

MIAMI-DADE COUNTY PRODUCT CONTROL SECTION

11805 SW 26 Street, Room 208 Miami, FL 33175 T (786) 315-2590 F (786) 315-2599 www.miamidade.gov/economy

DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER) BOARD AND CODE ADMINISTRATION DIVISION

NOTICE OF ACCEPTANCE (NOA)

WinDoor, Inc. 104 Triple Diamond Blvd. North Venice, FL 34275

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER - Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami-Dade County) and/or the AHJ (in areas other than Miami-Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series "238" Outswing Aluminum Casement Window - L.M.I.

APPROVAL DOCUMENT: Drawing No. **CA238NOA-1**, titled "238 Casement Window-LMI", sheets 1 through 9 of 9, dated 05/15/20, prepared, signed and sealed by Anthony Lynn Miller, P.E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

MISSILE IMPACT RATING: Large and Small Missile Impact Resistant

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state, model/series, and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA revises NOA#18-1001.15 and consists of this page 1 and evidence pages E-1 and E-2, as well as approval document mentioned above.

The submitted documentation was reviewed by **Sifang Zhao**, **P.E.**



5,2. 11/26/2020

NOA No. 20-0528.08 Expiration Date: October 26, 2023 Approval Date: November 26, 2020

Page 1

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

A. DRAWINGS

- **1.** Manufacturer's die drawings and sections.
- 2. Drawing No. CA238NOA-1, titled "238 Casement Window-LMI", sheets 1 through 9 of 9, dated 05/15/20, prepared, signed and sealed by Anthony Lynn Miller, P.E.,

B. TESTS TESTS

- 1. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
 - 2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
 - 3) Water Resistance Test, per FBC, TAS 202-94
 - 4) Large Missile Impact Test per FBC, TAS 201-94
 - 5) Cyclic Wind Pressure Loading per FBC, TAS 203-94

along with marked-up drawings and installation diagram of all CGI Windows and Doors, Inc. and PGT Industries, Inc., representative units listed below and tested to qualify **Dowsil 791** and **Dowsil 983** silicones, per Proposal #19-1155TP, prepared by Fenestration Testing Laboratory, Inc., Test Reports No.:

CGI Windows and Doors Inc. test specimens:

FTL-20-2108.1, CGI SH360 Aluminum Single Hung Window (unit 1 in proposal) FTL-20-2108.2, CGI CA238 Alum. Outswing Casement Window (unit 2 in proposal) FTL-20-2108.3, CGI SGD560 Aluminum Sliding Glass Door (unit 3 in proposal) FTL-20-2108.4, CGI PW410 Aluminum Fixed Window (unit 4 in proposal) and FTL-20-2108.5, CGI SH360 Aluminum Single Hung Window (unit 5 in proposal) all dated 08/24/20 and signed and sealed by Idalmis Ortega, P.E.

C. CALCULATIONS

- 1. Anchor verification calculations and structural analysis, complying with **FBC** 7th **Edition** (2020), dated 05/22/20, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.
- 2. Glazing complies with **ASTM E1300-04, -09, -12 and -16**.

D. QUALITY ASSURANCE

1. Miami Dade Department of Regulatory and Economic Resources (RER).

E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. **17-0808.02** issued to **Kuraray America**, **Inc.** for their "SentryGlas® (Clear and White) Glass Interlayers", expiring on 07/04/23.

F. STATEMENTS

- 1. Statement letters of conformance to FBC 2017 (6th Edition) and FBC 2020 (**7th** Edition), dated 04/20/20, prepared, signed & sealed by Lynn Miller, P. E.
- 2. Notification of Successor Engineer per the Florida Administrative Code Section 61G15-27.001, notifying original engineer that the successor engineer is assuming full professional and legal responsibility for all engineering documents pertaining to this NOA, dated 06/12/20, signed and sealed by A. Lynn Miller, P.E.

Sifang Zhao, P.E.
Product Control Examiner
NOA No. 20-0528.08
Expiration Date: October 26, 2023
Approval Date: November 26, 2020

WinDoor, Inc.

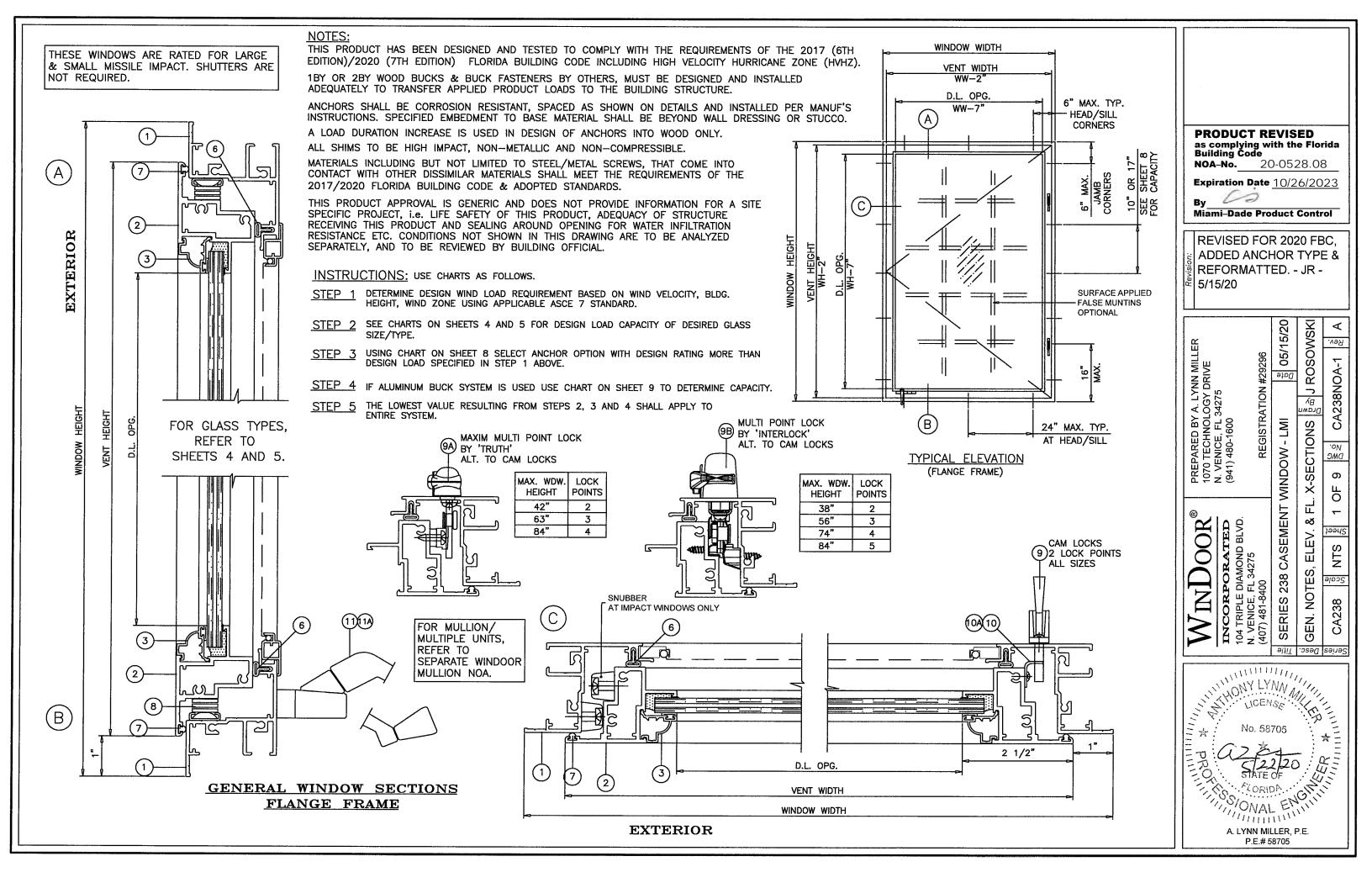
NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

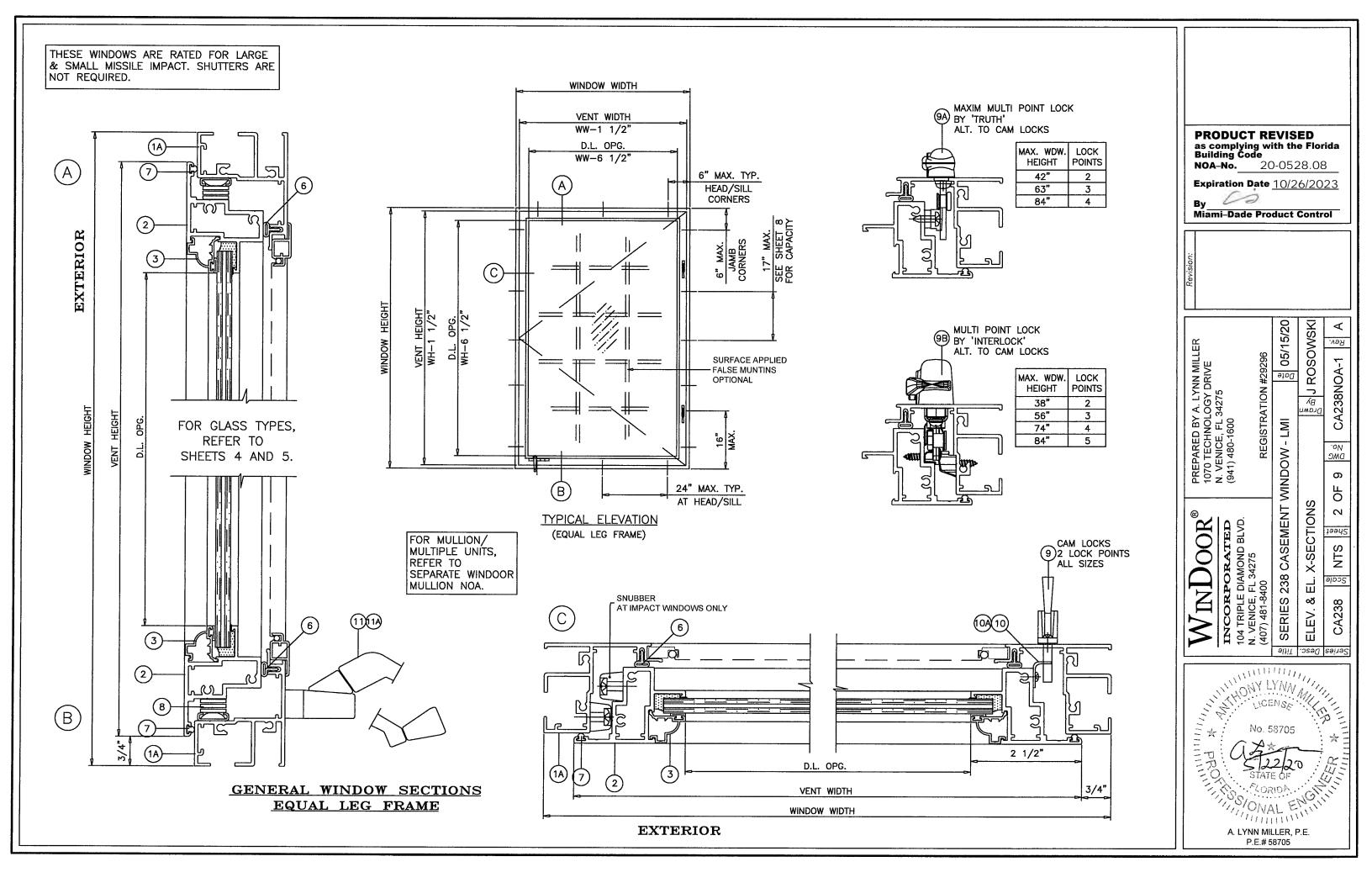
G. OTHERS

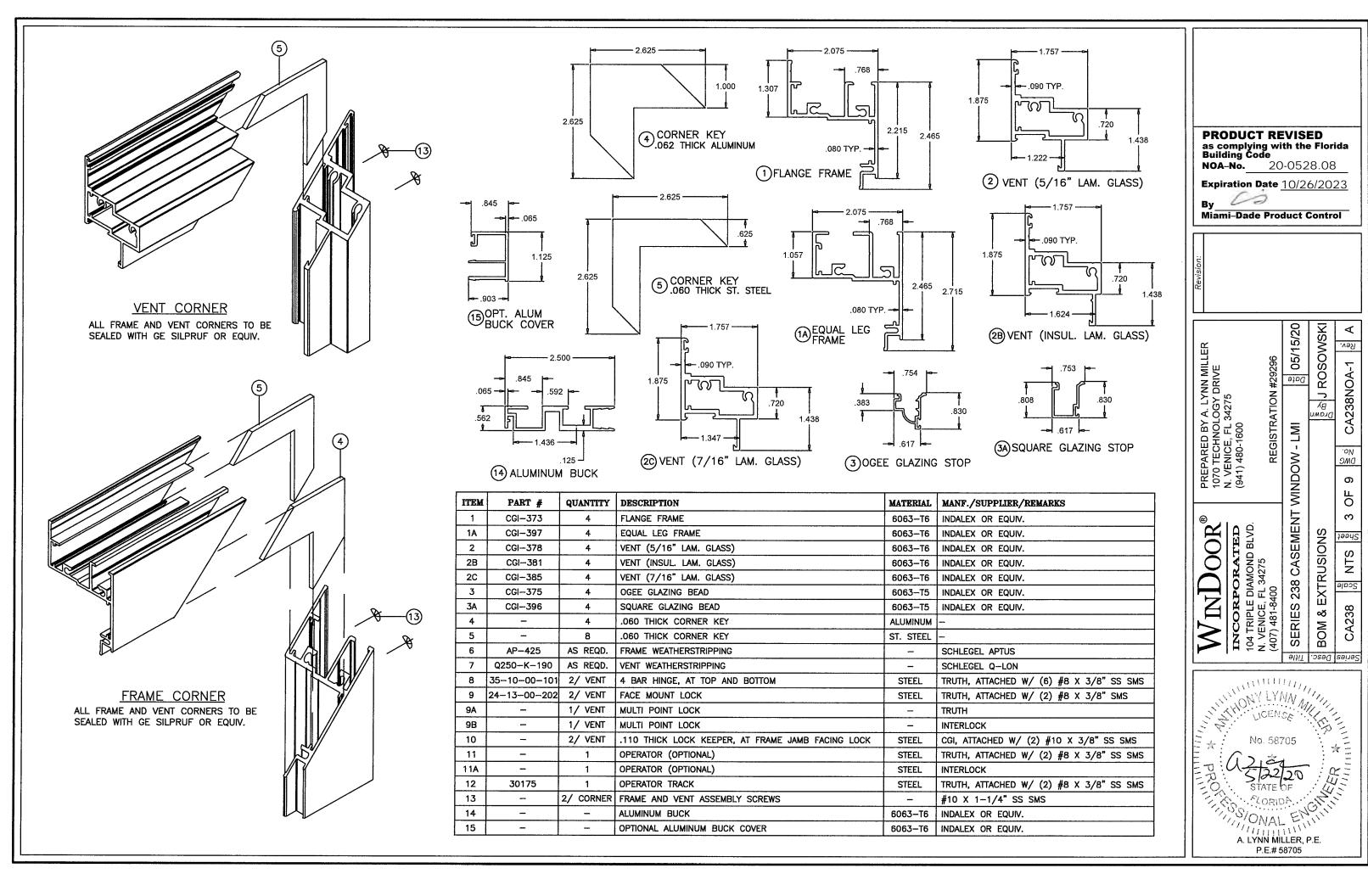
- 1. Private labeling agreement between WinDoor, Inc. and CGI Windows and Doors, Inc. document in conformance of RER guideline dated 09/12/2018. (Submitted under NOA #18-1001.15)
- 2. Notice of Acceptance No. **18-1001.15**, issued to Windoor, Inc. for their Series "238" Aluminum Casement Window L.M.I., approved on 12/13/2018 and expiring on 10/26/23.
- 3. Notice of Acceptance No. **20-0528.04**, issued to CGI Windows and Doors, Inc. for their Series "238" Aluminum Casement Window L.M.I., approved on 11/12/2020 and expiring on 10/26/23.

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Sifang Zhao, P.E.
Product Control Examiner
NOA No. 20-0528.08
Expiration Date: October 26, 2023
Approval Date: November 26, 2020







PERFORMANCE VALUES OF IMPACT RESISTANT WINDOWS

NO SHUTTERS REQUIRED

REFER TO SHEETS 6 THRU 9 FOR INSTALLATION DETAILS

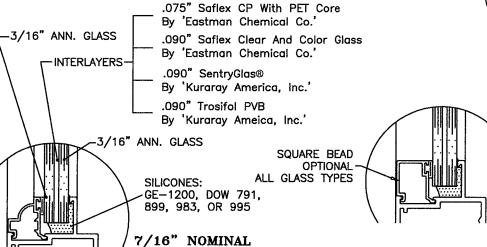
WINDOW	DIMS.	GLASS 7	TYPE '2'	GLASS 7	TYPE '3'	GLASS 7	TYPE '6'
WIDTH	HEIGHT	EXT. (+)	1NT. (-)	EXT. (+)	1NT. (-)	EXT. (+)	1NT. (-)
20"		110.0	194.3	110.0	195.0	110.0	195.0
24"		110.0	161.9	110.0	195.0	110.0	195.0
28"		110.0	138.8	110.0	195.0	110.0	195.0
30"	36 "	110.0	129.5	110.0	195.0	110.0	195.0
32"	36	110.0	121.4	110.0	195.0	110.0	195.0
36"		107.9	107.9	110.0	195.0	110.0	195.0
40"		97.1	97.1	110.0	195.0	110.0	120.0
42"		92.5	92.5	110.0	120.0	60.0	60.0
20"		110.0	166.5	110.0	195.0	110.0	195.0
24"		110.0	138.8	110.0	195.0	110.0	195.0
28"	40"	110.0	118.9	110.0	195.0	110.0	195.0
30"		110.0	111.0	110.0	195.0	110.0	195.0
32"	42"	104.1	104.1	110.0	195.0	110.0	120.0
36"		92.5	92.5	110.0	120.0	110.0	120.0
40"		83.3	83.3	110.0	120.0	110.0	120.0
42"		79.3	79.3	110.0	120.0	60.0	60.0
20"		110.0	145.7	110.0	195.0	110.0	195.0
24"		110.0	121.4	110.0	195.0	110.0	195.0
28"		103.8	104.1	110.0	195.0	110.0	120.0
30"	48"	97.1	97.1	110.0	195.0	110.0	120.0
32"	40	91.1	91.1	110.0	120.0	110.0	120.0
36"		80.9	80.9	110.0	120.0	110.0	120.0
40"		72.8	72.8	110.0	120.0	110.0	120.0
42"		69.4	69.4	110.0	120.0	60.0	60.0
20"		110.0	129.5	110.0	195.0	110.0	195.0
24"		98.0	107.9	110.0	195.0	110.0	195.0
28"		88.2	92.5	110.0	120.0	110.0	120.0
30"	54"	84.4	86.3	110.0	120.0	110.0	120.0
32"	Ð 4	80.9	80.9	110.0	120.0	110.0	120.0
36"		71.9	71.9	110.0	120.0	110.0	120.0
40"		64.8	64.8	110.0	120.0	110.0	120.0
42"		61.7	61.7	110.0	120.0	60.0	60.0

-1/8" ANN. GLASS O90" Saflex Clear And Color Glass By 'Eastman Chemical Co.' O90" Trosifol PVB By 'Kuraray America, Inc.'
1/8" ANN. GLASS
SILICONES: GE-1200, DOW 791, 899, 983, OR 995
5/16" NOMINAL GLASS TYPE '2'

PERFORMANCE VALUES OF IMPACT RESISTANT WINDOWS NO SHUTTERS REQUIRED

REFER TO SHEETS 6 THRU 9 FOR INSTALLATION DETAILS

WINDOW	DIMS.	GLASS 7	TYPE '2'	GLASS TYPE '3'		GLASS TYPE '6'	
WIDTH	HEIGHT	EXT. (+)	1NT. (-)	EXT. (+)	1NT. (-)	EXT. (+)	1NT. (-)
20"		98.8	112.6	110.0	195.0	110.0	195.0
24"		85.8	95.4	110.0	195.0	110.0	120.0
28"	<u> </u>	76.7	83.3	110.0	120.0	110.0	120.0
30"	60"	73.2	77.7	110.0	120.0	110.0	120.0
32"		70.2	72.8	110.0	120.0	110.0	120.0
36"	}	64.8	64.8	110.0	120.0	110.0	120.0
40"		_		60.0	60.0	60.0	60.0
42"		_	-	60.0	60.0	60.0	60.0
20"		86.7	86.7	110.0	195.0	110.0	195.0
24"		73.4	73.4	110.0	120.0	110.0	120.0
28"	66"	64.2	64.2	110.0	120.0	110.0	120.0
30"		60.6	60.6	110.0	120.0	110.0	120.0
32"		57.5	57.5	110.0	120.0	110.0	120.0
36"		-	_	60.0	60.0	60.0	60.0
40"		_	_	60.0	60.0	60.0	60.0
20"		66.4	66.4	110.0	195.0	110.0	120.0
24"		56.1	56.1	110.0	120.0	110.0	120.0
28"	72"	48.9	48.9	110.0	120.0	110.0	120.0
30"	/2	46.0	46.0	110.0	120.0	110.0	120.0
32"	ļ	43.6	43.6	110.0	120.0	110.0	120.0
36"		_	_	60.0	60.0	60.0	60.0
32"	76"	_	_	60.0	60.0	60.0	60.0
36"	/0	_	-	60.0	60.0	60.0	60.0
20"		52.0	52.0	110.0	120.0	110.0	120.0
24"		43.8	43.8	110.0	120.0	110.0	120.0
28"	78"	38.1	38.1	110.0	120.0	110.0	120.0
30"			_	110.0	120.0	60.0	60.0
32"			_	60.0	60.0	60.0	60.0
20"		41.5	41.5	110.0	120.0	110.0	120.0
24"		34.9	34.9	110.0	120.0	110.0	120.0
28"	84"			110.0	120.0	54.5	54.5
30"		_	_	51.2	51.2	51.2	51.2
32"		_	_	48.3	48.3	48.3	48.3

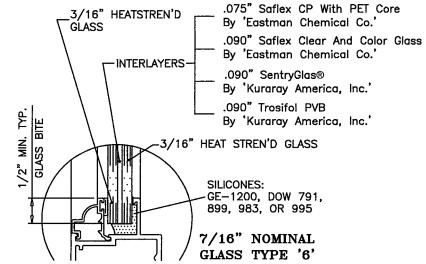


GLASS TYPE '3'

PERFORMANCE VALUES OF IMPACT RESISTANT WINDOWS NO SHUTTERS REQUIRED

REFER TO SHEETS 6 THRU 9 FOR INSTALLATION DETAILS

MINDOM	DIMS.	GLASS 7	TYPE '2'	GLASS 7	TYPE '3'	GLASS 7	TYPE '6'
WIDTH	HEIGHT	EXT. (+)	1NT. (-)	EXT. (+)	1NT. (-)	EXT. (+)	1NT. (-)
19-1/8"		110.0	195.0	110.0	195.0	110.0	195.0
26-1/2"	26"	110.0	195.0	110.0	195.0	110.0	195.0
37"	20	110.0	145.4	110.0	195.0	110.0	195.0
42"		110.0	128.1	110.0	195.0 *	110.0	195.0*
19-1/8"		110.0	190.6	110.0	195.0	110.0	195.0
26-1/2"	38-3/8 "	110.0	137.5	110.0	195.0	110.0	195.0
37"	36-376	98.5	98.5	110.0	194.5	110.0	120.0
42"		86.8	86.8	110.0	120.0	110.0	120.0
19-1/8"		110.0	144.5	110.0	195.0	110.0	195.0
26-1/2"	50-5/8"	99.7	104.3	110.0	195.0	110.0	195.0
37"	30-376	74.7	74.7	110.0	120.0	110.0	120.0
42"		65.8	65.8	110.0	120.0	110.0	120.0
19-1/8"		96.7	104.2	110.0	195.0	110.0	195.0
26-1/2"	63"	74.9	77.9	110.0	120.0	110.0	120.0
37"		60.0	60.0	110.0	120.0	110.0	120.0
42"		_		60.0	60.0	60.0	60.0
19-1/8"		63.0	63.0	110.0	195.0	110.0	120.0
26-1/2"	74-1/4"	46.6	46.6	110.0	120.0	110.0	120.0
37"		_	_	59.8	59.8	59.8	59.8
37"	77"	_	-	56.3	56.3**	56.3**	56.3**



GLASS CAPACITIES ON THIS SHEET ARE
BASED ON ASTM E1300-09 (3 SEC.
GUSTS) AND FLORIDA BUILDING COMMISSION
DECLARATORY STATEMENT DCA05-DEC-219

LOAD/AREA LIMITS

FOR +110.0, -120.0 PSF = 16.34 SQ. FT. FOR +110.0, -195.0 PSF = 10.00 SQ. FT.

*LIMIT MAX. LOADS TO 171.0 PSF WHEN MULTI POINT LOCK BY 'INTERLOCK' 9B IS USED.

**SIZE 37" X 77" APPLICABLE TO FLANGE FRAMES ONLY SEE SHEET 1.

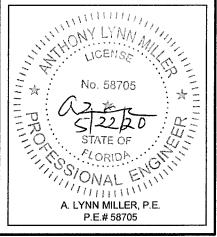
PRODUCT REVISED
as complying with the Florida
Building Code
NOA-No. 20-0528.08

Expiration Date 10/26/2023

By Miami-Dade Product Control

REFORMATED & ADDED BACKBEDDING - JR - 5/15/20

WINDOOR®	PRE 1070	PARED BY TECHNO!	PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE	<u> </u>
INCORPORATED	N. (941)	N. VENICE, FL 34275 (941) 480-1600	34275	
104 TRIPLE DIAMOND BLVD.	: }			
N. VENICE, FL 34275				
(407) 481-8400		REGISTR	REGISTRATION #29296	
SERIES 238 CASEMENT WINDOW - LMI	MINDO	W- LMI	05/15/20	0.
GLASS & WINDOW DP 1			Drown J ROSOWSKI	
CA238 NTS 6 4 OF 9 DWG No	OF 9	O	CA238NOA-1 R	₫



PERFORMANCE VALUES OF IMPACT RESISTANT WINDOWS NO SHUTTERS REQUIRED

REFER TO SHEETS 6 THRU 9 FOR INSTALLATION DETAILS

WINDO	W DIMS.	GLASS T	YPE '2A'	GLASS T	YPE '3A'	
WIDTH	HEIGHT	EXT. (+)	1NT. (-)	EXT. (+)	1NT. (-)	
20"		110.0	194.3	110.0	195.0	
24"		110.0	161.9	110.0	195.0	
28"		110.0	138.8	110.0	195.0	
30"	36"	110.0	129.5	110.0	195.0	
32"	36	110.0	121.4	110.0	195.0	
36"		107.9	107.9	110.0	195.0	
40"		97.1	97.1	110.0	120.0	
42"		92.5	92.5	110.0	120.0	
20"		110.0	166.5	110.0	195.0	
24"		110.0	138.8	110.0	195.0	
28"	42"	110.0	118.9	110.0	195.0	
30"		110.0	111.0	110.0	195.0	
32"		104.1	104.1	110.0	120.0	
36"		92.5	92.5	110.0	120.0	
40"		83.3	83.3	110.0	120.0	
42"		79.3	79.3	110.0	120.0	
20"		110.0	145.7	110.0	195.0	
24"		110.0	121.4	110.0	195.0	
28"		104.1	104.1	110.0	120.0	
30"	48"	97.1	97.1	110.0	120.0	
32"	40	91.1	91.1	110.0	120.0	
36 "		80.9	80.9	110.0	120.0	
40"	1	72.8	72.8	110.0	120.0	
42"		69.4	69.4	110.0	120.0	
20"		110.0	129.5	110.0	195.0	
24"		98.0	107.9	110.0	195.0	
28"		92.5	92.5	110.0	120.0	
30"	E 4 "	84.4	86.3	110.0	120.0	
32"	54"	80.9	80.9	110.0	120.0	
36"		71.9	71.9	110.0	120.0	
40"	1	64.8	64.8	110.0	120.0	
42"		61.7	61.7	110.0	120.0	

PERFORMANCE VALUES OF IMPACT RESISTANT WINDOWS NO SHUTTERS REQUIRED REFER TO SHEETS 6 THRU 9 FOR INSTALLATION DETAILS

WINDOV	dims.	GLASS T	YPE '2A'	GLASS T	YPE '3A'
WIDTH	HEIGHT	EXT. (+)	1NT. (-)	EXT. (+)	1NT. (-)
20"		98.8	112.6	110.0	195.0
24"		85.8	95.4	110.0	120.0
28"		76.7	83.3	110.0	120.0
30"	60"	73.2	77.7	110.0	120.0
32"		70.2	72.8	110.0	120.0
36"		64.8	64.8	110.0	120.0
40"		60.0	60.0	-	-
42"		60.0	60.0	-	_
20"		86.7	86.7	110.0	169.0
24"		73.4	73.4	110.0	120.0
28"	66"	64.2	64.2	110.0	120.0
30"		60.6	60.6	110.0	118.2
32"		57.5	57.5	110.0	112.2
36"		60.0	60.0	_	_
40"		60.0	60.0	_	-
20"		66.4	66.4	110.0	120.0
24"		56.1	56.1	109.3	109.3
28"	72 "	48.9	48.9	95.3	95.3
30"	/2	46.0	46.0	89.8	89.8
32"		43.6	43.6	85.0	85.0
36"		60.0	60.0	-	-
32"	76"	60.0	60.0	1	-
36"	70	60.0	60.0	-	_
20"	,	52.0	52.0	101.3	101.3
24"	78 "	43.8	43.8	85.4	85.4
28"	76	38.1	38.1	74.3	74.3
32"		60.0	60.0	-	_
20"		41.5	41.5	80.8	80.8
24"		34.9	34.9	68.0	68.0
28"	84"	54.5	54.5	_	_
30"		51.2	51.2	_	
32"		48.3	48.3	-	_

SQUARE BEAD

ALL GLASS TYPES

/2" MIN. TYP. GLASS BITE

OPTIONAL-

PERFORMANCE VALUES OF IMPACT RESISTANT WINDOWS NO SHUTTERS REQUIRED REFER TO SHEETS 6 THRU 9 FOR INSTALLATION DETAILS

REFER TO SHEETS & THRU 9 FOR INSTALLATION DETAILS						
WINDOY	V DIMS.	GLASS T	YPE '2A'	GLASS T	GLASS TYPE '3A'	
WIDTH	HEIGHT	EXT. (+)	1NT. (-)	EXT. (+)	1NT. (-)	
19-1/8"		110.0	195.0	110.0	195.0	
26-1/2"	26"	110.0	203.0	110.0	195.0	
37"	20	110.0	145.4	110.0	195.0	
42"		110.0	128.1	110.0	195.0 *	
19-1/8"		110.0	190.6	110.0	195.0	
26-1/2"	38-3/8"	110.0	137.5	110.0	195.0	
37"		98.5	98.5	110.0	120.0	
42"		86.8	86.8	110.0	120.0	
19-1/8"		110.0	144.5	110.0	195.0	
26-1/2"	50-5/8"	99.7	104.3	110.0	195.0	
37"	30~3/6	74.7	74.7	110.0	120.0	
42"		65.8	65.8	110.0	120.0	
19-1/8"		96.7	104.2	110.0	195.0	
26-1/2"	63"	74.9	77.9	110.0	120.0	
37"	63	60.0	60.0	110.0	117.0	
42"		60.0	60.0		-	
19-1/8"		63.0	63.0	110.0	120.0	
26-1/2"	74-1/4"	46.6	46.6	90.9	90.9	
37"		59.8	59.8		-	

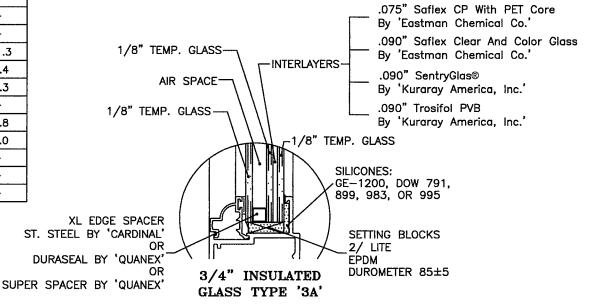
56.3**

56.3**

77"

*LIMIT MAX. LOADS TO 171.0 PSF WHEN MULTI POINT LOCK BY 'INTERLOCK' (98) IS USED.

**SIZE 37" X 77" APPLICABLE TO FLANGE FRAMES ONLY SEE SHEET 1.



By 'Eastman Chemical Co.' .090" Saflex Clear And Color Glass By 'Eastman Chemical Co.' INTERLAYERS-.090" SentryGlas® By 'Kuraray America, Inc.' .090" Trosifol PVB

ST. STEEL BY 'CARDINAL'

DURASEAL BY 'QUANEX'

-1/8" ANN. GLASS XL EDGE SPACER SILICONES: SUPER SPACER BY 'QUANEX'

1/8" ANN. GLASS-

1/8" TEMP. GLASS-

AIR SPACE-

3/4" INSULATED GLASS TYPE '2A'

By 'Kuraray America, Inc.' GE-1200, DOW 791, 899, 983, OR 995

.075" Saflex CP With PET Core

SETTING BLOCKS 2/ LITE **EPDM** DUROMETER 85±5

GLASS CAPACITIES ON THIS SHEET ARE BASED ON ASTM E1300-09 (3 SEC. GUSTS) AND FLORIDA BUILDING COMMISSION DECLARATORY STATEMENT DCA05-DEC-219

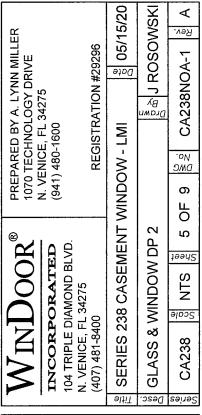
LOAD/AREA LIMITS FOR +110.0, -120.0 PSF = 16.34 SQ. FT. FOR +110.0, -195.0 PSF = 10.00 SQ. FT.

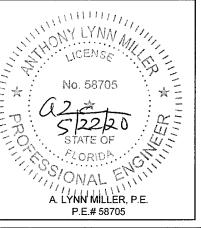
PRODUCT REVISED as complying with the Florida Building Code **NOA-No.** 20-0528.08

Expiration Date 10/26/2023

60 Miami-Dade Product Control

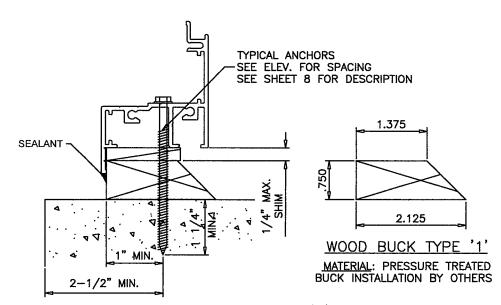
REFORMATED & ADDED BACKBEDDING - JR -5/15/20



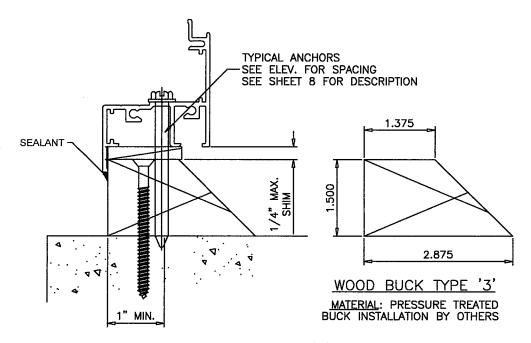


INSTALLATION CONDITIONS FLANGE FRAME (APPLIES TO ALL FOUR SIDES)

FOR ANCHOR PERFORMANCE VALUES SEE SHEET 8

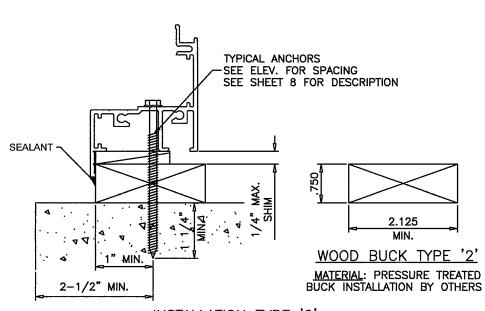


INSTALLATION TYPE '1' TYPICAL INSTALLATION DETAIL ON ALL FOUR SIDES/USING WOOD

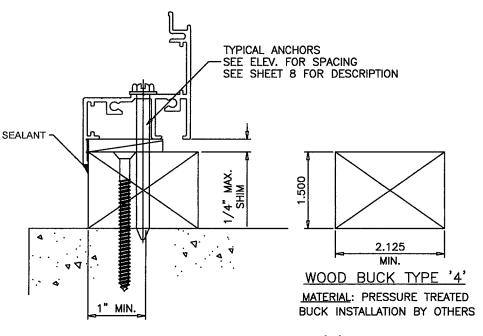


INSTALLATION TYPE '3' TYPICAL INSTALLATION DETAIL ON ALL FOUR SIDES/USING WOOD

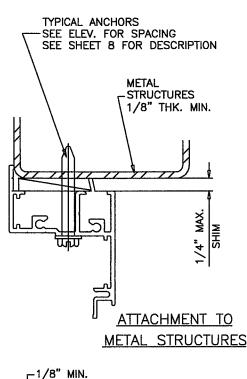
WOOD BUCKS NOT BY WINDOOR, MUST SUSTAIN LOADS IMPOSED BY GLAZING SYSTEM AND TRANSFER THEM TO THE BUILDING STRUCTURE.

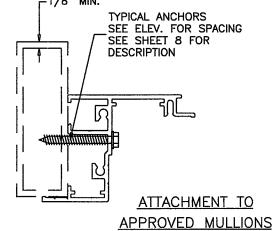


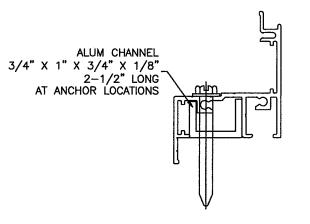
INSTALLATION TYPE '2' TYPICAL INSTALLATION DETAIL ON ALL FOUR SIDES/USING WOOD



INSTALLATION TYPE '4' TYPICAL INSTALLATION DETAIL ON ALL FOUR SIDES/USING WOOD





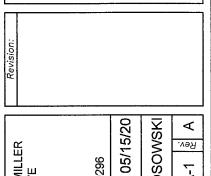


ALT. ANCHOR LOCATION WITH SHEAR CLIP

PRODUCT REVISED as complying with the Florida Building Code 20-0528.08 NOA-No.

Expiration Date 10/26/2023

Miami-Dade Product Control



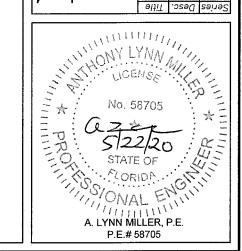
Rev.

J ROSOWSKI PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600 REGISTRATION #29296 CA238NOA-1 Date Drawr By <u>,</u> ∟ No. WINDOW DMC 교 တ CONDITIONS, Я CASEMENT ဖ INCORPORATED

104 TRIPLE DIAMOND BLVD.

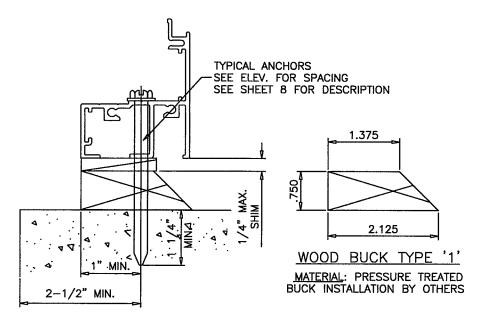
N. VENICE, FL 34275

(407) 481-8400 **)**00R Spee NTS INSTALLATION 238 SERIES CA238

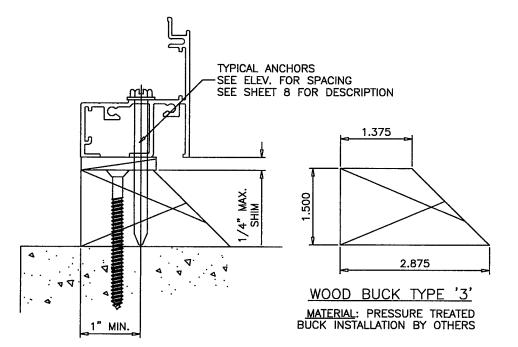


INSTALLATION CONDITIONS EQUAL LEG FRAME (APPLIES TO ALL FOUR SIDES)

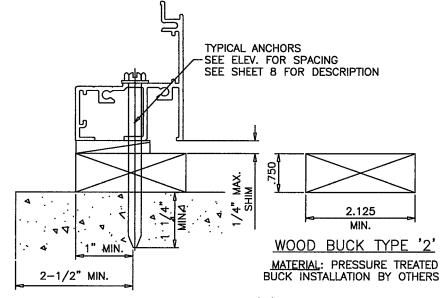
FOR ANCHOR PERFORMANCE VALUES SEE SHEET 8



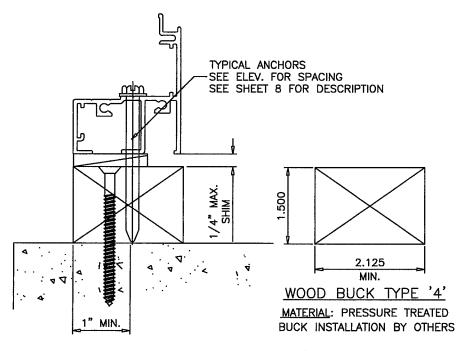
INSTALLATION TYPE '1' TYPICAL INSTALLATION DETAIL ON ALL FOUR SIDES/USING WOOD



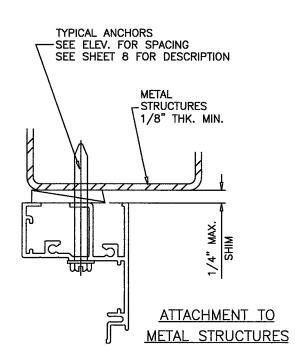
INSTALLATION TYPE '3' TYPICAL INSTALLATION DETAIL ON ALL FOUR SIDES/USING WOOD

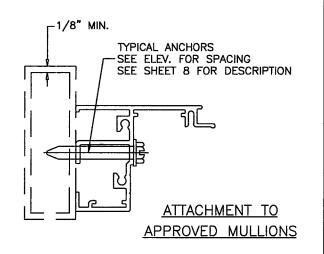


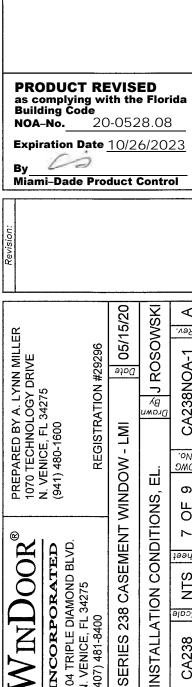
INSTALLATION TYPE '2' TYPICAL INSTALLATION DETAIL ON ALL FOUR SIDES/USING WOOD



INSTALLATION TYPE '4' TYPICAL INSTALLATION DETAIL ON ALL FOUR SIDES/USING WOOD







05/15/20

Date

SERIES 238 CASEMENT WINDOW - LMI

J ROSOWSKI

By By

Ш

INSTALLATION CONDITIONS,

Series Desc. Title

CA238NOA-1

DWG

6

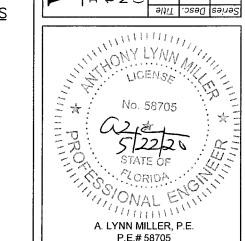
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1994S

NTS

Scale

CA238



WOOD BUCKS NOT BY WINDOOR, MUST SUSTAIN LOADS IMPOSED BY GLAZING SYSTEM AND TRANSFER THEM TO THE BUILDING STRUCTURE.

PERFORMANCE VALUES OF INSTALLATION ANCHORS REFER TO SHEETS 6 & 7 FOR DETAILS

REFER TO SHEETS 6 & 7 FOR DETAILS						
WINDOW	DIMS.	ANCHORS W/C			H SHEAR CLIP	
	T	AT 17" O.C.	AT 10" O.C.	AT 17" O.C.	AT 10" O.C.	
	HEIGHT	EXT.(+)/INT.(-)	EXT.(+)/INT.(-)	EXT.(+)/INT.(-)	EXT.(+)/INT.(-	
20"		195.0	195.0	154.8	195.0	
24"		195.0	195.0	129.0	172.0	
28"		192.9	195.0	110.6	147.4	
30"	36"	180.0	195.0	103.2	137.6	
32"		168.8	195.0	96.8	129.0	
36"		150.0	195.0	86.0	114.7	
40"		135.0	180.0	77.4	103.2	
42"		128.6	171.4	73.7	98.3	
20"		195.0	195.0	132.7	176.9	
24"		192.9	195.0	110.6	147.4	
28"		165.3	195.0	94.8	126.4	
30"	42"	154.3	195.0	88.5	117.9	
32"	12-	144.6	192.9	82.9	110.6	
36"		128.6	171.4	73.7	98.3	
40"	İ	115.7	154.3	66.3	88.5	
42"		110.2	146.9	63.2	84.2	
20"		195.0	195.0	154.8	193.5	
24"		195.0	195.0	129.0	161.3	
28"		192.9	195.0	110.6	138.2	
30 "	48"	180.0	195.0	103.2	129.0	
32"	1 40	168.8	195.0	96.8	120.9	
36"		150.0	187.5	86.0	107.5	
40"		135.0	168.8	77.4	96.8	
42"		128.6	160.7	73.7	92.1	
20"		195.0	195.0	137.6	195.0	
24"		195.0	195.0	114.7	172.0	
28"		171.4	195.0	98.3	147.4	
30"	54"	160.0	195.0	91.7	137.6	
32"	J.	150.0	195.0	86.0	129.0	
36"		133.3	195.0	76.4	114.7	
40"		120.0	180.0	68.8	103.2	
42"		114.3	171.4	65.5	98.3	
20"		195.0	195.0	123.8	185.8	
24"		180.0	195.0	103.2	154.8	
28"		154.3	195.0	88.5	132.7	
30"	60"	144.0	195.0	82.6	123.8	
32"		135.0	195.0	77.4	116.1	
36"		120.0	180.0	68.8	103.2	
40"		108.0	162.0	61.9	92.9	
42"		102.9	154.3	59.0	88.5	
20"		195.0	195.0	140.7	195.0	
24"		195.0	195.0	117.3	164.2	
28"		175.3	195.0	100.5	140.7	
30"	66"	163.6	195.0	93.8	131.3	
32"		153.4	195.0	88.0	123.1	
36"		136.4	190.9	78.2	109.5	
40"		122.7	171.8	70.4	98.5	

PERFORMANCE VALUES OF INSTALLATION ANCHORS REFER TO SHEETS 6 & 7 FOR DETAILS

REFER TO SHEETS 6 & 7 FOR DETAILS							
WINDOW DIMS.		ANCHORS W/C	SHEAR CLIP	ANCHORS WITH	H SHEAR CLIP		
MIMDO	i Diwo.	AT 17" O.C.	AT 10" O.C.	AT 17" O.C.	AT 10" O.C.		
WIDTH	HEIGHT	EXT.(+)/INT.(-)	EXT.(+)/INT.(-)	EXT.(+)/INT.(-)	EXT.(+)/INT.(-)		
20"		195.0	195.0	129.0	180.6		
24"		187.5	195.0	107.5	150.5		
28"	72"	160.7	195.0	92.1	129.0		
30"		150.0	195.0	86.0	120.4		
32"		140.6	195.0	80.6	112.9		
36"		125.0	175.0	71.7	100.3		
32"	76"	133.2	195.0	76.4	122.2		
36"	'6	118.4	189.5	67.9	108.6		
20"		195.0	195.0	119.1	190.5		
24"		173.1	195.0	99.2	158.8		
28"	78"	148.4	195.0	85.1	136.1		
30"		138.5	195.0	79.4	127.0		
32"		129.8	195.0	74.4	119.1		
20"		195.0	195.0	132.7	195.0		
24"	84"	195.0	195.0	110.6	165.9		
28"	04	165.3	195.0	94.8	142.2		
32"		154.3	195.0	88.5	132.7		

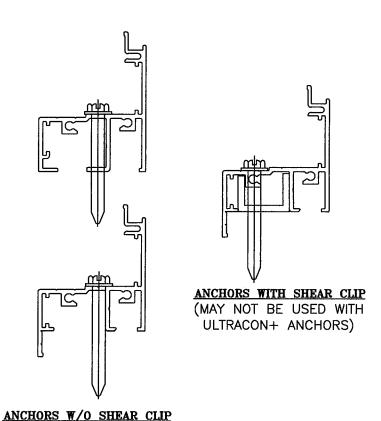
	PERFORMANCE VALUES OF INSTALLATION ANCHORS REFER TO SHEETS 6 & 7 FOR DETAILS							
1					ANCHORS WITH SHEAR CLIP			
٦	MINDOA	DIMS.	AT 17" O.C.	AT 10" O.C.	AT 17" O.C.	AT 10" O.C.		
-)	WIDTH	HEIGHT	EXT.(+)/INT.(-)	EXT.(+)/INT.(-)	EXT.(+)/INT.(-)	EXT.(+)/INT.(-)		
٦	19-1/8"		195.0	195.0	149.4	195.0		
٦	26-1/2"	26"	195.0	195.0	107.8	161.8		
┨	37"	1	195.0	195.0	77.2	115.9		
٦	19-1/8"		195.0	195.0	151.9	195.0		
٦	26-1/2"	38-3/8"	191.2	195.0	109.6	146.1		
1	37"		136.9	182.6	78.5	104.7		
\exists	19-1/8"		195.0	195.0	153.5	191.9		
٦	26-1/2"	50-5/8"	193.2	195.0	110.8	138.5		
	37"		138.4	173.0	79.3	99.2		
٦	19-1/8"		195.0	195.0	123.3	195.0		
٦	26-1/2"	07"	155.3	195.0	89.0	155.8		
	37"	63"	111.2	194.6	63.8	111.6		
٦	42"		98.0	171.4	56.2	98.3		
╗	19-1/8"		195.0	195.0	130.8	195.0		

195.0

188.6

151.1

108.1



TYPICAL ANCHORS: SEE ELEV. FOR SPACING

1/4" DIA. KWIK-CON II BY 'HILTI' (Fu=163 KSI, Fy=157 KSI)

1/4" DIA. ULTRACON BY 'ELCO' (Fu=177 KSI, Fy=155 KSI)

164.7

117.9

1/4" DIA. ULTRACON+ BY 'DEWALT' (Fu=164 KSI, Fy=148 KSI)

INTO 2BY WOOD BUCKS OR WOOD STRUCTURES 1-1/2" MIN. PENETRATION INTO WOOD

THRU 1BY BUCKS INTO CONC. OR MASONRY

1-1/4" MIN. EMBED INTO CONC. OR MASONRY

DIRECTLY INTO CONC. OR MASONRY

1-1/4" MIN. EMBED INTO CONC. OR MASONRY

(ULTRACON+ ANCHORS MAY NOT BE USED WITH THE SHEAR CLIP)

#14 SMS OR SELF DRILLING SCREWS (GRADE 2 CRS)

INTO MIAMI-DADE COUNTY APPROVED MULLIONS (MIN. THK. = .090")

INTO METAL STRUCTURES

26-1/2"74-1/4"

37"

STEEL: 1/8" THK. MIN. (Fy = 36 KSI MIN.) ALUMINUM: 1/8" THK. MIN. (6063-T5 MIN.)

(STEEL IN CONTACT WITH ALUMINUM TO BE PLATED OR PAINTED)

TYPICAL EDGE DISTANCE

INTO CONCRETE AND MASONRY = 2-1/2" MIN.

INTO WOOD STRUCTURE = 1" MIN.

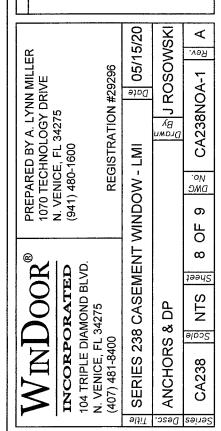
INTO METAL STRUCTURE = 3/4" MIN.

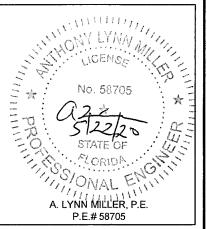
CONCRETE AT HEAD, SILL OR JAMBS f'c = 3000 PSI MIN. C-90 HOLLOW/FILLED BLOCK AT JAMBS f'm = 2000 PSI MIN. PRODUCT REVISED
as complying with the Florida
Building Code
NOA-No. 20-0528.08

Expiration Date 10/26/2023

By Miami-Dade Product Control

REFORMATED & ADDED ANCHOR TYPE - JR -5/15/20





PERFORMANCE VALUES OF ALUMINUM BUCK INSTALLATION ANCHORS

WINDOV	V DIMS.		<u> </u>
WIDTH	HEIGHT	EXT.(+)	INT.(-)
20"		110.0	195.0
24"		110.0	195.0
28"	36"	110.0	186.5
30"	70"	110.0	182.4
32"	36"	110.0	179.5
36"		110.0	177.3
40"		105.8	145.1
42"		97.0	120.0
20"		110.0	179.5
24"		110.0	159.6
28"		106.9	146.6
30"	42"	103,5	141.9
32"	42"	100.7	138.1
36"		97.0	120.0
40"		95.2	120.0
42"		95.0	120.0
20"		110.0	195.0
24"	48"	110.0	177.3
28"		110.0	160.9
30"		110.0	154.8
32"		109.1	120.0
36"		103.5	120.0
40"		99.8	120.0
42"		95.0	120.0
20"		110.0	174.1
24"	:	110.0	152.0
28"		99.8	120.0
30"	_	95.5	120.0
32"	54"	91.9	120.0
36"		86.2	118.2
40"		82.2	112.7
42"		80.6	110.5
20"		110.0	153.2
24"		97.0	133.0
28"		86.8	119.0
30"		82.8	113.5
32"	60"	79.4	108.8
36"		73.9	101.3
40"		60.0	60.0
42"		60.0	60.0
20"		110.0	171.0
24"		107.8	120.0
28"		95.9	120.0
30"	66"	91.3	120.0
32"		87.3	119.7
36"	ŀ	60.0	60.0
40"	ŧ		
10 1	i	60.0	60.0

PERFORMANCE VALUES OF ALUMINUM BUCK INSTALLATION ANCHORS

MOTALIZATION ANOHOLD				
WINDOW DIMS.		EXT.(+)	INT.(-)	
WIDTH	HEIGHT	EX1.(+)	1111.()	
20"	72"	110.0	154.5	
24"		97.0	120.0	
28"		86.0	117.9	
30"		81.7	112.0	
32"		77.9	106.9	
36"		60.0	60.0	
20"	76"	105.8	120.0	
24"		90.9	120.0	
28"		80.5	110.3	
30"		76.3	104.7	
32"		60.0	60.0	
36"		60.0	60.0	
20"	78"	102.7	120.0	
24"		88.2	120.0	
28"		77.9	120.0	
30"		73.9	101.3	
32"		60.0	60.0	
20"	84"	110.0	120.0	
24"		97.0	120.0	
28"		85.5	117.3	
30"		60.0	60.0	
32"		60.0	60.0	

TYPICAL ANCHORS: SEE ELEV. FOR SPACING

A - 1/4" DIA. KWIK-CON II BY 'HILTI' (Fu=163 KSI, Fy=157 KSI)

DIRECTLY INTO CONC. OR MASONRY
1-1/4" MIN. EMBED INTO CONC. OR MASONRY

B - 1/4" DIA. ULTRACON BY 'ELCO' (Fu=177 KSI, Fy=155 KSI)

DIRECTLY INTO CONC. OR FILLED BLOCK 1-1/4" MIN. EMBED INTO CONCRETE

2-1/4" MIN. EMBED INTO GROUT FILLED BLOCKS

B+ - 1/4" DIA. ULTRACON+ BY 'DEWALT' (Fu=164 KSI, Fy=148 KSI)

DIRECTLY INTO CONC. OR FILLED BLOCK

1" MIN. EMBED INTO CONCRETE

2-1/4" MIN. EMBED INTO GROUT FILLED BLOCKS

C - <u>#14 SMS</u> (GRADE 2 CRS)

INTO 2BY WOOD BUCKS OR WOOD STRUCTURES 1-1/2" MIN. PENETRATION INTO WOOD

TYPICAL EDGE DISTANCE

INTO CONCRETE AND MASONRY BLOCK = 2-1/2" MIN. INTO WOOD STRUCTURE = 1" MIN.

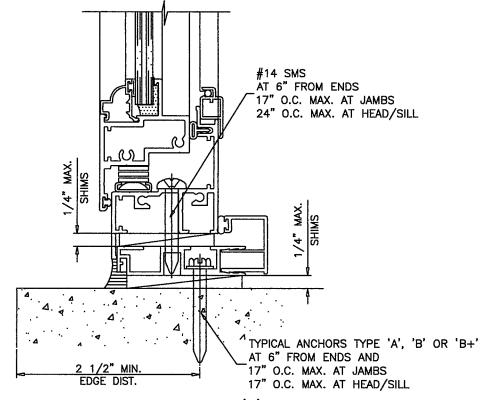
CONCRETE AT HEAD, SILL OR JAMBS f'c = 3000 PSI MIN. C-90 HOLLOW/FILLED BLOCK AT JAMBS f'm = 2000 PSI MIN.

PERFORMANCE VALUES OF ALUMINUM BUCK INSTALLATION ANCHORS

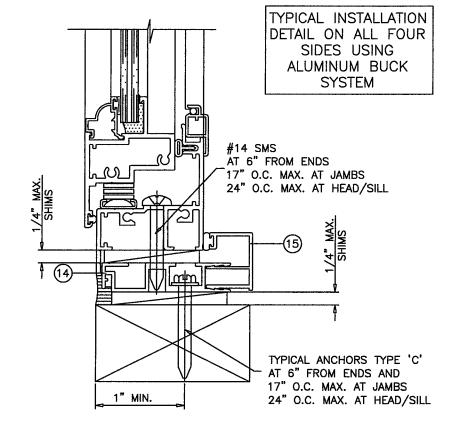
WINDOW DIMS.		EXT.(+)	INT.(-)
WIDTH	HEIGHT	EXI.(T)	111.(-)
19-1/8"	26"	110.0	195.0
26-1/2"		110.0	195.0
37 "		110.0	184.2
42"		110.0	152.4
19-1/8"	38-3/8*	110.0	195.0
26-1/2"		110.0	172.6
37 "		110.0	156.3
42"		95.7	120.0
19-1/8"	50-5/8"	110.0	195.0
26-1/2"		110.0	154.7
37"		94.0	120.0
42"		89.8	120.0
19-1/8"	63"	109.3	149.9
26-1/2"		84.8	116.2
37"		67.9	93.1
42"		60.0	60.0
19-1/8"	74–1/4"	110.0	154.8
26-1/2"		86.4	118.5
37 "		60.0	60.0
19-1/8"	76"	109.9	120.0
26-1/2"		84.0	115.2
37"		60.0	60.0
19-1/8"	77"	108.3	120.0
26-1/2"		82.7	113.4
37"		60.0	60.0

ALUMINUM BUCK FRAMING DETAILS

REFER TO SHEETS 4 THRU 8 FOR WINDOW CAPACITIES USE LOWER APPLICABLE VALUES.



INSTALLATION TYPE '5'



INSTALLATION TYPE '6'
2BY WOOD BUCK OR WOOD STRUCTURES

PRODUCT REVISED as complying with the Florida Building Code
NOA-No. 20-0528.08

Expiration Date <u>10/26/2023</u>

By Miami-Dade Product Control

REFORMATED & ADDED ANCHOR TYPE - JR -5/15/20

| WINDOOR | PREPARED BY A. LYNN MILLER | 1070 TECHNOLOGY DRIVE | 1070 TECHNOLOGY DRIVE | 1070 TECHNOLOGY DRIVE | 1070 TECHNOLOGY DRIVE | 10415 480-1600 | 104 TRIPLE DIAMOND BLVD. | 941) 480-1600 | 104 TRIPLE DIAMOND BLVD. | 941) 480-1600 | 104 TRIPLE DIAMOND BLVD. | 1041) 481-8400 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041 | 1041

No. 58705

No. 58705

STATE OF

CORIDA

A LYNN MILLER, P.E.

P.E. # 58705

eries Desc. Title