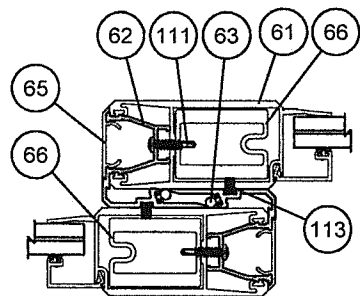


Description: <b>PANEL TYPES / EXAMPLE ELEVATIONS</b>	Scale: NTS	Sheet: 7 of 10	Drawing No. PGT0004	Rev: H
Title: <b>SERIES 770 H.P. ALUMINUM SGD - LMI</b>	Series/Model: SGD770 H.P.			



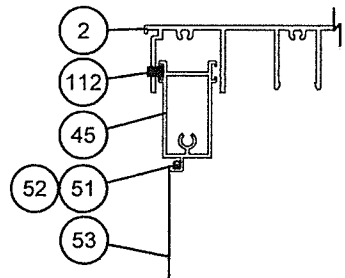
# PART ILLUSTRATIONS

(SEE SHEET 6 FOR FOR INSTALLATION DETAILS)



ALL REINFORCED INTERLOCK

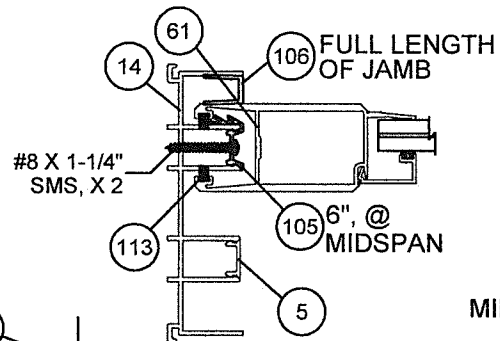
DETAIL 'J'



DETAIL 'N' SCREEN

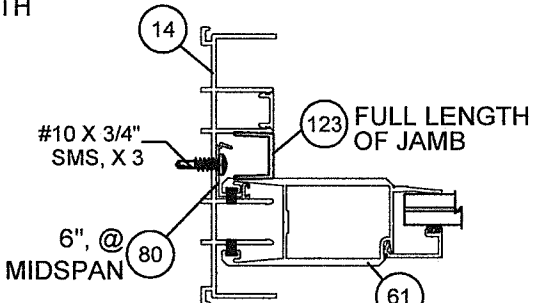
AT HEAD

(2-TRACK SHOWN)

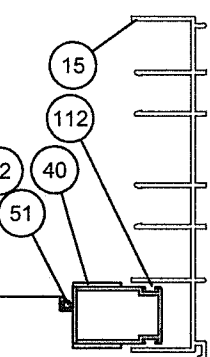


STANDARD CLIP  
W/ RETAINER #106

DETAIL 'K' (FIXED PANEL)



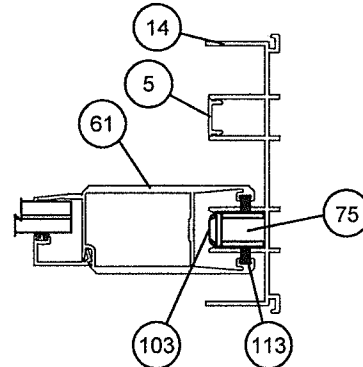
OPTIONAL CLIP  
W/ RETAINER #123



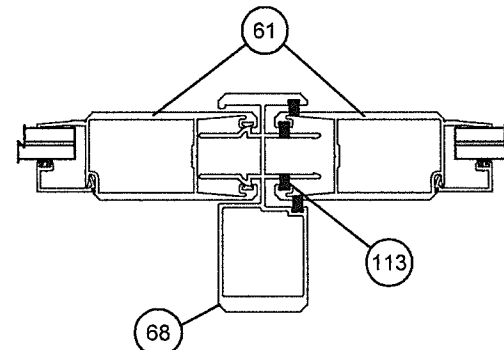
DETAIL 'P' SCREEN

AT JAMB

(2-TRACK SHOWN)

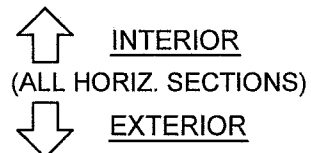


DETAIL 'L'



ASTRAGAL

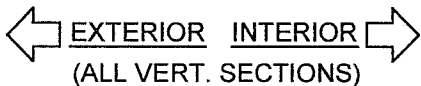
DETAIL 'M'



INTERIOR

(ALL HORIZ. SECTIONS)

EXTERIOR



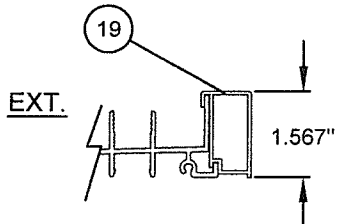
EXTERIOR

INTERIOR

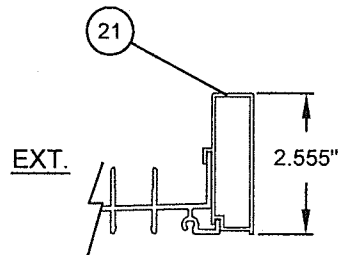
(ALL VERT. SECTIONS)

## SILL RISERS OPTIONS

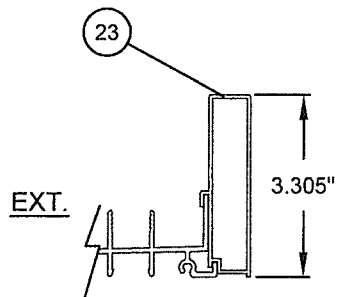
(SEE D.P. LIMIT TABLE 1A, SHEET 4  
SEE SHEET 6 FOR FOR  
INSTALLATION DETAILS)



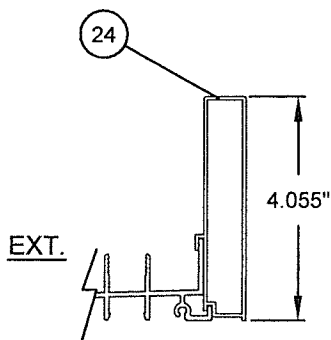
FLUSH BOX SILL RISER  
(NOT VALID FOR WATER  
INFILTRATION RESISTANCE)



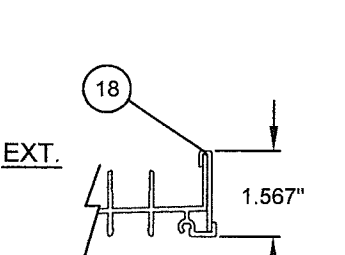
LOW BOX SILL RISER  
(2-1/2")



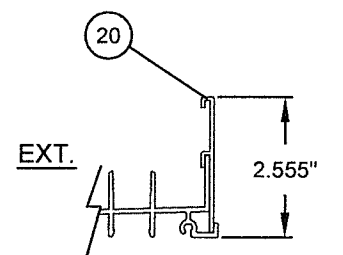
MEDIUM BOX SILL RISER  
(3-1/4")



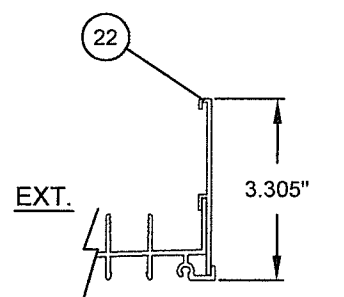
HIGH BOX SILL RISER  
(4")



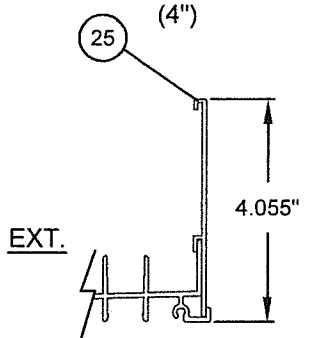
FLUSH FLAT SILL RISER  
(NOT VALID FOR WATER  
INFILTRATION RESISTANCE)



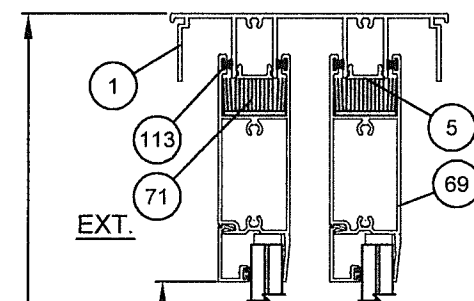
LOW FLAT SILL RISER  
(2-1/2")



MEDIUM FLAT SILL RISER  
(3-1/4")



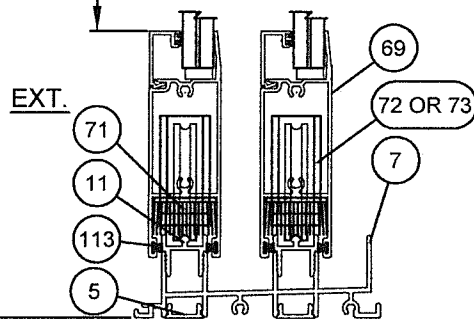
HIGH FLAT SILL RISER  
(4")



DETAIL 'I'

MAX. 108"  
DOOR UNIT  
HEIGHT

97 7/8"  
MAX.  
DLO  
TYP.



DETAIL 'H'

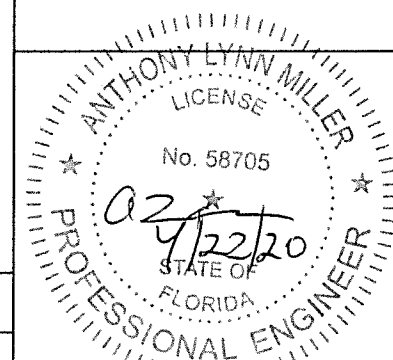
**PRODUCT REVISED**  
as complying with the Florida  
Building Code

NOA-No. **20-0429.10**

Expiration Date: **03/24/2025**

By: Isaac I. Chan

Miami-Dade Product Control



A. LYNN MILLER, P.E.  
P.E.# 58705

1070 TECHNOLOGY DRIVE  
N. VENICE, FL 34275  
(941) 480-1600

REGISTRATION #29296



Description:

**VERTICAL & HORIZONTAL SECTION DETAILS**

Title:

**SERIES 770 H.P. ALUMINUM SGD - LMI**

Series/Model:

SGD770 H.P.

Scale:

NTS

Sheet:

8 of 10

Drawing No.

PGT0004

Rev:

H

Revised By:	Date:	Revisions:	
JR	03/21/20	H	NO CHANGES THIS SHEET.
Drawn By:	Date:	Checked By:	Date:
SMC	08/05/09		

TABLE 2:

Item	PGT Dwg. #	PGT #	Description
1	17306	617306	2-TRACK HEAD
2	17303	617303	2-TRACK HEAD WITH SCREEN RAIL
5	17314	617314	FRAME SCREW COVER
6	17317	617317	FRAME HEAD/JAMB ADD-ON
7	17304	617304	2-TRACK SILL
8	17301	617301	2-TRACK SILL WITH SCREEN RAIL
11	17313	617313	FRAME SILL TRACK INSERT
14	17305	617305	2-TRACK JAMB
15	17302	617302	2-TRACK JAMB WITH SCREEN RAIL
18	17322	617322	SILL RISER
19	17319	617319	SILL RISER - HOLLOW
20	17321	617321	SILL RISER - LOW FLAT
21	17318	617318	SILL RISER - LOW HOLLOW
22	17355	617355	SILL RISER - MED FLAT
23	17354	617354	SILL RISER - MED HOLLOW
24	17320	617320	SILL RISER - HIGH HOLLOW
25	17323	617323	SILL RISER - HIGH FLAT
ITEMS 40-53 ARE SCREEN PARTS:			
40	4319	612258	SCREEN SIDE RAIL - LOCKSTILE
41		7LOCKWGSK	SCREEN LOCKSET
42		41818	SCREEN KEEPER SPACER SET
43	8152	68152	SCREEN INTERLOCK ADAPTER
44	4428	64428	SCREEN DOUBLE INTERLOCK
45	4317	612256	SCREEN TOP RAIL
46	4318	612257	SCREEN BOTTOM RAIL
47	668	7SRAZ	STANDARD ROLLER
48	668	7SRAX	STANDARD ROLLER - ST. STL.
49	4344	64344	SCREEN ASTRAGAL
50	17349	617349	OXO SCREEN ASTRAGAL ADAPTER
51	1692	61692	SCREEN SPLINE - .165"
52	1694	61694	SCREEN SPLINE - .150"
53		61816C20	SCREEN CLOTH
54	1725		1/2" X 4" X 1/16" SETTING BLOCK
55	1726		1" X 4" X 1/16" SETTING BLOCK
61	17326	617326	PANEL STILE (HEAVY DUTY)
62	17327	617327	INTERLOCK ADAPTOR
63	1225	6TP248	VINYL BULB WSTP. - THIN (INSIDE INTERLOCK)
64	1729	71729	SILL END WEATHERSTRIP PAD
65	17328	617328	INTERLOCK SCREW COVER
66	17346	617346	INTERLOCK ALUM REINF. (PANEL - 9")

TABLE 3:

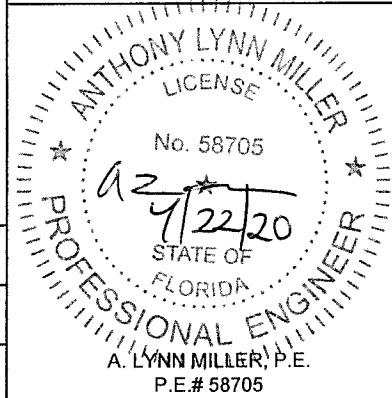
Material	Min. F <sub>y</sub>	Min. F <sub>u</sub>
#12 Steel Screw	92 ksi	120 ksi
#12 18-8 Screw	60 ksi	95 ksi
#12 410 Screw	90 ksi	110 ksi
1/4" DeWalt/Elco Aggre-Gator®	57 ksi	96 ksi
1/4" Elco UltraCon®	155 ksi	177 ksi
1/4" DeWalt UltraCon+®	148 ksi	164 ksi
1/4" 410 SS DeWalt/Elco CreteFlex®	127.4 ksi	189.7 ksi
6063-T5 Aluminum	16 ksi	22 ksi
A36 Steel	36 ksi	58 ksi
Gr. 33 Steel Stud	33 ksi	45 ksi

NOTES:

- 1) ALL ALUMINUM = 6063-T6  
2) ITEMS # 3, 4, 9-10, 12, 13, 16, 17, 26-39, 60, 67, 78, 84-99 & 118-122 ARE NOT USED AND ARE NOT PART OF THIS APPROVAL.

Item	PGT Dwg. #	PGT #	Description
68	17339	617339	HEAVY DUTY ASTRAGAL
69	17324	617324	TOP & BOTTOM RAIL
70	17350	417350	WEATHERSTRIP EXTENSION (INJECTION MOLDED)
71	1695	71695	1-1/2" X 1" X 3/4" HIGH FIN SEAL DUST PLUGS
72	8153	78153X	TANDEM ST. STL. ROLLER ASSY.
73	8153	78153N	TANDEM NYLON ROLLER ASSY.
74		SILICONE	DOW-791, 899, 983, 995 OR GE-7700
75	8185	78185X	GEMINI MORTICE 3-PLY DUAL LOCK W/LONG TRIM PLATE
76		71032X1FPFX	#10-32 X 1" FL. S.S. SCREW W/ TYPE "F" TIP
77		7103239	10-32 STEEL ZINC U-NUT
79	17330	617357	1" IG BEAD
80	17359	617359	7/16" BEAD / FIXED PANEL CLIP
81	17360	617360	9/16" BEAD
82	1224	6TP247K	VINYL BULB WEATHERSTRIP
83	61745	1745	LOWE INC, 1/2" X 1/16" SGL. SIDE ADH. TAPE, POLYETH.
100	8052	48052	ROLLER ADJ. HOLE PLUG
101		72087	JAMB BUMPER
102	1696	71696	DUST PLUG
103	8186	78186X	1" KEEPER
104	653	7SDKEEP	SCREEN LOCK KEEPER
105	17344	617344	FIXED PANEL CLIP - 6" LONG
106	17345	617345	EXTERIOR FIXED PANEL RETAINER - 9/16"
107	1739	71739	HANDLE KIT - INTERIOR RAISED WITH THUMB TURN
108	1740	71740	HANDLE KIT - RAISED EXTERIOR HANDLE
109	1731	78162SN	HANDLE KIT - RECESSED INTERIOR WITH THUMB TURN
110	1732	78178	HANDLE KIT - RECESSED EXTERIOR PULL
111		710X34PPSDAX	#10 X 3/4" PH. PN. TEK - S.S.
112	1235	67S16	WSTP, .270" X .170" - FIN SEAL
113	1712	64066	.187" X .230" FINSEAL
114		710X115PPX	#10 X 1-1/2"
115		710XPPT	#10 X 1"
116		720X1X	#14-20 X 1" S.S.
117		720X112X	#14-20 X 1-1/2 S.S.
123	17352	617352	FIXED PANEL RETAINER, 7/8"

**PRODUCT REVISED**  
as complying with the Florida  
Building Code  
NOA-No. **20-0429.10**  
Expiration Date: **03/24/2025**  
By: Ismael L. Chan Jr.  
Miami-Dade Product Control

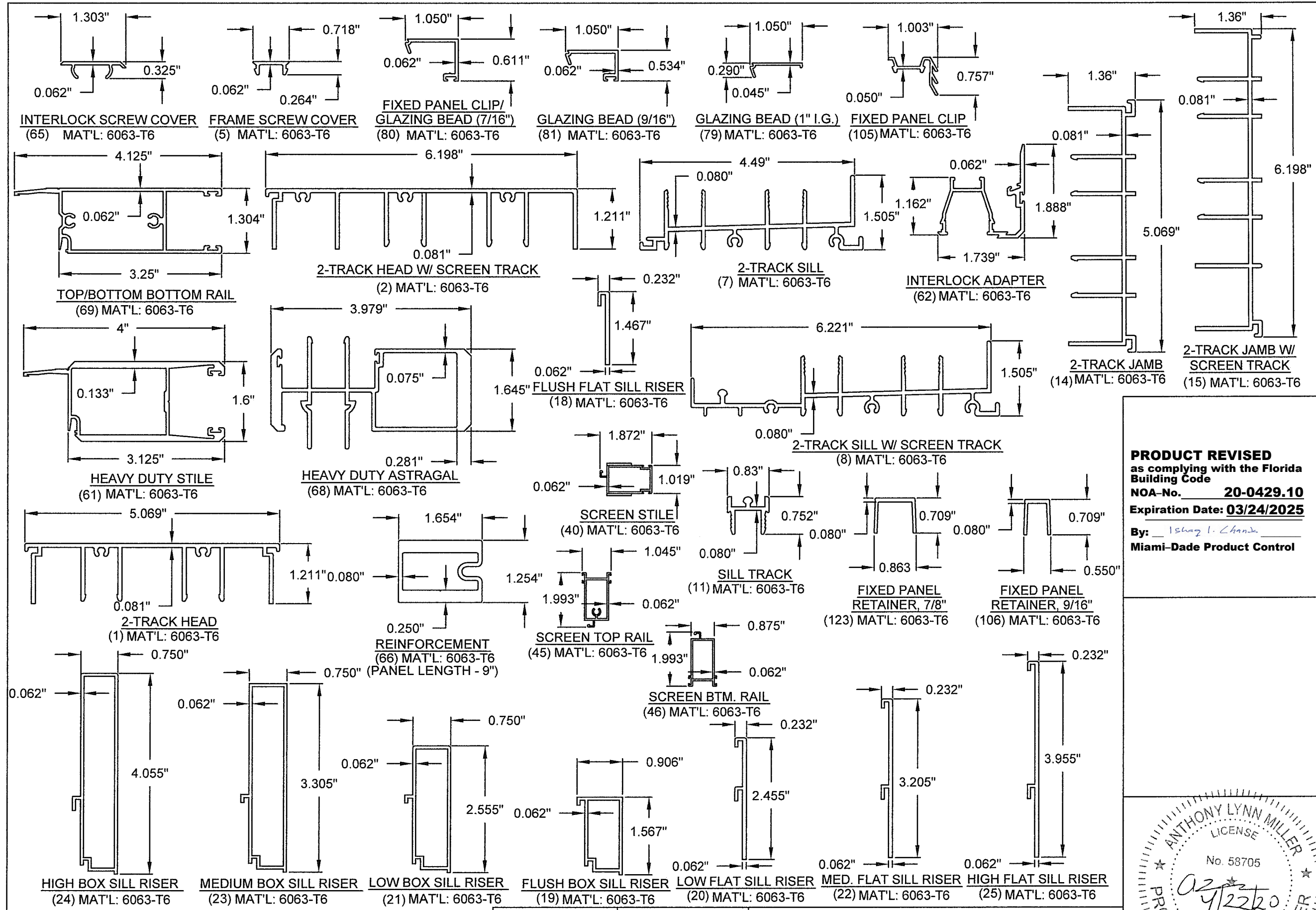


Revised By: JR	Date: 03/21/20	Revisions: H	ADDED BACKBEDDING & MATERIAL PROP. TABLE
Drawn By: SMC	Date: 08/05/09	Checked By: RJA	Date:

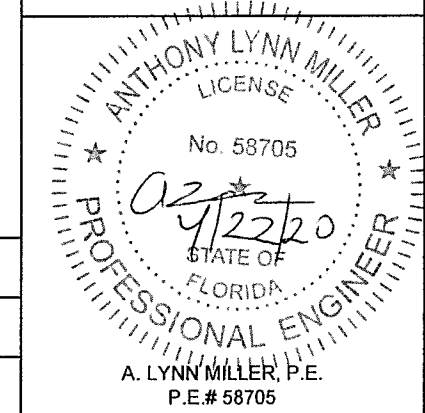
1070 TECHNOLOGY DRIVE  
N. VENICE, FL 34275  
(941) 480-1600  
REGISTRATION #29296



Description: <b>PARTS LIST</b>			
Title: <b>SERIES 770 H.P. ALUMINUM SGD - LMI</b>			
Series/Model: SGD770 H.P.	Scale: NTS	Sheet: 9 of 10	Drawing No. PGT0004
Rev: H			



**PRODUCT REVISED**  
as complying with the Florida  
Building Code  
NOA-No. **20-0429.10**  
Expiration Date: **03/24/2025**  
By: Isheq I. Chande  
Miami-Dade Product Control



Revised By: JR Date: 03/21/20 Revisions: H NO CHANGES THIS SHEET. Drawn By: SMC Date: 08/05/09 Checked By: RJA				1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600 REGISTRATION #29296		Description: <b>EXTRUSIONS</b> Title: <b>SERIES 770 H.P. ALUMINUM SGD - LMI</b> Series/Model: SGD770 H.P.		Scale: NTS	Sheet: 10 of 10	Drawing No. PGT0004	Rev: H
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